

Integration Tutorial SE03

Schneider Electric Modicon M580 and EtherNet/IP plus
PROFIBUS PA for Mining Industry



Supported by:



Table of Contents

1 Document Information.....	6
1.1 Purpose and Scope.....	6
1.2 Document History	6
1.3 Related Documents	6
2 Pre-Requisites	6
2.1 Recommended Literature	7
2.1.1 Schneider Electric	7
2.1.2 Softing	7
2.1.3 Endress+Hauser.....	7
2.2 Operable Control System	7
2.3 Operable Asset Management System.....	7
2.4 Operable Field Devices.....	7
3 Basic Integration.....	8
3.1 PROFIBUS PA Network Configuration	8
3.1.1 Hardware Configuration.....	8
3.1.2 Softing epGate PB Configuration	9
3.2 EtherNet/IP Network Configuration	10
3.2.1 Network Overview	10
3.2.2 I/O Network Configuration.....	11
3.2.3 Network Connection	28
3.3 System Configuration.....	28
3.3.1 New Project	28
3.3.2 System Offline Configuration	30
3.4 EtherNet/IP Field Device Configuration	37
3.4.1 Control Expert Field Device Library	37
3.4.2 Softing epGate PB Gateway	41
3.4.3 E+H Promass300 Flowmeter	48
3.5 Control Strategy	53
3.5.1 epGate PB Function Block Import	53
3.5.2 New Program.....	55

3.6	Commissioning of the Control Project	60
3.6.1	Project Variables Settings.....	60
3.6.2	Project Compilation	61
3.6.3	First Download Configuration	61
3.6.4	Download Configuration	62
3.6.5	Project Download in PLC	63
3.7	Monitoring of Process Values and Status Information	64
3.7.1	epGate PB Gateway Data	64
3.7.2	Promass300 E/IP Data	68
4	Specific Integration.....	72
4.1	Principle	72
4.2	Read Totalizer Function Block	72
4.2.1	Request Telegram.....	72
4.2.2	Response Telegram	73
4.2.3	Function Block "readTotalizer1_Promass300"	74
4.2.4	Online Monitoring	75
4.3	Reset Totalizer Function Block.....	75
4.3.1	Request Telegram.....	75
4.3.2	Response Telegram	76
4.3.3	Function Block "readTotalizer1_Promass300"	76
4.3.4	Online Monitoring	77
5	Bypassed Tool Integration	78
5.1	FieldCare New Project.....	78
5.2	EtherNet/IP Field Device Integration.....	79
5.2.1	CommDTM Configuration	79
5.2.2	Network Scanning	80
5.2.3	Online Connection	81
5.3	PROFIBUS PA Field Device Integration.....	82
5.3.1	Driver Configuration	82
5.3.2	CommDTM Configuration	87
5.3.3	PROFIBUS PA Segments Scanning	88

5.3.4 Online Connection	89
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1 Document Information

1.1 Purpose and Scope

This document provides a step by step description on how to integrate EtherNet/IP and PROFIBUS PA devices with the Schneider Electric Modicon system. All content of this document is jointly developed, reviewed and approved by Schneider Electric and Endress+Hauser as a common deliverable of Open Integration.

1.2 Document History

This is version 1.00.00 of this document. Version history:

Version	Released	Description
1.00.00	2021-03	Initial version

1.3 Related Documents

Please refer to related documents as listed below:

Document	Description
SD02678S/04/EN/01.20	Reference Topology SE03
SD02680S/04/EN/01.20	Integration Test Summary SE03
SD02681S/04/EN/01.20	List of Tested Devices and Versions SE03

2 Pre-Requisites

Readers of this document should be familiar with related documents as listed in chapter 1.3 and basics on how to work with the Rockwell Automation ControlLogix System as well as EtherNet/IP and HART in general. Please refer to recommended literature as listed in chapter 2.1.

2.1 Recommended Literature

2.1.1 Schneider Electric

Document	Description
EIO0000001578.10	Modicon M580 Hardware Reference Manual
EIO0000000482.02	TCSESM-E Extended Managed Switch Web-based Interface Reference Manual
HRB62665.11	Modicon M580 BMENOC0301/0311 Ethernet Communications Module Installation and Configuration Guide

2.1.2 Softing

Document	Description
EN-062020-1.00	Users Guide EtherNet/IP Gateways

2.1.3 Endress+Hauser

Document	Description
BA00065S/04/EN/11.20	Operating Instructions FieldCare SFE500

2.2 Operable Control System

This document assumes an operable Schneider Electric System as defined by Reference Topology SE03. Please refer to the manuals listed in chapter 2.1.1 for an explanation on how to use hard- and software provided by Schneider Electric.

2.3 Operable Asset Management System

This document assumes an operable Endress+Hauser PAM System as defined by Reference Topology SE03. Please refer to manuals listed in chapter 2.1.3 for installing of software provided by Endress+Hauser.

2.4 Operable Field Devices

This document assumes an operable selection of Endress+Hauser EtherNet/IP and PROFIBUS PA devices, as defined by Reference Topology SE03. Each field device is powered if needed and adequately connected to the network infrastructure components. If required, please refer to individual device manuals for further advice.

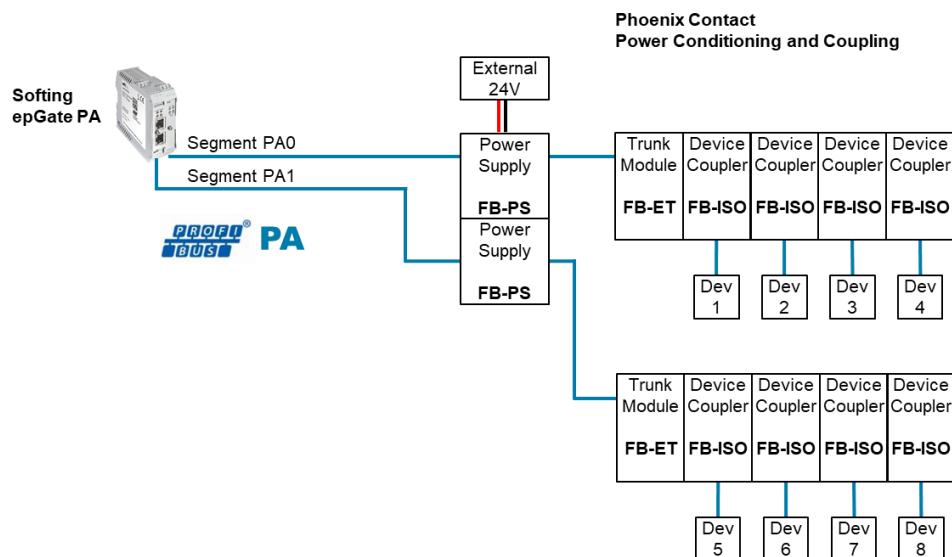
3 Basic Integration

This chapter describes the main workflow for integration of EtherNet/IP and PROFIBUS PA devices in combination with Phoenix Contact and Softing network infrastructure components into the Schneider Electric System. As a result, the EtherNet/IP cyclic communication is running, and all process values are available within the control strategy of the system for further processing.

3.1 PROFIBUS PA Network Configuration

3.1.1 Hardware Configuration

In this example, the Endress+Hauser PROFIBUS PA field devices of the reference topology are split in two PA segments as shown on following picture (Two PROFIBUS PA segments are available on the Softing epGate PB gateway):



- Each PROFIBUS PA segment is connected to a Softing epGate PB channel and externally supplied by a Phoenix Contact power supply FB-PS. The powered bus is then connected to a Phoenix Contact Trunk module FB-ET, which communicates to the different PA couplers FB-ISO of the segment.
- FB-ET and FB-ISO modules communicate via ME 17.5 TBUS connectors.
- Each PROFIBUS PA device is connected to one FB-ISO module.

- The table below lists all PROFIBUS devices configured address with the used method:

Network	Component	Configured Address	IP Address Configuration Method
PROFIBUS PA	epGate PA	1	Addressed Automatically
	Segment PA0	13	Device DIP switch
		20	FieldCare + Softing CommDTM
		21	Device Display DIP switch
		24	Device DIP switch
	Segment PA1	11	Device DIP switch
		15	Device DIP switch
		16	Device DIP switch
		19	Device DIP switch

3.1.2 Softing epGate PB Configuration

Refer to chapter 3.2.2.2 for more details.

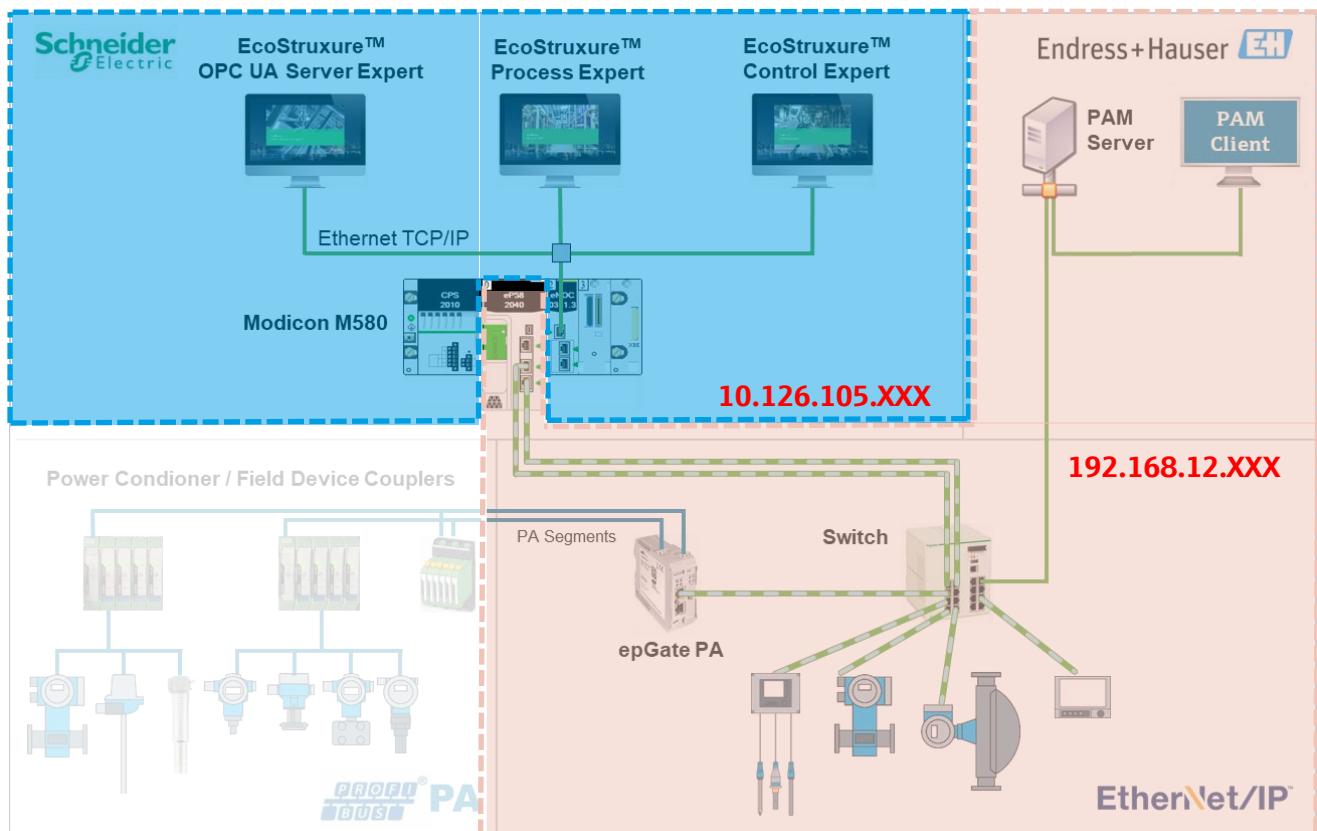
3.2 EtherNet/IP Network Configuration

The table below lists all IP addresses to configure with the used method:

Network	Component		Configured IP Address	Subnet Mask	IP Configuration Method
EtherNet/IP IO Network	Ethernet Module	BMENOC0311	10.126.97.88	255.255.252.0	UnityPro + USB
	Control System	BMEP582040	192.168.12.30	255.255.255.0	UnityPro + USB
	Switch	ETAP 1783	192.168.12.61	255.255.255.0	Web server
		DRS TCSE	192.168.12.21	255.255.255.0	Web server
	Gateway	epGate PA	192.168.12.40	255.255.255.0	Web server
	Field Devices	Liquiline CM44x	192.168.12.33	255.255.255.0	Device display
		Promag500	192.168.12.34	255.255.255.0	Web server
		Promass300	192.168.12.35	255.255.255.0	Web server
		Memograph RSG45	192.168.12.36	255.255.255.0	Device display
		AUMA actuator	192.168.12.37	255.255.255.0	Device display

3.2.1 Network Overview

The SE03 topology is using two networks, a supervisory network and an I/O network:



New components might be delivered without or with default IP addresses. This chapter explains among others how the IP addresses have been configured.

There exist different methods for setting the modules IP Addresses (via Commissioning Tool, USB, DIP switch or Web server) depending of course on the components to configure.

3.2.2 I/O Network Configuration

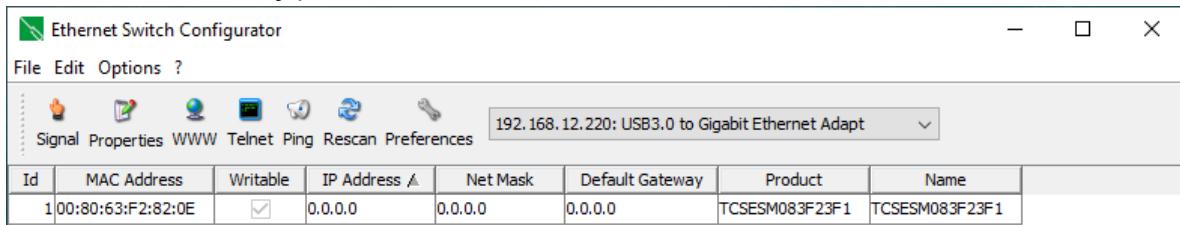
3.2.2.1 DRS Switch Configuration

3.2.2.1.1 IP Address

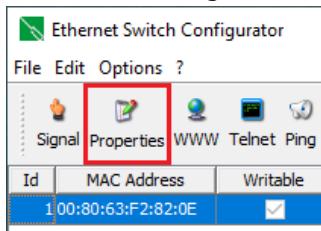
- Connect the managed switch to a laptop with a EtherNet cable and start the Schneider Electric tool "Ethernet Switch Configurator 2.3.0.3":



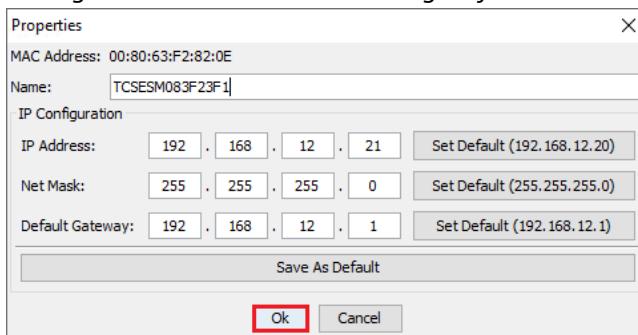
- A scan is automatically performed, and the connected switch is found with the IP address 0.0.0.0:



- Select the managed switch and click on the button "Properties":

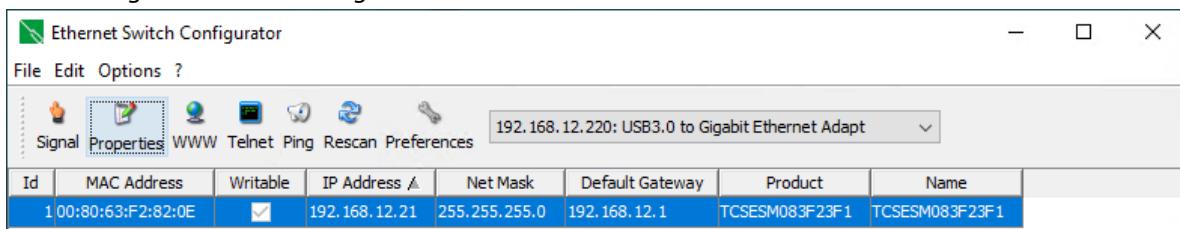


- Configure the IP address according to your network settings:



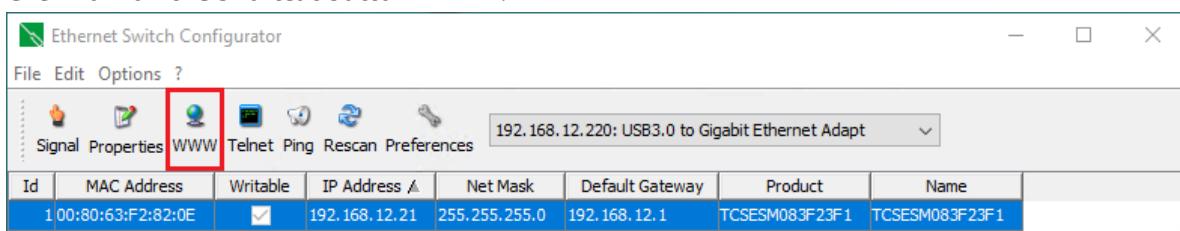
In this example, the switch IP address is 192.168.12.21.

- This configures the IP settings:

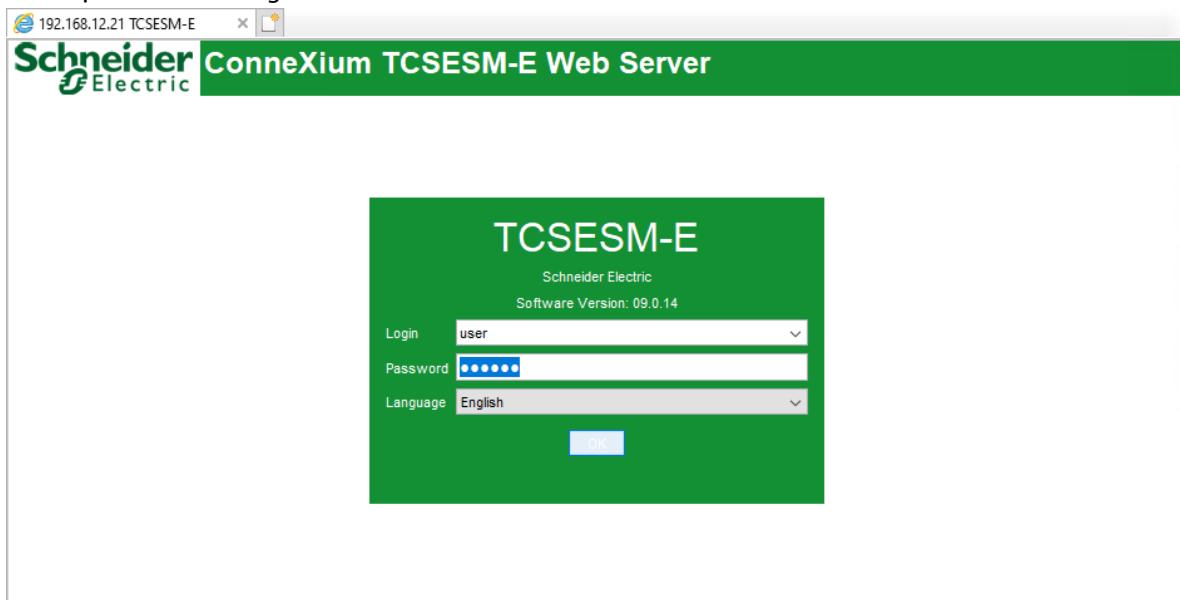


3.2.2.1.2 Switch Settings

- Click now on the shortcut button "www":



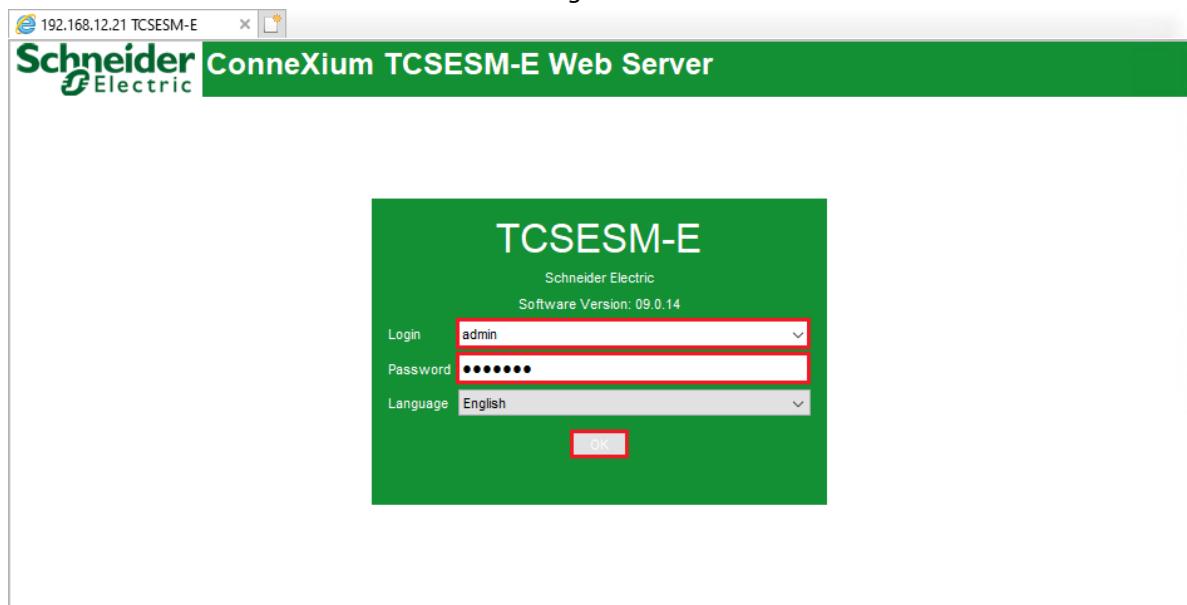
- This opens the managed switch web browser:



Remark

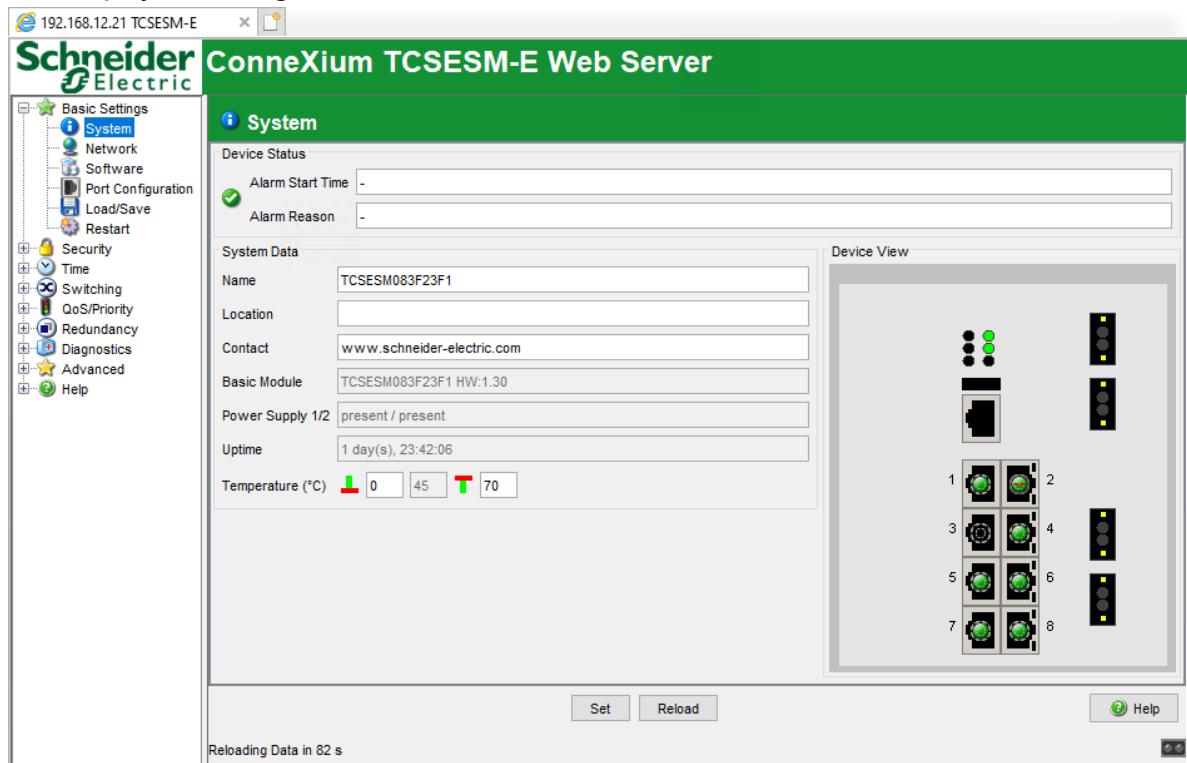
- The Web-based interface works with Java Version 1.6.x. Configure this version adequately in your operating system

- Connect the session with the administrator rights and click on the button "OK":

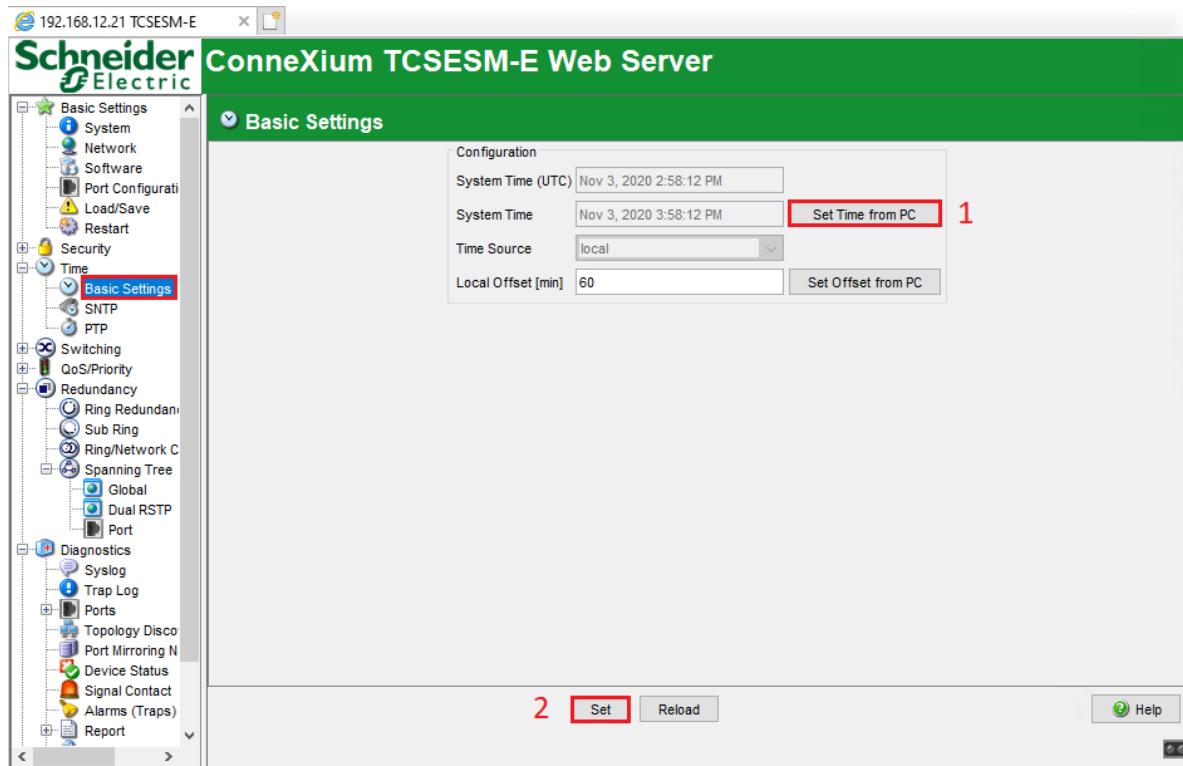


The default administrator Login is "admin" with the Password "private".

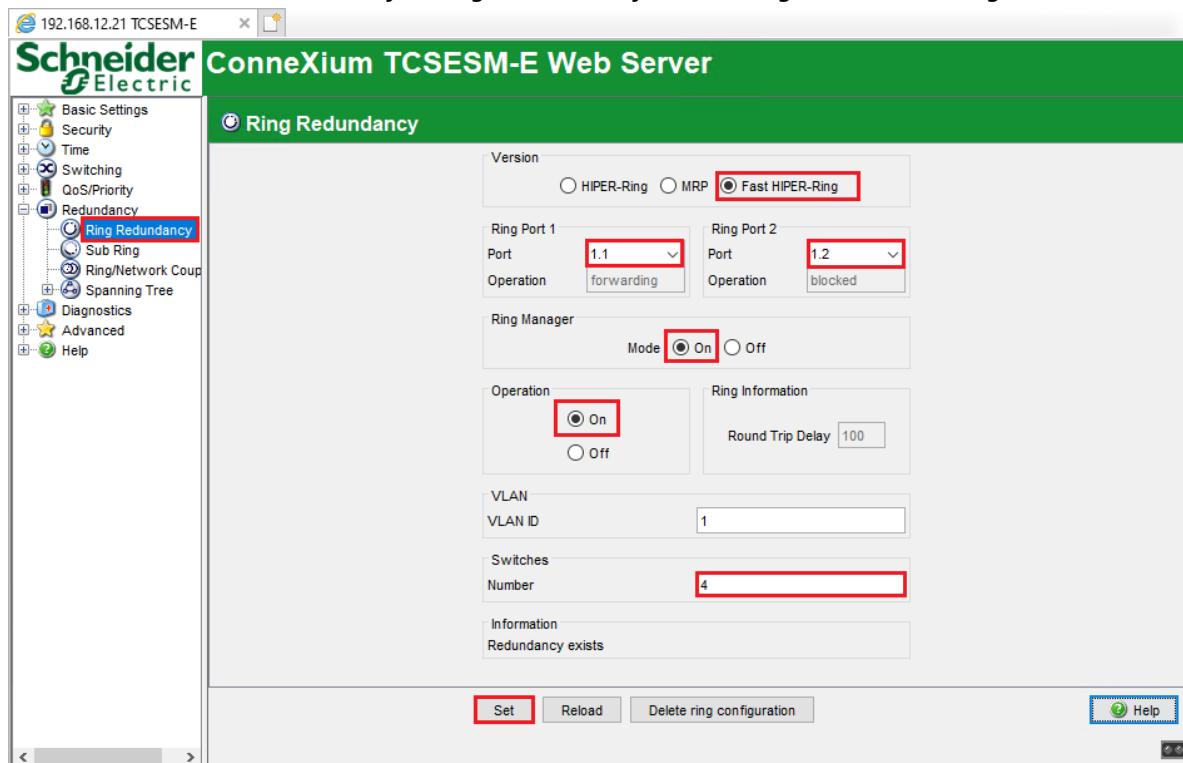
- This displays following window:



- Click on the menu “Basic Settings” and configure the System Time, by clicking on the button “Set Time from PC” and then on the button “Set”:



- Click on the menu “Redundancy→Ring Redundancy” and configure these settings:

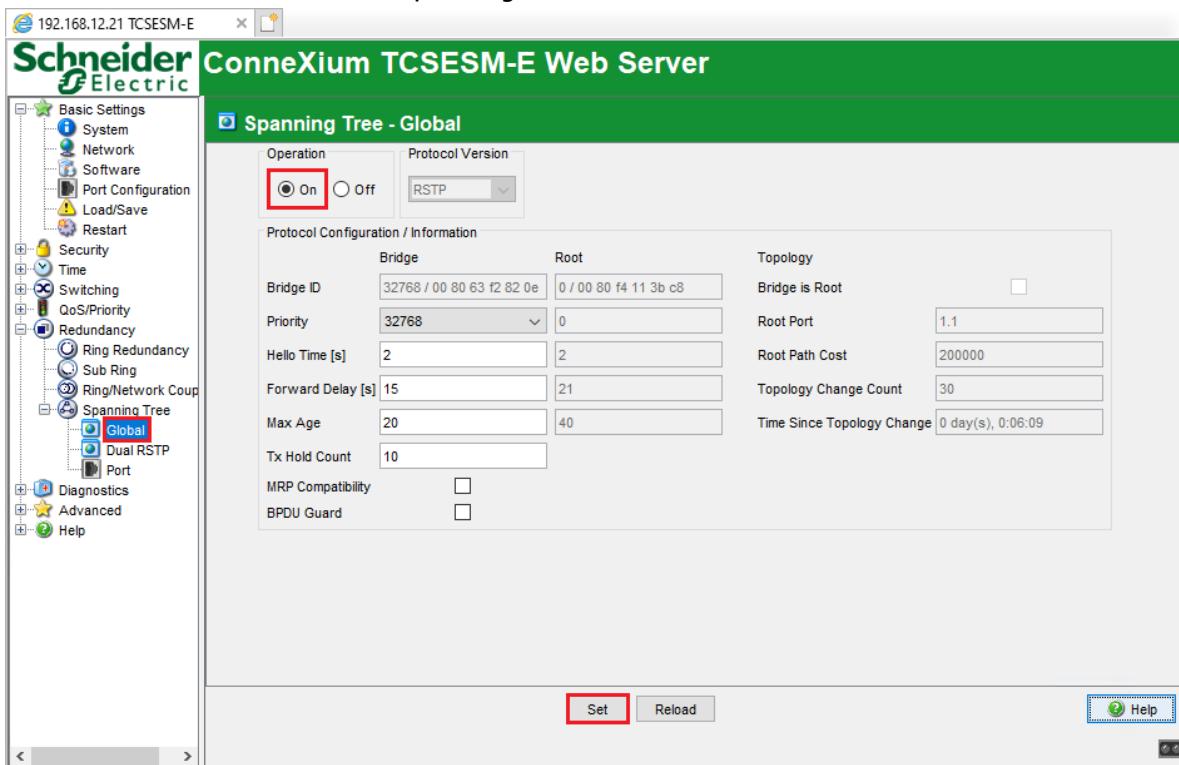


In this example, the ring is configured between Port 1.1 and Port 1.2 with the option "Fast HIPER-Ring". The managed switch is the ring master and there are 2 participants in the ring (Switch and PLC). Select the option "Operation ON" and click on the button "Set" to save the configured parameters in the switch.

- Click on the button "Reload" to check if the parameter settings was successful:



- Select the menu "Global" of the Spanning Tree menu:



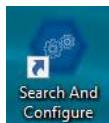
- Enable the Spanning Tree Protocol by clicking on the option "Operation ON" and click on the button "Set" to save the configured parameters in the switch.
- Click on the button "Reload" to check if the parameter settings:



3.2.2.2 Softing epGate PB Configuration

3.2.2.2.1 Web Server IP Address

- Connect the epGate PB gateway to a laptop with a EtherNet cable and start the Softing tool "Search and Configure":



- Click on the button search to scan the network:

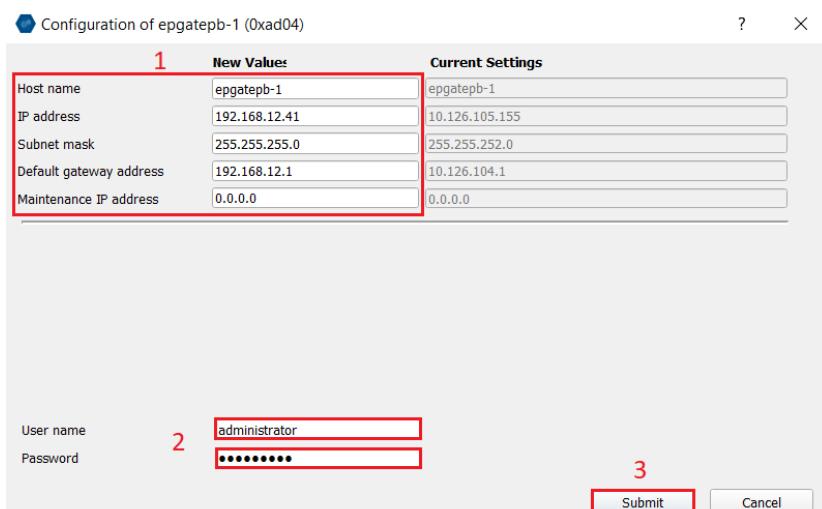


- The epGate PA gateway is found with default Web server IP settings.

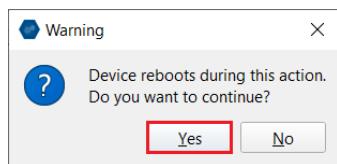
- Click on the button "Configure":



- Configure the new IP settings according the network:



- Then enter the default logins, Username "Administrator" and the Password „FGadmin!1" and click on the button "Submit".
- Click on the button "Yes":

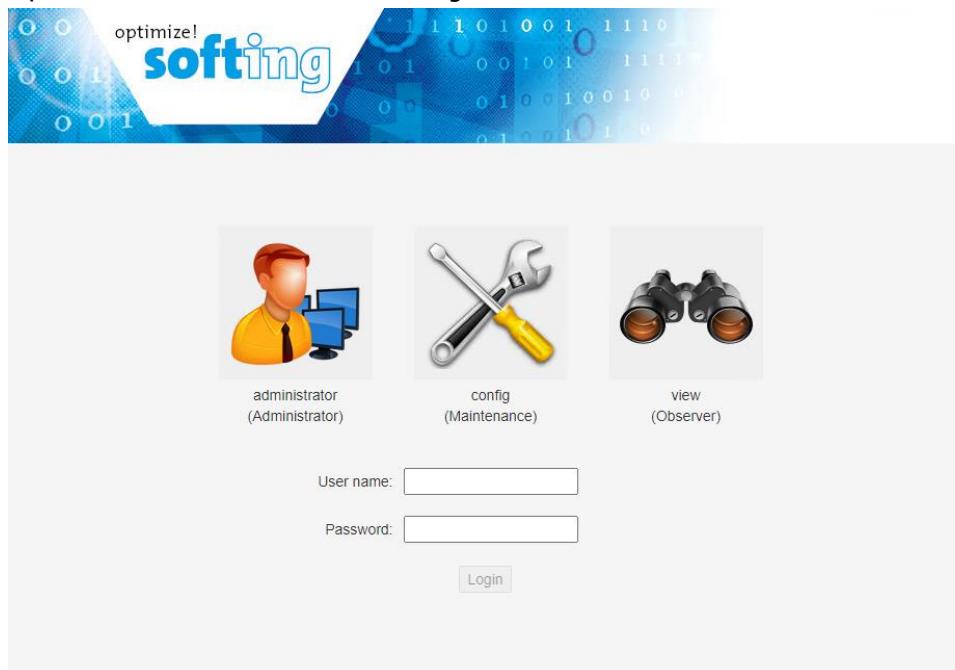


- epGate Web server IP address is now configured:

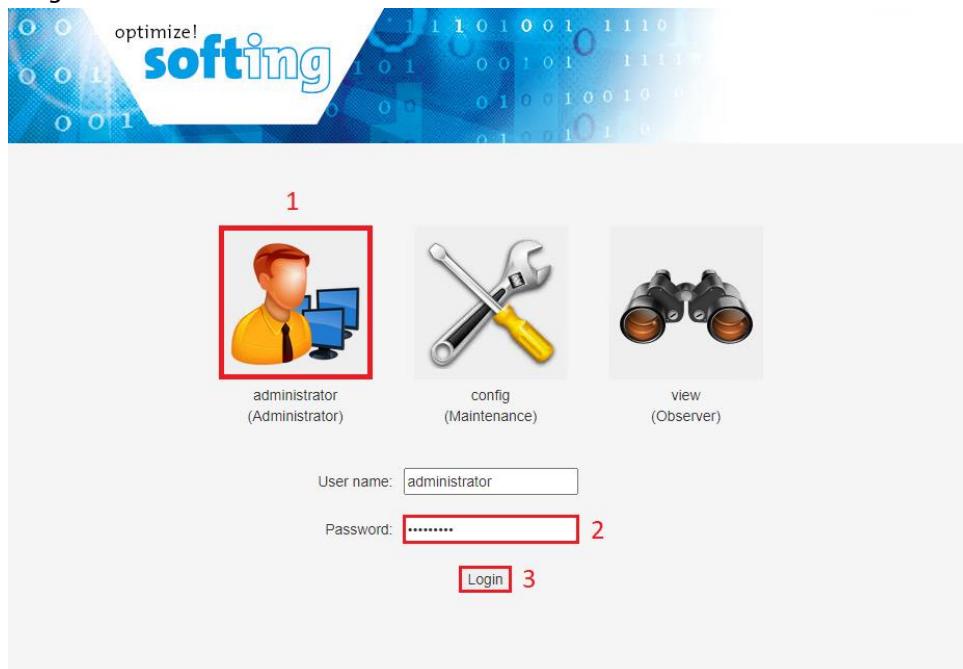
Search and Configure

Connected devices in local network:					
	MAC Address	Device Type	Serial Number	Name	IP Address
1	00-06-71-6f-01-3b	0xad04	200900105	epgatelpb-1	192.168.12.41

- Open a browser and enter the configured Web server IP address, 192.168.12.41, in this example:



- Select the administrator mode, enter the default Password "FGadmin!1" and click on the button "Login":



- This opens the Information menu:

Device / System	
Serial Number	200900105
Firmware Version	1.10.00.10803
Bootloader Version	1.04.01.11691
Factory Version	1.03.00.11691
Hardware Version	1.00
System ID	epGate PB
Host ID	#00-06-71-6F-01-3B#04AD#0BF97E09#

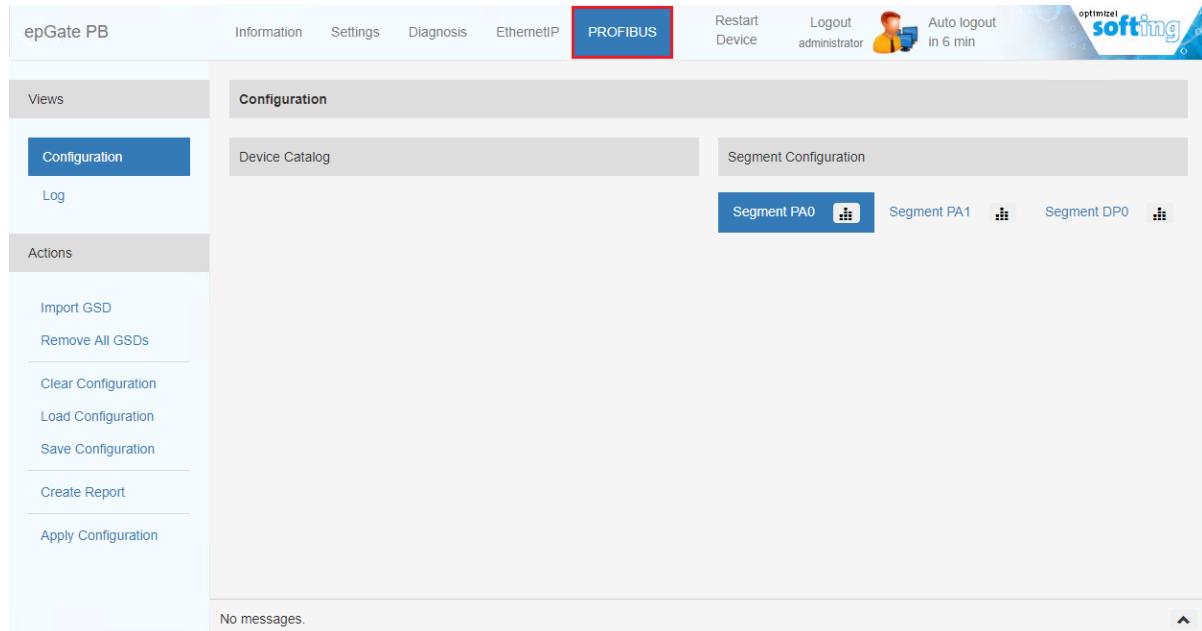
Motherboard	
Serial Number	184400458
Hardware Version	1.00

Daughterboard	
Serial Number	184400139
Hardware Version	1.00

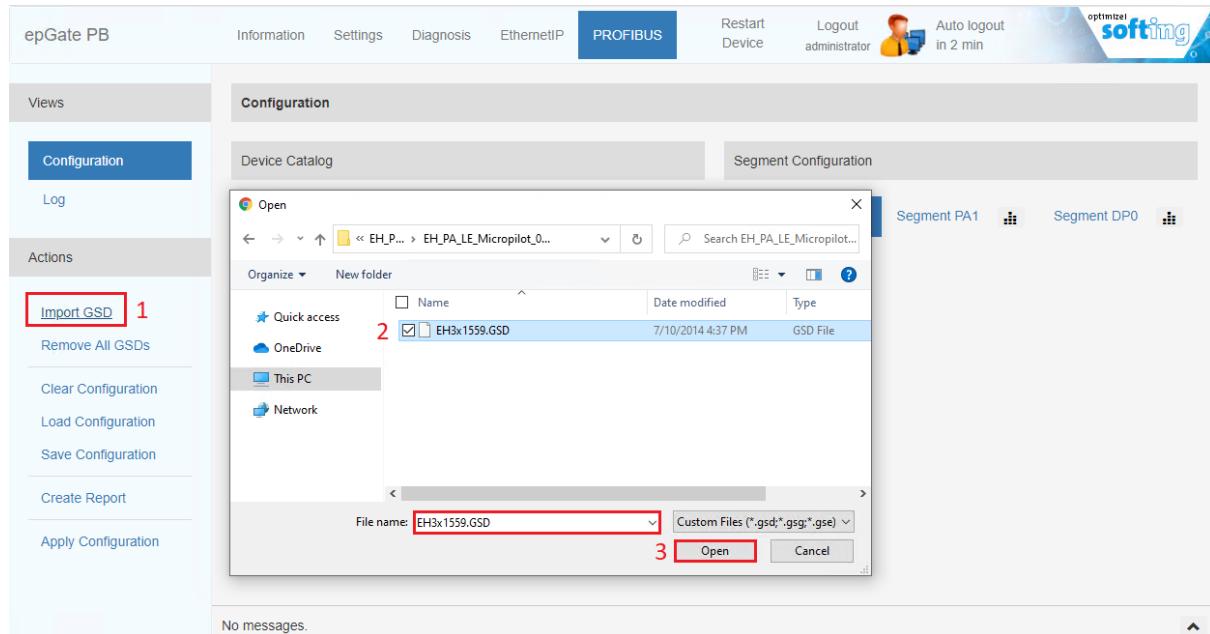
No messages.

3.2.2.2.2 PROFIBUS GSD Files Import

- Click on the menu “PROFIBUS” :

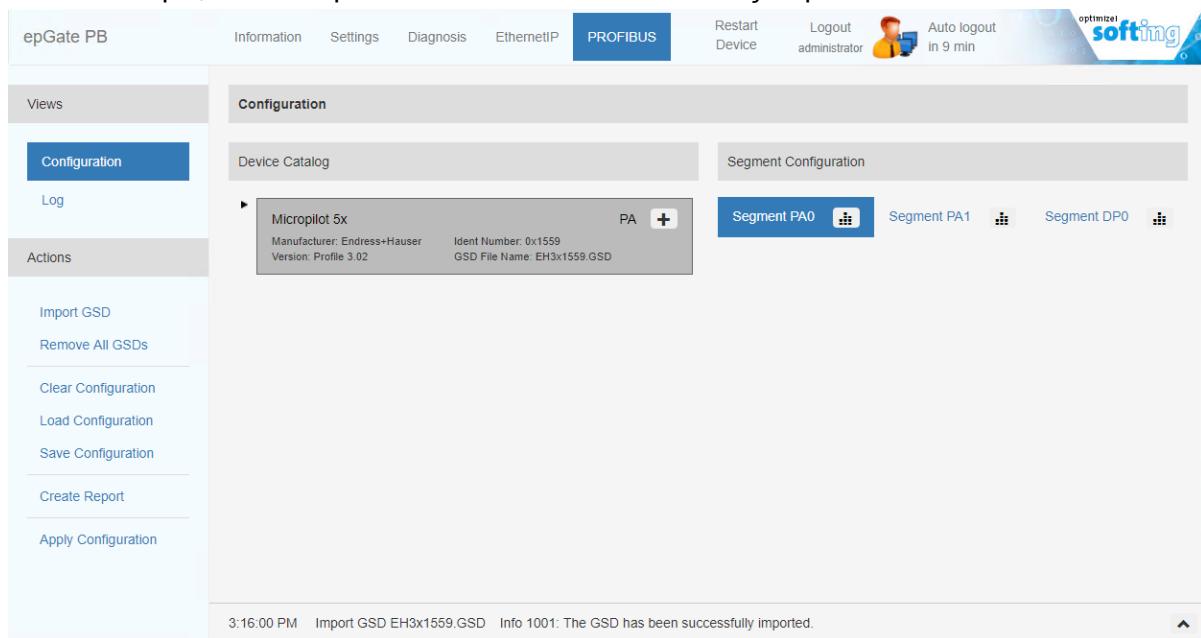


- On the left side of the window, click on the menu “Import GSD” :



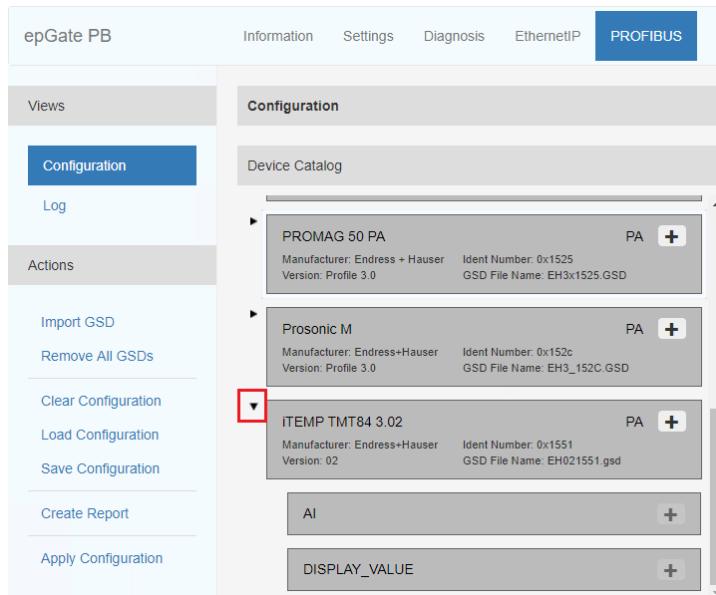
Then select the GSD file to import and click on the button “Open”.

- In this example, the Micropilot GSD file has been successfully imported:



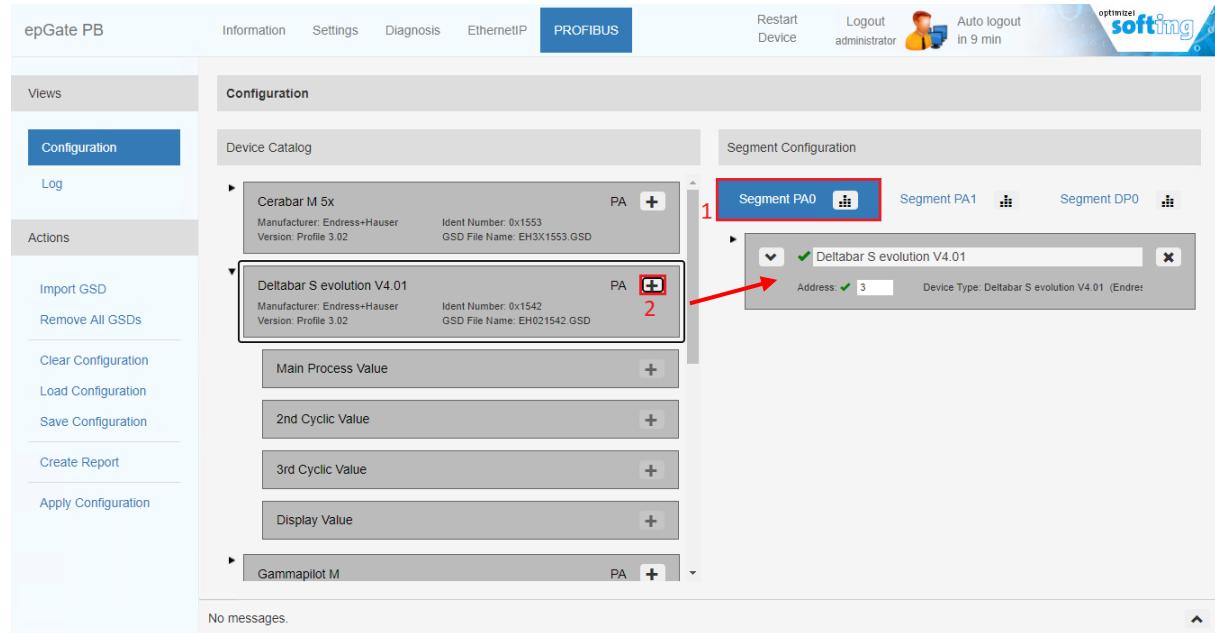
Proceed as well for all other relevant GSD files of the SE03 topology.

- Available field device modules can be displayed by expanding the small arrow :



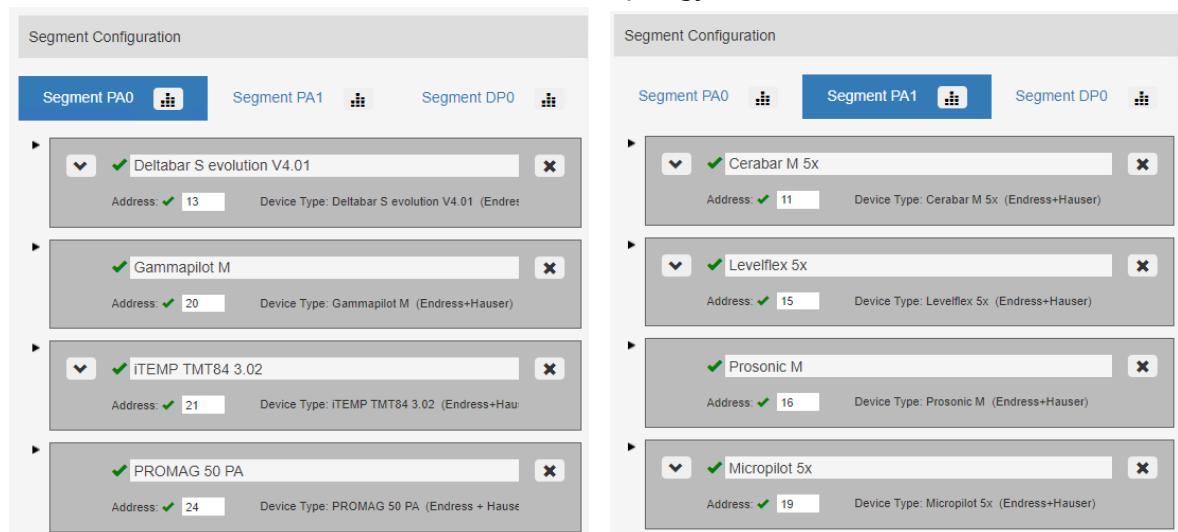
3.2.2.2.3 PA Segments Configuration

- The epGate PB has two PA segments PA0 and PA1. In the menu “PROFIBUS”, select the segment PA0 and click on the “+” symbol of the field device to add a field device:



This inserts in this example the Deltabar S in the Segment PA0. Tag name and PROFIBUS address can be updated.

- All IO modules of the device are automatically configured.
- Proceed as well for all field devices of the SE03 topology:



- The Bus Timing parameters are automatically calculated and cannot be modified. Click on the small shortcut button of each PA segment to display them:



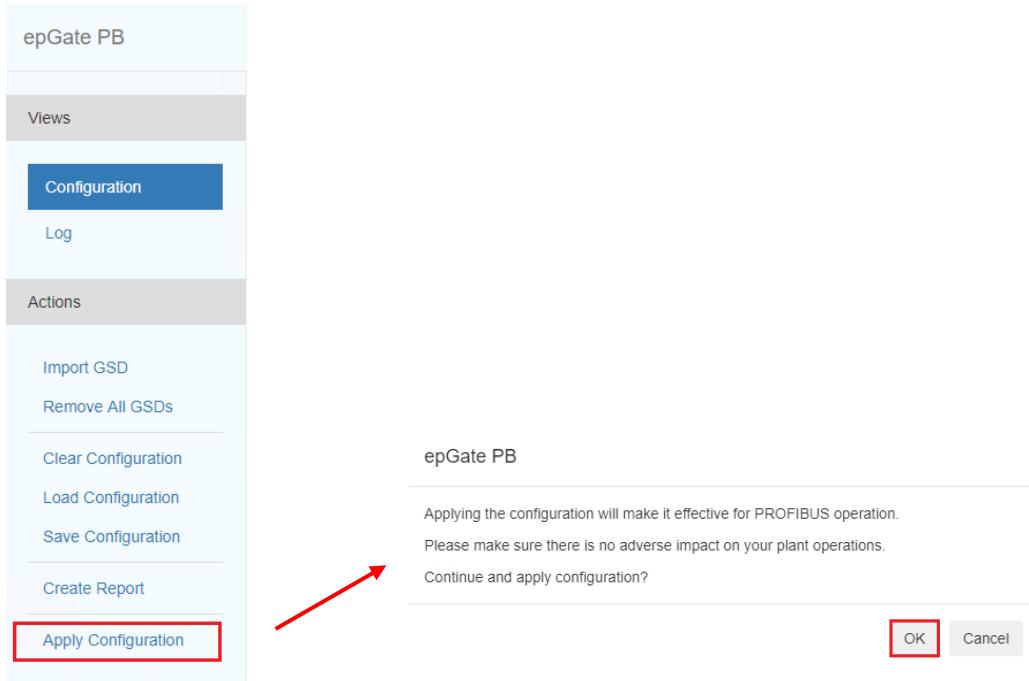
- Bus Timing parameters for Segment PA0:

Busparameter

Baudrate	31.25 KBAud
Tsl	320
Min Tsdr	11
Max Tsdr	250
Ttr	20000
Highest Station Address	126
Tset	32
Max Retry Limit	3

OK

- Confirm the configuration by clicking on the field "Apply Configuration" and then click on the button "OK":

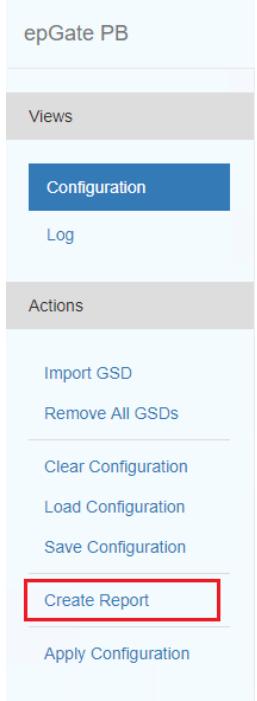


- Save as well the PROFIBUS PA segments configuration:



The configuration is automatically saved on the Laptop in a *.json file, called "PROFIBUS-Cfg.son". **It is recommended to save the PROFIBUS configuration because after a reboot of the epGate PB gateway the Web server PROFIBUS configuration is not displayed anymore.**

- Click on the button "Create Report". This generates a *.html file with the complete PROFIBUS configuration:



- Extract of the file "Create Report":

Device Overview

Tag	Address	Name	Revision	Manufacturer	Ident Number
Deltabar S evolution V4.01	13	Deltabar S evolution V4.01	Profile 3.02	Endress+Hauser	1542
GammapiLOT M	20	GammapiLOT M	Profile 3.0	Endress+Hauser	1548
iTEMP TMT84 3.02	21	iTEMP TMT84 3.02	02	Endress+Hauser	1551
PROMAG 50 PA	24	PROMAG 50 PA	Profile 3.0	Endress + Hauser	1525

Device Deltabar S evolution V4.01

Address:	13
Name:	Deltabar S evolution V4.01
Revision:	Profile 3.02
Manufacturer:	Endress+Hauser
Ident Number:	1542

Slots

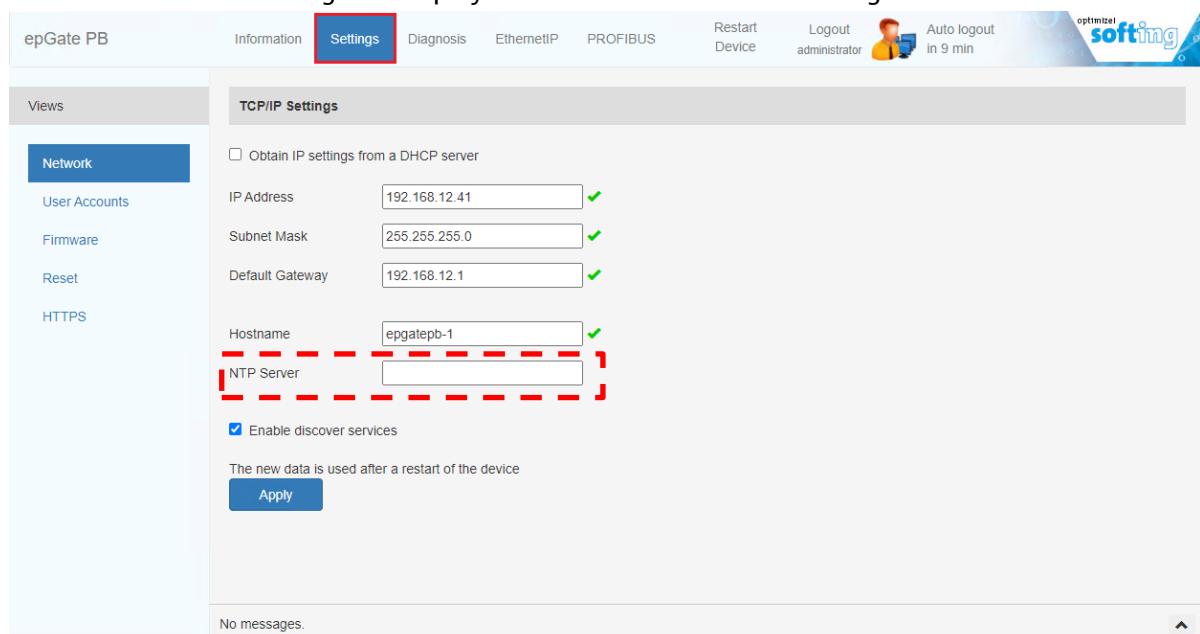
Name	Number	Module
Main Input Parameter	1	Main Process Value
2nd Input Parameter	2	2nd Cyclic Value
3rd Input Parameter	3	3rd Cyclic Value
Output Parameter	4	Display Value

Device Parameters

Name	Value	Type
Condensed Status	Enabled	Bit

3.2.2.2.4 Network Settings

- Click on the menu "Settings" to display the Web server network settings:



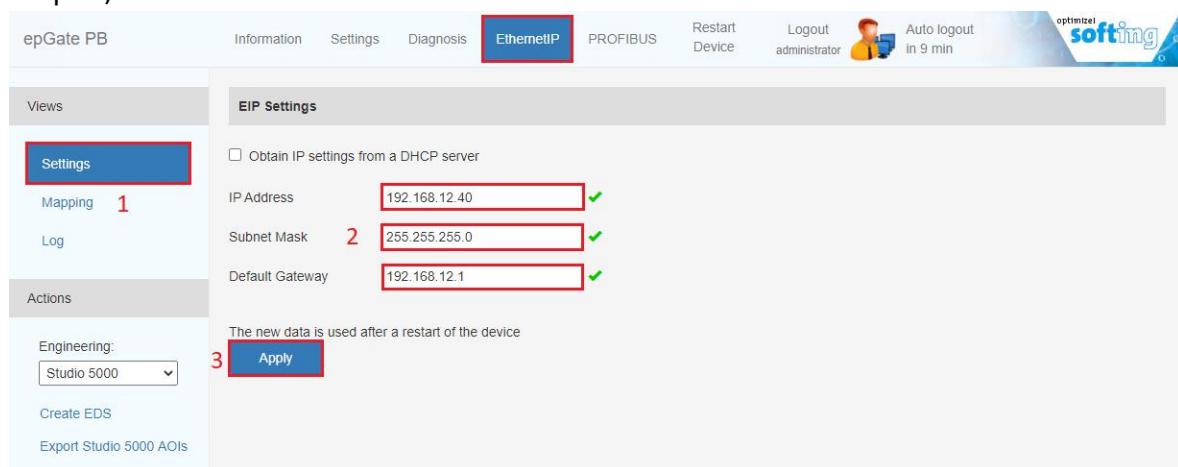
- Click on the button "Apply". A reboot of the gateway is required.

Remark

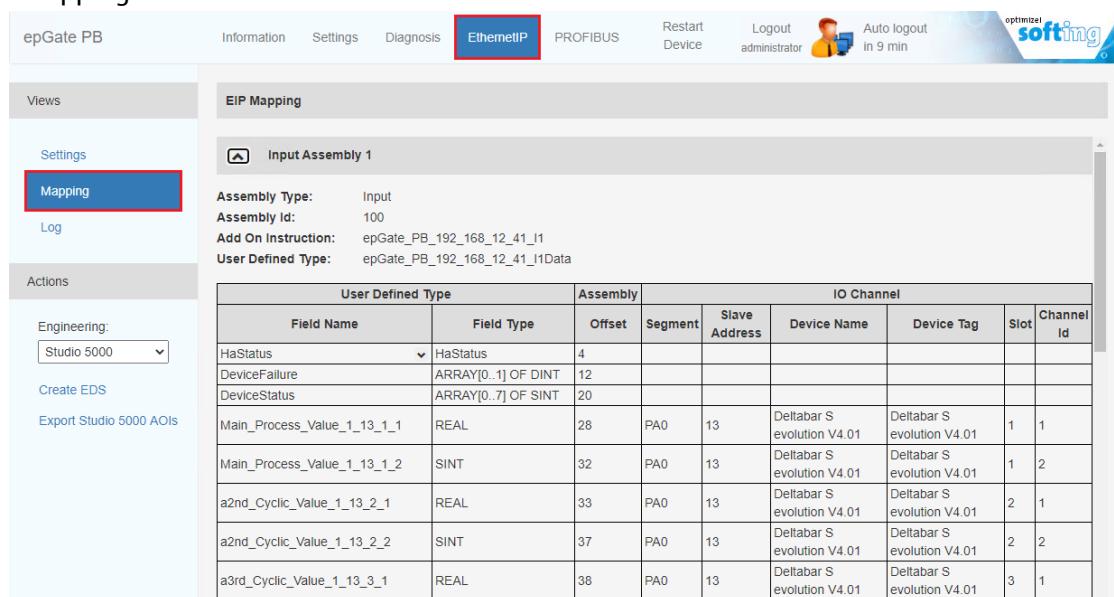
- The configured IP address of this menu corresponds to the Web server IP address.
- Enter an IP address for the NTP Server field. This will help for the diagnosis to get the correct date and time information.

3.2.2.2.5 epGate PB EtherNet/IP Address Configuration

- Click on the menu “EthernetIP” and configure the EtherNet/IP address of the epGate PB gateway. This IP address must be different from that used for the Web server (as described in previous chapter):

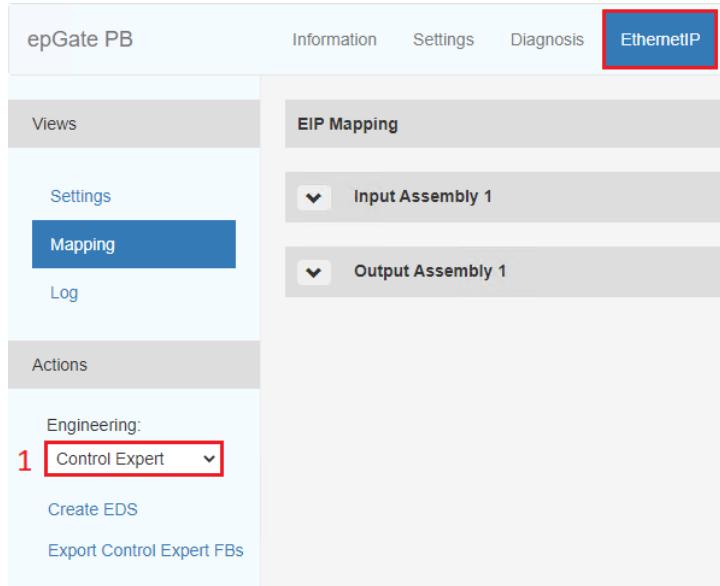


- The mapping of PROFIBUS data into the EtherNet/IP telegrams is automatically generated and the mapping overview is available on the left side of the window by clicking on the button “Mapping”:



3.2.2.2.6 epGate PB Exports

- In the menu “EthernetIP”, select the field “Control Expert” in the list box “Engineering”:



- Export the EDS file of the epGate PB gateway corresponding to the PROFIBUS mapping by clicking the field “Create EDS” for further use in the integration strategy:



- By clicking on the field “Export Control Expert FBs”, a specific function block is generated to decode the PROFIBUS data of the EtherNet/IP in Control Expert logic.



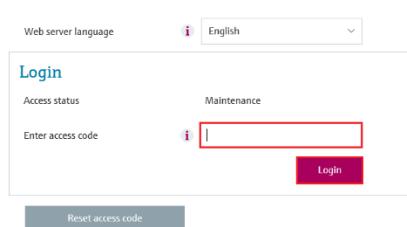
The function block must be exported after each PROFIBUS mapping update.

3.2.2.3 Endress+Hauser IP Address Configuration

IP addresses of Endress+Hauser EtherNet/IP devices may be configured directly on the display if available or by using the web server.

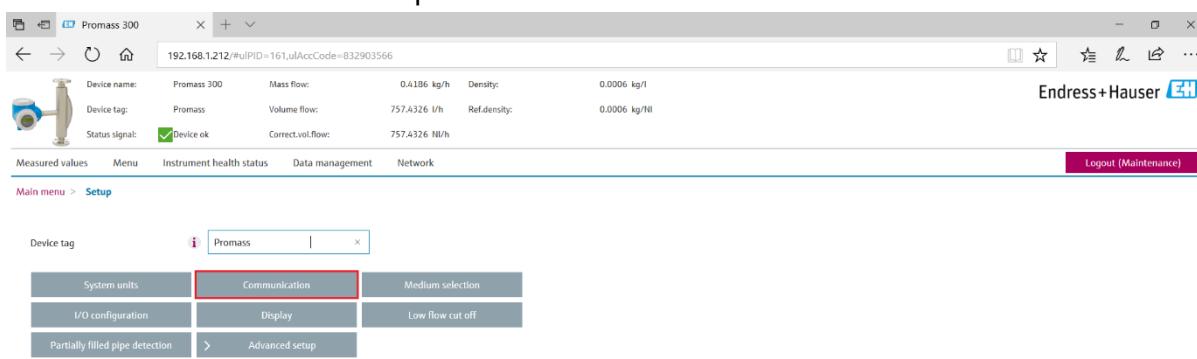
This example describes the main steps for configuring the IP address of a Promass 300 by using the Web server. Refer to the device manual for further details.

- Power off the device.
- Set the device DIP switch 2 to ON in order to select the default IP address 192.168.1.212.
- Reboot the device.
- Connect a laptop with private network settings (192.168.1.1/24) to the Promass300 with an Ethernet cable.
- Open a browser and enter the IP address 192.168.1.212:

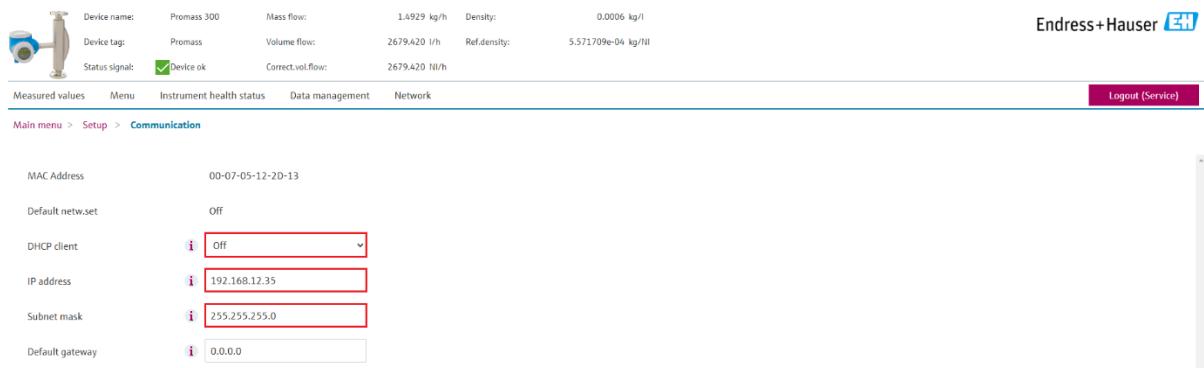


Enter the access code "0000" and click on the button Login.

- Click on the button "Menu→Setup→Communication":



- Disable the option "DHCP client" and set the new IP addresses.



Remark

- Once done, the connection to the Web server is lost.
- Reconfigure the DIP switch 2 to OFF.

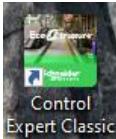
3.2.3 Network Connection

All components IP addresses have now been configured. Connect all EtherNet/IP field devices as defined in reference topology SE03.

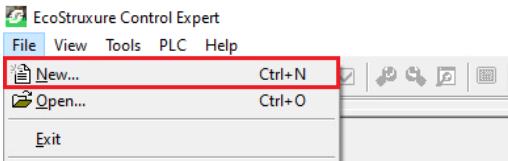
3.3 System Configuration

3.3.1 New Project

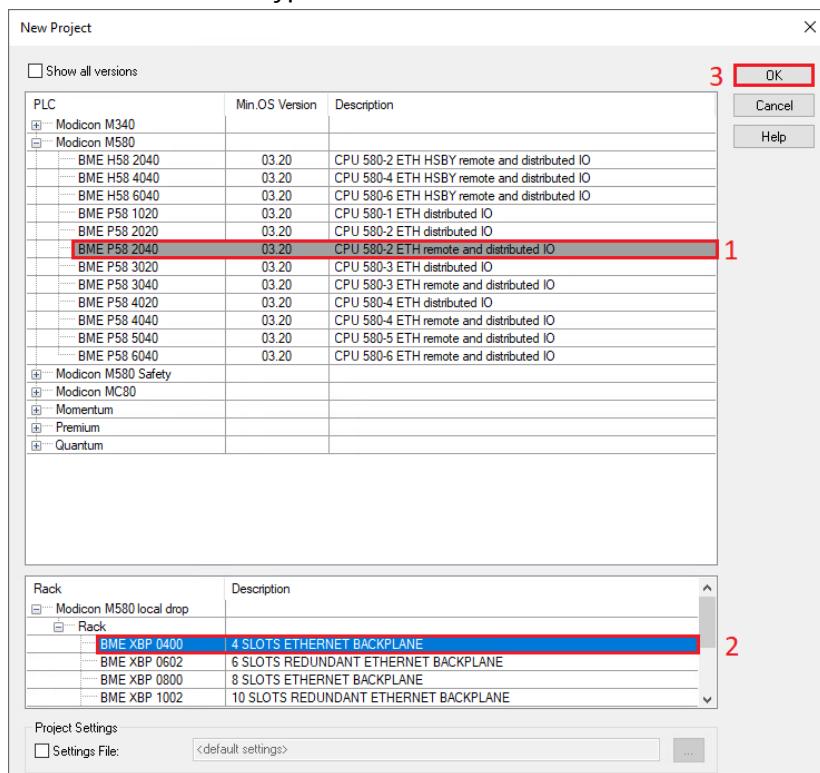
- Start the software Control Expert:



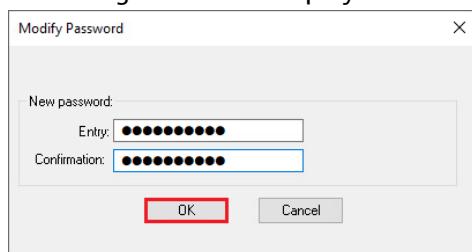
- Create a new project by clicking on "File→New..."



- Select the PLC/Rack type and click on the button "OK":

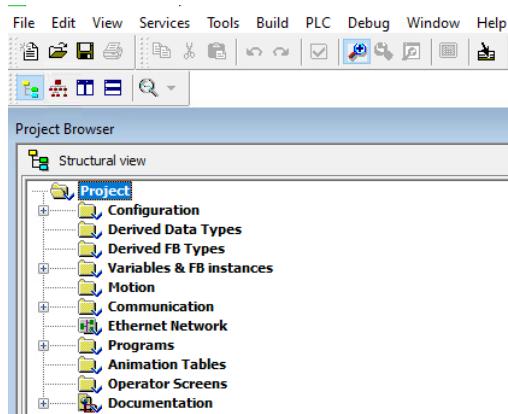


- Following window is displayed:



Define a password if required and click on the button "OK".

- Project structure is created:



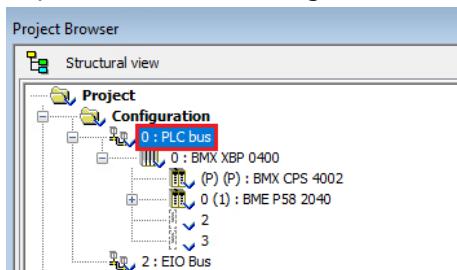
3.3.2 System Offline Configuration

This chapter describes the configuration of the Schneider Electric system environment.

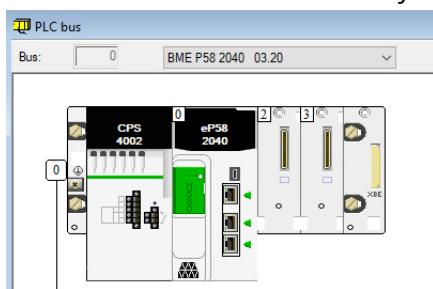
3.3.2.1 M580 PLC

3.3.2.1.1 Power Supply Module

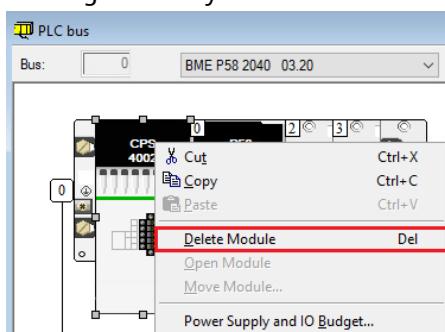
- Expand the menu “Configuration” and double-click on the field “0:PLC bus”:



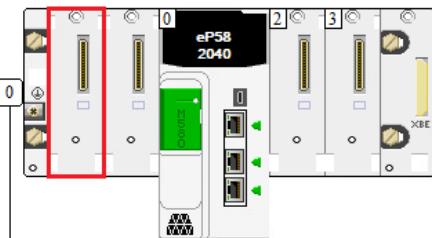
- The PLC module is automatically inserted with the power supply module CPS4002:



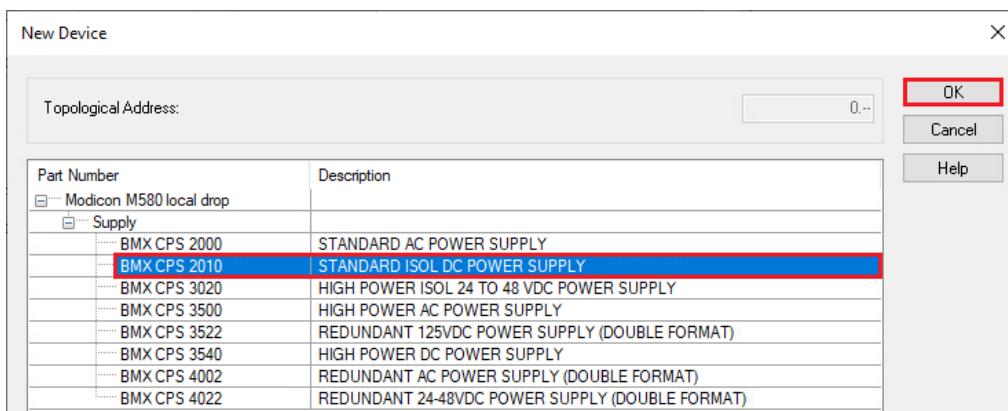
- In our example, the used Power Supply is the CPS2010 module. Delete the current one by right-clicking on the symbol CPS2000 and by selecting the menu “Delete Module”:



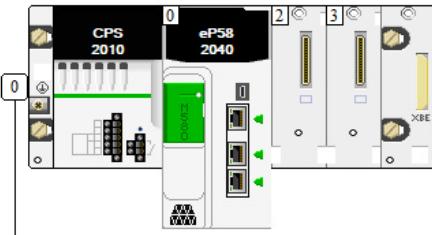
- The power supply module is now deleted. Double-click on the empty module:



- Select the correct power supply module. In this case, it is the module BMX CPS2010. Click on the button "OK":

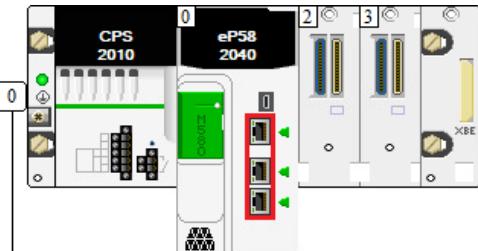


- This inserts the BMX CPS2010 power supply module:

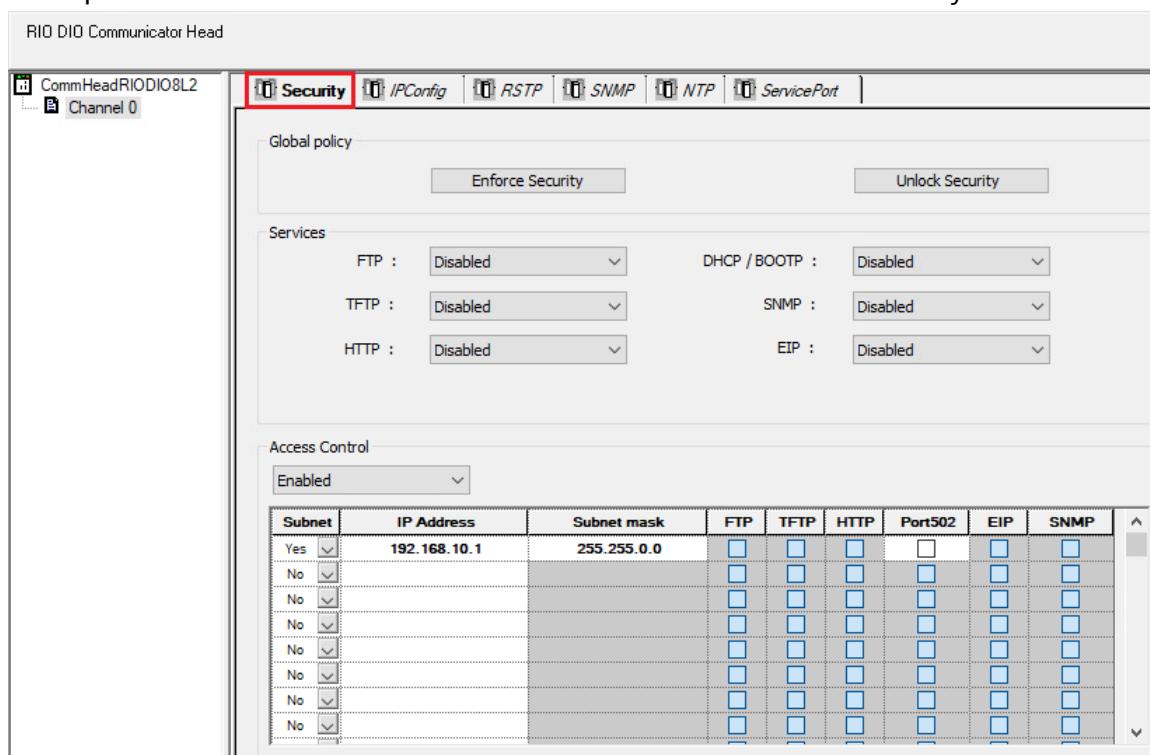


3.3.2.1.2 Network Settings

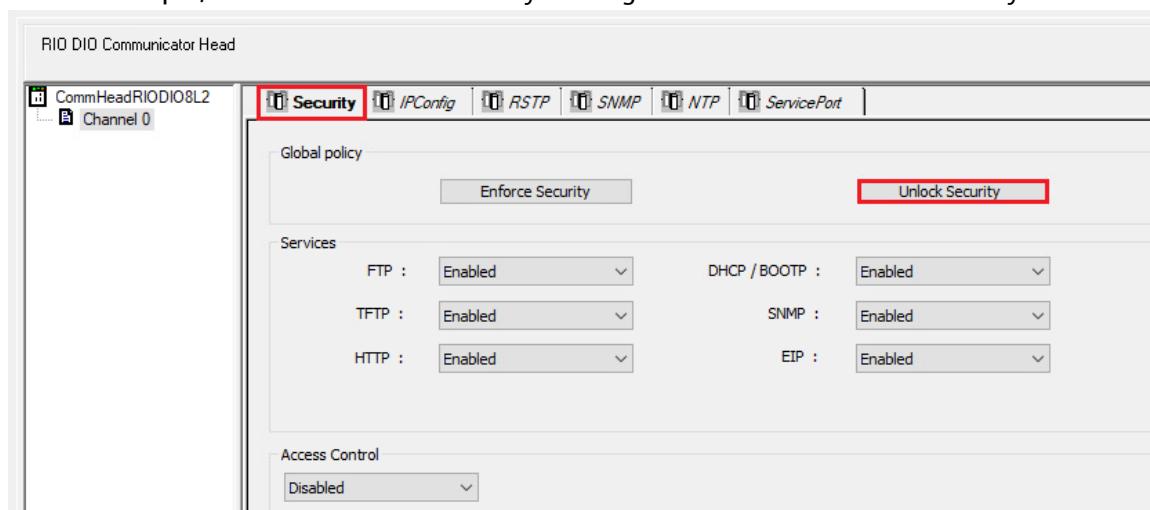
- Double+click on the Ethernet ports of the M580:



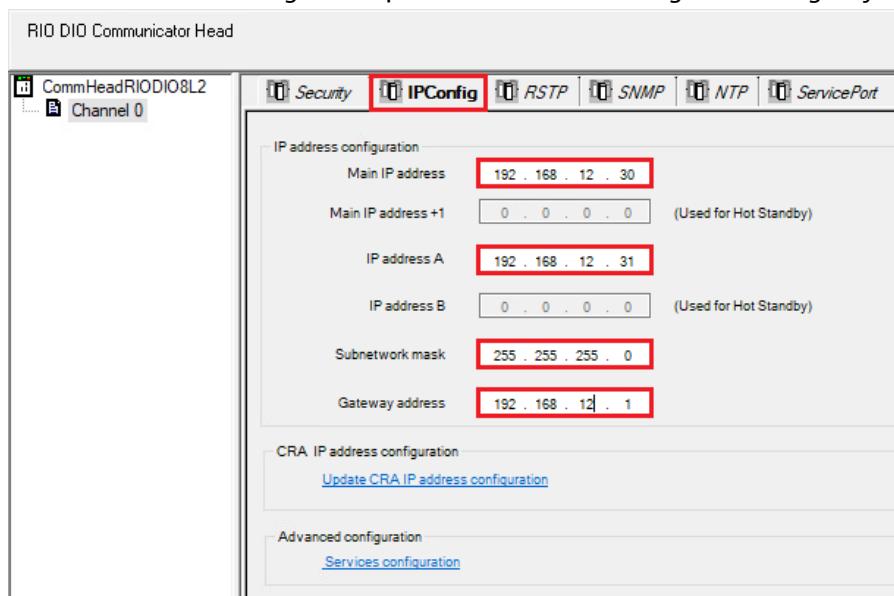
- This opens the RIO DIO Communicator Head window. Select the tab "Security":



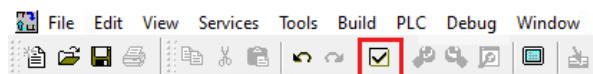
- In this example, all services are enabled by clicking on the button "Unlock Security":



- Select the tab “IPConfig” and update the PLC IP settings according to your network:



- Save the configuration by clicking on the symbol “Validate” in the toolbar or in the menu “Edit→Validate”:

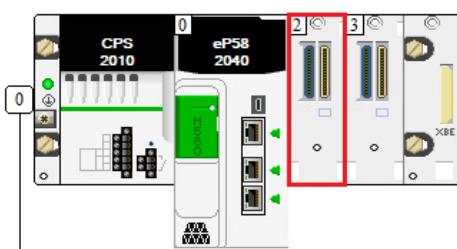


3.3.2.2 BMENOC311 Communication Module

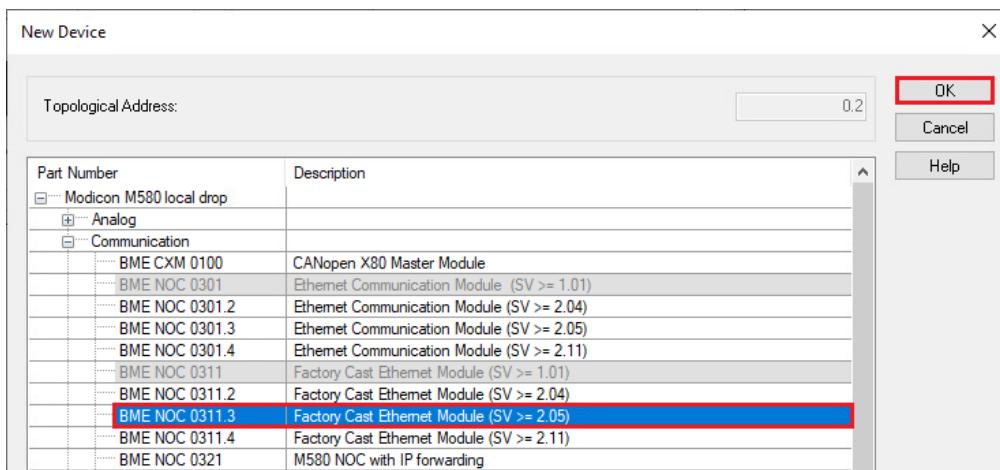
In our example, a communication module is implemented on the M580 backplane in order to separate IO and supervisory networks.

3.3.2.2.1 Module Insertion

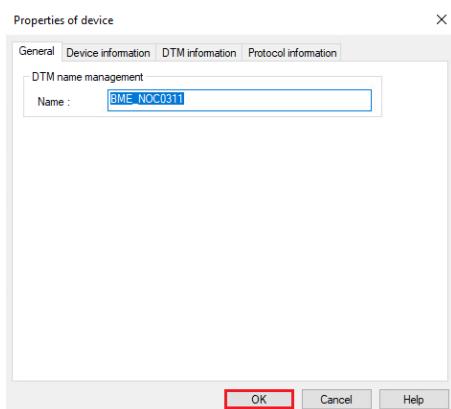
- Double-click on Slot 2:



- Select the module BMENOC311.3 and click on the button "OK":



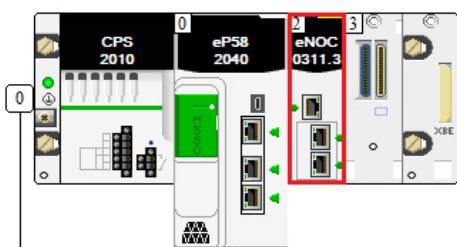
- This displays following window. Update the name if required and click on the button "OK":



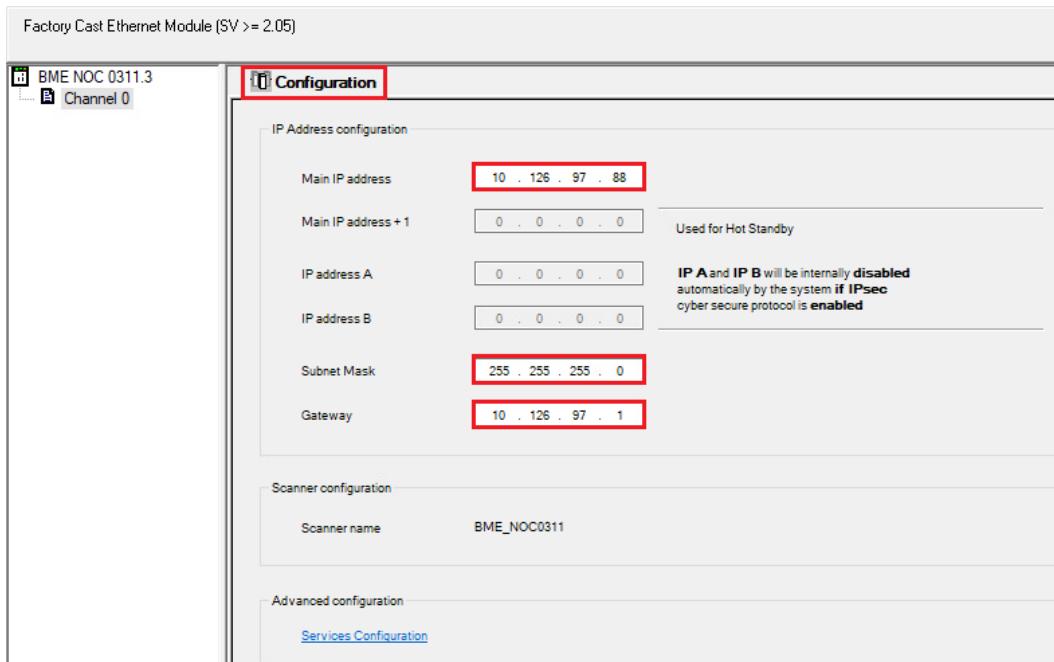
- This inserts the BNOC0311 module on the backplane.

3.3.2.2 Network Settings

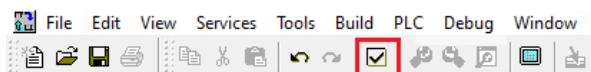
- Double click on the BNOC0311 module:



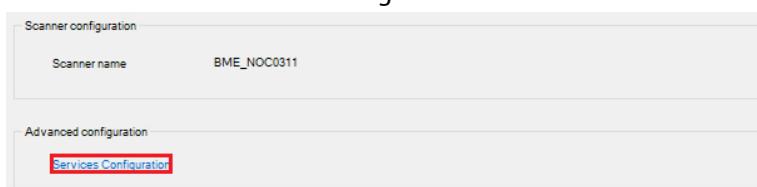
- Configure the IP settings according your network settings:



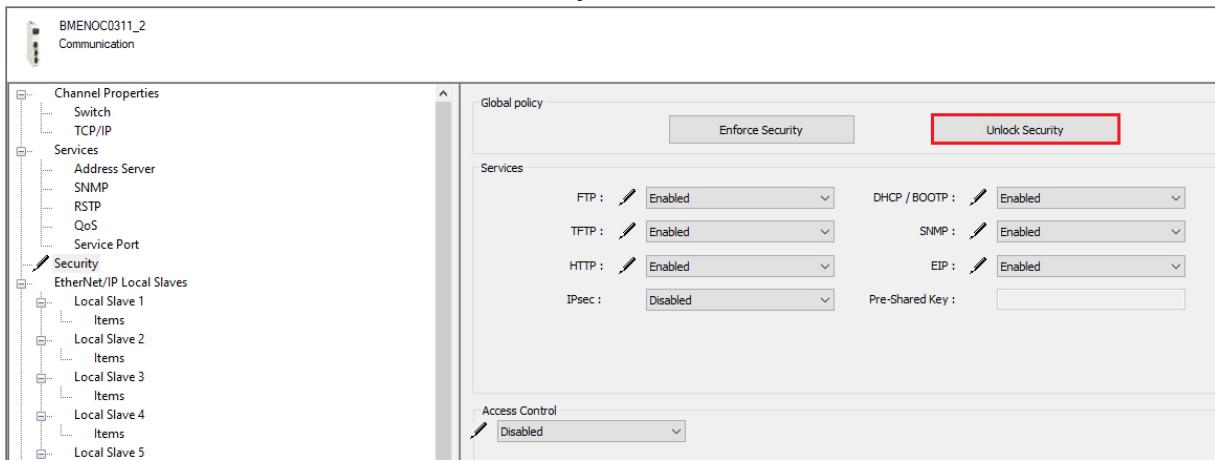
- Save the configuration by clicking on the symbol "Validate" in the toolbar or in the menu "Edit→Validate":



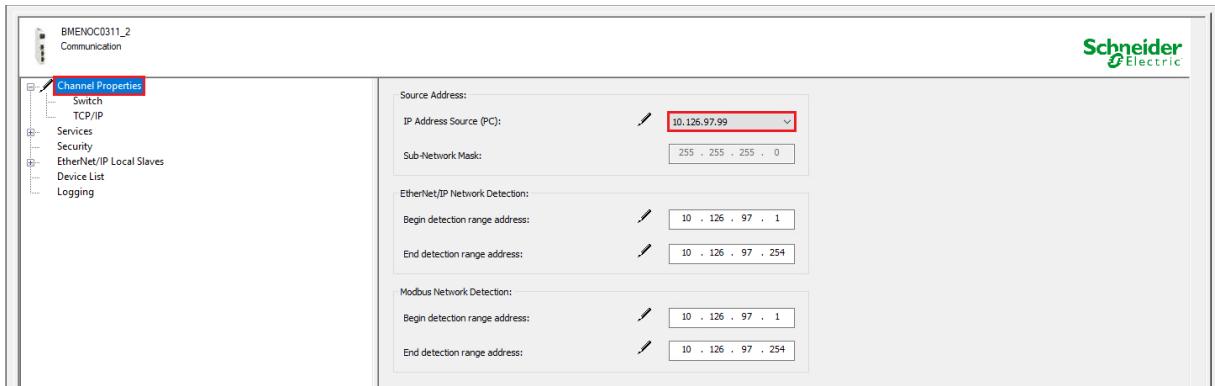
- Click on the link "Service Configuration":



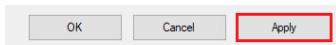
- This opens the security settings of the communication module. In this example, the access control is disabled. Click on the button "Unlock Security":



- Select the menu "Channel Properties" and select the PC network interface, on which the BMENOC0311 is physically connected:



- Then click on the button "Apply" to validate the configuration:



- Close the windows "BMENOC0311_2 Communication" and Factory Cast "Ethernet Module".

3.3.2.3 System Configuration Download

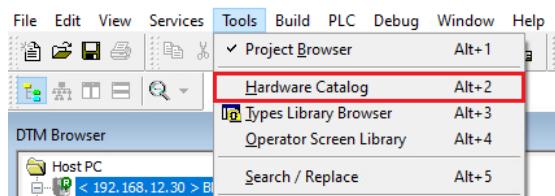
- Download the configuration into the PLC. Please refer to chapters 3.6.1, 3.6.2 and 3.6.3 to proceed.

3.4 EtherNet/IP Field Device Configuration

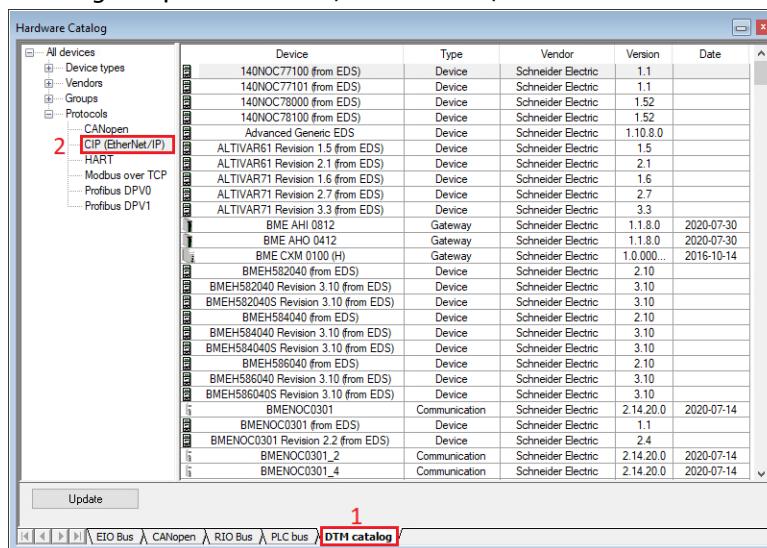
3.4.1 Control Expert Field Device Library

3.4.1.1 Hardware Catalog

- Open the menu “Tools→Hardware Catalog”:

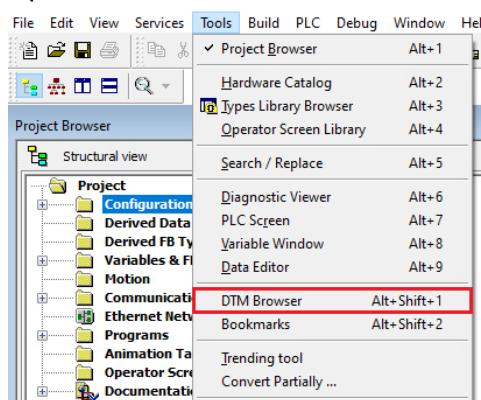


- All installed field devices EDS files are displayed by clicking on the tab “DTM catalog” and by filtering the protocol “CIP (EtherNet/IP)”:

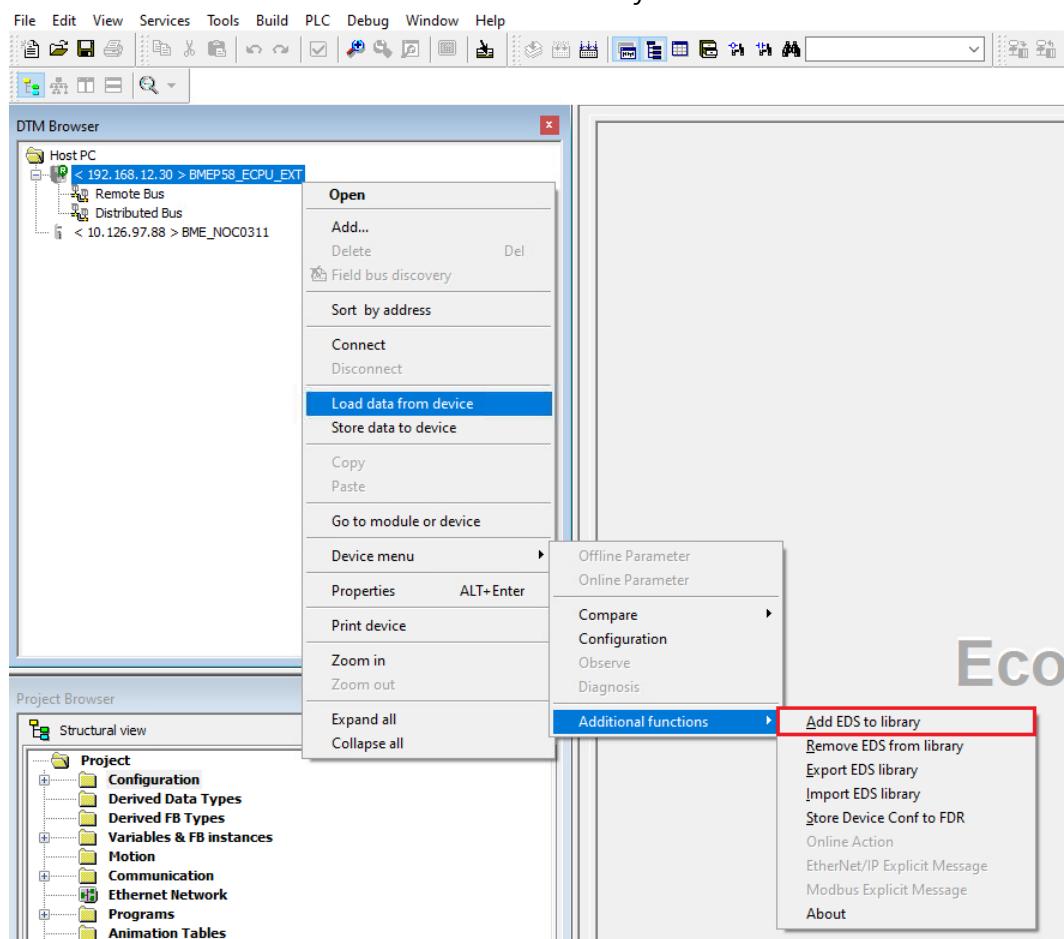


3.4.1.2 EDS File Import

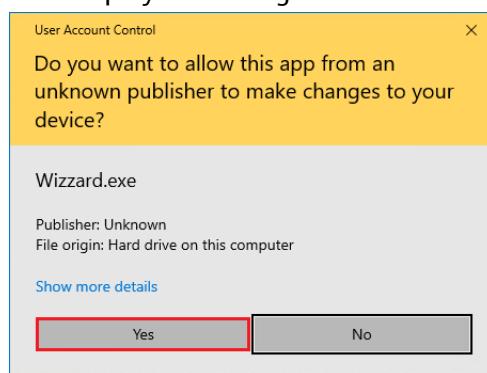
- Open the menu “Tools→DTM Browser”:



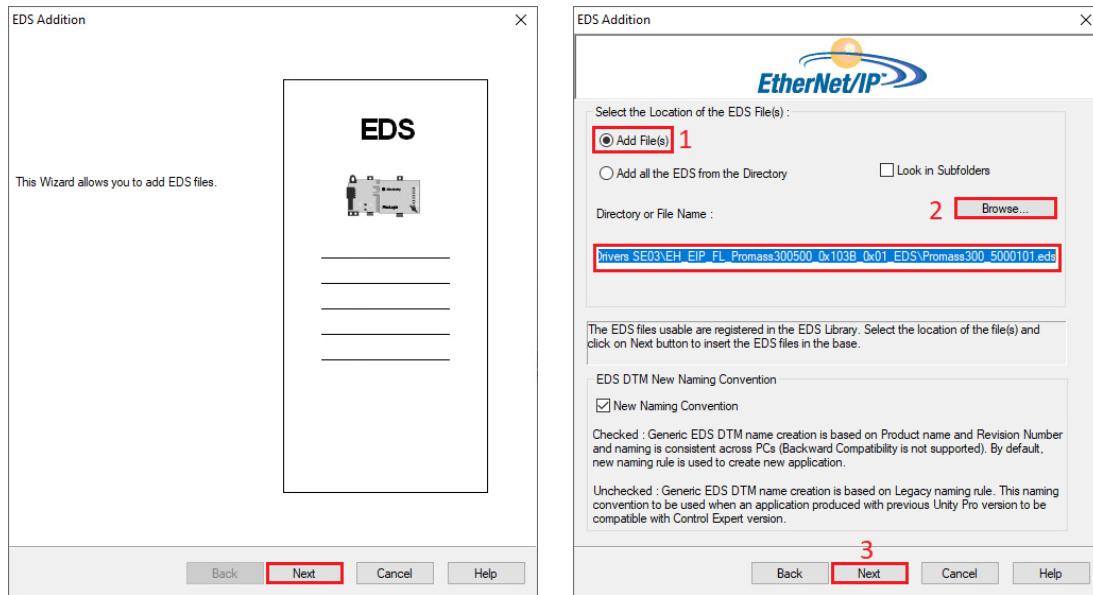
- Right-click on the PLC DTM “BMEP58_ECPU_EXT” and select the menu “DTM Browser→Additional functions→Add EDS to library”:



- This displays following window. Click on the button "Yes" to proceed:

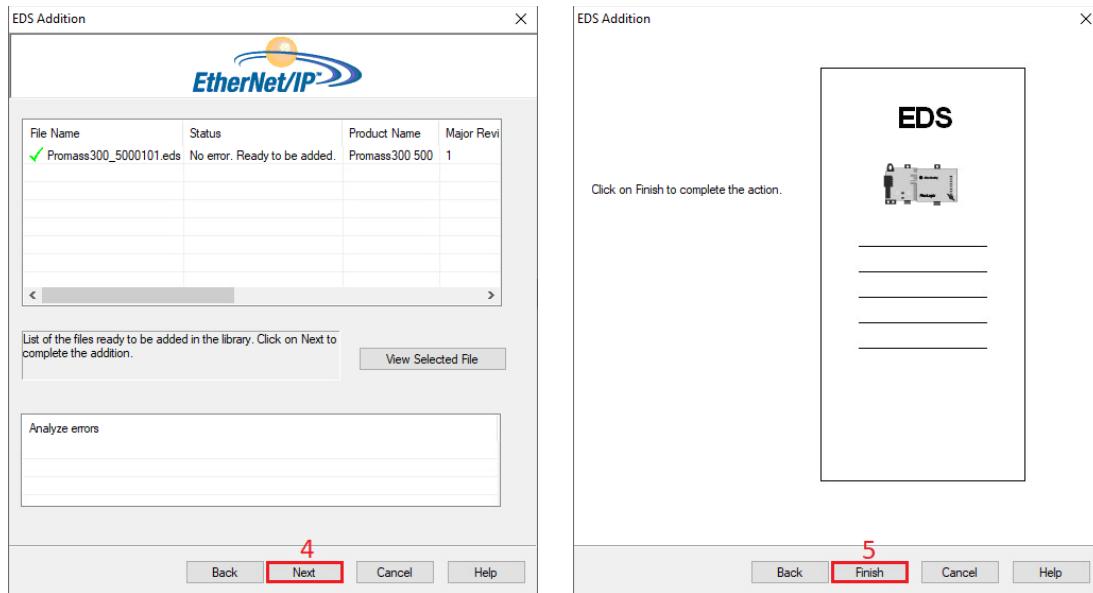


- The EDS Import wizard is started:

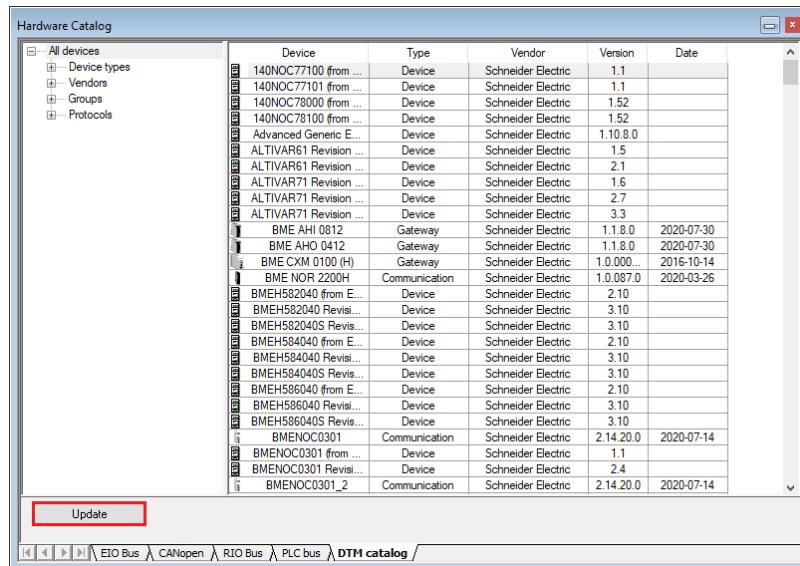


In this example, select the option "Add File(s)", browse the EDS file to import and click on the button "Next":

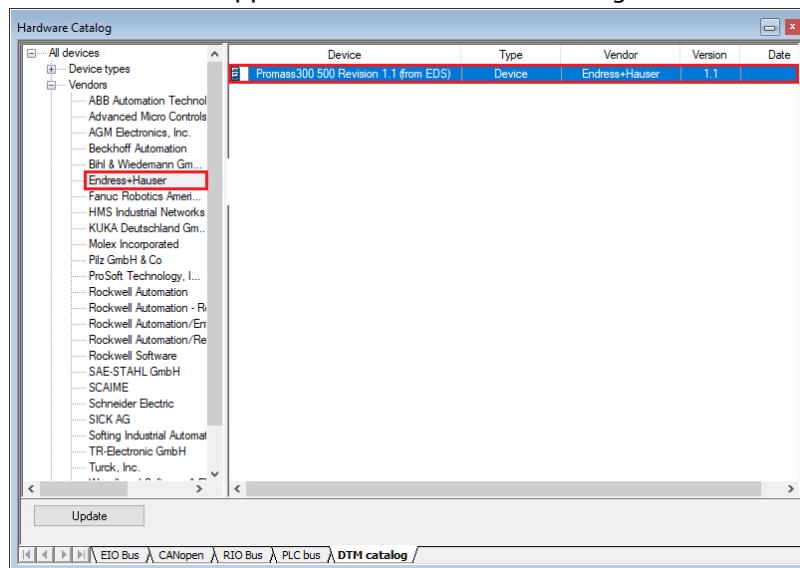
- Then follow the wizard:



- Go back in the Hardware Catalog and update the DTM catalog:



- Field device EDS appears in the Hardware Catalog:



- The EDS file is converted in a DTM format by the Schneider Electric environment. Other field devices of SE03 topology have been successfully imported as well:

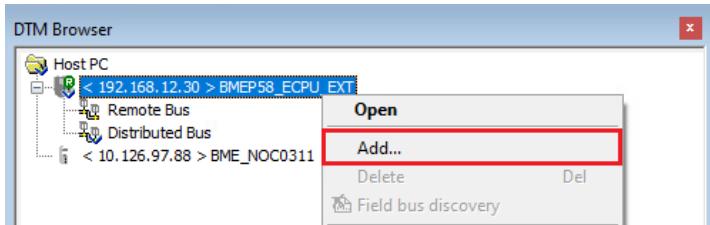
The screenshot shows the Schneider Electric Hardware Catalog interface with two tables of imported field devices. The top table lists devices from the 'Endress+Hauser' vendor: Liquiline CM44x Revision 2.1 (from EDS), Memograph M RSG45 Revision 2.1 (from EDS), Promag 300 500 Revision 1.1 (from EDS), and Promass300 500 Revision 1.1 (from EDS). The bottom table lists devices from the 'Softing Industrial Automation' vendor: epGate PB Revision 1.10 (from EDS). Both tables have columns: Device, Type, Vendor, and Version. To the left of the tables is a sidebar showing vendor lists for AGM Electronics, Inc., Beckhoff Automation, Bihl & Wiedemann GmbH, Endress+Hauser, Fanuc Robotics America, HMS Industrial Networks AB, KUKA Deutschland GmbH, Rockwell Software, SAE-STAHL GmbH, SCAIME, Schneider Electric, SICK AG, Softing Industrial Automation, TR-Electronic GmbH, and Turck, Inc.

3.4.2 Softing epGate PB Gateway

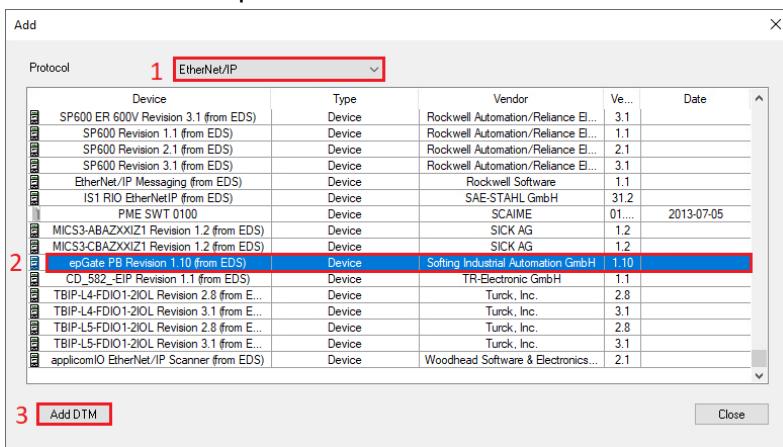
The epGate PB Softing Gateway may be integrated either with the Softing EDS file or with the Schneider Electric Advanced Generic EDS file.

3.4.2.1 Gateway Integration with Softing EDS File

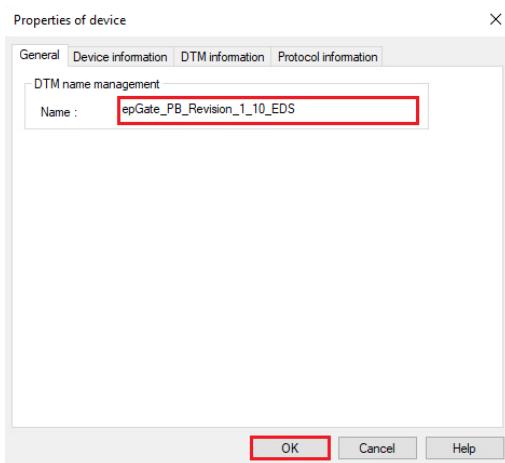
- In the DTM Browser, right-click on the PLC DTM and select the menu “Add...”:



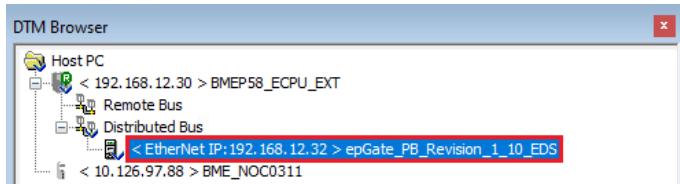
- Select the driver “epGate PB Revision 1.10” and click on the button “Add DTM”:



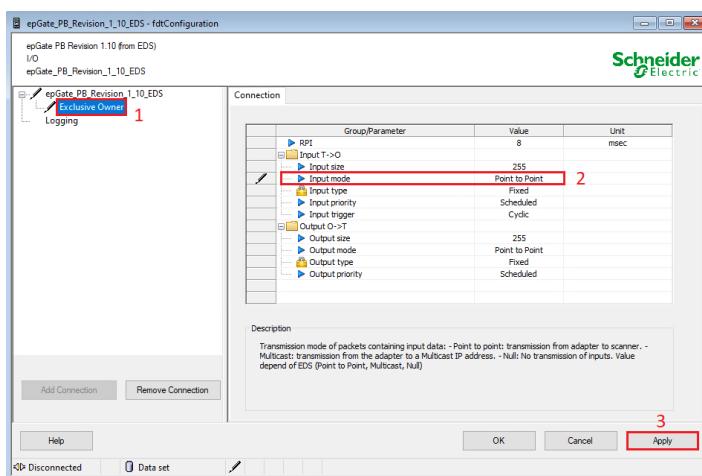
- Enter a name for the instance and click on the button “OK”:



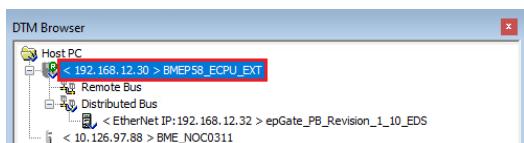
- This inserts the gateway in the project. Double-click on this object:



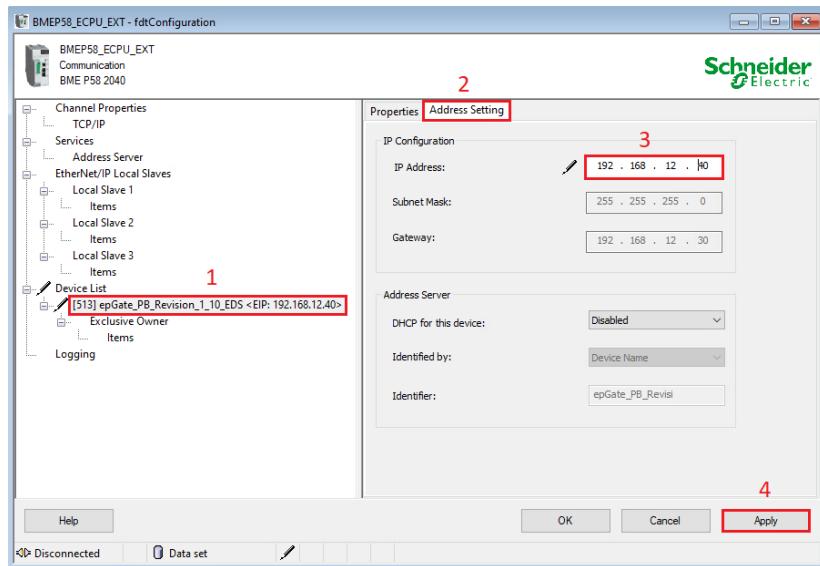
- In this example, select the connection "Exclusive Owner" and change the Input mode from "Multicast" to "Point to Point":



- Valid the configuration by clicking on the button "Apply" and close the window.
- Double-click on the PLC DTM:



- Go to the epGate PB tab "Address Setting" and update the IP address to the needed one:

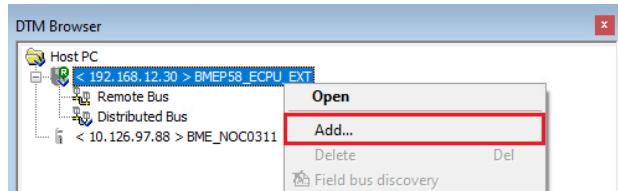


Click on the button "Apply" and close the window. In this example, the EtherNet/IP address of the gateway is 192.168.12.40, as defined in chapter 3.2.2.2.5.

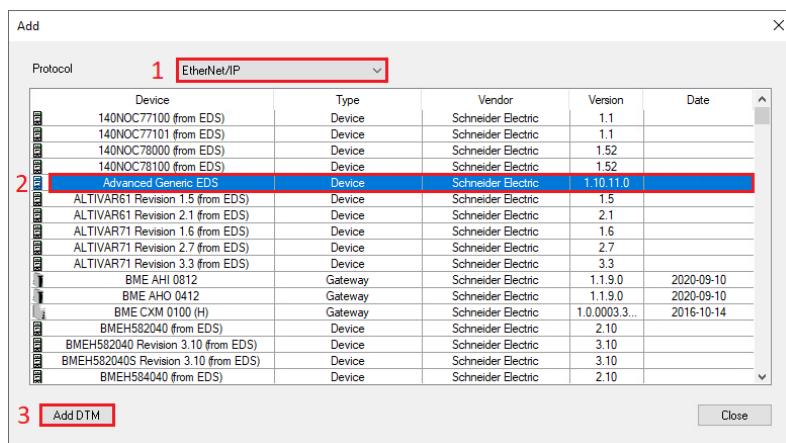
Compile and download the project configuration as described in chapter 3.6.

3.4.2.2 Gateway Integration with Schneider Electric Advanced Generic EDS File

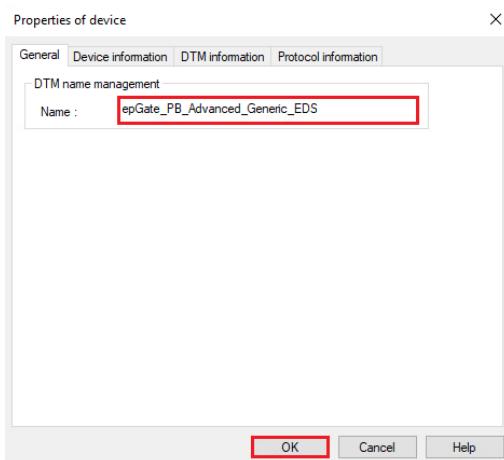
- In the DTM Browser, right-click on the PLC DTM and select the menu "Add...":



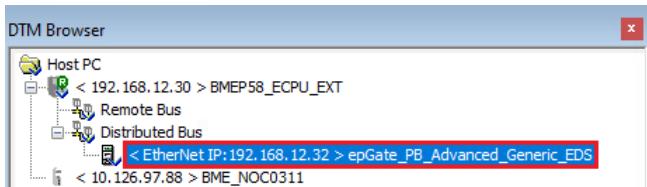
- Select the driver "Advanced Generic DTM" and click on the button "Add DTM":



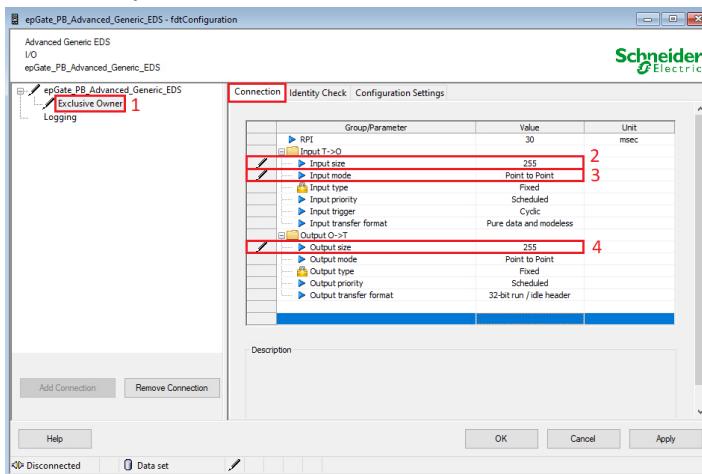
- Enter a name for the instance and click on the button "OK":



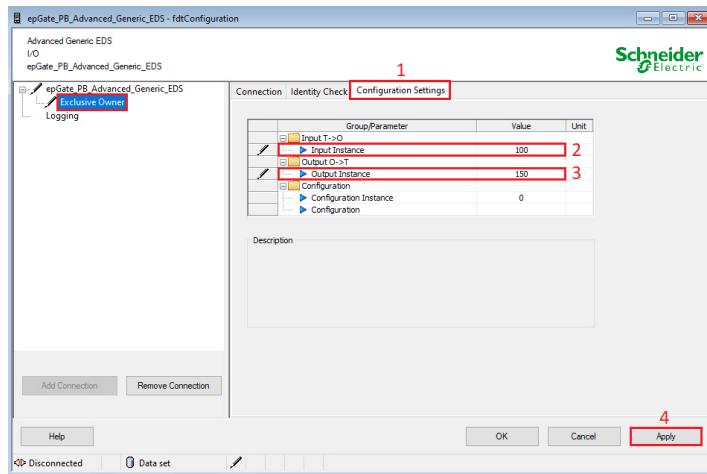
- This inserts the gateway in the project. Double-click on this object:



- In this example, select the connection "Exclusive Owner" and change the Input/Output size to 255 and the Input mode from "Multicast" to "Point to Point" in the tab "Connection":



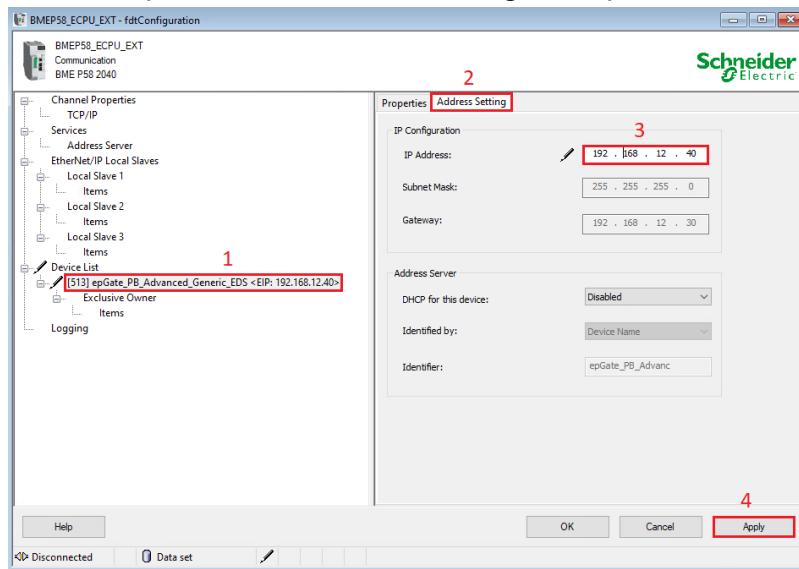
- Select the tab "Configuration Settings" and configure the Input/Output instances:



- Valid the configuration by clicking on the button "Apply" and close the window.
- Double-click on the PLC DTM:



- Go to the epGate PB tab "Address Setting" and update the IP address to the needed one:



Click on the button "Apply" and close the window. In this example, the EtherNet/IP address of the gateway is 192.168.12.40, as defined in chapter 3.2.2.2.5.

Compile and download the project configuration as described in chapter 3.6.

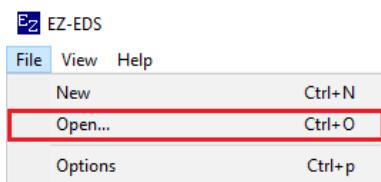
Remark

Information about Connection and Configuration settings can be found in the Exported EDS file. Use for example the ODVA tool EZ-EDS. This tool can be downloaded on <https://www.odva.org/>:

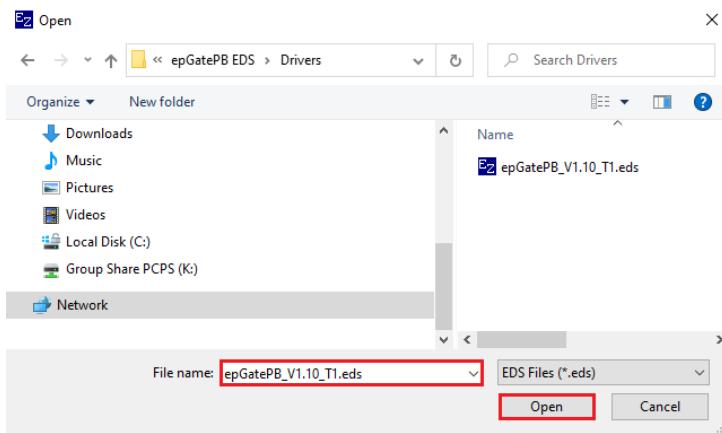
- Start the software EZEDS.exe:



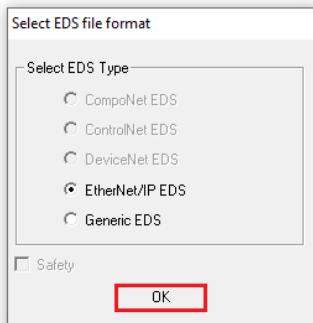
- Select the menu "File→Open...":



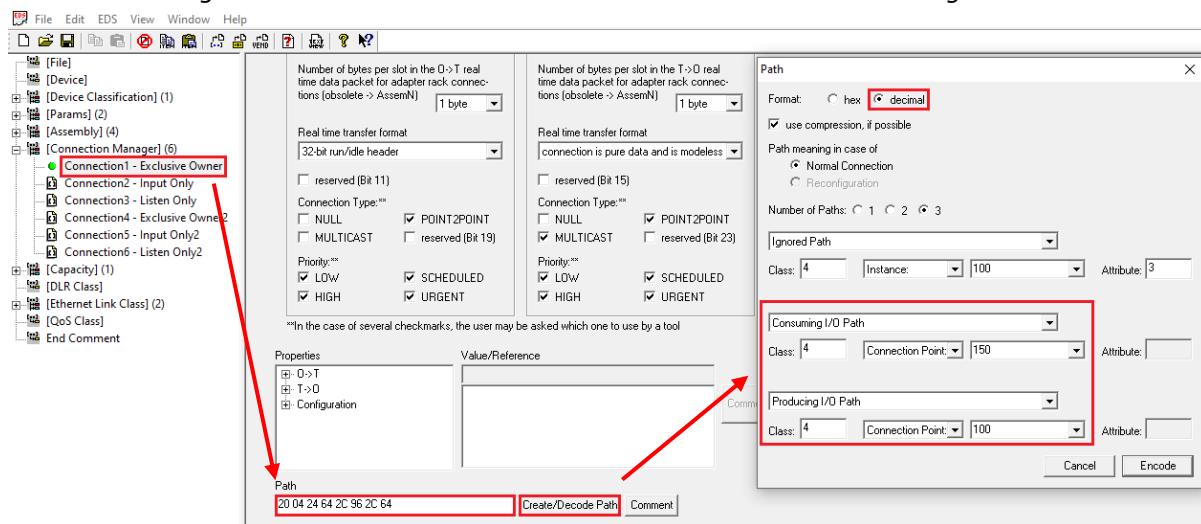
- Select the generated EDS file (Refer to chapter 3.2.2.6) and click on the button "Open":



- Select the format "EtherNet/IP EDS" and click on the button "OK":

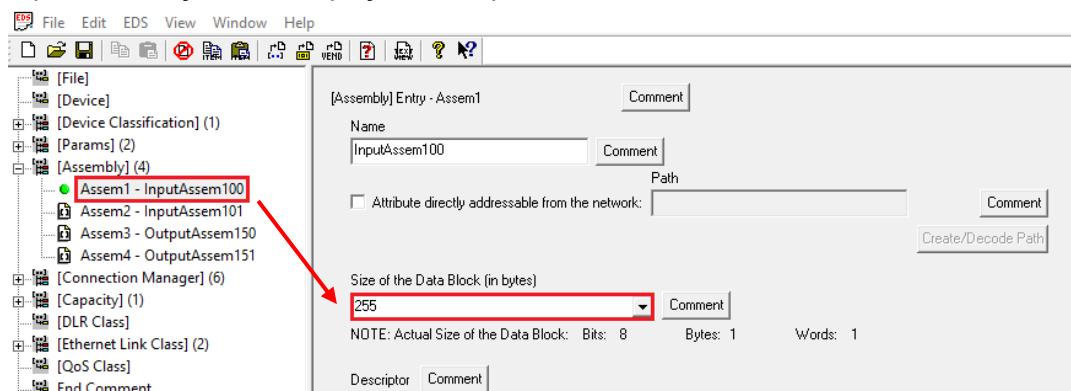


- Select the configured connection "Exclusive Owner" in the connection Manager menu:



The **input instance** configured in the Advanced Generic EDS corresponds to the "Producing I/O Path" Assembly value 100 and the **output instance** to the "Consuming I/O Path" value Assembly150.

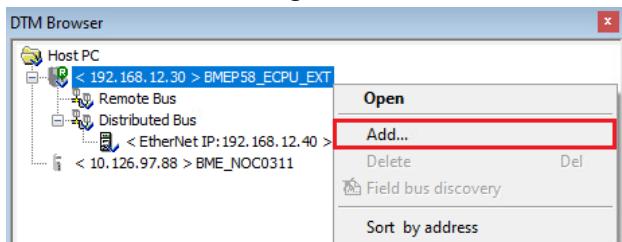
- The Input/Output **Assembly size** can be found in the menu Assembly. Click for example on the Input assembly 100 to display the size parameter:



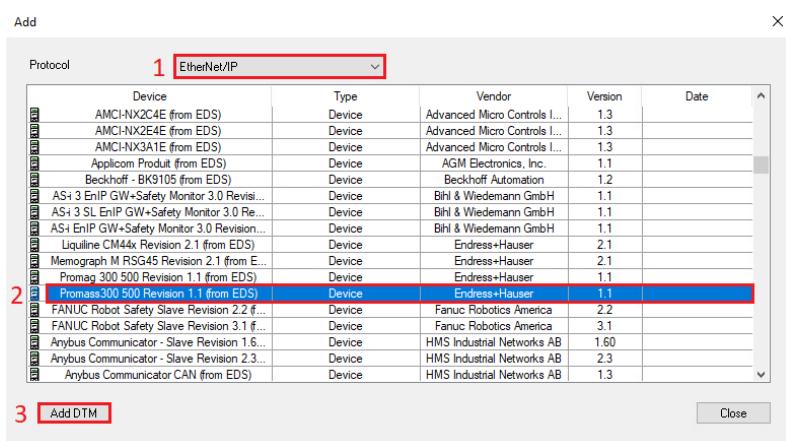
3.4.3 E+H Promass300 Flowmeter

3.4.3.1 Field Device Insertion

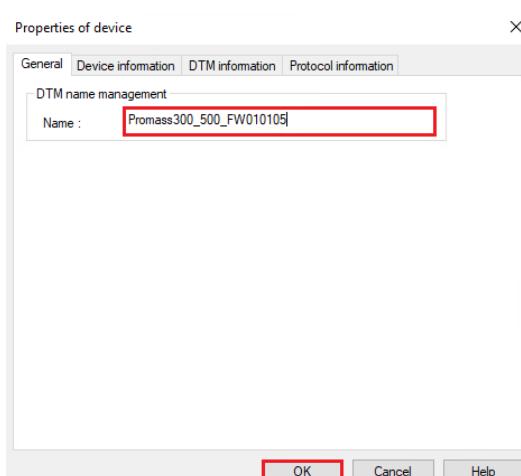
- In the DTM Browser, right-click on the PLC DTM and select the menu "Add...":



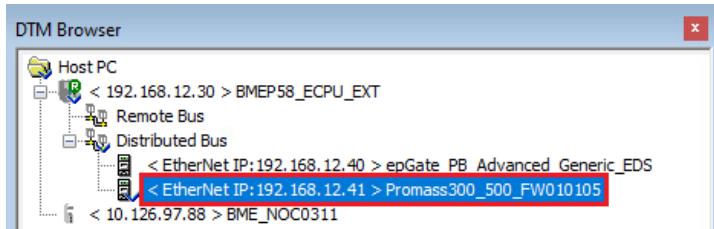
- Select the driver "Promass300 500 Revision 1.1" and click on the button "Add DTM":



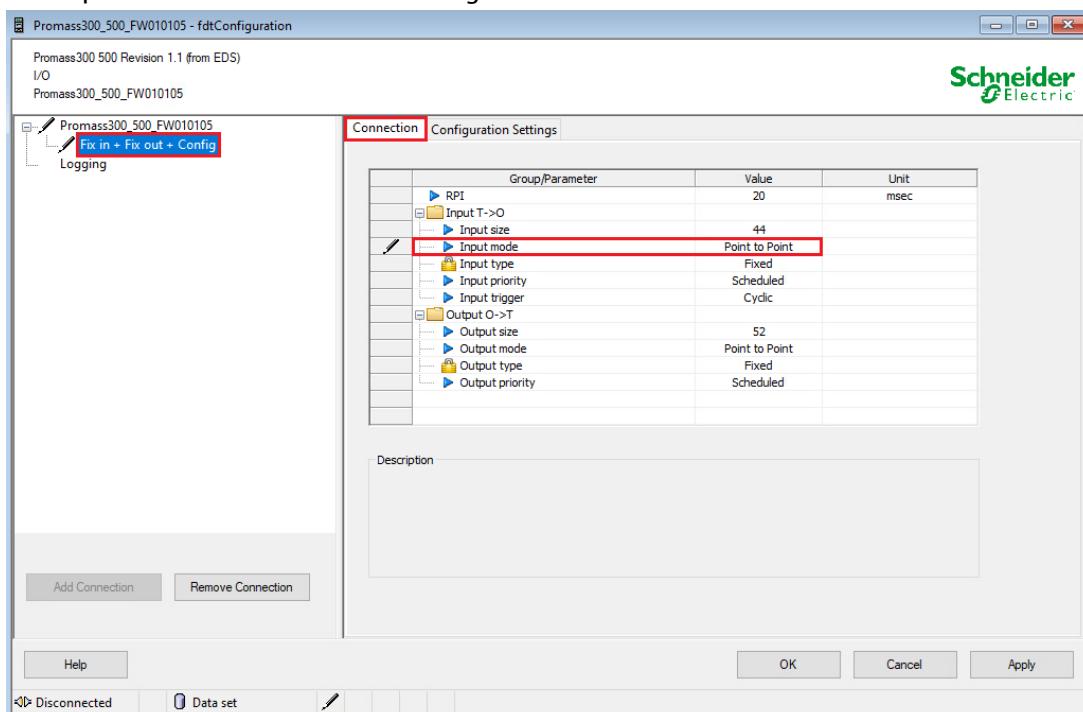
- Enter a name for the instance and click on the button "OK":



- This inserts the Promass300 in the project. Double-click on this object:

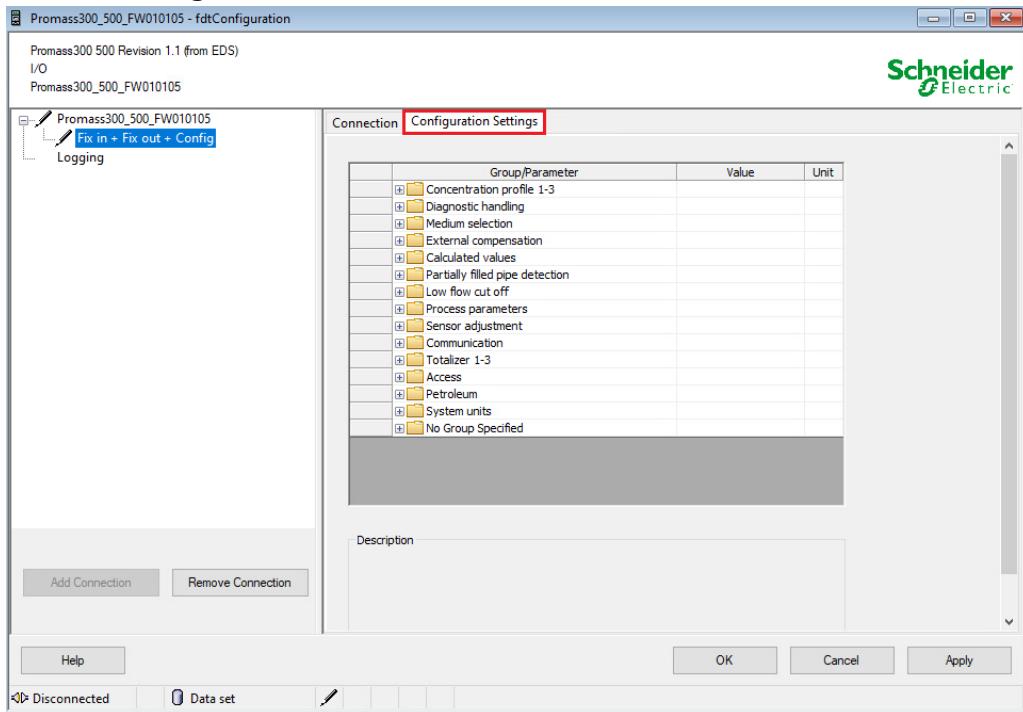


- This opens the field device FDT Configuration window:

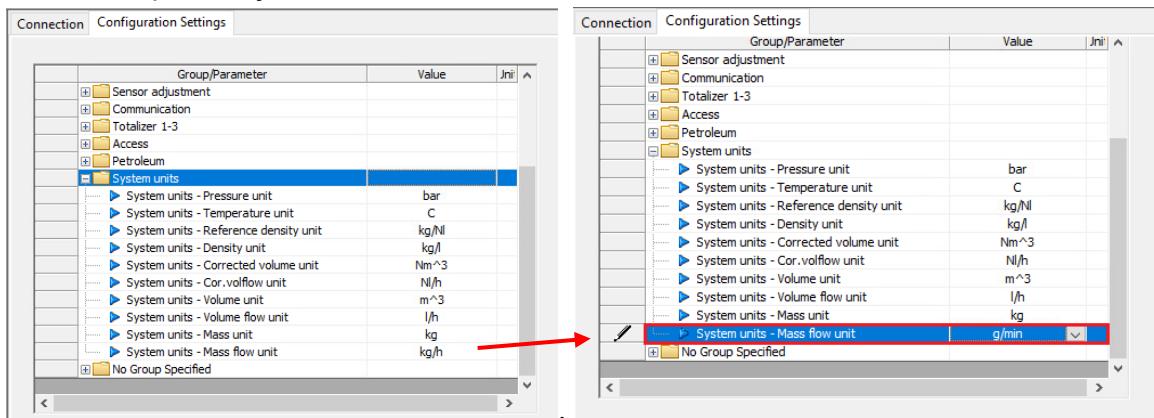


The Promass300 is inserted in the project with the connection "Fix in + Fix out + Config".
In this example, the input mode is changed from "Multicast" to "Point to Point".

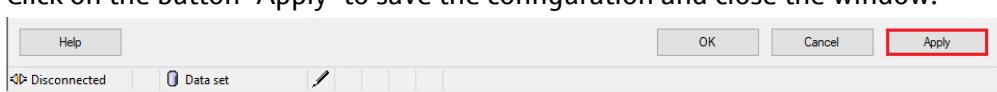
- A further tab "Configuration Settings" is available because the configured connection is "Fix in + Fix out + Config".



- The Assembly "Config" allows the user to configure the default values of relevant device settings, as for example the system units:



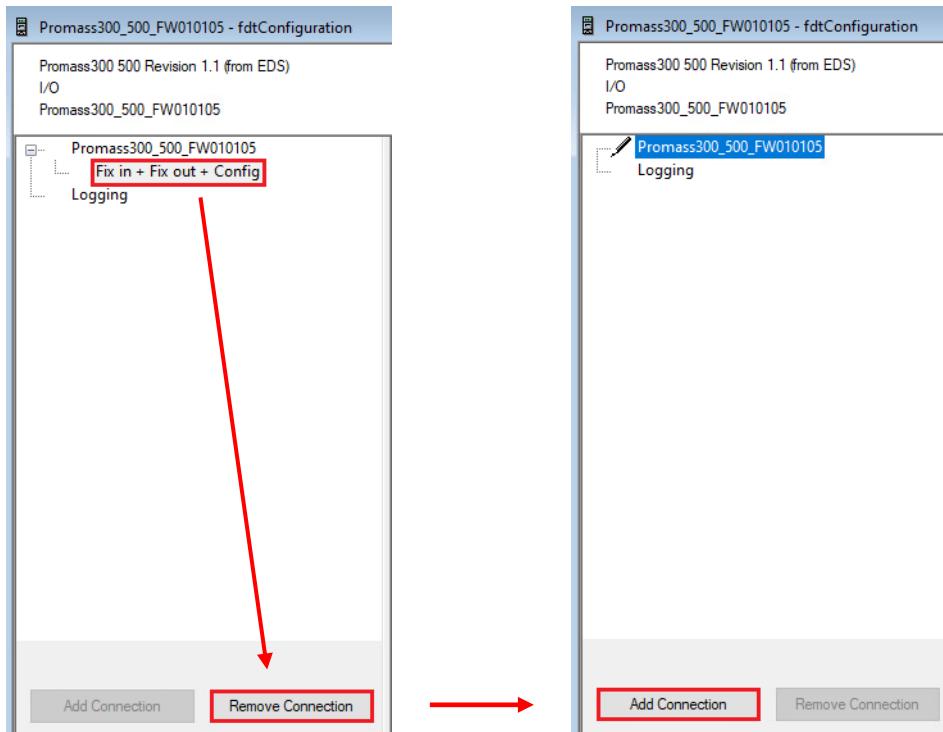
- All "Config" parameters are written in the device every time that a new CIP Forward Open communication is performed, this happens either in case of a device restart or if the device is physically disconnected and reconnected in the network.
- Click on the button "Apply" to save the configuration and close the window:



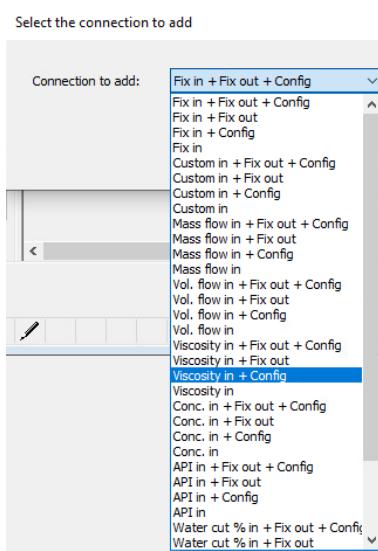
3.4.3.2 Other Connections

The default connection "Fix in + Fix out + Config" can be changed by another one.

- Click on the button "Remove Connection" to delete the current connection and then click on the button "Add Connection":

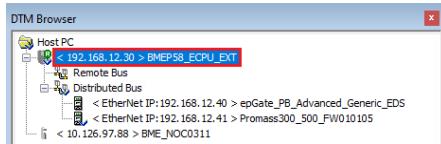


- This allows the user to select another connection via the list box:

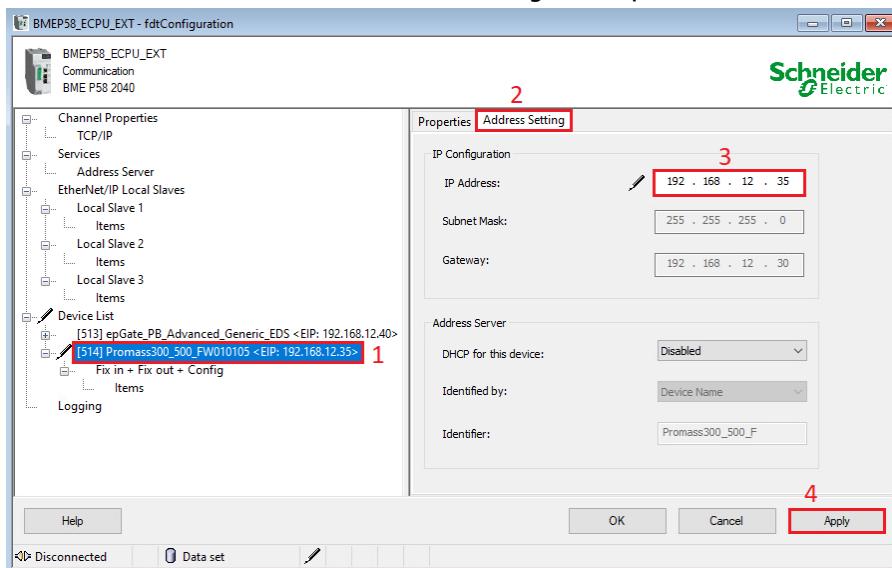


3.4.3.3 IP Settings

- Double-click on the PLC DTM:



- Go to the Promass300 tab "Address Setting" and update the IP address to the needed one:



Click on the button "Apply" and close the window. In this example, the EtherNet/IP address of the Promass300 is 192.168.12.35, as defined in chapter 3.2.2.2.5.

Compile and download the project configuration as described in chapter 3.6.

3.5 Control Strategy

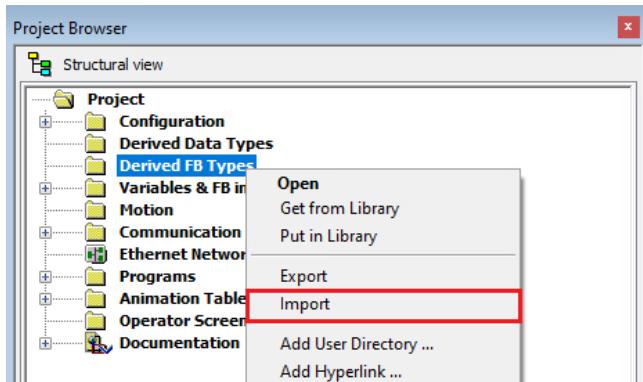
A specific Control Expert *.xdb function block can be generated directly from the epGate PB Web server. Once imported and implemented in a Control Expert program, this function block decodes automatically the EtherNet/IP mapping and provides the user, status information and process values of the PROFIBUS PA field devices.

This function block must be generated after each updates of the data mapping in the epGate PB gateway. Please refer to chapter 3.2.2.2.6 for more details about the function block export.

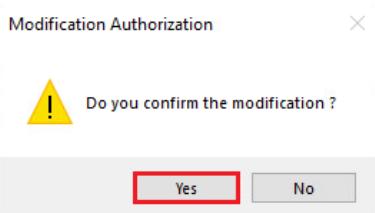
Following chapter describes the workflow to import and configure the function block in the Control Expert environment.

3.5.1 epGate PB Function Block Import

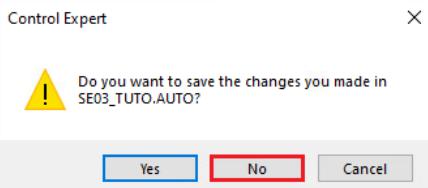
- In the Project Browser view, right-click on the menu “Derived FB Types” and select the menu “Import”:



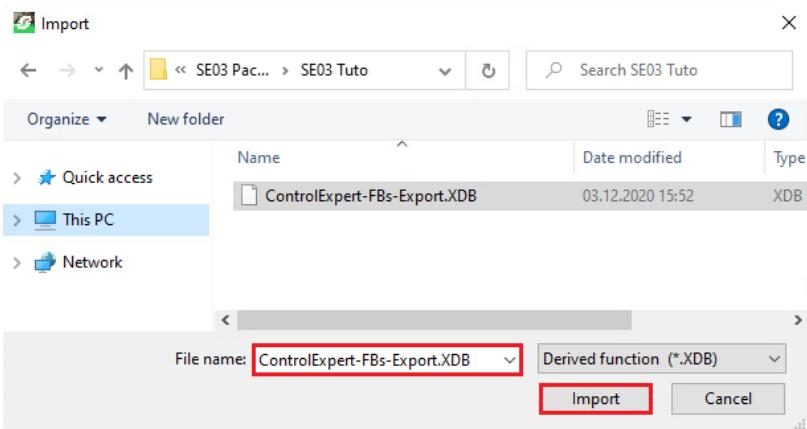
- Click on the button “Yes” to confirm the modification:



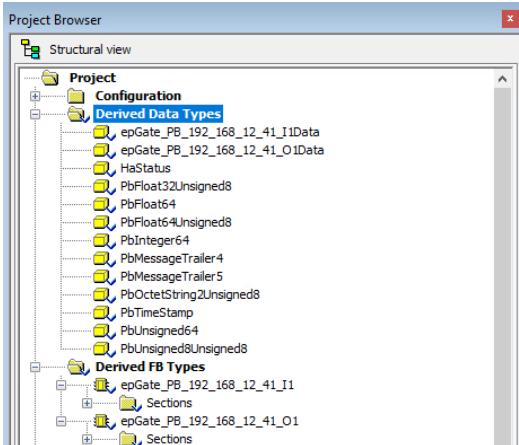
- In this example, the current project state is not saved:



- Select the *.XDB function file:

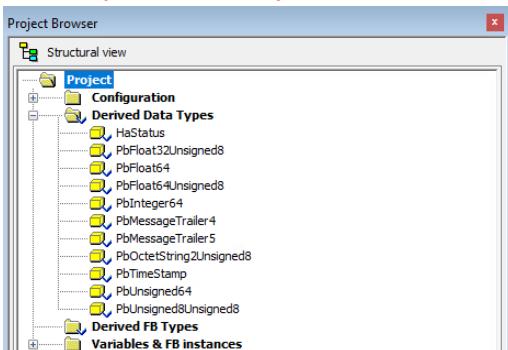


- This import following structure in the menus "Derived Data Types" and "Derived FB types":



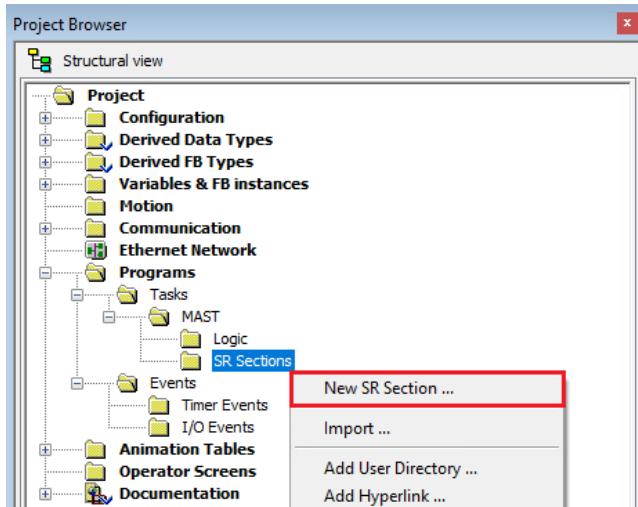
Remark

- Pay attention during the function block export that the PROFIBUS and EtherNet/IP configuration is displayed in the Web server. (Both configurations are for example not displayed anymore after a gateway restart). Otherwise no Derived FB Types will be imported, as below, and the configuration next steps will not be possible:

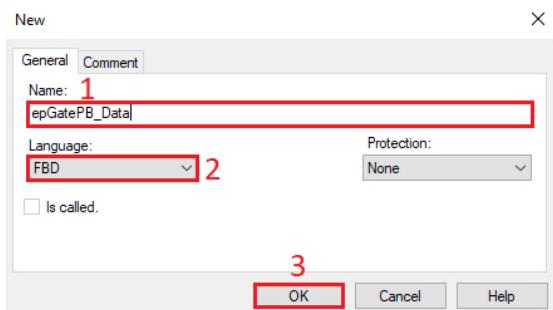


3.5.2 New Program

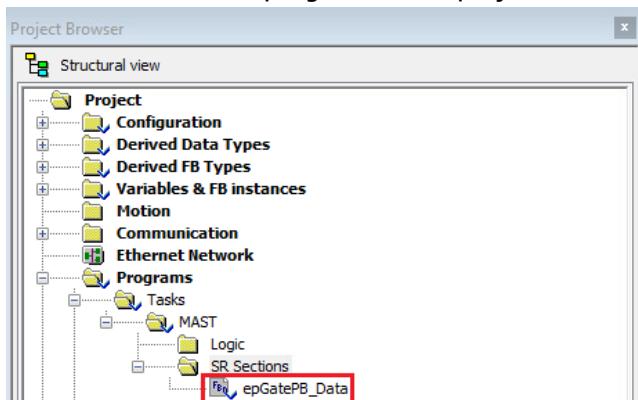
- Expand the menu “Programs→Tasks→MAST”, right-click on the menu “SR Sections” and select the menu “New SR Section”:



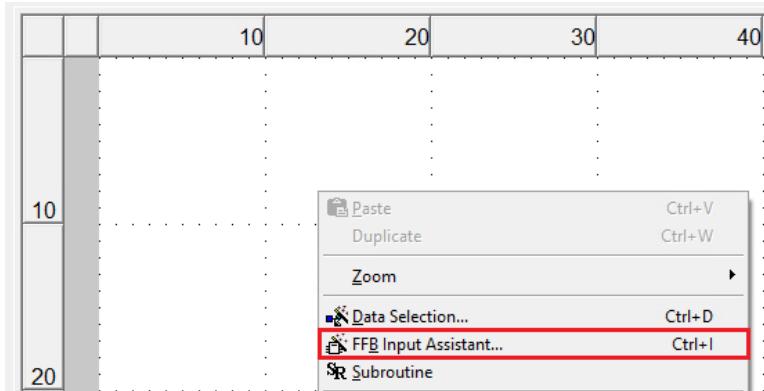
- Enter a name and select the language, “FBD” in this example and click on the button “OK”:



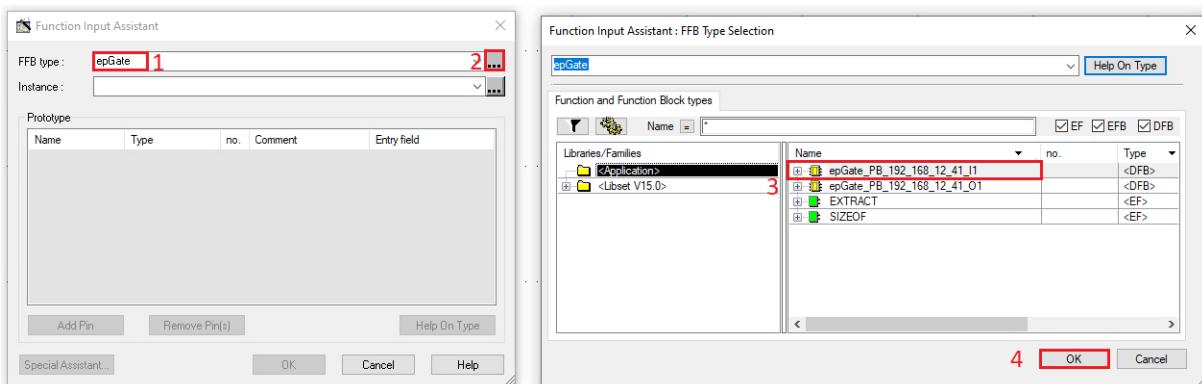
- This inserts the new program in the project view:



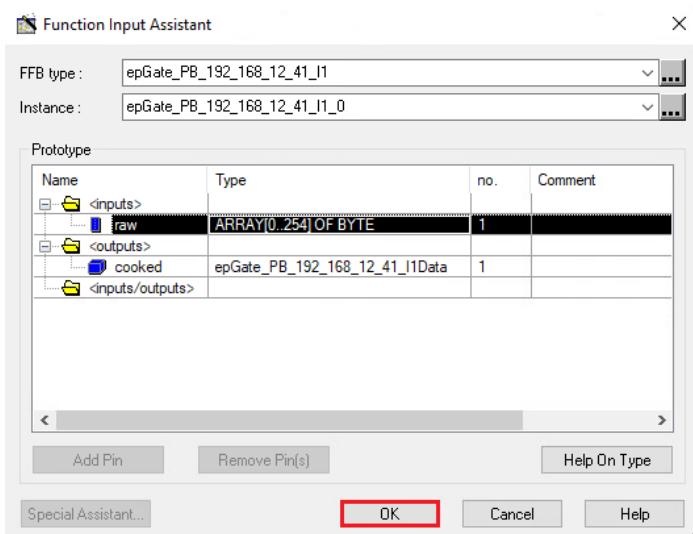
- In the program, right-click in the field and select the menu "FFB Input Assistant...":



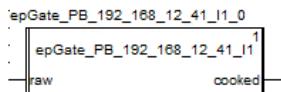
- Search the function block epGate_PB_192_168_12_41_I1:



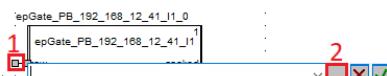
- Then click on the button "OK":



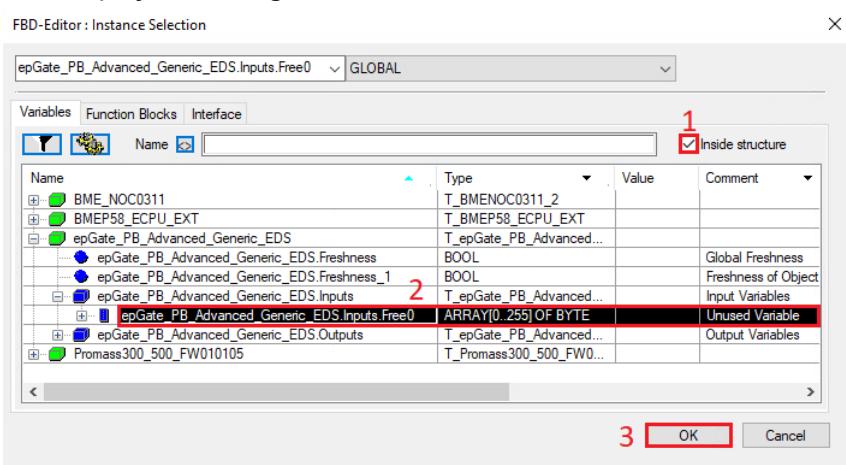
- Click in the program to insert the function block:



- Click on the Input label and then on the shortcut browse Button:

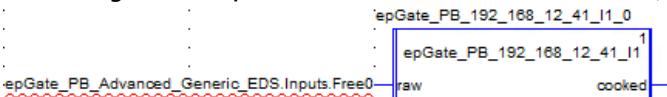


- This displays following window:



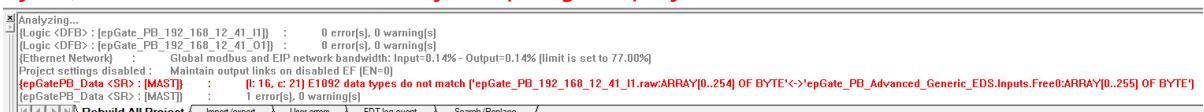
Click at first on the checkbox "Inside structure" to display the data in the variable table, then select the field "epGate_PB_Advanced_Generic_EDS.Inputs.Free0", which corresponds to the array buffer of the EtherNet/IP inputs and click on the button "OK".

- This assigns the input variable to the function block (but red marked):

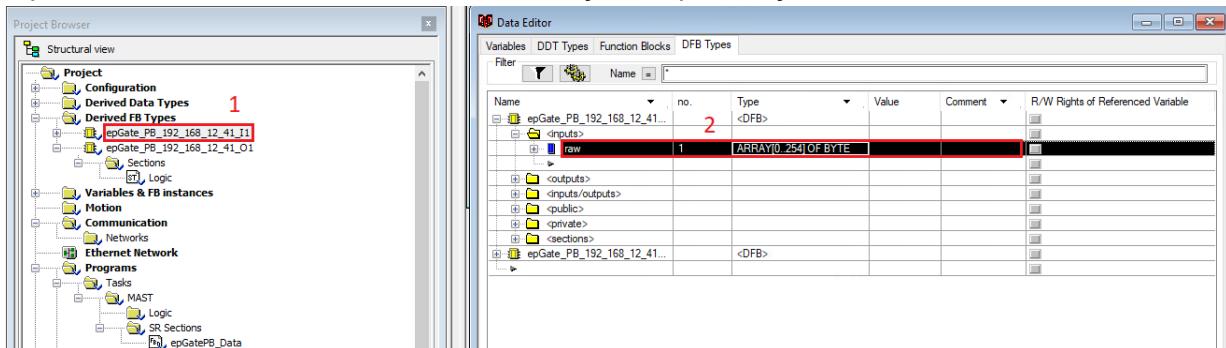


Remark

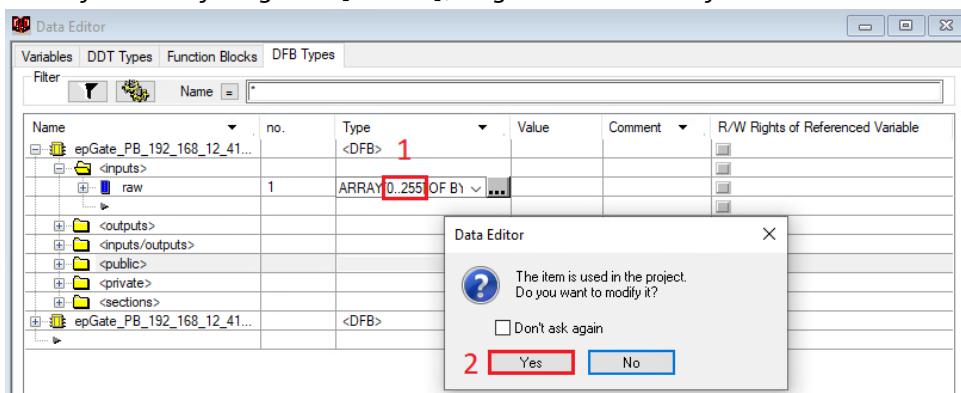
At this point, one further modification must be done inside the function block due to a mismatch between the EtherNet/IP data input array (256 bytes) and the function block data input (255 bytes). This error can be checked by compiling the project:



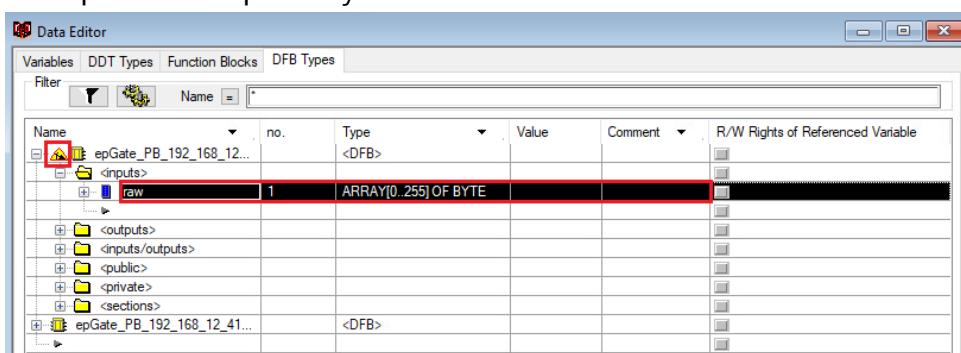
- In the menu “Derived FB Types”, double click on the function block “epGate_PB_192_168_12_41_I1” and identify the input array:



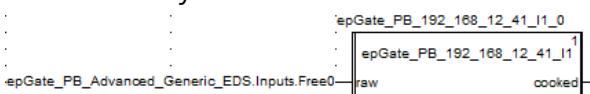
- Modify the array length to [0..255], to get as well 256 bytes and click on the button “Yes”:



- This updates the input array:



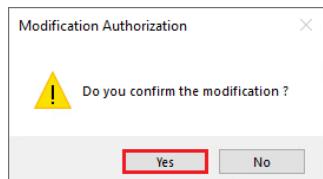
- With this modification, no errors occur in the compilation anymore and the variable is not underlined anymore:



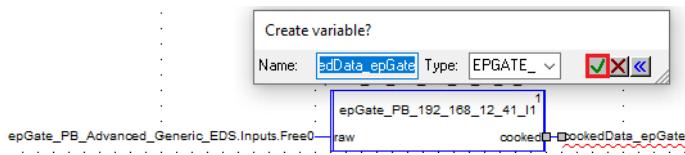
- Click on the Output label and enter a variable name:



- Click on the button "Yes":



- Confirm the variable creation:



- New variable is created and assigned:

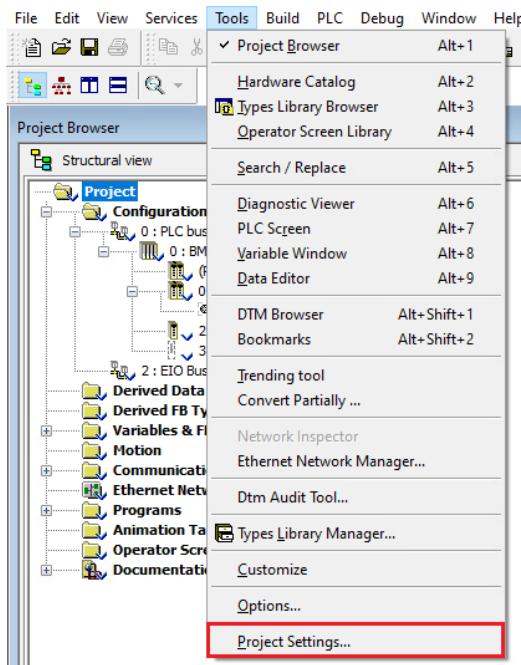


- Download the configuration into the PLC. Please refer to chapter, 3.6.2 and 3.6.4 and 3.6.5 to proceed.

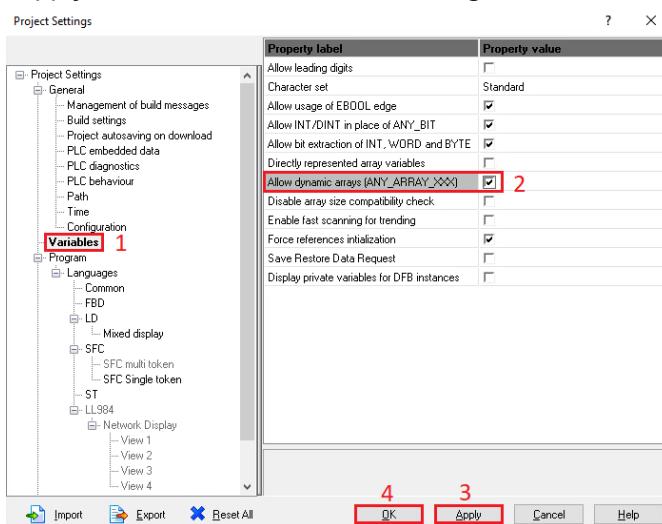
3.6 Commissioning of the Control Project

3.6.1 Project Variables Settings

- Click on the menu “Tools→Project Settings”:

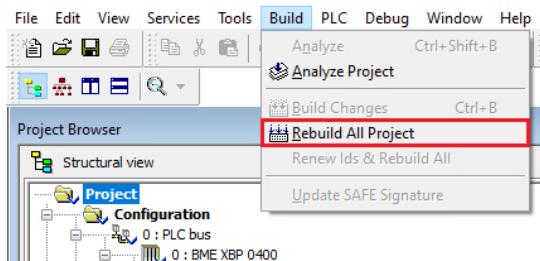


- Select the menu “Variables” and then the option “Allow dynamic arrays”. Then, click on the buttons “Apply” and “OK” to validate the configuration:

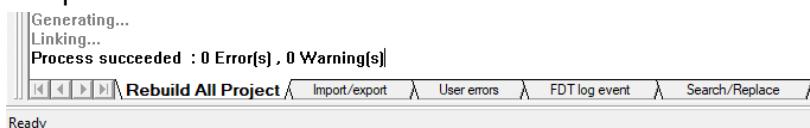


3.6.2 Project Compilation

- Select the menu "Build→Rebuild All Project":



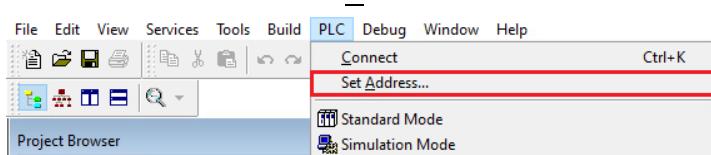
- Compilation is successful:



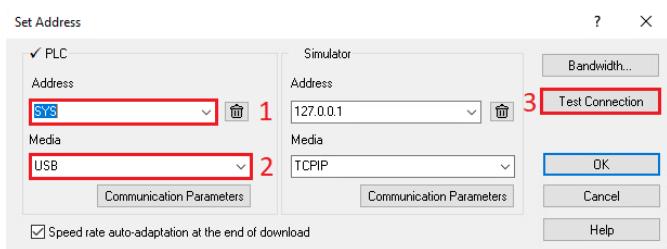
3.6.3 First Download Configuration

The first download is realized via USB in order to set the IP settings of the system.

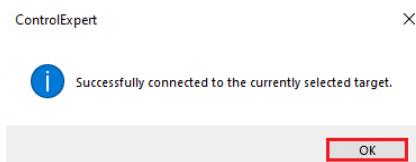
- Connect the PLC via USB to the Engineering station.
- Select the menu "PLC→Set Address..." in the tool bar:



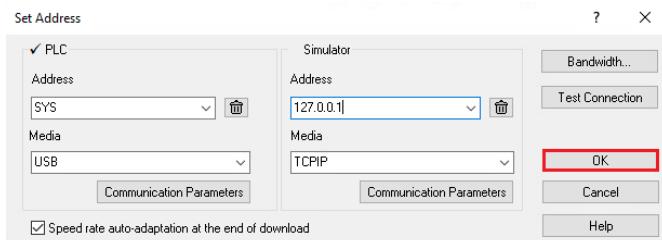
- Select the PLC parameters "SYS" and "USB", then click on the button "Test Connection":



- Following message appears. Click on the button "OK":



- Close the window "Set Address" by clicking on the button "OK".



- Go to chapter 3.6.5 to download the configuration in the PLC.

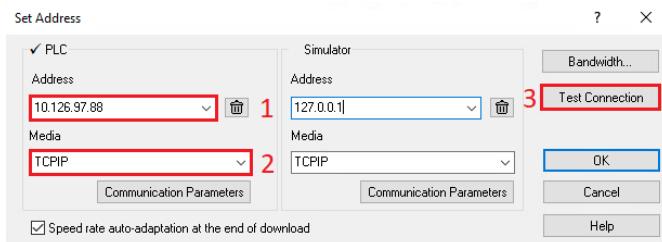
3.6.4 Download Configuration

The system IP settings have already been downloaded in the PLC. In this example, the other downloads are realized via the communication module BMENOC0311, with IP address 10.126.97.88.

- Select the menu "PLC→Set Address..." in the tool bar:



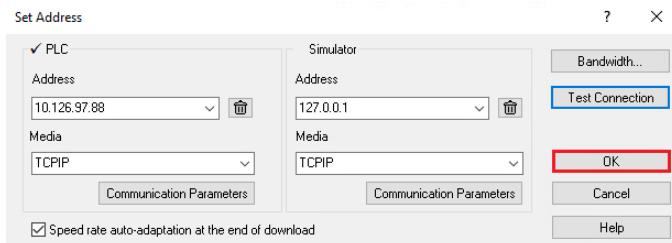
- Select the PLC parameters "10.126.97.88" and "TCP/IP", then click on the button "Test Connection":



- Following message appears. Click on the button "OK":



- Close the window "Set Address" by clicking on the button "OK".

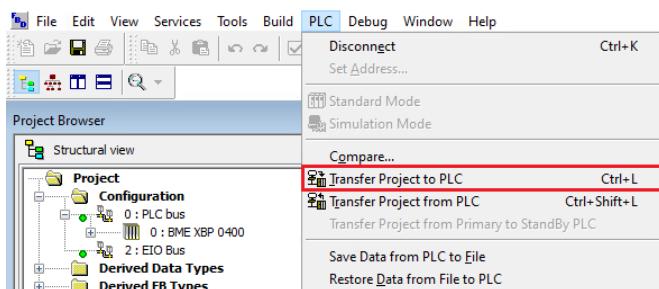


3.6.5 Project Download in PLC

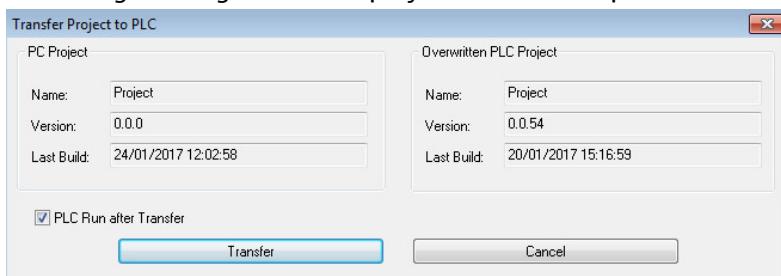
- Select the menu "PLC→Connect" in the tool bar:



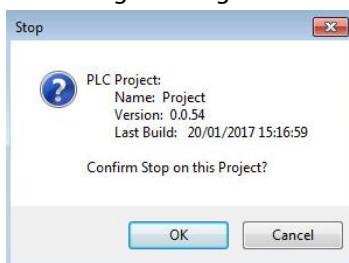
- Once connected, select the menu "PLC→Transfer Project to PLC":



- Following Message Box is displayed. Select the option "PLC Run after Transfer" if needed:



- Following Message Box is displayed. Confirm by clicking on the button "OK":



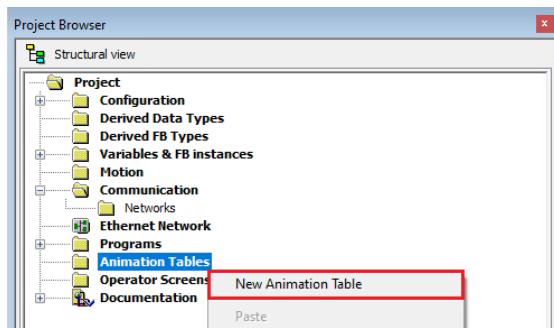
- The PLC is in run mode.

3.7 Monitoring of Process Values and Status Information

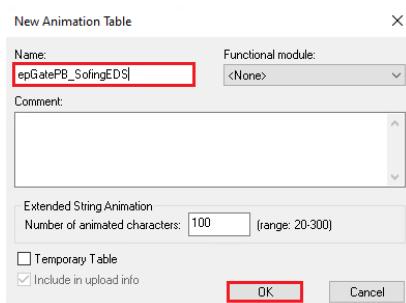
3.7.1 epGate PB Gateway Data

3.7.1.1 Integration with Softing EDS File

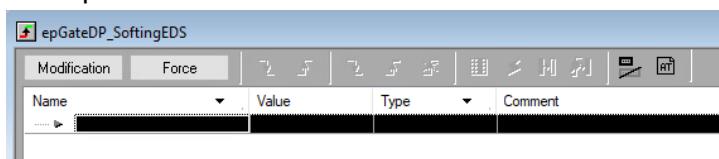
- In the Project Browser view, right-click on the field "Animation table" and select the menu "New Animation Table":



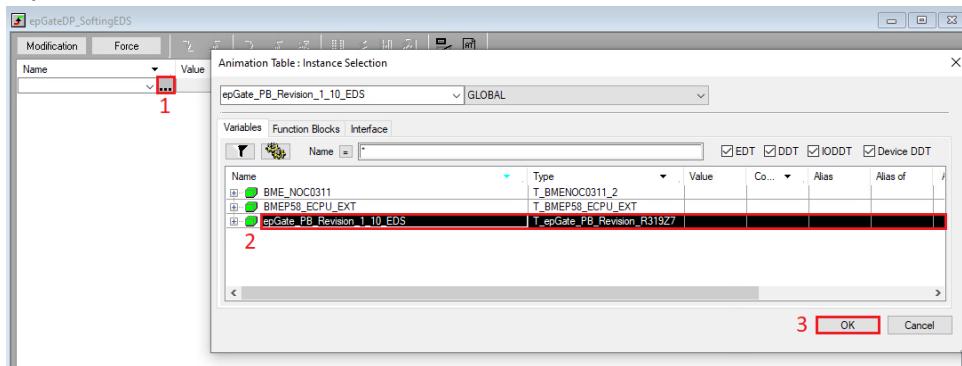
- Enter a name and click on the button "OK":



- This opens this new Animation Table:



- Click first in the cell, then click on the shortcut button to select the data structure "epGate_PB_Revision_1_10_EDS":



- Cyclic communication is established:

Name	Value	Type	Comment
epGate_PB_Revision_1_10_EDS		T_epGate_PB_...	
epGate_PB_Revision_1_10_EDS.Freshness	1	BOOL	Global Freshness
epGate_PB_Revision_1_10_EDS.Freshness_1	1	BOOL	Freshness of Object
epGate_PB_Revision_1_10_EDS.Inputs		T_epGate_PB_...	Input Variables
epGate_PB_Revision_1_10_EDS.Outputs		T_epGate_PB_...	Output Variables

- Expand the field "Inputs" to see the Online values:

epGate_PB_Revision_1_10_EDS Inputs		T_epGate_PB_...	Input Variables
epGate_PB_Revision_1_10_EDS.Inputs.Component_1	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0		ARRAY[0..254] ...	Unused Variable
epGate_PB_Revision_1_10_EDS.Inputs.Free0[0]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[1]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[2]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[3]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[4]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[5]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[6]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[7]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[8]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[9]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[10]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[11]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[12]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[13]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[14]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[15]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[16]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[17]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[18]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[19]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[20]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[21]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[22]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[23]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[24]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[25]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[26]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[27]	20	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[28]	159	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[29]	18	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[30]	58	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[31]	128	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[32]	54	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[33]	92	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[34]	149	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[35]	67	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[36]	128	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[37]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[38]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[39]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[40]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[41]	128	BYTE	

Refer to the EtherNet/IP epGate PB mapping to decode the data manually, as described in chapter 3.2.2.5.

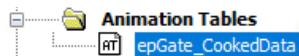
- Pay attention by using these data because there is a byte offset introduced by Control Expert in the data structure:

Name	Value	Type	Comment
epGate_PB_Revision_1_10_EDS	1	BOOL	Global Freshness
epGate_PB_Revision_1_10_EDS.Freshness	1	BOOL	Freshness of Object
epGate_PB_Revision_1_10_EDS.Freshness_1	1	BOOL	
epGate_PB_Revision_1_10_EDS.Inputs		T_epGate_PB_...	Input Variables
epGate_PB_Revision_1_10_EDS.Inputs.Component_1	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0		ARRAY[0..254] ...	Unused Variable
epGate_PB_Revision_1_10_EDS.Inputs.Free0[0]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[1]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[2]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[3]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[4]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[5]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[6]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[7]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[8]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[9]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[10]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[11]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[12]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[13]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[14]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[15]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[16]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[17]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[18]	0	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[19]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[20]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[21]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[22]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[23]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[24]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[25]	4	BYTE	
epGate_PB_Revision_1_10_EDS.Inputs.Free0[26]	4	BYTE	

In consequence, due to this 1-byte shift, the function block provided by Softing cannot be used. Otherwise, wrong values will be displayed.

3.7.1.2 Integration with Schneider Electric Advanced Generic EDS File

- Add a new animation table, for example "cookedData_epGate" as done in the previous chapter.



- Add the function block output variable "cookedData_epGate". This displays the decoded values:

Name	Type
cookedData_epGate	epGate_PB_192_168_12_41_I1Data
cookedData_epGate.HaStatus	HaStatus
cookedData_epGate.HaStatus.LocalState	UINT
cookedData_epGate.HaStatus.RemoteState	UINT
cookedData_epGate.HaStatus.LocalError	UINT
cookedData_epGate.HaStatus.RemoteError	UINT
cookedData_epGate.DeviceFailure	ARRAY[0..1] OF UDINT
cookedData_epGate.DeviceFailure[0]	UDINT
cookedData_epGate.DeviceFailure[1]	UDINT
cookedData_epGate.DeviceStatus	ARRAY[0..7] OF BYTE
cookedData_epGate.DeviceStatus[0] Address 13	BYTE
cookedData_epGate.DeviceStatus[1] Address 20	BYTE
cookedData_epGate.DeviceStatus[2] Address 21	BYTE
cookedData_epGate.DeviceStatus[3] Address 24	BYTE
cookedData_epGate.DeviceStatus[4] Address 11	BYTE
cookedData_epGate.DeviceStatus[5] Address 15	BYTE
cookedData_epGate.DeviceStatus[6] Address 16	BYTE
cookedData_epGate.DeviceStatus[7] Address 19	BYTE
cookedData_epGate.Main_Process_Value_1_13_1_1	0.0005584857
cookedData_epGate.Main_Process_Value_1_13_1_2	128
cookedData_epGate.a2nd_Cyclic_Value_1_13_2_1	298.3941
cookedData_epGate.a2nd_Cyclic_Value_1_13_2_2	128
cookedData_epGate.a3rd_Cyclic_Value_1_13_3_1	0.0
cookedData_epGate.a3rd_Cyclic_Value_1_13_3_2	128
cookedData_epGate.Main_Process_Value_1_20_1_1	0.0
cookedData_epGate.Main_Process_Value_1_20_1_2	79
cookedData_epGate.a2nd_Cyclic_Value_1_20_2_1	50.0
cookedData_epGate.a2nd_Cyclic_Value_1_20_2_2	12
cookedData_epGate.AI_1_21_1_1	24.28375
cookedData_epGate.AI_1_21_1_2	128
cookedData_epGate.AI_1_21_2_1	+NAN
cookedData_epGate.AI_1_21_2_2	128
cookedData_epGate.AI_1_21_3_1	24.28375
cookedData_epGate.AI_1_21_3_2	128
cookedData_epGate.AI_1_21_4_1	+NAN
cookedData_epGate.AI_1_21_4_2	128
cookedData_epGate.AI_1_24_1_1	12.3
cookedData_epGate.AI_1_24_1_2	96
cookedData_epGate.TOTAL_1_24_2_1	PbFloat32Unsigned8
cookedData_epGate.TOTAL_1_24_2_1.Value	4263242.0
cookedData_epGate.TOTAL_1_24_2_1.ProcessValueStatus	96
cookedData_epGate.TOTAL_1_24_5_1	PbFloat32Unsigned8
cookedData_epGate.TOTAL_1_24_5_1.Value	4263686.0
cookedData_epGate.TOTAL_1_24_5_1.ProcessValueStatus	96

- The DeviceStatus value is "4". This means that the cyclic data exchange is activated for the device.

Please refer to the Softing User Guide for further details about the status.

3.7.2 Promass300 E/IP Data

- Add a new animation table, for example "cookedData_epGate" as done in the previous chapter.



3.7.2.1 Process Values

- Add the Promass300 data structure:

Name	Type	Comment
Promass300_FW010005	T_Promass300_FW010005	
● Promass300_FW010005.Freshness	BOOL	Global Freshness
● Promass300_FW010005.Freshness_1	BOOL	Freshness of Object
● Promass300_FW010005.Inputs	T_Promass300_FW010005_IN	Input Variables
● Promass300_FW010005.Inputs.Free0	ARRAY[0..3] OF BYTE	Unused Variable
● Promass300_FW010005.Inputs.Actual_diagnostics	DINT	
● Promass300_FW010005.Inputs.Process_variables_Mass_flow	REAL	
● Promass300_FW010005.Inputs.Process_variables_Volume_fl	REAL	
● Promass300_FW010005.Inputs.Process_varab_Correct_vol	REAL	
● Promass300_FW010005.Inputs.Process_variables_Temperatu	REAL	
● Promass300_FW010005.Inputs.Process_variables_Density	REAL	0.0007749443
● Promass300_FW010005.Inputs.Process_variables_Reference	REAL	0.0007749443
● Promass300_FW010005.Inputs.Process_variables_Totalizer	REAL	4223.553
● Promass300_FW010005.Inputs.Process_variables_TotalizerA	REAL	8639.172
● Promass300_FW010005.Inputs.Process_variables_TotalizerB	REAL	8639.164
● Promass300_FW010005.Outputs	T_Promass300_FW010005_OUT	Output Variables
● Promass300_FW010005.Outputs.Free1	BYTE	Unused Variable
● Promass300_FW010005.Outputs.Control_Totalizer_1_Activatio	BOOL	
● Promass300_FW010005.Outputs.Control_Totalizer_2_Activatio	BOOL	
● Promass300_FW010005.Outputs.Control_Totalizer_3_Activatio	BOOL	
● Promass300_FW010005.Outputs.Start_verification_Activation	BOOL	
● Promass300_FW010005.Outputs.Liquid_type_Activation	BOOL	
● Promass300_FW010005.Outputs.External_pressure_Activation	BOOL	
● Promass300_FW010005.Outputs.External_reference_density_Ac	BOOL	
● Promass300_FW010005.Outputs.External_temperature_Activati	BOOL	
● Promass300_FW010005.Outputs.Free2	BYTE	Unused Variable
● Promass300_FW010005.Outputs.S_W_correction_value_Activati	BOOL	
● Promass300_FW010005.Outputs.Water_cut_Activation	BOOL	
● Promass300_FW010005.Outputs.Flow_overide_Activation	BOOL	
● Promass300_FW010005.Outputs.Zero_point_adjustment_control	BOOL	
● Promass300_FW010005.Outputs.Free3	ARRAY[0..1] OF BYTE	Unused Variable
● Promass300_FW010005.Outputs.Totalizer_1_Control_Totaliz	INT	
● Promass300_FW010005.Outputs.Totalizer_2_Control_Totaliz	INT	
● Promass300_FW010005.Outputs.Totalizer_3_Control_Totaliz	INT	
● Promass300_FW010005.Outputs.Perform_verifi_Start_veri	INT	
● Promass300_FW010005.Outputs.Liquid_type	INT	
● Promass300_FW010005.Outputs.Free4	ARRAY[0..1] OF BYTE	Unused Variable
● Promass300_FW010005.Outputs.Petroleum_Extemal_pressure	REAL	
● Promass300_FW010005.Outputs.Pressure_unit	INT	
● Promass300_FW010005.Outputs.Free5	ARRAY[0..1] OF BYTE	Unused Variable
● Promass300_FW010005.Outputs.Corr_vol_flow_Ext_ref_d	REAL	
● Promass300_FW010005.Outputs.Reference_density_unit	INT	
● Promass300_FW010005.Outputs.Free6	ARRAY[0..1] OF BYTE	Unused Variable
● Promass300_FW010005.Outputs.Petroleum_Extemal_temperat	REAL	
● Promass300_FW010005.Outputs.Temperature_unit	INT	
● Promass300_FW010005.Outputs.Free7	ARRAY[0..1] OF BYTE	Unused Variable
● Promass300_FW010005.Outputs.Petroleum_S_W_correction_va	REAL	
● Promass300_FW010005.Outputs.Water_cut	REAL	
● Promass300_FW010005.Outputs.Process_parameters_Flow_ove	INT	
● Promass300_FW010005.Outputs.Zero_point_adjustment_controlA	INT	

3.7.2.2 Field Devices Diagnostics

- In this example, the error F882 has been simulated on the device:

[Instrument health status](#)

Failure (F)

F882 Input signal (Alarm) 712d22h36m50s Deactivate simulation (Service ID: 49)

Function check (C)

C495 Diagnostic event simulation (Warning) 712d22h36m50s Deactivate simulation (Service ID: 350)

Diagnostics

- The field device diagnostic is part of the input assembly telegram in a double Integer Format. In this example, the received Diagnostics value is $(66418)_{10}$:

Name	Type	Comment
Promass300_FW010005	T_Promass300_FW010005	
● Promass300_FW010005.Freshness	BOOL	Global Freshness
● Promass300_FW010005.Freshness_1	BOOL	Freshness of Object
● Promass300_FW010005.Inputs	T_Promass300_FW010005_IN	Input Variables
● Promass300_FW010005.Inputs.Free0	ARRAY[0..3] OF BYTE	Unused Variable
● Promass300_FW010005.Inputs.Actual_diagnostics	DINT	
● Promass300_FW010005.Inputs.Process_variables_Mass_flow	REAL	
● Promass300_FW010005.Inputs.Process_variables_Volume_fl	REAL	
● Promass300_FW010005.Inputs.Process_variab_Correct_vol	REAL	
● Promass300_FW010005.Inputs.Process_variables_Temperatu	REAL	
● Promass300_FW010005.Inputs.Process_variables_Density	REAL	
● Promass300_FW010005.Inputs.Process_variables_Reference	REAL	
● Promass300_FW010005.Inputs.Process_variables_Totalizer	REAL	
● Promass300_FW010005.Inputs.Process_variables_TotalizerA	REAL	
● Promass300_FW010005.Inputs.Process_variables_TotalizerB	REAL	
● Promass300_FW010005.Outputs	T_Promass300_FW010005_OUT	Output Variables

- The Diagnostic telegram is built as below:

$$(66418)_{10} = (0x0001_0372)_{16}$$

$0x0372 \rightarrow (882)_{10}$ = Event Number

$0x01 \rightarrow$ NAMUR Status

0x00 No Failure detected

0x01 Failure (F)

0x02 Function Check (C)

0x04 Maintenance Required (M)

0x08 Out of Specification (S)

Remarks about Diagnostics of other E+H field devices

The Liquiline diagnostics are automatically decoded in the assembly telegram.

- Example of a failure F100:

Name	Value	Type	Comment
Liquiline_CM44x_010703		T_Liquiline_CM44x_010703	
● Liquiline_CM44x_010703.Freshness	1	BOOL	Global Freshness
● Liquiline_CM44x_010703.Freshness_1	1	BOOL	Freshness of Object
□ Liquiline_CM44x_010703.Inputs		T_Liquiline_CM44x_010703_IN	Input Variables
● Liquiline_CM44x_010703.Inputs.Header	0	DINT	
● Liquiline_CM44x_010703.Inputs.DiagnoseCode	100	INT	Diagnostic Number
● Liquiline_CM44x_010703.Inputs.StatusSignal	1	BYTE	NAMUR status
● Liquiline_CM44x_010703.Inputs.Channel	1	BYTE	
● Liquiline_CM44x_010703.Inputs.AI1Value	0.0	REAL	
● Liquiline_CM44x_010703.Inputs.AI1Status	12	INT	
● Liquiline_CM44x_010703.Inputs.AI1Unit	11520	INT	
● Liquiline_CM44x_010703.Inputs.AI2Value	0.0	REAL	
● Liquiline_CM44x_010703.Inputs.AI2Status	12	INT	
● Liquiline_CM44x_010703.Inputs.AI2Unit	4608	INT	

In this example, no sensor is connected. This activates the error F100:

EH_CM444_KC008405G00

Device tag: EH_CM444_KC008405G00

Device state: ↔F

Software version: 01.07.03-0003

CH1: F100: Sensor communication



- Example of a simulation C215:

Name	Value	Type	Comment
Liquiline_CM44x_010703		T_Liquiline_CM...	
● Liquiline_CM44x_010703.Freshness	1	BOOL	Global Freshness
● Liquiline_CM44x_010703.Freshness_1	1	BOOL	Freshness of Object
□ Liquiline_CM44x_010703.Inputs		T_Liquiline_CM...	Input Variables
● Liquiline_CM44x_010703.Inputs.Header	0	DINT	
● Liquiline_CM44x_010703.Inputs.DiagnoseCode	215	INT	Diagnostic Number
● Liquiline_CM44x_010703.Inputs.StatusSignal	2	BYTE	NAMUR status
● Liquiline_CM44x_010703.Inputs.Channel	1	BYTE	
● Liquiline_CM44x_010703.Inputs.AI1Value	-0.5324	REAL	
● Liquiline_CM44x_010703.Inputs.AI1Status	128	INT	

Menu/Diagnostics

Device tag: EH_CM444_KC008405G00

Device state: ↔C

Software version: 01.07.03-0003

Home

Most important message C215 Simulation active

The same principle is used for the Memograph.

- Example of a failure F105:

Memograph_M_FW020403		T_Memograph_...	
● Memograph_M_FW020403.Freshness	1	BOOL	Global Freshness
● Memograph_M_FW020403.Freshness_1	1	BOOL	Freshness of Object
└─ Memograph_M_FW020403.Inputs		T_Memograph_...	Input Variables
● Memograph_M_FW020403.Inputs.Header	0	DINT	
● Memograph_M_FW020403.Inputs.DiagnoseCode	105	INT	Diagnostic Number
● Memograph_M_FW020403.Inputs.StatusSignal	1	BYTE	NAMUR status

This corresponds to following error:

Diagnostic code	Message text	Description	Remedy
F100	Sensor/input error	Sensor/input error	Check connections and parameters
F101	Open circuit	Open circuit	Check connections
F105	Invalid value!	Measured value is invalid (when calculating --> NAN)	Check connections and process variables

4 Specific Integration

This chapter explains how to handle EtherNet/IP explicit messages from the control strategy.

To evaluate and document the workflow, we have implemented this by example for reading and resetting the totalizer of a Promass300 E/IP device. Further examples, like triggering a Heartbeat Verification, may be based on this concept.

The Promass300 E/IP is connected to the Schneider Electric switch in Star, as defined in Reference Topology SE03. Cyclic communication is running with the M580 PLC.

4.1 Principle

Sending Explicit Messages is possible by using the function block "DATA_EXCH". Two Device Specific function blocks for the Promass300 have been developed by using the "DATA_EXCH" function block:

The function block "readTotalizer1_Promass300" is used to read the Totalizer1 value.

The function block "resetTotalizer1_Promass300" is used to reset the Totalizer1 value.

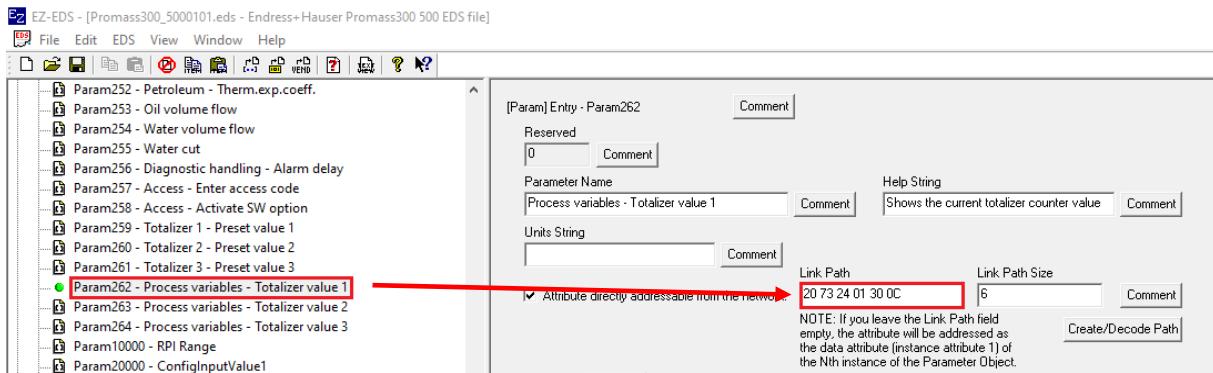
4.2 Read Totalizer Function Block

4.2.1 Request Telegram

- The request telegram is made of two parts, one regarding the EtherNet/IP header and the other one regarding the device specific parameter:

Request Telegram	Offset	Value	Comment
Part1 Header Ethernet IP	Byte 0	0x0E	Get Attribute Single service
	Byte 1	0x03	Size of the Link path in Words (6 bytes = 3 Words)
Part2 Device parameter	Byte 2	0x20	Link path of Parameter "Process variables - Totalizer value 1"
	Byte 3	0x73	
	Byte 4	0x24	
	Byte 5	0x01	
	Byte 6	0x30	
	Byte 7	0x0C	

- The parameter "Process variables – Totalizer value 1" Link path can be found in the EDS file:



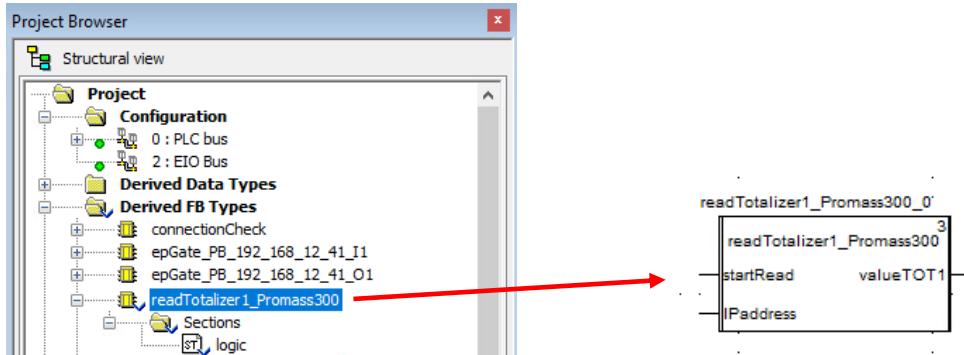
4.2.2 Response Telegram

- The response telegram is made of two parts, one regarding the EtherNet/IP Explicit Messages and the other one regarding the device specific parameter:

Response Telegram	Offset	Value	Comment
Part1 Header Ethernet IP	Byte 0	0x8E	Explicit Message Service
	Byte 1	0x00	
	Byte 2	0x00	
	Byte 3	0x00	
Part2 Device parameter	Byte 4	0x..	Totalizer 1 value
	Byte 5	0x..	
	Byte 6	0x..	
	Byte 7	0x..	

4.2.3 Function Block "readTotalizer1_Promass300"

- In Control Expert, the function block has been created in the "Derived FB Types" library:



- Mandatory Inputs
 - The parameter "startRead" corresponds to the function block start bit.
 - The parameter "IPaddress" corresponds to the Promass300 IP address.
- Outputs
 - The parameter "valueTOT1" corresponds to the Promass300 totalizer 1 value.

- Implemented Function bloc logic**

```
(* Enabling and address configuration of DATA_EXCH function block *)
varADDM_1 := CONCAT_STR("0.0.3\\",IPaddress);
varADDM_2 := CONCAT_STR(varADDM_1,"UNC.CIP");
cvData:= ADDM(varADDM_2);

(* Request Telegram *)
dataToSend[0] := 16#030E; (* Get Single Attribute *)
dataToSend[1] := 16#7320;
dataToSend[2] := 16#0124;
dataToSend[3] := 16#0C30;

(* Management parameters of DATA_EXCH function block *)
gest_i[2] := 10; (* Timeout x100ms *)
gest_i[3] := 8; (* Length of DataToSend in bytes *)

(* DATA_EXCH function block enabling *)
if startRead then
    enableFB := TRUE;
else
    enableFB := FALSE;
end_if;

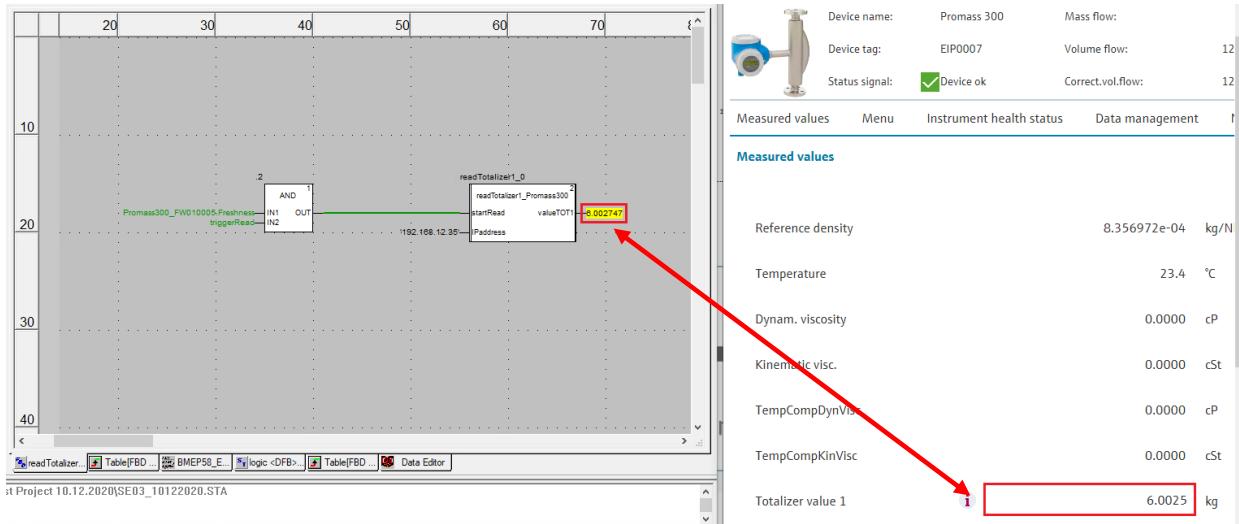
(* Data exchange function block for explicit messages*)
DATA_EXCH (EN := enableFB,
ADR := cvData,
TYP := 1,
EMIS := dataToSend,
GEST := gest_i,
RECP => receivedData);

(* Conversion of the 2 integer values (4bytes) in a REAL value *)
valueTOT1 := DWORD_TO_REAL(SHL(INT_TO_DWORD(receivedData[3] and 16#0000FFFF),16) or INT_TO_DWORD(receivedData[2] and 16#0000FFFF));
```

This program shows just the basic workflow to get the totalizer value. The error handling of the DATA_EXCH function block is not implemented.

4.2.4 Online Monitoring

- If the cyclic communication is established (bit Promass300_FW010005.freshness = TRUE) and the start bit "triggerRead" is enabled, then the function block is enabled as well and the output value (totalizer 1 value) is updated:



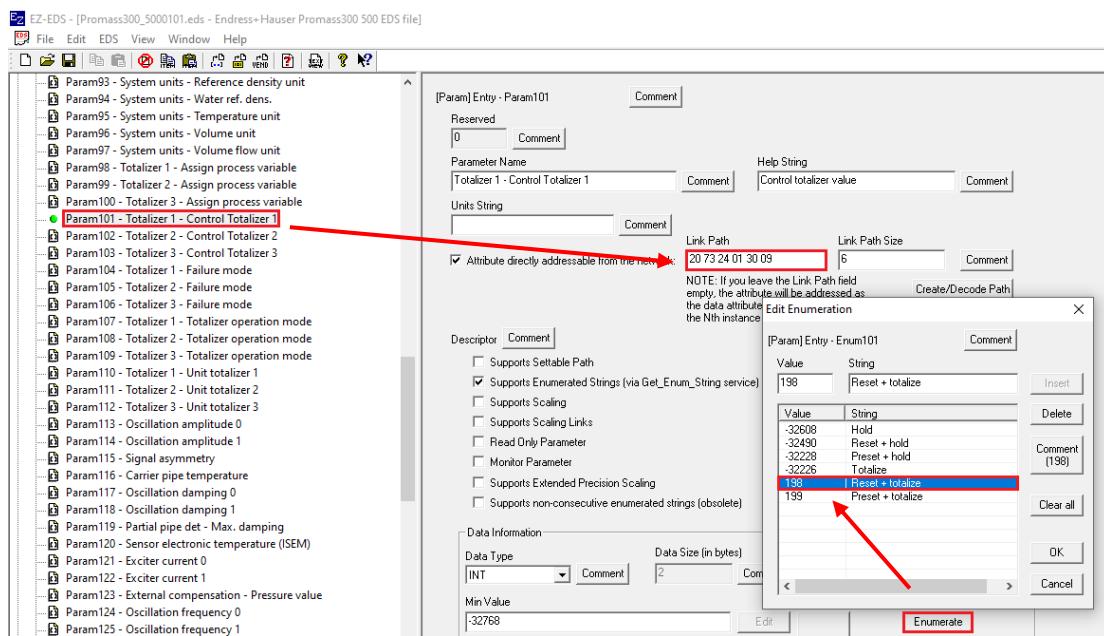
4.3 Reset Totalizer Function Block

4.3.1 Request Telegram

- The request telegram is made of three parts, one regarding the EtherNet/IP header and the two others regarding the device specific parameter:

Request Telegram	Offset	Value	Comment
Part1 Header Ethernet IP	Byte 0	0x10	Set Attribute Single service
	Byte 1	0x03	Size of the Link path in Words (6 bytes = 3 Words)
Part2 Device parameter 1	Byte 2	0x20	Link path of Parameter "Totalizer1-Control Totalizer1"
	Byte 3	0x72	
	Byte 4	0x24	
	Byte 5	0x01	
	Byte 6	0x30	
	Byte 7	0x09	
	Byte 8	0xC6	Command "Reset and Totalize" → 0xC6 = (198) ₁₀
Part3 Device parameter 2	Byte 9	0x00	

- The parameter "Totalizer 1 – Control Totalizer 1" Link path as well the "Reset+Totalize" Command can be found in the EDS file:



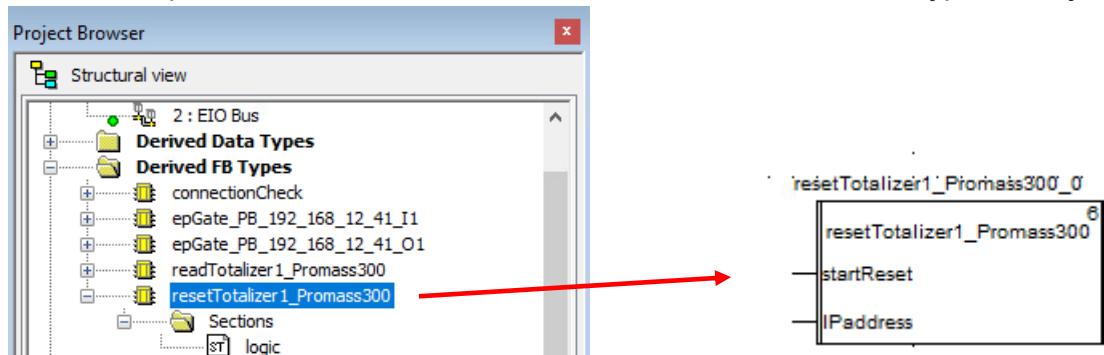
4.3.2 Response Telegram

- The response telegram is made of one part regarding the EtherNet/IP Explicit Messages:

Response Telegram	Offset	Value	Comment
Part1 Header Ethernet/IP	Byte 0	0x90	Explicit Message Service
	Byte 1	0x00	

4.3.3 Function Block "readTotalizer1_Promass300"

- In Control Expert, the function block has been created in the "Derived FB Types" library:



- Mandatory Inputs
 - The parameter "startReset" corresponds to the function block start bit.
 - The parameter "IPaddress" corresponds to the Promass300 IP address.

- Implemented Function bloc logic

```

(* Enabling and address configuration of DATA_EXCH function block *)
varADDM_1:= CONCAT_STR('0.0.3','IPaddress');
varADDM_2:= CONCAT_STR(varADDM_1,'UNC.CIP');
cvData:= ADDM(varADDM_2);

(* Request Telegram *)
dataToSend[0] := 16#0310; (* Set Single Attribute *)
dataToSend[1] := 16#7320;
dataToSend[2] := 16#0124;
dataToSend[3] := 16#0930;
dataToSend[4] := 16#00C6; (* "Reset+Totalize" = 198 *)

(* Management parameters of DATA_EXCH function block *)
gest_i[2] := 10; (* Timeout x100ms *)
gest_i[3] := 10; (* Length of DataToSend in bytes *)

(* DATA_EXCH function block enabling *)
if startReset then
    enableFB := TRUE;
else
    enableFB := FALSE;
end_if;

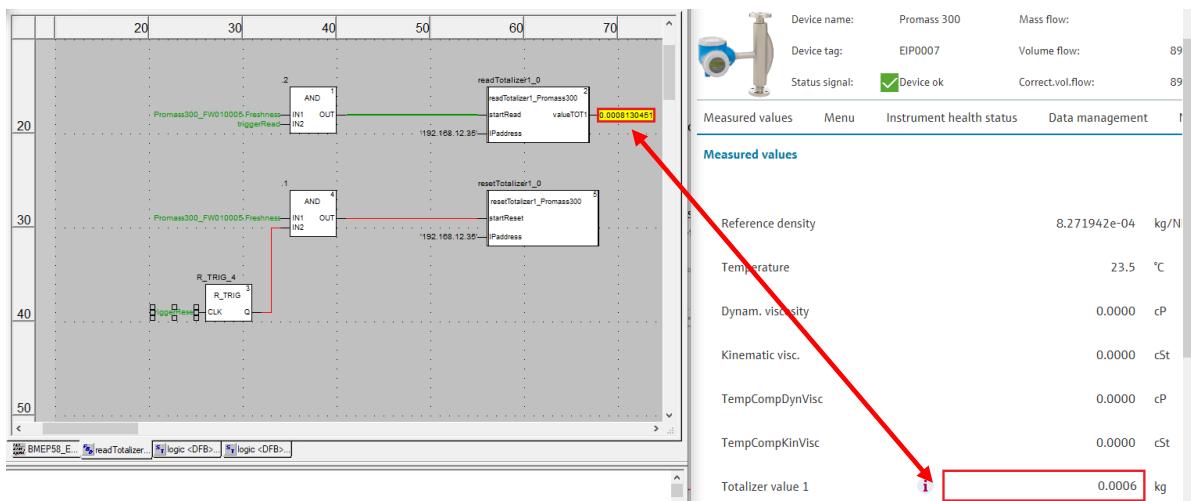
(* Data exchange function block for explicit messages*)
DATA_EXCH (EN := enableFB,
ADR := cvData,
TYP := 1,
EMIS := dataToSend,
GEST := gest_i,
RECP => receivedData);

```

This program shows just the basic workflow to reset the totalizer value. The error handling of the DATA_EXCH function block is not implemented.

4.3.4 Online Monitoring

- If the cyclic communication is established (bit Promass300_FW010005.freshness = TRUE) and the start bit "triggerReset" is enabled, then the function block is enabled as well and this resets the totalizer value 1:



5 Bypassed Tool Integration

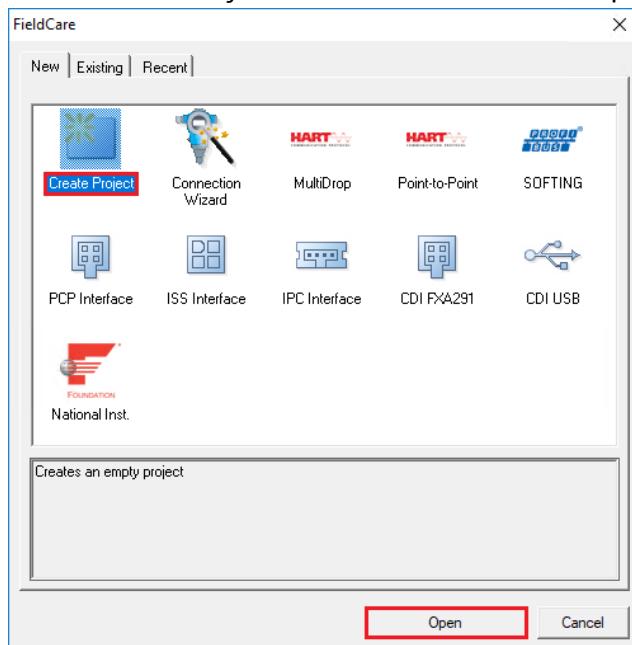
This chapter describes the main workflow for integration of EtherNet/IP and PROFIBUS PA devices to the Endress+Hauser Plant Asset Management (PAM System) by means of Communication DTMs.

5.1 FieldCare New Project

- Start the application FieldCare:



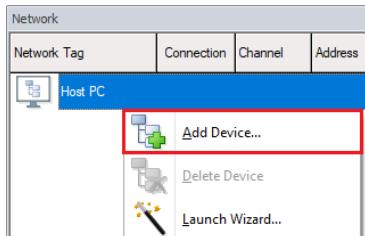
- Select "Create Project" and click on the button "Open":



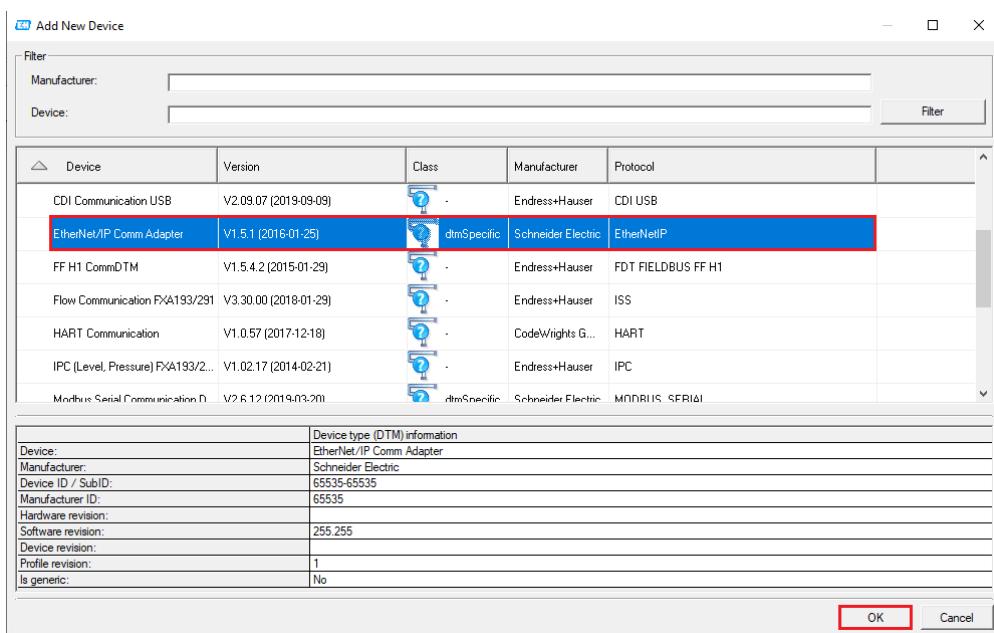
5.2 EtherNet/IP Field Device Integration

5.2.1 CommDTM Configuration

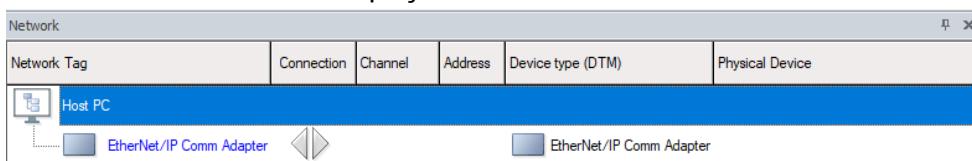
- Right-click on the Network Tag "Host PC" and select the menu "Add Device...":



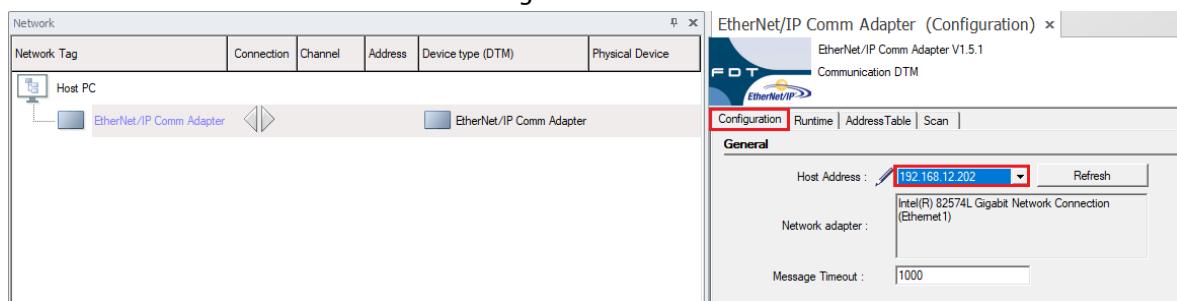
- Select the CommDTM "EtherNet/IP Comm Adapter" from Schneider Electric and click on the button "OK":



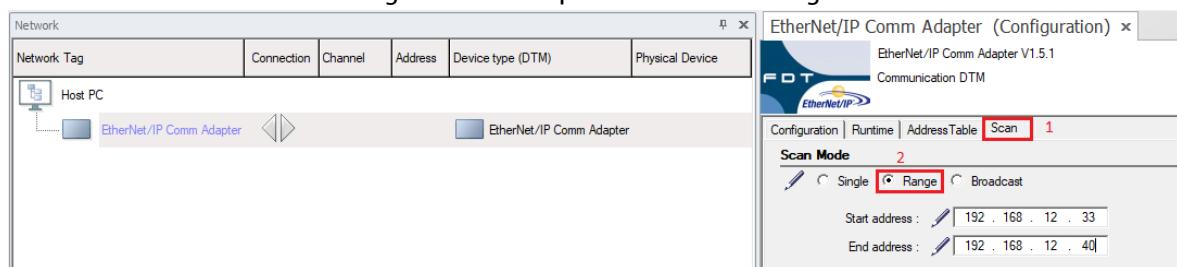
- CommDTM is inserted in the project view:



- Double-click on the CommDTM and configure the Host Address:



- Select the tab "Scan" and configure for example Scan Mode "Range":

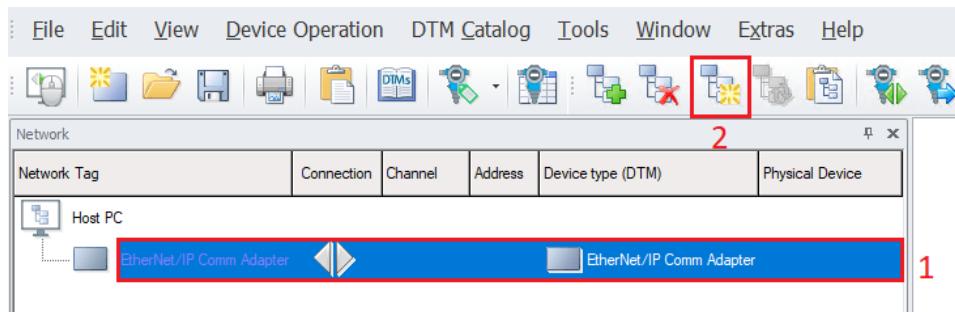


- Click on the button "Apply" and close the CommDTM configuration window:

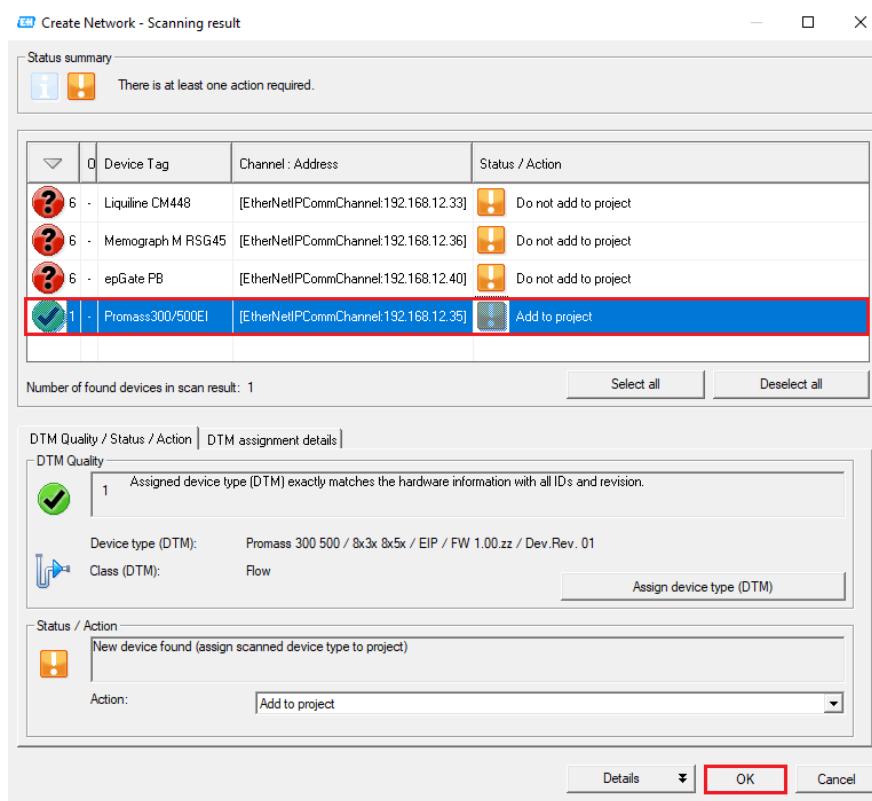


5.2.2 Network Scanning

- Select the CommDTM and click on the button Create Network:

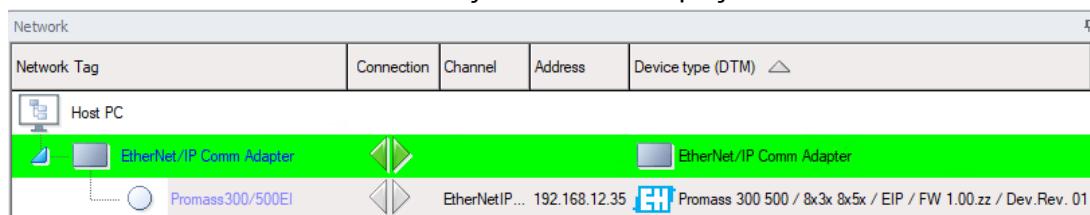


- Select the Promass300 DTM and click on the button "OK":



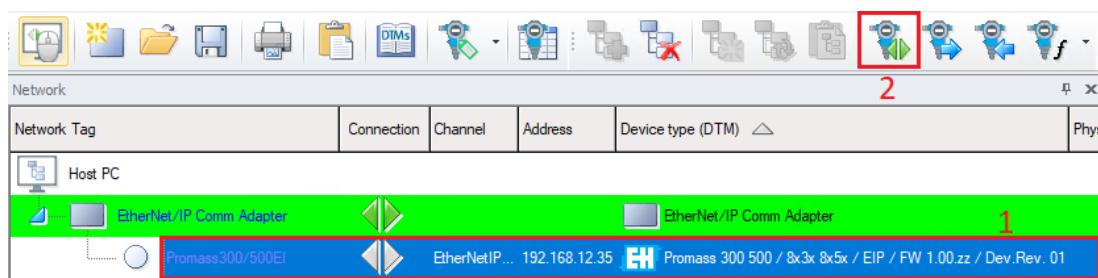
Other devices have been found by the scanner but no DTMs exist and are installed in FieldCare environment for them. That's why the DTM Quality signal is "6".

- EtherNet/IP field device is successfully inserted in the project:

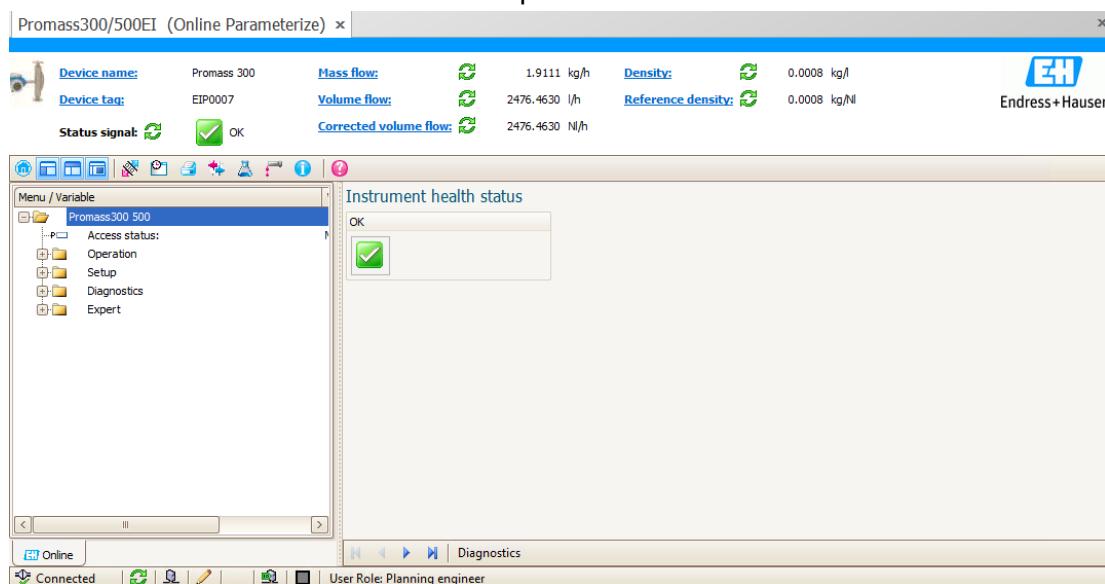


5.2.3 Online Connection

- Select the device DTM and click on the button "Connect":



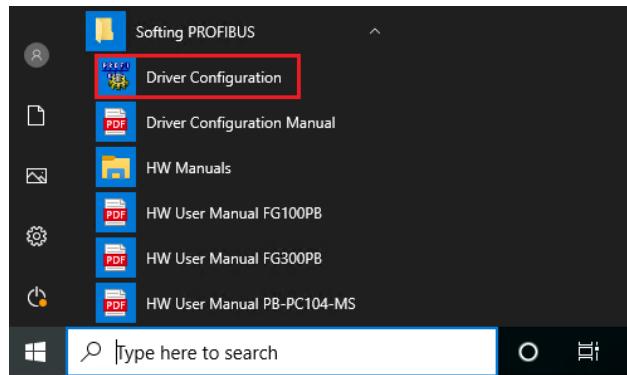
- Then double-click on the deviceDTM to open the Online Parameterization window:



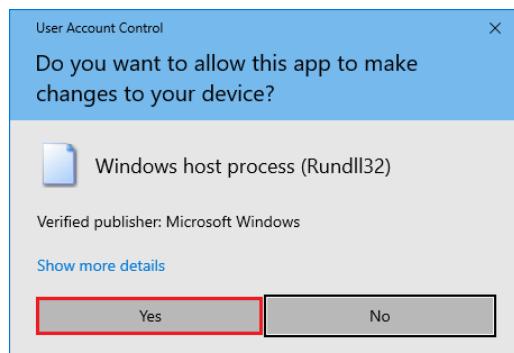
5.3 PROFIBUS PA Field Device Integration

5.3.1 Driver Configuration

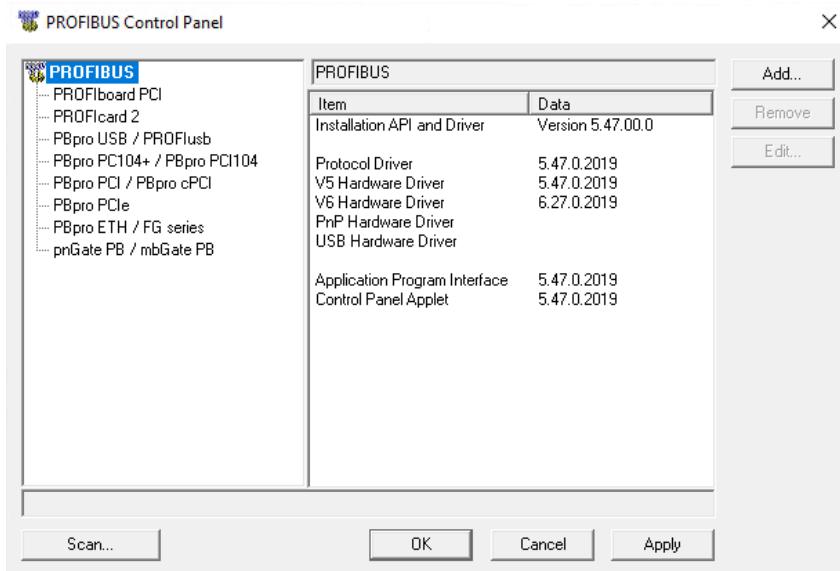
- Open the program "Softing PROFIBUS→Driver configuration" from the Windows Start menu:



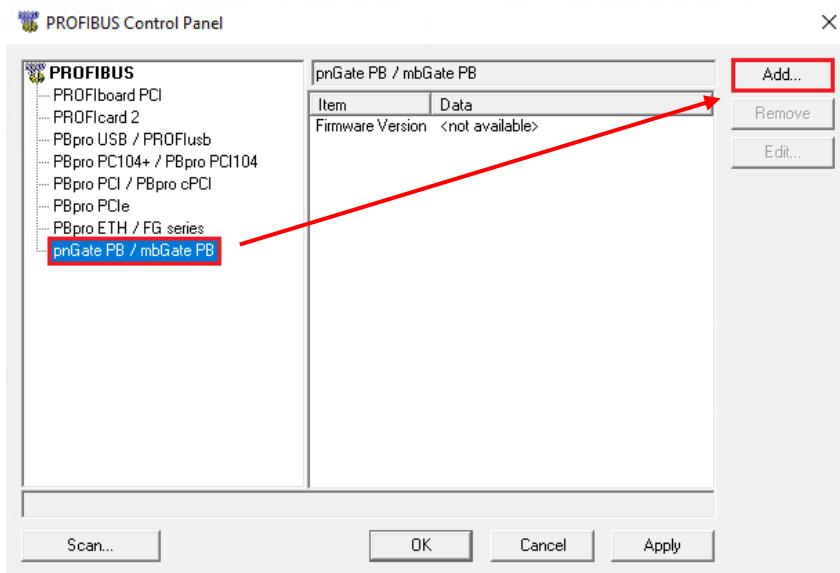
- Click on the button "Yes":



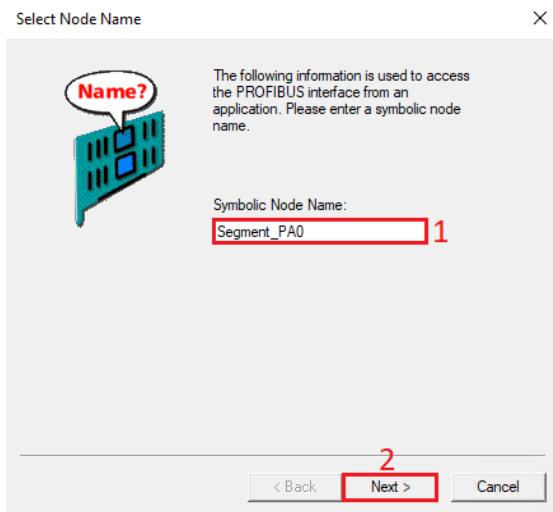
- This opens following program:



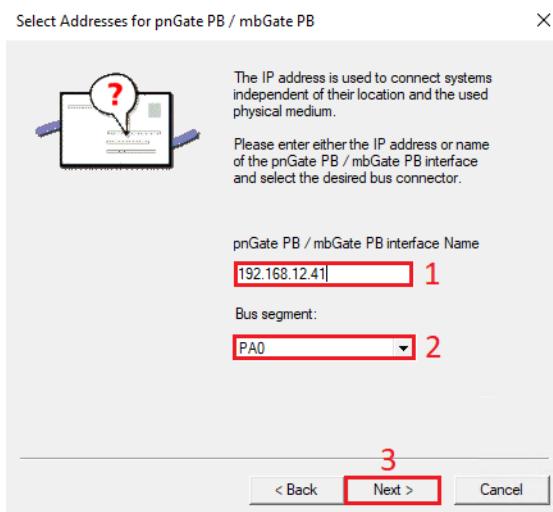
- Select the menu "pnGate PB / mbGate PB" and click on the button "Add...":



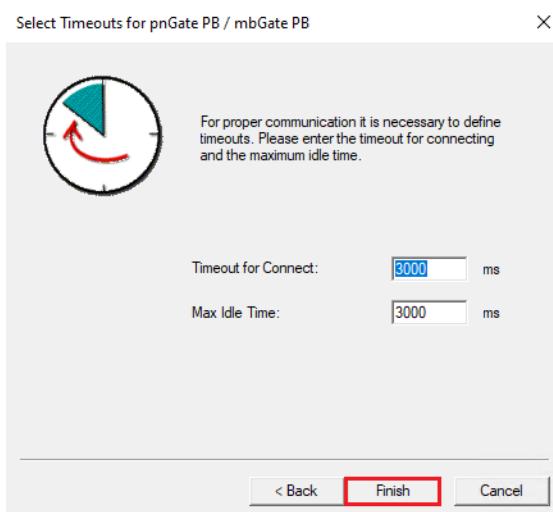
- Enter a name for this node, "Segment_PA0" in this example and click on the button "Next":



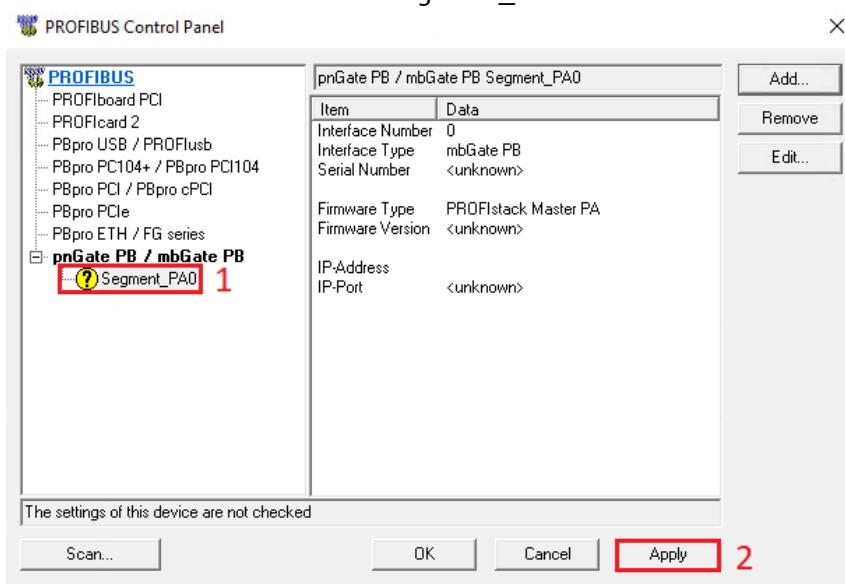
- Enter the IP address epGate PB configured in chapter 3.2.2.2.1, select the Bus segment "PA0" and click on the button "Next":



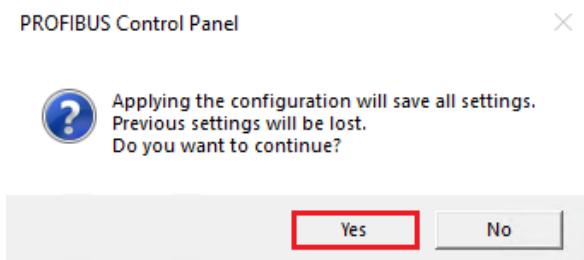
- Let the default "Timeout" parameters and click on the button "Finish":



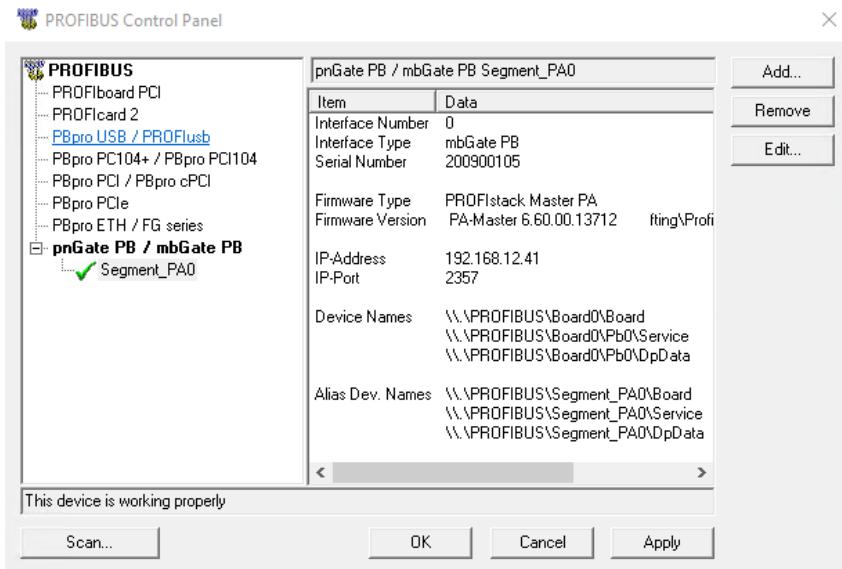
- Select the created connection "Segment_PA0" and click on the button "Apply":



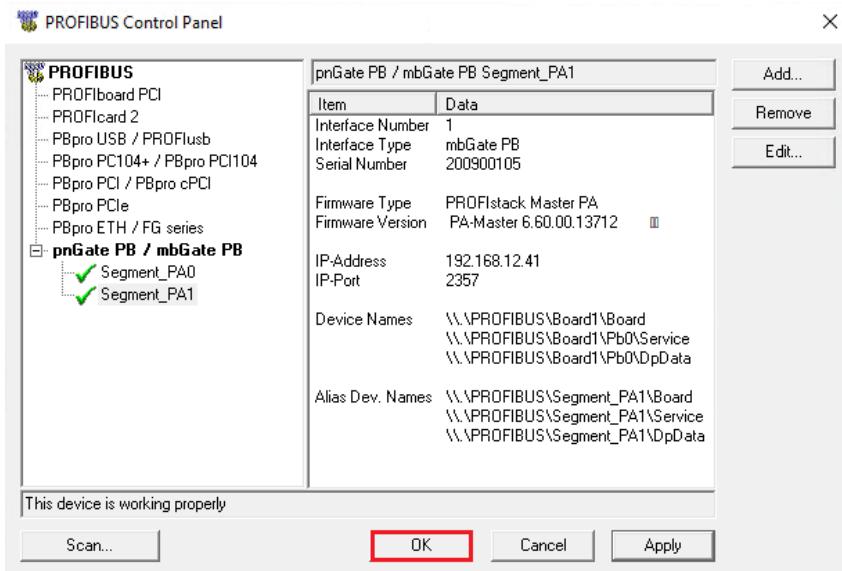
- Confirm the configuration by clicking on the button "Yes":



- Connection is successfully configured:



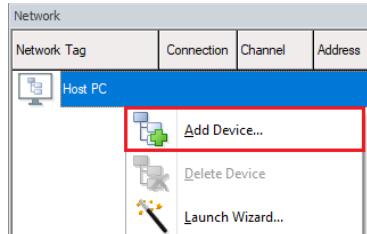
- Proceed as well for the other PA segments. In our example, we have the PA1 segment as well:



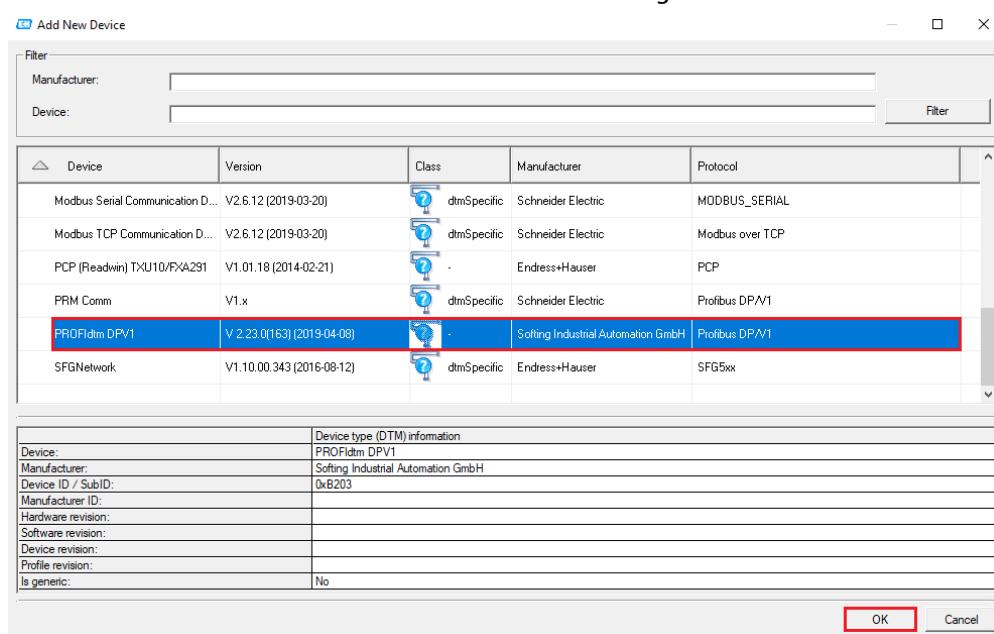
Click on the button "OK" to close the configuration.

5.3.2 CommDTM Configuration

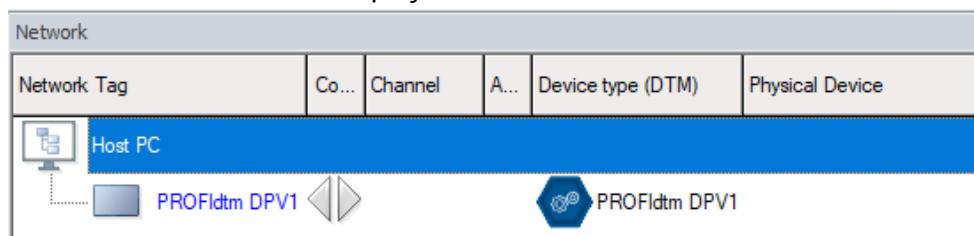
- Right-click on the Network Tag "Host PC" and select the menu "Add Device...":



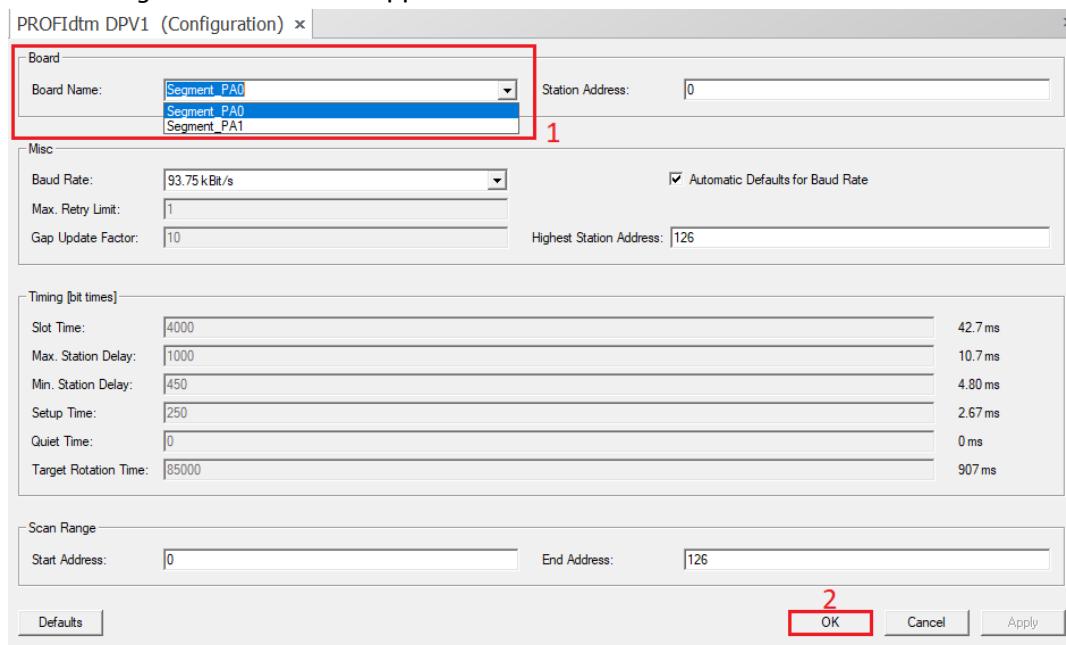
- Select the CommDTM "PROFIdtm DPV1" from Softing and click on the button "OK":



- CommDTM is inserted in the project view. Double click on it:



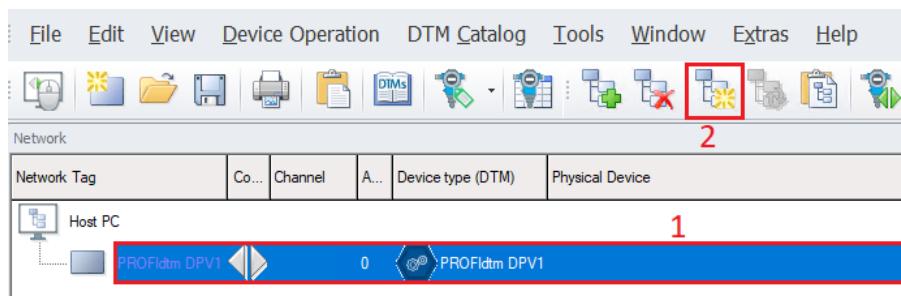
- Both configured connections appear in the list box of the menu "Board Name":



Select for example "Segment PA0" and click on the button "OK"

5.3.3 PROFIBUS PA Segments Scanning

- Select the CommDTM and click on the button Create Network:



- PROFIBUS PA field devices connected are successfully inserted in the project:

Network Tag	Connection	Channel	Address	Device type (DTM)	Physical Device
Host PC					
PROFIldtm DPV1			0	PROFIldtm DPV1	
PA0004	Channel	13		Deltabar S / xMD 7x / PA / FW 4.01.zz / Dev.Rev. 3 Deltabar S	
PA0020	Channel	20		GAMMAPILOT M / FMG 60 / PA / V1.xx	GAMMAPILOT M
PA0012	Channel	21		iTEMP / TMT84 / PA / FW 1.01.zz / Dev.Rev. 2	iTEMP TMT84
PA0005	Channel	24		PROMAG / 50 / PA / V3.06.xx	PROMAG 50 PBUS

- Repeat previous steps to insert the field devices connected to segment PA1 as well:

Network

Network Tag	Connection	Channel	Address	Device type (DTM)	Physical Device
Host PC					
PROFIdtm DPV1	0			PROFIdtm DPV1	
PA0004	Channel	13		Deltabar S / xMD 7x / PA / FW 4.01.zz / Dev.Rev. 3	Deltabar S
PA0020	Channel	20		GammapiLOT M / FMG 60 / PA / V1.xx	GAMMAPILOT M
PA0012	Channel	21		iTEMP / TMT84 / PA / FW 1.01.zz / Dev.Rev. 2	iTEMP TMT84
PA0005	Channel	24		Promag / 50 / PA / V3.06.xx	PROMAG 50 PBUS
PROFIdtm DPV1(1)	0			PROFIdtm DPV1	
PA0002	Channel	11		Cerabar M / PMx5x / PA / FW 1.00.zz / Dev.Rev. 1	Cerabar M 5x
PA0006	Channel	15		Levelflex / FMP 5x / PA / FW 1.01.zz / Dev.Rev. 2	Levelflex 5x
PA0007	Channel	16		Prosonic M / FMU4x / PA / V4.xx	PROSONIC M
PA0010	Channel	19		Micropilot / FMR5x / PA / FW 1.01.zz / Dev.Rev. 2	Micropilot 5x

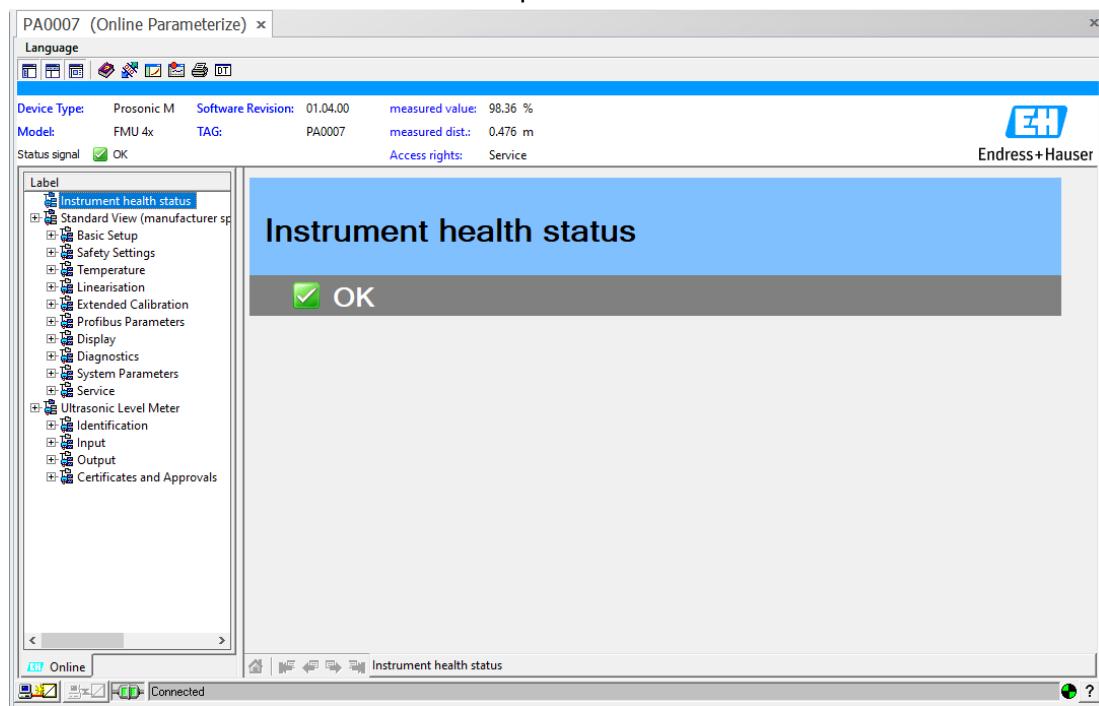
5.3.4 Online Connection

- Select the deviceDTM and click on the button "Connect":

Network

1	2
Network Tag	Physical Device
Host PC	
PROFIdtm DPV1	PROFIdtm DPV1
PROFIdtm DPV1(1)	PROFIdtm DPV1
PA0002	Cerabar M / PMx5x / PA / FW 1.00.zz / Dev.Rev. 1
PA0006	Levelflex / FMP 5x / PA / FW 1.01.zz / Dev.Rev. 2
PA0007	1 Prosonic M / FMU4x / PA / V4.xx
PA0010	PROSONIC M

- Then double-click on the deviceDTM to open the Online Parameterization window:



www.endress.com/open-integration
