Level Pressure Flow Temperature Liquid Analysis Registration Systems Components Services Solutions

Operating Instructions

Stamolys CA71HA

Total hardness analyser

BA361C/07/en/02.04
51517620
Valid of:
Software version 5.4

Endress+Hauser

People for Process Automation

Brief overview

Here is how to use these Operating Instructions to commission your analyser quickly and safely:

	Safety instructions
→ Page 4 ff.	General safety instructions
→ Page 5	Explanation of the warning symbols You can find special instructions at the appropriate position in the chapter in question. The positions are indicated with the icons Warning ⚠, Caution ☝ and Note ✎.

▼

	Installation
→ Page 8 ff.	Here you can find installation conditions such as the dimensions of the analyser versions and the notes for the sample line connection.
→ Page 11 ff.	The steps for installing the analyser and installation examples can be found here.

▼

	Wiring
→ Page 14 ff.	Please, read the following pages for analyser connection.
→ Page 16 ff.	You can find here the terminal assignments of: signals, switches and of the serial interface.

▼

	Commissioning and operation
→ Page 29 ff.	There are two options for commissioning: dry or wet.
→ Page 22 ff.	Set the parameter values in the CONFIGURATION menu first.
→ Page 24 ff.	Next, you can set the values in the PARAMETER ENTRY menu.
→ Page 28	You will find a calibration example on this page.
→ Page 44 ff.	Here is the overview of the software structure.

▼

	Maintenance
→ Page 31	For normal operation , it is absolutely essential to carry out maintenance tasks on a regular basis. Please, find the maintenance schedule here.
→ Page 31 ff.	Individual parts are subject to normal wear and tear. Here you can find out how to replace such parts.
→ Page 39 ff.	Here you can find an overview of the spare parts which can be delivered as well as an overview of the system.
→ Page 48 ff.	Use the order forms for ordering spare parts or accessories.

▼

	Trouble-shooting
→ Page 37 ff.	If faults occur during operation, use the checklist to localise the cause.

▼

	Technical data
→ Page 41 ff.	Here, you can find the most important technical data.

▼

▼

	Index
→ Page 53 ff.	You can find important terms and keywords on the individual sections here. Use the keyword index to find the information you need quickly and efficiently.

Table of contents

1 Safety instructions

1.1 Designated use

The analyser is a compact photometric analysis system.
It is designed for the total hardness measurement in process media.

Any other use than the one described here compromises the safety of persons and the entire measuring system and is, therefore, not permitted.
The manufacturer is not liable for damage caused by improper or non-designated use.

1.2 Installation, commissioning and operation

Please note the following items:
- Installation, electrical connection, commissioning, operation and maintenance of the measuring system must only be carried out by trained technical personnel.
  The technical personnel must be authorised for the specified activities by the system operator.
- Technical personnel must have read and understood these Operating Instructions and must adhere to them.
- Before commissioning the entire measuring point, check all the connections for correctness. Ensure that electrical cables and hose connections are not damaged.
- Do not operate damaged products and secure them against unintentional commissioning. Mark the damaged product as being defective.
- Measuring point faults may only be rectified by authorised and specially trained personnel.
- If faults can not be rectified, the products must be taken out of service and secured against unintentional commissioning.
- Repairs not described in these Operating Instructions may only be carried out at the manufacturer's or by the service organisation.

1.3 Operational safety

The analyser has been designed and tested according to the state of the art and left the factory in perfect functioning order.
Relevant regulations and European standards have been met.

As the user, you are responsible for complying with the following safety conditions:
- Installation instructions
- Local prevailing standards and regulations.

1.4 Return

If the device requires repair, please send it *cleaned* to the sales centre responsible. Please use the original packaging, if possible.

Please enclose the completed "Declaration of contamination" (copy the second last page of these Operating Instructions) with the packaging and the transportation documents.
No repair without completed "Declaration of contamination"!

1.5 Notes on safety icons and symbols

Warning!
This symbol alerts you to hazards. They can cause serious damage to the instrument or to persons if ignored.

Caution!
This symbol alerts you to possible faults which could arise from incorrect operation. They could cause damage to the instrument if ignored.

Note!
This symbol indicates important items of information.

2 Identification

2.1 Device designation

2.1.1 Nameplate

Check the order code on the nameplate (at the analyser) with the product structure (see below) and your order.

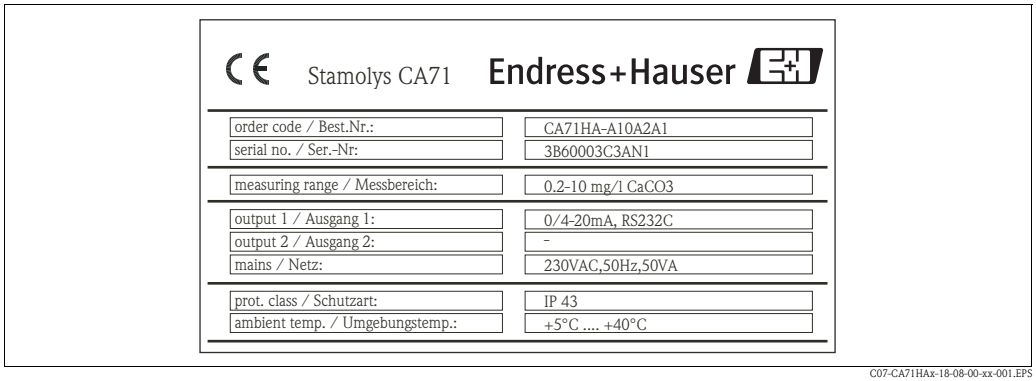


Fig. 1: Example of a nameplate

2.1.2 Product structure

	Measuring range							
	A	Measuring range 0.1 ... 10 mg/l $CaCO_3$						
	B	Measuring range 0.8 ... 80 mg/l $CaCO_3$						
	Y	Special version acc. to customer's specification						
		Sample transfer						
		1	Sample transfer from one measuring point (one-channel version)					
		2	Sample transfer from two measuring points (two-channel version)					
			Power supply					
			0	Power supply 230 V AC / 50 Hz				
			1	Power supply 115 V AC / 60 Hz				
				Collecting vessel for up to 3 analysers				
				A	Without collecting vessel			
				B	With collecting vessel without level measurement			
				C	With collecting vessel with level measurement (one-channel version only)			
				D	With two collecting vessels without level measurement (two-channel version)			
					Housing version			
					1	Without housing		
					2	With GFK housing		
					3	With stainless steel 1.4301 (AISI 304) housing		
						Communication		
						A	0/4 ... 20 mA, RS 232	
							Additional equipment	
							1	Quality certificate
							2	Quality certificate + set of inactive reagents HA-A
							3	Quality certificate + three sets of inactive reagents HA-A
							4	Quality certificate + set of inactive reagents HA-B
							5	Quality certificate + three sets of inactive reagents HA-B
CA71HA -								**complete order code**

2.2 Scope of delivery

The scope of delivery comprises:
- an analyser with mains plug
- a cleaning injector
- a tin of silicone spray
- a Norprene hose, length 2.5 m (8.2 ft), ID 1.6 mm (0.06")
- a Grifflex hose, length 2.0 m (6.56 ft), ID 19 mm (0.75")
- a C-flex hose, length 2.5 m (8.2 ft), ID 3.2 mm (0.12")
- two hose fittings of each size:
  – 1.6 mm x 1.6 mm (0.06" x 0.06")
  – 1.6 mm x 3.2 mm (0.06" x 0.12")
- two T-hose fittings of each size:
  – 1.6 mm x 1.6 mm x 1.6 mm (0.06" x 0.06" x 0.06")
  – 3.2 mm x 3.2 mm x 3.2 mm (0.12" x 0.12" x 0.12")
- an interference suppressor for the current output
- a screwed socket for the outlet pipe
- 4 edge covers
- a quality certificate
- Operating Instructions (English).

Note!
Please, order reagents separately with analyser version CA 71 XX-XXXXXX1.
With all other versions, inactive reagents are included in the scope of delivery. You have to mix the reagents before using them. Please, read the mixing instructions attached to the reagents.

2.3 Certificates and approvals

2.3.1 CE approval

Declaration of conformity
The product meets the legal requirements of the harmonised European standards.
The manufacturer confirms compliance with the standards by affixing the CE symbol.

2.3.2 Manufacturer certificate

Quality certificate
With the certificate the manufacturer confirms compliance with all technical regulations and the successful testing individually for your product.

3 Installation

3.1 Incoming acceptance, transport, storage

- Make sure the packaging is undamaged!
  Inform the supplier about damage to the packaging.
  Keep the damaged packaging until the matter has been settled.
- Make sure the contents are undamaged!
  Inform the supplier about damage to the delivery contents.
  Keep the damaged products until the matter has been settled.
- Check that the scope of delivery is complete and agrees with your order and the shipping documents.
- The packaging material used to store or to transport the product must provide shock protection and humidity protection. The original packaging offers the best protection. Also, keep to the approved ambient conditions (see "Technical data").
- If you have any questions, please contact your supplier or your sales centre responsible.

3.2 Installation conditions

3.2.1 Design, dimensions

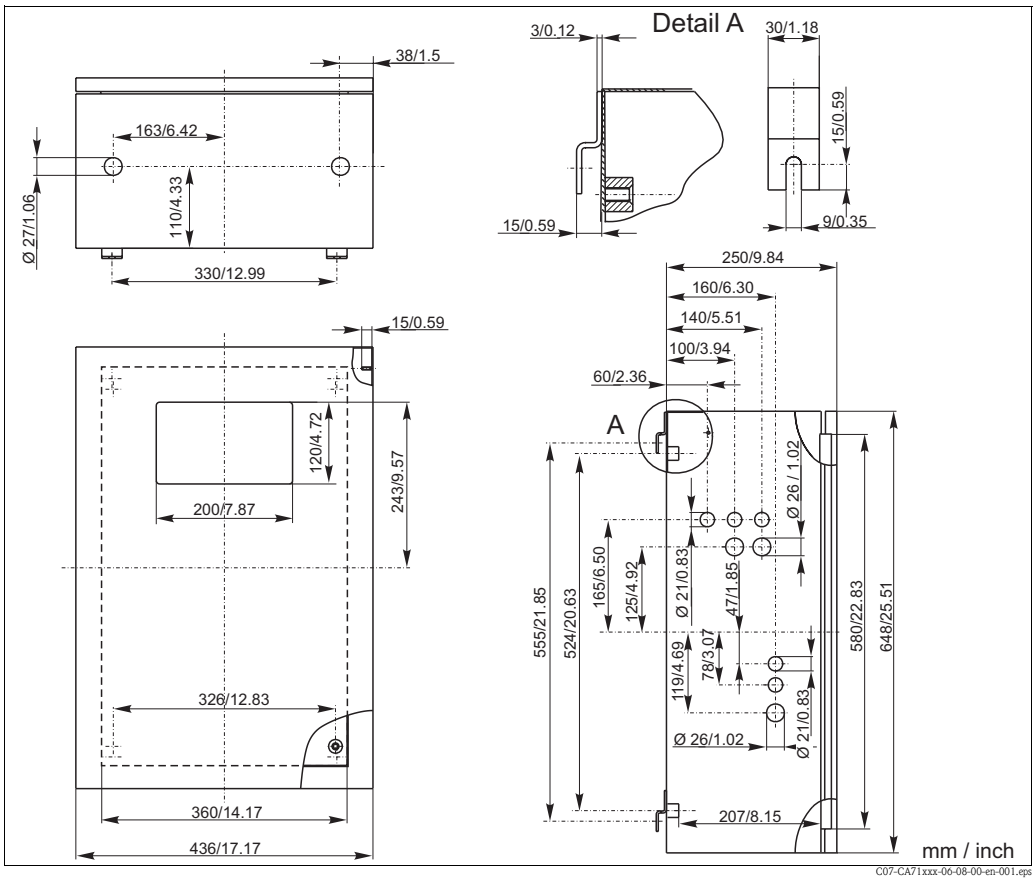


Fig. 2: Stainless steel version

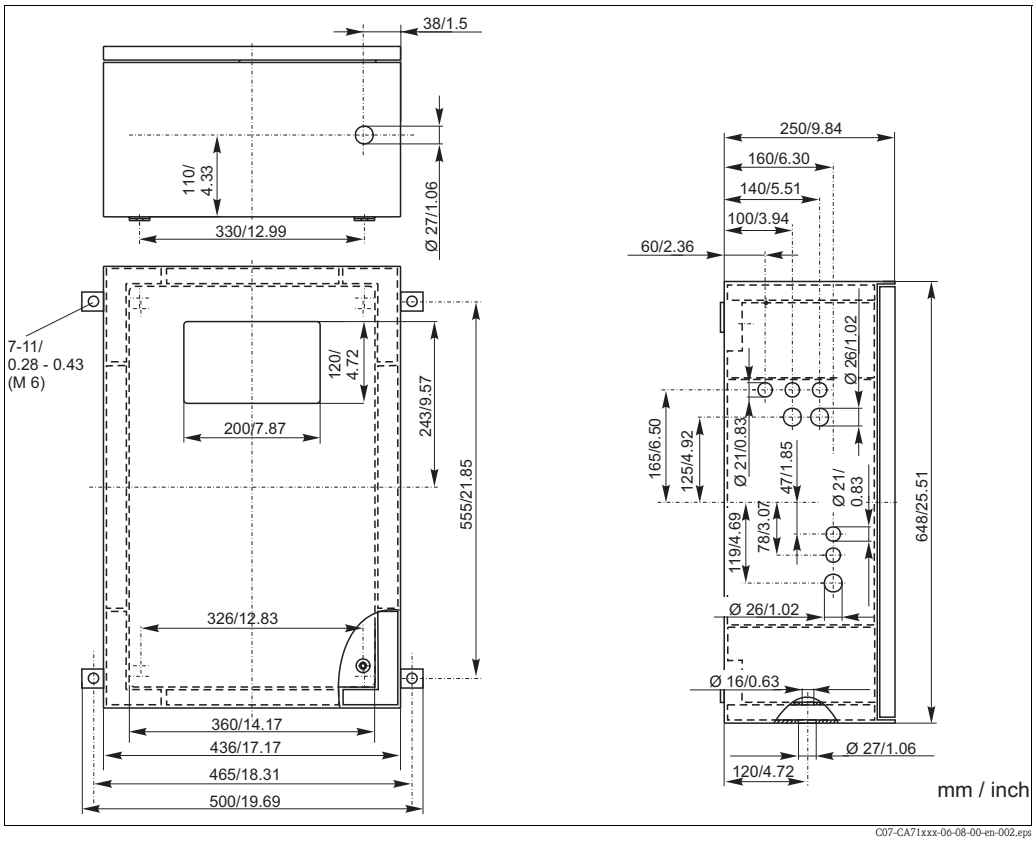


Fig. 3: GFK version

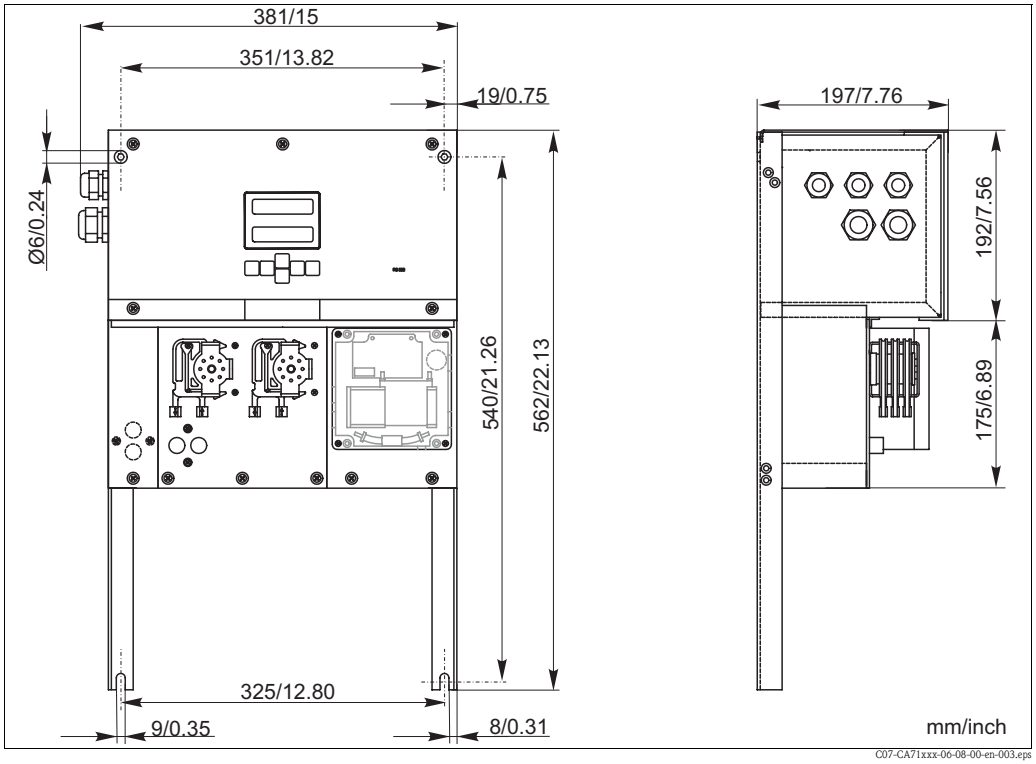


Fig. 4: Open version (without housing)

3.2.2 Connecting the sample line

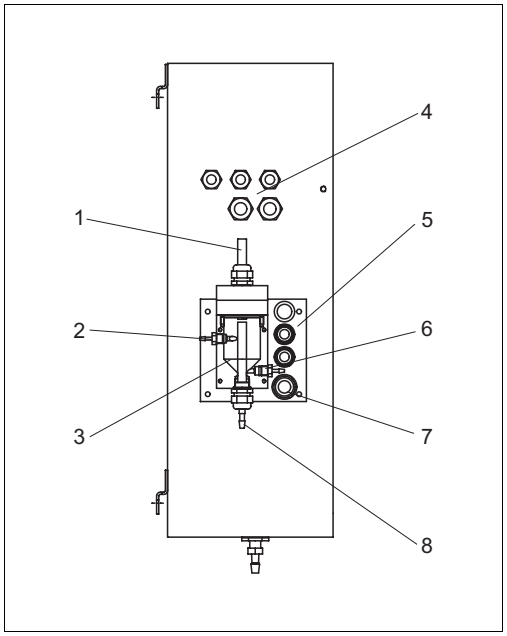


Fig. 5: Collecting vessel at analyser (optional)

1 Ventilation
2 Sample inlet from sampling
3 Collecting vessel
4 Electrical connections
5 analyser sample inlet

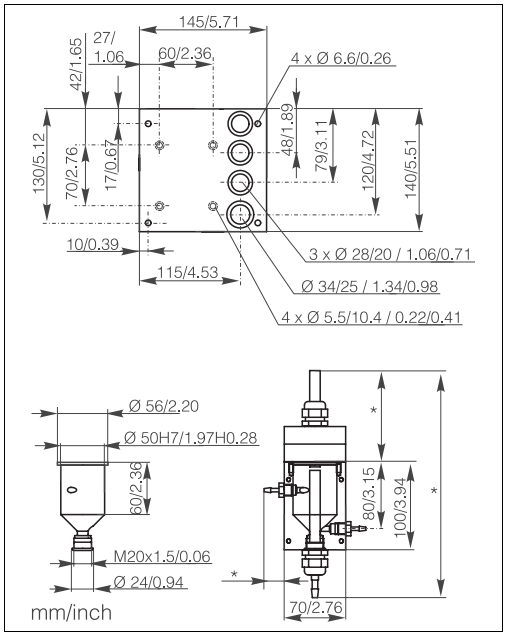


Fig. 6: Collecting vessel dimensions

** variable, freely adjustable dimensions*
6 Sampling for analyser
7 analyser outlet
8 Sample overflow

One-channel version

Collecting vessel (at analyser, with or without level measurement)

Connection	hose ID 3.2 mm (0.13")

Customer collecting vessel

Connection	hose ID 1.6 mm (0.06")
Max. distance from collecting vessel to analyser	1 m (3.28 ft)
Max. height difference from collecting vessel to analyser	0.5 m (1.64 ft)

Two-channel version

- Depending on the ordered version, one or two collecting vessels (with or without level measurement) are included in the scope of delivery.
- Level measurement is only possible for one channel.
- Only one collecting vessel can be mounted at the housing. The second is to be placed nearby the analyser.

Adjusting the level measurement (one-channel version only)

Adjust the conductive level measurement due to the number of connected analysers.

1. In dependence of the application, mount the right adjusting pin or no adjusting pin (Fig. 7 and Fig. 8, position 2).
2. To receive an optimum sample volume, pull the marked pipe (position 3) downwards due to your application (1, 2 or 3 analysers).

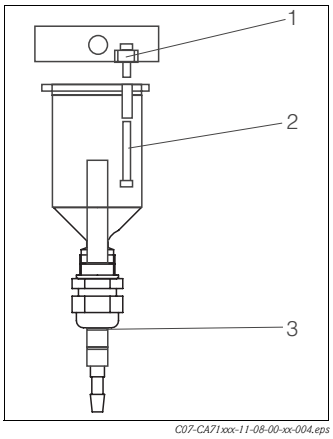


Fig. 7: One analyser

1 M 3x12 (0.47")
2 M 3x35 (1.38")
3 Mark 1

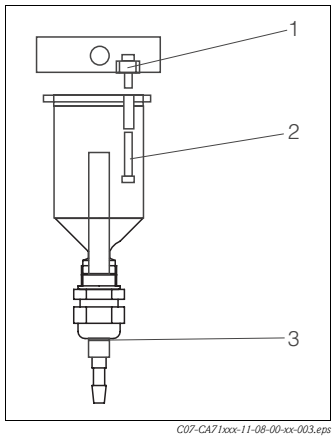


Fig. 8: Two analysers

1 M 3x12 (0.47")
2 M 3x20 (0.79")
3 Mark 2

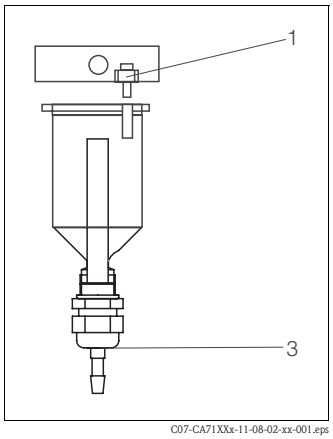


Fig. 9: Three analysers

1 M 3x12 (0.47")
3 Mark 3

3.3 Installation instructions

To install the analyser at the intended location, proceed as follows:

1. Place the analyser in position and secure it to a wall using M6 screws, if necessary. For the installation dimensions, please see previous chapter.
2. Use a spirit level to check that the cabinet is standing or hanging level. This is the only way to ensure that any air bubbles that occur can escape from the cell.
3. Place the edge covers on the analyser edges (with GFK housing only).
4. Lay the drain pipe for the reaction products. Where possible, use fixed pipes (PVC or PE, internal diameter ¾ " with 3% incline).
5. Screw the screwed socket ID 16 downwards into the outlet pipe. Fix the Grifflex hose ID 19 at the socket by means of a hose band clip.
6. Insert the valve hoses according to Fig. 10. This prevents the hoses becoming stuck or being pressed against the same position for a long period of time.

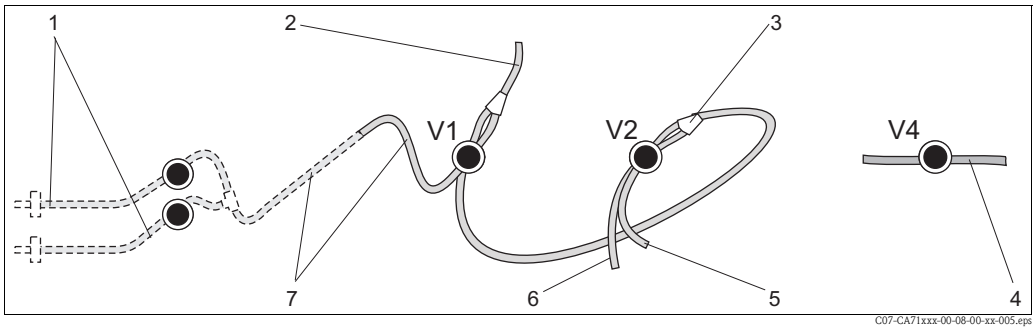


Fig. 10: Valves and valve hoses

V1-4 Valves 1, 2 and 4
1 Two channel switch (optional)
2 To the pump
3 Y-piece, Y-piece, connecting hose to valve 1, behind it
4 Outlet hose
5 Hose valve 2, front, standard
6 Hose valve 2 back, cleaning agent
7 Hose valve 1 front, sample

7. Secure the hose cassettes in the pump brackets:
   Sample pump on the left, reagent pump on the right. Here, the flow direction of sample and reagent must be anticlockwise.
8. Connect the sample transfer.

   ✎ Note!
   The sample can be obtained as follows:
   – Directly or after a reversible flow filter or a cross current filter by means of a small pump (rating approx. 300 ml/min), suitable for clear media, e.g. in the discharge channel of a sewage treatment plant
   – From a sedimentation tank or after microfiltration; this is practical for media containing flocculants,
     e.g. in an activated sludge basin
   – Sample conditioning using ultrafiltration for heavily soiled media,
     e.g. from the primary settling tank

   For questions regarding sample conditioning and its automation, please contact Endress+Hauser Service or the Endress+Hauser Sales Centre responsible for your region.
9. Connect the tubes from canisters containing reagents, standard and cleaning agents to the following nozzles:

Canister	Hose designation (mark)
Sample	P
Reagent 1	HA-A1 / HA-B1
Reagent 2	HA-A2 / HA-B2 acc. to the analyser version
Standard solution	S

✎ Note!
The pressure of the hose cassette is set at the factory such that the sample and reagent are fed in without bubbles.
Only change the pressure if the factory setting does not meet your requirements. The setting is changed by turning the adjustment screw using a 2.5 mm Allen key.

3.4 Installation examples

3.4.1 CAT 430 or customer-specific ultra filtration and two CA 71 analysers

- Permeate can contain air bubbles (CAT 430) or is free of bubbles (customer-supplied ultrafiltration)
- Distance between the analysers as short as possible: sampling line between T-piece and the second analyser (Fig. 11, item 2) shorter than 1.5 m
- Cross-section of sampling line ID 3.2 – 4 mm
- only one sample receiver required

✎ Note!
Ensure that there is always sufficient sample available for both analysers. Observe this when selecting maintenance intervals for CAT 430 and when setting the buffer volume on the collecting vessel.

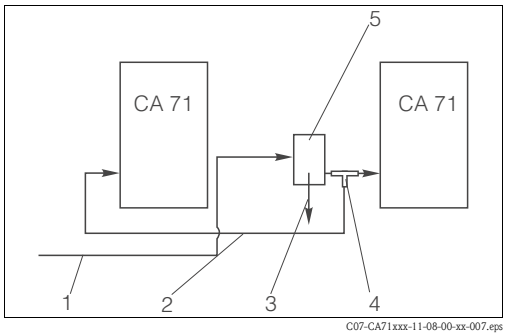


Fig. 11: Installation example

1 Sample from CAT 430
2 Sampling line
3 Sample receiver overflow
4 T-piece
5 Collecting vessel

3.4.2 CAT 411, CAT 430 and two CA 71 analysers (two-channel version)

- Permeate not free of air bubbles
- Distance between the analysers as short as possible: sampling line between T-piece and the second analyser (Fig. 12, item 5) shorter than 1.5 m
- Cross-section of sampling line ID 3.2 - 4 mm
- one sample receiver each **(without level measurement)** for CAT 411 or CAT 430

✎ Note!
Ensure that there is always sufficient sample available for both analysers. Observe this when selecting maintenance intervals for CAT 411 and CAT 430.

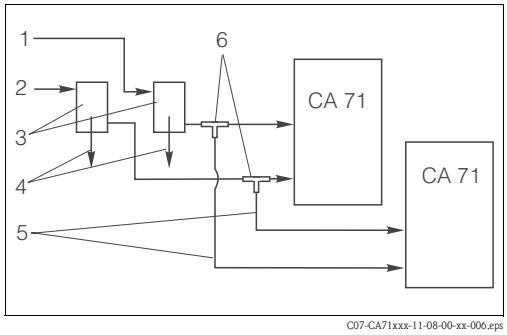


Fig. 12: Installation example

1 Sample from CAT 430
2 Sample from CAT 411
3 Collecting vessel
4 Collecting vessel overflow
5 Sampling lines
6 T-pieces

3.5 Post-installation check

- After installation, check that all connections are fitted tightly and are leakage resistant.
- Ensure that the hoses cannot be removed without effort.
- Check all hoses for damage.

4 Wiring

4.1 Electrical connection

Warning!
- The electrical connection must only be carried out by authorised technical personnel.
- Technical personnel must have read and understood the instructions in this manual and must adhere to them.
- Ensure that there is no voltage at the power cable before beginning the connection work.

Note!
To reach the terminal strip, you must swing out the analyser frame.

1. Loosen the two lower Allen screws SW 6 by 3 to 4 turns (Fig. 13, pos. 1).
2. Unscrew the two upper Allen screws until the analyser frame swings out. Thus you can reach the terminal strip (pos. 2).

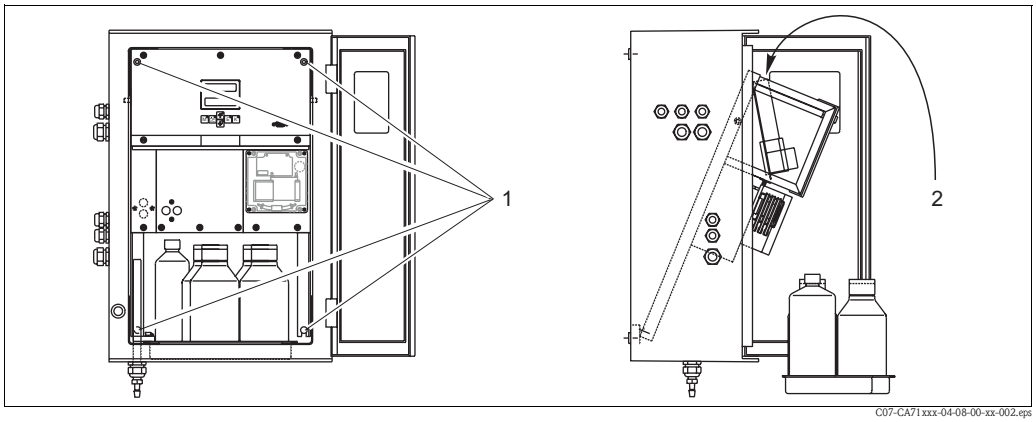


Fig. 13: Swing out of the analyser frame

1 Allen screws SW 6
2 Terminal strip

4.1.1 Quick wiring guide

Note!
The device does not have a mains switch. Therefore, it is advantageous to have a fused socket near to the device.

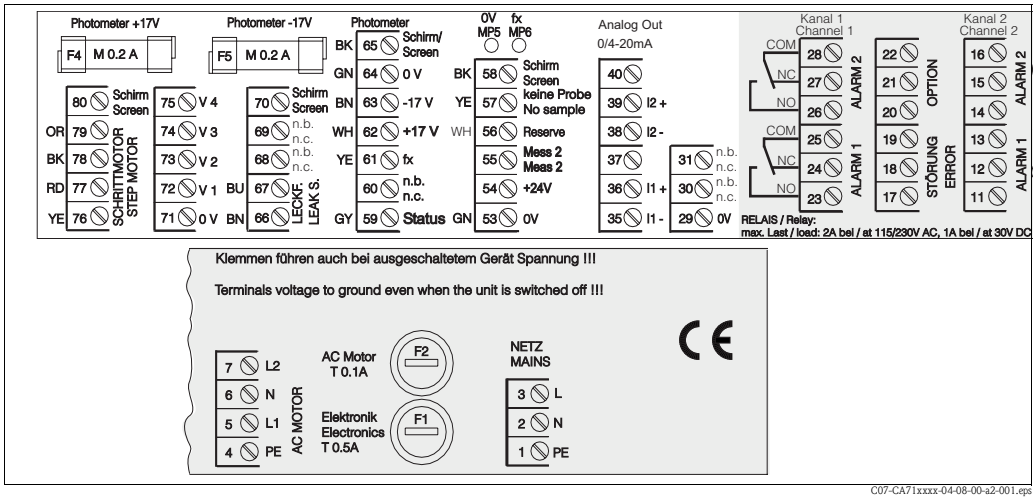


Fig. 14: Connection sticker

4.1.2 Terminal assignment

Function	Designation	Terminal one channel	Terminal two channels
Mains	L	3	3
	N	2	2
	PE	1	1
Alarm value 1, channel 1	COM	25	25
	NC	24	24
	NO	23	23
Alarm value 2, channel 1	COM	28	28
	NC	27	27
	NO	26	26
Alarm value 1, channel 2	COM	–	13
	NC	–	12
	NO	–	11
Alarm value 2, channel 2	COM	–	16
	NC	–	15
	NO	–	14
Fault	COM	19	19
	NC	18	18
	NO	17	17
Reserve (unassigned terminals)	COM	22	22
	NC	21	21
	NO	20	20
Analog output 1 0/4 ... 20 mA	+	36	36
	–	35	35
	Screen	PE[1]	PE[1]
Analog output 2 0/4 ... 20 mA	+	–	39
	–	–	38
	Screen	–	PE[1]
Sample conditioning remote control	Input	57	57
	0 V	53	53
Channel switch-over	Input	–	55
	0 V	–	53

1) Brass screw with bolt top right in the connection compartment (marked with ⏚)

Note!
- Alarm values 1 and 2 do not need to be connected if the PLC sets its own alarm values at the analog output.
- When using a sample conditioning system:
  Connect terminals 57 and 53 on the analyser to the corresponding terminals on the sample conditioning system. For the allocation of these terminals, please see the sample conditioning system operating instructions.
- If there is a 24 V voltage at terminal 57, the analyser will not begin measurement (sample not ready). To start measurement, the voltage must stay at 0 V for at least 5 seconds.

4.2 Signal connection

4.2.1 Screening of the analog outputs

The interference suppressor attenuates electromagnetic effects on control, power and signal lines. After the connection of the data transfer cables clip the interference suppressor (in scope of delivery) on the cable cores (not on the outer insulation of the cable!). Place the cable screen out of the interference suppressor and connect it to PE (brass screw with bolt, top right in the connection compartment) (→ Fig. 15).

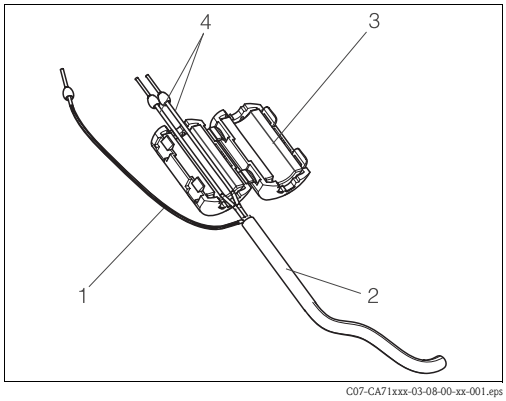


Fig. 15: Interference protection of the signal cable

1 Cable screen (to PE)
2 Signal cable
3 Interference suppressor
4 Cable cores of the signal cable

Note!
With the two-channel version, place the cable cores of all cables (data cables to analog output 1 and to analog output 2) through the interference suppressor.

4.2.2 One-channel version

Connection	Designation	Function
Signal inputs	Leak	Liquid has collected in the drip pan
	No sample	No sample available, measurement is not started, display flashes
Signal outputs	AV 1	Alarm value 1 exceeded or undershot
	AV 2	Alarm value 2 exceeded or undershot
	Fault	Retrieves error message using operation menu
Analog output	I-1 channel 1	0 or 4 mA = measuring range start 20 mA = measuring range end

4.2.3 Two-channel version

Connection	Designation	Function
Signal inputs	Leak	Liquid has collected in the drip pan
	No sample	No sample available, measurement is not started, display flashes
Signal outputs	AV 1 - 1	Alarm value 1, channel 1 exceeded or undershot
	AV 1 - 2	Alarm value 2, channel 1 exceeded or undershot
	AV 2-1	Alarm value 1, channel 2 exceeded or undershot
	AV 2 - 2	Alarm value 2, channel 2 exceeded or undershot
	Fault	Retrieves error message using operation menu
	Channel ½ or measurement end[1]	Displays active channel Displays "Measurement finished" (5 s)
Analog output	I-1 channel 1	0 or 4 mA = measuring range start 20 mA = measuring range end
	I-2 channel 2	0 or 4 mA = measuring range start 20 mA = measuring range end
Channel selection	Meas. 2	0 V = channel 1 24 V = channel 2

1) Alternative selection

4.3 Switching contacts

One-channel version

Connection	Terminal connection for condition fulfilled	Terminal connection for condition not fulfilled	Terminal connection for power off
AV 1	A: 25 - 23 R: 25 - 24	A: 25 - 24 R: 25 - 23	25 - 24
AV 2	A: 28 - 26 R: 28 - 27	A: 28 - 27 R: 28 - 26	28 - 27
Fault	A: 19 - 17 R: 19 - 18	A: 19 - 18 R: 19 - 17	19 - 18
Unassigned	22 - 20 16 - 14 13 - 11	22 - 21 16 - 15 13 - 12	22 - 21 16 - 15 13 - 12

Two-channel version

Connection	Terminal connection for condition fulfilled	Terminal connection for condition not fulfilled	Terminal connection for power off
AV 1 - 1	A: 25 - 23 R: 25 - 24	A: 25 - 24 R: 25 - 23	25 - 24
AV 1 - 2	A: 13 - 11 R: 13 - 12	A: 13 - 12 R: 13 - 11	13 - 12
AV 2 - 1	A: 28 - 26 R: 28 - 27	A: 28 - 27 R: 28 - 26	28 - 27
AV 2 - 2	A: 16 - 14 R: 16 - 15	A: 16 - 15 R: 16 - 14	16 - 15
Fault	A: 19 - 17 R: 19 - 18	A: 19 - 18 R: 19 - 17	19 - 18
Channel ½ measurement end	A: 22 - 20 R: 22 - 21	A: 22 - 21 R: 22 - 20	22 - 21

A = NO current configured
R = NC current configured

Note!
Condition fulfilled means:
- AV 1: concentration > Alarm value 1
- AV 2: concentration > Alarm value 2
- Fault: error occurred

Contacts AV 1, AV 2 and fault are only affected during automatic operation.

4.4 Serial interface

RS 232 of CA 71			COM 1/2 at PC	
SUB-D, nine-pin	Function		Function	SUB-D, nine-pin
3	TxD		RxD	2
2	RxD		TxD	3
8	CTS		RTS	7
			CTS	8
5	GND		GND	5

Software protocol: 9600, N, 8, 1
Output format: ASCII

The results (measured value+unit of measure+CR) are output in the "Data memory Measured values" menu.
The calibration results (measured value+unit of measure+CR) are output in the "Data memory-Calibration factors" menu.

Note!
- A null modem cable is required (not a crossed one).
- The analyser does not have to be configured for the interface.

The following commands can be sent from the PC, in order to read out data:
- "D" = Data memory-Measured values
- "C" = Data memory-Calibration factors
- "S" = Setup (parameter entry, configuration...)
- "F" = Frequency (current)

4.5 Post-connection check

Carry out the following checks after electrical connection:

Device status and specifications	Note
Is the analyser or cable externally undamaged?	Visual inspection

Electrical connection	Note
Does the supply voltage correspond to the data on the nameplate?	230 V AC / 50 Hz 115 V AC / 60 Hz
Are current outputs screened and connected?	
Are the mounted cables relieved of tension?	
Cable type properly disconnected?	Guide power supply and signal lines separate over the entire travel distance. Separate cable channels are ideal.
Cable routing without scuffing or cross-overs?	
Are power supply and signal lines connected correctly according to wiring diagram?	
Are all screw terminals tightened?	
Are all cable entries mounted, tightened and leak-resistant?	
Interference suppressor at the analogue output?	
Current output simulation	See procedure below

Current output simulation:

1. Hold both arrow keys down (see "Display and operating elements" chapter) and connect the analyser to the mains or switch the mains switch on (if available). Wait until the display "0 mA" appears.
2. Check on your PLC, PCS or you data logger whether the current value is the same.
3. Press the E key. Browse to the next current values (4, 12, 20 mA, depending on the setting).
4. Check that the respective current values are also on your PLC, PCS or your data logger.
5. If the values are not there, check the terminal assignment for analogue output 1 or 2.

5 Operation

5.1 Operation and commissioning

The following chapters provide you with information on the analyser's operating elements and explain how to make settings.
In chapter “Commissioning” you will find the procedure for initial start-up and for daily analyser operation.

5.2 Display and operating elements

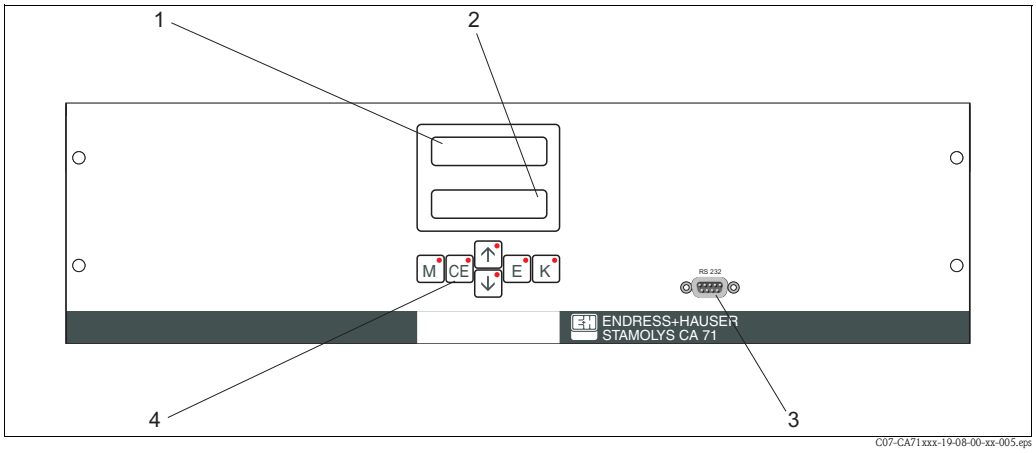


Fig. 16: CA 71 display and operating elements

1 LED (measured value)
2 LC display (measured value and status)
3 Serial interface RS 232
4 Operating keys and control LEDs

5.3 Local operation

The operating keys and the integrated indicator LEDs have the following functions:

Key	Key function	Indicator LED function
M	– “Auto measuring” option – back to the main menu from all sub-menus	Alarm value 1 exceeded
CE	– backwards in the sub-menu (horizontal, see Appendix,)	Alarm value 2 exceeded
↑	– backwards in the main menu (vertical) – Increase value	Measuring range exceeded
↓	– forwards in the main menu (vertical) – Reduce value	Measuring range undershot
E	– Select option – Adopt value, forwards in the sub-menu (horizontal)	Retrieve error message
K	– Selection in the sub-menu	unassigned

5.3.1 Main menu

Access the main menu by holding down the [M] key until “AUTO MEASURING” is displayed.
For the main menu options and information about them, please see the following table.

Selection	Display	Info
AUTO MEASURING	AUTO MEASURING	Calibration, measurement, flushing time-controlled actions
PARAMETER ENTRY	PARAMETER ENTRY	Default settings for measuring ranges, alarm values, calibration, flushing
CONFIGURATION	CONFIGURATION	Basic settings such as parameters, measuring units, arrangement of analog outputs and alarm values (NO, NC), date, time, offset values
LANGUAGE	LANGUAGE	Selecting menu language
ERROR DISPLAY	ERROR DISPLAY	Displaying error messages
SERVICE	SERVICE	Manually switching valves and pumps
DATA MEMORY 1	DATA MEMORY 1	Last 1024 measured values channel 1
DATA MEMORY 2 (Two-channel version only)	DATA MEMORY 2	Last 1024 measured values channel 2

5.3.2 AUTO MEASURING

The actions "calibration", "measuring" and "flushing" are triggered by time-control.
The settings for these actions are made in the "PARAMETER ENTRY" menu.
The respective action is displayed in the LC display. The most recently registered concentration value is displayed until the end of the next measurement.

Otherwise, "wait" is displayed when
- the time of the first measurement has not yet been reached or
- the measuring interval has not yet expired.

Note!
"Measuring" flashes when the analyser is ready for the next measurement but has not yet received the enable signal from the sample collector or the sample conditioning unit.

5.3.3 CONFIGURATION

Note!
Some settings that can be made in this menu affect the defaults in the PARAMETER ENTRY menu. In view of this, complete the CONFIGURATION menu first during initial start-up.

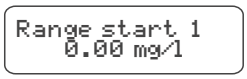
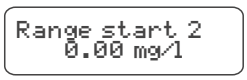
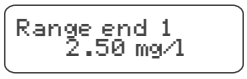
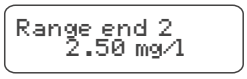
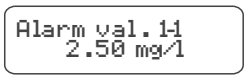
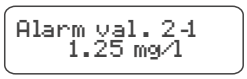
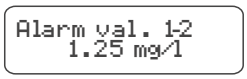
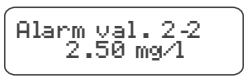
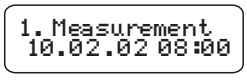
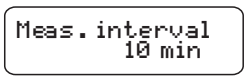
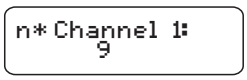
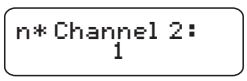
Option	Range of adjustment (default settings in bold)	Display	Info
Code number	**03**	Code-Nr. ? 0	Input 03. If an incorrect code is entered the program exits the sub-menu.
Photometer	Depending on specification: **HA-A** **HA-B**	Photometer	This setting displays the parameter that is being measured (e.g. HA-A). This is defined by the product specification and set in this option at the factory. Do not change the value. Otherwise, you will receive an "Incorrect photometer" error message.
Default settings	yes / no	default setup y:↑+↓ n:E	If "yes" is selected, all settings are reset to default. You have to set date and time to the current before (scroll to the third last fuction in this menu). With the reset, the date for the 1st calibration and for the 1st flushing are set to the next day.
Measuring unit	**mg/l** / ° / mmol/l / ppm	Unit of measure mg/l	Measuring unit selection is dependent on the type of photometer. This setting also affects the scope of the measuring range.
Calibration factor	0.10 ... 100 **1.00**	Calibr. factor 1.00	The calibration factor is the ratio of the measured concentration of the calibration standard to the pre-defined concentration of the standard (see "PARAMETER ENTRY", calibration solution). The deviation results from factors such as reagent ageing, ageing of constructive components, etc. The calibration factor compensates for these effects. CA 71 checks the registered calibration factor logically. If the factor lies outside of the error tolerance, the calibration is automatically repeated. If the repeat also lies outside, an error message appears and the analyser continues to work with the most recently registered, logically correct factor. The last 100 calibration factors are filed in the memory with the date and time and can be retrieved by pressing the [K] key. The calibration factor ca be changed manually.
Concentration offset	**±0** ... 1000 mg/l	c-Offset +0.00 mg/l	The offset specifies the zero shift of the calibration function. (Change the sign with the [K] key.)
Dilution	0.10 ... 100 **1.00**	Dilution 1.00	If the sample is to be diluted between taking the sample and the analyser, the dilution factor has to be entered here (factor times measured value).
Delay to sample	20 ... 300 s **80 s**	Delay to sample 80 s	Dosing time for sample or standard (20 ... 120 s). During this time, the entire system is flushed with sample or standard, so when the reagent is added there is definitely only fresh sample in the mixer. If there is sufficient sample available, select the highest possible value.
Analog output 1	0 ... 20 mA / **4 ... 20 mA**	Analog output 1 4-20 mA	Selection for the scope of channel 1 measuring range. If the concentration measuring range is 0 ... x mg/l, this corresponds to 0 mg/l either 4 mA or 0 mA. The end of the measuring range is the same in both cases at 20 mA.
Analog output 2		Analog output 2 4-20 mA	**Two-channel version only!** Selecting scope of channel 2 measuring range. The scopes of the measuring range are independent of each other for channel 1 and channel 2 and are determined by the start of measuring range (channel 1 / channel 2) or end of measuring range (channel 1 / channel 2) setting in the PARAMETER ENTRY menu.

Option	Range of adjustment (default settings in bold)	Display	Info
Alarm value AV 1-1	NO current **NC current** ✎ Note! Changes will only be activated after a Reset (Power off/on)!	Alarm val. 1-1 norm. closed	Setting for whether contact for alarm value 1, channel 1 works as NO current or NC current contact.
Alarm value AV 2-1		Alarm val. 2-1 norm. closed	Setting for whether contact for alarm value 2, channel 1 works as NO current or NC current contact.
Alarm value AV 1-2		Alarm val. 1-2 norm. closed	**Two-channel version only!** Setting for whether contact for alarm value 1, channel 2 works as NO current or NC current contact.
Alarm value AV 2-2		Alarm val. 2-2 norm. closed	**Two-channel version only!** Setting for whether contact for alarm value 2, channel 2 works as NO current or NC current contact.
Error contact		Error contact norm. closed	Setting for whether error contact works as NO current or NC current contact
Current date/time	01.01.96 00:00... 31.12.95 23:59	act. Date/Time 25.01.02 15:45	Setting the system clock. Format DD.MM.YY hh:mm.
Calibrate offset	yes / no	Calibrate offs yes:K no:E	Frequency offset[1] Pressing the K key starts a blind value measurement for compensating the reagent's inherent colour.
Frequency offset	– 5000 ... +5000 **0**	f-Offset [Hz] 0	Manually changing the frequency offset.[1]

1) Determine the frequency offset after every reagent or photometer replacing. To obtain the frequency offset (= blank value), connect deminarilised water instead of sample to the sample inlet. Repeat the measurement until the deviation from one measurement to the next is lower than 15 Hz. For further information see the supplementary sheet.

5.3.4 PARAMETER ENTRY

Note!
In the following table and in the tables in the next chapter, **example** images can be found for each option under "Display". In addition to the numerical values, the parameter is also displayed in some options. This is **not** shown in the images. Moreover, individual numerical values in the images can differ from the actual settings.
The **actual factory settings** can in any case be found in column 2 "Range of adjustment / Factory settings" in bold.

Option	Range of adjustment (default settings in bold)	Display	Info
Measuring range Start 1	HA-A: 0.1 ... 10 mg/l / **0.00 mg/l** HA-B: 0.8 ... 80 mg/l / **0.0 mg/l**		The specified concentration is allocated a value of 0 or 4 mA at analog output 1.
Measuring range Start 2			**Two-channel version only!** The specified concentration is allocated a value of 0 or 4 mA at analog output 2.
Measuring range End 1	HA-A: 0.1 ... 10 mg/l / **10.0 mg/l** HA-B: 0.8 ... 80 mg/l / **80.0 mg/l**		The specified concentration is allocated a value of 20 mA at analog output 1.
Measuring range End 2			**Two-channel version only!** The specified concentration is allocated a value of 20 mA at analog output 2.
Alarm value AV 1 - 1	HA-A: 0.1 ... 10 mg/l / **5.0 mg/l** HA-B: 0.8 ... 80 mg/l / **50.0 mg/l**		Concentration threshold value limit relay 1, channel 1 (differential hysteresis 2% of alarm value).
Alarm value AV 2 - 1	HA-A: 0.1 ... 10 mg/l / **10.0 mg/l** HA-B: 0.8 ... 80 mg/l / **80.0 mg/l**		Concentration threshold value limit relay 2, channel 1 (differential hysteresis 2% of alarm value).
Alarm value AV 1 - 2	HA-A: 0.1 ... 10 mg/l / **5.0 mg/l** HA-B: 0.8 ... 80 mg/l / **50.0 mg/l**		**Two-channel version only!** Concentration threshold value limit relay 1, channel 2 (differential hysteresis 2% of alarm value).
Alarm value AV 2 - 2	HA-A: 0.1 ... 10 mg/l / **10.0 mg/l** HA-B: 0.8 ... 80 mg/l / **80.0 mg/l**		**Two-channel version only!** Concentration threshold value limit relay 2, channel 2 (differential hysteresis 2% of alarm value).
Time 1st measurement	01.01.96 00:00... 31.12.95 23:59		Date format DD.MM.YY, time hh.mm. After each change the instrument does not wait for the measuring interval. If the measurement is to start immediately, set the time in the past.
Measuring interval	6 ... 120 min **10**		Time between two measurements. If the setting is 2 minutes, the measurements take place without any pauses.
Frequency of measurement Channel 1	0 ... 9 **1**[1]		**Two-channel version only!** Number of measurements at channel 1 before switching to channel 2.
Frequency of measurement Channel 2	0 ... 9 **1**[1]		**Two-channel version only!** Number of measurements at channel 2 before switching to channel 1.

Option	Range of adjustment (default settings in bold)	Display	Info
Date of the 1st Calibration	01.01.96 00:00... 31.12.95 23:59	1. Calibration 01.01.02 08:00	Time of 1st calibration (DD.MM.YY, time hh.mm). After each change the instrument does not wait for the calibration interval. If the calibration is to start immediately, set the time in the past. Analysers are delivered pre-calibrated. – Start 1st calibration 2 hours after the initial start-up at the earliest (warm-up phase) – Set the time to 8:00 to reproduce impacts on calibration in the curve. – If you have started a calibration manually, you should re-define the time of the 1st calibration because the interval is dependent on the last calibration.
Calibration interval	0 ... 720 h **48 h**	Calib.interval 48 h	Time between two calibrations. The "0 h" setting stops calibration. Recommended: calibration interval of 48 ... 72 h.
Calibration solution	HA-A: 0.1 ... 10 mg/l / **5.0 mg/l** HA-B: 0.8 ... 80 mg/l / **50.0 mg/l**	Calib. solution 1.00 mg/l	Concentration of the calibration standard. Select a standard, whose concentration is in the upper third of the measuring range.[2]
Date of the 1st flushing	01.01.96 00:00... 31.12.95 23:59	1. Flushing 01.01.02 08:10	Time of 1st flushing (DD.MM.YY, time hh.mm). No settings needed due to no cleaner is needed with CA71HA.
Flushing interval	0 ... 720 h **0 h**	Flush. interval 48 h	Time between two flushings. The "0 h" setting means: no cleaning (no cleaner needed).
Flushing hold on	0 ... 60 s **1 s**	Flushing hold on 60 s	

1) All channels set to 0 means, the channel selection is provided by an external device. All channels set to 1 means, alterning beginning with channel 1.

2) The device settings correspond to mixed standard solutions (Ca+Mg) basing on $CaCO_3$. If you want to calibrate in °dH or °fH, you must enter the value of the standard solution in °dH resp. °fH, too. You also have to adapt the printer outputs and the alarms.
Calculating factors: 17.8 mg/l = 1° dH and 0.1 mg/l = 1 °fH.

5.3.5 LANGUAGE

The following languages are available:
- Deutsch
- English
- Français
- Suomi
- Polski
- Italiano.

5.3.6 ERROR DISPLAY

Note!
- This menu is a "Read-Only-Menu".
- You can find the individual error messages, their meaning and solutions to problems in chapter "Trouble-shooting instructions".
- If there is at least one error message, the signal output is set to "fault".
- Causes of faults are requested for every measurement. If an error which occurred previously no longer exists, it is automatically cancelled. If this should not happen automatically, error messages can be deleted by quickly switching the analyser off and back on again.

5.3.7 SERVICE

Navigate through the main menu with the ↓ key to the "SERVICE" option and press the E key to enter the menu.

Option	Display	Info
Pumps and valves	V1 2 3 4 P1 2 G P S 1 s s s s	"Virtual switching board" Various valve and pump combinations can be selected. The setting options are: – Valve 1: P (sample) or S (standard) – Valve 2: S (standard) or C (cleaning agent) – Valve 3 (**Two-channel version only**): 1 (channel 1) or 2 (channel 2) – Valve 4 (for optical cell outlet, improves cleaning and avoids memory effects): s (stop) or g (go) – Pump 1 and pump 2: s (stop) or g (go) – Mixture The reagent and sample pumps can be switched on together, so that they run in the same ratio as for filling the sample-reagent mixture in measuring mode. s (stop) and g (go) ✎ Note! P1 and P2 are inactiv, when G is at go. If P1 or P2 is at go, G is not available. The following valve combinations are possible: (applies to one-channel and two-channel version, whereby where the latter is concerned selection is made by positioning valve 3 between channel 1 and 2) – V1: P, V2: S Passage for the sample. This combination is automatically reset on leaving the service menu. – V1: S, V2: S Passage for standard solution – V1: S, V2: R Passage for cleaning agent
Signal frequency	0 Hz	Signal frequency of the photometer

5.3.8 DATA STORAGE-Measured values

✎ Note!
Two menus, "DATA MEMORY 1" and "DATA MEMORY 2", are only **for the two-channel version.** In the one-channel version there is only one menu "DATA MEMORY".

Selection	Display	Info
Measured values	53.1 ppb 02.02.99 22:47	The data memory contains the last 1024 concentration measured values with date and time. If there are no values available, "Empty set" appears. Browse through the data sets by pressing the ↑ and ↓ keys.
Serial output	Serial output yes: K no: E	You can output **all** data sets (in ASCII-format) via the serial interface. For this, the receiving end (PC) must be configured like this: 9600, N, 8, 1. To send data, the receiving end (PC) must send the ASCII character 81 ("Shift", "D").
Clear data	Clear data y: ↑+↓ n: E	This deletes **all** data sets.

5.3.9 DATA STORAGE-Calibration data

Note!
To enter this menu select the CONFIGURATION menu, browse to the "Calibration factor" option and press the [K] key.

Selection	Display	Info
Calibration factor	Calibr. factor 1.00	This data memory contains the last 100 calibration factors with date and time. If there are no values available, "Empty set" appears. Browse through the data sets by pressing the [↑] and [↓] keys.
Serial output **only available via PC!**	no display	You can output **all** data sets (in ASCII-format) via the serial interface. For this, the receiving end (PC) must be configured like this: 9600, N, 8, 1. To send data, the receiving end (PC) must send the ASCII character 81 ("Shift", "C").
Clear data	Clear data y: ↑+↓ n: E	This deletes **all** data sets.

5.4 Calibration

5.4.1 Standard calibration data

The signal strength is processed device-internally as a frequency.
The following table provides an overview of the standard calibration data.

Note!
Compare these values to your own data.
After changes in the CONFIGURATION menu and in case of software updates, you can check and, if necessary, change the calibration data in the sub-menu.

	Measuring range	Concentration [mg/l]	Frequency [Hz]
Hardness, lower measuring range HA-A	0.1 ... 10.0 mg/l	0.0 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 10.0	0 208 551 938 1403 1818 2226 2544 2800 3109
Hardness, upper measuring range HA-B	0.8 ... 80.0 mg/l	0 10 20 30 40 50 60 70 80 100	0 140 373 653 870 1144 1355 1509 1656 1740

5.4.2 Interferences

Interferring substance	Interference
Colour	eliminated by calibration
Iron	interferences from 1 mg/l
Phosphate	interferences from 50 mg/l
Sulfide	interferences at high concentrations
Turbidity	eliminated by calibration
Extreme pH values	pH must be lower than 7

5.4.3 Calibration example

Proceed as follows if you want to activate an immediate calibration (e.g. after you have replaced the reagents).

Ensure that you have changed the reagents, filled the hoses again (no air bubbles) and the analyser is in measuring mode.

1. Hold [M] down until AUTO MEASURING appears.
2. Use [↓] to move through the PARAMETER ENTRY menu and press [E].
3. Use [E] to go to the "1st calibration" option.
4. Select the option with [E]
5. Now use the [↓] or [↑] and [E] keys to set a time which lies in the past.
6. Press [E] to accept the value and then press [M] twice to return to the main menu
7. Press [E] again. This takes you back to measuring mode.
   The calibration is now carried out automatically.

Caution!
After the calibration has finished, the analyser automatically goes into measuring mode. You now have to set the time of the 1st calibration back into the future in order to align the calibration and rinsing times to each other. The rinse must be performed 3–4 hours before the next calibration. Proceed as described above to change the setting for the time of the 1st calibration. After changing to measuring mode, the analyser automatically begins measuring, rinsing and calibrating at the defined times.

6 Commissioning

6.1 Function check

Warning!
- Check that all connections have been made correctly. Check, in particular, that all hose connections are secure, so that no leaks occur.
- Ensure that the mains voltage corresponds to the voltage specified on the nameplate.

6.2 Switch-on

6.2.1 Dry commissioning

Note!
- If possible, let the analyser warm up in standby mode before commissioning ("Auto measuring" display). The time can be defined via the "1st measurement" option in the PARAMETER ENTRY menu.
- At the start of measurement with a cold analyser, the first measuring results will be errored. The reaction is temperature-dependent and if the temperature is too low the pre-defined reaction time is insufficient for a complete reaction. For this reason, never carry out calibration with a cold analyser. Wait at least two hours before carrying out calibration.

When the analyser has been configured and calibrated, the measuring cycle starts automatically. Entering parameters is no longer necessary.

To perform initial start-up or to readjust the device parameters, proceed as follows:

1. Plug-in the plug into a socket.
2. Press the [M] key until AUTO MEASURING is displayed.
3. Select the CONFIGURATION menu and program the individual options up to and including the "Current date/time". With [M] you can return to the main menu.
4. Now complete the PARAMETER ENTRY and SERVICE menus.
   With [M] you can return to the main menu.
5. Select CONFIGURATION again and use [E] to go to the "Calibrate offset" option.
6. Connect a vessel containing distilled water to the "Sample" connection and start the frequency offset ([K] key). The registered value is displayed and saved.
7. Then reconnect the sampling line.
   With [M] you can return to the main menu.

The analyser starts the "Calibration", "Measurement", and "Flushing" procedures automatically (triggered by control signal or integrated timer) in accordance with the device parameters that you have set (1st calibration, 1st measurement, 1st flushing times and the respective intervals control the temporal procedure).

The following summary shows procedures carried out in the device and the programmed intervals:

	Function	Duration [s]	Range of adjustment
Measurement	Flushing (sample) Delay to sample Stabilisation 1st measurement Flushing (reag. line) Fill mixture Reaction Evacuating optical cell Rinsing Evacuating optical cell 2nd measurement Flushing (sample)	3 x 15 20 ... 300 8 30 30 s. Techn. data 15 20 15 30	 CONFIGURATION / "Delay to sample" SERVICE / "Pumps and valves"
Calibration	Flushing (standard) Delay to standard Stabilisation 1st measurement Flushing (reag. line) Fill mixture Reaction Evacuating optical cell Rinsing Evacuating optical cell 2nd measurement Flushing (sample)	3 x 15 20 ... 300 8 30 30 s. Techn. data 15 20 15 30	 CONFIGURATION / "Delay to sample" SERVICE / "Pumps and valves"
Flushing	Pump cleaning solution Allow to react Pump cleaning solution	Flush hold on: 2 5 Flush hold on: 2	PARAMETER ENTRY / "Flush hold on"

6.2.2 Wet commissioning

This is different to the dry commissioning in that, for wet commissioning the reagent lines are filled before the automatic measurement, calibration and flushing cycle is started.

Proceed as follows:

1. Plug-in the plug into a socket.
2. Press the [M] key until AUTO MEASURING is displayed.
3. Select the SERVICE menu.
4. Switch the P2 reagent pump "on" (with [E] select P2 and with [↑] set to"g") and leave it running until you can tell that there are reagents at the T-connector. After this, switch P2 "off" (s) again with [↓].
5. Now switch the valves to passage for standard (select V1: S, V2: S; with [E] or [CE] switch to "S" with [↑]) and then switch the P1 sample pump "on". Leave the pump running until you can tell that there is standard at the T-connector. Switch P1 back "off".
6. Now switch the valves to passage for sample (select V1: P, V2: S; with [E] or [CE] switch to "P" or "S" with [↑]) and then switch the P1 sample pump "on". Leave the pump running until you can tell that there is sample at the T-connector. Switch P1 back "off".

Note!
For the two-channel version, valve V3 must be set additionally for switch-over between channel 1 and channel 2.

7. Now proceed as with dry commissioning (from step 2).

7 Maintenance

Caution!
You must not carry out any procedures **not** listed in the following chapters, yourself.
This work must only be carried out by the service.

Note!
Please, find accessories and wear parts in chapter "Accessories".

7.1 Maintenance schedule

All maintenance duties that have to be carried out during normal operation of the analyser are explained below.
If you are using a sample conditioning unit, e.g. CAT 430, coordinate the maintenance work required for it with that of the analyser. For this, read the maintenance chapter in the respective operating instructions.

Period of time	Duty	Note
weekly	– Check and note calibration factor (for service purposes) – Move valve hoses into their position and spray with silicone (extends the service life).	CONFIGURATION
monthly	– Flush sample line hose system with pressurized water (disposable syringe), check and replace reagents if necessary – Flush the sample tubing system with 12.5% bleaching lye (sodium hypochloride) and reflush thoroughly with water ⚠ Warning! Corrosive. Wear protective gloves and goggles. Beware of reagent splashing. – Spray pump hoses with silicone spray – Check sample collector for fouling and clean it if necessary – Rotate pump hoses	– see chapter "Replacing reagents" – Remove the cassette of the sample pump. – Connect the one-way syringe instead of the sample inlet. – SERVICE: V1: S, P1: g, P2: s, V2: S Add solution to sampling connection
every 3 months	– Cleaning drain lines	
every 6 months	– Replace pump hoses – Replace valve hoses	– see chapter "Replacing pump hoses"

Note!
Whenever working on the reagent hoses, the hoses must be disconnected from the canisters, in order to prevent contamination of the reagents.

7.2 Replacing reagents

Warning!
- There is a danger of crushing limbs at doors, inserts and pump heads.
- Refer to the warning instructions in the safety data sheets when handling reagents. Wear protective clothing, gloves and goggles.
- Make sure the workplace is well ventilated when you work with chlorine bleach. If you feel unwell, consult a physician immediately.
- If reagents come into contact with the skin or eyes, carefully rinse with copious amounts of water and consult a physician immediately.
- Never add water to reagents. Reagents containing acids may splash and heat may build up.

If you store the reagents correctly (in the dark, not over 20 °C) they will keep for minimum 12 weeks from the date of manufacture (batch number). When this period of time has expired, the reagents must be replaced. Shelf life can be prolonged by keeping the reagents in a dark, cool storage place. The reagents absolutely must be replaced when:
- the reagents have been contaminated by sample (see "Trouble-shooting instructions")
- the reagents are too old
- the reagents have been spoilt by incorrect storage conditions or environmental influences.

Reagents check

a. Check the standard solution concentration in the laboratory. Adapt the values (PARAMETER ENTRY, "Calibration solution") or replace the standard solution.

b. Mix 20 ml (HA-A) resp. 100 ml (HA-B) standard solution and 5 ml of each reagent in a vessel. You must replace the reagents, if there is no visible colouration ten minutes later.

To replace the reagents proceed as follows:

1. Carefully remove the hoses from the canisters and wipe them with a dry (paper) cloth. Wear protective gloves when doing this.
2. Switch on the reagent pump for about 5 seconds.
3. Flush the reagent hose with plenty of distilled water (see SERVICE).
4. Replace the reagent canister and feed the hoses into the new canister.
5. Fill the reagent hose with the new reagents (SERVICE). Switch all pumps to "g". If there are no more air cushings to be seen in the hoses, switch the pumps to "s".
6. Determine the reagent blank value by using destilled water as a sample (see chapter "Calibration").
   Enter the measured value as the frequency offset (CONFIGURATION / "Frequency offset").
7. Then carry out a calibration (see chapter "Calibration").

7.3 Replacing pump hoses

Warning!
When removing hoses from the hose nozzles, beware of reagent splashing. For this reason, wear protective gloves and goggles.

The peristaltic pumps used for the analyser convey the medium in a combination of vacuum and displacement pump. The pump rate is dependent on the elasticity of the pump hoses. Elasticity decreases as mechanical stress increases and the pump rate drops. Wear depends on mechanical stress (measuring interval, pump starting pressure). Up to a certain degree, the wear-effect can be compensated by calibration. If the impairment in elasticity is too great, the pump rate is no longer reproducible and this leads to incorrect measurements. This is why it is necessary to replace the hoses.

To replace the hoses proceed as follows:

1. Flush the old hoses with water first and then empty them (see SERVICE).
2. Remove the hoses from the connecting nipples on the pump(s).
3. Remove the reagent hoses from the reagent canisters, in order to prevent contamination of the reagents.
4. Loosen the hose cassette. Now you can remove the hoses.
5. Replace the new pump hoses in the reverse sequence of operations. Do not forget to reconnect the reagent hoses to the canister.
6. After installation, refill the hoses with sample, standard or cleaning agent (SERVICE menu).
7. Carry out a calibration (PARAMETER ENTRY menu).

Caution!
Ensure that you connect the new pump hoses to the correct connections at theT-connector.
For the order numbers of the pump hoses see chapter "Trouble-shooting"/"Spare parts".

7.4 Replacing valve hoses

To replace the hoses, proceed as follows:

1. Rinse the old hoses first with water and then with air to empty them (see SERVICE).
2. Remove the hoses from the valves:
   a. You can disconnect the front hoses directly because the valves are open when de-energised
   b. To remove the back hoses, press the black feeler on the valve and disconnect the hoses.
3. Replace the new pump hoses in the reverse sequence of operations.
   Ensure that the hoses are connected correctly (→ Fig. 17).
4. After installation, refill the hoses with sample, standard or cleaning agent (SERVICE).
5. Carry out a calibration (PARAMETER ENTRY).

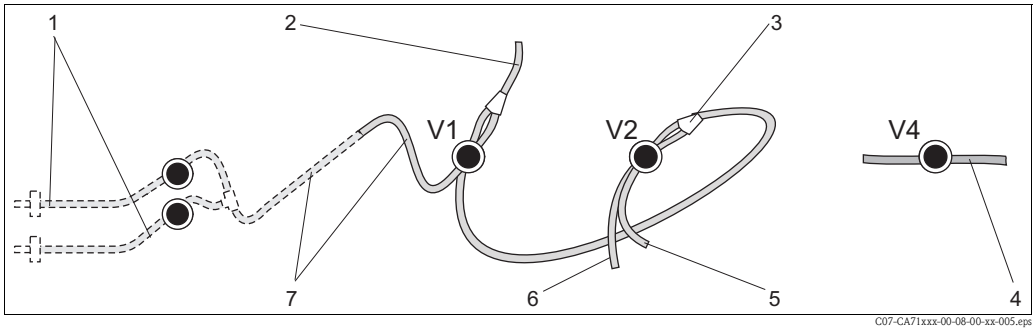


Fig. 17: Valves and valve hoses

V1-4 Valves 1, 2 and 4
1 Two channel switch (optional)
2 To the pump
3 Y-piece, Y-piece, connecting hose to valve 1, behind it
4 Outlet hose
5 Hose valve 2, front, standard
6 Hose valve 2 back, cleaning agent
7 Hose valve 1 front, sample

7.5 Replacing the static mixer

To replace the mixer, proceed as follows:

1. Rinse first with water and then with air (see SERVICE).
2. Unscrew the four screws on the photometer housing and remove it.
3. Disconnect the mixer from the photometer and from the T-piece below the photometer housing.
4. Remove the old mixer from the clip and insert the new one.
5. Connect the new mixer to the photometer and the T-piece again.
6. Attach the photometer housing and screw it down.
7. After installation, refill the hoses with sample, standard or cleaning agent (SERVICE).
8. Carry out a calibration (PARAMETER ENTRY).

7.6 Replacing the photometer optical cell

Caution!
Handling with electronic componentries
Electronic componentries are sensitive to ESD. Discharge yourself, e.g. at a earth conductor, before handling electronic componentries.

To replace the optical cell, proceed as follows:

1. Rinse first with water and then with air (see SERVICE).
2. Unscrew the four screws on the photometer housing and remove it.
3. Unscrew the four screws on the side of the photometer, on which there is no ribbon cable.
4. Separate the photometer's electronics from each other.
5. Take out the cell and remove the hoses.
6. Insert the new cell.

Caution!
Do not **under any circumstances** touch the optical window of the cell with your fingers! Otherwise, traces of grease remain on the optical surfaces. This can lead to corrupted measured values.

7. Connect the cell to the hoses such that the sample is fed in from below.
8. Secure the hoses with the supplied cable connectors to stop the cell from slipping.
9. Reassemble the photometer and tighten the screws.
10. Attach the photometer housing and screw it down.
11. After installation, refill the hoses with sample, standard or cleaning agent (SERVICE).
12. Carry out a calibration (PARAMETER ENTRY).

7.7 Cleaning

Caution!
When cleaning, ensure that you do not damage the nameplate on the analyser. Do not use any solvent-based cleaning agents.

To clean the analyser housing, proceed as follows:
- Stainless steel housing (stainless steel SS 1.4301 (AISI 304)):
  with a lint-free cloth and Glittol RG 10.51
- GFR housing:
  with a damp cloth or with tenside-based (alkaline) cleaning agent.

7.8 Placing out of service

You must place the analyser out of service before shipping or before longer operation breaks (more than 5 days).

Caution!
Before placing the instrument out of service, thoroughly rinse all of the lines of the measuring system with clean water.

To place the analyser out of service, proceed as follows:

1. Remove the reagent and standard hoses from the canisters and immerse them in a tank containing clean water.
2. Switch valve 1 to "Standard" and switch pumps 1 and 2 on for one minute (SERVICE menu).
3. Remove hoses from the water and allow the pumps to run until the hoses are completely dry.
4. If you are using a continuous sample supply,
   disconnect sampling line.
5. Flush sampling hoses with clean water and then with compressed air, in order to completely empty the hoses.
6. Remove the valve hoses from the valves.
7. Remove the load from the pump hoses by removing the hose cassette from the bracket below.

8 Accessories

8.1 Collecting vessel

- for sampling from pressurised systems
- results in an unpressurised continuous sample stream

❑ Collecting vessel without level measurement; order no. 51512088

8.2 Reagents, cleaner, standard solution

❑ Reagent set, 1 l active reagents HA-A1+HA-A2 each; order no. CAY748-V10AAE
❑ Reagent set, 1 l inactive reagents HA-A1+HA-A2 each; order no. CAY748-V10AAH
❑ Reagent set, 1 l active reagents HA-B1+HA-B2 each; order no. CAY749-V10AAE
❑ Reagent set, 1 l inactive reagents HA-B1+HA-B2 each; order no. CAY749-V10AAH
❑ Standard solution 5 mg/l $CaCO_3$; order no. CAY750-V10C05AAE
❑ Standard solution 10 mg/l $CaCO_3$; order no. CAY750-V10C10AAE
❑ Standard solution 20 mg/l $CaCO_3$; order no. CAY750-V10C20AAE
❑ Standard solution 50 mg/l $CaCO_3$; order no. CAY750-V10C550AAE
❑ Standard solution 180 mg/l $CaCO_3$; order no. CAY750-V10C88AAE

Note!
Please, note the disposal instructions in the safety data sheets of the reagents!

8.3 Hose cleaner

❑ Cleaning agent, alkaline, 100 ml; order no. CAY746-V01AAE
❑ Cleaning agent, acidic, 100 ml; order no. CAY747-V01AAE

8.4 Additional accessories

❑ Maintenance kit CAV 740:
  – 1 set pump hoses yellow/blue
  – 1 set pump hoses black/black
  – 1 set hose connectors per hose set
  order no. CAV 740-5C
❑ Interference suppressor for control, power and signal lines
  order no. 51512800
❑ Silicon spray
  order no. 51504155
❑ Valve set, 2 pieces, for two-channel version
  order no. 51512234
❑ Upgrade kit for upgrading from one-channel to two-channel version
  order no. 51512640
❑ Kit optical cell,
  order no. 51515577
❑ Kit outle valve, hose ID 3.2 mm,
  order no. 51515580

9 Trouble-shooting

9.1 Trouble-shooting instructions

Although the analyser is not very prone to faults due to its simple assembly, problems can, of course, not be completely ruled out.
Possible errors, their causes and their possible remedies are listed below.

9.2 System error messages

Error message	Possible cause	Tests and / or corrective measures
Calibration failed		If a calibration fails, you can enter a new calibration factor manually (CONFIGURATION menu, "Calibration factor"). Cancel the error message by switching the analyser off and on briefly. If the error occurs frequently, you will have to search for the cause.
	Air bubbles in system	Start calibration manually (PARAMETER ENTRY, "1st calibration", change the date accordingly, start measurement) or enter a new calibration factor.
	Incorrect concentration of standard	Check the concentration in the laboratory. Adjust the standard accordingly (PARAMETER ENTRY, "Calibration solution") or replace the standard.
	Reagents contaminated or aged	Simple check: Add about 10 to 100 ml of standard solution with about 1 ml of reagent in a beaker. If it does not change colour after max. 10 min, replace the reagents.
	Standard dosing defective	Check the valves for contamination, obstructions (visual inspection). Replace valve hoses if neccessary.
	Wrong photometer	Check the setting in the CONFIGURATION menu.
Optical cell dirty	Not enough light intensity sent to receiver, e.g. due to sedimented particles	– Flush with 12.5% bleaching lye – When using a CAT 430: Check the filter.
Wrong photometer	Wrong photometer	Check the setting in the CONFIGURATION menu, "Photometer".
No sample	No sample	Establish sample transfer.
	Level measurement defective	Check level measurement on sample collector.
Spillage error	Leak at canisters or hoses	Replace defective components and clean and dry the CA 70 or those components affected by the leak.
No measuring signal	Photometer defective	Inform Service
	Electrical connection	Check all electrical connections and the tight fit of the fuses.
	Fuse defective	Replace fuse F4 or F5 (medium time-lag 0.2 A)

9.3 Process errors without messages

Error	Possible cause	Tests and / or corrective measures
Measured values always the same	Reagents contaminated or aged	Simple check: Add about 10-100 ml of standard solution with about 1 ml of reagent in a vessel. If it does not change colour after max. 10 min, replace the reagents .
	No sample, no reagents	Make sure sample and reagents are supplied, check level monitor and clean if necessary
	System blocked	Flush with 12.5% bleaching lye (monthly maintenance)
Measured values inaccurate	Incorrect concentration of standard	Check the concentration in the laboratory. Adjust the standard accordingly ("PARAMETER ENTRY", "Calibration solution") or replace the standard.
	Reagents contaminated or aged	Simple check: Add about 10-100 ml of standard solution with about 1 ml of reagent in a vessel. If it does not change colour after max. 10 min, replace the reagents.
	Reagent blank value too high	After replacing the reagents, carry out an offset calibration and then a calibration (CONFIGURATION, "Offset calibration")
	Wrong dimension	Check the setting in the CONFIGURATION menu, "Measuring unit".
	Wrong optical cell	Check the setting in the CONFIGURATION menu, "Photometer"
	Sample suction time too short	Increase the suction time (CONFIGURATION, "Delay to sample")
	Matrix effects (substances that interfere with the photometric methods)	Detect interfering substances (see Technical Information, "Measuring principle"), possibly use sample conditioning
	Standard is dosed to the sample	Check the valves and valve settings. Replace valve hoses if necessary.
	Filter life too long	Take counter sample at analyser inlet and check the concentration in the laboratory. If the analyser measured values have no deviations, clean ultrafiltration modules or backflush filters more frequently.
	System block or contaminated	Flush with 12.5% bleaching lye (monthly maintenance)
	Dosing	Replace pump hoses.
	Optical cell dirty	Flush with 12.5% bleaching lye first and then with 5% hydrochloric acid
Counter sample in the laboratory delivers deviating measured values	Sample ageing	Shorten time between sampling and analysis.
Measured value transfer errored	Wrong size of analog output	Check the setting (CONFIGURATION, "Analog output 1" " 2").
	Incorrect measuring range	Adjust measuring range (PARAMETER ENTRY, "Measuring range")
	Background noise	Check line for interference from strong sources of induction.
Analyser will not switch on	No power	Check the electrical connection and ensure power supply.
	Fuse	Replace fuse F1 (time-lag 0.5 A)
Analyser is running but display reading is garbled or off	Initialisation failed	Switch the analyser off and after approx. 30 seconds back on.
Pumps fail to run	Leak	See "Spillage error" error message
	Leak sensor bypassed	Interrupt contact between two leak sensors (pins 67-66)
	Fuse	Check all fuses and replace if necessary.
	Pump defective	Service
Measurement does not start	Leak on photometer	Service

Error	Possible cause	Tests and / or corrective measures
"Measurement" display flashes	Time of 1st measurement not reached	The date must be between 01.01.1996 and the current date.
	Interval not expired	Change parameters.
Calibration does not start	Time of 1st calibration not reached	The date must be between 01.01.1996 and the current date.
	Interval not expired or 0 h	Change parameters.
	Leak on photometer	Service
Flushing does not start	Time of 1st flushing not reached	The date must be between 01.01.1996 and the current date.
	Interval not expired or 0 h	Change parameters.
Leak on Photometer	Device or discharge blocked	Remove blockage. Service
Blockage, deposits in device	Water hardness	Lime deposits can by flushing with 5% hydrochloric acid . If necessary, dose EDTA in sample stream to prevent sedimentation (do not use EDTA with CA71HA!).
	Not enough sample conditioning	Shorten cleaning intervals of sample conditioning..

9.4 Spare parts

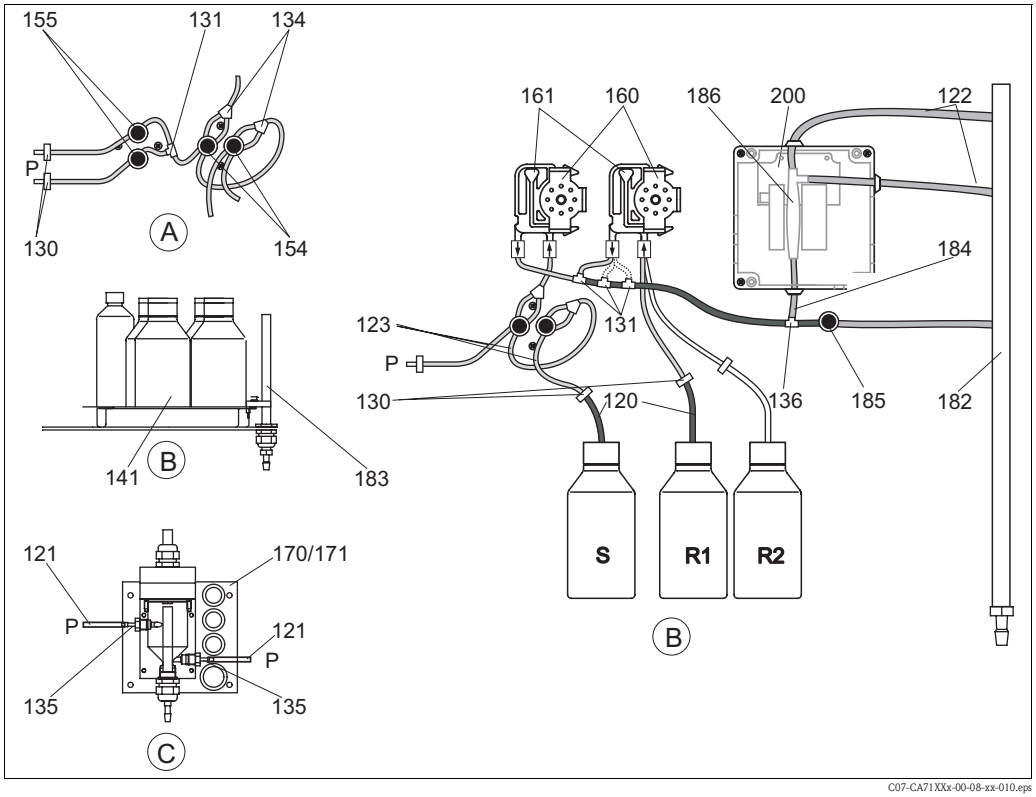


Fig. 18: Overview parts

A	*Sample input two-channel version*	*R1*	*Reagent 1 canister*
B	*Standards and reagent canisters*	*R2*	*Reagent 2 canister*
C	*Collecting vessel*	*S*	*Standard solution canister*
P	*Sample*		

Fig. 18 shows the components of the analyser. Please, take the spare parts order numbers from the following sections.

9.4.1 Spare parts for sample and reagent transportation

Item	Spare part	Order number
120	Hose made of Norprene, 1.6 mm	51504116
121	Hose made of C-Flex, 3.2 mm (permeate inlet and overflow with sample collector)	51504114
122	Hose made of C-Flex, 6.4 mm	51504115
123	Hose made of C-Flex, 1.5 mm	51512535
130	Hose adapter, 1.6 mm x 1.6 mm (10 pieces)	51506495
131	Hose adapter T, 1.6 mm x 1.6 mm x 1.6 mm (10 pieces)	51506490
134	Hose adapter Y, 1.6 mm x 1.6 mm x 1.6 mm (10 pieces)	51512096
135	Connection nipples for sampler (10 pieces)	51512099
136	Hose adapter T, 3.2 mm x 3.2 mm x 3.2 mm (10 pieces)	51516166
141	Collecting tank	51512102
154	Valve, complete	51512100
155	Valve set for two-channel version	51512235
160	Wheel head with holder for hose pump	51512085
161	Hose casette for pump	51512086
170	Collecting vessel with level measurement	51512089
171	Collecting vessel without level measurement	51512088
161	Hose casette for pump	51512086
170	Collecting vessel with level measurement	51512089
171	Collecting vessel without level measurement	51512088
185	Outlet valve	51515580

9.4.2 Analyser specific spare parts

Item	Spare part	Order number
130-133	Maintenance kit CAV 740: – 2 sets pump hoses yellow/blue – 2 sets pump hoses black/black – 1 set hose connectors each	CAV740-5A
186	Photometer optical cell	51505778
200	Photometer total hardness – HA-A – HA-B	 51512082 51512083

9.5 Return

If the device requires repair, please send it *cleaned* to the sales centre responsible. Please use the original packaging, if possible.

Please enclose the completed "Declaration of contamination" (copy the second last page of these Operating Instructions) with the packaging and the transportation documents.
No repair without completed "Declaration of contamination"!

9.6 Disposal

The device contains electronic components and must therefore be disposed of in accordance with regulations on the disposal of electronic waste.
Please observe local regulations.

10 Technical data

10.1 Input

Measured variable	$CaCO_3$ [mg/l, °fH, °dH, mmol/l, ppm]
Measuring range	0.1 ... 10 mg/l $CaCO_3$ (HA-A) 0.8 ... 80 mg/l $CaCO_3$ (HA-B)
Wave length	525 nm (HA-A) 880 nm (HA-B)
Reference wave length	660 nm (HA-A) 740 nm (HA-B)

10.2 Output

Output signal	0/4 ... 20 mA
Signal on alarm	Contacts: 2 limit contacts (per channel), 1 system alarm contact optional: end of measurement (with two channel version display of channel no. available)
Load	max. 500 Ω
Serial interface	RS 232 C
Load capacity	230 V / 115 V AC max. 2 A, 30 V DC max. 1 A

10.3 Power supply

Supply voltage	115 V AC / 230 V AC ±10%, 50/60 Hz
Power consumption	approx. 50 VA
Current consumption	approx. 0.2 A at 230 V approx. 0.5 A at 115 V
Fuses	1 x time-lag 0.5 A for electronics 2 x medium time-lag 0.2 A for photometer 1 x time-lag 0.1 A for motors

10.4 Performance characteristics

Time between two measurements	t_{mes} = reaction time + rinse time + waiting time + rinse again time + filling time + sampling time + reagent refusal time (min. waiting time = 0 min)
Maximum measured error	5 % of measuring range end (HA-A) 3 % of measuring range end (HA-B)
Measuring interval	t_{mes} to 120 min
Reaction time	2 minutes
Sample requirement	20 ml (0.0053 US.gal.) per measurement
Reagent requirement	2 x 0.1 ml (0.00026 US.gal) 1.0 l (0.264 US.gal) per reagent per 90 days (HA-A) resp. per 21 days (HA-B) with a 10 minute measuring interval
Calibration interval	0 to 72 h
Rinse interval	0 to 72 h
Rinse time	selectable from 20 to 300 s (standard = 80 s)
Rinse again time	60 s
Filling time	15 s (HA-A) 10 s (HA-B)
Sampling	$t_{sampling}$ = 80 s
Reagent refusal	$t_{refusal}$ = 20 s (HA-A) $t_{refusal}$ = 10 s (HA-B)
Maintenance interval	6 months (typical)
Servicing requirement	15 minutes per week (typical)

10.5 Environment

Ambient temperature	5 ... 40 °C (41... 104 °F), avoid strong fluctuations
Humidity	below the condensation limit, installation in usual, clean rooms outdoor installation only possible with protective devices (customer supplied)
Ingress protection	IP 43

10.6 Process

Sample temperature	5 to 40 °C (41 to 104 °F)
Sample flow rate	min. 5 ml (0.0013 US.gal.) per min
Consistance of the sample	low solid content (< 50 ppm)
Sample inlet	pressureless
Sample pH value	> pH 3 (not buffered)

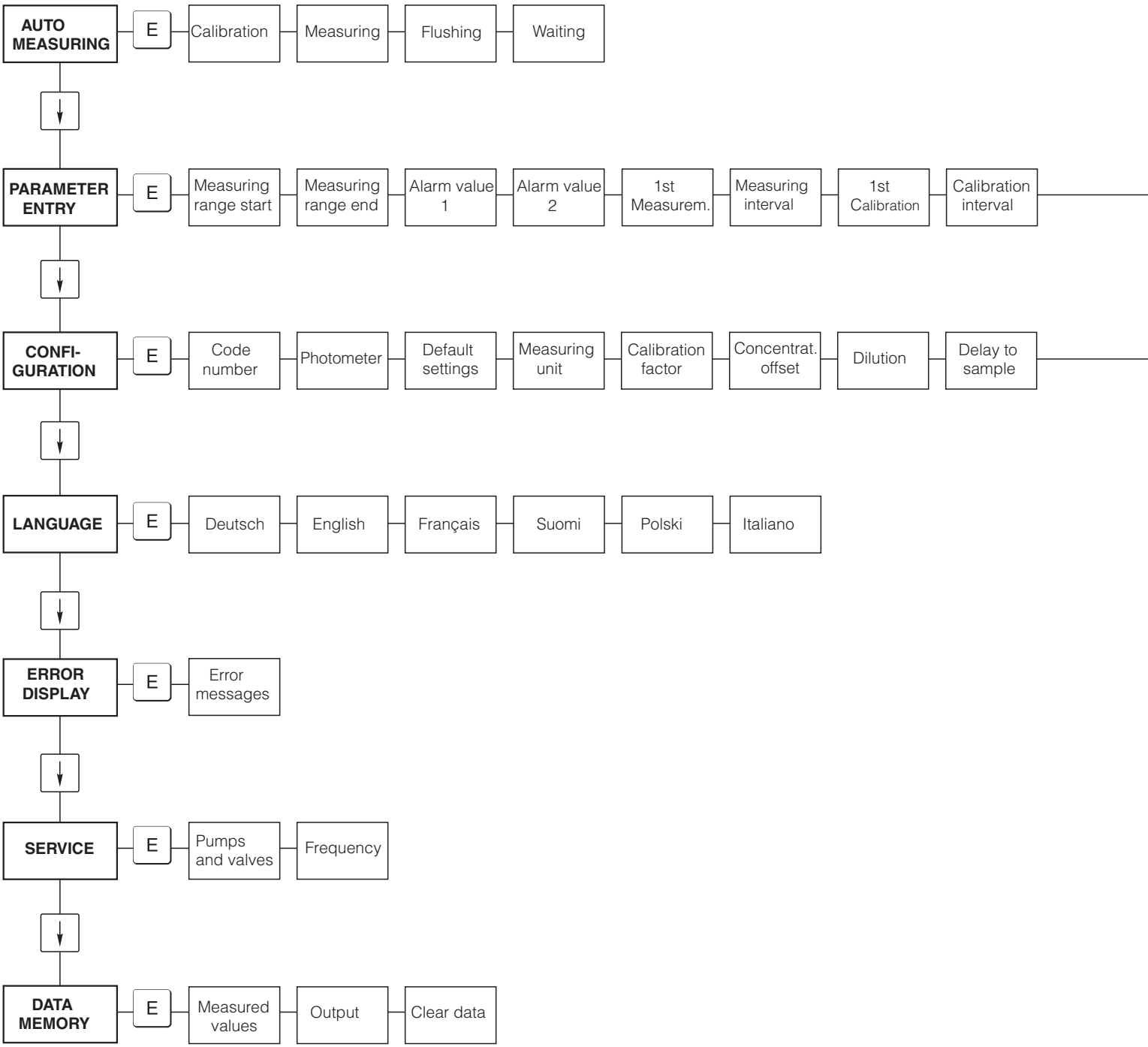
10.7 Mechanical construction

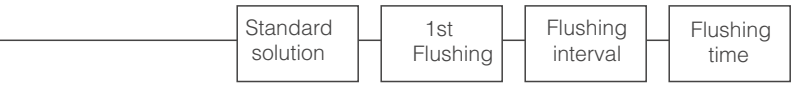
Design, dimensions	see chapter "Installation"	
Weight	GFK housing Stainless steel housing Without housing	approx. 28 kg (61.7 lb) approx. 33 kg (72.8 lb) approx. 23 kg (50.6 lb)
Materials	Housing: Front windows: Endless hose: Pump hose: Valves:	Stainless steel 1.4301 (AISI 304) or GFK Plexiglass® C-Flex®, Norprene® Tygon®, Viton® Tygon®

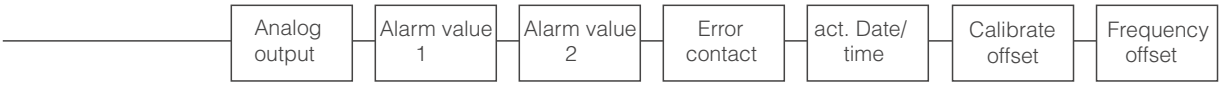
11 Appendix

11.1 Operating matrix

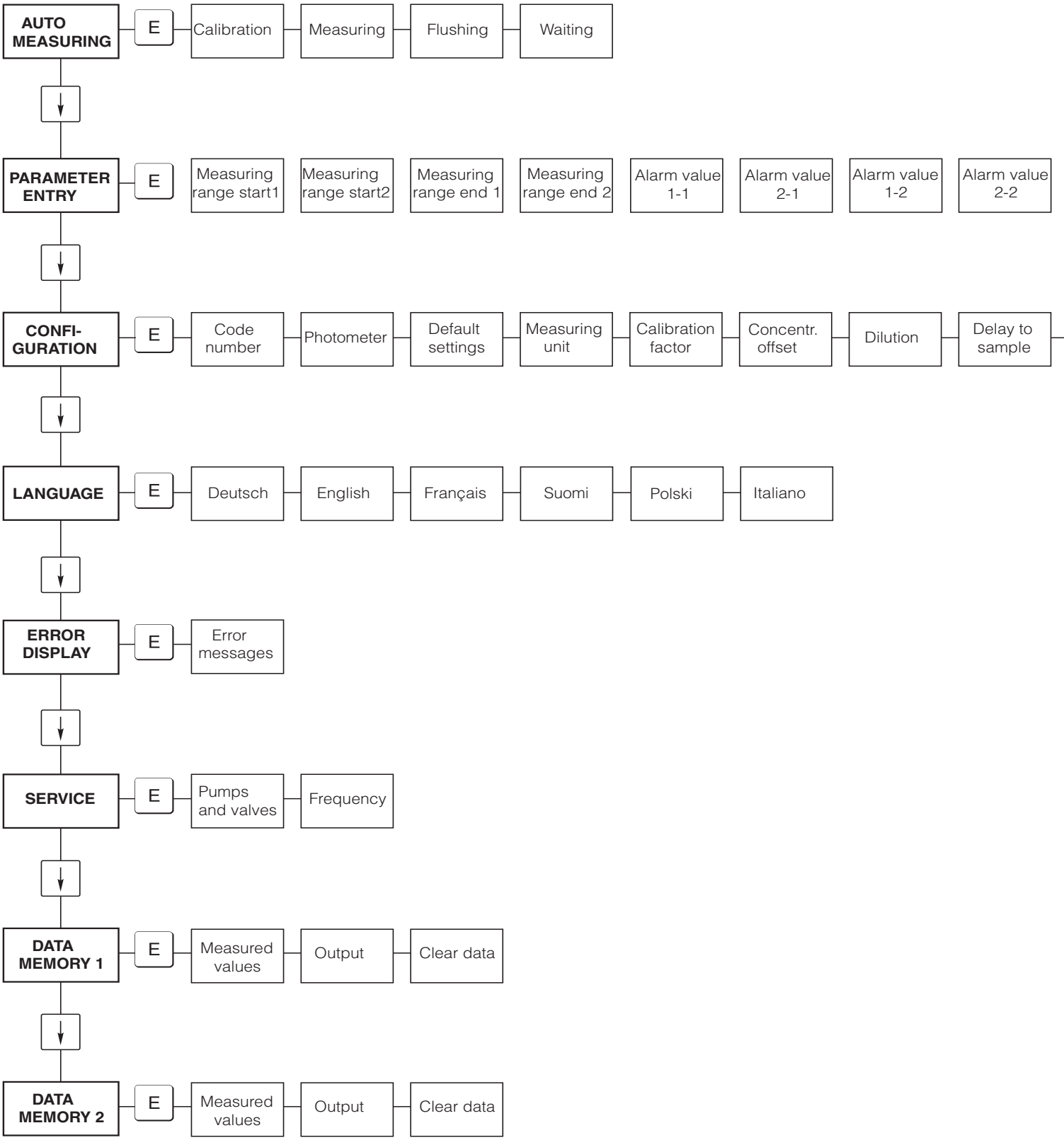
One-channel version

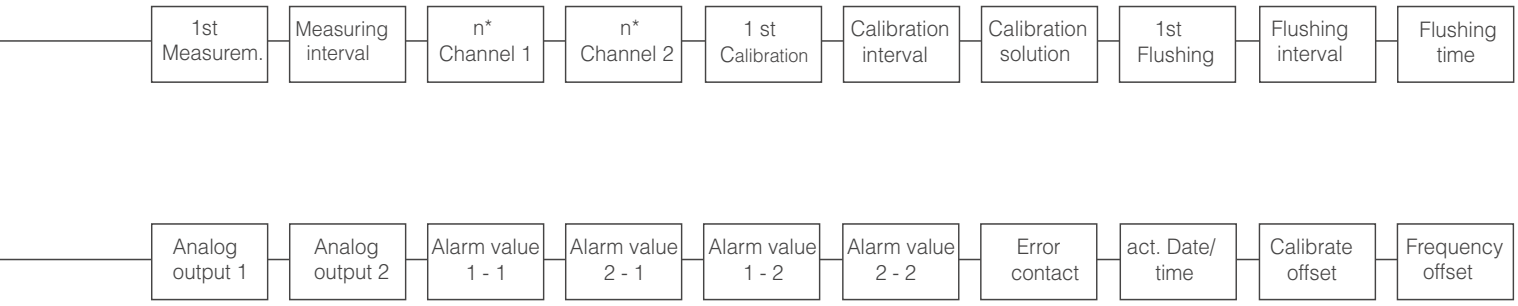



Standard solution
1st Flushing
Flushing interval
Flushing time


Analog output
Alarm value 1
Alarm value 2
Error contact
act. Date/ time
Calibrate offset
Frequency offset

Two-channel version




1st Measurem.
Measuring interval
n* Channel 1
n* Channel 2
1 st Calibration
Calibration interval
Calibration solution
1st Flushing
Flushing interval
Flushing time
Analog output 1
Analog output 2
Alarm value 1 - 1
Alarm value 2 - 1
Alarm value 1 - 2
Alarm value 2 - 2
Error contact
act. Date/ time
Calibrate offset
Frequency offset

11.2 Ordering forms

to Fax no:	
Telefax for chemicals ordering	
to (adress of your sales centre)	**from** (invoice adress) Company: Concern: Street: Zip code / Town: Telefax / Telephone:
Adress for delivery (if not the above adress) Company / Name: Street / Zip code / Town:	

Chemicals for CA 71 Total Hardness

Quantity	Order no.	Description
	CAY748-V10AAE	Reagent set activ, 1 l reagents HA-A1+HA-A2 each
	CAY748-V10AAH	Reagent set inactiv, 1 l reagents HA-A1+HA-A2 each
	CAY749-V10AAE	Reagent set activ, 1 l reagents HA-B1+HA-B2 each
	CAY749-V10AAH	Reagent set inactiv, 1 l reagents HA-B1+HA-B2 each
	CAY750-V10C05AAE	Standard solution 5 mg/l $CaCO_3$
	CAY750-V10C10AAE	Standard solution 10 mg/l $CaCO_3$
	CAY750-V10C20AAE	Standard solution 20 mg/l $CaCO_3$
	CAY750-V10C50AAE	Standard solution 50 mg/l $CaCO_3$
	CAY750-V10C88AAE	Standard solution 180 mg/l $CaCO_3$

Chemicals for Ultra filtration

Quantity	Order no.	Description
	CAY746-V01AAE	Alkaline cleaning agent P3-Ultrasil 130, 100 ml
	CAY746-V10AAE	Alkaline cleaning agent P3-Ultrasil 130, 1 l
	CAY746-V50AAE	Alkaline cleaning agent P3-Ultrasil 130, 5 l
	CAY747-V01AAE	Acidic cleaning agent P3-Ultrasil 130, 100 ml
	CAY747-V10AAE	Acidic cleaning agent P3-Ultrasil 130, 1 l
	CAY747-V50AAE	Acidic cleaning agent P3-Ultrasil 130, 5 l

Place Date Signature

Delivery one week after orders received. Delivery is unpaid.

to Fax no:	
Telefax for wear parts ordering	
to (adress of your sales centre)	**from** (invoice adress) Company: Concern: Street: Zip code / Town: Telefax / Telephone:
Adress for delivery (if not the above adress) Company / Name: Street / Zip code / Town:	

Quantity	**Order no.**	**Description**
	CAV740-5A	■ 1 Set pump hoses yellow/blue ■ 1 Set pump hoses black/black ■ 1 Set of each hose adapter

Spare parts for maintenance and service

Quantity	**Position**	**Pieces/pack.**	**Description**	**Order no.**
	110	12	Tygon pump hose yellow/blue	51506434
	111	12	Tygon pump hose black/black	51506437
	120	15 m	Norpren hose ID 1.6 mm	51504116
	121	7.5 m	C-Flex hose ID 3.2 mm	51504114
	122	7.5 m	C-Flex hose ID 6.4 mm	51504115
	123	1 m	C-Flex hose ID 1.5 mm	51512535
	130	10	Hose adapter 1.6 mm x 1.6 mm	51506495
	131	10	Hose adapter T 1.6 mm x 1.6 mm x 1.6 mm	51506490
	132	10	Hose adapter 3.2 mm x 3.2 mm	51506491
		10	Hose adapter T 6.4 mm x 6.4 mm x 6.4 mm	51506493
		10	Hose adapter 6.4 mm x 6.4 mm	51506494
	133	10	Hose adapter 3.2 mm x 6.4 mm	51506492
	134	10	Y Hose adapter 1.6 mm x 1.6 mm x 1.6 mm	51512096
	135	10	Connection nipples for sampler (10 pieces)	51512099
	155	1	Valve set for two-channel version	51512235
	160	1	Wheel head with holder for hose pump	51512085
	161	1	Hose casette for pump	51512086
	170	1	Collecting vessel with level measurement	51512089
	171	1	Collecting vessel without level measurement	51512088
	200	1	Photometer Type[1]:	
		1	Silicon spray	51504155
		1	Cleaning syringe	51503943

1) Please, take the photometer type and the order no. from chapter "Trouble-shooting/Spare parts" and write it down here!

Place Date Signature

Delivery one week after orders received. Delivery is unpaid.

11.3 Analyser settings

Place:
Type:
Serial no. analyser:
Serial no. Photometer:
Software version:
Date:

Photometer Type:				
Measuring unit:				
Calibration factor:				
c-offset:			❑ mg/l	❑ µg/l
Dilution:				
Delay to sample:			s	
Analog output:	❑ 0-20 mA	❑ 4-20 mA		
AV 1:	❑ normally closed	❑ normally open		
AV 2:	❑ normally closed	❑ normally open		
Fault signal:	❑ normally closed	❑ normally open		
Frequency offset:			Hz	
Ground line: (demineralised water without reagent)			Hz	
Measuring range start:			❑ mg/l	❑ µg/l
Measuring range end:			❑ mg/l	❑ µg/l
AV 1:			❑ mg/l	❑ µg/l
AV 2:			❑ mg/l	❑ µg/l
1st measuring:				
Measuring interval:			min	
1st calibration:				
Calibration interval:			h	
Calibration solution:			❑ mg/l	❑ µg/l
1st rinsing:				
Rinse interval:			h	
Rinse time:			s	

Submenu			
Error mask:			
MB >:			
MBE:			
Rinse again:			
Filling time:			
Reaction time:			
U/min:			
K floating mean:			
N:	Points		
C1:	mg/l / µg/l	F 1:	Hz
C2:	mg/l / µg/l	F 2:	Hz
C3:	mg/l / µg/l	F 3:	Hz
C4:	mg/l / µg/l	F 4:	Hz
C5:	mg/l / µg/l	F 5:	Hz
C6:	mg/l / µg/l	F 6:	Hz
C7:	mg/l / µg/l	F 7:	Hz
C8:	mg/l / µg/l	F 8:	Hz
C9:	mg/l / µg/l	F 9:	Hz
C10:	mg/l / µg/l	F 10:	Hz

Date: Service technician:

11.4 Maintenance schedule

Form

Maintenance schedule for Analyser Nr. .....

weekly

⇒ Check and note calibration factor

⇒ visible control (Soiling or blinding, pump tubings, reagent, sample inlet etc.)

done	KW 1	KW 2	KW 3	KW 4	KW 5	KW 6	KW 7	KW 8	KW 9	KW 10	KW 11	KW 12
date												
done	KW 13	KW 14	KW 15	KW 16	KW 17	KW 18	KW 19	KW 20	KW 21	KW 22	KW 23	KW 24
date												
done	KW 25	KW 26	KW 27	KW 28	KW 29	KW 30	KW 31	KW 32	KW 33	KW 34	KW 35	KW 36
date												
done	KW 37	KW 38	KW 39	KW 40	KW 41	KW 42	KW 43	KW 44	KW 45	KW 46	KW 47	KW 48
date												
done	KW 49	KW 50	KW 51	KW 52	KW 53							
date												

2-weekly

⇒ Check concentration of the calibration factor in the laboratory

May be Concentration in the menue parameter entry chanching or new standard produce.

⇒ Flush sample tubing system with pressurised water (disposable syringe). Remove hose holder unit from the pump.

Done	KW 1	KW 3	KW 5	KW 7	KW 9	KW 11	KW 13	KW 15	KW 17	KW 19	KW 21	KW 23
Date												
Done	KW 25	KW 27	KW 29	KW 31	KW 33	KW 35	KW 37	KW 39	KW 41	KW 43	KW 45	KW 47
Date												
Done	KW 49	KW 51	KW 53									
Date												

monthly or if it‘s needed

⇒ replace raegents

⇒ flush the sample tuing system with 12.5% bleaching lye (sodium hypochloride) and reflush thoroughly with water (Menue Service V1: P, P1: e, P2: a, V2: S, (two channel version also V3))

⇒ check sample collector for fouling and clean it if necassary

⇒ spray pump hoses with silicone spray

done	Jan	Feb	Mär	Apr	Mai	Jun	Jul	Aug	Sep	Okt	Nov	Dez
date												

all 3 month / all 6 month

⇒ turn on the pump tubings in the hose holder unit **(monthly)** , change **(all 6 month)**

Attention: Whenever working on the reagent hoses, the hoses must be disconnected from the canisters and the T-connectors near the reagent pump, in order to prevent contamination of the reagents.

⇒ cleaning drain lines

done	Jan	Feb	Mär	Apr	Mai	Jun	Jul	Aug	Sep	Okt	Nov	Dez
date												

Index

T

U

V

W

Declaration of contamination

Dear customer,
Because of legal determinations and for the safety of our employees and operating equipment, we need this "Declaration of contamination" with your signature before your order can be handled. Please, include the completely filled in declaration with the device and the shipping documents in any case. Add also safety sheets and / or specific handling instructions if necessary.

Type of device / sensor:		Serial no.:			
Medium / concentration:		Temperature:		Pressure:	
Cleaned with:		Conductivity:		Viscosity:	

Warning hints for medium used (mark the appropriate hints)

☐	☐	☐	☐	☐	☐	☐	☐
radioactive	explosive	caustic	poisonous	harmful to health	biologically hazardous	inflammable	safe

Reason for return

Company data

Company:		Contact person:	
		Department:	
Address:		Phone:	
		Fax / e-mail:	
		Your order no.:	

I hereby certify that the returned equipment has been cleaned and decontaminated acc. to good industrial practices and is in compliance with all regulations. This equipment poses no health or safety risks due to contamination.

(Place, date)

(Company stamp and legally binding signature)

More information about services and repairs:
www.services.endress.com

Endress+Hauser
People for Process Automation

BA361C/07/en/04.02
Printed in Germany / FM+SGML 6.0 / DT
51517620

www.endress.com/worldwide

Endress+Hauser

People for Process Automation