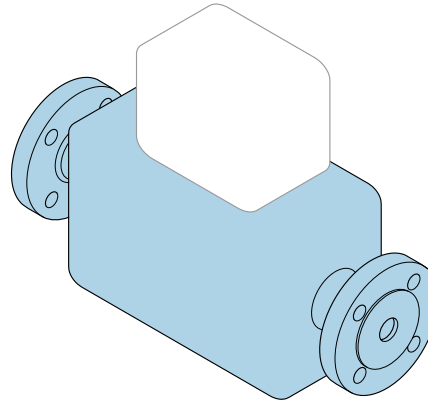
Brief Operating Instructions
Proline Promag L

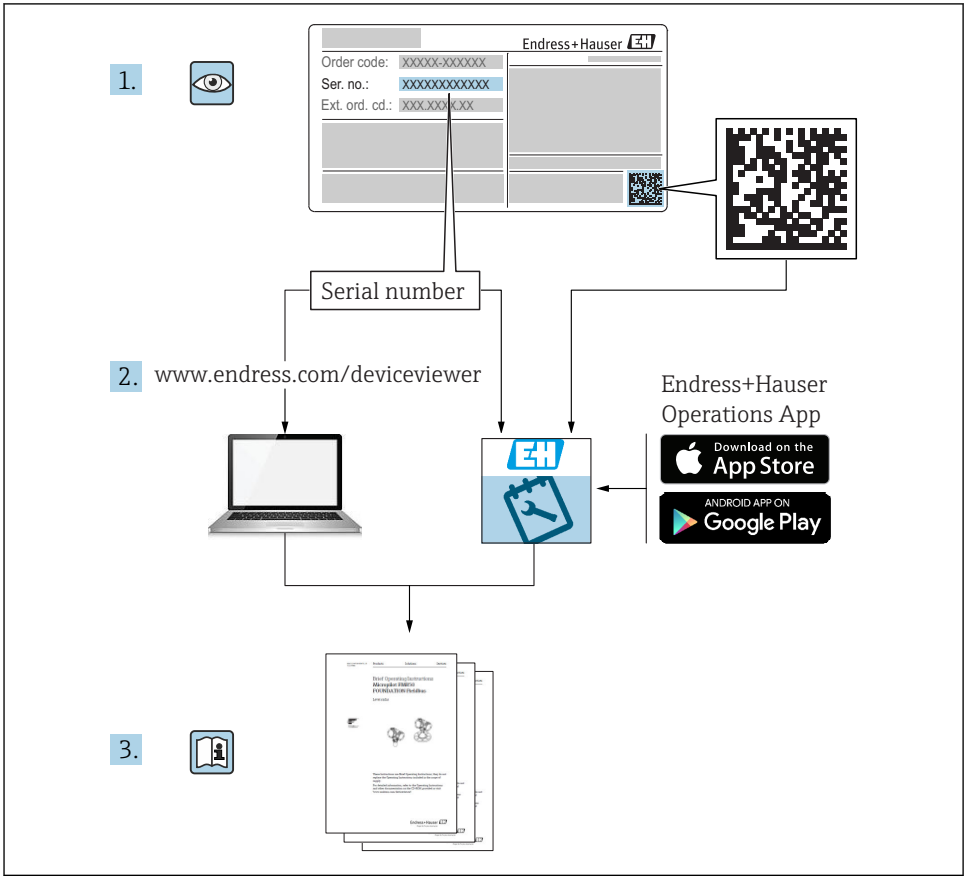
Electromagnetic sensor



These instructions are Brief Operating Instructions; they are **not** a substitute for the Operating Instructions pertaining to the device.

Sensor Brief Operating Instructions
Contain information about the sensor.

Transmitter Brief Operating Instructions → 3.


1.
Endress+Hauser
Order code: XXXXX-XXXXXX
Ser. no.: XXXXXXXXXXXX
Ext. ord. cd.: XXX.XXX-XXX
Serial number
2.
www.endress.com/deviceviewer
Endress+Hauser
Operations App
Download on the
App Store
ANDROID APP ON
Google Play
3.

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Brief Operating Instructions for the device

The device consists of a transmitter and a sensor.

The process of commissioning these two components is described in two separate manuals:
- Sensor Brief Operating Instructions
- Transmitter Brief Operating Instructions

Please refer to both Brief Operating Instructions when commissioning the device as the contents of the manuals complement one another:

Sensor Brief Operating Instructions
The Sensor Brief Operating Instructions are aimed at specialists with responsibility for installing the measuring device.
- Incoming acceptance and product identification
- Storage and transport
- Installation

Transmitter Brief Operating Instructions
The Transmitter Brief Operating Instructions are aimed at specialists with responsibility for commissioning, configuring and parameterizing the measuring device (until the first measured value).
- Product description
- Installation
- Electrical connection
- Operation options
- System integration
- Commissioning
- Diagnostic information

Additional device documentation

These Brief Operating Instructions are the **Sensor Brief Operating Instructions**.

The "Transmitter Brief Operating Instructions" are available via:
- Internet: www.endress.com/deviceviewer
- Smart phone/tablet: *Endress+Hauser Operations App*

Detailed information about the device can be found in the Operating Instructions and the other documentation:
- Internet: www.endress.com/deviceviewer
- Smart phone/tablet: *Endress+Hauser Operations App*

Table of contents

1 Document information

1.1 Symbols used

1.1.1 Safety symbols

Symbol	Meaning
DANGER	**DANGER!** This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.
WARNING	**WARNING!** This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.
CAUTION	**CAUTION!** This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.
NOTICE	**NOTE!** This symbol contains information on procedures and other facts which do not result in personal injury.

1.1.2 Symbols for certain types of information

Symbol	Meaning	Symbol	Meaning
	Permitted Procedures, processes or actions that are permitted.		**Preferred** Procedures, processes or actions that are preferred.
	Forbidden Procedures, processes or actions that are forbidden.		**Tip** Indicates additional information.
	Reference to documentation		Reference to page
	Reference to graphic	1., 2., 3...	Series of steps
	Result of a step		Visual inspection

1.1.3 Electrical symbols

Symbol	Meaning	Symbol	Meaning
	Direct current		Alternating current
	Direct current and alternating current		**Ground connection** A grounded terminal which, as far as the operator is concerned, is grounded via a grounding system.

Symbol	Meaning
	Protective Earth (PE) A terminal which must be connected to ground prior to establishing any other connections. The ground terminals are situated inside and outside the device: ▪ Inner ground terminal: Connects the protectiv earth to the mains supply. ▪ Outer ground terminal: Connects the device to the plant grounding system.

1.1.4 Communication symbols

Symbol	Meaning	Symbol	Meaning
	Wireless Local Area Network (WLAN) Communication via a wireless, local network.		**Bluetooth** Wireless data transmission between devices over a short distance.
	LED Light emitting diode is off.		**LED** Light emitting diode is on.
	LED Light emitting diode is flashing.		

1.1.5 Tool symbols

Symbol	Meaning	Symbol	Meaning
	Torx screwdriver		Flat blade screwdriver
	Cross-head screwdriver		Allen key
	Open-ended wrench		

1.1.6 Symbols in graphics

Symbol	Meaning	Symbol	Meaning
1, 2, 3,...	Item numbers	1., 2., 3...	Series of steps
A, B, C, ...	Views	A-A, B-B, C-C, ...	Sections
	Hazardous area		Safe area (non-hazardous area)
	Flow direction		

2 Basic safety instructions

2.1 Requirements for the personnel

The personnel must fulfill the following requirements for its tasks:
- Trained, qualified specialists must have a relevant qualification for this specific function and task.
- Are authorized by the plant owner/operator.
- Are familiar with federal/national regulations.
- Before starting work, read and understand the instructions in the manual and supplementary documentation as well as the certificates (depending on the application).
- Follow instructions and comply with basic conditions.

2.2 Designated use

Application and media
The measuring device is only suitable for flow measurement of liquids with a minimum conductivity of 5 µS/cm.

Depending on the version ordered, the measuring device can also measure potentially explosive, flammable, poisonous and oxidizing media.

Measuring devices for use in hazardous areas, in hygienic applications or where there is an increased risk due to process pressure, are labeled accordingly on the nameplate.

To ensure that the measuring device remains in proper condition for the operation time:
- Keep within the specified pressure and temperature range.
- Only use the measuring device in full compliance with the data on the nameplate and the general conditions listed in the Operating Instructions and supplementary documentation.
- Based on the nameplate, check whether the ordered device is permitted for the intended use in the hazardous area (e.g. explosion protection, pressure vessel safety).
- Use the measuring device only for media to which the process-wetted materials are sufficiently resistant.
- If the measuring device is not operated at atmospheric temperature, compliance with the relevant basic conditions specified in the associated device documentation is absolutely essential: "Documentation" section.
- Protect the measuring device permanently against corrosion from environmental influences.

Incorrect use
Non-designated use can compromise safety. The manufacturer is not liable for damage caused by improper or non-designated use.

⚠ WARNING

Danger of breakage due to corrosive or abrasive fluids!
- Verify the compatibility of the process fluid with the sensor material.
- Ensure the resistance of all fluid-wetted materials in the process.
- Keep within the specified pressure and temperature range.

NOTICE

Verification for borderline cases:

- For special fluids and fluids for cleaning, Endress+Hauser is glad to provide assistance in verifying the corrosion resistance of fluid-wetted materials, but does not accept any warranty or liability as minute changes in the temperature, concentration or level of contamination in the process can alter the corrosion resistance properties.

Residual risks

⚠ WARNING

The electronics and the medium may cause the surfaces to heat up. This presents a burn hazard!

- For elevated fluid temperatures, ensure protection against contact to prevent burns.

2.3 Workplace safety

For work on and with the device:

- Wear the required personal protective equipment according to federal/national regulations.

For welding work on the piping:

- Do not ground the welding unit via the measuring device.

If working on and with the device with wet hands:

- Due to the increased risk of electric shock, gloves must be worn.

2.4 Operational safety

Risk of injury!

- Operate the device in proper technical condition and fail-safe condition only.
- The operator is responsible for interference-free operation of the device.

Environmental requirements

If a plastic transmitter housing is permanently exposed to certain steam and air mixtures, this can damage the housing.

- If you are unsure, please contact your Endress+Hauser Sales Center for clarification.
- If used in an approval-related area, observe the information on the nameplate.

2.5 Product safety

This measuring device is designed in accordance with good engineering practice to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate.

It meets general safety standards and legal requirements. It also complies with the EU directives listed in the device-specific EU Declaration of Conformity. Endress+Hauser confirms this by affixing the CE mark to the device.

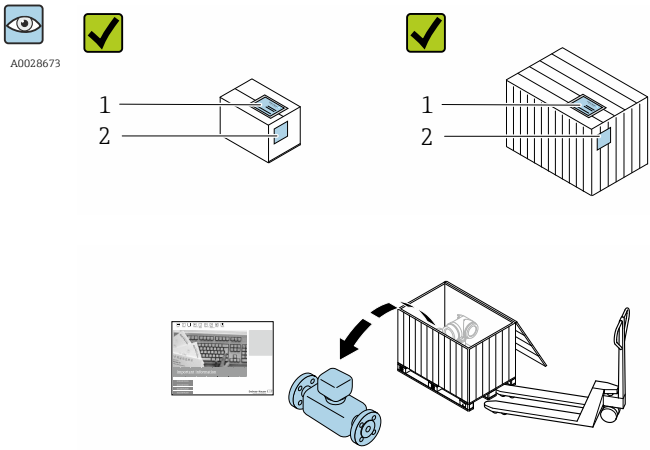
2.6 IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

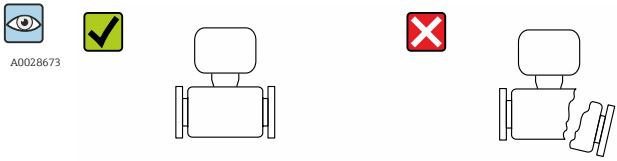
IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

3 Incoming acceptance and product identification

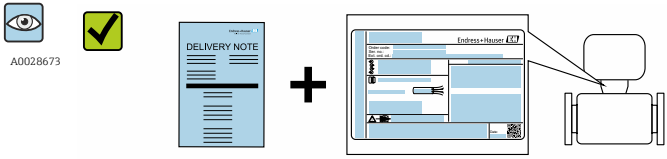
3.1 Incoming acceptance



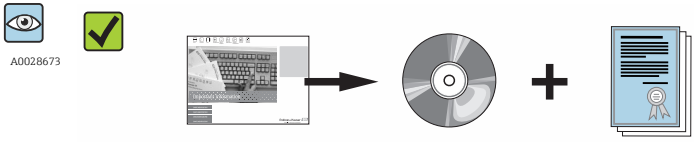
Are the order codes on the delivery note (1) and the product sticker (2) identical?



Are the goods undamaged?



Do the nameplate data match the ordering information on the delivery note?

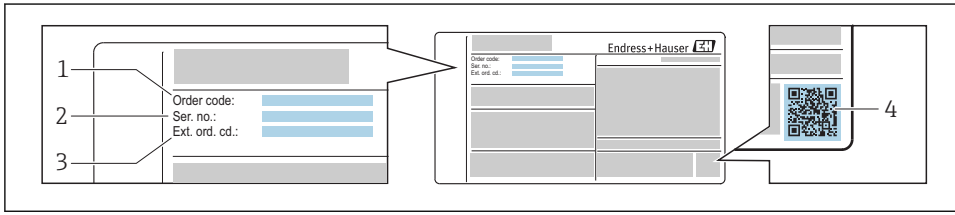


Is the CD-ROM with the Technical Documentation (depends on device version) and documents present?

- If one of the conditions is not satisfied, contact your Endress+Hauser Sales Center.
- Depending on the device version, the CD-ROM might not be part of the delivery! The Technical Documentation is available via the Internet or via the *Endress+Hauser Operations App*.

3.2 Product identification

The following options are available for identification of the measuring device:
- Nameplate specifications
- Order code with breakdown of the device features on the delivery note
- Enter serial numbers from nameplates in *W@M Device Viewer* (www.endress.com/deviceviewer): All information about the measuring device is displayed.
- Enter the serial number from the nameplates into the *Endress+Hauser Operations App* or scan the 2-D matrix code (QR code) on the nameplate with the *Endress+Hauser Operations App*: all the information for the measuring device is displayed.



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1 Example of a nameplate

1 Order code
2 Serial number (Ser. no.)
3 Extended order code (Ext. ord. cd.)
4 2-D matrix code (QR code)

For detailed information on the breakdown of the specifications on the nameplate, see the Operating Instructions for the device .

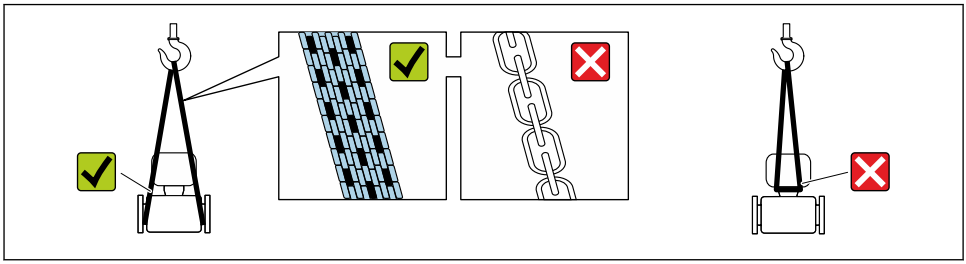
4 Storage and transport

4.1 Storage conditions

Observe the following notes for storage:
- Store in the original packaging to ensure protection from shock.
- Do not remove protective covers or protective caps installed on process connections. They prevent mechanical damage to the sealing surfaces and contamination in the measuring tube.
- Protect from direct sunlight to avoid unacceptably high surface temperatures.
- Select a storage location where moisture cannot collect in the measuring device as fungus and bacteria infestation can damage the lining.
- Store in a dry and dust-free place.
- Do not store outdoors.

4.2 Transporting the product

Transport the measuring device to the measuring point in the original packaging.



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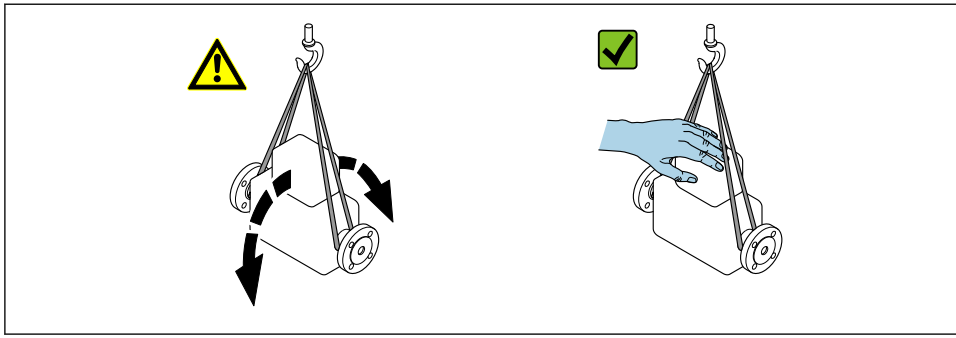
Do not remove protective covers or caps installed on process connections. They prevent mechanical damage to the sealing surfaces and contamination in the measuring tube.

4.2.1 Measuring devices without lifting lugs

WARNING

Center of gravity of the measuring device is higher than the suspension points of the webbing slings.

Risk of injury if the measuring device slips.
- Secure the measuring device against slipping or turning.
- Observe the weight specified on the packaging (stick-on label).



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4.2.2 Measuring devices with lifting lugs

⚠ CAUTION

Special transportation instructions for devices with lifting lugs

- ▶ Only use the lifting lugs fitted on the device or flanges to transport the device.
- ▶ The device must always be secured at two lifting lugs at least.

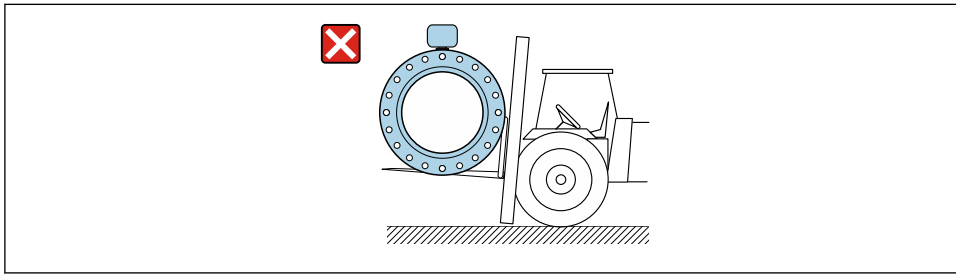
4.2.3 Transporting with a fork lift

If transporting in wood crates, the floor structure enables the crates to be lifted lengthwise or at both sides using a forklift.

⚠ CAUTION

Risk of damaging the magnetic coil

- ▶ If transporting by forklift, do not lift the sensor by the metal casing.
- ▶ This would buckle the casing and damage the internal magnetic coils.



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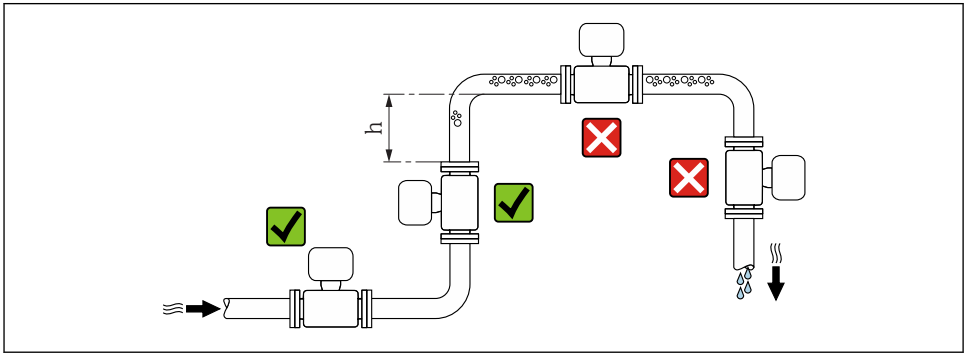
5 Installation

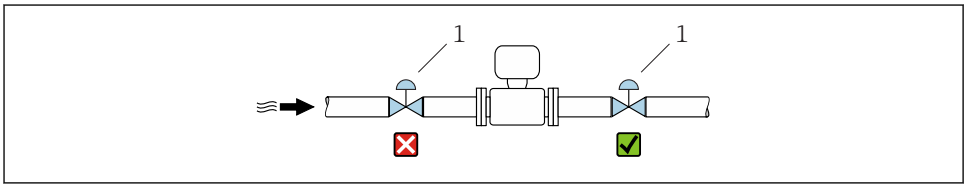
5.1 Installation conditions

5.1.1 Mounting position

Mounting location



$h \geq 2 \times DN$

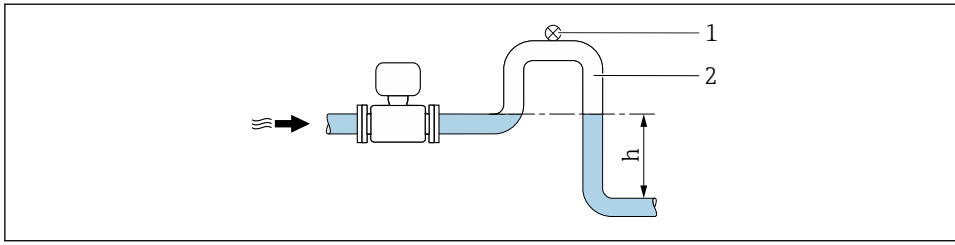


2 Installation of the sensor after a control valve is not recommended

1 Control valve

Installation in down pipes

Install a siphon with a vent valve downstream of the sensor in down pipes whose length h ≥ 5 m (16.4 ft). This precaution is to avoid low pressure and the consequent risk of damage to the measuring tube. This measure also prevents the system losing prime.



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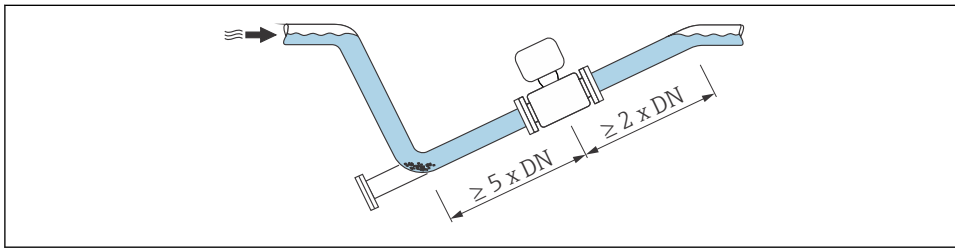
3 Installation in a down pipe

1 Vent valve
2 Pipe siphon
h Length of down pipe

Installation in partially filled pipes

A partially filled pipe with a gradient necessitates a drain-type configuration.



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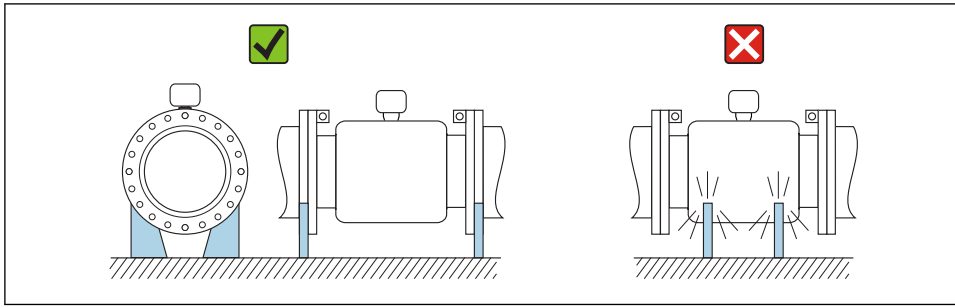
For heavy sensors DN ≥ 350 (14")



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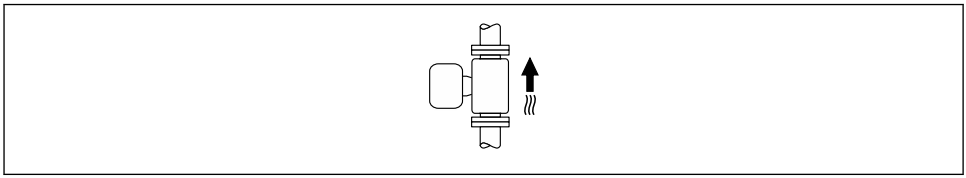
Orientation

The direction of the arrow on the sensor nameplate helps you to install the sensor according to the flow direction.

An optimum orientation position helps avoid gas and air accumulations and deposits in the measuring tube.

Vertical



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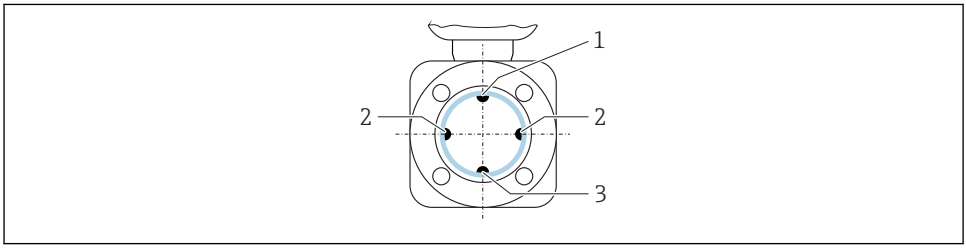
Optimum for self-emptying pipe systems and for use in conjunction with empty pipe detection.

Horizontal

- Ideally, the measuring electrode plane should be horizontal. This prevents brief insulation of the two measuring electrodes by entrained air bubbles.
- Empty pipe detection only works if the transmitter housing is pointing upwards as otherwise there is no guarantee that the empty pipe detection function will actually respond to a partially filled or empty measuring tube.



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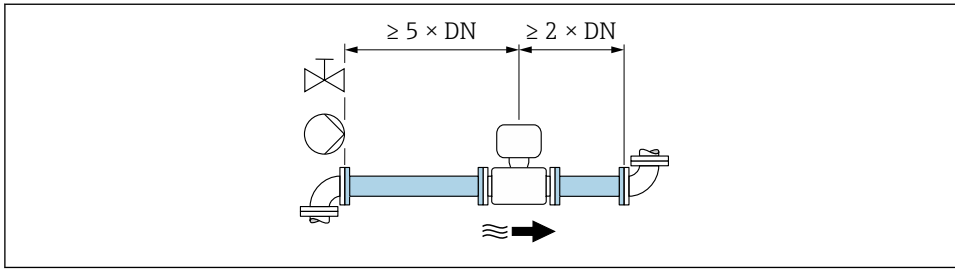
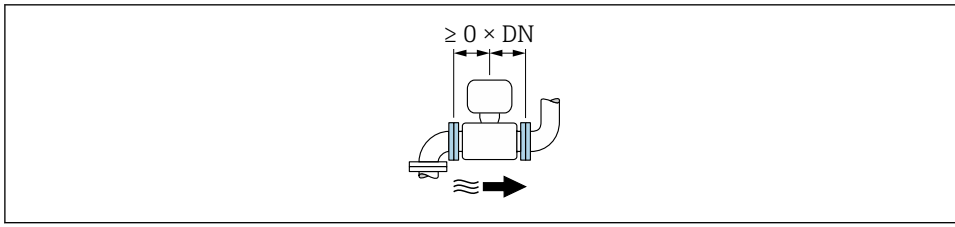
1 EPD electrode for empty pipe detection
2 Measuring electrodes for signal detection
3 Reference electrode for potential equalization

Inlet and outlet runs



4 *Order code for "Design", option A "Insertion length short, ISO/DVGW until DN400, DN450-2000 1:1" and order code for "Design", option B "Insertion length long, ISO/DVGW until DN400, DN450-2000 1:1.3"*



5 *Order code for "Design", option C "Insertion length short ISO/DVGW until DN300, w/o inlet and outlet runs, constricted meas.tube"*

For the dimensions and installation lengths of the device, see the "Technical Information" document, "Mechanical construction" section.

5.1.2 Requirements from environment and process

Ambient temperature range

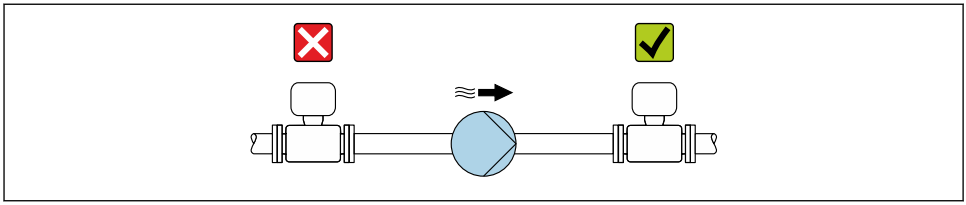
For detailed information on the ambient temperature range, see the Operating Instructions for the device.

If operating outdoors:
- Install the measuring device in a shady location.
- Avoid direct sunlight, particularly in warm climatic regions.
- Avoid direct exposure to weather conditions.

Temperature tables

For detailed information on the temperature tables, see the separate document entitled "Safety Instructions" (XA) for the device.

System pressure



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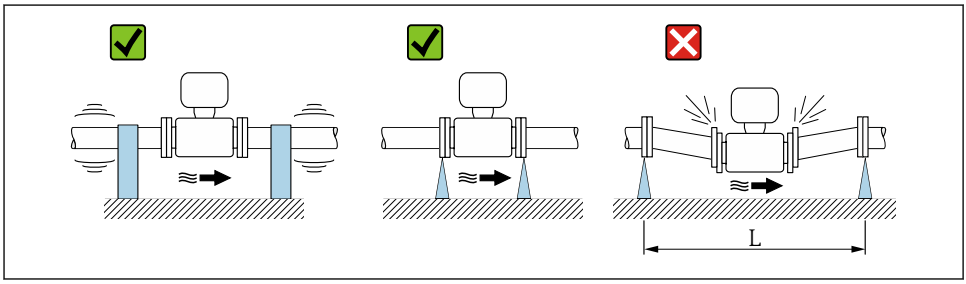
Furthermore, install pulse dampers if reciprocating, diaphragm or peristaltic pumps are used.

Vibrations



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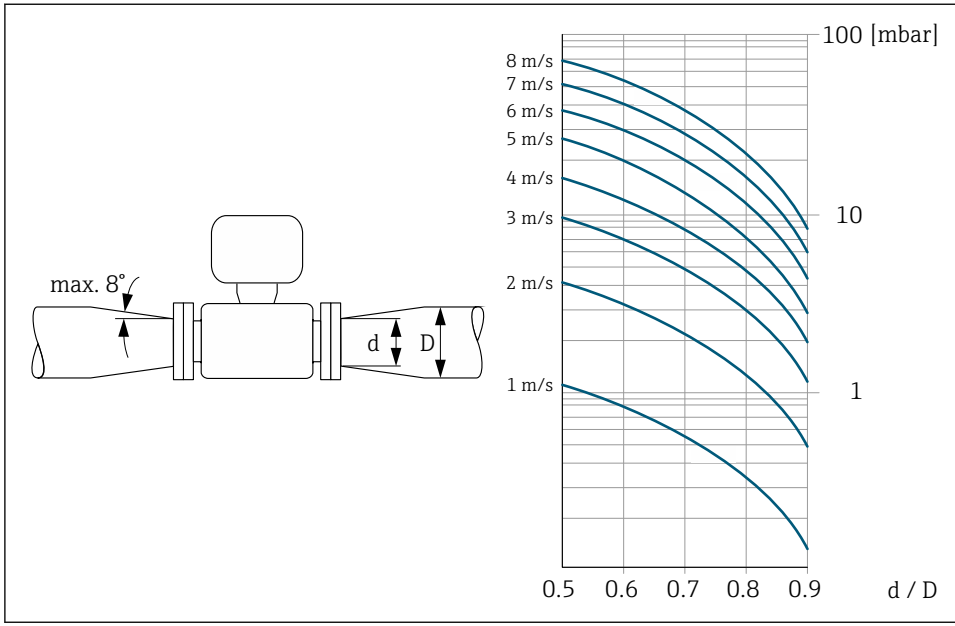
6 *Measures to avoid device vibrations (L > 10 m (33 ft))*

Adapters



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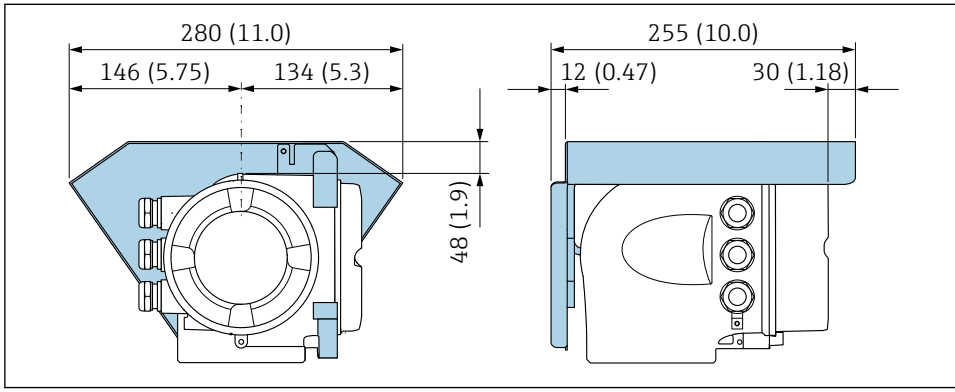
5.1.3 Special mounting instructions

Weather protection cover: Proline 300



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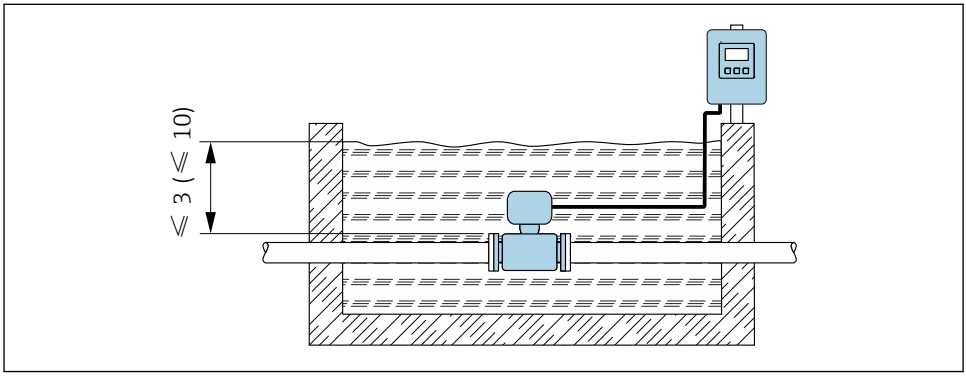
Temporary immersion in water

A remote version with IP67 protection, Type 6 is optionally available for temporary immersion in water for up to 168 hours at ≤ 3 m (10 ft) or in exceptional cases for use for up to 48 hours at ≤ 10 m (30 ft).

Compared with the standard degree of protection IP67, Type 4X enclosure, the version IP67, Type 6 enclosure has been designed to withstand short-term or temporary flooding.



7 *Engineering unit in m(ft)*

For detailed information on replacing the cable gland on the connection housing, see the Transmitter Brief Operating Instructions.

5.2 Mounting the measuring device

5.2.1 Required tools

For flanges and other process connections, use an appropriate mounting tool

5.2.2 Preparing the measuring device

1. Remove all remaining transport packaging.
2. Remove any protective covers or protective caps present from the sensor.
3. Remove stick-on label on the electronics compartment cover.

5.2.3 Mounting the sensor

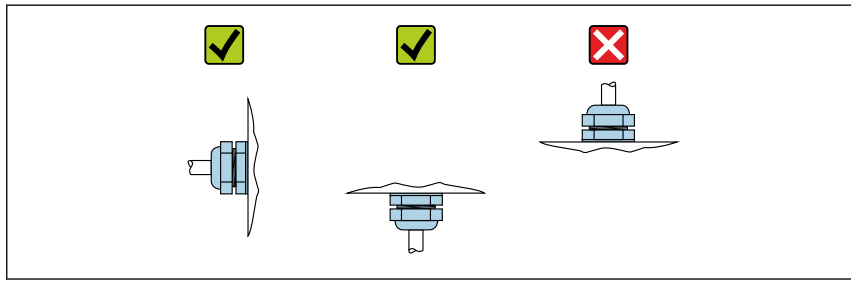
⚠ WARNING

An electrically conductive layer could form on the inside of the measuring tube!
Risk of measuring signal short circuit.
- ▶ Ensure that the inside diameters of the gaskets are greater than or equal to that of the process connections and piping.
- ▶ Ensure that the gaskets are clean and undamaged.
- ▶ Install the gaskets correctly.
- ▶ Do not use electrically conductive sealing compounds such as graphite.

⚠ WARNING

Danger due to improper process sealing!
- ▶ Ensure that the inside diameters of the gaskets are greater than or equal to that of the process connections and piping.
- ▶ Ensure that the gaskets are clean and undamaged.
- ▶ Install the gaskets correctly.

1. Ensure that the direction of the arrow on the sensor matches the flow direction of the medium.
2. To ensure compliance with device specifications, install the measuring device between the pipe flanges in a way that it is centered in the measurement section.
3. If using ground disks, comply with the Installation Instructions provided.
4. Observe required screw tightening torques .
5. Install the measuring device or turn the transmitter housing so that the cable entries do not point upwards.



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Mounting the seals

⚠ CAUTION

An electrically conductive layer could form on the inside of the measuring tube!
Risk of measuring signal short circuit.
- ▶ Do not use electrically conductive sealing compounds such as graphite.

Comply with the following instructions when installing seals:
- Make sure that the seals do not protrude into the piping cross-section.
- For DIN flanges: only use seals according to DIN EN 1514-1.
- For "hard rubber" lining: additional seals are **always** required.
- For "polyurethane" lining: generally additional seals are **not** required.
- For "PTFE" lining: generally additional seals are **not** required.

Mounting the ground cable/ground disks

For information on potential equalization and detailed mounting instructions for the use of ground cables/ground disks, see the Transmitter Brief Operating Instructions.

Screw tightening torques

→ 27

5.2.4 Mounting the transmitter of the remote version:

CAUTION

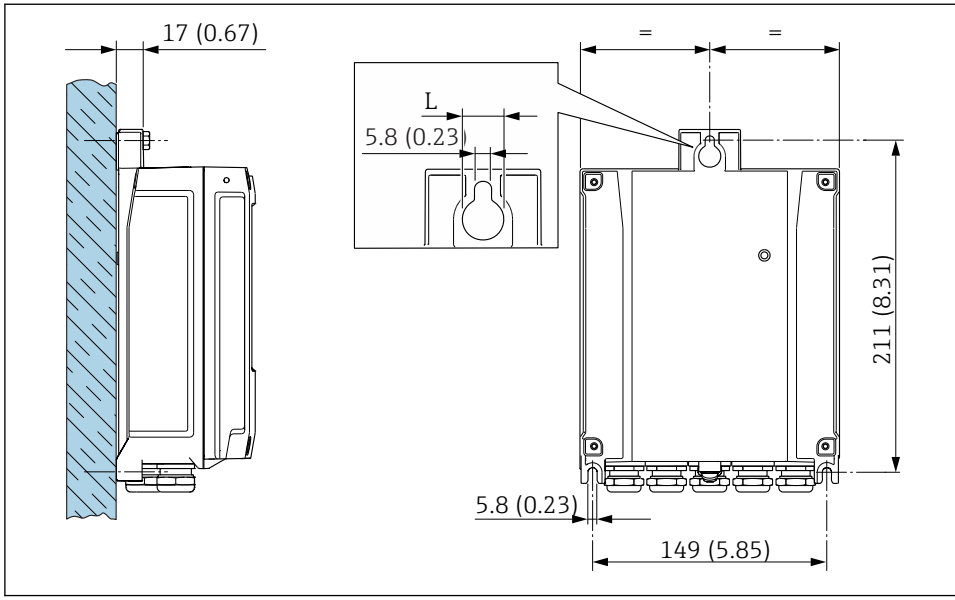
Ambient temperature too high!

Danger of electronics overheating and housing deformation.
- ▶ Do not exceed the permitted maximum ambient temperature .
- ▶ If operating outdoors: Avoid direct sunlight and exposure to weathering, particularly in warm climatic regions.

CAUTION

Excessive force can damage the housing!
- ▶ Avoid excessive mechanical stress.

Wall mounting



8 Engineering unit mm (in)

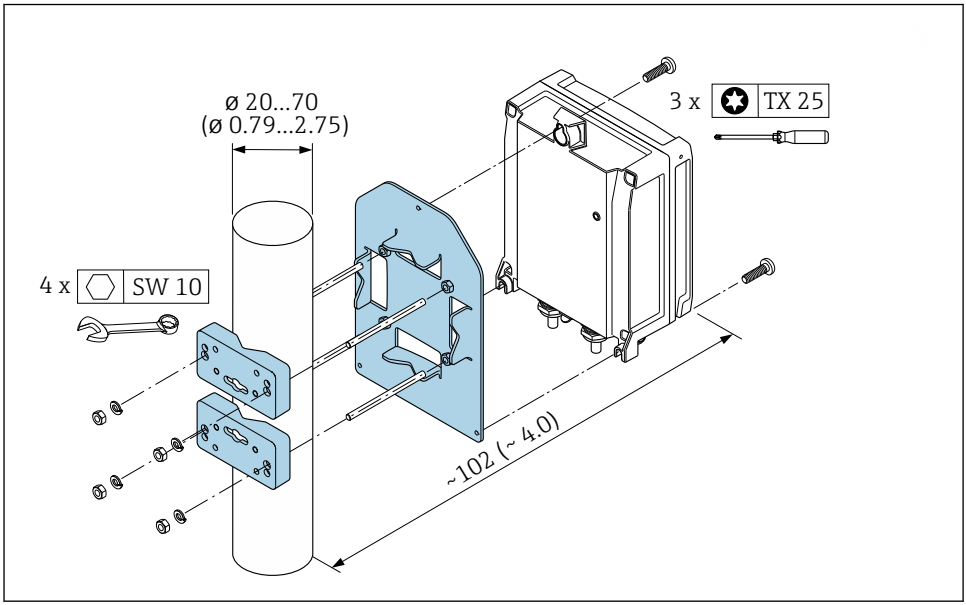
L Depends on order code for "Transmitter housing"

Order code for "Transmitter housing"
- Option **A**, aluminum coated: L =14 mm (0.55 in)
- Option **D**, polycarbonate: L = 13 mm (0.51 in)

Post mounting

WARNING

Excessive tightening torque applied to the fixing screws on plastic housing!
Risk of damaging the plastic transmitter.
- ▶ Tighten the fixing screws as per the tightening torque: 2 Nm (1.5 lbf ft)



9 *Engineering unit mm (in)*

5.3 Post-installation check

Is the device undamaged (visual inspection)?	❑
Does the measuring device conform to the measuring point specifications? For example: ▪ Process temperature ▪ Process pressure (refer to the section on "Pressure-temperature ratings" in the "Technical Information" document) ▪ Ambient temperature ▪ Measuring range	❑
Has the correct orientation for the sensor been selected ? ▪ According to sensor type ▪ According to medium temperature ▪ According to medium properties (outgassing, with entrained solids)	❑
Does the arrow on the sensor nameplate match the direction of flow of the fluid through the piping ?	❑
Are the measuring point identification and labeling correct (visual inspection)?	❑
Is the device adequately protected from precipitation and direct sunlight?	❑
Have the fixing screws been tightened with the correct tightening torque?	❑

6 Disposal

6.1 Removing the measuring device

1. Switch off the device.

⚠ WARNING

Danger to persons from process conditions.

- Beware of hazardous process conditions such as pressure in the measuring device, high temperatures or aggressive fluids.

2. Carry out the mounting and connection steps from the "Mounting the measuring device" and "Connecting the measuring device" sections in reverse order. Observe the safety instructions.

6.2 Disposing of the measuring device

⚠ WARNING

Danger to personnel and environment from fluids that are hazardous to health.

- Ensure that the measuring device and all cavities are free of fluid residues that are hazardous to health or the environment, e.g. substances that have permeated into crevices or diffused through plastic.

Observe the following notes during disposal:

- Observe valid federal/national regulations.
- Ensure proper separation and reuse of the device components.

7 Appendix

7.1 Screw tightening torques

For detailed information on the screw tightening torques, see the "Mounting the sensor" section of the Operating Instructions for the device

Please note the following:
- The torques listed only apply:
  - For lubricated threads.
  - For pipes that are free from tensile stress.
- Tighten the screws uniformly and in diagonally opposite sequence.
- Overtightening the screws will deform the sealing faces or damage the seals.

EN 1092-1 (DIN 2501), PN 6/10/16

Nominal diameter	Pressure rating	Screws	Flange thickness	Max. screw tightening torque [Nm]		
[mm]	[bar]	[mm]	[mm]	Hard rubber	Polyurethane	PTFE
25	PN 10/16	4 × M12	18	–	6	11
32	PN 10/16	4 × M16	18	–	16	27
40	PN 10/16	4 × M16	18	–	16	29
50	PN 10/16	4 × M16	18	–	15	40
65 [1)]	PN 10/16	8 × M16	18	–	10	22
80	PN 10/16	8 × M16	20	–	15	30
100	PN 10/16	8 × M16	20	–	20	42
125	PN 10/16	8 × M16	22	–	30	55
150	PN 10/16	8 × M20	22	–	50	90
200	PN 16	12 × M20	24	–	65	87
250	PN 16	12 × M24	26	–	126	151
300	PN 16	12 × M24	28	–	139	177
350	PN 6	12 × M20	22	111	120	–
350	PN 10	16 × M20	26	112	118	–
350	PN 16	16 × M24	30	152	165	–
400	PN 6	16 × M20	22	90	98	–
400	PN 10	16 × M24	26	151	167	–
400	PN 16	16 × M27	32	193	215	–
450	PN 6	16 × M20	22	112	126	–
450	PN 10	20 × M24	28	153	133	–
500	PN 6	20 × M20	24	119	123	–

Nominal diameter	Pressure rating	Screws	Flange thickness	Max. screw tightening torque [Nm]		
[mm]	[bar]	[mm]	[mm]	Hard rubber	Polyurethane	PTFE
500	PN 10	20 × M24	28	155	171	–
500	PN 16	20 × M30	34	275	300	–
600	PN 6	20 × M24	30	139	147	–
600	PN 10	20 × M27	28	206	219	–
600 [1)]	PN 16	20 × M33	36	415	443	–
700	PN 6	24 × M24	24	148	139	–
700	PN 10	24 × M27	30	246	246	–
700	PN 16	24 × M33	36	278	318	–
800	PN 6	24 × M27	24	206	182	–
800	PN 10	24 × M30	32	331	316	–
800	PN 16	24 × M36	38	369	385	–
900	PN 6	24 × M27	26	230	637	–
900	PN 10	28 × M30	34	316	307	–
900	PN 16	28 × M36	40	353	398	–
1000	PN 6	28 × M27	26	218	208	–
1000	PN 10	28 × M33	34	402	405	–
1000	PN 16	28 × M39	42	502	518	–
1200	PN 6	32 × M30	28	319	299	–
1200	PN 10	32 × M36	38	564	568	–
1200	PN 16	32 × M45	48	701	753	–
1400	PN 6	36 × M33	32	430	–	–
1400	PN 10	36 × M39	42	654	–	–
1400	PN 16	36 × M45	52	729	–	–
1600	PN 6	40 × M33	34	440	–	–
1600	PN 10	40 × M45	46	946	–	–
1600	PN 16	40 × M52	58	1007	–	–
1800	PN 6	44 × M36	36	547	–	–
1800	PN 10	44 × M45	50	961	–	–
1800	PN 16	44 × M52	62	1108	–	–
2000	PN 6	48 × M39	38	629	–	–
2000	PN 10	48 × M45	54	1047	–	–

Nominal diameter	Pressure rating	Screws	Flange thickness	Max. screw tightening torque [Nm]		
[mm]	[bar]	[mm]	[mm]	Hard rubber	Polyurethane	PTFE
2 000	PN 16	48 × M56	66	1 324	–	–
2 200	PN 6	52 × M39	42	698	–	–
2 200	PN 10	52 × M52	58	1 217	–	–
2 400	PN 6	56 × M39	44	768	–	–
2 400	PN 10	56 × M52	62	1 229	–	–

1) Designed acc. to EN 1092-1 (not to DIN 2501)

EN 1092-1 (DIN 2501), PN 10/16/25, P245GH/stainless; calculated according to EN 1591-1:2014 for flanges as per EN 1092-1:2013

Nominal diameter	Pressure rating	Screws	Flange thickness	Nom. screw tightening torque [Nm]	
[mm]	[bar]	[mm]	[mm]	PUR	HG
350	PN 6	12 × M20	22	75	60
350	PN 10	16 × M20	26	80	70
350	PN 16	16 × M24	30	135	125
400	PN 6	16 × M20	22	70	65
400	PN 10	16 × M24	26	120	100
400	PN 16	16 × M27	32	190	175
450	PN 6	16 × M20	22	90	70
450	PN 10	20 × M24	28	110	100
450	PN 16	20 × M27	34	190	175
500	PN 6	20 × M20	24	70	65
500	PN 10	20 × M24	28	120	110
500	PN 16	20 × M30	36	235	225
600	PN 6	20 × M24	30	105	105
600	PN 10	20 × M27	30	160	165
600	PN 16	20 × M33	40	340	340
700	PN 6	24 × M24	30	110	110
700	PN 10	24 × M27	35	190	190
700	PN 16	24 × M33	40	340	340
800	PN 6	24 × M27	30	145	145
800	PN 10	24 × M30	38	260	260

Nominal diameter	Pressure rating	Screws	Flange thickness	Nom. screw tightening torque [Nm]	
[mm]	[bar]	[mm]	[mm]	PUR	HG
800	PN 16	24 × M36	41	455	465
900	PN 6	24 × M27	34	180	170
900	PN 10	28 × M30	38	275	265
900	PN 16	28 × M36	48	475	475
1000	PN 6	28 × M27	38	185	175
1000	PN 10	28 × M33	44	360	350
1000	PN 16	28 × M39	59	620	630
1200	PN 6	32 × M30	42	250	235
1200	PN 10	32 × M36	55	480	470
1200	PN 16	32 × M45	78	900	890
1400	PN 6	36 × M33	56	–	300
1400	PN 10	36 × M39	65	–	600
1400	PN 16	36 × M45	84	–	1050
1600	PN 6	40 × M33	63	–	340
1600	PN 10	40 × M45	75	–	810
1600	PN 16	40 × M52	102	–	1420
1800	PN 6	44 × M36	69	–	430
1800	PN 10	44 × M45	85	–	920
1800	PN 16	44 × M52	110	–	1600
2000	PN 6	48 × M39	74	–	530
2000	PN 10	48 × M45	90	–	1040
2000	PN 16	48 × M56	124	–	1900
2200	PN 6	52 × M39	81	–	580
2200	PN 10	52 × M52	100	–	1290
2400	PN 6	56 × M39	87	–	650
2400	PN 10	56 × M52	110	–	1410

ASME B16.5, Class 150

Nominal diameter		Screws	Max. screw tightening torque [Nm] ([lbf · ft])		
[mm]	[in]	[in]	Hard rubber	Polyurethane	PTFE
25	1	4 × 5/8	–	5 (4)	14 (13)
40	1 ½	8 × 5/8	–	10 (7)	21 (15)
50	2	4 × 5/8	–	15 (11)	40 (29)
80	3	4 × 5/8	–	25 (18)	65 (48)
100	4	8 × 5/8	–	20 (15)	44 (32)
150	6	8 × ¾	–	45 (33)	90 (66)
200	8	8 × ¾	–	65 (48)	87 (64)
250	10	12 × 7/8	–	126 (93)	151 (112)
300	12	12 × 7/8	–	146 (108)	177 (131)
350	14	12 × 1	135 (100)	158 (117)	–
400	16	16 × 1	128 (94)	150 (111)	–
450	18	16 × 1 1/8	204 (150)	234 (173)	–
500	20	20 × 1 1/8	183 (135)	217 (160)	–
600	24	20 × 1 ¼	268 (198)	307 (226)	–

AWWA C207, Class D

Nominal diameter		Screws	Max. screw tightening torque [Nm] ([lbf · ft])		
[mm]	[in]	[in]	Hard rubber	Polyurethane	PTFE
700	28	28 × 1 ¼	247 (182)	292 (215)	–
750	30	28 × 1 ¼	287 (212)	302 (223)	–
800	32	28 × 1 ½	394 (291)	422 (311)	–
900	36	32 × 1 ½	419 (309)	430 (317)	–
1000	40	36 × 1 ½	420 (310)	477 (352)	–
1050	42	36 × 1 ½	528 (389)	518 (382)	–
1200	48	44 × 1 ½	552 (407)	531 (392)	–
1350	54	44 × 1 ¾	730 (538)	–	–
1500	60	52 × 1 ¾	758 (559)	–	–
1650	66	52 × 1 ¾	946 (698)	–	–
1800	72	60 × 1 ¾	975 (719)	–	–
2000	78	64 × 2	853 (629)	–	–

Nominal diameter		Screws	Max. screw tightening torque [Nm] ([lbf · ft])		
[mm]	[in]	[in]	Hard rubber	Polyurethane	PTFE
2 150	84	64 × 2	931 (687)	–	–
2 300	90	68 × 2 ¼	1 048 (773)	–	–

AS 2129, Table E

Nominal diameter	Screws	Max. screw tightening torque [Nm]		
[mm]	[mm]	Hard rubber	Polyurethane	PTFE
350	12 × M24	203	–	–
400	12 × M24	226	–	–
450	16 × M24	226	–	–
500	16 × M24	271	–	–
600	16 × M30	439	–	–
700	20 × M30	355	–	–
750	20 × M30	559	–	–
800	20 × M30	631	–	–
900	24 × M30	627	–	–
1 000	24 × M30	634	–	–
1 200	32 × M30	727	–	–

AS 4087, PN 16

Nominal diameter	Screws	Max. screw tightening torque [Nm]		
[mm]	[mm]	Hard rubber	Polyurethane	PTFE
350	12 × M24	203	–	–
375	12 × M24	137	–	–
400	12 × M24	226	–	–
450	12 × M24	301	–	–
500	16 × M24	271	–	–
600	16 × M27	393	–	–
700	20 × M27	330	–	–
750	20 × M30	529	–	–
800	20 × M33	631	–	–
900	24 × M33	627	–	–

Nominal diameter	Screws	Max. screw tightening torque [Nm]		
[mm]	[mm]	Hard rubber	Polyurethane	PTFE
1000	24 × M33	595	–	–
1200	32 × M33	703	–	–

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