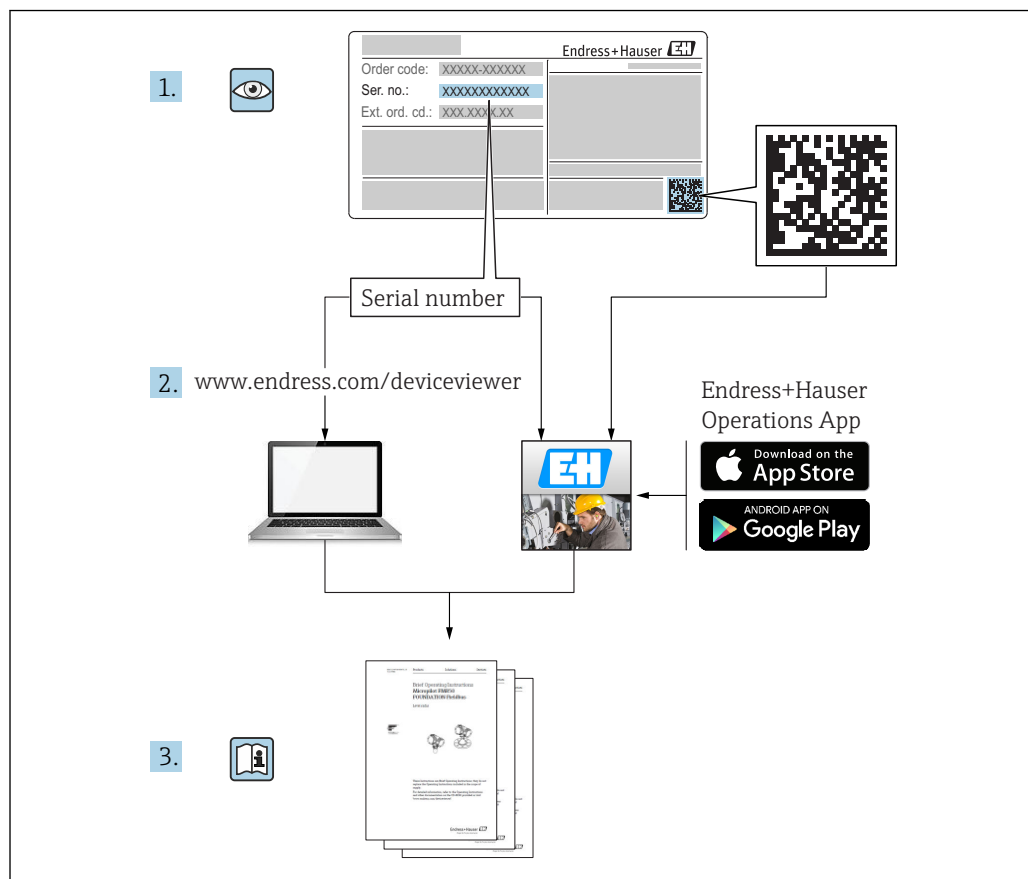


Special Documentation
Proline Promag P 300, 500
FOUNDATION Fieldbus,
PROFIBUS PA



A0023555

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1 About this document

1.1 Document function

This manual is special documentation for Proline Promag P 300, 500, FOUNDATION Fieldbus, PROFIBUS PA, which complements the current Operating Instructions for Proline Promag P 300, 500, FOUNDATION Fieldbus, PROFIBUS PA with screw tightening torques.

This manual is an integral part of the Technical Documentation. Detailed information on mounting, commissioning, operation, transport, maintenance and repair is provided in the standard documentation and in the supplementary device-dependent documentation. Please pay attention to the documentation associated with the device.

1.2 Symbols used

1.2.1 Safety symbols

Symbol	Meaning
 DANGER	DANGER! This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.
 WARNING	WARNING! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.
 CAUTION	CAUTION! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.
 NOTICE	NOTE! This symbol contains information on procedures and other facts which do not result in personal injury.

1.2.2 Electrical symbols

Symbol	Meaning
	Direct current
	Alternating current
	Direct current and alternating current
	Ground connection A grounded terminal which, as far as the operator is concerned, is grounded via a grounding system.
	Protective Earth (PE) A terminal which must be connected to ground prior to establishing any other connections. The ground terminals are situated inside and outside the device: ■ Inner ground terminal: Connects the protective earth to the mains supply. ■ Outer ground terminal: Connects the device to the plant grounding system.

1.2.3 Communication symbols

Symbol	Meaning
	Wireless Local Area Network (WLAN) Communication via a wireless, local network.
	LED Light emitting diode is off.
	LED Light emitting diode is on.
	LED Light emitting diode is flashing.

1.2.4 Tool symbols

Symbol	Meaning
	Torx screwdriver
	Flat blade screwdriver
	Phillips head screwdriver
	Allen key
	Open-ended wrench

1.3 Documentation

 For an overview of the scope of the associated Technical Documentation, refer to the following:

- The *W@M Device Viewer* : Enter the serial number from the nameplate (www.endress.com/deviceviewer)
- The *Endress+Hauser Operations App*: Enter the serial number from the nameplate or scan the 2-D matrix code (QR code) on the nameplate.

This Special Documentation is an integral part of the following documentation:

Measuring device	Documentation	
	FOUNDATION Fieldbus	PROFIBUS PA
Promag P 300	BA01478D	BA01397D
Promag P 500	BA01480D	BA01405D

1.4 Registered trademarks

PROFIBUS®

Registered trademark of the PROFIBUS User Organization, Karlsruhe, Germany

FOUNDATION™ Fieldbus

Registration-pending trademark of the FieldComm Group, Austin, Texas, USA

Bluetooth® wireless technology



The Bluetooth® word mark and logos are registered trademarks owned by the Bluetooth SIG, Inc. and any use of such marks by Endress+Hauser is under license.

Apple®

Apple, the Apple logo, iPhone, and iPod touch are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a service mark of Apple Inc.

Android®

Android, Google Play and the Google Play logo are trademarks of Google Inc.

2 Basic safety instructions

2.1 Requirements for the personnel

The personnel for installation, commissioning, diagnostics and maintenance must fulfill the following requirements:

- ▶ Trained, qualified specialists must have a relevant qualification for this specific function and task.
- ▶ Are authorized by the plant owner/operator.
- ▶ Are familiar with federal/national regulations.
- ▶ Before starting work, read and understand the instructions in the manual and supplementary documentation as well as the certificates (depending on the application).
- ▶ Follow instructions and comply with basic conditions.

The operating personnel must fulfill the following requirements:

- ▶ Are instructed and authorized according to the requirements of the task by the facility's owner-operator.
- ▶ Follow the instructions in this manual.

2.2 Designated use

Application and media

The measuring device described in these Brief Operating Instructions is intended only for flow measurement of liquids with a minimum conductivity of 5 $\mu\text{S}/\text{cm}$.

Depending on the version ordered, the measuring device can also measure potentially explosive, flammable, poisonous and oxidizing media.

Measuring devices for use in hazardous areas, in hygienic applications or where there is an increased risk due to process pressure, are labeled accordingly on the nameplate.

To ensure that the measuring device remains in proper condition for the operation time:

- ▶ Keep within the specified pressure and temperature range.
- ▶ Only use the measuring device in full compliance with the data on the nameplate and the general conditions listed in the Operating Instructions and supplementary documentation.
- ▶ Based on the nameplate, check whether the ordered device is permitted for the intended use in the hazardous area (e.g. explosion protection, pressure vessel safety).
- ▶ Use the measuring device only for media to which the process-wetted materials are sufficiently resistant.
- ▶ If the measuring device is not operated at atmospheric temperature, compliance with the relevant basic conditions specified in the associated device documentation is absolutely essential: "Documentation" section.
- ▶ Protect the measuring device permanently against corrosion from environmental influences.

Incorrect use

Non-designated use can compromise safety. The manufacturer is not liable for damage caused by improper or non-designated use.

WARNING

Danger of breakage due to corrosive or abrasive fluids!

- ▶ Verify the compatibility of the process fluid with the sensor material.
- ▶ Ensure the resistance of all fluid-wetted materials in the process.
- ▶ Keep within the specified pressure and temperature range.

NOTICE**Verification for borderline cases:**

- ▶ For special fluids and fluids for cleaning, Endress+Hauser is glad to provide assistance in verifying the corrosion resistance of fluid-wetted materials, but does not accept any warranty or liability as minute changes in the temperature, concentration or level of contamination in the process can alter the corrosion resistance properties.

Residual risks**⚠ WARNING**

The electronics and the medium may cause the surfaces to heat up. This presents a burn hazard!

- ▶ For elevated fluid temperatures, ensure protection against contact to prevent burns.

2.3 Workplace safety

For work on and with the device:

- ▶ Wear the required personal protective equipment according to federal/national regulations.

For welding work on the piping:

- ▶ Do not ground the welding unit via the measuring device.

If working on and with the device with wet hands:

- ▶ Due to the increased risk of electric shock, gloves must be worn.

2.4 Operational safety

Risk of injury.

- ▶ Operate the device in proper technical condition and fail-safe condition only.
- ▶ The operator is responsible for interference-free operation of the device.

2.5 Product safety

This measuring device is designed in accordance with good engineering practice to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate.

It meets general safety standards and legal requirements. It also complies with the EU directives listed in the device-specific EU Declaration of Conformity. Endress+Hauser confirms this by affixing the CE mark to the device.

2.6 IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

2.7 Device-specific IT security

The device offers a range of specific functions to support protective measures on the operator's side. These functions can be configured by the user and guarantee greater in-operation safety if used correctly.

3 Screw tightening torques

Please note the following:

- The screw tightening torques listed below apply only to lubricated threads and to pipes not subjected to tensile stress.
- Tighten the screws uniformly and in diagonally opposite sequence.
- Overtightening the screws will deform the sealing faces or damage the seals.

EN 1092-1 (DIN 2501), PN 10/16/25/40

Nominal diameter [mm]	Pressure rating [bar]	Screws [mm]	Flange thickness [mm]	Max. screw tightening torque [Nm]	
				PTFE	PFA
15	PN 40	4 × M12	16	11	–
25	PN 40	4 × M12	18	26	20
32	PN 40	4 × M16	18	41	35
40	PN 40	4 × M16	18	52	47
50	PN 40	4 × M16	20	65	59
65 ¹⁾	PN 16	8 × M16	18	43	40
65	PN 40	8 × M16	22	43	40
80	PN 16	8 × M16	20	53	48
80	PN 40	8 × M16	24	53	48
100	PN 16	8 × M16	20	57	51
100	PN 40	8 × M20	24	78	70
125	PN 16	8 × M16	22	75	67
125	PN 40	8 × M24	26	111	99
150	PN 16	8 × M20	22	99	85
150	PN 40	8 × M24	28	136	120
200	PN 10	8 × M20	24	141	101
200	PN 16	12 × M20	24	94	67
200	PN 25	12 × M24	30	138	105
250	PN 10	12 × M20	26	110	–
250	PN 16	12 × M24	26	131	–
250	PN 25	12 × M27	32	200	–
300	PN 10	12 × M20	26	125	–
300	PN 16	12 × M24	28	179	–
300	PN 25	16 × M27	34	204	–
350	PN 10	16 × M20	26	188	–
350	PN 16	16 × M24	30	254	–
350	PN 25	16 × M30	38	380	–
400	PN 10	16 × M24	26	260	–
400	PN 16	16 × M27	32	330	–
400	PN 25	16 × M33	40	488	–
450	PN 10	20 × M24	28	235	–
450	PN 16	20 × M27	40	300	–
450	PN 25	20 × M33	46	385	–
500	PN 10	20 × M24	28	265	–

Nominal diameter [mm]	Pressure rating [bar]	Screws [mm]	Flange thickness [mm]	Max. screw tightening torque [Nm]	
				PTFE	PFA
500	PN 16	20 × M30	34	448	–
500	PN 25	20 × M33	48	533	–
600	PN 10	20 × M27	28	345	–
600 ¹⁾	PN 16	20 × M33	36	658	–
600	PN 25	20 × M36	58	731	–

1) Designed acc. to EN 1092-1 (not to DIN 2501)

EN 1092-1 (DIN 2501), PN 10/16/25, P245GH/stainless; calculated according to EN 1591-1:2014 for flanges as per EN 1092-1:2013

Nominal diameter [mm]	Pressure rating [bar]	Screws [mm]	Flange thickness [mm]	Nom. screw tightening torque [Nm]
				PTFE
350	PN 10	16 × M20	26	60
350	PN 16	16 × M24	30	115
350	PN 25	16 × M30	38	220
400	PN 10	16 × M24	26	90
400	PN 16	16 × M27	32	155
400	PN 25	16 × M33	40	290
450	PN 10	20 × M24	28	90
450	PN 16	20 × M27	34	155
450	PN 25	20 × M33	46	290
500	PN 10	20 × M24	28	100
500	PN 16	20 × M30	36	205
500	PN 25	20 × M33	48	345
600	PN 10	20 × M27	30	150
600	PN 16	20 × M33	40	310
600	PN 25	20 × M36	48	500

ASME B16.5, Class 150/300

Nominal diameter		Pressure rating	Screws	Max. screw tightening torque [Nm] ([lbf · ft])	
				PTFE	PFA
[mm]	[in]	[psi]	[in]		
15	½	Class 150	4 × ½	6 (4)	– (–)
15	½	Class 300	4 × ½	6 (4)	– (–)
25	1	Class 150	4 × ½	11 (8)	10 (7)
25	1	Class 300	4 × 5/8	14 (10)	12 (9)
40	1 ½	Class 150	4 × ½	24 (18)	21 (15)
40	1 ½	Class 300	4 × ¾	34 (25)	31 (23)
50	2	Class 150	4 × 5/8	47 (35)	44 (32)
50	2	Class 300	8 × 5/8	23 (17)	22 (16)
80	3	Class 150	4 × 5/8	79 (58)	67 (49)

Nominal diameter		Pressure rating	Screws	Max. screw tightening torque [Nm] ([lbf · ft])	
[mm]	[in]	[psi]	[in]	PTFE	PFA
80	3	Class 300	8 × ¾	47 (35)	42 (31)
100	4	Class 150	8 × 5/8	56 (41)	50 (37)
100	4	Class 300	8 × ¾	67 (49)	59 (44)
150	6	Class 150	8 × ¾	106 (78)	86 (63)
150	6	Class 300	12 × ¾	73 (54)	67 (49)
200	8	Class 150	8 × ¾	143 (105)	109 (80)
250	10	Class 150	12 × 7/8	135 (100)	- (-)
300	12	Class 150	12 × 7/8	178 (131)	- (-)
350	14	Class 150	12 × 1	260 (192)	- (-)
400	16	Class 150	16 × 1	246 (181)	- (-)
450	18	Class 150	16 × 1 1/8	371 (274)	- (-)
500	20	Class 150	20 × 1 1/8	341 (252)	- (-)
600	24	Class 150	20 × 1 ¼	477 (352)	- (-)

JIS B2220, 10/20K

Nominal diameter		Pressure rating	Screws	Max. screw tightening torque [Nm]	
[mm]		[bar]	[mm]	PTFE	PFA
25		10K	4 × M16	32	27
25		20K	4 × M16	32	27
32		10K	4 × M16	38	-
32		20K	4 × M16	38	-
40		10K	4 × M16	41	37
40		20K	4 × M16	41	37
50		10K	4 × M16	54	46
50		20K	8 × M16	27	23
65		10K	4 × M16	74	63
65		20K	8 × M16	37	31
80		10K	8 × M16	38	32
80		20K	8 × M20	57	46
100		10K	8 × M16	47	38
100		20K	8 × M20	75	58
125		10K	8 × M20	80	66
125		20K	8 × M22	121	103
150		10K	8 × M20	99	81
150		20K	12 × M22	108	72
200		10K	12 × M20	82	54
200		20K	12 × M22	121	88
250		10K	12 × M22	133	-
250		20K	12 × M24	212	-
300		10K	16 × M22	99	-
300		20K	16 × M24	183	-

JIS B2220, 10/20K

Nominal diameter [mm]	Pressure rating [bar]	Screws [mm]	Nom. screw tightening torque [Nm]	
			PUR	HG
350	10K	16 × M22	109	109
350	20K	16 × M30×3	217	217
400	10K	16 × M24	163	163
400	20K	16 × M30×3	258	258
450	10K	16 × M24	155	155
450	20K	16 × M30×3	272	272
500	10K	16 × M24	183	183
500	20K	16 × M30×3	315	315
600	10K	16 × M30	235	235
600	20K	16 × M36×3	381	381
700	10K	16 × M30	300	300
750	10K	16 × M30	339	339

AS 2129, Table E

Nominal diameter [mm]	Screws [mm]	Max. screw tightening torque [Nm]
		PTFE
25	4 × M12	21
50	4 × M16	42

AS 4087, PN 16

Nominal diameter [mm]	Screws [mm]	Max. screw tightening torque [Nm]
		PTFE
50	4 × M16	42

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