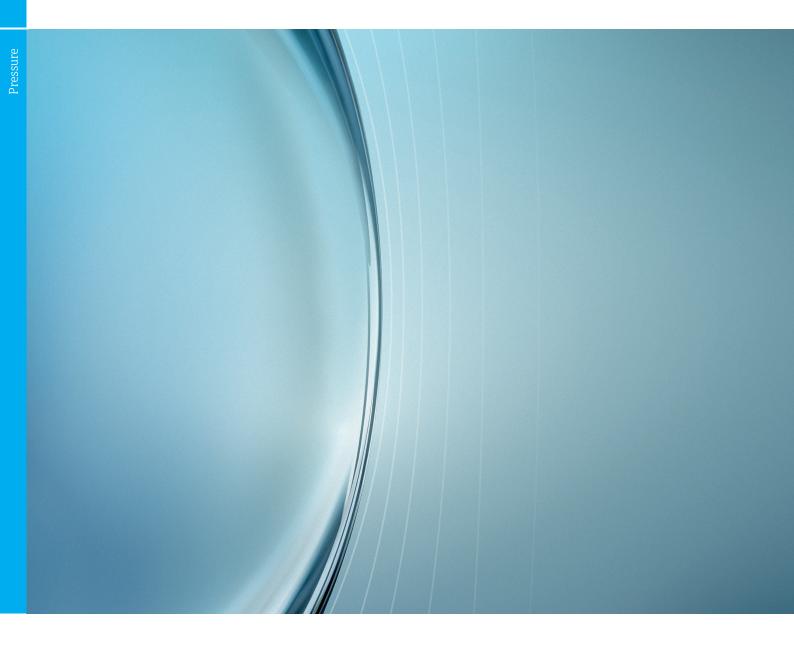
Pressure measurement

Powerful instruments for process pressure, differential pressure, level and flow





Pressure measurement 3



Endress+Hauser – Your partner

Endress+Hauser is a global leader in measurement instrumentation, services and solutions for industrial process engineering

With dedicated sales centers and a strong network of partners, Endress+Hauser offers competent worldwide support. Our production centers in twelve countries meet your needs and requirements quickly and effectively. The Group is managed and coordinated by a holding company in Reinach, Switzerland. As a successful family-owned business, Endress+Hauser is set to remain independent and self-reliant.

Endress+Hauser provides sensors, instruments, systems and services for level, flow, pressure and temperature measurement as well as analytics and data acquisition. The company supports you with automation engineering, logistics and IT services and solutions. Our products set standards in quality and technology.

We work closely with the chemical, petrochemical, food and beverage, oil and gas, water and wastewater, power and energy, life science, primary and metal, renewable energy, pulp and paper and shipbuilding industries. Endress+Hauser helps customers to optimize their processes in terms of reliability, safety, economic efficiency and environmental impact.

Competence center for pressure measurement

Endress+Hauser Level+Pressure is one of the leading producers of level and pressure instrumentation. The company employs more than 2,000 people worldwide. Headquartered in Maulburg, near to the French and Swiss border, Endress+Hauser Level+Pressure also has a site in Stahnsdorf (near Berlin). Associated Product Centers in Greenwood (USA), Suzhou (China), Yamanashi (Japan), Aurangabad (India) and Itatiba (Brazil) are responsible for customized final assembly and calibration of measuring instruments.





Competence in pressure measurement

Millions of satisfied customers.

For over 40 years, we have been advancing pressure measurement with innovative solutions. The core of all our innovations is to create sustainable advantages and cost savings for users: Be it with five measuring cell technologies, control and spare parts concepts or software tooling. Application examples come from all industry sectors: From the chemical and petrochemical industries to the pharmaceutical, food and environmental industries, in power plants or in shipbuilding or automotive industries. The broad range of products makes it easy to find the ideal solution. Each application requires a tailored measurement solution. Measuring systems must work reliably under the conditions of a particular application while meeting economic expectations.

As a reliable supplier of pressure instrumentation we offer the right measuring cell for any application:

- Oil-free ceramic measuring cell: Extremely robust and vacuum resistant. Including membrane breakage detection; optional for cold applications with condensation
- Metallic measuring cell: No sealing, small flushmounted process connections, high pressures. Optional with MID certificate
- Unique condensation-tight Contite measuring cell: Minimal influence of temperature shocks, condensate-proof
- Fully welded diaphragm seals with or without capillaries: Wide range of filling oils depending on the application
- Differential pressure measuring cell with overload resistant membrane: Accurate measurement of small differential pressures with high one-sided or two-sided static pressures

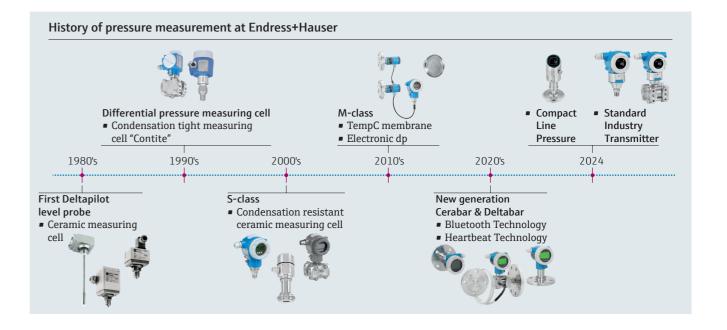


FLEX is our portfolio structure that introduces four different selections. You can use this segmentation as a filter

- **F**UNDAMENTAL: simple products
- **L**EAN: basic products
- **E**XTENDED: high-end products
- **X**PERT: specialized products

You will gain the following advantages:

- Industry optimized versions with all required materials, accessories and approvals
- Tools to make your work easier:
- Applicator Selection: Selection of transmitters
- Applicator Sizing Pressure Performance: Easy and fast performance calculation
- Applicator Sizing Diaphragm Seal: Design of diaphragm seal systems (e.g. application limitations, temperature influences, ...)
- Online Shop: Information on spare parts and delivery times





Oil & Gas: Fuel for thought

We reduce complexities to help you perform, comply and thrive in the Oil & Gas sector

Although markets can be unpredictable, your operation cannot be. Whether upstream or downstream, you need a partner who understands that you must maintain and maximize plant availability – and do it with ever-tighter resources. From exploration to refinery, storage to distribution, and plant upgrades to new projects – we have the application expertise to help you succeed. At a time when the oil and gas industry faces skills shortages and regulations tightening, our organization is here across the full life cycle of your project always with your deadlines in mind. As facilities and processes become increasingly complex, downtime must be reduced. Your competitiveness is enhanced with reliable, accurate and traceable asset information. In short, you need to do more with less, benefiting from a stable partner who is here for the long haul and ready across the globe, offering:

- Safety in plant operation
- Optimized production and return on investment (ROI)
- High plant availability

Advantages at a glance

- Easy, safe and secure: Bluetooth connectivity for remote operation
- Guided setup sequences: Wizards for easy and intuitive step-by-step quidance via mobile device, Bluetooth or graphic display.
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement
- Mitigating risks by using state of the art technology meeting highest demands with regard to Functional Safety (IEC 61508) and mechanical integrity (e.g. gastight feedthrough)
- Minimizing operational costs through efficient proof testing concepts, predictive maintenance and innovative data management
- Meeting internationally recognized standards and recommendations such as: API, OIML, ASME, NORSOK, NACE etc.
- Increasing plant availability with innovative technologies particularly designed for oil and gas industry applications

Product highlights



Cerabar PMD50

Transmitter for measuring differential pressure, level and flow in liquids and

The differential pressure transmitter is optimized for standard applications with intuitive operating functions.



Cerabar PMC71B

Digital pressure transmitter with oil-free ceramic measuring cell

For pressure, level, volume or mass measurement in liquids and gases. High degree of system safety thanks to vacuumproof ceramic membrane with integrated membrane breakage detection.



Deltabar PMD75B

Differential pressure transmitter with metallic measuring cell

For continuous measurement of pressure differences in liquids, vapours and gases. Extreme pressure resistance thanks to internal overload membrane especially for small measuring ranges.



Cerabar PMP50

Pressure transmitter with metal membrane for highly accurate measurement of liquids and gases

The pressure transmitter is optimized for standard applications with intuitive operating functions.



Deltabar PMD78B

and reliability.

Cerabar PMP71B

Deltabar FMD72

welded diaphragm seal

Differential pressure transmitter with one/two diaphragm seals

Digital pressure transmitter with metallic

measurement in liquids or gases. Designed

for high pressure applications up to 700 bar

measuring cell; optionally with fully

For pressure, level, volume or mass

and extreme temperature conditions.

Utilizing two fully welded metallic

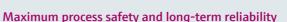
sensor modules and one transmitter

The electronic differential pressure system

eliminates traditional mechanical issues

resulting in greater process availability

For continuous measurement of pressure differences in liquids, vapours, gases and dusts. Especially for applications with high temperatures and rough conditions.



Upstream and downstream applications require reliable pressure and differential transmitters that meet the highest safety standards and "last a lifetime". Robust stainless steel housings, modular sensors with highest accuracy and long-term stability and a wide choice of special materials ensure maximum process safety and measurement reliability.

Our solutions go beyond safety, efficiency and compliance. We offer:

- Wizards for easy and safe step-by-step guidance for commissioning, prooftesting and confirmation of safety-related parameter settings
- Heartbeat Technology for permanent process and device diagnostics, documented verification without process interruption and information for predictive maintenance
- Highest safety due to secondary containment with gastight feedthrough with functional safety capabilities up to SIL 3, certified to IEC 61508
- Easy ordering and archiving of specific documentation, e.g. NACE, PMI and shipbuilding certificates, welding maps and others
- Easy menu-guided commissioning via graphic display with touch control and backlight for visible on-site diagnostics, 4 to 20 mA with HART, PROFIBUS PA, FOUNDATION Fieldbus
- Easy and remote commissioning and operation via Bluetooth
- Safe and easy engineering documentation with engineering tool Applicator for optimized layout of pressure devices and diaphragm seal systems and level measurement with electronic dp



Chemical Pressure measurement



Chemical: Competitive and safe

We help you boost your plant's safety and performance

You gain concrete benefits from a partner who has firsthand knowledge of your sector's issues around the globe: on increased safety, on environmental protection, on over-supply leading to cost pressure and on finding engineering support and service when required. You can rely on our help to become more competitive in your line

With a long history of industry firsts we have grown with the sector by listening, acting and innovating to better serve you with:

- Safety, built in
- The technology to lead
- Best-fit project management

Advantages at a glance

- Easy, safe and secure: Bluetooth connectivity for remote operation
- Guided setup sequences: Wizards for easy and intuitive step-by-step guidance via mobile device, Bluetooth or graphic display.
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement
- Meeting internationally recognized standards/ recommendations: NAMUR, WHG, IP, ASME, NACE, API, IEC 17025, MID, OIML
- Internationally accepted hazardous area approvals: ATEX, IECEx, FM/CSA, NEPSI, TIIS, INMETRO
- Use of state of the art technology functional safety according to IEC 61508 (up to SIL 3)
- Uniform operating safety by design concepts for simple and safe operations
- Optimized material availability and minimized stocks through inventory management solutions

Product highlights

Cerabar PMC71B

breakage detection.

Cerabar PMP71B

Deltabar PMD78B

welded diaphragm seal

ceramic measuring cell

Digital pressure transmitter with oil-free

For pressure, level, volume or mass

measurement in liquids and gases. High

measuring cell; optionally with fully

For pressure, level, volume or mass

and extreme temperature conditions.

Differential pressure transmitter with one/two diaphragm seal

For continuous level measurement

degree of system safety thanks to vacuumproof ceramic membrane with integrated



Cerabar PMD50

Transmitter for measuring differential pressure, level and flow in liquids and

The differential pressure transmitter is optimized for standard applications.



Deltabar PMD75B

Differential pressure transmitter For continuous measurement of pressure differences in liquids, vapours and gases. Extreme pressure resistance thanks to

internal overload membrane especially for small measuring ranges.



Deltabar FMD71

Utilizing two ceramic sensor modules and one transmitter

The electronic differential pressure system eliminates traditional mechanical issues resulting in greater process availability and reliability.



Cerabar PMP50

Pressure transmitter with metal membrane for highly accurate measurement of liquids and gases The pressure transmitter is optimized for standard applications.

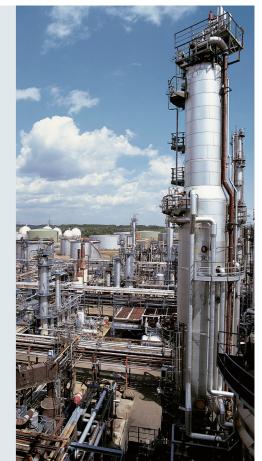


in liquids.

Pressure measurement in pressurized pipes with aggressive media and level measurements in vacuum distillation columns or rectifiers are typical applications for the Cerabar S pressure and Deltabar S differential pressure product families. Developed according to IEC 61508, highest process safety is realized with the two chamber housing with secondary containment for measurements with functional safety up to SIL 3. Modular sensors with highest accuracy and long-term stability and a wide choice of special materials and process connections ensure maximum process safety and measurement reliability.

Our solutions go beyond safety, efficiency and compliance.

- Wizards for easy and safe step-by-step guidance for commissioning, prooftesting and confirmation of safety-related parameter settings
- Heartbeat Technology for permanent process and device diagnostics, documented verification without process interruption and information for predictive maintenance
- Highest process reliability using application specific materials such as 316L, Ceramic, Alloy C, Monel, Tantal, Gold, PTFE, ...
- Maximum process safety and reliability using robust and vacuumresistant ceramic cells with integrated membrane breakage detection for pressure measurements even below 1 mbar (0.0145 psi) absolute
- Easy menu-quided commissioning via graphic display with touch control and backlight for visible on-site diagnostics, 4 to 20 mA with HART, PROFIBUS PA, FOUNDATION Fieldbus
- Easy and remote commissioning and operation via Bluetooth





Mining, Minerals & Metals: Extracting more from less

In a world of lower grades, skills gaps and excavation challenges we can help you hit your targets

We've seen how lower grades are driving an acute need for ever-better automation and controls. You are also facing emerging skills gap, requiring better-informed industry partners.

At the same time, energy costs are only going one way, and the legislative environment is becoming increasingly

Tough challenges call for experienced heads who can:

- Reduce your metal and mineral production costs
- Keep your plant safe
- Boost compliance and responsibility



Advantages at a glance

- Easy, safe and secure: Bluetooth connectivity for
- Guided setup sequences: Wizards for easy and intuitive step-by-step quidance via mobile device, Bluetooth or graphic display.
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement
- Complete product basket for all applications, specifically in harsh environments
- Advanced diagnostic functionalities to make the process more safe and reliable
- Savings in raw material, water, energy and labor through accurate data of critical and quality relevant points in your process

Product highlights



Cerabar PMC71B

High performance digital pressure transmitter with oil-free ceramic measuring cell

For pressure, level, volume or mass measurement in liquids and gases. High degree of system safety thanks to abrasionproof ceramic membrane with integrated membrane breakage detection.



Cerabar PMC51B

Digital pressure transmitter with oil-free ceramic measuring cell

For pressure, level, volume or mass measurement in liquids and gases. High degree of system safety thanks to robust abrasion-proof ceramic membrane with integrated breakage detection.



Cerabar PMC21

Cost-effective pressure transducer with oil-free ceramic measuring cell For absolute and gauge pressure measurement. Fit for purpose device.



Cerabar PMD50

Transmitter for measuring differential pressure, level and flow in liquids and

The differential pressure transmitter is optimized for standard applications.



Deltabar FMD71

Utilizing two ceramic sensor modules and one transmitter

The electronic differential pressure system eliminates traditional mechanical issues resulting in greater process availability and reliability.



Deltabar PMD55B

Differential pressure transmitter with metallic measuring cell

Compact transmitter for flow, level and filter applications.



Cerabar PMP50

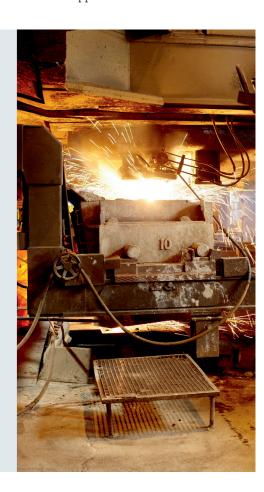
Pressure transmitter with metal membrane for highly accurate measurement in liquids and gases The pressure transmitter is optimized for standard applications.



The application requirements typically found in cement mills, foundries or mining applications require pressure and differential transmitters that are robust and suitable for the rough application conditions often found in these industries. The ceramic pressure measuring cell is predestined for abrasive applications due the 99.9 % pure Al₂O₃ material and membrane thickness that result in an extremely robust solution.

With a segmented portfolio offering, from highest accuracy and longterm stability to small and compact design, the perfect fit is always given. Our solutions go beyond safety and efficiency.

- Wizards for easy and safe step-by-step guidance for commissioning, prooftesting and confirmation of safety-related parameter settings
- Heartbeat Technology for permanent process and device diagnostics, documented verification without process interruption and information for predictive maintenance
- Maximum process safety and reliability with robust and abrasionresistant ceramic cells with integrated membrane breakage detection
- Easy menu-guided commissioning via local display, 4 to 20 mA with HART, PROFIBUS PA, FOUNDATION Fieldbus
- Easy and remote commissioning and operation via Bluetooth
- Safe and easy engineering documentation with engineering tool Applicator for optimized layout of dp flow measuring points, diaphragm seal systems and level measurement with electronic dp
- Minimized maintenance effort, e.g. with retractable pressure transmitter with ceramic membrane for thickeners





Food & Beverage: Trust in quality

We help you to improve quality while reducing operational costs

From hygiene regulations and food safety to the basic demands of reliability and uptime, high quality food & beverage producers profit from our experience in more than 100 countries.

Get it right the first time and make your safe choice:

- Constant food quality & compliance
- Resources savings
- An expert partner



Advantages at a glance

- Complete basket of 3-A, FDA and EHEDG approved pressure and level measurement solutions
- Food safety and reliability due to instruments designed and manufactured specifically for all requirements in Food & Beverage industry
- Savings in raw material, water, energy and labor through accurate data of critical and quality relevant points in your process
- Optimized material availability and minimized stocks through inventory management solutions

Product highlights



Deltapilot FMB50/FMB70

Highest performance pressure transmitter for precise hydrostatic level measurement

Due to its fully temperature compensated and condensation proof Contite cell, Deltapilot is the first choice in condensation applications.



Deltabar FMD71/FMD72

Utilizing two ceramic or fully welded metallic measuring cell modules and one transmitter

The electronic differential pressure system eliminates traditional mechanical issues resulting in greater process availability and reliability.



Cerabar PMC51

Pressure transmitter with oil-free ceramic measuring cell

High degree of application safety thanks to permanent self-monitoring and fully overload resistant ceramic measuring cell, suitable also for condensation applications.



Cerabar PMP23

Fit-for-purpose pressure transducer The fully welded process connections in 316L paired with IP69 capability in compact version make this transducer the perfect fit for simple monitoring applications in the food and beverages industry.



Cerabar PMP43

Hygienic pressure transmitter for the measurement and monitoring of absolute and gauge pressure Particularly compact, highly reliable and the perfect fit for demanding hygienic applications.



Ceraphant PTP33B

Pressure switch for the monitoring of absolute and gauge pressure

Reliable pressure switch with fully welded metal sensor for the use in hygienic

Maximum food safety and reliability

The application requirements in food and beverages are very challenging especially for pressure sensors: Rapid temperature changes due to CIP/SIP cleaning, wash-down applications requiring IP 69 or condensation formation due to cold processes.

With a segmented portfolio offering, from highest accuracy and long-term stability to small and compact design, the perfect fit is always given. The hygienic design is documented with the industry specific certifications.

With the unique basket of measuring cell technologies, our pressure portfolio always offers the best solution dependent on the specific application requirement:

- Maximum reliability and process safety with condensation-proof ceramic measuring cell with membrane breakage detection
- Deltapilot with hermetically welded condensation-proof Contite measuring cell
- Highest accuracy with temperature compensated metallic measuring cell with small flush-mounted process connections
- Diaphragm seals with patented TempC Membrane for minimal influence due to process and ambient temperature fluctuations





Life Sciences: The pulse of life sciences

Trust a reliable partner who helps you achieve operational excellence

It is a daily requirement to comply with stringent GxP regulations and productivity goals throughout your product lifecycle.

You can count on our world-class instruments, designed to ASME-BPE standards and rely on our experienced engineering and support services. We partner with you to help you reach your goals of process optimization, increased plant availability and continuous improvement. Our experience, gained at the heart of the sector, will help you to:

- Get to market faster
- Boost productivity manage risk



Advantages at a glance

- Measurement instruments that fully comply with the numerous requirements, codes and standards, such as FDA, ISPE, GAMP, ASME-BPE, EU1935/2004, etc.
- Advanced diagnostics guarantees highest process safety and efficiency
- Products designed for high temperatures and pressures during CIP and SIP processes
- Delivery of products with all required approvals (material certificates for the process wetted parts, certificates of compliance, calibration certificates, surface roughness finish certificates, test reports,

Product highlights



Cerabar PMP43

Hygienic pressure transmitter for the measurement and monitoring of absolute and gauge pressure Particularly compact, highly reliable and the perfect fit for demanding hygienic applications.



Deltapilot FMB50

Compact pressure transmitter with the Contite measuring cell

Made for level measurement in liquid and paste-like media in open or closed containers.



Cerabar PMC51

Digital pressure transmitter with oil-free ceramic measuring cell For pressure, level, volume or mass measurement in liquids and gases. High degree of system safety thanks to vacuumproof ceramic membrane with integrated breakage detection.



Cerabar PMP75

Digital pressure transmitter with fully welded diaphragm seal

For pressure, level, volume or mass measurement in liquids or gases. Highest accuracy reproducibility and process safety with patented TempC Membrane.



Deltabar FMD72

Utilizing two fully welded metallic sensor modules and one transmitter The electronic differential pressure system eliminates traditional mechanical issues resulting in greater process availability, reliability and easier installation.



Deltabar FMD78

Differential pressure transmitter with two diaphragm seals

For continuous measurement of pressure differences in liquids, vapours, gases and dusts. Highest accuracy reproducibility and process safety with patented TempC Membrane.



The application requirements in the Life Sciences applications are very challenging: Temperature shocks due to sterilization, small pipe diameters that require flush-mounted process connections, right documentation for GMP regulated facilities (IQ/OQ) etc. With a dedicated product portfolio offering, from highest accuracy and long-term stability to small and compact design, the perfect fit is always given. Options for electro-polishing, USP Class VI elastomers and Certificate of Compliance (CoC) according to ASME BPE ensure the suitability also for biotech applications.

With the unique basket of measuring cell technologies, the pressure portfolio of Endress+Hauser always offers the best solution dependent on the specific application requirement:

- Standard process temperature rating of 150 °C for pressure transmitters without diaphragm seal
- Oil-free ceramic measuring cell with integrated membrane breakage detection assures maximum process safety and reduces the risk of
- Highest accuracy with temperature compensated metallic measuring cell with small flush-mounted process connections
- Highest accuracy using diaphragm seals with patented TempC Membrane: Ensures minimal temperature effects and short recovery times also with small membrane diameters
- Easy commissioning and operation: 4 to 20 mA with HART, IO-Link, PROFIBUS PA and FOUNDATION Fieldbus
- TSE free Compliance: no material or ingredients of animal or human origin have been in contact with parts of our products during the entire manufacturing process





Water & Wastewater: Water is our life

Increase your efficiency and ensure compliance with an experienced and trusted partner

As budgets shrink and legislative demands soar, we bring expertise for challenging needs.

Safe potable water... discharges, environmental penalties... water infrastructure for developing countries... energy monitoring... the rising quantities of sludge from wastewater treatment and the opportunities they create for biogas. We make sense of it all, with experienced thinking supported by process technology solutions for vour every need.

Through working with water in over 100 countries, Endress+Hauser offers a refreshing alternative.

- Improve plant safety and availability
- Optimize costs in your internal water processes
- Support your risk and failure management

Advantages at a glance

- Easy, safe and secure: Bluetooth connectivity for
- Guided setup sequences: Wizards for easy and intuitive step-by-step quidance via mobile device, Bluetooth or graphic display.
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement
- Cost-effective product and service portfolio for any applications, e.g. for drinking water, wastewater and sewage, desalination
- Meeting internationally recognized standards/ recommendations for drinking water applications
- Highest efficiency by easy commissioning, operation and maintenance of instruments

Product highlights



Cerabar PMC51B

Digital pressure transmitter with oil-free ceramic measuring cell

For pressure, level, volume or mass measurement in liquids and gases. High degree of system safety thanks to robust ceramic membrane with integrated breakage detection.



Deltabar PMD55B

Differential pressure transmitter Compact transmitter for continuous measurement of pressure differences in liquids, vapours and gases.



Deltapilot FMB53

Pressure transmitter with the Contite measuring cell

Made for level measurement in liquid and paste-like media in open or closed containers. Ideal solution for applications with foam formation.



Cerabar PMP11/PMC11

Cost-effective pressure transducer with oil-free ceramic measuring cell or fully welded metallic measuring cell For continuous gauge pressure

measurement in gases or liquids.



Waterpilot FMX21

Reliable and robust level probe with ceramic measuring cell

Certified for drinking water with a robust ceramic sensor and integrated temperature measurement.



Ceraphant PTC31B/PTP31B

Cost-effective pressure switch with oil-free ceramic measuring cell or fully welded metallic measuring cell For safe measurement and monitoring of absolute and gauge pressure.

Easy to use and absolute reliable

Water and wastewater treatment plants or level probes for surface and/ or groundwater applications require robust sensors that are suitable for the ambient conditions often found in these industries. The oil-free and robust ceramic pressure measuring cell is predestined for these applications due the membrane thickness and resulting robustness. The available housings, electronic inserts and available accessories ensure easy mounting and commissioning.

With a segmented portfolio offering, from highest accuracy and long-term stability to small and compact design, the perfect fit is always given. Our solutions go beyond safety, efficiency and compliance. We offer:

- Wizards for easy and safe step-by-step guidance for commissioning, prooftesting and confirmation of safety-related parameter settings
- Heartbeat Technology for permanent process and device diagnostics, documented verification without process interruption and information for predictive maintenance
- Easy on-site commissioning with operation via local LCD display
- Easy and remote commissioning and operation via Bluetooth
- Rod/rope versions with different cable materials ensure wide use
- International drinking water approvals





Power & Energy: Power up your plant

Power plants play a vital role. We help maximize uptime, while delivering safety and productivity.

Today's Power & Energy industry must strike a complex balance: meeting spiraling demand for affordable and reliable energy while increasing cleaner and renewable sources in the energy mix. As cost and regulatory pressures grow, modernization is essential for efficient, safe resource use. As renewables advance, so does the need for energy storage. With best-fit instrumentation, deep power application expertise, services and solutions, Endress+Hauser brings efficient, reliable productivity.

When you choose us, you:

- Boost the efficiency of your plant
- Improve safety
- Retain expertise

Advantages at a glance

- Easy, safe and secure: Bluetooth connectivity for remote operation
- Guided setup sequences: Wizards for easy and intuitive step-by-step guidance via mobile device, Bluetooth or graphic display.
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement integrity.
- Functional safety: IEC 61508 SIL 2/3 certified
- Intelligent instruments with continuous self-monitoring
- Pressure directives such as PED, AD2000, CRN, EN 13480
- Minimized downtime and highest safety through modern instrumentation

Product highlights



Cerabar PMP71B

Digital pressure transmitter with metallic measuring cell; optionally with fully welded diaphragm seal

For pressure, level, volume or mass measurement in liquids or gases. Designed for high pressure applications up to 700 bar and extreme temperature conditions.



Deltabar PMD75B

Differential pressure transmitter

For continuous measurement of pressure differences in liquids, vapours and gases. Extreme pressure resistance thanks to internal overload membrane especially for small measuring ranges. High accuracy up to 0.035 %.



Cerabar PMC71B

Cerabar with ceramic membrane

The ceramic technology is a safe and easy answer to hydrogen applications up to 40 bar, low pressure applications up to 0 mbar abs and complete metal free instrumentation



Cerabar PMD50

Differential pressure, level and flow in liquids and gases.

The differential pressure transmitter is optimized for standard applications.



Cerabar PMP51B

Digital pressure transmitter with fully welded metallic measuring cell

For pressure, level, volume or mass measurement in liquids or gases. Designed for high pressure applications up to 400 bar (6,000 psi).



Cerabar PMP21

Cost-effective pressure transducer with fully welded metallic measuring cell For absolute and gauge pressure measurement up to 400 bar (6,000 psi).



Cerabar PMP50

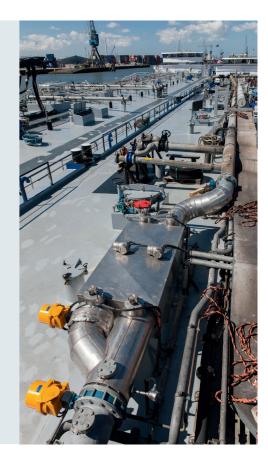
Pressure transmitter with metal membrane for highly accurate measurement of liquids and gases. The pressure transmitter is optimized for standard applications.

Robust for maximum process safety and reliability

Pressure measurement in tanks and pressurised pipes are typical applications for the Cerabar S pressure and Deltabar S differential product families. Developed according to IEC 61508, highest process safety is realized with the two chamber housing with secondary containment for measurements with functional safety up to SIL 3. Modular sensors with highest accuracy and long-term stability ensure maximum process safety and measurement reliability. Our solutions go beyond safety and efficiency.

We offer:

- Wizards for easy and safe step-by-step guidance for commissioning, prooftesting and confirmation of safety-related parameter settings for SII
- Heartbeat Technology for permanent process and device diagnostics, documented verification without process interruption and information for predictive maintenance
- Pressure transmitters for pressures up to 700 bar (10,500 psi) and dp transmitters with pressure ratings up to 420 bar (6,090 psi)
- Easy menu-guided commissioning via local display, 4 to 20 mA with HART, PROFIBUS PA, FOUNDATION Fieldbus
- Easy and remote commissioning and operation via Bluetooth
- Safe and easy engineering documentation with engineering tool Applicator for optimized layout of diaphragm seal systems, dp flow measuring points and level measurement with electronic dp



Overview of measuring cell technologies 19 18 Pressure measurement

Overview of measuring cell technologies

Maximum performance and reliability with the right measuring cell technology

Description

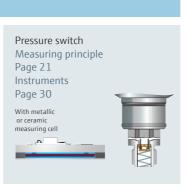
Ceramic measuring cell Measuring principle Page 20 Instruments Page 22

Metallic measuring cell Measuring principle Page 20 Instruments Page 23

Contite measuring cell Measuring principle Page 20 Instruments Page 24

Measuring principle

Diaphragm seal Measuring principle Page 21 Instruments Page 25



Maximum performance and reliability with the right measuring cell technology

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Ceramic measuring cell

Measuring principle

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Instruments

Ceramic measuring cell

Measuring principle



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Instruments

Instruments

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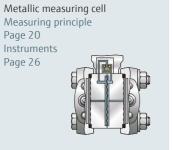




technology

Maximum performance and reliability with the right measuring cell

Maximum performance



electronic dp Measuring principle Page 21 Instruments Page 27





Metallic measuring cell electronic dp Measuring principle Measuring principle Page 20 Page 21

Instruments

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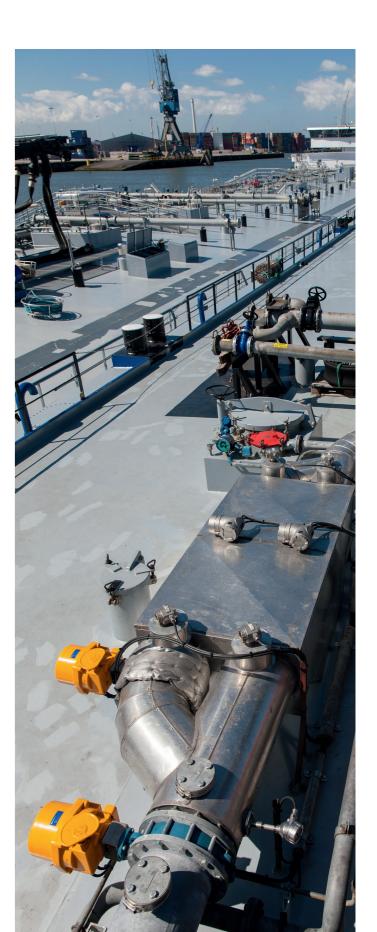




and reliability with the right measuring cell technology and system architecture







Endress+Hauser measuring cell technology

The right measuring cell for every application

Ceramic measuring cell

The ceramic measuring cell is a dry measuring cell, i.e. the process pressure acts directly on the robust ceramic process membrane and deflects it. A pressure-dependent change in capacitance is measured at the electrodes of the ceramic substrate and the process isolating membrane. The measuring range is determined by the thickness of the ceramic process isolating membrane.



- Extremely good chemical compatibility and high mechanical stability thanks to ultra-pure 99.9 % ceramic
- Suitable for vacuums, dry
- Robust membrane with integrated membrane breakage detection

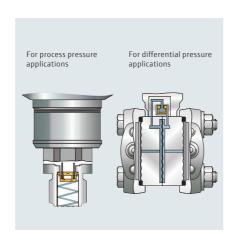


Metallic measuring cell

The operating pressure deflects the process isolating membrane and a fill fluid transfers the pressure to a resistance bridge (semiconductor technology). The pressure-dependent change in the bridge output voltage is measured and evaluated.

Advantages

- For process pressures up to 700 bar (10,500 psi)
- Small flush-mount process connections
- Guaranteed overload resistance
- Minimal thermal effects



Contite measuring cell

In contrast to conventional gauge pressure measuring cell, the precision measuring element in the Contite measuring cell is absolutely protected between the process membrane and the rear membrane. Thanks to this hermetic sealing of the measuring element, the Contite measuring cell is absolutely insensitive to condensate/ condensation and aggressive gases.

Advantages

- Maximum plant safety provided by one-of-a-kind, condensate-proof Contite measuring cell
- Very good reproducibility and long-term stability even after temperature shocks



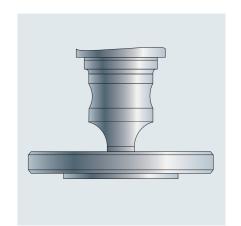
Diaphragm seal

The operating pressure acts on the process isolating membrane of the diaphragm seal and is transferred to the process isolating membrane of the measuring cell by a diaphragm seal fill

The new TempC membrane minimizes the influence of process and ambient temperature fluctuations.



- Variety of special materials and process connections
- Process temperatures from -70 up to +400 °C (-94 up to +752 °F)



Electronic dp

Deltabar electronic dp is a differential pressure system comprising two sensor modules and one transmitter. In level applications, the high pressure sensor (HP) measures the hydrostatic pressure. The low pressure sensor (LP) measures the head pressure. The level or differential pressure is calculated in the transmitter using these two digital



Advantages

- Better accuracy/reproducibility and cost of ownership compared to capillary and impulse pipe installations
- Fewer spare parts replace individual components of the system as needed



Pressure switch

The pressure switch opens or closes an electrical PNP contact when a certain set pressure has been reached. In addition, a 4 to 20 mA output is available.



- Function check and on-site information with LEDs and digital display
- Fully backlit display for easy visibility
- Capacitive push buttons reduce risk of humidity ingress



Sensor segmentation 23 22 Pressure measurement

Ceraphant pressure switch with ceramic or metallic measuring cell

Over 30 years of knowledge and experience in pressure measurement have naturally left a mark in the development of Ceraphant, with the right amount of innovation at the right point, as in the hallmark of Endress+Hauser products. Ceraphant provides safe measurement and monitoring of absolute and gauge pressure in gas, steam and liquid.

The different process connection versions offer fast, easy and safe integration to the process. The Ceraphant is equipped with an illuminated display as standard. The measured values are visualized with the corresponding unit.

Commissioning is sure and simple with operating keys. Pre-configured measuring ranges and switch points are also available.



The Ceraphant portfolio of absolute and gauge pressure switch



Ceraphant PTC31B

Cost-effective pressure switch with oil-free ceramic measuring cell for measurement in gases or liquids

- Process temperature -25 up to +100 °C (-13 up to +212 °F)
- Measuring ranges: +100 mbar up to +40 bar (+1.5 up to +600 psi)
- Reference accuracy: ±0.5 %/±0.3 %

Ceraphant PTP31B

Cost-effective pressure switch with fully welded metallic measuring cell for measurement in gases, steam or liquids

- Process temperature:
- -40 up to +100 °C (-40 up to +212 °F)
- Measuring ranges:
- +400 mbar up to +400 bar (+6 up to +6,000 psi)
- Reference accuracy: ±0.5 %/±0.3 %

Ceraphant PTP33B

Cost-effective pressure switch with fully welded metallic measuring cell for use in hygienic applications

- Process temperature: -10 up to +100 °C
- (+14 up to +212 °F), 135 °C (275 °F) for max. 1 h
- Measuring ranges:
- +400 mbar up to +40 bar (+6 up to +600 psi)
- Reference accuracy: ±0.5 %/±0.3 %

Cerabar with ceramic measuring cell

Ceramic is one of the hardest materials in the world and ensures the best material properties for the medium. Endress+Hauser capacitance ceramic measuring cells have membranes up to 30 times thicker than conventional measuring cells. Even the tiniest of deflections result in measuring signals with the highest

The property of the ultra-pure ceramic (99.9 %) guarantees high resistance to corrosion, minimal temperature hysteresis and the best overload resistance. The oil-free measuring cell is the best solution for high vacuum applications. The integrated membrane breakage detection means additional safety in critical applications.

The unique condensation-proof design of the Cerabar PMC51 allows the usage of ceramic also in cold media with condensation formation in the food & beverage

Also available with mounted block and bleed valve.



The Cerabar portfolio for absolute, gauge and hydrostatic pressure with ceramic measuring cell



Cerabar PMC11/PMC21

Cost-effective pressure transducer with oil-free ceramic measuring cell

- Process temperature
- -25 up to +100 °C (-13 up to +212 °F)
- Measuring ranges: 100 mbar up to +40 bar (1.5 up to +600 psi) gauge or absolute
- Reference accuracy: ±0.5 %/±0.3 %

Cerahar PMC51

Digital pressure transmitter with oil-free measuring cell for hygienic applications

- Process temperature: -25 up to +130 °C (-13 up to +266 °F), 150 °C (302 °F) for 1 h
- Measuring ranges: 100 mbar up to +40 bar
- (1.5 up to +600 psi) gauge or absolute ■ Reference accuracy: ±0.15 %, "Platinum" ±0.075 %

Cerabar PMC51B

Digital pressure transmitter with oil-free ceramic

- measuring cell Process temperature:
- -40 up to +100 °C (-40 up to +212 °F)
- Measuring ranges: 100 mbar up to +40 bar (1.5 up to +600 psi) gauge or absolute
- Reference accuracy: up to ±0.055 %

Cerabar PMC71B

Digital pressure transmitter with oil-free ceramic measuring cell

- Process temperature:
- -25 up to +150 °C (-13 up to +302 °F)
- Measuring ranges: 100 mbar up to +40 bar (1.5 up to +600 psi) gauge or absolute
- Reference accuracy: up to ±0.025 %



Advantages Cerabar with ceramic measuring cell

- Fully vacuum resistant
- High corrosion resistance
- Integrated membrane breakage detection
- Measuring ranges from 100 mbar up to 40 bar (1.5 up to 600 psi)
- Aseptic connections and FDA-conforming materials available
- Condensation-proof version available

Advantages Ceraphant

- Quick and flexible process connection
- Function check and on-site information with LEDs and digital display
- Precise measuring/switching

Sensor segmentation 25 24 Pressure measurement

Cerabar with metallic measuring cell

As a high-performance solution for high pressure applications up to 700 bar (10,500 psi) and with the availability of small flush-mount process connections, these pressure transmitters meet the highest requirements and work reliably across a large temperature range.

Also available with mounted block and bleed valve.



The Cerabar portfolio for absolute, gauge and hydrostatic pressure with metallic measuring cell











Cerabar with diaphragm seals

If measurement is to take place under extreme conditions, a variety of diaphragm seals are available for the direct mounting or with capillary extension. They can be used for media temperatures from -70 up to 400 °C (-94 up to 752 °F), are insensitive to aggressive, highly viscous, crystallizing or polymerizing media and are suitable for measuring points that are difficult to access. Our experts optimize the measuring systems to ensure the maximum degree of performance and reliability. The degree of variance and flexibility in membrane materials, process connections (e.g. extension tube) and connection type (e.g. compact, via temperature isolator or via capillary) allow a wide range of applications.

The free-of-charge software Applicator Sizing Diaphragm Seal allows an easy layout and optimization of diaphragm seal systems. Application limits and response times are shown as a function of temperature.

The patented TempC membrane minimizes ambient and process temperature $% \left(\mathbf{r}\right) =\left(\mathbf{r}\right)$ effects on the signal output.



The Cerabar portfolio for absolute, gauge and hydrostatic pressure with diaphragm seals







Cerabar PMP11/PMP21/PMP23

Cost-effective pressure transducer with fully welded metallic measuring cell

- Process temperature: -40 up to +100 °C
- (-40 up to +212 °F), 135 °C (275 °F) for max. 1 h ■ Measuring ranges: +400 mbar up to +400 bar
- gauge or absolute (+6 up to +6,000 psi) ■ Reference accuracy: ±0.5 %/±0.3 %

Cerabar PMP51B

Digital pressure transmitter with fully welded metallic measuring cell

- Process temperature: -40 up to +125 °C (-40 up to +257 °F)
- Measuring ranges: +400 mbar up to +400 bar gauge or absolute (+6 up to +6,000 psi)
- Reference accuracy: up to ±0.055 %

Cerabar PMP43

Digital pressure transmitter with fully welded metallic measuring cell

- Process temperature: -40 up to +130 °C
- (-40 up to +266 °F), 150 °C (302 °F) for 1 h Measuring ranges: +400 mbar up to +400 bar
- gauge or absolute (+6 up to +6,000 psi)
- Reference accuracy: ±0.15 %, "Platinum" ±0.075 %

Cerabar PMP50

Digital pressure transmitter with fully welded metallic measuring cell

- Process temperature: -40 up to +125 °C (-40 up to +257 °F)
- Measuring ranges: +1 bar up to +400 bar gauge or absolute (+14.5 up to +6,000 psi)
- Reference accuracy: up to ±0.055 %

Cerabar PMP50

- Pressure transmitter with metal membrane ■ Process temperature: -70 up to +400 °C
- (-94 up to +752 °F) with diaphragm seal ■ Measuring ranges: up to +400 bar
- gauge or absolute (up to +6,000 psi) Reference accuracy: up to ±0.055 %

Cerabar PMP51B

Digital pressure transmitter with fully welded diaphragm seal

- Process temperature: -40 up to +400 °C (-40 up to +752 °F)
- Measuring ranges: +400 mbar up to +400 bar gauge or absolute (+6 up to +6,000 psi)
- Reference accuracy: up to ±0.075 %

Cerabar PMP71B

Digital pressure transmitter with fully welded

- diaphragm seal Process temperature
- -70 up to +400 °C (-94 up to +752 °F)
- Measuring ranges: +400 mbar up to +400 bar gauge or absolute (+6 up to +6,000 psi)
- Reference accuracy: up to ±0.075 %

Cerabar PMP71B

Digital pressure transmitter with fully welded metallic measuring cell

- Process temperature:
- -40 up to +125 °C (-40 up to +257 °F)
- Measuring ranges: +400 mbar up to +700 bar gauge or absolute (+6 up to +10,500 psi)
- Reference accuracy: up to ±0.025 %



Advantages Cerabar with metallic measuring cell

- Measuring ranges from 400 mbar up to 700 bar (6 psi up to 10,500 psi)
- Temperature ranges from -70 up to 400 °C (-94 up to +752 °F) with diaphragm seal





Sensor segmentation 27 26 Pressure measurement

Deltapilot with Contite measuring cell

The Contite measuring cell has been specially developed for hydrostatic level measurement based on silicon technology.

With its protection for transmitter and measuring cell electronics, the Contite measuring cell is a convincing solution in the event of severe moisture and condensate formation. The measuring element itself is protected and hermetically sealed between the process membrane and rear membrane. The process membrane is of Hastelloy C and, thanks to its clever design, insensitive to any kind of build-up.

Compact versions with flush-mount process connections are available as well as rod and rope versions with a fixed process connection or rope versions for mounting with suspension clamp.



The Deltapilot portfolio for gauge and hydrostatic pressure with Contite measuring cell



Deltapilot FMB50

Pressure transmitter with the Contite measuring cell for hydrostatic level measurement. Compact version

- Process temperature: -10 up to +100 °C (14 to +212 °F), 135 °C (275 °F) for max. 30 minutes
- Measuring ranges: 100mbar up to 10 bar gauge/100 m H₂O (1.5 up to 150 psi/300 ft H₂O) ■ Reference accuracy: ±0.2 %, "Platinum" ±0.1 %

Deltapilot FMB51

Pressure transmitter with the Contite measuring cell for hydrostatic level measurement. Rod version

- Process temperature: -10 up to +85 °C (-14 up to +185 °F)
- Measuring ranges: 100 mbar up to 10 bar gauge/100 m H₂O (1.5 up to 150 psi/300 ft H₂O)
- Reference accuracy: ±0.2 %, "Platinum" ±0.1 %

Deltapilot FMB52

Pressure transmitter with the Contite measuring cell for hydrostatic level measurement. Cable version

- Process temperature:
 -10 up to +70 °C (14 up to +158 °F)
- Measuring ranges: 100 mbar to 10 bar
- gauge/100 m H_2O (1.5 up to 150 psi/300 ft H_2O) ■ Reference accuracy: ±0.2 %, "Platinum" ±0.1 %

Deltapilot FMB53

Pressure transmitter with the Contite measuring cell for hydrostatic level measurement. Cable version

- Process temperature: -10 up to +70 °C (14 up to +158 °F), with FEP cable up to +80 °C (176 °F)
- Measuring ranges: 100 mbar up to 10 bar
- gauge/100 m H_2O (1.5 up to 150 psi/300 ft H_2O) ■ Reference accuracy: ±0.2 %, "Platinum" ±0.1 %

Deltapilot FMB70

Highest performance pressure transmitter with the Contite measuring cell for hydrostatic level measurement. Compact version

- Process temperature: -10 up to +100 °C (14 up to +212 °F), 135 °C (275 °F) for max. 30 minutes
- Measuring ranges:
- 100 mbar up to 10 bar rel. (1.5 up to 150 psi) Reference accuracy: ±0.1 %, "Platinum" ±0.075 %

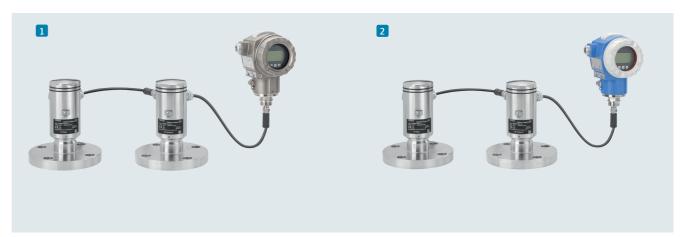
Deltabar electronic dp with ceramic or metallic measuring cell

Differential pressure measurement is often used to measure the level in pressurized and vacuum tanks. Traditional differential pressure measurement using impulse lines and capillaries has issues that can lead to less accuracy, process safety risks and greater total cost of ownership. This can be especially true in tall distillation towers or other vessels with varying ambient temperatures.

Eliminate typical mechanical issues of impulse lines like icing up, clogging, leaky tabs and dry/wet leg inconsistencies as well as temperature effects in capillary systems with the new electronic differential pressure system. Costs are also optimized as no system recalibration or reconfiguration are required with any component change, fewer spare parts are necessary, just one technician can install entire system and there is no need for freeze protection/heat tracing.



The Deltabar electronic dp portfolio for differential and hydrostatic pressure with metallic or ceramic measuring cells



Electronic dp Deltabar FMD71

Electronic differential pressure system utilizing two ceramic sensor modules and one transmitter

- Process temperature
- -25 up to +150 °C (-13 up to +302 °F)
- Measuring ranges:
- 100 mbar up to 40 bar (1.5 up to 600 psi) Reference accuracy: Single sensor up to ±0.05 %, system up to ±0.07 %

Electronic dp Deltabar FMD72

Electronic differential pressure system utilizing two fully welded metallic sensor modules and one transmitter

- Process temperature: -40 up to +125 °C (-40 up to +257 °F); with diaphragm seal up to +260 °C (500 °F)
- Measuring range:
- 400 mbar up to 40 bar (6 up to 600 psi) ■ Reference accuracy: Single sensor up to ±0.05 %, system up to ±0.07 %



Advantages Deltabar electronic dp

- The electronic differential pressure system eliminates traditional mechanical issues resulting in greater process availability and reliability
- Safety risks are minimized with the electronic differential pressure system architecture and design
- Lowest total cost of ownership due to reduced installation time, maintenance, downtime and spare requirements







- Highest accuracy and reproducibility, also after extreme ambient and process temperature changes
- Contite measuring cell: Waterproof, climate-resistant and long-term stable
- Compact stainless steel or aluminum housing
- Rod/rope versions for installation from the top

Sensor segmentation 29 28 Pressure measurement

Deltabar with metallic measuring cell

The Deltabar differential pressure cell is used for level, volume or mass measurements in liquids using impulse piping, for flow measurements (volume or mass flow) and for differential pressure monitoring applications such as filters and pumps.

The function-monitored measuring cell with high overpressure rating allows accurate measurement of small differential pressures in combination with high one-sided or two-sided static pressures.



The Deltabar portfolio for differential pressure with metallic measuring cell



Deltabar PMD50

Differential pressure transmitter for basic applicationss

- Process temperature:
- -40 up to +110 °C (-40 up to +230 °F) ■ Measuring ranges: 100 mbar up to +40 bar
- differential pressure (1.5 up to +600 psi) ■ Reference accuracy: up to ±0.055 %

Deltahar PMD55B

Differential pressure transmitter with metallic measuring cell for measurement of pressure differences

- Process temperature:
- -40 up to +110 °C (-40 up to +230 °F)
- Measuring ranges: 10 mbar up to 40 bar
- differential pressure (0.15 up to 600 psi) ■ Reference accuracy: up to ±0.055 %

Deltahar PMD75B

Differential pressure transmitter with metallic measuring cell for measurement of pressure differences

- Process temperature:
- -40 up to +110 °C (-40 up to +230 °F)
- Measuring ranges: 10 mbar up to 40 bar differential pressure (0.15 up to 600 psi); 100 mbar up to 250 bar (1.5 up to 3,750 psi) gauge and $\stackrel{\cdot}{\text{absolute}}$
- Reference accuracy: up to ±0.035 %
- Heartbeat Technology

Deltabar with diaphragm seals

Differential pressure transmitters with one or two diaphragm seals are most often used for level measurement in pressurised tanks with high static pressures and/or in applications where flush-mounted process connections are required. They can be used for media temperatures from -70 up to 400 °C (-94 up to 752 °F), are insensitive to aggressive, highly viscous, crystallizing or polymerizing media. Our experts optimize the measuring systems to ensure the maximum degree of performance and reliability. The degree of variance and flexibility in membrane materials and process connections (e.g. extension tube) allow a wide range of

The free-of-charge software Applicator Sizing Diaphragm Seal allows an easy layout and optimization of diaphragm seal systems. Application limits and response times are shown as a function of temperature.

The patented TempC membrane minimizes ambient and process temperature effects on the signal output.



The Deltabar portfolio for differential and hydrostatic pressure with diaphragm seals



Deltahar FMD78

Differential pressure transmitter with

two diaphragm seals for hygienic applications

- Process temperature
- -40 up to +250 °C (-40 up to +482 °F)
- Measuring ranges:100 mbar up to 40 bar (1.5 up to 600 psi) ■ Reference accuracy: ±0.075 %

Deltahar PMD78B

Differential pressure transmitter with two diaphragm seals for measurement of pressure differences and level

- Process temperature:
- -70 up to +400 °C (-94 up to +752 °F)
- Measuring ranges: 100 mbar up to 240 bar (1.5 up to 3,600 psi) on both sides
- Reference accuracy: ±0.075 %
- Heartbeat Technology



- Highest accuracy and long-term stability
- Overload up to 420 bar/630 bar (6,090 psi/9,135 psi) on one or both sides
- Modular electronics, displays and sensors
- Mounted manifolds with documented leakage test



Advantages Deltabar with diaphragm seals

- Temperature ranges from -70 up to 400 °C (-94 up to +752 °F)
- Diaphragm seals on one or both sides available
- TempC membrane for minimized temperature effects
- Asymmetric diaphragm seals and diaphragm seals with different process connections available
- High variety of membrane materials
- Coated capillaries for use in harsh environment
- Volume optimized transmitter





Sensor segmentation 31 30 Pressure measurement

Waterpilot with ceramic measuring cell

Level measurement in deep wells is a typical application for the Waterpilot. Waterpilot – that means level measurement certified for drinking water with a robust ceramic measuring cell and integrated temperature measurement, all combined on a diameter of just 22 mm (0.9"). As a result, the smallest of wells can be used for the application.

A robust design for applications in wastewaters and sludges or a design free of metal with long-term stability for usage in salt water is also available. Intelligent application solutions also means using the right accessories. The know-how behind many applications is invested in the extensive range of accessories to provide the optimal solution for your measuring tasks.



The Waterpilot portfolio for hydrostatic pressure with ceramic measuring cell





Waterpilot FMX11

Reliable level probe with metallic measuring cell

- Process temperature:
 -10 up to +70 °C (14 up to +158 °F)
- Measuring ranges: 200 mbar up to 2 bar
- (3 up to 30 psi) ■ Reference accuracy: up to ±0.35 %



Waterpilot FMX21

Reliable and robust level probe with ceramic measuring cell and optional HART communication and temperature sensor

- Process temperature:
- -10 up to +70 °C (14 up to +158 °F)
- Measuring ranges: 0 up to 20 bar/200 m H₂O (0 up to 300 psi/600 ft H₂O)
- Reference accuracy: ±0.2 %, "Platinum" ±0.1 %

Accessories for pressure / differential pressure

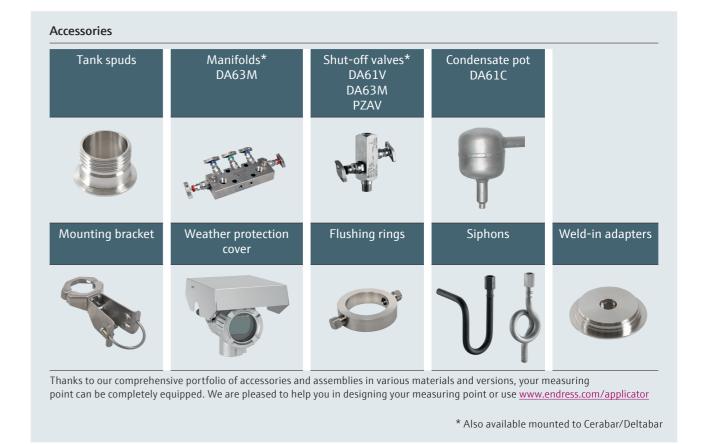
Deltabar transmitters can be combined with manifolds, orifice plates, pitot tubes, nozzles and venturies as primary elements. The layout can be optimized with the free of charge Applicator software.



www.endress.com/applicator

A wide range of shut-off valves, siphons, manifolds and tank spuds for Cerabar / Deltabar assures that everything fits and is available on site. It may be ordered separately or with transmitter as an accessory enclosed or mounted.







- Robust stainless steel housing with the smallest of probe diameters
- Materials in conformity with drinking water directives
- Extensive measuring point accessories

32 Pressure measurement Digital communication 33

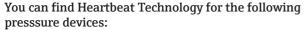


Smart instrumentation through Heartbeat Technology

Keeping productivity high, while at the same time lowering operating and maintenance costs, sounds like a familiar challenge to you? You aim to comply with legal requirements as well as ensure product quality and safe operations? To support you in all these situations, we developed Heartbeat Technology.

In-depth device insights for process optimization and condition monitoring provides

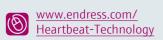
- Highest confidence in device performance due to outstanding diagnostic coverage (Heartbeat Diagnostics)
- In-situ and traceable verification according to ISO 9001 (Heartbeat Verification)
- Condition monitoring capability for process optimization and timely prediction of maintenance needs (Heartbeat Monitoring)



- Cerabar PMP43
- Cerabar PMC71B, PMP71B
- Deltabar PMD75B, PMD78B











What if field devices had their own pulse?

To understand how measuring devices can support the overall goal of efficient and safe production, questions like these often arise:



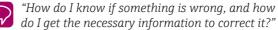
"To be competitive, I need to maximize my uptime. How can I ensure a high degree of availability and that process interruptions are avoided?"

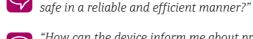


"I need my operations to run efficiently, but my staff is quite new. Are there intuitive interfaces allowing actions to be performed quickly and easily on the device while minimizing the risk of mistakes?"



"How can I profit from the efficiency potential offered by digitalization and IIoT? Are there technologies that help me to realize this potential?"





"How can the device inform me about problems before they occur, so I can optimize my maintenance activities?"

"How can the device help me to keep operations

Heartbeat Technology gives you the answer

It takes the pulse of your measurement and provides in-depth insights

To support you, as a plant operator, in reaching your goals, we at Endress+Hauser have implemented Heartbeat Technology into numerous measuring devices across our product portfolio. Its unique diagnostic, verification and monitoring functions all aim to support you in your daily striving to increase plant performance.

Enhanced measuring reliability and safety

Highest confidence in device performance due to outstanding diagnostic coverage and international standard-compliant development.

Higher efficiency in operations

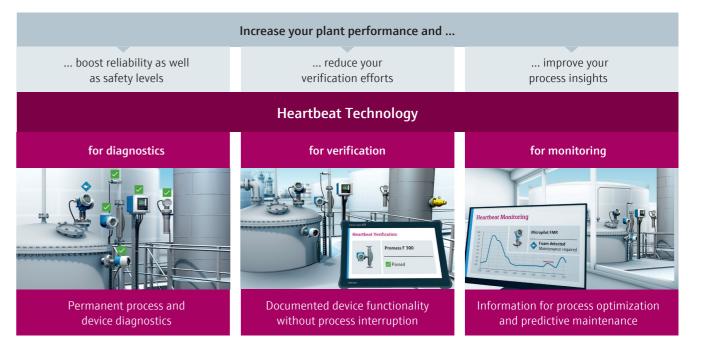
Efficient operations are supported by timely, clear and standardized diagnostic messages, providing easy-to-follow recommendations on the actions needed.

Productivity gains while ensuring compliance

Optimized calibration/proof test cycles through traceable device verification without process interruption.

Fewer unpleasant surprises

Improved insights on device and process conditions to optimize the process and to keep operations stable.



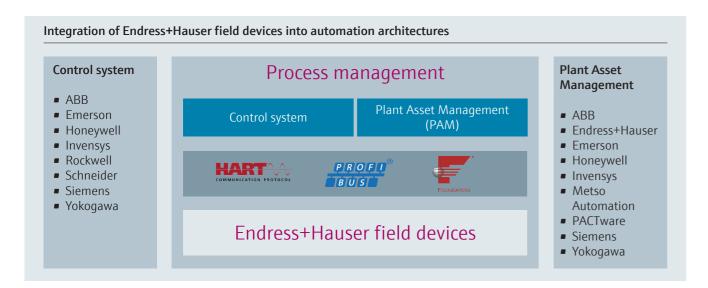
Pressure measurement Digital communication 35

Smooth integration into your control system – with digital communication

We offer all common electronic communication protocols. In addition to the classic analog electronics (output 4 to 20mA) digital electronic inserts are also available.

- FOUNDATION fieldbus offers easy testing of instruments, important additional information and diagnostic functionalities according to NAMUR NE107 as well as smooth system integration which increases the availability and safety of your plant.
- HART electronics (output 4 to 20 mA with superimposed HART protocol) for additional functionalities and diagnostic functions according to NAMUR NE107.
- PROFIBUS PA electronics for the complete integration into digital industrial bus systems. Simplified instrument identification, brief uploading and downloading times during commissioning, diagnostic functionalities according to NAMUR NE107 and the smooth integration help to reduce costs and downtimes to a minimum.

All digital electronics may be smoothly integrated into different control systems and can be configured via a PC and the universal FieldCare/DeviceCare operating program as well as via all common PAM systems.



The integration capability of the instruments is tested at our system laboratory thus ensuring their system independence. We also offer training opportunities directed especially to the integration of instruments into respective control systems.



Operating cost savings due to instrument diagnosis

Plant asset management is one of the most important trends in process industry. Thanks to digital communication protocols, all current Endress+Hauser instruments support the diagnostic categories according to NAMUR NE107. The pertaining classification of failures into four categories ensures that the right information is transmitted to the right persons at the right time. This avoids operating failures, improves the maintenance cycle and finally reduces costs.

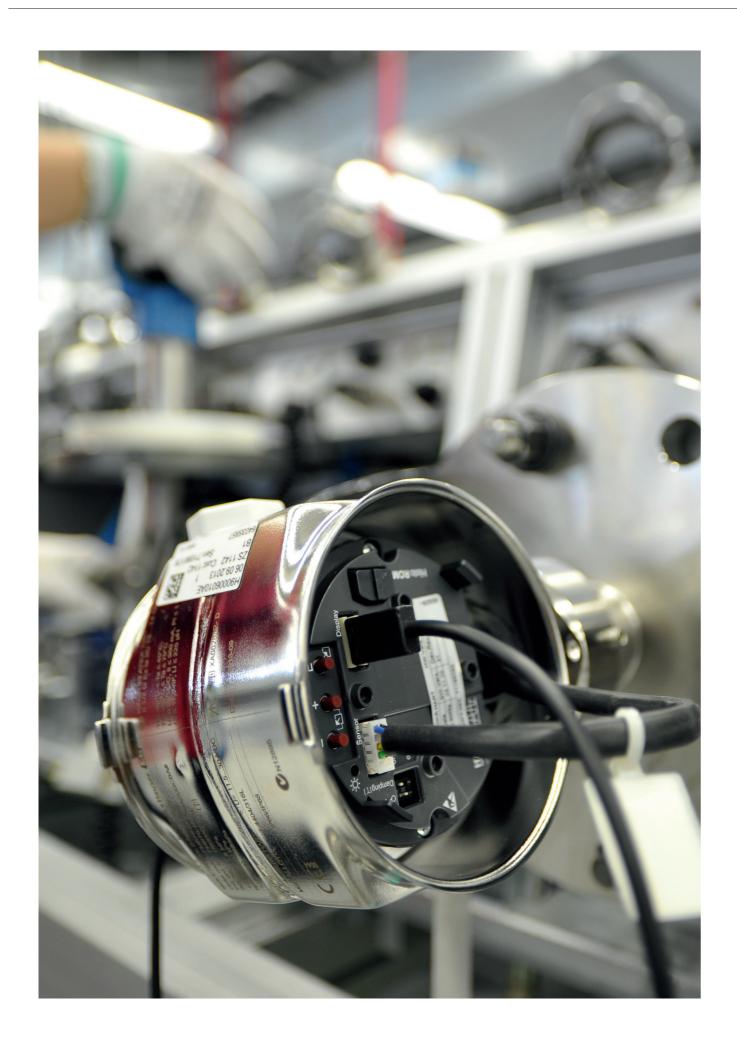
Symbol	Status Text	Explanation
X	Failure	The output signal is invalid due to a functional failure in the field instrument or its periphery.
P	Function control	Work is performed on the field instrument, the output signal is thus temporarily invalid (e.g. frozen).
	Maintenance requirement	The output signal is still valid but the wear and tear reserve will be depleted soon or a function will be limited shortly due to the conditions of use, e.g. ageing of the pH electrode.
<u>?</u>	Non- conformance to specification	Deviations from the permitted ambient or process conditions determined by the instrument through self-monitoring or failures in the instrument itself show that the uncertainty of measurement in sensors or set point deviation in actuators probably exceeds what is expected under operational conditions.

The correct use of diagnostic information can save operating costs in specific applications. Our pressure instrumentation delivers critical diagnostic information which can be easily managed via a plant asset management system.

- The analysis of pressure and temperature surges in a process permits conclusions of a shortened useful life of the instrument or a problem in the process.
- A user-specific pressure and temperature range (operating window) can be determined. If the same is underrun or surpassed, a diagnostic message can be issued.

Numerous further possibilities are available in the pressure instrumentation operating instructions.

36 Pressure measurement Calibration 37



Calibration

Calibration laboratory

Measuring correctly is the 'metrological base' for any manufacturer of measuring instrumentation. Those wanting to produce to ISO 9001 standards must be able to rely on dependable calibration equipment for all measuring devices. Endress+Hauser's own calibration laboratory was established in 1994. It is responsible for managing the company's test and measuring equipment and looks after some thousand measuring units used in production, development and service. Devices are calibrated for our own use and for customers. This guarantees that measurements on products can be traced back to 'national calibration standards'.

The calibration laboratory is ISO 17025-accredited by DAkkS (national accreditation body for the Federal Republic of Germany) (D-K-15172-01-00) for the measurement quantities vacuum and pressure. The scope includes pressure ranges from 1 $\mu bar~(1.45~x~10-5~psi)$ to 801 bar (11.617 psi) absolute pressure and from -1 bar (-14.5 psi) to 800 bar (11.603 psi) gauge pressure. The best measurement capability is down to 0.003 %.

Fully automated ISO 17025 calibration in the production process

Since 2004 automated DKD/DAkkS calibration is integrated in the production process.

This ensures fast delivery times and traceable calibration.

You have the possibility of selecting an ISO 17025 calibration directly via the

order code when ordering a pressure device. The complete calibration procedure is fully automated and controlled – right up to printing of calibration certificates and labels in the packaging unit.







38 Pressure measurement Test Center 39

Test Center

There are some things you can never get enough of – for example, safety

Our Test Center (internationally accredited test centre: FM, CSA) has three laboratories for device safety, application technology and electromagnetic compatibility. The various test units make it possible to ensure and improve the reliability and quality of our devices under realistic test conditions. In addition, the devices for new applications can be tested in advance during development.

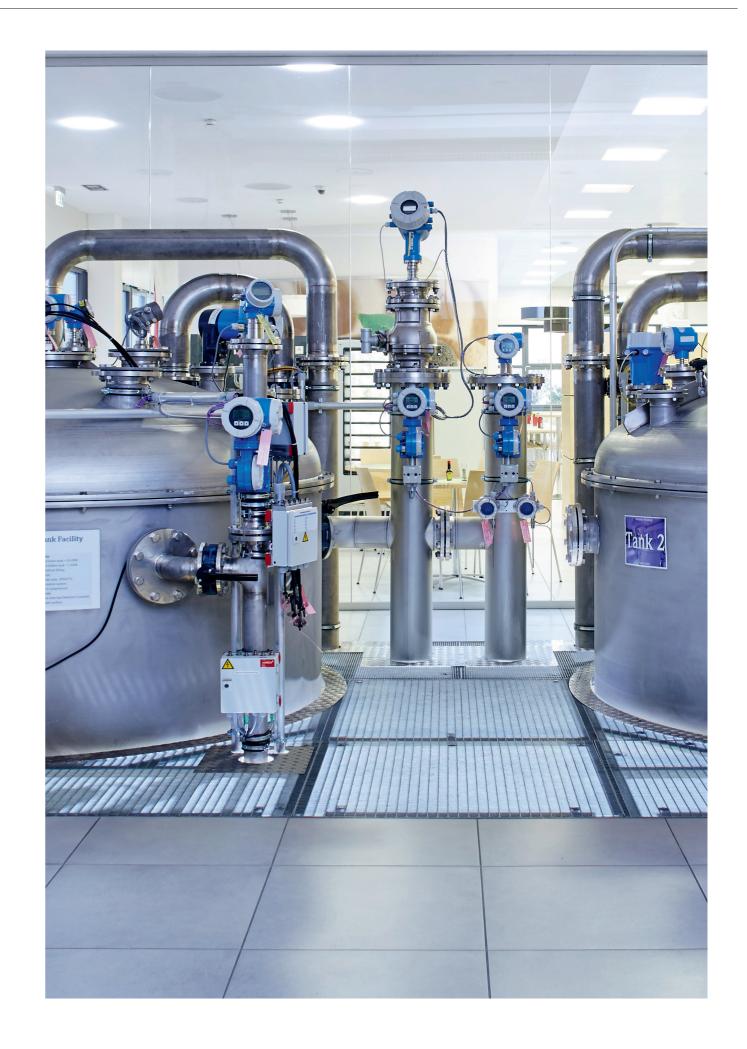
In the various 'durability tests', devices are exposed to extreme conditions as can be expected in real applications. These include dust tests (explosion protection), abrasion and friction tests, climate tests (heat and cold), mechanical load tests and spray water leak tests. A fully automated tank test plant with a capacity of 24,000 liter, is used to simulate the most difficult applications. The Test Center also has an accredited EMC laboratory.

Apart from carrying out tests on our devices during development, the Test Center also trains service staff and even customers. Customer specific application problems are analyzed, tests to simulate new applications are run and device approvals are carried









Tools for selection and sizing 41

Tools for selection and sizing

Endress+Hauser Applicator

Our Applicator software is a convenient selection and sizing tool for planning processes. Using the entered application parameters, e.g. from measuring point specifications, Applicator determines a selection of suitable products and solutions.

Applicator includes modules for product selection and sizing.

Applicator selection:

 Easy and convenient selection of the suitable product for your specific measuring point

Applicator Sizing Pressure Performance:

 Easy and fast calculation of the Total performance, total error and long-term stability

Applicator Sizing Diaphragm Seal

- Optimizing diaphragm seal systems:
- Minimizing temperature effects for max. performance
- Membrane deflection under operating conditions for maximum reliability

All apps available for Apple and Android devices:







Endress+Hauser SmartBlue-App

- Time saving mobile access to device, diagnostics and process information even in hazardous areas
- Secure data transmission for fast and reliable configuration and maintenance, reviewed by Fraunhofer Institute





Endress+Hauser Operations App

The app offers fast access to up-to-date product information and device details e.g. order code, availability, spare parts, successor products for old devices and general product information - wherever you are, whenever you need it. Simply enter the serial number or scan the data matrix code on the device to download the information.



Scan the QR-Cod





42 Pressure measurement Services 43



Services - by your side

Committed to your business, for improved plant performance

Our commitment to you is to support, to service and to optimize your process. Whatever your location or your industry, our global service force of over 1000 experts is strategically located worldwide ensuring active local presence to help you reach your goals. Based on our process knowledge and technical expertise, a uniform approach through clear procedures ensures that the work we conduct for you is done properly. Customized responses can also be adapted to your needs, contact us today.

Supporting

Need quick response to support you in emergency situations? We are near you – ready and willing to provide you with the appropriate support

- Diagnostic and repair
- Support services

Servicing

Looking for expertise? We offer a variety of services to complement the capabilities of your staff throughout your plant lifecycle

- Calibration services
- Commissioning services
- Maintenance services
- Training and seminars
- Engineering services

Optimizing

Need help to reduce costs while maintaining compliance? We offer effective ways to optimize your processes, enabling you to increase productivity and reach your business goals

Maintenance optimization



