

Technical Information

iTHERM TS212

Insert for thermometer installation



Application

- Universal range of application
- RTD measuring range: -200 to 600 °C (-328 to 1 112 °F)
- TC measuring range: -40 to 1 100 °C (-40 to 2 012 °F)
- For installation in thermometers

Sensor types

Best-in-class sensor from Endress+Hauser for highest plant availability and safety:

- iTHERM StrongSens for best-in-class vibration resistance
- iTHERM QuickSens for the shortest response times worldwide
- Single or double wire-wound sensor (WW)
- Single or double thin-film sensor (TF)

Your benefits

- Easy and fast recalibration due to iTHERM QuickNeck
- High degree of flexibility thanks to customized immersion lengths
- High degree of compatibility and design as per IEC 60751
- Extremely vibration-resistant
- Very fast response times
- Types of protection for use in hazardous locations:
 - Intrinsic Safety (IS)
 - Non-sparking (NI)
- 12.7 mm (0.5 in) spring travel for ease of installation

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Function and system design

Measuring principle

This insert is a universal temperature measuring element which can be used as a replaceable insert for industrial platinum resistance thermometers as per ASTM E 1137/E 1137 M-2008. With this insert, a Pt100 as per IEC 60751 or a thermocouple type K, J or N as per IEC 60584-2 or ASTM E230-11 can be used as the temperature sensor. The Pt100 is a temperature-sensitive platinum resistor with a resistance of 100 Ω at 0 °C (32 °F) and a temperature coefficient $\alpha = 0.003851$ °C⁻¹.

Resistance thermometers (RTD)

The insert is a universal, replaceable temperature measuring element in accordance with DIN 43735 for modular thermometers and thermowells in accordance with DIN 43772. It enables the use of a Pt100 resistance thermometer in accordance with IEC 60751. The Pt100 is a platinum resistor with 100 Ω at 0 °C (32 °F) and a temperature coefficient of $\alpha = 0.003851$ °C⁻¹.

Platinum resistance thermometers are available in two designs:

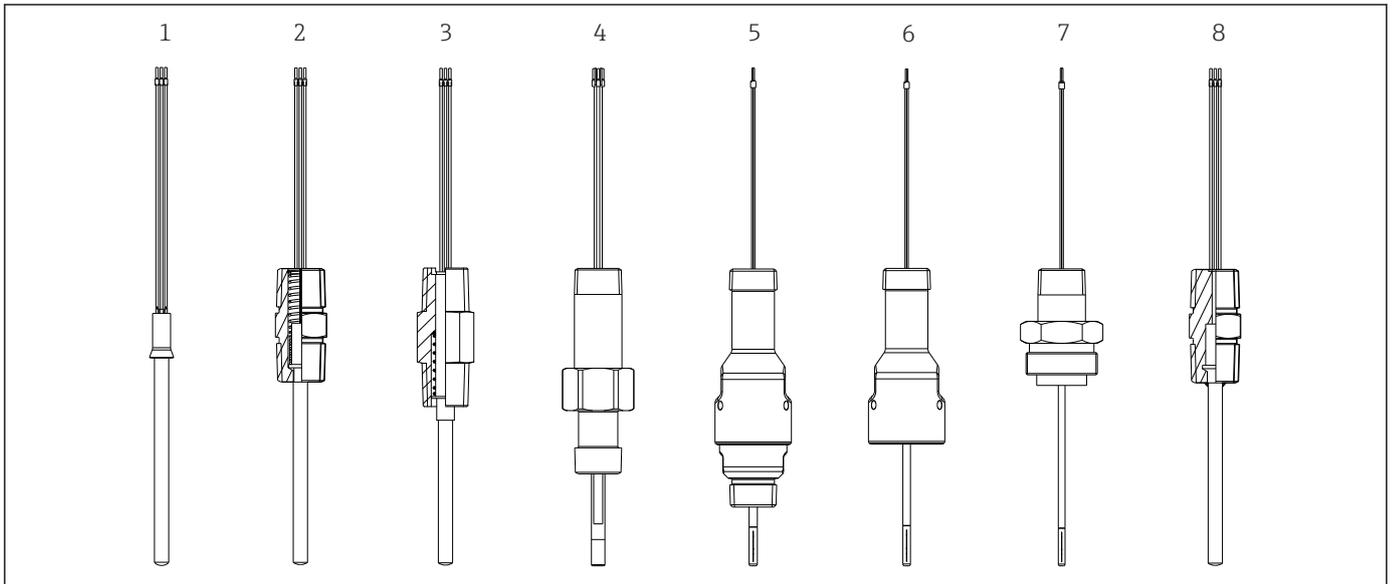
- Wire-wound (WW): Double winding of platinum wire in a ceramic carrier, sealed with a ceramic protective layer. High repeatability and long-term stability up to 600 °C (1 112 °F), but large design and sensitive to vibration.
- Thin-film sensors (TF): Thin platinum layer (≈ 1 μm) on ceramic substrate, structured using photolithography. The platinum conductor paths formed in this way create the measuring resistance. Cover and passivation layers protect from contamination and oxidation, even at high temperatures.

Thin-film temperature sensors (TF) are smaller and more vibration-resistant than wire-wound designs. At high temperatures, their characteristic curve deviates slightly from IEC 60751, meaning that tolerance class A is only maintained up to approx. 300 °C (572 °F).

Thermocouples (TC)

Thermocouples are robust sensors for temperature measurement based on the Seebeck Effect. They measure temperature differences between the measuring point and reference junction; the absolute temperature is determined by compensation. The material combinations used and their thermoelectric voltage characteristics are standardized in IEC 60584 or ASTM E230/ANSI MC96.1.

Equipment architecture



1 iTHERM TS212 insert design overview for all neck options

- 1 Insert without nipple
- 2 Insert with hex nipple
- 3 Insert with lamination nipple
- 4 Insert with nipple-union-nipple connection
- 5 Insert with iTHERM QuickNeck ½" NPT
- 6 Insert with iTHERM QuickNeck upper half
- 7 Insert with UNEF Hex nipple
- 8 Insert with fixed nipple (spare part for metallic dual seal)

Input

Measured variable Temperature

Measuring range *RTD resistance thermometer*

Sensor type	Measuring range	Type of connection	Temperature-sensitive length
Pt100 (TF) iTHERM StrongSens	-50 to 500 °C (-58 to 932 °F)	3- or 4-wire	7 mm (0.27 in)
Pt100 (TF) iTHERM QuickSens	-50 to 200 °C (-58 to 392 °F)	3- or 4-wire	5 mm (0.20 in)
Pt100 (WW)	-200 to 600 °C (-328 to 1112 °F)	3- or 4-wire	10 mm (0.39 in)
Pt100 (TF) basic	-50 to 200 °C (-58 to 392 °F)	3- or 4-wire	10 mm (0.39 in)

TC thermocouples:

Sensor type	Measuring range	Type of connection	Temperature-sensitive length
Thermocouple type K	-40 to 1 100 °C (-40 to 2 012 °F)	Grounded or insulated connection	Insert length
Thermocouple type J	-40 to 750 °C (-40 to 1 382 °F)		
Thermocouple type N	-40 to 1 100 °C (-40 to 2 012 °F)		

Cable resistance

Sensor type	Insert diameter (∅ ID)	Cable resistance in Ω/m (3.28 ft)	Type of connection
Pt100 (TF) iTHERM StrongSens ¹⁾	∅ 6 mm (0.24 in)	3 Ω	3- or 4-wire
Pt100 (TF) iTHERM QuickSens	∅ 6 mm (0.24 in)	3 Ω	3- or 4-wire
	∅ 3 mm (0.12 in)	0.2 Ω	3- or 4-wire
1x thin-film sensor (TF)	∅ 6.35 mm (¼ in)	0.07 Ω	3- or 4-wire
2x thin-film sensor (TF)	∅ 6.35 mm (¼ in)	0.07 Ω	2x3-wire
1x wire-wound sensor (WW)	∅ 6.35 mm (¼ in)	0.6 Ω	3- or 4-wire
2x wire-wound sensor (WW)	∅ 6.35 mm (¼ in)	0.6 Ω	2x3-wire
1x wire-wound sensor (WW)	∅ 3 mm (0.12 in)	0.03 Ω	3- or 4-wire
2x wire-wound sensor (WW)	∅ 3 mm (0.12 in)	0.17 Ω	2x3-wire

1) Use 3- or 4-wire measurement. If using a 2-wire measurement, the resistance of the wires will influence the measured value.



Values for single wire resistance and room temperature 20 °C (68 °F)

Output

Output signal

Generally, the measured value can be transmitted in one of two ways:

- Directly-wired sensors - sensor measured values forwarded without a transmitter.
- Via all common protocols by selecting an appropriate Endress+Hauser iTEMP temperature transmitter. All the transmitters listed below are mounted directly in the washer of the insert and wired with the sensory mechanism. This part of the insert is later inserted into the terminal head of the thermometer.

Family of temperature transmitters

Thermometers fitted with iTEMP transmitters are an installation-ready complete solution to improve temperature measurement by significantly increasing measurement accuracy and reliability, when compared to direct wired sensors, as well as reducing both wiring and maintenance costs.

4-20 mA head transmitter

They offer a high degree of flexibility, thereby supporting universal application with low inventory storage. The iTEMP transmitters can be configured quickly and easily at a PC. Endress+Hauser offers free configuration software which can be downloaded from the Endress+Hauser website.

HART head transmitter

The iTEMP transmitter is a 2-wire device with one or two measuring inputs and one analog output. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using HART communication. Swift and easy operation, visualization and maintenance using universal configuration software like FieldCare, DeviceCare or FieldCommunicator 375/475. Integrated Bluetooth® interface for the wireless display of measured values and configuration via Endress +Hauser SmartBlue app, optional.

PROFIBUS PA head transmitter

Universally programmable iTEMP head transmitter with PROFIBUS PA communication. Conversion of various input signals into digital output signals. High measurement accuracy over the complete operating temperature range. PROFIBUS PA functions and device-specific parameters are configured via fieldbus communication.

FOUNDATION Fieldbus™ head transmitters

Universally programmable iTEMP head transmitter with FOUNDATION Fieldbus™ communication. Conversion of various input signals into digital output signals. High measurement accuracy over the complete operating temperature range. All iTEMP transmitters are approved for use in all the main process control systems. The integration tests are performed in Endress+Hauser's 'System World'.

Head transmitter with PROFINET and Ethernet-APL™

The iTEMP transmitter is a 2-wire device with two measuring inputs. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using the PROFINET protocol. Power is supplied via the 2-wire Ethernet connection according to IEEE 802.3cg 10Base-T1. The iTEMP transmitter can be installed as an intrinsically safe electrical apparatus in Zone 1 hazardous areas. The device can be used for instrumentation purposes in the terminal head form B (flat face) according to DIN EN 50446.

Head transmitter with IO-Link

The iTEMP transmitter is an IO-Link device with a measurement input and an IO-Link interface. It offers a configurable, simple and cost-effective solution thanks to digital communication via IO-Link. The device is mounted in a terminal head form B (flat face) as per DIN EN 5044.

Advantages of the iTEMP transmitters:

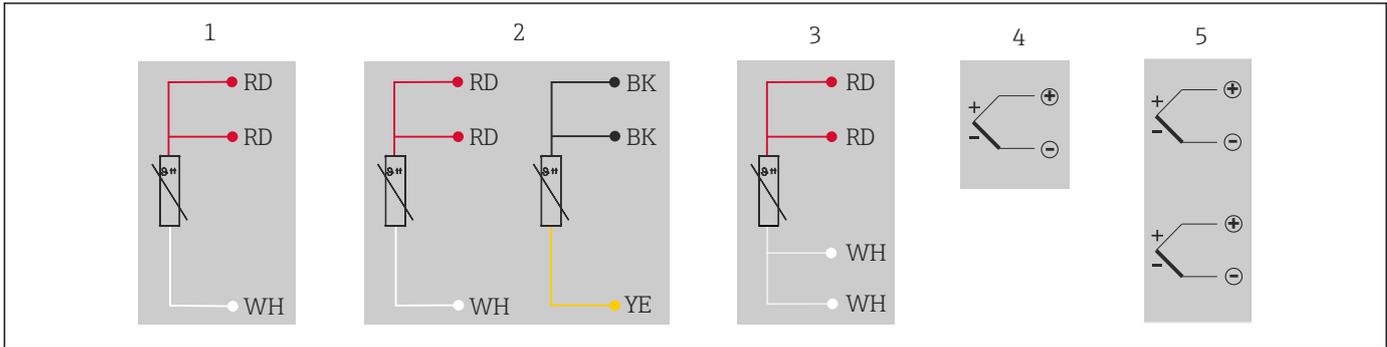
- Dual or single sensor input (optionally for certain transmitters)
- Attachable display (optionally for certain transmitters)
- Unsurpassed reliability, accuracy and long-term stability in critical processes
- Mathematical functions
- Monitoring of the thermometer drift, sensor backup functionality, sensor diagnostic functions
- Sensor-transmitter-matching based on the Callendar van Dusen coefficients (CvD).

Power supply

Electrical connection



The connecting cables of the sensors are fitted with cable lugs. The cable lugs have a nominal diameter of 1.3 mm.



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- 1 1x RTD, 3-wire
- 2 2x RTD, 3-wire
- 3 1x RTD, 4-wire
- 4 1x TC
- 5 2x TC

Performance characteristics

Maximum measurement error RTD resistance thermometers as per IEC 60751:

Class	Max. tolerances (°C)	Characteristics
RTD maximum error type TF		
Cl. A	$\pm (0.15 + 0.002 \cdot t ^{1.5})$	
Cl. AA, previously 1/3 Cl. B	$\pm (0.1 + 0.0017 \cdot t ^{1.5})$	
Cl. B	$\pm (0.3 + 0.005 \cdot t ^{1.5})$	

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1) |t| = Temperature absolute value in °C

i To obtain the maximum tolerances in °F, multiply the results in °C by a factor of 1.8.

Temperature ranges

Sensor type ¹⁾	Operating temperature range	Class B	Class A	Class AA
Pt100 (WW)	-200 to 600 °C (-328 to 1 112 °F)	-200 to 600 °C (-328 to 1 112 °F)	-100 to 450 °C (-148 to 842 °F)	-50 to 250 °C (-58 to 482 °F)
Pt100 (TF) Basic	-50 to 200 °C (-58 to 392 °F)	-50 to 200 °C (-58 to 392 °F)	-30 to 200 °C (-22 to 392 °F)	-
Pt100 (TF) Standard	-50 to 400 °C (-58 to 752 °F)	-50 to 400 °C (-58 to 752 °F)	-30 to 250 °C (-22 to 482 °F)	0 to 150 °C (32 to 302 °F)
Pt100 (TF) iTHERM QuickSens	-50 to 200 °C (-58 to 392 °F)	-50 to 200 °C (-58 to 392 °F)	-30 to 200 °C (-22 to 392 °F)	0 to 150 °C (32 to 302 °F)
Pt100 (TF) iTHERM StrongSens	-50 to 500 °C (-58 to 932 °F)	-50 to 500 °C (-58 to 932 °F)	-30 to 300 °C (-22 to 572 °F)	0 to 150 °C (32 to 302 °F)

1) Options depend on product and configuration

TC thermocouples: Permitted deviation limits of thermoelectric voltages from standard characteristic for thermocouples as per IEC 60584 and ASTM E230/ANSI MC96.1:

Standard	Type	Standard tolerance	Special tolerance
		Deviation; the larger value applies in each case	
ASTM E230/ANSI MC96.1	J (Fe-CuNi)	±2.2 °C or ±0.0075 t ¹⁾ (0 to 760 °C)	±1.1 °C or ±0.004 t ¹⁾ (0 to 760 °C)
	K (NiCr-NiAl) N (NiCrSi-NiSi)	±2.2 °C or ±0.0075 t ¹⁾ (0 to 1 260 °C)	±1.1 °C or ±0.004 t ¹⁾ (0 to 1 260 °C)

1) |t| = absolute temperature value in °C

Self heating

RTD elements are passive resistance temperature sensors which must be supplied with a measuring current in order to determine the measured values. This measuring current causes a self-heating effect in the RTD element itself, which in turn creates an additional measurement error. The extent of this measurement error is influenced not only by the measuring current but also by the temperature conductivity and the thermal coupling of the resistance sensor with the environment. The self heating is negligible if an iTEMP temperature transmitter (extremely low measuring current) from Endress+Hauser is used.

Sensor type	Ø ID	Typical values for self heating (measured in water at 20 °C)
Pt100 (TF) iTHERM StrongSens	Ø 6 mm (0.24 in)	≤ 25 mΩ/mW or ≤ 64 mK/mW
Pt100 (TF) iTHERM QuickSens	Ø 3 mm (0.12 in)	13 mΩ/mW or 35 mK/mW
	Ø 6 mm (0.24 in)	11.5 mΩ/mW or 30 mK/mW
Pt100 (WW)	Ø 3 mm (0.12 in)	15 mΩ/mW or 39 mK/mW
	Ø 6.35 mm (¼ in)	50 mΩ/mW or 130 mK/mW
Pt100 (TF) basic	Ø 6.35 mm (¼ in)	57 mΩ/mW or 149 mK/mW

Response time

RTD resistance thermometers tested in accordance with IEC 60751 in flowing water (0.4 m/s at 30 °C):

Insert			
Sensor type	Diameter ID	Response time	
Pt100 (TF) iTHERM StrongSens	Ø 6 mm (0.24 in)	t ₅₀	< 5.5 s
		t ₉₀	< 16 s
Pt100 (TF) iTHERM QuickSens	Ø 3 mm (0.12 in)	t ₅₀	< 0.5 s
		t ₉₀	< 1.2 s

Insert			
Sensor type	Diameter ID	Response time	
Pt100 (WW)	∅ 6 mm (0.24 in)	t ₅₀	<0.5 s
		t ₉₀	<1.5 s
	∅ 3 mm (0.12 in)	t ₅₀	<2 s
		t ₉₀	<5 s
Pt100 (TF) basic	∅ 6.35 mm (1/4 in) single sensor	t ₅₀	<4 s
		t ₉₀	<10.5 s
Pt100 (TF) basic	∅ 6.35 mm (1/4 in) double sensor	t ₅₀	<4.5 s
		t ₉₀	<12 s
Pt100 (TF) basic	∅ 6.35 mm (1/4 in) single sensor	t ₅₀	<6.5 s
		t ₉₀	<15.5 s
Pt100 (TF) basic	∅ 6.35 mm (1/4 in) double sensor	t ₅₀	<9.5 s
		t ₉₀	<22.5 s

TC thermocouples:

Insert			
Sensor type	Diameter ID	Response time	
Thermocouples (K, J and N)	∅ 3 mm (0.12 in)	t ₅₀	1 s
		t ₉₀	3 s
Thermocouples (K, J and N)	∅ 6.35 mm (1/4 in)	t ₅₀	2.5 s
		t ₉₀	6 s



Response time for insert without transmitter.

Calibration

Calibration of thermometers

Calibration involves comparing the measured values of a unit under test (UUT) with those of a more precise calibration standard using a defined and reproducible measurement method. The aim is to determine the deviation or measurement errors of the UUT's measured values from the true value of the measured variable. Two different methods are used for thermometers:

- Calibration at fixed points, e.g. at the freezing point, the solidification point, of water at 0 °C,
- Calibration by comparison with a precise reference thermometer.

The thermometer to be calibrated must display the fixed point temperature or the temperature of the reference thermometer as accurately as possible. Temperature-controlled calibration baths with very homogeneous thermal values, or special calibration furnaces, into which the unit under test and, if applicable, the reference thermometer can be inserted to a sufficient depth, are typically used for thermometer calibrations.

The measurement uncertainty can increase due to heat dissipation errors and short immersion lengths. The existing measurement uncertainty is listed on the individual calibration certificate.

For accredited calibrations according to ISO 17025, the measurement uncertainty shouldn't be twice as high as the accredited measurement uncertainty. If this limit is exceeded, only a factory calibration is possible.

Sensor-transmitter matching

The resistance/temperature characteristic curve of platinum resistance thermometers is standardized but, in practice, it is rarely possible to maintain this curve precisely across the entire operating temperature range. For this reason, platinum resistance sensors are divided into tolerance classes, such as Class A, AA or B as per IEC 60751. These tolerance classes describe the maximum permitted deviation of the specific sensor characteristic curve from the standard curve, i.e. the maximum temperature-dependent characteristic error that is permitted. The conversion of measured sensor resistance values to temperatures in temperature transmitters or other meter electronics is often susceptible to considerable errors as the conversion is generally based on the standard characteristic curve.

When using temperature transmitters from Endress+Hauser, this conversion error can be reduced significantly by sensor-transmitter matching:

- Calibration at several temperatures and determination of the actual temperature sensor characteristic curve,
- adjustment of the sensor-specific polynomial function using Calendar-van Dusen (CvD) coefficients,
- configuration of the temperature transmitter with the sensor-specific CvD coefficients for resistance/temperature conversion, and
- optionally another calibration of the reconfigured temperature transmitter with connected resistance thermometer.

Endress+Hauser offers this kind of sensor-transmitter matching as a separate service. Furthermore, the sensor-specific polynomial coefficients of platinum resistance thermometers are always provided on every Endress+Hauser calibration certificate so that users themselves can also appropriately configure suitable temperature transmitters.

Endress+Hauser offers standard calibrations for the device at a reference temperature of -20 to 500 °C (-4 to 932 °F) based on the ITS90 (International Temperature Scale). Calibrations in other temperature ranges are available from your Endress+Hauser sales center on request. Calibrations are traceable to national and international standards. The calibration certificate is referenced to the serial number of the device. Only the insert is calibrated.

Minimum insertion length (IL) for inserts required to perform a correct calibration

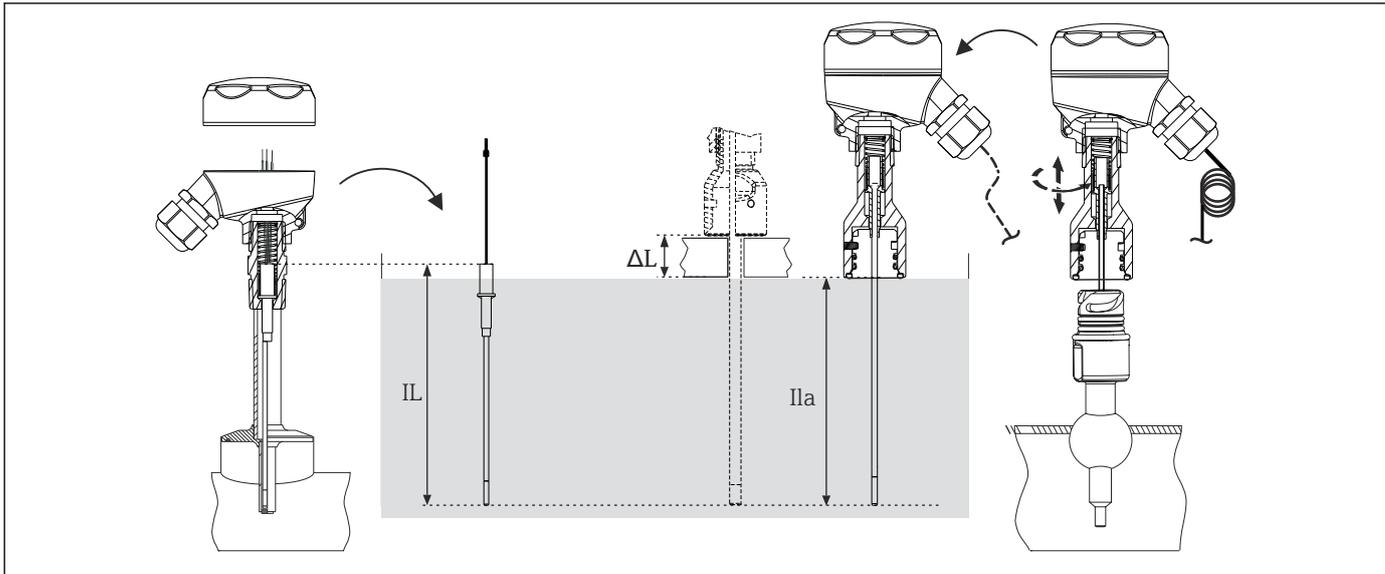
Because of the geometric constraints of the baths, minimum immersion lengths must be maintained at high temperatures to ensure that calibration can be performed with acceptable measurement uncertainty. The same applies when a temperature head transmitter is used. Due to the heat dissipation, minimum immersion lengths must be maintained in order to ensure that the transmitter functions correctly -40 to 85 °C (-40 to 185 °F).

Minimum insertion length (IL):

Calibration temperature	Minimum insertion length (IL)
-196 °C (-320.8 °F)	120 mm (4.72 in) ¹⁾
-80 to 250 °C (-112 to 482 °F)	No minimum insertion length required ²⁾
251 to 550 °C (483 to 1022 °F)	300 mm (11.8 in)
551 to 600 °C (1023 to 1112 °F)	400 mm (15.8 in)

1) A min. of 150 mm (5.91) required for iTEMP head transmitters

2) For a temperature of -80 to 250 °C (-112 to 482 °F) and with iTEMP head transmitters, a minimum of 50 mm (1.97 in) is required



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2 Insertion lengths for sensor calibration

IL Insertion length for factory calibration or recalibration on site without the iTHERM QuickNeck extension neck

ILa Insertion length for recalibration on site with the iTHERM QuickNeck extension neck

ΔL Additional length, depending on the calibration unit, if the insert cannot be fully immersed

- To check the actual measurement accuracy rating of the thermometers installed, a cyclic calibration of the installed sensor needs to be performed frequently. The insert is normally removed for comparison with a precise reference thermometer in the calibration bath (see graphic, left part).
- The iTHERM QuickNeck enables quick, tool-free removal of the insert for calibration purposes. The entire upper part of the thermometer is released by turning the terminal head. The insert is removed from the thermowell and directly immersed into the calibration bath (see graphic, right part). Make sure that the cable is long enough to be able to reach the mobile calibration bath with the cable connected. If this is not possible for the calibration, we recommend you use a connector.

Advantages of iTHERM QuickNeck:

- Considerable time savings when recalibrating the device (up to 20 minutes per measuring point)
- Wiring mistakes avoided when re-installing
- Minimum plant downtime, thereby saving costs

Formulas for calculating the *ILa* when recalibrating on site with the iTHERM QuickNeck ¹⁾

Thermowell version	Formula
Thermowell diameter \varnothing 6.35 mm ($\frac{1}{4}$ in)	$ILa = U + T + 38.1 \text{ mm (1.5 in)}$
Thermowell diameter \varnothing 9.53 mm ($\frac{3}{8}$ in)	
Thermowell diameter \varnothing 12.7 mm ($\frac{1}{2}$ in)	

1) Spring load of the insert $\frac{1}{2}$ in

Insulation resistance

RTD resistance thermometers

Insulation resistance as per IEC 60751 with a minimum test voltage of 100 V DC:
>100 M Ω at 25 °C

TC thermocouples

Insulation resistance as per DIN EN 60584 between the connecting wires and the sheath material with a minimum test voltage of 500 V DC:

- >1 G Ω at 25 °C
- >5 M Ω at 500 °C

Dielectric strength

Dielectric strength between terminals and insert sheath (for RTD only):

- For all $\varnothing 6$ mm (0.24 in) or 6.35 mm ($\frac{1}{4}$ in) inserts: ≥ 1000 V DC for 5 s
- For $\varnothing 3$ mm (0.12 in) iTHERM QuickSens: ≥ 500 V DC for 5 s
- For all other $\varnothing 3$ mm (0.12 in) inserts: ≥ 250 V DC for 5 s

Installation

Orientation

No restrictions.

Installation instructions

The insert should be mounted in thermowells with a thread of 1/2" NPT, a UNEF thread or an iTHERM QuickNeck connection. The sensor has spring-loading to ensure that the tip is pressed against the bottom of the thermowell for good thermal contact.

Immersion length**RTD resistance thermometers:**

Error caused by heat conduction ≤ 0.1 K; measured according to IEC 60751 at 100 °C in liquid medium

Sensor type ¹⁾	\varnothing ID	Immersion length
Pt100 (TF) standard	$\varnothing 3$ mm (0.12 in)	≥ 30 mm (1.18 in)
	$\varnothing 6$ mm (0.24 in)	≥ 50 mm (1.97 in)
Pt100 (TF) iTHERM StrongSens	$\varnothing 6$ mm (0.24 in)	≥ 40 mm (1.57 in)
Pt100 (TF) iTHERM QuickSens	$\varnothing 3$ mm (0.12 in)	≥ 25 mm (0.98 in)
	$\varnothing 6$ mm (0.24 in)	
Pt100 (WW)	$\varnothing 3$ mm (0.12 in)	≥ 60 mm (2.36 in)
	$\varnothing 6$ mm (0.24 in)	
	$\varnothing 6.35$ mm ($\frac{1}{4}$ in)	
Pt100 (TF) basic	$\varnothing 6$ mm (0.24 in)	≥ 50 mm (1.97 in)
	$\varnothing 6.35$ mm ($\frac{1}{4}$ in)	

1) Options depend on product and configuration

TC thermocouples:

Sensor type ¹⁾	\varnothing ID	Immersion length
Thermocouple types J, K and N	$\varnothing 3$ mm (0.12 in)	30 mm (1.18 in)
	$\varnothing 6$ mm (0.24 in)	
	$\varnothing 6.35$ mm ($\frac{1}{4}$ in)	

1) Options depend on product and configuration

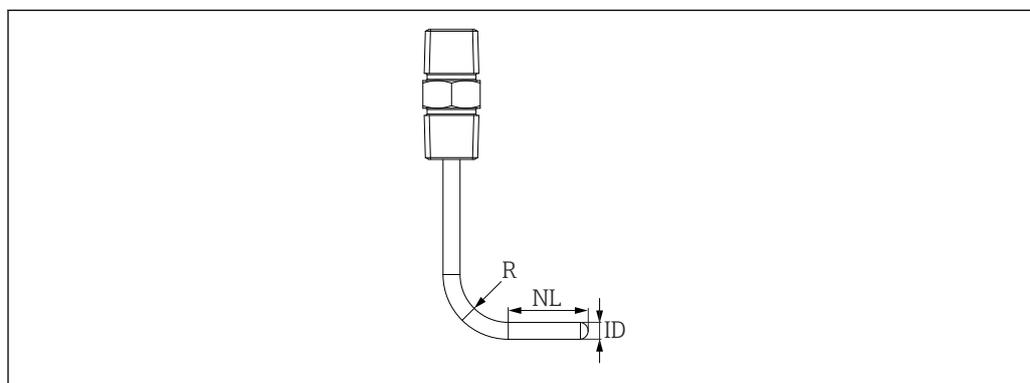
Possible bending radius

Sensor type ¹⁾	\varnothing ID	Bending radius R	Non-bendable length (tip) NL ²⁾
Pt100 (TF) standard	$\varnothing 3$ mm (0.12 in)	$R \geq 3 \times \text{ID}$	30 mm (1.18 in)
	$\varnothing 6$ mm (0.24 in)		
Pt100 (TF) iTHERM StrongSens	$\varnothing 6$ mm (0.24 in)	$R \geq 3 \times \text{ID}$	30 mm (1.18 in)
Pt100 (TF) iTHERM QuickSens	$\varnothing 3$ mm (0.12 in)	Non-bendable	Non-bendable
	$\varnothing 6$ mm (0.24 in)	$R \geq 3 \times \text{ID}$	30 mm (1.18 in)

Sensor type ¹⁾	ØID	Bending radius R	Non-bendable length (tip) NL ²⁾
Pt100 (WW)	Ø3 mm (0.12 in)	R ≥ 3 x ID	30 mm (1.18 in)
	Ø6 mm (0.24 in)		
	Ø6.35 mm (¼ in)		
Pt100 (TF) basic	Ø6 mm (0.24 in)	Non-bendable	Non-bendable
	Ø6.35 mm (¼ in)		
Thermocouple types J, K, N	Ø3 mm (0.12 in)	R ≥ 3 x ID	30 mm (1.18 in)
	Ø6 mm (0.24 in)		
	Ø6.35 mm (¼ in)		

- 1) Options depend on product and configuration
2) If a sleeve is overlapped, NL increases to 80 mm.

i Inserts with an insertion length IL > 1 000 mm (39.4 in) are coiled when delivered. Users will receive instructions with the insert detailing how to replace the rolled insert.



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Environment

Ambient temperature range

Terminal head	Temperature in °C (°F)
Without head transmitter installed	Depends on the terminal head used and the cable gland or fieldbus connector
With head transmitter installed	-40 to 85 °C (-40 to 185 °F)
With head transmitter installed and display	-20 to 70 °C (-4 to 158 °F)

Vibration resistance

RTD resistance thermometers:

The Endress+Hauser inserts exceed the requirements of IEC 60751, which specify shock and vibration resistance of 3 g in the range from 10 to 500 Hz.

The vibration resistance at the measuring point depends on the sensor type and design; see the following table:

Sensor type	Vibration resistance for the sensor tip ¹⁾
Pt100 (TF) iTHERM StrongSens (vibration-resistant)	≤ 600 m/s ² (≤ 60g)
Pt100 (TF) iTHERM QuickSens	3 mm (0.12 in) ≤ 3g 6 mm (0.24 in) ≤ 60g
Pt100 (WW)	≤ 3g

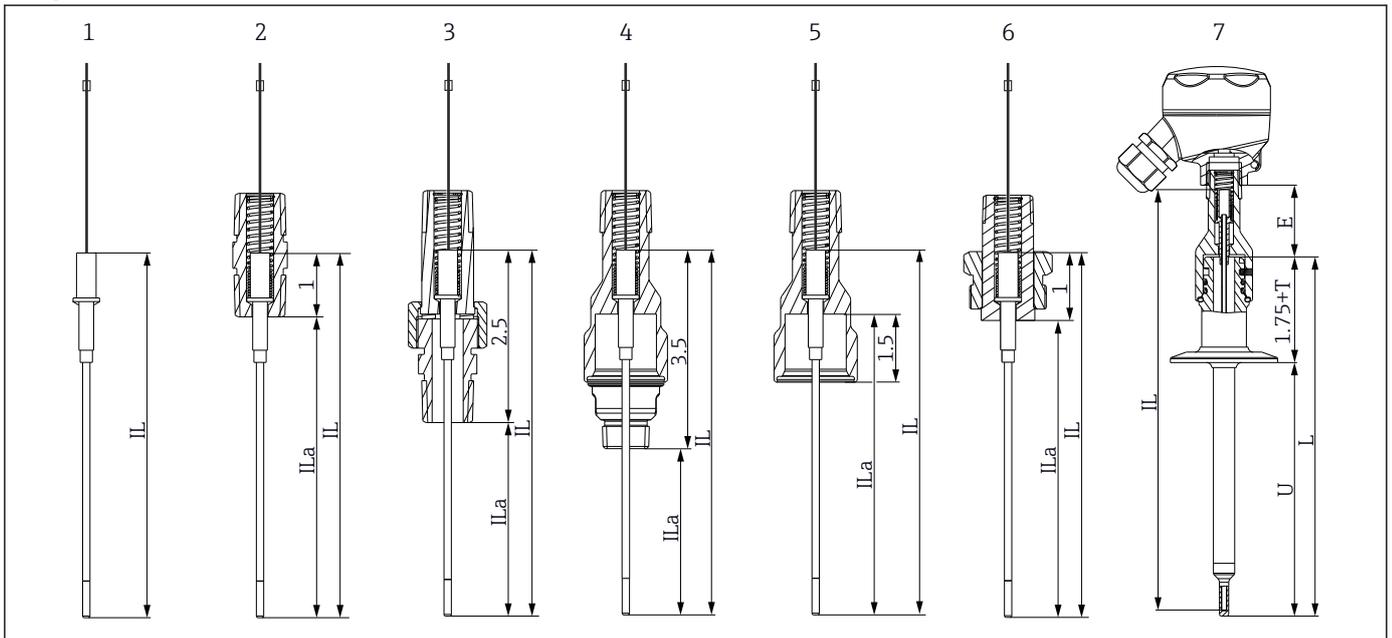
Sensor type	Vibration resistance for the sensor tip ¹⁾
Pt100 (TF) basic	≤ 3g
Thermocouples, type K, J, N (based on IEC 60751)	≤ 3g

1) (measured according to IEC 60751 with varying frequencies in the range of 10 to 500 Hz)

Impact resistance ≥ 4 J (measured according to IEC 60079-0)

Mechanical construction

Design and dimensions



3 Design of the iTHERM TS212

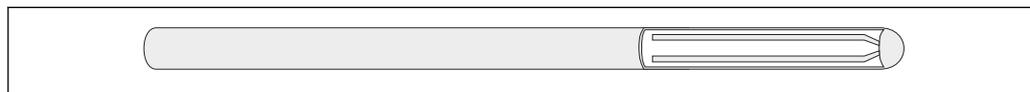
- 1 Insert without nipple
 - 2 Insert with hex. nipple ½" NPT
 - 3 Insert with nipple-union-nipple connection ½" NPT
 - 4 Insert with iTHERM QuickNeck ½" NPT
 - 5 Insert with iTHERM QuickNeck (upper half), to mount in existing thermowell with iTHERM QuickNeck
 - 6 Insert with hex. nipple ½" - 1 ¼" NPT x 18 UNEF
 - 7 Complete TM412 thermometer with iTHERM QuickNeck ½" NPT, neck separable - quick release to mount in existing thermowell
- E Extension neck length
 T Extension neck length of the thermowell
 U Immersion length of the thermowell
 L Thermowell length
 IL Insert length
 ILa Insertion length (insert length below nipple)

The requirement is that the insert length (IL) must be adapted to the thermowell. This can be calculated by means of the following formula: $IL = U + T + E + 38.1 \text{ mm (1.5 in)}$.

The insert comprises of three main components: the sensor at the tip, a mineral-insulated sheathed cable or stainless steel tube with insulated wires in between and a neck. In the measuring tip, the sensor element is (depending on the sensor type) either firmly embedded in a sensor cap by means of ceramic potting, soldered onto the bottom of the sensor cap or embedded in compressed mineral insulation.

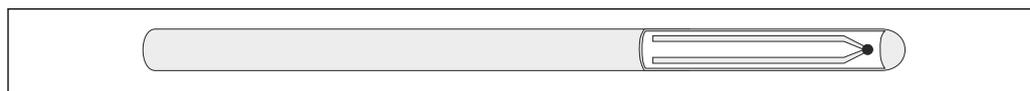
There are two different designs available for thermocouples:

Grounded version: Here, the thermocouple at the junction is mechanically and electrically connected to the inside of the sheathed cable. This results in good heat transfer from the sensor wall to the measuring tip of the thermocouple.



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Non-grounded version: If the probe is not grounded, there is no connection between the thermocouple and the sensor wall. This is also referred to as an insulated measuring point. The response time is slower than in a grounded version.



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RTD resistance thermometers:

Sensor type	Ø ID	Sheathed cable, material
Pt100 (TF) iTHERM StrongSens	Ø 6 mm (0.24 in)	The sheath is made of stainless steel and is filled with a magnesium oxide (MgO) powder. The primary sensor element is firmly potted into the sensor cap for maximum vibration resistance.
Pt100 (TF) iTHERM QuickSens	Ø 3 mm (0.12 in) ¹⁾	The sheath is made of stainless steel and the wires are PTFE insulated. The primary sensor element is soldered onto the bottom of the sensor cap for fastest response times.
	Ø 6 mm (0.24 in)	The sheath is made of stainless steel and is filled with a magnesium oxide (MgO) powder. The primary sensor element is soldered onto the bottom of the sensor cap for fastest response times.
Pt100 (WW), extended measuring range	Ø 3 mm (0.12 in)/Ø 6.35 mm (¼ in)	The sheath is made of stainless steel and is filled with a magnesium oxide (MgO) powder. The primary sensor element is embedded in the insert tip with compressed MgO powder. Single or double sensor elements are available.
Pt100 (TF) basic	Ø 6.35 mm (¼ in)	The sheath is made of stainless steel and the wires are PTFE insulated. The primary sensor element is embedded in the insert tip with compressed Al ₂ O ₃ powder. Single or double sensor elements are available.

- 1) If the insertion length IL is > 1400 mm (55 in), the measuring insert diameter is 3 mm (0.12 in) at the sensor tip and 6 mm (0.24 in) at the top.

The spring load of the insert equals 12.7 mm (0.5 in) in.

The insert is equipped for electrical connection with flying leads.

iTHERM QuickSleeve

Reducing the air gap between the thermowell and the measuring insert has the greatest impact on improving the response time of the thermometer. Optimizing the bore in the barstock thermowell is the best solution, e.g. a bore diameter of 6.1 mm (0.24 in) when using a 6 mm (0.24 in) measuring insert.

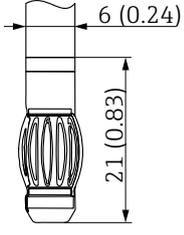
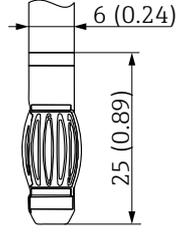
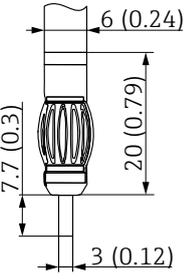
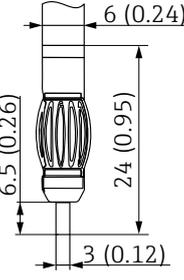
If it is not possible to adapt the bore accordingly, e.g. when using existing thermowells or specifications for using standard bores, the iTHERM QuickSleeve from Endress+Hauser can be used.

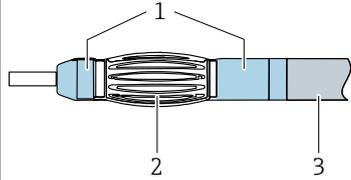
iTHERM QuickSleeve is a mechanical spring component at the tip of a measuring insert. This spring component improves heat transfer and shortens the response time from a barstock thermowell to the measuring insert and ultimately to the sensor.

iTHERM QuickSleeve is available in two designs for use in barstock thermowells:

- For bore diameter 6.5 mm (0.256 in)
- For bore diameter 7 mm (0.28 in)

Mechanical construction

Type of fitting	Bore diameter 6.5 mm (0.256 in)	Bore diameter 7 mm (0.28 in)
Pt100 iTHERM QuickSens, 3 mm (0.12 in)		
Pt100, WW and TF, 3 mm (0.12 in)		

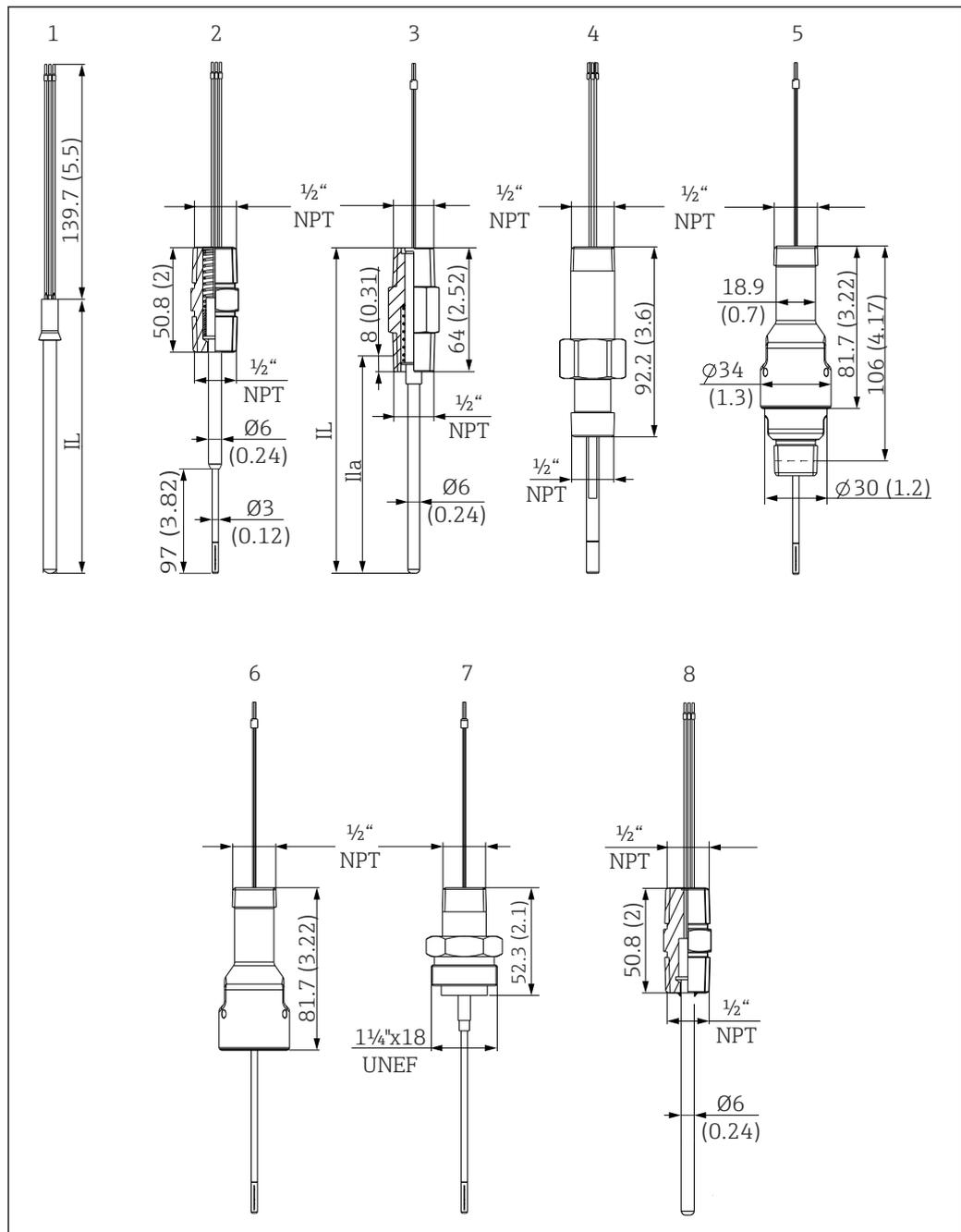
	<p>Materials</p> <ul style="list-style-type: none"> ■ Bushing (1) and reinforcing tube (3): Stainless steel ■ Spring (2): Copper-plated
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TC thermocouples:

Sensor type	Sheathed cable, material
Thermocouple type K	Type K thermocouples are available as single or double sensors. The wires made of nickel-chromium and nickel are embedded in magnesium oxide (MgO) powder within the sheathed cable made of Alloy 600. The measuring point can be insulated or grounded (electrically conductive, connected to sheathed cable).
Thermocouple type J	Type J thermocouples are available as single or double sensors. The wires made of iron and copper-nickel are embedded in magnesium oxide (MgO) powder within the sheathed cable made of stainless steel SS316L. The measuring point can be insulated or grounded (electrically conductive, connected to sheathed cable).
Thermocouple type N	Type N thermocouples are available as single or double sensors. The wires made of nickel-chromium-silicon and nickel-silicon are embedded in magnesium oxide (MgO) powder within the sheathed cable made of Alloy TD (Pyrosil, Nicobell or similar). The measuring point can be insulated or grounded (electrically conductive, connected to sheathed cable). Compared to type K thermocouples, type N thermocouples are significantly less prone to what is known as "green rot".

The insert provides flying leads for electrical connection when it is to be connected directly to a head transmitter. Alternatively, a ceramic terminal block can be used, which is mounted securely on a washer.

iTHERM TS212 neck dimensions – all dimensions in mm (in).



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- 1 Insert without nipple
- 2 Insert with hex nipple
- 3 Insert with lamination nipple
- 4 Insert with nipple-union-nipple connection
- 5 Insert with iTHERM QuickNeck 1/2" NPT
- 6 Insert with iTHERM QuickNeck upper half
- 7 Insert with UNEF Hex nipple
- 8 Insert with fixed nipple (spare part for metallic dual seal)

Materials

The temperatures for continuous operation specified in the following table are intended only as reference values when using the various materials in air. In exceptional cases, the maximum operating temperatures are sometimes significantly lower.

Description	Recommended max. continuous operating temperature in air	Properties
AISI 316L	650 °C (1 202 °F)	<ul style="list-style-type: none"> ▪ Austenitic stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration) ▪ Increased resistance to intergranular corrosion and pitting
Alloy 600	1 100 °C (2 012 °F)	<ul style="list-style-type: none"> ▪ A nickel/chromium alloy with very good resistance to aggressive, oxidizing and reducing atmospheres, even at high temperatures ▪ Resistance to corrosion caused by chlorine gases and chlorinated media as well as many oxidizing mineral and organic acids, sea water etc. ▪ Corrosion from ultrapure water ▪ Not to be used in sulfur-containing atmospheres

Certificates and approvals

Current certificates and approvals for the product are available at www.endress.com on the relevant product page:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Downloads**.

Ordering information

Detailed ordering information is available from your nearest sales organization www.addresses.endress.com or in the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Configuration**.



Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
- Depending on the device: direct input of information specific to the measuring point, such as the measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

The accessories currently available for the product can be selected at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Spare parts & Accessories**.

Online tools

Product information about the entire life cycle of the device is available at: www.endress.com/onlinetools

Documentation

-  For an overview of the scope of the associated Technical Documentation, refer to the following:
- *Device Viewer* (www.endress.com/deviceviewer): Enter the serial number from the nameplate
 - *Endress+Hauser Operations app*: Enter serial number from nameplate or scan matrix code on nameplate.

The following document types are available in the Downloads area of the Endress+Hauser website (www.endress.com/downloads), depending on the device version:

Document type	Purpose and content of the document
Technical Information (TI)	Planning aid for your device The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.
Brief Operating Instructions (KA)	Guide that takes you quickly to the 1st measured value The Brief Operating Instructions contain all the essential information from incoming acceptance to initial commissioning.
Operating Instructions (BA)	Your reference document The Operating Instructions contain all the information that is required in various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal.
Description of Device Parameters (GP)	Reference for your parameters The document provides a detailed explanation of each individual parameter. The description is aimed at those who work with the device over the entire life cycle and perform specific configurations.
Safety instructions (XA)	Depending on the approval, safety instructions for electrical equipment in hazardous areas are also supplied with the device. These are an integral part of the Operating Instructions.  The nameplate indicates which Safety Instructions (XA) apply to the device.
Supplementary device-dependent documentation (SD/FY)	Always comply strictly with the instructions in the relevant supplementary documentation. The supplementary documentation is a constituent part of the device documentation.



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