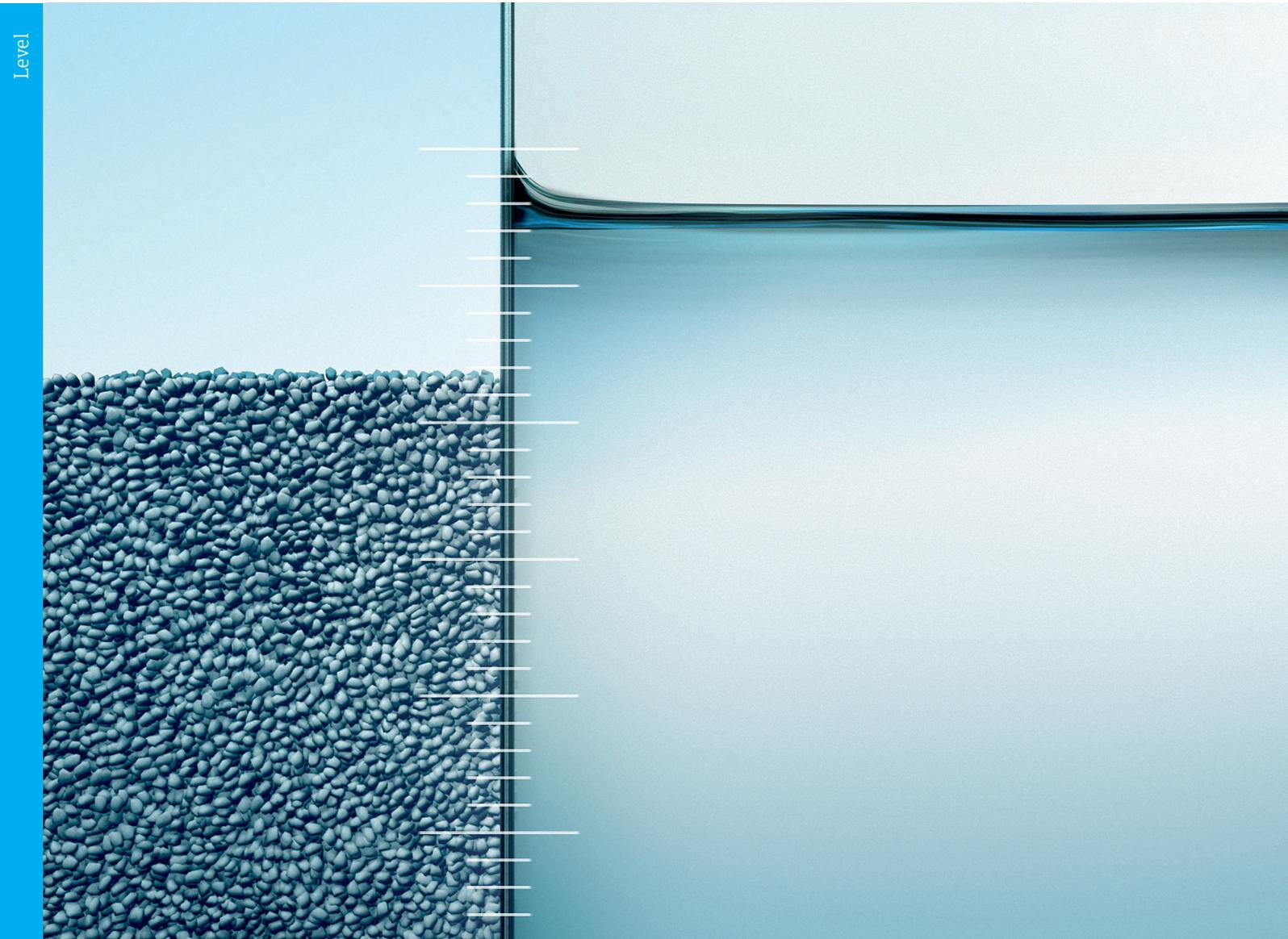


Level measurement

Product overview for applications in liquids and bulk solids





Level measurement – still leading the way

Constant product quality, plant safety and economic efficiency and digitalization – these are important aspects for any level measuring point.

Levels in liquids, pastes, bulk solids or liquefied gases are often measured in tanks, silos or movable containers. Examples come from all industry sectors from the chemical and petrochemical industries, the pharmaceutical and life sciences industries, water and wastewater or the food and energy industries.

The broad range of measuring principles available means that finding the ideal solution is easy. No principle is suited to all application areas. Therefore measuring systems must be selected that work reliably under the conditions of a particular application and, at the same time, meet the economic situations in the future.

As the market leader in level measurement, we support you from planning and commissioning through to the maintenance of your measuring point. In addition, we assist you in automation, asset management and the visualization of process data.

Endress+Hauser – Your partner

Endress+Hauser is a global leader in measurement instrumentation, services and solutions for industrial process engineering

With dedicated sales centers and a strong network of partners, Endress+Hauser guarantees competent worldwide support. Our production centers in twelve countries meet your needs and requirements quickly and effectively. The Group is managed and coordinated by a holding company in Reinach, Switzerland. As a successful family-owned business, Endress+Hauser is set to remain independent and self-reliant.

Endress+Hauser provides sensors, instruments, systems and services for level, flow, pressure and temperature measurement as well as analytics and data acquisition. The company supports you with automation engineering, logistics and IT services and solutions. Our products set standards in quality and technology.

We work closely with the chemical, petrochemical, food and beverage, oil and gas, water and wastewater, power and energy, life science, primary and metal, renewable energy, pulp and paper and shipbuilding industries. Endress+Hauser helps customers to optimize their processes in terms of reliability, safety, economic efficiency and environmental impact.

✓ Competence center for level measurement

Endress+Hauser Maulburg is one of the leading producers of level and pressure instrumentation. The company employs more than 2,000 associates world-wide. Headquartered in Maulburg, near to the French and Swiss border, specialists in research, development and production of the sensors work there and in Stahnsdorf, close to Berlin. Associated Product Centers in Greenwood (USA), Suzhou (China), Yamanashi (Japan), Chhatrapati Sambhajnagar (India) and Itatiba (Brazil) are responsible for customized final assembly and calibration of measuring instruments.



To learn more about Endress+Hauser, visit:
www.endress.com





Oil & Gas: Fueling energy transition to net zero

A wide portfolio of innovative measurement technologies, crafted to meet current and future challenges

Plant availability, safety and efficiency have long been vital in the oil and gas industry. The challenge to reduce carbon emission and achieve decarbonization goals added an additional dimension to the industry. Energy transition and digital transformation are re-shaping the industry. With our breadth of instruments, services and solutions in combination with our deep industry expertise, we enable process improvements to achieve reliability in operation and net zero goals.

✓ Advantages at a glance

- Guided setup sequences: Wizards for easy and intuitive step-by-step guidance via mobile device, Bluetooth® or graphic display
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement integrity. Mitigating risks by using state of the art technology meeting highest demands with regard to Functional Safety (IEC 61508) and mechanical integrity (e.g. gastight feedthrough)
- Minimizing operational costs through efficient proof testing concepts, predictive maintenance and innovative data management
- Meeting internationally recognized standards and recommendations such as: API, OIML, ASME, NORSOK, NACE etc.
- Increasing plant availability with innovative technologies particularly designed for oil and gas industry applications

Product highlights



Liquiphant FailSafe FTL81

FailSafe overfill prevention for any liquids
Homogeneous redundancy in a device ensures maximum plant safety and allows the device to be used in safety systems with functional safety requirements up to SIL3.



Micropilot FMR62B

Radar instrument for highest demands in level measurement
Maximum reliability even under extreme process conditions like high temperatures or high pressure values. Guided commissioning and intuitive operation with the SmartBlue app.



Gammapiilot FMG50

Radiometric measuring device for challenging process conditions
The two-wire compact transmitter has been developed in accordance with IEC 61508 for SIL2/3 and offers maximum plant safety, efficiency and availability. Heartbeat Technology reduces testing effort and minimizes plant downtime.



Levelflex FMP55

The Multiparameter device is the innovation in interface measurement
Worldwide first combination of two different measuring principles in one device for reliable level and simultaneous interface layer measurement.



Deltabar PMD78B

Differential pressure transmitter with one/two diaphragm seals for differential pressure and level measurement
For measuring differential pressure, level and flow in liquids or gases, especially in applications involving high temperatures and tough conditions.



Micropilot S and Proservo

High-precision measuring devices for custody transfer
With an accuracy better than 0.5mm, as confirmed by the NMI and PTB, these devices meet all relevant requirements of OIML R85 and API 3.1B. Using the measured data, the volume and mass of valuable liquids can be calculated with high precision, thereby saving costs.

i Levelflex Multiparameter

Employing SensorFusion, Levelflex FMP55 offers you the first combination of the capacitance and guided radar measuring principles in one instrument worldwide. The combination guarantees safe measured value acquisition even in emulsion layers with the simultaneous output of level and interface signals. This makes Levelflex FMP55 Multiparameter the standard in interface measurement.

This solution guarantees the highest degree of safety, precision and efficiency:

- Redundant interface measurement guarantees safe processes
- New, dynamic algorithms for the highest degree of measuring safety and precise measurements
- Multi-Echo Tracking: Increased echo rate and analysis as well as automatic interference echo suppression already during commissioning
- Intuitive, menu-guided operating concept (on-site or via the control system) in the respective national language decreases costs for training, maintenance and operation
- HistoROM: Data storage for instrument settings and measured values, so that you always have your parameters available
- Exact instrument and process diagnosis for fast decision-making support with clear instructions concerning corrective measures





Chemical: Partnering for sustainable success

Optimize your resources and maximize your performance

The continuous improvement of plant performance and increasing pressure to meet environmental, social and governance (ESG) targets, particularly in light of the circular economy, are key for the chemical industry. With our comprehensive portfolio of instruments that enable emission reduction, and advanced technologies, including optical analysis and a cloud-based IIoT ecosystem, we empower our customers to achieve their business goals and help them become performance and environmental leaders.

✓ Advantages at a glance

- Easy, safe and secure: *Bluetooth*® connectivity for remote operation
- Guided setup sequences: Wizards for easy and intuitive step-by-step guidance via mobile device, *Bluetooth*® or graphic display
- Unique monitoring, verification and diagnostics capabilities thank to Heartbeat Technology for highest operational reliability and safety. Meeting internationally recognized standards like IEC 51611, ISO 9001
- Internationally accepted hazardous area approvals: ATEX, IECEx, FM/CSA, NEPSI, TIIS, INMETRO
- Use of state of the art technology – functional safety according to IEC 61508 (up to SIL3)
- Uniform operating safety by design concepts for simple and safe operations

Product highlights



Liquiphant FTL51B

Universal point level switch for liquids with Heartbeat Technology
Developed according to IEC 61508 for SIL2/3 applications. Verification via *Bluetooth*® or HART communication for Heartbeat Technology without process interruptions in assembled conditions.



Micropilot FMR62B

80GHz radar instrument for measurement in aggressive liquids
Improved focusing and smaller beam angle. Perfectly suitable for tanks with many internal installations.



Micropilot FMR51, FMR52

26GHz radar instrument for level measurement in specific applications
Problem solving device for extraordinary applications like Aceton (<50°C). Suitable for the use in aggressive liquids and high temperatures or high pressures.



Micropilot FWR30

The cloud-based level sensor for measuring in mobile and stationary applications
Particularly suitable for non-invasive measurement of additives in mobile plastic tanks due to battery operation, absence of cables and easy commissioning with digital service.



Levelflex FMP51

Innovative guided radar sensor for level and interface measurement
For continuous level measurement of liquids, pastes and slurries but also for simultaneous interface layer measurement.



Deltabar FMD71/72

Electronic differential pressure system utilizing one transmitter and two sensors
Elimination of traditional mechanical issues resulting in greater process availability and reliability.



Gammapiilot FMG50

Radiometric measuring device for challenging process conditions
The two-wire compact transmitter has been developed in accordance with IEC 61508 for SIL2/3 and offers maximum plant safety, efficiency and availability. Heartbeat Technology reduces testing effort and minimizes plant downtime thank to estimated sensor and source lifetime information.

i Micropilot FMR62B: High safety standards in extreme conditions

The Micropilot FMR62B provides non-contact level measurement unaffected by medium properties. It meets highest safety standards in challenging environments, with precise measurements ensured by its 80GHz technology and chemically resistant PTFE antenna.

Simplicity:

- Intuitive operation via *Bluetooth*® or digital interface
- Simplified commissioning via wizards
- Easier troubleshooting through displayed recommended measures
- Safe parameter transmission with HistoROM

Smart safety:

- SIL-locking and proof testing wizards to prevent systematic errors
- Safety by design: Devices developed in accordance with IEC 61508
- CRC checksum for safety parameters
- Error highlighted with backlighting change

Increased productivity:

- High measurement performance with 80GHz radar chip
- Process monitoring, device verification, and diagnostics with Heartbeat Technology





Mining, Minerals & Metals: Extracting a sustainable future

Partner with us to enhance the efficiency, safety, and sustainability of your processes

Your industry demands increased efficiency without compromising environmental, social, governance and safety objectives – all while addressing the demand for critical minerals for the energy transition. With our product portfolio spanning monitoring, analytics and automation, and our cross-industry application expertise, we can help you take the processing, storage, and distribution of natural resources to the next level. Let us be your trusted partner for innovation and sustainability.

✔ Advantages at a glance

- Easy, safe and secure: *Bluetooth*® connectivity for remote operation
- Guided setup sequences: Wizards for easy and intuitive step-by-step guidance via mobile device, *Bluetooth*® or graphic display.
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement integrity.
- Complete product basket for all applications, specifically in harsh environments
- Advanced diagnostic functionalities to make the process more safe and reliable
- Savings in raw material, water, energy and labor through accurate data of critical and quality relevant points in your process

Product highlights



Micropilot FMR67B

Level measurement with 80GHz technology for highest demands in bulk solids
Reduced tank wall reflections and less interferences through installations inside the tank. Large measuring range up to 12.5m (41ft) possible.



Micropilot FMR62B

For level measurement in aggressive liquids with 80GHz technology
Offers extraordinary advantages in aggressive liquids with its completely PTFE-filled flush-mounted antenna.



Micropilot FWR30

The cloud-based level sensor for measuring liquids in plastic tanks
Ideal for mobile and difficult-to-access applications with easy commissioning and digital service.



Micropilot FMR10B, FMR20B, FMR30B

Basic radar for level measurement in bulk solids
Level measurement, e.g. in silos, vessels, bunkers, stockpiles up to a max. measuring range of 30m (98,4ft).



Levelflex FMP57

For highest demands for continuous level measurement in bulk solids
Reliable measurement in narrow silos or bunkers. Unaffected by silo geometries, obstacles and the shape of angled surfaces.



Soliphant FTM51

Universal point level switch for fine-grained bulk solids
Robust point level switch for use in silos containing fine-grained or powdery solids even with a low bulk density. For use in dust or gas incensive hazardous areas.



Gammapiot FMG50

Radiometric measuring device for challenging process conditions
The innovative sensor technology means that the two-wire compact transmitter can be used without additional water cooling. Heartbeat Technology reduces testing effort and minimizes plant downtime.

i Radar measurement in bulk solids

Micropilot FMR67B is the sensor for the high demands in bulk solids, optimally suited to measurements in high silos, bunkers or on stockpiles. Particularly the parabolic antenna facilitates very small emitting angles and thus the measurement in slim silos with lateral baffles. FMR67B may be used in applications up to 450°C without any problems thus also solving sophisticated measuring tasks. With Heartbeat Technology in combination with the integrated air purge connection even strongly dust generating and build-up producing media do not present any problems for the FMR67B. Depending on the application the cost-effective FMR66B can be an attractive alternative.

Advantages:

- Optimum adaption to the surface of solids due to the sensor alignment
- Heartbeat Technology to optimize and automatize the process, e.g. build-up detection





Food & Beverage: Trust in quality

We help you to improve quality while reducing operational costs

Constant demand for consistency in product quality and taste makes Food & Beverage a demanding industry. Complexity increases as ever more stringent hygiene regulations for food safety add cost pressures. Endress+Hauser's industry leading portfolio of reliable instrumentation, expert global consulting and accredited calibration services all combine to enable greater plant availability, resource conservation and high repeatability in processing with traceable compliance.

✓ Advantages at a glance

- Complete basket of 3-A, FDA and EHEDG approved level measurement solutions
- Food safety and reliability due to instruments designed and manufactured specifically for all requirements in food & beverage industry
- Savings in raw material, water, energy and labor through accurate data of critical and quality relevant points in your process
- Optimized material availability and minimized stocks through inventory management solutions

Product highlights



Liquiphant FTL33

Universal point level switch in a compact hygienic design
Proven in use and perfectly suitable for hygienic applications. Approval according to 3-A and EHEDG. Easy integration thanks to IO-Link communication.



Liquiphant FTL43

Universal point level switch in a compact hygienic design with Heartbeat Technology
Proven in use and perfectly suitable for applications with various sensor options. Approvals according to 3-A and EHEDG. Easy operation and flexible integration thanks to *Bluetooth*®, IO-Link and HART communication.



Liquiphant FTL63

Universal point level switch in a hygienic design with Heartbeat Technology
Proven in use with a modular design for a perfect application fit. Approvals according to 3-A and EHEDG. Variety of interchangeable electronics as well as digital communication options.



Deltapilot FMB70

Highest performance hydrostatic pressure sensor with the Contite measuring cell
Made for level measurement in liquid media in open or pressurized containers and unaffected by condensation caused by cold media.



Liquipoint FTW33

Capacitiv-Conductiv point level detection
Perfect fit to the hygienic industry thanks to flush-mounted design and extended build-up compensation for reliable detection in sticky and pasty media.



Nivector FTI26

Cost-effective point level switch
Best build-up performance in its class and high sensitivity. All industry-relevant certificates available. Ready for Industry 4.0 thanks to IO-Link communication.



Micropilot FMR43

Radar sensor for hygienic processes
Compact non-contact radar sensor operating at 80GHz and 180GHz and offering high scalability for use in small containers, as well as medium-sized and large storage tanks. Reliable level measurement even in challenging conditions such as rapid level changes, foam, or turbulent surfaces.



Micropilot FMR63B

80GHz radar instrument for hygienic applications
Perfect fit for applications with high measuring ranges thanks to a modular and flexible transmitter concept. 3-A and EHEDG approvals as well as a full digital integration and advanced process monitoring with Heartbeat Technology.



Deltapilot FMB50

Compact hydrostatic pressure sensor with the Contite measuring cell
Made for level measurement in condensation applications. Equipped with the condensate-resistant and climatic-proofed Contite measuring cell. Approvals according to 3-A and EHEDG.

i Obtain insights to optimize your cleaning process

Many food production processes take place within closed systems. While these systems are designed to prevent the ingress of unwanted contaminants from the environment, they also make it difficult to determine the effectiveness of cleaning processes. Here, the Liquiphant FTL43 can help to obtain insights into the process. The hygienic point level switch can be installed in process and storage tanks as well as in pipelines. With the help of the Monitoring function of Heartbeat Technology the build-up formation on the fork of the Liquiphant FTL43 can be indicated by a decrease of the fork resonance frequency. User can define a build-up threshold. Once this threshold is reached, a diagnostic event is triggered. When the cleaning procedure took place, and the build-up is removed the signal returns to its original level. In this way cleaning times can be reduced, and cleaning agents are used appropriately which saves valuable resources.





Life Sciences: Innovative technology for process excellence

Partner with us to accelerate your journey from bench-top to production, minimizing risk at every step

By optimizing processes from lab to production, we help life sciences companies get to market faster. Leveraging a complete portfolio for GMP-regulated single- and multi-use processes, we provide instrumentation, engineering support and seamless tech transfer for increased productivity and reduced risk. Our global operations ensure a strong supply chain, access to expert knowledge and innovative technologies such as digital twins to enable process and asset optimization.

✔ Advantages at a glance

- Comprehensive product portfolio perfectly suitable for a standardization of life science applications
- Measurement instruments that fully comply with the numerous requirements, codes and standards such as ASME BPE CoC, surface finish test, FDA and USP Class VI, calibration, material certificate, 3-A or EHEDG, etc.
- Optimized calibration and maintenance strategy using digital sensors and Heartbeat Technology

Product highlights



Liquiphant FTL43

Universal limit switch in a compact, hygienic design with Heartbeat Technology.

The Liquiphant is proven, easy to handle and perfect for hygienic applications. Approved according to 3-A, EHEDG and ASME-BPE.

Easy to use and flexible integration thanks to a variety of digital communication options.



Liquiphant FTL63

Point level switch for liquids in a hygienic design with Heartbeat Technology

The Liquiphant is proven, easy to handle and perfect for hygienic applications. Approved according to 3-A, EHEDG and ASME-BPE.

Wide range of applications thanks to a variety of interchangeable electronics as well as digital communication potentialities.



Levelflex FMP53

Continuous level measurement for hygienically sensitive applications

Meets all hygienic requirements according to ASME-BPE and USP Class VI. Unique in situ validation without dismantling from the process.



Liquipoint FTW33

Conductive point level detection

Perfect fit to the hygienic industry thanks to flush-mounted design and extended build-up compensation for reliable detection in sticky and pasty media.



Deltapilot FMB70

Highest performance pressure sensor with the Contite measuring cell

Condensate resistant Contite measuring cell and two-chamber housing. Unaffected by possible foam formation.



Micropilot FMR43

Radar sensor for hygienic processes

The Micropilot FMR43 is a free space radar sensor for continuous level measurement. Thanks to its hygienic and compact design it is perfectly suitable for applications in the Life Sciences industries. In addition to the proven 80GHz technology, a 180GHz frequency option ensures the use even in particularly small process tanks.



Micropilot FMR63B

80GHz radar instrument for hygienic applications

Approved according to ASME-BPE and USP Class VI. Improved focussing and smaller beam angle: particularly for small tanks and tank with many internal installations.

i Performance meets hygienic industry requirements: The Compact Line

Level and pressure measurements in bioprocesses are quite demanding on the instrumentation. Developed specifically for the use in hygienic applications, the Compact Line offers measuring devices for virtually all continuous level, point level and pressure applications in one standardized hygienic design. The product portfolio includes the Micropilot FMR43, a compact radar device for non-contact level measurement with either 80GHz or 180GHz, as well as the proven-in-use point level sensor Liquiphant FTL43 and the reliable Cerabar PMP43 for pressure and hydrostatic level measurement. Thanks to the compact sensor design, the small process connections and the outstanding performance, the measuring devices are flexible in scale. The sensors can be used in small vessels and pipes and in bigger process tanks. The products' 360-degree hygienic design and IP69 ingress protection class enable efficient cleaning.

The Compact Line is easy to use due to digital assistance. Guided wizards simplify commissioning and maintenance and thus help you to prevent errors. Remote operation is easy via SmartBlue App on a smartphone or tablet using *Bluetooth*® Technology. The Compact Line helps to simplify operation, enhance product and process safety and increase productivity by standardizing a compact and high-performance instrumentation offering.





Water & Wastewater: Protect – Conserve – Enhance

Partner with us to strike the right balance between compliance and efficiency

Today more than ever the water & wastewater industry must balance the opposing pressures of improving water safety and shrinking budgets. Looking to the future, we commit to support you in protecting, conserving, and optimizing processes. By combining an innovative portfolio of measuring instruments, expert services and industry expertise, Endress+Hauser is confident to help you meet your operating targets throughout the water cycle.

✔ Advantages at a glance

- Easy, safe and secure: *Bluetooth*® connectivity for remote operation
- Guided setup sequences: Wizards for easy and intuitive step-by-step guidance via mobile device, *Bluetooth*® or graphic display.
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement integrity.
- Cost-effective product and service portfolio for any applications, e.g. for drinking water, wastewater and sewage, desalination
- Meeting internationally recognized standards/ recommendations for drinking water applications
- Highest efficiency by easy commissioning, operation and maintenance of instruments

Product highlights



Micropilot FMR10B, FMR20B, FMR30B

Basic radar sensor for liquid level applications

80GHz technology for non-contact level and open channel flow measurement. With *Bluetooth*® technology, wizards for simple commissioning, status indication via LED or colour touch display and Heartbeat Technology with Radar Accuracy Index.



Micropilot FMR60B

Radar instrument for liquid level applications

Advanced 80GHz radar sensor for level measurement. Enhanced process performance with Heartbeat Monitoring functionalities such as foam detection, additionally and independently from level measurement.



FlexView FMA90

Control unit for radar, ultrasonic and hydrostatic level sensors

With Wi-Fi connectivity for remote access, a robust design and intuitive touch control, FlexView FMA90 is ideal for level measurement, flow measurement in open channels and rake or pump control.



Micropilot FWR30

The cloud-based level sensor for mobile and stationary applications

Suitable for non-invasive measurement of liquids in plastic tanks and in overflow basins and channels, due to battery operation, absence of cables and easy commissioning with digital service.



Waterpilot FMX11, FMX21

Reliable hydrostatic level probe for water applications

Waterpilot FMX11 is ideal for drinking water applications, while Waterpilot FMX21 with its robust ceramic measuring cell is engineered for demanding environments such as wastewater and saltwater.



Liquicap FMI52

Continuous level and interface measurement

Reliable rope probe for continuous level monitoring in liquids, particularly in small tanks, build-up forming media and extremely high temperatures.



Prosonic FMU90/FDU90

Ultrasonic sensor for level and flow measurement

Measurement is unaffected by dielectric constant, density or humidity and also unaffected by build-up due to the self-cleaning effect of sensors.



Deltapilot FMB53

Hydrostatic pressure sensor with Contite measuring cell

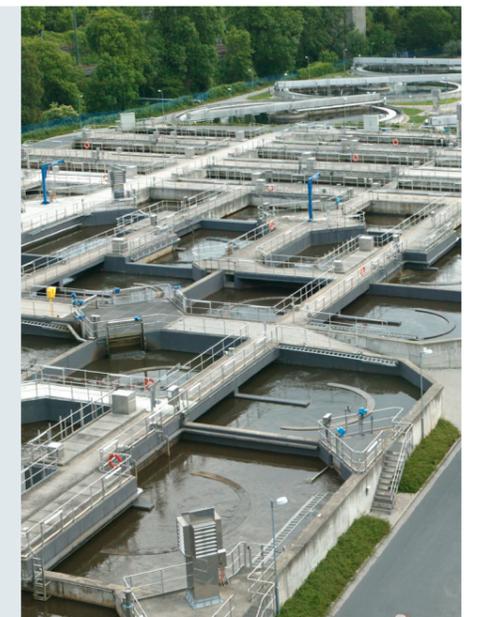
Hermetically sealed Contite measuring cell with condensate-resistance, high reference accuracy and minimum temperature effects.

i Radar measurement in water and wastewater applications

Radar technology is ideal for continuous level and open channel flow measurement in water and wastewater applications. The new Micropilot FMR10B, FMR20B and FMR30B excel in storage tanks, open basins, pump stations, sewer management, rivers, and more. They offer easy commissioning via guided wizards and maintenance through *Bluetooth*® Technology with the Endress+Hauser SmartBlue app or HART communication. The Radar Accuracy Index (RAI) in Heartbeat Verification as a function of Heartbeat Technology generates traceable reports in under 3 minutes, ensuring measurement accuracy. The Micropilot FMR60B additionally can detect foam, build-up, and corrosion in electrical terminals due to humidity, thanks to Heartbeat Monitoring.

Advantages:

- Best in class 80GHz radar technology
- Simplicity through fast commissioning with guided wizards
- Certified verification reports via Heartbeat Technology





Power & Energy: Empower the future

Your trusted partner for the energy needs of today and tomorrow. At your side every step of the way.

Looking to the future, the industry must reconcile growing demand for more and more clean and renewable energy sources with affordable and safe solutions. We offer expert knowledge and best-fit measurement instrumentation, services and solutions for power and heat generation, as well as for the transition to digitalization and the decarbonization of the power sector. As a one-stop supplier, we help simplify processes, increase uptime and improve efficiency while ensuring the quality required.

✓ Advantages at a glance

- Easy, safe and secure: *Bluetooth*® connectivity for remote operation
- Guided setup sequences: Wizards for easy and intuitive step-by-step guidance via mobile device, *Bluetooth*® or graphic display
- Globally unique Heartbeat Technology: for the highest level of system safety and measurement integrity
- Functional safety: IEC 61508 SIL2/3 certified
- EN12952-11 (water tube boiler), EN12953-09 (shell type boiler) for guided radar instruments and DP transmitter
- Intelligent instruments with continuous self-monitoring
- Pressure directives such as PED, AD2000, CRN, EN13480
- Minimized downtime and highest safety through modern instrumentation

Product highlights



Micropilot FMR67B

For highest demands in bulk solids level measurement up to 450°C (842°F)
Thanks to 80GHz technology, reduced tank wall reflections and interferences through tank installations. Large measuring range up to 125m (410ft) possible.



Solicap FTI77

Point level detection for bulk solids, especially for high temperatures and strong mechanical loads
Sword/rope probe for point level detection up to 400°C (752°F) of fine-grained to coarse-grained bulk solids, such as fly ash.



Levelflex FMP54

Guided radar for high temperature and high pressure applications
Integrated ceramic-graphite seal safeguards reliable level measurement in steam boilers up to 450°C/400bar (842°F/5,800psi).



Liquiphant FTL64

Point level switch for liquids in high-temperature applications with Heartbeat Technology
Suitable for high-temperature applications up to 280°C (536°F). Developed according to IEC 61508 for SIL2/3 applications; second process seal (2nd line of defense) guarantees high degree of safety and availability. Verification via *Bluetooth*® and Heartbeat Technology while installed and without interrupting the process.



Cerabar PMP71B

Digital pressure transmitter with metallic measuring cell; optionally with fully welded diaphragm seal
For pressure, level, volume or mass measurement in liquids or gases. Designed for high pressure applications up to 700bar (10,500psi) and extreme temperature conditions.



Micropilot FMR10B, FMR20B, FMR30B

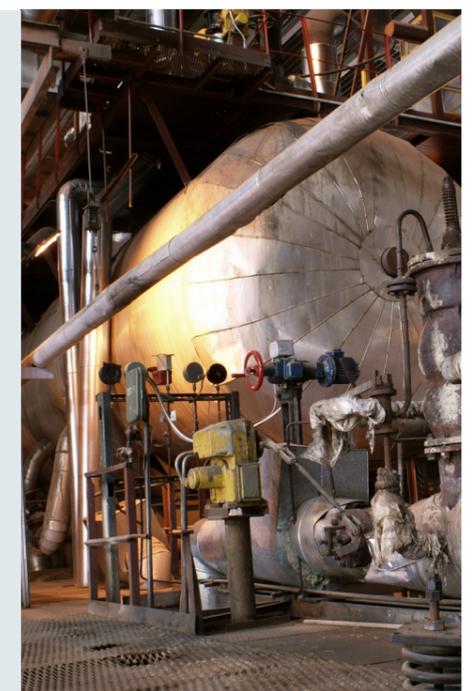
Basic radar sensor for utility applications
Continuous non-contact level measurement for utility applications.

i Guided radar for extreme conditions

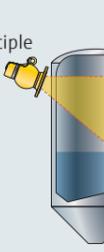
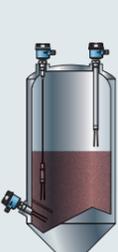
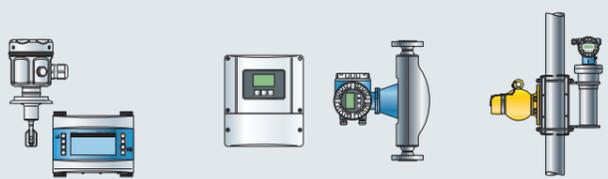
Levelflex FMP54 is predestined for level measurement in liquids under extreme conditions. The design of the process connection with a ceramic-graphite seal guarantees safe processes both in high temperatures and pressures as they occur in steam boilers and in toxic media, e.g. ammonia. The second gas-tight feedthrough guarantees additional safety. For steam boiler applications, Levelflex FMP54 offers the option of a gas phase compensation. This feature guarantees safe and precise level measurement even under the highest process pressures. In case of gas phases in a steam boiler, conventional guided radar devices determine measured values which are strongly deviating from the actual level. Only the gas phase compensation of Levelflex provides you with reliable and precise measuring results if gas and steam phases or high pressures occur.

Advantages:

- SIL2 according to IEC 61508, SIL3 in case of homogeneous redundancy
- The easiest verification test for SIL and WHG worldwide
- High diffusion resistance due to ceramic coupling and graphite seal
- Resistant against steam
- Available with rod, rope and coax probe



Overview of measuring principles

	Description	Measuring principle							
Continuous level measurement in liquids	We offer a number of most varied measuring principles for continuous level measurement in liquids. You will find more information on our technologies from page 20 .	Radar Measuring principle Page 20 Instruments Page 22 Custody transfer instruments Page 28 	Guided radar Measuring principle Page 20 Instruments Page 23 	Ultrasonics Measuring principle Page 20 Instruments Page 24 	Hydrostatics Measuring principle Page 21 Instruments Page 25 	Capacitance Measuring principle Page 21 Instruments Page 26 	Radiometry Measuring principle Page 21 Instruments Page 27 	Servo Measuring principle Page 21 Instruments Page 28 	
	Continuous level measurement in bulk solids	We offer a number of most varied measuring principles for continuous level measurement in bulk solids. You will find more information on our technologies from page 30 .	Radar Measuring principle Page 30 Instruments Page 32 	Guided radar Measuring principle Page 30 Instruments Page 33 	Ultrasonics Measuring principle Page 30 Instruments Page 34 	Electromechanical Measuring principle Page 31 Instruments Page 35 	Radiometry Measuring principle Page 31 Instruments Page 36 		
Point level detection in liquids	We offer a number of most varied measuring principles for point level detection in liquids. You will find more information on our technologies from page 38 .	Vibronic Measuring principle Page 38 Instruments Page 40 	Capacitance Measuring principle Page 38 Instruments Page 41 	Conductive Measuring principle Page 38 Instruments Page 42 	Float switch Measuring principle Page 39 Instruments Page 43 	Radiometry Measuring principle Page 39 Instruments Page 44 			
Point level detection in bulk solids	We offer a number of most varied measuring principles for point level detection in bulk solids. You will find more information on our technologies from page 46 .	Vibronic Measuring principle Page 46 Instruments Page 48 	Capacitance Measuring principle Page 46 Instruments Page 49 	Paddle Measuring principle Page 46 Instruments Page 50 	Microwave Measuring principle Page 47 Instruments Page 51 	Radiometry Measuring principle Page 47 Instruments Page 52 			
Density and interface measurement	Density measurement You have the choice to measure density or concentration in your process with different measuring principles. To learn more, see from page 54 .					Interface measurement You have the choice to measure interfaces in your process with different measuring principles. To learn more, see from page 56 .			

Continuous level measurement in liquids

Choose the measuring principle which fits best for your application

Radar

Micropilot works with either pulses or with Frequency Modulated Continuous Wave (FMCW). Pulse: High-frequency radar pulses which are emitted by an antenna and reflected from the product surface. The time between pulse launching and receiving is measured and analyzed by the instrument and constitutes a direct measure for the distance between the antenna and the surface of the medium. FMCW: Works with an FMCW continuous electromagnetic wave which is emitted from an antenna and reflected by the product surface. The frequency change “ Δf ” is measured and the time and distance are calculated.



Guided radar

Levelflex works with high-frequency radar pulses which are guided along a probe. As the pulse impacts the medium surface, the characteristic impedance changes and part of the emitted pulse is reflected. The time between pulse launching and receiving is measured and analyzed by the instrument and constitutes a direct measure for the distance between the process connection and the product surface.



Ultrasonics

Prosonic is based on the Time-of-Flight principle. A sensor emits ultrasonic pulses, the surface of the media reflects the signal and the sensor detects it again.

The Time-of-Flight of the reflected ultrasonic signal is directly proportional to the distance traveled. With the known tank geometry the level can be calculated.



Hydrostatics

Hydrostatic level measurement in open tanks is based on the determination of the hydrostatic pressure which is generated by the height of the liquid column.

The obtained pressure is thus a direct measure for the level. In closed vessels with overpressure, the differential pressure measured is a direct indicator of the level.



Capacitance

The principle of capacitive level measurement is based on the capacitance change of a capacitor. The probe and the tank wall form a capacitor whose capacitance is dependent on the amount of product in the tank: An empty tank has a lower, a filled tank a higher capacitance.



Radiometry

The radiometric measuring principle is based on the fact that gamma radiation is attenuated when it penetrates a medium. The radiation source is installed in a source container, which allows the radiation to be emitted only in the direction of the process vessel.

The detector is positioned on the opposite side of the process vessel. It converts the received radiation into an electrical signal and uses it to calculate the level.



Servo

When the displacer is lowered and comes into contact with the liquid, the weight of the displacer is reduced by the buoyancy force of the liquid, which is measured by a temperature-compensated magnetic transmitter. This changes the torque in the magnetic connection, which is measured by six Hall sensors. A signal indicating the weight of the displacer is sent to the motor control circuitry. As soon as the liquid levels rise or fall, the drive motor adjusts the position of the displacer. The rotation of the measuring drum is analyzed continuously to determine the level value using a magnetic encoder.



Radar – the Micropilot

Radar level measurement is a safe solution for liquids under extreme process conditions (pressure, temperature) and vapors. The Micropilot can also be used in hygienic applications for non-contact level measurement.



Guided radar – the Levelflex

Guided radar pulse measurement is well suited to liquids. The surface condition of the medium is of minor importance due to the safe guidance of the reflected waves. Reliable measurement is also safeguarded in turbulent liquid surfaces or foam formation. Guided radar is also first choice for interface measurement.



The Micropilot portfolio for applications in liquids



1 2

Micropilot FMR10B/FMR20B/FMR30B

Basic radar for level liquid applications and open channel flow, compatible with control unit FlexView FMA90

- Temperature: -40 to +80°C (-40 to +176°F)
- Pressure: -1 to +3bar (-14.5 to +43psi)
- Measuring range: up to 30m (98,4ft)

3

Micropilot FWR30

The cloud-based level sensor for stationary and mobile applications

- Temperature: -20 to +60°C (-4 to +140°F)
- Measuring range: up to 15m (49ft)

4

Micropilot FMR60B

For standard applications and applications with small process connections in level measurement with 80GHz technology

- Temperature: -40 to +200°C (-40 to +392°F)
- Pressure: Vacuum to +16bar (vacuum to +232psi)
- Measuring range: up to 50m (164ft)

5

Micropilot FMR62B

For level measurement in aggressive liquids or applications with extremely high temperatures

- Temperature: -196 to +450°C (-321 to +842°F)
- Pressure: Vacuum to +160bar (vacuum to +2,320psi)
- Measuring range: up to 80m (262ft)

6

Micropilot FMR63B

Non-contact level measurement with highest hygienic requirements in the food and life sciences industry

- Temperature: -40 to +200°C (-40 to +392°F)
- Pressure: -1 to +25bar (-14.5 to +363psi)
- Measuring range: up to 80m (262ft)

7

Micropilot FMR43

High performance sensor, especially compact and the perfect fit for fast changing level applications

- Temperature: -40 to +150°C (-40 to +302°F)
- Pressure: -1 to +20bar (-14.5 to +290psi)
- Measuring range: up to 15m (49ft)

8

Micropilot FMR51/FMR52

For level measurement in aggressive liquids or applications with hygiene requirements

- Temperature: -196 to +280°C (-321 to +536°F)
- Pressure: -1 to +160bar (-14.5 to +2,320psi)
- Measuring range: up to 40m (131ft), up to 70m (230ft) with advanced dynamics

9

Micropilot FMR54

For level measurement in liquids where strong steam or ammonia can occur

- Temperature: -196 to +400°C (-321 to +752°F)
- Pressure: -1 to +160bar (-14.5 to +2,320psi)
- Measuring range: 20m (65ft)

Advantages at a glance

- Hardware and software developed according to IEC 61508 for SIL2 (Min./Max. range) respectively SIL3 (homogeneous redundancy)
- Highest process safety due to Multi-Echo Tracking evaluation
- Non-contact measurement, free of wear and tear, that can be used in extreme process conditions
- Heartbeat Technology for a cost-effective and safe plant operation during the entire life cycle
- Safe measurement in vessels with changing products
- Reliable measurement due to advanced dynamics signal strength

The Levelflex portfolio for applications in liquids



1

Levelflex FMP50

For all basic level applications in liquids

- Temperature: -20 to +80°C (-4 to +176°F)
- Pressure: up to +6bar (up to +87psi)
- Measuring range: rod up to 4m (13ft), rope up to 12m (40ft)

2

Levelflex FMP51

The standard sensor for highest demands in liquid level measurement

- Temperature: -40 to +200°C (-40 to +392°F)
- Pressure: up to +40bar (up to +580psi)
- Measuring range: rod up to 10m (33ft), rope up to 45m (148ft), coax up to 6m (20ft)

3

Levelflex FMP52

Coated probe for use in aggressive liquids

- Temperature: -50 to +200°C (-58 to +392°F)
- Pressure: up to +40bar (up to +580psi)
- Measuring range: rod up to 4m (13ft), rope up to 45m (148ft)

4

Levelflex FMP53

For the highest hygiene requirements in the food and life sciences industry

- Temperature: -20 to +150°C (-4 to +302°F)
- Pressure: up to +16bar (up to +232psi)
- Measuring range: rod up to 6m (20ft)

5

Levelflex FMP54

For high temperature and high pressure applications in the oil & gas, chemical and power industry

- Temperature: -196 to +450°C (-320 to +842°F)
- Pressure: up to +400bar (up to +5,800psi)
- Measuring range: rod up to 10m (33ft), rope up to 45m (148ft), coax up to 6m (20ft)

6

Levelflex FMP55

The Multiparameter device is the innovation in interface measurement

- Temperature: -50 to +200°C (-58 to +392°F)
- Pressure: up to +40bar (up to +580psi)
- Measuring range: rod up to 4m (13ft), rope up to 10m (33ft), coax up to 6m (20ft)

Advantages at a glance

- Hard- and software developed according to IEC 61508 for SIL2 (Min./Max./range) respectively SIL3 (homogeneous redundancy)
- Highest process safety due to Multi-Echo Tracking evaluation
- Reliable measurement in liquids with turbulent surfaces and foam formation
- Simple commissioning due to precalibrated sensor
- Heartbeat Technology for a cost-effective and safe plant operation during the entire life cycle
- Ideally for the direct replacement of displacers in existing displacer chamber

Ultrasonic – the Prosonic

The ultrasonic method is a tried and tested, as well as cost-effective solution for level measurement in liquids. Instruments are available as compact or separate versions. This measuring principle is characterized by easy planning and assembly, fast and safe commissioning, a long service life and reduced maintenance costs. Typical applications include abrasive and aggressive media, even in rough ambient conditions, but also tasks in water and wastewater engineering.



The Prosonic portfolio for applications in liquids



- 1**
Prosonic FMU30
Two-wire instrument for continuous non-contact level and flow measurement
- Temperature: -20 to +60°C (-4 to +140°F)
 - Pressure: +0.7 to +3bar (10 to +44psi)
 - Measuring range: Sensor 1½" up to 5m (16ft), Sensor 2" up to 8m (26ft)
- 2 3 4 5**
Prosonic FMU40/41/42/44
Two-wire or four-wire instrument for continuous non-contact level and flow measurement
- Temperature: -40 to +80°C (-40 to +176°F)
 - Pressure: +0.7 to +3bar (10 to +44psi)
 - Measuring range: up to 20m (16 to 66ft)
- 6 7 9**
Prosonic FDU90/91/92
Sensors for continuous, non-contact level measurement
- Temperature: -40 to +95°C (-40 to +203°F)
 - Pressure: +0.7 to +4bar (+10 to +58psi)
 - Measuring range: up to 25m (9.8 to 82ft)
- 8**
Prosonic FDU91F
Hygienic sensor for continuous, non-contact level measurement
- Temperature: -40 to +105°C (-40 to +221°F), CIP: 30 min. +135°C (+275°F)
 - Pressure: +0.7 to +4bar (+10 to +58psi)
 - Measuring range: up to 10m (33ft)
- 10**
Prosonic FMU90
Transmitter in housing for field or top hat rail mounting for up to 2 sensors
- Calculations: Average, difference, sum
 - Ambient temperature: -40 to +60°C (-40 to +140°F)
 - Accuracy: ±2mm (0.08") + 0.17% of the measured distance

Advantages at a glance

- Unaffected by product properties, e. g. dielectric constant or density
- Easy and fast commissioning due to preset application parameters
- Calibration without filling or discharging

Hydrostatic – the Waterpilot, the Deltapilot, the Cerabar, the Deltabar

Hydrostatic pressure sensors for level measurement may be used in almost all liquid media, from water through to pastes and sludges. Even under difficult process conditions, these sensors may be adjusted to the application in an optimum fashion. Differential pressure transmitters are used for level measurement in pressurized tanks and also in abrasive and corrosive media.



The Waterpilot, Deltapilot, Cerabar and Deltabar portfolio for applications in liquids



- 1 2 3**
Waterpilot FMX11/FMX21
Level probe for freshwater (FMX11/21), wastewater and salt water (FMX21), compatible with control unit **FlexView FMA90**
- Temperature: -10 to +70°C (+14°F to +158°F)
 - Measuring range: 100mbar to 20bar (1.5 to 300 psi)
 - Accuracy: ±0.35% (FMX11); ±0.2%, optional ±0.1% (FMX21)
- 4 5 6 7**
Deltapilot FMB50/51/52/53
Pressure sensor with Contite cell for hydrostatic level measurement in liquid and paste-like media
- Temperature: -10 to +100°C (14 to 212°F)
 - Measuring range: +100mbar to +10bar (+1.5 to +150psi)
 - Accuracy: Standard ±0.2%, optional ±0.1%
- 8**
Deltapilot FMB70
Highest performance pressure sensor with Contite cell for hydrostatic level measurement in liquids
- Temperature: -10 to +100°C (-14 to +212°F) (+135°C (+275°F) for 30min. max)
 - Measuring range: +0.1 to +10bar (+1.5 to +150psi)
 - Accuracy: Standard ±0.1%, optional ±0.075%
- 9 10**
Deltabar PMD55B/PMD75B
Differential pressure transmitter with metal sensor for measurement of pressure differences
- Temperature: -40 to +85°C (-40 to +185°F)
 - Measuring range: +10mbar to +40bar (+0.15 to +600psi)
 - Accuracy: ±0.1%, "Platinum" ±0.075%
- 11**
Deltabar PMD78B
Differential pressure transmitter with metal sensor for measurement of pressure differences
- Temperature: -40 to +120°C (-40 to +248°F)
 - Measuring range: +10mbar to +40bar (+0.15 to +600psi)
 - Accuracy: Standard ±0.05%, "Platinum" ±0.035%
- 12**
Deltabar FMD71/72
Electronic differential pressure system utilizing two ceramic sensor modules and one transmitter
- Temperature: -40 to +150°C (-40 to +302°F)
 - Measuring range: +100mbar to +40bar (+1.5 to +600psi)
 - Accuracy: ±0.075% single sensor, "Platinum" ±0.05% single sensor
- 13 14**
Cerabar PMP51B/PMP71B
Digital pressure transmitter with metal sensor for level, absolute and gauge pressure measurement
- Temperature: -40 to +400°C (-40 to +752°F)
 - Measuring range: 400mbar to 700bar (1.5 to 10,500psi)
 - Accuracy: ±0.055% (PMP51B), ±0.025% (PMP71B)
- 15 16**
Cerabar PMC51B/PMC71B
Digital pressure transmitter with ceramic sensor for level, absolute and gauge pressure measurement
- Temperature: -40 to +150°C (-40 to +302°F)
 - Measuring range: 100mbar to 40bar (1.5 to 600psi)
 - Accuracy: ±0.055% (PMC51B), ±0.025% (PMC71B)

Advantages at a glance

- Established measuring principle for temperatures up to 400°C (752°F) and pressures up to 700bar (10,500psi)
- Easy engineering
- Unaffected measurement with tank baffles or surface foam
- Hygiene instrument designs

Capacitance – the Liquicap

Capacitance level measurement covers a wide range of applications which are not limited to process engineering. Simple and cost-effective probes offer a wealth of possibilities for level monitoring in liquids, particularly in small tanks, build-up forming media and extremely high temperatures. Certain interface measurements can also be solved with capacitance probes. Capacitance probes can also be used in processes with fast changes in the tank level.



The Liquicap portfolio for applications in liquids



- 1**
Liquicap FMI21
For continuous level measurement in conductive liquids
- Temperature: -40 to +100°C (-40 to +212°F)
 - Pressure: Vacuum to +10bar (vacuum to +145psi)
 - Measuring range: up to 2.5m (8ft)
- 2**
Liquicap FMI51
For continuous level and interface measurement in liquids
- Temperature: -80 to +200°C (-112 to +392°F)
 - Pressure: Vacuum to +100bar (vacuum to +1,450psi)
 - Measuring range: 0.1 to 4.0m (0.3 to 13ft)
- 3**
Liquicap FMI52
For continuous level and interface measurement in liquids - for large measuring ranges
- Temperature: -80 to +200°C (-112 to +392°F)
 - Pressure: Vacuum to +100bar (vacuum to +1,450psi)
 - Measuring range: 0.42 to 10.0m (1.38 to 33ft)

Advantages at a glance

- Accurate measurement in small tanks
- Short response times
- Measurement from probe end to process connection, no blocking distance
- Technology proved in millions of applications
- Interface measurement independent of emulsion layers

Radiometry – the Gammapilot

Gamma instruments are used increasingly in applications where other measuring principles are no longer effective due to extreme process conditions or mechanical, geometric or structural conditions. Radiometric instruments work without contact with the process. They are installed externally on the tank or pipe and measure through the vessel wall. This measurement method is therefore suitable for use in a wide range of media, regardless of the medium properties.



The Radiometry portfolio for applications in liquids



- 1**
Gammapilot FMG50
The two-wire compact transmitter for point level detection, continuous level measurement, interface, density and concentration measurement
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 2**
Gamma Modulator FHG65
Effective suppression of background and extraneous radiation
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 3**
Source container FQG60
Radiation source container with radiation source insert with manual switch-on and switch-off
- Weight: 18kg
 - Pressure: No limitation (non-invasive, extraneous)
- 4**
Source container FQG61/62
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 40kg (FQG61); 87kg (FQG62)
 - Pressure: No limitation (non-invasive, extraneous)
- 5**
Source container FQG63
Lightweight radiation source container with flexible extension element for source
- Temperature: -52 to +400°C (-62 to +752°F)
 - Weight: 87kg
 - Pressure: No limitation (non-invasive, extraneous)
- 6**
Source container FQG66
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 435kg
 - Pressure: No limitation (non-invasive, extraneous)
- 7**
Source container FQG74
The multi source container is designed to reliably hold up to 20 internal radioactive sources with highest activities during radiometric measurements.
- Weight: 800 kg
 - Pressure: No limitation (non-invasive, extraneous)

Advantages at a glance

- Non-contact, external measurement for the highest degree of safety and reliability under the most extreme process conditions
- 2-wire loop-powered compact transmitter
- Functional safety up to SIL2/3 according to IEC 61508

Servo and Radar for custody transfer

Our tank gauging instruments are used for custody transfer and inventory control applications with NMI- and PTB-approvals and meet the requirements according to OIML R85 and API 3.1B.



The Proservo for applications in liquids

1



2



3



1

Micropilot NMR81
Drip-off lens antenna with 80GHz transmitting frequency for free-space custody transfer applications with NMI and PTB approvals

- Temperature: -40 to +200°C (-40 to +392°F)
- Pressure: Vacuum to +16bar (vacuum to +232psi)
- Measuring range: up to 70m (230ft)

2

Micropilot NMR84
Drip-off planar antenna with 6GHz transmitting frequency for custody transfer stilling well applications with NMI and PTB approvals

- Temperature: -40 to +150°C (-40 to +302°F)
- Pressure: Vacuum to +25bar (vacuum to +362psi)
- Measuring range: up to 40m (131ft)

3

Proservo NMS80/81
High precision servo measurement for liquid level, interface and density profiling

- Temperature: -200 to +200°C (-328 to +392°F)
- Pressure: 0 to +6bar (0 to +87psi)/0 to +25bar (0 to +362psi)
- Measuring range: up to 55m (180ft)

✓ Advantages at a glance

- Hardware and software developed according to IEC 61508 up to SIL3 (in homogeneous redundancy) for high level of safety
- Maximum reliability through accuracy up to $\pm 0.4\text{mm}$ ($\pm 0.02\text{''}$)
- Developed according to international metrology recommendations such as OIML R85 and API MPMS
- Local and country-specific certifications like NMI or PTB for custody transfer applications
- Simplified installation and trouble-free operations due to easy connection to major DCS systems via open protocols



Continuous level measurement in bulk solids

Choose the measuring principle which fits best for your application.

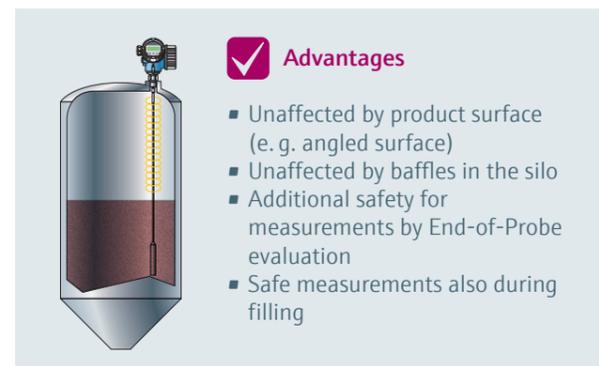
Radar

Micropilot works with either pulses or with Frequency Modulated Continuous Wave (FMCW). Pulse: High-frequency radar pulses which are emitted by an antenna and reflected from the product surface. The time between pulse launching and receiving is measured and analyzed by the instrument and constitutes a direct measure for the distance between the antenna and the surface of the medium. FMCW: Works with an FMCW continuous electromagnetic wave which is emitted from an antenna and reflected by the product surface. The frequency change “ Δf ” is measured and the time and distance are calculated.



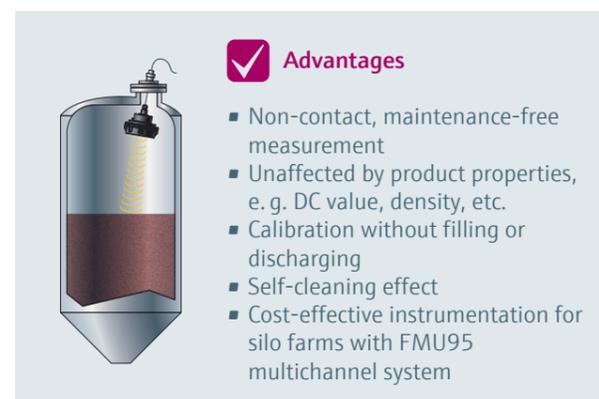
Guided radar

Levelflex works with radar pulses guided along a probe. As the pulses meet the medium surface, part of the emitted pulse is reflected due to a change of the DC value between the air and the medium. The time between pulse launching and receiving is measured and analyzed by the instrument and constitutes a direct measure for the distance between the process connection and the product surface.



Ultrasonics

Prosonic works with ultrasonic pulses which are emitted by a sensor, reflected by the surface of the medium due to a change of the density between the air and the medium and again acquired by the sensor. The required Time-of-Flight is a measure for the distance travelled in the empty part of the silo. This value is deducted from the overall height of the silo to yield the level.



Electromechanical level system

A weight is lowered on a measuring tape. As it meets the surface of the bulk solids, the tensile force of the weight is reduced. This change is recognized, the instrument reverses the sense of rotation of the motor and rewinds the tape. A pulse generator counts the rotations in a non-contact manner as the weight is lowered. Each counted pulse corresponds to an exactly defined distance. If this distance is deducted from the overall distance (height of the vessel), the level results.



Radiometry

The radiometric measuring principle is based on the fact that gamma radiation is attenuated when it penetrates a medium. The radiation source is installed in a source container, which allows the radiation to be emitted only in the direction of the process vessel. The detector is positioned on the opposite side of the process vessel. It converts the received radiation into an electrical signal and uses it to calculate the level.



Radar – the Micropilot

Radar level measurement is a safe solution under extreme process conditions and vapors. The development of this measuring principle led to its use in bulk solid applications, since it is unaffected by dust and noise.



Guided radar – the Levelflex

Guided radar pulse measurement is well suited to bulk solids. The surface condition of the medium is of minor importance due to the safe guidance of the reflected waves. Different angled surfaces or outflow funnels, as they occur in bulk solids, do not influence measurement.



The Micropilot portfolio for applications in bulk solids



- 1**
Micropilot FMR10B, FMR20B, FMR30B
Basic model for level measurement in bulk solids
- Temperature: -40 to +80°C (-40 to +176°F)
 - Pressure: -1 to +3bar (-14.5 to +43psi)
 - Measuring range: up to 30m (98,4ft)

- 2**
Micropilot FWR30
The cloud-based level sensor for stationary and mobile applications
- Temperature: -20 to +60°C (-4 to +140°F)
 - Measuring range: up to 15m (49 ft)

- 3**
Micropilot FMR43
High performance sensor, especially compact and the perfect fit for fast changing level applications
- Temperature: -40 to +150°C (-40 to +302°F)
 - Pressure: up to 20bar (up to +290psi)
 - Measuring range: up to 15m (49ft)

- 4**
Micropilot FMR66B
Basic model for level measurement in solids
- Temperature: -40 to +200°C (-40 to +392°F)
 - Pressure: up to +3bar (up to +43.5psi)
 - Measuring range: up to 50m (164ft)

- 5**
Micropilot FMR67B
For highest demands in bulk solids. Level measurement with 80GHz technology
- Temperature: -40 to +450°C (-40 to 842°F)
 - Pressure: Vacuum to +160bar (vacuum to +2,320psi)
 - Measuring range: up to 125m (410ft)

✓ Advantages at a glance

- Hard- and software developed according to IEC 61508 for SIL2 (Min./Max. range) respectively SIL3 (homogeneous redundancy)
- Highest process safety due to Multi-Echo Tracking evaluation
- Non-contact measurement, free of wear and tear, that can be used in extreme process conditions
- Vapors or dusts do not affect the measurement
- Safe measurement in silos with changing product
- Reliable measurement due to advanced dynamics signal strength
- Heartbeat Technology for a cost-effective and safe plant operation during the entire life cycle

The Levelflex portfolio for applications in bulk solids



- 1**
Levelflex FMP56
Economically efficient basis model for all level applications in bulk solids
- Temperature: -40 to +120°C (-40 to +248°F)
 - Pressure: up to +16bar (up to +232psi)
 - Measuring range: up to 12m (39ft)

- 2**
Levelflex FMP57
The sensor for highest demands for level measurement in bulk solids
- Temperature: -40 to +185°C (-40 to +365°F)
 - Pressure: up to +16bar (up to +232psi)
 - Measuring range: rod up to 4m (13ft), rope up to 45m (148ft)

✓ Advantages at a glance

- Hard- and software developed according to IEC 61508 for SIL2 (Min./Max./range) respectively SIL3 (homogeneous redundancy)
- Highest process safety due to Multi-Echo Tracking evaluation
- Safe measurement in bulk solids and in applications with strong dust formation
- Simple commissioning due to precalibrated sensor
- Heartbeat Technology for a cost-effective and safe plant operation during the entire life cycle

Ultrasonic – the Prosonic

The ultrasonic method is a proved, as well as cost-effective, solution for level measurement bulk solids. Instruments are available as compact or separate versions. This measuring principle is characterized by easy planning and assembly, fast and safe commissioning, a long service life and reduced maintenance costs. Typical applications include abrasive and aggressive media, even in rough environments.



The Prosonic portfolio for applications in bulk solids



- 1**
Prosonic FMU30
Cost effective all-round instrument for level applications in bulk solids
- Temperature: -40 to +60°C (-40 to +140°F)
 - Pressure: +0.7 to +3bar (+10 to +44psi)
 - Measuring range: Sensor 1½" up to 2m (6.6ft), sensor 2" up to 3.5m (11ft)

- 2 3 4 5**
Prosonic FMU40/41/42/44
Cost effective device for sophisticated level measurement in bulk solids
- Temperature: -40 to +80°C (-40 to +176°F)
 - Pressure: +0.7 to +3bar (+10 to +44psi)
 - Measuring range: up to 10m (33ft)

- 6 7 8 10 11**
Prosonic FDU90/91/92/93/95
Ultrasonic sensor for level and flow measurement for connection to FMU9x
- Temperature: -40 to +150°C (-40 to +302°F)
 - Pressure: +0.7 to +4bar (+10 to +58psi)
 - Measuring range: up to 45m (148ft)

- 9**
Prosonic FDU91F
Hygienic sensor for level measurement for connection to FMU9x
- Temperature: -40 to +105°C (-40 to +221°F), 30min., +135°C (+275°F)
 - Pressure: +0.7 to +4bar (+10 to +58psi)
 - Measuring range: up to 5m (16ft)

- 12 13**
Prosonic FMU90/95
Transmitter in housing for field or top hat rail mounting for up to 10 sensors
- Calculations: Average, difference, sum
 - Ambient temperature: -40 to +60°C (-40 to +140°F)
 - Accuracy: ±2mm + 0.17% of the adjusted measuring range

✓ Advantages at a glance

- Unaffected by product properties, e. g. density or moisture
- Easy and fast commissioning due to preset application parameters
- Calibration without filling or discharging

Electromechanical level measurement – the Silopilot

Old seafarers used a weight on a rope to test the depth to the bottom of the sea. In industrial level measurement, the basic idea of sounding is still utilized in the electromechanical level system. Where other measurement methods are limited, applications involving bulk solids predominantly use electromechanical level measurements.



The Silopilot portfolio for applications in bulk solids



- 1**
Silopilot FMM20
Basic model for continuous level measurement in light bulk solids
- Temperature: -20 to +150°C (-4 to +302°F)
 - Pressure: +0.8 to +1.1bar (+11.6 to +15.95psi)
 - Measuring range: up to 32m (105ft)

- 2**
Silopilot FMM50
For continuous level measurement even in high bulk solids silos or bins
- Temperature: -20 to +230°C (-4 to +446°F)
 - Pressure: +0.8 to +3bar (+11.6 to +43.5psi)
 - Measuring range: up to 90m (295ft)

✓ Advantages at a glance

- Proved, reliable measurement up to 90m (295ft)
- Safe measurement in extremely dusty environments
- Robust system with high tensile force prevents breakdown due to an immersed weight
- Compact instrument with 4 to 20mA current output as well as additional freely programmable signal outputs (e. g. counting pulses, relays)

Radiometry – the Gammapilot

Gamma instruments are used increasingly in applications where other measuring principles are no longer effective due to extreme process conditions or mechanical, geometric or structural conditions. Radiometric instruments work without contact with the process. They are installed externally on the tank or pipe and measure through the vessel wall. This measurement method is therefore suitable for use in a wide range of media, regardless of the medium properties.



The Radiometry portfolio for applications in bulk solids



- 1 Gammapilot FMG50**
The two-wire compact transmitter for point level detection, continuous level measurement, interface, density and concentration measurement
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 2 Gamma Modulator FHG65**
Effective suppression of background and extraneous radiation
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 3 Source container FQG60**
Radiation source container with radiation source insert with manual switch-on and switch-off
- Weight: 18kg
 - Pressure: No limitation (non-invasive, extraneous)
- 4 Source container FQG61/62**
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 40kg (FQG61); 87kg (FQG62)
 - Pressure: No limitation (non-invasive, extraneous)
- 5 Source container FQG63**
Lightweight radiation source container with flexible extension element for source
- Temperature: -52 to +400°C (-62 to +752°F)
 - Weight: 87kg
 - Pressure: No limitation (non-invasive, extraneous)
- 6 Source container FQG66**
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 435kg
 - Pressure: No limitation (non-invasive, extraneous)
- 7 Source container FQG74**
The multi source container is designed to reliably hold up to 20 internal radioactive sources with highest activities during radiometric measurements.
- Weight: 800 kg
 - Pressure: No limitation (non-invasive, extraneous)

Advantages at a glance

- Non-contact, external measurement for the highest degree of safety and reliability under the most extreme process conditions
- 2-wire loop-powered compact transmitter
- Functional safety up to SIL2/3 according to IEC 61508



Point level detection in liquids

Choose the measuring principle which fits best for your application.

Vibronic

A sensor in form of a tuning fork is excited at its resonant frequency. The drive works piezoelectrically. The oscillating frequency changes as the fork enters the medium. The change is analyzed and translated into a switching signal.



Capacitance

A capacitance probe may be compared to an electric capacitor. As the tank is filled, the probe capacity increases. This change is electrically analyzed.



Conductive

The resistance between two measuring electrodes changes by the presence or absence of a medium. In single-rod probes, the electrically conductive tank wall serves as a counter electrode.



Float switch

As the switch floats up and down on the surface of a liquid, an installed sensor detects its position and triggers the switching operation.



Radiometry

The radiometric measuring principle is based on the fact that gamma radiation is attenuated when it penetrates a medium. The radiation source is installed in a source container, which allows the radiation to be emitted only in the direction of the process vessel. The detector is positioned on the opposite side of the process vessel. It converts the received radiation into an electrical signal and uses it to calculate the level.



Vibronic – the Liquiphant

The instruments of the Liquiphant family reliably monitor the point level of all pumpable liquids in tanks and pipes. There are numerous applications from simple operational point level detection (minimum and maximum control), certified leakage monitoring and overflow prevention through to protective equipment in plant parts subject to Safety Integrity Levels (SIL2/3).



The Liquiphant portfolio for applications in liquids



1

Liquiphant FTL31
Point level switch in compact design with stainless steel housing

- Temperature: -40 to +150°C (-40 to +302°F)
- Pressure: -1 to +40bar (-14.5 to +580psi)
- Surface roughness: 3.2µm

2

Liquiphant FTL33
Point level switch in compact hygienic design with stainless steel housing for the food industry

- Temperature: -40 to +150°C (-40 to +302°F)
- Pressure: -1 to +40bar (-14.5 to +580psi)
- Surface roughness: 0.76µm or 1.5µm

3

Liquiphant FTL41
Point level switch for liquids in utilities across all industries

- Temperature: -40 to +150°C (-40 to +302°F)
- Pressure: -1 to +40bar (-14.5 to +580psi)

4

Liquiphant FTL43
Point level switch for liquids specifically developed for the Food & Beverage and Life Sciences industries

- Temperature: -40 to +150°C (-40 to +302°F)
- Pressure: -1 bis +64bar (-14.5 to +928psi)
- Surface roughness: 1.5µm, 0.3µm or 0.38µm

5 6

Liquiphant FTL50H/51H
Point level switch for liquids specifically developed for the Food & Beverage and Life Sciences industries

- Temperature: -50 to +150°C (-58 to +302°F)
- Pressure: -1 to +64bar (-14.5 to +928psi)
- Surface roughness: 1.5µm, 0.3µm or 0.38µm

7

Liquiphant FTL51B
Point level switch for liquids in the process industry

- Temperature: -50 to +150°C (-58 to +302°F)
- Pressure: -1 to +100bar (-14.5 to +1,450psi)

8

Liquiphant FTL62
Point level switch for liquids with highly corrosion-resistant coating

- Temperature: -50 to +150°C (-58 to +302°F)
- Pressure: -1 to +40 bar (-14.5 to +580psi)

9

Liquiphant FTL63
Point level switch for liquids specifically developed for the Food & Beverage and Life Sciences industries

- Temperature: -50 to +150°C (-58 to +302°F)
- Pressure: -1 to +64bar (-14.5 to +928psi)

10

Liquiphant FTL64
Point level switch for liquids in high-temperature applications

- Temperature: -60 to +280°C (-76 to +540°F); 300°C (572°F), 50 h on cumulative basis
- Pressure: -1 bis +100 bar (-14.5 to +1,450psi)

11 12 13

Liquiphant FTL80/81/85
Point level switch for liquids for FailSafe overflow prevention

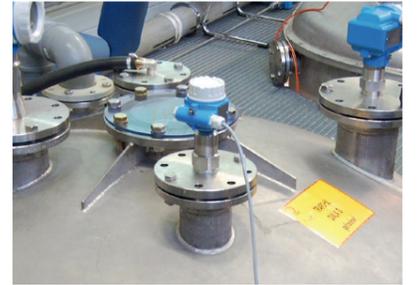
- Temperature: -60 to +280°C (-76 to +540°F)
- Pressure: -1 to +100bar (-14.5 to +1,450psi)

Advantages at a glance

- Universal use – unaffected by medium properties such as conductivity, dielectric constant, viscosity, pressure and temperature
- Free of calibration and maintenance
- Functional safety SIL2/3
- Accurate switch-point
- Highest reliability due to self-monitoring

Capacitance – the Liquicap, the Liquipoint

Capacitance level measurement covers a wide range of applications. Simple and cost-effective probes offer many possibilities for point level detection in liquids. This measuring principle is particularly suited to applications involving aggressive media and heavy build-up.



The Liquicap and Liquipoint portfolio for applications in liquids



1

Liquipoint FTW23
Compact probe for operation in water base media

- Temperature: -20 to +100°C (-4 to +212°F), CIP/SIP to +135°C (+275°F) for 1h
- Pressure: -1 to +16bar (-14.5 to +232psi)

2

Liquipoint FTW33
Compact, flush-mounted probe

- Temperature: -20 to +100°C (-4 to +212°F), CIP/SIP to +150°C (+302°F) for 1h
- Pressure: -1 to 25 bar (-14.5 to 362.5psi)
- Sensor length: Flush-mounted

3

Liquicap FTI51
For liquids that are highly viscous and tend to form build-up

- Temperature: -80 to +200°C (-112 to +392°F)
- Pressure: Vacuum to +100bar (vacuum to +1,450psi)
- Sensor length: up to 6m (20ft)

4

Liquicap FTI52
For liquids that are highly viscous and tend to form build-up – for large measuring ranges

- Temperature: -80 to +200°C (-112 to +392°F)
- Pressure: Vacuum to +100bar (vacuum to +1,450psi)
- Sensor length: up to 12m (39ft)

Advantages at a glance

- Proved technology
- Universally adaptable probes
- Reliable performance also in viscous media or heavy build-up

Conductive – the Liquipoint

The conductive measuring principle offers the possibility for simple, safe detection of a point level in conductive liquids. The measuring principle performs well for a wide range of applications, from secure inventories (minimum quantity) and the avoidance of tank overflow through to two-point and multi-point control (pump control).



Float switch – the Liquifloat

This measuring principle is a simple and cost-effective procedure for point level detection in liquids. It is predominantly used as a level alarm in open basins, e. g. in sewerage treatment plants.



The Liquipoint portfolio for applications in liquids



- 1**
Liquipoint FTW31
Rod probe for multi-point detection up to 5 switch points
- Temperature: -40 to +100°C (-40 to +212°F)
 - Pressure: -1 to +10bar (-14.5 to +145psi)
 - Sensor length: +0.1 to +4m (+3.9 to +157")

- 2**
Liquipoint FTW32
Rope probe for multi-point detection up to 5 switch points
- Temperature: -40 to +70°C (-40 to +158°F)
 - Pressure: -1 to +10bar (-14.5 to +145psi)
 - Sensor length: +0.25 to +15m (+10 to +590")

- 3**
Liquipoint FTW33
Very compact flush-mounted probe
- Temperature: -20 to +100°C (-4 to +212°F), CIP/SIP to +150°C (+302°F) for 1h
 - Pressure: -1 to +25bar (-14.5 to +362.5psi)

The Liquifloat for applications in liquids



- 1**
Liquifloat FTS20
For point level detection in liquids
- Temperature: -20 to +85°C (-4 to +185°F)
 - Pressure: up to +3bar (up to +43.5psi)

✓ Advantages at a glance

- Simple measuring principle
- Multi-point detection with one process connection

✓ Advantages at a glance

- Simple measuring principle
- Also for Ex area applications

Radiometry – the Gammapilot

Gamma instruments are used increasingly in applications where other measuring principles are no longer effective due to extreme process conditions or mechanical, geometric or structural conditions. Radiometric instruments work without contact with the process. They are installed externally on the tank or pipe and measure through the vessel wall. This measurement method is therefore suitable for use in a wide range of media, regardless of the medium properties.



The Radiometry portfolio for applications in bulk solids



- 1 Gammapilot FMG50**
The two-wire compact transmitter for point level detection, continuous level measurement, interface, density and concentration measurement
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 2 Gamma Modulator FHG65**
Effective suppression of background and extraneous radiation
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 3 Source container FQG60**
Radiation source container with radiation source insert with manual switch-on and switch-off
- Weight: 18kg
 - Pressure: No limitation (non-invasive, extraneous)
- 4 Source container FQG61/62**
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 40kg (FQG61); 87kg (FQG62)
 - Pressure: No limitation (non-invasive, extraneous)
- 5 Source container FQG63**
Lightweight radiation source container with flexible extension element for source
- Temperature: -52 to +400°C (-62 to +752°F)
 - Weight: 87kg
 - Pressure: No limitation (non-invasive, extraneous)
- 6 Source container FQG66**
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 435kg
 - Pressure: No limitation (non-invasive, extraneous)
- 7 Source container FQG74**
The multi source container is designed to reliably hold up to 20 internal radioactive sources with highest activities during radiometric measurements.
- Weight: 800 kg
 - Pressure: No limitation (non-invasive, extraneous)

Advantages at a glance

- Non-contact, external measurement for the highest degree of safety and reliability under the most extreme process conditions
- 2-wire loop-powered compact transmitter
- Functional safety up to SIL2/3 according to IEC 61508



Point level detection in bulk solids

Choose the measuring principle which fits best for your application.

Vibronic

A one-rod sensor or a tuning fork is excited at its resonant frequency. The drive works piezoelectrically. The amplitude changes as the fork enters the medium. The change is analyzed and translated into a switching signal.



Capacitance

A capacitance probe may be compared to an electric capacitor. As the tank is filled, the probe capacity increases. This change is electrically analyzed.



Paddle

The rotation of the paddle is stopped as it is covered by solids. This actuates a relay.

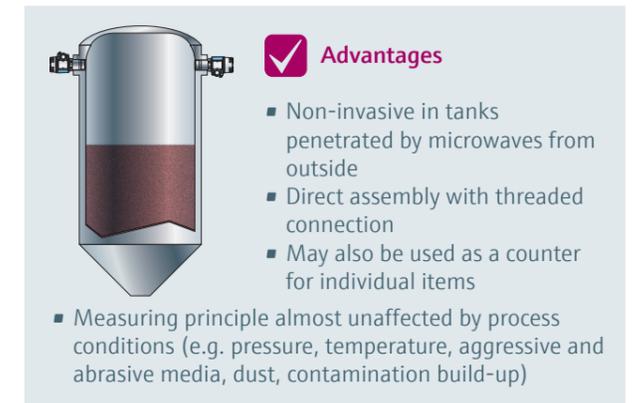


Microwave barrier

Microwave barrier:
Detection of all kinds of bulk solids is based on microwaves (transmitter-receiver principle).

Bulk solids movement sensor:
Detection of bulk solids movement (present / not present) is based on microwaves (Doppler effect).

Inspection glasses have to be installed in case of metallic container walls. Installation in contact with the process is also possible.



Radiometry

The radiometric measuring principle is based on the fact that gamma radiation is attenuated when it penetrates a medium. The radiation source is installed in a source container, which allows the radiation to be emitted only in the direction of the process vessel.

The detector is positioned on the opposite side of the process vessel. It converts the received radiation into an electrical signal and uses it to calculate the level.



Vibronic – the Soliphant

The Soliphant offers robust point level switches for applications in powdery, fine-grained and lumpy bulk solids and solids with low density, e. g. caused by fluidizing. The different designs allow application diversity – Soliphant can even be used in hazardous areas. Typical examples are found in primaries (cement, plaster), the chemical industry (plastic granules, detergents), the food industry (flour, sugar) and animal feed production (wheat, corn).



The Soliphant portfolio for applications in bulk solids



- 1 Soliphant FTM20**
Compact vibration point level switch for bulk solids
- Temperature: -40 to +150°C (-40 to +302°F)
 - Pressure: -1 to +40bar (-14.5 to +580psi)
 - Sensor length: up to 225mm (9")
- 2 Soliphant FTM21**
Vibration point level switch for bulk solids
- Temperature: -40 to +150°C (-40 to +300°F)
 - Pressure: -1 to +25bar (-14.5 to +360psi)
 - Sensor length: 500mm (20"), 1,000mm (40"), 1,500mm (60")
- 3 4 5 6 Soliphant FTM50**
Universal point level switch for fine-grained bulk solids also for explosion-hazardous areas
- Temperature: -50 to +280°C (-60 to +540°F)
 - Pressure: -1 to +25bar (-14.5 to +360psi)
 - Sensor length: 145mm (5.7"), 200mm (8")
- 7 Soliphant FTM51**
Universal point level switch for fine-grained bulk solids also for explosion-hazardous areas
- Temperature: -50 to +280°C (-60 to +540°F)
 - Pressure: Vacuum to 25bar (vacuum to 360psi)
 - Sensor length: 300 to 4,000mm (12 to 155"), 6,000mm (230") on request
- 8 Soliphant FTM52**
Universal point level switch for fine-grained bulk solids also for explosion-hazardous areas
- Temperature: -40 to +80°C (-40 to +170°F)
 - Pressure: -1 to +2bar (-14.5 to +30psi), +6bar (+80psi) for EExd/EEExde
 - Sensor length: 750 to 20,000mm (30 to 800")

Advantages at a glance

- Universal use – independent of the medium
- Easy, fast commissioning (no calibration required)
- Permanent self-monitoring
- Build-up and abrasion monitoring

Capacitance – the Nivector, the Minicap, the Solicap

Capacitance level measurement covers a wide range of applications which are not limited to process engineering. Simple and cost-effective probes offer many possibilities for point level detection in liquids and bulk solids. This measuring principle is particularly suited to applications involving aggressive media and heavy build-up.



The Nivector, Minicap and Solicap portfolio for applications in bulk solids



- 1 Nivector FTI26**
For all types of powdered and fine-grained solids
- Temperature: -20 to +80°C (-4 to +176°F)
 - Pressure: -1 to +6bar (-14.5 to +90psi)
- 2 Minicap FTC260**
Point level switch for light bulk solids
- Temperature: -40 to +130°C (-40 to +266°F)
 - Pressure: Vacuum to +25bar (vacuum to +360psi)
 - Sensor length: 140mm (5.51")
- 3 Minicap FTC262**
Designed for light bulk solids
- Temperature: -40 to +80°C (-40 to +176°F)
 - Pressure: -1 to +6bar (-14.5 to +90psi)
 - Sensor length: 500 to 6,000mm (20 to 236")
- 4 Solicap FTI55**
For point level detection for fine-grained to coarse-grained bulk solids
- Temperature: -50 to +180°C (-58 to +356°F)
 - Pressure: -1 to +25bar (-14.5 to +363psi)
 - Measuring range: 200 to 4,000mm (4 to 157")
- 5 Solicap FTI56**
Point level detection for fine-grained to coarse-grained bulk solids
- Temperature: -50 to +180°C (-58 to +356°F)
 - Pressure: -1 to +25bar (-14.5 to +363psi)
 - Measuring range: 500 to 22,000mm (20 to 866")
- 6 7 Solicap FTI77**
Point level detection for bulk solids, especially for high temperatures and strong mechanical loads
- Temperature: -50 to +400°C (-58 to +752°F)
 - Pressure: -1 to +10bar (-14.5 to +145psi)
 - Measuring range: 200 to 20,000mm (20 to 787")

Advantages at a glance

- Proved technology
- Universally adaptable probes
- Reliable performance also in viscous media or heavy build-up

Paddle switch – the Soliswitch

The universally usable paddle point level switch is employed as a full, empty and requirement alarm in silos with bulk solids. It is ideal for flowing bulk solids up to a grain size of 50mm (2").



The Soliswitch portfolio for applications in bulk solids



- 1 Soliswitch FTE20**
Simple mechanical mechanism, extremely robust and cost-effective point level switch for bulk solids
- Temperature: -20 to +80°C (-4 to +170°F)
 - Pressure: +0.5 to +1.8bar (+7 to +25psi)
 - Sensor length: Different standard lengths between 75mm (3") and 300mm (12"), rope length of 2,000mm (80") (can be shortened)

- 2 Soliswitch FTE30**
Simple mechanical mechanism, extremely robust and cost-effective point level switch for bulk solids
- Temperature: -20 to +80°C (-4 to +170°F)
 - Pressure: +0.5 to +1.8bar (+7 to +25psi)
 - Sensor length: Different standard lengths between 100mm (4") and 800mm (32"), rope length of 2,000mm (80") (can be shortened)

- 3 Soliswitch FTE31**
Simple mechanical mechanism, extremely robust and cost-effective point level switch for bulk solids
- Temperature: -20 bis +80°C (-4 to 170°F)
 - Pressure: +0.5 to +1.8bar (+7 to +25psi)
 - Sensor length: Different standard lengths between 100mm (4") and 600mm (24"), rope length of 2,000mm (80") (can be shortened)

✓ Advantages at a glance

- Easy installation
- Recognition of failures without dismantling the instrument
- Robust plastic housing with transparent cover
- Cover securing device
- Density setting without any tools
- Automatic rotation monitoring (optional)

Microwave barrier – the Soliwave

In many cases where contact methods are limited, microwave barriers are the appropriate solution. They avoid jamming, indicate point levels, solve positioning and counting tasks, provide non-contact measurement and are thus, free of wear and tear. Typical products to be measured are wood chips, paper and carton chips, lime, pebbles, sand or even bags and complete boxes.



The Soliwave portfolio for applications in bulk solids



- 1 Soliwave FQR57**
Transmitter for non-contact point level detection in bulk solids
- Temperature: -40 to +70°C (-40 to +158°F); optional +450°C (+842°F)
 - Pressure: +0.5 to +6.8bar abs (+7.3 to +98.6psi); optional +21bar abs (+304.6psi)
 - Measuring range: up to 100m (328ft)

- 2 Soliwave FDR57**
Transceiver for non-contact point level detection in bulk solids
- Temperature: -40 to +70°C (-40 to +158°F); optional +450°C (+842°F)
 - Pressure: +0.5 to +6.8bar abs (+7.3 to +98.6psi); optional +21bar abs (+304.6psi)
 - Measuring range: up to 100m (328ft)

- 3 Soliwave FQR56**
Transmitter for non-contact point level detection in bulk solids
- Temperature: -40 to +70°C (-40 to +158°F); optional +450°C (+842°F)
 - Pressure: +0.5 to +6.8bar abs (+7.3 to +98.6psi); optional +21bar abs (+304.6psi)
 - Measuring range: up to 100m (328ft)

- 4 Soliwave FDR56**
Transceiver for non-contact point level detection in bulk solids
- Temperature: -40 to +70°C (-40 to +158°F); optional +450°C (+842°F)
 - Pressure: +0.5 to +6.8bar abs (+7.3 to +98.6psi); optional +21bar abs (+304.6psi)
 - Measuring range: up to 100m (328ft)

- 5 Soliwave FQR16**
Transceiver for non-contact point level detection in bulk solids
- Temperature: -20 to +60 °C (-4 to +140°F); optional +450°C (+842°F)
 - Pressure: 0.5 to 6.8bar abs (7.3 to 98.6psi); optional +21bar abs (+304.6psi)
 - Measuring range: up to 20m (66ft)

- 6 Soliwave FDR16**
Transceiver for non-contact point level detection in bulk solids
- Temperature: -20 to +60 °C (-4 to +140°F); optional +450°C (+842°F)
 - Pressure: 0.5 to 6.8bar abs (7.3 to 98.6psi); optional +21bar abs (+304.6psi)
 - Measuring range: up to 20m (66ft)

✓ Advantages at a glance

- Adjustable sensitivity
- Non-contact measurement
- No wear and tear or maintenance with long service life
- Easy installation and commissioning
- Indication of the signal strength
- Automatical adjustment function
- On-site display and simulation

Radiometry – the Gammapilot

Gamma instruments are used increasingly in applications where other measuring principles are no longer effective due to extreme process conditions or mechanical, geometric or structural conditions. Radiometric instruments work without contact with the process. They are installed externally on the tank or pipe and measure through the vessel wall. This measurement method is therefore suitable for use in a wide range of media, regardless of the medium properties.



The Radiometry portfolio for applications in bulk solids



- 1 Gammapilot FMG50**
The two-wire compact transmitter for point level detection, continuous level measurement, interface, density and concentration measurement
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 2 Gamma Modulator FHG65**
Effective suppression of background and extraneous radiation
- Temperature: No limitation (non-invasive, extraneous)
 - Pressure: No limitation (non-invasive, extraneous)
- 3 Source container FQG60**
Radiation source container with radiation source insert with manual switch-on and switch-off
- Weight: 18kg
 - Pressure: No limitation (non-invasive, extraneous)
- 4 Source container FQG61/62**
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 40kg (FQG61); 87kg (FQG62)
 - Pressure: No limitation (non-invasive, extraneous)
- 5 Source container FQG63**
Lightweight radiation source container with flexible extension element for source
- Temperature: -52 to +400°C (-62 to +752°F)
 - Weight: 87kg
 - Pressure: No limitation (non-invasive, extraneous)
- 6 Source container FQG66**
Radiation source container with source holder for manual or pneumatic switch-on/switch-off
- Weight: 435kg
 - Pressure: No limitation (non-invasive, extraneous)
- 7 Source container FQG74**
The multi source container is designed to reliably hold up to 20 internal radioactive sources with highest activities during radiometric measurements.
- Weight: 800 kg
 - Pressure: No limitation (non-invasive, extraneous)

Advantages at a glance

- Non-contact, external measurement for the highest degree of safety and reliability under the most extreme process conditions
- 2-wire loop-powered compact transmitter
- Functional safety up to SIL2/3 according to IEC 61508



Density / Concentration

Vibronic – Liquiphant Density

Quality measurement in liquids

With an individual developed electronic, the process approved vibronic principle is usable for density measurement. Overdosing preliminary, interim and final products, determining the exact density or concentration, monitoring quality and controlling process – all these activities constitute a reason for the density measurement of the medium. Using the vibronic principle, we offer you the possibility of determining density and concentration in a simple and fast manner across industries.



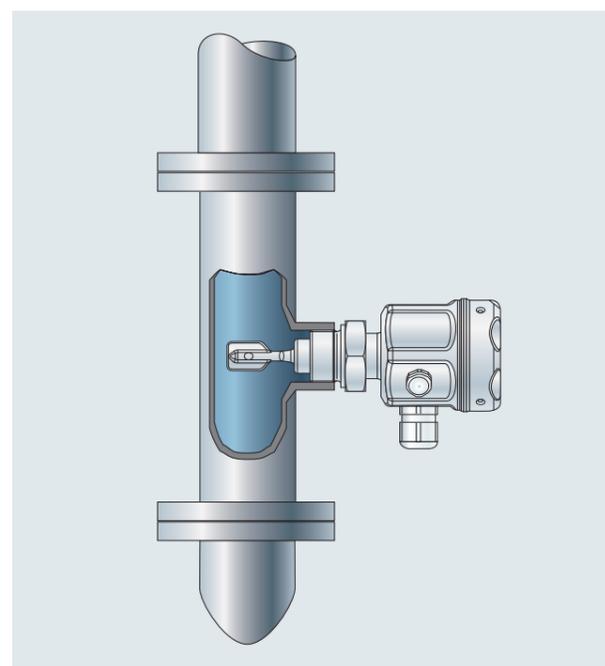
Advantages at a glance

- Costly laboratory avoid
- Process monitoring and controlling in situ and online
- Complying with tolerances is to increase quality
- Industry independent
- Any unit you require (°Plato, °Brix, °Baumé,...)

Functional principle

A sensor in form of a tuning fork is excited on its resonance frequency. The drive works piezoelectrically. The oscillating frequency changes in liquids.

Different media has different density / concentration, therefore, we have different oscillating frequencies. Those signals will be evaluated and converted into quality information by Liquiphant Density.



Density measurement for quality monitoring and process control

	 Coriolis – Promass	 Radiometry – Gammapilot	 Servo Technology – Proservo
Advantages	<ul style="list-style-type: none"> Maximum process dependability, because density, temperature and mass flow are all measured directly Approval for custody transfer applications No maintenance necessary 	<ul style="list-style-type: none"> External, contact-free measurement without interrupting the process Suitable for abrasive and aggressive media and for liquids containing solids 	<ul style="list-style-type: none"> Level and density measurement with just one device Approval for custody transfer Creation of density profiles over the entire tank height
Installation options	Direct measurement in the pipe	From outside through the pipe, in the bypass or tank	Direct measurement in tanks
Process temperature	-50 to +200°C/-58 to +392°F (-200 to +350°C/-328 to +662°F optional)	Independent	-200 to +200°C/-328 to +392°F
Process pressure	up to 400bar/5,800psi	Independent	up to 25bar/363psi
Accuracy	0.0005g/cm ³	±0.001g/cm ³	0,003g/cm ³
Reproducibility	0.00025g/cm ³	±0.0005g/cm ³	
Units of density	Standard density, standard volume flow and totalizing, % mass, % volume, alcohol tables (for mass and volume), target flow and carrier flow, °Brix, °Plato, °Baumé, °API, etc.	g/cm ³ , g/l, lb/gal, concentration	g/m ³ , g/ml, g/l, kg/l, kg/dm ³ , kg/m ³ , lb/ft ³ , lb/gal (us), lb/in ³ , STon/yd ³ , °API, SGU
Output/communication	4 to 20mA, HART, PROFIBUS PA/DP, FOUNDATION fieldbus, MODBUS	4 to 20mA HART	Modbus RS485, V1, WM550, 4 to 20mA, HART (via Gauge Emulator: BPM and TRL/2)
Approvals	ATEX, FM, CSA, TIIS, SIL2, 3-A, EHEDG, IECEx	ATEX, FM, CSA, IECEx, NEPSI, SIL, WHG	ATEX, FM, CSA, IECEx, NEPSI, SIL, WHG, TIIS For custody transfer applications: NMI, PTB, METAS, BEV...
Additional information	Approvals for applications in custody transfer (PTB, NMI, EAM/METAS, BEV)	Additional volume flow measurement enables mass flow calculation	-
Application limits	<ul style="list-style-type: none"> Not for non-homogeneous mediums Only for pipe diameters up to DN 250 	<ul style="list-style-type: none"> Not with degasification in the medium 	<ul style="list-style-type: none"> Highly variable levels (e.g. due to agitators) Density range: 0.430 to 2.000g/cm³



Interface measurement

Separate the best from the rest

Interface measurement for any application

Your application is of prime significance because the instrument serves the application and is only selected once the general setting is known. You get the optimum interface measurement solution in relation to your process requirements from us.

Precise interface measurement is important in continuous and dynamic processes. Is the overall level constant or variable, and if so, in which range? Should the overall level be available as a measured value in addition to the interface measurement. Does emulsion occur during measurement?

The answers to such questions have a strong influence on the correct selection of instrumentation. We offer you transparency in relation to options, application limits and commissioning of the individual measuring principles. Guided radar, multiparameter, capacitance instrumentation or radiometry – we support you in your application..

Functional principles



Guided radar

As the pulses impact the medium surface, only part of the sending pulse is reflected. Especially in media with a low dielectric constant (DC), the other part penetrates the medium. As the signal enters the lower medium with a higher dielectric constant it is reflected once more. Taking the delayed Time-of-Flight of the pulse through the upper medium into consideration the distance to the interface is determined in addition.



Multiparameter

The name of the innovation in interface measurement is FMP55 Multiparameter. This instrument combines the advantages of the capacitance and guided radar measuring principles. Emulsion layers may cause signal losses in interface detection in guided radar measurements. Only Levelflex FMP55 Multiparameter can guarantee safe measured values for both the interface and the overall level with this unique, redundant measuring system.



Servo technology

The density of the medium can be determined by immersing the displacer in the product. Jumps of 0.1g/cm^3 in the density measurement are interpreted by the sensor as the interface. The sensor can determine up to three interfaces within the tank. This enables it to reliably measure the water level within an oil tank at any time and thus calculate the actual quantity of usable product in the tank.



Capacitance

Media with a small dielectric constant (DC) cause very small changes of the capacitance value while media with a high DC produce respectively large capacitance changes in level measurement. In many interface applications, the medium with the smaller DC value is on top, e.g. in hydrocarbon on water. The upper medium merely provides a minimum contribution to the overall capacitance value – the issued level thus only refers to the water level (the interface).



Radiometry

The measurement effect is based on the fact that the different interfaces absorb radiation differently. Once the transmitter is calibrated for the media by means of wet calibration, there is an automatic correlation to the interface measurement.

Interface measurement

The application determines the sensor

Measuring task	Measuring principle	Features / advantages	Application limits / conditions
<ul style="list-style-type: none"> Clear interface liquid / liquid 	Guided radar Levelflex FMP51/52/54 	<ul style="list-style-type: none"> Simultaneous acquisition of interface layer and total level if clear interface No wet calibration required Not affected by the density of the medium Applications up to +450°C / +400bar (+842°F / +5,800psi) Probes can be shortened (rod/rope) 	<ul style="list-style-type: none"> DC of the upper medium may be max. 10 Difference of the DCs between the two media must be > 10 Emulsion layer up to max. 50mm (2") allowable For interface measurement, the thickness of the upper phase must be min. 80mm (3.15")
<ul style="list-style-type: none"> Clear interface liquid / liquid Interface with emulsion layer liquid / liquid 	Multiparameter Levelflex FMP55 	<ul style="list-style-type: none"> Simultaneous acquisition of interface layer and overall level, also in case of emulsions Independent of medium density Wet calibration not required Applications up to +200°C (+392°F) PTFE-coated probe 	<ul style="list-style-type: none"> DC value changes of the upper medium affect the accuracy DC value of the upper medium may be max. 10 DC value difference between both media must be >10 For interface layer measurement, the thickness of the upper phase must be minimum 80mm (3.15")
<ul style="list-style-type: none"> Clear interface liquid / liquid Interface with emulsion layer liquid / liquid 	Servo technology Proservo NMS80/81/83 	<ul style="list-style-type: none"> Trouble-free operation in the case of emulsion layers Can be used from -200 to +200°C (-328 to +392°F) Variable measuring range up to 55m (180ft); longer on request Density profile measurement of multi-phase layers with up to 50 density point across measuring distance Tank bottom or datum plate measurement for monitoring the reference height of the sensor 	<ul style="list-style-type: none"> Product density 0.430 to 2.000g/cm³ (27 to 125lb/ft³) Interfaces greater than 0.1g/cm³ (6.24lb/ft³)
<ul style="list-style-type: none"> Interface with emulsion layer liquid / liquid 	Capacitance Liquicap FM151/52 	<ul style="list-style-type: none"> Tried and tested instrumentation No wet calibration required Not affected by the density of the medium Unproblematic use in emulsion layers Ideal for very small measuring ranges Applications up to +200°C / +100bar (+392°F / +1,450psi) 	<ul style="list-style-type: none"> Difference of the dielectric constant (DC) between the two media must be > 10 The upper medium may not be conductive Accuracy impairment in case of nonconductive build-up on the probe The smaller the vessel the higher the influence of DC changes in the upper medium The total level is not measured
<ul style="list-style-type: none"> Interface with emulsion layer liquid / liquid Interface liquid / solid Multilayer liquid / solid 	Radiometry Gammapiilot FMG50, Source container FQG62 	<ul style="list-style-type: none"> Non-invasive and maintenance-free measuring method Unaffected by pressure and temperature Only slight influence by build-up Unproblematic use in emulsion layers Continuous density profile measurement for multilayer using a multidetector solution 	<ul style="list-style-type: none"> The overall level can be measured by using an additional radiation source and detector Calibration with media necessary

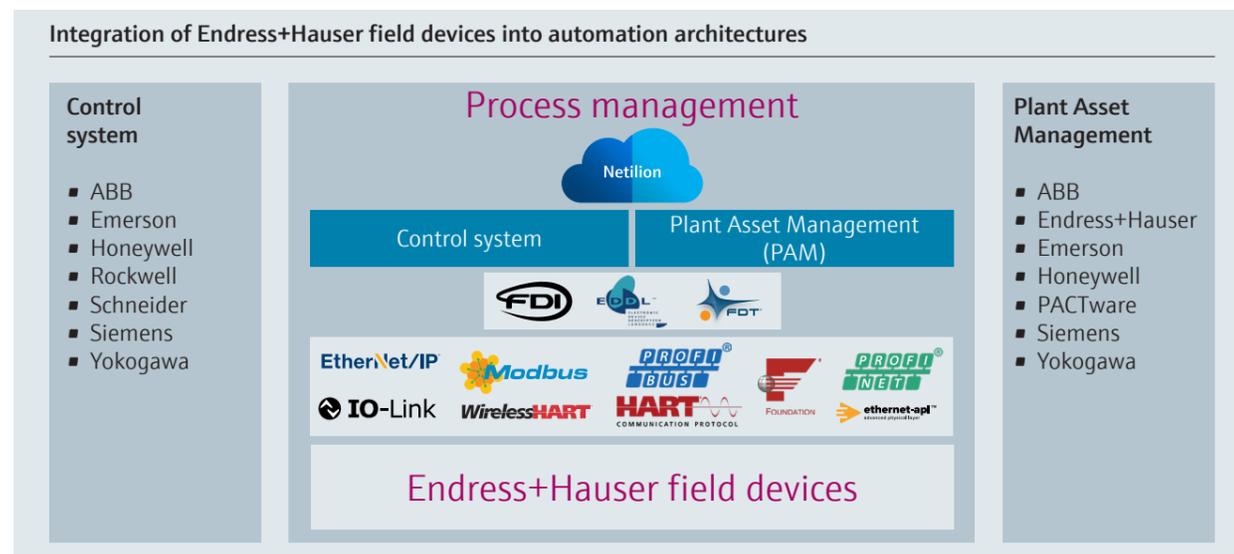


Smooth integration into your control system – thanks to digital communication

We offer all common electronic communication protocols. In addition to the classic analog electronics (output 4 to 20mA) digital electronic inserts are also available.

- FOUNDATION fieldbus offers easy testing of instruments, important additional information and diagnostic functionalities according to NAMUR NE107 as well as smooth system integration which increases the availability and safety of your plant.
- HART electronics (output 4 to 20mA with superimposed HART protocol) for additional functionalities and diagnostic functions.
- PROFIBUS PA electronics for the complete integration into digital industrial bus systems. Simplified instrument identification, brief uploading and downloading times during commissioning, diagnostic functionalities according to NAMUR NE107 and the smooth integration help to reduce costs and downtimes to a minimum.
- Ethernet-APL with PROFINET combines benefits of simple and robust 2-wire technology with benefits of Ethernet, enabling top-performance and seamless data access in the field of process plants.

All digital electronics may be smoothly integrated into different control systems and can be configured via a PC and the universal FieldCare/DeviceCare operating program as well as via all common PAM systems.



In our System World (integration test lab), the integration capabilities of the devices is tested, thus ensuring system independence. We also offer training specifically for the integration of the devices into the respective control systems - and basic training on digital communication technologies used in process automation. [Events and Trainings | Endress+Hauser](#)



Operating cost savings due to instrument diagnosis

Plant asset management is one of the most important trends in process industry. Thanks to digital communication protocols, all current Endress+Hauser instruments support the diagnostic categories according to NAMUR NE107. The pertaining classification of failures into four categories ensures that the right information is transmitted to the right persons at the right time. This avoids operating failures, improves the maintenance cycle and finally reduces costs.

Diagnostic categories

Symbol	Status Text	Explanation
	Failure	The output signal is invalid due to a functional failure in the field instrument or its periphery.
	Function control	Work is performed on the field instrument, the output signal is thus temporarily invalid (e.g. frozen).
	Maintenance requirement	The output signal is still valid but the wear and tear reserve will be depleted soon or a function will be limited shortly due to the conditions of use, e.g. ageing of the pH electrode.
	Non-conformance to specification	Deviations from the permitted ambient or process conditions determined by the instrument through self-monitoring or failures in the instrument itself show that the uncertainty of measurement in sensors or set point deviation in actuators probably exceeds what is expected under operational conditions.

The correct use of diagnostic information can save operating costs in specific applications. Our level instrumentation has been equipped with numerous items of such information which may be very easily managed via a plant asset management system.

- Build-up on the sensor is detected by the analysis of the "Relative Echo Amplitude" (predictive maintenance). Maintenance cycles can thus be planned in a significantly improved manner. In the same way, foam formation is detected in the process which, in turn, permits conclusions concerning the quality of the process or medium (process diagnosis).
- The supply voltage can be continually recorded and monitored during the verification of the field instrument installation. This, in turn, permits valuable conclusions concerning clamp corrosion and ensures the uninterrupted operation of the instrument (predictive maintenance).

Netilion – the multi-brand ecosystem

Netilion is a cloud-based IIoT ecosystem, designed for industrial processes. It connects the physical and digital worlds to send valuable information from the field straight to your phone, tablet or other devices. Netilion empowers you to improve efficiency and drive innovation.



Multi-brand ecosystem

You have equipment from various vendors in your installation. An IIoT solution should provide data from as many assets as possible, and Netilion can do that. This multi-brand ecosystem brings transparency into a plant regardless of device type or manufacturer.

Security and privacy

Your facility's information is valuable and needs protection. Netilion allows users to access data digitally because it meets internationally recognized standards of cloud-platform security. It's a safe harbor for your data.

Decentralized processes monitored efficiently

- Reduction of routine checkup tours through comprehensive visualization of essential process variables, e.g. flow quantities, limit values, levels, temperature, pressure or physicochemical quality parameters
- Low operating costs through fast reaction in case of failure

Legal compliance thanks to automation

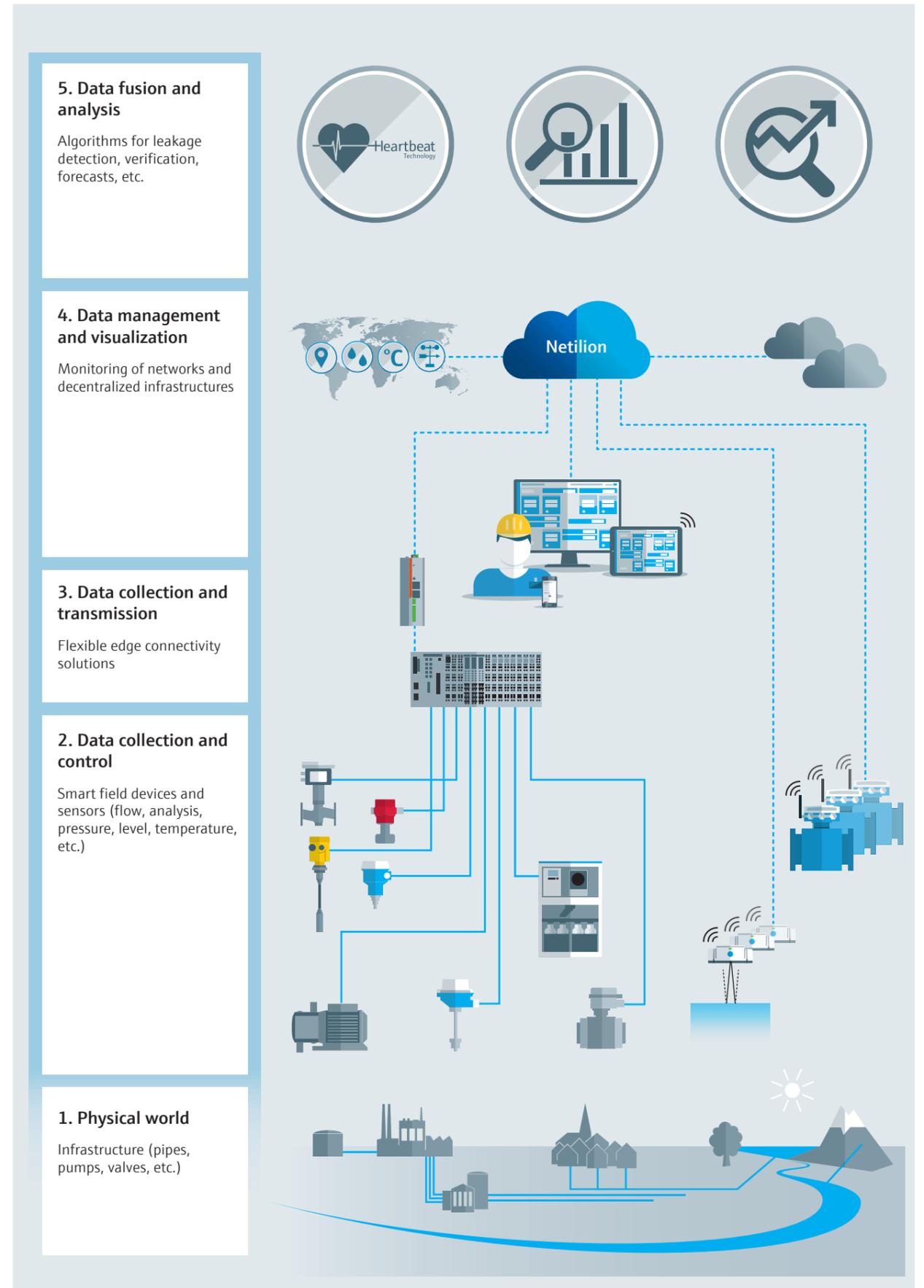
- Continuous measurement of quantitative and qualitative parameters
- Generation of legally compliant documentation thanks to integrated reporting systems

Data access around the clock

- Complete data access independent of time and place
- Numerous options to analyze and visualize ratios, amounts, thresholds, time series and trends, as well as balances
- Everything at a glance thanks to the web-based visualization of networks with optimized depiction for highly diverse terminal devices



More about Netilion:
www.netilion.endress.com





Test Center

There are some things you can never get enough of – for example, safety

Our Test Center (internationally accredited test centre: FM, CSA) has three laboratories for device safety, application technology and electromagnetic compatibility. The various test units make it possible to ensure and improve the reliability and quality of our devices under realistic test conditions. In addition, the devices for new applications can be tested in advance during development.

In the various 'durability tests', devices are exposed to extreme conditions as can be expected in real applications. These include dust tests (explosion protection), abrasion

and friction tests, climate tests (heat and cold), mechanical load tests and spray water leak tests. A fully automated tank test plant with a capacity of 24,000 liter, is used to simulate the most difficult applications. The Test Center also has an accredited EMC laboratory.

Apart from carrying out tests on our devices during development, the Test Center also trains service staff and even customers. Customer specific application problems are analyzed, tests to simulate new applications are run and device approvals are carried out.



Inventory Management Solutions

Inventory management is much more than level measurement

Process automation enterprises reduce inventory costs and increase their productivity by comprehensive inventory display around the clock.

How much raw material is available on site? Is it sufficient to produce incoming orders or is reordering required? How much storage space is still available? These are typical questions when processing, transporting and storing products like chemicals, food, building materials, crude oil or petrol. Monitoring and controlling the flow of materials constitutes a genuine challenge for companies of the most varied industries. The key for efficient inventory management is a comprehensive and precise chain of information from the field right through to the management level. Being an expert in level measurement, we offer the right measuring principle for any application from our complete instrumentation range. However, in inventory management solutions we take another step

ahead: Software and gateways generate relevant information from data to facilitate decisions on basis of current values at any time and to optimize processes continually. The solutions are scalable in many ways: From mere monitoring of tanks and silos through to the highly accurate measurement of tank levels for custody transfer.

Custody transfer solutions for tank farms and terminals

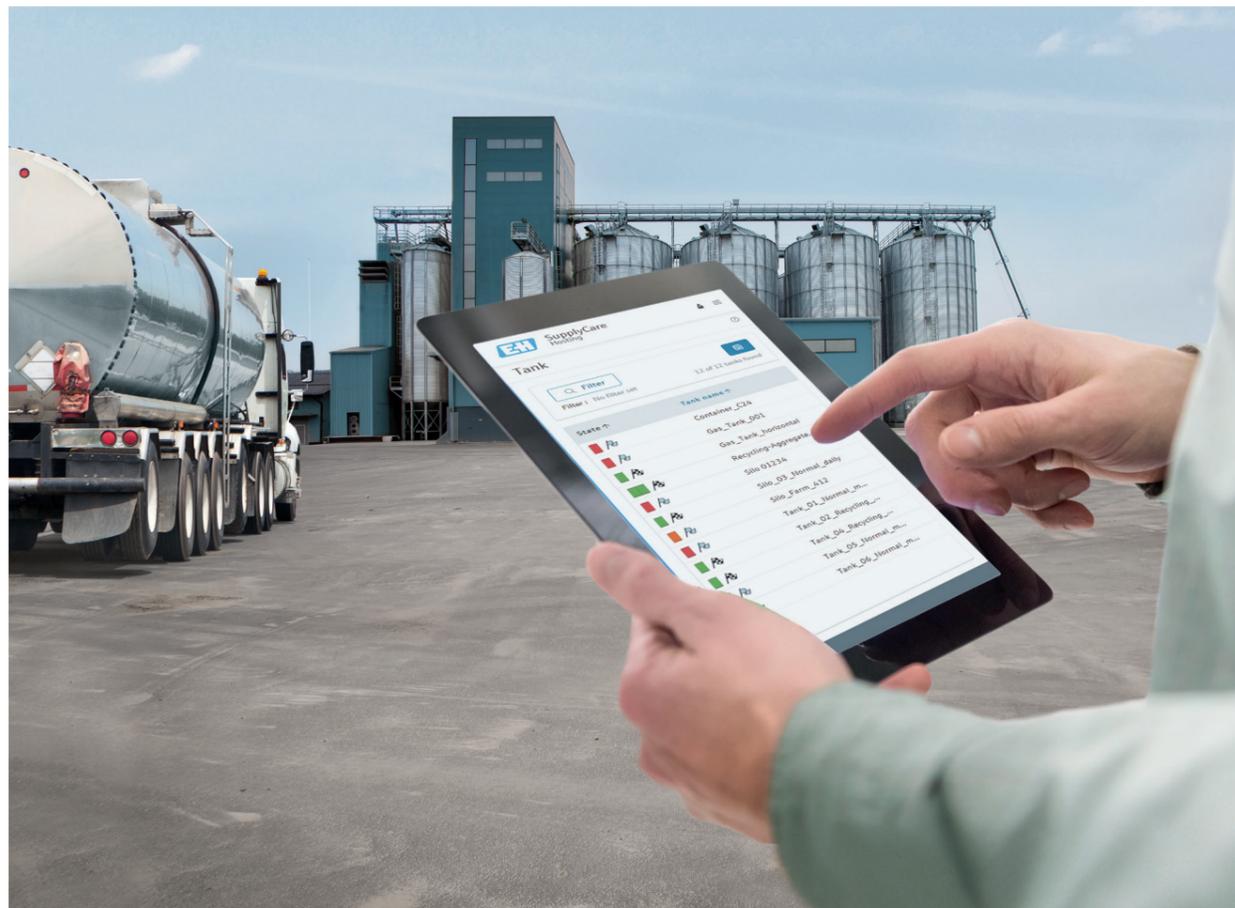
Today, customers as well as the legislator place far-reaching requirements on the operator of a tank farm or terminal. The focus is on safety aspects, transparency of inventories and meeting custom-law regulations in custody transfer logistics. Our highly accurate tank gauging instruments of the latest generation, Proservo and Micropilot, meet these requirements. The exact measurement (with an accuracy up to $\pm 0.4\text{mm}$) and the compliance with functional safety (SIL2/3) are setting standards in the market today. In combination with temperature measuring chains and the

Tankvision inventory software approved for custody transfer, the solution offers the highest degree of precision and a certified mass or volume balance. In order to maintain flexibility for future technologies and to safeguard the control of a plant, a tank farm operator needs the ability of extension and migration at any time. The integration options of customary open but also proprietary fieldbus protocols are a unique selling proposition of Endress+Hauser. Modular skids for loading, automatic overspill protection systems as well as data interfaces and the software solutions for inventory management, Tankvision, Terminalvision as well as SupplyCare, complete the overall system for the safe, efficient and successful operation of a tank farm.

Inventory monitoring in producing enterprises

Wherever materials are produced or distributed, tanks or silos are involved. They store raw materials, semi-finished products or finished products to be sold. Inventories are continually acquired to ensure efficient production without any downtime. The modern inventory management solutions of Endress+Hauser aim at using the level data to increase efficiency. They consist of instruments, wireless, mobile radio or Ethernet gateways and the smart inventory management software called SupplyCare. It collects data automatically, makes it available in a consolidated form and visualizes it in a manner oriented to users or requirements. At the same time, it is completely modular and scalable according to applications.

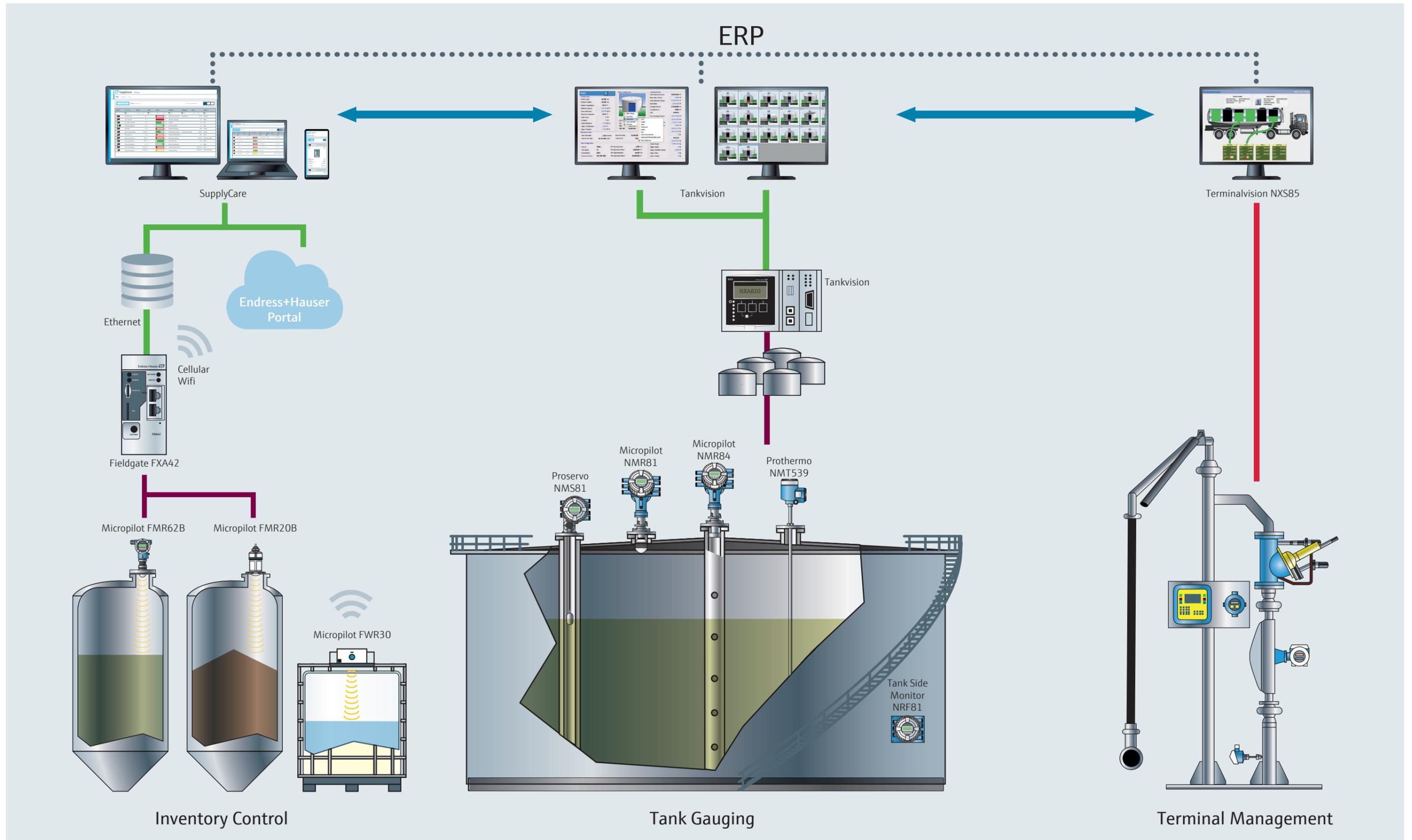
SupplyCare links all production and storage sites and guarantees the comprehensive visibility of your entire inventory – around the clock and around the globe. The advantages are obvious: You optimize and reduce your inventories and tie down only as much capital as required and your material is available whenever you need it. All parties involved in the supply chain of your enterprise, from purchasing and production through to shipping, have access to the system at any time. Of course, also via mobile terminals. If a limit is surpassed or undercut, the system automatically informs the relevant persons. This function helps recognizing the optimum time for reordering. SupplyCare links the entire supply chain, from your supplier through to your customer. Our vendor managed inventory system triggers a purchase order at the supplier's premises automatically, as soon as your inventory is not sufficient anymore. At the same time, the system informs your customers on required shipments. You virtually supply automatically and just-in-time. Your customer does not have to tend to anything. From simple monitoring and visualizing of tanks and silos through to complex supply chain systems on a global level, the solutions guarantee complete transparency for your success.



✓ Our inventory management solutions support you:

- Highest degree of transparency in recording product gains and losses by reconciling the inventory with additions and disposals in the plant.
- Increase in customer satisfaction by higher delivery reliability and the elimination of products out of stock and emergency shipments.
- Fast and efficient reaction to supply chain fluctuations due to company supply and value added chain optimization.
- Lower inventory management costs due to the integration of data in your system thus facilitating the fast and effective data exchange with your business partners and systems.
- Increase in productivity due to higher accuracy of your inventory monitoring and improved planning resources.

Inventory Management Solutions



Tools for selection and operation

Endress+Hauser Applicator

Our Applicator software is a convenient selection and sizing tool for planning processes. Using the entered application parameters, e.g. from measuring point specifications, Applicator determines a selection of suitable products and solutions. Supplemented by sizing functions and a module for project administration Applicator will alleviate your daily engineering work.

 www.endress.com/applicator



Endress+Hauser Operations App

The app offers fast access to up-to-date product information and device details e.g. order code, availability, spare parts, successor products for old devices and general product information - wherever you are, whenever you need it.

Simply enter the serial number or scan the data matrix code on the device to download the information.



Endress+Hauser SmartBlue-App

- Time saving mobile access to device, diagnostics and process information even in hazardous areas
- Secure data transmission for fast and reliable configuration and maintenance, reviewed by Fraunhofer Institute



Endress+Hauser DC App

The app offers comfortable access to several thousand DC values for all kinds of different media. You can search by the name of the medium or the chemical formula. The autocomplete functionality helps you if you don't know the exact spelling of the name of your medium.



All Apps are available for Apple and Android devices



Services - by your side

Committed to your business, for improved plant performance

Our commitment to you is to support, to service and to optimize your process. Whatever your location or your industry, our global service force of over 1000 experts is strategically located worldwide ensuring active local presence to help you reach your goals. Based on our process knowledge and technical expertise, a uniform approach through clear procedures ensures that the work we conduct for you is done properly. Customized responses can also be adapted to your needs, contact us today.

Supporting

Need quick response to support you in emergency situations? We are near you – ready and willing to provide you with the appropriate support

- Diagnostic and repair
- Support services

Servicing

Looking for expertise? We offer a variety of services to complement the capabilities of your staff throughout your plant lifecycle

- Calibration services
- Commissioning services
- Maintenance services
- Training and seminars
- Engineering services

Optimizing

Need help to reduce costs while maintaining compliance? We offer effective ways to optimize your processes, enabling you to increase productivity and reach your business goals

- Maintenance optimization

Eco-friendly produced and printed on paper from sustainable forestry.

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