



Level



Pressure



Flow



Temperature



Liquid  
Analysis



Registration



Systems  
Components



Services



Solutions

## Technical Information

# Orbipac CPF81/CPF82 and CPF81D/CPF82D

Compact pH/ORP electrodes, analog or with digital Memosens technology

For installation or immersion in industrial water and wastewater



### Application

- Industrial and municipal wastewater treatment
- Water conditioning
- Condensate cleaning

### Your benefits

- Suitable for flow and immersion installation
- Suitable for measurement within pH range 0 to 14 pH and temperature range 0 to 110 °C (32 to 230 °F)
- Analog pH electrodes with or without integrated temperature sensor, digital pH sensors with integrated temperature sensor
- With patented  $\text{KNO}_3$  electrolyte bridge for better protection against electrode poisons like  $\text{S}^{2-}$  or  $\text{CN}^-$  ions
- Protection guard against damage
- Flat membrane suitable for high flow rates and fibrous media
- Optional integrated preamplifier for low-impedance and noise-free measuring value transmission
- NPT  $\frac{3}{4}$ " threaded connection, top and bottom

### Further benefits offered by Memosens technology

- Maximum process safety through contactless inductive signal transmission
- Data safety through digital data transmission
- Easy handling thanks to storage of sensor-specific data in the sensor
- Predictive maintenance possible thanks to registration of sensor load data in the sensor

## Function and system design

### Measuring principle

#### pH measurement

The pH value is used as a unit of measurement for the acidity or alkalinity of a liquid medium. The membrane glass of the electrode supplies an electrochemical potential which is dependent upon the pH value of the medium. This potential is generated by the selective penetration of H<sup>+</sup> ions through the outer layer of the membrane. An electrochemical boundary layer with an electric potential forms at this point. An integrated Ag/AgCl reference system serves as reference electrode.

The transmitter converts the measured voltage into the corresponding pH value using the Nernst equation.

#### ORP measurement

The ORP potential is a unit of measurement for the state of equilibria between oxidizing and reducing components of a medium. ORP potential is measured similarly to the pH value. A platinum electrode is used instead of pH-sensitive membrane glass. Analog to the pH measurement, an integrated Ag/AgCl reference system is used as a reference electrode.

### Important properties of CPF81D/CPF82D

#### Maximum process safety

The inductive and non-contacting measured value transmission of Memosens guarantees maximum process safety and offers the following benefits:

- All problems caused by moisture are eliminated.
  - The plug-in connection is non-contacting and therefore free from corrosion.
  - Measured value distortion from moisture is not possible.
  - The plug-in system can even be connected under water.
- The transmitter is galvanically decoupled from the medium. The result: No more need to ask about "symmetrically high-impedance" or "unsymmetrical" (for pH/ORP measurement) or an impedance converter.
- EMC safety is guaranteed by screening measures for the digital measured value transmission.

#### Data safety through digital data transfer

The Memosens technology digitalizes the measured values in the sensor and transfers them to the transmitter contactlessly and free from interference potential. The result:

- An automatic error message is generated if the sensor fails or the connection between sensor and transmitter is interrupted.
- The availability of the measuring point is dramatically increased by immediate error detection.

#### Easy handling

Sensors with Memosens technology have integrated electronics that allow for saving calibration data and further information such as total hours of operation and operating hours under extreme measuring conditions. When the sensor is mounted, the calibration data are automatically transferred to the transmitter and used to calculate the current measured value. Storing the calibration data in the sensor allows for calibration away from the measuring point. The result:

- Maintenance intervals can be defined based on all stored sensor load and calibration data and predictive maintenance is possible.
- The sensor history can be documented on external data carriers and evaluation programs at any time. Thus, the current application of the sensors can be made to depend on their previous history.
- The transmitter does not need to be installed close to the measuring point but can be placed in the control room.

#### Communication with the transmitter

Always connect digital sensors to a transmitter with Memosens technology. Data transmission to a transmitter for analog sensors is not possible.

**Data storage****CPF81D**

The digital sensors are able to store the following system data in the sensor.

- Manufacturing data
  - Serial number
  - Order code
  - Date of manufacture
- Calibration data
  - Calibration date
  - Calibrated slope at 25 °C (77 °F)
  - Calibrated zero point at 25 °C (77 °F)
  - Temperature offset
  - Number of calibrations
  - Serial number of the transmitter used for the last calibration
- Application data
  - Temperature application range
  - pH application range
  - Date of first commissioning
  - Maximum temperature value
  - Total operating hours
  - Operating hours at temperatures above 80 °C (176 °F) and 100 °C (212 °F)
  - Operating hours at very low and very high pH values (Nernst voltage below -300 mV, above +300 mV)
  - Glass membrane impedance

These system data can be displayed with Mycom S CPM153 and Liquiline M CM42 transmitters.

**CPF82D**

The digital sensors are able to store the following system data in the sensor.

- Manufacturing data
  - Serial number
  - Order code
  - Date of manufacture
- Calibration data
  - Calibration date
  - Calibrated offset (operating mode "mV")
  - % slope (operating mode "%")
  - Number of calibrations
  - Serial number of the transmitter used for the last calibration
- Application data
  - Temperature application range
  - ORP application range
  - Date of first commissioning
  - Operating hours

These system data can be displayed with Mycom S CPM153 or Liquiline M CM42 transmitters.

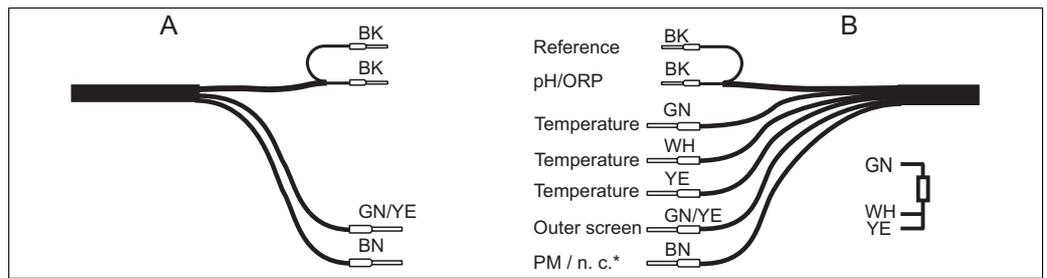
# Input

<b>Measured values</b>	CPF81, CPF81D:	pH value Temperature
	CPF82, CPF82D:	ORP potential

<b>Measuring range</b>	<b>CPF81/81D</b>	
	Electrode version LH	
	pH:	0 to 14 pH
	Temperature:	0 to 110 °C (32 to 230 °F)
	Electrode version NN	
	pH:	0 to 14 pH (reduced accuracy for 11 to 14 pH)
Temperature:	0 to 80 °C (32 to 176 °F)	
<b>CPF82/82D</b>		
ORP potential:	-1500 mV to +1500 mV	

**Caution!**  
Please note the process operating conditions.

## Cable specification CPF81/82 with fixed cable



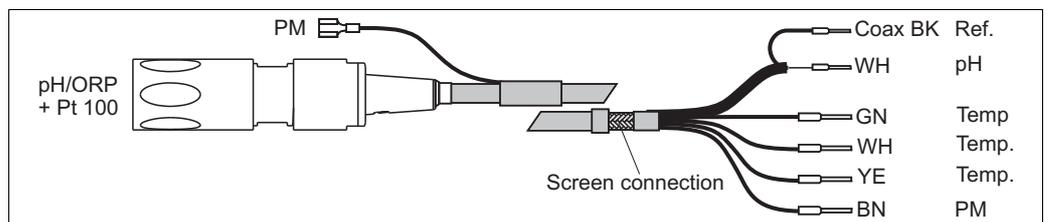
Measuring cable

A Fixed cable for CPF81 without temperature sensor and CPF82

B Fixed cable for CPF81 with temperature sensor

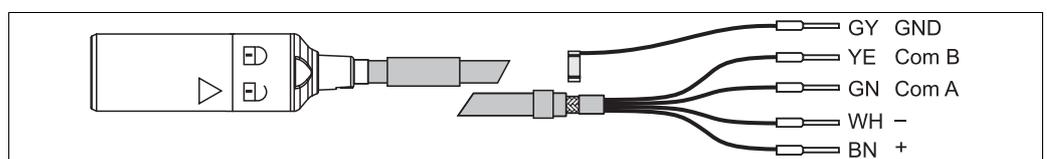
\* PM is only connected for sensor versions with internal solution ground (CPF81-xxx2xx).

## CPF81/82 with TOP68 plug-in head



CPK9 special measuring cable

## CPF81D/82D

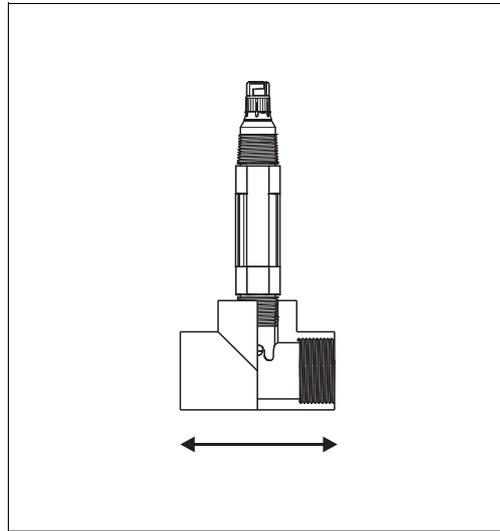


CYK10 Memosens data cable

## Installation

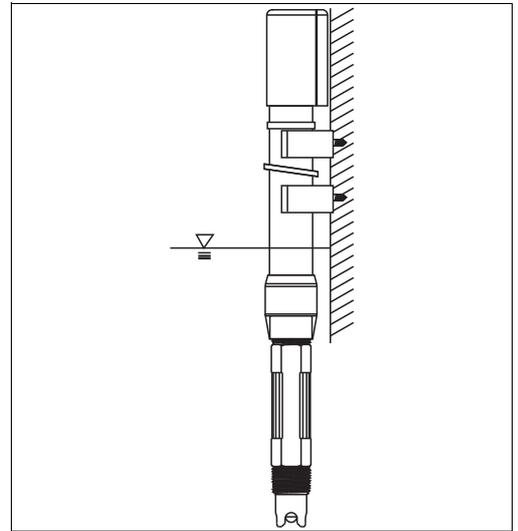
### Installation instructions

The electrode is suitable for flow and immersion installation.



Flow installation

a0010183



Immersion installation with Flowfit CYA611

a0010184

### Note!

Make sure to follow the installation instructions in the Operating Instructions of the used assembly.

## Environment

### Ambient temperature

#### Caution!

*Danger of frost damage*

Do not use the electrodes at temperatures below 0 °C (32 °F.)

### Storage temperature

0 to 50 °C (32 to 122 °F)

### Ingress protection

Fixed-cable version:

IP 67

TOP68 plug-in head:

IP 68 (1 m (3.28 ft) water column, 50 °C (122 °F), 168 h)

Memosens plug-in head:

IP 68 (10 m (32.8 ft) water column, 25 °C (77 °F), 45 days, 1 M KCl)

## Process

### Process temperature

CPF81/81D

Electrode version LH:

0 to 110 °C (32 to 230 °F)

Electrode version NN:

0 to 80 °C (32 to 176 °F)

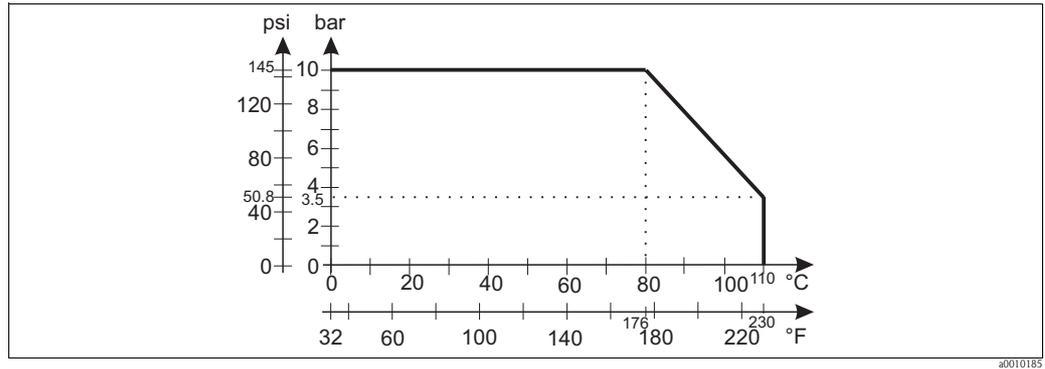
CPF82/82D

0 to 80 °C (32 to 176 °F)

### Process pressure

0 to 10 bar @ 80 °C (0 to 145 psi @ 176 °F)

**Pressure temperature load curve**

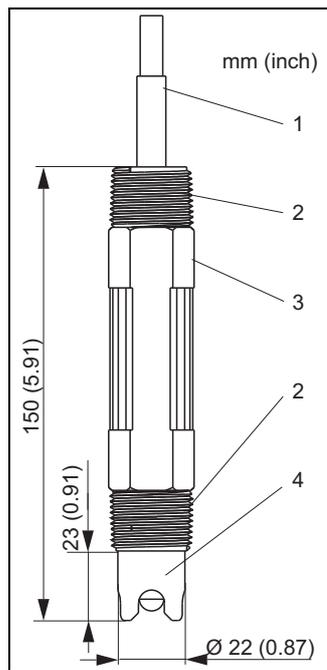


**Glass impedance** 150 MΩ @ 25 °C (77 °F)

**Minimum conductivity** min. 50 μS/cm

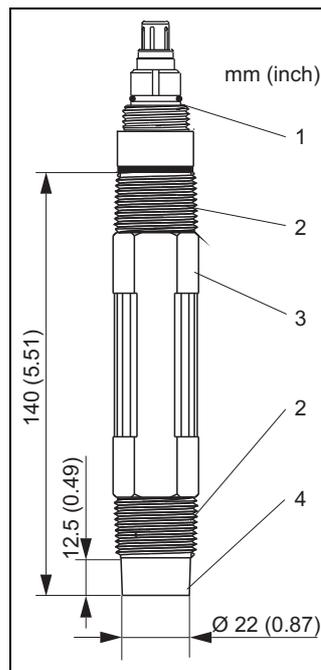
**Mechanical construction**

**Design, dimensions CPF81/82**



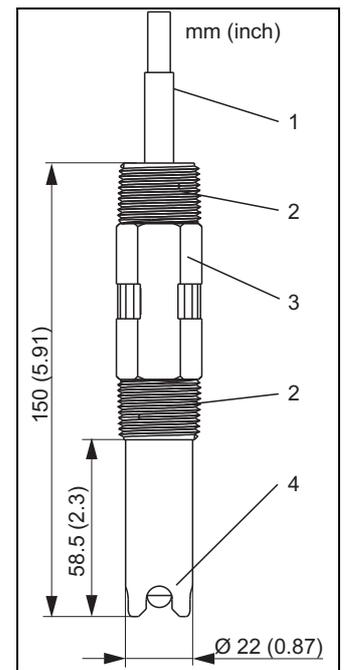
*Fixed-cable version, short shaft, protection guard*

- 1 Fixed cable
- 2 NPT 3/4" thread
- 3 Across flats AF 26
- 4 Protection guard



*CPF81 with TOP68 plug-in head, short shaft, flat membrane*

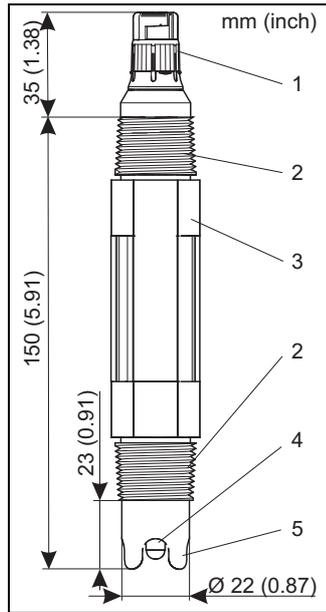
- 1 TOP68 plug-in head
- 2 NPT 3/4" thread
- 3 Across flats AF 26
- 4 Flat membrane



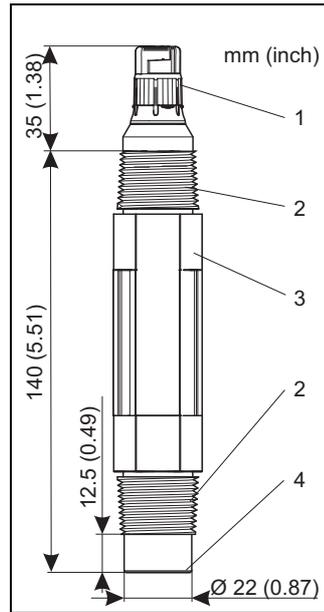
*Fixed-cable version, long shaft, protection guard*

- 1 Fixed cable
- 2 NPT 3/4" thread
- 3 Across flats AF 26
- 4 Protection guard

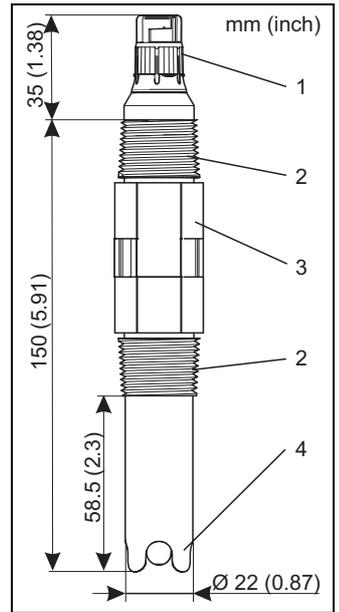
**Design, dimensions**  
**CPF81D/82D**



*CPF82D, short shaft, protection guard*  
 1 Memosens plug-in head  
 2 NPT 3/4" thread  
 3 Across flats AF 26  
 4 Platinum ring  
 5 Protection guard



*CPF81D, flat membrane*  
 1 Memosens plug-in head  
 2 NPT 3/4" thread  
 3 Across flats AF 26  
 4 Flat membrane



*CPF81D, long shaft, protection guard*  
 1 Memosens plug-in head  
 2 NPT 3/4" thread  
 3 Across flats AF 26  
 4 Protection guard

**Material**

Housing, electrode shaft: PPS  
 pH electrode (in contact with medium): lead-free membrane glass, suitable for process applications  
 ORP electrode (in contact with medium): platinum ring  
 Double chamber reference system: KNO<sub>3</sub> and KCl/AgCl

**Process connection**

NPT 3/4" thread

**Integrated preamplifier (if ordered)**

Design: cast in sensor body  
 Power supply: via integrated coin cells  
 Reference potential: reference electrode

**Note!**

With preamplifier versions, the sensor check function (SCS) of the transmitter is not available and should be turned off.

## Ordering information

### Product structure CPF81

Application range	
LH	pH 0 to 14, T = 0 to 110 °C (32 to 230 °F)
NN	pH 0 to 11, T = 0 to 80 °C (32 to 176 °F)
Version	
1	Insertion length 23 mm (0.91") with protection guard
2	Insertion length 12.5 mm (0.51") with flat membrane
3	Insertion length 58.5 mm (2.28") with protection guard
Process connection	
1	NPT 3/4"
2	NPT 3/4" with integrated solution ground
Equipment	
A	No preamplifier, no Pt 100
B	With preamplifier, no Pt 100
C	No preamplifier, with Pt 100
D	With preamplifier, with Pt 100
Cable connection	
2	4.5 m (15 ft) fixed cable
3	9 m (30 ft) fixed cable
4	13 m (45 ft) fixed cable
8	TOP68/ESA plug-in head
CPF81-	complete order code

### Product structure CPF82

Application range	
PA	ORP, platinum ring, 0 to 80 °C (32 to 176 °F)
Version	
1	Insertion length 23 mm (0.91") with protection guard
3	Insertion length 58.5 mm (2.28") with protection guard
Process connection	
1	NPT 3/4"
Equipment	
A	No preamplifier
B	With preamplifier
Cable connection	
2	4.5 m (15 ft) fixed cable
3	9 m (30 ft) fixed cable
4	13 m (45 ft) fixed cable
8	TOP68/ESA plug-in head
CPF82-	complete order code

**Product structure CPF81D**

Version			
	7	Basic version	
Application range			
	LH	0 to 14 pH; 0 to 110 °C (32 to 230 °F)	
	NN	0 to 11 pH; 0 to 80 °C (32 to 176 °F)	
Insertion length			
	1	23 mm (0.91") + electrode guard	
	2	13 mm (0.51"); flat membrane	
	3	58 mm (2.28") + electrode guard	
Approval			
	1	Non-hazardous area	
CPF81D-			complete order code

**Product structure CPF82D**

Version			
	7	Basic version	
Application range			
	PA	ORP, platinum, 0 to 80 °C (32 to 176 °F)	
Insertion length			
	1	23 mm (0.91") + electrode guard	
	3	58 mm (2.28") + electrode guard	
Approval			
	1	Non-hazardous area	
CPF82D-			complete order code

## Accessories

### Note!

In the following sections, you find the accessories available at the time of issue of this documentation. For information on accessories that are not listed here, please contact your local service.

### Transmitters

#### Liquiline M CM42

- Modular two-wire transmitter, stainless steel or plastic, field or panel instrument,
- various Ex approvals (ATEX, FM, CSA, Nepsi, TIIS),
- HART, PROFIBUS or FOUNDATION Fieldbus available
- Ordering acc. to product structure, see Technical Information (TI381C/07/en)

#### Liquisys M CPM223/253

- Transmitter for pH and ORP, field or panel-mounted housing,
- HART or PROFIBUS available
- Ordering acc. to product structure, see Technical Information (TI194C/07/en)

#### Mycom S CPM153

- Transmitter for pH and ORP, one or two channel version, Ex or non-Ex,
- HART or PROFIBUS available
- Ordering acc. to product structure, see Technical Information (TI233C/07/en)

### Assembly

#### Immersion assembly Dipfit W CYA611

- For sensor immersion in basins, open channels and tanks, PVC
- Ordering acc. to product structure, see Technical Information TI166C/07/en

### Buffer solutions

#### pH

#### High-quality buffer solutions of Endress+Hauser - CPY20

The secondary buffer solutions have been referenced to primary reference material of the PTB (German Federal Physico-technical Institute) and to standard reference material of NIST (National Institute of Standards and Technology) according to DIN 19266 by a DKD (German Calibration Service) accredited laboratory.

pH value	
A	pH 2.00 (accuracy ± 0.02 pH)
C	pH 4.00 (accuracy ± 0.02 pH)
E	pH 7.00 (accuracy ± 0.02 pH)
G	pH 9.00 (accuracy ± 0.02 pH)
I	pH 9.20 (accuracy ± 0.02 pH)
K	pH 10.00 (accuracy ± 0.05 pH)
M	pH 12.00 (accuracy ± 0.05 pH)
Quantity	
01	20 x 18 ml (0.68 fl.oz) only buffer solutions pH 4.00 and 7.00
02	250 ml (8.45 fl.oz)
10	1000 ml (0.26 US gal)
50	5000 ml (1.32 US gal) canister for Topcal S
Certificates	
A	Buffer analysis certificate
Version	
1	Standard
CPY20-	complete order code

#### ORP

Technical buffer solutions for ORP electrodes

- +220 mV, pH 7.0, 100 ml (3.4 fl.oz.); order no. CPY3-0
- +468 mV, pH 0.1, 100 ml (3.4 fl.oz.); order no. CPY3-1

**Measuring cables**

CPK9 special measuring cable

- For sensors with TOP68 plug-in head, for high-temperature and high-pressure applications, IP 68
- Ordering acc. to product structure, see Technical Information (TI118C/07/en)

CYK10 Memosens data cable

- For digital sensors with Memosens technology
- Ordering according to product structure, see below

CYK10 product structure

Certificates			
	A	Standard, non Ex	
	G	ATEX II 1G EEx ia IIC T6/T4	
Cable length			
	03	Cable length: 3 m (9.8 ft)	
	05	Cable length: 5 m (16 ft)	
	10	Cable length: 10 m (33 ft)	
	15	Cable length: 15 m (49 ft)	
	20	Cable length: 20 m (66 ft)	
	25	Cable length: 25 m (82 ft)	
	88	... m length	
	89	... ft length	
Ready-made			
		1	Wire terminals
<b>CYK10-</b>			complete order code

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