

# Tightening torques for GM32 Ex: Cross-Duct Version GM32 Ex: Probe Version

## 1. About this document

Manufacturers are required to specify the torque of the screws on openings of the device units that are accessible to customers for maintenance or adjustment activities. This document is intended for persons who commission, operate and maintain the device.

## 2. Basic safety information

- This document is only valid in combination with the corresponding Operating Instructions, see below
- Read and observe the safety instructions and warnings contained therein.
- Do not put the device into operation until this document and the Operating Instructions have been read and understood.
- The standards and directives of the Declaration of Conformity used are specified with the respective device.
- Keep this document together with the Operating Instructions for reference and pass it on to a new owner.

## 3. Additional supplementary documents

- Operating Instructions for GM32 Ex cross duct (no. 8015593)
- Operating Instructions for GM32 Ex probe (no. 8015557)
- Safety Information (no. 8019815)

## 4. GM32 Ex: tightening torque

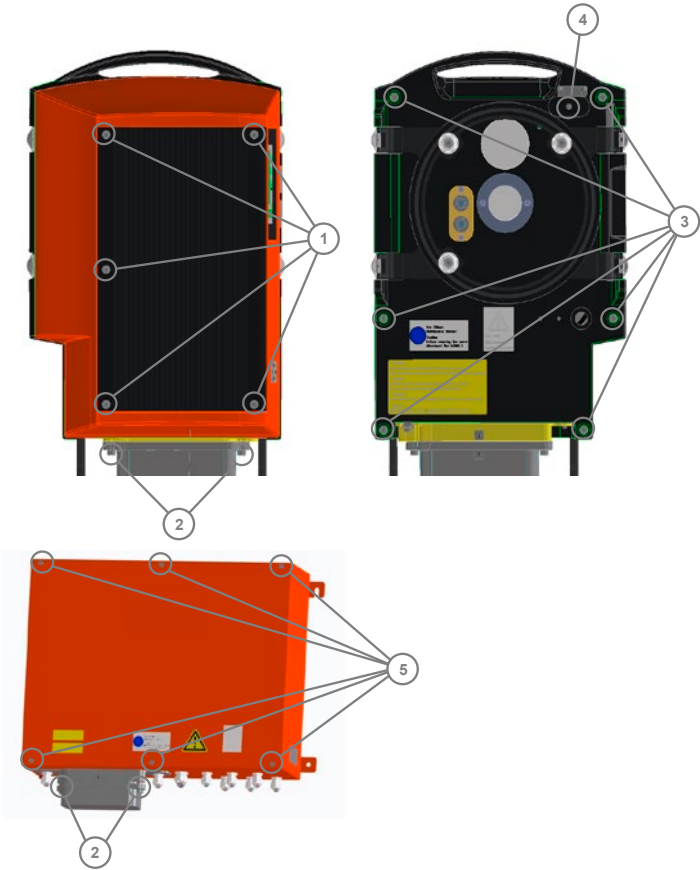


Fig. 1: Positions of tightening torques on the sender receiver unit and connection unit of the GM32 Ex

Position	Tightening torque
①	1.9 Nm
②	5.0 Nm
③	5.0 Nm
④	2.0 Nm
⑤	1.0 Nm

