Operating Instructions MCS300P Ex

Multi-Component Analysis System





Described product

Product name: MCS300P Ex

Manufacturer

Endress+Hauser SICK GmbH+Co. KG Bergener Ring 27 01458 Ottendorf-Okrilla Germany

Production location

Endress+Hauser SICK GmbH+Co. KG Rengoldshauser Str. 17a \cdot 88682 Überlingen \cdot Germany

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1 Important information

1.1 Symbols and document conventions

1.1.1 Warning symbols

Symbol	Significance
<u>^</u>	Hazard (general)
4	Hazard by voltage
	Hazard by toxic substances
EX	Hazard in potentially explosive atmospheres
	Hazard by explosive substances/mixtures
×	Hazard by noxious substances
<u>\$\$</u>	Hazard by high temperature or hot surfaces
*	Hazard for the environment/nature/organic life

1.1.2 Warning levels and signal words

DANGER:

Risk or hazardous situation which $\operatorname{\operatorname{\it could}}$ result in severe personal injury or death.

WARNING:

Risk or hazardous situation which could result in severe personal injury or death.

CAUTION:

Hazard or unsafe practice which could result in less severe or minor injuries.

NOTICE:

Hazard which could result in property damage.

1.1.3 Information symbols

Symbol	Significance
EX	Information on product condition with regard to explosion protection
!	Important technical information for this product
4	Important information on electrical or electronic functions

1.2 Main safety information



WARNING: Risk of explosion in potentially explosive atmospheres

- Do not open when an explosive atmosphere is present. (Enclosure contains batteries).
- ▶ Wait 15 minutes after switching off the voltage supply before opening the enclosure.



WARNING: Health risk through dangerous sample gas

The modules and devices contain enclosed, potentially dangerous gases that can escape should a defect or leak occur.

The operator is responsible for safe handling of sample gas.

- ► In addition to these Operating Instructions, follow all local laws, technical rules and company-internal operating directives applicable at the respective installation location of the MCS300P Ex.
- Operate the MCS300P Ex only in adequately ventilated rooms OR

install a suitable gas monitor.

- Feed and discharge the sample gas in a safe manner.
- Regularly check the state of the device/module seals.
- Only open the device when well ventilated, especially when a leak of a device component is suspected.



WARNING: Risk of suffocation when opening the enclosure

Protective gas escapes when the enclosure is opened.

Risk of suffocation when using inert protective gas.

Do not inhale the escaping gas when opening the enclosure.

1.3 Intended use

1.3.1 Purpose of the device

The MCS300P Ex measuring equipment serves for process monitoring of gases and liquids and for raw gas monitoring in combustion plants.

The sample gas is extracted at a measuring point and led through the cell of the MCS300P Ex (extractive measurement).

1.3.2 Installation location

MCS300P Ex is intended for indoor operation.

1.3.3 Operation in potentially explosive atmospheres

ATEX

The MCS300P Ex meets the following qualifications in accordance with ATEX Directive 2014/34/EU:

- ⟨⟨x⟩ II 2G Ex pxb IIC T4 Gb or
- ⟨⟨x⟩ II 2G Ex pxb IIC T3 Gb

or

- (II 3G Ex pzc IIC T4 Gc or
- (Ex) II 3G Ex pzc IIC T3 Gc

IECEx

The MCS300P Ex meets the following qualifications in accordance with IECEx:

- Ex pxb IIC T4 Gb or
- Ex pxb IIC T3 Gb

or

- Ex pzc IIC T4 Gc or
- Ex pzc IIC T3 Gc



Further information: see "Explosion protection according to ATEX/IECEx", page 15

1.3.4 Combustible sample gas

When used with an appropriate Endress+Hauser cell, the MCS300P Ex is capable of measuring combustible and occasionally explosive gases (corresponding to Zone 1).



Further information on measuring combustible and explosive gases: see "Explosion protection according to ATEX/IECEx", page 15

1.4 Responsibility of user

Designated users

The MCS300P Ex should only be installed and operated by skilled technicians who, based on their technical training and knowledge as well as knowledge of the relevant regulations, can assess the tasks given and recognize the hazards involved.

Correct use



This Manual presumes that the MCS300P Ex has been delivered as specified during project planning and the relevant delivery state of the MCS300P Ex (delivered System Documentation).

► If you are not sure whether the MCS300P Ex complies with the planned configuration or the delivered System Documentation:

Please contact Endress+Hauser Customer Service.

- ► Use the device only as described in these Operating Instructions. The manufacturer assumes no responsibility for any other use.
- ► Perform the specified maintenance work.
- ▶ Do not remove, add or modify any components to or on the device unless described and specified in the official manufacturer information. Otherwise:
 - Any warranty by the manufacturer becomes void
 - The device can become dangerous

Special local conditions

► Follow all local laws, regulations and company-internal operating directives applicable at the installation location.

Retention of documents

These Operating Instructions:

- Must be kept available for reference.
- Must be passed on to new owners.

1.5 Additional documentation/information

Observe the supplied documents.

Additional instructions

The following documents are applicable in addition to these Operating Instructions:

- Operating Instructions of the cell used
- "Modular I/O System" Operating Instructions
- For MCS300P Ex for ATEX/IECEx category 2G / Gb:
 - F850S Pressurized Enclosure System Manual
 - Ex Relay SR852 (interface relays) Manual
 - Ex Relay SR853 (power relay) Manual
- For MCS300P Ex for ATEX/IECEx category 3G / Gc:
 - F840 Pressurized Enclosure System Manual
 - Optional: Ex Relay SR853 (power relay) Manual

System Documentation

Some parameter settings, components and characteristics depend on the individual device configuration. The delivery state is documented in the System Documentation provided.

The individual characteristics include for example:

- Measured components and measuring ranges
- Additional equipment (options)
- Basic settings

Product description MCS300P Ex

2 Product description

2.1 Product identification

Product name:	MCS300P Ex
Manufacturer:	Endress+Hauser SICK GmbH+Co. KG Bergener Ring 27 · D-01458 Ottendorf-Okrilla · Germany
Production location:	Endress+Hauser SICK GmbH+Co. KG Rengoldshauser Str. 17a · D-88662 Überlingen · Germany

The type plate is located on the sender unit next to the cell flange.

Type plate

Observe the Ex marking on the type plate.

Number of supervising body

Example:

OPERATING INSTRUCTIONS 8029886/AE00/V1-9/2025-03 MCS300P Ex Product description

2.2 Features of the MCS300P Ex

!

The MCS300P Ex has customized equipment.

► For the equipment fitted on your MCS300P Ex, see the System Documentation provided.

Fig. 1: MCS300P Ex category 3G with pressurized enclosure system

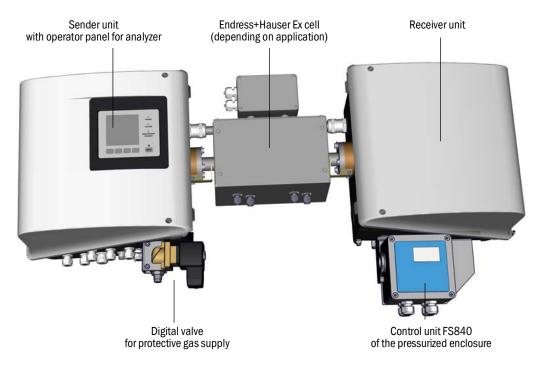
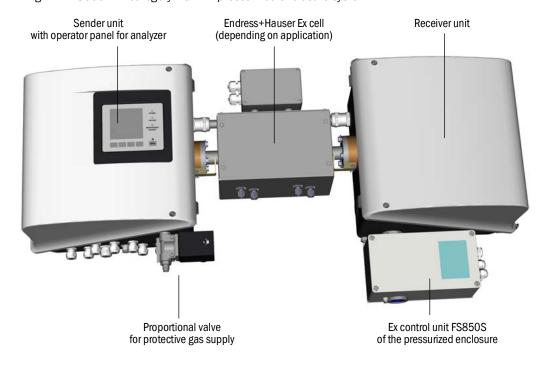


Fig. 2: MCS300P Ex category 2G with pressurized enclosure system



Product description MCS300P Ex

Function

The MCS300P Ex serves for process monitoring of gases and liquids as well as for raw gas monitoring in combustion plants.

The sample gas is extracted at a measuring point and lead though the cell of the MCS300P Ex (extractive measurement).

Photometer

Spectral acquisition of gas concentrations: Non-dispersive photometer with interference and optional gas filters.

Gas components and measured values

Number of gas components: 6 simultaneously.

Correction of cross-sensitivity values: Max. 6.

Internal computation of measured values (depending on parameter settings): Cross-sensitivity compensation, scaling (pressure, temperature), conversion to "dry flue gas".

Measuring range switch-over and measuring points

Number of measuring ranges: 2 measuring ranges per component.

Number of measuring points: Max. 8.

Cells

The intended cell has been fitted according to the preceding project planning (\rightarrow System Documentation provided).

External signals and sensors

External analog and digital signals can be read in.

Sample gas pressure and sample gas temperature can be recorded using external sensors and these signals passed to the MCS300P Ex and calculated there.

2.3 Explosion protection according to ATEX/IECEx

► This Section contains information on operating the MCS300P Ex in Ex zones.



- The MCS300P Ex meets the following qualifications in accordance with ATEX Directive 2014/34/EU:
 - ⟨Ex⟩ II 2G Ex pxb IIC T4 Gb or
 - (Ex) II 2G Ex pxb IIC T3 Gb

or

- ⟨Ex⟩ II 3G Ex pzc IIC T4 Gc or
- ⟨€x⟩ II 3G Ex pzc IIC T3 Gc
- The MCS300P Ex meets the following qualifications in accordance with IECEx:
 - Ex pxb IIC T4 Gb or
 - Ex pxb IIC T3 Gb

or

- Ex pzc IIC T4 Gc or
- Ex pzc IIC T3 Gc

Specific conditions for installation and operation:

- A measuring function with regard to explosion protection is not subject of the EU-type examination.
- The setting of the overpressure monitoring device has to comply with the parameters stated in 15.3.2: see "Pressurized enclosure system settings for ATEX-2G", page 81 bzw. see "Pressurized enclosure system settings for ATEX-3G", page 82

Further information:

- ▶ Position of Ex-relevant assemblies: see "MCS300P Ex category 3G with pressurized enclosure system", page 13 and see "MCS300P Ex category 2G with pressurized enclosure system", page 13
- ▶ Do not remove, add or modify any components to or on the device unless described and specified in the official manufacturer information.
 - Otherwise the approval for use in potentially explosive atmospheres becomes void.

 Adhere to the prescribed maintenance intervals (see "Maintenance plan", page 56).
- Adhere to the prescribed maintenance intervals (see Maintenance plan , page 56)
 When using the MCS300P Ex in potentially explosive atmospheres:
 - Only use an Endress+Hauser Ex cell with suitable ATEX/IECEx category and suitable temperature class.
- Do not open when an explosive atmosphere is present. (Enclosure contains batteries).
- After switching off the voltage supply: Wait 15 minutes before opening the enclosure.



Each device has an ATEX and IECEx marking.

For simplification, only the ATEX terms are specified in the following.

Product description MCS300P Ex

2.3.1 Function of the pressurized enclosure

2.3.1.1 *Purpose*

The pressurized enclosure prevents an explosive atmosphere from being created inside the enclosure. To this purpose, the gas analyzer enclosure is filled with a protective gas. Apart from that, it also ensures the gas pressure inside the gas analyzer enclosure is higher than the ambient air pressure.

2.3.1.2 Functionality during operation

The pressurized enclosure system functions in "leakage compensation" operating mode: A protective gas pressure is created in the gas analyzer enclosure after pre-purging has completed. If the protective gas pressure drops below the minimum pressure set, protective gas feed is activated until the rated pressure is reached again.

2.3.2 Safety functions

For MCS300P Ex category 3G

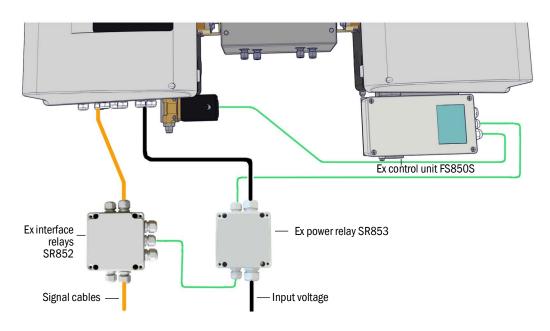
An alarm will sound on Ex control unit FS840 to alert the operator and must be evaluated (operator responsibility \rightarrow F840 Pressurized Enclosure System Manual) when the pressurized enclosure is not in the correct operating state (malfunction),

For MCS300P Ex category 2G

- The enclosure is pre-purged automatically during commissioning. The voltage supply of the gas analyzer is switched on automatically afterwards.
- The voltage supply of the gas analyzer is switched off automatically when the pressurized enclosure is not in the correct operating state (malfunction).

2.3.2.1 Assemblies used

Fig. 3: Ex peripherals for MCS300P Ex category 2G



Ex control unit FS840 (for MCS300P Ex category 3G)

Ex control unit FS840 triggers an alarm signal when the pressurized enclosure is not in the correct operating state (malfunction).

MCS300P Ex Product description

Ex control unit FS850S (for MCS300P Ex category 2G)

Ex control unit FS850S switches the main voltage supply of the MCS300P Ex and the Ex interface relays on and off.

- ON: After the pre-purge phase has ended.
- OFF: When the pressurized enclosure is not in the correct operating state (malfunction).

The Ex power relay controls the voltage supply of the MCS300P Ex (see "Ex peripherals for MCS300P Ex category 2G", page 16).

Ex power relay SR853 (for MCS300P Ex category 2G)

Ex power relay SR853 (optional for MCS300P Ex category 3G) serves to separate the non-intrinsically safe voltage supply of the MCS300P Ex and the Ex interface relay.

Ex interface relay SR852 (for MCS300P Ex category 2G)

Ex interface relay SR852 serves to separate the non-intrinsically safe signal cables (data cables).



The number of required interface relays depends on the individual application.

Observe the System Documentation provided.

2.3.3 Internal temperature monitor

The MCS300P Ex has 2 monitor devices for both internal temperature controllers.

Depending on the temperature class, there is a maximum temperature of (T_{max}) at which the temperature monitor triggers and switches the heater off.

Tolerances can cause the temperature monitoring to trigger at a temperature slightly lower than T_{max} .

Observe the maximum nominal temperature:

Temperature class	T _{max}	Maximum nominal temperature
T4	135 °C (275 °F)	123 °C (253 °F)
T3	150 °C (302 °F)	137 °C (278 °F)

2.3.4 Combustible sample gas

When using an appropriate Endress+Hauser Ex cell, the MCS300P Ex is capable of measuring combustible and occasionally explosive gases (corresponding to Zone 1).

Product description MCS300P Ex

2.4 Method of operation

Operating states

The actual operating state is displayed on the operator panel and output via status signals. Error messages are shown on the display and recorded in a logbook (SOPAS ET).



For more information concerning the operating states, see "Status and classification", page 36

Sequence control programs

Various sequence control programs can be started via the operator panel.

Typical sequence control programs (depending on parameter settings) are:

- · Adjustment with test medium
- Adjustment with internal adjustment standard (optical filter, option)



For the parameterized sequence control programs, see the System Documentation provided.

2.5 Interfaces

- Analog and digital interfaces (depending on equipment).
- Ethernet (depending on individual version)

2.6 SOPAS ET (PC program)

SOPAS ET can be used to set the MCS300P Ex parameters and provides access to the MCS300P Ex logbook.

SOPAS ET runs on an external computer connected to the MCS300P Ex via the Ethernet interface.

3 Mounting and electrical installation

3.1 Important information for mounting



WARNING: Health risk through dangerous sample gas

The modules and devices contain enclosed, potentially dangerous gases that can escape should a defect or leak occur.

The operator is responsible for safe handling of sample gas.

- In addition to these Operating Instructions, follow all local laws, technical rules and company-internal operating directives applicable at the respective installation location of the MCS300P Ex.
- Operate the MCS300P Ex only in adequately ventilated rooms OR

install a suitable gas monitor.

- ► Feed and discharge the sample gas in a safe manner.
- Regularly check the state of the device/module seals.
- Only open the device when well ventilated, especially when a leak of a device component is suspected.



This description presumes that the MCS300P Ex has been delivered as specified during project planning and the relevant delivery state of the MCS300P Ex (delivered System Documentation).

- If you are not sure whether the MCS300P Ex complies with the planned configuration or the delivered System Documentation:
 - Please contact Endress+Hauser Customer Service.
- ► If you intend to make changes to the MCS300P Ex: Please contact Endress+Hauser Customer Service.

The operator is responsible for:

- Determining and preparing the measuring point (e.g., determining a representative measuring point).
- Feeding and discharging the sample gas.
- Feeding and discharging the protective gas.
- Supplying zero and test gases.



CAUTION: Risk of injury through incorrect lifting and carrying the equipment Injuries can occur due to the weight and projecting enclosure parts when the equipment tips over or drops. Observe the following information to avoid such accidents:

- ► Do not use protruding parts on the enclosure to carry the equipment (apart from the wall fixture or carrying grips).
- Never lift the equipment using the open equipment door.
- Consider the equipment weight before lifting.
- Observe the regulations for protective clothing (e.g., safety shoes, non-slip gloves)
- Grip underneath the equipment when possible to carry it safely.
- Use a hoist or transport equipment as an option.
- ▶ Use the help of a second person when necessary.
- Secure the equipment during transport.
- Before transporting, ensure obstacles that could cause falls or collisions are cleared away.

3.2 Information on installation in potentially explosive atmospheres



For an MCS300P Ex used in potentially explosive atmospheres:

- Installation, commissioning, maintenance and inspection should only be performed by technicians having knowledge of the relevant rules and regulations for potentially explosive atmospheres, especially:
 - Ignition protection types
 - Installation regulations
 - Range specification
- ▶ Only use the MCS300P Ex with a fault current or isolation monitoring system. Use a residual current device with a rated operating residual current of 30 mA (supply of connected heaters).
- Standards to be applied (examples):
 - IEC 60079-14, Annex F: Knowledge, skills and competencies of responsible persons, operatives and designers.
 - IEC 60079-17: Electrical installations inspection and maintenance
 - IEC 60079-19: Device repair, overhaul and reclamation



WARNING: Risk of explosion with a cell not suitable for Ex zones

When using the MCS300P Ex in potentially explosive atmospheres: Only use an Endress+Hauser Ex cell with suitable ATEX/IECEx category and suitable temperature class.

3.3 Overview of mounting steps

3.3.1 Material required

Mounting material	Part No./reference	Required for
Dowels / screws M5		Mounting of G-type rails
El. supply cable	see "Preparing the voltage supply", page 28	Analyzer power connection
El. cables for signals		Connection of signal cables
Hose/pipe for sample gas	see Operating Instructions of the cell	Sample gas feed and discharge
Purge air supply	see Operating Instructions of the cell	Cells with purge compartments
Pipes for protective gas	see "Protective gas", page 81	Protective gas feed and discharge

Tool	Part No./reference	Required for
4 mm Allen key		Mounting bracket
5 mm Allen key		MCS300P Ex cover

3.3.2 Overview of mounting steps

Mounting step	Remark/reference
Determining the installation location	As close as possible to the measuring point. Fitting position according to System Documentation.
Fitting the G-type rails	see "Fitting the G-type rails", page 22
Attaching the analyzer to the G-type rails	see "Fastening the MCS300P Ex on the G-type rails", page 22
Connecting the sample gas feed and discharge lines	see "Connecting the pipes of the measured and test gases", page 23
Connecting the protective gas feed and discharge lines	see " Connecting the protective gas", page 23
Connecting the voltage supply	see "Preparing the voltage supply", page 28
Connecting signal cables	see "Connecting signal cables", page 27
For the "Modbus" option: Establish a connection via Ethernet.	see "Connecting Ethernet for Modbus", page 32

3.4 Mounting



CAUTION: Accident risk through inadequate fastening of the device

- Consider the device weight specifications when planning the mounting supports.
- Check the load capacity/condition of the wall/rack on/in which the device is to be mounted.

3.4.1 Fitting the G-type rails



NOTICE:

MCS300P ExThe MCS300P Ex can twist when lifted, especially with long cells.

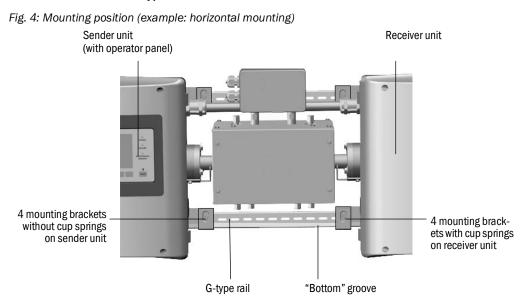
- ▶ Use 2 persons to carefully lift the MCS300P Ex.
- Avoid twisting or bending.
- ▶ Do not place the MCS300P Ex on the proportional valve and/or control unit.



NOTICE:

- Mount the MCS300P Ex in the position specified during project planning for the MCS300P Ex.
- 1 Unscrew the G-type rails from the MCS300P Ex.
- 2 Fasten the G-type rails to the wall or mounting plate (fitting direction and drilling diagram, see "Technical data", page 72 cont.).
- Observe the carrying capacity of approx. 30 kg (plus cell).
- ▶ Position groove (see Fig. 4) for mounting the MCS300P Ex at the bottom.

3.4.2 Fastening the MCS300P Ex on the G-type rails



- 1 Lift the MCS300P Ex carefully and slot it into the G-type rails.
 - a) For horizontal mounting: Mount the sender unit on the left side.
 - b) For vertical mounting: Mount the sender unit with the operator panel at the top.
- 2 Screw the sender unit tight (4 mounting brackets).
- 3 Screw the receiver unit on loosely so that enough clearance remains for temperature equalization (4 mounting brackets and cup springs).

3.4.3 Mounting the Ex power relay and Ex interface relays

► Mount the Ex power relay (SR853) and the Ex interface relays (SR852) near the MCS300P Ex.

+13

→ Ex Power Relay (SR853) Manual and Ex Interface Relays (SR852) Manual.

3.4.4 Connecting the pipes of the measured and test gases

!

Information → Operating Instructions of the connected cell.

3.4.5 Connecting the protective gas

Fig. 5: Protective gas connections for MCS300P Ex category 2G

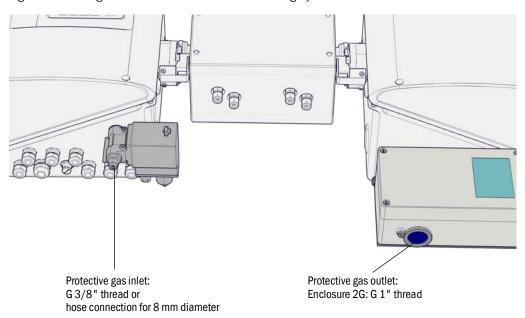
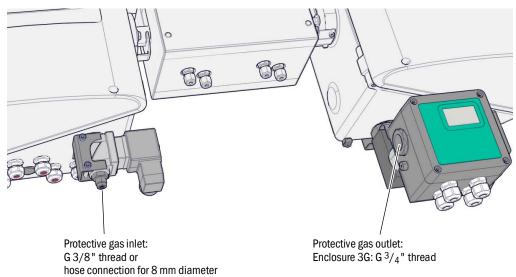


Fig. 6: Protective gas connections for MCS300P Ex category 3G



3.4.6 Feeding protective gas

The pressurized enclosure requires a permanent supply of a protective gas.

- ► Feed the protective gas via the protective gas connection (see Fig. 5 and/or see Fig. 6).
- ► Requirements for protective gas, see "Protective gas", page 81

3.4.7 Discharging protective gas

► Ensure the protective gas can flow out of the protective gas outlet unhindered, i.e., against atmospheric pressure.

3.5 Electrical installation



CAUTION: Hazards through electric voltages

- Only let the work described in the following be carried out by skilled electricians who can recognize potential risks.
- ▶ Before opening the enclosure: Disconnect all MCS300P Ex poles.



NOTICE: Screwing cable glands gas-tight

- Only use cables (according to IEC 60079-14) with suitable outer diameters (see "Horizontal mounting", page 73).
- ► Close off cable glands "vapor-proof" (virtually gas-tight).
- Only open those cable glands to be used for cable installation.
- Keep the plugs. Refit the original plug when a cable gland must be closed again afterwards.



The cable glands and plugs belong to the certification.

Do not replace cable glands or plugs with other types.



NOTICE: Observe the System Documentation during installation

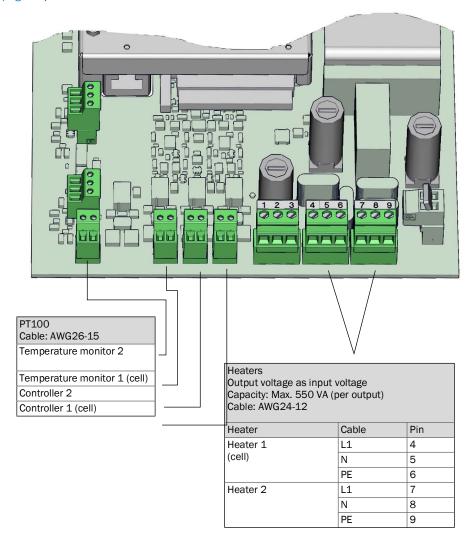
▶ Observe the terminal assignment (→ System Documentation).



CAUTION: Device damage through incorrect or missing grounding During installation and maintenance work, it must be ensured that the protective grounding to the devices and/or cables involved is effective in accordance with EN 61010-1.

3.5.1 Signal connections in the sender unit

Fig. 7: Electrical connections in the sender unit: Output voltage (see "Preparing the voltage supply", page 28)



3.5.1.1 Opening the sender unit



WARNING: Damage to eyes by radiation

Depending on the lamp type, eyes can be damaged by radiation.

▶ Before opening the cover of the sender unit: Switch the MCS300P Ex off at the external main power switch.



WARNING: Hot lamp

Components in the area of the lamp can be hot.

▶ Do not touch components in the area of the lamp; allow to cool down first.



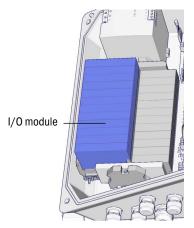
Also observe the general information on opening the enclosure (see "Observe before opening the device enclosure", page 57).

- 1 Loosen 4 screws (5 mm Allen key).
- 2 Open the cover.

3.5.1.2 Connecting signal cables

For MCS300P Ex category 2G: Observe information on connecting the Ex interface relays (see "Connecting Ex peripherals (for MCS300P Ex category 3G)", page 29).

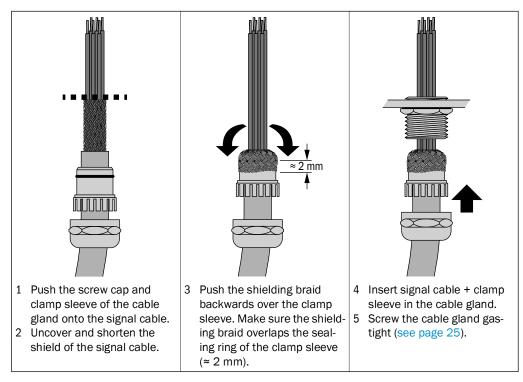
Fig. 8: Position of the I/O interfaces in the sender unit



- Use signal cables with shielding.
- ► Lead each signal cable through a cable gland (see Fig. 12, page 30).
- Create a safe contact between the shield of the signal cable and the cable gland (see Fig. 9).
- Connect the signal cables to the I/O modules (terminal assignment → System Documentation provided).



Fig. 9: Handling the cable glands for signal cables



3.5.1.3 Connecting thermostatic-controlled assemblies

► Route the cables through the cable gland and connect the cables (see "Preparing the voltage supply", page 28).

3.5.1.4 Preparing the voltage supply

Observe information on connecting the Ex control unit and, when necessary, the Ex power relay (see "Connecting Ex peripherals (for MCS300P Ex category 3G)", page 29).

- Connect MCS300P Ex only with voltage supply systems with a residual current and/or insulation monitoring system.
- Provide separate external main power switches which can be disconnected on all connectors and fuses in the proximity of the MCS300P Ex (max. power input of the MCS300P Ex → Technical data).
 - Make sure the disconnector switch is easily accessible.
- 3 Check the input voltage specified in the System Documentation.



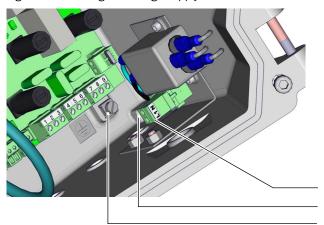
NOTICE: Fuse values are input voltage dependent

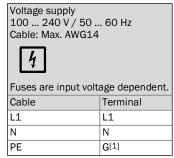
If the input voltage available locally is not identical with the input voltage specified in the System Documentation or there are any doubts concerning the input voltage set:

Check the fuse values in the MCS300P Ex (see "Fuses", page 67).

4 Route the cables through the cable gland and connect the cables.

Fig. 10: Connecting the voltage supply





[1] G = enclosure ground

Shown without protective gas supply

3.5.1.5 Closing the sender unit

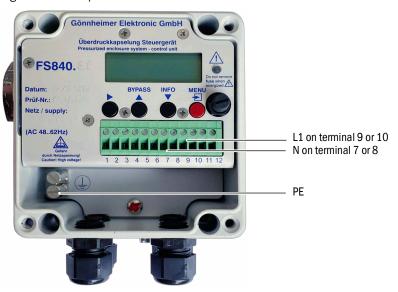
Close the sender unit and screw tight.

3.5.2 Connecting Ex peripherals (for MCS300P Ex category 3G)

► Check the input voltage specified in the System Documentation and on the type plate of the solenoid valve.

3.5.2.1 Ex control unit FS840 voltage supply

Fig. 11: FS840 input connection



+**i**>

Further information → FS840 Pressurized Enclosure System Manual

3.5.2.2 Alarm signal of the pressurized enclosure system

► Connect the alarm signal (relay-switching contact) of the pressurized enclosure system as described in the Manual of the pressurized enclosure system and in the System Documentation of the MCS300P Ex.

3.5.2.3 Ex power relay SR853 (option)

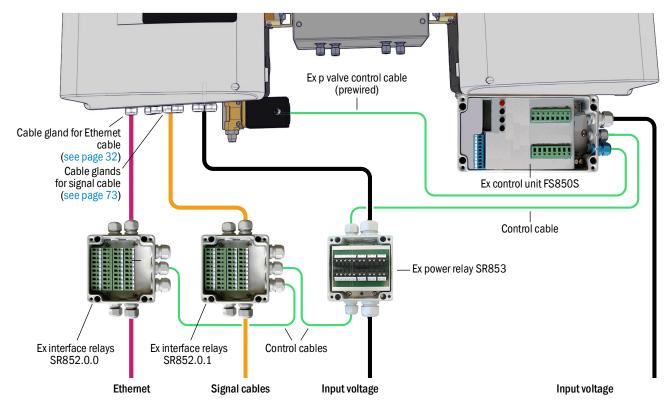
Ex power relay SR853 connection, see "Connecting Ex peripherals (for MCS300P Ex category 2G)", page 30

3.5.3 Connecting Ex peripherals (for MCS300P Ex category 2G)

EX

All electrical connections must be connected using Ex approved relays.

Fig. 12: Ex peripheral connection for MCS300P Ex category 2G



+13

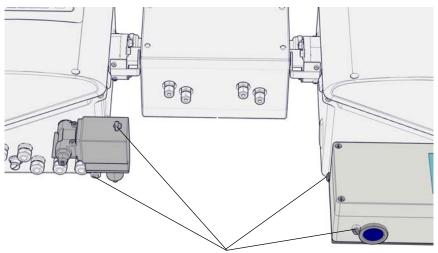
Further information:

- → F850S Pressurized Enclosure System Manual
- → Ex Relay SR852 (interface relays) Manual
- → Ex Relay SR853 (power relay) Manual

3.5.4 Connecting the potential equalization

Connect 4 potential equalizers (cable: 2.5 mm²).
 (connect additional potential equalization for cell, Ex interface relays and Ex power relays)

Fig. 13: Connecting the potential equalization (example using Ex control unit FS850S)



3.5.5 Connecting Ethernet for Modbus

Applicable only for device versions with "Modbus" option.

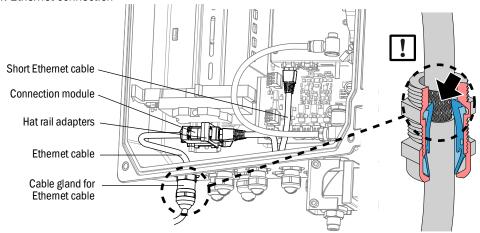
Components

- 1 Ex interface relay
- 2 connection modules for Ethernet (CAT6a, 1 connection module as reserve)
- 1 hat rail adapter (installed in sender unit)
- 1 short Ethernet cable (2x RJ45 for internal connection)

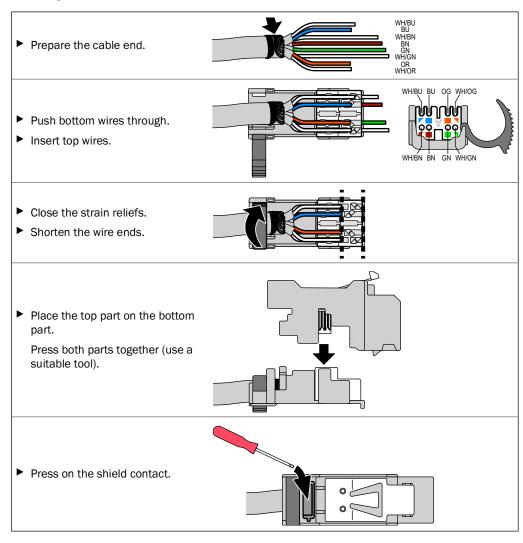
Installation

1	 For MCS300P Ex category 2G: Install the Ex interface relay. Route the Ethernet cables via this Ex interface relay. Observe the regulations and specifications applicable for network connections at the installation location. 	see "Connecting Ex peripherals (for MCS300P Ex category 2G)", page 30
2	Route the Ethernet cable through the cable gland for the Ethernet cable into the sender unit. Create a safe contact between the shield of the signal cable and the cable gland: Uncover the outer shield of the Ethernet cable (approx. 10 mm) in the area of the cable gland. Insert the Ethernet cable until the uncovered shield has reached the contact position.	see Fig. 14
3	Screw the cable gland gas-tight.	see page 25
4	Connect the Ethernet cable to the connection module.	see "Handling the connection module", page 33
5	Place the finished connection module on the hat rail.	
6	Connect the connection module and the electronic board with the short Ethernet cable.	see Fig. 14

Fig. 14: Ethernet connection



Handling the connection module

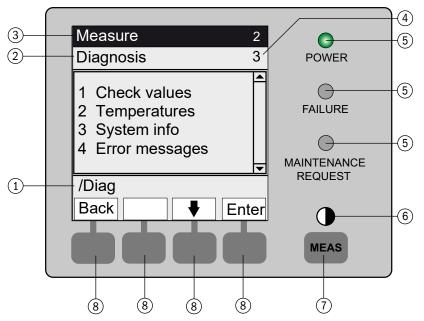


Operation MCS300P Ex

4 Operation

4.1 Operating and display elements

Fig. 15: Display (example: Menu "Diagnosis")



- 1 Current menu branch
- 2 Current menu
- 3 Status bar (see "Status (operating state)", page 36)
- 4 Menu number

- 5 LED (see "Classification, LEDs", page 36)
- 6 Contrast icon (see "Button assignment", page 35)
- 7 "MEAS" button (see "Button assignment", page 35)
- 8 >> Function buttons (see "Button assignment", page 35)

4.1.1 Button assignment

Table 1

Button	Significance					
<meas> button</meas>						
<meas></meas>	Back to the Measuring screen from any menu. - Press <save> to store any changes made. Otherwise the changes are lost. - When the MCS300P Ex is set to "Maintenance" (see "Classification, LEDs", page 36): Pressing the <meas> button does not affect the "Maintenance" state.</meas></save>					
	In the Measuring screen: Toggle between list, bar and line representation (see "Measuring screens", page 38).					
	$lackbox{0}$					
	To set the contrast: Press the MEAS button for longer than 2 seconds.					
Function buttons (menu-dependent buttons)						
<menu></menu>	Return to the main menu (see "Main menu", page 41). If the <menu> button is not shown: Press <meas> first.</meas></menu>					
<back></back>	Return to the higher level menu. Press <save> to store any changes made. Otherwise the changes are lost.</save>					
<enter></enter>	Open the selected menu.					
<save></save>	Save changed parameters.					
<start></start>	Start the displayed action.					
<set></set>	Set the value.					
Û	Move/scroll downward.					
仓	Move/scroll upward. When numbers are entered: Next higher number.					
\Rightarrow	Moves to the right in the line.					
<diag></diag>	Diag is shown only when there is a message. To display the message: Press this button. More information on diagnosis, see "Diagnosis/error messages and Diag button", page 50. List of error messages, see "Error messages and possible causes", page 69.					

Operation MCS300P Ex

4.2 Status and classification

4.2.1 Status (operating state)

The respective operating state (e.g., measuring, heating, etc.) is displayed in the top line of the operator panel.

4.2.2 Classification, LEDs

The classification (error status) is indicated by LEDs on the operator panel and recorded in the logbook (SOPAS ET).

Classification	LED	Significance	Measuring screen	Analog out- puts ^[1]	Status sig- nal ^{[2],[3]}
Maintenance		The MCS300P Ex is switched to "Maintenance" via the menu or program. The status bar shows: "Status: Maintenance"	Actual	Frozen ^[4]	According to setting
Uncertain		The uncertain measured value (e.g., outside calibration range) blinks. To view the cause: Press the <diag> button.</diag>	Actual	Actual	According to setting
Maintenance request	Yellow	Irregularities (e.g., deviation from check cycle too high) that require a review of the cause. To view the cause: Press the <diag> button.</diag>	Actual	Actual	According to setting
Failure	Red	Device failure (e.g., lamp failed) To view the cause: Press the < Diag > button.	Frozen ^[4]	Frozen[4]	According to setting

^[1] Typical default (→ System Documentation).
[2] Option (→ System Documentation).
[3] See SOPAS ET in the "Digital outputs" menu.
[4] The last valid measured value is retained.

MCS300P Ex Operation

4.3 Commissioning the MCS300P Ex

4.3.1 Check before commissioning

- Enclosures are closed (enclosure cover, cable glands, enclosure openings).
- Permanent protective gas feed is ensured (see "Protective gas", page 81).



Further information on the pressurized enclosure system \rightarrow see Pressurized Enclosure System Manual delivered with the system.

4.3.2 Commissioning procedure

Commissioning procedure for MCS300P Ex category 3G

- 1 Switch the voltage supply of the pressurized enclosure system on (at an external source).
- 2 The pressurized enclosure system will start pre-purging the enclosure with protective gas.
 - The Ex control unit will signal the end of the pre-purge phase.
- 3 Switch the voltage supply of the MCS300P Ex on (at an external source).
- ► Continue see step 4

Commissioning procedure for MCS300P Ex category 2G

- 1 Switch the voltage supply of the pressurized enclosure system on (at an external source).
- 2 The pressurized enclosure system will start pre-purging the enclosure with protective gas.
- 3 The MCS300P Ex will be switched on automatically after a few minutes.
- 4 The green "POWER" LED on the MCS300P Ex display will signal that input voltage is present.
- 5 The logo will appear on the screen.
- 6 The Measuring screen will then be displayed (see "Display (example: Menu "Diagnosis")", page 34)
- 7 Until the measuring system reaches its measuring operating state (e.g., the operating temperature has not yet been reached):
 - Only the green "POWER" status LED will light.
 - Display will read: "Status: Heating"
 - Classification "Uncertain" (all measured values blink).
- 8 Measuring operating state reached:
 - Only the green "POWER" status LED will light.
 - Display will read: "Status: Measuring" (see "Display (example: Menu "Diagnosis")", page 34).
 - No measured value blinks (If a measured value blinks: Measured value invalid, see "Malfunction messages", page 65).
- 9 Set a new zero point after an adequate run-in phase of the device (min. 4 hours) (see "Adjustment", page 44).

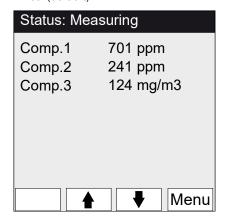
See also System Documentation.

Operation MCS300P Ex

4.4 Measuring screens

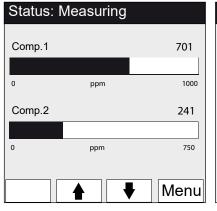
Measuring screens:

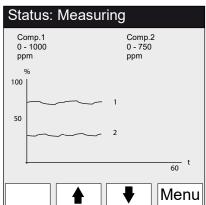
"List" (default)



Bar graph

Line graph





► To toggle between the Measuring screens: <MEAS> button

4.4.1 "List" Measuring screen

Display of measured values in tabular form.

The "List" Measuring screen is displayed:

- · Automatically after the system start
- When the <MEAS> button is pressed

Update interval: 1 second (default)

4.4.2 "Bar graph" Measuring screen

Display of 2 measured values each time in bar format.

Update interval: 1 second

► Parametrization of display ranges, see "Timeline", page 52

4.4.3 "Line graph" Measuring screen

Display of 2 measured values each time in the time diagram.

The y-axis is always scaled to 0 ... 100% of the display range.

(The respective display range is shown below the component)

Line 1 = left component.

Line 2 = right component.

Update interval:

Time axis [min]	Update interval [sec]
6	4
15	10
30	20
60	40

► Parametrization of display ranges, see "Timeline", page 52

4.4.4 Password

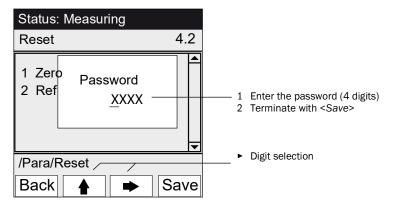
Menus which allow changing the measuring sequence are protected with a password.

The password is prompted automatically when such a menu is called up.



A complete description of the password-protected menus can be found in the MCS300P Ex "Technical Information".

Fig. 16: Password input (example: Reset menu)



- The password contains 4 digits.
- The password is: "1234" (default)
- The password level remains valid for 30 minutes (default).



The password and duration of validity can be changed in SOPAS ET.

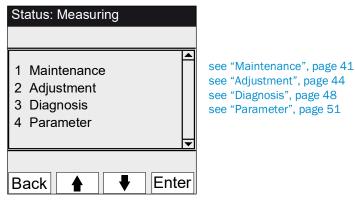
5 Menus

5.1 Menu tree

enu No.	Menu tree	Explanation
	Maintenance	see "Maintenance", page 41
.1	Maintenance signal	
.2	Operating states	
2.1	System stop	
2.2	Measure	
.2.3	Initialize	
3	Hardware Reset	
.4	Reset messages	
	Adjustment	see "Adjustment", page 44
2.1	Manual	
2.1.1	Zero point	
2.1.2	Span point	
2.2	Automatic	
2.3	Parameter	
2.3.1	Concentration	
2.3.2	Factors	
2.3.3	Start time 1-8	
2.3.4	Start time 9-16	
}	Diagnosis	see "Diagnosis", page 48
.1	Check values	
.1.1	Zero drift	
.1.2	Reference energy	
.1.3	Amplification	
.1.4	Intensity	
.2	Temperatures	
.3	System info	
.4	Error messages	
	Parameter	see "Parameter", page 51
.1	Display	
.1.1	Scale 1 8	
.1.2	Scale 9 16	
l.1.3	Timeline	
1.2	Reset	
4.2.1	Zero drift	
4.2.2	Reference energy	

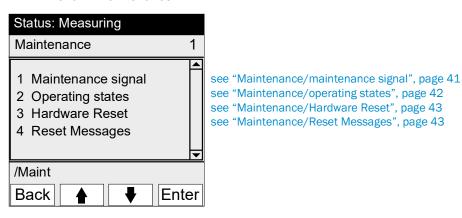
MCS300P Ex Menus

5.2 Main menu



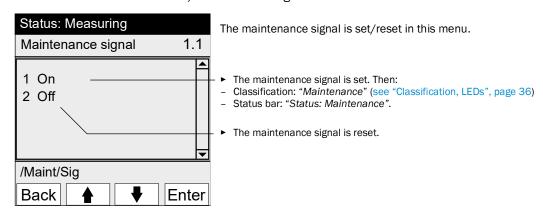
5.3 Maintenance

Menu 1: Maintenance



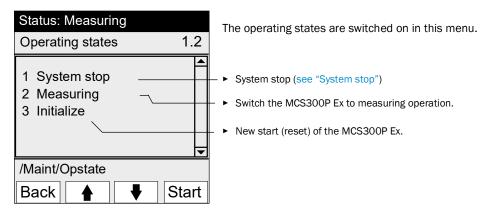
5.3.1 Maintenance/maintenance signal

Menu 1.1: Maintenance/Maintenance sig



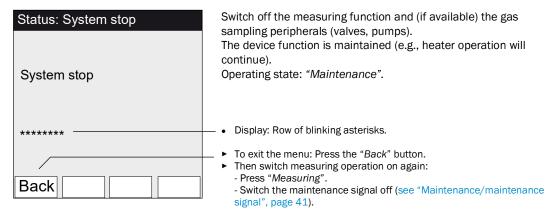
5.3.2 Maintenance/operating states

Menu 1.2: Maintenance/Operating states



5.3.2.1 System stop

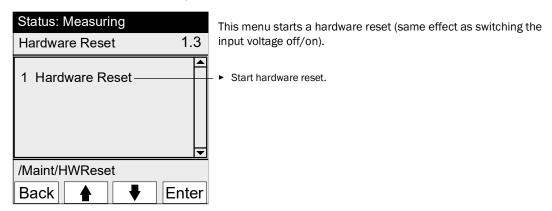
Menu 1.2.1: Maintenance/Operating states/System stop



MCS300P Ex Menus

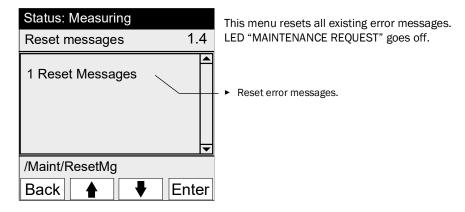
5.3.3 Maintenance/Hardware Reset

Menu 1.3: Maintenance/Hardware Reset



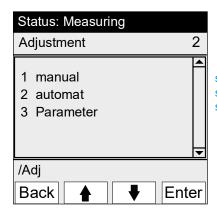
5.3.4 Maintenance/Reset Messages

Menu 1.4: Maintenance/Reset Messages



5.4 Adjustment

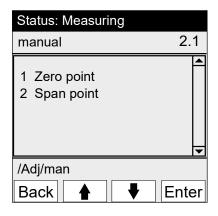
Menu 2: Adjustment



see "Adjustment/manual", page 44 see "Adjustment/automatic", page 45 see "Adjustment/Parameter", page 45

5.4.1 Adjustment/manual

Menu 2.1: Adjustment/manual



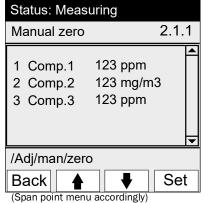
see "Zero point and span point", page 44 see "Zero point and span point", page 44

5.4.1.1 Zero point and span point

Menu 2.1.1: Adjustment/manual/Zero point

Menu 2.1.2: Adjustment/manual/Span point

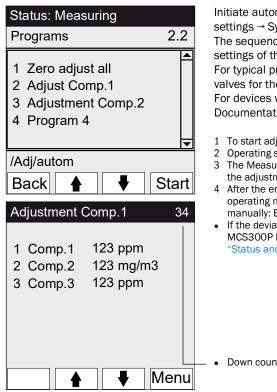
Manually adjust zero point and/or span point (recalculate the correction factor) of individual components in this menu item.



- 1 Set the maintenance signal (see "Maintenance/maintenance signal", page 41).
- 2 Lead the zero and/or reference medium into the cell ("manually").
- 3 Wait for the end of the run-in time, (if necessary, exit the menu with "Back" to review the run-in behavior in the line graph, see ""Line graph" Measuring screen", page 39).
- 4 Select the component.
- 5 Press "Set": The measured value is set to the nominal concentration. If the deviation is too large (parameter settings → SOPAS ET), the MCS300P Ex switches to classification "Maintenance request" (see "Status and classification", page 36).
- 6 Press "Back" to exit the menu.
- 7 Reset the maintenance signal.

5.4.2 Adjustment/automatic

Menu 2.2: Adjustment/automatic



Initiate automatic adjustments in this menu item (parameter settings \rightarrow System Documentation).

The sequences of these programs depend on the parameter settings of the programs (in the Figure: Examples).

For typical programs, status signals are set automatically and valves for the test medium switched automatically.

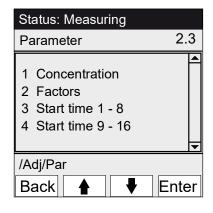
For devices with internal adjustment standard (see System Documentation): A corresponding program appears.

- 1 To start adjustment: Select the adjustment program and press "Start".
- 2 Operating state: "Maintenance".
- 3 The Measuring screen is displayed (with a down counter to the end of the adjustment).
- 4 After the end of the adjustment, the MCS300P Ex switches back to the operating mode "Measuring" (If "Maintenance" was previously set manually: Back to "Maintenance").
- If the deviation exceeds a limit (parameter settings in SOPAS ET), the MCS300P Ex switches to classification "Maintenance request" (see "Status and classification", page 36).

Down counter to the end of adjustment [seconds].

5.4.3 Adjustment/Parameter

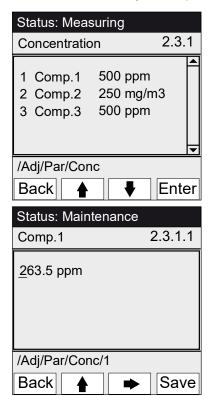
Menu 2.3: Adjustment/Parameter



see "Concentration", page 46 see "Factors", page 47 see "Start times", page 48 see "Start times", page 48

5.4.3.1 Concentration

Menu 2.3.1: Adjustment/Parameter/Concentration

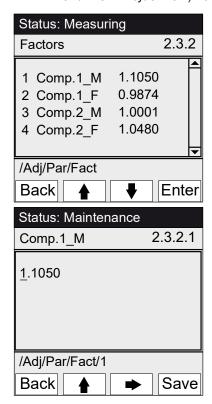


Enter the concentrations of the test media within this menu.

MCS300P Ex Menus

5.4.3.2 Factors

Menu 2.3.2: Adjustment/Parameter/Factors



The correction factors of the measured components are displayed and can be manually changed in this menu.

47

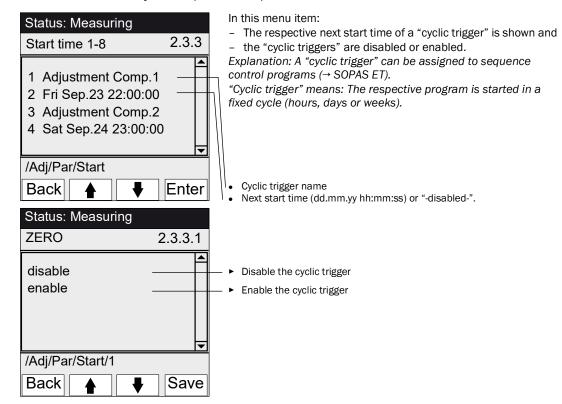
2 correction factors exist per component:
 _M: Correction factor for test medium
 _F: Correction factor for internal adjustment standard (internal optical filter) (option).

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5.4.3.3 Start times

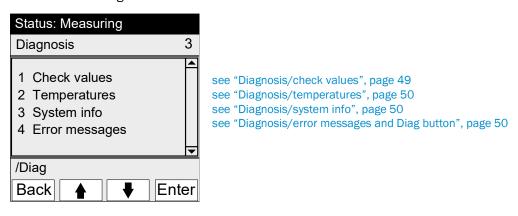
Menu 2.3.3: Adjustment/Parameter/Start time 1 - 8

Menu 2.3.4: Adjustment/Parameter/Start time 9 - 16



5.5 Diagnosis

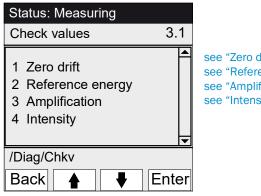
Menu 3: Diagnosis



MCS300P Ex Menus

5.5.1 Diagnosis/check values

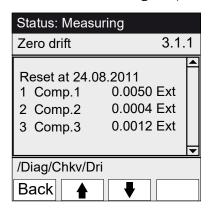
Menu 3.1: Diagnosis/Check values



see "Zero drift", page 49 see "Reference energy", page 49 see "Amplification", page 49 see "Intensity", page 50

5.5.1.1 Zero drift

Menu 3.1.1: Diagnosis/Check values/ Zero drift



The zero drift since the last "Reset" of the zero drift (e.g., during maintenance, see "Parameter/reset", page 53) is shown in this menu.

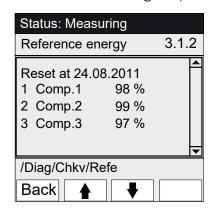
The zero drift is recalculated during each zero adjustment and displayed in extinction.

This value can be used for system diagnosis.

Typical cause: Decrease in lamp energy, contamination of cell windows.

5.5.1.2 Reference energy

Menu 3.1.2: Diagnosis/Check values/Reference energy



The actual reference energy (in percent) is shown in this menu. This value is monitored automatically. If the value is below a limit value (default: 60%), the MCS300P Ex switches to classification "Maintenance request". Typical cause: Contamination of cell windows or decrease in lamp energy.

A "Reset" (see "Parameter/reset", page 53, e.g., during maintenance) sets the reference energy to 100%.

5.5.1.3 Amplification

Menu 3.1.3: Diagnosis/Check values/Amplification

The amplification levels of the measured components are shown in this menu.

The amplification levels serve as information for Endress+Hauser Customer Service.

5.5.1.4 Intensity

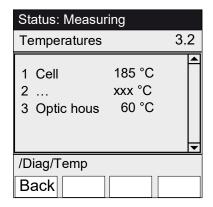
Menu 3.1.4: Diagnosis/Check values/Intensity

The intensities (energies) of the measured components are shown in this menu.

The amplification levels serve as information for Endress+Hauser Customer Service.

5.5.2 Diagnosis/temperatures

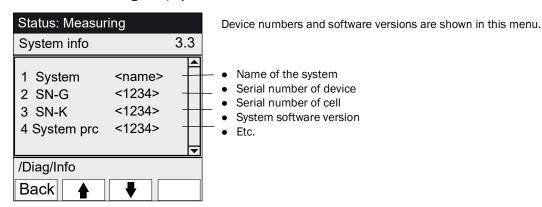
Menu 3.2: Diagnosis/Temperatures



The actual temperatures are shown in this menu.

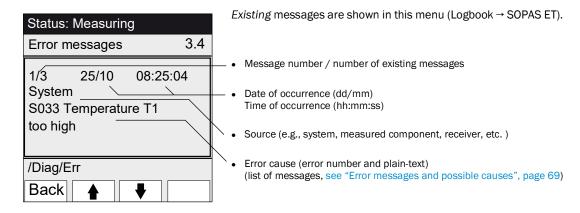
5.5.3 Diagnosis/system info

Menu 3.3: Diagnosis/System info



5.5.4 Diagnosis/error messages and Diag button

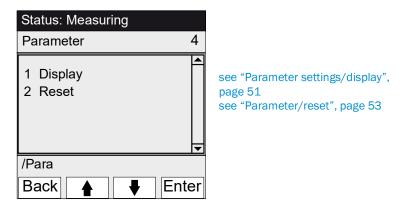
Menu 3.4: Diagnosis/Error messages and < Diag button>



MCS300P Ex Menus

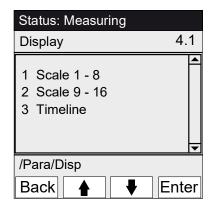
5.6 Parameter

Menu 4: Parameter



5.6.1 Parameter settings/display

Menu 4.1: Parameter/Display

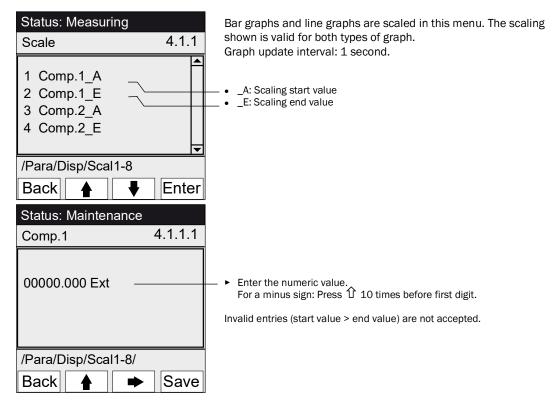


see "Scale", page 52 see "Scale", page 52 see "Timeline", page 52

5.6.1.1 Scale

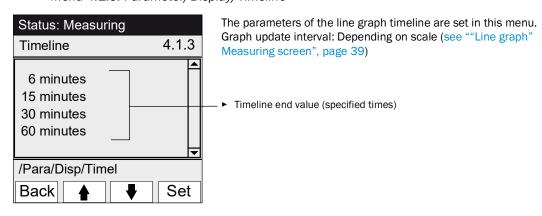
Menu 4.1.1: Parameter/Display/Scale 1 - 8

Menu 4.1.2: Parameter/Display/Scale 9 - 16



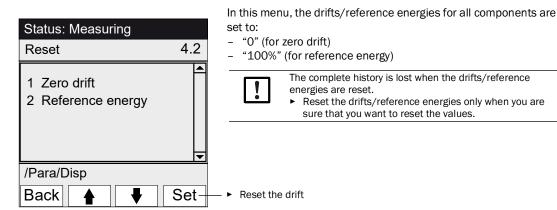
5.6.1.2 Timeline

Menu 4.1.3: Parameter/Display/Timeline



5.6.2 Parameter/reset

Menu 4.2: Parameter/Reset



Endress+Hauser

Decommissioning MCS300P Ex

6 Decommissioning

6.1 Decommissioning



CAUTION: Hazards through electric voltages

- Only let the work described in the following be carried out by skilled electricians who can recognize potential risks.
- ▶ Before opening the enclosure: Disconnect all MCS300P Ex poles.



CAUTION: Acid, risk of chemical burns

The cell and connected hoses could contain caustic or corrosive media (noxious or irritating substances).



Risk of splashing when pipes are removed or cut off.

► Take suitable protective measures when working on parts exposed to the sample gas (e.g., wear protective goggles or a safety mask, protective gloves and acid-proof protective clothes).



CAUTION: Risk of contamination when the device is switched off

When the device is switched off, there is a risk of contamination by medium remaining in the cell.

Before switching off the device, purge the connected cell and pipes for a sufficient period with inert gas.



WARNING: Risk of explosion through residual voltages and hot surfaces

- Do not open when an explosive atmosphere is present. (Enclosure contains batteries).
- Wait 15 minutes after switching off the voltage supply before opening the enclosure.



WARNING: Risk of explosion through residual gases.

When using combustible and explosive gases:

Before switching off the device, purge the connected cell and pipes for a sufficient period with inert gas.



To switch the device off for a short time, use the "System stop" function (see "System stop", page 42).

- 1 Set the maintenance signal (see "Maintenance/maintenance signal", page 41).
- 2 Feed inert gas into the cell:
 - manually or
 - with the program (If parameters were set).
- 3 Allow the MCS300P Ex to run in this state long enough so that the cell and the connected hoses are purged free of sample gas (duration depends on the sample gas).
- 4 Disconnect the MCS300P Ex from the voltage supply.
- 5 Disconnect the Ex control unit from the voltage supply.
- 6 If heated assemblies are connected: Disconnect these assemblies from the voltage supply.
- 7 If necessary, remove liquid from the cell and allow the cell to dry.

MCS300P Ex Decommissioning

6.2 Disposal

► The MCS300P Ex can easily be disassembled into its components which can then be sent to the respective raw material recycling facilities.



WARNING: Gases in gas filters

Depending on the application, MCS300P Ex sample gas filters (option) contain minor gas volumes which represent a hazard only under particularly unfavorable circumstances.

- Do not destroy sample gas filters directly in front of your face and do not directly breathe in emerging gases.
- Do not destroy sample gas filters in small, closed rooms, especially when large quantities must be destroyed.

The sample gas filters are located on the filter wheel in the receiver unit.



The following assemblies contain substances that may have to be disposed of separately:

- Electronics: Condensers, batteries.
- Display: Liquid of LC display.
- Sample gas paths: Toxic substances of the sample gas can adhere to, or possibly penetrate, soft materials of the gas path (e.g., hoses, O-rings).

Maintenance MCS300P Ex

7 **Maintenance**

7.1 **Spare parts**



► Use original Endress+Hauser spare parts only.

For devices used in potentially explosive atmospheres:

- Maintenance and inspection should only be carried out by experienced/trained personnel with knowledge of the rules and regulations for potentially explosive atmospheres, especially:
 - Ignition protection types
 - Installation regulations
 - Range specification
- Standards to be applied (examples):
 - IEC 60079-14, Annex F: Knowledge, skills and competencies of responsible persons, operatives and designers.
 - IEC 60079-17: Electrical installations inspection and maintenance
 - IEC 60079-19: Device repair, overhaul and reclamation

7.1.1 Recommended spare parts

Spare part	Part No.	
Desiccant cartridge (including assembly key)	2010549	
Halogen lamp[1]	6023466	
IR source insert ^[1]	2024574	
IR chopper / source unit complete	2045537	
UV chopper / source unit complete	2047806	
24 V power supply unit	6035276	
Cell-dependent spare parts → Cell Manual or System Documentation		

^[1] Depending on device configuration

7.2 Maintenance plan

Interval ^[1]	Maintenance work	Reference	
1W	Visual inspection	see "Visual inspection", page 57	
	Check the measured values for plausibility		
	Device with VIS source: Adjustment with zero	see "Adjustment", page 44	
	gas[2] [3]		
1M	Device with IR source: Adjustment with zero gas[2] [3]	see "Adjustment", page 44	
	Adjustment with internal adjustment standard ^[4]	see "Adjustment/automatic", page 45	
6M	Check the desiccant cartridge and replace if	see "Checking/replacing the desiccant car-	
	necessary	tridge", page 59	
	Adjustment of all measuring components with	see "Adjustment", page 44	
test medium			
6M	Function test of the pressurized enclosure sys-	see "Function test of the pressurized enclosure	
	tem	system", page 57	
1Y	Device with VIS source: Replace the source ^[2]	Replacement by trained skilled person or	
		Endress+Hauser Service	
	Recommendation: Maintenance work on the cell	see Operating Instructions of the cell	
	Device with IR source: Check reference energy	see "Reference energy", page 49	
3Y[5]	Device with IR source: Replace the source[2]	Replacement by trained skilled person or	
	·	Endress+Hauser Service	

^{[1] 1}W = weekly, 1M = monthly, 6M = half-yearly, 1Y = yearly
[2] Source type, see System Documentation
[3] Not required for devices with automatic zero point adjustment (see System Documentation)
[4] Option. See System Documentation
[5] Recommendation

MCS300P Ex Maintenance

7.2.1 Function test of the pressurized enclosure system

Procedure

- 1 Keep the MCS300P Ex in operation.
- 2 Interrupt protective gas feed to the MCS300P Ex.
 The Ex control unit should signal an error state after a few minutes.
- 3 Start protective gas feed again.
 The Ex control unit should now reset the error state and start the pre-purge phase.

7.2.2 Before commencing maintenance work

Before starting maintenance work, consider the following as applicable:



CAUTION: Risk of contamination when the device is switched off

When the device is switched off, there is a risk of contamination by sample gas still in the cell.

- Before switching the device off, purge the connected cell and pipes for a sufficient period with inert gas.
- Set the maintenance signal (menu 1.1).
- ▶ Disable "Cyclic programs" (menu 2.3.3 or 2.3.4).

7.2.3 Observe before opening the device enclosure



CAUTION: Hazards through electric voltages

▶ Before opening the enclosure: Disconnect all MCS300P Ex poles from the voltage supply.



WARNING: Risk of toxic gases in receiver unit

If the device is not operating correctly, it is possible that a gas-filled filter is leaky and the gas is in the receiver unit.

If it is necessary to open the receiver unit, do so in a well-ventilated room.



WARNING: Risk of explosion through residual voltages and hot surfaces

- ► Separate the MCS300P Ex from all external voltages (e.g., signal cables). Exception: Connections to intrinsically safe power circuits can remain connected.
- Do not open when an explosive atmosphere is present. (Enclosure contains batteries).
- In Ex zones: Wait 15 minutes after switching the voltage supply off before opening the enclosure.



WARNING: Risk of suffocation when opening the enclosure

Protective gas escapes when the enclosure is opened.

Risk of suffocation when using inert protective gas.

Do not inhale the escaping gas when opening the enclosure.

7.2.4 Visual inspection

MCS300P Ex

- Only the "green" LED on the operator panel lights and no measured value blinks. Otherwise: Press the <Diag> button to view the cause.
- · Perform a visual inspection of the device enclosure
 - Dryness
 - Corrosion
 - Unusual smell
 - Unusual noises

Maintenance MCS300P Ex

Peripherals

- Sample gas feed and discharge, pipes: Condition.
- Test gas supply: Condition, availability (use-by date), pressures.
- Protective gas: Condition, availability, pressures.

7.2.5 Zero and test gas feed

Feed a test gas with a defined test gas concentration (nominal value) and compare the displayed measured value with the nominal value.

- ► Feed the test gas at the cell inlet (For systems: See System Description delivered with the system).
- ► Test gas flow: Max. 100 I/h (to ensure adequate temperature and to avoid pressure build-up).



The test gas must have approximately the same temperature as the cell (See System Description delivered with the system).

- ► E.g., provide heated lines.
- ▶ Observe an adequate run-in time of the test gas until the measured value is stable.

In case of deviation:

- Check the gas flow
- Check the gas path for leak tightness
- ► Correct the measured value:
 - If programmed: In menu "Adjustment/automatic", page 45 and see provided System Description
 - Or in menu "Adjustment/manual", page 44 or in the respective menu in SOPAS ET

MCS300P Ex Maintenance

7.2.6 Checking/replacing the desiccant cartridge

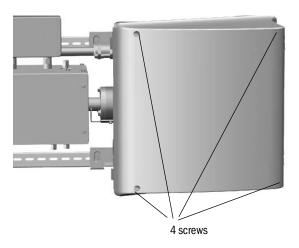


Observe information on opening the enclosure (see "Observe before opening the device enclosure", page 57).

Spare parts	Part No.	Required for
Desiccant cartridge with key	2010549	

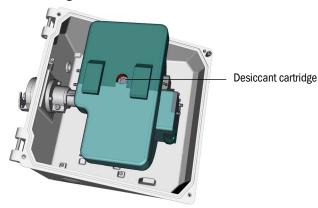
Tool	
5 mm Allen key	

Fig. 17: Receiver unit screws



- 1 Separate the MCS300P Ex from the voltage supply using the external main power switch.
- 2 In Ex zones: Wait 15 minutes after switching the voltage supply off before opening the enclosure.
- 3 Unscrew the 4 screws (5 mm Allen key) of the receiver unit.
- 4 Open the cover.

Fig. 18: Desiccant cartridge



- 5 When the desiccant cartridge is *light blue*: Desiccant cartridge is dry and OK. When the desiccant cartridge is *pink*: Desiccant cartridge is damp.
 - ► Renew the desiccant cartridge.
- 6 Replace the desiccant cartridge:
 - a) Unscrew the desiccant cartridge with the key.
 - b) Screw in the new desiccant cartridge.

Maintenance MCS300P Ex

- 7 Close the receiver unit again.
 Make sure sealing surfaces are clean and seals are properly seated.
- 8 Start the MCS300P Ex again ("Commissioning the MCS300P Ex", page 37).

7.2.7 Removing/fitting the cell



CAUTION: Acid, risk of chemical burns

The cell and the connected hoses could contain caustic or corrosive media (noxious or irritating substances).



Risk of splashing when pipes are removed or cut off.

 Take suitable protective measures when working on parts exposed to the sample gas (e.g., wear protective goggles or a safety mask, protective gloves and acid-proof protective clothes).



WARNING: Hot surfaces

▶ Before touching heated assemblies, allow to cool down first.



CAUTION: Risk of contamination when the device is switched off When the device is switched off, there is a risk of contamination by sample gas still in the cell.

 Before switching the device off, purge the connected cell and pipes for a sufficient period with inert gas.



Observe information on opening the enclosure (see "Observe before opening the device enclosure", page 57).

Spare parts	Number	Part No.
O-ring (cell flange)	2	5310003 (1 pc)
Cell-dependent spare parts → Cell Manual or System Documentation		

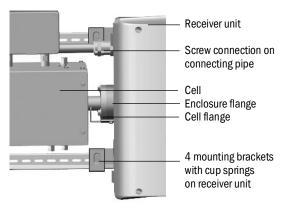
Tool
4 mm Allen key
10 mm open-end wrench
30 mm open-end wrench

Preparation work

- 1 Note reference energy *and* intensities (see menu: *Diagnosis/Check values*) (to compare the energy after mounting).
- 2 Put the MCS300P Ex out of operation and disconnect from the voltage supply with the external main power switch.

Removing the cell

Fig. 19: Screw connections on receiver side



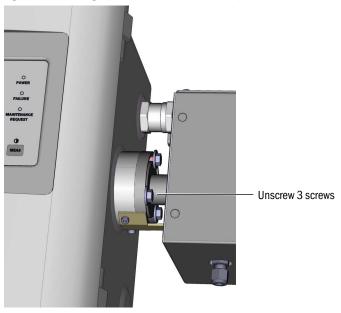
- 1 Mark the position of the cell with a marking line on the cell flange and on the enclosure flange.
- 2 Remove all pipes from the cell.

Maintenance MCS300P Ex

3 If necessary, disconnect the cell electric cables on the cell (→ Cell Operating Instructions).

- 4 Loosen the 4 mounting brackets on the receiver unit (do not remove).
- 5 Unscrew the screw connection of the connecting pipe on the receiver unit side (see "Connecting pipe, receiver side", page 63).
- 6 Unscrew the 3 screws of the vario flange (on sender and receiver unit).

Fig. 20: Vario flange (shown on the sender unit)



7 Push the receiver unit approx. 5 mm to the right or down.



NOTICE:

Vertical mounting: Make sure that the receiver unit does not slide down out of the G-type rails and drop down.

8 Remove the cell.

Vertical mounting: Immediately tighten the mounting brackets of the receiver unit.



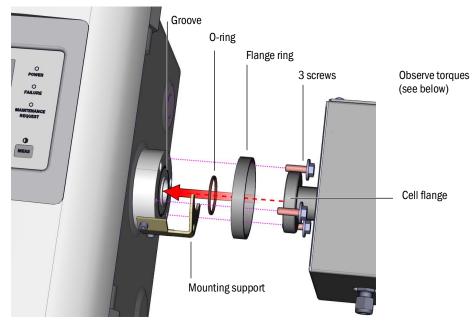
Information on work on the cell or cell heater:

→ Cell Operating Instructions and System Documentation.

Installing the cell

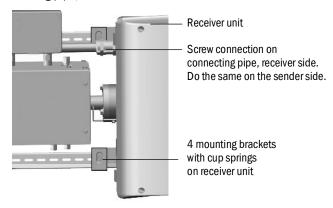
- Preferred cell position:
 - Refit the cell according to the marking made during removal.
 Otherwise:
 - Gas cell: Gas feed and discharge lines from below, heating connection up.
 - Liquid cell: Liquid inlet from below, liquid outlet up.
- 1 Place 1 0-ring each into the groove on the sender or receiver unit (the outer groove remains empty).

Fig. 21: Cell installation (shown on the sender unit)



- 2 Insert the cell: Place the flange ring and cell flange on the flange of the sender or receiver unit (see Fig. 21).
- 3 Turn the cell into the correct position (according to the marking made during removal) and push the receiver unit to the left or upwards until the cell is clamped.
- 4 Screw on the cell on the receiver and sender side with 3 screws each (M6x20, DIN 933) and 2 washers each (DIN 137 and DIN 9021).

Fig. 22: Connecting pipe, receiver side



5 Tighten the screw connection of the connecting pipe again. Torques:

Maintenance MCS300P Ex

- Receiver side: 1 Nm (see "Connecting pipe, receiver side", page 63)
- Sender side: 2 Nm
- 6 Screw the 4 mounting brackets and cup springs loosely on the receiver unit so that enough clearance remains for temperature equalization.

Final steps

- 1 Screw the pipes for the sample gas back onto the cell.
- 2 If necessary, connect the electric cables to the cell heating.
- 3 Perform a leak test (depending on the cell and sample gas used).
- 4 Put the MCS300P Ex back into operation.
- 5 Compare the intensity (Menu: *Diagnosis/Check values/Intensity*) with the notes made: The intensity must not have deteriorated significantly.

 If this is the case: Please contact Endress+Hauser Service.
- 6 Compare the reference energy (Menu *Diagnosis/Check values/Reference energy*) with the notes made: The reference energy must not have deteriorated significantly. If so: Reset reference energy (see Menu: *Reset/Reference energy*).
- 7 Perform the adjustment of zero point and span point (see Menu Adjustment).

8 Clearing malfunctions

8.1 If the MCS300P Ex does not function at all ...

Possible cause	Notes	
Voltage supply has failed.	Check voltage supply (e.g., external switch, external fuses).	
Defective internal fuse.	Check fuses (see "Fuses", page 67).	
Software not working correctly.	Switch the MCS300P Ex off at the external main power switch and switch it on again after a few seconds.	
	Protective gas feed interrupted or too low.	
Ex control unit does not switch on.	Ex control unit indicates an error (see Pressurized enclosure system Manual).	
	Enclosure parts are not closed properly (→ check screw fittings).	

8.2 When measured values are obviously incorrect ...

Possible cause	Notes
MCS300P Ex not measuring the sample gas.	Check sample gas path and all valves (e.g. switch from test to sample gas).
Sample gas path not gas-tight.	Check installations.
The MCS300P Ex is not correctly adjusted.	Perform an adjustment (see "Adjustment", page 44); check the test media first (nominal value, service life, throughflow and the concentrations in Menu 2.3.1).

8.3 Malfunction messages

A malfunction has occurred when:

- The measured values blink.
- The "yellow" LED lights.
- The "red" LED lights.
- ▶ Press the <Diag> button for more information (list with error messages and possible causes, see "Error messages and possible causes", page 69).



For more information concerning operating and display elements, see "Operating and display elements", page 34

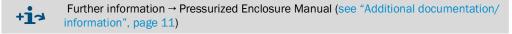
8.4 Heater failure

The MCS300P Ex has two heaters with temperature monitors to heat external assemblies (e.g., cell and heated sample gas line).

- Both heaters are switched off when one temperature exceeds the allowable limit value (depending on the temperature class).
- After 15 minutes, the MCS300P Ex switches to error state "Failure" (see "Classification, LEDs", page 36) because both heated assemblies cool down.
- ► Switch the MCS300P Ex off and on again to switch the heaters back on.

8.5 Overpressure monitoring failure

- MCS300P Ex category 2G: A control unit failure triggers an automatic switch-off of the MCS300P Ex.
- MCS300P Ex category 3G: A control unit malfunction is only indicated with an alarm signal on the Ex control unit with no automatic switch-off of the MCS300P Ex.



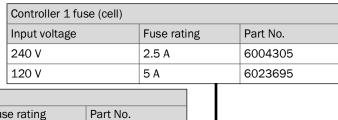
8.5.1 Possible causes

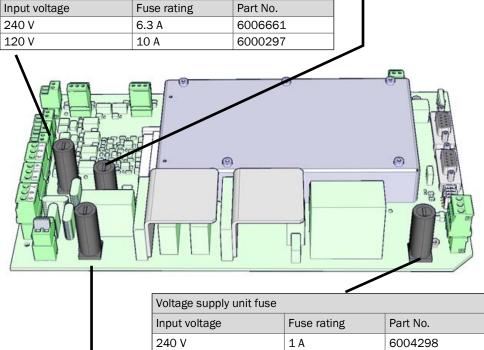
Possible cause	Possible clearance	
Protective gas feed interrupted	Check protective gas feed	
Screw fittings on connecting pipe leaky	Tighten screw fittings Torques: Receiver side: 1 Nm (see "Connecting pipe, receiver side", page 63) Sender side: 2 Nm	
Enclosure of sender or receiver unit leaky	Check screw fittings and seals (as shown in see "Receiver unit screws", page 59).	

8.6 Fuses

Fig. 23: Fuses

Main fuse





Controller 2 fuse		
Input voltage	Fuse rating	Part No.
240 V	2.5 A	6004305
120 V	5 A	6023695

120 V

- 1 Put the MCS300P Ex out of operation (see "Decommissioning", page 54) and disconnect all poles.
- 2 Loosen the 4 screws of the sender unit (5 mm Allen key).



WARNING: Risk when opening the sender unit

► Observe warning information, see "Opening the sender unit", page 26 and see "Observe before opening the device enclosure", page 57

2 A

6004303

- 3 Open the cover.
- 4 Check and, If necessary, replace the fuses.



NOTICE:

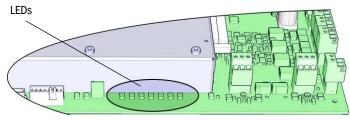
Fuse ratings depend on the input voltage.

- Only use fuses with the correct fuse rating.
- 5 Close the sender unit. Ensure gas tightness.

8.6.1 LEDs on circuit board

If no LED is on: Check "Voltage supply unit" fuse (see "Fuses", page 67).

Fig. 24: Position of the LEDs



8.7 Error messages and possible causes

Source	Code	Error text	Classifica- tion	Description	Possible clearance[1]	
System	S001	Temperature T1 too high	Failure	If T1 > (nom.temp + param.limit)	Check the heater	
	S002	Temperature T2 too high	7	If T2 > (nom.temp + param.limit)		
	S003	Temp. 1 not reached		After 60 min. in current operation: 15 min		
	S004	Temp. 2 not reached		Refer also to see "Heater failure", page 66		
	S005	Temperature sensor 1		OVO (HC3X) signals that the input range of an analog input (temperature sensor) was exceeded		
	S006	Voltage range		OVO (HC3X) signals that the input range of an analog input (temperature sensor) was exceeded	Please contact Endress+Hauser Customer Service	
	S007	Check sum error		OVO (HC3X) signals that the input range of an analog input (temperature sensor) was exceeded		
	S008	Chopper signal missing		This message is first displayed when the receiver has set the corresponding bit 5 times (seconds) in succession		
	S009S 010 S011	Motor x: Ref.pos.incorrect		Filter wheel motor x does not detect the reference position		
	S012	No emitter detected		No emitter detected	Check the voltage supply of the emitter and replace if necessary	
	S013	Communication error		During important routines or when S062 occurred 30 times	Please contact Endress+Hauser Customer Service	
	S014	No result		No measval or ecorr file	7	
	S015 S016 S017	Motor x: defect		If, from system start, 30 step losses or 30 watchdog actions		
	S018	Source failure		Detection I < 0.1 A	Check the emitter and replace if necessary	
	S019	Chopper error		Detection: f_Motor < 50 Hz or sender SW signals chopper error	Please contact Endress+Hauser Customer Service	
	S020	Configuration error	1	CONF (HC3X)	1	
	S021	Communication error	1	COM (HC3X)		
	S022	Controller not found	7	EXIST (HC3X)		
	S023	Frequent reset		Receiver, sender. If error occurred 30 times as from system start		
	S024	No active component	7	If "Active" checkmarks of all components disabled	Check in SOPAS ET	

^[1] This Table also contains recommended solutions that should only be performed by specially trained personnel.

Source	Code	Error text	Classifica- tion	Description	Possible clearance[1]	
System	S025	Evaluation module failure	Failure	Evaluation module could not be started	Please contact Endress+Hauser	
	S026	Evaluation module: File error		Files for evaluation module were not set up (espec, config, condition, measval)	Customer Service	
	S027	Updating low		TOO (HC3X)		
	S028 Motor x: communication No communication with motor x S029 S030					
S031 Optics		Optics temp. too high	1	If optics temp. > 1.05 * 60 °C = 63 °C		
	S032	Temperature sensor 1		OVO (HC3X) signals that the input range of an analog input (temperature sensor) was exceeded	Check the heater	
performed be (controller) ha		BCK (I/O) indicates that the transmission process performed beforehand from the master to the slave (controller) had an incorrect check sum and the slave has not accepted the data.	Check the I/O modules, cable damage			
	S114 Communication error COM (I/O) communication error with an I/O modu					
	S115	High/low voltage		PFO (I/O) signals that the internal voltage supply of the 5 V and 24 V input voltages has determined a range overflow or underflow	Please contact Endress+Hauser Customer Service	
	S116	Output without current		TOO (I/O) signals that the output was switched free from current because of the time-out.	Check the I/O modules, cable damage	

[1] This Table also contains recommended solutions that should only be performed by specially trained personnel.

Initiator	Code	Error text	Classifica- tion	Description	Possible clearance[1]
System	S033	Dev. zero point too high	Mainte- nance request	Parameters set for measured component	Check the zero gas, contamination
	S034	Configuration I/O module		CONF (I/O) configuration error, module found does not correspond to nominal configuration	Check the IO modules, check the parameters: IO hardware plan
	S035	Ref.energy too low		Parameters set for measured component	Check the emitter current, contamination: clean/replace cell window
	S036	Optics temp. not reached		Delay time: 1800 s = 30 min	Please contact Endress+Hauser Customer Service
	S037	VIS: source current low		Only UV: current: 50% (I_max = 2.8 A)> message if I < 1.4 A	Check the emitter and replace if necessary
	S038 S039	Channel x error		OVO (I/O) signals that the current required on the analog module connection (node y, module z) is not reached.	Check the I/O modules, cable damage
	S042	Busy		BSY (I/O and HC3X) signals that the microcontroller of the module is still busy executing the last command	Please contact Endress+Hauser Customer Service
	S043	IR: Emitter voltage high		Only IR: Voltage: 150% of V_max (V_max = 3.5 V) \rightarrow message if U > 5.3 V	Check the emitter and replace if necessary
	S044	Chopper tight		Detection: If setting variable > 1000	Please contact Endress+Hauser Customer Service
	S045	Factor invalid: medium		If the F_Medium calculation is refused because it is outside the tolerable range; parameters set with measured component	Check the test gas, check the input of the test gas concentration, contamination
	S046	Factor invalid: filter		If the F_Filter calculation is refused because it is outside the tolerable range; parameters set with measured component	Check the zero gas, contamination
	S049	FlashCard not detected		FlashCard not detected	Please contact Endress+Hauser Customer Service
	S050	Factor=zero medium/filter		If one of the factors F_Medium or F_Filter is in the range -0.000001 < x < 0.000001	Check the test gas, check the input of the test gas concentration, contamination

^[1] This Table also contains recommended solutions that should only be performed by specially trained personnel.

Initiator	Code	Error text	Classifica- tion	Description	Possible clearance ^[1]
System	S057	sin/cos-overflow	Uncertain	If at least one value of 100 averaged less than -2 ¹⁵ or greater than +2 ¹⁵	Please contact Endress+Hauser Customer Service
	S058 Temperature 1 too low If T1 < nom.temp param.limit		Wait. After a restart, max. 60 min.,		
	S059 Temperature 2 too low If T2 < nom.ter		If T2 < nom.temp param.limit	during operation: 15 min	
	S060	Temp. optics too low	If optics temp. < 60°C * 95% = 57°C		Wait for max. 30 min.
S062 Communication problem Sender		1	If chopper frequency: 125< x < 131	Please contact Endress+Hauser	
		Sender and receiver for cyclic routines (reading out of measurement signals, diagnosis values)	Customer Service		
	S063	Wrong no. of filter wheels		According to the SOPAS ET parameters, fewer filter wheels defined than actually present in the device	Check the SOPAS ET parameters

[1] This Table also contains recommended solutions that should only be performed by specially trained personnel.

Initiator	Code	Error text	Classifica- tion	Possible clearance
Evaluation pro-	E001	Unknown command	Failure	Please contact Endress+Hauser Customer Service
cess	E002	OS error		
	E003	Incorrect configuration		
	E004	Incorrect configuration	7	
	E005	Internal file error		
	E006	Incorrect configuration		
	E007	Internal file error		
	E008	Internal file error		
	E009	Internal file error		
	E010	Incorrect configuration		
	E011	Incorrect configuration		
	E012	Incorrect configuration		
	E013	Internal file error		
	E021			
	E022	Resolution out of range		
	E023	Numerical error		
	E024	Incorrect configuration		
	E025	Internal file error		
	E026	Numerical error		
	E027	Incorrect configuration		
	E028	Incorrect configuration		
	E029	Unknown failure		
	E030	OS error		
	E031	OS error		
	E032	Internal file error		
	E033	Internal file error		
	E034	Internal file error		
	E035	Numerical error		
	E036	Syntax error		
	E037	Processing error		
	E038	Absorption too high		
	E039	Internal file error		
	E040	Internal file error		
Initiator	Code	Error text	Classifica-	Possible clearance
Evaluation pro-	E097	Evaluation uncertain	Uncertain	Please contact Endress+Hauser Customer Service

Initiator	Code	Error text	Classifica- tion	Possible clearance
Evaluation pro-	E097	Evaluation uncertain	Uncertain	Please contact Endress+Hauser Customer Service
cess	E098	Medium temp. too high/low		
	E099	Medium pressure too high/low		
	E100	Medium flow too high/low		
	E101	Measured value too high/low		
	E102	Evaluation uncertain		
	E103	Evaluation uncertain		

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Specifications MCS300P Ex

9 Specifications

9.1 Compliances

The technical design of this device complies with the following EU directives and EN standards:

- EU Directive: LVD (Low Voltage Directive)
 EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use
- EU Directive: EMC (Electromagnetic Compatibility)
 EN 61326: Electrical equipment for measurement, control and laboratory use EMC requirements

Further standards and directives: see Declaration of Conformity delivered with the device

9.2 Ex certifications



- The MCS300P Ex corresponds to the ATEX category (according to ATEX Directive 2014/34/EC):
 - ⟨Ex⟩ II 2G Ex pxb IIC T4 Gb or
 - ⟨Ex⟩ II 2G Ex pxb IIC T3 Gb

or

- ⟨ऒ II 3G Ex pzc IIC T4 Gc or
- (II 3G Ex pzc IIC T3 Gc
- The MCS300P Ex corresponds to the IEC-Ex category (according to IEC Directive 60079):
 - Ex pxb IIC T4 Gb or
 - Ex pxb IIC T3 Gb

or

- Ex pzc IIC T4 Gc or
- Ex pzc IIC T3 Gc



Further information on Ex certification: see "Explosion protection according to ATEX/IECEx", page 15

9.3 Technical data

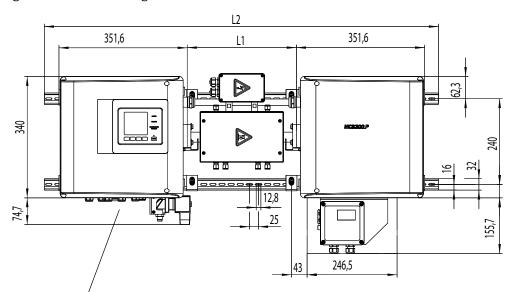


The MCS300P Ex equipment depends on the application. Refer to the System Documentation delivered with the MCS300P Ex for the fitted equipment.

MCS300P Ex Specifications

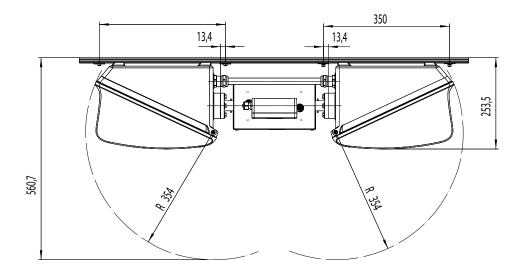
9.3.1 Dimensions and drilling diagram

Fig. 25: Horizontal mounting



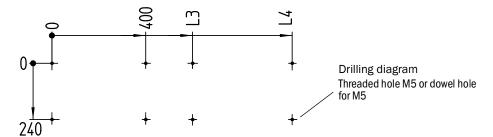
Cable glands:

8 * M16x1.5 for Ø 5 ... 10 mm (0.2 ... 0.4 in) 1 * M20x1.5 for Ø 10 ... 14 mm (0.4 ... 0.55 in) Ex control unit dimensions 246.5 and 155.7 are applicable for FS840 and FS850S (maximum dimension)



Specifications MCS300P Ex

mm	inch
12.8	0.50
13.4	0.53
16	0.63
25	1.0
32	1.3
62.3	2.4
133.5	5.2
240	9.4
253.5	10
340	13.4
350	13.8
351.6	13.8
354	14
400	15.7
560.7	22

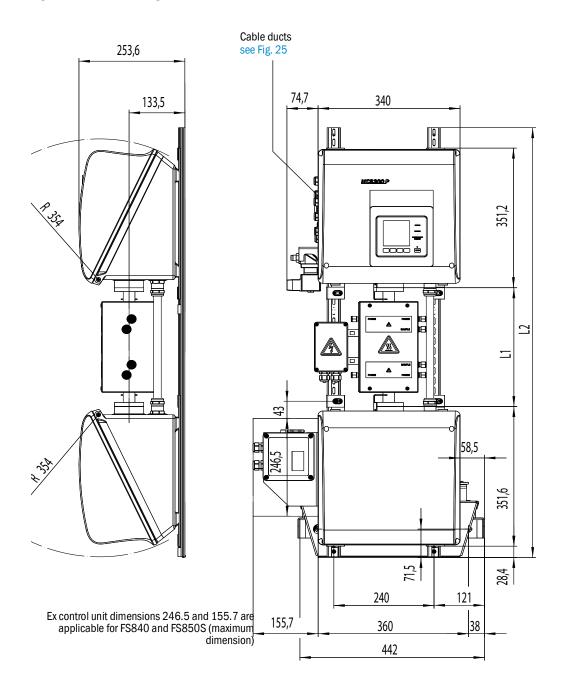


Dimensions in mm (in) and weights in kg (lb) with typical Endress+Hauser Ex cells:

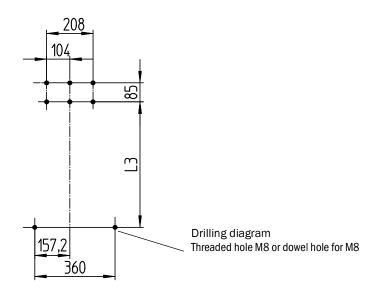
Cell	L1	L2	L3	L4	Total weight
PGK10 Ex	299 (11.8)	1080 (42.5)	600 (23.6)	1025 (40.4)	37 (82)
PGK20 Ex	399 (15.7)	1180 (46.5)	700 (27.6)	1125 (44.3)	39 (86)
PGK50 Ex	699 (27.5)	1480 (58.3)	1000 (39.4)	1425 (56.1)	45 (99)
PGK75 Ex	949 (37.4)	1730 (68.1)	1250 (49.2)	1675 (65.9)	50 (110)

MCS300P Ex Specifications

Fig. 26: Vertical mounting



mm	inch
22.5	0.88
28.4	1.12
38	1.5
49	1.93
51	2
58.5	2.3
71.5	2.8
74.7	2.9
85	3.3
100	3.9
101	4
104	4.1
133.5	5.2
155.7	6.1
157.2	6.2
208	8.2
240	9.4
246.5	9.7
253.6	10
351.2	13.8
351.6	13.8
354	13.9
360	14.2



Dimensions in mm (in) and weights in kg (lb) with typical Endress+Hauser Ex cells:

Cell	L1	L2	L3	L4	Total weight
PGK10 Ex	299 (11.8)	1080 (42.5)	562 (22.2)	569 (22.4)	43 (95)
PGK20 Ex	399 (15.7)	1180 (46.5)	662 (26.1)	669 (26.3)	45 (99)
PGK50 Ex	699 (27.5)	1480 (58.3)	962 (37.9)	969 (38.1)	51 (112)
PGK75 Ex	949 (37.4)	1730 (68.1)	1212 (47.7)	1219 (48.0)	56 (123)

9.3.2 Measured value recording

Measuring principle	Photometer, interference and gas filter correlation method
Spectral range	VIS version: 300 1200 nm IR version: 1200 11000 nm
Measured components	All IR-/NIR-/VIS-active gases and liquids. Simultaneously up to 6 components, e.g., CO, CO ₂ , NO, NO ₂ , N ₂ O, HCl, NH ₃ , H ₂ O, hydrocarbons, Cl ₂ .
External sensors	Read-in and processing of up to 4 external sensors.
Number of measuring ranges	2, automatic measuring range switch-over (adjustable)
Cross-sensitivity compensation	Max. 6 disturbance variables (also external disturbance variables)
Detection limit	< 2% of respective measuring range
Zero drift	VIS: < 1% of full scale / day IR: < 2% of full scale / week
Temperature effect	< 2% of respective measuring range / 10 K
Setting time t ₉₀	Approx. 30 120 s, adjustable specific for system and component
Limit values	2 limit values per measured component
Measuring point switching	Max. 8 measuring points

9.3.3 Enclosure specification

Enclosure material	Aluminum, coated
Weight	Approx. 30 kg (66 lb) (without cell)
Highest surface temperature	+47 °C (+117 °F)
Degree of protection	IP 65 (cell separate)

9.3.4 Ambient conditions

Ambient temperature	+5 +40 °C (+40 +105 °F)
Storage temperature	-20 +60 °C (-5 +140 °F)
Relative humidity	Max. 80% (non-condensing)

9.3.5 Interfaces and protocols

Analog outputs[1]	0/4 22 mA, electrically isolated; max. load resistance 500 Ohm
Analog inputs ^[1]	0/4 22 mA, electrically isolated; input resistance: 100 0hm
Digital inputs ^[1]	Open contact; potential-free
Digital outputs ^[1]	Power relay, electrically isolated outputs and potential-free outputs
Interface	Ethernet (depending on individual version)
PC operation	SOPAS ET via Ethernet

^[1] Number dependent on device configuration: \rightarrow System Documentation

9.3.6 Cable glands

Connection	Туре	Size	Clamping range mm	Tightening torque Nm
Voltage supply				
Heater				
PT100	EMV Ex	M16	5 10	5
Signal I/O				
CAN interface				
ETH interface	EMV-D Ex	M16	5 10	11

9.3.7 Electrical connection

land with a	MCS300P Ex: 1~230 V ± 10%; 50 60 Hz or 1~115 V ± 10%; 50 60 Hz
Input voltage	Ex control unit: 230 VAC, 48 62 Hz or 115 VAC, 48 62 Hz
Power input	Analyzer: Max. 230 VA - with cell heater: Max. 805 VA - with second heater: Max. 1450 VA
Heater outputs	2 outputs, each max. 550 VA
Cable cross-sections	Input voltage: Max. 2.5 mm², AWG14 (depending on equipment) Heater for external assemblies: AWG24-12 PT100 external assemblies: AWG26-15
PT100	4 connections for PT100

9.3.8 Connection terminals

Table 2: Protective conductor

Conductor	Cross- section in mm ²	Cross- section in AWG	Tightening torque Nm
Rigid	2.5	14	
Flexible with ferrules	1.5	16	1.2
Flexible with ferrules with insulating collar	1.5	16	

Table 3: Input voltage, heating

Conductor	Cross- section in mm ²	Cross- section in AWG	Tightening torque Nm
Rigid	0.22.5	2412	
Flexible with ferrules	0.252.5	2612	0.50.6
Flexible with ferrules with insulating collar	0.251.5	2612	

Table 4: Potential equalization

Conductor	Cross- section in mm ²	Cross- section in AWG	Tightening torque Nm
Rigid	6.0	10	
Flexible with ferrules	4.0	11	2.0
Flexible with ferrules with insulating collar	4.0	11	

Table 5: CAN interfaces, PT100

Conductor	Cross- section in mm ²	Cross- section in AWG	Tightening torque Nm
Rigid	0.141.5	2816	
Flexible with ferrules	0.251.5	2616	0.220.25
Flexible with ferrules with insulating collar	0.250.5	2620	

9.3.9 **Torques**

Tighten all screw connections, for which no tightening torque or no pretension force is specified in drawings or Mounting Instructions, according to VDI 2230.

All connections with screws which are not classic screw connections are excluded from this rule. This means strap retainers, cable glands, screw fittings, gas connections, screws for circuit boards etc. Here, the screw fittings have to be tightened as evenly as possible with a significantly lower tightening torque (strap retainers 1 Nm, other screw fittings according to manufacturer specification).

Select the next lowest torque valid for the screw for mixed materials and special screws such as relieved screws.

The basic friction coefficient is (screw fittings without lubrication) $\mu k = \mu G = 0.14$. The calculated values are valid for room temperature (T=20°C).

Table 6: Torques

Dimension M	Pitch P	Tighten	ing torque	torque Ma (Nm)			
		3.6	4.6	5.6	8.8, A2 and A4-80	10.9	12.9
1.6	0.4	0.05		0.05	0.17		0.28
2	0.45	0.1		0.11	0.35		0.6
2.5	0.45	0.21		0.23	0.73		1.23
3	0.5		0.54	1	1.3	1.7	2
3.5	0.6		0.85	1.3	1.9	2.6	3.2
4	0.7		1.02	2	2.5	4.4	5.1
5	0.8		2	2.7	5	8.7	10
6	1		3.5	4.6	10	15	18
8	1.25		8.4	11	25	36	43
10	1.5		17	22	49	72	84
12	1.75		29	39	85	125	145
14	2		46	62	135	200	235
16	2		71	95	210	310	365
18	2.5		97	130	300	430	500
20	2.5		138	184	425	610	710
22	2.5		186	250	580	830	970
24	3		235	315	730	1050	1220
27	3		350	470	1100	1550	1800
30	3.5		475	635	1450	2100	2450
33	3.5		645	865	2000	2800	3400
36	4		1080	1440	2600	3700	4300
39	4		1330	1780	3400	4800	5600

9.4 Parameters for pressurized enclosure system

9.4.1 Protective gas

Protective gas	Instrument air or inert gas - Particle size max. 1 µm, - Oil content max. 0.1 ppm, - Dew point -30 °C (-22 °F).
Connections	
- Inlet:	- G 3/s" thread or - Hose connection for 8 mm diameter
- Outlet:	 For version ATEX-2G: G 1" thread For version ATEX-3G: G 3/4" thread
Inlet temperature:	+5 +40 °C (+40 +105 °F)
Primary pressure:	
- Max.: - Min.:	2500 hPa (2.5 bar) (36 psi) (relative) 2000 hPa (2 bar) (30 psi) (relative)

9.4.2 Enclosure data

Enclosure data		
Free volume:	40 I (2440 in ³)	
Minimum overpressure:	80 Pa (0.8 mbar) (0.012 psi) (relative)	
Maximum overpressure:	1800 Pa (18 mbar) (0.26 psi) (relative)	

Pre-purging during commissioning	
Typical pre-purge time:	Approx. 6 minutes

9.4.3 Pressurized enclosure system settings for ATEX-2G

Pressurized enclosure system used: Gönnheimer F850S



WARNING: Risk of explosion with incorrect parameters

Do not change parameters.
(The parameter password is specific for Endress+Hauser and only available for Endress+Hauser Customer Service)

F850S parameters	Setting
Valve control:	Proportional valve (P-valve)
Operating mode:	Leakage compensation (purging not continuous)
Purge amount:	500 I (30000 in ³))
Nominal purge pressure:	10 mbar (0.145 psi) (relative)
Minimum pressure in enclosure:	0.8 mbar (0.012 psi) (relative)
Maximum pressure in enclosure:	18 mbar (0.26 psi) (relative)
Nominal pressure in enclosure:	2 mbar (0.03 psi) (relative)
Signal pressure:	1.5 mbar (0.022 psi) (relative)

9.4.4 Pressurized enclosure system settings for ATEX-3G

Pressurized enclosure system used: Gönnheimer F840



WARNING: Risk of explosion with incorrect parameters

Do not change the parameters of F840 and purge valve setting. (The parameter password is specific for Endress+Hauser and only available for **Endress+Hauser Customer Service)**

F840 parameter	Setting
Pre-purging:	Yes
Purging method Auto:	Yes
Input function:	None
Output function A1 (signal contact 1):	Ex OK
Control direction A1 (signal contact 1):	Normally open (N/O)
Output function A2 (signal contact 2):	p <p alarm<="" td=""></p>
Control direction A2 (signal contact 2):	Normally open (N/O)
Volume[1]:	50 I (3000 in ³)
Primary pressure[2]:	2.0 mbar (29 psi) (relative)
Nozzle:	2.0 mm (0.079 m)
Minimum pre-purging pressure:	7.0 mbar (0.1 psi) (relative)
Minimum pressure in operation:	0.8 mbar (0.012 psi) (relative)
Signal pressure	1.5 mbar (0.022 psi) (relative)
Maximum pressure during operation:	18.0 mbar (0.26 psi) (relative)
Maximum bypass time:	Off

^[1] Safety factor: 1.25 [2] Minimum primary pressure (longer purge time)

MCS300P Ex Appendix

10 Appendix

10.1 Ex certifications

10.1.1 ATEX



The MCS300P Ex meets the following qualifications in accordance with ATEX Directive 2014/34/EU:

- 🐼 II 2G Ex pxb IIC T4 Gb or
- 🐼 II 2G Ex pxb IIC T3 Gb

or

- ⟨⟨⟨x⟩ | I 3G Ex pzc | IC T4 Gc or
- 🐼 II 3G Ex pzc IIC T3 Gc

10.1.2 IECEx

The MCS300P Ex meets the following qualifications in accordance with IECEx:

- Ex pxb IIC T4 Gb or
- Ex pxb IIC T3 Gb

Of

- Ex pzc IIC T4 Gc or
- Ex pzc IIC T3 Gc

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