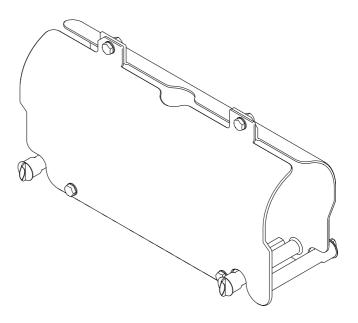
Special Documentation **Heating jacket**

For Promass P Coriolis flowmeters





Services

- Make sure the document is stored in a safe place such that it is always available when working on or with the device.
- To avoid danger to individuals or the facility, read the "Basic safety instructions" section carefully, as well as all other safety instructions in the document that are specific to working procedures.
- The manufacturer reserves the right to modify technical data without prior notice. Your Endress+Hauser Sales Center will supply you with current information and updates to these instructions.

Heating jacket Table of contents

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Document information Heating jacket

1 Document information

1.1 Document function

This manual is Special Documentation and describes how to install the heating jacket (device).

1.2 Symbols used

1.2.1 Safety symbols

Symbol	Meaning
⚠ DANGER	DANGER! This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.
▲ WARNING	WARNING! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.
A CAUTION	CAUTION! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.
NOTICE	NOTE! This symbol contains information on procedures and other facts which do not result in personal injury.

1.2.2 Tool symbols

Symbol	Meaning
Ø.	Open-ended wrench

1.2.3 Symbols for certain types of Information

Symbol	Meaning
i	Tip Indicates additional information.
Ţ <u>i</u>	Reference to documentation
	Reference to page
	Reference to graphic
•	Notice or individual step to be observed

Heating jacket Document information

Symbol	Meaning	
1., 2., 3	Series of steps	
L ►	Result of a step	

1.2.4 Symbols in graphics

	Symbol	Meaning	
Ī	1, 2, 3, Item numbers		
1, 2, 3, Series of steps within an image		Series of steps within an image	

1.3 Documentation

Detailed information about the measuring device can be found in the Operating Instructions and other documentation:

- On the CD-ROM supplied (not included in the delivery for all device versions).
- Available for all device versions via:
 - Internet: www.endress.com/deviceviewer
 - Smart phone/tablet: *Endress+Hauser Operations App*

1.3.1 Standard documentation

Technical Information

Measuring device	Product root	Documentation code
Promass 80P, 83P	80P**-; 83P**-	TI00078D
Promass P 100	8P1B**-	TI01036D
Promass P 300	8P3B**-	TI01276D
Promass P 500	8P5B**-	TI01286D

Operating Instructions

Measuring device	Product root	Documentation code	
		HART	PROFIBUS PA
Promass 80P	80P**-	BA00057D	BA00072D

Measuring	Product root	Documentation code				
device		HART	FOUNDATION Fieldbus	PROFIBUS DP/PA	Modbus RS485	
Promass 83P	83P**-	BA00059D	BA00065D	BA00063D	BA00107D	

Basic safety instructions Heating jacket

Measurin	Product	Documentation code					
g device	root	HART	PROFIBUS DP	Modbus RS485	EtherNet/IP	PROFINET	
Promass P 100	8P1***-	BA01192D	BA01253D	BA01059D	BA01067D	BA01431D	

Measuri ng root root		Documentation code					
	HART	FOUNDATION Fieldbus	PROFIBUS PA	Modbus RS485	EtherNet/IP	PROFINET	
Promass P 300	8P3***-	BA0148 9D	BA01522D	BA01511D	BA01500D	BA01732D	BA01743D
Promass P 500	8P5***-	BA0153 3D	BA01566D	BA01555D	BA01544D	BA01754D	BA01765D

2 Basic safety instructions

The heating jacket described in this manual is an accessory.

The heating jacket is designed to maintain a stable temperature in the sensor.

Application

To ensure that the heating jacket remains in proper condition for the operating time:

- ► Keep within the specified pressure and temperature range.
- Check the range of application on the nameplate of the heating jacket and measuring device.
- ► Keep within the range of application specified on the nameplates.
- Observe the technical data in accordance with this manual and the measuring device documentation.

Combination with measuring devices

- ▶ Do not combine the heating jacket with sensors that are fitted with a rupture disk or rinse connections.
- ▶ Use preferably a remote version of the transmitter and sensor.
- ► In hazardous areas, take precautions to ensure that the maximum permitted ambient temperature is not exceeded.

Heating medium

- ▶ If the temperature of the fluid and of the heating medium are very high, use the hightemperature version of the remote version.
- ▶ Use water, water vapor and other non-corrosive liquids as the heating medium.
- ▶ If using oil as the heating medium, please contact your Sales Center.
- ▶ Avoid using polluted heating media or calciferous water.

Heating jacket Product description

A CAUTION

Hot surfaces!

Touching hot surfaces on the heating jacket and on the supply and discharge lines will cause burns.

- ▶ Wear protective equipment.
- ▶ Insulate the heating jacket and the supply and discharge lines.
- ▶ When removing insulation, observe cooling time.

Incorrect use

Non-designated use can compromise safety. The manufacturer is not liable for damage caused by improper or non-designated use.

Product safety

This device is designed in accordance with good engineering practice to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate.

The device fulfills general safety requirements and legal requirements. It also complies with the EU directives listed in the device-specific EU Declaration of Conformity.

3 Product description

3.1 Product design

The heating jacket comprises two half-shells.

3.2 Can be used for the following sensors

Option PA, "Promass P (80P**-; 83P**-)"

- Promass 80P
- Promass 83P

Option PB, "Promass P (8P1***-; 8P3***-; 8P5***-)"

- Promass P 100
- Promass P 300
- Promass P 500

3.3 Availability

The accessory is optionally available to order with the measuring device.

3.3.1 Ordering with measuring device

Order code for measuring device

Different options can be ordered using order code 620 for "Accessory enclosed":

- Option RB "Heating jacket, R 1/2" internal thread"
- Option RC "Heating jacket, R 3/4" internal thread"
- Option RD "Heating jacket, NPT 1/2" internal thread"
- Option RE "Heating jacket, NPT 3/4" internal thread"

3.3.2 Upgrade without measuring device

The accessory can also be ordered separately and at a later stage without the measuring device.

Order code DK8003

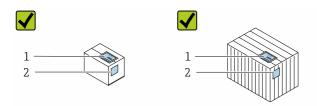
Different options can be ordered using order code 020 for "Sensor":

- Option PA "Promass P (80P**-; 83P**-)"
- Option PB "Promass P (8P1***-; 8P3***-; 8P5***-)"

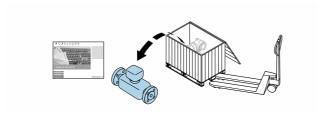
4 Incoming acceptance and product identification

4.1 Incoming acceptance



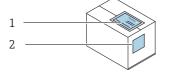


Are the order codes on the delivery note (1) and the product sticker (2) identical?

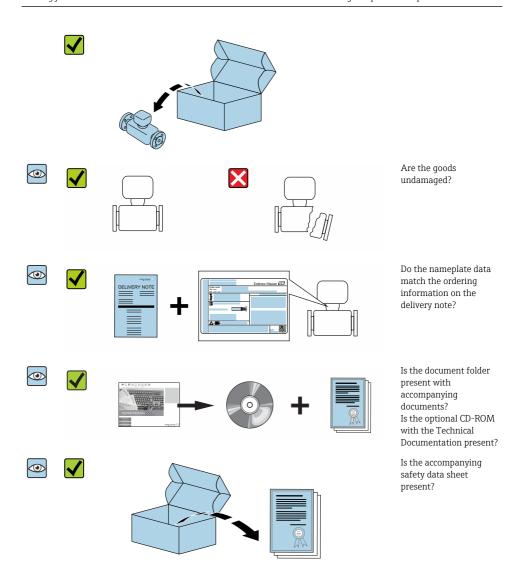








Are the order codes on the delivery note (1) and the product sticker (2) identical?

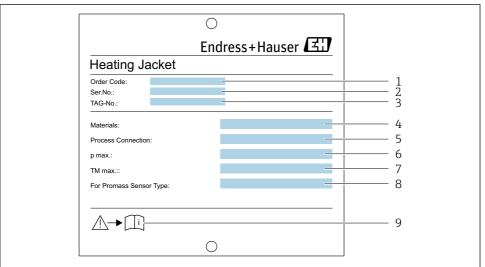


- If one of the conditions is not satisfied, contact your Endress+Hauser Sales Center.
 Depending on the device version, the CD-ROM might not be part of the delivery! The
 - Depending on the device version, the CD-ROM might not be part of the delivery! The Technical Documentation is available via the Internet or via the Endress+Hauser Operations App.

4.2 Product identification

The following options are available for identification of the device:

- Nameplate specifications
- Order code with breakdown of the device features on the delivery note
- Enter serial numbers from nameplates in the W@M Device Viewer (www.endress.com/deviceviewer): All information about the device is displayed.
- Enter the serial number from nameplates in the Endress+Hauser Operations App or scan the 2-D matrix code (QR code) on the nameplate using the Endress+Hauser Operations App: All information about the device is displayed.



A0035574

■ 1 Nameplate

- 1 Order code
- 2 Serial number (ser. no.)
- 3 Device tag
- 4 Material
- 5 Process connection
- 6 Maximum permitted pressure (heating fluid)
- 7 Maximum permitted temperature (heating fluid): Observe maximum permitted temperature of sensor.
- 8 Associated sensor
- 9 Approval information regarding explosion protection and document number of safety-related supplementary documentation

Heating jacket Storage and transport

5 Storage and transport

5.1 Storage conditions

Observe the following notes for storage:

- ► Store in the original packaging to ensure protection from shock.
- ► Do not remove protection caps mounted on couplings. They prevent dirt from entering the pipe of the heating jacket.
- ▶ Store in a dry and dust-free place.
- Do not store outdoors.

Storage temperature: -50 to +80 °C (-58 to +176 °F)

5.2 Transporting the product

Transport the device to the measuring point in the original packaging.

- ▶ Do not remove protection caps mounted on couplings.
 - └ They prevent dirt from entering the pipe of the heating jacket.

5.3 Packaging disposal

All packaging materials are environmentally friendly and 100 % recyclable:

- Outer packaging of device
 Polymer stretch film that conforms to EC Directive 2002/95/EC (RoHS)
- Packaging
 - Wooden crate treated in accordance with ISPM 15 standard, confirmed by IPPC logo
 - Cardboard box in accordance with European packaging guideline 94/62EC, recyclability confirmed by Resy symbol
- Carrying and securing materials
 - Disposable plastic pallet
 - Plastic straps
 - Plastic adhesive strips
- Filler material

Paper pads

6 Installation

6.1 Installation conditions

6.1.1 Mounting position

The mounting location of the heating jacket depends on the mounting location of the measuring device.



For detailed information on the mounting location, see the Operating Instructions for the measuring device.

Installation Heating jacket

6.1.2 Requirements from environment and process

Ambient temperature range

NOTICE

The measuring electronics will overheat if the maximum permitted ambient temperatures are not observed!

- ► Choose an orientation for the sensor and heating jacket that ensures that the maximum permitted ambient temperature for the measuring electronics is not exceeded.
- ▶ Depending on the version of the measuring device, observe the following ambient temperatures:

Measuring device version	Maximum ambient temperatures
Compact version	Transmitter+60 °C (+140 °F)
Remote version (standard version)	Sensor connection housing +60 °C (+140 °F) Connecting cable+105 °C (+221 °F)
Remote version for heating (neck extension for insulation)	If the maximum ambient temperature of +60 °C (+140 °F) cannot be observed when using the standard version of the measuring device.

Medium pressure range (nominal pressure)

Heating jackets for all sensors

Medium pressure range: Observe maximum nominal pressure of 25 bar (363 psi)
 → ■ 19

Thermal insulation

▶ If the heating jacket has additional insulation, observe the minimum safety distance of 20 mm (0.79 in) to the measuring device.

6.2 Installing the heating jacket

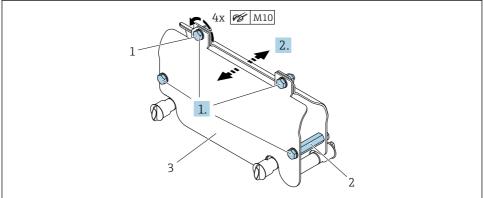
NOTICE

For large nominal diameters: Risk of breakage of supply and discharge lines in case of overload!

- ▶ Due to the heavy weight involved in the case of large nominal diameters, the pipe must be supported.
- ▶ Do not use the heating system's supply and discharge lines to support the heating jacket.
- $\,\blacktriangleright\,$ Note the weight of the measuring device: see associated Operating Instructions.

Heating jacket Installation

Preparing for installation

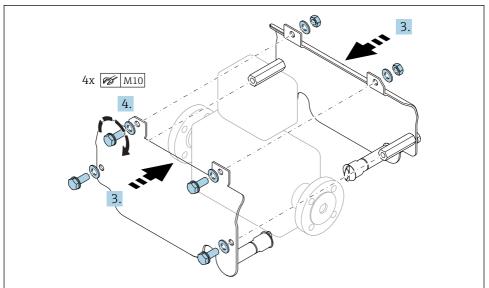


A0035575

- 2 Sample graphic
- 1 Fixing screws
- 2 Spacer
- 3 Half-shells
- 1. Release the securing screws on one side.
- 2. Pull the half-shells apart.

Installation Heating jacket

Installing the heating jacket



A0035576

- 3 Sample graphic
- 3. Place the half-shells on the sensor.
- 4. Tighten the securing screws.

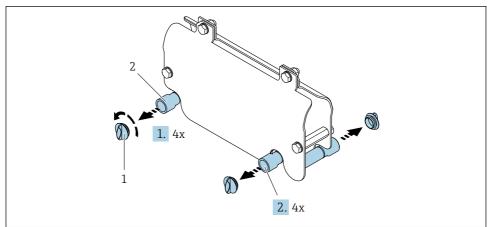
6.3 Post-installation check

Is the device undamaged (visual inspection)?	
Does the device comply with the measuring point specifications?	
For example: ■ Ambient temperature range → 🖺 12 ■ Measuring range pressure (nominal pressure) → 🖺 12 ■ Flow limit	
Has the correct mounting location been selected for the heating jacket → 🖺 11?	
Are the measuring point identification and labeling correct (visual inspection)?	
Has the maximum permitted insulation height been observed → 🖺 12? Safety distance of 20 mm (0.79 in) between customer's insulation and sensor	
Is the pipe to the connections on the heating jacket positioned correctly? (connections sealed)	
Is the heating jacket adequately protected against vibrations?	
Is there a guaranteed flow of heating medium?	

7 Connecting to the heating system

The design and calculation of a temperature-controlled heating system is based on the maximum heat requirement. The design of the pipe network is based on the permitted flow velocities of the heating media (steam, water, oil) and on losses due to pipe friction. The pump capacity and the design point are derived from the sum of all resistances in the heating system and the quantity of heating media required. Part load operation always means an increase in differential pressure in the overall system. With normal (non-regulated pumps), this effect is amplified by the increasing pump characteristic curve. In the case of regulated pumps (Dp = constant), the pump pressure is maintained even if the flow rate is reduced. However, due to significantly reduced pipe losses, the pump pressure transfers primarily to pipe bottlenecks or existing valves that are still open.

7.1 Connecting the heating jacket



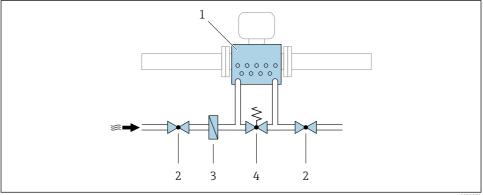
A0035577

- 4 Sample graphic
- 1 Protection cap
- 2 Connection for heating medium
- 1. Unscrew the protection caps from the connection thread.
- 2. Connect the system's heating system to the threaded connection of the heating jacket.

7.2 Installing the valve

When using thermal oils, high differential pressure can occur when the system starts up. This is due to the high viscosity of thermal oils at low temperatures $\rightarrow \cong 20$.

Repair Heating jacket



A0035579

₩ 5 Sample graphic

- 1 Heating jacket
- 2 Shut-off valve
- 3 Dirt trap
- Overflow valve
- 1. To reduce the increase in high pressure differentials, use a differential pressure regulator or overflow valve.
- Install an overflow valve between the infeed and return lines of the heating jacket. 2.
 - The valve limits the delivery pressure of the circulation pump and ensures a minimum volume flow in the boiler circuit. The valve opens as soon as the delivery pressure exceeds the value configured at the valve.
- The set pressure value must not exceed the maximum permitted nominal pressure of 3. the heating jacket.

After the heating jacket and the oil contained therein have heated up, a pressure differential establishes itself

8 Repair

8.1 General notes

8.1.1 Repair and conversion concept

The Endress+Hauser repair and conversion concept provides for the following:

- The measuring devices have a modular design.
- Spare parts are grouped into logical kits with the associated Installation Instructions.
- Repairs are carried out by Endress+Hauser Service or by appropriately trained customers.
- Certified devices can only be converted to other certified devices by Endress+Hauser Service or at the factory.

Heating jacket Repair

8.1.2 Notes for repair and conversion

For repair and modification of a measuring device, observe the following notes:

- ▶ Use only original Endress+Hauser spare parts.
- ► Carry out the repair according to the Installation Instructions.
- Observe the applicable standards, federal/national regulations, Ex documentation (XA) and certificates.
- ► Document every repair and each conversion and enter them into the *W@M* life cycle management database.

8.2 Spare parts

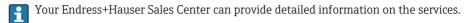
W@M Device Viewer (www.endress.com/deviceviewer):

All of the spare parts for the device, along with the order code, are listed here and can be ordered. If available, users can also download the associated Installation Instructions.



8.3 Endress+Hauser services

Endress+Hauser offers a wide range of services.



8.4 Return

The measuring device must be returned if it is need of repair or a factory calibration, or if the wrong measuring device has been delivered or ordered. Legal specifications require Endress +Hauser, as an ISO-certified company, to follow certain procedures when handling products that are in contact with the medium.

To ensure safe, swift and professional device returns, please refer to the procedure and conditions for returning devices provided on the Endress+Hauser website at http://www.endress.com/support/return-material

8.5 Disposal

8.5.1 Removing the measuring device

1. Switch off the device.

A WARNING

Danger to persons from process conditions.

- Beware of hazardous process conditions such as pressure in the measuring device, high temperatures or aggressive fluids.
- Carry out the mounting and connection steps from the "Mounting the measuring device" and "Connecting the measuring device" sections in reverse order. Observe the safety instructions

Technical data Heating jacket

8.5.2 Disposing of the measuring device

A WARNING

Danger to personnel and environment from fluids that are hazardous to health.

► Ensure that the measuring device and all cavities are free of fluid residues that are hazardous to health or the environment, e.g. substances that have permeated into crevices or diffused through plastic.

Observe the following notes during disposal:

- ▶ Observe valid federal/national regulations.
- ► Ensure proper separation and reuse of the device components.

9 Technical data

9.1 Application

The heating jacket is designed to maintain a stable temperature in the sensor.

Fluids such as:

- chocolate, condensed milk, liquid sugar
- oils, grease
- varnishes
- pharmaceuticals, catalytic converters, inhibitors
- suspensions

9.2 Environment

9.2.1 Ambient temperature range

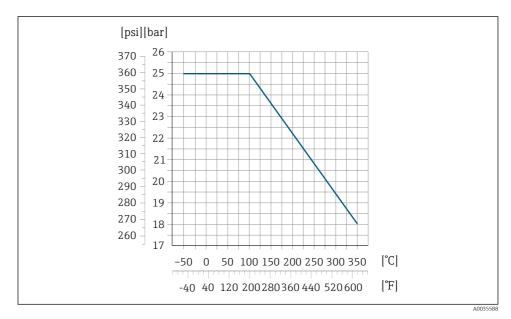
→ 🖺 12

9.3 Process

9.3.1 Pressure- temperature rating

The following diagram contains a pressure-temperature rating (reference curve) for a temperature range of -50 to +350 °C (-58 to +662 °F). However, the maximum permitted fluid temperatures are always dependent on the sensor.

Heating jacket Technical data



■ 6 Stainless steel, 1.4571/316 Ti

9.3.2 Flow limit



Flow rate when differential pressure = 1 bar

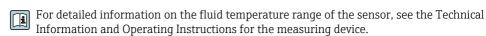
DN 8 (3/8")	1600 kg/h
DN 15 (½")	1560 kg/h
DN 25 (1")	1520 kg/h
DN 40 (1½")	1410 kg/h
DN 50 (2")	1200 kg/h

9.3.3 Medium pressure range (nominal pressure)

→ 🖺 12

9.3.4 Temperature range of heating medium

▶ Note fluid temperature range of sensor.



Technical data Heating jacket

9.3.5 Viscosity of heating medium

At 20°C (68°F)	0.001 to 30 mPa·s	
----------------	-------------------	--

9.3.6 Heat transfer coefficient



Data for heat transfer coefficient without heat insulation.

DN 8 (3/8")	210 °C/h
DN 15 (½")	205 °C/h
DN 25 (1")	200 °C/h
DN 40 (1½")	180 ℃/h
DN 50 (2")	160 °C/h

9.3.7 Vibrations

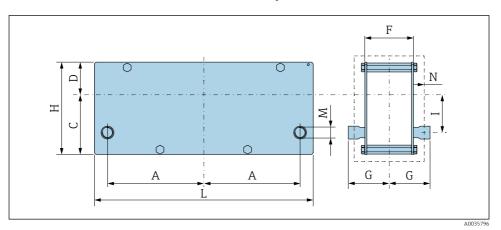
Acceleration up to 2 g based on IEC 68-2-6

9.4 Mechanical construction

9.4.1 Dimensions in SI units

Heating jacket

Promass 80P, 83P and Promass P 100, P 300, P 500 for DN 8 to 25



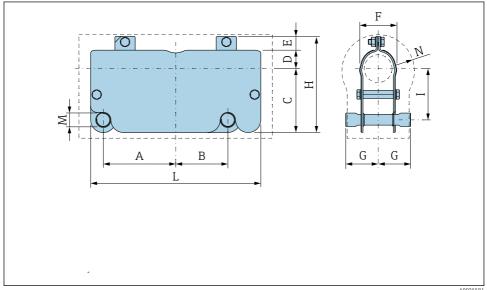
■ 7 Sample graphic

N Dependent on customer's insulation thickness

Technical data Heating jacket

DN [mm]	Adapter	A [mm]	C [mm]	D [mm]	F [mm]	G [mm]	H [mm]	I [mm]	L [mm]
8	R½	70	101	60	100	84	160	59	189
15	R½	134	109	62	100	84	170	66	320
25	R½	198	129	62	100	84	190	84	450
40	R½	292	170	86	140	104	255	121	640
50	R3/4	419	244	97	175	124	340	192	900

Promass P 100, P 300, P 500 for DN 40 to 50



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₽8 Sample graphic

Μ

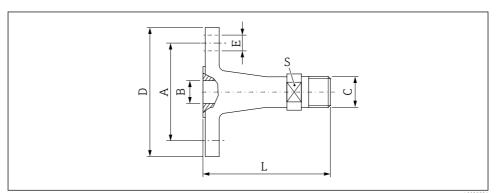
Dependent on customer's insulation thickness

DN [mm]	Adapte r	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	I [mm]	L [mm]
40	R½	225	185	155	76	29	122	88	230	130	500
50	R3/4	257.5	206	230	90	29	148	102.5	318	197.5	580

Technical data Heating jacket

Connecting the heating medium

Flange adapter



A003558

Flange according to ASME B16.5 Stainless steel, 1.4404/316L/316

Order code for "Heating medium connection", option RF/RG

	•		•				
Pressure rating	A [mm]	B [mm]	C 1)	D [mm]	E [mm]	L [mm]	S
Class 150	60.5	15.7	R½	88.9	4 × Ø 15.7	87.8	21 AF (7/8 AF)
	60.5	15.7	R3/4	88.9	4 × Ø 15.7	87.8	
Class 300	66.5	15.7	R½	95.2	4 × Ø 15.7	92.3	
	66.5	15.7	R3/4	95.2	4 × Ø 15.7	92.3	

1) DIN EN ISO 7/1

Flange according to EN1092-1-B1 Stainless steel, 1.4404/316L/316

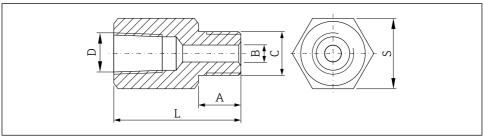
Order code for "Heating medium connection", option RH

Pressure rating	A [mm]	B [mm]	C 1)	D [mm]	E [mm]	L [mm]	S
PN 40	65	17.3	R½	95	4 × Ø 14	78	21 AF (7/8 AF)
	65	17.3	R3/4	95	4 × Ø 14	78	

1) DIN EN ISO 7/1

Heating jacket Technical data

NPT adapter



A0035585

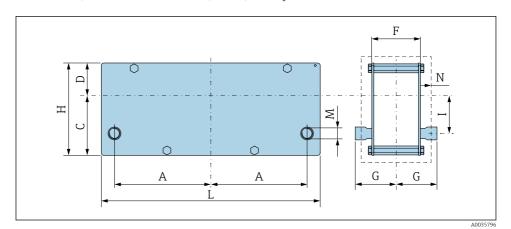
Stainless steel ,1.4404/316 Order code for "Heating medium connection", option RB/RC/RD/RE					
A [mm]	B [mm]	C 1)	D	L [mm]	S
19.1	11.9	R½	1/2	49.3	1 1/16 AF (27 AF)
19.1	15.7	R3/4	3/4	51.3	1 15/16 AF (33 AF)

1) DIN EN ISO 7/1

9.4.2 Dimensions in US units

Heating jacket

Promass 80P, 83P and Promass P 100, P 300, P 500 for ³/₈



Sample graphic

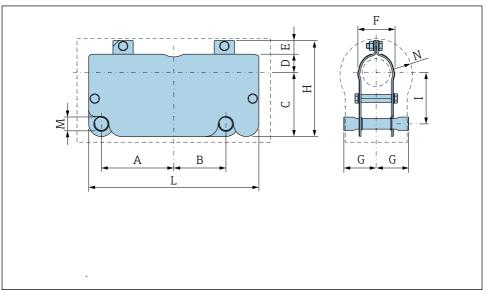
M Dependent on adapter \rightarrow $\stackrel{\triangle}{=}$ 25

N Dependent on customer's insulation thickness

Technical data Heating jacket

DN [in]	Adapter	A [in]	C [in]	D [in]	F [in]	G [in]	H [in]	I [in]	L [in]
3/8	R½	2.76	3.98	2.36	3.94	3.31	6.3	2.32	7.44
1/2	R½	5.28	4.29	2.44	3.94	3.31	6.69	2.6	12.6
1	R½	7.8	5.08	2.44	3.94	3.31	7.48	3.31	17.72
11/2	R½	11.5	6.69	3.39	5.51	4.09	10.04	4.76	25.2
2	R¾	16.5	9.61	3.82	6.89	4.88	13.39	7.56	35.43

Promass P 100, P 300, P 500 for DN 1½" to 2"



A0035581

■ 10 Sample graphic

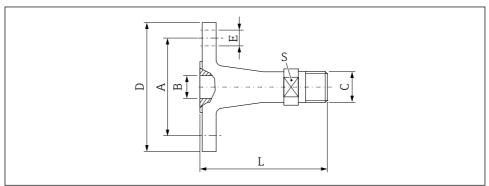
N Dependent on customer's insulation thickness

DN [in]	Adapte r	A [in]	B [in]	C [in]	D [in]	E [in]	F [in]	G [in]	H [in]	I [in]	L [in]
1½	R½	8.86	7.28	6.1	2.99	1.14	4.8	3.46	9.06	5.12	19.69
2	R3/4	10.14	8.11	9.06	3.54	1.14	5.83	4.04	12.52	7.78	22.83

Heating jacket Technical data

Connecting the heating medium

Flange adapter



A0035586

Flange according to ASME B16.5
Stainless steel, 1.4404/316L/316
Order code for "Heating medium connection", option RF/RG

Pressure rating	A [in]	B [in]	C 1)	D [in]	E [in]	L [in]	S
Class 150	2.38	0.62	R½	3.5	4 × Ø 0.62	3.46	7/8 AF
	2.38	0.62	R3/4	3.5	4 × Ø 0.62	3.46	
Class 300	2.62	0.62	R½	3.75	4 × Ø 0.62	3.63	
	2.62	0.62	R³⁄4	3.75	4 × Ø 0.62	3.63	

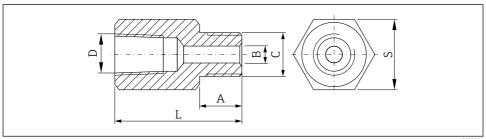
1) DIN EN ISO 7/1

Flange according to EN1092-1-B1 Stainless steel, 1.4404/316L/316 Order code for "Heating medium connection", option RH							
Pressure rating	A [in]	B [in]	C 1)	D [in]	E [in]	L [in]	S
PN 40	2.56	0.68	R½	3.74	4 × Ø 0.55	3.07	7/8 AF
	2.56	0.68	R3/4	3.74	4 × Ø 0.55	3.07	

1) DIN EN ISO 7/1

Technical data Heating jacket

NPT adapter



A003558

Stainless steel ,1.4404/316 Order code for "Heating medium connection", option RB/RC/RD/RE					
A [in]	B [in]	C 1)	D	L [in]	S
0.75	0.47	R½	1/2	1.94	11/16 AF
0.75	0.62	R¾	3/4	2.02	1 15/16 AF

1) DIN EN ISO 7/1

9.4.3 Materials

Heating jacket housing	Stainless steel, 1.4571 (316Ti)	
Flange adapter	Stainless steel, 1.4404/316L/316	
NPT adapter	Stainless steel ,1.4404/316	

9.4.4 Weight

Weight in SI units



Weight and volume specifications per half-shell.

Promass 80P, 83P

DN [mm]	Weight [kg]	Volume [1]
8	1	0.05
15	1.7	0.1
25	2.7	0.15
40	5	0.3
50	10	0.6

Heating jacket Technical data

Promass P 100, P 300, P 500

DN [mm]	Weight [kg]	Volume [1]
8	1	0.05
15	1.7	0.1
25	2.7	0.15
40	4	0.3
50	7	0.5

Weight in US units



Weight and volume specifications per half-shell.

Promass 80P, 83P

DN [in]	Weight [lb]	Volume [gal]
3/8	2.21	0.01
1/2	3.75	0.03
1	5.95	0.04
11/2	11.03	0.08
2	22.05	0.16

Promass P 100, P 300, P 500

DN [in]	Weight [lb]	Volume [gal]
3/8	2.21	0.01
1/2	3.75	0.03
1	5.95	0.04
1½	8.82	0.08
2	15.43	0.13

9.5 Certificates and approvals

9.5.1 Pressure Equipment Directive

Devices not bearing this marking (PED) are designed and manufactured according to good engineering practice. They comply with the requirements of Art. 4 Para. 3 of the Pressure Equipment Directive 2014/68/EU.

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