Special Documentation

Tutorial for FieldCare projects

Connection of HART, PROFIBUS, FOUNDATION Fieldbus, Ethernet/IP and Modbus devices with FieldCare via Modem, Fieldgate and Remote I/O
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2  Document information

2.1  Document function

This tutorial assumes that FieldCare has been correctly installed according to the instructions in the Getting Started manual, and that the appropriate DTM catalog has been installed and updated. The manual describes a number of use cases with various system architectures. It is assumed that all devices and system components are installed and connected according to the instructions in the associated Operating Instructions.

For detailed information on "FieldCare installation": Getting Started → 11

Where equipment is to be configured in explosion hazardous areas, it must be ensured all components, including computer, have the appropriate certification.

2.2  Symbols used

2.2.1  Safety symbols

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<th>Meaning</th>
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<tr>
<td>![WARNING]</td>
<td>WARNING! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.</td>
</tr>
<tr>
<td>![CAUTION]</td>
<td>CAUTION! This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.</td>
</tr>
<tr>
<td>![NOTICE]</td>
<td>NOTE! This symbol contains information on procedures and other facts which do not result in personal injury.</td>
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2.2.2  Symbols for certain types of information

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<td>![Prefered]</td>
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### Symbol Meaning

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<td>Operation via local display</td>
</tr>
<tr>
<td><img src="image" alt="Operation via operating tool" /></td>
<td>Operation via operating tool</td>
</tr>
<tr>
<td><img src="image" alt="Write-protected parameter" /></td>
<td>Write-protected parameter</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Meaning</th>
<th>Symbol</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Permitted" /></td>
<td>Permitted Procedures, processes or actions that are permitted.</td>
<td><img src="image" alt="Preferred" /></td>
<td>Preferred Procedures, processes or actions that are preferred.</td>
</tr>
<tr>
<td><img src="image" alt="Forbidden" /></td>
<td>Forbidden Procedures, processes or actions that are forbidden.</td>
<td><img src="image" alt="Tip" /></td>
<td>Tip Indicates additional information.</td>
</tr>
<tr>
<td><img src="image" alt="Reference to documentation" /></td>
<td>Reference to documentation</td>
<td><img src="image" alt="Reference to page" /></td>
<td>Reference to page</td>
</tr>
<tr>
<td><img src="image" alt="Reference to graphic" /></td>
<td>Reference to graphic</td>
<td><img src="image" alt="Series of steps" /></td>
<td>Series of steps</td>
</tr>
<tr>
<td><img src="image" alt="Result of a step" /></td>
<td>Result of a step</td>
<td><img src="image" alt="Visual inspection" /></td>
<td>Visual inspection</td>
</tr>
</tbody>
</table>

#### 2.2.3 FieldCareIcons

<table>
<thead>
<tr>
<th>Previous symbol</th>
<th>Current symbol</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Start new project" /></td>
<td><img src="image" alt="Start new project" /></td>
<td>Start new project.</td>
</tr>
<tr>
<td><img src="image" alt="Open existing project" /></td>
<td><img src="image" alt="Open existing project" /></td>
<td>Open existing project.</td>
</tr>
<tr>
<td><img src="image" alt="Save open project" /></td>
<td><img src="image" alt="Save open project" /></td>
<td>Save open project.</td>
</tr>
<tr>
<td><img src="image" alt="Print open project" /></td>
<td><img src="image" alt="Print open project" /></td>
<td>Print open project.</td>
</tr>
<tr>
<td><img src="image" alt="Open clipboard" /></td>
<td><img src="image" alt="Open clipboard" /></td>
<td>Open clipboard.</td>
</tr>
<tr>
<td><img src="image" alt="Show DTM catalog" /></td>
<td><img src="image" alt="Show DTM catalog" /></td>
<td>Show DTM catalog.</td>
</tr>
<tr>
<td><img src="image" alt="Open documentation for selected device or detailed device information" /></td>
<td><img src="image" alt="Open documentation for selected device or detailed device information" /></td>
<td>Open documentation for selected device or detailed device information.</td>
</tr>
<tr>
<td><img src="image" alt="Open inventory" /></td>
<td><img src="image" alt="Open inventory" /></td>
<td>Open inventory.</td>
</tr>
<tr>
<td><img src="image" alt="Activate protocol" /></td>
<td><img src="image" alt="Activate protocol" /></td>
<td>Activate protocol.</td>
</tr>
<tr>
<td><img src="image" alt="Add new device to the network" /></td>
<td><img src="image" alt="Add new device to the network" /></td>
<td>Add new device to the network.</td>
</tr>
<tr>
<td><img src="image" alt="Remove device from the network" /></td>
<td><img src="image" alt="Remove device from the network" /></td>
<td>Remove device from the network.</td>
</tr>
<tr>
<td>Previous symbol</td>
<td>Current symbol</td>
<td>Meaning</td>
</tr>
<tr>
<td>-----------------</td>
<td>----------------</td>
<td>---------</td>
</tr>
<tr>
<td><img src="image1" alt="icon" /></td>
<td><img src="image2" alt="icon" /></td>
<td>Create new network topology using CommDTM and DeviceDTMs.</td>
</tr>
<tr>
<td><img src="image3" alt="icon" /></td>
<td><img src="image4" alt="icon" /></td>
<td>Compares the network topology in the field with the actual physical network, and devices are added to the existing network.</td>
</tr>
<tr>
<td><img src="image5" alt="icon" /></td>
<td><img src="image6" alt="icon" /></td>
<td>Scans the preconfigured topology and shows the report with the scanned device information.</td>
</tr>
<tr>
<td><img src="image7" alt="icon" /></td>
<td><img src="image8" alt="icon" /></td>
<td>Indicates whether there is a connection with the device.</td>
</tr>
<tr>
<td><img src="image9" alt="icon" /></td>
<td><img src="image10" alt="icon" /></td>
<td>Transfer information from the device to FieldCare.</td>
</tr>
<tr>
<td><img src="image11" alt="icon" /></td>
<td><img src="image12" alt="icon" /></td>
<td>Transfer information from FieldCare to the device.</td>
</tr>
<tr>
<td><img src="image13" alt="icon" /></td>
<td><img src="image14" alt="icon" /></td>
<td>Device-specific functions for the selected device.</td>
</tr>
<tr>
<td><img src="image15" alt="icon" /></td>
<td><img src="image16" alt="icon" /></td>
<td>Add plant level.</td>
</tr>
<tr>
<td><img src="image17" alt="icon" /></td>
<td><img src="image18" alt="icon" /></td>
<td>Add item.</td>
</tr>
<tr>
<td><img src="image19" alt="icon" /></td>
<td><img src="image20" alt="icon" /></td>
<td>Remove plant level.</td>
</tr>
<tr>
<td><img src="image21" alt="icon" /></td>
<td><img src="image22" alt="icon" /></td>
<td>Remove item.</td>
</tr>
<tr>
<td><img src="image23" alt="icon" /></td>
<td><img src="image24" alt="icon" /></td>
<td>Open device checklist to show selected devices in the plant.</td>
</tr>
<tr>
<td><img src="image25" alt="icon" /></td>
<td><img src="image26" alt="icon" /></td>
<td>Confirm replaced device.</td>
</tr>
</tbody>
</table>

### New icons

| ![icon](image27) | Disconnected ¹ |
| ![icon](image28) | Set up communication, ready for communication ¹ |
| ![icon](image29) | Communication channel occupied or communication action canceled. ¹ |
| ![icon](image30) | Connected ² |
| ![icon](image31) | W@M symbol, appears in the start bar on the bottom right if a connection to W@M has been established. |
| ![icon](image32) | Switch on touch mode |
| ![icon](image33) | Switch off touch mode |

¹) Status indicator: online/offline status indication of devices in the plant and network view

### 2.3 Text emphasis

<table>
<thead>
<tr>
<th>Emphasis</th>
<th>Meaning</th>
<th>Example</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bold</td>
<td>Keys, buttons, program icons, tabs, menus, commands</td>
<td>Start → Programs → Endress+Hauser In the File menu, select the Print option.</td>
</tr>
<tr>
<td>Angle brackets</td>
<td>Variables</td>
<td>&lt;DVD drive&gt;</td>
</tr>
</tbody>
</table>
2.4 Acronyms used

<table>
<thead>
<tr>
<th>Acronyms</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>CDI</td>
<td>Common Data Interface</td>
</tr>
<tr>
<td>COM</td>
<td>Communication Equipment</td>
</tr>
<tr>
<td>CommDTM</td>
<td>Communication Device Type Manager</td>
</tr>
<tr>
<td>CSV</td>
<td>Character Separated Value</td>
</tr>
<tr>
<td>DTM</td>
<td>Device Type Manager</td>
</tr>
<tr>
<td>DP</td>
<td>Decentralized Peripheral</td>
</tr>
<tr>
<td>FDT</td>
<td>Field Device Tool</td>
</tr>
<tr>
<td>FIFO</td>
<td>First In First Out</td>
</tr>
<tr>
<td>HART</td>
<td>Highway Addressable Remote Transducer</td>
</tr>
<tr>
<td>I/O</td>
<td>Input/Output</td>
</tr>
<tr>
<td>IP</td>
<td>Internet Protocol</td>
</tr>
<tr>
<td>ISS</td>
<td>Internal Service Interface</td>
</tr>
<tr>
<td>LAN</td>
<td>Local Area Network</td>
</tr>
<tr>
<td>LAS</td>
<td>Link Active Scheduler</td>
</tr>
<tr>
<td>MUX</td>
<td>Multiplexer</td>
</tr>
<tr>
<td>NIC</td>
<td>Network Interface Card</td>
</tr>
<tr>
<td>PA</td>
<td>Process Automation</td>
</tr>
<tr>
<td>PC</td>
<td>Personal Computer</td>
</tr>
<tr>
<td>PCD</td>
<td>PROCENTEC Communication Driver</td>
</tr>
<tr>
<td>PCI</td>
<td>Peripheral Component Interconnect</td>
</tr>
<tr>
<td>PCIe</td>
<td>Peripheral Component Interconnect express</td>
</tr>
<tr>
<td>DCS</td>
<td>Distributed Control System</td>
</tr>
<tr>
<td>PROFIBUS</td>
<td>Process Field Bus</td>
</tr>
<tr>
<td>PROFINET</td>
<td>Process Field Network</td>
</tr>
<tr>
<td>SPL</td>
<td>Second Program Loader</td>
</tr>
<tr>
<td>PLC</td>
<td>Programmable Logic Controller</td>
</tr>
<tr>
<td>TCP</td>
<td>Transmission Control Protocol</td>
</tr>
<tr>
<td>UDP</td>
<td>User Datagram Protocol</td>
</tr>
<tr>
<td>USB</td>
<td>Universal Serial Bus</td>
</tr>
</tbody>
</table>

2.5 Documentation

FieldCare SPE500
- Operating Instructions BA00065S/04/EN
- Getting Started KA01303S/04/EN

Field Controller SFC162
Operating Instructions BA00069S/04/EN

Fieldgate FXA520
Operating Instructions BA00051S/00/EN

Fieldgate FXA720
Operating Instructions BA00030S/04/EN

Commubox FXA191
Safety Instructions XA000058F/00/A6
2.6 Registered trademarks

PROFINET® is a registered trademark of the PROFIBUS User Organization, Karlsruhe/Germany.

PROFIBUS® is a registered trademark of the PROFIBUS User Organization, Karlsruhe/Germany.

FOUNDATION™ Fieldbus is the trademark of the FieldComm Group, Austin, TX 78759, USA.

HART®, WirelessHART® is the registered trademark of the FieldComm Group, Austin, TX 78759, USA.

Ethernet/IP is the registered trademark of ODVA, Michigan USA.

Modbus is the registered trademark of Modicon, Incorporated.

All other brand and product names are trademarks or registered trademarks of the companies and organizations in question.
3 FieldCare project

3.1 Creating a project

The first steps in creating a project are always identical. The FieldCare dialog appears by default; this can be deactivated under Extras → Options → Project. The FieldCare dialog is no longer displayed if the None check box is checked.

Creating a project

1. Open FieldCare.
   - The "FieldCare" dialog opens.

2. On the "New" tab, select the Create Project item and click Open.
   - FieldCare opens a new project with a host PC.

3.2 Saving a project

FieldCare projects are stored in a database but are not accessible as files on the hard disk. It is possible to access these files by using FieldCare in file mode. All projects are saved in the same manner.
Saving a project

1. Select File → Save As.
   - The Save Project As dialog opens.

2. Enter a project name and click Save.
   - The project is saved.

3.3 Opening a saved project

Opening a saved project

1. In the FieldCare dialog, click the Existing tab.
   - The 'Open Project' dialog opens. The last projects to be opened are displayed.

2. Select Project and click Open.
   - The project is displayed.

   If the project does not appear on the screen, click View → Network.
4     HART point-to-point connection via Commubox FXA191

4.1     Use cases

The Commubox FXA191 provides a direct connection between a HART device (4 to 20 mA) and the RS232C port (COM port) of a computer. To establish communication with the HART device, a resistor of at least 250 Ω must be provided in the circuit. The way in which this is done depends upon the system architecture and power source used.

To see the HART device, FieldCare requires:
- HART CommDTM
- HART DeviceDTM

⚠️ Observe the maximum total load of the smart transmitter!

**WARNING**

A Commubox FXA191 from a non-Ex installation is used in an Ex installation. Malfunction due overloaded protective circuits.

- A Commubox FXA191 from a non-Ex installation may not be used in an Ex installation.

For detailed information on "Commubox FXA191": Safety instructions → 11

4.1.1     Loop power from controller/field device

![Diagram of Commubox FXA191 connection](image)

1. Operation of Commubox FXA191 in a control loop (I/O card active/device passive or vice versa) Via a resistor ≥ 250 Ω (recommended 270 to 330 Ω) in the control loop

1. I/O card PLC/DCS passive or active
2. Commubox FXA191
3. RS232C
4. FieldCare
5. Field device passive or active
2 Operation of a Commubox FXA191 in a control loop (I/O card active/device passive or vice versa). In the control loop (loop-resistance ≥250 Ω)

1 I/O card PLC/DCS passive or active
2 Commubox FXA191
3 RS232C
4 FieldCare
5 Field device passive or active

4.1.2 Loop power from a transmitter power supply

3 Operation of Commubox FXA191 in a control loop powered by a transmitter power supply. From the control room via the communication sockets of the transmitter power supply.

1 Active power supply (RNS221, RN221-N-A, RN221-N-B (Ex), RMA422, RMA42)
2 Commubox FXA191
3 RS232C
4 FieldCare
5 I/O card PLC/DCS passive
6 Field device (passive)

4 Operation of Commubox FXA191 in a control loop powered by a transmitter power supply. Via the resistor ≥ 250 Ω (recommended 270 to 330 Ω) in the control loop (communication resistor of Commubox FXA191 off)

1 Active power supply (RNS221, RN221-N-A, RN221-N-B (Ex), RMA422, RMA42)
2 Commubox FXA191
3 RS232C
4 FieldCare
5 I/O card PLC/DCS passive
6 Field device (passive)
Operation of Commubox FXA191 in a control loop powered by a transmitter power supply. In the control loop (loop-resistance ≥ 250 Ω)

1. Active power supply (RNS221, RN221N-A, RN221N-B (Ex), RMA422, RMA42)
2. Commubox FXA191
3. RS232C
4. FieldCare
5. I/O card PLC/DCS passive
6. Field device (passive)

4.2 Connection procedure

Normally, the Commubox FXA191 connects to the COM1 port when it is plugged into the computer.

It is recommended that only a native serial port be used. The use of USB/Serial converters is not recommended.

Deactivate the FIFO buffer in the serial port settings.

When working with a modem that is connected to the COM1 port of the computer, you can also select the HART (Point-to-Point) item in the FieldCare dialog. This automatically sets up the project and the program scans for a device with the HART address 0 (standard for non-Multidrop mode).

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   A drop-down list opens.
3. Select **Add Device**.
   - The ‘Add New Device’ dialog opens.

4. Select the **HART Communication** item and click **OK**.
   - The HART CommDTM is added to the network.

5. In the ‘Network’ dialog, right-click **HART Communication**.
   - A drop-down list opens.

6. Select **Configuration**.
   - The ‘HART Communication (Configuration)’ dialog opens.
7. Define the parameters.
   - **Communication interface:** HART modem
     - **Serial interface:** COM1 (communication port), the port can be selected from the drop-down menu if the computer has a second RS232C port (COM2) and the Commubox is connected to this port
     - **HART protocol master:** 5
     - **HART protocol preamble:** 3
     - **HART protocol number of communication retries:** 0
     - **Address scan start address:** 0
     - **Address scan end address:** 0 (highest station address for HART Multidrop)

8. Click **OK**.
   - FieldCare returns to the 'Network' dialog.

9. Right-click **HART Communication**.
   - A drop-down list opens.

10. Select **Create Network**.
    - FieldCare now scans the network and indicates the result.

The DeviceDTM is added to the network tree and the DTM opens.
11. The DTMs are opened as follows if the Commubox FXA191 is connected to a HART Multidrop network and several devices are found:
   In the 'Network' dialog, right-click the device and select Connect or Online Parameterize.

12. Save the project → 13.
   The project is saved.

   If FieldCare cannot find the correct DTM, it will offer alternative versions, graded according to their suitability in the 'Scan Result' dialog. The user has the choice of accepting a DTM of less quality, or canceling the scan.
   If no new DTM is available, the user can still integrate the device by using the HART iDTM.
5 HART point-to-point connection via Commubox FXA195

5.1 Use cases

The Commubox FXA195 provides a direct connection between a HART device (4 to 20 mA) and the USB port of a computer. To establish communication with the HART device, a resistor of at least 250 Ω must be provided in the circuit. The way in which this is done depends upon the system architecture and power source used.

To see the HART device, FieldCare requires:
- HART CommDTM
- HART DeviceDTMs

Observe the maximum total load of the smart transmitter.

The communication resistor (250 Ω) integrated in the Commubox should not be connected in parallel to a power supply point greater than 15 V. If the communication resistor is used, it must always be incorporated into the 4 to 20 mA circuit.

⚠️ WARNING

A Commubox FXA195 from a non-Ex installation is used in an Ex installation. Malfunction due overloaded protective circuits.
- A Commubox FXA195 from a non-Ex installation may not be used in an Ex installation.

For detailed information on "Commubox FXA195": Safety instructions →  11

5.1.1 Loop power from controller/field device

![Diagram](image)

Operation of a Commubox FXA195 in a control circuit (I/O card active/device passive or vice versa). In the control circuit (communication resistor of FXA195 on)

1 I/O card PLC/DCS passive or active
2 Commubox FXA195
3 USB
4 FieldCare
5 Field device passive or active
### 7  Operation of a Commubox FXA195 in a control circuit (I/O card active/device passive or vice versa). Via a resistor ≥ 250 Ω (recommended 270 to 330 Ω) in the control circuit (communication resistor of FXA195 off)

1. I/O card PLC/DCS passive or active
2. Commubox FXA195
3. USB
4. FieldCare
5. Field device passive or active

### 8  Operation of a Commubox FXA195 in a control circuit (I/O card active/device passive or vice versa). In the control circuit (loop-resistance ≥ 250 Ω)

1. I/O card PLC/DCS passive or active
2. Commubox FXA195
3. USB
4. FieldCare
5. Field device passive or active

#### 5.1.2  Loop power from the transmitter power supply

### 9  Operation of Commubox FXA195 in a control loop powered by a transmitter power supply. From the control room via the communication sockets of the transmitter power supply.

1. Active power supply (RNS221, RN221N-A, RN221N-B (Ex), RMA422, RMA42)
2. Commubox FXA195
3. USB
4. FieldCare
5. I/O card PLC/DCS passive
6. Field device (passive)
10 Operation of Commubox FXA195 in a control loop powered by a transmitter power supply. In the control loop (communication resistor of FXA195 on)

1 Active power supply (RNS221, RN221N-A, RN221N-B (Ex), RMA422, RMA42)
2 Commubox FXA195
3 USB
4 FieldCare
5 I/O card PLC/DCS passive
6 Field device (passive)

11 Operation of Commubox FXA195 in a control loop powered by a transmitter power supply. Via a resistor ≥ 250 Ω (recommended 270 to 330 Ω) in the control loop (communication resistor of FXA195 off)

1 Active power supply (RNS221, RN221N-A, RN221N-B (Ex), RMA422, RMA42)
2 Commubox FXA195
3 USB
4 FieldCare
5 I/O card PLC/DCS passive
6 Field device (passive)

12 Operation of Commubox FXA195 in a control loop powered by a transmitter power supply. In the control loop (loop-resistance ≥ 250 Ω)

1 Active power supply (RNS221, RN221N-A, RN221N-B (Ex), RMA422, RMA42)
2 Commubox FXA195
3 USB
4 FieldCare
5 I/O card PLC/DCS passive
6 Field device (passive)
5.2 Installing the Commubox FXA195 driver

The computer automatically recognizes the Commubox FXA195. If this is not the case, the driver must be installed as described in ‘Appendix A’ → 178.

Installing the driver

1. Check the COM port:
   Select Configuration → Control Panel → System.
2. Click Device Manager.
3. Open Ports (COM and LPT).
   The COM port is displayed and assigned to the Commubox.

5.3 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the ‘Network’ dialog, right-click Host PC.
   A drop-down list opens.
3. Select Add Device.
   The ‘Add New Device’ dialog opens.
4. Select the HART Communication item and click OK.
   The HART CommDTM is added to the network.
5. In the 'Network' dialog, right-click **HART Communication**.
   ➤ A drop-down list opens.

6. Select **Configuration**.
   ➤ The ‘HART Communication (Configuration)’ dialog opens.

7. Define the parameters.
   ➤ **Communication interface**: HART modem
   ➤ **Serial interface**: COMx, the interface is in the drop-down menu
   ➤ **HART protocol master**: Secondary Master
   ➤ **HART protocol preamble**: 5
   ➤ **HART protocol number of communication retries**: 3
   ➤ **Address scan start address**: 0
   ➤ **Address scan end address**: 0 (highest station address for HART Multidrop)

8. Click **OK**.
   ➤ FieldCare returns to the 'Network' dialog.

9. Right-click **HART Communication**.
   ➤ A drop-down list opens.
10. Select **Create Network**.

FieldCare now scans the network and indicates the result.

The DeviceDTM is added to the network tree and the DTM opens.

11. The DTMs are opened as follows if the Commubox FXA195 is connected to a HART Multidrop network and several devices are found:

In the 'Network' dialog, right-click the device and select **Connect** or **Online Parameterize**.

12. Save the project → 13.

The project is saved.

*If FieldCare cannot find the correct DTM, it will offer alternative versions, graded according to their suitability in the 'Scan Result' dialog. The user has the choice of accepting a DTM of less quality, or canceling the scan. If no new DTM is available, the user can still integrate the device by using the HART iDTM.*
6  HART via Fieldgate FXA520 and Pepperl+Fuchs multiplexer

6.1  Use cases

To see the HART devices in the use cases detailed below, FieldCare requires:
- Fieldgate FXA520 CommDTM
- HART multiplexer master KFD2-HMM-16 (FDT) CommDTM
- HART DeviceDTMs

In addition, the computer must be assigned to a network address in same domain as Fieldgate FXA520 before it can connect with its CommDTM.

Fieldgate FXA520 must be commissioned and assigned a network IP address before a connection can be established.

For detailed information on "Fieldgate FXA520": Operating Instructions → 11

6.1.1  Parallel access to HART control loop with 4 to 20 mA

In this use case, the HART devices are connected to an analog I/O card (4 to 20 mA) of a programmable logic controller. Normally, the devices will be powered by the card, but in the case of 4-wire devices an external power supply will be required. Two-wire devices can also be used in active mode, in which case external power sources will also be required. The HART signal is accessed via a multiplexer and Fieldgate FXA520.
When the Pepperl+Fuchs KFD2-HMM-16 multiplexer is used it is possible to connect 30 devices to one Fieldgate FXA520. They can be arranged as 15 + 15 or as 16 + 14.

### 6.1.2 Direct/remote access to a HART monitoring system

This use case is a typical Fieldgate FXA520 inventory monitoring application where the process values are acquired via a HART multiplexer. The same architecture can be used to give FieldCare access to the devices for parameterization.
6.2 Connection procedure

The following example shows how the Fieldgate FXA520 can be commissioned with FieldCare. It is assumed that the FXA520 DTM is already installed.

6.2.1 Connecting and configuring Fieldgate FXA520

Establishing a connection

1. Create a project → 13.

2. In the 'Network' dialog, right-click Host PC.
   - A drop-down list opens.
3. Select **Add Device**.
   
   The 'Add New Device' dialog opens.

4. Select the **FXA520** item and click **OK**.
   
   The FXA520 is added to the network.

5. In the 'Network' dialog, right-click **FXA520**.
   
   A drop-down list opens.
6. Select **Configuration**.
   - The "FXA520 (Configuration)" dialog opens.

![Configuration dialog](image)

7. Enter the following parameters, and press **Enter** to confirm each entry.
   - If the user name and password of the FXA520 (default: super/super) have been changed, the values must be entered in the appropriate fields.
     - **Access Mode**: Fieldgate direct
     - **Connection Type**: LAN → Fieldgate
     - **Communication Mode**: Direct (pass-through-HART)
     - **Remote IP Address**: IP address of the Fieldgate (default: 192.168.252.1)

8. Close the "FXA520 (Configuration)" dialog by clicking **X** in the top right-hand corner.
9. In the 'Network' dialog, right-click **FXA520**.
   - A drop-down list opens.

10. Select **Create Network**.
    - The 'Select Communication Channel' dialog opens.

![Select communication channel](image)

11. Select the **RS485CH** option.
12. Click **OK**.
   - The scan is started.
13. Click OK.
   🔄 The multiplexer DTM is added to the network.

FieldCare is connected and configured.

If only one multiplexer is found, its DTM is added to the network. If there are two multiplexers or if the DTM quality does not equal "1", the 'Scanning Result' dialog opens automatically.

6.2.2 Commissioning the Pepperl+Fuchs multiplexer

When the multiplexer is added to the network, the 'Configuration' dialog of the multiplexer opens automatically. If this is not the case or if two multiplexers are connected to Fieldgate FXA520, you must invoke the 'Configuration' dialog manually.

Commissioning the multiplexer

1. Right-click the KFD2-HMM-16 (FDT) item and select Configuration.
   🔄 The 'Configuration' dialog opens.

2. Enter all the necessary information, e.g. the tag and description.

3. Click the X in the top right-hand corner.
   🔄 The multiplexer DTM closes.

4. In the 'Network' dialog, right-click Multiplexer.
   🔄 A drop-down list opens.

5. Select Add Device.
   🔄 The 'Add New Device' dialog opens.

6. Select the KFD2-HMM-16 (FDT) item and click OK.
The multiplexer is added to the network.

Although from the hardware point of view only one unit exists, at least two DTM's are required for the multiplexer head station. These comprise a master KFD2-HMM-16 (Master) and a slave KFD0-HMS-16 (Slave00). Additional slaves must be added according to the number of multiplexer channels in use.

Assigning device to channel

1. In the 'Assign Device to Channel' dialog, select the Slave00 item.

   ![Assign Device to Channel dialog]

2. Click OK.

   The slave is added to the 'Network' dialog.

If a second master or additional slave is present, repeat Steps 1 and 2 to add it to the Network View.

Fieldgate FXA520 can handle a maximum of 30 devices with its Web server. For FieldCare the number is higher, but the FXA520 cannot be used to display the measured values.

Creating a network

1. In the 'Network' dialog, right-click a Slave.

   A drop-down list opens.
2. Select **Create Network**.
   - The "Select Communication Channel" dialog opens.

3. Click **OK**.
   - All the connected devices are scanned.
   - The project looks something like this:

4. In the "Network" dialog, right-click a device.
   - A drop-down list opens.
5. Select **Online Parameterize**.
   - The DeviceDTM opens. If the DeviceDTM is not connected, first select Connect.
   - The device can now be configured in accordance with the Operating Instructions.

6. Save the project → 13.
7  HART via Pepperl+Fuchs LB/FB Remote I/O

7.1  Use case

This chapter describes how FieldCare should be configured for a plant that uses a Pepperl+Fuchs LB/FB Remote IO. The PC with FieldCare installed is connected to a PLC (e.g. a Melsec Q12 from Mitsubishi) via Ethernet. The PLC connected with the Remote IO via PROFIBUS DP; Remote I/O is connected to several HART field devices.

The following software packages must be installed and configured on the PC:

![Diagram of connection setup](image)

7.2  Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC. A drop-down list opens.
3. Select **Add Device**.
   * The ‘Add New Device’ dialog opens.

4. Select the **MXCommDTM-PBDP** item and click **OK**.
   * MXCommDTM-PBDP is added to the network.

5. In the ‘Network’ dialog, right-click **MXCommDTM-PBDP**.
   * A drop-down list opens.

6. Select **Add Device**.
   * The ‘Add New Device’ dialog opens.

7. Select the **LB 8109 LB-DPV1 UNICOM Interface** item and click **OK**.
   * LB 8109 LB-DPV1 UNICOM Interface is added to the network.
8. In the "LB 8109 LB-DPV1 UNICOM Interface" dialog, right-click **LB 8109 LB-DPV1 UNICOM Interface**.  
   ➜ A drop-down list opens.

9. Select **Create Network**.  
   ➜ A dialog opens.

10. Select communication channels and slots that must be scanned.  
    ➜ Cards are scanned.

11. Under **Create Network - Scan Result**, select SLOT 03 and click **Assign Device Type (DTM)**.  
    ➜ The "Assign Device Type (DTM)" dialog opens.

12. Tick the box **Show All Installed Device Types of this Protocol**.  
    ➜ All the device types installed for this protocol are displayed.
13. Select the device DTM **LB3106 HART Transmitter Power Supply** and click **OK**. The LB 3106 HART transmitter power supply is assigned to SLOT 03.

Repeat the previous step for all the DeviceDTMs found and press **OK** to confirm. FieldCare can be used once all the DeviceDTMs have been assigned.

The Pepperl+Fuchs FB/LB can be used with a Fieldgate SFG500 in the same way.
8  HART via RS232 to RS485 converter and Pepperl+Fuchs multiplexer

8.1  Use cases

To see the HART devices in the use cases detailed below, FieldCare requires:

- RS232 to RS485 to converter (e.g. ExpertDAQ EX9520)
- HART multiplexer master KFD2-HMM-16 (FDT) CommDTM
- HART DeviceDTMs

8.1.1  Direct/remote access to a HART monitoring system

This use case is a typical application where the process values are acquired via a HART multiplexer (MUX). The same architecture can be used to give FieldCare access to the devices for parameterization.

In this case, the devices must be powered, e.g. by a RNS221 or RN211N-B power unit for non-hazardous and hazardous areas respectively.
8.2 Connection procedure

The following example shows how the multiplexer can be commissioned with FieldCare. As a prerequisite, the HART Comm DTM must be installed and the PC must have a serial interface to COM1. In addition, the Pepperl+Fuchs drivers must be installed: DTM Collection HART Multiplexer/DTM Collection HART Multiplexer on the Pepperl+Fuchs homepage www.pepperl-fuchs.com.

8.2.1 Connecting and configuring Fieldgate SFG500

Establishing a connection

1. Create a project →  13.
2. In the 'Network' dialog, right-click Host PC.
   ➡️ A drop-down list opens.
3. Select Add Device.
   ➡️ The 'Add New Device' dialog opens.
4. Select the HART Communication item and click OK.
   ➡️ The HART Communication DTM is added to the network.
5. In the 'Network' dialog, right-click HART Communication.
   ➡️ A drop-down list opens.
6. Select **Configuration**.
   - The "HART Communication (Configuration)" dialog opens.

   ![HART Communication (Configuration) dialog]

7. Define the parameters.
   - **Communication Interface:** HART multiplexer
     - **Serial Interface:** COM1
     - **Baud Rate:** 9600
     - **RTS Control:** Disable
     - **HART Protocol:** Primary Master
     - **Preamble and Number of Communication Retries:** leave default setting
     - **Address Scan:** Start and end address set to 1

8. In the "Network" dialog, right-click the **HART Communication** item.
   - A drop-down list opens.

9. Select **Create Network**.
   - Scanning is performed.
     - If the message "Automatic DTM identification of one or more devices failed..." appears, click **OK** to confirm.
     - The KFD2-HMM-16(FDT) item is added to the network.

10. In the "Network" dialog, right-click the **KFD2-HMM-16(FDT)** item.
    - A drop-down list opens.

11. Select **Add New Devices**.
    - The "Add New Device" dialog opens.
12. Select the **KFD0-HMS-16** item and click **OK**. The 'Assign Device to Channel' dialog opens.

13. Select **Slav00** as the channel because the KFD2-HMM-16 is the master and slave and the slave automatically and unalterably has 0 as its address. The **KFD0-HMS-16** is added to the network.

14. In the 'Network' dialog, right-click the **KFD0-HMS-16** item. The 'Select Communication Channel' dialog opens.

The channels correspond to the ports on the 'KFD0-HMS-16' termination board.

15. Typically select all the channels to which HART devices are connected and press **OK** to confirm. The scan starts. All the connected devices are displayed and can be changed.

A successful connection is not possible via USB serial converter and RS232/RS485 interface converter.
9 HART via Rockwell Automation ControlLogix

9.1 Use case

The PlantPAx is a system to which different Rockwell Automation modules can be appended. The following range of I/O modules can be used:

- HART I/O 1756sc-IF8H, 1756sc-IF16H, 1756sc-OF8H
- FLEX I/O 1794sc-IF8IH
- POINT I/O 1734sc-IE4CH, 1734sc-IE2CH, 1734sc-OE2CIH
- COMPACT I/O 1769sc-IF4IH, 1769sc-IF20H

To see the HART devices in the use cases detailed below, FieldCare requires:

- HART CommDTM
- HART DeviceDTMs
- RSLinx Classic

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Access via ControlLogix to a HART network

1. FieldCare
2. Ethernet
3. ControlLogix HART I/O
4. Flex I/O
5. Point I/O
6. Compact I/O

9.2 Connection procedure

The DTM catalog must be updated before you can start connecting.

For detailed information on "Updating the DTM catalog": Getting Started → 11

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC.
   - A drop-down list opens.
3. Select **Add Device**.
   ➔ The 'Add New Device' dialog opens.

4. Select the **RSLinx 1756 Backplane** item and click **OK**.
   ➔ The RSLinx 1756 Backplane is added to the network.

5. In the 'Network' dialog, double-click **RSLinx 1756 Backplane** in the Device Type (DTM) column.
   ➔ The 'RSLinx 1756 Backplane (Configuration)' dialog opens.

6. Click **Select Path**.
   ➔ The 'Select 1756-Backplane' dialog opens.

7. Open the **AB-ETHIP-1, Ethernet** item. (This name can be selected individually!)

8. Select a **device** and click **OK**.
   ➔ The **device** is added to the network.

9. Enter the slot number and press Enter to confirm.
10. In the "Network" dialog, right-click the RSLinx 1756 Backplane item.
   ➤ A drop-down list opens.

11. Select Create Network.
   ➤ FieldCare scans the network and indicates the result. The DeviceDTM is added to
   the network.

Save the project → 13.

If no DeviceDTM is installed, FieldCare states that proper communication can only be
ensured after the DTM has been installed.

There is no possibility to connect to the device if the matching DTM is not installed:
– Right-click Device and select Connect
– Right-click Device and select Online Parameterize

9.3 Access to device data

Device access

1. In the "Network" dialog, right-click a device.
   ➤ A drop-down list opens.

2. Select Connect.
   ➤ The DeviceDTM is connected and all the arrows appear green.

3. In the "Network" dialog, double-click the connected device in the Device Type (DTM)
   column.
   ➤ The device data are displayed.

4. In the "Network" dialog, right-click a device.
   ➤ A drop-down list opens.

5. Click Observe.
   ➤ The measured values are displayed.

FieldCare offers additional functions, such as:
- Switching device mode to connected or not connected
- Reading data from the device
- Writing data to the device
- Device-specific functions
10 HART via RSG45

10.1 Use case

To see all the devices on the HART segment, FieldCare requires:
- RSG45 HART CommDTM
- HART DeviceDTMs

10.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC.
   - A drop-down list opens.
3. Select Add Device.
   - The "Add New Device" dialog opens.
4. Select the **RSG45 HART Communication** item and click **OK**.  
   ➤ RSG45 HART Communication is added to the network.

5. In the 'Network' dialog, right-click **RSG45 HART Communication**.  
   ➤ A drop-down list opens.

6. Select **Configuration**.  
   ➤ The 'RSG45 HART Communication (Configuration)' dialog opens.

7. On the 'Configuration' tab, enter the RSG45 IP address, the RSG45 port and the address range for scanning the Memograph M RSG45, and then click **Apply**.

8. In the 'Network' dialog, right-click **RSG45 HART Communication**.  
   ➤ A drop-down list opens.
9. Select **Create Network**.  
   The 'Select Communication Channel' dialog opens.

10. Select the channels to be scanned and click **OK**.  
    FieldCare scans the selected channels and adds the devices found to the network.

11. In the 'Network' dialog, right-click a **device**.  
    A drop-down list opens.

12. Select **Connect**.  
    The arrows next to the device appear green.
13. In the **Network** dialog, right-click a **device**.  
   ➝ A drop-down list opens.

14. Select **Online Parameterize**.  
   ➝ The DeviceDTM opens.

The device can now be configured in accordance with the Operating Instructions.

15. Save the project → 13.
11  HART Multidrop or HART point-to-point connection via Fieldgate FXA520

11.1  Use cases

To see the HART devices in the use cases detailed below, FieldCare requires:

- HART CommDTM
- HART DeviceDTMs

Fieldgate FXA520 must be commissioned and assigned a network IP address before you can start connecting.

The computer must be assigned to a network address in same domain as Fieldgate FXA520 before it can connect with its CommDTM.

For detailed information on "Fieldgate FXA520": Operating Instructions → 11
For detailed information on "Setting up the IP address": Operating Instructions → 11

11.1.1  HART Multidrop

This use case is a typical Fieldgate FXA520 inventory monitoring application where the process values are acquired via a HART Multidrop bus. The same architecture can be used to give FieldCare access to the devices for parameterization.

![Diagram of HART Multidrop via Fieldgate FXA520](image)

1  FieldCare
2  Ethernet
3  Fieldgate FXA520 Multidrop power supply
4  Channel 0 with maximum 8 devices
5  Channel 1 with maximum 8 devices
6  Fieldgate FXA520

11.1.2  HART point-to-point connection

The two HART channels (4 to 20 mA) of the Fieldgate FXA520 can also be used to make point-to-point connections to individual HART devices.
11.2  Connection procedure

To establish the connection, the FXA520 DTM must be installed.

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.  A drop-down list opens.
3. Select **Add Device**.
   🔽 The 'Add New Device' dialog opens.

4. Select the **FXA520** item and click **OK**.
   🔽 The FXA520 is added to the network.

5. In the 'Network' dialog, right-click **FXA520**.
   🔽 A drop-down list opens.
6. Select **Configuration**.
   - The "FXA520 (Configuration)" dialog opens.

   ![Configuration dialog](image)

7. Enter the following parameters in the "FXA520 (Configuration)" dialog and confirm each entry.
   - If the FieldCare user name and password have been changed, the values must be entered in the appropriate fields.
     - **Access Mode**: Fieldgate direct
     - **Connection Type**: LAN → Fieldgate
     - **Communication Mode**: Direct (pass-through-HART)
     - **Remote IP Address**: IP address of the Fieldgate (default: 192.168.252.1)

8. Close the "FXA520 (Configuration)" dialog by clicking **X** in the top right-hand corner.

9. In the 'Network' dialog, right-click **FXA520**.
   - A drop-down list opens.

10. Select **Create Network**.
    - The 'Select Communication Channel' dialog opens.
11. Select the **HARTCH0** and/or **HARTCH1** option (select both in this case) and click **OK**.
   - The scan is started. The devices found are assigned to their DTMs and added to the project.

12. In the 'Network' dialog, right-click a device.
   - A drop-down list opens.

13. Select **Connect**.
   - The connection to the DeviceDTM is established.

14. In the 'Network' dialog, right-click a device.
   - A drop-down list opens.

15. Select **Online Parameterize**.
   - The DeviceDTM opens.

16. Save the project — 13.
12  HART point-to-point or HART Multidrop via MACTek Bluetooth modem

12.1  Use cases
To see the HART device, FieldCare requires:
- HART CommDTM
- HART DeviceDTMs

- Bluetooth must be enabled on the computer.
- The Bluetooth modem must be installed on the computer and the Bluetooth connection set up → 178.

12.1.1  Point-to-point connection
In a point-to-point connection, the MACTek modem is connected in parallel to the measuring device or in parallel to the communication resistor.

12.1.2  Multidrop connection
In a Multidrop connection, the MACTek modem is connected to the bus line.
12.2 Connection procedure

1. Switch on the MACTek modem.
2. In the "Bluetooth Settings" dialog, select Bluetooth → New Connect.

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC. A drop-down list opens.
5. Select **Add Device**.
   - The "Add New Device" dialog opens.

4. Select the **HART Communication** item and click **OK**.
   - The HART Communication DTM is added to the network.

5. In the 'Network' dialog, right-click **HART Communication**.
   - A drop-down list opens.
6. Select **Configuration**.
   - The ‘COM40 (Configuration)’ dialog opens.

   ![Configuration Dialog](image)

7. Define the parameters.
   - **Communication interface**: HART modem
     - **Serial interface**: COMx, the interface is in the drop-down menu
     - **HART protocol master**: 5
     - **HART protocol preamble**: 3
     - **HART protocol number of communication retries**: 0
     - **Address scan start address**: 0
     - **Address scan end address**: 0 (highest station address for HART Multidrop)

8. Click **OK**.
   - FieldCare returns to the ‘Network’ dialog.

9. Right-click **HART Communication**.
   - A drop-down list opens.

10. Select **Create Network**.
    - FieldCare now scans the network and indicates the result.

    ![DeviceDTM Added](image)

The DeviceDTM is added to the network tree and the DTM opens.
The DTMs are opened as follows if the Commubox FXA195 is connected to a HART Multidrop network and several devices are found:

In the 'Network' dialog, right-click the device and select **Connect** or **Online Parameterize**.

Save the project →  13.

If FieldCare cannot find the correct DTM, it will offer alternative versions, graded according to their suitability in the 'Scan Result' dialog. The user has the choice of accepting a DTM of less quality, or canceling the scan.

If no new DTM is available, the user can still integrate the device by using the HART iDTM.
13  HART via SFG250 Ethernet gateway

13.1  Use case

Before a connection can be established between FieldCare and the device it is necessary to check whether the gateway is accessible in the network.

13.2  Connection procedure

Establishing a connection

1. Create a project

2. In the 'Network' dialog, right-click Host PC.
   - A drop-down list opens.

3. Select Add Device.
   - The 'Add New Device' dialog opens.
4. Select the **isNet Lite** item and click **OK**.
   - IsNet Lite is added to the network.

5. In the 'Network' dialog, right-click **isNet Lite**.
   - A drop-down list opens.

6. Select **Configuration**.
   - The "isNet Lite (Configuration)" dialog opens.

7. Enter the **IP address**, select **channel** and click **OK**.

8. In the 'Add New Device' dialog, select the **isNet H@rt(8 channels)** item and click **OK**.
   - IsNet H@rt(8 channels) is added to the network.

9. In the 'Network' dialog, right-click **isNet H@rt(8 channels)**.
   - A drop-down list opens.
10. Select **Offline Parameterize**.
   ➤ The "isNet H@rt(8 channels) (Offline Parameterize)" dialog opens.

11. In the 'Network' dialog, right-click a device.
   ➤ A drop-down list opens.

12. Select **Online Parameterize**.
   ➤ The configuration can now be made.
14  HART via HIMA multiplexer HIMAX

14.1  Use case
A PC with FieldCare is connected via Ethernet to a HIMA multiplexer HIMAX to which several HART devices are connected.

| 1 | FieldCare |
| 2 | Ethernet  |
| 3 | HIMA multiplexer HIMAX |

To see all the devices on the HART segment, FieldCare requires three DTMs:
- HIMA HART IP CommDTM
- HIMA X ComDTM
- HIMA HART DeviceDTM

In addition, two setups must be downloaded from the HIMA website (www.hima.com) and executed:
- HIMAX_DTM_SETUP_1_0_0_1
- EMUXCommDTM_HIMA_Setup_1_1_0_6

14.2  Connection procedure

Establishing a connection
1. Create a project ➔ 13.
2. In the ‘Network’ dialog, right-click Host PC.
   ➔ A drop-down list opens.
3. Select **Add Device**.  
   - The 'Add New Device' dialog opens.

![Add Device](image1.png)

4. Select the **HART IP Communication** item and click **OK**.  
   - HART IP Communication is added to the network.

5. In the 'Network' dialog, right-click **HART IP Communication**.  
   - A drop-down list opens.

6. Select **Other Functions → DTM Addresses**.  
   - The 'HART IP Communication' configuration window opens.

![HART IP Communication](image2.png)

7. The IP address of the multiplexer must be configured in the "UDP Address" field.

8. In the 'Network' dialog, right-click **HART IP Communication**.  
   - A drop-down list opens.

9. Select **Add Device**.  
   - The 'Add New Device' dialog opens.

![Add Device](image3.png)

10. Select the **X-COM-DTM** item and click **OK**.  
    - X-COM-DTM is added to the network.

11. In the 'Network' dialog, right-click **X-COM-DTM**.  
    - A drop-down list opens.

12. Select **Connect**.  
    - The connection is established.
13. In the "Network" dialog, right-click Additional Functions → HART Modules.
   ➔ The available modules are added under the X-COM-DTM (X-HART-DTM items).

14. In the "Network" dialog, right-click X-HART-DTM.
   ➔ A drop-down list opens.

15. Select Add Device.
   ➔ The "Add New Device" dialog opens.

16. Select the Create Network item and click OK.

A dialog appears in which all the available HART channels are displayed.

In this dialog it is possible to disable HART channels that are not used and are excluded from subsequent scanning in order to speed up the process. After scanning, all the HART devices found are displayed in the network view and can be configured.
15  WirelessHART Adapter SWA70 via HART modem

15.1  Use case

With regard to operation with FieldCare, the WirelessHART Adapter SWA70 acts like all other HART devices. The connection can be established with a standard HART modem e.g. Commubox FXA191, Commubox FXA195 or MACTek.

The HART modem can be connected either to terminals 5 and 6 or to terminals 7 and 8 of the WirelessHART Adapter.

For communication via a MACTek modem, a 250 Ω communication resistor must be used.

A 250 Ω communication resistor must be used or switched on for communication via Commubox FXA195.

If the WirelessHART Adapter is operated in a control loop with a communication resistor no additional resistor is needed.

The COM port number is assigned when installing the Commubox FXA195 or MACTek modem. This number is required later on.

To establish the connection via FieldCare, the COM port must be configured for the selected HART modem. The HART CommDTM and the SWA70 DTM are needed for the SWA70.

15.2  Connection procedure

Check whether the WirelessHART Adapter is connected to a power supply unit and is in the communication mode.

For detailed information on the "WirelessHART Adapter SWA70": Operating Instructions → 11
Establishing a connection

1. Create a project →  13.
2. In the 'Network' dialog, right-click Host PC.
   ➔ A drop-down list opens.

3. Select Add Device.
   ➔ The "Add New Device" dialog opens.

4. Select the HART Communication item and click OK.
   ➔ HART Communication DTM is added to the network.
5. In the 'Network' dialog, right-click HART Communication.
   ➔ A drop-down list opens.
6. Select **Configuration**.

   The "HART Communication (Configuration)" dialog opens.

   ![Configuration Dialog](image)

   - Communication interface: HART modem
   - Serial port: e.g. COMx (port the modem is connected to)
   - HART protocol master: Secondary Master
   - HART protocol preamble: 5
   - HART protocol number of communication retries: 7
   - Address scan start address: 14 since scanning is quicker
   - Address scan start address: 15 since this is the default address of the WirelessHART Adapter

7. Enter the following parameters, and press Enter to confirm each entry.

   - Communication interface: HART modem
   - Serial port: e.g. COMx (port the modem is connected to)
   - HART protocol master: Secondary Master
   - HART protocol preamble: 5
   - HART protocol number of communication retries: 7
   - Address scan start address: 14 since scanning is quicker
   - Address scan start address: 15 since this is the default address of the WirelessHART Adapter

8. Click **OK**.

9. In the "Network" dialog, right-click **COM8**.

   A drop-down list opens.

10. Select **Create Network**.

    The WirelessHART Adapter is added to the network and the **WirelessHART Adapter DTM** opens.

11. Save the project → 13.

    For detailed information on "Configuring the WirelessHART Adapter SWA70":
    Operating Instructions → 11
16 WirelessHART Fieldgate SWG70 via Ethernet

16.1 Use case

The WirelessHART Fieldgate SWG70 is configured via its Ethernet interface.

Fieldgate SWG70 is supplied with the default address of 192.168.1.1. This matches the default address of the HART IP CommDTM.

The computer and the SWG70 must be in the same address domain (IP address, subnet mask). This must be taken into consideration if the address of the computer or SWG70 is changed.

To see the Fieldgate SWG70, FieldCare requires:
- HART IP CommDTM
- SWG70 DTM

The HART IP CommDTM and the SWG70-DTM are needed to connect via FieldCare.

16.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   - A drop-down list opens.
3. Select **Add Device**.
   - The 'Add New Device' dialog opens.

![Add Device Dialog](image1)

4. Select the **HART IP Communication** item and click **OK**.
   - HART IP Communication is added to the network.

5. In the 'Network' dialog, right-click **HART IP Communication**.
   - A drop-down list opens.

![Network Dialog](image2)

6. Select **Add Device**.
   - The 'Add New Device' dialog opens.

![Add Device Dialog](image3)

7. Select **WirelessHART Fieldgate** and click **OK**.
   - FieldCare automatically recognizes and selects the right DTM and the 'Add New Device' dialog closes.

![WirelessHART Fieldgate](image4)
8. If the configured IP address (192.168.1.1) or the Ethernet port (5094) of the Fieldgate SWG70 has been changed or a new Fieldgate address must be entered, proceed as follows:
   In the "Network" dialog, right-click HART IP Communication.
   ➤ A drop-down list opens.

9. Select Other Functions → Set DTM Addresses.
   ➤ The "HART IP Communication (Set DTM Addresses)" dialog opens.

10. Enter the new IP address and/or Ethernet UDP port number.
11. Click Update Changed Data.
12. Close the "HART IP Communication (Set DTM Addresses)" dialog.
13. Right-click the WirelessHART Fieldgate item in the "Network" dialog.
   ➤ A drop-down list opens.

14. Select Connect.
   ➤ The HART IP CommDTM and WirelessHART Fieldgate are connected and all the arrows appear green.
15. In the "Network" dialog, click WirelessHART Fieldgate.
   ➤ A drop-down list opens.
16. Select **Online Parameterize**.
   The “WirelessHART Fieldgate (Online Parameterize)” dialog opens.

17. Expand all the submenus of the directory tree to reveal the parameter blocks.
The device can now be configured in accordance with the Operating Instructions.

The WirelessHART Fieldgate DTM can also be used to scan for WirelessHART
Adapters and devices in the network.

For detailed information on "WirelessHART Fieldgate SWG70": Operating Instructions
→ 11
17  Modbus via RS485 Modbus

17.1  Use case

To see all the devices on the Modbus segment, FieldCare requires:
- Modbus DTM
- Modbus DeviceDTMs

17.2  Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   ➞ A drop-down list opens.
3. Select Add Device.
   ➞ The "Add New Device" dialog opens.
1. Select the **Modbus Serial Communication DTM** item and click **OK**.  
   - The Modbus Serial Communication DTM is added to the network.

2. In the 'Network' dialog, right-click **Modbus Serial Communication DTM**.  
   - A drop-down list opens.

3. Select **Configuration**.  
   - The 'Modbus Serial Communication DTM (Configuration)' dialog opens.

4. On the 'Configuration' tab, select **COM3** for the COM port.

5. Select the 'Request' tab.

6. For the request mode, select **Single-point**, enter the address **247** and click **Apply**.  
   - The changes are accepted and saved.

7. In the 'Network' dialog, right-click **Modbus Serial Communication DTM**.  
   - A drop-down list opens.

8. Select **Create Network**.  
   - FieldCare scans the network and indicates the result. The **MODBUS_SERIALCommChannel** is added to the network.  
     The 'Online Parameterize' dialog opens and the device can be parameterized.
18 EtherNet/IP via Ethernet

18.1 Use case

To see all the devices on the Ethernet segment, FieldCare requires:
- EtherNet/IP CommDTM
- EtherNet/IP DeviceDTMs

18.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC.
   - A drop-down list opens.
3. Select Add Device.
   - The "Add New Device" dialog opens.
4. Select the **EtherNet/IP Comm Adapter** item and click **OK**.
   ⇨ EtherNet/IP Comm Adapter is added to the network.

5. In the 'Network' dialog, right-click **EtherNet/IP Comm Adapter**.
   ⇨ A drop-down list opens.

6. Select **Configuration**.
   ⇨ The 'EtherNet/IP Comm Adapter (Configuration)' dialog opens.

7. On the 'Configuration' tab, enter the IP address of the PC under host address.

8. Select the 'Request' tab.

9. For the request mode, select **Multi-point**, enter the **IP address** start address and click **Apply**.
   ⇨ The changes are accepted and saved.

10. In the 'Network' dialog, right-click **EtherNet/IP Comm Adapter**.
    ⇨ A drop-down list opens.

11. Select **Create Network**.
    ⇨ FieldCare scans the network and indicates the result. The **device** is added to the network.  
     The 'Online Parameterize' dialog is displayed and the device can be parameterized.
19 PROFINET - PROFIBUS PA Softing Gateway

19.1 Use case

The Softing PROFINET – PROFIBUS PA Gateway pnGATE PA allows a PROFINET network to connect to a PROFIBUS PA segment. A PC with FieldCare is connected to the PROFINET network via a switch.

To see all the devices on the PROFIBUS PA segment, FieldCare requires:
- PROFIBUS DeviceDTMs
- PROFIdtm DPV1 CommDTM
- PROFIBUS driver PROFIboard

![Diagram](image)

1. FieldCare
2. Ethernet
3. Gateway
4. PROFINET
5. Gateway pnGATE PA
6. PROFIBUS PA

19.2 Setting up the gateway

Before a connection is established with FieldCare, it is necessary to configure the PROFIBUS Control Panel for the pnGATE and the IP address.

For detailed information in this regard, see the User Manual for pnGate PA.
19.3 Connection procedure

Establishing a connection

1. Create a project → 13.

2. In the 'Network' dialog, right-click Host PC.
   - A drop-down list opens.

3. Select Add Device.
   - The 'Add New Device' dialog opens.

4. Select the PROFIdtm DPV1 item and click OK.
   - The PROFIdtm DPV1 is added to the network.

5. The "Node Name" (default: Node0) entered previously in the PROFIBUS Control Panel must be selected in the "Board Name" field. The other parameters must be checked and modified as they can vary depending on the plant. The parameters in the Group Runtime Performance are supplied by the PLC and cannot be modified.

6. In the 'Network' dialog, right-click the PROFIdtm DPV1 item.
   - A drop-down list opens.
7. Select **Create Network**.
   - FieldCare now scans the network and adds all devices found to the network.

8. Save the project → 13.
20 PROFIBUS PA via Rockwell Automation ControlLogix

20.1 Use case
The PlantPAx architecture provides a manufacturer and user technology such that the input data and the output condition can be used by all ControlLogix controllers in the system.

![Diagram of ControlLogix access to a PROFIBUS PA network]

To see the PROFIBUS PA devices, FieldCare requires:
- HS EtherNet/IP DTM
- 1788-EN2PAR DTM
- PROFIBUS DeviceDTMs

20.2 Connection procedure
The FieldCare catalog must be updated before you can start connecting.

For detailed information on "Updating the DTM catalog": Getting Started → 11

Establishing a connection
1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC.
   ➔ A drop-down list opens.
3. Select **Add Device**. ✰ The "Add New Device" dialog opens.

![Add New Device Dialogue](image1)

4. Select the **HS EtherNet/IP** item and click **OK**. ✰ The HS EtherNet/IP is added to the network.

5. In the 'Network' dialog, right-click **HS EtherNet/IP**. ✰ A drop-down list opens.

6. Select **Add Device**. ✰ The "Add New Device" dialog opens.

![Add New Device Dialogue](image2)

7. Select the **1788-EN2PAR** item and click **OK**.
8. In the "Network" dialog, double-click 1788-EN2PAR in the "Device Type (DTM)" column.
   ➤ The "1788-EN2PAR (Configuration)" dialog opens.

9. Enter the Module IP Address and the Max Scan Address and press Enter to confirm.

10. In the "Network" dialog, right-click the 1788-EN2PAR item.
    ➤ A drop-down list opens.

11. Select Create Network.
    ➤ FieldCare scans the network and indicates the result. The 1788-EN2PAR-DTM is added to the network.

12. In the "Network" dialog, right-click the 1788-EN2PAR item.
    ➤ A drop-down list opens.

13. Select Connect.
    ➤ All the arrows appear green.

14. In the "Network" dialog, right-click the 1788-EN2PAR item.
    ➤ A drop-down list opens.

15. Select Online Parameterize.
    ➤ The "1788-EN2PAR (Online Parameterize)" dialog opens.

16. Save the project ➔ 13.

The project is saved.

If no DeviceDTM is installed, FieldCare states that proper communication can only be ensured after the DTM has been installed.

There is no possibility to connect to the device automatically if the matching DTM is not installed.

Manually connecting to the device:
- Right-click Device and select Connect
- Right-click Device and select Online Parameterize
21 PROFIBUS DP/PA via Fieldgate FXA720

21.1 Use case

This use case is typical for the use of Fieldgate FXA720 to provide parallel access to a PROFIBUS control system, e.g. for device set-up, device diagnosis or condition monitoring. Fieldgate FXA720 operates as a Master Class 2 and uses non-cyclic communication.

A similar architecture, but not necessarily with a controller, could be used for the monitoring of tank inventory in connection with SupplyCare software. In this case FieldCare is used for set-up and diagnosis only.

To see the PROFIBUS DP/PA devices, FieldCare requires:
- PROFIdtm DPV1 CommDTM
- PROFIBUS CommDTM
- PROFIBUS DeviceDTMs

A transparent coupler is one that does not require a CommDTM to connect to the PROFIBUS PA devices beneath it. Pepperl+Fuchs DP/PA couplers are examples. If a Siemens coupler or link is used, a CommDTM is required for it. The procedure for connecting is analogous to that described in this chapter, the link being found during the creation of the network after the Fieldgate FXA720 CommDTM has been added to the FieldCare host.

![Diagram of Fieldgate FXA720 access to a PROFIBUS DP/PA network](image)

1 FieldCare
2 Ethernet
3 Fieldgate FXA720
4 PROFIBUS DP
5 PROFIBUS PA
6 Transparent DP/PA coupler
7 Controller with I/O cards
21.2 Commissioning the Fieldgate FXA720

21.2.1 Basic configuration

Before this procedure can be started, the IP address that Fieldgate is allocated within the control network must be known. If the Web browser does not find the Web server, it is essential to check whether a proxy is in use and to switch it off if necessary.

Commissioning the Fieldgate FXA720

Set the IP address of the computer to the same domain as the Fieldgate FXA720's default address 192.168.253.1.

1. Start the Web browser.
2. Enter the Fieldgate FXA720's default address "192.168.253.1" into the address field of the browser and press Enter to confirm. The browser makes a connection with the Fieldgate FXA720 and the "Login" dialog opens.
3. Enter superb as the password and click Login. The Fieldgate FXA720 Web server opens. (Devices are not necessarily visible at this point).
4. Click Switch to Specialist Mode. The 'Login' dialog opens.
5. Enter admin as the user name and superb as the password and click Login.
6. Click Information & Configuration → PROFIBUS Setup.
7. Scroll down to the 'Scan 1' dialog. The 'Scan 1' dialog opens.
8. Set 'Scan Cycle Time' to off.
   This disables the PROFIBUS scan.
9. Click Send.
   Changes are downloaded to the Fieldgate FXA720.
11. Scroll down to the "Ethernet" dialog.
   The "Ethernet" dialog opens.

12. Enter the IP address and Subnet Mask.
13. Click Send.
   Parameters are downloaded to the Fieldgate FXA720.
14. Close the Web browser and reset the IP address of the computer to one in the same domain as the new Fieldgate FXA720 IP address.
15. Enter the new IP address in the Web browser once more to check the connection to Fieldgate FXA720.

21.2.2  Connection procedure

The Fieldgate FXA720 must be commissioned before it can be used. This is done by either running the set-up program supplied on the accompanying DVD or calling the PROFIBUS Control Panel Applet from the PROFIBUS DPV1 CommDTM.

For detailed information on "Fieldgate FXA720": Operating Instructions → 11

Starting the PROFIBUS Control Panel

1. Start the PROFIBUS Control Panel Applet.
2. In the 'Network' dialog, right-click PROFIBUS DPV1 CommDTM.
   A drop-down list opens.
3. Select Other Functions → PROFIBUS Control Panel Applet.  
   The "PROFIBUS Control Panel" dialog opens.

For this to happen, the PROFIBUS DVP1 CommDTM must have been added to the HOST PC beforehand.

**PROFIBUS set-up**

1. In the "PROFIBUS Control Panel" dialog, select the FG series/PROFIgate item and click Add.  
   The "Select Node Name" dialog opens.

2. Enter a symbolic node name for the PROFIBUS DP channel (default value: Node 0) and click Next.  
   The "Select Addresses for FG series / PROFIgate" dialog opens.
3. Enter the IP address of the Fieldgate, select **Bus Connector** and click **Next**.
   ➤ The 'Select Timeouts for FG series / PROFIgate' dialog opens and the user can make the standard timeout setting.

![Select Timeouts dialog]

4. Enter the "Timeout for Connect" and click **Finish**. These settings may be made by PROFIBUS specialists only.
   ➤ The standard timeout settings are accepted and the configuration is completed. The 'PROFIBUS Control Panel' dialog opens and the symbolic name of the Fieldgate is assigned to the 'FG series/PROFIgate' item.

![PROFIBUS Control Panel]

5. Click **Apply**.
   ➤ The configuration is saved. The Fieldgate FXA720 device is ready if a green tick appears next to the symbolic name. If a red tick appears, check whether the PROFIBUS scan is switched off.

![PROFIBUS Control Panel with green tick]

6. For single-channel Fieldgates, click **OK**.
   The configuration is saved and the configuration window closes.
21.3 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   A drop-down list opens.

3. Select Add Device.
   The 'Add New Device' dialog opens.

4. Select the PROFIdtm DPV1 item and click OK.
   The PROFIdtm DPV1 is added to the network.

If the Fieldgate FXA720 has not yet been set up, it can be set up now.

5. In the 'Network' dialog, right-click the PROFIdtm DPV1 item.
   A drop-down list opens.
6. Select **Configuration**.
   - The "PROFIdtm DPV1 (Configuration)" dialog opens.

7. Check that the PROFIBUS bus parameters are exactly the same as those used in any Master Class 1 in the network. The default parameters are the ones recommended for use with a particular baud rate. They can be adjusted by deactivating the automatic defaults.
   - Select **Board-Name** from the drop-down menu.

8. Enter the **PROFIBUS Address** of the Fieldgate FXA720.

9. Select the **Baud Rate** that is used by the PROFIBUS network.

10. Enter the **Start and End Address** for the scan range and click **OK**.
    - The changes are saved and FieldCare returns to the "Network" dialog.

11. In the "Network" dialog, right-click the **PROFIdtm DPV1** item.
    - A drop-down list opens.

12. Select **Create Network**.
    - FieldCare now scans the network and adds all devices found to the network.

13. In the "Network" dialog, right-click a **device**.
    - A drop-down list opens.

14. Select **Connect**.
    - The connection to the device is established.
15. In the "Network" dialog, right-click a **device**.  
   🔷 A drop-down list opens.

![Diagram of Network dialog with right-click action](image1.png)

16. Select **Online Parameterize**.  
   🔷 The **DeviceDTM** opens.

![Diagram of DeviceDTM](image2.png)

17. Save the project → 13.
22 PROFIBUS DP/PA via Fieldgate SFG500

22.1 Use case

Fieldgate SFG500 is connected to the Ethernet backbone via the LAN 1 Ethernet socket and the PROFIBUS DP segment. The segment itself is connected to a PLC or DCS, which acts as Class 1 master. PROFIBUS PA devices are connected to the network via the coupler.

To see all the devices on the PROFIBUS DP/PA segment, FieldCare requires:
- SFGNetwork DTM
- PROFIBUS DeviceDTMs

22.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   - A drop-down list opens.
3. Select **Add Device**.
   - The 'Add New Device' dialog opens.

4. Select the **SFGNetwork** item and click **OK**.
   - The SFGNetwork is added to the network.

5. In the 'Network' dialog, right-click the **SFG500 Network** item.
   - A drop-down list opens.
6. Select **Create Network**.
   - The Ethernet network is scanned and all the available Fieldgate SFG500s and the connected devices are added.

   ![Image of Fieldgate SFG500 network configuration]

   If there is only one Fieldgate SFG500 in the network, the connection is established and the "SFG500 (Configuration)" dialog opens.

7. In the "Network" dialog, right-click the **SFG500 Network** item.
   - A drop-down list opens.

8. Select **Add Device** and click **OK**.
   - The CommDTM is added to the network.

9. If several Fieldgate SFG500s and connected devices are found, these are automatically added to the network.
   - If any of the devices has a DTM whose quality is less than "1", the Scanning Result dialog opens. Click **OK** before the devices are added to the network.
10. If only one device is found, the DTM is opened automatically. If more than one device is found, the 'Connect After Scanning' message appears. Click OK to acknowledge this message.

11. In the 'Network' dialog, right-click a device. A drop-down list opens.

12. Select Connect. The connection to the device is established. This is indicated by a green arrow.

13. In the 'Network' dialog, right-click a device. A drop-down list opens.


15. Save the project →  13.
23 PROFIBUS DP/PA via multiple Fieldgate SFG500 devices

23.1 Use case

For simplicity the devices connected to segments 2 – 5 are not shown. All Fieldgate SFG500s are connected to the Ethernet backbone via the LAN 1 Ethernet socket and share a common Ethernet IP address domain. One Fieldgate SFG500 is connected to each PROFIBUS DP segment. The PROFIBUS DP segments do not necessarily have to be connected to a single PLC. PROFIBUS PA devices are connected to the PROFIBUS DP segments via couplers.

To see all the devices on the PROFIBUS DP/PA segment, FieldCare requires:
- SFGNetwork DTM
- PROFIBUS DeviceDTMs

23.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click **Host PC**.
   ↪ A drop-down list opens.

3. Select **Add Device**.
   ↪ The 'Add New Device' dialog opens.

4. Select the **SFGNetwork** item and click **OK**.
   ↪ The SFGNetwork is added to the network.

5. In the 'Network' dialog, right-click **SFGNetwork**.
   ↪ A drop-down list opens.

6. Select **Connect**.

7. The connection to the device is established and is indicated by a green arrow.

8. In the 'Network' dialog, right-click the **SFG500Network** item.
   ↪ A drop-down list opens.

9. Select **Create Network**.
   ↪ FieldCare scans the Ethernet network.
10. If more than one device is found, the Connect After Scanning message appears. Click OK.

FieldCare adds the Fieldgate SFG500s found and the connected devices to the network.

If no DTM has been found, it is possible that the UDP ports are blocked.

For detailed information on "FieldCare SFE500 Windows Firewall": Operating Instructions → 11

11. If any of the devices has a DTM whose quality is less than "1", the Scanning Result dialog opens. Click OK before the devices are added to the network.

12. Save the project → 13.
24 PROFIBUS DP/PA via Fieldgate SFG500 and Siemens link

24.1 Use case

When operating with a Siemens DP/PA coupler or link, the component architecture can be as shown in the following graphic.

The Fieldgate SFG500 is connected to the Ethernet backbone via the LAN 1 Ethernet socket. PROFIBUS PA devices are connected to the network via the Siemens coupler/link. The same architecture can be used for Fieldgate FXA720 in combination with Siemens DP/PA link.

To see all the devices on the PROFIBUS DP/PA segment, FieldCare requires:
- SFGNetwork DTM
- PROFIBUS CommDTM
- PROFIBUS DeviceDTMs

![Diagram of PROFIBUS DP/PA via Fieldgate SFG500 and Siemens link](image)

24.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   ➔ A drop-down list opens.

3. Select Add Device.
   ➔ The "Add New Device" dialog opens.

4. Select the SFGNetwork item and click OK.
   ➔ The SFGNetwork is added to the network.

5. In the 'Network' dialog, right-click SFGNetwork.
   ➔ A drop-down list opens.

6. Select Connect.

7. The connection to the device is established and is indicated by a green arrow.

8. In the 'Network' dialog, right-click the SFG500Network item.
   ➔ A drop-down list opens.
9. Select **Create Network**.
   - FieldCare scans the PROFIBUS network for the Siemens link and the 'Create Network - Scan Result' dialog opens.

If no DTM has been found, it is possible that the UDP ports are blocked.

For detailed information on "FieldCare SFE500 Windows Firewall": Operating Instructions → 11

10. Click **OK**.
    - The CommDTM of the DP/PA link is added to the network.

11. In the 'Network' dialog, right-click the **DP/PA Link** item.
    - A drop-down list opens.

12. Select **Create Network**.
    - The segment to which the DP/PA link is connected is scanned for devices.
    - The 'Create Network - Scanning Result' dialog opens.
13. Click **OK**.
   - If the 'Connect After Scanning' option is selected under **Extras** the 'Connect After Scanning' dialog opens.

The devices are added to the network.

The DeviceDTMs can be opened.

14. Save the project → 13.
25 PROFIBUS DP/PA and HART via Fieldgate SFG500 and Siemens ET200M/iSP

25.1 Use case
This chapter describes how FieldCare should be configured for a plant that uses a Siemens ET200M/iSP-type Remote I/O. The PC with FieldCare installed is connected to an SFG500 via Ethernet. The SFG500 is connected via Profibus DP to an ET200M/iSP, which is connected to the field devices via HART. A cyclic master is required for the operation of the plant.

![Diagram showing the connection between Fieldgate SFG500, ET200M/iSP, FieldCare, and HART devices.]

25.2 Connection procedure
Establishing a connection
1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC. A drop-down list opens.
3. Select **Add Device**.
   - The "Add New Device" dialog opens.

4. Select the **SFGNetwork** item and click **OK**.
   - The SFGNetwork is added to the network.

5. In the 'Network' dialog, right-click **SFGNetwork**.
   - A drop-down list opens.

6. Select **Connect**.
   - The connection to the device is established and is indicated by a green arrow.

7. In the 'Network' dialog, right-click the **SFG500Network** item.
   - A drop-down list opens.

8. Select **Create Network**.
   - When you scan at the SFGNetwork level, all the SFG500s on the Ethernet are found. Then scan again on the SFG500 level to see the ET200M/iSP.
   - FieldCare scans the Ethernet network and displays the available devices.

9. In the 'Network' dialog, right-click **CommDTM**.
   - A drop-down list opens.
10. Select Create Network. 
   ✅ The 'Communication Channel' dialog opens.

11. Select all the channels that should be scanned. 
   ✅ The channels are scanned. The HART devices connected to the ET200M/iSP are displayed and can be used.

12. Save the project → 13.
26  PROFIBUS DP/PA and HART via Fieldgate SFG500 and Turck Remote I/O

26.1  Use case

When operating with a Turck EXCOM Remote I/O a component architecture can be used. The Fieldgate SFG500 is connected to the Ethernet backbone via the LAN 1 Ethernet socket. PROFIBUS PA devices are connected to the network via e.g. a transparent coupler. The HART devices (4 to 20 mA) are connected point-to-point to the Turck Remote I/O which in turn is connected to the PROFIBUS DP segment.

To see all the devices on the PROFIBUS DP/PA segment, FieldCare requires:
- SFGNetwork DTM
- Licensed Turck CommDTM EXCOM
- PROFIBUS DeviceDTMs
- HART DeviceDTMs

26.2  Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click **Host PC**.
   ➤ A drop-down list opens.

3. Select **Add Device**.
   ➤ The "Add New Device" dialog opens.

4. Select the **SFGNetwork** item and click **OK**.
   ➤ The SFGNetwork is added to the network.

5. In the "Network" dialog, right-click **SFGNetwork**.
   ➤ A drop-down list opens.

6. Select **Connect**.
   ➤ The connection to the device is established and is indicated by a green arrow.

7. In the "Network" dialog, right-click to select the **SFGNetwork** item.
   ➤ A drop-down list opens.

8. Select **Create Network**.
   ➤ FieldCare scans the Ethernet network and displays the available devices.

   If only one Fieldgate is found, its DTM is opened automatically. Alternatively, the CommDTM can be added manually.

9. If no DTM has been found, it is possible that the UDP ports are blocked.

10. For detailed information on "FieldCare SFE500 Windows Firewall": Operating Instructions → 11

9. In the "Network" dialog, right-click **SFG500**.
   ➤ A drop-down list opens.

10. Select **Connect**.
    ➤ The connection to the device is established and is indicated by a green arrow.
11. In the 'Network' dialog, right-click **SFG500**.
   - A drop-down list opens.

12. Select **Create Network**.
   - FieldCare scans the PROFIBUS network for the Turck Remote I/O.
   - The CommDTM of the excom is added to the network.

   ![Image](image1.png)

   If the message 'Connect After Scanning' appears, this can be selected or not. It is advisable to disable this option.

   ![Image](image2.png)

   ![Image](image3.png)

   37 Scan FieldCare/excom if there is a connection after scanning.

   38 Scan FieldCare/excom if there is no connection after scanning.

13. If the 'Connect After Scanning' option is selected under **Extras** the 'Connect After Scanning' dialog opens.
   Click **OK**.

   ![Image](image4.png)

14. In the 'Network' dialog, right-click the **excom DP-N** item.
   - A drop-down list opens.

15. Select **Connect**.
   - The connection to the device is established and is indicated by a green arrow.

16. In the 'Network' dialog, right-click the **excom DP-N** item.
   - A drop-down list opens.
17. Select Create Network. The devices found are added to the network.

18. If the "Connect After Scanning" option is selected under Extras the "Connect After Scanning" dialog opens. Click OK.

19. In the "Network" dialog, right-click an excom module.

20. Select Connection.

21. In the "Network" dialog, right-click an excom module.

22. Select Create Network.

23. Save the project → 13.

Other functions via HART devices

1. In the "Network" dialog, right-click the excom DP-N item. A drop-down list opens.

2. Select Other Functions → HART Devices. The 'Excom DP-N (HART-LiveList)' dialog opens.

Excom does not have a HART LiveList as an additional function.

Turck excom Remote I/O is successfully tested with:
- FieldCare SFE500
- FieldCare version 2.11.00
- DTM for Fieldgate SFG500 version 1.09.00
- DTM for excom Remote I/O system version 1.12.4
- Fieldgate SFG500
  Fieldgate SFG500 with firmware 01.09.00-03131
- Turck excom Remote I/O system
  Turck GPD-IS with Firmware 2.2
27  PROFIBUS DP/PA and HART via Fieldgate SFG500 and Stahl Remote I/O

27.1  Use case

When operating with a Stahl CPM 9440 Remote I/O the component architecture can be as shown in the following graphic. The Fieldgate SFG500 is connected to the Ethernet backbone via the LAN 1 Ethernet socket. PROFIBUS PA devices are connected to the network via e.g. a transparent coupler. The HART devices (4 to 20 mA) are connected point-to-point to the Stahl Remote I/O which in turn is connected to the PROFIBUS DP segment.

To see all the devices on the PROFIBUS DP/PA segment, FieldCare requires:
- SFGNetwork DTM
- PROFIBUS CommDTM
- PROFIBUS DeviceDTMs
- HART DeviceDTMs

27.2  Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.  
   - A drop-down list opens.

3. Select Add Device.  
   - The 'Add New Device' dialog opens.

4. Select the SFGNetwork item and click OK.  
   - The SFGNetwork is added to the network.

5. In the 'Network' dialog, right-click SFGNetwork.  
   - A drop-down list opens.

6. Select Connect.  
   - The connection to the device is established and is indicated by a green arrow.

7. In the 'Network' dialog, right-click to select the SFG500 Network item.  
   - A drop-down list opens.

8. Select Create Network.  
   - FieldCare scans the Ethernet network and displays the available devices.

   If only one Fieldgate is found, its DTM is opened automatically. Alternatively, the CommDTM can be added manually.

9. If no DTM has been found, it is possible that the UDP ports are blocked.

   For detailed information on "FieldCare SFE500 Windows Firewall": Operating Instructions → 11

10. In the 'Network' dialog, right-click SFG500.  
    - A drop-down list opens.

11. Select Connect.  
    - The connection to the device is established and is indicated by a green arrow.
11. In the "Network" dialog, right-click **SFG500**.
   ➔ A drop-down list opens.

12. Select **Create Network**.
   ➔ FieldCare scans the PROFIBUS network for the Stahl Remote I/O.
   The "Create Network - Scanning Result" dialog opens.

13. Click **OK**.
   ➔ The CommDTM of the Stahl Remote I/O is added to the network.

14. If more than one device is found, the 'Connect After Scanning' message appears.
   Click **OK**.

15. In the "Network" dialog, right-click to select the **Stahl Remote I/O** item.
   ➔ A drop-down list opens.

16. Select **Create Network**.
   ➔ The segment to which the Stahl Remote I/O is connected is scanned for devices.
   The "Create Network - Scanning Result" dialog opens.

17. Click **OK**.
   ➔ The CommDTM is added to the network.
18. If the 'Connect After Scanning' option is selected under **Extras** the 'Connect After Scanning' dialog opens. Click **OK**.

19. In the 'Network' dialog, right-click to select the **CPM 9440** item. A drop-down list opens.

20. Select **Connect**.
   The connection to the device is established and is indicated by a green arrow.

21. In the 'Network' dialog, right-click to select the **CPM 9440** item. A drop-down list opens.

22. Select **Create Network**.
   The 'Select Communication Channel' dialog appears.

23. Select **Communication Channel**.
   The devices found are added to the **network**.

24. If the 'Connect After Scanning' option is selected under **Extras** the 'Connect After Scanning' dialog opens. Click **OK**.

25. Save the project → 13.

**Other functions via HART devices**

1. In the 'Network' dialog, right-click to select the **CPM 9440** item. A drop-down list opens.
2. **Select Other Functions → HART Devices.**
   - The 'CPM 9440 (HART-LiveList)' dialog opens.
28 PROFIBUS DP/PA via Softing PBproUSB modem

28.1 Use case

The Softing PBproUSB modem allows a computer or laptop to connect to a PROFIBUS DP segment via USB.

The PROFIBUS PA devices can be accessed via a DP/PA coupler.

To see all the devices on the segment of the PROFIBUS DP/PA, FieldCare requires:
- PROFIBUS DeviceDTMs
- PROFIdtm DPV1 CommDTM
- PROFIBUS driver PROFIboard

![Diagram of PROFIBUS DP/PA connection](image)

28.2 Connection procedure

PBproUSB must be commissioned before it can be used. For this, the user calls the PROFIBUS Control Panel Applet from the PROFIBUS DPV1 CommDTM.

Starting the PROFIBUS Control Panel

1. Start the PROFIBUS Control Panel Applet.
2. In the "Network" dialog, right-click PROFIBUS DPV1 CommDTM. A drop-down list opens.

3. Select Other Functions → PROFIBUS Control Panel Applet. The "PROFIBUS Control Panel" dialog opens.

For this to happen, the PROFIBUS DVP1 CommDTM must have been added to the HOST PC beforehand.

PROFIBUS set-up
1. In the "PROFIBUS Control Panel" dialog, select the PBproUSB item and click Add. The "Select Node Name" dialog opens.

2. Enter a symbolic node name for the PROFIBUS DP channel (default value: Node 0) and click Next.
3. Do not change the default settings (auto) for the serial number of the device. Click Finish.
   The "PROFIBUS Control Panel" dialog returns and the symbolic name of the PBproUSB modem is assigned to the PBproUSB item.

4. Click Apply.
   The configuration is saved. The device is ready if a green tick appears next to the symbolic name. If a red tick appears, check whether the PROFIBUS scan is switched off.

5. For single-channel Fieldgates, click OK.
   The configuration is saved and the configuration window closes.

28.3 Connection procedure

Establishing a connection
1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC.
   A drop-down list opens.
3. Select **Add Device**.  
   ➔ The "Add New Device" dialog opens.

4. Select the **PROFIdtm DPV1** item and click **OK**.  
   ➔ The PROFIdtm DPV1 is added to the network.

5. In the 'Network' dialog, click the **PROFIdtm DPV1** item.  
   ➔ The configuration dialog of the DTM opens.

The Node Name (default: Node0) entered previously in the PROFIBUS Control Panel must be selected in the 'Board Name' field. The other parameters must be checked and modified as they can vary depending on the plant.

6. In the 'Network' dialog, right-click the **PROFIdtm DPV1** item.  
   ➔ A drop-down list opens.
7. Select **Create Network**.
   → FieldCare now scans the network and adds all devices found to the network.

Save the project → 13.
29 PROFIBUS DP via PROFIBUS modem and WAGO Remote I/O

29.1 Use case

This chapter describes how FieldCare should be configured for a plant that uses a WAGO Remote I/O. The PC with FieldCare installed is connected to a PROFIBUS modem via Ethernet. A Softing PBproUSB, for example, can be used for this. The modem is connected to the WAGO Remote I/O via PROFIBUS DP. The WAGO Remote I/O is connected to HART field devices by HART via one or more WAGO modules. A cyclic master is essential for the operation of the plant. A PROCENTEC ProfiCore, for example, can be used for this.

The plant described in this chapter uses a Softing profiUSB with commDTM PROFIdtm DPV1 as the PROFIBUS modem and a PROCENTEC ProfiCore as the cyclic master. Alternatively, other suitable PROFIBUS devices can also be used.

29.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC. A drop-down list opens.
3. Select **Add Device**.
   - The 'Add New Device' dialog opens.

4. Select the **DTM** modem and click **OK**. If a Softing modem is used, PROFIdtm DP-V1 is the correct DTM.
   - The modem is added to the network.

5. In the 'Network' dialog, right-click **PROFIdtm DPV1**.
   - A drop-down list opens.

6. Select **Configuration**.
   - The 'Configuration' dialog opens.

7. Adjust the configuration parameters of the modem individually.

   *In the case of the Softing modem, these are the timing parameter and the baud rate in particular. These parameters can vary depending on the plant. If these parameters are not correct, the following settings cannot be made correctly since the device list is empty, for instance.*

8. Select the modem in the 'Network' dialog.
   - A drop-down list opens.

9. Select **Create Network**.
   - The Remote I/O is found and appears in the structure.

10. Select **Remote I/O** and click **Disconnect** in the context menu.
11. Select **Remote I/O** and click **Configuration**.
   - The "WAGO Configuration" dialog opens.

12. Select the 'Module Configuration' tab in the dialog. The first slot (1) is occupied by the WAGO head module and cannot be edited. Set all the modules on the head module.

13. Select **Remote I/O** and click **Connect** in the context menu.
    - Remote I/O is online: this is indicated by a green background.

14. Select **Devicelist** and click **Additional Function**.
    - The Devicelist of the Remote I/O opens.

Recursive scanning cannot be performed with the Wago Remote I/O. Therefore, all the devices connected to the Remote I/O and displayed in the device list must be added manually.

15. Click **Add Device** in the context menu.
    - The "Add New Device" dialog appears.

16. Select **Device**.
    - The "Assign Device to Channel" dialog opens.

17. Assign the channel to the device.
    - The device appears in the network structure and can be used.
30 PROFIBUS DP via PROCENTEC ProfiCore

30.1 Use case

This chapter describes how FieldCare should be configured for a plant that uses a PROCENTEC ProfiCore. The PC with FieldCare installed is connected to a PROCENTEC ProfiCore via Ethernet. The ProfiCore is connected via PROFIBUS DP to a PROFIBUS DP/PA coupler which is connected to the field devices via PROFIBUS PA.

The following software packages must be installed and configured on the PC:
- PCD setup
- CommDTM PROCENTEC DP-V1 master
- ProfiTrace

These can be downloaded from the PROCENTEC site at www.procentec.com

![Diagram showing connections 1: FieldCare, 2: USB, 3: PROCENTEC ProfiCore, 4: PROFIBUS DP, 5: DP/PA coupler]

30.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC. A drop-down list opens.
3. Select Add Device.
   - The "Add New Device" dialog opens.

4. Click the PCD icon in the bottom right of the start bar.
   - The "PCD Server" dialog opens.

5. Click Add.
   - The "Interface Settings" dialog opens.

6. Enter values for the fields Interface Name (user-definable), Driver = Profitrace/..., serial number of the Procentec Device and confirm.
   - The interface is created and can be assigned.

7. In the 'Network' dialog, right-click PROFIdtm.
   - A drop-down list opens.
8. Select **Configuration**.
   ! The "Configuration" dialog opens.

9. Click on the **Bus Parameter** tab.
   ! The bus parameters appear.

10. In the "Bord Name" field, select the Interface Name entered and click **Start**.
    ! The bus parameters are read and saved.

11. In the "Network" dialog, right-click **PROFlidtm**.
    ! A drop-down list opens.

12. Select **Create Network**.

   The network is scanned and all the field devices connected to the PROCENTEC ProfiCore are displayed and can be used.
31 PROFIBUS via modem PBI-Plus/smar

31.1 Use case
This chapter describes how FieldCare should be configured for a smar PBI-Plus PROFIBUS modem. The PC with FieldCare installed is connected to a smar PBI-Plus PROFIBUS modem via USB. The PROFIBUS modem is connected directly to the field devices by PROFIBUS technology via PROFIBUS PA.

The following software packages must be installed and configured on the PC:
- Device library CD smar Device Library v1.23 – PROFIBUS
- Device driver Driver_USB.rar

The software packages can be downloaded from the manufacturer's website www.smar.com or from its support website support.smar.com.

Installation of the smar device library
Start setup as an administrator, default installation.

Connect PBI-Plus modem with PC
A popup appears.

The popup does not appear if the modem is not connected to a PROFIBUS device.

Installing the USB driver (Windows 7)
Unpack to Driver_USB.rar \Driver_USB\Windows 7 (64 or 32 bit version).
In Windows Device Manager, set the USB driver of the USB port: \Driver_USB\Windows 7 (64 or 32 bit version).
31.2 Connection procedure

In the Device Manager specify the port via which the PBI-Plus is connected to the PC via USB (here COM2).

The picklists do not expand in the edit mode. The selected value is entered using the keyboard. 1-9 for port, L/N for interface. Furthermore, the device must be offline for these settings.

9 is the maximum value for the port. If the port in the Device Manager is higher, the modem must be connected manually beforehand with another port via the advanced port settings, permitted value range is 1 - 9.

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC. A drop-down list opens.
3. Select **Add Device**.  
   ➤ The "Add New Device" dialog opens.

4. Select **PBI** and click **OK**.  
   ➤ PBI is added to the network.

5. In the 'Network' dialog, right-click **PBI-Plus**.  
   ➤ A drop-down list opens.

6. Select **Offline Parameterize**.  
   ➤ The 'PBI (Offline Parameterize)' dialog opens.

7. Set the **Port** and **Interface** and click **Write**.

8. In the 'Network' dialog, right-click **PBI-Plus**.  
   ➤ A drop-down list opens.

9. Select **Add Device**.  
   ➤ The "Add New Device" dialog opens.

10. Select the suitable device DTM.  
    The device can now be connected and used.

1. The version number and parameter (bus address) must match as otherwise it might not be possible to establish a connection to the device.
32 PROFIBUS via SFG500 with the Heartbeat VerificationDTM

32.1 Use case

The following example shows how the VerificationDTM is used in FieldCare. In the plant, a PROFIBUS device is directly connected to the PC via a Fieldgate SFG500. It is possible to transfer the Heartbeat data from the PC to the W@M portal via the VerificationDTM upload function.

Other areas of application of the VerificationDTM include plants in which:
- HART devices are connected to the Fieldgate SFG500 via a PROFIBUS HART gateway
- HART devices via a gateway (e.g. SFG250 IsNET) with PC/FieldCare
- or Ethernet/IP PROFINET networks are connected to the PC/FieldCare via CDI TCP/IP DTM

Networks that communicate via FOUNDATION Fieldbus are not supported by the VerificationDTM. Additional information can be found in the documentation for the VerificationDTM.

32.2 Connection procedure

System requirements: The VerificationDTM must be installed on the PC, the setup for the VerificationDTM can be found in the FieldCare Download Area of the Endress+Hauser website. https://portal.endress.com/webdownload/FieldCareDownloadGui/

32.2.1 Scanning the network

Establishing a connection
1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC. A drop-down list opens.

![Diagram showing access to PROFIBUS via SFG500 with the Heartbeat VerificationDTM]

- 1 FieldCare
- 2 W@M Portal
- 3 FieldgateSFG500
- 4 PROFIBUS DP
- 5 PLC
5. Select **Add Device**.  
   ➤ The "Add New Device" dialog opens.

4. Select the **SFGNetwork** item and click **OK**.  
   ➤ The SFGNetwork is added to the network.

5. In the 'Network' dialog, right-click **SFGNetwork**.  
   ➤ A drop-down list opens.

6. Select **Create Network**.  
   ➤ The SFGNetwork is scanned, all the Fieldgate SFG500s connected in the network, along with the individual devices, are found and shown in the network view.

In the example below, a Fieldgate SFG500 with a Promag 100 heartbeat device is found at address 25. A VerificationDTM is assigned to this device. An additional, separate VerificationDTM must be assigned in each case for every additional Heartbeat device in the network. A unique DTM address guarantees the assignment.

### 32.2.2 Adding/configuring the VerificationDTM

The steps below are repeated for all the heartbeat devices in an SFG500 network:

1. In the 'Network' dialog, right-click **SFGNetwork**.  
   ➤ A drop-down list opens.

2. Select **Add Device**.  
   ➤ The "Add New Device" dialog opens.
3. Select VerificationDTM.
   The VerificationDTM is added to the network.

4. In the 'Network' dialog, right-click SFGNetwork.
   A drop-down list opens.

5. Select Other Functions → Disconnect.
   SFG500 is disconnected.

   It is only possible to select the Set DTM Address item if you are disconnected from
   the SFG500.

6. In the 'Network' dialog, right-click SFGNetwork.
   A drop-down list opens.

7. Select Other Functions → Set DTM Address.
   The dialog of the SFG500 opens.

   This contains a list of all the devices and verification DTMs that are assigned to
   the Fieldgate SFG500.
8. Select the DTM that has just been added. Enter the DTM address and press Enter to confirm. Then click Update.
   - The DTM is updated in the network.

Once a VerificationDTM has been added and configured for every heartbeat device, they can be used to read out the heartbeat data.

1. The DTM address and device address must match (here = 25 / Promag100) to be able to assign the VerificationDTM to a device.

   The option 'Show archive tree' must be selected in the top left in the DTM toolbar so that all the functions of the DTM are displayed, particularly the Verification and Archive File tabs.

32.2.3  Reading out the heartbeat data

1. In the 'Network' dialog, right-click VerificationDTM.
   - A drop-down list opens.

2. Select Connect Device.
   - The device is connected.

3. Double-click VerificationDTM.
   - VerificationDTM opens.

   After selecting one of the data records 9-16, the heartbeat data are read automatically and cached in the selected data record. In this way, different versions of the device parameters can be stored in the data records for later use or analysis.

32.2.4  Uploading the heartbeat data to W@M

The stored heartbeat data of a data record can be transferred to the W@M Portal.
1. In the "VerificationDTM" dialog, switch to the **Layout Options** tab.  
   ➔ A list of data records opens.
2. Select the data records that should be transferred to W@M.
3. In the "VerificationDTM" dialog, switch to the **Print Options** tab and select **Print to W@M**.
4. Click the **Print Button** in the title bar.

Start uploading to **W@M**.

The devices can be assigned between FieldCare and W@M via the TAG and the serial number. These must be provided in W@M.

FieldCare must be configured for integration of Heartbeat verification in W@M Portal.

For detailed information on "Integrating Heartbeat verification in W@M Portal", see FieldCare Operating Instructions. → 11

**Verifying the upload**

1. In the "Network" dialog, right-click the device to be verified.  
   ➔ A drop-down list opens.
2. Select **Device in Web → Show Device-specific Details**.  
   ➔ W@M is loaded and the device data are displayed. The "Attachment" tab contains a list of the reports most recently transferred with the heartbeat data of the device.
33 FOUNDATION Fieldbus H1 via Field Controller SFC162

33.1 Use case

When operating as a visitor, the Field Controller SFC162 provides a parallel path to devices in an existing system and is used to commission devices, to change their settings or to monitor their condition. This assumes that the system is operating, i.e. a project has been downloaded to the Field Controller and devices.

The Field Controller SFC162 is normally used to configure the transducer blocks only. For some devices, the Field Controller SFC162 can also be used to configure the input and output blocks, but normally not the logic and control blocks.

For detailed information on “Field Controller SFC162”: Operating Instructions → 11

To see all the devices on the FOUNDATION Fieldbus H1 segment, FieldCare requires:
- FOUNDATION Fieldbus CommDTM
- FOUNDATION Fieldbus DeviceDTMs
- For devices without native DTM, the iDTM for FOUNDATION Fieldbus

![Diagram of Field Controller SFC162 access to a FOUNDATION Fieldbus H1 network](image)

33.2 Commissioning the Field Controller SFC162

33.2.1 Setting up the IP address of the Field Controller SFC162

For this procedure, it is necessary to know the IP address of the Fieldgate within the control network.

Do not restart the Field Controller SFC162 with the new address before Visitor mode has been selected.
Setting up the IP address of the Field Controller SFC162

- Set the IP address of the computer to the same domain as the Field Controller SFC162’s default address 192.168.164.100. See Appendix A or consult your system administrator for information on this procedure.

For detailed information on “Setting up the IP address”: Getting Started → 11

2. If you have Application Designer installed on your computer, call **HS Network Setup**:
   Select Programs → Endress+Hauser → ControlCare → Tools → HS Network Setup. Otherwise call up the Web server and enter the address 192.168.164.100. Then proceed with Step 5.
   - HS Network Setup starts and searches for devices in the Ethernet network.

   All devices in the network appear, irrespective of their IP domain.

   If this is not the case:
   - Disable the proxy server of the Web browser
   - Windows firewalls may not block the execution of the program
   - Check cables and switches
   - If there are several Field Controllers with the same IP address, only connect one with the network

3. If the computer has more than one NIC, it is necessary to select the card you want to use for communication with the Field Controllers.
   Tick Active NIC and click **Save**.

4. Note the IP address of the active card as this is used by FieldCare.

5. Double-click the **Field Controller** whose address is to be changed or enter 192.168.164.100 in the Web browser.
   - The Web browser of the Field Controller opens.

   The Web server only opens if the host computer and the Field Controller have IP addresses in the same IP domain.
   If the Web server still does not open, make sure that the proxy server of the browser is disabled.

6. Expand the “Setup” node and click **Network**.
7. Enter `pcps` as the user name and `pcps` as the password.
   ➤ The “Network Configuration” dialog opens.

8. Enter the required IP address.
9. Enter a `netmask` (e.g. 255.0.0.0., but usually 255.255.255.0).
10. If required, enter a `default gateway` (usually xxx.xxx.xxx.1 selected domain) and click `Update`.
11. Confirm the message that the Field Controller SFC162 must be restarted.
   The IP address is set up.

### 33.2.2 Selecting the Visitor mode

There can be up to four Field Controller SFC162s in any one network. However, each controller must be assigned a different H1 address by running the option under Step 2 above.

Selecting the Visitor mode

1. Return to the home page and click `Change`.
   ➤ The framework home screen opens.

2. Select `Factory init in Visitor mode (H1-address 0xFC)` and click `Restart`.

3. Enter `pcps` as the user name and `pcps` as the password to confirm the Field Controller SFC162 restart.
   ➤ The Field Controller SFC162 changes its mode from Controller (default setting) to Visitor.
   The Field Controller is restarted as Visitor.

4. Set the `address` of the host computer to the same domain as that of the Field Controller SFC162 Visitor (e.g. 10.125.35.200).
33.2.3 Selecting the network interface card (NIC) for FieldCare

If the host computer has more than one NIC, the one used for the Ethernet connection to the controller and visitor must be specified, otherwise for the applications running on Ethernet select the first they find by default. For Application Designer, ticking and storing the active NIC in HS Network Setup causes the associated .ini files to be updated.

For FieldCare these changes have to be made by hand.

Selecting the network interface card (NIC) for FieldCare

1. Select Program Files → Common Files → Codewrights → HSEsvr2 → endressoleserver.ini.
2. Open the endressoleserver.ini file with Notepad.
3. Search for the NIC Adapter entry.
4. Set a ; in front of the line DEFAULT_NIC = NIC.
5. Remove the ; from the line NIC = and add the NIC address (e.g. NIC = 10.125.35.200).
6. Save and close the endressoleserver.ini file.

The Visitor Function can now be used.

33.3 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   A drop-down list opens.
3. Select **Add Device**.
   - The "Add New Device" dialog opens.

4. Select the **SFC162 CommDTM** item and click **OK**.
   - The SFGNetwork is added to the network.

5. In the 'Network' dialog, right-click **SFC162 CommDTM**.
   - A drop-down list opens.

6. Select **Configuration**.
   - FieldCare scans the network for all the Ethernet devices and displays them in the list of HS devices.

7. To connect the Field Controller SFC162 Visitor, click the appropriate line (e.g. 10.125.35.190).
   - A tick appears next to the **Field Controller SFC162 Visitor** and the entry appears green.

8. In the 'Network' dialog, right-click **SFC162 CommDTM**.
   - A drop-down list opens.
9. Select **Create Network**.
   - The 'Select Communication Channel' dialog opens.

![Select Communication Channel Dialog]

10. Select the channels to be scanned. Deselect all other channels and click **OK**.
   - The scanning starts.
   - FieldCare scans the selected channels and adds the devices found to the network.

![Network Dialog]

11. In the 'Network' dialog, right-click a **device**.
   - A drop-down list opens.

![Device Drop-down List]

12. Select **Connect**.
   - The arrows next to the device appear green.

13. In the 'Network' dialog, right-click a **device**.
   - A drop-down list opens.
14. Select **Online Parameterize**.

The DeviceDTM is added to the network tree and the DTM opens.

The device can now be configured.

For detailed information on "Field Controller SFC162 Visitor": Operating Instructions → 11

### 33.4 Upload the project

After the devices have been configured, their settings must be uploaded to the Field Controller SFC162 and engineering tool. Depending upon the tool and the task (commissioning or replacement) this can be normally done for the entire fieldbus or for individual devices.

For detailed information on "Field Controller SFC162 Visitor": Operating Instructions → 11
34 FOUNDATION Fieldbus H1 Bench mode via Field Controller SFC162

34.1 Use case

In Bench mode operation, two scenarios exist:

- Devices are configured prior to being installed in the plant
- Devices are already installed in the plant but the Field Controller SFC162 is not in operation

In the first case, the devices will normally be configured on a point-to-point basis, i.e. one device at a time, unless a powered network structure exists. In the second case, the network exists, but it must be powered before the devices can be configured.

As far as the Field Controller SFC162 is concerned, Bench mode operation requires that it operates as a controller, since there will normally be no other LAS (link active scheduler) in the network.

To see all the devices on the FOUNDATION Fieldbus H1 segment, FieldCare requires:

- FOUNDATION Fieldbus CommDTM
- FOUNDATION Fieldbus DeviceDTMs
- For devices without native DTMs, the iDTM for FOUNDATION Fieldbus

This chapter describes the point-to-point scenario. It shows how a device tag and device address can be assigned to a device. For information about the configuration of the devices, please refer to the appropriate manual.

The DeviceDTMs differ from device to device in the functions which can be configured:

- All DTMs allow the configuration of the resource and transducer blocks
- Some DTMs allow the configuration of the device input/output blocks
- To date, no DTM allows the configuration of the tag and address. This can only be done with the Field Controller SFC162 CommDTM

The upload to the control system may also differ depending upon the manufacturer, type and condition of the device. Endress+Hauser devices delivered fresh from the factory will usually upload all the function blocks they support including logic and control blocks, although the latter cannot be configured via DTMs.

Should a device have been subject to a download from a control system, then any block not instantiated by the engineering tool will not be part of the upload. For a TMT162 temperature transmitter, for example, if only one analog input block has been instantiated...
for a project, only this block will be uploaded, although three blocks are offered in the
DTM. Configuring the two other blocks in FieldCare will not cause them to be uploaded.

34.2 Commissioning the Field Controller SFC162

34.2.1 Setting up the IP address of the Field Controller SFC162

For this procedure, it is necessary to know the IP address of the Fieldgate within the
control network.

Do not restart the Field Controller SFC162 with the new address before Visitor mode
has been selected.

For detailed information on 'Setting up the FieldCare IP address': Operating
Instructions → 11

Setting up the IP address of the Field Controller SFC162

1. Set the IP address of the computer to the same domain as the Field Controller
   SFC162's default address 192.168.164.100.

2. If you have Application Designer installed on your computer, call HSE Network
   Setup:
   Select Programs → Endress+Hauser → ControlCare → Tools → HSE Network Setup.
   Otherwise call up the Web server and enter the address 192.168.164.100. Then
   proceed with Step 5.
   HSE Network Setup is launched and searches for devices in the Ethernet
   network.

   All devices in the network appear, irrespective of their IP domain. If this is not
   the case:
   Check that the proxy server of the Web browser is switched off.
   Check that the Windows firewall is not blocking the program (switch off the
   firewall).
   Check all cables and switches.
   If two or more Field Controllers with the same IP address are found, disconnect
   all but one from the network.

3. If the computer has more than one NIC, it is necessary to select the card you want to
   use for communication with the Field Controllers.
   Tick Active NIC and click Save.

4. Note the IP address of the active card as this is used by FieldCare.
5. Double-click the **Field Controller** whose address is to be changed or enter **192.168.164.100** in the Web browser.
   - The **Web browser** of the Field Controller opens.

6. Expand the 'Setup' node and click **Network**.
7. Enter **pcps** as the user name and **pcps** as the password.
   - The 'Network Configuration' dialog opens.

8. Enter the required **IP address** (e.g. 10.125.35.190).
9. Enter a **netmask** (e.g. 255.0.0.0., but usually 255.255.255.0).
10. If required, enter a **default gateway** (usually xxx.xxx.xxx.1 selected domain) and click **Update**.
11. Confirm the message stating that the Field Controller SFC162 must be restarted.
    The **IP address** is changed.

### 34.2.2 Select Visitor mode

There can be up to four Field Controller SFC162s in any one network. However, each controller must be assigned a different H1 address by running the option under **Step 2** above.
**Selecting the Visitor mode**

1. Return to the home page and click **Change**. The frameware home screen opens.

2. Select the **Factory Init in Visitor Mode (H1 Address 0xFC)** option and click **Restart**.

3. Enter `pcps` as the user name and `pcps` as the password to confirm the Field Controller SFC162 restart. The Field Controller SFC162 changes its mode from Controller (default setting) to Visitor.

4. Set the address of the host computer to the same domain as that of the Field Controller SFC162 Visitor (e.g. 10.125.35.200).

**34.2.3 Selecting the network interface card (NIC) for FieldCare**

If the host computer has more than one NIC, the one used for the Ethernet connection to the controller and visitor must be specified, otherwise the applications running on Ethernet select the first they find by default. For Application Designer, ticking and storing the active NIC in HSE Network Setup causes the associated .ini files to be updated.

For FieldCare these changes have to be made by hand.

**Selecting the network interface card (NIC) for FieldCare**

1. Select **Program Files → Common Files → Codewrights → HSEsvr2 → endressoleserver.ini**.

2. Open the **endressoleserver.ini** file with Notepad.

3. Search for the "NIC Adapter" entry.

4. Set a `;` in front of the line `DEFAULT_NIC = NIC`.

5. Remove the `;` from the line `NIC =` and add the NIC address (e.g. `NIC = 10.125.35.200`).

6. Save and close the **endressoleserver.ini** file. The Visitor Function can now be used.
34.3  Connection procedure

34.3.1  Connection with the Field Controller SFC162 CommDTM

Establishing a connection
1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.  
   A drop-down list opens.
3. Select Add Device.  
   The 'Add New Device' dialog opens.
4. Select the SFC162 CommDTM item and click OK.  
   The SFGNetwork is added to the network.
5. In the 'Network' dialog, right-click SFC162 CommDTM.  
   A drop-down list opens.
6. Select Configuration.  
   FieldCare scans the network for all the Ethernet devices and displays them in the list of HSE devices.
7. To connect the Field Controller SFC162 Visitor, click the appropriate line (e.g. 10.125.35.190).  
   A tick appears next to the Field Controller SFC162 Visitor and the entry appears green.
34.3.2 Assigning the device tag or H1 address

Assigning the device tag or address

1. In the 'Network' dialog, right-click SFC162 CommDTM. A drop-down list opens.

2. Select Connect. The arrows next to the device appear green.

3. In the 'Network' dialog, right-click SFC162 CommDTM. A drop-down list opens.

4. Select Other Functions → Set Device Tag/Address. The list of H1 devices is displayed.

5. Click the device (e.g. TMT162). The input boxes at the bottom edge of the page are activated.

6. Enter the device tag. The tag is changed in the list and the entry is set to red.

7. Enter the device address. The address is changed in the list and the entry is set to red.

8. Click Apply. Changes are saved and downloaded to the device.
The icon at the start of the line appears in full color if the changes are accepted.

- If there are more devices in the network, the tags and addresses of all participants can be changed before Apply is pressed.
- When all devices return to the network, the H1 list can be closed.

### 34.3.3 Creating a FOUNDATION Fieldbus network

**Creating a FOUNDATION Fieldbus network**

1. In the 'Network' dialog, right-click **SFC162 CommDTM**.
   - A drop-down list opens.

2. Select **Create Network**.
   - The 'Select Communication Channel' dialog opens.

3. Select the **channels** to be scanned. Deselect all other channels and click **OK**.
   - Scanning starts.
   FieldCare scans the selected channels and adds the devices found to the network.

### 34.3.4 Opening the DeviceDTM

**Opening the DeviceDTM**

1. In the 'Network' dialog, right-click a **device**.
   - A drop-down list opens.

2. Select **Connect**.
   - The arrows next to the device appear green.
3. In the "Network" dialog, right-click a device.  
   - A drop-down list opens.

4. Select Online Parameterize.  
   - The DeviceDTM is added to the network tree and the DTM opens.

The device can now be configured.

For detailed information on "Field Controller SFC162 Visitor": Operating Instructions  
  ➔  11

34.4 Upload the project

After the devices have been configured, their settings must be uploaded to the Field Controller SFC162 and engineering tool. Depending upon the tool and the task (commissioning or replacement) this can be normally done for the entire fieldbus or for individual devices.
35  FOUNDATION Fieldbus H1 via the National Instruments FBUS card

35.1  Use cases

The National Instruments PCPC-FBUS card allows a computer or laptop with a PC interface to connect to a FOUNDATION Fieldbus H1 segment.

The National Instruments software delivered with the card must be installed on the computer, configured and ready for use.

If the PC-FBUS card is connected to an active FOUNDATION Fieldbus H1 segment, it is important to read the manufacturer's instructions with regard to uploading modified device settings to the controller.

To see all the devices on the FOUNDATION Fieldbus H1 segment, FieldCare requires:

- FOUNDATION Fieldbus CommDTM
- FOUNDATION Fieldbus DeviceDTMs
- For devices without native DTMs, the iDTM for FOUNDATION Fieldbus

35.1.1  Connection to a FOUNDATION Fieldbus H1 segment

To connect the PC-FBUS card to a FOUNDATION Fieldbus H1 segment, the positive and negative signal cables from the NI adapter piece must be connected to the bus line, e.g. via a bus distributor.

![Connection of an NI-PC-FBUS card to a FOUNDATION Fieldbus H1 segment](image)

1  DCS
2  Adapter
3  Adapter cable
4  NI-PC-FBUS card
5  FieldCare
6  FOUNDATION Fieldbus H1

35.1.2  Point-to-point connection in Bench mode

In Bench mode, the devices are connected to the NI-PC-NBS card one by one in order to configure the device address and device parameters. This requires a bus distributor, for example, with a fieldbus power supply.
### 35.2 Connection procedure

- Click **Start → Programs → National Instruments → NI-FBUS → NI-FBUS Communications Manager**.
  
  ➤ The NI card opens.

**Establishing a connection**

1. Create a project → 13.
2. In the 'Network' dialog, right-click **Host PC**.
   
   ➤ A drop-down list opens.

3. Select **Add Device**.
   
   ➤ The "Add New Device" dialog opens.
4. Select the **FF H1 CommDTM** item and click **OK**.
   - The FF H1 CommDTM is added to the network.

5. In the 'Network' dialog, right-click **FF H1 CommDTM**.
   - A drop-down list opens.

6. Select **Configuration**.
   - The 'FF H1 CommDTM' dialog opens and FieldCare asks for the link to the FOUNDATION Fieldbus network.

   ![Configuration dialog](image)

7. Select the **NI Card Link** from the drop-down menu and click **OK**.

8. In the 'Network' dialog, right-click **FF H1 CommDTM**.
   - A drop-down list opens.

9. Select **Create Network**.
   - FieldCare now scans the network.
   - The DeviceDTM is added to the network and opened.

10. Save the project → 13.
    The project is saved.

    If FieldCare cannot find the correct DTM, it will offer alternative versions, graded according to their suitability in the 'Scan Result' dialog. The user has the choice of accepting a DTM of less quality, or canceling the scan.

    If no new DTM is available, the user can still integrate the device by using the HART iDTM.

1. The DTMs are opened as follows if the NI FBUS card is connected to a FOUNDATION Fieldbus H1 segment and several devices are found:
   - In the 'Network' dialog, right-click **Device Node**.
     - A drop-down list opens.

2. Select **Connect**.

3. In the 'Network' dialog, right-click **Device Node**.
   - A drop-down list opens.

4. Select **Online Parameterize**.
36 FOUNDATION Fieldbus H1 via Softing FFusb modem

36.1 Use cases

The Softing FFusb modem allows a computer or laptop to connect to a FOUNDATION Fieldbus H1 segment via USB.

1. Install the Softing FFusb software on the computer before the USB connection is made (the software can also be downloaded from the Softing site).

   The FFusb CommDTM must be licensed, otherwise it only runs for 15 minutes in demonstration mode.

   The FieldCare DTM catalog must be updated.

   If the FFusb modem is connected to an active FOUNDATION Fieldbus H1 segment, it is important to read the manufacturer's instructions with regard to uploading modified device settings to the controller.

To see all the devices on the FOUNDATION Fieldbus H1 segment, FieldCare requires:
- FFusb CommDTM
- FOUNDATION Fieldbus DeviceDTMs
- For devices without native DTMs, the iDTM for FOUNDATION Fieldbus

36.1.1 Connection to a FOUNDATION Fieldbus H1 segment

To connect the FFusb modem to a FOUNDATION Fieldbus H1 segment, the positive and negative signal cables must be connected to the bus line, e.g. via a bus distributor.

36.1.2 Point-to-point connection in Bench mode

In Bench mode, the devices are connected to the FFusb modem one by one in order to configure the device address and device parameters. This requires a bus distributor, for example, with a fieldbus power supply.
36.2 Connection procedure

Before establishing a connection:
- Install the FFusb software
- Connect the FFusb modem to the USB port

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC.
   → A drop-down list opens.
3. Select Add Device.
   → The 'Add New Device' dialog opens.
4. Select **FF USB** and click **OK**.
   - The FF USB CommDTM is added to the network.

5. In the 'Network' dialog, right-click **FF USB**.
   - A drop-down list opens.

6. Select **Configuration**.
   - The standard parameters for a FOUNDATION Fieldbus Visitor open.

7. Change the scan range to suit the addresses on the segment.

8. Other parameters should be changed by a fieldbus expert only.
   Click **OK**.
   - The changes are accepted and the 'Network' dialog opens.

9. Right-click **FF USB**.
   - A drop-down list opens.

10. Select **Create Network**.
    - The DeviceDTM is added to the network and opens.

11. Save the project →  13.
The project is saved.

1. If FieldCare cannot find the correct DTM, it will offer alternative versions, graded according to their suitability in the 'Scan Result' dialog. The user has the choice of accepting a DTM of less quality, or canceling the scan.

   If no new DTM is available, the user can still integrate the device by using the HART iDTM.

1. The DTMs are opened as follows if the NI FBUS card is connected to a FOUNDATION Fieldbus H1 segment and several devices have been found:
   - In the 'Network' dialog, right-click **Device Node**.
   - A drop-down list opens.

2. Select **Connect**.

3. In the 'Network' dialog, right-click **Device Node**.
   - A drop-down list opens.

4. Select **Online Parameterize**.
37  ISS interface via FXA193 modem

37.1  Use case

The FXA193 modem provides a direct connection to Proline flowmeters. The connection socket for communication can either be found inside the electronic housing or the connection housing. Please consult the appropriate Operating Instructions for further details. The following graphic shows the necessary connections.

![ISS interface connection using FXA193 modem](image)

The FXA193 modem must be used with the so-called Proline cable, which comprises two components: a cable and an adapter. The FXA193 modem is a serial modem with a Sub-D9 connector. It is recommended that only a native serial port be used. The use of USB/Serial converters is not recommended. If the desktop computer has no RS232 serial port, it is recommended that either a PCI or a PCIe card be used. For laptop computers either a PC or Express Card can be used.

To connect to flow devices via the protocol (ISS), FieldCare requires:
- ISS CommDTM
- ISS DeviceDTM library

37.2  Connection procedure

Establishing a connection

1. Create a project →  13.
2. In the "Network" dialog, right-click Host PC.
   ▶ A drop-down list opens.
3. Select **Add Device**.
   ↩️ The 'Add New Device' dialog opens.

4. Select the **Flow Communication FXA193/291** item and click **OK**.
   ↩️ The Flow Communication FXA193/291 is added to the network.

5. In the 'Network' dialog, right-click **Flow CommDTM**.
   ↩️ A drop-down list opens.

6. Select **Configuration**.
   ↩️ The 'Flow Communication FXA193/291 (Configuration)' dialog opens.

7. Set the COM port to which the FXA193 modem is to be connected and then press **Enter**.
8. Click the X in the top right.
   ➔ The "Flow Communication FXA193/291 (Configuration)" dialog closes and the
   "Network" dialog opens.

9. Right-click Flow CommDTM.
   ➔ A drop-down list opens.

10. Select Create Network.
    ➔ FieldCare scans the network and indicates the result. The DeviceDTM is added to
        the network.

11. Configure the device according to its Operating Instructions.
    Save the project →  13.

   If no DeviceDTM is installed, FieldCare states that proper communication can only be
   ensured after the DTM has been installed.

   There is no possibility to connect to the device automatically if the matching DTM is
   not installed.

   Manually connecting to the device:
   – Right-click Device and select Connect
   – Right-click Device and select Online Parameterize
38  ISS interface via FXA291 modem

38.1  Use case
Some older flowmeters do not use the connector shown in the previous graphic. In this case the FXA291 modem must be used to connect to FieldCare. The connection socket for communication can either be found inside the electronic housing or the connection housing. Please consult the appropriate Operating Instructions for further details. The following graphic shows the necessary connections.

![ISS interface connection using FXA291 modem](image)

To connect to flow devices via the protocol (ISS), FieldCare requires:
- CommDTM
- DeviceDTM library

38.2  Connection procedure

Normally the computer automatically recognizes the FXA291 modem. If this is not the case, the driver must be installed → § 178.

FieldCare establishes a connection to the FXA291 modem as described in Chapter 37.2 → § 155.
39 **IPC interface for level/pressure via FXA193 modem**

The IPC interface does not apply for all level devices. Information on this can be found in the Operating Instructions for the device in question.

### 39.1 Use case

For communication with level and pressure devices via the IPC protocol, connectivity is provided with the FXA193 modem in combination with the so called ToF cable.

The connection socket for communication is the same as the one used to connect the device display. Please consult the appropriate Operating Instructions for further details. The following graphic shows the necessary connections.

![IPC interface connection using FXA193 modem](image)

1. FieldCare
2. RS232
3. FXA193 modem
4. Cable and adapter
5. Level or pressure device display connection compartment
6. Power supply

The FXA193 modem is a serial modem with a Sub-D9 connector. For this application it can be connected to either a native serial port or a USB/serial converter. To connect to devices via the IPC protocol, FieldCare requires:

- IPC CommDTM
- IPC DTM library

### 39.2 Connection procedure

Establishing a connection

1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC.
   - A drop-down list opens.
3. Select **Add Device**.
   ➤ The 'Add New Device' dialog opens.

4. Select the **IPC FXA193/291** item and click **OK**.
   ➤ The IPC CommDTM is added to the network.

5. In the 'Network' dialog, right-click **IPC DTM**.
   ➤ A drop-down list opens.

6. Select **Configuration**.
   ➤ The 'IPC FXA193/291 (Configuration)' dialog opens.

7. Set the COM port to which the FXA193 modem is to be connected.
8. Press **Enter** and then click the **X** in the top right.
   ➤ The “IPC FXA193/291 (Configuration)” dialog closes and the “Network” dialog opens.

9. In the “Network” dialog, right-click **IPC CommDTM**.
   ➤ A drop-down list opens.

10. Select **Create Network**.
      ➤ FieldCare scans the network and indicates the result. The DeviceDTM is added to the network.

11. Configure the device according to its Operating Instructions.
    Save the project → 13.

If no DeviceDTM is installed, FieldCare states that proper communication can only be ensured after the DTM has been installed.

There is no possibility to connect to the device automatically if the matching DTM is not installed.

Manually connecting to the device:
   – Right-click **Device** and select **Connect**
   – Right-click **Device** and select **Online Parameterize**
40 IPC interface for level/pressure via FXA291 modem

The IPC interface does not apply for all level devices. Information on this can be found in the Operating Instructions for the device in question.

40.1 Use case

For communication with level and pressure devices via the IPC protocol, connectivity can be provided with the FXA291 modem in combination with the so called ToF cable.

The connection socket for communication is the same as the one used to connect the device display. Please consult the appropriate Operating Instructions for further details. The following graphic shows the necessary connections.

To connect to devices via the IPC protocol, FieldCare requires:
- IPC CommDTM
- IPC DTM library

40.2 Connection procedure

Normally the computer automatically recognizes the FXA291 modem. If this is not the case, the driver must be installed → 178.

FieldCare establishes a connection to the FXA291 modem as described in Chapter 39.2 → 159.
41 CDI interface via FXA291 modem

41.1 Use case

All new and projected Endress+Hauser field devices use CDI communication as standard for the protocol. The FXA291 modem provides connectivity to all Endress+Hauser devices using the so called CDI plug. The following graphic shows the necessary connections.

![CDI interface connection using FXA291 modem](image)

To connect to devices via the CDI protocol, FieldCare requires:
- CDI CommDTM
- CDI DTM library

41.2 Connection procedure

Normally the computer automatically recognizes the FXA291 modem. If this is not the case, the driver must be installed → 178.

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC. ➔ A drop-down list opens.
3. Select **Add Device**.
   
   The 'Add New Device' dialog opens.

4. Select the **CDI Communication FXA291** item and click **OK**.
   
   The CDI Communication FXA291 is added to the network.

5. In the 'Network' dialog, right-click **CDI Communication FXA291**.
   
   A drop-down list opens.

6. Select **Configuration**.
   
   The 'CDI Communication FXA291 (Configuration)' dialog opens.

7. Set the COM port to which the FXA291 modem is to be connected and then press **Enter**.
8. Do not change the baud rate unless this is explicitly required in the Operating Instructions for the device.

9. Click the X in the top right.
   - The "CDI Communication FXA291 (Configuration)" dialog closes and the "Network" dialog opens.

10. In the "Network" dialog, right-click **CDI Communication FXA291 (Communication).**
    - A drop-down list opens.

11. Select **Create Network.**
    - FieldCare scans the network and indicates the result. The DeviceDTM is added to the network.

12. Configure the device according to its Operating Instructions.

13. Save the project → 13.
    The project is saved.

    If no DeviceDTM is installed, FieldCare states that proper communication can only be ensured after the DTM has been installed.

    There is no possibility to connect to the device automatically if the matching DTM is not installed.

    Manually connecting to the device:
    - Right-click **Device** and select **Connect**
    - Right-click **Device** and select **Online Parameterize**
42 CDI interface via TXU10 modem

42.1 Use case

The TXU10 modem is a USB/CDI modem that may be used with FieldCare for configuring the following devices:
- RIA45/46, RMA42, RIA14/16, all new and projected devices
- Together with M12 adapter: TMR3x

Devices without digital communication such as TMT180/181/121, TTR3x, PTP3x, PTC31, DTT3x, RIA452, RIA141, TMT111 and TMR31x (with M12 adapter) cannot be configured by FieldCare but require the Readwin2000 software, which can be optionally purchased with the modem. See the Readwin2000 BA137R/09/en manual for more information.

The FXA291 modem provides connectivity to all Endress+Hauser devices using the so-called CDI plug. The following graphic shows the necessary connections.

![Diagram](image.png)

To connect to devices via the CDI interface, FieldCare requires:
- CDI CommDTM
- CDI DTM library

42.2 Connection procedure

Normally the computer automatically recognizes the FXA291 modem. If this is not the case, the driver must be installed → 178.

Establishing a connection

1. Create a project → 13.
2. In the 'Network' dialog, right-click Host PC. A drop-down list opens.
3. Select **Add Device**.
   - The "Add New Device" dialog opens.

   ![Add Device Dialog](image)

4. Select the **CDI Communication FXA291** item and click **OK**.
   - The **CDI Communication FXA291** is added to the **network**.

5. In the "Network" dialog, right-click **CDI Communication FXA291**.
   - A drop-down list opens.

   ![Network Dialog](image)

6. Select **Configuration**.
   - The "CDI Communication FXA291 (Configuration)" dialog opens.

   ![Configuration Dialog](image)

7. Set the COM port to which the FXA291 modem is to be connected and then press **Enter**.
8. Do not change the baud rate unless this is explicitly required in the Operating Instructions for the device.

9. Click the X in the top right.
   - The "CDI Communication FXA291 (Configuration)" dialog closes and the "Network" dialog opens.

10. Right-click **CDI Communication FXA291**.
    - A drop-down list opens.

11. Select **Create Network**.
    - FieldCare scans the network and indicates the result. The DeviceDTM is added to the network.

12. Configure the **device** according to its Operating Instructions.

13. Save the project → 13.
    The project is saved.

   *If no DeviceDTM is installed, FieldCare states that proper communication can only be ensured after the DTM has been installed.*

   *There is no possibility to connect to the device automatically if the matching DTM is not installed.*

   **Manually connecting to the device:**
   - Right-click **Device** and select **Connect**
   - Right-click **Device** and select **Online Parameterize**
43 CDI interface via direct USB connection

43.1 Use case
A number of CDI capable field devices can be connected directly to a computer via an standard USB (A-B) cable. Currently these are:
- EngyCal
- RA33

To connect to devices via the CDI interface, FieldCare requires:
- CDI CommDTM
- CDI DTM library

43.2 Connection procedure

Establishing a connection
1. Create a project → 13.
2. In the "Network" dialog, right-click Host PC. A drop-down list opens.
3. Select **Add Device**.
   - The 'Add New Device' dialog opens.

4. Select the **CDI Communication USB** item and click **OK**.
   - The CDI Communication USB is added to the network.

5. Connect the CDI-USB to the computer or laptop.
   - When the USB device is connected for the first time, the driver (CDIUUSB) is installed.
     This installation does not require administration rights.

6. In the 'Network' dialog, right-click **CDI Communication USB**.
   - A drop-down list opens.

7. Select **Create Network**.
   - FieldCare scans the network and indicates the result. The DeviceDTM is added to the network.

8. Configure the **device** according to its Operating Instructions.

9. Save the project → 13.

   The project is saved.

   If no DeviceDTM is installed, FieldCare states that proper communication can only be ensured after the DTM has been installed.

   There is no possibility to connect to the device automatically if the matching DTM is not installed.

   **Manually connecting to the device:**
   - Right-click **Device** and select **Connect**
   - Right-click **Device** and select **Online Parameterize**
44 CDI interface via Ethernet TCP/IP

44.1 Use case
A number of CDI capable field devices can be connected directly to a computer via a standard Ethernet cross-cable with RJ45 connector. Examples include:
- Promass 100
- Promag 100
- Promag 400

The following graphic shows the necessary connections. If the connection is made via a switch a straight-through cable can be used. For the location of the Ethernet interface, please see the Operating Instructions of the device concerned.

![CDI interface via direct Ethernet connection](image_url)

To connect to devices via the CDI interface, FieldCare requires:
- CDI CommDTM
- CDI DTM library

44.2 Setting up the computer
When using the Ethernet TCP/IP connection it is important to note that the computer and device must have IP addresses within the same domain.

Computer setup
- Change the computer's IP address to the same IP address range and subnet mask as the default address of the device. The procedure for Windows 7 is described in Appendix A.

The computer is set up.

If the IP address of the device is changed during the configuration, FieldCare will lose contact with the device. In this case, it is necessary to change the computer's address to an address in the new domain and then restart the application.

44.3 Connection procedure
- When using the Ethernet TCP/IP connection it is important to note that the computer and device must have IP addresses within the same domain.

For detailed information on "FieldCare SFE500 - Setting up the IP address": Operating Instructions → 11
Establishing a connection

1. Create a project → 13.

2. In the "Network" dialog, right-click **Host PC**.
   - A drop-down list opens.

3. Select **Add Device**.
   - The "Add New Device" dialog opens.

4. Select the **CDI Communication TCP/IP** item and click **OK**.
   - The CDI Communication TCP/IP is added to the network.

5. In the "Network" dialog, right-click **CDI Communication TCP/IP**.
   - A drop-down list opens.
6. Select **Add Device**.
   
   The "Add New Device" dialog opens.

7. Select **DeviceDTM** and click **OK**.
   
   The DeviceDTM is added to the network and the "CDI Communication TCP/IP (Configuration)" dialog opens.

8. Specify the IP address of the device which the computer is connected to and then press **Enter**.

9. Change the port and then press **Enter**.
   
   The changes are accepted.

10. Click the **X** in the top right.
    
    The "CDI Communication TCP/IP (Configuration)" dialog closes and the "Network" dialog opens.

11. Connect the device to the computer via the Ethernet cable.

12. In the "Network" dialog, right-click **CDI Communication TCP/IP**.
    
    A drop-down list opens.

13. Select **Connect**.
    
    The arrows next to the device appear green.
14. In the 'Network' dialog, right-click a device node.
   ➡️ A drop-down list opens.

15. Select Connect.
   ➡️ The arrows next to the device appear green.

16. In the 'Network' dialog, right-click a device node.
    ➡️ A drop-down list opens.

17. Select Online Parameterize.
    ➡️ The DeviceDTM opens in the online mode.

18. Configure the device according to its Operating Instructions.

19. Save the project → 13.

   The project is saved.

   Check the following if the device does not connect to FieldCare:
   • The computer and the device must have the same IP addresses in the same range
   • The Ethernet cable must be suitable for the connection used
   • Use the correct DTM
45  PCP interfaces via the FXA291/TXU10 modem

45.1  Use case

The TXU10 or FXA291 modem may also be used with FieldCare for configuring the following devices:
- Thermophant
- Ceraphant
- Flowphant
- RIA1x

![Diagram of PCP interface connection using a TXU10 modem]

To connect to devices via the PCP protocol, FieldCare requires:
- PCP CommDTM
- PCP DTM library

45.2  Connection procedure

 normally the computer automatically recognizes the FXA291 modem. If this is not the case, the driver must be installed → 178.

Establishing a connection
1. Create a project → 13.
2. In the "Network" dialog, right-click **Host PC**.
   - A drop-down list opens.

3. Select **Add Device**.
   - The "Add New Device" dialog opens.

1. Select the **PCP TXU10/FXA291** item and click **OK**.
   - The PCP TXU10/FXA291 is added to the network.

2. In the "Network" dialog, right-click **PCP TXU10/FXA291**.
   - A drop-down list opens.

3. Select **Configuration**.
   - The "PCP TXU10/FXA291" dialog opens.
4. Set the COM port to which the TXU10/FXA291 modem is to be connected and then press **Enter**.

5. Set the number of retries (for example to 3) and then press **Enter**.

6. Change the **device address**.

7. Change the **baud rate** if this is explicitly required in the Operating Instructions for the device.

8. Click the **X** in the top right.
   - The "PCP TXU10/FXA291" dialog closes and the "Network" dialog opens.

9. In the "Network" dialog, right-click **PCP TXU10/FXA291**.
   - A drop-down list opens.

10. Select **Create Network**.
    - FieldCare scans the network and indicates the result. The DeviceDTM is added to the network.

11. Configure the device according to its Operating Instructions.

12. Save the project →  

    If no DeviceDTM is installed, FieldCare states that proper communication can only be ensured after the DTM has been installed.

    There is no possibility to connect to the device automatically if the matching DTM is not installed.

    Manually connecting to the device:
    - Right-click **Device** and select **Connect**
    - Right-click **Device** and select **Online Parameterize**
46.1 Appendix A - Installing a USB modem driver

Before the modem can be used, the USB modem driver must be installed on the computer.

Installing the modem driver

1. Connect the connector of the modem to the corresponding port.
   - The computer detects the modem as a new piece of hardware.
   - The 'Found New Hardware' message opens.
2. Select the No, Not This Time option and click Next.
3. Click Next.
4. Insert the DVD delivered with the modem into the DVD drive and click Next.
   - Follow the instructions of the wizard to install the modem as external hardware.
5. Unplug the USB connector when the installation is finished.
6. Restart the computer.
   - When the USB connector is plugged into the computer again the modem will be recognized.
7. To check the COM port, select Settings → Control Panel → System.
8. Click Device Manager.
9. Open the Ports (COM and LPT) node.
   - COM port opens.

The USB modem driver is installed.

46.2 Appendix B - Replacing the iTM with a DeviceDTM

iTm allows the integration of devices that have no appropriate DTM available. It has, however, less functionality than a DTM.

If appropriate DTMs become available, the devices that were integrated into the FieldCare project with the iTM can be operated with this DTM. For this purpose, the iTM must be replaced with the DeviceDTM.

After replacement, the saved information of the iTM must be entered again manually in the new DTM.

For detailed information on 'FieldCare: Installation of DTM library: Getting Started' → 11
For detailed information on 'FieldCare: Updating the DTM catalog': Getting Started → 11

Replacing an iTM with a DeviceDTM

1. Install the DTM.
2. Update the FieldCare DTM catalog.
3. In the 'Network' dialog, right-click a device node.
   - A drop-down list opens.
4. Select Device Type (DTM) Info.
   ➙ The 'Device Type (DTM) Information' dialog opens.

A list of all the suitable DTMs appears.

5. Select the Device DTM.

6. If the DTM should be replaced for several devices:
   Tick the Save Assignment for All Devices of Same Type check box and click OK.
   ➙ The 'Assign Device Type (DTM)' dialog opens.

7. Click Yes.
   ➙ The 'Device Type (DTM) Information' dialog opens.

8. Click OK.
   ➙ The changes are accepted.

The iDTM has been replaced by the Device DTM.

46.3 Appendix C - PROFIBUS PA Profile

If no native Device DTMs are available for devices up to PA Profile 3.0, it is possible to use a PROFIBUS PA Profile. The following profiles are available for the devices:

- Actuator Profile DTM
- Discrete Input Profile DTM
- Discrete Output Profile DTM
- Flow Profile DTM
- Level Profile DTM
- Pressure Profile DTM
46.4 Appendix D - Generic HART

If a native DeviceDTM is not available for HART/HART7, the Generic HART DTM can be used.

The Generic HART DTM has the following options:
- Identify device
- Configure device
- Trend values with archive function
- Device diagnosis
- Device calibration

For more details, please refer to the online help of the Generic HART DTM.

46.5 Appendix E - Fieldgate SFG500 error information

All the devices connected to the PROFIBUS are displayed in the Fieldgate SFG500 Web application. Detailed information about the cause of the error can be displayed here. The Web application can be started in FieldCare:

1. In the 'Network' dialog, right-click to select the SFG500 item. The SFG500 must be online for this (green background)
   - A drop-down list opens.
2. Select the Additional Functions → Embedded Webserver item.

The SFG500 Web application not only displays the PROFIBUS devices in a livelist but also the HART devices behind Remote I/Os (ET200M/iSP, Stahl IS1, Turck excom, ABB S900) and also PROFIBUS PA devices behind Siemens Link.

If HART/PA devices are not recognized when scanning or connecting, the user can check here whether the devices are even on the bus or whether the Remote I/Os have been configured.

Detailed information can be displayed for every entry.
Remote I/O devices

Remote I/O devices must generally be configured by a cyclic master for it to be possible to scan for HART devices.

Multiple remote I/O devices cannot be operated on the bus with two acyclic masters.