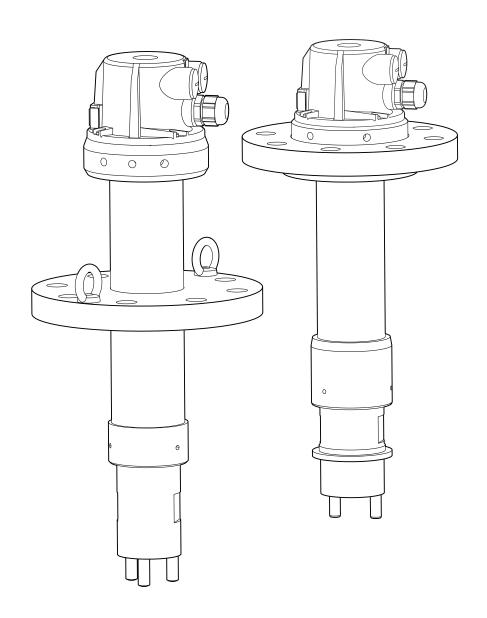
Operating Instructions **Dipfit CPA140**

Immersion assembly for pH or ORP sensors





Dipfit CPA140 Table of contents

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About this document Dipfit CPA140

1 About this document

1.1 Warnings

| Structure of information | Meaning |
|--|--|
| ▲ DANGER Causes (/consequences) If necessary, Consequences of non-compliance (if applicable) Corrective action | This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation will result in a fatal or serious injury. |
| ▲ WARNING Causes (/consequences) If necessary, Consequences of non-compliance (if applicable) Corrective action | This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation can result in a fatal or serious injury. |
| Causes (/consequences) If necessary, Consequences of non-compliance (if applicable) Corrective action | This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or more serious injuries. |
| NOTICE Cause/situation If necessary, Consequences of non-compliance (if applicable) ► Action/note | This symbol alerts you to situations which may result in damage to property. |

1.2 Symbols used

| Symbol | Meaning |
|--------------|-----------------------------------|
| • | Additional information, tips |
| \checkmark | Permitted or recommended |
| X | Not permitted or not recommended |
| | Reference to device documentation |
| | Reference to page |
| | Reference to graphic |
| L- | Result of a step |

1.3 Symbols on the device

| Symbol | Meaning |
|---------|-----------------------------------|
| <u></u> | Reference to device documentation |

Dipfit CPA140 Basic safety instructions

2 Basic safety instructions

2.1 Requirements for the personnel

- Installation, commissioning, operation and maintenance of the measuring system may be carried out only by specially trained technical personnel.
- The technical personnel must be authorized by the plant operator to carry out the specified activities.
- The electrical connection may be performed only by an electrical technician.
- The technical personnel must have read and understood these Operating Instructions and must follow the instructions contained therein.
- Faults at the measuring point may only be rectified by authorized and specially trained personnel.
- Repairs not described in the Operating Instructions provided must be carried out only directly at the manufacturer's site or by the service organization.

2.2 Designated use

The assembly is designed for the installation of pH, ORP, oxygen and temperature sensors in vessels.

The main areas of application involve pH, oxygen or ORP measurement in the following processes:

- Chemical industry, e.g. in
 - production of synthetic materials and dyes
 - production or pesticides and fertilizers
 - oil or wastewater separation
 - condensate treatment
- Power stations and incinerator plants, e.g. in
 - cooling water monitoring
 - flue gas cleaning
- Metal extraction and metal processing

Thanks to its design, it can be operated in pressurized systems ($\rightarrow \triangleq 27$).

Use of the device for any purpose other than that described, poses a threat to the safety of people and of the entire measuring system and is therefore not permitted.

The manufacturer is not liable for damage caused by improper or non-designated use.

2.3 Workplace safety

2.3.1 General notes

As the user, you are responsible for complying with the following safety conditions:

- Installation guidelines
- Local standards and regulations

2.3.2 Notes on installation in pressurized systems

Risk of injury from high pressure, high temperature or chemical hazards if process medium escapes!

- ▶ Do not exceed the permitted maximum process pressure.
- ▶ Prior to installing and removing the assembly, depressurize the system.
- ► Check glands and lines regularly for leaks and damage.

Basic safety instructions Dipfit CPA140

2.4 Operational safety

Before commissioning the entire measuring point:

- 1. Verify that all connections are correct.
- 2. Ensure that electrical cables and hose connections are undamaged.
- 3. Do not operate damaged products, and protect them against unintentional operation.
- 4. Label damaged products as defective.

During operation:

► If faults cannot be rectified: products must be taken out of service and protected against unintentional operation.

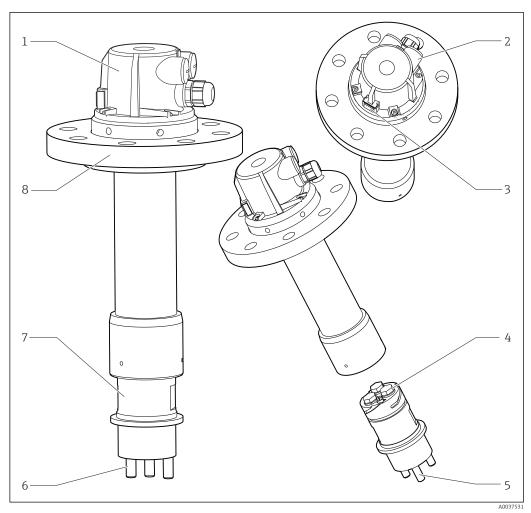
2.5 Product safety

The product is designed to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate. The relevant regulations and European standards have been observed.

Dipfit CPA140 Product description

Product description 3

3.1 **PVDF** version

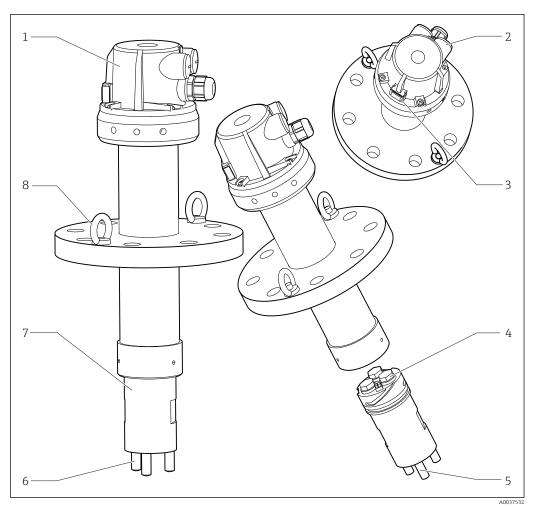


■ 1 PVDF version

- Assembly head Cable gland Pg 13.5 and 2x dummy plug Pg 16 GORE-TEX® filter
- 3 sensor slots for 120 mm sensors Potential matching pin
- Shock-protection stud
- Sensor holder with bayonet lock
- Lap joint flange, depending on version

Product description Dipfit CPA140

3.2 Stainless steel version



№ 2 Stainless steel version

- Assembly head 1
- Cable gland Pg 13.5 and 2x dummy plug Pg 16 GORE-TEX® filter
 3 sensor slots for 120 mm sensors
 Potential matching pin 2
- 3

- 6 Shock-protection stud
- Sensor holder with bayonet lock
- Installation aids (screw-in lifting eyes) and fixed flange, depending on the version

4 Incoming acceptance and product identification

4.1 Incoming acceptance

- 1. Verify that the packaging is undamaged.
 - Notify the supplier of any damage to the packaging.

 Keep the damaged packaging until the issue has been resolved.
- 2. Verify that the contents are undamaged.
 - Notify the supplier of any damage to the delivery contents. Keep the damaged goods until the issue has been resolved.
- 3. Check that the delivery is complete and nothing is missing.
 - ► Compare the shipping documents with your order.
- 4. Pack the product for storage and transportation in such a way that it is protected against impact and moisture.
 - The original packaging offers the best protection.

 Make sure to comply with the permitted ambient conditions.

If you have any questions, please contact your supplier or your local Sales Center.

4.2 Scope of delivery

The scope of delivery comprises:

- Ordered version of assembly
- Operating Instructions

4.3 Product identification

4.3.1 Nameplate

The nameplate provides you with the following information on your device:

- Manufacturer identification
- Order code
- Extended order code
- Serial number
- Ambient and process conditions
- Safety information and warnings
- ► Compare the information on the nameplate with the order.

4.3.2 Product identification

Product page

www.endress.com/cpa140

Interpreting the order code

The order code and serial number of your product can be found in the following locations:

- On the nameplate
- In the delivery papers

Obtaining information on the product

- 1. Go to www.endress.com.
- 2. Call up the site search (magnifying glass).
- 3. Enter a valid serial number.
- 4. Search.
 - ► The product structure is displayed in a popup window.
- 5. Click on the product image in the popup window.
 - A new window (**Device Viewer**) opens. All of the information relating to your device is displayed in this window as well as the product documentation.

4.3.3 Certificates and approvals

Pressure Equipment Directive 2014/68/EU

The assembly has been manufactured according to good engineering practice as per Article 4, Paragraph 3 of the Pressure Equipment Directive 2014/68/EU and is therefore not required to bear the CE label.

Inspection certificate

A test certificate 3.1 in accordance with EN 10204 is supplied depending on the version (\rightarrow Product Configurator on the product page).

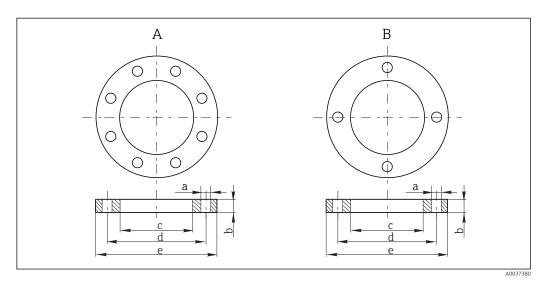
4.3.4 Manufacturer's address

Endress+Hauser Conducta GmbH+Co. KG Dieselstraße 24 D-70839 Gerlingen Dipfit CPA140 Installation

5 Installation

5.1 Installation conditions

5.1.1 Dimensions

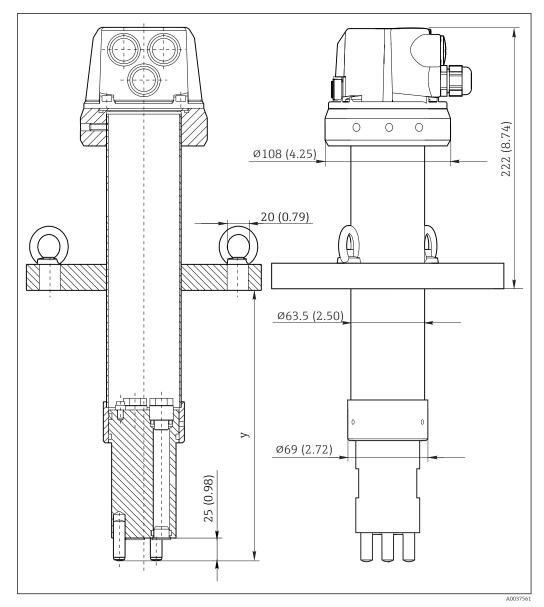


A Stainless steel version

B PVDF version

| | Stainless steel assembly version | | PVDF assembly version | | | |
|-------------|----------------------------------|--------------------|-----------------------|------------|--------------------|-------------|
| | DN80 PN16 | ANSI 3" 150 lbs | JIS 10K 80A | DN80 PN16 | ANSI 3" 150 lbs | JIS 10K 80A |
| a [mm (in)] | 18 (0.71) | 19 (0.75) | 19 (0.75) | 18 (0.71) | 19 (0.75) | 19 (0.75) |
| b [mm (in)] | 20 (0.79) | 23.8 (0.94) | 18 (0.71) | 22 (0.87) | 22 (0.87) | 18 (0.71) |
| c [mm (in)] | 63.5 (2.50) | 63.5 (2.50) | 63.5 (2.50) | 110 (4.33) | 110 (4.33) | 110 (4.33) |
| d [mm (in)] | 160 (6.30) | 152.4 (6.00) | 150 (5.91) | 160 (6.30) | 152 (5.98) | 150 (5.91) |
| e [mm (in)] | 200 (7.87) | 190.5 (7.50) | 185 (7.28) | 200 (7.87) | 200 (7.87) | 185 (7.28) |
| Screws | M16 | M16 | M16 | M16 | M16 | M16 |
| Bore holes | 8 | 4 | 4 | 8 | 4 | 4 |

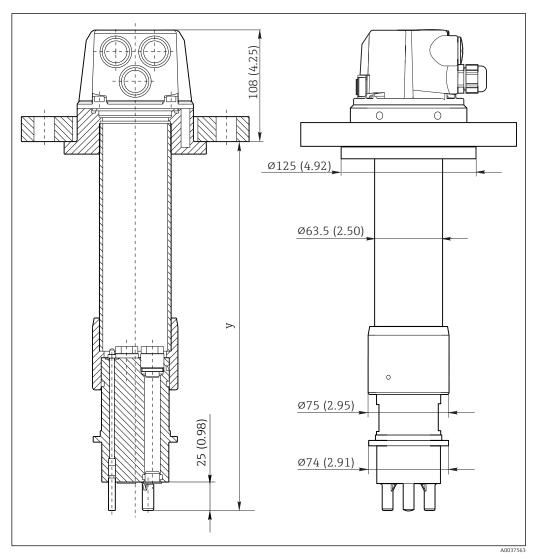
Installation Dipfit CPA140



■ 4 Stainless steel version, dimensions in mm (in)

y Immersion depth, \rightarrow Configurator on product page

Dipfit CPA140 Installation



■ 5 PVDF version, dimensions in mm (in)

y Immersion depth, \Rightarrow Configurator on product page

Installation Dipfit CPA140

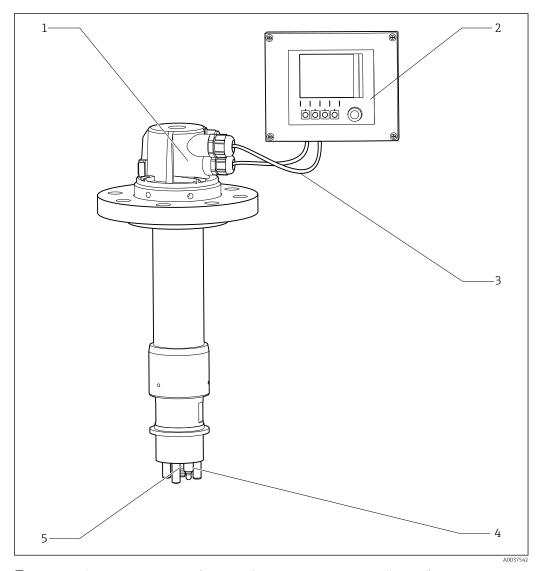
5.1.2 Measuring system

A complete measuring system comprises:

- Immersion assembly Dipfit CPA140
- 1-3 pH, ORP, pH/ORP combined sensors or temperature sensors (12 mm), e.g. CPS11D, CPS12D
- 1-3 measuring cables, e.g. CYK10 or CPK9
- Transmitter, e.g. Liquiline CM442

Optional:

Extension cable, e.g. CYK11



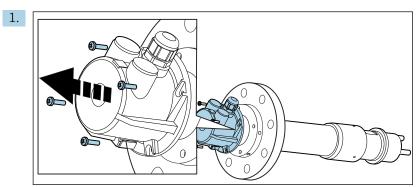
 \blacksquare 6 Example of a measuring system (process and process connections are not illustrated)

- 1 Immersion assembly Dipfit CPA140, here as PVDF version
- 2 Transmitter CM442
- 3 Sensor cable CYK10
- 4 pH sensor CPS11D
- 5 ORP sensor CPS12D

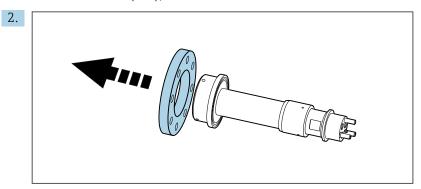
Dipfit CPA140 Installation

5.2 Mounting the sensor

The PVDF version is illustrated in the graphics below. The sensor mounting procedure is identical for the stainless steel version.

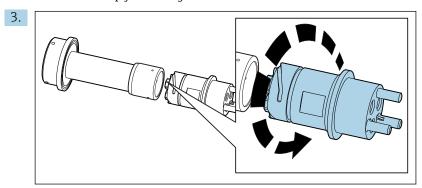


Release 4 screws (M4), remove the cover.



Only for the PVDF version:

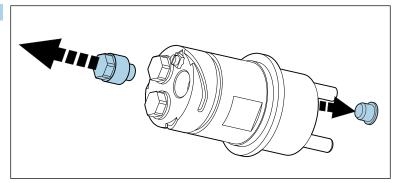
Remove the lap joint flange.



Unscrew the sensor holder (bayonet lock).

Installation Dipfit CPA140

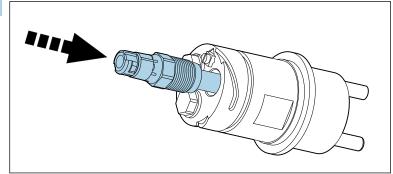
4.



Remove the dummy plug along with the O-ring, thrust collar and sealing plug.

► Do not remove the dummy plug and sealing plug in the mounting slots that are not used!

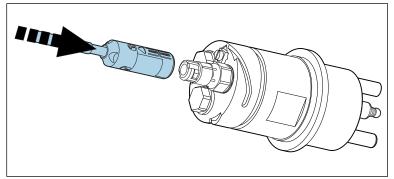




Before installing, check that the pressure piece and O-ring are fitted on the sensor. Remove the protection cap and screw in the sensor hand-tight. Pay attention to the instructions in the Operating Instructions for the sensor.

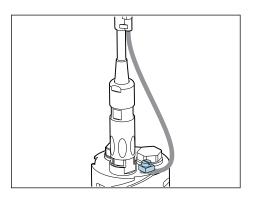
► Make sure the sensor O-ring is seated correctly.



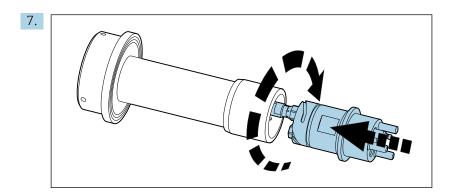


Connect the sensor cable to the sensor.

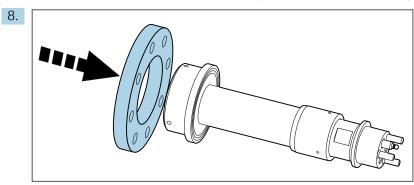
Only in the case of symmetrical measurement with analog sensors: connect the PML line of the sensor cable to the PML terminal (screw) of the sensor holder.



Dipfit CPA140 Installation

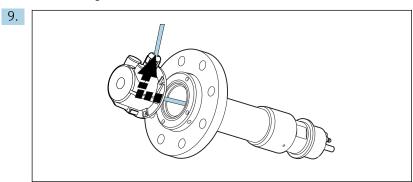


Screw in the sensor holder. Use a flat key wrench AF55 if necessary.

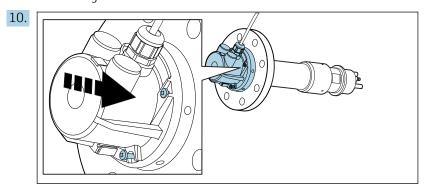


Only for the PVDF version:

Fit the flange.



Pull the sensor cable through the cable gland of the assembly head and then tighten the cable gland.



Screw on the cover.

You can now install the assembly in the process.

Installation Dipfit CPA140

Sensor with liquid KCl feed line

- You can only install 1 sensor with a liquid KCl feed line.
- 1. Install the sensor in the sensor holder, see above.
- 2. Align the KCl feed line to the middle of the sensor holder.
- 3. Connect the hose of the KCl feed line to the sensor.
- 4. Assemble the assembly (see above). In doing so, guide the hose of the KCl feed line through one of the two Pg 16 glands.

Only connect the KCl feed line to the liquid KCl supply vessel once the assembly is installed in the process.

5.3 Mounting the assembly in the process

A WARNING

Risk of injury from high pressure, high temperature or chemical hazards if process medium escapes!

- ▶ Do not exceed the permitted maximum process pressure.
- ▶ Prior to installing and removing the assembly, depressurize the system.
- Check that the sealing of the flange seal is tight (no leaks).
- The sensor must be installed before the assembly is mounted. $\rightarrow \triangleq 15$
- 1. Introduce the assembly with the sensor into the flange connection of the process vessel.
- 2. Screw down the flange (flange screws must be provided by the customer).
- 3. Connect the sensor cable to the transmitter. Refer to the Operating Instructions of the transmitter for this.

The measuring point is now ready to measure.

5.4 Post-installation check

- Assembly undamaged?
- Is a sensor installed in the assembly?
- Have all the seals been checked to ensure they are leak-tight?

Dipfit CPA140 Maintenance

6 Maintenance

A CAUTION

Process medium and medium residues

Risk of injury from high pressure, high temperatures or chemical hazards!

- ▶ Wear protective gloves, protective goggles and protective clothing.
- Mount or dismantle the assembly only in vessels or pipes that are empty and unpressurized.

6.1 Cleaning the assembly

► For stable and reliable measurements, clean the assembly and the sensor regularly. The frequency and intensity of the cleaning process depend on the medium.

6.2 Cleaning agent

A WARNING

Organic solvents containing halogens

Limited evidence of carcinogenicity! Dangerous for the environment with long-term effects!

▶ Do not use organic solvents that contain halogens.

▲ WARNING

Thiocarbamide

Harmful if swallowed! Limited evidence of carcinogenicity! Possible risk of harm to the unborn child! Dangerous for the environment with long-term effects!

- ▶ Wear protective goggles, protective gloves and appropriate protective clothing.
- ▶ Avoid all contact with the eyes, mouth and skin.
- ► Avoid discharge into the environment.

The most common types of soiling and the cleaning agents used in each case are shown in the following table.

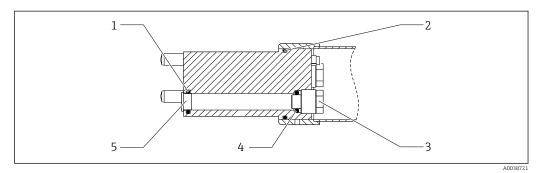
| Type of soiling | Cleaning agent |
|---|--|
| Greases and oils | Hot water or tempered (alkaline) agents containing surfactants or water-soluble organic solvents (e. g. ethanol) |
| Limescale deposits, metal hydroxide buildup, lyophobic biological buildup | Approx. 3% hydrochloric acid |
| Sulfide deposits | Mixture of 3% hydrochloric acid and thiocarbamide (commercially available) |
| Protein buildup | Mixture of 3% hydrochloric acid and pepsin (commercially available) |
| Fibers, suspended substances | Pressurized water, possibly surface-active agents |
| Light biological buildup | Pressurized water |

► Choose a cleaning agent to suit the degree and type of soiling.

Maintenance Dipfit CPA140

6.3 Replacing the seal

6.3.1 Overview of seals



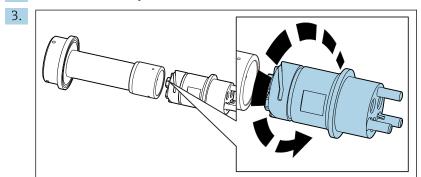
 \blacksquare 7 O-rings and blanking plugs on sensor holder

- 1 O-ring ID 10.69 x 3.53
- 2 *O-ring, bayonet lock ID 53.57 x 3.53*
- 3 Blanking plug (if sensor is not installed)
- 4 O-ring, blanking plug or sensor, ID 10.69 x 3.53
- 5 Sealing cap (if sensor is not installed)

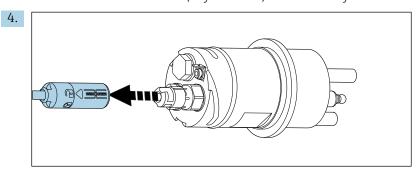
6.3.2 Replacing the seals

O-ring on the sensor holder

- 1. Remove the assembly from the medium.
- 2. Clean the assembly.

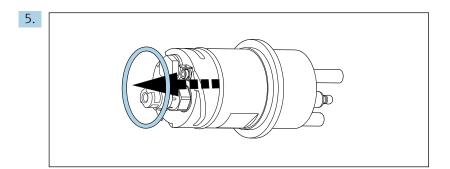


Unscrew the sensor holder (bayonet lock). Use a flat key wrench AF55 if necessary.

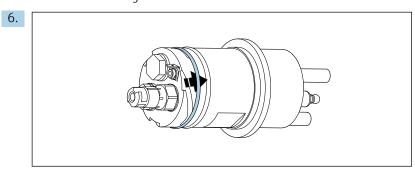


Remove the sensor cable from the sensor.

Dipfit CPA140 Maintenance



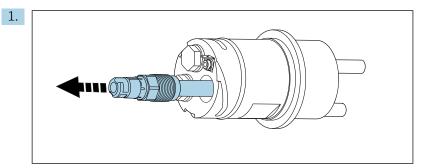
Remove the O-ring from the sensor holder.



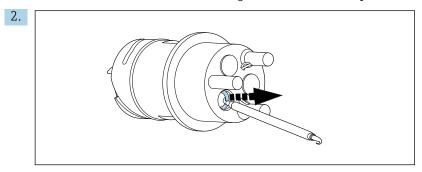
Grease a new O-ring from the spare parts kit and fit it over the sensor holder and into the O-ring guide.

O-rings in the sensor mounting slots

The PVDF version is depicted in the following graphics. All actions are identical for the stainless steel version.

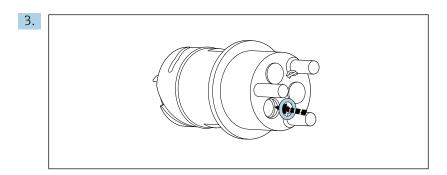


Remove the sensor. Check the O-ring of the sensor and replace it if necessary.



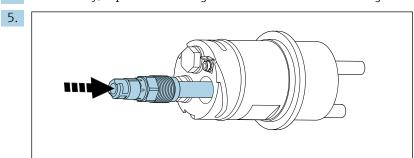
Remove the O-ring in the sensor guide using the tool from the O-ring kit.

Maintenance Dipfit CPA140



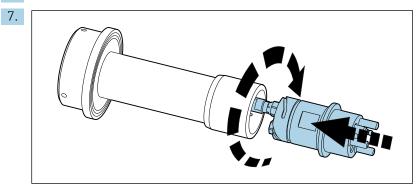
Grease a new O-ring from the spare parts kit and fit it into the O-ring guide. Use the tool from the kit if necessary.

4. If necessary, replace the O-rings in the other sensor mounting slots in the same way.



Mount the sensor again.

6. Connect the sensor cable.



Screw in the sensor holder. Use a flat key wrench AF55 if necessary.

8. Place the sensor back into the medium.

6.4 Replacing the GORE-TEX® filter

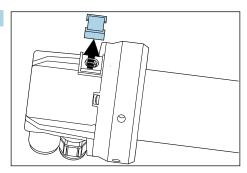
The filter must only be replaced if it is visibly contaminated and no longer fulfills its purpose.

1. Remove the assembly from the medium.

2. Clean the assembly.

Dipfit CPA140 Maintenance

3.

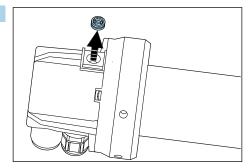


Remove the cover of the filter (e.g. using a flat-blade screwdriver).

4. Check the filter.

Replace the filter if it is visibly contaminated. Otherwise, fit the cover back on (click it into place).





Remove the used filter.

- 6. Insert a new filter and fit the cover back on (click it into place).
- 7. Put the assembly back into the medium.

Repair Dipfit CPA140

7 Repair

A CAUTION

Danger resulting from improper repair!

► Any damage to the assembly that compromises pressure safety must be repaired only by authorized and qualified personnel.

- ► Following each repair and maintenance task, check the assembly for leaks using appropriate procedures. Following this, the assembly must again comply with the specifications in the technical data.
- ▶ Replace all other damaged components immediately.

7.1 Spare parts

For more detailed information on spare parts kits, please refer to the Spare Part Finding Tool on the Internet.

7.2 Return

The product must be returned if repairs or a factory calibration are required, or if the wrong product was ordered or delivered. As an ISO-certified company and also due to legal regulations, Endress+Hauser is obliged to follow certain procedures when handling any returned products that have been in contact with medium.

To ensure the swift, safe and professional return of the device:

► Refer to the website www.endress.com/support/return-material for information on the procedure and conditions for returning devices.

7.3 Disposal

► Please observe local regulations!

Dipfit CPA140 Accessories

8 Accessories

The following are the most important accessories available at the time this documentation was issued.

► For accessories not listed here, please contact your Service or Sales Center.

8.1 Sensors (selection)

Orbisint CPS11D / CPS11

- pH sensor for process technology
- Optional SIL version for connecting to SIL transmitter
- With dirt-repellent PTFE diaphragm
- Product Configurator on the product page: www.endress.com/cps11d or www.endress.com/cps11



Technical Information TI00028C

Ceraliquid CPS41D / CPS41

- pH electrode with ceramic junction and KCl liquid electrolyte
- Product Configurator on the product page: www.endress.com/cps41d or www.endress.com/cps41



Technical Information TI00079C

Orbipore CPS91D

pH electrode with open aperture for media with high dirt load



Technical Information TI00375C

Orbisint CPS12D / CPS12

- ORP sensor for process technology
- Product Configurator on the product page: www.endress.com/cps12d or www.endress.com/cps12



Technical Information TI00367C

Ceraliquid CPS42D / CPS42

- ORP electrode with ceramic junction and KCl liquid electrolyte
- Product Configurator on the product page: www.endress.com/cps42d or www.endress.com/cps42



Technical Information TI00373C

Memosens CPS16D

- Combined pH/ORP sensor for process technology
- With dirt-repellent PTFE diaphragm
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cps16D



Technical Information TI00503C

Memosens CPS96D

- Combined pH/ORP sensor for chemical processes
- With poison-resistant reference with ion trap
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cps96d



| Technical Information TI00507C

Accessories Dipfit CPA140

Oxymax COS22D / COS22

- Sterilizable sensor for dissolved oxygen
- With Memosens technology or as an analog sensor
- Product Configurator on the product page: www.endress.com/cos22d or www.endress.com/cos22



Technical Information TI00446C

Memosens COS81D

- Sterilizable, optical sensor for dissolved oxygen
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cos81d



Technical Information TI01201C

8.2 Measuring cable

Memosens data cable CYK10

- For digital sensors with Memosens technology
- Product Configurator on the product page: www.endress.com/cyk10



Technical Information TI00118C

Memosens data cable CYK11

- Extension cable for digital sensors with Memosens protocol
- Product Configurator on the product page: www.endress.com/cyk11



Technical Information TI00118C

Measuring cable CPK9

- Terminated measuring cable for connecting analog sensors with TOP68 plug-in head
- Selection in accordance with product structure
- Ordering information: Endress+Hauser sales office or www.endress.com.

Measuring cable CPK12

- Terminated measuring cable for connecting analog ISFET sensors with TOP68 plug-in head
- Selection in accordance with product structure
- Ordering information: Endress+Hauser sales office or www.endress.com

8.3 KCl supply vessel

Electrolyte vessel CPY7B

- Storage container for KCl electrolyte, 200 ml
- Product Configurator on the product page: www.endress.com/cpy7b



Operating Instructions BA00128C

8.4 Cleaning

Chemoclean CPR31

- Spray system to clean pH, ORP and temperature sensors
- Spray head and PVDF check valve, EPDM or VITON O-rings, EPDM hose, reinforced
- Cleaner up to 6 bar (87 psi) absolute, maximum 30 °C (86 °F)
- Order according to product order structure



Operating Instructions BA00201C

Dipfit CPA140 Technical data

9 Technical data

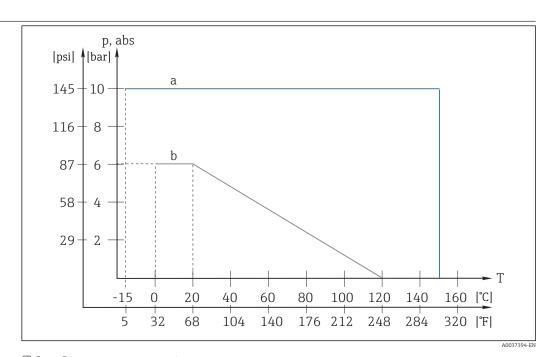
9.1 Environment

| Ambient temperature range | -10 to +70 °C (+10 to +160 °F) |
|---------------------------|--------------------------------|
| Storage temperature | -10 to +70 °C (+10 to +160 °F) |
| Degree of protection | IP65 |

9.2 Process

| Process temperature | PVDF version Stainless steel version | 0 to 120 °C (32 to 250 °F) -15 to 150 °C (5 to 300 °F), for all seals except EPDM -15 to 140 °C (5 to 280 °F), for EPDM seal |
|---------------------|---|--|
| Process pressure | PVDF version Stainless steel version | Max. 6 bar (87 psi), absolute Max. 10 bar (145 psi), absolute |

Pressure-temperature ratings



■ 8 Pressure-temperature ratings

- a Stainless steel version
- a PVDF version

9.3 Mechanical construction

Dimensions $\rightarrow \blacksquare 11$

Technical data Dipfit CPA140

Weight

Depends on version (material, immersion depth):

PVDF 2.5 to 3.0 kg (5.5 to 6.6 lbs) Stainless steel 8.0 to 12.0 kg (17.6 to 26.5 lbs)

Materials

In contact with medium, depending on version

| Immersion tube | PVDF / stainless steel 1.4404 (AISI 316L) |
|------------------------|---|
| O-rings | EPDM / VITON / Chemraz / Fluoraz |
| Sensor holder | PVDF / stainless steel 1.4404 (AISI 316L) |
| Potential matching pin | Alloy C4 / tantalum / stainless steel 1.4401 (AISI 316) |
| Shock-protection stud | PVDF / stainless steel 1.4401 (AISI 316) |
| Dummy plug | PEEK |

Not in contact with medium, depending on version

| Assembly head | PP-GF 20 |
|---------------------------------|--|
| Lap joint flange | UP-GF / stainless steel 1.4404 (AISI 316L) |
| Installation aids ¹⁾ | Stainless steel 1.4301 (AISI 304) |

1) Only for stainless steel version

Process connections

Depending on version:

- None
- Flange DN 80 / PN 16
- Flange ANSI 3" / 150 lbs
- Flange JIS 10K 80A

Cable glands

1 x Pg 13.5 and 2 x dummy plug Pg 16

Sensor mounting slots

3 x Pg 13.5

Immersion depth

Depending on version:

- 500 mm (19.7 in)
- 1000 mm (39.4 in)
- 1500 mm (59.1 in)
- **2000** mm (78.7 in)
- 2500 mm (98.4 in)

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