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Technical Information
Liquiphant FTL41

Vibronic

Point level switch for liquids

Application

- Limit switch for minimum or maximum detection in tanks, containers and piping with all types of liquids, even in hazardous areas
- Process temperature range: −40 to +150 °C (−40 to +302 °F)
- Pressures up to 40 bar (580 psi)
- Viscosities up to 10 000 mPa·s
- Ideal substitute for float switches, as reliable function is not affected by flow, turbulence, air bubbles, foam, vibration, solids content or buildup.

Advantages

- No calibration needed: Quick, low-cost commissioning
- No mechanically moving parts: No maintenance, no wear, long operating life
- Functional safety: Monitoring of vibration frequency of the tuning fork

Endress+Hauser
People for Process Automation

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About this document

Symbols

Safety symbols

DANGER

This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.

WARNING

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.

CAUTION

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.

NOTICE

This symbol contains information on procedures and other facts which do not result in personal injury.

Electrical symbols

⏚ Ground connection
Grounded clamp, which is grounded via a grounding system.

⊜ Protective earth (PE)
Ground terminals, which must be grounded prior to establishing any other connections. The ground terminals are located on the inside and outside of the device.

Symbols for certain types of information

✓ Permitted
Procedures, processes or actions that are permitted.

✗ Forbidden
Procedures, processes or actions that are forbidden.

Tip
Indicates additional information

Reference to documentation

Reference to another section

1., 2., 3. Series of steps

Symbols in graphics

A, B, C ... View

1, 2, 3 ... Item numbers

Hazardous area

Safe area (non-hazardous area)

Function and system design

point level detection

Maximum or minimum detection for liquids in tanks or pipes in all industries. Suitable for leakage monitoring, pump dry-running protection or overfill prevention, for example .

Specific versions are suitable for use in hazardous areas.

The point level switch differentiates between the "covered" and "not covered" conditions.

Depending on the MIN (minimum detection) or MAX (maximum detection) modes, there are two possibilities in each case: OK status and demand mode.

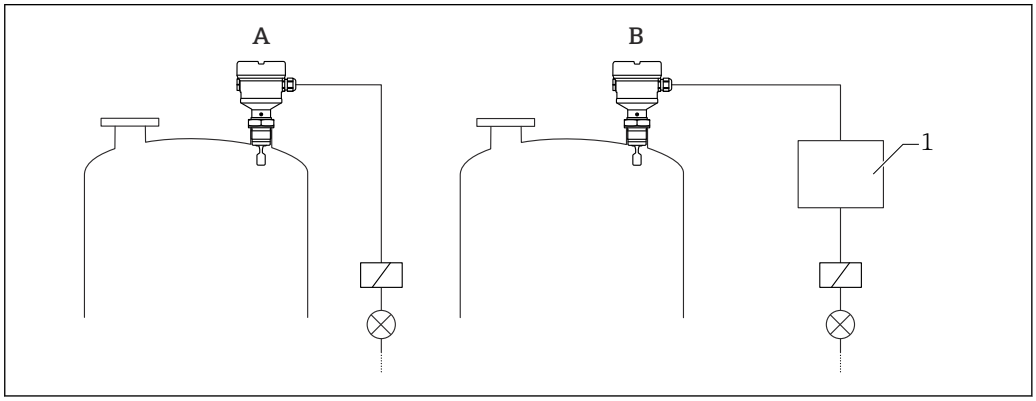
OK status
- In MIN mode, the fork is covered, e.g. Pump dry running protection
- In MAX mode, the fork is not covered e.g. overfill prevention

Demand mode
- In MIN mode, the fork is not covered e.g. pump dry running protection
- In MAX mode, the fork is covered e.g. overfill prevention

Measuring principle

The sensor's tuning fork vibrates at its intrinsic frequency. As soon as the liquid covers the tuning fork, the vibration frequency decreases. The change in frequency causes the point level switch to switch.

Measuring system



1 Example of a measuring system

A Device for direct connection of a load
B Device for connection to a separate switching unit or PLC
1 Switching unit, PLC etc.

Input

Measured variable

Level (point level), MAX or MIN safety

Measuring range

Depends on the installation location and the pipe extension ordered

Output

Output and input variants

Electronic inserts

3-wire DC-PNP (FEL42)
- Three-wire direct current version
- Switches the load via the transistor (PNP) and separate connection, e.g. in conjunction with programmable logic controllers (PLC)

Universal current connection, relay output (FEL44)
Switches the loads via 2 potential-free changeover contacts

2-wire NAMUR > 2.2 mA/< 1.0 mA (FEL48)
- For separate switching unit
- Signal transmission H-L edge 2.2 to 3.8 mA / 0.4 to 1.0 mA as per IEC 60947-5-6 (NAMUR) on two-wire cabling

Output signal

Switch output

Preset switching delay times for the point level switches can be ordered for the following areas:
- 0.5 s when the tuning fork is covered and 1.0 s when it is uncovered (factory setting)
- 0.25 s when the tuning fork is covered and 0.25 s when it is uncovered (fastest configuration)
- 1.5 s when the tuning fork is covered and 1.5 s when it is uncovered
- 5.0 s when the tuning fork is covered and 5.0 s when it is uncovered

Ex connection data

See safety instructions (XA): All data relating to explosion protection are provided in separate Ex documentation and are available from the Downloads Area of the Endress+Hauser-website. The Ex documentation is supplied as standard with all Ex devices.

3-wire DC-PNP (electronic insert FEL42)

- Three-wire direct current version
- Switches the load via the transistor (PNP) and separate connection, e.g. in conjunction with programmable logic controllers (PLC), DI modules as per EN 61131-2

Supply voltage

⚠ WARNING

Failure to use the prescribed power unit.
Risk of potentially life-threatening electric shock!
- ▶ The FEL42 may only be powered by power supply units with secure galvanic isolation in accordance with IEC 61010-1.

$U = 10$ to 55 V_{DC}

Observe the following as per IEC/EN61010-1: Provide a suitable circuit breaker for the device, and limit the current to 500 mA, e.g. by installing a 0.5 A fuse (slow-blow) in the supply circuit.

Power consumption

$P < 0.5$ W

Current consumption

$I \leq 10$ mA (without load)

The red LED flashes in the event of an overload or short-circuit. Check for an overload or short-circuit every 5 s.

Load current

$I \leq 350$ mA with overload and short-circuit protection

Residual current

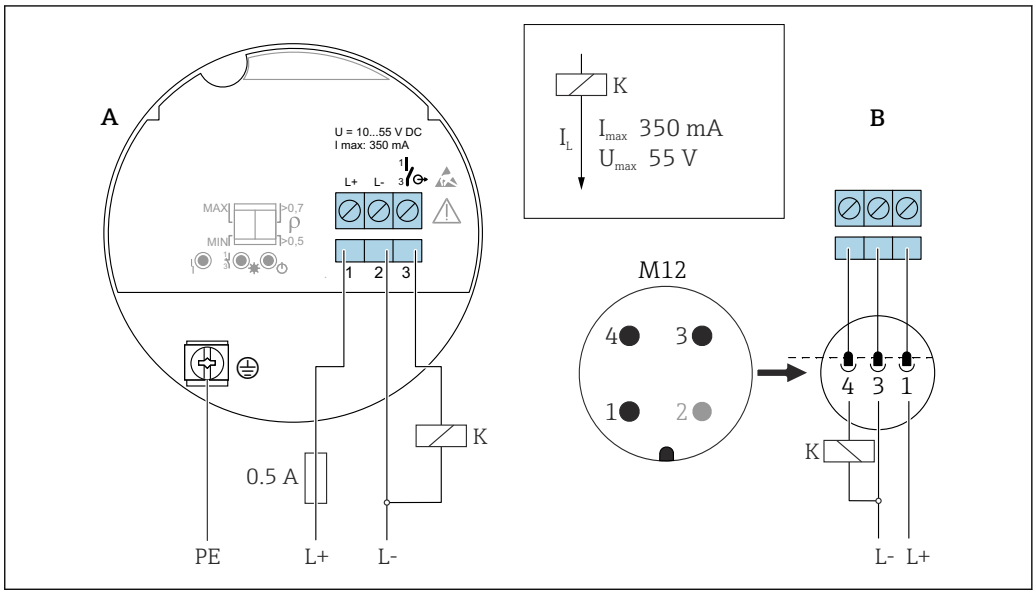
$I < 100$ µA (for blocked transistor)

Residual voltage

$U < 3$ V (for switched through transistor)

Behavior of output signal
- OK status: switched through
- Demand mode: blocked
- Alarm: blocked

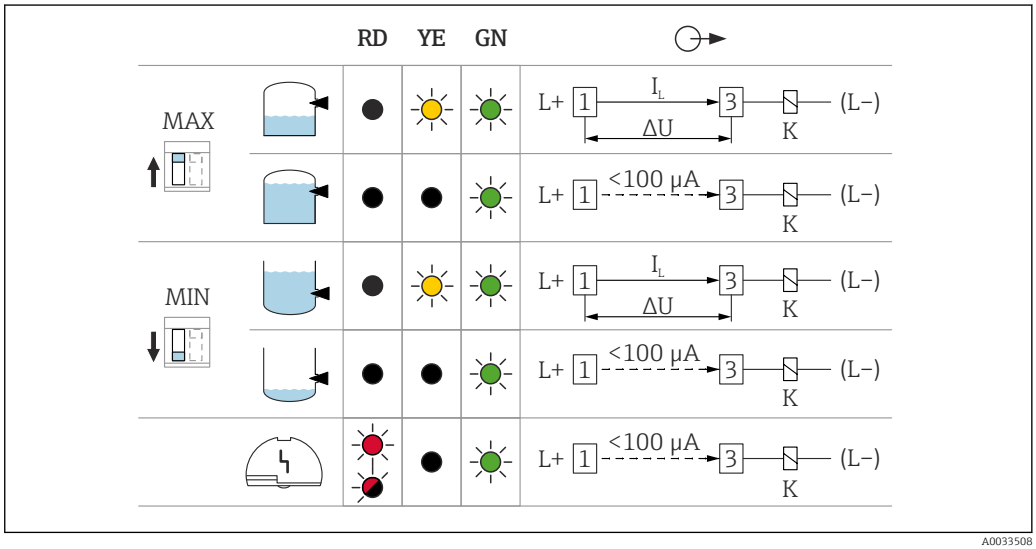
Terminal assignment



2 *FEL42 terminal assignment*

A Terminal assignment at electronic insert
B Terminal assignment on M12 plug

Behavior of the switch output and signaling



3 *FEL42 switching behavior, signaling LED*

MAX DIP switch for setting the MAX safety
MIN DIP switch for setting the MIN safety
RD LED red for warning or alarm
YE LED yellow, switch status
GN LED green, operational status, device on
I_L Load current switched through

Universal current connection with relay output (electronic insert FEL44)

- Switches the loads via 2 potential-free changeover contacts
- Two separate changeover contacts (DPDT)

⚠ WARNING

An error at the electronic insert can cause the permitted temperature for touch-safe surfaces to be exceeded. This presents a risk of burns.

► Do not touch the electronics in the event of an error!

Supply voltage

U= 19 to 253 V_{AC} / 19 to 55 V_{DC}

Observe the following as per IEC/EN61010-1: Provide a suitable circuit breaker for the device, and limit the current to 500 mA, e.g. by installing a 0.5 A fuse (slow-blow) in the phase (not the neutral conductor) of the supply circuit.

Power consumption

S < 25 VA, P < 1.3 W

Connectable load

Loads switched via 2 potential-free changeover contacts (DPDT)

- I_{AC} ≤ 6 A (Ex de 4 A), U~ ≤ AC 253 V; P~ ≤ 1 500 VA, cos φ = 1, P~ ≤ 750 VA, cos φ > 0.7
- I_{DC} ≤ 6 A (Ex de 4 A) to DC 30 V, I_{DC} ≤ 0.2 A to 125 V

According to IEC 61010, the following applies: Total voltage from relay outputs and power supply ≤ 300 V.

Use electronic insert FEL42 DC PNP for small DC load currents, e.g. for connection to a PLC.

Relay contact material: silver/nickel AgNi 90/10

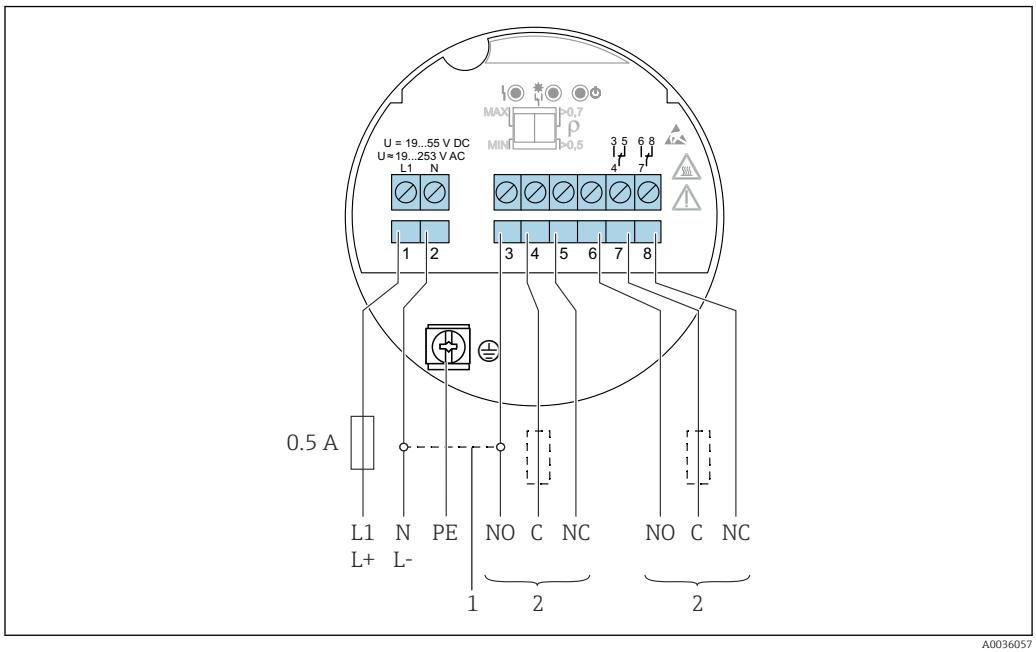
When connecting a device with high inductance, provide a spark suppressor to protect the relay contact. A fine-wire fuse (depending on the connected load) protects the relay contact in the event of a short-circuit.

Both relay contacts switch simultaneously.

Behavior of output signal

- OK status: relay energized
- Demand mode: relay de-energized
- Alarm: relay de-energized

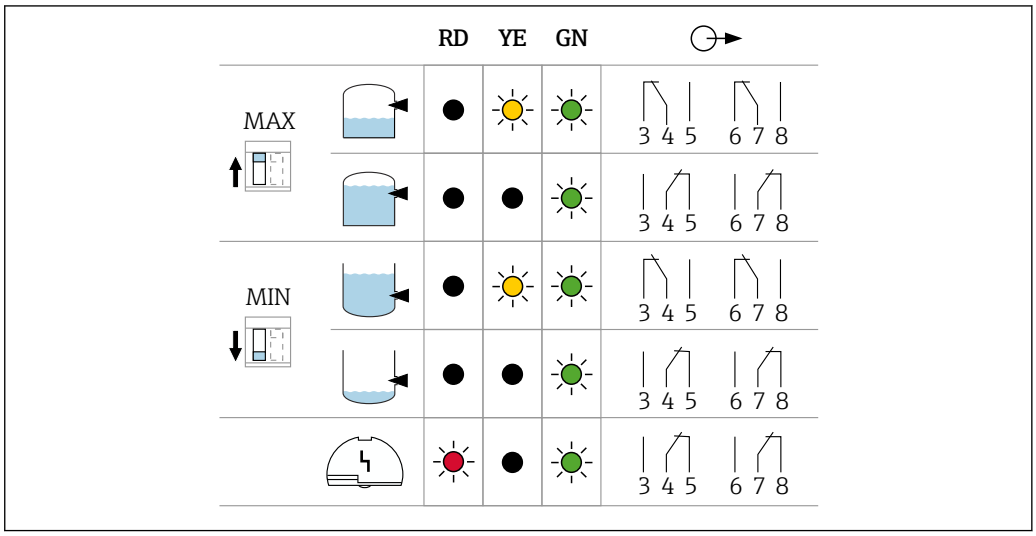
Terminal assignment



4 *Universal current connection with relay output, electronic insert FEL44*

1 *When bridged, the relay output works with NPN logic*
2 *Connectable load*

Behavior of the switch output and signaling



5 *FEL44 switching behavior, signaling LED*

MAX DIP switch for setting the MAX safety
MIN DIP switch for setting the MIN safety
RD LED red for alarm
YE LED yellow, switch status
GN LED green, operational status, device on

2-wire NAMUR > 2.2 mA/< 1.0 mA (electronic insert FEL48)

- For connection to the isolating switch repeater as per NAMUR (IEC 60947-5-6), e.g. Nivotester FTL325N from Endress+Hauser
- Signal transmission H-L edge 2.2 to 3.8 mA/0.4 to 1.0 mA as per IEC 60947-5-6 (NAMUR) on two-wire cabling

Supply voltage

$U = 8.2\ V_{DC}$

Observe the following as per IEC/EN61010-1: Provide a suitable circuit breaker for the device.

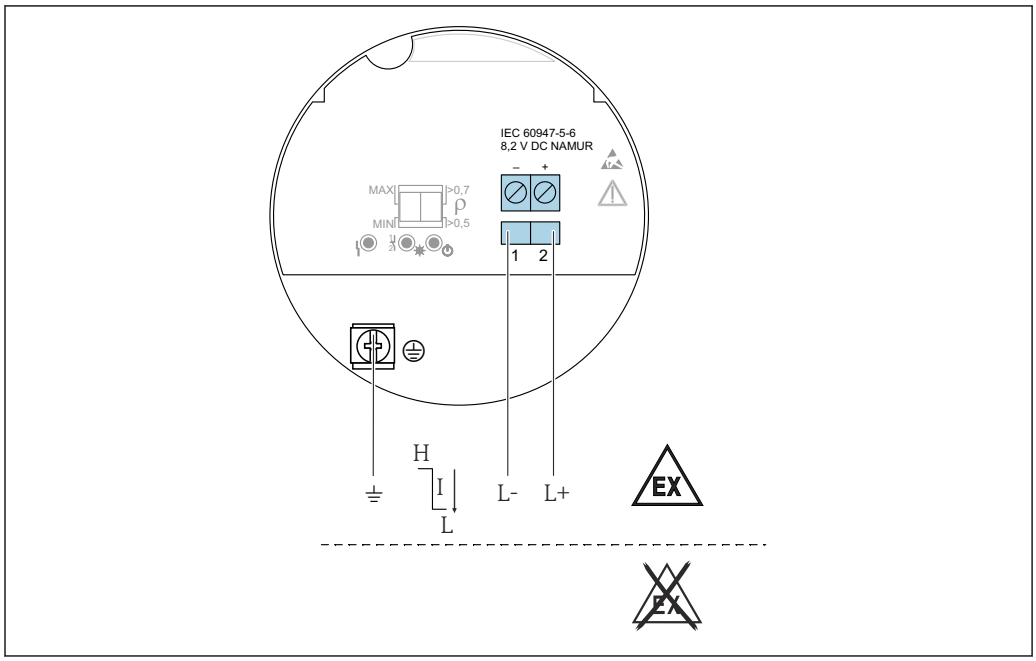
Power consumption

$P < 50\ mW$

Behavior output signal

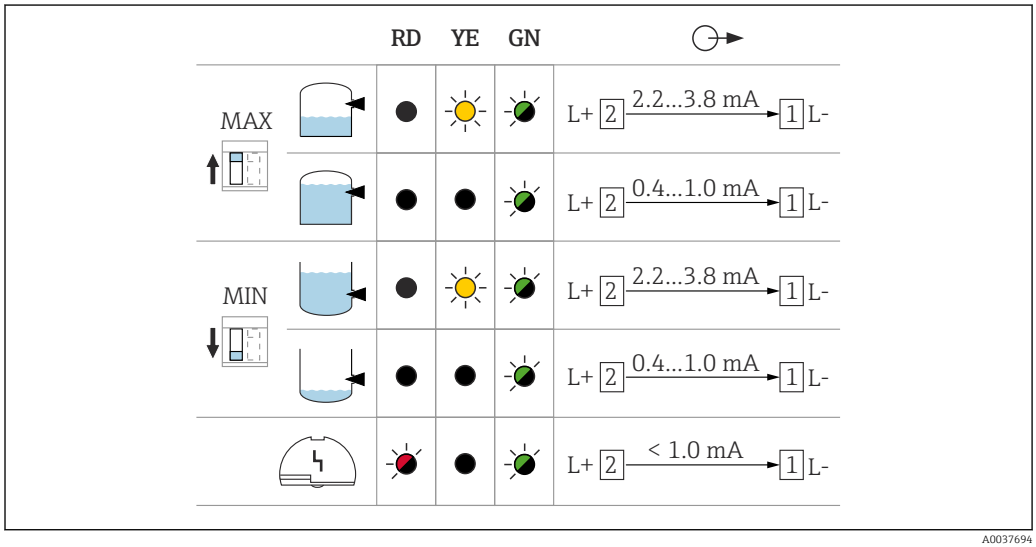
- OK state: Current 2.2 to 3.8 mA
- Demand mode: Current 0.4 to 1.0 mA
- Alarm: Current 0.4 to 1.0 mA

Terminal assignment



6 *2-wire NAMUR ≥ 2.2 mA/≤ 1.0 mA, electronic insert FEL48*

Behavior of the switch output and signaling



7 *FEL48 switching behavior and signaling*

MAX DIP switch for setting the MAX safety
MIN DIP switch for setting the MIN safety
RD LED red for alarm
YE LED yellow, switch status
GN LED green, operational status, device on

Performance characteristics

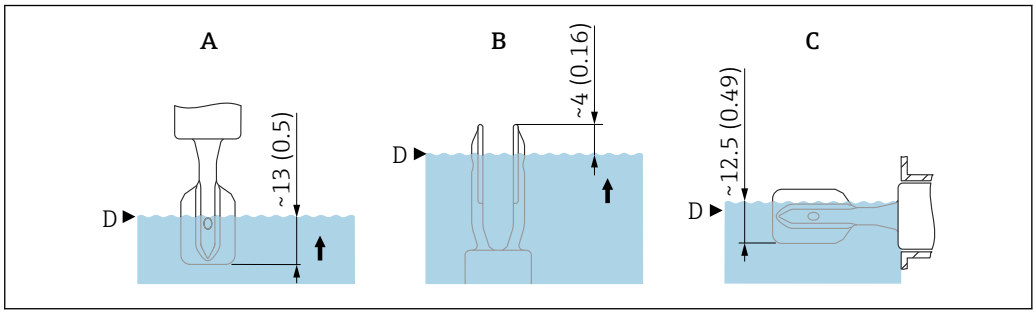
Reference operating conditions

- Ambient temperature: +23 °C (+73 °F)
- Process temperature: +23 °C (+73 °F)
- Density (water): 1 g/cm^3
- Medium viscosity: 1 mPa·s
- Process pressure: ambient pressure/unpressurized
- Sensor installation: vertically from above
- Density selection switch: > 0.7 g/cm^3 (SGU)
- Switch direction of sensor: uncovered to covered

Take switch point into consideration

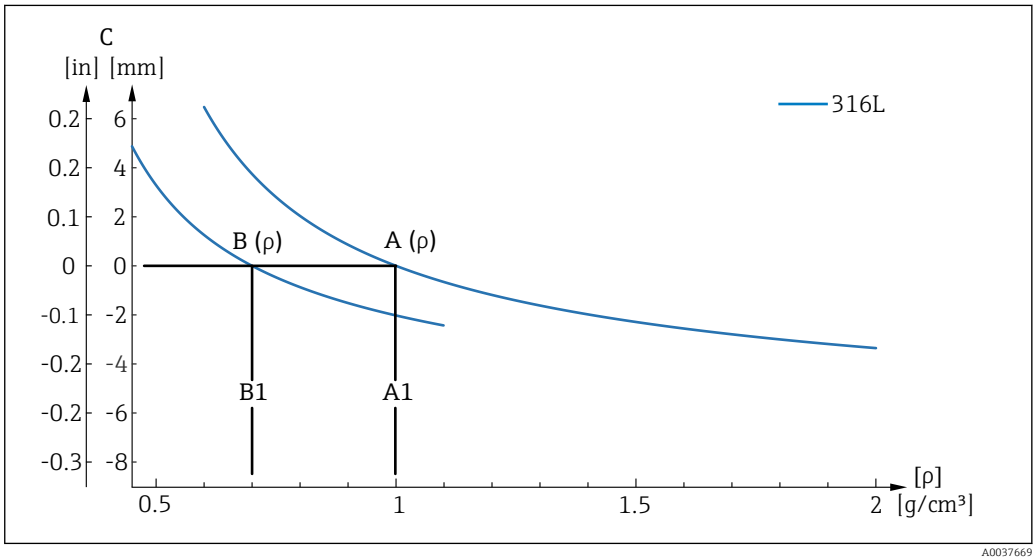
Typical switch points, depending on the orientation of the point level switch

(water +23 °C (+73 °F))



8 *Typical switch points. Unit of measurement mm (in)*

A Installation from above
B Installation from below
C Installation from the side
D Switch point

Maximum measured error	At reference operating conditions: max. ±1 mm (0.04 in)
Hysteresis	Typically 2.5 mm (0.1 in)
Non-repeatability	2 mm (0.08 in)
Influence of the process temperature	The switch point moves between +1.4 to −2.6 mm (+0.06 to −0.1 in) in the temperature range from −50 to +150 °C (−58 to +302 °F)
Influence of the process pressure	The switch point moves between 0 to 2.6 mm (0 to 0.1 in) in the pressure range from −1 to +64 bar (14.5 to 928 psi)
Influence of the density of the process medium (at room temperature and normal pressure)	

9 *Switch point deviation over density*

A Density switch setting (ρ) > 0.7
A1 Reference operating condition ρ = 1 g/cm³
B Density switch setting (ρ) > 0.5
B1 Reference operating condition ρ = 0.7 g/cm³
C Switch point deviation

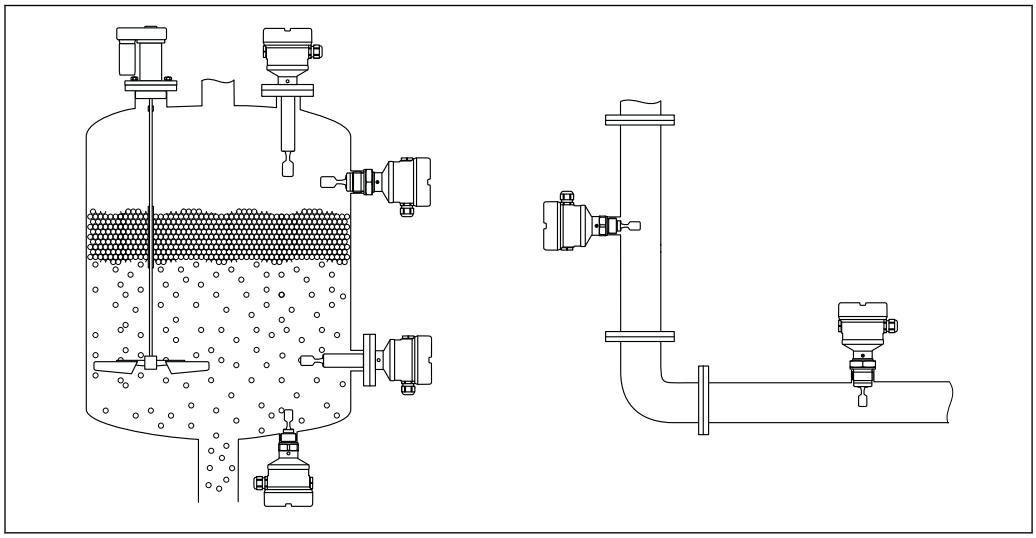
Density setting
- $TC_{typ.}$, [mm/10 k]
  - $\rho > 0.7$: −0.2
  - $\rho > 0.5$: −0.2
- Pressure $_{typ.}$, [mm/10 bar]
  - $\rho > 0.7$: −0.3
  - $\rho > 0.5$: −0.4

Mounting

Open the device only in a dry environment!

Mounting location, orientation

Mounting instructions
- Any orientation for device with short pipe up to approx. 500 mm (19.7 in)
- Vertical orientation for device with long pipe
- Minimum distance between the fork tip and the tank wall or pipe wall: 10 mm (0.39 in)



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10 *Installation examples for a vessel, tank or pipe*

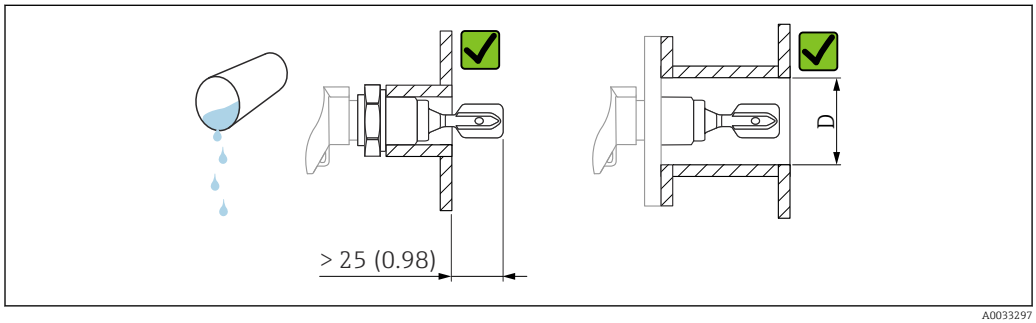
Installation instructions

Take viscosity into consideration

Low viscosity

Low viscosity, e.g. water: < 2 000 mPa·s

It is permitted to position the tuning fork within the installation socket.



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11 *Installation example for low-viscosity liquids. Unit of measurement mm (in)*

D Diameter of installation socket: at least 50 mm (2.0 in)

High viscosity

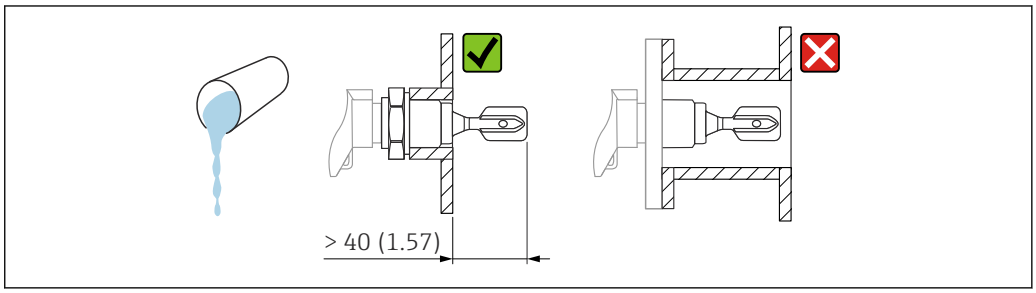
NOTICE

Highly viscous liquids may cause switching delays.

- ▶ Make sure that the liquid can run off the tuning fork easily.
- ▶ Deburr the socket surface.

High viscosity, e.g. viscous oils: < 10 000 mPa·s

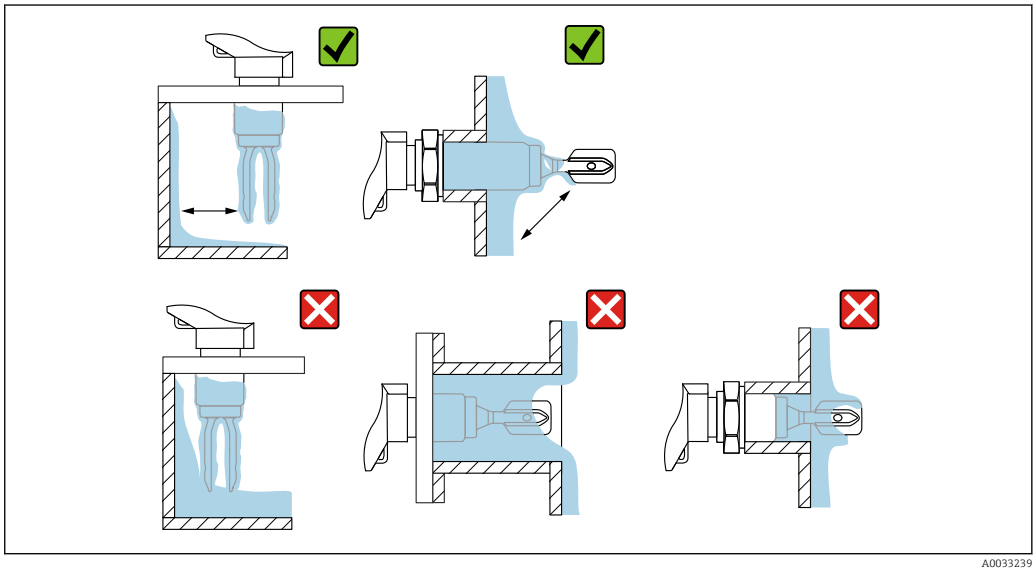
The tuning fork must be located outside the installation socket!



12 *Installation example for a highly viscous liquid. Unit of measurement mm (in)*

Avoid buildup

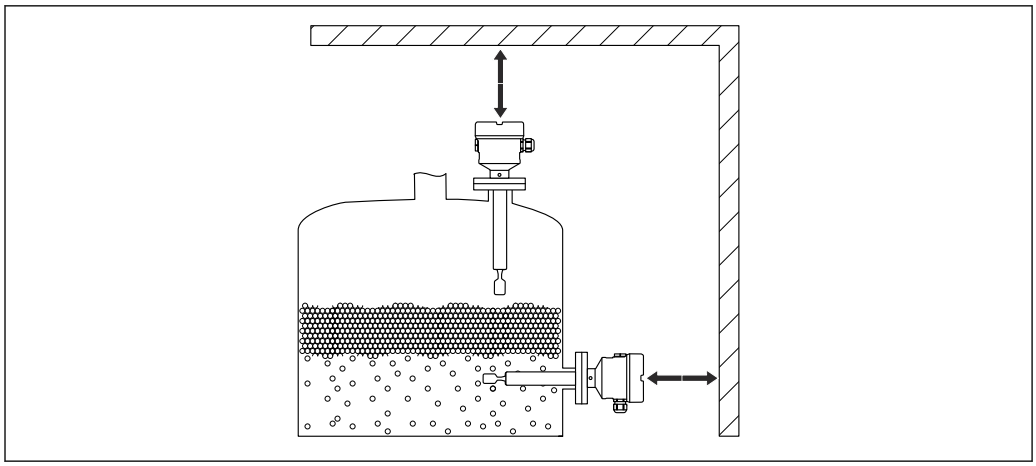
- Use short installation sockets to ensure that the turning fork can project freely into the vessel
- Install preferably flush mount on vessels or in pipes
- Leave sufficient distance between the buildup expected on the tank wall and the tuning fork



13 *Installation examples for a highly viscous process medium*

Take clearance into consideration

Allow sufficient space outside the tank for mounting, connection and settings involving the electronic insert.



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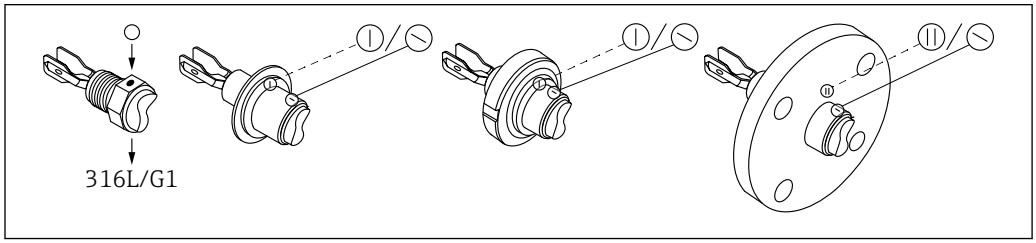
14 *Take clearance into consideration*

Align the tuning fork with the marking

Use the marking to align the tuning fork in such a way that medium can run off easily and deposit buildup is avoided.

Markings may include the following:
- Material specification, thread description or circle on the hexagonal nut or on the weld-in adapter
- The II symbol on the back of the flange or Tri-Clamp



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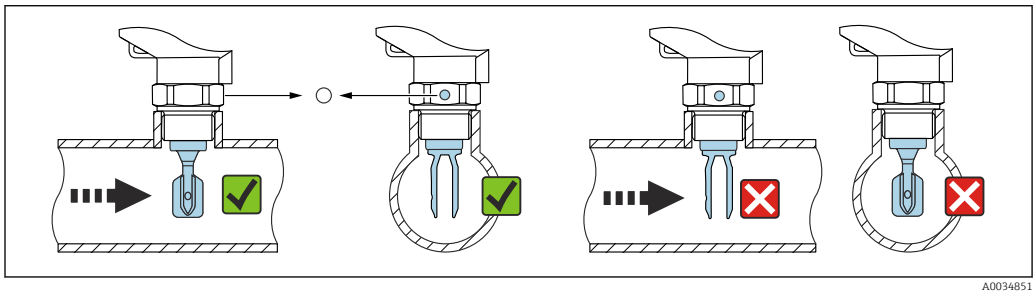
15 *Markings to align the tuning fork*

Installing in pipes

Flow velocity up to 5 m/s with viscosity 1 mPa·s and density 1 g/cm^3 (SGU)
Check for correct functioning in the event of other process medium conditions.

The flow will not be significantly impeded if the tuning fork is correctly aligned and the marking on the adapter is pointing in the direction of flow.

The marking is visible when installed.



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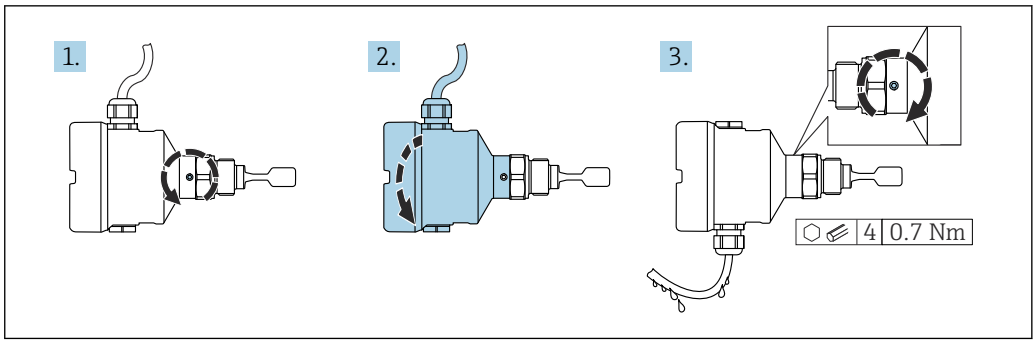
16 *Installation in pipes*

Sliding sleeves

Additional details in the "Accessories" section.

Aligning the cable entry

The housing can be turned and the cable aligned by turning the locking screw.



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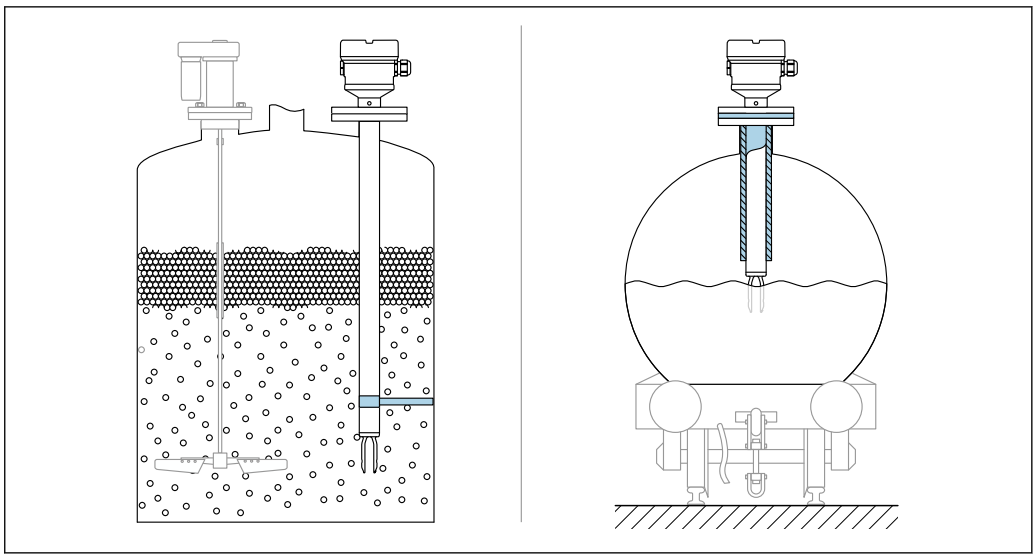
17 *Housing with external locking screw*

Special mounting instructions

Support the device

Support the device in the event of severe dynamic load. Maximum lateral loading capacity of the pipe extensions and sensors: 75 Nm (55 lbf ft).



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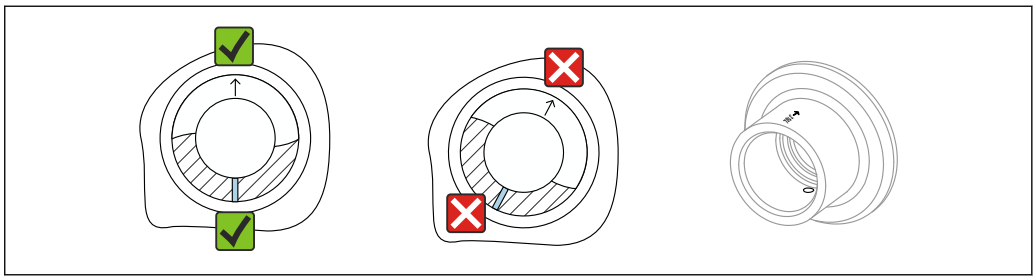
18 *Examples of support in the event of dynamic load*

Weld-in adapter with leakage hole

Weld in the welding neck in such a way that the leakage hole is pointing downwards. This enables any leaks to be detected quickly.



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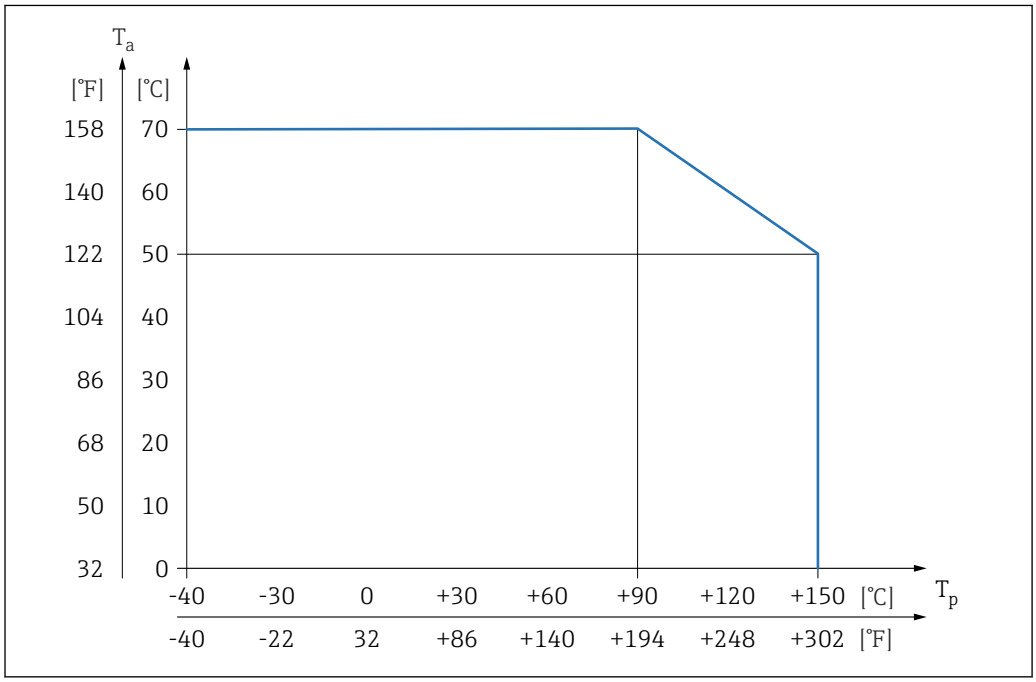
19 *Weld-in adapter with leakage hole*

Environment

Ambient temperature range −40 to +70 °C (−40 to +158 °F)

In the hazardous area, the permitted ambient temperature can be limited depending on the zones and gas groups. Pay attention to the information in the Ex documentation (XA).

The minimum permitted ambient temperature of the plastic housing is limited to −20 °C (−4 °F); for North America, "indoor use" applies.



20 *For process temperature and FEL44 T_p > 90 °C max. load current 4 A*

For outdoor operation in strong sunlight:
- Mount the device in the shade
- Avoid direct sunlight, particularly in warmer climatic regions
- Use a weather protection cover, which can be ordered as an accessory

Storage temperature

−40 to +80 °C (−40 to +176 °F)

Humidity

Operation up to 100 %. Do not open in a condensing atmosphere.

Operating altitude

As per IEC 61010-1 Ed.3:
- Up to 2 000 m (6 600 ft) above sea level
- Can be extended to 3 000 m (9 800 ft) above sea level if overvoltage protection is used

Climate class

As per IEC 60068-2-38 test Z/AD

Degree of protection

In accordance with DIN EN 60529, NEMA 250

IP66/IP68 NEMA 4X/6P
Types of housing:
- Single compartment; plastic
- Single compartment; aluminum, coated
- Single compartment; aluminum, coated; Ex d/XP

Ordering information: Select the required option in the "Electrical connection" order code. Exclusion criteria are taken into account automatically.

If the "M12 plug" option is selected as the electrical connection, then **IP66/67 NEMA TYPE 4x** is valid for all housing types.

Vibration resistance

As per IEC60068-2-64-2009
a(RMS) = 50 m/s^2, f = 5 to 2 000 Hz , t = 3 axes x 2 h

Shock resistance

In accordance with IEC60068-2-27-2008: 300 m/s² [= 30 g_n] + 18 ms

g_n: standard acceleration of gravity

Mechanical stress

Support the device in the event of severe dynamic load. Maximum lateral loading capacity of the pipe extensions and sensors: 75 Nm (55 lbf ft).

Additional details in the "Support the device" section.

Electromagnetic compatibility

- Electromagnetic compatibility as per EN 61326 series and NAMUR recommendation EMC (NE21).
- The requirements of EN 61326-3-1 are fulfilled.

Process

Process temperature range

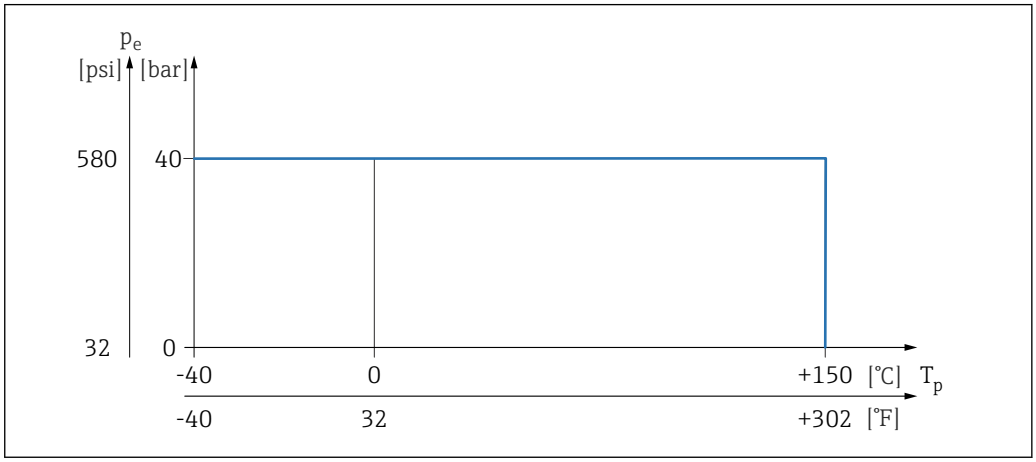
Pay attention to the pressure and temperature dependence (see the "Sensor process pressure range" section)

−40 to +150 °C (−40 to +302 °F)

Thermal shock

≤ 120 K/s

Process pressure range



21 Process temperature FTL41

⚠ WARNING

The maximum pressure for the measuring device is dependent on the lowest-rated element, with regard to pressure, of the selected components. This means that it is necessary to pay attention to the process connection as well as the sensor.

- ▶ For pressure specifications, see the "Mechanical construction" section.
- ▶ The measuring device must be operated only within the specified limits!
- ▶ The Pressure Equipment Directive (2014/68/EU) uses the abbreviation "PS". The abbreviation "PS" corresponds to the MWP (maximum working pressure) of the measuring device.

Permitted pressure values for flanges at higher temperatures can be found in the following standards:

- pR EN 1092-1: With regard to its stability-temperature property, the material 1.4435 is identical to 1.4404, which is classed as 13E0 in EN 1092-1 Tab. 18. The chemical composition of the two materials can be identical.
- ASME B 16.5
- JIS B 2220

In each case, the lowest value from the derating curves of the device and the selected flange applies.

Process pressure range of the sensors

PN: 40 bar (580 psi)

Test pressure

Overpressure

PN = 40 bar (580 psi): Test pressure = 1.5 · PN max. 60 bar (870 psi) dependent on the process connection selected

The device function is limited during the pressure test.

The mechanical integrity is guaranteed at pressures up to 1.5 times the process nominal pressure PN.

Density

Liquids with density > 0.7 g/cm³
Switch position > 0.7 g/cm³ (as-delivered state)

Liquids with density 0.5 to 0.8 g/cm³
Switch position > 0.5 g/cm³ (can be configured via DIP switch)

Optionally available: liquids with density > 0.4 g/cm³ or > 0.5 g/cm³
Fixed value that cannot be edited. The function of the DIP switch is interrupted.

Pressure tightness

Up to vacuum

In vacuum evaporation systems, the density of the liquids can drop to a very low value: select density setting 0.4.

Mechanical construction

For the dimensions, see the Product Configurator: www.endress.com

Search for product → click "Configuration" to the right of the product image → after configuration click "CAD"

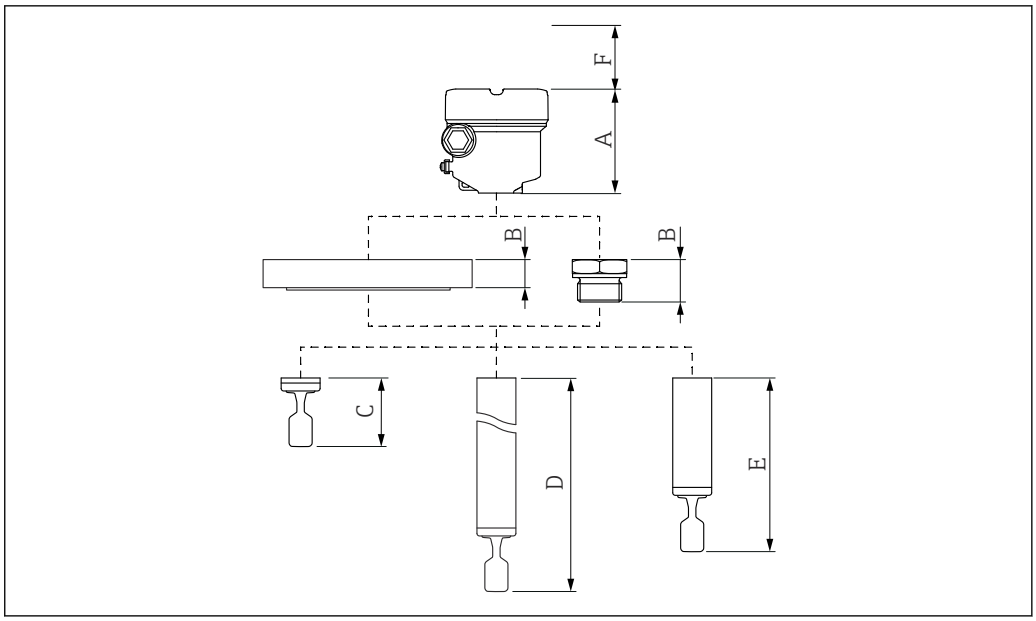
The following dimensions are rounded values. For this reason, they may deviate slightly from the dimensions given on www.endress.com.

Design, dimensions

Device height

The device height is made up of the following components:
- Housing including cover
- Pipe extension, short pipe or compact version
- Process connection

The individual heights of the components can be found in the following sections:
- Calculate device height and add the individual heights of the components
- Take the installation clearance into consideration (space that is required to install the device)



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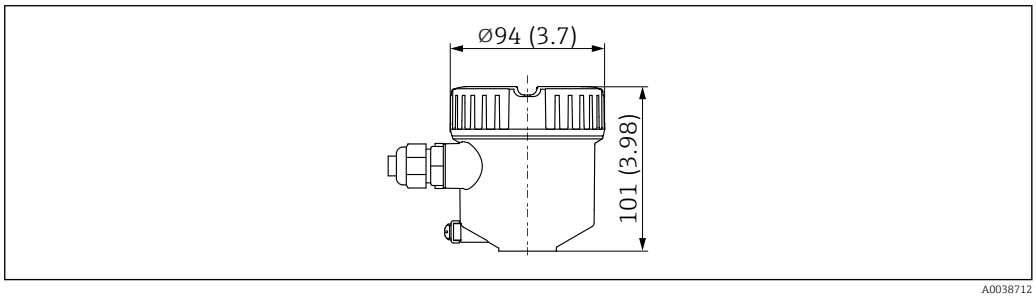
22 *Components for calculating the device height*

A Housing
B Process connections, flange or thread
C Tuning fork
D Pipe extension
E Short pipe
F Installation clearance

Dimensions

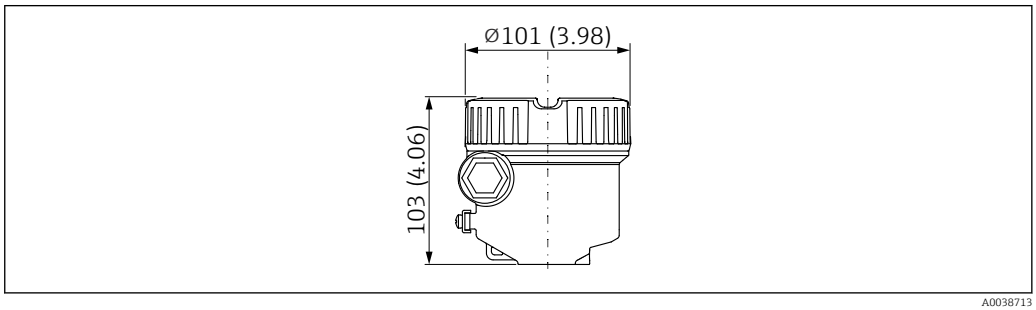
Housing

All housings can be aligned. On metal housings, the alignment of the housing can also be fixed by means of the locking screw.



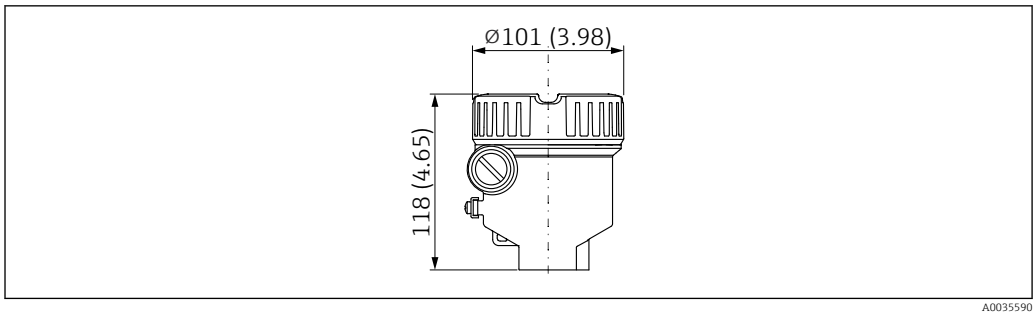
A0038712

23 *Single compartment, plastic*



A0038713

24 *Single compartment, aluminum, coated*



25 *Single compartment, aluminum, coated, suitable for Ex d/XP zone*

Ground terminal

- Ground terminal inside the housing, max. conductor cross-section 2.5 mm² (14 AWG)
- Ground terminal outside the housing, max. conductor cross-section 4 mm² (12 AWG)
- If safety extra-low voltage is used to supply power to electronic inserts, do not connect protective ground

Cable glands

Cable diameter
- Nickel-plated brass: ø7 to 10.5 mm (0.28 to 0.41 in)
- Plastic: ø5 to 10 mm (0.2 to 0.38 in)

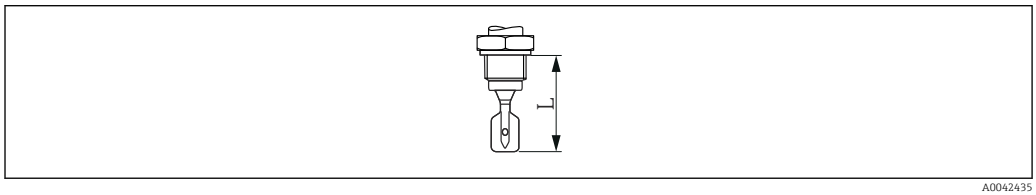
The scope of delivery comprises:
- 1 cable gland installed
- 1 cable gland sealed with dummy plug

A second cable gland (not installed) is also included in the scope of delivery of the relay electronics.

Exceptions: For Ex d/XP, only threaded insertions are permitted.

Probe design

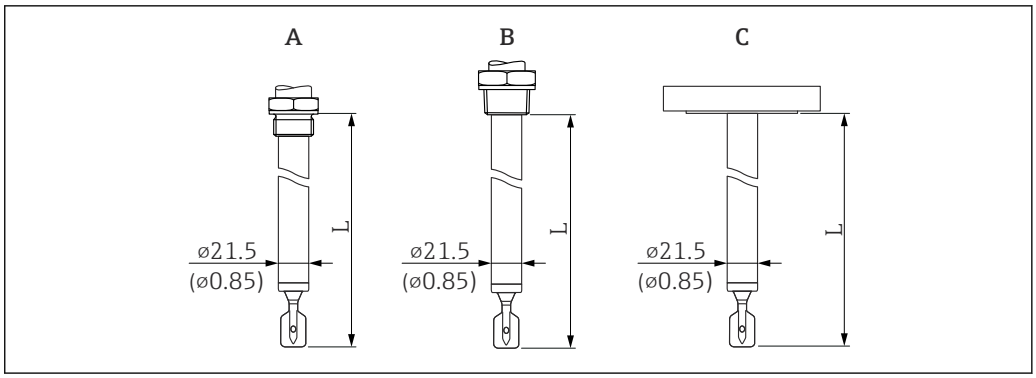
Compact
- Material: 316L
- Sensor length L: dependent on process connection
  See section on process connections: thread G, ASME B1.20.3 MNPT, EN10226 R, Tri-Clamp



26 *Probe design: compact, sensor length L*

Short pipe
Material: 316L, sensor length L: dependent on process connection
- Flange = 115 mm (4.53 in)
- Thread G ¾ = 115 mm (4.53 in)
- Thread G 1 = 118 mm (4.65 in)
- Thread NPT, R = 99 mm (3.9 in)
- Tri-Clamp = 115 mm (4.53 in)

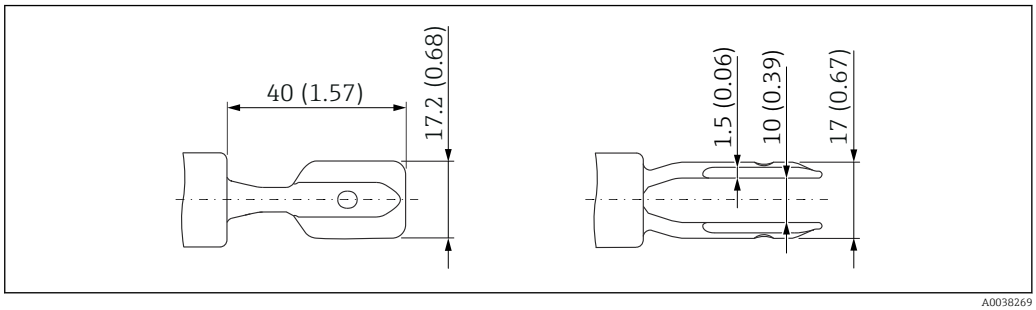
Pipe extension
Material: 316L, sensor lengths L: 117 to 2 000 mm or 4.6 to 78.7 in



27 Probe designs: pipe extension, short pipe, sensor length L

A G ¾, G 1
B NPT ¾, NPT 1, R ¾, R 1
C Flange, Tri-Clamp

Tuning fork



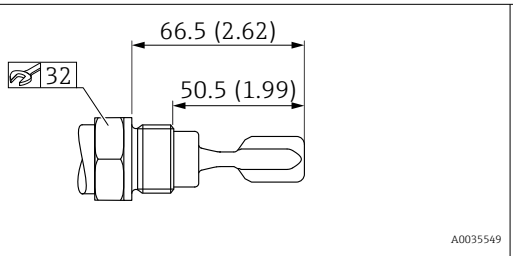
28 Tuning fork. Unit of measurement mm (in)

Process connections

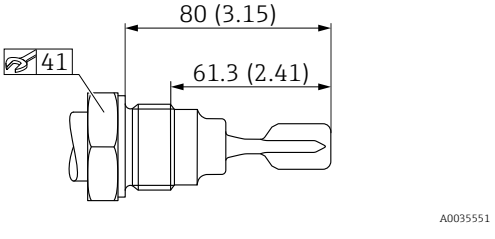
Thread ISO228 G for installing in weld-in adapter

G ¾, G 1 suitable for installing in weld-in adapter
- Material: 316L
- Pressure rating, temperature: ≤ 40 bar (580 psi), ≤ 100 °C (212 °F)
- Pressure rating, temperature: ≤ 25 bar (363 psi), ≤ 150 °C (302 °F)
- Weight: 0.2 kg (0.44 lb)
- Accessory: weld-in adapter

The weld-in adapter is not included in the scope of delivery.

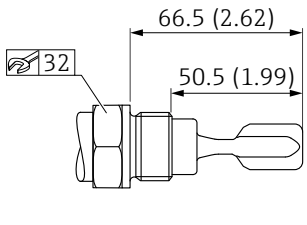


29 Thread ISO228 G ¾. Unit of measurement mm (in)

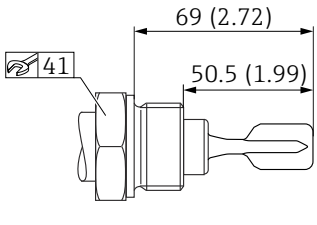


30 Thread ISO228 G 1. Unit of measurement mm (in)

Thread ISO228 G with flat seal

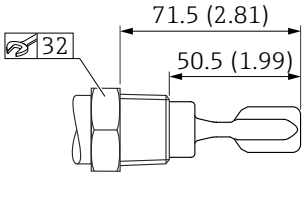


31 *Thread ISO228 G ¾. Unit of measurement mm (in)*

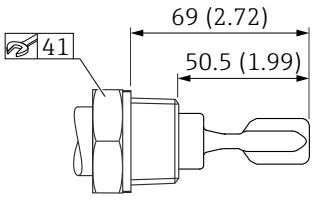


32 *Thread ISO228 G 1. Unit of measurement mm (in)*

Thread ASME B1.20.3, MNPT

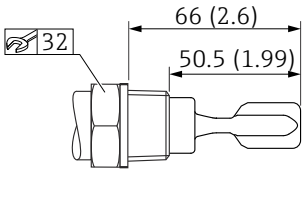


33 *Thread ASME B1.20.3, MNPT ¾. Unit of measurement mm (in)*

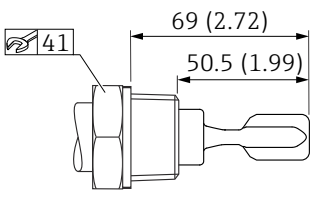


34 *Thread ASME B1.20.3, MNPT 1. Unit of measurement mm (in)*

Thread EN10226, R



35 *Thread EN10226, R ¾. Unit of measurement mm (in)*

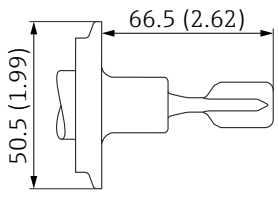


36 *Thread EN10226, R 1. Unit of measurement mm (in)*

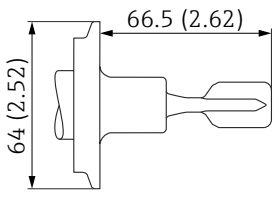
Tri-Clamp

Version ISO2852 DN25-38 (1 to 1-½), DIN32676 DN25-40
- Material: 316L
- Pressure rating: ≤ 25 bar (363 psi)
- Temperature: ≤ 150 °C (302 °F)
- Weight: 0.1 kg (0.22 lb)

The maximum temperature and the maximum pressure are dependent on the clamping ring and the seal used. The lowest value applies in each case.

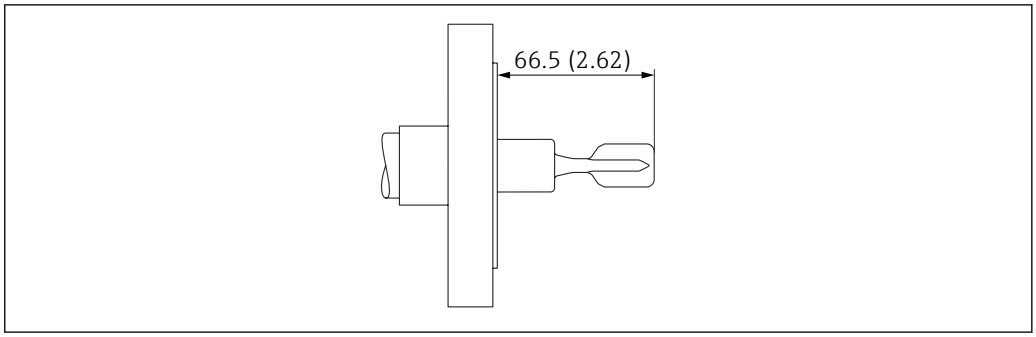


37 *Tri-Clamp 1 to 1-½. Unit of measurement mm (in)*



38 *Tri-Clamp 2. Unit of measurement mm (in)*

Sensor dimensions in the case of flanges



39 *Example with flange. Unit of measurement mm (in)*

ASME B16.5 flanges, RJF

Pressure rating	Type	Material	Weight
Cl.300	NPS 2"	316/316L	3.2 kg (7.06 lb)
Cl.300	NPS 4"	316/316L	11.5 kg (25.6 lb)

EN flanges EN 1092-1, A

Pressure rating	Type	Material	Weight
PN6	DN32	316L (1.4404)	1.2 kg (2.65 lb)
PN6	DN40	316L (1.4404)	1.4 kg (3.09 lb)
PN6	DN50	316L (1.4404)	1.6 kg (3.53 lb)
PN10/16	DN80	316L (1.4404)	4.8 kg (10.58 lb)
PN10/16	DN100	316L (1.4404)	5.6 kg (12.35 lb)
PN25/40	DN25	316L (1.4404)	1.3 kg (2.87 lb)
PN25/40	DN32	316L (1.4404)	2.0 kg (4.41 lb)
PN25/40	DN40	316L (1.4404)	2.4 kg (5.29 lb)
PN25/40	DN50	316L (1.4404)	3.2 kg (7.06 lb)
PN25/40	DN65	316L (1.4404)	4.3 kg (9.48 lb)
PN25/40	DN80	316L (1.4404)	5.9 kg (13.01 lb)
PN25/40	DN100	316L (1.4404)	7.5 kg (16.54 lb)
PN40	DN50	316L (1.4404)	3.2 kg (7.06 lb)

EN flanges EN 1092-1, B1

Pressure rating	Type	Material	Weight
PN6	DN32	316L (1.4404)	1.2 kg (2.65 lb)
PN6	DN50	316L (1.4404)	1.6 kg (3.53 lb)
PN10/16	DN100	316L (1.4404)	5.6 kg (12.35 lb)
PN25/40	DN25	316L (1.4404)	1.4 kg (3.09 lb)
PN25/40	DN50	316L (1.4404)	3.2 kg (7.06 lb)
PN25/40	DN80	316L (1.4404)	5.9 kg (13.01 lb)

JIS flanges B2220

Pressure rating	Type	Material	Weight
10K	10K 25A	316L (1.4404)	1.3 kg (2.87 lb)
10K	10K 40A	316L (1.4404)	1.5 kg (3.31 lb)
10K	10K 50A	316L (1.4404)	1.7 kg (3.75 lb)

Process connection, sealing surface

- Thread ISO228, G
- Thread ASME, MNPT
- Thread EN10226, R
- Tri-Clamp ISO2852
- Flange ASME B16.5, RF (Raised Face)
- Flange EN1092-1, Form A
- Flange EN1092-1, Form B1
- Flange JIS B2220, RF (Raised Face)
- Flange HG/T20592, RF (Raised Face)
- Flange HG/T20615, RF (Raised Face)

Weight

Depending on the housing, cover and module, the total weight is different from the basic weight.

Basic weight: 0.65 kg (1.43 lb)
The basic weight comprises:
- Sensor (compact)
- Electronic insert
- Housing: single compartment, plastic, cover
- Thread, G ¾"

Housing
Single compartment, aluminum, coated: 0.8 kg (1.76 lb)
Optionally with LED module or Bluetooth module with high cover: additionally 0.38 kg (0.84 lb)

Pipe extension
- 1 000 mm: 0.9 kg (1.98 lb)
- 100 in: 2.3 kg (5.07 lb)

Process connections
See "Process connections" section

Plastic weather protection cover
0.2 kg (0.44 lb)

Materials

Materials in contact with process

- Process connection: 316L (1.4404 or 1.4435)
- Pipe extension: 316L (1.4404 or 1.4435)
- Flat seal for process connection G ¾ or G 1: Fiber-reinforced elastomer seal, asbestos-free as per DIN 7603
- Flanges, mechanical construction
- Tuning fork: 316L (1.4435)

Seals

Seal included in delivery:
Metrical threads G ¾, G 1 standard, flat seal as per DIN7603

Seal not included in delivery:
- Tri-Clamp
- Flanges
- R and NPT thread
- Metrical threads G ¾, G 1 for installation in weld-in adapter

Materials not in contact with process

Plastic housing
- Housing: PBT/PC
- Blind cover: PBT/PC
- Cover seal: EPDM
- Potential equalization: 316L
- Seal under potential equalization: EPDM
- Plug: PBT-GF30-FR
- M20 cable gland: PA
- Seal on plug and cable gland: EPDM
- Adapter as replacement for cable glands: 316L
- Nameplate: plastic foil
- TAG plate: plastic foil, metal or provided by the customer

Aluminum housing, coated
- Housing: EN AC 44300 aluminum
- Blind cover: EN AC 44300 aluminum
- Cover sealing materials: HNBR
- Nameplate: plastic foil
- TAG plate: plastic foil, stainless steel or provided by the customer
- Cable glands M20: select material (stainless steel, nickel-plated brass, polyamide)

Surface roughness

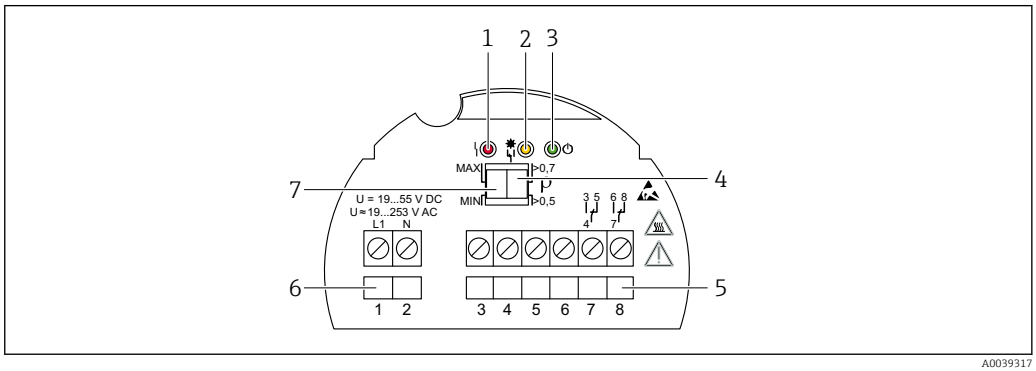
The roughness of the surface in contact with the process is R_a <3.2 µm (126 µin).

Operability

Operation concept

Operation with DIP switches on the electronic insert

Elements on the electronic insert



40 Example of electronic insert FEL44

1 *LED red, for warning or alarm*
2 *LED yellow, switch status*
3 *LED green, operational status (LED green lights up = device on)*
4 *DIP switch to set the density to 0.7 or 0.5*
5 *Relay contact terminals*
6 *Power supply terminals*
7 *DIP switch for setting MAX/MIN safety*

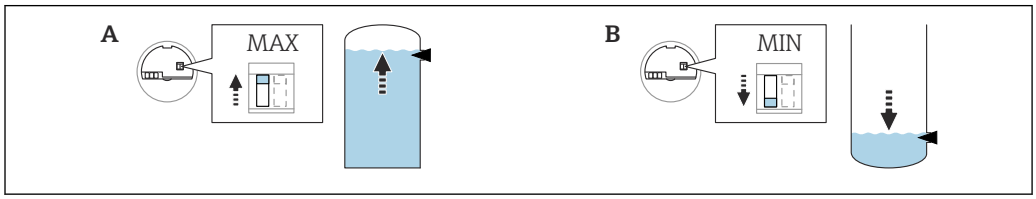
Terminals

Terminals for cable cross-section up to 2.5 mm^2 (14 AWG). Use ferrules for the wires.

Local operation

Operation at electronic insert

MAX/MIN safety mode

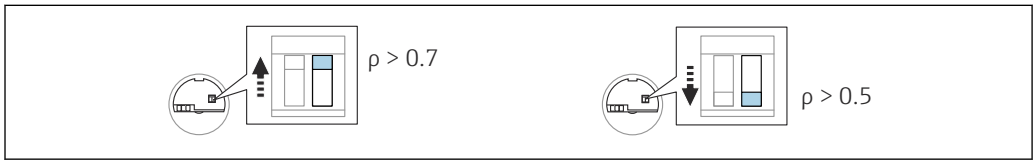


41 *Switch position on the electronic insert for MAX/MIN safety mode*

A MAX (maximum safety mode)
B MIN (minimum safety mode)

- Minimum/maximum quiescent current safety can be switched at the electronic insert
- MAX = maximum safety: The output switches to demand mode when the tuning fork is covered, used e.g. for overfill prevention
- MIN = minimum safety: The output switches to demand mode when the tuning fork is uncovered, used e.g. to prevent pumps from running dry

Density switchover



42 *Switch position on the electronic insert for density*

Liquids with density > 0.7 g/cm³
Switch position > 0.7 g/cm³ (as-delivered state)

Liquids with density 0.5 to 0.8 g/cm³
Switch position > 0.5 g/cm³ (can be configured via DIP switch)

Optionally available: liquids with density > 0.4 g/cm³ or > 0.5 g/cm³
Fixed value that cannot be edited. The function of the DIP switch is interrupted.

Certificates and approvals

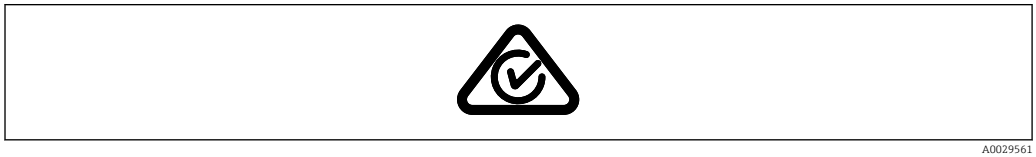
The certificates, approvals and other documentation currently available can be accessed as follows:
Endress+Hauser website: www.endress.com → Downloads.

CE mark

The measuring system meets the legal requirements of the applicable EU Directives. These are listed in the corresponding EU Declaration of Conformity together with the standards applied. Endress +Hauser confirms successful testing of the device by affixing to it the CE mark.

RCM-Tick marking

The supplied product or measuring system meets the ACMA (Australian Communications and Media Authority) requirements for network integrity, interoperability, performance characteristics as well as health and safety regulations. Here, especially the regulatory arrangements for electromagnetic compatibility are met. The products are labelled with the RCM- Tick marking on the name plate.



Ex approval

All explosion protection data is listed in separate documentation which is available from the download area. The Ex documentation is supplied as standard with all Ex-systems.

Overfill protection

Before mounting the device, observe the documentation from the WHG approvals (German Federal Water Act).

Approved for overfill protection and leakage detection.

Ordering information: Product Configurator, order code for "Additional approval", option "LD"

Marine approvals

- ABS (American Bureau of Shipping), option "LF"
- LR (Lloyd's Register) marine approval, option "LG"
- BV (Bureau Veritas) marine approval, option "LH" , → pending
- GL (Germanischer Lloyd)/DNV (Det Norske Veritas), option "LJ"

Ordering information: Product Configurator, order code for "Additional approval", for option see items listed.

CRN approval

Versions with a CRN approval (Canadian Registration Number) are listed in the corresponding registration documents. CRN-approved devices are marked with a registration number.

Any restrictions regarding the maximum process pressure values are listed on the CRN certificate.

Ordering information: Product Configurator, order code for "Additional approval", option "LS"

Test reports

Test, report, declaration

The following documentation can be ordered:

- Inspection certificate 3.1, EN10204 (material certificate, wetted parts)
- ASME B31.3 Process Piping, declaration
- Pressure test, internal procedure, test report
- Helium leak test, internal procedure, test report
- Material identification check (PMI), internal procedure (wetted parts), test report

Service

- Cleaned of oil+grease (wetted)
- PWIS-free (paint-wetting impairment substances)
- Switching delay setting to be spec.
- Setting for MIN safety mode
- Default density setting > 0.4 g/cm^3
- Default density setting > 0.5 g/cm^3

Hard-copy product documentation

Hard-copy versions of the test reports, declarations and inspection certificates can also be order via order code 570 "Service", option I7 "Hard-copy product documentation". The documents are then provided with the device upon delivery.

Pressure Equipment Directive

Pressure equipment with allowable pressure ≤ 200 bar (2 900 psi)

Pressure instruments with a flange and threaded boss that do not have a pressurized housing do not fall within the scope of the Pressure Equipment Directive, irrespective of the maximum allowable pressure.

Reasons:

According to Article 2, point 5 of EU Directive 2014/68/EU, pressure accessories are defined as "devices with an operational function and having pressure-bearing housings".

If a pressure instrument does not have a pressure-bearing housing (no identifiable pressure chamber of its own), there is no pressure accessory present within the meaning of the Directive.

Process seal as per ANSI/ISA 12.27.01

North American practice for the installation of process seals. In accordance with ANSI/ISA 12.27.01, Endress+Hauser devices are designed as either single seal or dual seal devices with a warning message. This allows the user to waive the use of – and save the cost of installing – an external secondary process seal in the protective conduit as required in ANSI/NFPA 70 (NEC) and CSA 22.1

(CEC). These devices comply with the North-American installation practice and provide a very safe and cost-effective installation for pressurized applications with hazardous process media. More information is provided in the Safety Instructions (XA) for the relevant device.

Aluminum and plastic housings are approved as single-seal devices.

China RoHS symbol

China RoHS 1, law SJ/T 11363-2006: The measuring system complies with the substance restrictions of the Restriction on Hazardous Substances Directive (RoHS).

RoHS

The measuring system complies with the substance restrictions of the Restriction on Hazardous Substances Directive 2011/65/EU (RoHS 2).

Additional certification

EAC conformity

The measuring system meets the legal requirements of the applicable EAC guidelines. These are listed in the corresponding EAC Declaration of Conformity together with the standards applied.

The manufacturer confirms successful testing of the device by affixing to it the EAC mark.

ASME B 31.3

Design and materials in accordance with ASME B31.3. The welds are through-penetration welded and meet the requirements of the ASME Boiler and Pressure Vessel Code, Section IX and EN ISO 15614-1.

Ordering information

Ordering information

Detailed ordering information is available from your nearest sales organization www.addresses.endress.com or in the Product Configurator under www.endress.com :

1. Click Corporate
2. Select the country
3. Click Products
4. Select the product using the filters and search field
5. Open the product page

The Configuration button opens the Product Configurator.

Product Configurator - the tool for individual product configuration
- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

TAG

Measuring point (tag)

The device can be ordered with a tag name.

Position of the tag name
In the additional specification, select:
- Tag plate, stainless steel
- Plastic film
- Supplied plate

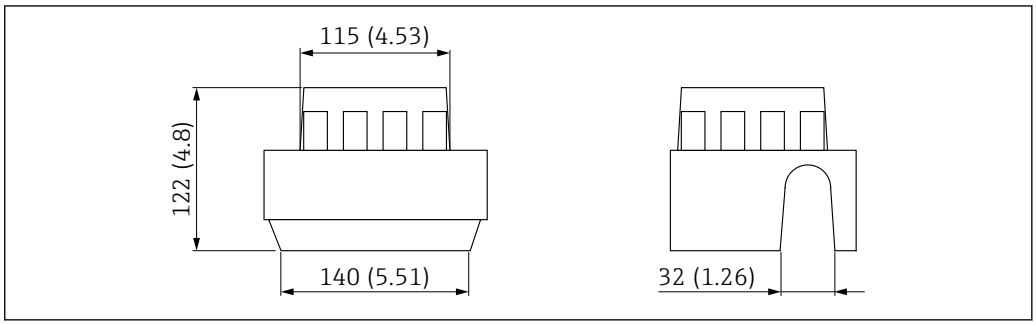
Definition of the tag name
In the additional specification, specify:
3 lines, each containing up to maximum 18 characters
The specified tag name appears on the selected label and/or the RFID TAG.

Accessories

Device-specific accessories

Protective cover for single compartment housing, aluminum or 316L

- Material: plastic
- Order number: 71438291



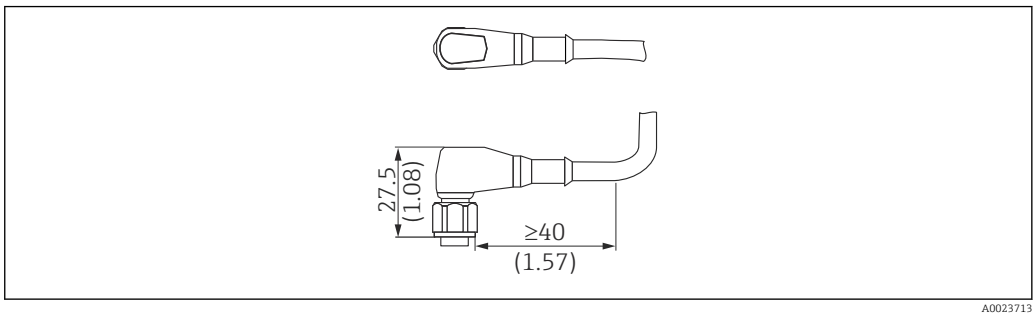
43 *Protective cover for single compartment housing, aluminum or 316L. Unit of measurement mm (in)*

Plug-in jack

The plug-in jacks listed are suitable for use in the temperature range −25 to +70 °C (−13 to +158 °F).

Plug-in jack M12 IP69

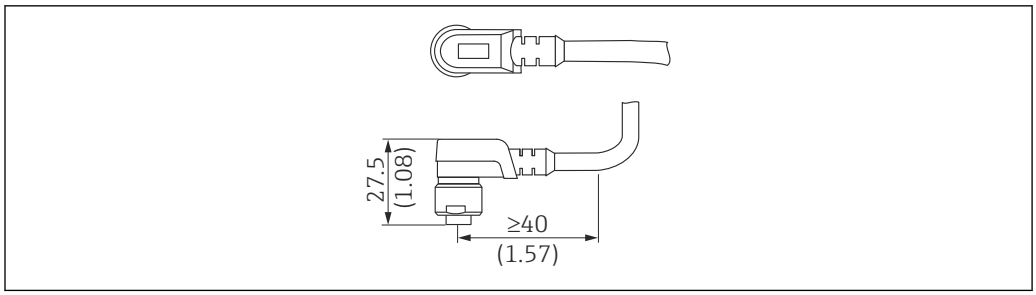
- Terminated at one end
- Elbowed 90 °
- 5 m (16 ft) PVC cable (orange)
- Slotted nut 316L (1.4435)
- Body: PVC (orange)
- Order number: 52024216



44 *Plug-in jack M12 IP69. Unit of measurement mm (in)*

Plug-in jack M12 IP67

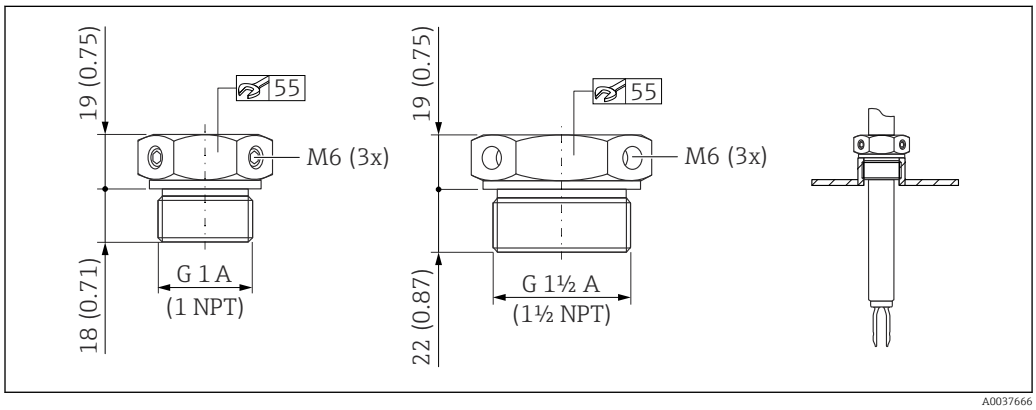
- Elbowed 90 °
- 5 m (16 ft) PVC cable (gray)
- Slotted nut Cu Sn/Ni
- Body: PUR (black)
- Order number: 52010285



45 *Plug-in jack M12 IP67. Unit of measurement mm (in)*

Sliding sleeves for unpressurized operation

Switch point, infinitely adjustable.



46 *Sliding sleeves for unpressurized operation p_e = 0 bar (0 psi). Unit of measurement mm (in)*

G 1, DIN ISO 228/I
- Material: 1.4435 (AISI 316L)
- Weight: 0.21 kg (0.46 lb)
- Order number: 52003978
- Order number: 52011888, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1, ASME B 1.20.1
- Material: 1.4435 (AISI 316L)
- Weight: 0.21 kg (0.46 lb)
- Order number: 52003979
- Order number: 52011889, approval: with inspection certificate EN 10204 - 3.1 material

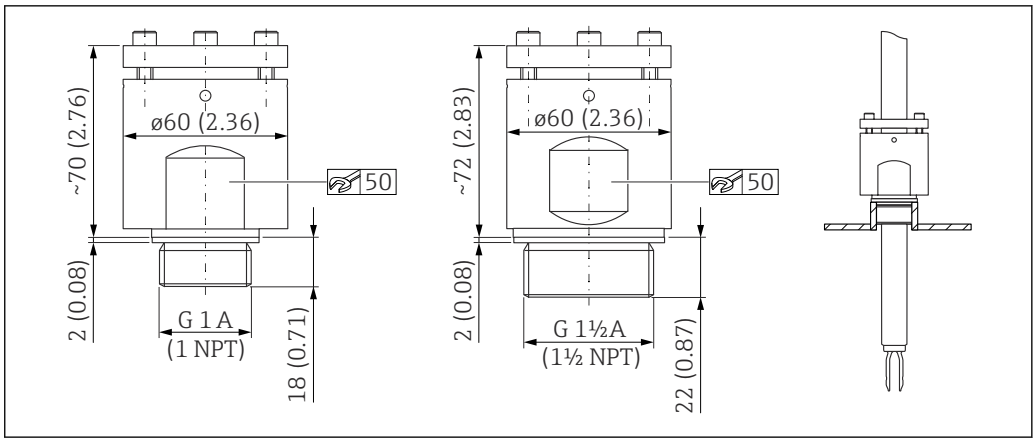
G 1½, DIN ISO 228/I
- Material: 1.4435 (AISI 316L)
- Weight: 0.54 kg (1.19 lb)
- Order number: 52003980
- Order number: 52011890, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1½, ASME B 1.20.1
- Material: 1.4435 (AISI 316L)
- Weight: 0.54 kg (1.19 lb)
- Order number: 52003981
- Order number: 52011891, approval: with inspection certificate EN 10204 - 3.1 material

More detailed information and documentation are available:
- Product Configurator on the Endress+Hauser website www.endress.com
- Endress+Hauser sales organization www.addresses.endress.com

High pressure sliding sleeves

- Switch point, infinitely adjustable
- Use in hazardous areas
- Seal package made of graphite
- Graphite seal available as spare part 71078875
- In the case of G 1, G 1½: seal is included in the delivery



47 *High pressure sliding sleeves. Unit of measurement mm (in)*

G 1, DIN ISO 228/I
- Material: 1.4435 (AISI 316L)
- Weight: 1.13 kg (2.49 lb)
- Order number: 52003663
- Order number: 52011880, approval: with inspection certificate EN 10204 - 3.1 material

G 1, DIN ISO 228/I
- Material: AlloyC22
- Weight: 1.13 kg (2.49 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118691

NPT 1, ASME B 1.20.1
- Material: 1.4435 (AISI 316L)
- Weight: 1.13 kg (2.49 lb)
- Order number: 52003667
- Order number: 52011881, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1, ASME B 1.20.1
- Material: AlloyC22
- Weight: 1.13 kg (2.49 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118694

G 1½, DIN ISO 228/1
- Material: 1.4435 (AISI 316L)
- Weight: 1.32 kg (2.91 lb)
- Order number: 52003665
- Order number: 52011882, approval: with inspection certificate EN 10204 - 3.1 material

G 1½, DIN ISO 228/1
- Material: AlloyC22
- Weight: 1.32 kg (2.91 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118693

NPT 1½, ASME B 1.20.1
- Material: 1.4435 (AISI 316L)
- Weight: 1.32 kg (2.91 lb)
- Order number: 52003669
- Order number: 52011883, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1½, ASME B 1.20.1
- Material: AlloyC22
- Weight: 1.32 kg (2.91 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118695

More detailed information and documentation are available:
- Product Configurator on the Endress+Hauser website www.endress.com
- Endress+Hauser sales organization www.addresses.endress.com

Supplementary documentation

The certificates, approvals and other documentation currently available can be accessed as follows:
Endress+Hauser website: www.endress.com → Downloads.

Special documentation

- TI00426F: Adapter and flanges (overview)
- SD01622P: Weld-in adapter (installation instructions)
- SD02398F: Sliding sleeve for Liquiphant (installation instructions)

Device-dependent supplementary documentation

Document type: Operating Instructions (BA)
Installation and initial commissioning – contains all functions in the operating menu that are required for a typical measuring task. Functions beyond this scope are not included.
BA01893F

Document type: Brief Operating Instructions (KA)
Quick guide to the first measured value – includes all essential information from the incoming acceptance to the electrical connection.
KA01411F

Document type: Safety Instructions, certificates
Depending on the approval, Safety Instructions are also supplied with the device, e. g. XA. This documentation is an integral part of the Operating Instructions.
The nameplate indicates the Safety Instructions (XA) that are relevant to the device.

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