Brief Operating Instructions
Oxymax COS61D

Optical sensor for measuring dissolved oxygen
With Memosens protocol

These instructions are Brief Operating Instructions; they are not a substitute for the Operating Instructions pertaining to the device.

Detailed information on the device can be found in the Operating Instructions and in the other documentation available at:
- www.endress.com/device-viewer
- Smart phone/tablet: Endress+Hauser Operations App
Oxymax COS61D

1. 

Order code: XXXXXXXXXXXX
Ser. no.: XXXXXXXXXXXX
Ext. ord. cd.: XXXXXXXXXXXX

2. www.endress.com/deviceviewer

Endress+Hauser Operations App

3. 

Serial number

Endress+Hauser

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3. 

Serial number

Endress+Hauser
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1 About this document

1.1 Warnings

<table>
<thead>
<tr>
<th>Structure of information</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>DANGER</strong></td>
<td>This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation will result in a fatal or serious injury.</td>
</tr>
<tr>
<td><strong>WARNING</strong></td>
<td>This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation can result in a fatal or serious injury.</td>
</tr>
<tr>
<td><strong>CAUTION</strong></td>
<td>This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or more serious injuries.</td>
</tr>
<tr>
<td><strong>NOTICE</strong></td>
<td>This symbol alerts you to situations which may result in damage to property.</td>
</tr>
</tbody>
</table>

1.2 Symbols

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>📜</td>
<td>Additional information, tips</td>
</tr>
<tr>
<td>😏</td>
<td>Permitted or recommended</td>
</tr>
<tr>
<td>🌶</td>
<td>Not permitted or not recommended</td>
</tr>
<tr>
<td>📚</td>
<td>Reference to device documentation</td>
</tr>
<tr>
<td>💻</td>
<td>Reference to page</td>
</tr>
<tr>
<td>📈</td>
<td>Reference to graphic</td>
</tr>
<tr>
<td>⬇️</td>
<td>Result of a step</td>
</tr>
</tbody>
</table>
2 Basic safety instructions

2.1 Requirements for personnel

- Installation, commissioning, operation and maintenance of the measuring system may be carried out only by specially trained technical personnel.
- The technical personnel must be authorized by the plant operator to carry out the specified activities.
- The electrical connection may be performed only by an electrical technician.
- The technical personnel must have read and understood these Operating Instructions and must follow the instructions contained therein.
- Faults at the measuring point may only be rectified by authorized and specially trained personnel.

> Repairs not described in the Operating Instructions provided must be carried out only directly at the manufacturer's site or by the service organization.

2.2 Designated use

The oxygen sensor is suitable for continuous measurement of dissolved oxygen in water.

The main areas of application are:
- Wastewater treatment plants
  - Oxygen measurement and regulation in the activated sludge basin for a highly efficient biological cleaning process
  - Monitoring the oxygen content in the wastewater treatment plant outlet
- Water monitoring
  - Oxygen measurement in rivers, lakes or seas as an indicator of the water quality
- Water treatment
  - Oxygen measurement for status monitoring, e.g. of drinking water (oxygen enrichment, corrosion protection etc.)
- Fish farming
  - Oxygen measurement and regulation for optimum living and growth conditions

Use of the device for any purpose other than that described, poses a threat to the safety of people and of the entire measuring system and is therefore not permitted.

The manufacturer is not liable for damage caused by improper or non-designated use.

2.3 Workplace safety

As the user, you are responsible for complying with the following safety conditions:
- Installation guidelines
- Local standards and regulations

Electromagnetic compatibility

- The product has been tested for electromagnetic compatibility in accordance with the applicable international standards for industrial applications.
- The electromagnetic compatibility indicated applies only to a product that has been connected in accordance with these Operating Instructions.
2.4 Operational safety

Before commissioning the entire measuring point:

1. Verify that all connections are correct.
2. Ensure that electrical cables and hose connections are undamaged.
3. Do not operate damaged products, and protect them against unintentional operation.
4. Label damaged products as defective.

During operation:

► If faults cannot be rectified:
   products must be taken out of service and protected against unintentional operation.

**NOTICE**

Non-designated use
Incorrect measurements, malfunctions and even measuring point failure could result in:

► Only use the product in accordance with the product specifications.
► Pay particular attention to the technical data on the nameplate.

**CAUTION**

Cleaning not switched off during calibration or maintenance activities
Risk of injury due to medium or cleaning agent!

► If a cleaning system is connected, switch it off before removing a sensor from the medium.
► If you wish to check the cleaning function and have therefore not switched off the cleaning system, wear protective clothing, goggles and gloves or take other appropriate measures.

2.5 Product safety

The product is designed to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate. The relevant regulations and international standards have been observed.

2.5.1 State-of-the-art technology

The product is designed to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate. The relevant regulations and international standards have been observed.

2.5.2 Approvals

Optional order version: CSA GP approval
This device has a CSA GP approval and meets the following requirements:

► Power supply by a Class 2 or limited power source as per CSA 61010-1-12
► Overvoltage category I
► Ambient conditions: max. altitude 2000 m (6560 ft)
2.5.3 Electrical equipment in hazardous areas

Optional order version: CSAus NI Cl 1, Div 2

Class 1, Division 2, Groups A, B, C and D T6; IP67/IP68:
- The device must be installed in a housing or (installation) cabinet which can only be accessed with a tool or key.
- Control drawing: 211050778 ¹)

This product meets the requirements of the following standards:
- ANSI/UL 61010-1, 3. Ed.
- ANSI/UL 121201-2017
- ANSI/IEC 60529, Edition 2.2. 2013-08 Degrees of protection provided by enclosures (IP Code)

Installation and operation in explosive atmospheres CL 1, DIV 2

This non-sparking device has the following specified explosion protection data:
- CSAus CL 1, DIV 2
- Groups A, B, C, and D
- Temperature class T6, –20 °C (–4 °F) ≤ Ta ≤ 60 °C (140 °F)
- IP protection: IP67/IP68

¹) Additionally, pay attention to the enlarged version of Control Drawing 211050778, the operating conditions specified in the appendix to Operating Instructions BA00460C and the advice and notices in the Operating Instructions.
3 Installation

3.1 Installation conditions

3.1.1 Orientation

The sensor must be installed at an angle of inclination in an assembly, holder or appropriate process connection. Recommended angle: 45° to prevent the attachment of air bubbles. At angles of inclination of 45 to 135°, air bubbles at the oxygen-sensitive membrane may result in higher readings than expected.

The sensor can be installed up to the horizontal in an assembly, holder or suitable process connection. The optimum installation angle is 45°.

Other angles and upside-down installation are not recommended. Reason: Possible sediment formation and resulting falsification of measured value.

Follow the instructions for installing sensors in the Operating Instructions for the assembly used.

3.1.2 Mounting location

1. Choose a mounting location that is easy to access.
2. Ensure that upright posts and assemblies are fully secured and vibration-free.
3. Choose a mounting location with an oxygen concentration that is typical for the application.
3.2 Mounting the sensor

3.2.1 Mounting the cleaning unit or optional protection guard

If the cleaning unit was not delivered as a pre-assembled unit or if an optionally ordered protection guard is used:

1. Unscrew the standard protection guard.

   ↩ Retain the standard protection guard for possible reuse at a later stage without the cleaning unit.
2. Screw on the cleaning unit or optional protection guard and tighten until the stop. The cleaning nozzle of the cleaning unit should now be level with the spot.

3. Connect the hose for the compressed air supply (to be provided onsite) or compressor to the hose connection of the cleaning unit.

3.2.2 Installing a measuring point
Must be installed in a suitable assembly.
**WARNING**

**Electrical voltage**
In the event of a fault, non-grounded metallic assemblies may be live and as such are not safe to touch!

- When using metallic assemblies and installation equipment, national grounding provisions must be observed.

- For immersion operation, install individual assemblies away from the basin on a solid base.
- Final assembly must be performed only at the assigned mounting location.
- Choose a mounting location that is easy to access.
- During final installation, it must be ensured that the metal sensor body is connected to earth, if necessary.

For complete installation of a measuring point, proceed as follows:

1. Install the retractable assembly or flow assembly (if used) into the process
2. Connect the water supply to the rinse connections (if you are using an assembly with a cleaning function)
3. Install and connect the oxygen sensor

**NOTICE**

**Installation error**
Cable breakage, loss of sensor due to cable separation, unscrewing of fluorescence cap!

- Do not install the sensor freely suspended from the cable!
- Screw the sensor into the assembly, ensuring that the cable is not twisted.
- Hold the sensor body steady during installation or removal. Otherwise the fluorescence cap or protection guard might be unscrewed. These will then remain in the process or assembly.
- During final installation, it must be ensured that the metal sensor body is connected to earth.
- Avoid exerting excessive tensile force on the cable (e.g. through jerky pulling movements).
- Choose a mounting location that is easy to access for later calibrations.
- Follow the instructions for installing sensors in the Operating Instructions for the assembly used.
3.3 Installation examples

3.3.1 Immersion operation

Universal holder and chain assembly

2 Chain holder on railing
1 Chain
2 Holder Flexdip CYH112
3 Rail
4 Basin rim
5 Oxygen sensor
6 Wastewater assembly Flexdip CYA112

3 Chain holder on upright post
1 Weather protection cover CYY101
2 Transmitter
3 Chain
4 Wastewater assembly Flexdip CYA112
5 Oxygen sensor
6 Basin rim
7 Holder Flexdip CYH112
Universal holder and fixed immersion tube

1  Protective cover
2  Transmitter
3  Flexdip CYA112 immersion assembly
4  Oxygen sensor
5  Basin rim
6  Assembly holder Flexdip CYH112
Basin rim mounting with immersion tube

5  Basin rim mounting
1  Pendulum holder CYH112
2  Assembly Flexdip CYA112
3  Assembly float
4  Oxygen sensor
5  Basin rim
Float

The CYA112 float is for use in the case of large fluctuations in water level, for example in rivers or lakes.

1. Cable run with strain relief and rain shield
2. Fixing ring for rope and chains with terminal screw
3. Eyelets Ø15, 3 x 120° for anchoring
4. Plastic float, resistant to salt water
5. Pipe 40 x 1, stainless steel 1.4571
6. Bumper and ballast
7. Oxygen sensor

Diagram:

- 6 Dimensions in mm (inch)
3.3.2 Flow assembly COA250

7 COA250

8 Bypass installation with manually actuated valves or solenoid valves

1 Main pipe
2 Medium return
3 Oxygen sensor
4, 7 Manually actuated or solenoid valves
5 Flow assembly COA250-A
6 90° pipe elbow
8 Medium removal
3.3.3  Retractable assembly COA451

- [ ] 9  Permissible and impermissible sensor installation positions with retractable assembly COA451
  1. Ascending pipe, best position
  2. Horizontal pipe, sensor top down, impermissible due to air cushion or foam bubble forming
  3. Horizontal pipe, lateral installation with permissible installation angle (acc. to sensor version)
  4. Down pipe, impermissible

- Possible installation angle
- Inadmissible installation angle

**NOTICE**
Sensor not fully immersed in the medium, buildup on sensor membrane or sensor optics, buildup due to sensor being installed upside down
Incorrect measurements are possible and these may affect the measuring point.
- Do not install the assembly at points where air pockets or bubbles form or where suspended particles may build up at the sensor membrane or sensor optics (item 2).

3.4  Post-installation check
1. Are the sensor and cable undamaged?
2. Is the orientation correct?
3. Is the sensor installed in an assembly and is not suspended from the cable?
4. Avoid the penetration of moisture.
4 Electrical connection

WARNING
Device is live!
Incorrect connection may result in injury or death!
- The electrical connection may be performed only by an electrical technician.
- The electrical technician must have read and understood these Operating Instructions and must follow the instructions contained therein.
- Prior to commencing connection work, ensure that no voltage is present on any cable.

4.1 Connecting the sensor

Connection data
Sensor cable connected directly to the terminal connector of the basic module of the transmitter

Connection in hazardous areas according to CSAus CL 1, DIV 2
- The device must be installed in a housing or (installation) cabinet which can only be accessed with a tool or key.
- Observe the Control Drawing and the operating conditions indicated in the Appendix to the Operating Instructions as well as the notes and instructions in the Appendix.

![Sensor cable diagram]

10 Sensor fixed cable with terminated cable cores

Optional: sensor cable plug connected to the M12 sensor socket of the transmitter
With this type of connection, the transmitter is already wired at the factory.

2) Only if connecting to CM44x(R)-CD*
4.2 Ensuring the degree of protection

Only the mechanical and electrical connections which are described in these instructions and which are necessary for the required, designated use, may be carried out on the device delivered.

- Exercise care when carrying out the work.

Otherwise, the individual types of protection (Ingress Protection (IP), electrical safety, EMC interference immunity) agreed for this product can no longer be guaranteed due, for example to covers being left off or cable (ends) that are loose or insufficiently secured.

4.3 Post-connection check

<table>
<thead>
<tr>
<th>Device condition and specifications</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Are the sensor, assembly or cables free from damage on the outside?</td>
<td>▶️ Perform a visual inspection.</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Electrical connection</strong></td>
<td>Action</td>
</tr>
<tr>
<td>Are the mounted cables strain-relieved and not twisted?</td>
<td>▶️ Perform a visual inspection.</td>
</tr>
<tr>
<td></td>
<td>▶️ Untwist the cables.</td>
</tr>
<tr>
<td>Is a sufficient length of the cable cores stripped, and are the cores positioned in the terminal correctly?</td>
<td>▶️ Perform a visual inspection.</td>
</tr>
<tr>
<td></td>
<td>▶️ Pull gently to check they are seated correctly.</td>
</tr>
<tr>
<td>Are all the screw terminals properly tightened?</td>
<td>▶️ Tighten the screw terminals.</td>
</tr>
<tr>
<td>Are all cable entries mounted, tightened and leak-tight?</td>
<td>▶️ Perform a visual inspection.</td>
</tr>
<tr>
<td>Are all cable entries installed downwards or mounted laterally?</td>
<td>In the case of lateral cable entries:</td>
</tr>
<tr>
<td></td>
<td>▶️ Point cable loops downward so that water can drip off.</td>
</tr>
</tbody>
</table>
5 Commissioning

5.1 Function check
Prior to initial commissioning, ensure that:
- The sensor is correctly installed
- The electrical connection is correct

If using an assembly with automatic cleaning function:
- Check that the cleaning medium (water or air, for example) is connected correctly.

⚠️ WARNING
Escaping process medium
Risk of injury from high pressure, high temperatures or chemical hazards!
- Before applying pressure to an assembly with cleaning system, ensure that the system has been connected correctly.
- If you cannot reliably establish the correct connection, do not install the assembly in the process.

Following commissioning, the sensor must be serviced at regular intervals, as only then can reliable measurement be guaranteed. Further information on this can be found in the Operating Instructions for the sensor.

- Operating Instructions Oxymax COS61D, BA00460C
- Operating Instructions for the transmitter used, such as BA01245C if using the Liquiline CM44x or CM44xR.

5.2 Sensor calibration
The sensor is calibrated at the factory. A new calibration of the slope is only required after replacing the sensor cap and in special situations.

A new calibration of the zero point is only required in special situations.

5.3 Cleaning the sensor automatically
Compressed air is most suitable for cyclic cleaning. The cleaning unit is either supplied or can be retrofitted, and is screwed onto the sensor head. It operates at a capacity of 20-60 l/min. Optimum results are achieved at 2 bar (29 psi) and 60 l/min.

Recommended 115 V compressed air cleaning unit:
Order No.: 71194623

The following settings are recommended for the cleaning unit:

<table>
<thead>
<tr>
<th>Type of soiling</th>
<th>Cleaning interval</th>
<th>Cleaning duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Media containing grease and oils</td>
<td>15 min</td>
<td>20 s</td>
</tr>
<tr>
<td>Biofilm</td>
<td>60 min</td>
<td>20 s</td>
</tr>
</tbody>
</table>
6 Appendices