Technical Information Liquiline System CA80HA

Colorimetric analyzer for total hardness



Integrated controller with up to 2 measuring channels and digital Memosens technology

Application

The Liquiline System CA80HA is a wet-chemical analyzer for the almost continuous determination of the total hardness concentration in liquid media.

- The analyzer is designed for use in the following applications:
- Optimization of reverse osmosis systems and ion exchangers
- Classification of the level of hardness of drinking water
- Guaranteeing process water quality in production plants

Your benefits

- Easy upgrade to measuring station by connecting up to 4 Memosens sensors
- Cooled version for longer reagent life time
- Two-channel device available
- Digital fieldbuses (e.g. PROFINET, PROFIBUS DP, Modbus TCP, Modbus RS485 and Ethernet IP) and web server
- Simple, tool-free maintenance



People for Process Automation

Table of contents

Function and system design 4
Colorimetric measuring principle 4
Total hardness 4
Photometric determination of total water hardness 4
Cross-sensitivity
Measuring system
Reagent cooling module (optional) 8
Equipment architecture
Function diagram
Slot and port assignment 10
Communication and data processing 10
D
Dependability 11
Reliability thanks to Memosens technology
Maintainability 11 Self-monitoring functions 13
5
5
IT security
Input
Measured variables
Measuring range
Types of input
Input signal
Current input, passive
technology)
Ordered 1/
Output
Output signal 14 Signal on alarm 15
Load 15 Transmission behavior 15
Current outputs, active
Span
Signal characteristic
Electrical specification
Cable specification
Relay outputs
Electrical specification 16
Protocol-specific data 17
PROFIBUS DP
Modbus RS485
Modbus TCP
Web server
EtherNet/IP
PROFINET
Power supply
Supply voltage
Fieldbus connection

Power consumption	20 20 20 20 23
Performance characteristics . Maximum measured error . Maximum measured error for sensor inputs . Maximum measured error for current inputs and outputs . Repeatability . Repeatability of sensor inputs . Measuring interval . Sample requirement . Reagent requirement . Standard requirement . Calibration interval . Maintenance interval . Maintenance effort .	 23 23 23 23 23 23 24 24 24 24 24 24 24
Installation Mounting location Installation instructions Installation	24 24 24
Environment	25 25 25 25 25 25 25 25
Process	25 25 25 25
Mechanical construction	26 27 27 28 28 28
Operability	28 28 28 29 30
Certificates and approvals	30 30 30

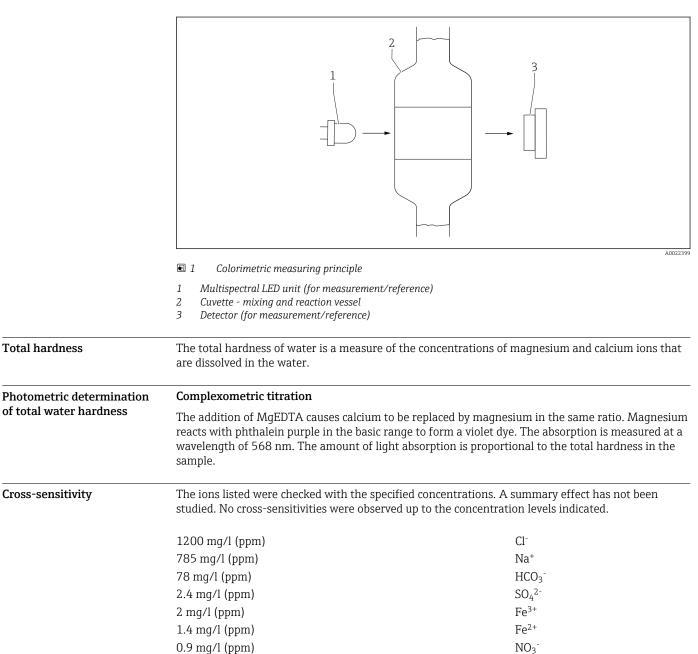
Ordering information	31
Product page	31
Product Configurator	31
Scope of delivery	31
Accessories	31
Device-specific accessories	31
Communication-specific accessories	36

Function and system design

Colorimetric measuring principle

After sample preparation, some of the permeate is pumped into the mixing/reaction chamber. The specific color reagent is metered exactly in a defined mixture ratio. The chemical reaction causes the characteristic change in the color of the sample. The multispectral photometer determines the level of absorption by the sample at defined wavelengths. The analyzed wavelengths, and their relationships to one another, are parameter-specific.

Based on proportionality the amount of light absorption is a direct indicator of the concentration of the parameter under analysis in the sample. In order to compensate for any interference influences, a reference measurement is performed before the actual measurement. This reference signal is subtracted from the measuring signal. The temperature in the photometer is kept constant to ensure a reproducible reaction that takes place within a short period of time.



0.75 mg/l (ppm)

0.25 mg/l (ppm) 0.2 mg/l (ppm)

0.05 mg/l (ppm)

Cu²⁺

 Cr^{3+}

Mn²⁺ Zn²⁺

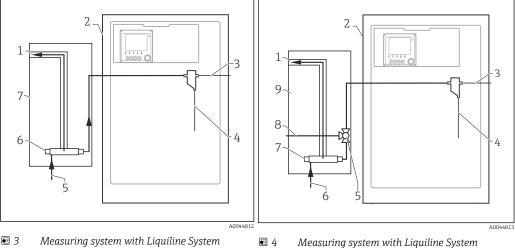
	4 to 10 50 NTU	pH Turbidity
Measuring system	A complete measuring system comp Analyzer Liquiline System CA80H Integrated cooling module to exter and standard solution (to be order Sample conditioning Liquiline System)	A with the configuration ordered nd the reagent life time ed separately)
	 Microfiltration (Liquiline System CA Function: pressure pipe sampling a Sieve filter, 50 µm Control via CA80 Optional: time control via integrat Backflushing, with compressed air Panel version or integration into a Application: drinking water, indus 	and filtration ed timer or water nalyzer stand
	Membrane filtration (Liquiline Syste Function: sampling and filtration Ceramic membrane filter candle; p Communication via Memosens pro Backflushing with compressed air Easy installation with Flexdip CYH Application: aeration, surface wat	ore size 0.1 µm or 0.4 µm otocol, control via CA80 (version with Memosens technology) 112 (TI00430C)
	Membrane filtration (Liquiline Syste Function: sampling and filtration Ceramic membrane filter candle; p Communication via Memosens pro Automatic backflush function with Easy installation via Flexdip CYH1 Application: wastewater treatmen	ore size 0.1 µm or 0.4 µm otocol, control via CA80 a cleaning solution and compressed air 12 (TI00430C)

■ 2 Measuring system with Liquiline System, self-priming

4

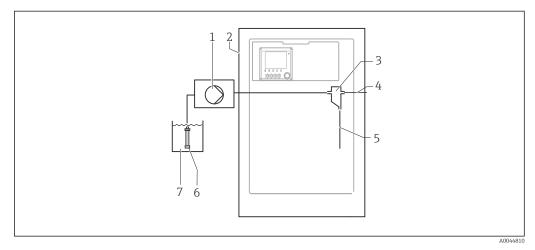
- 1 Liquiline System CA80HA
- 2 Photometer
- 3 Dosing dispenser
- 4 Particle-free sample

A0044814



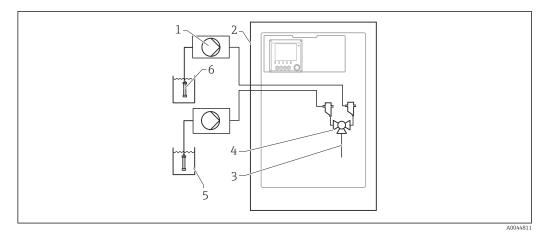
- 🛃 3 Measuring system with Liquiline System CAT810
- 1 Overflow
- Liquiline System CA80 2
- 3 Sample collecting vessel overflow
- 4 Sample
- 5 Pressurized sample
- 6 Filter unit
- 7 Liquiline System CAT810

- Measuring system with Liquiline System CAT810 and cleaning valve
- 1 Overflow
- 2
- Liquiline System CA80 Sample collecting vessel overflow 3
- 4 5
- Sample Cleaning valve
- 6 Pressurized sample
- 7 Filter unit
- Purge connection (compressed air or water) 8
- 9 Liquiline System CAT810



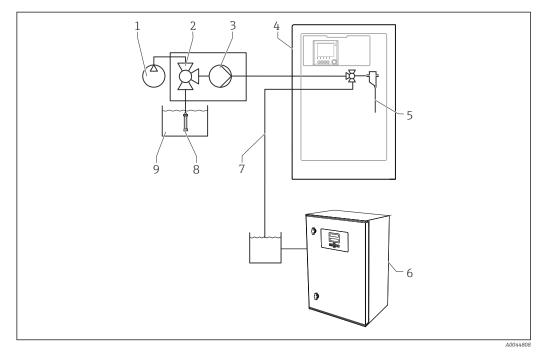
🛃 5 Measuring system with Liquiline System CAT820

- 1 Pump
- 2 Liquiline System CA80
- 3 Sample collecting vessel
- 4 Sample collecting vessel overflow
- 5 Sample
- 6 Filter (ceramic)
- 7 Medium



🛃 6 Measuring system with 2x Liquiline System CAT820

- 1 Pump
- Liquiline System CA80 Sample
- 2 3
- 4 5 6 Valve
- Medium
- Filter (ceramic)



₽ 7 Measuring system with Liquiline System CA80, Liquiline System CAT820 and second analyzer

- Backflushing with compressed air (optional) 1
- 2 Valve (optional)
- 3 Pump
- Liquiline System CA80 4
- 5 Sample

- Second analyzer
- Sample to second analyzer
- 8 Filter (ceramic) 9

6

7

Medium

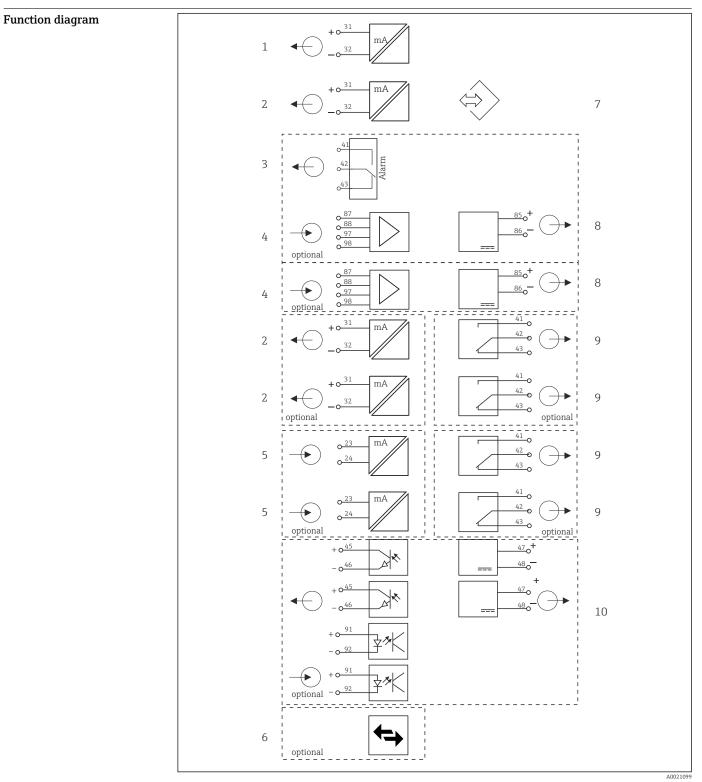
Customer-specific solution

Prior to analysis, the sample must be prepared at the customer site so that it is particle-free and homogeneous (representative sample). The sample can either be supplied to an external collecting vessel or pumped directly into the sample collecting vessel of the analyzer. The customer-specific sample preparation system must have its own individual control unit.

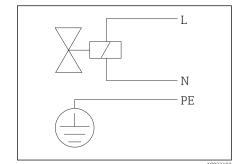
The version of the Liquiline System CA80 as a self-priming device does not have a collecting vessel with level detection. For this reason, a continuous supply of sample must be guaranteed on the process side.

Reagent cooling module (optional)	The analyzer can be fitted with a smart, energy-efficient cooling module for the reagents.
	Cooling is by means of a Peltier cooler and does not require maintenance. The cooling unit is controlled automatically via the electronics.
	Due to the reagent life time, the use of a cooling module is recommended at ambient temperatures above $10 \degree C$ (50 °F).

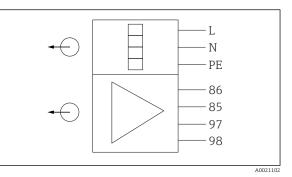
Equipment architecture



- 🗷 8 Block diagram CA80
- 1 Current output 1:1
- 2 Current outputs
- 3 Alarm relay
- 4 2 x Memosens input (1 x optional)
- 5 2 x current input (optional)
- 6 Modbus/Ethernet (optional)
- 7 Service interface
- 8 Power supply, fixed cable sensors
- 9 2 or 4 x relays (optional)
- 10 2 digital inputs and outputs (optional)

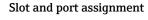


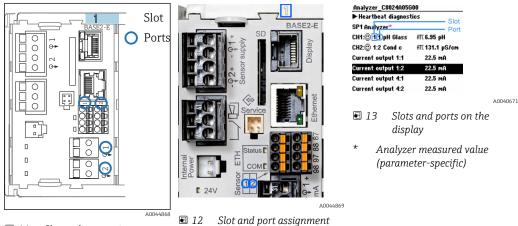
9 Sample preparation block diagram, Liquiline System CAT810 with cleaning valve



- IO Sample preparation block diagram, Liquiline System CAT820 and CAT860
- 85, Connection for 24-V power supply
- 86
- 97, Communication connection98

2 x communication via Memosens protocol (1 x optional), hose heating system





- 11 Slot and port assignment
- 2 Slot and port assignment
- Inputs are assigned to measuring channels in the ascending order of the slots and ports. In the example above:
 - "CH1: 1:1 pH glass" means:
 - Channel 1 (CH1) is slot 1 (basic module) : Port 1 (input 1), pH glass sensor
- Outputs and relays are named according to their function, e.g. "current output", and are displayed in ascending order with the slot and port numbers
- Display shows SP1: analyzer measuring channel 1 with sampling point SP1 (measured value display is parameter-specific; is not illustrated in the example)

Communication and data processing

Communication protocols:

- Fieldbuses
 - PROFIBUS DP (Profile 3.02)
 - Modbus TCP or RS485
 - PROFINET
 - EtherNet/IP
- Configuration via Ethernet

Extension module 485 and current outputs

For PROFIBUS DP and Modbus RS485 communication protocols: A maximum of 2 current outputs can be used in parallel.

Ethernet functionality via Base2 module and current outputs

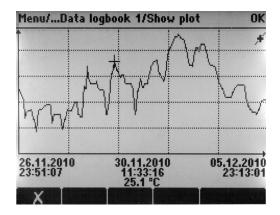
A maximum of 6 current outputs can be used in parallel.

Bus termination on the device

- Via slide switch at bus module 485
- Displayed via LED "T" on bus module 485

Dependability

Reliability thanks to Memosens technology	 Memosens makes your measuring point safer and more reliable: Non-contact, digital signal transmission enables optimum galvanic isolation Completely watertight Sensor can be calibrated in a lab, thus increasing the availability of the measuring point in the process Intrinsically safe electronics mean operation in hazardous areas is not a problem. Predictive maintenance thanks to recording of sensor data, e.g.: Total hours of operation Hours of operation with very high or very low measured values Hours of operation at high temperatures Number of steam sterilizations Sensor condition
Maintainability	Modular design The modular analyzer can be easily adapted to suit your needs: • Retrofit extension modules for new or extended range of functions, e.g. current outputs, relays and digital communication • Upgrade to cooled analyzer • Upgrade to cooled analyzer • Upgrade to cooled analyzer • Upgrade to measuring station with digital sensors with Memosens technology • Optional: M12 sensor connector for connecting any kind of Memosens sensor Data storage • Independent, integrated ring memories (FIFO) or stack memories for recording: • An analog value (e.g. flow, pH value, conductivity) • Events (e.g. power failure) • Analyzer data logbook • Stan time: automatically adjusted to the measuring interval • Max. 2 data logbooks • 20000 entries per logbook • Graphic display (load curves) or numerical list • Factory setting: enabled for all channels, ring memory (FIFO) • Data logbooks for digital sensors: • Adjustable scan time: 1 to 3600 s (1 h) • Max. 8 data logbook: • Graphic display (load curves) or numerical list • Calibration logbook: • Graphic display (load curves) or numerical list • Calibration logbook: • Tarat logbook:



14 Data logbook: graphic representation on the display

A0024359

Mathematical functions (virtual process values)

In addition to "real" process values, which are provided by connected physical sensors or analog inputs, mathematical functions can be used to calculate a maximum of 6 "virtual" process values.

The "virtual" process values can be:

- Output via a current output or a fieldbus
- Used as a controlled variable
- Assigned as a measured variable to a limit switch
- Used as a measured variable to trigger cleaning
- Displayed in user-defined measuring menus

The following mathematical functions are possible:

- Calculation of pH from two conductivity values according to VGB Standard 405, e.g. in boiler feedwater
- Difference between two measured values from different sources, e.g. to monitor membranes
- Differential conductivity, e.g. to monitor the efficiency of ion exchangers
- Degassed conductivity, e.g. for process controls in power plants
- Redundancy to monitor two or three redundant sensors
- rH calculation based on the measured values of a pH and an ORP sensor
- Formula editor as a powerful mathematics tool and for Boolean operations with up to 3 measured values

FieldCare

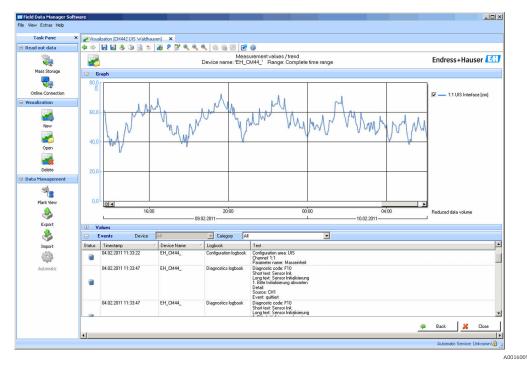
Configuration and asset management software based on FDT/DTM technology

- Complete device configuration when connected via FXA291 and service interface
- Access to a number of configuration parameters and identification, measuring and diagnostic data when connected via HART modem
- Logbooks can be downloaded in CSV format or binary format for "Field Data Manager" software
 Field Data Manager"

Field Data Manager

Visualization software and database for measuring, calibration and configuration data

- SQL database which is protected against manipulation
- Functions to import, save and print out logbooks
- Load curves to display measured values



E 15 Field Data Manager: load curve display

SD card

The exchangeable storage medium enables:

- Quick and easy software updates and upgrades
- Quick and easy updates and upgrades to measuring parameter lists
- Data storage of internal device memory (e.g. logbooks)
- Transfer of complete configurations to a device with an identical setup (backup function)
- Transfer of configurations without the TAG and bus address to devices with an identical setup (copy function)

Endress+Hauser offers industry-approved SD cards as accessories. These memory cards provide maximum data security and integrity.

Other SD cards can also be used. However, Endress+Hauser does not accept any responsibility for the data security of such cards.

Self-monitoring functions	 Electronics Current inputs are deactivated in the event of overcurrent and reactivated once the overcurrent stops. Board voltages are monitored and the board temperature is also measured. 		
	Counter Counters monitor consumables such as reagents or dispensers.		
	 Photometer Automatic temperature monitoring Active monitoring of communication between the photometer module and the analyzer electronics 		
	 Sample preparation (optional) Active monitoring of communication between sample preparation with Memosens communication and the analyzer Counter for consumables, such as hoses of the peristaltic pump 		
	Sample collecting vessel (optional) Active monitoring of liquid level in the sample collecting vessel to ensure the supply of liquid to the analyzer		
	Leak sensor in the housing		
Data security	All settings, logbooks etc. are stored in a non-volatile memory to ensure that the data are retained even in the event of a disruption to the power supply.		

IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

Input

Measured variablesCaCO3 [mg/l, µg/l, ppm, ppb]		
Measuring range	0 to 80 mg/l (ppm) CaCO ₃	
Types of input	 1 or 2 measuring channels (analyzer main parameter) 1 to 4 digital sensor inputs for sensors with Memosens protocol (optional) Analog current inputs (optional) Binary inputs (optional) 	
Input signal	Depending on version 2 x 0/4 to 20 mA (optional), passive, potentially isolated	
Current input, passive	Span > 0 to 20 mA	
	Signal characteristic Linear	
	Internal resistance Non-linear	
	Test voltage 500 V	
Cable specification (for optional sensors with Memosens technology)	Cable type Memosens data cable CYK10 or sensor fixed cable, each with cable end sleeves or M12 round-pin connector (optional)	
	Cable length Max. 100 m (330 ft)	
	Output	
Output signal	Depending on version:	

• 2 x 0/4 to 20 mA, active, potentially isolated (standard version)

- 4 x 0/4 to 20 mA, active, potentially isolated (version with 2 additional analog outputs)
- 6 x 0/4 to 20 mA, active, potentially isolated (version with 4 additional analog outputs)
- Binary outputs

PROFIBUS DP/RS485	
Signal encoding	EIA/TIA-485, PROFIBUS DP-compliant acc. to IEC 61158
Data transmission rate	9.6 kBd, 19.2 kBd, 45.45kBd, 93.75 kBd, 187.5 kBd, 500 kBd, 1.5 MBd, 6 MBd, 12 MBd
Galvanic isolation	Yes
Connectors	Spring terminal (max. 1.5 mm), bridged internally (T-function), optional M12
Bus termination	Internal slide switch with LED display

Modbus RS485	
Signal encoding	EIA/TIA-485
Data transmission rate	2,400, 4,800, 9,600, 19,200, 38,400, 57,600 and 115,200 baud
Galvanic isolation	Yes
Bus termination	Internal slide switch with LED display

Web server and Modbus TCP		
Signal encoding	IEEE 802.3 (Ethernet)	
Data transmission rate	10 / 100 MBd	
Galvanic isolation	Yes	
Connection	RJ45, M12 optional	
IP address	DHCP or configuration using menu	

EtherNet/IP	
Signal encoding	IEEE 802.3 (Ethernet)
Data transmission rate	10 / 100 MBd
Galvanic isolation	Yes
Connection	RJ45, M12 optional (D-encoded)
IP address	DHCP (default) or configuration via menu

PROFINET		
Signal encoding	IEEE 802.3 (Ethernet)	
Data transmission rate	100 MBd	
Galvanic isolation	Yes	
Connection	RJ45	
Name of station	Via DCP protocol using the configuration tool (e.g. Siemens PRONETA)	
IP address	Via DCP protocol using the configuration tool (e.g. Siemens PRONETA)	

Signal on alarm	 Adjustable, as per NAMUR Recommendation NE 43 In measuring range 0 to 20 mA: Failure current from 0 to 23 mA In measuring range 4 to 20 mA: Failure current from 2.4 to 23 mA Factory setting for failure current for both measuring ranges: 21.5 mA
Load	Max. 500 Ω
Transmission behavior	Linear

Current outputs, active

Span

Signal characteristic	Linear	
Electrical specification	Output voltage Max. 24 V	
	Test voltage 500 V	
Cable specification	Cable type Recommended: shielded cable	
	Cable specification Max. 2.5 mm ² (14 AWG)	

Relay outputs

Electrical specification

- **Relay types**
- 1 single-pin changeover contact (alarm relay)
- 2 or 4 single-pin changeover contacts (optional with extension modules)

Maximum load

- Alarm relay: 0.5 A
- All other relays: 2.0 A

Relay switching capacity

Base module (Alarm relay)

Switching voltage	Load (max.)	Switching cycles (min.)
230 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	700,000
	0.5 A	450,000
115 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	1,000,000
	0.5 A	650,000
24 V DC, L/R = 0 to 1 ms	0.1 A	500,000
	0.5 A	350,000

Extension module

Switching voltage	Load (max.)	Switching cycles (min.)
230 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	700,000
	0.5 A	450,000
	2 A	120,000
115 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	1,000,000
	0.5 A	650,000
	2 A	170,000
24 V DC, L/R = 0 to 1 ms	0.1 A	500,000
	0.5 A	350,000
	2 A	150,000

Minimum load (typical) • Min. 100 mA at 5 V DC

- Min. 1 mA at 24 V DC
- Min. 5 mA at 24 V AC
- Min. 1 mA at 230 V AC

Protocol-specific data

PROFIBUS DP

Manufacturer ID	11 _h
Device type	155E _h
Profile version	3.02
Device database files (GSD files)	www.endress.com/profibus Device Integration Manager DIM
Output variables	16 AI blocks, 8 DI blocks
Input variables	4 AO blocks, 8 DO blocks
Supported features	 1 MSCYO connection (cyclical communication, master class 1 to slave) 1 MSAC1 connection (acyclical communication, master class 1 to slave) 2 MSAC2 connections (acyclical communication, master class 2 to slave) Device lock: The device can be locked using the hardware or software. Addressing using DIL switches or software GSD, PDM DD, DTM

Modbus RS485

Protocol	RTU/ASCII
Function codes	03, 04, 06, 08, 16, 23
Broadcast support for function codes	06, 16, 23
Output data	16 measured values (value, unit, status), 8 digital values (value, status)
Input data	4 setpoints (value, unit, status), 8 digital values (value, status), diagnostic information
Supported features	Address can be configured using switch or software

Modbus TCP

TCP port	502
TCP connections	3
Protocol	TCP
Function codes	03, 04, 06, 08, 16, 23
Broadcast support for function codes	06, 16, 23
Output data	16 measured values (value, unit, status), 8 digital values (value, status)
Input data	4 setpoints (value, unit, status), 8 digital values (value, status), diagnostic information
Supported features	Address can be configured using DHCP or software

Web server

The Web server enables full access to the device configuration, measured values, diagnostic messages, logbooks and service data via standard WiFi/WLAN/LAN/GSM or 3G routers with a user-defined IP address.

TCP port	80
Supported features	 Remote-controlled device configuration(1 session) Save/restore device configuration (via SD card) Logbook export (file formats: CSV, FDM) Access to Web server via DTM or Internet Explorer Login Web server can be switched off

EtherNet/IP

Log	EtherNet/IP		
ODVA certification	Yes		
Device profile	Generic device (p	roduct type: 0x2B)	
Manufacturer ID	0x049E _h		
Device type ID	0x109F		
Polarity	Auto-MIDI-X		
Connections	CIP	12	
	I/O	6	
	Explicit message	6	
	Multicast	3 consumers	
Minimum RPI	100 ms (default)		
Maximum RPI	10000 ms		
System integration	EtherNet/IP	/IP EDS	
	Rockwell	Add-on-Profile Level 3, Faceplate for Factory Talk SE	
IO data	Input (T → O)	Device status and diagnostic message with highest priority	
		Measured values: 16 AI (analog input) + Status + Unit 8 DI (discrete input) + Status 	
	Output (O → T)	Actuating values: • 4 A0 (analog output) + status + unit • 8 DO (discrete output) + Status	

PROFINET

Protocol	"Application layer protocol for decentral device periphery and distributed automation", PNIO Version 2.34	
Communication type	100 MBit/s	
Conformance Class	Conformance Class B	
Netload Class	Netload Class II	
Baud rate	Automatic 100 Mbps with full-duplex detection	
Cycle times	From 32 ms	
Device profile	Application interface identifier 0xF600 Generic device	
PROFINET interface	1 port, Realtime Class 1 (RT_CLASS_1)	
Manufacturer ID	0x11 _h	
Device type ID	0x859F _h	
Device description files (GSD)	Information and files under: • www.endress.com On the product page for the device: Documents/Software → Device drivers • www.profibus.com On the website under Products/Product Finder	
Polarity	Auto-polarity for automatic correction of crossed TxD and RxD pairs	
Supported connections	 1 x AR (IO Controller AR) 1 x AR (IO-Supervisor Device AR connection allowed) 1 x Input CR (Communication Relation) 1 x Output CR (Communication Relation) 1 x Alarm CR (Communication Relation) 	
Configuration options for measuring device	 Web browser Manufacturer-specific software (FieldCare, DeviceCare) Device master file (GSD), can be read out via the integrated web server of the measuring device 	
Configuration of the device name	DCP protocol	
Supported functions	 Identification & maintenance Simple device identification via: Process control system Nameplate Measured value status The process variables are communicated with a measured value status Blinking feature (FLASH_ONCE) via the local display for simple device identification and assignment Device operation via operating tools (e.g. FieldCare, DeviceCare) 	
System integration	For information on system integration, see the Operating Instructions • Cyclic data transmission • Overview and description of the modules • Status coding • Startup configuration • Factory setting	

Power supply

Supply voltage

- 100 to 120 V AC / 200 to 240 V AC
- or 24 V DC (not available for "Outdoor" version)
- 50 or 60 Hz

Fieldbus connection	Supply voltage: not applicable		
Power consumption	 130 VA + 660 VA per hose heater, max. 1450 VA (version with cooling system) 24-V version: max. 105 W 4 x bores for M16, G3/8, NPT3/8", Memosens connection ¹⁾ 4 x bores for M20, G1/2, NPT1/2" 		
Cable entries			
Cable specification	Cable gland	Permitted cable diameter	
	M16x1.5 mm	4 to 8 mm (0.16 to 0.32")	
	M12x1.5 mm (for order version M12 socket for Memosens sensors)	2 to 5 mm (0.08 to 0.20")	
	M20x1.5 mm	6 to 12 mm (0.24 to 0.48"	
	NPT ³ /8"	4 to 8 mm (0.16 to 0.32")	
	G ³ /8	4 to 8 mm (0.16 to 0.32")	
	NPT1/2"	6 to 12 mm (0.24 to 0.48"	

Cable glands mounted at the factory are tightened with 2 Nm.

Connecting optional modules With extension modules you can purchase additional functions for your device.

NOTICE

i

Unacceptable hardware combinations (due to conflicts in power supply)

Incorrect measurements or total failure of the measuring point as a result of heat build-up or overloading

- ► Find out if the planned upgrade of your device results in a permitted hardware combination (configurator on www.endress.com/CA80HA).
- A maximum of eight current inputs and current outputs is permitted.
- A maximum of two "DIO" modules is permitted.
- ▶ Please contact your Endress+Hauser sales center should you have any questions.

Cable entries and possible cable diameters

Module name	Module name				
AOR	2R	4R	2DS	DIO	
			Sensor 2 Sensor 2 Sensor 2		
 2 x 0/4 to 20 mA analog outputs 2 relays Order No. 71111053 	2 relaysOrder No. 71125375	4 relaysOrder No. 71125376	 2 digital sensor inputs 2 power supply systems for digital sensors Order No. 71135631 	 2 digital inputs 2 digital outputs with auxiliary voltage Order No. 71135638 	
$\begin{array}{c} 31 + 1 \\ 1 \\ 31 + 2 \\ 31 + 2 \\ 32 - 32 \\ 43 \\ 43 \\ 43 \\ 43 \\ 43 \\ 43 \\ 43 \\$	Relay 2 41 42 43 43 43 43 43	Relay 4 Relay 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	1 + 85 PK GY PK GY 2+85 PK GY 2+86 GY + 87 PK GY - 866 GY + 87 PK GY - 888 WH A 97 GN B 98 YE + 87 H A 97 GN B 98 YE + 87 H A 97 GN B 98 YE - 880 WH A 98 WH	47 + 1 = 48 - 0 + 0 + 1 = 48 - 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0	

Overview of all the optional modules

Module name			
2A0	4A0	2AI	485
 2 x 0/4 to 20 mA analog outputs Order No. 71135632 	 4 x 0/4 to 20 mA analog outputs Order No. 71135633 	 2 x 0/4 to 20mA analog inputs Order No. 71135639 	 Ethernet (web server or Modbus TCP) Order No. 71135634
4 0 m 02 · · · · · · · · · · · · · · · · · ·	$\begin{array}{c} 31 + 1 \\ 32 - 30 \\ 30 + 2 \\ 30 + 2 \\ 32 - 30 \\ 30 + 3 \\ 32 - 30 \\ 31 + 3 \\ 32 - 30 \\ 31 + 4 \\ 32 - 30 \\ 30 \\ 31 + 4 \\ 32 - 30 \\ 30 \\ 31 + 4 \\ 32 - 30 \\ 30 \\ 30 \\ 30 \\ 30 \\ 30 \\ 30 \\ 30$	1. 2.4 − 02 :: 4/0 2.3 + 4/0 2.3 + 4/0 2.4 − 0 2.4	$ \begin{array}{c} & & & & \\ & & & \\ & & & \\ & & & \\ $



PROFIBUS DP (module 485) Contacts 95, 96 and 99 are jumpered in the connector. This ensures that PROFIBUS communication is not interrupted if the connector is disconnected.

Sensor connection (optional)

Sensors with Memosens protocol

Sensor types	Sensor cable	Sensors
Digital sensors without additional internal power supply	With plug-in connection and inductive signal transmission	 pH sensors ORP sensors Combined sensors Oxygen sensors (amperometric and optical) Conductivity sensors with conductive measurement of conductivity Chlorine sensors (disinfection)
	Fixed cable	Conductivity sensors with inductive measurement of conductivity
Digital sensors with additional internal power supply	Fixed cable	 Turbidity sensors Sensors for interface measurement Sensors for measuring the spectral absorption coefficient (SAC) Nitrate sensors Optical oxygen sensors Ion-sensitive sensors

Performance characteristics

	0.5 mg/l (ppm) CaCO ₃ Precondition ¹⁾		
>15 mg/l (ppm):	2.4 mg/l (ppm) $CaCO_3$		
1) : Calibration within measuri	ng range		
With dilution and dilution factor 5:			
Blue method: additionally 2.0	% of end of measuring range		
ightarrow Documentation of the conne	cted sensor		
Typical measured errors:			
< 20 µA (with current values < 4 mA)			
< 50 µA (with current values 4 to 20 mA)			
at 25 °C (77° F) in each case			
Additional measured error depending on the temperature: $< 1.5 \ \mu\text{A/K}$			
± 0.3 mg/l (ppm)			
\rightarrow Documentation of the conne	cted sensor		
Continuous (approx. 7 min), ac	ljustable 10 min to 24 h		
Without dilution module			
14.7 ml (0.50 fl oz)/measurement			
With dilution module	0 [1 fl cr)/magninement (depends on dilution for $t-r$)		
	0.51 fl oz)/measurement (depends on dilution factor) 0.57 to 0.71)/measurement (depends on dilution factor)		
	With dilution and dilution factor Blue method: additionally 2.0 G \rightarrow Documentation of the connect Typical measured errors: $< 20 \ \mu$ A (with current values $<$ $< 50 \ \mu$ A (with current values $<$ at 25 °C (77° F) in each case Additional measured error dep $< 1.5 \ \mu$ A/K $\pm 0.3 \ mg/l (ppm)$ With dilution and dilution factor Additionally 1.5 % of end of m \rightarrow Documentation of the connect Continuous (approx. 7 min), ac Without dilution module 14.7 ml (0.50 fl oz)/measurem With dilution module = Sample: 11 to 15 ml (0.37 to		

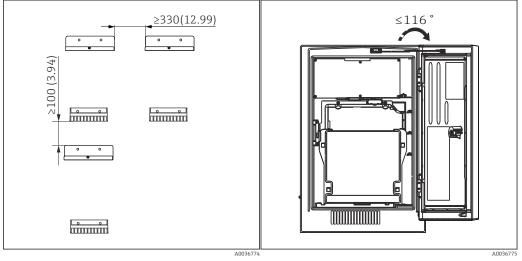
²⁾ According to ISO 15839 with standard solutions. Measured errors include all the uncertainties of the analyzer. They do not include the uncertainties from the standard solutions used as a reference.

Reagent requirement	 75 μl (0.0025 fl.oz) per measurement Given a measuring interval of 10 min, a reagent lasts for approx. 90 days 	
Standard requirement	 27 ml (0.91 fl.oz)per calibration Given a calibration interval of 72 h approx. 270 ml (9.13 fl.oz) per month 	
Calibration interval	1 h to 90 days, depending on the application and ambient conditions	
Maintenance interval	Every 3 to 6 months, depending on the application	
Maintenance effort	Weekly: visual inspectionQuarterly: 1 hour	

Installation

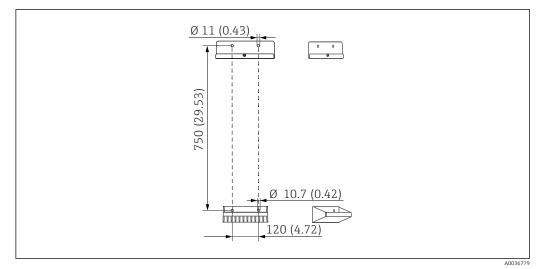
Mounting location	Note the following when erecting the device:			
	 If mounting on a wall, make sure that the wall has sufficient load-bearing capacity and is fully perpendicular. If mounting on a base, erect the device on a level surface. Protect the device against additional heating (e.g. from a heating system). Protect the device against mechanical vibrations. Protect the device against corrosive gases, e.g. hydrogen sulfide (H₂S) . Make sure to pay attention to the maximum height difference and the maximum distance from the sampling point. Ensure that the unit can drain freely, without any siphoning effects. Make sure air can circulate freely at the front of the housing. Open analyzers (i.e. analyzers that are supplied without a door) may only be erected in closed areas or in a protective cabinet or similar facility. 			
Installation instructions	The device can be installed in the following ways: Mounted on a wall Mounted on a base			

Spacing required for installing analyzer



Minimum spacing required for mounting.
 Engineering unit mm (in).

Spacing required for installing wall-mount version



🖻 18 Holder unit dimensions. Engineering unit mm (in)

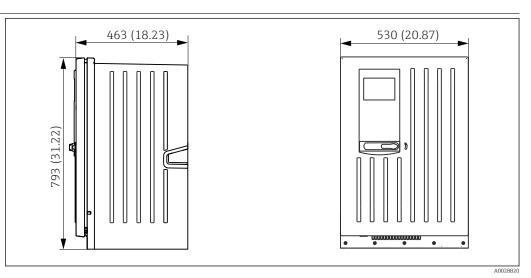
Environment

Ambient temperature range	+5 to +40 °C (41 to 104 °F)
Storage temperature	–20 to 60 °C (–4 to 140 °F)
Humidity	10 to 95 %, non-condensing
Degree of protection	IP55 (cabinet, analyzer stand), TYPE 3R (cabinet, analyzer stand)
Electromagnetic compatibility ³⁾	Interference emission and interference immunity as per EN 61326-1:2013, Class A for Industry
Electrical safety	According to EN/IEC 61010-1:2010, Class I equipment Low voltage: overvoltage category II For installations up to 2000 m (6500 ft) above MSL
Pollution degree	Pollution level 2
	Process
Sample temperature	4 to 40 °C (39 to 104 °F)
Consistency of the sample	Low solids content (turbidity < 50 NTU), aqueous, homogenized
Sample supply	Unpressurized

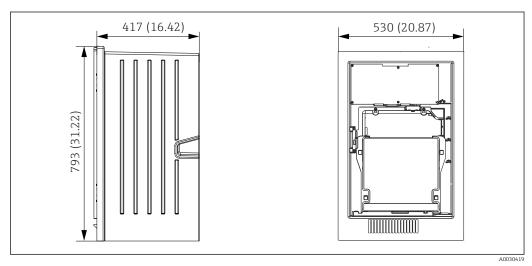
³⁾ Sufficient mains quality is required to operate the product as designated.

Mechanical construction

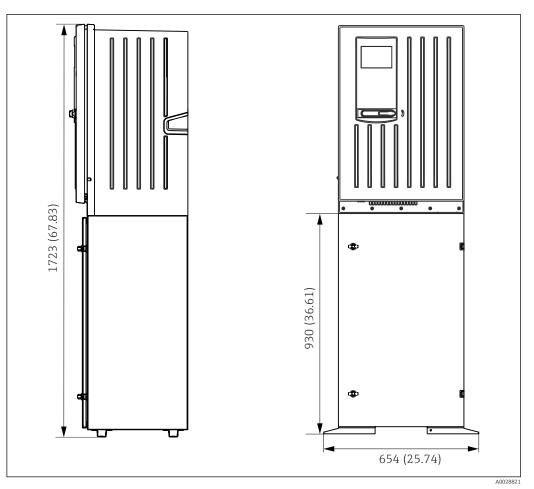
Dimensions



🖻 19 Liquiline System CA80 closed version, dimensions in mm (in)



🖻 20 Liquiline System CA80 open version, dimensions in mm (in)



🖻 21	Liquiline Sy.	stem CA80 with	base, dimensions	in mm (in)
------	---------------	----------------	------------------	------------

Weight	Order version	Weight with cooling module	Weight without cooling module
	Cabinet version	42 kg (92.6 lbs)	39.5 kg (87.1 lbs)
	Open installation	34 kg (74.96 lbs)	31.5 kg (69.45 lbs)
	Analyzer stand	75 kg (165.3 lbs)	72.5 kg (159.8 lbs)

Parts not in contact with medium		
Cabinet version, exterior cover	Plastic ASA+PC	
Open installation, exterior cover		
Cabinet version, interior lining		
Open installation, interior lining	– Plastic PP	
Window	Shatterproof glass, coated	
Reagent container	Plastic PP	
Insulation	Plastic EPP (extruded PP)	
Base, analyzer stand	Powder-coated sheet steel	

Parts in contact with medium		
Dispensers	Plastic PP and elastomer TPE	
Liquid Manager	Plastic PP and elastomer FKM	
Hoses	C-Flex, NORPRENE	
Optical window	Glass	

Materials

	Molded seal	Elastomer EPDM	
	Drain pipe	Plastic PP	
	Sample collecting vessel (optional) • Beaker • Cover • Level detector pins • Seal	 Plastic PMMA Plastic PP Stainless steel 1.4404 (V4A) EPDM 	
	Valve (optional)	PVDF	
Process connection	Sample inlet: With sample collecting vessel	Plug-in connector for rigid hoses with OD 4 mm	
	Without sample collecting vessel	Hose barb for flexible hoses with ID 1.6 mm	
	Dilution water: Hose barb for flexible hoses with ID 3.2 mm		
	Outlet:	Hose barb for flexible hoses with ID 13 mm	
Hose entries	4 x bores for M32 for sample inflow and outflow		
Hose specification	 Clearance: max. 1.0 m (3.3 ft) Height: max. 0.5 m (1.6 ft) Hose ID: 1.6 mm (¹/₁₆ in) 		

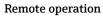
Operability

Operating concept The simple and structured operating concept sets new standards: Intuitive operation with the navigator and soft keys • Fast configuration of application-specific measurement options • Easy configuration and diagnosis thanks to plain-text display • All languages that can be ordered are available in every device

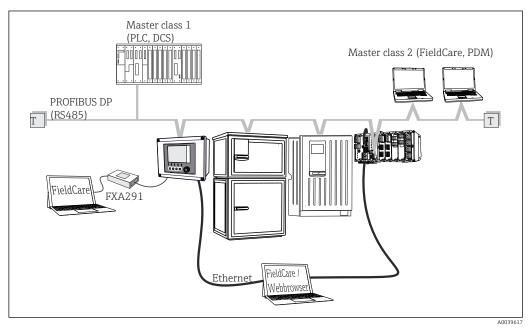


Display

- Graphic display:
 - Resolution: 240 x 160 pixel
 - Back light with switch-off function
 - Red display background for alarms alerts users to errors
 - Transflective display technology for maximum contrast even in bright environments
 - User-definable measuring menus mean you can always keep track of the values that are important for your application.

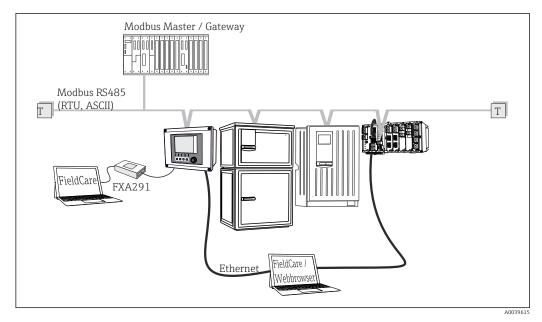


Via PROFIBUS DP



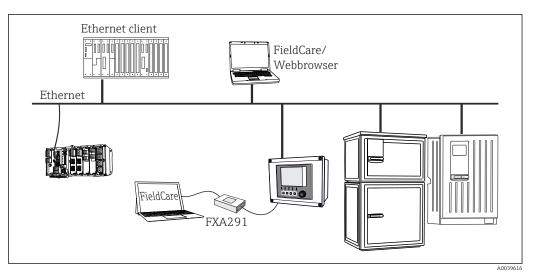
- ☑ 24 PROFIBUS DP
- T Terminating resistor

Via Modbus RS485



- 25 Modbus RS485
- T Terminating resistor

Via Ethernet: web server/Modbus TCP/PROFINET/EtherNet/IP



26 Modbus TCP or EtherNet/IP or PROFINET

Language packages

The language selected in the product structure is the operating language preset at the factory. All other languages can be selected using the menu.

- English (US)
- German
- Chinese (Simplified, PR China)
- Czech
- Dutch
- French
- Italian
- Japanese
- Polish
- Portuguese
- Russian
- Spanish
- Turkish
- Hungarian
- Croatian
- Vietnamese

The availability of other languages can be checked via the product structure at www.endress.com/ ca80ha.

Certificates and approvals

C€mark	The product meets the requirements of the harmonized European standards. As such, it complies with the legal specifications of the EU directives. The manufacturer confirms successful testing of the product by affixing to it the CE mark.
Other standards and guidelines	cCSAus
	The product meets the requirements as per "CLASS 2252 06 - Process Control Equipment" and "CLASS 2252 86 - Process Control Equipment". It is tested to Canada and USA standards: CAN/CSA-C22.2 No. 61010-1-12 UL Std. No. 61010-1 (3 rd Edition).
	EAC
	The product has been certified according to guidelines TP TC 004/2011 and TP TC 020/2011 which apply in the European Economic Area (EEA). The EAC conformity mark is affixed to the product.

Ordering information

Product page	www.endress.com/ca80ha
Product Configurator	 On the product page there is a Configure button to the right of the product image. 1. Click this button. The Configurator opens in a separate window. 2. Select all the options to configure the device in line with your requirements. In this way, you receive a valid and complete order code for the device. 3. Export the order code as a PDF or Excel file. To do so, click the appropriate button on the right above the selection window. for many products you also have the option of downloading CAD or 2D drawings of the selected product version. Click the CAD tab for this and select the desired file type using picklists.
Scope of delivery	 The scope of delivery comprises: 1 analyzer in the version ordered with optional hardware 1 x Brief Operating Instructions (hard copy) 1 x Maintenance Manual Optional accessories

Accessories

The following are the most important accessories available at the time this documentation was issued.

► For accessories not listed here, please contact your Service or Sales Center.

Device-specific accessories	Sample preparation
	 Liquiline System CAT810 Pressure pipe sampling and microfiltration Order according to product structure (> Online Configurator, www.endress.com/cat810) Technical Information TI01138C/07/EN
	 Liquiline System CAT820 Sampling and membrane filtration Order according to product structure (> Online Configurator, www.endress.com/cat820) Technical Information TI01131C/07/EN
	 Liquiline System CAT860 Pressure pipe sampling and membrane filtration Order according to product structure (> Online Configurator, www.endress.com/cat860) Technical Information TI01137C/07/EN
	The Liquiline System CAT860 can only be operated with a Liquiline System CA80 single- channel device.
	Consumables
	You can find the order codes on the website: https://www.endress.com/device-viewer.
	1. Indicate the serial number of the device.
	2. Search.└→ Device information is displayed.
	3. Select the "Spare parts" tab.
	4. Click the product root. The complete product structure is displayed.

The following consumables are available:

- Reagent and standard solutions
 - CY80HA
- Cleaner CY800 (for hoses in the device)
- Cleaner CY820 (for hoses of sample preparation system and of sample collecting vessel)
- CAC880, inlet and outlet hoses for CA80

Maintenance kit CAV800

Order according to product structure (https://www.endress.com/device-viewer)

Standard

- Dispensers, 2 x 2.5 ml and 4 x 10 ml, including adapter
- Hoses
- Silicone grease, medium-viscosity, tube 2 g
- Plug
- Sealing caps
- Filter mats

Optional

- Inlet and outlet hoses
- Liquid Manager without motor
- Collecting vessel, beaker (2 pcs.)

Upgrade kits CAZ800

Kit for upgrade with sample collecting vessel

- Sample collecting vessel with level monitoring, pre-fitted on mounting bracket
- Hoses, connection adapters
- Activation code

Kit for upgrade to two-channel device

- Valve for switching sample flow
- Two sample collecting vessels with level monitoring, pre-fitted on mounting bracket
- Hoses, connection adapters
- Activation code

Kit for upgrade with cooling system

- Cooling module integrated in base of housing
- Bottle tray with recess and insulation
- Activation code

Kit for upgrade for second, downstream analyzer⁴⁾

- Valve for switching sample flow
- Hoses, connection adapters
- Activation code

Kit for dilution function Order No. CAZ800-AAN5

Kit for upgrading the dilution function

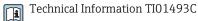
- Hose with identification marking
- Modified cable gland
- Activation code

Sensors

pH glass electrodes

Memosens CPS11E

- pH sensor for standard applications in process and environmental engineering
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps11e



⁴⁾ Not for analyzers operated with CAT860 and not for two-channel versions.

Memosens CPS41E

- pH sensor for process technology
- With ceramic junction and KCl liquid electrolyte
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps41e

Technical Information TI01495C 1

Memosens CPS71E

- pH sensor for chemical process applications
- With ion trap for poison-resistant reference
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps71e

Technical Information TI01496C

Memosens CPS91E

- pH sensor for heavily polluted media
- With open aperture
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps91e

Technical Information TI01497C

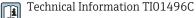
Memosens CPS31E

- pH sensor for standard applications in drinking water and swimming pool water
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps31e

Technical Information TI01574C

Memosens CPS71E

- pH sensor for chemical process applications
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps71e



Memosens CPS91E

- pH sensor for heavily polluted media
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps91e
- Technical Information TI01497C

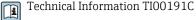
Ceramax CPS341D

- pH electrode with pH-sensitive enamel
- Meets highest demands of measuring accuracy, pressure, temperature, sterility and durability
- Product Configurator on the product page: www.endress.com/cps341d

Technical Information TI00468C

Orbipac CPF81D

- Compact pH sensor for installation or immersion operation
- In industrial water and wastewater
- Product Configurator on the product page: www.endress.com/cpf81d



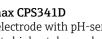
ORP electrodes

Memosens CPS12E

- ORP sensor for standard applications in process and environmental engineering
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps12e

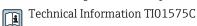


Technical Information TI01494C



Memosens CPS42E

- ORP sensor for process technology
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps42e



Memosens CPS72E

- ORP sensor for chemical process applications
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps72e

Technical Information TI01576C

Memosens CPS92E

- ORP sensor for use in heavily polluted media
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps92e

Technical Information TI01577C

Orbipac CPF82D

- Compact ORP sensor for installation or immersion operation in process water and wastewater
- Product Configurator on the product page: www.endress.com/cpf82d

Technical Information TI00191C **1**

Conductivity sensors with inductive measurement of conductivity

Indumax CLS50D

- High-durability inductive conductivity sensor
- For standard and hazardous area applications
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cls50d

Technical Information TI00182C

Conductivity sensors with conductive measurement of conductivity

Memosens CLS21E

- Digital conductivity sensor for media with medium or high conductivity
- Conductive measurement
- With Memosens 2.0
- Product Configurator on the product page: www.endress.com/cls21e

Technical Information TI01528C

Oxygen sensors

Oxymax COS51D

- Amperometric sensor for dissolved oxygen
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cos51d

Technical Information TI00413C

Oxymax COS61D

- Optical oxygen sensor for drinking water and industrial water measurement
- Measuring principle: quenching
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cos61d

Technical Information TI00387C

Memosens COS81D

- Sterilizable, optical sensor for dissolved oxygen
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cos81d



Technical Information TI01201C

Chlorine dioxide and chlorine sensors

Memosens CCS50D

- Membrane-covered amperometric sensor for chlorine dioxide
- With Memosens technology
- Product Configurator on the product page: www.endress.com/ccs50d

Technical Information TI01353C

Memosens CCS51D

- Sensor for measuring free chlorine
- Product configurator on the product page: www.endress.com/ccs51d

Technical Information TI01423C

Technical Information TI00491C

Ion-selective sensors

ISEmax CAS40D

- Ion selective sensors
- Product Configurator on the product page: www.endress.com/cas40d

Turbidity sensors

Turbimax CUS51D

- For nephelometric measurements of turbidity and solids in wastewater
- 4-beam scattered light method
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cus51d

Technical Information TI00461C

Turbimax CUS52D

- Hygienic Memosens sensor for turbidity measurement in drinking water, process water and in utilities
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cus52d

Technical Information TI01136C

SAC and nitrate sensors

Viomax CAS51D

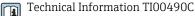
- SAC and nitrate measurement in drinking water and wastewater
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cas51d

Technical Information TI00459C

Interface measurement

Turbimax CUS71D

- Immersion sensor for interface measurement
- Ultrasonic interface sensor
- Product Configurator on the product page: www.endress.com/cus71d



Cable junction with Velcro strip

- 4 pieces, for sensor cable
- Order No. 71092051

Additional functionality

Communication-specific accessories

• Always quote the serial number of your device when ordering activation codes.

	Communication; software
51516983	Commubox FXA291 (hardware)
71127100	SD card with Liquiline Firmware, 1 GB, Industrial Flash Drive
71135636	Activation code for Modbus RS485
71219871	Activation code for EtherNet/IP
71135635	Activation code for Profibus DP for module 485
71449914	Upgrade code for EtherNet/IP+web server for BASE2
71449915	Upgrade code for Modbus TCP+web server for BASE2
71449918	Upgrade code for web server for BASE2
71449901	Upgrade code for PROFINET+web server for BASE2
71249548	Kit CA80: activation code for 1st digital sensor input
71249555	Kit CA80: activation code for 2nd digital sensor input

	Retrofit kits
71136999	Kit CSF48/CA80: retrofit service interface (CDI flange connector, counter nut)
71111053	Kit module AOR: 2 x relay, 2 x analog output 0/4 to 20 mA
71125375	Kit module 2R: 2 x relay
71125376	Kit module 4R: 4 x relay
71135632	Kit module 2AO: 2 x analog output 0/4 to 20 mA
71135633	Kit module 4AO: 4 x analog output 0/4 to 20 mA
71135631	Kit module 2DS: 2 x digital sensor, Memosens
71135634	Kit module 485: PROFIBUS DP or Modbus RS485. This requires an additional activation code which can be ordered separately.
71135638	Kit module DIO: 2 x digital input; 2 x digital output; auxiliary power supply for digital output
71135639	Kit module 2AI: 2 x analog input 0/4 to 20 mA
71140888	Upgrade kit module 485 + Profibus DP
71140889	Upgrade kit module 485 + Modbus RS485
71141366	Kit, extension backplane module

Software

Memobase Plus CYZ71D

- PC software to support laboratory calibration
- Visualization and documentation of sensor management
- Sensor calibrations stored in database
- Product Configurator on the product page: www.endress.com/cyz71d

Technical Information TI00502C

Field Data Manager Software MS20/21

- PC software for central data management
- Visualization of series of measurements and logbook events
- SQL database for secure data storage

System components	Measuring cables
	 Memosens data cable CYK10 For digital sensors with Memosens technology Product Configurator on the product page: www.endress.com/cyk10
	Technical Information TI00118C
	 Memosens data cable CYK11 Extension cable for digital sensors with Memosens protocol Product Configurator on the product page: www.endress.com/cyk11
	Technical Information TI00118C
	 Measuring cable CYK81 Unterminated cable for extending sensor cables (e.g. Memosens, CUS31/CUS41) 2 x 2 cores, twisted with shielding and PVC sheath (2 x 2 x 0.5 mm² + shielding) Sold by meter, Order No.: 51502543
	SD card

- Industrial Flash Drive, 1 GBOrder number: 71110815



www.addresses.endress.com

