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Valid as of version
01.00.zz (Device firmware)

Operating Instructions
Proline Promag P 10

Electromagnetic flowmeter
HART

Endress+Hauser
People for Process Automation

Table of contents

1 About this document

Document function

These Operating Instructions provide all of the information that is required in various phases of the life cycle of the device:
- Incoming acceptance and product identification
- Storage and transport
- Installation and connection
- Commissioning and operation
- Diagnostics and troubleshooting
- Maintenance and disposal

Associated documentation

Technical Information	Overview of the device with the most important technical data.
Operating Instructions	All the information that is required in the various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal as well as the technical data and dimensions.
Sensor Brief Operating Instructions	Incoming acceptance, transport, storage and mounting of the device.
Transmitter Brief Operating Instructions	Electrical connection and commissioning of the device.
Description of Parameters	Detailed explanation of the menus and parameters.
Safety Instructions	Documents for the use of the device in hazardous areas.
Special Documentation	Documents with more detailed information on specific topics.
Installation Instructions	Installation of spare parts and accessories.

The related documentation is available online:

W@M Device Viewer	On the www.endress.com/deviceviewer website, enter the serial number of the device: nameplate → *Product identification*, 17
Endress+Hauser Operations App	▶ Scan the Data Matrix code: nameplate → *Product identification*, 17 ▶ Enter the serial number of the device: nameplate → *Product identification*, 17

Symbols

Warnings

DANGER
This symbol alerts you to an immediate dangerous situation. Failure to avoid the situation will result in a fatal or serious injury.

WARNING
This symbol alerts you to a potentially dangerous situation. Failure to avoid the situation may result in a fatal or serious injury.

CAUTION
This symbol alerts you to a potentially dangerous situation. Failure to avoid the situation may result in a minor or mild injury.

NOTICE
This symbol alerts you to a potentially harmful situation. Failure to avoid the situation may result in damage to the facility or to something in the facility's vicinity.

Electronics

- Direct current
- Alternating current
- Direct current and alternating current
- Terminal connection for potential equalization

Device communication

- Bluetooth is enabled.
- LED is off.
- LED flashing.
- LED lit.

Tools

- Flat blade screwdriver
- Hexagon wrench
- Wrench

Types of information

- Preferred procedures, processes or actions
- Permitted procedures, processes or actions
- Forbidden procedures, processes or actions
- Additional information
- Reference to documentation
- Reference to page
- Reference to graphic
- Measure or individual action to be observed

1., 2.,... Series of steps

Result of a step

Help in the event of a problem

Visual inspection

Write-protected parameter

Explosion protection

Hazardous area

Non-hazardous area

Registered trademarks

HART®
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2 Safety instructions

Requirements for specialist personnel

- Installation, electrical connection, commissioning, diagnostics and maintenance of the device must only be carried out by trained, specialist personnel authorized by the facility's owner-operator.
- Before commencing work, the trained, specialist personnel must carefully read, understand and adhere to the Operating Instructions, additional documentation and certificates.
- Comply with national regulations.

Requirements for operating personnel

- Operating personnel are authorized by the facility's owner-operator and are instructed according to the requirements of the task.
- Before commencing work, the operating personnel must carefully read, understand and adhere to the instructions provided in the Operating Instructions and additional documentation.

Incoming acceptance and transport

- Transport the device in a correct and appropriate manner.
- Do not remove protective covers or protective caps on the process connections.

Adhesive labels, tags and engravings

- Pay attention to all the safety instructions and symbols on the device.

Environment and process

- Only use the device for the measurement of appropriate media.
- Keep within the device-specific pressure range and temperature range.
- Protect the device from corrosion and the influence of environmental factors.

Occupational safety

- Wear the required protective equipment according to national regulations.
- Do not ground the welding unit by means of the device.
- Wear protective gloves if working on and with the device with wet hands.

Installation

- Do not remove protective covers or protective caps on the process connections until just before you install the sensor.
- Do not damage or remove the liner on the flange.
- Observe tightening torques.

Electrical connection

- Comply with national installation regulations and guidelines.
- Observe cable specifications and device specifications.
- Check the cable for damage.

- If using the device in hazardous areas, observe the "Safety Instructions" documentation.
- Provide (establish) potential equalization.
- Provide (establish) grounding.

Surface temperature

Media with elevated temperatures can cause the surfaces of the device to become hot. For this reason, note the following:

- Mount suitable touch protection.
- Wear suitable protective gloves.

Commissioning

- Operate the device only if it is in proper technical condition, free from errors and faults.
- Only put the device into operation once you have performed the post-installation check and post-connection check.

Modifications to the device

Modifications or repairs are not permitted and can pose a danger. For this reason, note the following:

- Only carry out modifications or repairs after consulting beforehand with an Endress+Hauser service organization.
- Only use original spare parts and original accessories from Endress+Hauser.
- Install original spare parts and original accessories according to the Installation Instructions.

3 Product information

Measuring principle

Electromagnetic flow measurement on the basis of *Faraday's law of magnetic induction*.

Designated use

The device is only suitable for flow measurement of liquids with a minimum conductivity of 5 µS/cm.

Depending on the version, the device measures potentially explosive, flammable, poisonous and oxidizing media.

Devices for use in a hazardous area, in hygienic applications, or where there is an increased risk due to process pressure, are labeled accordingly on the nameplate.

Non-designated use can compromise safety. The manufacturer is not liable for damage caused by improper or non-designated use.

Incoming acceptance

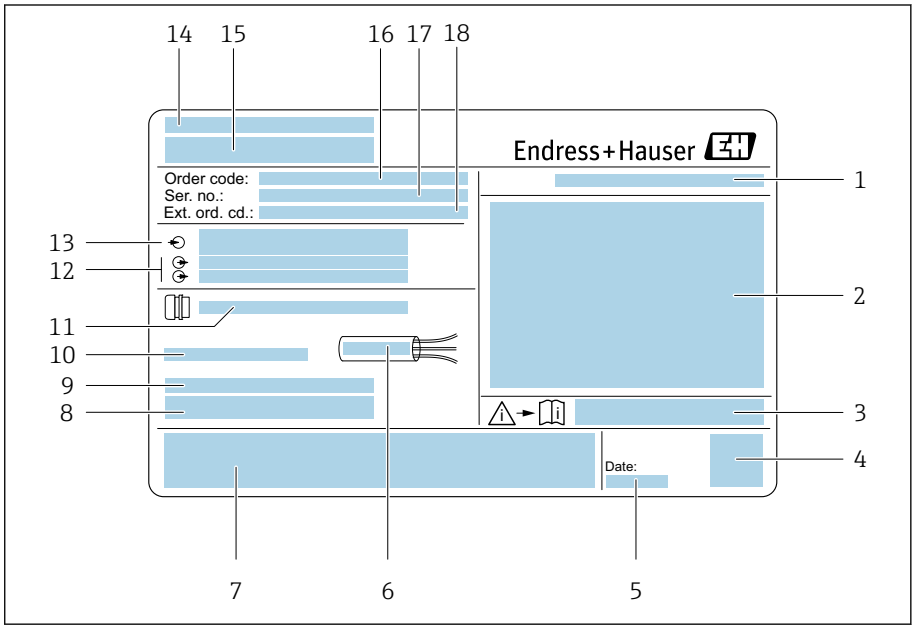
Is technical documentation provided with the device?	❑
Does the scope of supply match the specifications on the delivery note?	❑
Is the order code on the delivery note and nameplate identical?	❑
Does the device bear any signs of damage from transportation?	❑
Has an incorrect device been ordered or delivered or has the device been damaged in transit? Complaints or returns: www.services.endress.com/return-material	❑

Product identification

Device name

The device comprises the following parts:
- Proline 10 transmitter
- Promag P sensor

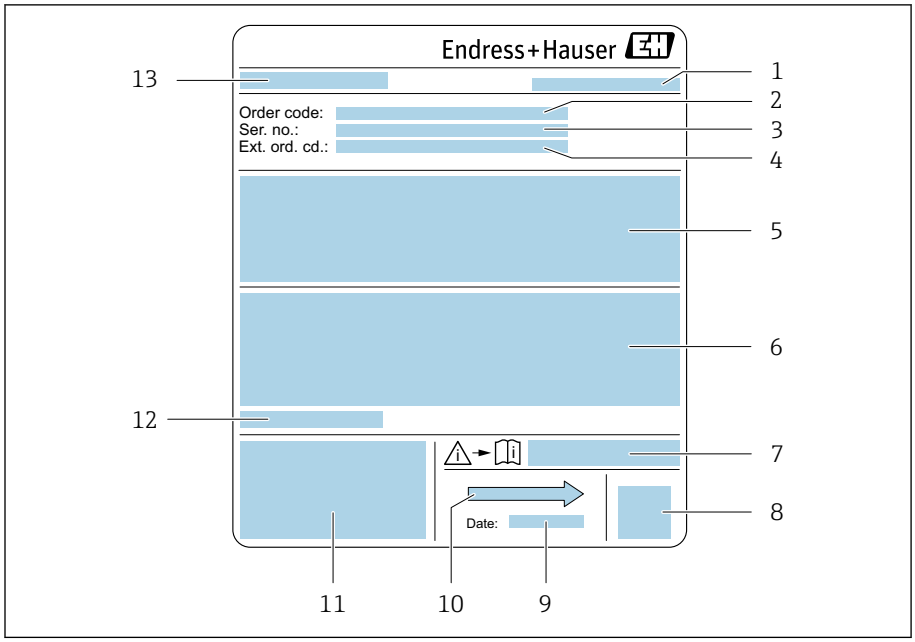
Transmitter nameplate



1 *Example of a transmitter nameplate*

1 *Degree of protection*
2 *Approvals for hazardous area, electrical connection data*
3 *Document number of safety-related supplementary documentation*
4 *Data Matrix code*
5 *Manufacturing date: year-month*
6 *Permitted temperature range for cable*
7 *CE mark and other approval marks*
8 *Firmware version (FW) and device revision (Dev.Rev.) from the factory*
9 *Additional information in the case of special products*
10 *Permitted ambient temperature (T_a)*
11 *Information on the cable entry*
12 *Available inputs and outputs: supply voltage*
13 *Electrical connection data: supply voltage and supply power*
14 *Place of manufacture*
15 *Transmitter name*
16 *Order code*
17 *Serial number*
18 *Extended order code*

Sensor nameplate



2 *Example of sensor nameplate*

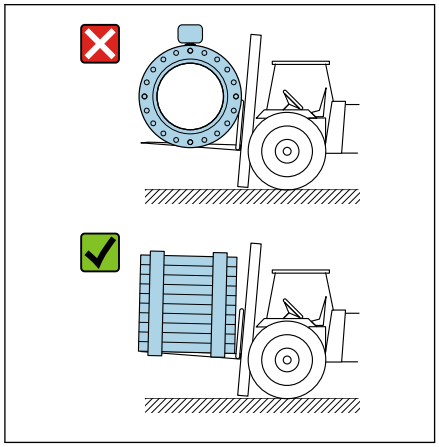
1 *Place of manufacture*
2 *Order code*
3 *Serial number (ser. no.)*
4 *Extended order code (ext. ord. cd.)*
5 *Flow; nominal diameter of the sensor; pressure rating; nominal pressure; system pressure; medium temperature range; material of liner and electrodes*
6 *Approval information for explosion protection, Pressure Equipment Directive and degree of protection*
7 *Document number of safety-related supplementary documentation*
8 *2-D matrix code*
9 *Manufacturing date: year-month*
10 *Flow direction*
11 *CE mark, C-Tick*
12 *Permitted ambient temperature (T_a)*
13 *Name of the sensor*

Transport

Protective packaging

Protective covers or protective caps are fitted on the process connections to protect against damage and dirt.

Transporting in the original packaging


A0043053

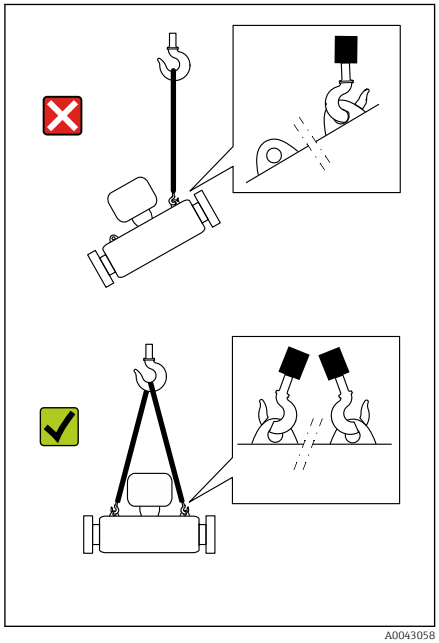
NOTICE

Original packaging is missing!

Damage to the magnetic coil.

- Only lift and transport the device in the original packaging.

Transporting with lifting lugs


A0043058

DANGER

Potentially life-threatening hazard from suspended loads!

The device could fall.

- Secure the device against slipping and turning.
- Do not move suspended loads over people.
- Do not move suspended loads over unprotected areas.

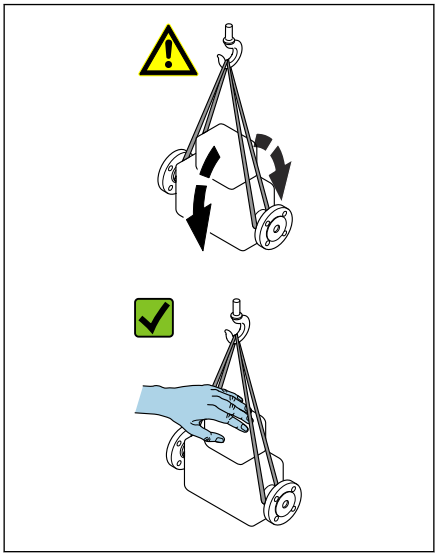
NOTICE

Lifting equipment incorrectly attached!

Lifting equipment attached on one side only can damage the device.

- Attach lifting equipment to both lifting lugs.

Transporting without lifting lugs



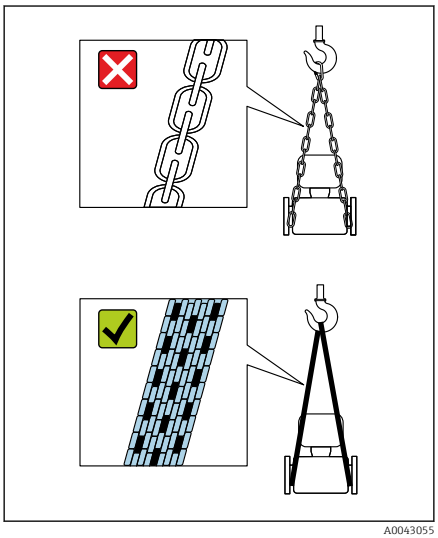
A0043054

DANGER

Potentially life-threatening hazard from suspended loads!

The device could fall.

- ▶ Secure the device against slipping and turning.
- ▶ Do not move suspended loads over people.
- ▶ Do not move suspended loads over unprotected areas.



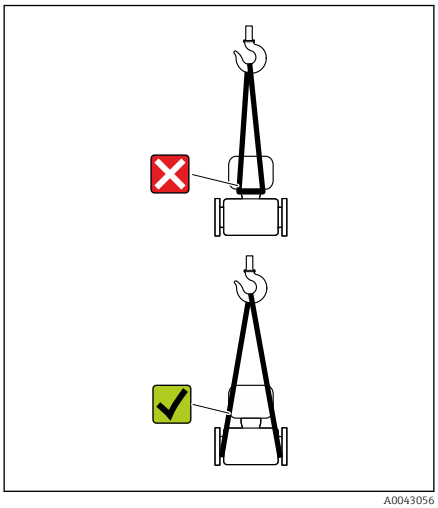
A0043055

NOTICE

Incorrect lifting equipment can damage the device!

The use of chains as hoists can damage the device.

- ▶ Use textile hoists.



A0043056

NOTICE

Lifting equipment incorrectly attached!

Lifting equipment attached to unsuitable points can damage the device.

- ▶ Attach lifting equipment to both process connections of the device.

Checking the storage conditions

Are the protective covers or protection caps on the process connections?	❑
Is the device in the original packaging?	❑
Is the device protected against sunlight?	❑
Is it guaranteed that the device is not stored outdoors?	❑
Is the device stored in a dry and dust-free place?	❑
Does the storage temperature match the device ambient temperature specified on the nameplate?	❑
Is the possibility of moisture/condensation collecting on the device and original packaging as a result of variations in temperature ruled out?	❑

Recycling of packaging materials

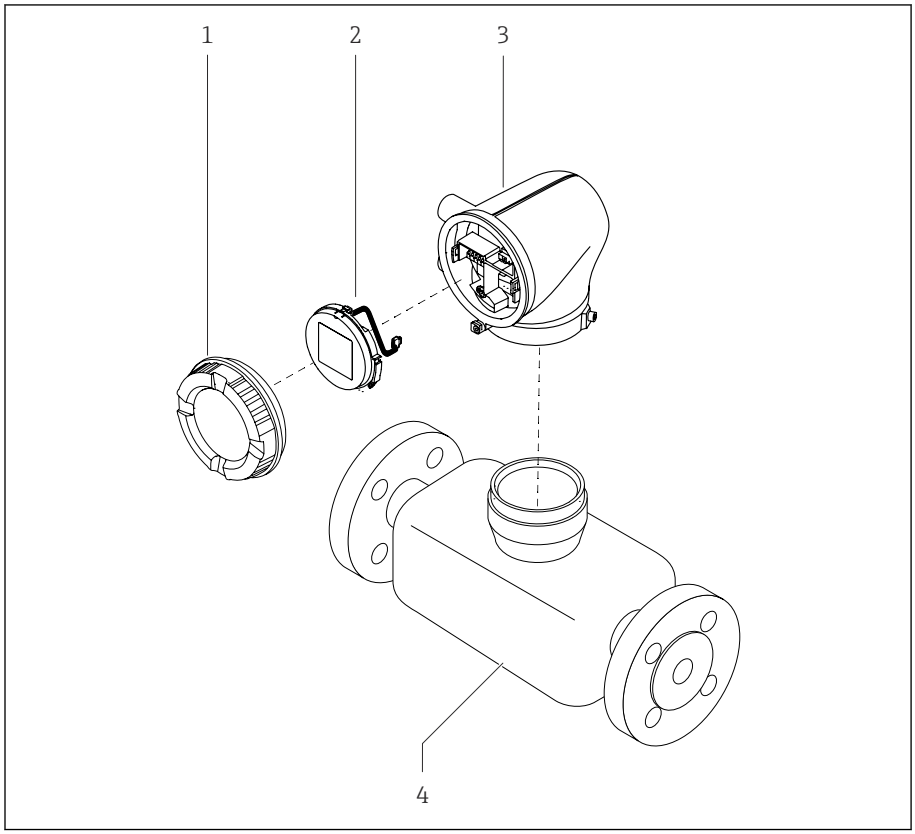
All packaging materials and packaging aids must be recycled as specified by national regulations.

- Stretch wrap: polymer in accordance with EU Directive 2002/95/EC (RoHS)
- Crate: wood in accordance with ISPM 15 standard, confirmed by IPPC logo
- Cardboard box: in accordance with European Packaging Directive 94/62/EC, confirmed by Resy symbol
- Disposable pallet: plastic or wood
- Packaging straps: plastic
- Adhesive strips: plastic
- Padding: paper

Product design

Compact version

The transmitter and sensor form a mechanical unit.

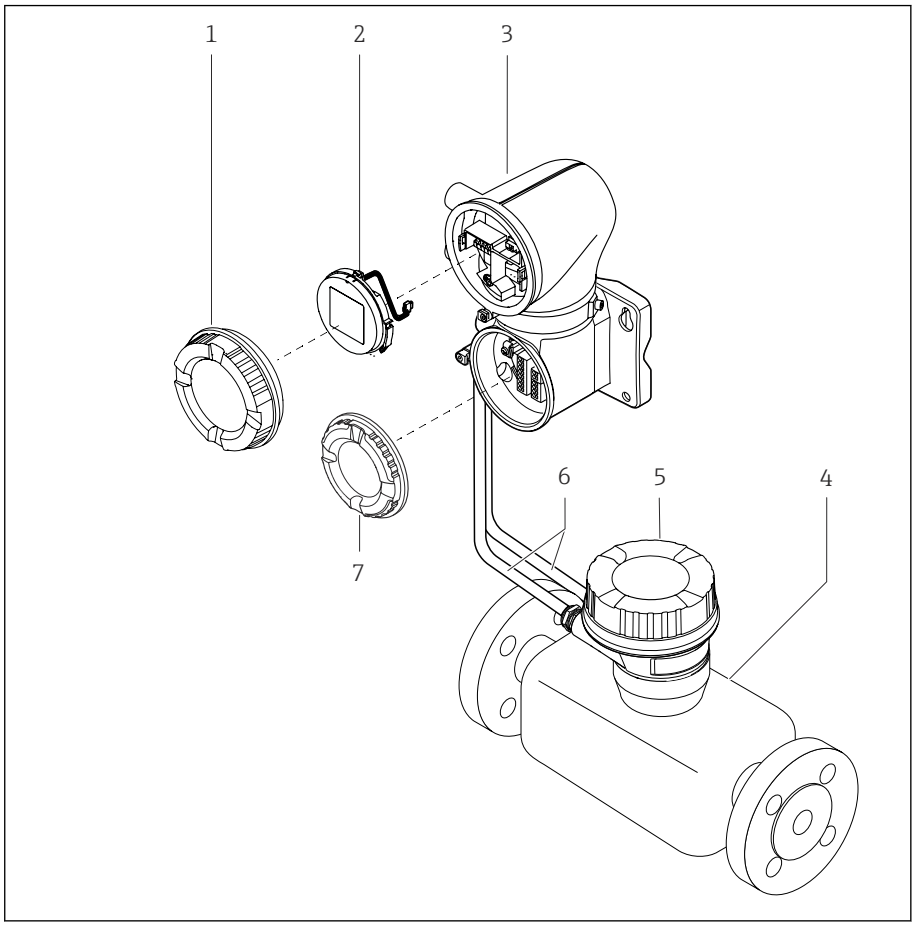


3 *Main device components*

1 *Housing cover*
2 *Display module*
3 *Transmitter housing*
4 *Sensor*

Remote version

The transmitter and sensor are installed in physically separate locations.



4 *Main device components*

1 *Housing cover*
2 *Display module*
3 *Transmitter housing*
4 *Sensor*
5 *Sensor connection housing*
6 *Connecting cable consisting of coil current cable and electrode cable*
7 *Connection compartment cover*

Firmware history

List of firmware versions and changes since previous version

Firmware version 01.00.zz		
Release date	2021-07-01	Original firmware
Version of the Operating Instructions	01.21	
Order code for "Firmware version"	Option 78	

Device history and compatibility

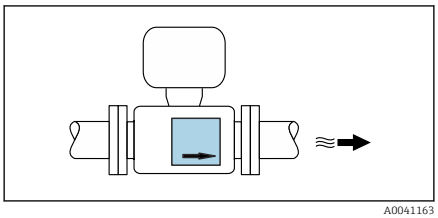
List of device models and changes since previous model

Device model A1		
Release	2021-07-01	–
Version of the Operating Instructions	01.21	
Compatibility with previous model	–	

4 Installation

Installation conditions

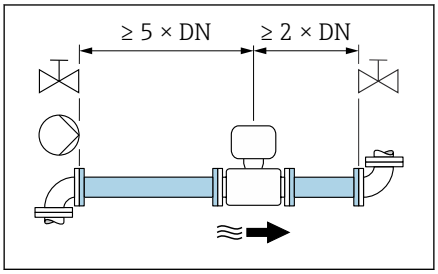
Flow direction


A0041163

Install the device in the direction of flow.

Note the direction of arrow on the nameplate.

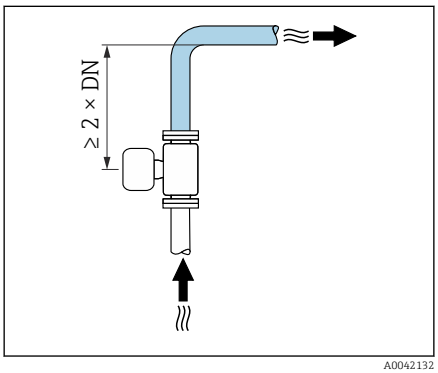
Installation with inlet runs and outlet runs



A0028997

Ensure straight, undisturbed inlet and outlet runs.

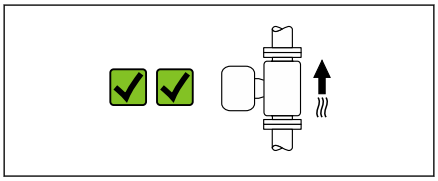
To avoid negative pressure and to comply with accuracy specifications, install the sensor upstream from assemblies that produce turbulence (e.g. valves, T-sections) and downstream from pumps → *Installation near pumps*, 29.



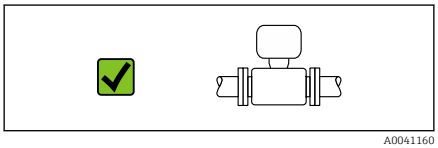
A0042132

Keep a sufficient distance to the next pipe elbow.

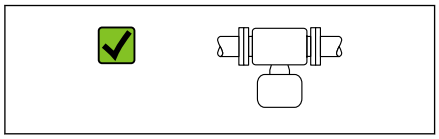
Orientations


A0041159

Vertical orientation, upward direction of flow
For all applications.


A0041160

Horizontal orientation, transmitter at top
This orientation is suitable for the following applications:
- For low process temperatures in order to maintain the minimum ambient temperature for the transmitter.
- For empty pipe detection, even in the case of empty or partially filled measuring pipes.



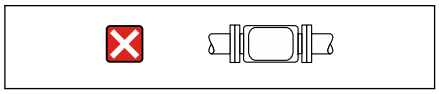
A0041161

Horizontal orientation, transmitter at bottom

This orientation is suitable for the following applications:

- For high process temperatures in order to maintain the maximum ambient temperature for the transmitter.
- To prevent the electronics from overheating in the event of strong heat formation (e.g. CIP or SIP cleaning process), install the measuring device with the transmitter part pointing downwards.

This orientation is not suitable for the following applications:
If empty pipe detection is to be used.



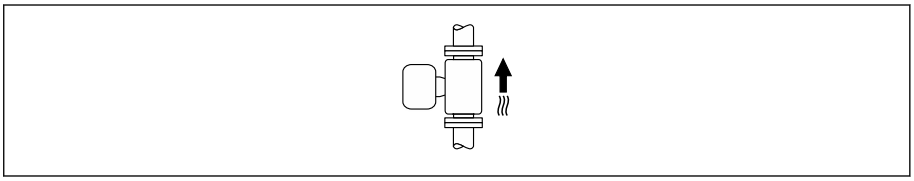
A0048872

Horizontal orientation, transmitter at side

This orientation is not suitable

Vertical

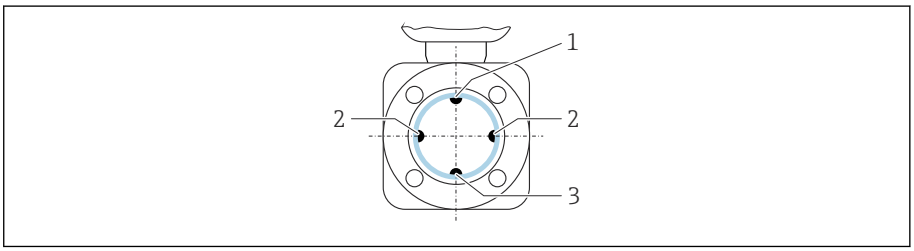
Optimum for self-emptying pipe systems and for use in conjunction with empty pipe detection.



A0015591

Horizontal

- Ideally, the measuring electrode plane should be horizontal. This prevents brief insulation of the measuring electrodes by entrained air bubbles.
- Empty pipe detection only works if the transmitter housing is pointing upwards as otherwise there is no guarantee that the empty pipe detection function will actually respond to a partially filled or empty measuring tube.

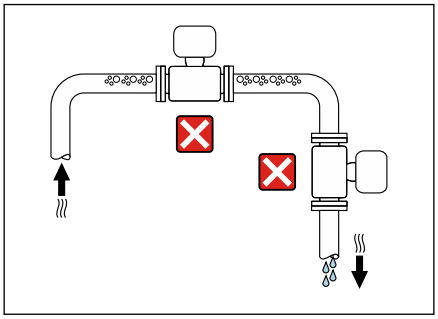


A0029344

1 *EPD electrode for empty pipe detection*
2 *Measuring electrodes for signal detection*
3 *Reference electrode for potential equalization*

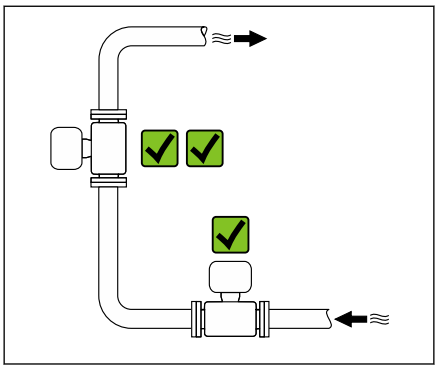
Measuring devices with tantalum or platinum electrodes can be ordered without an EPD electrode. In this case, empty pipe detection is performed via the measuring electrodes.

Mounting locations



A0042131

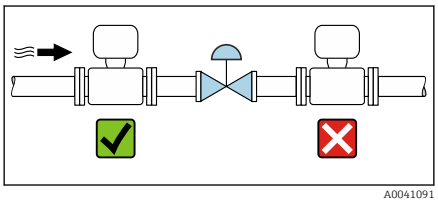
- Do not install the device at the highest point of the pipe.
- Do not install the device upstream from a free pipe outlet in a down pipe.



A0042317

The device should ideally be installed in an ascending pipe.

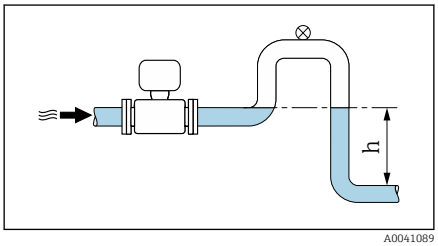
Installation near control valves



A0041091

Install the device in the direction of flow upstream from the control valve.

Installation upstream from a down pipe



A0041089

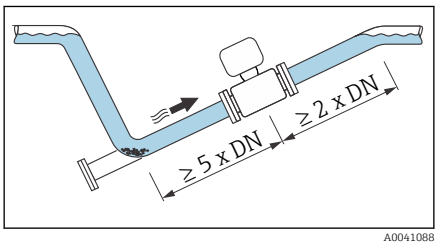
NOTICE

Negative pressure in the measuring pipe can damage the liner!

▶ If installing upstream from down pipes with a length h ≥ 5 m (16.4 ft): install a siphon with a vent valve downstream from the device.

This arrangement prevents the flow of liquid stopping in the pipe and air entrainment.

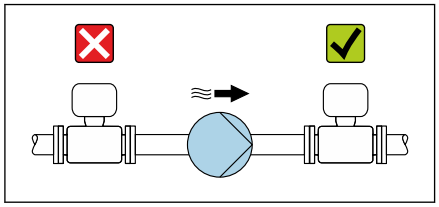
Installation with partially filled pipes



A0041088

- Partially filled pipes with a gradient require a drain-type configuration.
- The installation of a cleaning valve is recommended.

Installation near pumps



A0041083

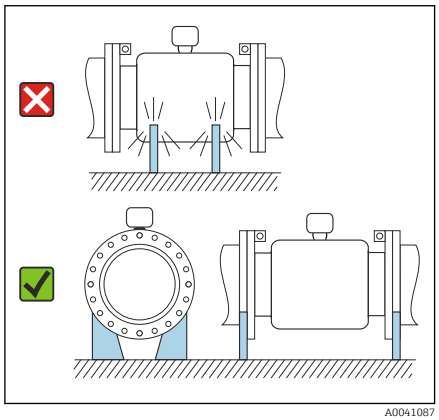
NOTICE

Negative pressure in the measuring pipe can damage the liner!

- ▶ Install the device in the direction of flow downstream from the pump.
- ▶ Install pulsation dampers if reciprocating, diaphragm or peristaltic pumps are used.

- Information on the liner's resistance to partial vacuum (Verweisziel existiert nicht, aber @y.link.required='true')
- Information on the measuring system's resistance to vibration and shock → *Vibration-resistance and shock-resistance*, 106

Installation of very heavy devices



A0041087

Support is required with nominal diameters of DN ≥ 350 (14") and higher.

NOTICE

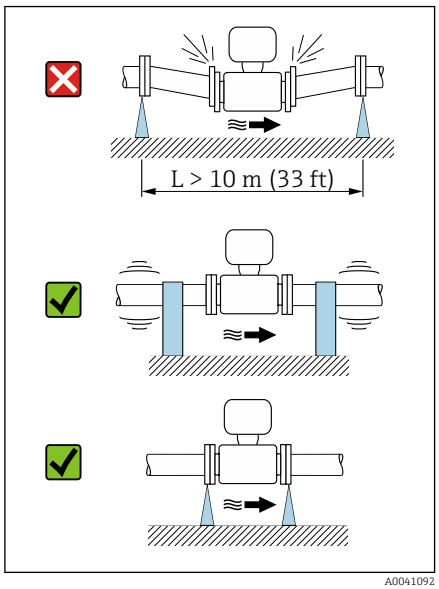
Damage to the device!

If incorrect support is provided, the sensor housing could buckle and the internal magnetic coils could be damaged.

- ▶ Only provide supports at the pipe flanges.

Pipe vibrations

A remote version is recommended in the event of strong pipe vibrations.



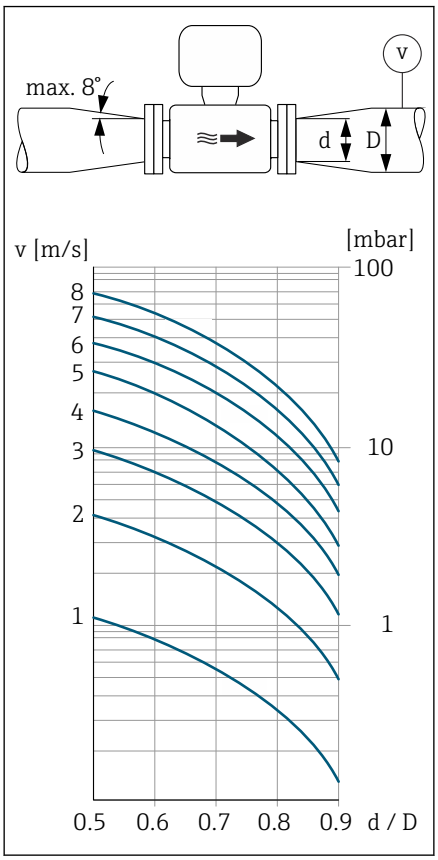
A0041092

NOTICE

Pipe vibrations can damage the device!

- ▶ Do not expose the device to strong vibrations.
- ▶ Support the pipe and fix it in place.
- ▶ Support the device and fix it in place.
- ▶ Mount the sensor and transmitter separately.

Adapters



Suitable adapters (double-flange reducers) can be used to install the sensor in larger-diameter pipes. The resulting higher rate of flow improves measuring accuracy with very slow-moving media.

The nomogram shown here can be used to calculate the pressure loss caused by reducers and expanders. It only applies to liquids with a viscosity similar to that of water.

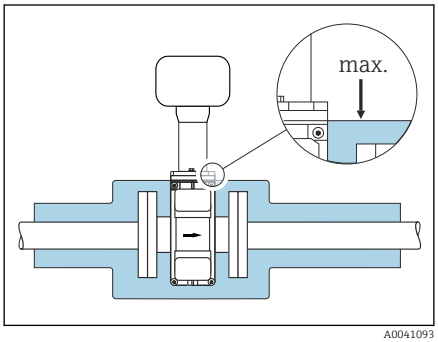
1. Calculate the ratio of the diameters d/D.
2. Determine the flow velocity after the reduction.
3. From the chart, determine the pressure loss as a function of the flow velocity v and the d/D ratio.

Seals

Note the following when installing seals:
- For "PFA" liner: no seal is required.
- For "PTFE" liner: no seal is required.
- For DIN flanges: only install seals according to DIN EN 1514-1.

Thermal insulation

The sensor and pipe must be insulated in the event of very hot media. The insulation helps to slow energy loss and prevent injuries from accidental contact with hot pipes.

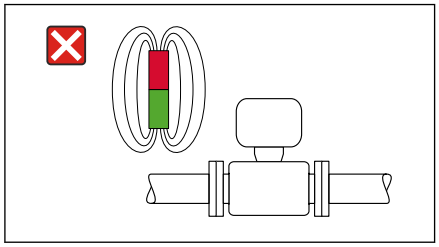


NOTICE

If the meter electronics overheat this can damage the device!

- ▶ Keep the housing support completely free (heat dissipation).
- ▶ Provide insulation but make sure it does not go beyond the upper edge of the two sensor half-shells.

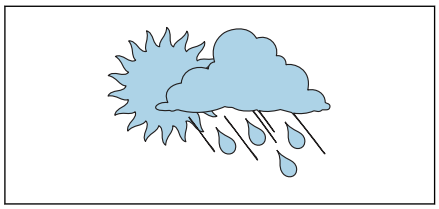
Magnetism and static electricity



A0042152

Do not install the device near magnetic fields, e.g. motors, pumps, transformers.

Outdoor use

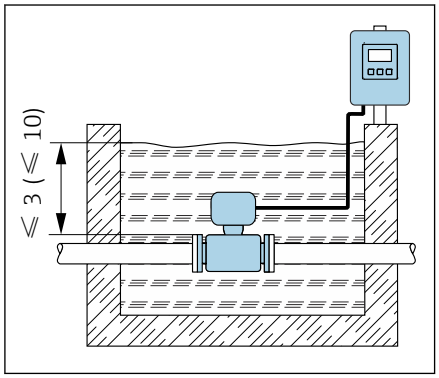


A0023989

- Avoid exposure to direct sunlight.
- Install in a location protected from sunlight.
- Avoid direct exposure to weather conditions.
- Use a weather protection cover → *Transmitter*, 📄 154.

Immersion in water

Only the remote version with IP68, type 6P, is suitable for immersion in water.



A0042412

NOTICE

If the maximum water depth and operating duration are exceeded, this will damage the device!

▶ Observe the maximum water depth and operating duration.

Order code for "Sensor option", options CB, CC

Use of device under water at a maximum water depth of:

- 3 m (10 ft): permanent use
- 10 m (30 ft): max. 48 hours

Order code for "Sensor option", option CQ "Temporarily water-proof"

Temporary use of the device under non-corrosive water at a maximum water depth of:

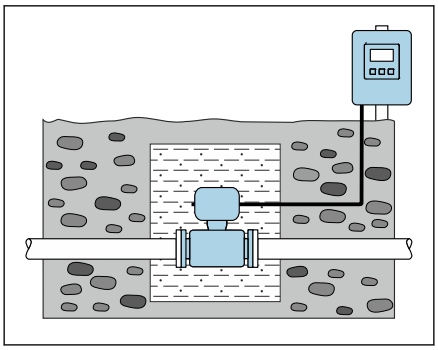
3 m (10 ft): max. 168 hours

Order code for "Sensor option", options CD, CE

- For the operation of the device under water and in saline water
- Operating duration at a maximum depth of:
  - 3 m (10 ft): permanent use
  - 10 m (30 ft): maximum 48 hours

Use in buried applications

Only the remote version with IP68 is suitable for use in buried applications.



A0042646

Order code for "Sensor option", options CD, CE

The device can be used in buried applications without the need to implement additional precautionary measures on the device.
Installation is performed according to regional installation regulations.

Device installation

Preparing the device

1. Remove the entire transportation packaging.
2. Remove protective covers or protective caps on the device.

Installing seals

⚠ WARNING

Improper process sealing can put staff at risk!

- ▶ Check whether the seals are clean and undamaged.

NOTICE

Incorrect installation can lead to incorrect measurement results!

- ▶ The internal diameter of the seal must be greater than or equal to that of the process connection and pipe.
- ▶ Fit the seals and measuring pipe centrically.
- ▶ Make sure that the seals do not protrude into the pipe cross-section.

NOTICE

Formation of an electrically conductive layer on the inside of the measuring pipe!

Measuring signal short circuit possible.

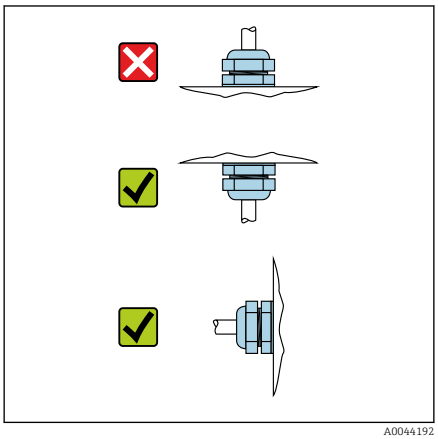
- ▶ Do not use electrically conductive sealing compounds such as graphite.

Installing the ground disks

- In the case of plastic pipes or pipes with an insulating liner, grounding is via ground disks.
- Observe the information for the use of ground disks → *Ensuring potential equalization*, 🖹 48.
- Ground disks can be ordered separately from Endress+Hauser → *Device-specific accessories*, 🖹 154.

Installing the sensor

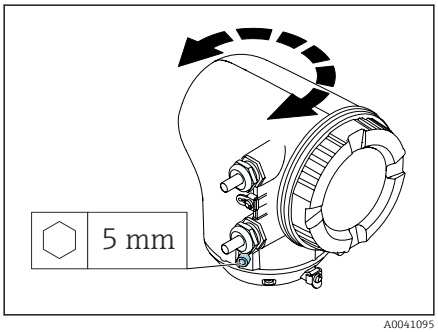
1. Ensure that the direction of the arrow on the sensor matches the flow direction of the medium.
2. If using ground disks, comply with the Installation Instructions provided.
3. Observe tightening torques. Maximum or nominal screw tightening torques apply depending on the flange standard and flange size → *Screw tightening torques*, 📄 159.
4. Install and turn the device or transmitter housing in such a way that the cable entries point down or to the side.



A0044192

Turning the transmitter housing

Order code for "Housing", option "Aluminum"

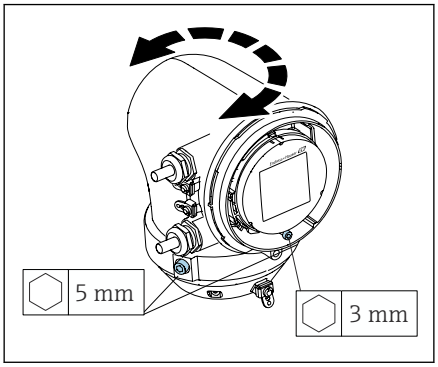


A0041095

1. Loosen the fixing screws on both sides of the transmitter housing.
2. NOTICE
   Overrotation of the transmitter housing!
   Interior cables are damaged.
   ▶ Turn the transmitter housing a maximum of 180° in each direction.

   Turn the transmitter housing to the desired position.
3. Tighten the screws in the logically reverse sequence.

Order code for "Housing", option "Polycarbonate"

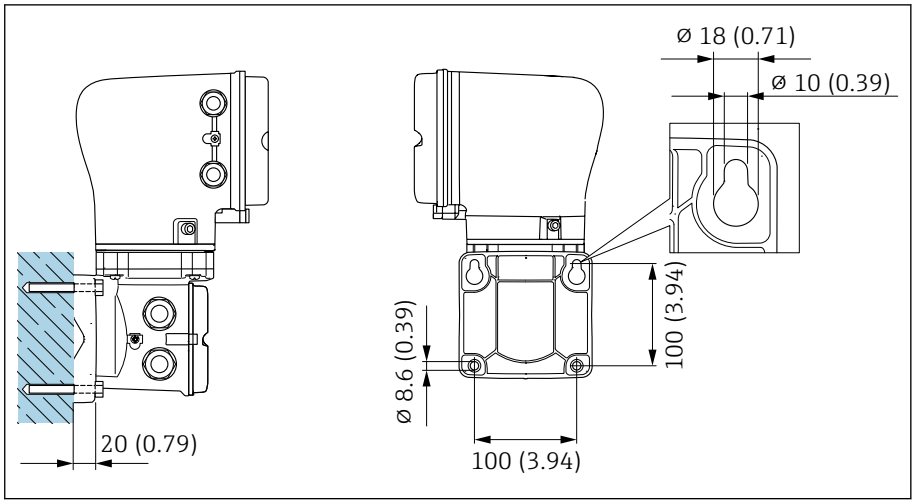


A0050149

1. Loosen the screw on the housing cover.
2. Open the housing cover.
3. Loosen the grounding screw (below the display).
4. Loosen the fixing screws on both sides of the transmitter housing.
5. NOTICE
   Overrotation of the transmitter housing!
   Interior cables are damaged.
   ▶ Turn the transmitter housing a maximum of 180° in each direction.

   Turn the transmitter housing to the desired position.
6. Tighten the screws in the logically reverse sequence.

Mounting the transmitter on the wall



5 *Engineering unit mm (in)*

NOTICE

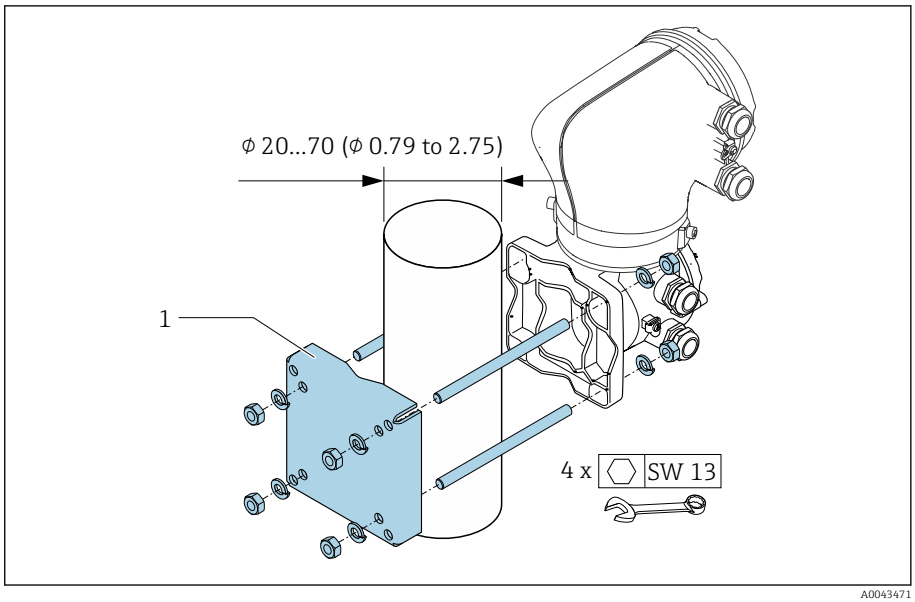
Ambient temperature too high!

If the electronics overheat this can damage the transmitter housing.

- ▶ Do not exceed the permissible temperature range for the ambient temperature.
- ▶ Use a weather protection cover → *Transmitter*, 154.

- ▶ Mount the device correctly.

Mounting the transmitter on a post



6 *Engineering unit mm (in)*

NOTICE

Ambient temperature too high!

If the electronics overheat this can damage the transmitter housing.

- Do not exceed the permissible temperature range for the ambient temperature.
- Use a weather protection cover → *Transmitter*, 🖹 154.

- Mount the device correctly.

Post-installation check

Is the device undamaged (visual inspection)?	❑
Does the device comply with the measuring point specifications? For example: ▪ Process temperature ▪ Process pressure ▪ Ambient temperature ▪ Measuring range	❑
Has the correct orientation been selected for the device?	❑
Does the direction of the arrow on the device match the flow direction of the medium?	❑
Is the device protected against precipitation and sunlight?	❑
Are the screws tightened with the correct tightening torque?	❑

5 Electrical connection

Connection conditions

Notes on the electrical connection

⚠ WARNING

Components carry voltage!
Incorrect work performed on the electrical connections can result in an electric shock.

- ▶ Have electrical connection work carried out by appropriately trained specialists only.
- ▶ Comply with applicable federal/national installation codes and regulations.
- ▶ Comply with national and local workplace safety regulations.
- ▶ Establish the connections in the correct order: always make sure to first connect the protective earth (PE) to the inner ground terminal.
- ▶ When using in hazardous areas, observe the "Safety Instructions" document.
- ▶ Ground the device carefully and provide potential equalization.
- ▶ Connect protective earthing to all outer ground terminals.

Additional protective measures

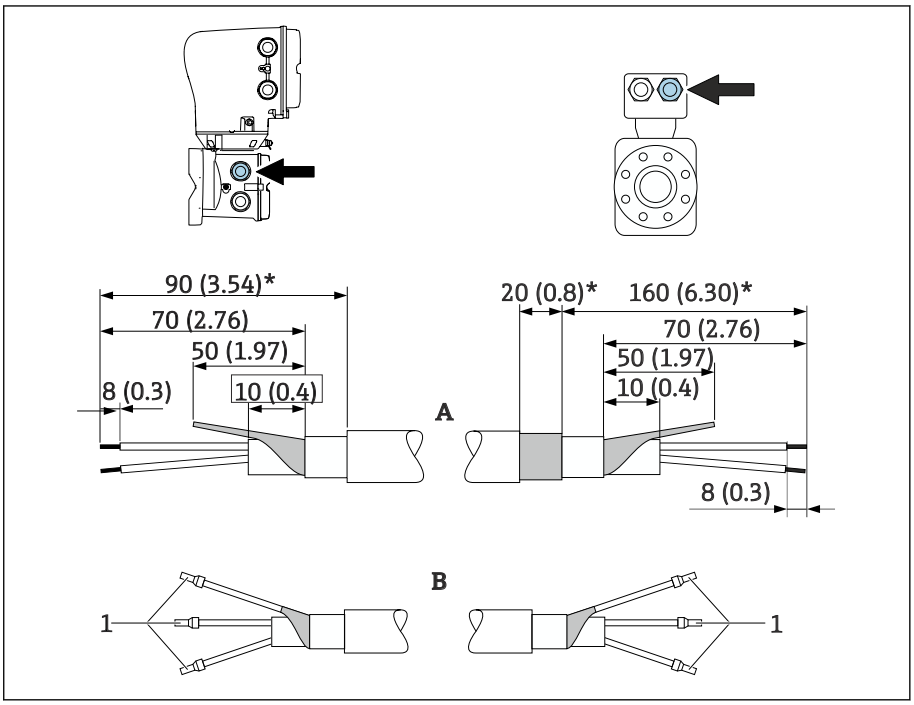
The following protective measures are required:

- Set up a disconnecting device (switch or power-circuit breaker) to easily disconnect the device from the supply voltage.
- In addition to the device fuse, include an overcurrent protection unit, with max. 10 A, in the facility installation.
- Plastic sealing plugs act as safeguards during transportation and must be replaced by suitable, individually approved installation material.
- Connection examples: → *Examples for electric terminals*, 🖹 165

Connecting cable connection

Preparing the connecting cable

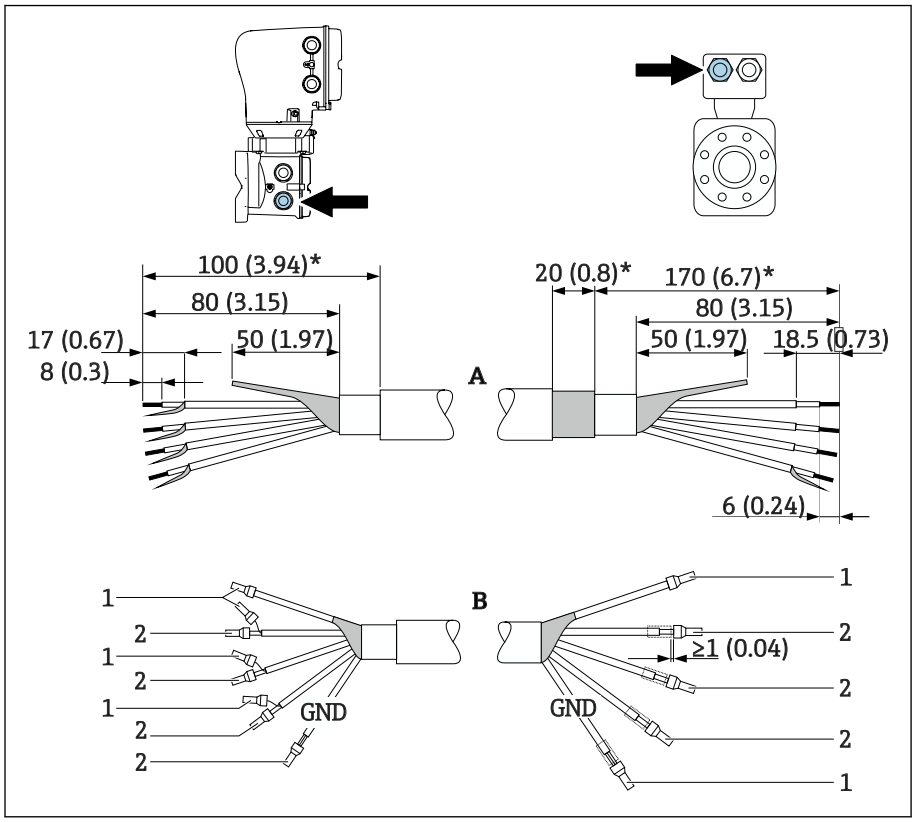
Coil current cable



1 Ferrules, red Φ1.0 mm (0.04 in)

1. Insulate one core of the three-core cable at the level of the core reinforcement. Only 2 cores are required for the connection.
2. A: Terminate coil current cable, strip reinforced cables (*).
3. B: Fit ferrules over the strands and press in place.
4. Insulate the cable shield on the transmitter side, e.g. heat shrink tube.

Electrode cable

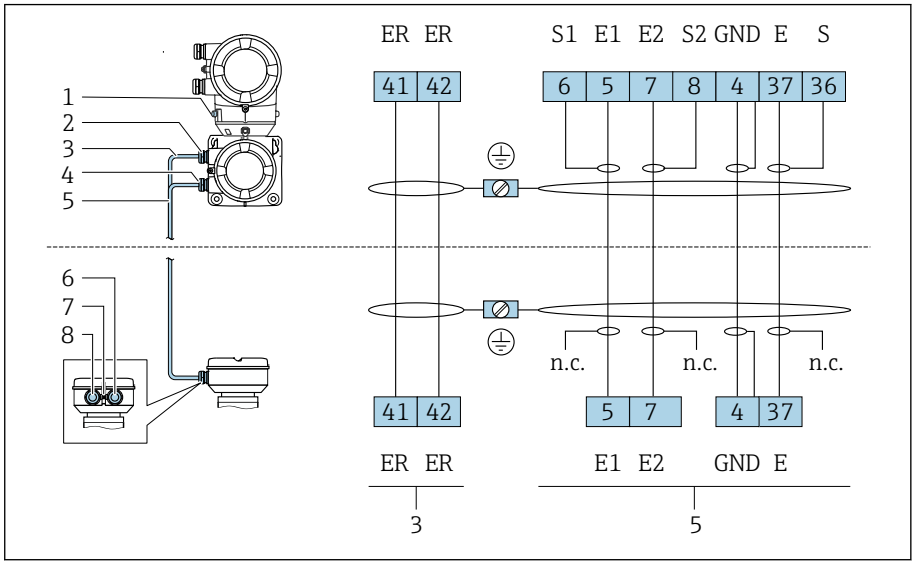


1 Ferrules, red Φ1.0 mm (0.04 in)
2 Ferrules, white Φ0.5 mm (0.02 in)

1. Make sure that the ferrules do not touch the cable shields on the sensor side. Minimum distance = 1 mm (exception: green "GND" cable)
2. A: Terminate electrode cable, strip reinforced cables (*).
3. B: Fit ferrules over the strands and press in place.
4. Insulate the cable shield on the transmitter side, e.g. heat shrink tube.

Connecting the connecting cable

Connecting cable terminal assignment



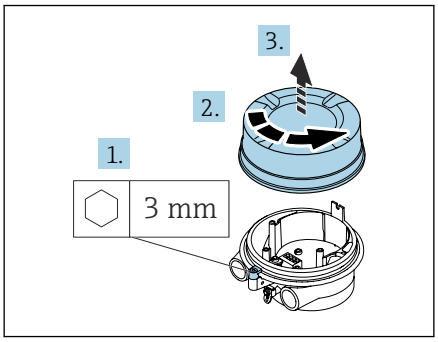
1 *Ground terminal, outer*
2 *Transmitter housing: cable entry for coil current cable*
3 *Coil current cable*
4 *Transmitter housing: cable entry for electrode cable*
5 *Electrode cable*
6 *Sensor connection housing: cable entry for electrode cable*
7 *Ground terminal, outer*
8 *Sensor connection housing: cable entry for coil current cable*

Wiring the sensor connection housing

NOTICE

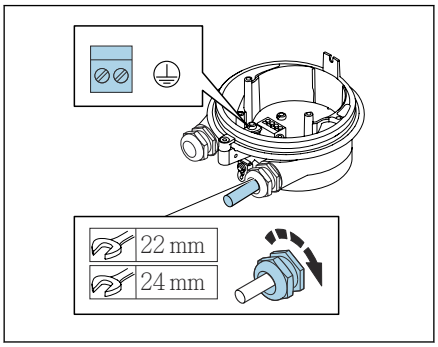
Incorrect wiring can damage the electronic components!

- ▶ Only connect sensors and transmitters with identical serial numbers.
- ▶ Connect the sensor connection housing and the transmitter housing to the potential equalization of the facility via the outer ground terminal.
- ▶ Connect the sensor and transmitter to the same potential.



A0044138

1. Loosen the Allen key of the securing clamp.
2. Open the connection compartment cover counterclockwise.



A0044139

NOTICE

If the sealing ring is missing, the housing is not sealed tight!

Damage to the device.

- Do not remove the sealing ring from the cable entry.

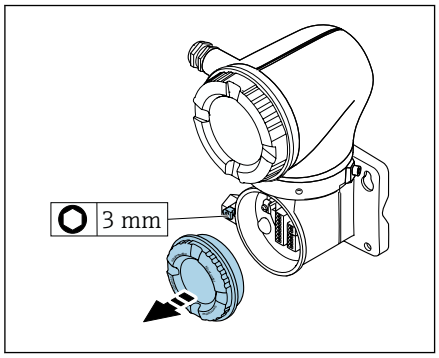
3. Feed the coil current cable and electrode cable through the corresponding cable entry.
4. Adjust the cable lengths.
5. Connect the cable shield to the inner ground terminal.
6. Strip the cable and cable ends.
7. Fit ferrules over the strands and press in place.
8. Connect the coil current cable and the electrode cable as per the terminal assignment.
9. Tighten the cable glands.
10. Close the connection compartment cover.
11. Fasten the securing clamp.

Wiring the transmitter housing

NOTICE

Incorrect wiring can damage the electronic components!

- Only connect sensors and transmitters with identical serial numbers.
- Connect the sensor connection housing and the transmitter housing to the potential equalization of the facility via the outer ground terminal.
- Connect the sensor and transmitter to the same potential.

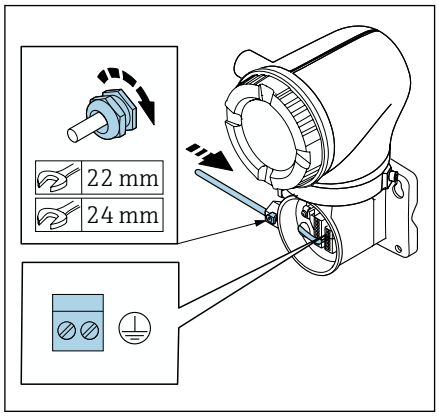


A0042376

1. Loosen the Allen key of the securing clamp.
2. Open the connection compartment cover counterclockwise.

NOTICE

If the sealing ring is missing, the housing is not sealed tight!
Damage to the device.
- ▶ Do not remove the sealing ring from the cable entry.

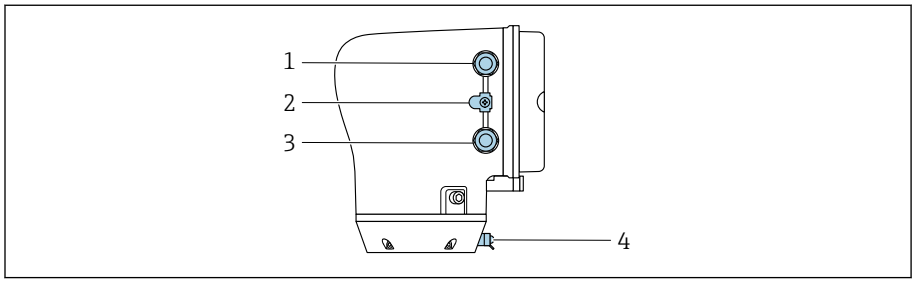


A0042371

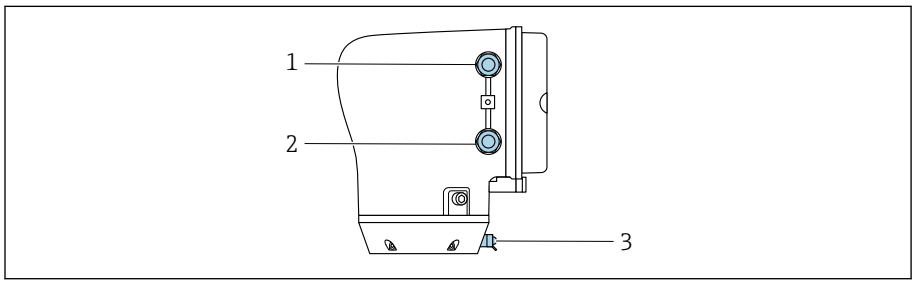
3. Feed the coil current cable and electrode cable through the corresponding cable entry.
4. Adjust the cable lengths.
5. Connect the cable shields to the inner ground terminal.
6. Strip the cable and cable ends.
7. Fit ferrules over the strands and press in place.
8. Connect the coil current cable and the electrode cable as per the terminal assignment.
9. Tighten the cable glands.
10. Close the connection compartment cover.
11. Fasten the securing clamp.

Connecting the transmitter

Transmitter terminal connections



1 *Cable entry for power supply cable: supply voltage*
2 *Outer ground terminal: on transmitters made of polycarbonate with a metal pipe adapter*
3 *Cable entry for signal cable*
4 *Outer ground terminal*



1 *Cable entry for power supply cable: supply voltage*
2 *Cable entry for signal cable*
3 *Outer ground terminal*

Terminal assignment

The terminal assignment is documented on an adhesive label.

The following terminal assignment is available:

Current output 4 to 20 mA HART (active) and pulse/frequency/switch output

Supply voltage		Output 1				Output 2	
1 (+)	2 (–)	26 (+)	27 (–)	24 (+)	25 (–)	22 (+)	23 (–)
L/+	N/–	Current output 4 to 20 mA HART (active)		–		Pulse/frequency/switch output (passive)	

Current output 4 to 20 mA HART (passive) and pulse/frequency/switch output

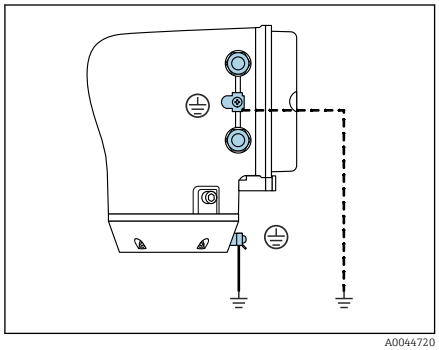
Supply voltage		Output 1				Output 2	
1 (+)	2 (–)	26 (+)	27 (–)	24 (+)	25 (–)	22 (+)	23 (–)
L/+	N/–	–		Current output 4 to 20 mA HART (passive)		Pulse/frequency/switch output (passive)	

Wiring the transmitter

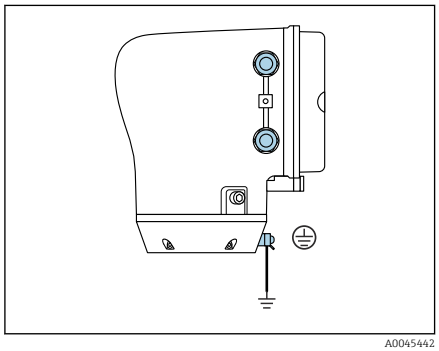
- Use a suitable cable gland for the power supply cable and signal cable.
- Pay attention to the requirements for the power supply cable and signal cable → *Requirements for connecting cable*, 101 .
- Use shielded cables for digital communication.

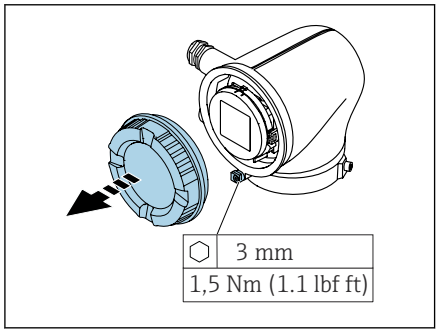
NOTICE

If the cable gland is incorrect, this compromises the sealing of the housing!
Damage to the device.
▶ Use a suitable cable gland corresponding to the degree of protection.


A0044720

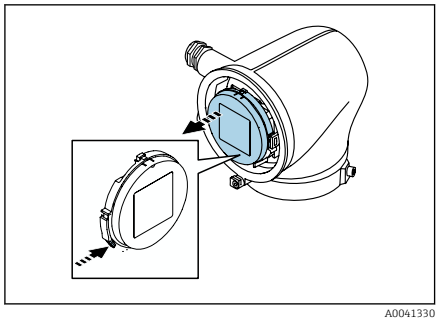
1. Ground the device carefully and provide potential equalization.
2. Connect protective earthing to the outer ground terminals.


A0045442

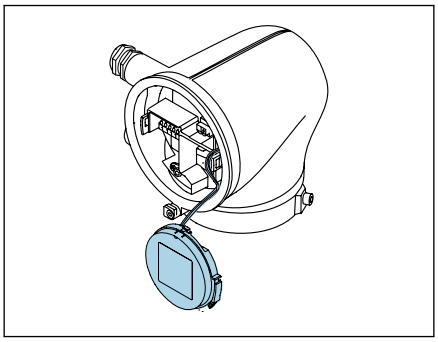


A0041094

3. Loosen the Allen key of the securing clamp.
4. Open the housing cover counterclockwise.

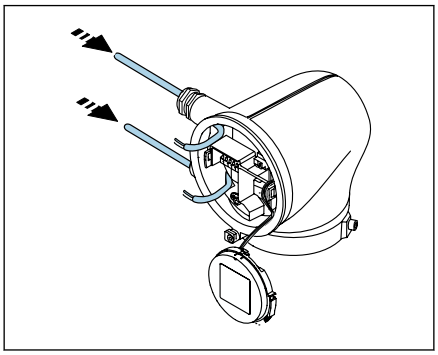

A0041330

5. Press the tab of the display module holder.
6. Remove the display module from the display module holder.


A0041354

The cable must be in the tab for strain relief.

7. Let the display module hang down.

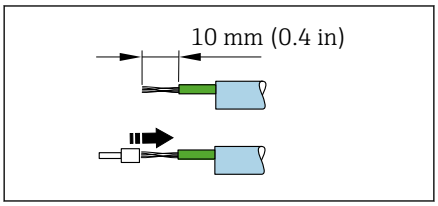

A0041356

8. Remove dummy plug if present.

NOTICE

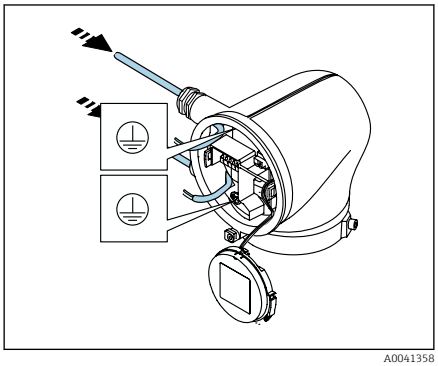
If the sealing ring is missing, the housing is not sealed tight!
Damage to the device.
- ▶ Do not remove the sealing ring from the cable entry.

9. Feed the power supply cable and signal cable through the corresponding cable entry.



A0041357

10. Strip the cable and cable ends.
11. Fit ferrules over the strands and press in place.


A0041358

The terminal assignment is documented on an adhesive label.

12. Connect the protective ground (PE) to the inner ground terminal.
13. Connect the power supply cable and signal cable as per the terminal assignment.
14. Connect the cable shields to the inner ground terminal.
15. Tighten the cable glands.
16. Follow the sequence in the reverse order to reassemble.

Ensuring potential equalization

Introduction

Correct potential equalization (equipotential bonding) is a prerequisite for stable and reliable flow measurement. Inadequate or incorrect potential equalization can result in device failure and present a safety hazard.

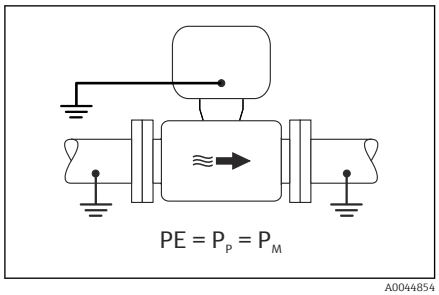
The following requirements must be observed to ensure correct, trouble-free measurement:
- The principle that the medium, the sensor and the transmitter must be at the same electrical potential applies.
- Take in-company grounding guidelines, materials and the grounding conditions and potential conditions of the pipe into consideration.
- The necessary potential equalization connections must be established using a ground cable with a minimum cross-section of 6 mm^2 (0.0093 in^2). Also use a cable lug.
- In the case of remote device versions, the ground terminal in the example always refers to the sensor and not to the transmitter.

Accessories such as ground cables and ground disks can be ordered from Endress+Hauser→ *Device-specific accessories*, 📄 154

For devices intended for use in hazardous areas, observe the instructions in the Ex documentation (XA).

Abbreviations used
- PE (Protective Earth): potential at the potential equalization terminals of the device
- P_P (Potential Pipe): potential of the pipe, measured at the flanges
- P_M (Potential Medium): potential of the medium

Connection examples for standard situations

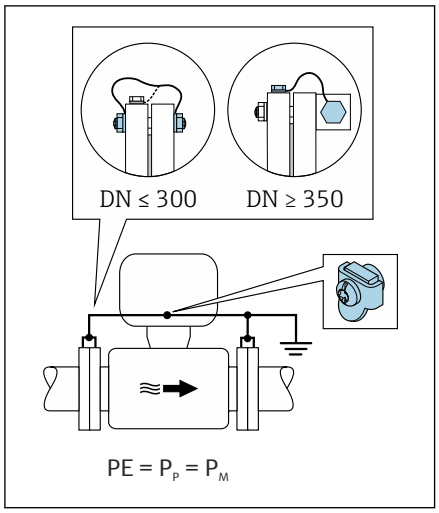


A0044854

Unlined and grounded metal pipe
- Potential equalization is via the measuring pipe.
- The medium is set to ground potential.

Starting conditions:
- Pipes are correctly grounded on both sides.
- Pipes are conductive and at the same electrical potential as the medium

▶ Connect the connection housing of the transmitter or sensor to ground potential via the ground terminal provided for this purpose.

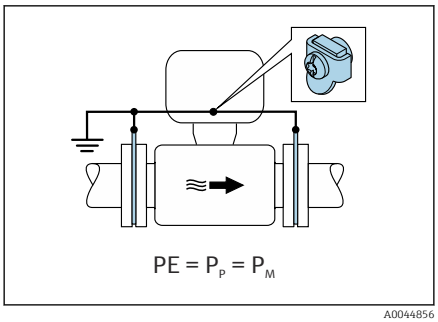


A0042089

Unlined metal pipe
- Potential equalization is via the ground terminal and pipe flanges.
- The medium is set to ground potential.

Starting conditions:
- Pipes are not sufficiently grounded.
- Pipes are conductive and at the same electrical potential as the medium

1. Connect both sensor flanges to the pipe flange via a ground cable and ground them.
2. Connect the connection housing of the transmitter or sensor to ground potential via the ground terminal provided for this purpose.
3. For DN ≤ 300 (12"): Mount the ground cable directly on the conductive flange coating of the sensor with the flange screws.
4. For DN ≥ 350 (14"): Mount the ground cable directly on the metal transport bracket. Observe the screw tightening torques: see the Brief Operating Instructions for the sensor.



A0044856

Plastic pipe or pipe with insulating liner

- Potential equalization is via the ground terminal and ground disks.
- The medium is set to ground potential.

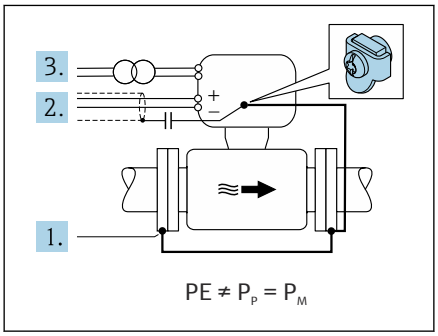
Starting conditions:

- The pipe has an insulating effect.
- Low-impedance medium grounding close to the sensor is not guaranteed.
- Equalizing currents through the medium cannot be ruled out.

1. Connect the ground disks via the ground cable to the ground terminal of the connection housing of the transmitter or sensor.
2. Connect the connection to ground potential.

Connection example with the potential of medium not equal to potential equalization connection without the "Floating measurement" option

In these cases, the medium potential can differ from the potential of the device.



A0042253

Metal, ungrounded pipe

The sensor and transmitter are installed in a way that provides electrical insulation from PE, e.g. applications for electrolytic processes or systems with cathodic protection.

Starting conditions:

- Unlined metal pipe
- Pipes with an electrically conductive liner

1. Connect the pipe flanges and transmitter via the ground cable.
2. Route the shielding of the signal lines via a capacitor (recommended value 1.5µF/50V).
3. Device connected to power supply such that it is floating in relation to the potential equalization connection (isolation transformer). This measure is not required in the case of 24V DC supply voltage without PE (= SELV power unit).

Connection examples with the potential of medium not equal to potential equalization connection with the "Floating measurement" option

In these cases, the medium potential can differ from the potential of the device.

Introduction

The "Floating measurement" option enables the galvanic isolation of the measuring system from the device potential. This minimizes harmful equalizing currents caused by differences in potential between the medium and the device.

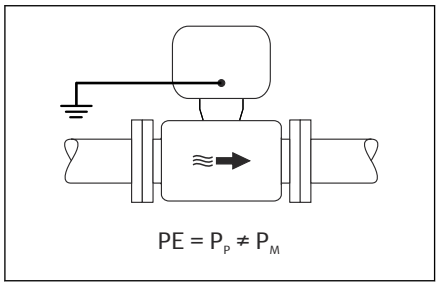
The "Floating measurement" option is optionally available: order code for "Sensor option", option CV

Operating conditions for the use of the "Floating measurement" option

Device version	Compact version and remote version (length of connecting cable ≤ 10 m)
Differences in voltage between medium potential and device potential	As small as possible, usually in the mV range
Alternating voltage frequencies in the medium or at ground potential (PE)	Below typical power line frequency in the country

To achieve the specified conductivity measuring accuracy, a conductivity calibration is recommended when the device is installed.

A full pipe adjustment is recommended when the device is installed.



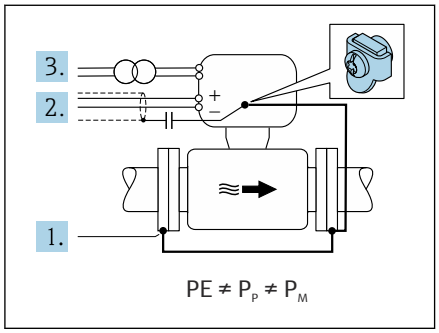
A0044855

Plastic pipe

Sensor and transmitter are correctly grounded. A difference in potential can occur between the medium and potential equalization connection. Potential equalization between P_M and PE via the reference electrode is minimized with the "Floating measurement" option.

Starting conditions:
- The pipe has an insulating effect.
- Equalizing currents through the medium cannot be ruled out.

1. Use the "Floating measurement" option, while also observing the operating conditions for floating measurement.
2. Connect the connection housing of the transmitter or sensor to ground potential via the ground terminal provided for this purpose.



A0044857

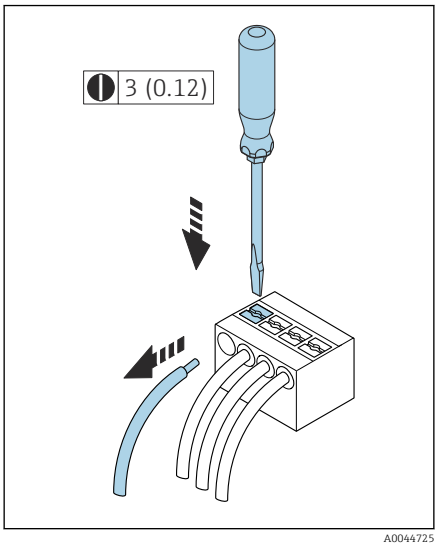
Metal, ungrounded pipe with insulating liner

The sensor and transmitter are installed in a way that provides electrical insulation from PE. The medium and pipe have different potentials. The "Floating measurement" option minimizes harmful equalizing currents between P_M and P_P via the reference electrode.

Starting conditions:
- Metal pipe with insulating liner
- Equalizing currents through the medium cannot be ruled out.

1. Connect the pipe flanges and transmitter via the ground cable.
2. Route the shielding of the signal cables via a capacitor (recommended value 1.5µF/50V).
3. Device connected to power supply such that it is floating in relation to the potential equalization connection (isolation transformer). This measure is not required in the case of 24V DC supply voltage without PE (= SELV power unit).
4. Use the "Floating measurement" option, while also observing the operating conditions for floating measurement.

Removing a cable

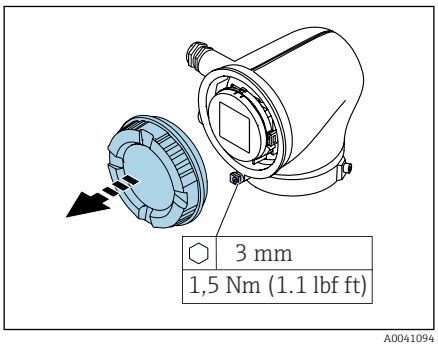


7 *Engineering unit mm (in)*

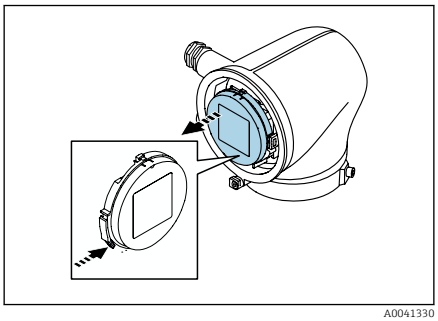
1. Use a flat-blade screwdriver to press down on the slot between the two terminal holes and hold.
2. Remove the cable end from the terminal.

Hardware settings

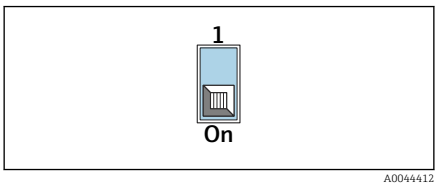
Enabling write protection



1. Loosen the Allen key of the securing clamp.
2. Open the housing cover counterclockwise.

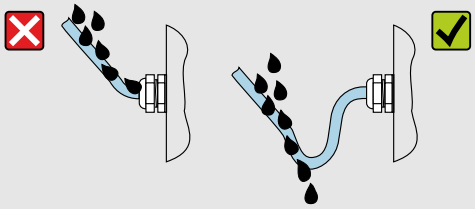


3. Press the tab of the display module holder.
4. Remove the display module from the display module holder.



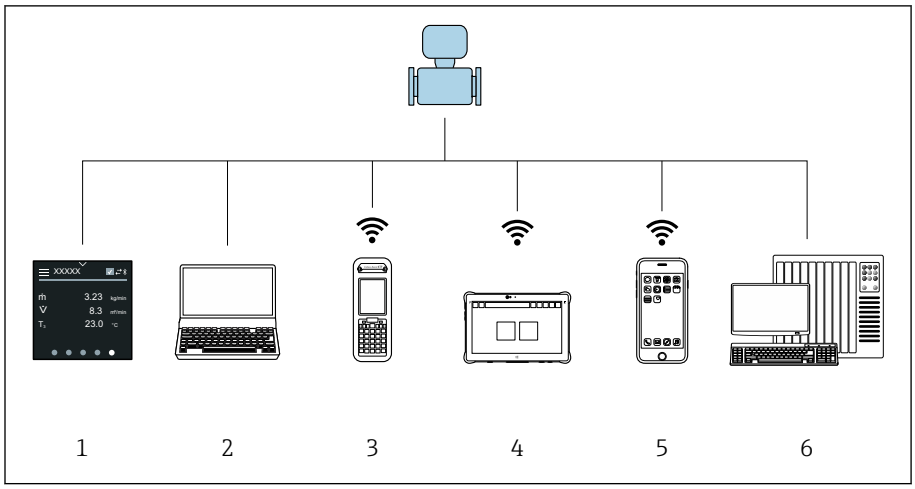
5. Set the write protection switch on the back of the display module to the **On** position.
   ↳ Write protection is enabled.
6. Follow the sequence in the reverse order to reassemble.

Post-connection check

Only for remote version: Is the serial number on the nameplates of the connected sensor and transmitter identical?	❑
Is the potential equalization established correctly?	❑
Is the protective earthing established correctly?	❑
Are the device and cable undamaged (visual check)?	❑
Do the cables meet the requirements?	❑
Is the terminal assignment correct?	❑
Are all the cable glands installed, firmly tightened and leak-tight?	❑
Are dummy plugs inserted in unused cable entries?	❑
Are transportation plugs replaced by dummy plugs?	❑
Are the housing screws and housing cover tightened?	❑
Do the cables loop down before the cable gland ("water trap")?  A0042316	❑
Does the supply voltage match the specifications on the transmitter nameplate?	❑

6 Operation

Overview of the operating options



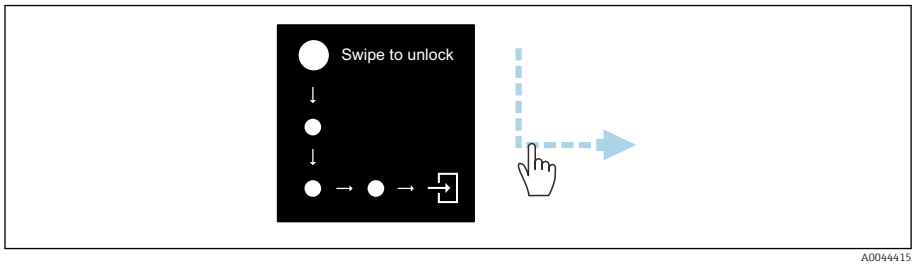
A0044206

1 *Local operation via touch screen*
2 *Computer with operating tool, e.g. FieldCare, DeviceCare, AMS Device Manager, SIMATIC PDM*
3 *Field Xpert SFX350 or SFX370 via Bluetooth, e.g. SmartBlue App*
4 *Field Xpert SMT70 via Bluetooth, e.g. SmartBlue App*
5 *Tablet or smartphone via Bluetooth, e.g. SmartBlue App*
6 *Automation system, e.g. PLC*

Local operation

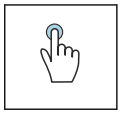
Unlocking local operation

Local operation must first be unlocked before the device can be operated via the touch screen. To unlock, draw the pattern "L" on the touch screen.



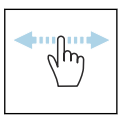
A0044415

Navigation



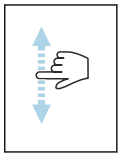
Tap

- Open menus.
- Select items in a list.
- Acknowledge buttons.
- Enter characters.



Swipe horizontally

Display next or previous page.



Swipe vertically

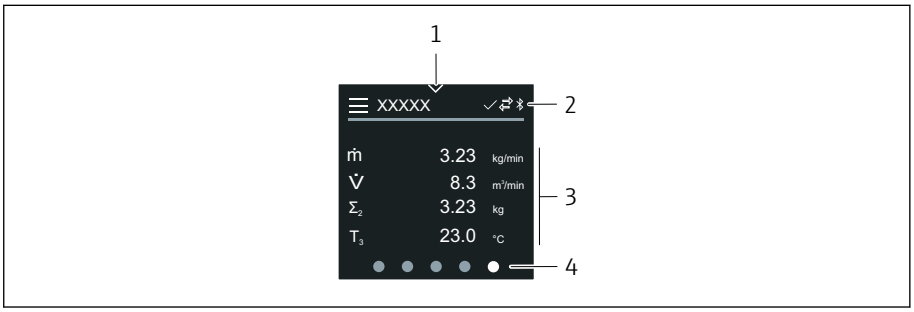
Display additional points in a list.

Operational display

During routine operation, the local display shows the operational display screen. The operational display consists of several windows which the user can toggle between.

The operational display can be customized: see the description of parameters → *Main menu*, 58.

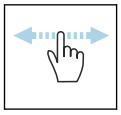
Operational display and navigation



1 *Quick access*
2 *Status symbols, communication symbols and diagnostic symbols*
3 *Measured values*
4 *Rotating page display*

Tap

- Open the main menu.
- Open quick access.



Swipe horizontally

Display next or previous page.

Symbols

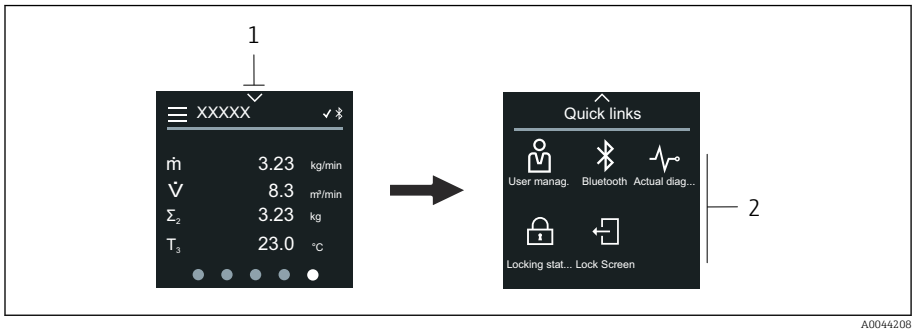
- Open the main menu.
- Quick access
- Locking status
- Bluetooth is active.
- Device communication is enabled.
- Status signal: function check
- Status signal: maintenance required
- Status signal: out of specification
- Status signal: failure
- Status signal: diagnostics active.

Quick access

The Quick access menu contains a selection of specific device functions.

Quick access is indicated by a triangle at the top of the local display in the middle.

Quick access and navigation



1 Quick access
2 Quick access with specific device functions

Tap

- Back to operational display.
- Open specific device functions.

Symbols

When a symbol is tapped, the local display shows the menu with the corresponding specific device functions.

Enable or disable Bluetooth.

Enter access code.

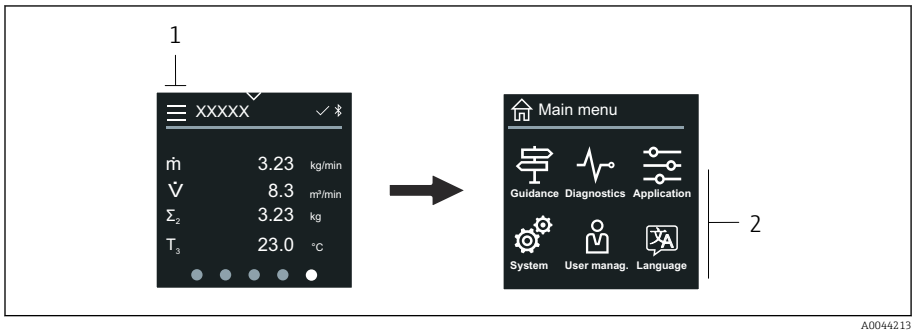
Write protection is enabled.

Back to operational display.

Main menu

The main menu contains all the menus required for the commissioning, configuration and operation of the device.

Main menu and navigation



1 Open the main menu.
2 Open menus for the specific device functions.

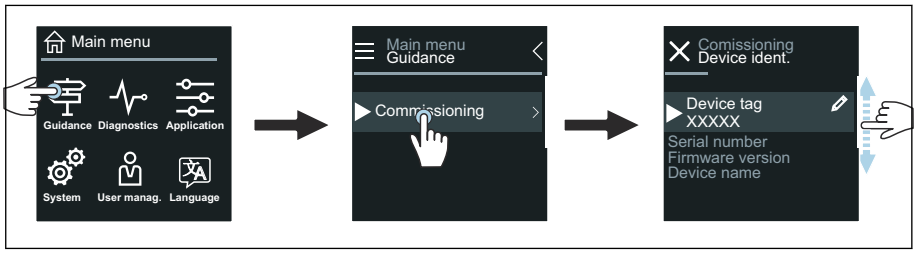
Tap

- Back to operational display.
- Open menus.

Symbols

- Back to operational display.
- **Guidance** menu
  Configuration of the device
- **Diagnostics** menu
  Troubleshooting and control of device behavior
- **Application** menu
  Application-specific adjustments
- **System** menu
  Device management and user administration
- Set display language.

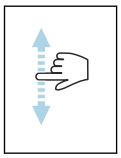
Submenus and navigation



A0044219

Tap

- Open the main menu.
- Open submenus or parameters.
- Select options.
- Skip items in list.



Swipe vertically

Select items in a list on a step-by-step basis.

Symbols

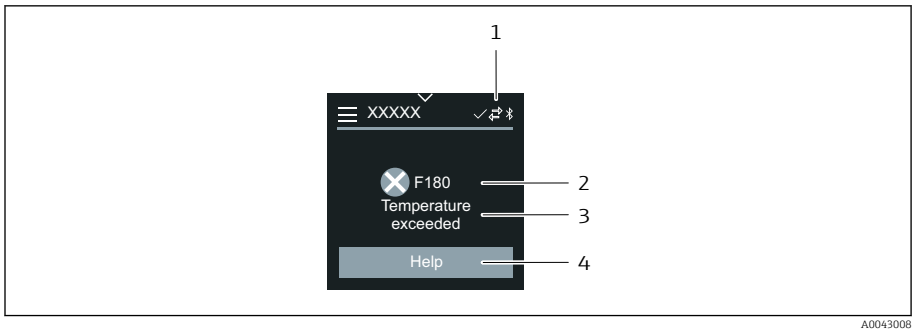
- Return to previous menu.
- Skip to bottom of list.
- Skip to top of list.

Diagnostic information

Diagnostic information displays additional instructions or background information for diagnostic events.

Opening the diagnostic message

The diagnostic behavior is indicated on the top right of the local display by a diagnostics symbol. Tap the symbol or the "Help" button to open the diagnostic message.



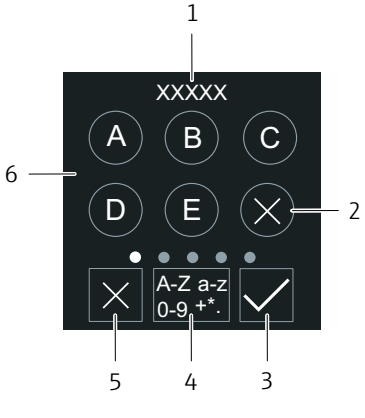
1 *Device status*
2 *Diagnostic behavior with diagnostic code*
3 *Short text*
4 *Open the troubleshooting measures.*

Editing view

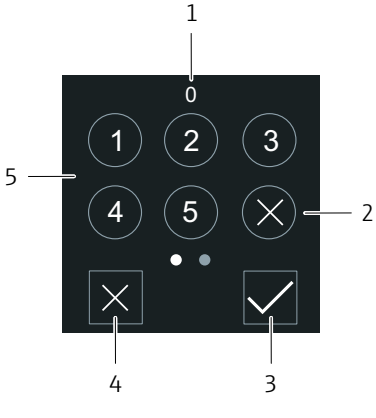
Editor and navigation

The text editor is used to enter characters.

Text editor	Numeric editor



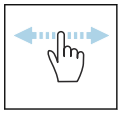
1 *Entry display area*
2 *Delete character.*
3 *Confirm your entry.*
4 *Switch input field.*
5 *Cancel editor.*
6 *Input field*



1 *Entry display area*
2 *Delete character.*
3 *Confirm your entry.*
4 *Cancel editor.*
5 *Input field*

Tap

- Enter characters.
- Select next character set.

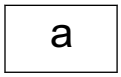


Swipe horizontally

Display next or previous page.

Input field

Upper case

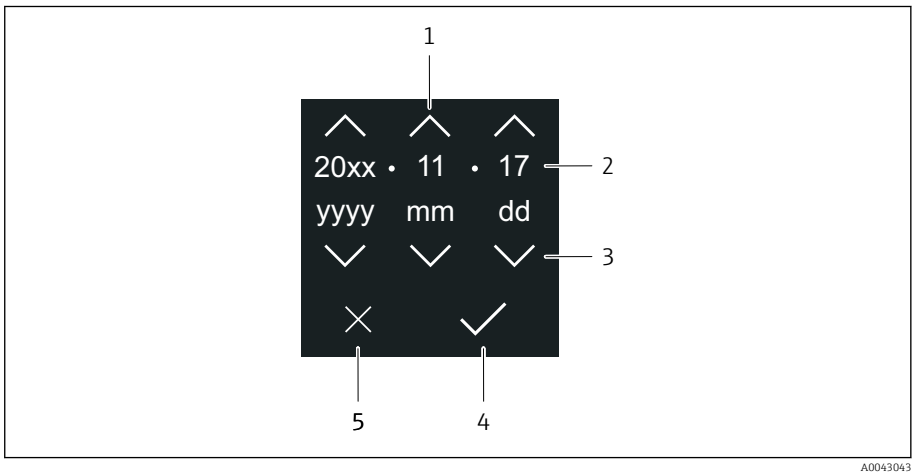


Lower case

1	Numbers
+*(	Special characters

Date

The device has a real-time clock for all log functions. The time can be configured here.



1 *Increase date by 1.*
2 *Actual value*
3 *Decrease date by 1.*
4 *Confirm settings.*
5 *Cancel editor.*

Tap

- Make settings.
- Confirm settings.
- Cancel editor.

SmartBlue app

The device has a Bluetooth interface and can be operated and configured using the SmartBlue App. The SmartBlue App must be downloaded onto a terminal device for this purpose. Any terminal device can be used.

- The range is 20 m (65.6 ft) under reference conditions.
- Incorrect operation by unauthorized persons is prevented by means of encrypted communication and password encryption.
- Bluetooth can be disabled.

Download	Endress+Hauser SmartBlue App: ▪ Google Playstore (Android) ▪ iTunes Apple Shop (iOS devices) ANDROID APP ON Google Play Download on the App Store
Supported functions	▪ Configuration of the device ▪ Access to measured values, device status and diagnostic information

Downloading the SmartBlue app:

1. Install and start the SmartBlue app.
   ↳ A Live List shows all the devices available.
   The list displays the devices with the configured tag name. The default setting of the device tag is **EH_**BB_XXYYZZ** (XXYYZZ = the first 6 characters of the device serial number).
2. For Android devices, activate GPS positioning (not necessary for devices with IOS)
3. Select the device from the Live List.
   ↳ The Login dialog box opens.

- For energy-saving reasons, if the device is not powered by a power unit, it is only visible in the live list for 10 seconds every minute.
- The device appears immediately in the live list if the local display is touched for 5 seconds.
- The device with the highest signal strength appears at the very top of the live list.

Logging in:

4. Enter the user name: **admin**
5. Enter the initial password: serial number of the device.
   ↳ When you log in for the first time, a message is displayed advising you to change the password.
6. Confirm your entry.
   ↳ The main menu opens.
7. Optional: Change Bluetooth® password: System → Connectivity → Bluetooth configuration → Change Bluetooth password

Forgotten your password: contact Endress+Hauser Service.

Performing a firmware update via the SmartBlue app

The flash file must be uploaded to the desired terminal (e.g. smartphone) beforehand.

1. In the SmartBlue app: open system.
2. Open the software configuration.
3. Open the firmware update.
   ↳ The wizard now guides you through the firmware update.

7 System integration

Device description files

Version data

Firmware version	01.00.zz	▪ On the title page of the Operating instructions ▪ On the transmitter nameplate → *Transmitter nameplate*, 17 ▪ System → Information → Device → Firmware version
Release date of firmware version	04.2021	-
Manufacturer ID	0x11	Application → Communication → Information → Manufacturer ID
Device type ID	0x71	Application → Communication → Information → Device ID
HART protocol revision	7	Application → Communication → Information → HART revision
Device revision	1	▪ On the transmitter nameplate → *Transmitter nameplate*, 17 ▪ Diagnostics → Device information → Device revision

Operating tools

The suitable device description file for the individual operating tools is listed in the table below, along with information on where the file can be obtained.

Operating tool via HART protocol	Sources for obtaining device descriptions
FieldCare	▪ www.endress.com → Downloads ▪ CD-ROM (contact Endress+Hauser) ▪ DVD (contact Endress+Hauser)
DeviceCare	▪ www.endress.com → Downloads ▪ CD-ROM (contact Endress+Hauser) ▪ DVD (contact Endress+Hauser)
▪ Field Xpert SFX350 ▪ Field Xpert SFX370	Update function via handheld terminal
AMS Device Manager (Emerson Process Management)	www.endress.com → Downloads
SIMATIC PDM (Siemens)	www.endress.com → Downloads
Field Communicator 475 (Emerson Process Management)	Update function via handheld terminal

Measured variables via HART protocol

Technical data → *Protocol-specific data*, 98

Dynamic variables

The following measured variables (HART device variables) are assigned to the dynamic variables at the factory:

Primary dynamic variable (PV)	Volume flow
Secondary dynamic variable (SV)	Totalizer 1
Tertiary dynamic variable (TV)	Totalizer 2
Quaternary dynamic variable (QV)	Totalizer 3

The assignment can be configured in the **Output** submenu.

Navigation
Application → Communication → Output

- Assign PV
- Assign SV
- Assign TV
- Assign QV

Assignment and available measured variables: Description of Device Parameters → 6

Device variables

The device variables are permanently assigned. A maximum of 8 device variables can be transmitted.

0	Volume flow
1	Mass flow
2	Conductivity
6	Electronic temperature
7	Totalizer 1
8	Totalizer 2
9	Totalizer 3

8 Commissioning

Post-installation check and post-connection check

Before commissioning the device, make sure that the post-installation and post-connection checks have been performed:
- Post-installation check → *Post-installation check*, 37
- Post-connection check → *Post-connection check*, 53

IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

Device-specific IT security

Access via Bluetooth

Secure signal transmission via Bluetooth uses an encryption method tested by the Fraunhofer Institute.

- Without the SmartBlue App, the device is not visible via Bluetooth.
- Only one point-to-point connection is established between the device and a smartphone or tablet.

Access via the SmartBlue app

Two access levels (user roles) are defined for the device: the **Operator** user role and the **Maintenance** user role. The **Maintenance** user role is configured when the device leaves the factory.

If a user-specific access code is not defined (in the Enter access code parameter), the default setting **0000** continues to apply and the **Maintenance** user role is automatically enabled. The device's configuration data are not write-protected and can be edited at all times.

If a user-specific access code has been defined (in the Enter access code parameter), all the parameters are write-protected. The device is accessed with the **Operator** user role. When the user-specific access code is entered a second time, the **Maintenance** user role is enabled. All parameters can be written to.

For detailed information, see the "Description of Device Parameters" document pertaining to the device.

Protecting access via a password

There are a variety of ways to protect against write access to the device parameters:
- User-specific access code:
  Protect write access to the device parameters via all the interfaces.
- Bluetooth key:
  The password protects access and the connection between an operating unit, e.g. a smartphone or tablet, and the device via the Bluetooth interface.

General notes on the use of passwords

- The access code and Bluetooth key that are valid when the device is delivered must be redefined during commissioning.
- Follow the general rules for generating a secure password when defining and managing the access code and Bluetooth key.
- The user is responsible for the management and careful handling of the access code and Bluetooth key.

Write protection switch

The entire operating menu can be locked via the write protection switch. The values of the parameters cannot be changed. Write protection is disabled when the device leaves the factory.

Access authorization with write protection:

- Disabled: write access to the parameters
- Enabled: read-only access to the parameters

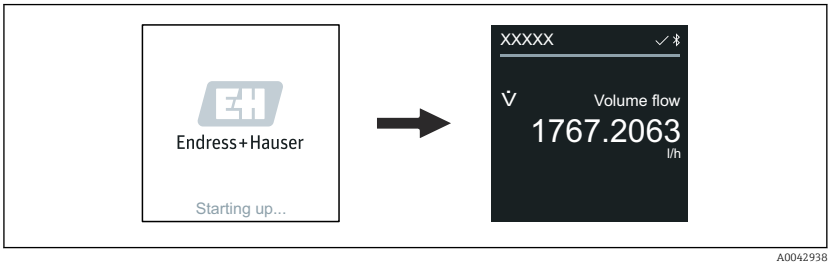
Write protection is enabled with the write protection switch on the back of the display module→ *Hardware settings*, 52.

The local display indicates that write protection is enabled on the top right of the display: .

Switching on the device

▶ Switch on the supply voltage for the device.

↳ The local display switches from the start screen to the operational display.



A0042938

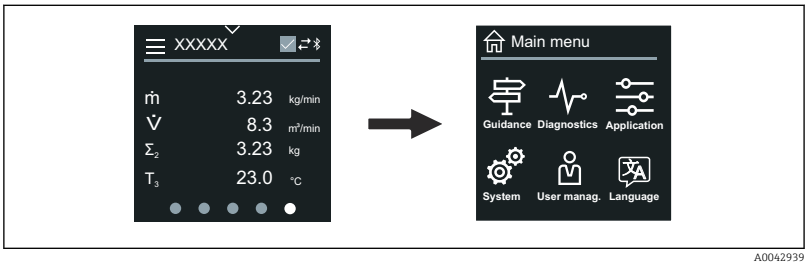
If device startup is not successful, the device displays an error message to this effect → *Diagnostics and troubleshooting*, 76.

Commissioning the device

Local operation

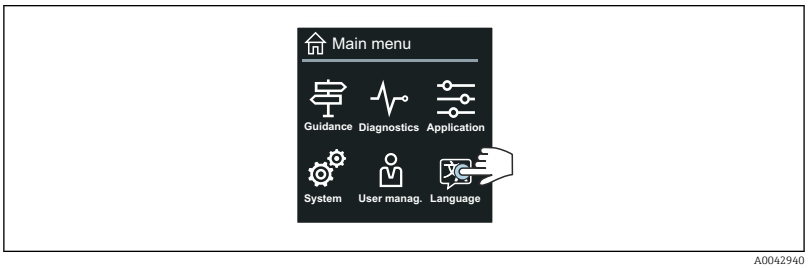
Detailed information on local operation: → *Operation*, 56

1. Via the "Menu" symbol, open the main menu.



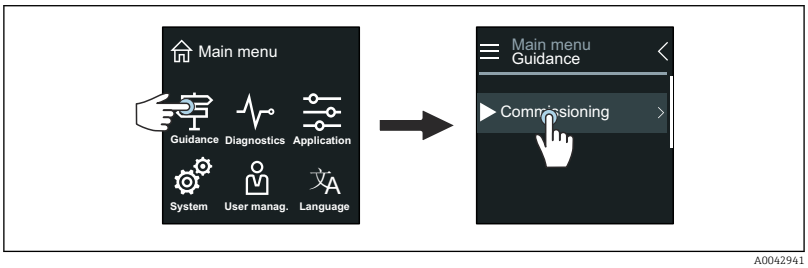
A0042939

2. Via the "Language" symbol, select the desired language.



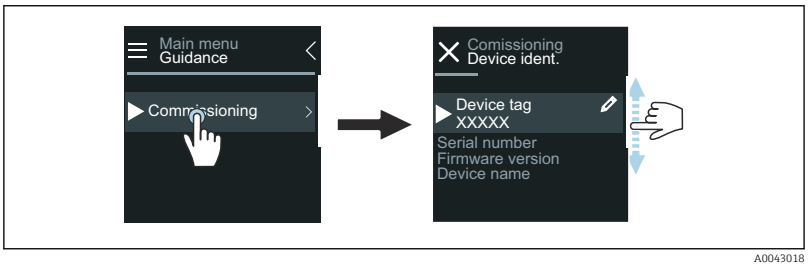
A0042940

3. Via the "Guidance" symbol, open the **Commissioning** wizard.



A0042941

4. Start the **Commissioning** wizard.



A0043018

5. Follow the instructions on the local display.
   The **Commissioning** wizard goes through all the device parameters that are necessary to commission the device.

For detailed information, see the "Description of Device Parameters" document pertaining to the device.

SmartBlue App

Information on the SmartBlue App → *SmartBlue app*, 61.

Connecting the SmartBlue App to the device

1. Enable Bluetooth on the mobile handheld terminal, tablet or smartphone.
2. Start the SmartBlue App.
   ↳ A Live List shows all the devices available.
3. Select the desired device.
   ↳ The SmartBlue App shows the device login.
4. Under user name, enter **admin**.
5. Under password, enter the device's serial number. Serial number:
   → *Transmitter nameplate*, 🖹 17.
6. Confirm your entries.
   ↳ The SmartBlue App connects to the device and displays the main menu.

Opening the "Commissioning" wizard

1. Via the **Guidance** menu, open the **Commissioning** wizard.
2. Follow the instructions on the local display.
   ↳ The **Commissioning** wizard goes through all the device parameters that are necessary to commission the device.

9 Operation

Reading the device locking status

Indicates the write protection with the highest priority that is currently active.

Navigation
"System" menu → Device management → Locking status

Parameter overview with brief description

Parameter	Description	User interface
Locking status	Indicates the write protection with the highest priority that is currently active.	▪ Hardware locked ▪ Temporarily locked

HistoROM data management

The device features HistoROM data management. Device data and process data can be saved, imported and exported with the HistoROM data management function, making operation and servicing far more reliable, secure and efficient.

Data backup

Automatic
The most important device data, e.g. the transmitter and sensor, are automatically saved in the S+T-DAT.
When the sensor is replaced, the customer-specific sensor data is adopted in the device. The device goes into operation immediately without any problems.

Manuell
The transmitter data (customer settings) must be saved manually.

Storage concept

	HistoROM backup	S+T-DAT
Available data	▪ Event logbook, e.g. diagnostic events ▪ Parameter data record backup	▪ Sensor data, e.g. nominal diameter ▪ Serial number ▪ Calibration data ▪ Configuration of the device, e.g. software options
Storage location	On the sensor electronics module (ISEM)	In the sensor connector in the sensor neck

Data transfer

A parameter configuration can be transferred to another device using the export function of the operating tool. The parameter configuration can be duplicated or saved in an archive.

10 Diagnostics and troubleshooting

General troubleshooting

Local display

Error	Possible causes	Remedial action
Local display dark, no output signals	Supply voltage does not match that specified on the nameplate.	Apply the correct supply voltage.
	The polarity of the supply voltage is wrong.	Correct the polarity.
	No contact between cables and terminals.	▪ Check contact of cables. ▪ Connect the cables to the terminals again.
	Terminals are not plugged into the electronics module correctly.	▪ Check the terminals. ▪ Plug the terminals into the electronics module again.
	Electronics module is defective.	Order the appropriate spare part.
Local display is dark, but signal output is within the valid range.	Incorrect contrast setting of local display.	Adjust the contrast of the local display to ambient conditions.
	Cable connector for the local display is not correctly connected.	Plug in the cable connector correctly.
	Local display is defective.	Order the appropriate spare part.
Display alternates between error message and operational display	Diagnostic event has occurred.	Carry out appropriate troubleshooting measures.
Local display shows text in a foreign, incomprehensible language.	A foreign language is set.	Set the language of the local display.

Only for remote version

Error	Possible causes	Remedial action
Local display displays an error, no output signals	Cable connectors between the electronics module and local display are not plugged in correctly.	Plug in the cable connector correctly.
	Electrode cable and coil current cable are not plugged in correctly.	Plug in the electrode cable and coil current cable correctly.

Output signal

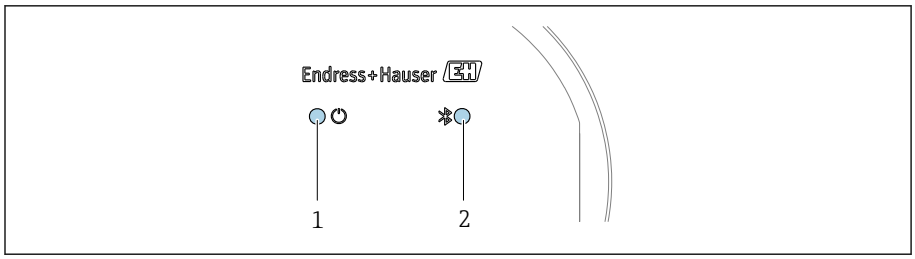
Error	Possible causes	Remedial action
Signal output is outside the valid current range (< 3.5 mA or > 23 mA).	Electronics module is defective.	Order the appropriate spare part.
Local display shows the correct value, but signal output is incorrect, though in the valid range.	Configuration error	▪ Check parameter configuration. ▪ Correct parameter configuration.
Device measures incorrectly.	▪ Configuration error ▪ The device is being operated outside the application range.	▪ Check parameter configuration. ▪ Correct parameter configuration. ▪ Observe limit values indicated.
No signal at frequency output	Device uses passive frequency output.	Wire the device correctly as described in the Operating Instructions .

Access and communication

Error	Possible causes	Remedial action
Not possible to write-access the parameter.	Write protection is enabled.	Set the write protection switch on the local display to the **Off** position.
	Current user role has limited access authorization.	1. Check user role. 2. Enter correct customer-specific access code.
HART communication is not possible.	Load resistor missing or size is incorrect	▪ Load resistor must be at least 250 Ω. ▪ Observe the maximum load → *Output signal*, 📖 96. ▪ → *Examples for electric terminals*, 📖 165
	▪ Commubox is connected incorrectly. ▪ Commubox is configured incorrectly. ▪ Commubox driver is not installed correctly. ▪ Wrong USB interface is configured on PC.	Observe the documentation for the Commubox. FXA195 HART: Document "Technical Information" TI00404F
Device communication is not possible.	Data transfer is active.	Wait until the data transfer or the current action is finished.
SmartBlue App does not show the device in the live list.	▪ Bluetooth is disabled on the device. ▪ Bluetooth is disabled on the smartphone or tablet.	1. Check whether the Bluetooth symbol appears on the local display. 2. Enable Bluetooth on the device. 3. Enable Bluetooth on the smartphone or tablet.
Device cannot be operated with the SmartBlue App.	▪ Bluetooth connection is not available. ▪ The device is already connected to another smartphone or tablet.	1. Check whether other devices are connected to the SmartBlue App. 2. Disconnect any other device connected to the SmartBlue App.
	▪ Incorrect password entered. ▪ Password forgotten.	1. Enter correct password. 2. Contact Endress+Hauser service organization.
Login with user data is not possible with the SmartBlue App.	Device in operation for the first time.	1. Enter the initial password (serial number of the device). 2. Change the initial password.
No connection via service interface	▪ Commubox driver is not installed correctly. ▪ Wrong USB interface is configured on PC.	Observe the documentation for the Commubox. FXA291 HART: Document "Technical Information" TI00405C

Diagnostic information via LED

Only for devices with the order code for "Display; operation", option H



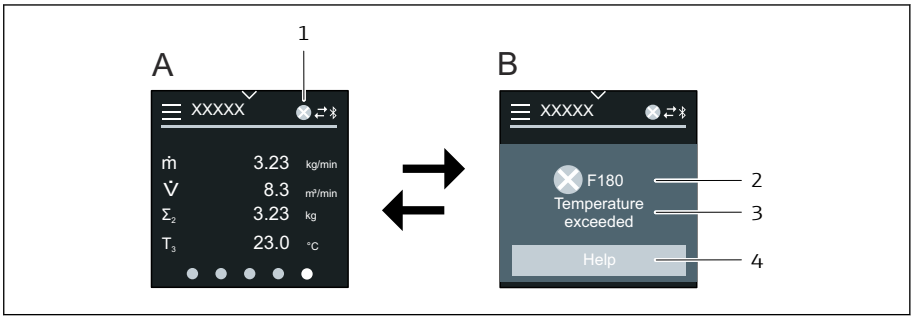
1 Device status
2 Bluetooth

LED		Status	Meaning
1	Device status (normal operation)	Off	No power supply
		Permanently green	Device status is OK. No warning / failure / alarm
		Flashing red	Warning is active.
		Permanently red	Alarm is active.
2	Bluetooth	Off	Bluetooth is disabled.
		Permanently blue	Bluetooth is enabled.
		Flashing blue	Data transfer in progress.

Diagnostic information on local display

Diagnostic message

The local display alternates between displaying faults as a diagnostic message and displaying the operational display screen.



A Operational display in alarm condition
B Diagnostic message
1 Diagnostic behavior
2 Status signal
3 Diagnostic behavior with diagnostic code
4 Short text
5 Open information on remedial measures.

If two or more diagnostics events are pending simultaneously, the local display only shows the diagnostic message with the highest priority.

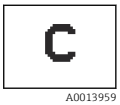
Other diagnostic events that have occurred can be opened in the **Diagnostics** menu as follows:
- Via parameters
- Via submenus

Status signals

The status signals provide information on the state and reliability of the device by categorizing the cause of the diagnostic information (diagnostic event).

The status signals are categorized according to NAMUR Recommendation NE 107: F = Failure, C = Function Check, S = Out of Specification, M = Maintenance Required, N = No Effect

Failure
- A device error has occurred.
- Measured value is no longer valid.



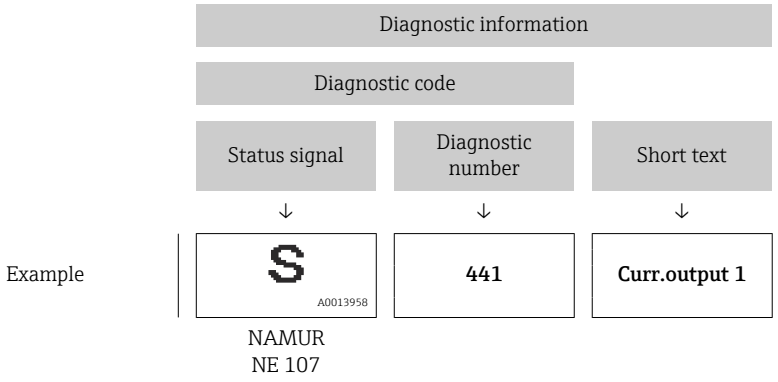
Function check
Device is in the service mode, e.g. during a simulation.

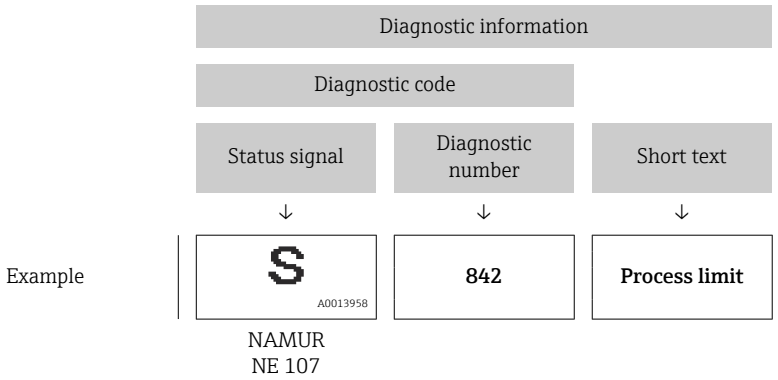
Out of specification
- Device is being operated outside the technical specification limits, e.g. outside the process temperature range.
- Device is being operated outside the configuration carried out by the user, e.g. max. flow in the 20 mA value parameter.

Maintenance required
- Maintenance is required.
- Measured value is still valid.

Diagnostic information

The fault can be identified using the diagnostic information. The short text displays a tip about the fault.

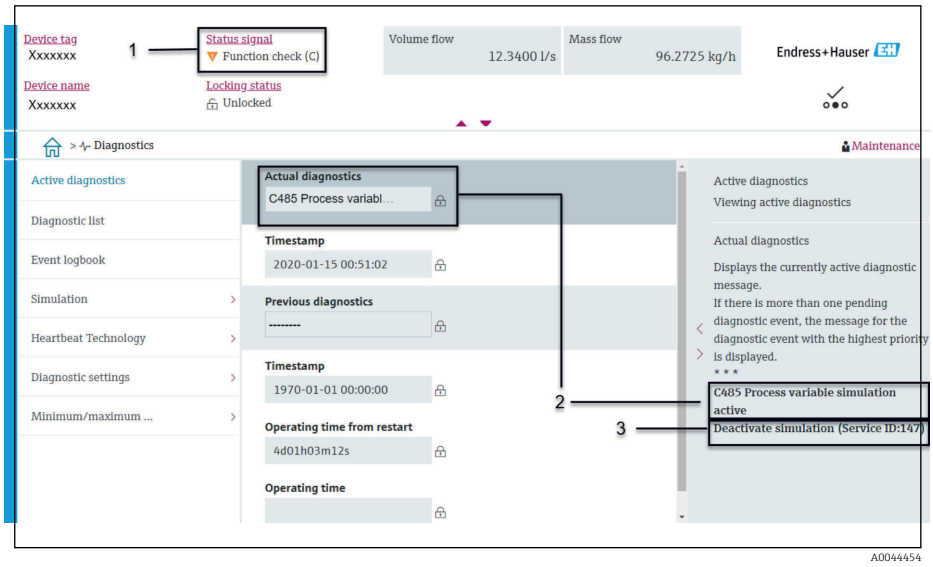




Diagnostic information in FieldCare or DeviceCare

Diagnostic options

After the connection has been established, the device shows faults on the home page.

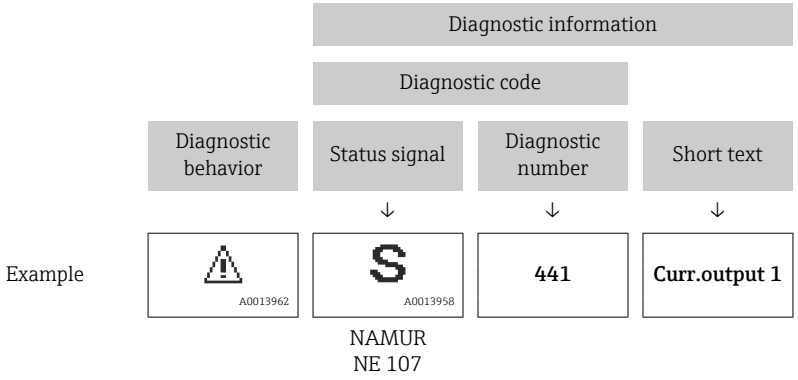


1 *Status area with diagnostic behavior and status signal*
2 *Diagnostic code and short message*
3 *Troubleshooting measures with service ID*

Other diagnostic events that have occurred can be opened in the **Diagnostics** menu as follows:
- Via parameter
- Via submenus

Diagnostic information

The fault can be identified using the diagnostic information. The short text displays a tip about the fault. The corresponding symbol for the diagnostic behavior appears at the start.



Changing the diagnostic information

Adapting the status signal

Each item of diagnostic information is assigned a specific status signal at the factory. The user can change the assignment for specific diagnostic information in the **"Diagnostic settings" submenu**.

Navigation path
Diagnostics → Diagnostic settings

Configuration of the device as per HART 7 Specification (Condensed Status), in accordance with NAMUR NE107.

Failure
- A device error has occurred.
- Measured value is no longer valid.

Function check
Device is in the service mode, e.g. during a simulation.

Out of specification
- Device is being operated outside the technical specification limits, e.g. outside the process temperature range.
- Device is being operated outside the configuration carried out by the user, e.g. max. flow in the 20 mA value parameter.

Maintenance required
- Maintenance is required.
- Measured value is still valid.

Adapting the diagnostic behavior

Each item of diagnostic information is assigned a specific diagnostic behavior at the factory. The user can change the assignment for specific diagnostic information in the **Diagnostic settings** submenu.

Navigation path
Diagnostics → Diagnostic settings

You can assign the following options to the diagnostic number as the diagnostic behavior:

Options	Description
Alarm	▪ Device stops measurement. ▪ Signal outputs and totalizers assume a defined alarm condition. ▪ Diagnostic message is generated. ▪ Background lighting changes to red.
Warning	▪ Device continues measuring. ▪ Signal outputs and totalizers are not affected. ▪ Diagnostic message is generated.
Logbook entry only	▪ Device continues measuring. ▪ The local display shows the diagnostic message in the **Event logbook** submenu (**Event list** submenu) and does not alternate with the operational display.
Off	▪ Diagnostic event is ignored. ▪ Diagnostic message is not generated and not entered.

Overview of diagnostic information

The amount of diagnostic information and the number of measured variables affected increase if the device has one or more application packages.

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
Diagnostic of sensor				
043	Sensor 1 short circuit detected	1. Check sensor cable and sensor 2. Execute Heartbeat Verification 3. Replace sensor cable or sensor	S	Warning [1)]
082	Data storage inconsistent	1. Check module connections 2. Contact service	F	Alarm
083	Memory content inconsistent	1. Restart device 2. Restore HistoROM S-DAT backup ('Device reset' parameter) 3. Replace HistoROM S-DAT	F	Alarm
168	Build-up detected	Clean measuring tube	M	Warning
169	Conductivity measurement failed	1. Check grounding conditions 2. Deactivate conductivity measurement	M	Warning
170	Coil resistance faulty	Check ambient and process temperature	F	Alarm
180	Temperature sensor defective	1. Check sensor connections 2. Replace sensor cable or sensor 3. Turn off temperature measurement	F	Warning
181	Sensor connection faulty	1. Check sensor cable and sensor 2. Execute Heartbeat Verification 3. Replace sensor cable or sensor	F	Alarm
Diagnostic of electronic				
201	Electronics faulty	1. Restart device 2. Contact service	F	Alarm
230	Date/time incorrect	1. Replace RTC buffer battery 2. Set date and time	M	Warning [1)]
231	Date/time not available	1. Replace display module or its cable 2. Set date and time	M	Warning [1)]
242	Firmware incompatible	1. Check firmware version 2. Flash or replace electronic module	F	Alarm
252	Module incompatible	1. Check electronic modules 2. Check if correct modules are available (e.g. NEx, Ex) 3. Replace electronic modules	F	Alarm
278	Display module defective	Replace display module	F	Alarm
283	Memory content inconsistent	1. Reset device 2. Contact service	F	Alarm
302	Device verification active	Device verification active, please wait.	C	Warning [1)]
311	Sensor electronics (ISEM) faulty	1. Do not reset device 2. Contact service	M	Warning

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
331	Firmware update failed in module 1 to n	1. Update firmware of device 2. Restart device	F	Warning
372	Sensor electronics (ISEM) faulty	1. Restart device 2. Check if failure recurs 3. Replace sensor electronic module (ISEM)	F	Alarm
373	Sensor electronics (ISEM) faulty	Contact service	F	Alarm
376	Sensor electronics (ISEM) faulty	1. Replace sensor electronic module (ISEM) 2. Turn off diagnostic message	S	Warning [1)]
377	Sensor electronics (ISEM) faulty	1. Activate empty pipe detection 2. Check partial filled pipe and installation direction 3. Check sensor cabling 4. Deactivate diagnostics 377	S	Warning [1)]
378	Electronic module supply voltage faulty	Check supply voltage to the ISEM	F	Alarm
383	Memory content	1. Restart device 2. Delete T-DAT via 'Reset device' parameter 3. Replace T-DAT	F	Alarm
387	HistoROM data faulty	Contact service organization	F	Alarm
Diagnostic of configuration				
410	Data transfer failed	1. Check connection 2. Retry data transfer	F	Alarm
412	Processing download	Download active, please wait	C	Warning
431	Trim 1 required	Carry out trim	C	Warning
437	Configuration incompatible	1. Restart device 2. Contact service	F	Alarm
438	Dataset different	1. Check data set file 2. Check device configuration 3. Up- and download new configuration	M	Warning
441	Current output faulty	1. Check process 2. Check current output settings	S	Warning [1)]
442	Frequency output faulty	1. Check process 2. Check frequency output settings	S	Warning [1)]
443	Pulse output 1 faulty	1. Check process 2. Check pulse output settings	S	Warning [1)]
453	Flow override active	Deactivate flow override	C	Warning
484	Failure mode simulation active	Deactivate simulation	C	Alarm
485	Process variable simulation active	Deactivate simulation	C	Warning
491	Current output 1 simulation active	Deactivate simulation	C	Warning

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
492	Frequency output simulation active	Deactivate simulation frequency output	C	Warning
493	Pulse output simulation active	Deactivate simulation pulse output	C	Warning
494	Switch output simulation active	Deactivate simulation switch output	C	Warning
495	Diagnostic event simulation active	Deactivate simulation	C	Warning
511	ISEM settings faulty	1. Check measuring period and integration time 2. Check sensor properties	C	Alarm
Diagnostic of process				
832	Sensor electronics temperature too high	Reduce ambient temperature	S	Warning [1]
833	Sensor electronics temperature too low	Increase ambient temperature	S	Warning [1]
834	Process temperature too high	Reduce process temperature	S	Warning [1]
835	Process temperature too low	Increase process temperature	S	Warning [1]
842	Process value above limit	1. Decrease process value 2. Check application 3. Check sensor	S	Warning [1]
937	Sensor symmetry	1. Eliminate external magnetic field near sensor 2. Turn off diagnostic message	S	Warning [1]
938	EMC interference	1. Check ambient conditions regarding EMC influence 2. Turn off diagnostic message	F	Alarm [1]
944	Monitoring failed	Check process conditions for Heartbeat Monitoring	S	Warning
961	Electrode potential out of specification	1. Check process conditions 2. Check ambient conditions	S	Warning [1]
962	Pipe empty	1. Perform full pipe adjustment 2. Perform empty pipe adjustment 3. Turn off empty pipe detection	S	Warning [1]

1) Diagnostic behavior can be changed.

Pending diagnostic events

The **Active diagnostics** submenu displays the current diagnostic event and the last diagnostic event to occur.

Diagnostics → Active diagnostics

The **Diagnostic list** submenu shows other diagnostic events that are pending.

Diagnostic list

The **Diagnostic list** submenu shows up to 5 currently pending diagnostic events with the related diagnostic information. If more than 5 diagnostic events are pending, the local display shows the diagnostic information with the highest priority.

Navigation path
Diagnostics → Diagnostic list

Event logbook

Reading out the event logbook

The event logbook is only available via FieldCare or SmartBlue App (Bluetooth).

The **Event logbook** submenu shows a chronological overview of the event messages that have occurred.

Navigation path
Diagnostics menu → **Event logbook** submenu

Chronological display with a maximum of 20 event messages.

The event history includes the following entries:
- Diagnostic event → *Overview of diagnostic information* , 82
- Information event → *Overview of information events*, 86

In addition to the operation time of the event occurrence, each event is also assigned a symbol that indicates whether the event has occurred or has ended:
- Diagnostic event
  - : Occurrence of the event
  - : End of the event
- Information event
  : Occurrence of the event

Filter event messages:

Filtering the event logbook

The **Event logbook** submenu displays the category of event messages that were configured with the **Filter options** parameter.

Navigation path
Diagnostics → Event logbook → Filter options

Filter categories
- All
- Failure (F)
- Function check (C)
- Out of specification (S)
- Maintenance required (M)
- Information (I)

Overview of information events

The information event is only displayed in the event logbook.

Info number	Info name
I1000	--------(Device ok)
I1079	Sensor changed
I1089	Power on
I1090	Configuration reset
I1091	Configuration changed
I11036	Date/time set successfully
I11167	Date/time resynchronized
I1137	Display module replaced
I1151	History reset
I1155	Sensor electronics temperature reset
I1157	Memory error event list
I1256	Display: access status changed
I1335	Firmware changed
I1351	Empty pipe detection adjustment failure
I1353	Empty pipe detection adjustment ok
I1397	Fieldbus: access status changed
I1398	CDI: access status changed
I1443	Build-up thickness not determined
I1444	Device verification passed
I1445	Device verification failed
I1459	I/O module verification failed
I1461	Sensor verification failed
I1462	Sensor electronic module verific. failed
I1512	Download started
I1513	Download finished
I1514	Upload started
I1515	Upload finished
I1622	Calibration changed
I1624	All totalizers reset
I1625	Write protection activated
I1626	Write protection deactivated
I1629	CDI: login successful
I1632	Display: login failed
I1633	CDI: login failed
I1634	Reset to factory settings
I1635	Reset to delivery settings
I1649	Hardware write protection activated
I1650	Hardware write protection deactivated
I1712	New flash file received
I1725	Sensor electronic module (ISEM) changed

Device reset

The entire configuration, or a part of the configuration, can be reset to a defined state here.

Navigation path
System → Device management → Device reset

Options	Description
To delivery settings	Every parameter for which a customer-specific default setting was ordered is reset to the customer-specific value. All other parameters are reset to the factory setting.
Of customer settings	Visibility depends on order options or device settings
Restart device	The restart resets every parameter with data stored in volatile memory (RAM) to the factory setting (e.g. measured value data). The device configuration remains unchanged.
Restore S-DAT backup	Restore the data that is saved on the S-DAT. The data record is restored from the electronics memory to the S-DAT. Visibility depends on order options or device settings The local display only displays this option in an alarm condition.

11 Maintenance

Maintenance tasks

The device is maintenance-free. Modifications or repairs may only be carried out following consultation with an Endress+Hauser service organization. It is recommended to examine the device regularly for corrosion, mechanical wear and damage.

Exterior cleaning

Clean the device as follows:
- Use a dry or slightly damp lint-free cloth.
- Do not use sharp objects or aggressive cleaning agents.
- Do not use high-pressure steam.

Interior cleaning

No interior cleaning is required.

Services

Endress+Hauser offers a wide range of services for device maintenance, e.g. recalibration, maintenance service or device tests.

Endress+Hauser sales organizations can provide information about the services available.

12 Disposal

Removing the device

1. Disconnect the device from the supply voltage.
2. Remove all connecting cables.

⚠ WARNING

Process conditions can put staff at risk!

- ▶ Wear suitable protective equipment.
- ▶ Allow the device and pipe to cool.
- ▶ Empty the device and pipe so that they are unpressurized.
- ▶ Rinse the device and pipe if necessary.

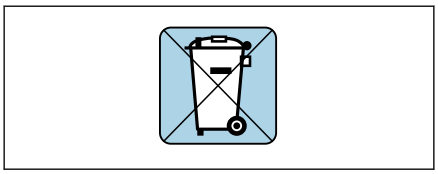
3. Remove the device correctly.

Disposing of the device

⚠ WARNING

Dangerous media can endanger staff and the environment!

- ▶ Ensure that the device and all cavities are free of medium residues that are hazardous to health or the environment, e.g. substances that have permeated into crevices or diffused through plastic.



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If required by the Directive 2012/19/EU of the European Parliament and the Council of 4 July 2012 on waste electrical and electronic equipment (WEEE), the device is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste.

- Do not dispose of devices bearing this marking as unsorted municipal waste. Instead, return them to Endress+Hauser for disposal under the applicable conditions.
- Observe applicable federal/national regulations.
- Ensure proper separation and reuse of the device components.
- Overview of installed materials: → *Materials*, 115

13 Technical data

Input

Measured variable

Direct measured variables	▪ Volume flow (proportional to induced voltage) ▪ Conductivity (order code for "Sensor Option", option CX)
Calculated measured variables	Mass flow

Operable flow range

Over 1000 : 1

Measuring range

Typically v = 0.01 to 10 m/s (0.03 to 33 ft/s) with specified measuring accuracy

Electrical conductivity:
- ≥ 5 µS/cm for liquids in general
- ≥ 20 µS/cm for demineralized water

Flow characteristic values in SI units: DN 15 to 125 (½ to 4")

Nominal diameter		Recommended flow	Factory settings		
		min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
[mm]	[in]	[dm³/min]	[dm³/min]	[dm³]	[dm³/min]
15	½	4 to 100	25	0.2	0.5
25	1	9 to 300	75	0.5	1
32	–	15 to 500	125	1	2
40	1 ½	25 to 700	200	1.5	3
50	2	35 to 1 100	300	2.5	5
65	–	60 to 2 000	500	5	8
80	3	90 to 3 000	750	5	12
100	4	145 to 4 700	1200	10	20
125	–	220 to 7 500	1850	15	30

Flow characteristic values in SI units: DN 150 to 600 (6 to 24")

Nominal diameter		Recommended flow	Factory settings		
		min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
[mm]	[in]	[m³/h]	[m³/h]	[m³]	[m³/h]
150	6	20 to 600	150	0.03	2.5
200	8	35 to 1 100	300	0.05	5
250	10	55 to 1 700	500	0.05	7.5
300	12	80 to 2 400	750	0.1	10
350	14	110 to 3 300	1 000	0.1	15
400	16	140 to 4 200	1 200	0.15	20

Nominal diameter		Recommended flow	Factory settings		
		min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
[mm]	[in]	[m³/h]	[m³/h]	[m³]	[m³/h]
450	18	180 to 5 400	1 500	0.25	25
500	20	220 to 6 600	2 000	0.25	30
600	24	310 to 9 600	2 500	0.3	40

Flow characteristic values in US units: ½ - 24" (DN 15 - 600)

Nominal diameter		Recommended flow	Factory settings		
		min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
[in]	[mm]	[gal/min]	[gal/min]	[gal]	[gal/min]
½	15	1.0 to 27	6	0.1	0.15
1	25	2.5 to 80	18	0.2	0.25
1 ½	40	7 to 190	50	0.5	0.75
2	50	10 to 300	75	0.5	1.25
3	80	24 to 800	200	2	2.5
4	100	40 to 1 250	300	2	4
6	150	90 to 2 650	600	5	12
8	200	155 to 4 850	1200	10	15
10	250	250 to 7 500	1500	15	30
12	300	350 to 10 600	2400	25	45
14	350	500 to 15 000	3600	30	60
16	400	600 to 19 000	4800	50	60
18	450	800 to 24 000	6000	50	90
20	500	1 000 to 30 000	7500	75	120
24	600	1 400 to 44 000	10500	100	180

Output

Output signal

Output versions

Order code for 020: output; input	Output version
Option B	▪ Current output 4 to 20 mA HART ▪ Pulse/frequency/switch output
Option C	▪ Current output 4 to 20 mA HART Ex i ▪ Pulse/frequency/switch output Ex i

Current output 4 to 20 mA HART

Signal mode	Choose via terminal assignment: ▪ Active ▪ Passive
Current range	Can be set to: ▪ 4 to 20 mA NAMUR ▪ 4 to 20 mA US ▪ 4 to 20 mA ▪ Fixed current
Max. output current	21.5 mA
Open-circuit voltage	DC < 28.8 V (active)
Max. input voltage	DC 30 V (passive)
Max. load	400 Ω
Resolution	1 µA
Damping	Configurable: 0 to 999.9 s
Assignable measured variables	▪ Off ▪ Volume flow ▪ Mass flow ▪ Conductivity* ▪ Noise* ▪ Coil current shot time* * Visibility depends on order options or device settings

Pulse/frequency/switch output

Function	Can be set to: ▪ Pulse output ▪ Frequency output ▪ Switch output
Version	Open collector: Passive
Input values	▪ DC 10.4 to 30 V ▪ Max. 140 mA
Voltage drop	▪ ≤ DC 2 V @ 100 mA ▪ ≤ DC 2.5 V @ max. input current

Pulse output	
Pulse width	Configurable: 0.05 to 2 000 ms
Max. pulse rate	10 000 Impulse/s
Pulse value	Configurable
Assignable measured variables	▪ Volume flow ▪ Mass flow

Frequency output	
Output frequency	Configurable: end value frequency 2 to 10 000 Hz (f_{max} = 12 500 Hz)
Damping	Configurable: 0 to 999.9 s
Pulse/pause ratio	1:1
Assignable measured variables	▪ Off ▪ Volume flow ▪ Mass flow ▪ Conductivity* ▪ Noise* ▪ Coil current shot time* ▪ Reference electrode potential against PE* * Visibility depends on order options or device settings

Switch output	
Switching behavior	Binary, conductive or non-conductive
Switching delay	Configurable: 0 to 100 s
Number of switching cycles	Unlimited

Assignable functions	▪ Off
	▪ On
	▪ Diagnostic behavior:
	  ▪ Alarm
	  ▪ Warning
	  ▪ Warning and alarm
	▪ Limit value:
	  ▪ Off
	  ▪ Volume flow
	  ▪ Mass flow
	  ▪ Flow velocity
	  ▪ Conductivity*
	  ▪ Corrected conductivity*
	  ▪ Totalizer 1…3
	▪ Flow direction monitoring
	▪ Status
	  ▪ Empty pipe detection
	  ▪ Low flow cut off
	* Visibility depends on order options or device settings

Signal on alarm

Output behavior in the event of a device alarm (failure mode)

HART

Device diagnostics	Device condition can be read out via HART Command 48

Current output 4 to 20 mA

4 to 20 mA	Selectable: ▪ Min. value: 3.59 mA ▪ Max. value: 21.5 mA ▪ Freely definable value between: 3.59 to 21.5 mA ▪ Actual value ▪ Last valid value

Pulse/frequency/switch output

Pulse output	Selectable: ▪ Actual value ▪ No pulses
Frequency output	Selectable: ▪ Actual value ▪ 0 Hz ▪ Defined value: 0 to 12 500 Hz
Switch output	Selectable: ▪ Current status ▪ Open ▪ Closed

Low flow cut off

The switch points for low flow cut off are user-selectable.

Ex connection data

Pay attention to the documentation on Ex connection values .

Safety-related values and intrinsically safe values: Safety Instructions (XA)

Galvanic isolation

The outputs are galvanically isolated from one another and from earth.

Protocol-specific data

Bus structure	The HART signal overlays the 4 to 20 mA current output.
Manufacturer ID	0x11
Device type ID	0x71
HART protocol revision	7

Device description files (DTM, DD)	Information and files under: www.endress.com
HART load	At least 250 Ω
System integration	Measured variables via HART protocol

Power supply

Terminal assignment

The terminal assignment is documented on an adhesive label.

The following terminal assignment is available:

Current output 4 to 20 mA HART (active) and pulse/frequency/switch output

Supply voltage		Output 1				Output 2	
1 (+)	2 (–)	26 (+)	27 (–)	24 (+)	25 (–)	22 (+)	23 (–)
L/+	N/–	Current output 4 to 20 mA HART (active)		–		Pulse/frequency/switch output (passive)	

Current output 4 to 20 mA HART (passive) and pulse/frequency/switch output

Supply voltage		Output 1				Output 2	
1 (+)	2 (–)	26 (+)	27 (–)	24 (+)	25 (–)	22 (+)	23 (–)
L/+	N/–	–		Current output 4 to 20 mA HART (passive)		Pulse/frequency/switch output (passive)	

Supply voltage

Order code for "Power supply"	Terminal voltage		Frequency range
Option **D**	DC 24 V	–20 to +30 %	–
Option **E**	AC 100 to 240 V	–15 to +10 %	50/60 Hz,±5 Hz
Option **I**	DC 24 V	–20 to +30 %	–
	AC 100 to 240 V	–15 to +10 %	50/60 Hz, ±5 Hz
Option **M** non-hazardous area	DC 24 V	–20 to +30 %	–
	AC 100 to 240 V	–15 to +10 %	50/60 Hz, ±5 Hz

Power consumption

- Transmitter: max. 10 W (active power)
- Switch-on current: max. 36 A (< 5 ms) as per NAMUR Recommendation NE 21

Current consumption

- Max. 400 mA (24 V)
- Max. 200 mA (110 V, 50/60 Hz; 230 V, 50/60 Hz)

Power supply failure

- Totalizers stop at the last value measured.
- Device configuration remains unchanged.
- Error messages (incl. total operated hours) are stored.

Terminals

Spring terminals
- Suitable for strands and strands with ferrules.
- Conductor cross-section 0.2 to 2.5 mm² (24 to 12 AWG).

Cable entries

- Cable gland: M20 × 1.5 for cable Ø6 to 12 mm (0.24 to 0.47 in)
- Thread for cable entry:
  - NPT ½"
  - G ½", G ½" Ex d
  - M20

Overvoltage protection

Mains voltage fluctuations	→ *Supply voltage*, 🖹 100
Overvoltage category	Overvoltage category II
Short-term, temporary overvoltage	Between cable and neutral conductor up to 1200 V for max. 5s
Long-term, temporary overvoltage	Up to 500 V between cable and ground

Cable specification

Requirements for connecting cable

Electrical safety

As per applicable national regulations.

Permitted temperature range

- Observe the installation guidelines that apply in the country of installation.
- The cables must be suitable for the minimum temperatures and maximum temperatures to be expected.

Power supply cable (incl. conductor for the inner ground terminal)

- A standard installation cable is sufficient.
- Provide grounding according to applicable national codes and regulations.

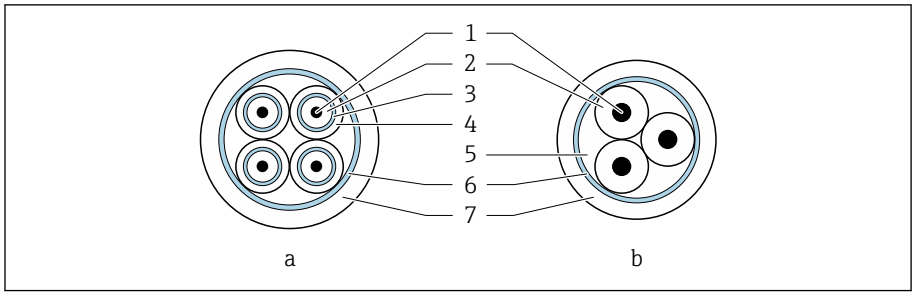
Signal cable

- Current output 4 to 20 mA HART:
  A shielded cable is recommended, observe the grounding concept of the facility.
- Pulse/frequency/switch output:
  Standard installation cable

Ground cable requirements

Copper wire: at least 6 mm² (0.0093 in²)

Connecting cable requirements



8 *Cable cross-section*

a *Electrode cable*
b *Coil current cable*
1 *Core*
2 *Core insulation*
3 *Core shield*
4 *Core jacket*
5 *Core reinforcement*
6 *Cable shield*
7 *Outer jacket*

Armored connecting cable
Armored connecting cables with additional, metal reinforcing braid can be ordered from Endress+Hauser. Armored connecting cables are used:
- When laying the cable directly in the ground
- Where there is a risk of damage from rodents
- If using the device below IP68 degree of protection

Electrode cable

Design	3×0.38 mm² (20 AWG) with common, braided copper shield (Ø ~ 9.5 mm (0.37 in)) and individual shielded cores If using the empty pipe detection (EPD) function: 4×0.38 mm² (20 AWG)) with common, braided copper shield (Ø ~ 9.5 mm (0.37 in)) and individual shielded cores
Conductor resistance	≤ 50 Ω/km (0.015 Ω/ft)
Capacitance: core/shield	≤ 420 pF/m (128 pF/ft)
Cable length	Depends on the medium conductivity: maximum 200 m (656 ft)
Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft) or variable length: maximum 200 m (656 ft) Armored cables: variable length up to maximum 200 m (656 ft)
Operating temperature	–20 to +80 °C (–4 to +176 °F)

Coil current cable

Design	3×0.38 mm² (20 AWG) with common, braided copper shield (Ø ~ 9.5 mm (0.37 in)) and individual shielded cores
Conductor resistance	≤ 37 Ω/km (0.011 Ω/ft)
Capacitance: core/shield	≤ 120 pF/m (37 pF/ft)
Cable length	Depends on the medium conductivity, max. 200 m (656 ft)

Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft) or variable length up to max. 200 m (656 ft) Armored cables: variable length up to max. 200 m (656 ft)
Operating temperature	–20 to +80 °C (–4 to +176 °F)
Test voltage for cable insulation	≤ AC 1 433 V rms 50/60 Hz or ≥ DC 2 026 V

Performance characteristics

Reference operating conditions

- Error limits based on ISO 20456:2017
- Water, typically: +15 to +45 °C (+59 to +113 °F); 0.5 to 7 bar (73 to 101 psi)
- Data as indicated in the calibration protocol
- Accuracy based on accredited calibration rigs according to ISO 17025

To obtain measured errors, use the *Applicator* sizing tool → *Service-specific accessory* , 155

Maximum measured error

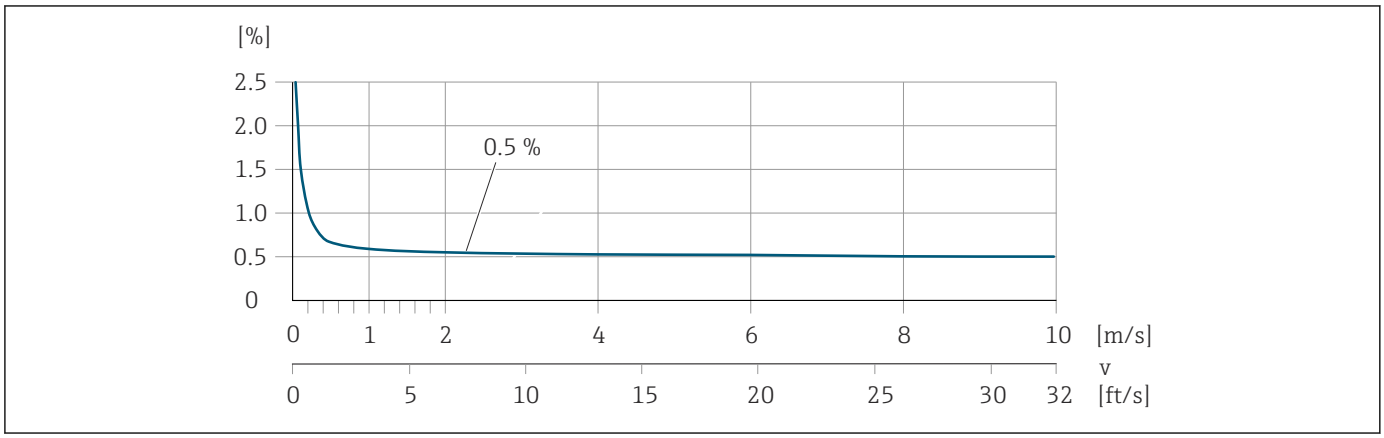
o. r. = of reading

Error limits under reference operating conditions

Volume flow

±0.5 % o. r.±1 mm/s (±0.04 in/s)

Fluctuations in the supply voltage do not have any effect within the specified range.



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Electrical conductivity

Max. measured error not specified.

Accuracy of outputs

Current output	±5 µA
Pulse/frequency output	Max. ±100 ppm o. r. (across the entire ambient temperature range)

Repeatability

Volume flow	Max. ±0.1 % o. r. ± 0.5 mm/s (0.02 in/s)
Electrical conductivity	Max. ±5 % o. r. (5 to 100 000 µS/cm)

Influence of ambient temperature

Current output	Temperature coefficient max. 1 µA/°C
Pulse/frequency output	No additional effect. Is included in the accuracy.

Environment

Ambient temperature range

Transmitter	−40 to +60 °C (−40 to +140 °F)
Local display	−20 to +60 °C (−4 to +140 °F) The readability of the display may be impaired at temperatures outside the temperature range.
Sensor	Process connection, carbon steel: −10 to +60 °C (+14 to +140 °F) Process connection, stainless steel: −40 to +60 °C (−40 to +140 °F)
Liner	Do not exceed or fall below the permitted temperature range of the liner .

Dependency of ambient temperature on medium temperature → *Medium temperature range*, 107

If using the device in hazardous areas, observe the "Safety Instructions" documentation.

Storage temperature

The storage temperature corresponds to the ambient temperature range of the transmitter and sensor.

Relative humidity

The device is suitable for use in outdoor and indoor areas with a relative humidity of 5 to 95%.

Operating height

According to EN 61010-1
- Without overvoltage protection: ≤ 2 000 m
- With overvoltage protection: > 2 000 m

Degree of protection

Transmitter	▪ IP66/67, Type 4X enclosure, suitable for pollution degree 4 ▪ Open housing: IP20, Type 1 enclosure, suitable for pollution degree 2	
Sensor	IP66/67, Type 4X enclosure, suitable for pollution degree 4	
Optional sensor		
Order code for "Sensor option", option CB, CC	IP68, Type 6P enclosure Fully welded, with protective coating as per EN ISO 12944 C5-M and EN 60529	Use of device under water at a maximum water depth of: ▪ 3 m (10 ft): permanent use ▪ 10 m (30 ft): max. 48 hours

Order code for "Sensor option", option CE, CG	IP68, type 6P enclosure Fully welded, with protective coating as per EN ISO 12944 Im2/Im3 and EN 60529	Use of the device in buried applications, under water and in saline water at a maximum water depth of: ▪ 3 m (10 ft): permanent use ▪ 10 m (30 ft): max. 48 hours ▪ Use of device under water at a maximum water depth of: 10 m (30 ft): max. 48 hours ▪ Use of device in buried applications
Order code for "Sensor option", option CQ	IP68, type 6P, temporarily waterproof	Temporary use of the device under non-corrosive water at a maximum water depth of: 3 m (10 ft): max. 168 hours

Vibration-resistance and shock-resistance

Compact version

Vibration, sinusoidal ▪ Following IEC 60068-2-6 ▪ 20 cycles per axis	2 to 8.4 Hz 8.4 to 2 000 Hz	3.5 mm peak 1 g peak
Vibration, broad-band random ▪ Following IEC 60068-2-64 ▪ 120 min per axis	10 to 200 Hz 200 to 2 000 Hz	0.003 g^2/Hz 0.001 g^2/Hz (1.54 g rms)
Shocks, half-sine ▪ Following IEC 60068-2-27 ▪ 3 positive and 3 negative shocks	6 ms 30 g	

Shock
Due to rough handling according to IEC 60068-2-31.

Remote version (sensor)

Vibration, sinusoidal ▪ Following IEC 60068-2-6 ▪ 20 cycles per axis	2 to 8.4 Hz 8.4 to 2 000 Hz	7.5 mm peak 2 g peak
Vibration, broad-band random ▪ Following IEC 60068-2-6 ▪ 120 min per axis	10 to 200 Hz 200 to 2 000 Hz	0.01 g^2/Hz 0.003 g^2/Hz (2.7 g rms)
Shocks, half-sine ▪ Following IEC 60068-2-6 ▪ 3 positive and 3 negative shocks	6 ms 50 g	

Shock
Due to rough handling according to IEC 60068-2-31.

Electromagnetic compatibility (EMC)

As per IEC/EN 61326 and NAMUR Recommendation NE 21.

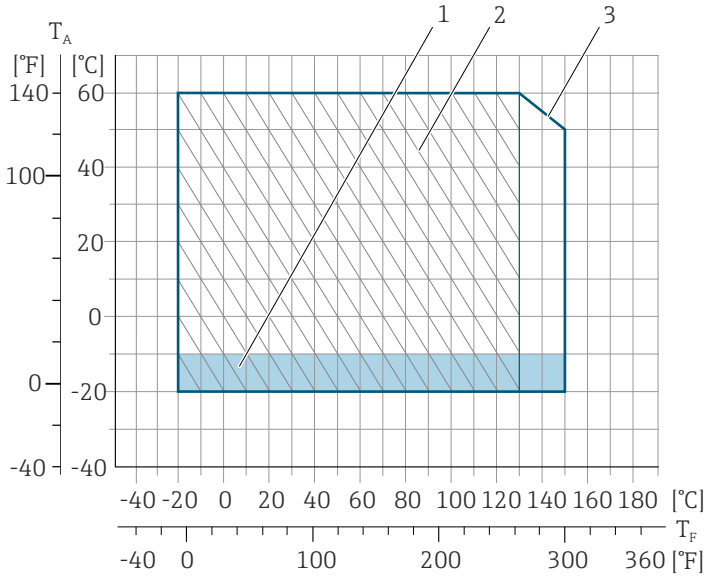
For more information: Declaration of Conformity

Process

Medium temperature range

The medium temperature range depends on the liner.

PFA, DN 25 to 200 (1 to 8")	−20 to +150 °C (−4 to +302 °F)



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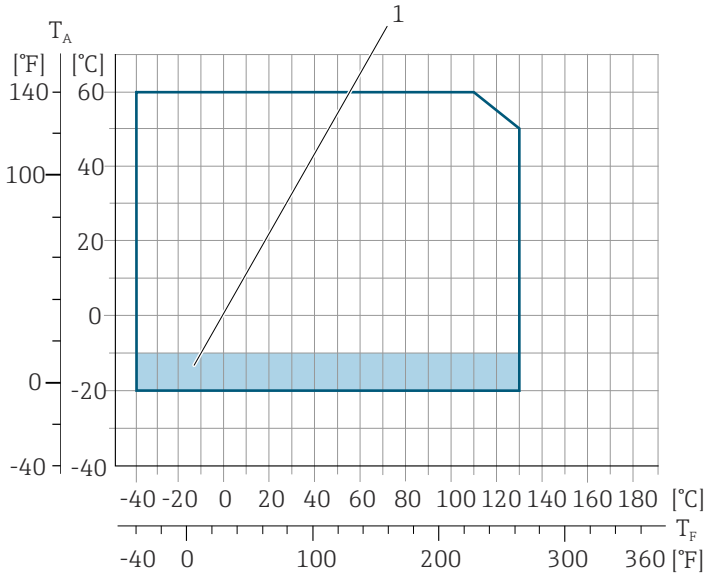
T_A Ambient temperature
T_F Medium temperature
1 Colored area: the ambient temperature range −10 to −20 °C (+14 to −4 °F) applies to stainless flanges only
2 Hatched area: harsh environment only for medium temperature range −20 to +130 °C (−4 to +266 °F)
3 −20 to +150 °C (−4 to +302 °F)

PTFE	▪ −20 to +110 °C (−4 to +230 °F) (order code for "Liner", option 8) ▪ −40 to +130 °C (−40 to +266 °F) (order code for "Liner", option E)



A0043555

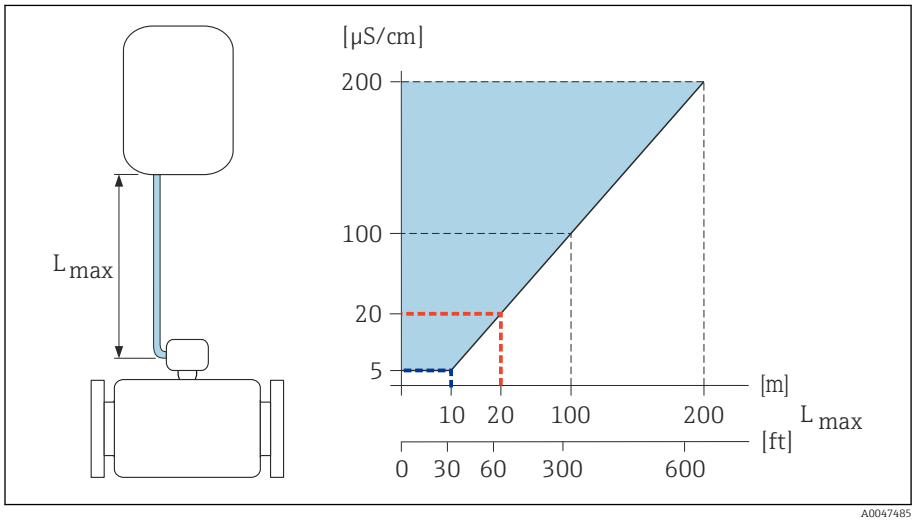
T_A Ambient temperature
T_F Medium temperature
1 Colored area: the ambient temperature range of −10 to −20 °C (+14 to −4 °F) applies to stainless flanges only

Conductivity

The minimum conductivity is:
- 5 µS/cm for liquids in general
- 20 µS/cm for demineralized water

The following basic conditions must be observed for < 20 µS/cm:
- Order code 013 for "Functionality", option D "Extended transmitter" and higher output signal damping is recommended for values under 20 µS/cm.
- Observe the maximum permitted cable length L_{max}. This length is determined by the conductivity of the medium.
- With order code 013 "Functionality", option A "Standard transmitter" and empty pipe detection (EPD) switched on, the minimum conductivity is 20 µS/cm.
- With order code 013 "Functionality", option A "Standard transmitter" - remote version, empty pipe detection may not be activated if L_{max} > 20 m.

Note that in the case of the remote version, the minimum conductivity depends on the cable length.



9 *Permitted length of connecting cable*

Colored area = permitted range
L_{max} = length of connecting cable in [m] ([ft])
[µS/cm] = medium conductivity
Red line = order code 013 "Functionality", option A "Standard transmitter"
Blue line = order code 013 "Functionality", option D "Extended transmitter"

Flow limit

Pipe diameter and flow rate determine the nominal diameter of the sensor.

The flow velocity is increased by reducing the sensor nominal diameter.

2 to 3 m/s (6.56 to 9.84 ft/s)	Optimum flow velocity
v < 2 m/s (6.56 ft/s)	For abrasive media, e.g. potter's clay, lime milk, ore slurry
v > 2 m/s (6.56 ft/s)	For media producing buildup, e.g. wastewater sludge

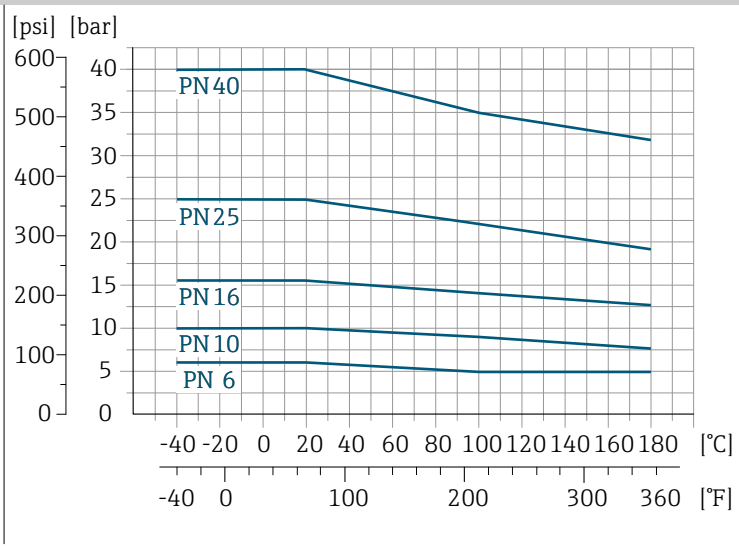
Pressure-temperature ratings

Maximum permitted medium pressure as a function of the medium temperature.

The data relate to all pressure bearing parts of the device.

Fixed flange according to EN 1092-1

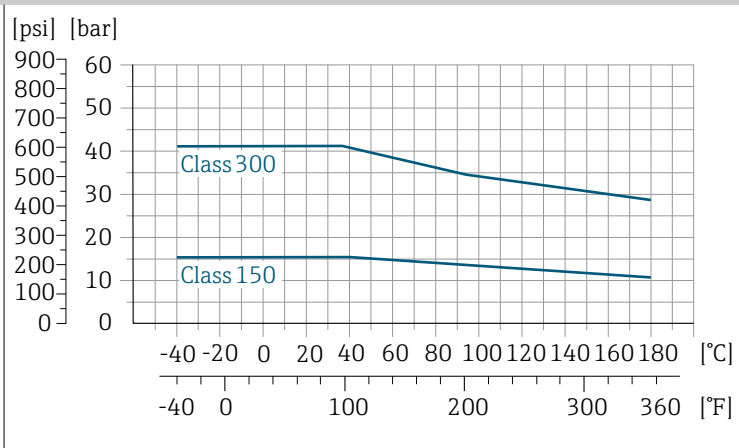
Stainless steel (−20 °C (−4 °F))
Carbon steel (−10 °C (14 °F))



A0029391-EN

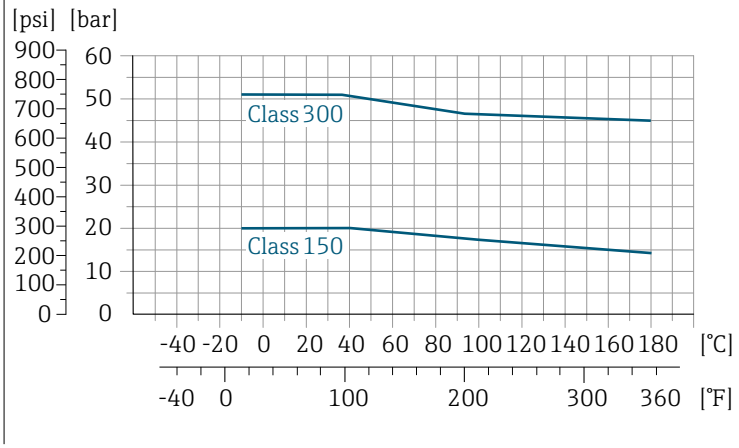
Fixed flange according to ASME B16.5

Stainless steel



A0029394-EN

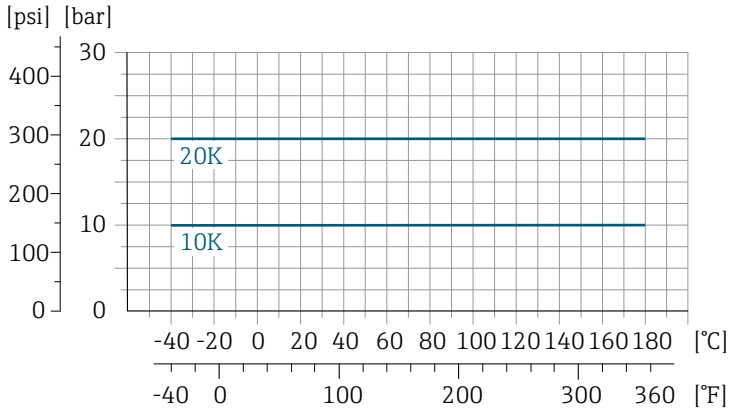
Carbon steel



A0029393-EN

Fixed flange according to JIS B2220

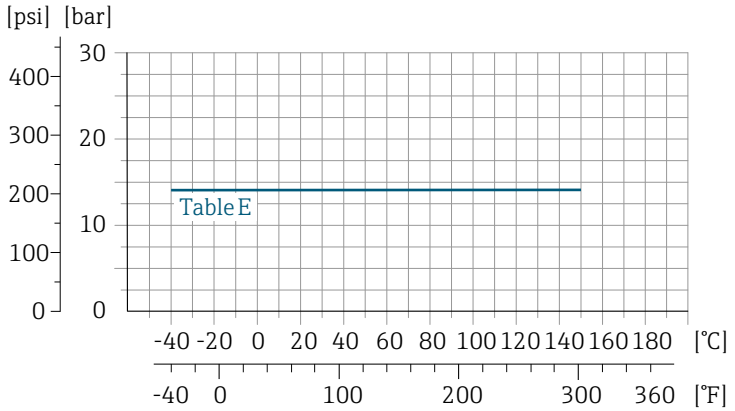
Stainless steel (−20 °C (−4 °F))
Carbon steel (−10 °C (14 °F))



A0029397-EN

Fixed flange according to AS 2129

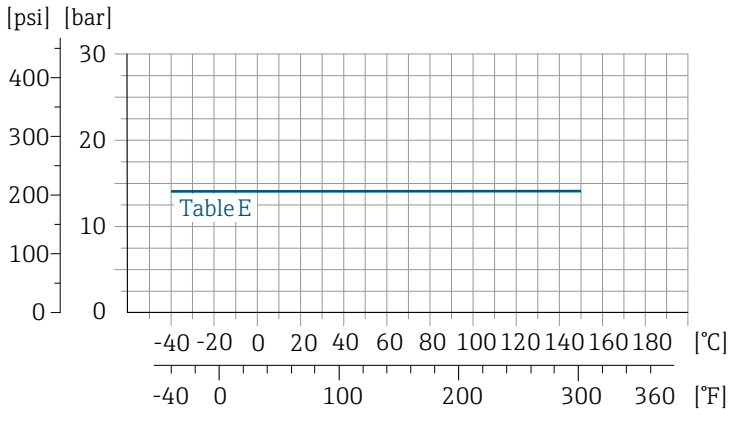
Carbon steel



A0029398-EN

Fixed flange according to AS 4087

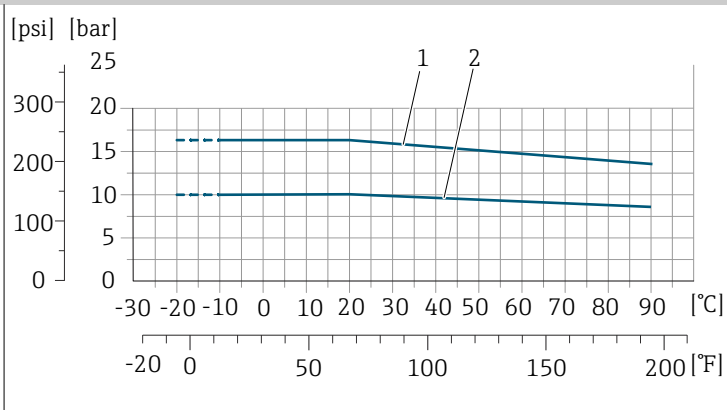
Carbon steel



A0029398-EN

Lap joint flange/lap joint flange, stamped plate according to EN 1092-1 and ASME B16.5

Stainless steel (−20 °C (−4 °F))
Carbon steel (−10 °C (14 °F))



1 Lap joint flange PN16/Class150
2 Lap joint flange, stamped plate PN10, lap joint flange PN10

Pressure tightness

Limit values for the absolute pressure depending on the liner and medium temperature

PFA	Nominal diameter		Absolute pressure in [mbar] ([psi])		
	[mm]	[in]	+25 °C (+77 °F)	+80 °C (+176 °F)	+100 to +180 °C (+212 to +356 °F)
	25	1	0 (0)	0 (0)	0 (0)
	32	–	0 (0)	0 (0)	0 (0)
	40	1 ½	0 (0)	0 (0)	0 (0)
	50	2	0 (0)	0 (0)	0 (0)
	65	–	0 (0)	0 (0)	0 (0)
	80	3	0 (0)	0 (0)	0 (0)
	100	4	0 (0)	0 (0)	0 (0)
	125	–	0 (0)	0 (0)	0 (0)
	150	6	0 (0)	0 (0)	0 (0)
	200	8	0 (0)	0 (0)	0 (0)

PTFE	Nominal diameter		Limit values for absolute pressure in [mbar] ([psi]) for medium temperatures:			
	[mm]	[in]	+25 °C (+77 °F)	+80 °C (+176 °F)	+100 °C (+212 °F)	+130 °C (+266 °F)
	15	½	0 (0)	0 (0)	0 (0)	100 (1.45)
	25	1	0 (0)	0 (0)	0 (0)	100 (1.45)
	32	–	0 (0)	0 (0)	0 (0)	100 (1.45)
	40	1 ½	0 (0)	0 (0)	0 (0)	100 (1.45)
	50	2	0 (0)	0 (0)	0 (0)	100 (1.45)
	65	–	0 (0)	–	40 (0.58)	130 (1.89)
	80	3	0 (0)	–	40 (0.58)	130 (1.89)
	100	4	0 (0)	–	135 (1.96)	170 (2.47)
	125	–	135 (1.96)	–	240 (3.48)	385 (5.58)
	150	6	135 (1.96)	–	240 (3.48)	385 (5.58)

PTFE	Nominal diameter		Limit values for absolute pressure in [mbar] ([psi]) for medium temperatures:			
	[mm]	[in]	+25 °C (+77 °F)	+80 °C (+176 °F)	+100 °C (+212 °F)	+130 °C (+266 °F)
	200	8	200 (2.90)	–	290 (4.21)	410 (5.95)
	250	10	330 (4.79)	–	400 (5.80)	530 (7.69)
	300	12	400 (5.80)	–	500 (7.25)	630 (9.14)
	350	14	470 (6.82)	–	600 (8.70)	730 (10.6)
	400	16	540 (7.83)	–	670 (9.72)	800 (11.6)
	450	18	No negative pressure permitted!			
	500	20	No negative pressure permitted!			
	600	24	No negative pressure permitted!			

Pressure loss

- No pressure loss: transmitter installed in a pipe with the same nominal diameter.
- Pressure loss information when adapters are used → *Adapters*, 📄 30

Mechanical construction

Weight

All values refer to devices with flanges with a standard pressure rating.
Weight data are guideline values. The weight may be lower than indicated depending on the pressure rating and design.

Different values due to different transmitter versions:
Transmitter version for the hazardous area:+1 kg (+2.2 lbs)
Transmitter version, order code for "Housing", option M "Polycarbonate": −1 kg (−2.2 lbs)

Transmitter remote version
- Polycarbonate: 1.4 kg (3.1 lbs)
- Aluminum: 2.4 kg (5.3 lbs)

Sensor remote version
Aluminum sensor connection housing: see the information in the following table.

Weight in SI units

Nominal diameter		EN (DIN), AS [1]		ASME		JIS	
[mm]	[in]	Pressure rating	[kg]	Pressure rating	[kg]	Pressure rating	[kg]
15	½	PN 40	7.2	Class 150	7.2	10K	4.5
25	1	PN 40	8.0	Class 150	8.0	10K	5.3
32	–	PN 40	8.7	Class 150	–	10K	5.3
40	1 ½	PN 40	10.1	Class 150	10.1	10K	6.3
50	2	PN 40	11.3	Class 150	11.3	10K	7.3
65	–	PN 16	12.7	Class 150	–	10K	9.1
80	3	PN 16	14.7	Class 150	14.7	10K	10.5
100	4	PN 16	16.7	Class 150	16.7	10K	12.7
125	–	PN 16	22.2	Class 150	–	10K	19
150	6	PN 16	26.2	Class 150	26.2	10K	22.5
200	8	PN 10	45.7	Class 150	45.7	10K	39.9
250	10	PN 10	65.7	Class 150	75.7	10K	67.4
300	12	PN 10	70.7	Class 150	111	10K	70.3
350	14	PN 10	105.7	Class 150	176	10K	79
400	16	PN 10	120.7	Class 150	206	10K	100
450	18	PN 10	161.7	Class 150	256	10K	128
500	20	PN 10	156.7	Class 150	286	10K	142
600	24	PN 10	208.7	Class 150	406	10K	188

1) For flanges according to AS, only DN 25 and 50 are available.

Weight in US units

Nominal diameter		ASME	
[mm]	[in]	Pressure rating	[lbs]
15	½	Class 150	15.9
25	1	Class 150	17.6

Nominal diameter		ASME	
[mm]	[in]	Pressure rating	[lbs]
40	1 ½	Class 150	22.3
50	2	Class 150	24.9
80	3	Class 150	32.4
100	4	Class 150	36.8
150	6	Class 150	57.7
200	8	Class 150	101
250	10	Class 150	167
300	12	Class 150	244
350	14	Class 150	387
400	16	Class 150	454
450	18	Class 150	564
500	20	Class 150	630
600	24	Class 150	895

Measuring pipe specification

Nominal diameter		Rating					Process connection internal diameter			
		EN (DIN)	ASME	AS 2129	AS 4087	JIS	PFA		PTFE	
[mm]	[in]	[bar]	[psi]	[bar]	[bar]	[bar]	[mm]	[in]	[mm]	[in]
15	½	PN 40	Class 150	–	–	20K	–	–	15	0.59
25	1	PN 40	Class 150	Table E	–	20K	23	0.91	26	1.02
32	–	PN 40	–	–	–	20K	32	1.26	35	1.38
40	1 ½	PN 40	Class 150	–	–	20K	36	1.42	41	1.61
50	2	PN 40	Class 150	Table E	PN 16	10K	48	1.89	52	2.05
65	–	PN 16	–	–	–	10K	63	2.48	67	2.64
80	3	PN 16	Class 150	–	–	10K	75	2.95	80	3.15
100	4	PN 16	Class 150	–	–	10K	101	3.98	104	4.09
125	–	PN 16	–	–	–	10K	126	4.96	129	5.08
150	6	PN 16	Class 150	–	–	10K	154	6.06	156	6.14
200	8	PN 10	Class 150	–	–	10K	201	7.91	202	7.95
250	10	PN 10	Class 150	–	–	10K	–	–	256	10.1
300	12	PN 10	Class 150	–	–	10K	–	–	306	12.0
350	14	PN 10	Class 150	–	–	10K	–	–	337	13.3
400	16	PN 10	Class 150	–	–	10K	–	–	387	15.2
450	18	PN 10	Class 150	–	–	10K	–	–	432	17.0
500	20	PN 10	Class 150	–	–	10K	–	–	487	19.2
600	24	PN 10	Class 150	–	–	10K	–	–	593	23.3

Materials

Transmitter housing	
Order code for "Housing"	▪ Option A: aluminum, AlSi10Mg, coated ▪ Option M: polycarbonate
Window material	▪ Order code for "Housing" option A: glass ▪ Order code for "Housing" option M: polycarbonate
Sensor connection housing	
	Aluminum, AlSi10Mg, coated
Cable glands and entries	
Cable gland M20×1.5	▪ Non-hazardous area: plastic ▪ Hazardous area: brass
Adapter for cable entry with female thread G ½" or NPT ½"	Nickel-plated brass
Connecting cable for remote version	
	Electrode and coil current cable: PVC cable with copper shield
Sensor housing	
DN 25 to 300 (1 to 12")	▪ Aluminum half-shell housing: aluminum, AlSi10Mg, coated ▪ Fully welded carbon steel housing with protective varnish
DN 350 to 600 (14 to 24")	Fully welded carbon steel housing with protective varnish
Measuring tubes	
DN 25 to 600 (1 to 24")	Stainless steel: 1.4301, 1.4306, 304, 304L
Liner	
DN 25 to 200 (1 to 8")	PFA
DN 15 to 600 (1 to 24")	PTFE
Electrodes	
	▪ 1.4435 (316L) ▪ Alloy C22, 2.4602 (UNS N06022) ▪ Tantalum (only measuring electrode) ▪ Platinum (only measuring electrode)
Seals	
	As per DIN EN 1514-1, Form IBC

Process connections	
EN 1092-1 (DIN 2501)	Fixed flange ▪ Carbon steel: ▪ DN ≤ 300: S235JRG2, S235JR+N, P245GH, A105, E250C ▪ DN 350 to 600: P245GH, S235JRG2, A105, E250C ▪ Stainless steel: ▪ DN ≤ 300: 1.4404, 1.4571, F316L ▪ DN 350 to 600: 1.4571, F316L, 1.4404 Lap joint flange ▪ Carbon steel DN ≤ 300: S235JRG2, A105, E250C ▪ Stainless steel DN ≤ 300: 1.4306,1.4404, 1.4571, F316L Lap joint flange, stamped plate ▪ Carbon steel DN ≤ 300: S235JRG2 similar to S235JR+AR or 1.0038 ▪ Stainless steel DN ≤ 300: 1.4301 similar to 304
ASME B16.5	▪ Carbon steel: A105 ▪ Stainless steel: F316L
JIS B2220	▪ Carbon steel: A105, A350 LF2 ▪ Stainless steel: F316L
AS 2129	Carbon steel: A105, E250C, P235GH, P265GH, S235JRG2
AS 4087	Carbon steel: A105, P265GH, S275JR

Accessories	
Protective cover	Stainless steel, 1.4404 (316L)
Pipe mounting set	Stainless steel 1.4301 (304)
Wall mounting kit	Stainless steel 1.4301 (304)
Grounding rings	15 to 1200 mm (½ to 48 in) ▪ Stainless steel, 1.4435 (316L) ▪ Alloy C22, 2.4602 (UNS N06022)

Fitted electrodes

Standard electrodes:
- Measuring electrodes
- Reference electrodes
- Empty pipe detection electrodes

Surface roughness

All data relate to parts in contact with medium.

Stainless steel electrodes, 1.4435 (F316L); Alloy C22, 2.4602 (UNS N06022), platinum , tantalum
≤ 0.3 to 0.5 µm (11.8 to 19.7 µin)

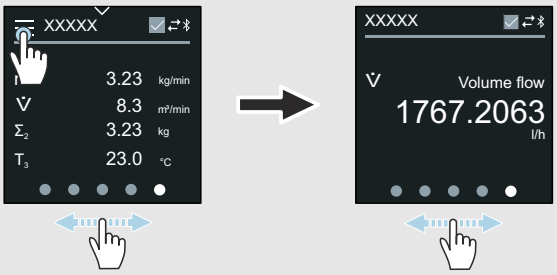
Liner with PFA:
≤ 0.4 µm (15.7 µin)

Local display

Operating concept

Operation method	▪ Operation via local display with touch screen. ▪ Operation via SmartBlue App.
Menu structure	Operator-oriented menu structure for user-specific tasks: ▪ Diagnostics ▪ Application ▪ System ▪ Guidance ▪ Language
Commissioning	▪ Commissioning via a guided menu (**Commissioning** wizard). ▪ Menu guidance with interactive help function for individual parameters.
Reliable operation	▪ Operation in local language. ▪ Uniform operating philosophy in device and in the SmartBlue App. ▪ Write protection ▪ When electronics modules are replaced: configurations are transferred using the T-DAT Backup device memory. The device memory contains process data, device data and the event logbook. No reconfiguration is necessary.
Diagnostic behavior	Efficient diagnostic behavior increases measurement availability: ▪ Open troubleshooting measures via local display and SmartBlue App. ▪ Diverse simulation options. ▪ Logbook of events that have occurred.

Operating options

Local display	 A0042957 Display elements: ▪ LCD touch screen ▪ Depends on the orientation, automatic alignment of local display. ▪ Configuration of display format for measured variables and status variables. Operating elements: ▪ Touch screen ▪ Local display can also be accessed in the hazardous area.
SmartBlue App	▪ The SmartBlue App allows the user to put devices into operation and operate them. ▪ Based on Bluetooth. ▪ No separate driver required. ▪ Available for mobile handheld terminals, tablets and smartphones. ▪ Suitable for convenient and secure access to devices in hard-to-reach locations or in hazardous areas. ▪ Can be used within a 20 m (65.6 ft) radius of the device. ▪ Encrypted and secure data transmission. ▪ No data loss during commissioning and maintenance. ▪ Diagnostic information and process information in real time.

Operating tools

Operating tools	Operating unit	Interface	Additional information
DeviceCare SFE100	▪ Notebook ▪ PC ▪ Tablet with Microsoft Windows system	▪ CDI service interface ▪ Fieldbus protocol	Innovation brochure IN01047S
FieldCare SFE500	▪ Notebook ▪ PC ▪ Tablet with Microsoft Windows system	▪ CDI service interface ▪ Fieldbus protocol	Operating Instructions BA00027S and BA00059S
SmartBlue App	▪ Devices with iOS: iOS9.0 or higher ▪ Devices with Android: Android 4.4 KitKat or higher	Bluetooth	Endress+HauserSmartBlue App: ▪ Google Playstore (Android) ▪ iTunes Apple Shop (iOS devices)
Device Xpert	Field Xpert SFX 100/350/370	HART fieldbus protocol	Operating Instructions BA01202S

Certificates and approvals

Ex approval

- ATEX
- IECEx
- cCSAus
- EAC
- NEPSI
- INMETRO
- JPN

Non-Ex approval

- cCSAus
- EAC
- UK
- KC

Pressure Equipment Directive

- CRN
- PED Cat. II/III

HART certification

The device is certified and registered by the FieldComm Group. The measuring system meets all the requirements of the following specifications:
- Certified according to HART 7
- The device can also be operated with certified devices of other manufacturers (interoperability).

Radio approval

The device has radio approvals.

Additional approvals

- Food Contact Materials Regulation (EC) 1935/2004
  A declaration for a specific serial number that confirms compliance with the requirements of (EC) 1935/2004 is only generated for measuring devices with the order code for "Test, Certificate", option J1 "EU Food Contact Materials (EC) 1935/2004.
- FDA
  A declaration for a specific serial number that confirms compliance with FDA requirements is only generated for measuring devices with the order code for "Test, Certificate", option J2 "US Food Contact Materials FDA CFR 21".
- USP Class VI
- TSE/BSE Certificate of Suitability
- VDS (for stationary fire extinguishing systems)

Other standards and guidelines

- IEC/EN 60529
  Degrees of protection provided by enclosures (IP code)
- IEC/EN 60068-2-6
  Environmental influences: Test procedure - Test Fc: vibrate (sinusoidal)
- IEC/EN 60068-2-31
  Environmental influences: Test procedure - Test Ec: shocks due to rough handling, primarily for devices.
- IEC/EN 61010-1
  Safety requirements for electrical equipment for measurement, control and laboratory use - general requirements.
- CAN/CSA-C22.2 No. 61010-1-12
  Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- IEC/EN 61326
  Emission in accordance with Class A requirements. Electromagnetic compatibility (EMC requirements)
- ANSI/ISA-61010-1 (82.02.01)
  Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- NAMUR NE 21
  Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment.
- NAMUR NE 32
  Data retention in the event of a power failure in field and control instruments with microprocessors.
- NAMUR NE 43
  Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.
- NAMUR NE 53
  Software of field devices and signal-processing devices with digital electronics.
- NAMUR NE 105
  Specifications for integrating fieldbus devices in engineering tools for field devices.
- NAMUR NE 107
  Self-monitoring and diagnosis of field devices.
- NAMUR NE 131
  Requirements for field devices for standard applications.
- ETSI EN 300 328
  Guidelines for 2.4 GHz radio components
- EN 301489
  Electromagnetic compatibility and radio spectrum matters (ERM).

Application packages

Use

Many different application packages are available to enhance the functionality of the device. Such packages might be needed to address safety aspects or specific application requirements.

The application packages can be ordered with the device or subsequently from Endress+Hauser. Detailed information on the relevant order code is available from your local Endress+Hauser sales organization or on the product page of the Endress+Hauser website: www.endress.com.

Heartbeat Verification + Monitoring

Heartbeat Verification

Availability depends on the product structure.

Meets the requirement for traceable verification to DIN ISO 9001:2008 Chapter 7.6 a) "Control of monitoring and measuring equipment":
- Functional testing in the installed state without interrupting the process.
- Traceable verification results on request, including a report.
- Simple testing process with local operation or other operating interfaces.
- Clear measuring point assessment (pass/fail) with high test coverage within the framework of manufacturer specifications.
- Extension of calibration intervals according to operator's risk assessment.

Heartbeat Monitoring

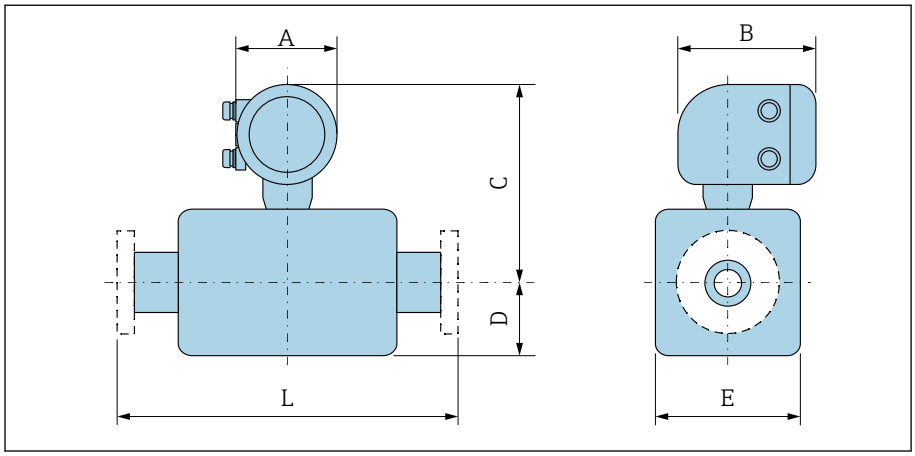
Availability depends on the product structure.

Heartbeat Monitoring continuously supplies data, which are characteristic of the measuring principle, to an external condition monitoring system for the purpose of preventive maintenance or process analysis. These data enable the operator to:
- Draw conclusions - using these data and other information - about the impact the process influences, e.g. corrosion, abrasion, formation of buildup, have on the measuring performance over time.
- Schedule servicing in time.
- Monitor the process quality or product quality, e.g. gas pockets.

14 Dimensions in SI units

Compact version

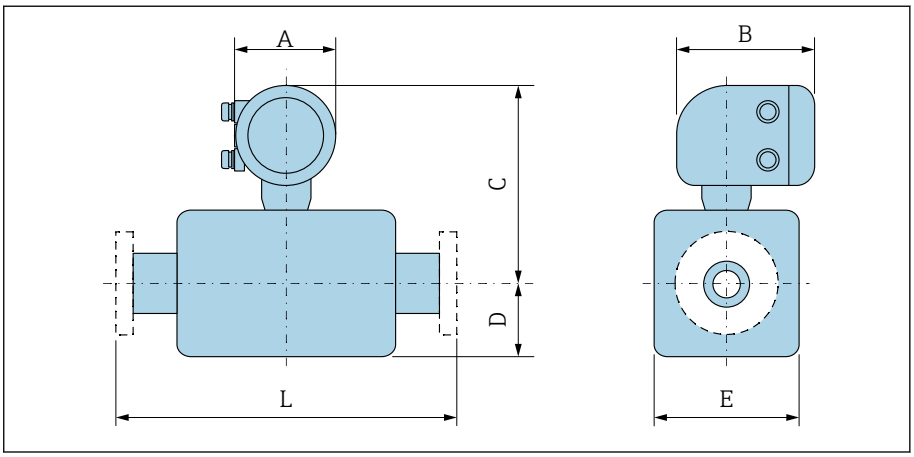
Order code for "Housing", option A "Aluminum, coated"



DN		A [1]	B	C [2]	D	E	L [3]
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
15	½	139	178	258	84	120	200
25	1	139	178	258	84	120	200
32	–	139	178	258	84	120	200
40	1 ½	139	178	258	84	120	200
50	2	139	178	258	84	120	200
65	–	139	178	283	109	180	200
80	3	139	178	283	109	180	200
100	4	139	178	283	109	180	250
125	–	139	178	323	150	260	250
150	6	139	178	323	150	260	300
200	8	139	178	348	180	324	350
250	10	139	178	373	205	400	450
300	12	139	178	398	230	460	500
350	14	139	178	457	282	564	550
400	16	139	178	483	308	616	600
450	18	139	178	508	333	666	650
500	20	139	178	533	359	717	650
600	24	139	178	586	411	821	780

1) Depending on the cable gland used: values up to +30 mm
2) With order code for "Sensor option", option CG "Sensor extended neck for insulation": values + 110 mm
3) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

Order code for "Housing", option A "Aluminum, coated"; Zone 1, Division 1



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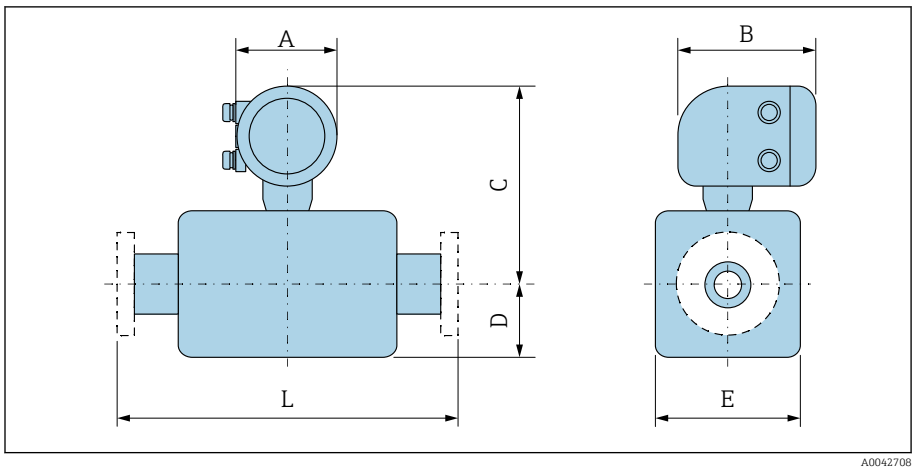
DN		A [1]	B [2]	C [3]	D	E	L [4]
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
15	½	139	206	281	84	120	200
25	1	139	206	281	84	120	200
32	–	139	206	281	84	120	200
40	1 ½	139	206	281	84	120	200
50	2	139	206	281	84	120	200
65	–	139	206	306	109	180	200
80	3	139	206	306	109	180	200
100	4	139	206	306	109	180	250
125	–	139	206	346	150	260	250
150	6	139	206	346	150	260	300
200	8	139	206	371	180	324	350
250	10	139	206	396	205	400	450
300	12	139	206	421	230	460	500
350	14	139	206	480	282	564	550
400	16	139	206	506	308	616	600
450	18	139	206	531	333	666	650
500	20	139	206	556	359	717	650
600	24	139	206	609	411	821	780

1) Depending on the cable gland used: values up to +30 mm
2) For Ex de: values +10 mm
3) With order code for "Sensor option", option CG "Sensor extended neck for insulation": values +110 mm
4) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

Order code for "Housing", option M "Compact, polycarbonate"



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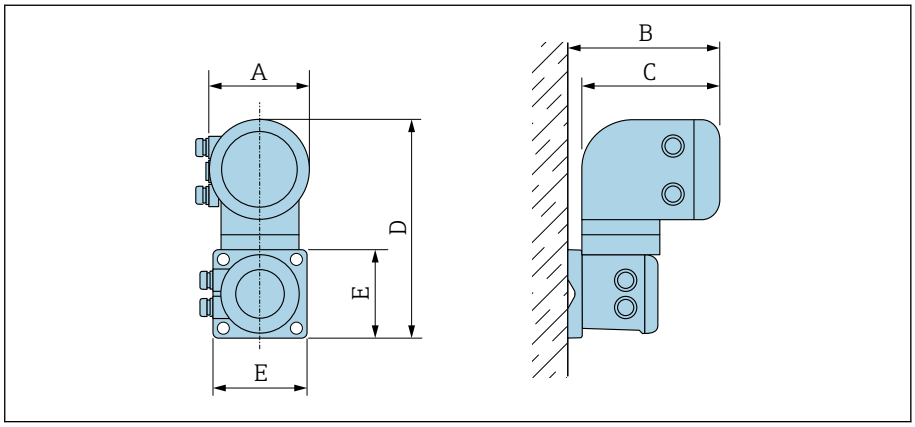
DN		A [1]	B	C [2]	D	E	L [3]
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
15	½	132	172	255	84	120	200
25	1	132	172	255	84	120	200
32	–	132	172	255	84	120	200
40	1 ½	132	172	255	84	120	200
50	2	132	172	255	84	120	200
65	–	132	172	280	109	180	200
80	3	132	172	280	109	180	200
100	4	132	172	280	109	180	250
125	–	132	172	320	150	260	250
150	6	132	172	320	150	260	300
200	8	132	172	345	180	324	350
250	10	132	172	370	205	400	450
300	12	132	172	395	230	460	500
350	14	132	172	454	282	564	550
400	16	132	172	480	308	616	600
450	18	132	172	505	333	666	650
500	20	132	172	530	359	717	650
600	24	132	172	583	411	821	780

1) Depending on the cable gland used: values up to +30 mm
2) With order code for "Sensor option", option CG "Sensor extended neck for insulation": values + 110 mm
3) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

Remote version

Transmitter remote version

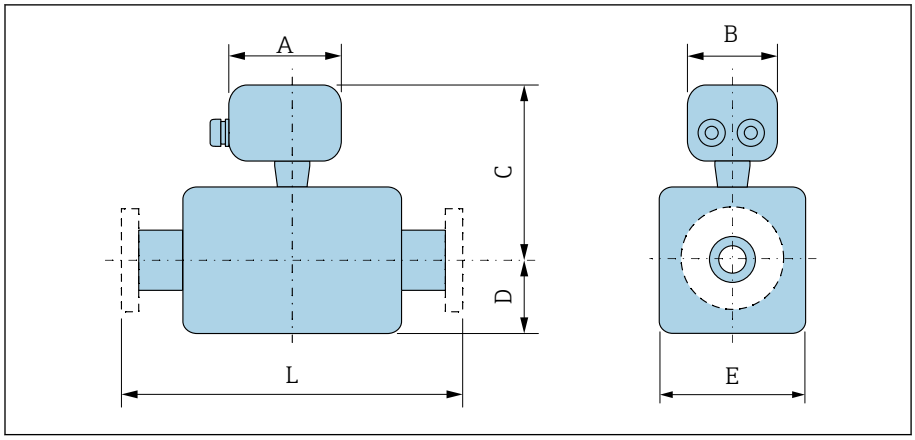


A0042715

Order code for "Housing"	A [1] [mm]	B [mm]	C [mm]	D [mm]	E [mm]
Option N "Remote, polycarbonate"	132	187	172	307	130
Option P "Remote, aluminum, coated"	139	185	178	309	130

1) Depending on the cable entry used: values up to + 30 mm

Sensor remote version



A0042718

DN		A [1]	B	C [2]	D	E	L [3]
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
15	½	148	136	197	84	120	200
25	1	148	136	197	84	120	200
32	–	148	136	197	84	120	200
40	1 ½	148	136	197	84	120	200
50	2	148	136	197	84	120	200
65	–	148	136	222	109	180	200
80	3	148	136	222	109	180	200
100	4	148	136	222	109	180	250
125	–	148	136	262	150	260	250
150	6	148	136	262	150	260	300
200	8	148	136	287	180	324	350
250	10	148	136	312	205	400	450
300	12	148	136	337	230	460	500
350	14	148	136	396	282	564	550
400	16	148	136	422	308	616	600
450	18	148	136	447	333	666	650
500	20	148	136	472	359	717	650
600	24	148	136	525	411	821	780

1) Depending on the cable gland used: values up to +30 mm
2) With order code for "Sensor option", option CG "Sensor extended neck for insulation" or order code for "Liner", option B "PFA high temperature": values +110 mm
3) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

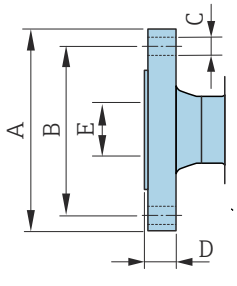
Fixed flange

Flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 10

- Carbon steel: order code for "Process connection", option D2K
- Stainless steel: order code for "Process connection", option D2S

Surface roughness: EN 1092-1 Form B1 (DIN 2526 Form C), Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114.



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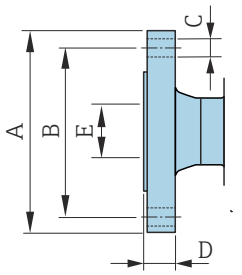
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
200	340	295	8 × Ø22	26
250	395	350	12 × Ø22	28
300	445	400	12 × Ø22	28
350	505	460	16 × Ø22	26
400	565	515	16 × Ø26	26
450	615	565	20 × Ø26	26
500	670	620	20 × Ø26	28
600	780	725	20 × Ø30	30

Flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 16

- Carbon steel: order code for "Process connection", option D3K
- Stainless steel: order code for "Process connection", option D3S

Surface roughness: EN 1092-1 Form B1 (DIN 2526 Form C), Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114.



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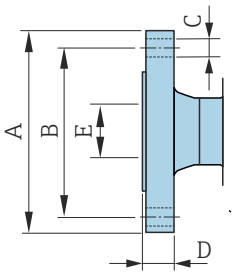
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
65	185	145	8 × Ø18	20
80	200	160	8 × Ø18	20
100	220	180	8 × Ø18	22
125	250	210	8 × Ø18	24
150	285	240	8 × Ø22	24
200	340	295	12 × Ø22	26
250	405	355	12 × Ø26	32
300	460	410	12 × Ø26	32
350	520	470	16 × Ø26	30
400	580	525	16 × Ø30	32
450	640	585	20 × Ø30	34
500	715	650	20 × Ø33	36
600	840	770	20 × Ø36	40

Flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 25

- Carbon steel: order code for "Process connection", option D4K
- Stainless steel: order code for "Process connection", option D4S

Surface roughness: EN 1092-1 Form B1 (DIN 2526 Form C), Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114.



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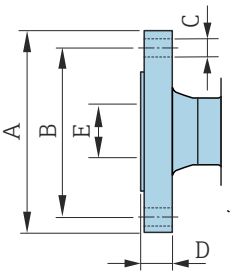
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
200	360	310	12 × Ø26	32
250	425	370	12 × Ø30	36
300	485	430	16 × Ø30	40
350	555	490	16 × Ø33	38
400	620	550	16 × Ø36	40
450	670	600	20 × Ø36	46
500	730	660	20 × Ø36	48
600	845	770	20 × Ø39	48

Flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 40

- Carbon steel: order code for "Process connection", option D5K
- Stainless steel: order code for "Process connection", option D5S

Surface roughness: EN 1092-1 Form B1 (DIN 2526 Form C), Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114.



A0041915

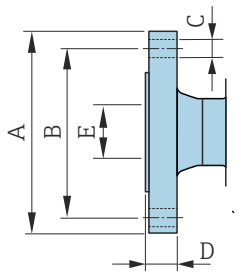
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
15	95	65	4 × Ø14	14
25	115	85	4 × Ø14	16
32	140	100	4 × Ø18	18
40	150	110	4 × Ø18	18
50	165	125	4 × Ø18	20
65	185	145	8 × Ø18	24
80	200	160	8 × Ø18	26
100	235	190	8 × Ø22	26
125	270	220	8 × Ø26	28
150	300	250	8 × Ø26	30

Flange according to ASME B16.5, Class 150

- Carbon steel: order code for "Process connection", option A1K
- Stainless steel: order code for "Process connection", option A1S

Surface roughness: Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114



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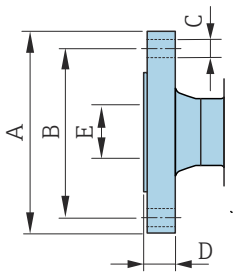
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
15	88.9	60.5	4 × Ø16	9.6
25	108	79.2	4 × Ø16	12.6
40	127	98.6	4 × Ø16	15.9
50	152.4	120.7	4 × Ø19.1	17.5
80	190.5	152.4	4 × Ø19.1	22.3
100	228.6	190.5	8 × Ø19.1	22.3
150	279.4	241.3	8 × Ø22.4	23.8
200	342.9	298.5	8 × Ø22.4	26.8
250	406.4	362	12 × Ø25.4	29.6
300	482.6	431.8	12 × Ø25.4	30.2
350	535	476.3	12 × Ø28.6	35.4
400	595	539.8	16 × Ø28.6	37
450	635	577.9	16 × Ø31.8	40.1
500	700	635	20 × Ø31.8	43.3
600	815	749.3	20 × Ø34.9	48.1

Flange according to ASME B16.5, Class 300

- Carbon steel: order code for "Process connection", option A2K
- Stainless steel: order code for "Process connection", option A2S

Surface roughness: Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114



A0041915

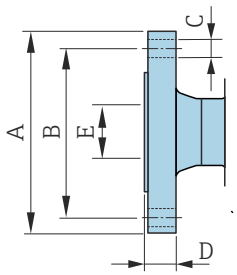
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
15	95.3	66.5	4 × Ø16	12.6
25	123.9	88.9	4 × Ø19.1	15.9
40	155.4	114.3	4 × Ø22.4	19
50	165.1	127	8 × Ø19.1	20.8
80	209.6	168.1	8 × Ø22.4	26.8
100	254	200.2	8 × Ø22.4	30.2
150	317.5	269.7	12 × Ø22.4	35

Flange according to JIS B2220, 10K

- Carbon steel: order code for "Process connection", option N3K
- Stainless steel: order code for "Process connection", option N3S

Surface roughness: Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114



A0041915

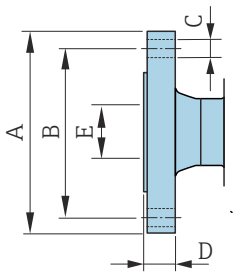
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
50	155	120	4 × Ø19	16
65	175	140	4 × Ø19	18
80	185	150	8 × Ø19	18
100	210	175	8 × Ø19	18
125	250	210	8 × Ø23	20
150	280	240	8 × Ø23	22
200	330	290	12 × Ø23	22
250	400	355	12 × Ø25	24
300	445	400	16 × Ø25	24

Flange according to JIS B2220, 20K

- Carbon steel: order code for "Process connection", option N4K
- Stainless steel: order code for "Process connection", option N4S

Surface roughness: Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114



A0041915

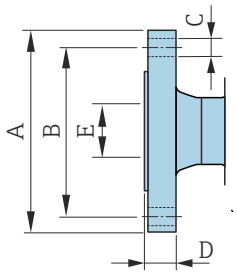
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
15	95	70	4 × Ø15	14
25	125	90	4 × Ø19	16
32	135	100	4 × Ø19	18
40	140	105	4 × Ø19	18
50	155	120	8 × Ø19	18
65	175	140	8 × Ø19	20
80	200	160	8 × Ø23	22
100	225	185	8 × Ø23	24
125	270	225	8 × Ø25	26
150	305	260	12 × Ø25	28
200	350	305	12 × Ø25	30
250	430	380	12 × Ø27	34
300	480	430	16 × Ø27	36

Flange according to AS 2129, Tab. E

Order code for "Process connection", option M2K

Surface roughness: Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114.



A0041915

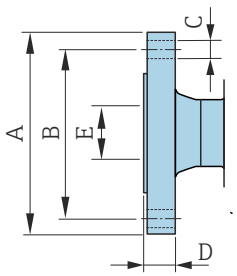
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
80	185	146	4 × Ø18	12
100	215	178	8 × Ø18	13
150	280	235	8 × Ø22	17
200	335	292	8 × Ø22	19
250	405	356	12 × Ø22	22
300	455	406	12 × Ø26	25
350	525	470	12 × Ø26	30
400	580	521	12 × Ø26	32
450	640	584	16 × Ø26	35
500	705	641	16 × Ø26	38
600	825	756	16 × Ø33	48

Flange according to AS 4087, PN 16

Order code for "Process connection", option M3K

Surface roughness: Ra 6.3 to 12.5 µm

E: Internal diameter depends on the liner → *Measuring pipe specification*, 114.



A0041915

DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]
80	185	146	4 × Ø18	12
100	215	178	4 × Ø18	13
150	280	235	8 × Ø18	13
200	335	292	8 × Ø18	19
250	405	356	8 × Ø22	19
300	455	406	12 × Ø22	23
350	525	470	12 × Ø26	30
375	550	495	12 × Ø26	30
400	580	521	12 × Ø26	32
450	640	584	12 × Ø26	30
500	705	641	16 × Ø26	38
600	825	756	16 × Ø30	48

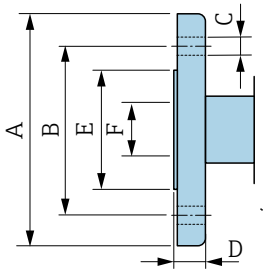
Lap joint flange

Lap joint flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 10

- Carbon steel: order code for "Process connection", option D22
- Stainless steel: order code for "Process connection", option D24

Surface roughness (flange): Ra 6.3 to 12.5 µm

F: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114



A0042254

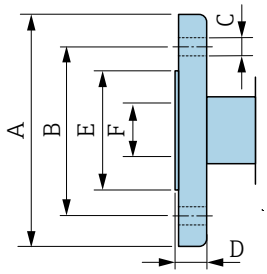
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]
200	340	295	8 × Ø22	24	264
250	395	350	12 × Ø22	26	317
300	445	400	12 × Ø22	26	367

Lap joint flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 16

- Carbon steel: order code for "Process connection", option D32
- Stainless steel: order code for "Process connection", option D34

Surface roughness (flange): Ra 6.3 to 12.5 µm

F: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114



A0042254

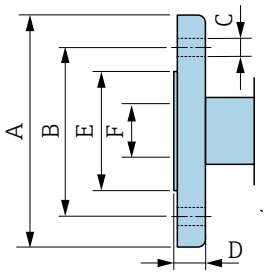
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]
25	115	85	4 × Ø14	16	49
32	140	100	4 × Ø18	18	65
40	150	110	4 × Ø18	18	71
50	165	125	4 × Ø18	20	88
65	185	145	8 × Ø18	20	103
80	200	160	8 × Ø18	20	120
100	220	180	8 × Ø18	22	148
125	250	210	8 × Ø18	22	177
150	285	240	8 × Ø22	24	209
200	340	295	12 × Ø22	26	264
250	405	355	12 × Ø26	29	317
300	460	410	12 × Ø26	32	367

Lap joint flange according to ASME B16.5, Class 150

- Carbon steel: order code for "Process connection", option A12
- Stainless steel: order code for "Process connection", option A14

Surface roughness (flange): Ra 6.3 to 12.5 µm

F: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114



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DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]
25	110	80	4 × Ø16	14	49
40	125	98	4 × Ø16	17.5	71
50	150	121	4 × Ø19	19	88
80	190	152	4 × Ø19	24	120
100	230	190	8 × Ø19	24	148
150	280	241	8 × Ø23	25	209
200	345	298	8 × Ø23	29	264
250	405	362	12 × Ø25	30	317
300	485	432	12 × Ø25	32	378

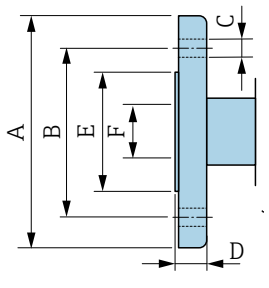
Lap joint flange, stamped plate

Lap joint flange, stamped plate in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 10

- Carbon steel: order code for "Process connection", option D21
- Stainless steel: order code for "Process connection", option D23

Surface roughness (flange): Ra 6.3 to 12.5 µm

F: Internal diameter depends on the liner → *Measuring pipe specification*, 114



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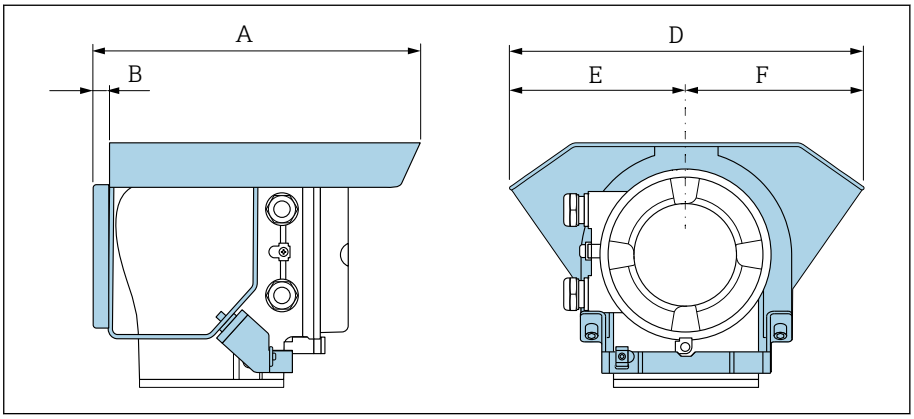
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]
25	115	85	4 x Ø13.5	16.5	49
32	140	100	4 x Ø17.5	17	65
40	150	110	4 x Ø17.5	16.5	71
50	165	125	4 x Ø17.5	18.5	88
65	185	145	4 x Ø17.5	20	103
80	200	160	8 x Ø17.5	23.5	120
100	220	180	8 x Ø17.5	24.5	148
125	250	210	8 x Ø17.5	24	177
150	285	240	8 x Ø21.5	25	209
200	340	295	8 x Ø21.5	27.5	264
250	405	350	12 x Ø21.5	30.5	317
300	445	400	12 x Ø21.5	34.5	367

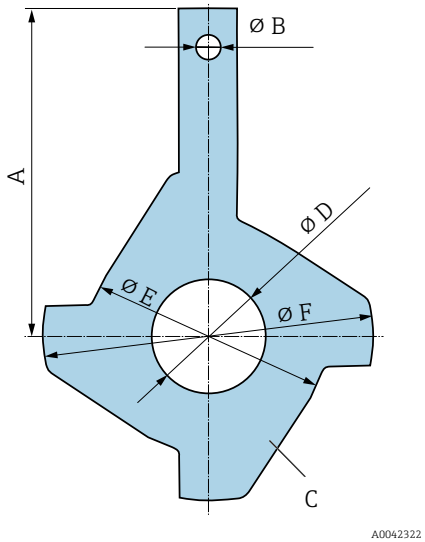
Accessories

Protective cover



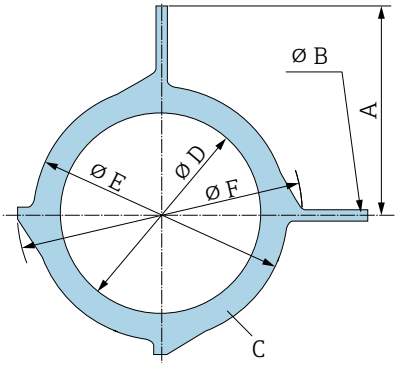
A [mm]	B [mm]	D [mm]	E [mm]	F [mm]
257	12	280	140	140

Ground disks for flanges



DN 15 to 300 (½ to 12")	DN		Pressure rating	A	B	C [1]	D	E	F
	[mm]	[in]		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	15	½"	[2].	73.0	6.5	2	16	43	61.5
	25	1"	[2]	87.5	6.5	2	26	62	77.5
	32	1 ¼"	[2]	94.5	6.5	2	35	80	87.5
	40	1 ½"	[2]	103	6.5	2	41	82	101
	50	2"	[2]	108	6.5	2	52	101	115.5
	65	2 ½"	[2]	118	6.5	2	68	121	131.5
	80	3"	[2]	135	6.5	2	80	131	154.5
	100	4"	[2]	153	6.5	2	104	156	186.5
	125	5"	[2]	160	6.5	2	130	187	206.5
	150	6"	[2]	184	6.5	2	158	217	256
	200	8"	[2]	205	6.5	2	206	267	288
	250	10"	[2]	240	6.5	2	260	328	359
	300	12"	PN 10 PN 16 Cl. 150	273	6.5	2	312	375	413

1) Material thickness
2) In the case of DN 15 to 250, ground disks can be used for all the flange standards/pressure ratings which can be supplied in the standard version.

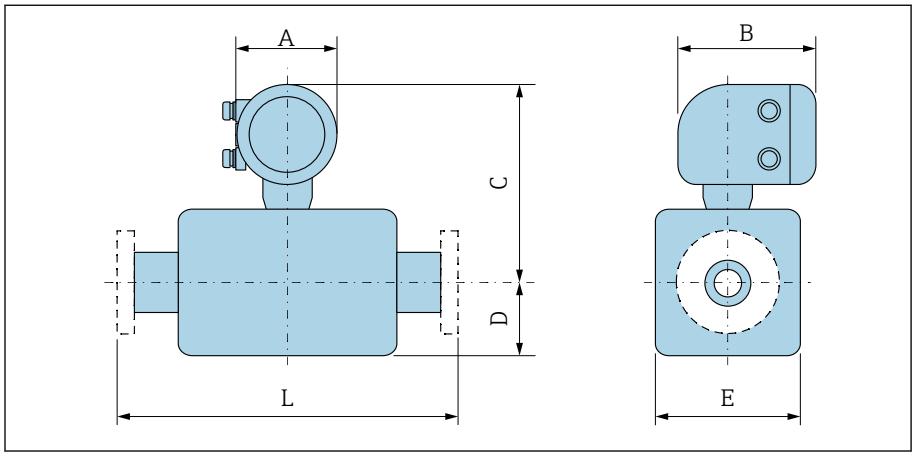
DN 300 to 600 (12 to 24")	DN		Rating	A	B	C [1]	D	E	F
	[mm]	[in]		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	300	12"	PN 25 JIS 10K JIS 20K	268	9	2	310	375	404
	350	14"	PN 6 PN 10 PN 16	365	9	2	343	420	479
	375	15"	PN 16	395	9	2	393	461	523
	400	16"	PN 6 PN 10 PN 16	395	9	2	393	470	542
	450	18"	PN 6 PN 10 PN 16	417	9	2	439	525	583
	500	20"	PN 6 PN 10 PN 16	460	9	2	493	575	650
	600	24"	PN 6 PN 10 PN 16	522	9	2	593	676	766

1) Material thickness

15 Dimensions in US units

Compact version

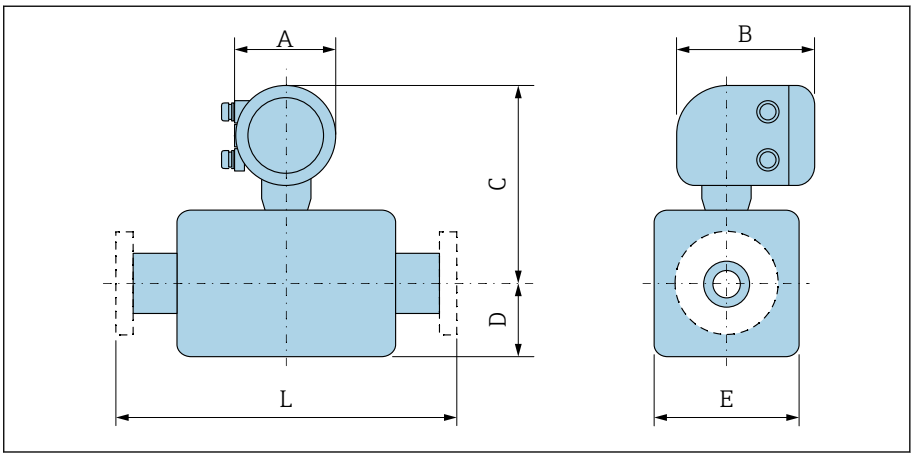
Order code for "Housing", option A "Aluminum, coated"



DN		A [1]	B	C [2]	D	E	L [3]
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
15	½	5.47	7.01	10.16	3.31	4.72	7.87
25	1	5.47	7.01	10.16	3.31	4.72	7.87
32	–	5.47	7.01	10.16	3.31	4.72	7.87
40	1 ½	5.47	7.01	10.16	3.31	4.72	7.87
50	2	5.47	7.01	10.16	3.31	4.72	7.87
65	–	5.47	7.01	11.14	4.29	7.09	7.87
80	3	5.47	7.01	11.14	4.29	7.09	7.87
100	4	5.47	7.01	11.14	4.29	7.09	9.84
125	–	5.47	7.01	12.72	5.91	10.24	9.84
150	6	5.47	7.01	12.72	5.91	10.24	11.81
200	8	5.47	7.01	13.7	7.09	12.76	13.78
250	10	5.47	7.01	14.69	8.07	15.75	17.72
300	12	5.47	7.01	15.67	9.06	18.11	19.69
350	14	5.47	7.01	17.99	11.1	22.2	21.65
400	16	5.47	7.01	19.02	12.13	24.25	23.62
450	18	5.47	7.01	20	13.11	26.22	25.59
500	20	5.47	7.01	20.98	14.13	28.23	25.59
600	24	5.47	7.01	23.07	16.18	32.32	30.71

1) Depending on the cable gland used: values up to +1.18 in
2) With order code for "Sensor option", option CG "Sensor extended neck for insulation": values +4.33 in
3) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

Order code for "Housing", option A "Aluminum, coated"; Zone 1, Division 1



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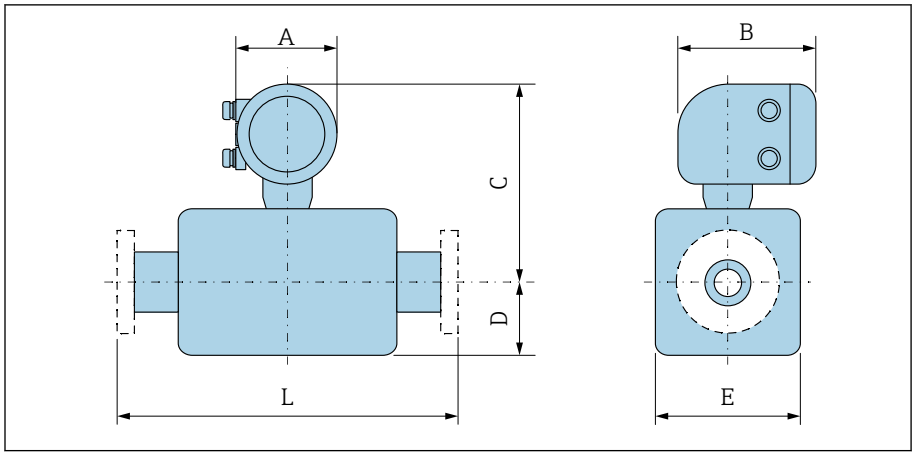
DN		A [1]	B [2]	C [3]	D	E	L [4]
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
15	½	5.47	8.11	11.06	3.31	4.72	7.87
25	1	5.47	8.11	11.06	3.31	4.72	7.87
32	–	5.47	8.11	11.06	3.31	4.72	7.87
40	1 ½	5.47	8.11	11.06	3.31	4.72	7.87
50	2	5.47	8.11	11.06	3.31	4.72	7.87
65	–	5.47	8.11	12.05	4.29	7.09	7.87
80	3	5.47	8.11	12.05	4.29	7.09	7.87
100	4	5.47	8.11	12.05	4.29	7.09	9.84
125	–	5.47	8.11	13.62	5.91	10.24	9.84
150	6	5.47	8.11	13.62	5.91	10.24	11.81
200	8	5.47	8.11	14.61	7.09	12.76	13.78
250	10	5.47	8.11	15.59	8.07	15.75	17.72
300	12	5.47	8.11	16.57	9.06	18.11	19.69
350	14	5.47	8.11	18.9	11.1	22.2	21.65
400	16	5.47	8.11	19.92	12.13	24.25	23.62
450	18	5.47	8.11	20.91	13.11	26.22	25.59
500	20	5.47	8.11	21.89	14.13	28.23	25.59
600	24	5.47	8.11	23.98	16.18	32.32	30.71

1) Depending on the cable gland used: values up to +1.18 in
2) For Ex de: values +0.39 in
3) With order code for "Sensor option", option CG "Sensor extended neck for insulation": values +4.33 in
4) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

Order code for "Housing", option M "Compact, polycarbonate"



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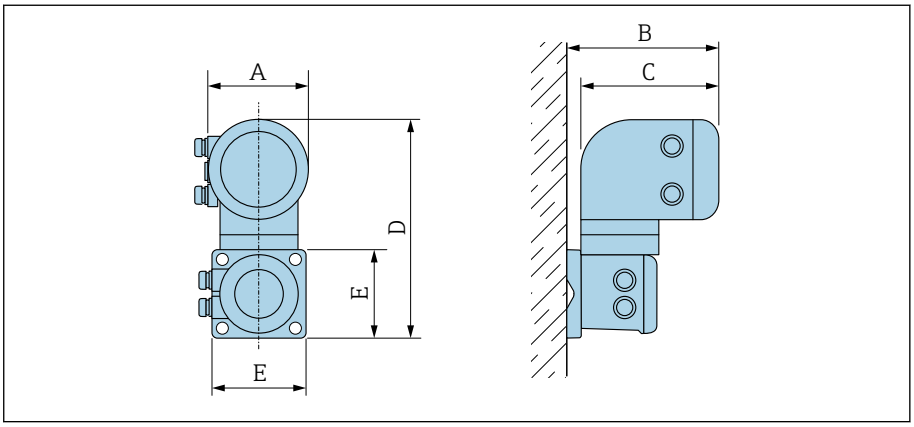
DN		A [1]	B	C [2]	D	E	L [3]
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
15	½	5.2	6.77	10.04	3.31	4.72	7.87
25	1	5.2	6.77	10.04	3.31	4.72	7.87
32	–	5.2	6.77	10.04	3.31	4.72	7.87
40	1 ½	5.2	6.77	10.04	3.31	4.72	7.87
50	2	5.2	6.77	10.04	3.31	4.72	7.87
65	–	5.2	6.77	11.02	4.29	7.09	7.87
80	3	5.2	6.77	11.02	4.29	7.09	7.87
100	4	5.2	6.77	11.02	4.29	7.09	9.84
125	–	5.2	6.77	12.6	5.91	10.24	9.84
150	6	5.2	6.77	12.6	5.91	10.24	11.81
200	8	5.2	6.77	13.58	7.09	12.76	13.78
250	10	5.2	6.77	14.57	8.07	15.75	17.72
300	12	5.2	6.77	15.55	9.06	18.11	19.69
350	14	5.2	6.77	17.87	11.1	22.2	21.65
400	16	5.2	6.77	18.9	12.13	24.25	23.62
450	18	5.2	6.77	19.88	13.11	26.22	25.59
500	20	5.2	6.77	20.87	14.13	28.23	25.59
600	24	5.2	6.77	22.95	16.18	32.32	30.71

1) Depending on the cable gland used: values up to +1.18 in
2) With order code for "Sensor option", option CG "Sensor extended neck for insulation": values +4.33 in
3) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

Remote version

Transmitter remote version

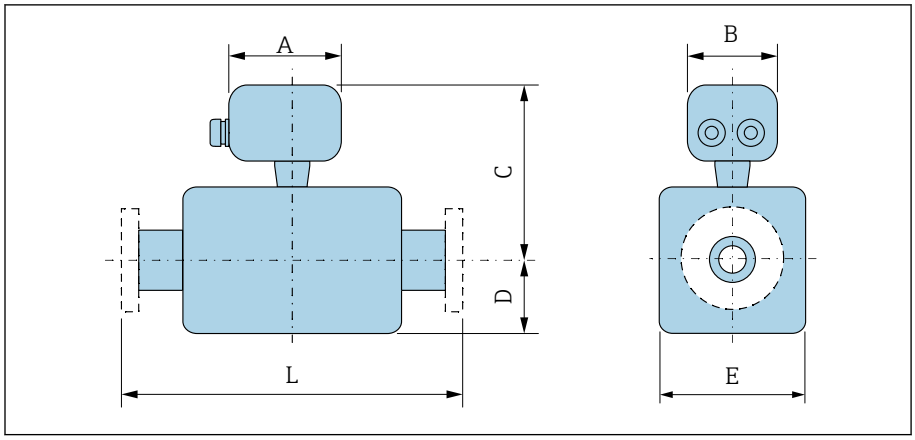


A0042715

Order code for "Housing"	A [1] [in]	B [in]	C [in]	D [in]	E [in]
Option N "Remote, polycarbonate"	5.2	7.36	6.77	12.09	5.12
Option P "Remote, aluminum, coated"	5.47	7.28	7.01	12.17	5.12

1) Depending on the cable entry used: values up to +1.18 in

Sensor remote version



A0042718

DN		A [1]	B	C [2]	D	E	L [3]
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
15	½	5.83	5.35	7.76	3.31	4.72	7.87
25	1	5.83	5.35	7.76	3.31	4.72	7.87
32	–	5.83	5.35	7.76	3.31	4.72	7.87
40	1 ½	5.83	5.35	7.76	3.31	4.72	7.87
50	2	5.83	5.35	7.76	3.31	4.72	7.87
65	–	5.83	5.35	8.74	4.29	7.09	7.87
80	3	5.83	5.35	8.74	4.29	7.09	7.87
100	4	5.83	5.35	8.74	4.29	7.09	9.84
125	–	5.83	5.35	10.31	5.91	10.24	9.84
150	6	5.83	5.35	10.31	5.91	10.24	11.81
200	8	5.83	5.35	11.3	7.09	12.76	13.78
250	10	5.83	5.35	12.28	8.07	15.75	17.72
300	12	5.83	5.35	13.27	9.06	18.11	19.69
350	14	5.83	5.35	15.59	11.1	22.2	21.65
400	16	5.83	5.35	16.61	12.13	24.25	23.62
450	18	5.83	5.35	17.6	13.11	26.22	25.59
500	20	5.83	5.35	18.58	14.13	28.23	25.59
600	24	5.83	5.35	20.67	16.18	32.32	30.71

1) Depending on the cable gland used: values up to +1.18 in
2) With order code for "Sensor option", option CG "Sensor extended neck for insulation" or order code for "Liner", option B "PFA high temperature": values +4.33 in
3) Total installed length is independent of the process connections. Installed length according to DVGW (German Technical and Scientific Association for Gas and Water).

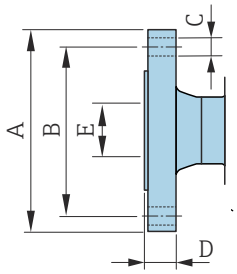
Fixed flange

Flange according to ASME B16.5, Class 150

- Carbon steel: order code for "Process connection", option A1K
- Stainless steel: order code for "Process connection", option A1S

Surface roughness: Ra 250 to 492 µin

E: Internal diameter depends on the liner → *Measuring pipe specification*, 114



A0041915

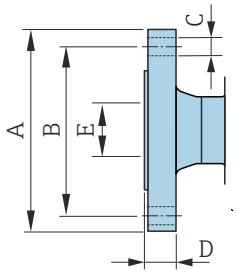
DN [in]	A [in]	B [in]	C [in]	D [in]
½	3.50	2.38	4 × Ø0.63	0.38
1	4.25	3.12	4 × Ø0.63	0.5
1 ½	5	3.88	4 × Ø0.63	0.63
2	6	4.75	4 × Ø0.75	0.69
3	7.5	6	4 × Ø0.75	0.88
4	9	7.5	8 × Ø0.75	0.88
6	11	9.5	8 × Ø0.88	0.94
8	13.5	11.75	8 × Ø0.88	1.06
10	16	14.25	12 × Ø1	1.17
12	19	17	12 × Ø1	1.19
14	21.06	18.75	12 × Ø1.13	1.39
16	23.43	21.25	16 × Ø1.13	1.46
18	25	22.75	16 × Ø1.25	1.58
20	27.56	25	20 × Ø1.25	1.7
24	32.09	29.5	20 × Ø1.37	1.89

Flange according to ASME B16.5, Class 300

- Carbon steel: order code for "Process connection", option A2K
- Stainless steel: order code for "Process connection", option A2S

Surface roughness: Ra 250 to 492 µin

E: Internal diameter depends on the liner → *Measuring pipe specification*, 114



A0041915

DN [in]	A [in]	B [in]	C [in]	D [in]
½	3.75	2.62	4 × Ø0.63	0.50
1	4.88	3.5	4 × Ø0.75	0.63
1 ½	6.12	4.5	4 × Ø0.88	0.75
2	6.5	5	8 × Ø0.75	0.82
3	8.25	6.62	8 × Ø0.88	1.06
4	10	7.88	8 × Ø0.88	1.19
6	12.5	10.62	12 × Ø0.88	1.38

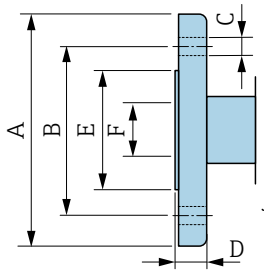
Lap joint flange

Lap joint flange according to ASME B16.5, Class 150

- **Carbon steel:** order code for "Process connection", option A12
- **Stainless steel:** order code for "Process connection", option A14

Surface roughness (flange): Ra 248 to 492 µin

F: Internal diameter depends on the liner → *Measuring pipe specification*, 📄 114

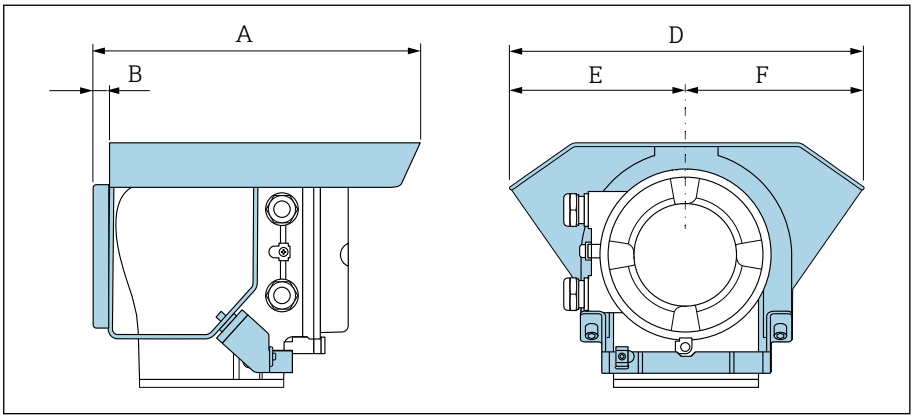


A0042254

DN [in]	A [in]	B [in]	C [in]	D [in]	E [in]
1	4.33	3.15	4 × Ø0.63	0.55	1.93
1 ½	4.92	3.86	4 × Ø0.63	0.69	2.8
2	5.91	4.76	4 × Ø0.75	0.75	3.46
3	7.48	5.98	4 × Ø0.75	0.94	4.72
4	9.06	7.48	8 × Ø0.75	0.94	5.83
6	11.02	9.49	8 × Ø0.91	0.98	8.23
8	13.58	11.73	8 × Ø0.91	1.14	10.39
10	15.94	14.25	12 × Ø0.98	1.18	12.48
12	19.09	17.01	12 × Ø0.98	1.26	14.88

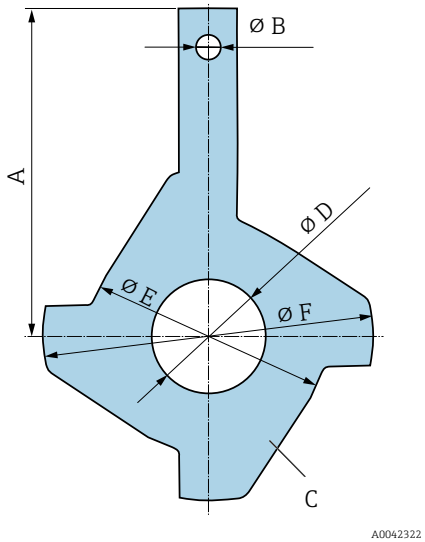
Accessories

Protective cover



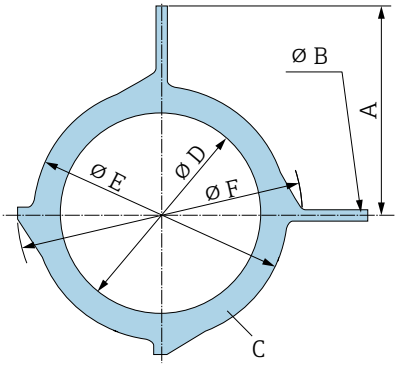
A [in]	B [in]	D [in]	E [in]	F [in]
10.12	0.47	11.02	5.51	5.51

Ground disks for flanges



DN 15 to 300 (½ to 12")	DN		Pressure rating	A	B	C [1]	D	E	F
	[mm]	[in]		[in]	[in]	[in]	[in]	[in]	[in]
	15	½"	[2].	2.87	0.26	0.08	0.63	1.69	2.42
	25	1"	[2]	3.44	0.26	0.08	1.02	2.44	3.05
	32	1 ¼"	[2]	3.72	0.26	0.08	1.38	3.15	3.44
	40	1 ½"	[2]	4.06	0.26	0.08	1.61	3.23	3.98
	50	2"	[2]	4.25	0.26	0.08	2.05	3.98	4.55
	65	2 ½"	[2]	4.65	0.26	0.08	2.68	4.76	5.18
	80	3"	[2]	5.31	0.26	0.08	3.15	5.16	6.08
	100	4"	[2]	6.02	0.26	0.08	4.09	6.14	7.34
	125	5"	[2]	6.3	0.26	0.08	5.12	7.36	8.13
	150	6"	[2]	7.24	0.26	0.08	6.22	8.54	10.08
	200	8"	[2]	8.07	0.26	0.08	8.11	10.51	11.34
	250	10"	[2]	9.45	0.26	0.08	10.24	12.91	14.13
	300	12"	PN 10 PN 16 Cl. 150	10.75	0.26	0.08	12.28	14.76	16.26

1) Material thickness
2) In the case of DN ½ to 10", ground disks can be used for all the flange standards/pressure ratings which can be supplied in the standard version.

DN 300 to 600 (12 to 24")	DN		Rating	A	B	C [1]	D	E	F
	[mm]	[in]		[in]	[in]	[in]	[in]	[in]	[in]
	300	12"	PN 25 JIS 10K JIS 20K	10.55	0.35	0.08	12.2	14.76	15.91
	350	14"	PN 6 PN 10 PN 16	14.37	0.35	0.08	13.5	16.54	18.86
	375	15"	PN 16	15.55	0.35	0.08	15.47	18.15	20.59
	400	16"	PN 6 PN 10 PN 16	15.55	0.35	0.08	15.47	18.5	21.34
	450	18"	PN 6 PN 10 PN 16	16.42	0.35	0.08	17.28	20.67	22.95
	500	20"	PN 6 PN 10 PN 16	18.11	0.35	0.08	19.41	22.64	25.59
	600	24"	PN 6 PN 10 PN 16	20.55	0.35	0.08	23.35	26.61	30.16

1) Material thickness

16 Accessories

Device-specific accessories

Transmitter

Accessories	Description	Order number
Proline 10 transmitter	Installation Instructions EA01350D	5XBBXX-*...*
Weather protection cover	Protects the device from weather exposure: Installation Instructions EA01351D	71502730
Connecting cable	Can be ordered with the device. The following cable lengths are available: order code for "Cable, sensor connection" ▪ 5 m (16 ft) ▪ 10 m (32 ft) ▪ 20 m (65 ft) ▪ User-configurable cable length (m or ft) Max. cable length: 200 m (660 ft)	DK5013-*...*
Ground cable	1 ground cable set for potential equalization, consisting of 2 ground cables	

Sensor

Accessories	Description
Ground disks	Ground medium in lined measuring pipes. Installation Instructions EA00070D

Communication-specific accessories

Accessories	Description
Commubox FXA195 USB/HART modem	Intrinsically safe HART communication with FieldCare and FieldXpert Technical Information TI00404F
Commubox FXA291	Connects the Endress+Hauser devices with the CDI interface (= Endress+Hauser Common Data Interface) to the USB interface of a personal computer or laptop. Technical Information TI405C/07
HART Loop Converter HMX50	Is used to evaluate and convert dynamic HART process variables to analog current signals or limit values. ▪ Technical Information TI00429F ▪ Operating Instructions BA00371F
Fieldgate FXA42	Transmission of measured values from connected 4 to 20 mA analog and digital devices. ▪ Technical Information TI01297S ▪ Operating Instructions BA01778S ▪ Product page: www.endress.com/fxa42
Field Xpert SMT70	Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 2. ▪ Technical Information TI01342S ▪ Operating Instructions BA01709S ▪ Product page: www.endress.com/smt70
Field Xpert SMT77	Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 1. ▪ Technical Information TI01418S ▪ Operating Instructions BA01923S ▪ Product page: www.endress.com/smt77

Service-specific accessory

Accessories	Description	Order number
Applicator	Software for selecting and sizing Endress+Hauser devices.	https://portal.endress.com/webapp/applicator
W@M Life Cycle Management	▪ Information platform with software applications and services ▪ Supports the entire life cycle of the facility.	www.endress.com/lifecyclemanagement
FieldCare	FDT-based plant asset management software from Endress+Hauser. Management and configuration of Endress+Hauser devices. Operating Instructions BA00027S and BA00059S	▪ Device driver: www.endress.com → Download Area ▪ CD-ROM (contact Endress+Hauser) ▪ DVD (contact Endress+Hauser)
DeviceCare	Software for connecting and configuring Endress+Hauser devices. Innovation brochure IN01047S	▪ Device driver: www.endress.com → Download Area ▪ CD-ROM (contact Endress+Hauser) ▪ DVD (contact Endress+Hauser)

System components

Accessories	Description
Memograph M	Graphic data manager: ▪ Record measured values ▪ Monitor limit values ▪ Analyze measuring points ▪ Technical Information TI00133R ▪ Operating Instructions BA00247R
iTEMP	Temperature transmitter: ▪ Measure the absolute pressure and gauge pressure of gases, vapors and liquids ▪ Read the medium temperature "Fields of Activity" document FA00006T

17 Appendix

Screw tightening torques

General notes

Note the following for the screw tightening torques:
- Only for lubricated threads.
- Only for pipes that are free from tensile stress.
- Tighten the screws uniformly and in diagonally opposite sequence.
- Overtightening the screws will deform the sealing surface or damage the seal.
- Maximum or nominal screw tightening torques apply depending on the flange standard and size.

Max. screw tightening torques	
EN 1092-1: DN 25 to 600	→ *Max. screw tightening torques for EN 1092-1*, 160
ASME B16.5	→ *Max. screw tightening torques for ASME B16.5*, 161
JIS B2220: DN 25 to 300	→ *Max. screw tightening torques for JIS B2220*, 161
AS 2129, Table E	→ *Max. screw tightening torques for AS 2129, Table E*, 162
AS 4087, PN 16	→ *Max. screw tightening torques for AS 4087, PN 16*, 162

Nominal screw tightening torques	
JIS B2220: DN 350 to 750	→ *Nominal screw tightening torques for JIS B2220*, 164

Maximum screw tightening torques

Max. screw tightening torques for EN 1092-1

Nominal diameter		Rating	Screws	Flange thickness	Max. screw tightening torque [Nm]		
[mm]	[in]	[bar]	[mm]	[mm]	HG	PUR	PTFE
25	1	PN 40	4×M12	18	–	15	26
32	–	PN 40	4×M16	18	–	24	41
40	1 ½	PN 40	4×M16	18	–	31	52
50	2	PN 40	4×M16	20	48	40	65
65 [1)]	–	PN 16	8×M16	18	32	27	44
65	–	PN 40	8×M16	22	32	27	44
80	3	PN 16	8×M16	20	40	34	53
		PN 40	8×M16	24	40	34	53
100	4	PN 16	8×M16	20	43	36	57
		PN 40	8×M20	24	59	50	79
125	–	PN 16	8×M16	22	56	48	75
		PN 40	8×M24	26	83	71	112
150	6	PN 16	8×M20	22	74	63	99
		PN 40	8×M24	28	104	88	137
200	8	PN 10	8×M20	24	106	91	141
		PN 16	12×M20	24	70	61	94
		PN 25	12×M24	30	104	92	139
250	10	PN 10	12×M20	26	82	71	110
		PN 16	12×M24	26	98	85	132
		PN 25	12×M27	32	150	134	201
300	12	PN 10	12×M20	26	94	81	126
		PN 16	12×M24	28	134	118	179
		PN 25	16×M27	34	153	138	204
350	14	PN 6	12×M20	22	111	120	–
		PN 10	16×M20	26	112	118	–
		PN 16	16×M24	30	152	165	–
		PN 25	16×M30	38	227	252	–
400	16	PN 6	16×M20	22	90	98	–
		PN 10	16×M24	26	151	167	–
		PN 16	16×M27	32	193	215	–
		PN 25	16×M33	40	289	326	–
450	18	PN 6	16×M20	22	112	126	–
		PN 10	20×M24	28	153	133	–
		PN 16	20×M27	40	198	196	–
		PN 25	20×M33	46	256	253	–
500	20	PN 6	20×M20	24	119	123	–
		PN 10	20×M24	28	155	171	–
		PN 16	20×M30	34	275	300	–
		PN 25	20×M33	48	317	360	–

Nominal diameter		Rating	Screws	Flange thickness	Max. screw tightening torque [Nm]		
[mm]	[in]	[bar]	[mm]	[mm]	HG	PUR	PTFE
600	24	PN 6	20×M24	30	139	147	–
		PN 10	20×M27	28	206	219	–
600	24	PN 16	20×M33	36	415	443	–
600	24	PN 25	20×M36	58	431	516	–

1) Sizing as per EN 1092-1 (not DIN 2501)

Max. screw tightening torques for ASME B16.5

Nominal diameter		Rating	Screws	Max. screw tightening torque			
				HG		PUR	
[mm]	[in]	[psi]	[in]	[Nm]	[lbf · ft]	[Nm]	[lbf · ft]
25	1	Class 150	4×½	–	–	7	5
25	1	Class 300	4×5/8	–	–	8	6
40	1 ½	Class 150	4×½	–	–	10	7
40	1 ½	Class 300	4×¾	–	–	15	11
50	2	Class 150	4×5/8	35	26	22	16
50	2	Class 300	8×5/8	18	13	11	8
80	3	Class 150	4×5/8	60	44	43	32
80	3	Class 300	8×¾	38	28	26	19
100	4	Class 150	8×5/8	42	31	31	23
100	4	Class 300	8×¾	58	43	40	30
150	6	Class 150	8×¾	79	58	59	44
150	6	Class 300	12×¾	70	52	51	38
200	8	Class 150	8×¾	107	79	80	59
250	10	Class 150	12×7/8	101	74	75	55
300	12	Class 150	12×7/8	133	98	103	76
350	14	Class 150	12×1	135	100	158	117
400	16	Class 150	16×1	128	94	150	111
450	18	Class 150	16×1 1/8	204	150	234	173
500	20	Class 150	20×1 1/8	183	135	217	160
600	24	Class 150	20×1 ¼	268	198	307	226

Max. screw tightening torques for JIS B2220

Nominal diameter	Rating	Screws	Max. screw tightening torque [Nm]	
[mm]	[bar]	[mm]	HG	PUR
25	10K	4×M16	–	19
25	20K	4×M16	–	19
32	10K	4×M16	–	22
32	20K	4×M16	–	22
40	10K	4×M16	–	24

Nominal diameter	Rating	Screws	Max. screw tightening torque [Nm]	
[mm]	[bar]	[mm]	HG	PUR
40	20K	4×M16	–	24
50	10K	4×M16	40	33
50	20K	8×M16	20	17
65	10K	4×M16	55	45
65	20K	8×M16	28	23
80	10K	8×M16	29	23
80	20K	8×M20	42	35
100	10K	8×M16	35	29
100	20K	8×M20	56	48
125	10K	8×M20	60	51
125	20K	8×M22	91	79
150	10K	8×M20	75	63
150	20K	12×M22	81	72
200	10K	12×M20	61	52
200	20K	12×M22	91	80
250	10K	12×M22	100	87
250	20K	12×M24	159	144
300	10K	16×M22	74	63
300	20K	16×M24	138	124

Max. screw tightening torques for AS 2129, Table E

Nominal diameter	Screws	Max. screw tightening torque [Nm]	
[mm]	[mm]	HG	PUR
50	4×M16	32	–
80	4×M16	49	–
100	8×M16	38	–
150	8×M20	64	–
200	8×M20	96	–
250	12×M20	98	–
300	12×M24	123	–
350	12×M24	203	–
400	12×M24	226	–
450	16×M24	226	–
500	16×M24	271	–
600	16×M30	439	–

Max. screw tightening torques for AS 4087, PN 16

Nominal diameter	Screws	Max. screw tightening torque [Nm]	
[mm]	[mm]	HG	PUR
50	4×M16	32	–
80	4×M16	49	–

Nominal diameter	Screws	Max. screw tightening torque [Nm]	
[mm]	[mm]	HG	PUR
100	4×M16	76	–
150	8×M20	52	–
200	8×M20	77	–
250	8×M20	147	–
300	12×M24	103	–
350	12×M24	203	–
375	12×M24	137	–
400	12×M24	226	–
450	12×M24	301	–
500	16×M24	271	–
600	16×M27	393	–

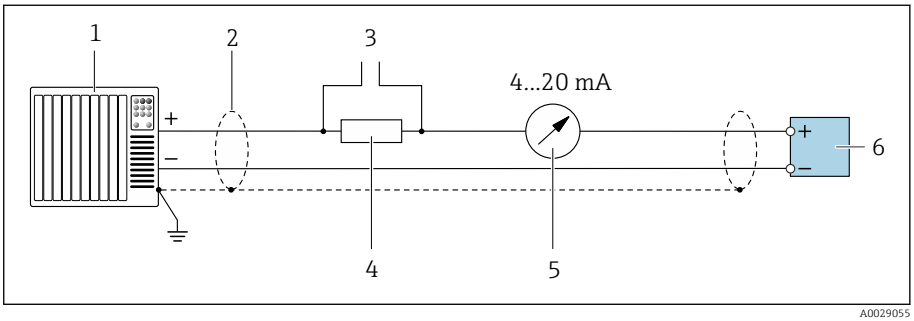
Nominal screw tightening torques

Nominal screw tightening torques for JIS B2220

Nominal diameter	Rating	Screws	Nominal screw tightening torque [Nm]	
[mm]	[bar]	[mm]	HG	PUR
350	10K	16×M22	109	109
	20K	16×M30×3	217	217
400	10K	16×M24	163	163
	20K	16×M30×3	258	258
450	10K	16×M24	155	155
	20K	16×M30×3	272	272
500	10K	16×M24	183	183
	20K	16×M30×3	315	315
600	10K	16×M30	235	235
	20K	16×M36×3	381	381

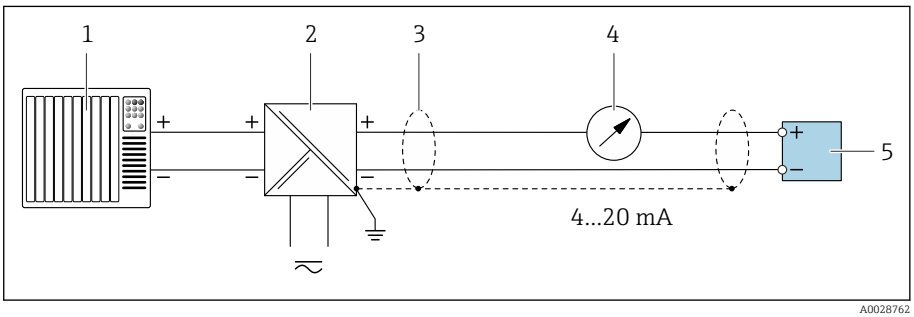
Examples for electric terminals

Current output 4 to 20 mA HART (active)



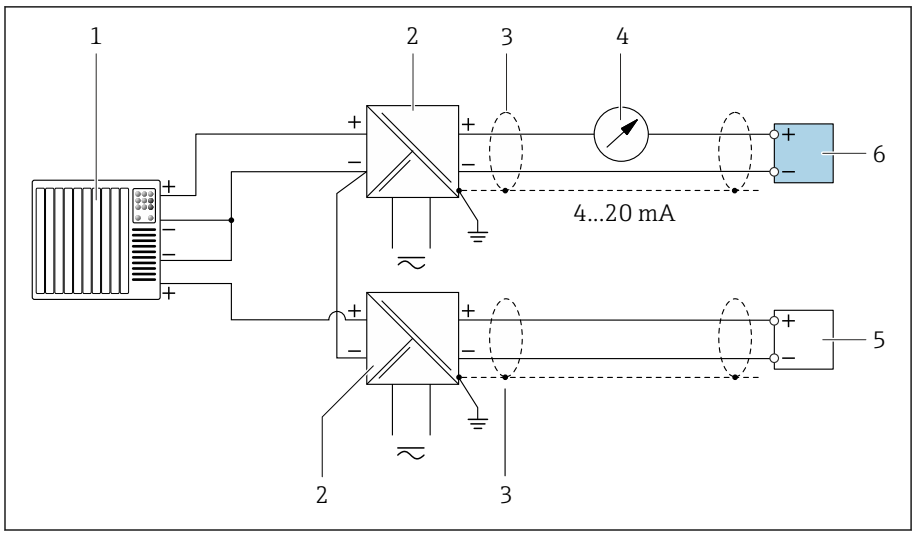
1 *Automation system with current input (e.g. PLC)*
2 *Cable shield*
3 *Connection for HART operating devices*
4 *Resistor for HART communication (≥ 250 Ω): observe max. load*
5 *Analog display unit: observe max. load.*
6 *Transmitter*

Current output 4 to 20 mA HART (passive)



1 *Automation system with current input (e.g. PLC)*
2 *Active barrier for supply voltage (e.g. RN221N)*
3 *Cable shield*
4 *Analog display unit: observe max. load*
5 *Transmitter*

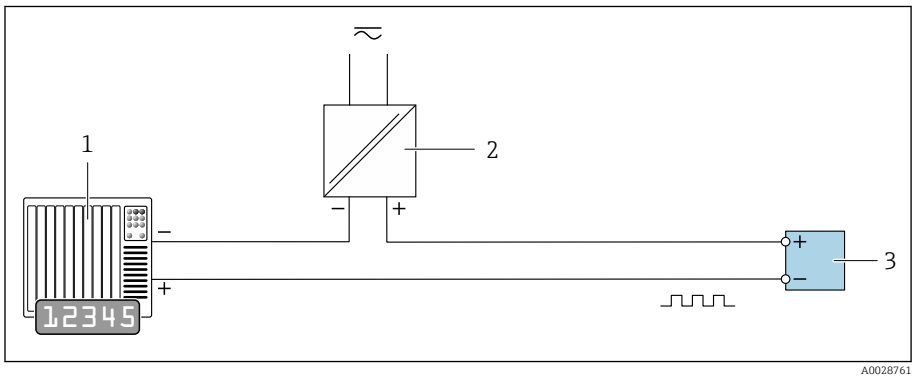
HART input (passive)



10 *Connection example for HART input with a common negative (passive)*

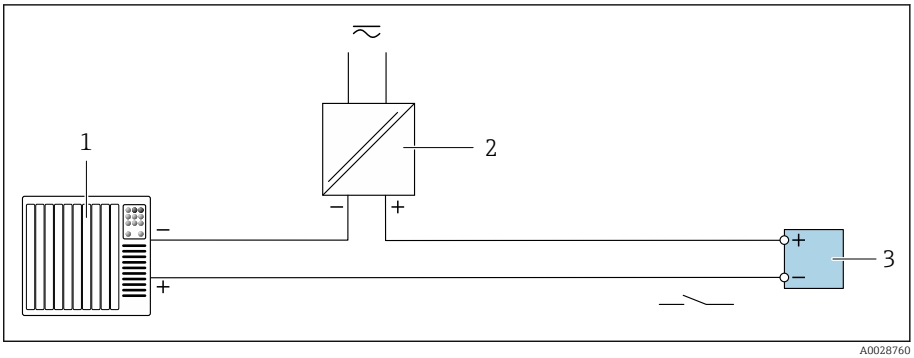
1 *Automation system with current input (e.g. PLC)*
2 *Active barrier for supply voltage (e.g. RN221N)*
3 *Cable shield*
4 *Analog display unit: observe max. load*
5 *Pressure transmitter (e.g. Cerabar M, Cerabar S: see requirements)*
6 *Transmitter*

Pulse/frequency output (passive)



1 *Automation system with pulse output and frequency input (e.g. PLC with a 10 kΩ pull-up or pull-down resistor)*
2 *Supply voltage*
3 *Transmitter: observe input values*

Switch output (passive)



1 *Automation system with switch input (e.g. PLC with a 10 kΩ pull-up or pull-down resistor)*
2 *Supply voltage*
3 *Transmitter: observe input values*

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