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Operating Instructions **Proline Promag D 10**

Electromagnetic flowmeter HART







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Document function

These Operating Instructions provide all of the information that is required in various phases of the life cycle of the device:

- Incoming acceptance and product identification
- Storage and transport
- Installation and connection
- Commissioning and operation
- Diagnostics and troubleshooting
- Maintenance and disposal

Associated documentation

Technical Information	Overview of the device with the most important technical data.
Operating Instructions	All the information that is required in the various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal as well as the technical data and dimensions.
Sensor Brief Operating Instructions	Incoming acceptance, transport, storage and mounting of the device.
Transmitter Brief Operating Instructions	Electrical connection and commissioning of the device.
Description of Parameters	Detailed explanation of the menus and parameters.
Safety Instructions	Documents for the use of the device in hazardous areas.
Special Documentation	Documents with more detailed information on specific topics.
Installation Instructions	Installation of spare parts and accessories.

The related documentation is available online:

W@M Device Viewer	On the www.endress.com/deviceviewer website, enter the serial number of the device: nameplate \rightarrow <i>Product identification</i> , \square 17
Endress+Hauser Operations App	 Scan the Data Matrix code: nameplate → <i>Product identification</i>, 17 Enter the serial number of the device: nameplate → <i>Product identification</i>, 17

Symbols

Warnings

A DANGER

This symbol alerts you to an immediate dangerous situation. Failure to avoid the situation will result in a fatal or serious injury.

WARNING

This symbol alerts you to a potentially dangerous situation. Failure to avoid the situation may result in a fatal or serious injury.

ACAUTION

This symbol alerts you to a potentially dangerous situation. Failure to avoid the situation may result in a minor or mild injury.

NOTICE

This symbol alerts you to a potentially harmful situation. Failure to avoid the situation may result in damage to the facility or to something in the facility's vicinity.

Electronics

- --- Direct current
- \sim Alternating current
- $oldsymbol{
 abla}$ Direct current and alternating current
- 😑 Terminal connection for potential equalization

Device communication

- ***** Bluetooth is enabled.
- LED is off.
- LED flashing.
- EED lit.

Tools

- *F*lat blade screwdriver
- 🔿 🎻 Hexagon wrench
- 🔗 Wrench

Types of information

- **V** Preferred procedures, processes or actions
- Permitted procedures, processes or actions
- Forbidden procedures, processes or actions
- Additional information
- Reference to documentation
- Reference to page
- Reference to graphic
- Measure or individual action to be observed

- 1., 2.,... Series of steps
- └─→ Result of a step
- ? Help in the event of a problem
- Visual inspection
- H Write-protected parameter

Explosion protection

- 🔬 Hazardous area
- 🔉 Non-hazardous area

Registered trademarks

HART®

Registered trademark of the FieldComm Group, Austin, USA

Bluetooth®

The Bluetooth word mark and Bluetooth logos are registered trademarks of Bluetooth SIG. Inc. and any use of such marks by Endress+Hauser is under license. Other trademarks and trade names are those of their respective owners.

Apple®

Apple, the Apple logo, iPhone, and iPod touch are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a service mark of Apple Inc.

Android®

Android, Google Play and the Google Play logo are trademarks of Google Inc.

2 Safety instructions

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Requirements for specialist personnel

- Installation, electrical connection, commissioning, diagnostics and maintenance of the device must only be carried out by trained, specialist personnel authorized by the facility's owner-operator.
- Before commencing work, the trained, specialist personnel must carefully read, understand and adhere to the Operating Instructions, additional documentation and certificates.
- Comply with national regulations.

Requirements for operating personnel

- Operating personnel are authorized by the facility's owner-operator and are instructed according to the requirements of the task.
- Before commencing work, the operating personnel must carefully read, understand and adhere to the instructions provided in the Operating Instructions and additional documentation.

Incoming acceptance and transport

- Transport the device in a correct and appropriate manner.
- Do not remove protective covers or protective caps on the process connections.

Adhesive labels, tags and engravings

▶ Pay attention to all the safety instructions and symbols on the device.

Environment and process

- Only use the device for the measurement of appropriate media.
- ► Keep within the device-specific pressure range and temperature range.
- Protect the device from corrosion and the influence of environmental factors.

Occupational safety

- Wear the required protective equipment according to national regulations.
- ► Do not ground the welding unit by means of the device.
- Wear protective gloves if working on and with the device with wet hands.

Installation

- ► Do not remove protective covers or protective caps on the process connections until just before you install the sensor.
- Do not damage or remove the liner on the flange.
- Observe tightening torques.

Electrical connection

- Comply with national installation regulations and guidelines.
- Observe cable specifications and device specifications.
- Check the cable for damage.

- If using the device in hazardous areas, observe the "Safety Instructions" documentation.
- Provide (establish) potential equalization.
- Provide (establish) grounding.

Surface temperature

Media with elevated temperatures can cause the surfaces of the device to become hot. For this reason, note the following:

- Mount suitable touch protection.
- ► Wear suitable protective gloves.

Commissioning

- Operate the device only if it is in proper technical condition, free from errors and faults.
- Only put the device into operation once you have performed the postinstallation check and post-connection check.

Modifications to the device

Modifications or repairs are not permitted and can pose a danger. For this reason, note the following:

- Only carry out modifications or repairs after consulting beforehand with an Endress+Hauser service organization.
- Only use original spare parts and original accessories from Endress+Hauser.
- ► Install original spare parts and original accessories according to the Installation Instructions.

3 Product information

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Measuring principle

Electromagnetic flow measurement on the basis of *Faraday's law of magnetic induction*.

Designated use

The device is only suitable for flow measurement of liquids with a minimum conductivity of 5 $\mu S/cm.$

Depending on the version, the device measures potentially explosive, flammable, poisonous and oxidizing media.

Devices for use in a hazardous area, in hygienic applications, or where there is an increased risk due to process pressure, are labeled accordingly on the nameplate.

Non-designated use can compromise safety. The manufacturer is not liable for damage caused by improper or non-designated use.

Incoming acceptance

Is technical documentation provided with the device?	
Does the scope of supply match the specifications on the delivery note?	
Is the order code on the delivery note and nameplate identical?	
Does the device bear any signs of damage from transportation?	
Has an incorrect device been ordered or delivered or has the device been damaged in transit? Complaints or returns: www.services.endress.com/return-material	

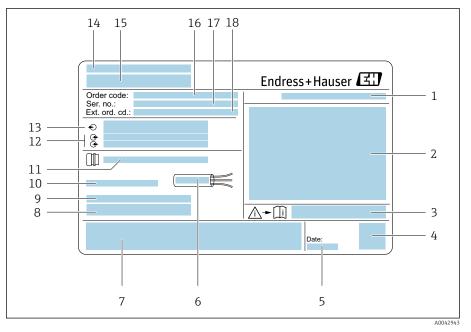
Product identification

Device name

The device comprises the following parts:

- Proline 10 transmitter
- Promag D sensor

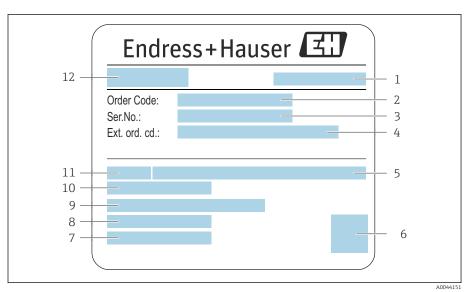
Transmitter nameplate



Example of a transmitter nameplate

- 1 Degree of protection
- 2 Approvals for hazardous area, electrical connection data
- 3 Document number of safety-related supplementary documentation
- 4 Data Matrix code
- 5 Manufacturing date: year-month
- 6 Permitted temperature range for cable
- 7 CE mark and other approval marks
- 8 Firmware version (FW) and device revision (Dev.Rev.) from the factory
- 9 Additional information in the case of special products
- 10 Permitted ambient temperature (T_a)
- 11 Information on the cable entry
- 12 Available inputs and outputs: supply voltage
- 13 Electrical connection data: supply voltage and supply power
- 14 Place of manufacture
- 15 Transmitter name
- 16 Order code
- 17 Serial number
- 18 Extended order code

Sensor nameplate



- *Example of sensor nameplate*
- 1 Place of manufacture
- 2 Order code
- 3 Serial number (ser. no.)
- 4 Extended order code (ext. ord. cd.)
- 5 Nominal pressure
- 6 2-D matrix code
- 7 Degree of protection
- 8 Permitted ambient temperature range
- 9 Material of lining and electrodes
- 10 Medium temperature range
- 11 Nominal diameter of sensor
- 12 Name of the sensor

X

777

Transport

Protective packaging

Protective covers or protective caps are fitted on the process connections to protect against damage and dirt.

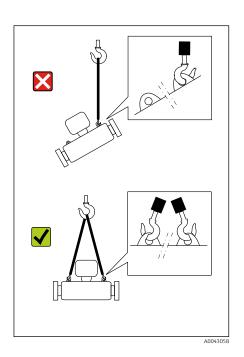
Transporting in the original packaging

NOTICE

Original packaging is missing!

Damage to the magnetic coil.

• Only lift and transport the device in the original packaging.



Transporting with lifting lugs

DANGER

A0043053

Potentially life-threatening hazard from suspended loads! The device could fall.

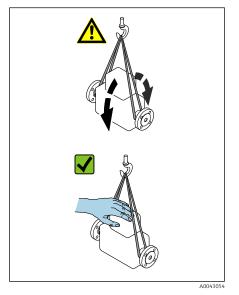
- Secure the device against slipping and turning.
- Do not move suspended loads over people.
- Do not move suspended loads over unprotected areas.

NOTICE

Lifting equipment incorrectly attached!

Lifting equipment attached on one side only can damage the device.

• Attach lifting equipment to both lifting lugs.

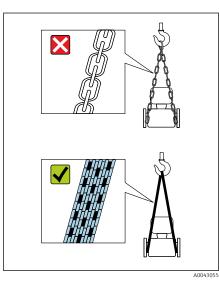


Transporting without lifting lugs

A DANGER

Potentially life-threatening hazard from suspended loads! The device could fall.

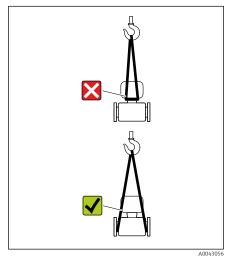
- Secure the device against slipping and turning.
- Do not move suspended loads over people.
- Do not move suspended loads over unprotected areas.



NOTICE

Incorrect lifting equipment can damage the device! The use of chains as hoists can damage the device.

• Use textile hoists.



NOTICE

Lifting equipment incorrectly attached!

Lifting equipment attached to unsuitable points can damage the device.

• Attach lifting equipment to both process connections of the device.

Checking the storage conditions

Are the protective covers or protection caps on the process connections?	
Is the device in the original packaging?	
Is the device protected against sunlight?	
Is it guaranteed that the device is not stored outdoors?	
Is the device stored in a dry and dust-free place?	
Does the storage temperature match the device ambient temperature specified on the nameplate?	
Is the possibility of moisture/condensation collecting on the device and original packaging as a result of variations in temperature ruled out?	

Recycling of packaging materials

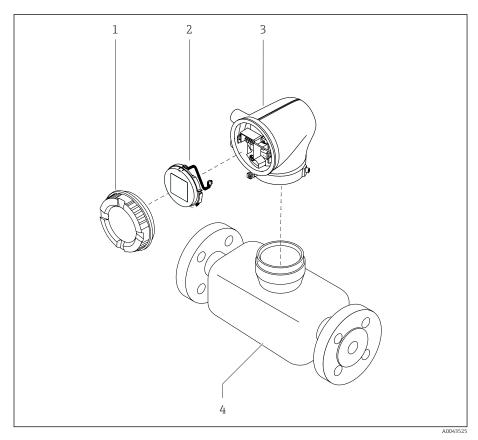
All packaging materials and packaging aids must be recycled as specified by national regulations.

- Stretch wrap: polymer in accordance with EU Directive 2002/95/EC (RoHS)
- Crate: wood in accordance with ISPM 15 standard, confirmed by IPPC logo
- Cardboard box: in accordance with European Packaging Directive 94/62/EC, confirmed by Resy symbol
- Disposable pallet: plastic or wood
- Packaging straps: plastic
- Adhesive strips: plastic
- Padding: paper

Product design

Compact version

The transmitter and sensor form a mechanical unit.

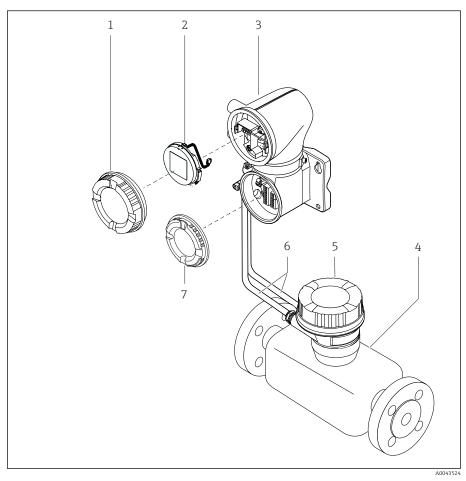


₽ 3 Main device components

- 1 Housing cover
- 2 3
- Display module Transmitter housing
- 4 Sensor

Remote version

The transmitter and sensor are installed in physically separate locations.



- € 4 Main device components
- 1 Housing cover
- 2
- Display module Transmitter housing 3
- 4 Sensor
- 5 Sensor connection housing
- 6 Connecting cable consisting of coil current cable and electrode cable
- 7 Connection compartment cover

Firmware history

List of firmware versions and changes since previous version

Firmware version 01.00.zz			
Release date	2021-07-01	Original firmware	
Version of the Operating Instructions	01.21		
Order code for "Firmware version"	Option 78		

Device history and compatibility

List of device models and changes since previous model

Device model A1			
Release	2021-08-01	-	
Version of the Operating Instructions	01.21		
Compatibility with previous model	-		

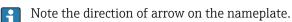
4 Installation

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Installation conditions

Flow direction

Install the device in the direction of flow.



Installation with inlet runs and outlet runs

Ensure straight, undisturbed inlet and outlet runs.

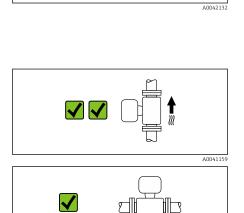
 \downarrow

A0028991

A0041163

To avoid negative pressure and to comply with accuracy specifications, **H** install the sensor upstream from assemblies that produce turbulence (e.g. valves, T-sections) and downstream from pumps \rightarrow *Installation near* pumps, 🗎 29.

Keep a sufficient distance to the next pipe elbow.

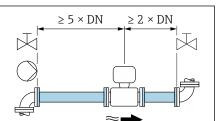


Orientations

Vertical orientation, upward direction of flow For all applications.

Horizontal orientation, transmitter at top

This orientation is suitable for the following applications: For low process temperatures in order to maintain the minimum ambient temperature for the transmitter.



 $2 \times DN$

१≈:

X

40048872

Horizontal orientation, transmitter at bottom

This orientation is suitable for the following applications:

- For high process temperatures in order to maintain the maximum ambient temperature for the transmitter.
- To prevent the electronics from overheating in the event of strong heat formation (e.g. CIP or SIP cleaning process), install the measuring device with the transmitter part pointing downwards.

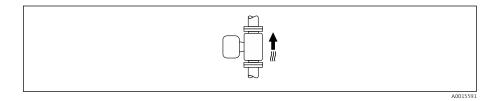
This orientation is not suitable for the following applications: If empty pipe detection is to be used.

Horizontal orientation, transmitter at side

This orientation is not suitable

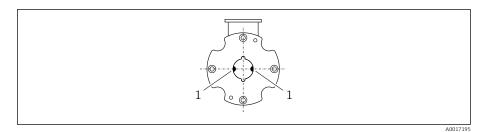
Vertical

Optimum for self-emptying pipe systems.

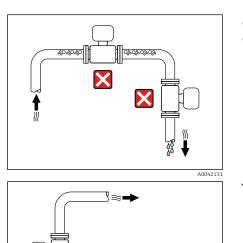


Horizontal

Ideally, the measuring electrode plane should be horizontal. This prevents brief insulation of the measuring electrodes by entrained air bubbles.



1 Measuring electrodes for signal detection



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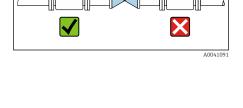
Mounting locations

- Do not install the device at the highest point of the pipe.
- Do not install the device upstream from a free pipe outlet in a down pipe.

The device should ideally be installed in an ascending pipe.

Installation near control valves

Install the device in the direction of flow upstream from the control valve.



 \approx

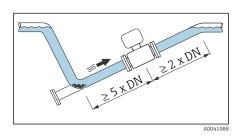
Installation upstream from a down pipe

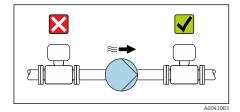
NOTICE

- Negative pressure in the measuring pipe can damage the liner!
- If installing upstream from down pipes with a length h ≥ 5 m (16.4 ft): install a siphon with a vent valve downstream from the device.
- This arrangement prevents the flow of liquid stopping in the pipe and air entrainment.

Installation with partially filled pipes

- Partially filled pipes with a gradient require a drain-type configuration.
- The installation of a cleaning valve is recommended.





Installation near pumps

NOTICE

- Negative pressure in the measuring pipe can damage the liner!
- ► Install the device in the direction of flow downstream from the pump.
- Install pulsation dampers if reciprocating, diaphragm or peristaltic pumps are used.
- Information on the liner's resistance to partial vacuum (Verweisziel existiert nicht, aber @y.link.required='true')
 - Information on the measuring system's resistance to vibration and shock \rightarrow *Vibration-resistance and shock-resistance*, \cong 100

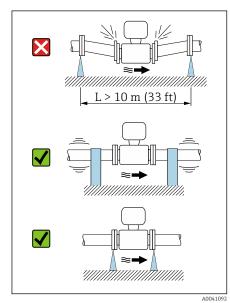
Pipe vibrations

A remote version is recommended in the event of strong pipe vibrations.

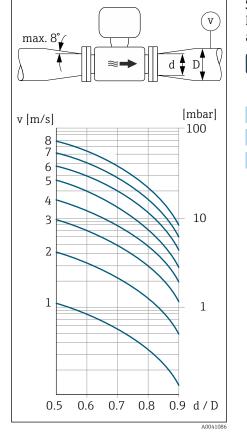
NOTICE

Pipe vibrations can damage the device!

- Do not expose the device to strong vibrations.
- Support the pipe and fix it in place.
- Support the device and fix it in place.
- Mount the sensor and transmitter separately.



Adapters



Suitable adapters (double-flange reducers) can be used to install the sensor in larger-diameter pipes. The resulting higher rate of flow improves measuring accuracy with very slow-moving media.



The nomogram shown here can be used to calculate the pressure loss caused by reducers and expanders. It only applies to liquids with a viscosity similar to that of water.

- 1. Calculate the ratio of the diameters d/D.
- 2. Determine the flow velocity after the reduction.
- 3. From the chart, determine the pressure loss as a function of the flow velocity v and the d/D ratio.

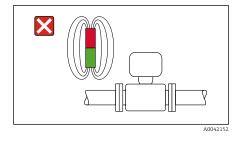
Seals

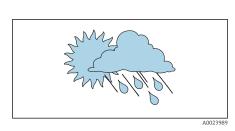
Note the following when installing seals:

- Use seals with a hardness rating of 70° Shore.
- For DIN flanges: only install seals according to DIN EN 1514-1.

Magnetism and static electricity

Do not install the device near magnetic fields, e.g. motors, pumps, transformers.





Outdoor use

- Avoid exposure to direct sunlight.
- Install in a location protected from sunlight.
- Avoid direct exposure to weather conditions.
- Use a weather protection cover \rightarrow *Transmitter*, 🖺 136.

Device installation

Preparing the device

- 1. Remove the entire transportation packaging.
- 2. Remove protective covers or protective caps on the device.

Installing seals

WARNING

Improper process sealing can put staff at risk!

• Check whether the seals are clean and undamaged.

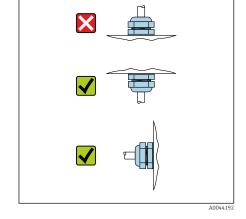
NOTICE

Incorrect installation can lead to incorrect measurement results!

- The internal diameter of the seal must be greater than or equal to that of the process connection and pipe.
- ▶ Fit the seals and measuring pipe centrically.
- ▶ Make sure that the seals do not protrude into the pipe cross-section.

Installing the sensor

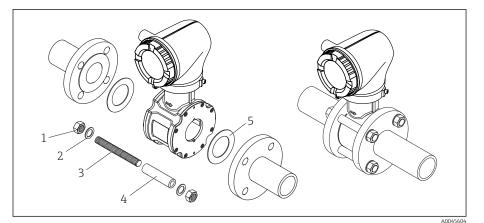
- **1.** Ensure that the direction of the arrow on the sensor matches the flow direction of the medium.
- 2. Install and turn the device or transmitter housing in such a way that the cable entries point down or to the side.



Mounting kit



A mounting kit can be ordered separately \rightarrow *Device-specific accessories*, \cong 136.



- 5 Mounting kit consisting of:
- 1 Nut
- 2 Washer
- 3 Mounting bolts
- 4 Centering sleeve
- 5 Seal

1. Mount the device between the pipe flanges with a mounting kit.

- 2. The device is centered using the recesses on the sensor.
- **3.** Depending on the flange standard or diameter of the pitch circle, install the additional centering sleeves.
- **4.** Observe tightening torques \rightarrow *Screw tightening torques*, \cong 140.

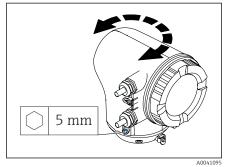
The arrangement of the mounting bolts and the use of the centering sleeves supplied are dependent on the nominal diameter, the flange standard and the diameter of the pitch circle.

Arranging the mounting bolts and centering sleeves

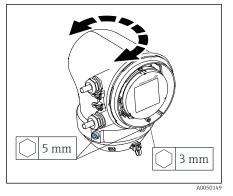
The device is centered using recesses on the sensor. The arrangement of the mounting bolts and the use of the centering sleeves supplied are dependent on the nominal diameter, the flange standard and the diameter of the pitch circle.

Nominal diameter		Process connection		
[mm]	[in]	EN 1092-1	ASME B16.5	JIS B2220
2540	11 ½		A0029491	
50	2		A0029493	A0029493
65	2 1/2	2 3 3 4 4 5 4 5 5 5 5 5 5 5 5 5 5 5 5 5	-	A0029495
80	3		A0029497	A0029498
100	4			
1 = Mounting bolts with centering sleeves 2 = EN (DIN) flange: 4-hole \rightarrow with centering sleeves 3 = EN (DIN) flange: 8-hole \rightarrow without centering sleeves				

Order code for "Housing", option "Aluminum"



Order code for "Housing", option "Polycarbonate"



- 1. Loosen the fixing screws on both sides of the transmitter housing.

2. NOTICE

Overrotation of the transmitter housing! Interior cables are damaged.

Turning the transmitter housing

- ► Turn the transmitter housing a maximum of 180° in each direction.
- Turn the transmitter housing to the desired position.
- 3. Tighten the screws in the logically reverse sequence.
- 1. Loosen the screw on the housing cover.
- 2. Open the housing cover.
- 3. Loosen the grounding screw (below the display).
- 4. Loosen the fixing screws on both sides of the transmitter housing.

5. NOTICE

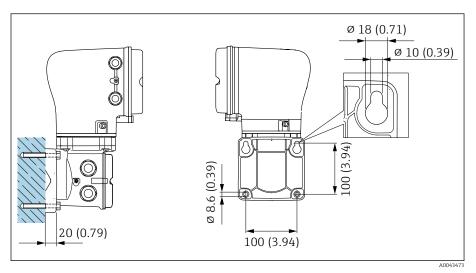
Overrotation of the transmitter housing! Interior cables are damaged.

► Turn the transmitter housing a maximum of 180° in each direction.

Turn the transmitter housing to the desired position.

6. Tighten the screws in the logically reverse sequence.

Mounting the transmitter on the wall



6 Engineering unit mm (in)

NOTICE

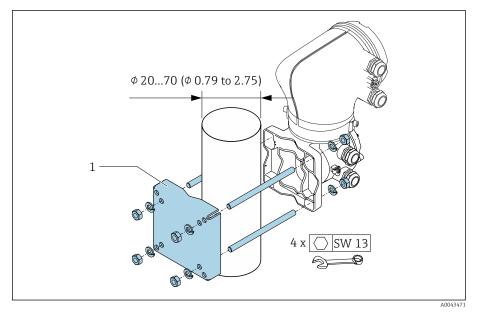
Ambient temperature too high!

If the electronics overheat this can damage the transmitter housing.

- Do not exceed the permissible temperature range for the ambient temperature.
- Use a weather protection cover \rightarrow *Transmitter*, \cong 136.

• Mount the device correctly.

Mounting the transmitter on a post



☑ 7 Engineering unit mm (in)

NOTICE

Ambient temperature too high!

If the electronics overheat this can damage the transmitter housing.

- Do not exceed the permissible temperature range for the ambient temperature.
- ▶ Use a weather protection cover \rightarrow *Transmitter*, 🖺 136.
- Mount the device correctly.

Post-installation check

Is the device undamaged (visual inspection)?			
Does the device comply with the measuring point specifications?			
For example: • Process temperature • Process pressure • Ambient temperature • Measuring range			
Has the correct orientation been selected for the device?			
Does the direction of the arrow on the device match the flow direction of the medium?			
Is the device protected against precipitation and sunlight?			
Are the screws tightened with the correct tightening torque?			

5 Electrical connection

Connection conditions	38
Connecting cable connection	39
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Ensuring potential equalization	45
Removing a cable	47
Hardware settings	48
Post-connection check	49

Connection conditions

Notes on the electrical connection

WARNING

Components carry voltage!

Incorrect work performed on the electrical connections can result in an electric shock.

- ► Have electrical connection work carried out by appropriately trained specialists only.
- Comply with applicable federal/national installation codes and regulations.
- Comply with national and local workplace safety regulations.
- Establish the connections in the correct order: always make sure to first connect the protective earth (PE) to the inner ground terminal.
- ▶ When using in hazardous areas, observe the "Safety Instructions" document.
- Ground the device carefully and provide potential equalization.
- Connect protective earthing to all outer ground terminals.

Additional protective measures

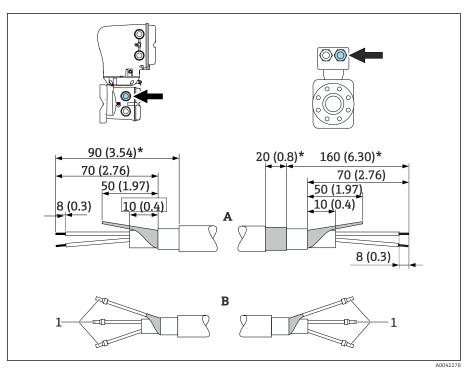
The following protective measures are required:

- Set up a disconnecting device (switch or power-circuit breaker) to easily disconnect the device from the supply voltage.
- In addition to the device fuse, include an overcurrent protection unit, with max. 10 A, in the facility installation.
- Plastic sealing plugs act as safeguards during transportation and must be replaced by suitable, individually approved installation material.
- Connection examples: \rightarrow *Examples for electric terminals,* \square 142

Connecting cable connection

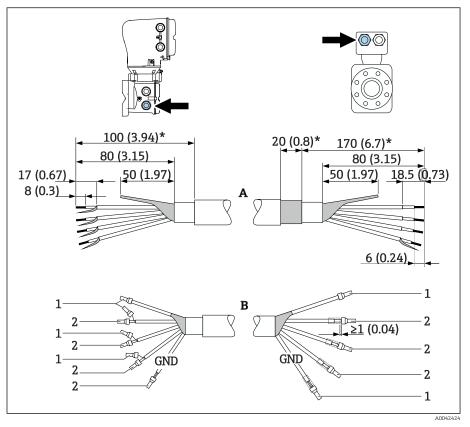
Preparing the connecting cable

Coil current cable



- 1 Ferrules, red \$\$1.0 mm (0.04 in)
- **1.** Insulate one core of the three-core cable at the level of the core reinforcement. Only 2 cores are required for the connection.
- 2. A: Terminate coil current cable, strip reinforced cables (*).
- 3. B: Fit ferrules over the strands and press in place.
- 4. Insulate the cable shield on the transmitter side, e.g. heat shrink tube.

Electrode cable



- 1 Ferrules, red \$\$1.0 mm (0.04 in)
- 2 Ferrules, white ϕ 0.5 mm (0.02 in)
- 1. Make sure that the ferrules do not touch the cable shields on the sensor side. Minimum distance = 1 mm (exception: green "GND" cable)
- 2. A: Terminate electrode cable, strip reinforced cables (*).
- 3. B: Fit ferrules over the strands and press in place.
- 4. Insulate the cable shield on the transmitter side, e.g. heat shrink tube.

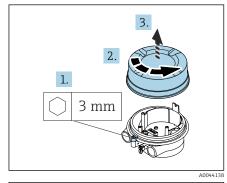
Connecting the connecting cable

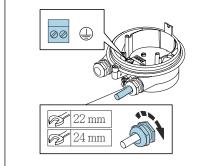
Wiring the sensor connection housing

NOTICE

Incorrect wiring can damage the electronic components!

- Only connect sensors and transmitters with identical serial numbers.
- Connect the sensor connection housing and the transmitter housing to the potential equalization of the facility via the outer ground terminal.
- Connect the sensor and transmitter to the same potential.
- 1. Loosen the Allen key of the securing clamp.
- 2. Open the connection compartment cover counterclockwise.





NOTICE

If the sealing ring is missing, the housing is not sealed tight! Damage to the device.

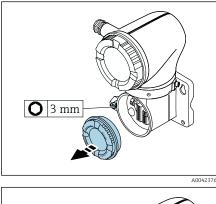
- Do not remove the sealing ring from the cable entry.
- **3.** Feed the coil current cable and electrode cable through the corresponding cable entry.
- 4. Adjust the cable lengths.
- 5. Connect the cable shield to the inner ground terminal.
- 6. Strip the cable and cable ends.
- 7. Fit ferrules over the strands and press in place.
- 8. Connect the coil current cable and the electrode cable as per the terminal assignment.
- 9. Tighten the cable glands.
- **10.** Close the connection compartment cover.
- **11.** Fasten the securing clamp.

Wiring the transmitter housing

NOTICE

Incorrect wiring can damage the electronic components!

- Only connect sensors and transmitters with identical serial numbers.
- Connect the sensor connection housing and the transmitter housing to the potential equalization of the facility via the outer ground terminal.
- Connect the sensor and transmitter to the same potential.



A0042376

- 1. Loosen the Allen key of the securing clamp.
- 2. Open the connection compartment cover counterclockwise.

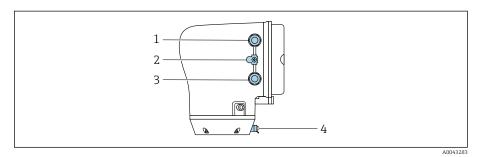
NOTICE

If the sealing ring is missing, the housing is not sealed tight! Damage to the device.

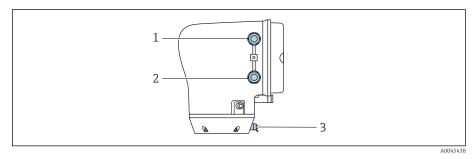
- Do not remove the sealing ring from the cable entry.
- **3.** Feed the coil current cable and electrode cable through the corresponding cable entry.
- 4. Adjust the cable lengths.
- 5. Connect the cable shields to the inner ground terminal.
- 6. Strip the cable and cable ends.
- 7. Fit ferrules over the strands and press in place.
- 8. Connect the coil current cable and the electrode cable as per the terminal assignment.
- 9. Tighten the cable glands.
- **10.** Close the connection compartment cover.
- **11.** Fasten the securing clamp.

Connecting the transmitter

Transmitter terminal connections



- 1 Cable entry for power supply cable: supply voltage
- 2 Outer ground terminal: on transmitters made of polycarbonate with a metal pipe adapter
- 3 Cable entry for signal cable
- 4 Outer ground terminal



- 1 Cable entry for power supply cable: supply voltage
- 2 Cable entry for signal cable
- 3 Outer ground terminal

Terminal assignment

i

The terminal assignment is documented on an adhesive label.

The following terminal assignment is available:

Current output 4 to 20 mA HART (active) and pulse/frequency/switch output

Supply	voltage	Outp		output 1		Output 2	
1 (+)	2 (-)	26 (+)	27 (-)	24 (+)	25 (-)	22 (+)	23 (-)
L/+	N/-	Current output 4 to 20 mA HART (active)		-	_	Pulse/frequ output (ency/switch passive)

Current output 4 to 20 mA HART (passive) and pulse/frequency/switch output

Supply	voltage	Output 1		Output 2			
1 (+)	2 (-)	26 (+)	27 (-)	24 (+)	25 (–)	22 (+)	23 (-)
L/+	N/-	-		4 to 20 n	: output nA HART sive)	Pulse/frequ output (5

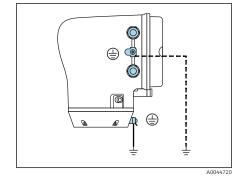
Wiring the transmitter

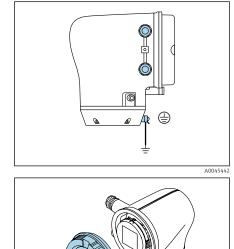
- **•** Use a suitable cable gland for the power supply cable and signal cable.
 - Pay attention to the requirements for the power supply cable and signal cable \rightarrow *Requirements for connecting cable*, \cong 96.
 - Use shielded cables for digital communication.

NOTICE

If the cable gland is incorrect, this compromises the sealing of the housing! Damage to the device.

- ► Use a suitable cable gland corresponding to the degree of protection.
- 1. Ground the device carefully and provide potential equalization.
- 2. Connect protective earthing to the outer ground terminals.





3 mm

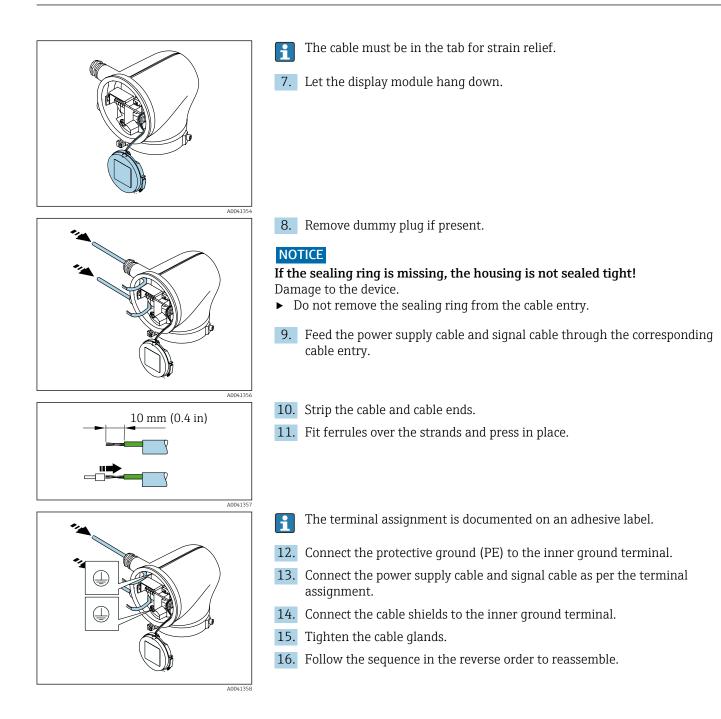
1,5 Nm (1.1 lbf ft)

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C

- 3. Loosen the Allen key of the securing clamp.
- 4. Open the housing cover counterclockwise.

- 5. Press the tab of the display module holder.
- 6. Remove the display module from the display module holder.



Ensuring potential equalization

Introduction

Correct potential equalization (equipotential bonding) is a prerequisite for stable and reliable flow measurement. Inadequate or incorrect potential equalization can result in device failure and present a safety hazard.

The following requirements must be observed to ensure correct, trouble-free measurement:

- The principle that the medium, the sensor and the transmitter must be at the same electrical potential applies.
- Take in-company grounding guidelines, materials and the grounding conditions and potential conditions of the pipe into consideration.
- The necessary potential equalization connections must be established using a ground cable with a minimum cross-section of 6 mm² (0.0093 in²). Also use a cable luq.
- In the case of remote device versions, the ground terminal in the example always refers to the sensor and not to the transmitter.

Abbreviations used

- PE (Protective Earth): potential at the potential equalization terminals of the device
- P_P (Potential Pipe): potential of the pipe, measured at the flanges
- P_M (Potential Medium): potential of the medium

Connection examples for standard situations

Unlined and grounded metal pipe

- Potential equalization is via the measuring pipe.
- The medium is set to ground potential.

Starting conditions:

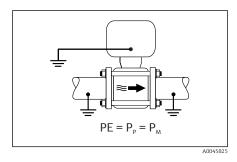
- Pipes are correctly grounded on both sides.
- Pipes are conductive and at the same electrical potential as the medium
- Connect the connection housing of the transmitter or sensor to ground potential via the ground terminal provided for this purpose.

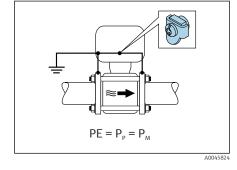
Plastic pipe or pipe with insulating liner

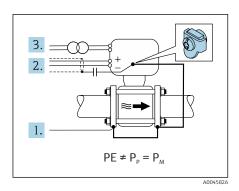
- Potential equalization is via the ground terminal and flanges
- The medium is set to ground potential.

Starting conditions:

- The pipe has an insulating effect.
- Low-impedance medium grounding close to the sensor is not guaranteed.
- Equalizing currents through the medium cannot be ruled out.
- **1.** Connect flanges to the ground terminal of the transmitter or sensor connection housing via the ground cable.
- 2. Connect the connection to ground potential.







Connection example with the potential of medium not equal to potential equalization connection

In these cases, the medium potential can differ from the potential of the device.

Metal, ungrounded pipe

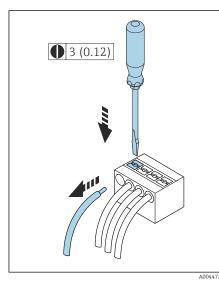
The sensor and transmitter are installed in a way that provides electrical insulation from PE, e.g. applications for electrolytic processes or systems with cathodic protection.

Starting conditions:

- Unlined metal pipe
- Pipes with an electrically conductive liner
- 1. Connect the pipe flanges and transmitter via the ground cable.
- 2. Route the shielding of the signal lines via a capacitor (recommended value 1.5μ F/50V).
- **3.** Device connected to power supply such that it is floating in relation to the potential equalization connection (isolation transformer). This measure is not required in the case of 24V DC supply voltage without PE (= SELV power unit).

Removing a cable

- 1. Use a flat-blade screwdriver to press down on the slot between the two terminal holes and hold.
- 2. Remove the cable end from the terminal.



■ 8 Engineering unit mm (in)

3 mm

1,5 Nm (1.1 lbf ft)

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A0041330

A0044412

 \bigcirc

On

Hardware settings

Enabling write protection

- 1. Loosen the Allen key of the securing clamp.
 - 2. Open the housing cover counterclockwise.

- **3.** Press the tab of the display module holder.
- 4. Remove the display module from the display module holder.

- Set the write protection switch on the back of the display module to the On position.
 - └ ► Write protection is enabled.
- 6. Follow the sequence in the reverse order to reassemble.

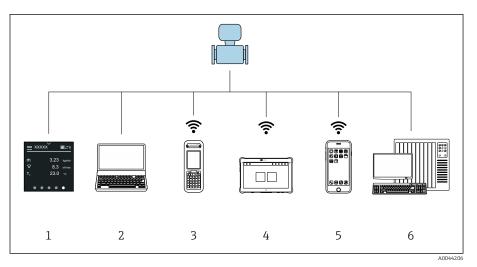
Post-connection check

Only for remote version: Is the serial number on the nameplates of the connected sensor and transmitter identical?			
Is the potential equalization established correctly?			
Is the protective earthing established correctly?			
Are the device and cable undamaged (visual check)?			
Do the cables meet the requirements?			
Is the terminal assignment correct?			
Are all the cable glands installed, firmly tightened and leak-tight?			
Are dummy plugs inserted in unused cable entries?			
Are transportation plugs replaced by dummy plugs?			
Are the housing screws and housing cover tightened?			
Do the cables loop down before the cable gland ("water trap")?			
Does the supply voltage match the specifications on the transmitter nameplate?			

6 Operation

Overview of the operating options	52
Local operation	52
SmartBlue app	57

Overview of the operating options

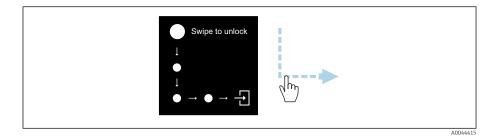


- 1 Local operation via touch screen
- 2 Computer with operating tool, e.g. FieldCare, DeviceCare, AMS Device Manager, SIMATIC PDM
- 3 Field Xpert SFX350 or SFX370 via Bluetooth, e.g. SmartBlue App
- 4 Field Xpert SMT70 via Bluetooth, e.g. SmartBlue App
- 5 Tablet or smartphone via Bluetooth, e.g. SmartBlue App
- 6 Automation system, e.g. PLC

Local operation

Unlocking local operation

Local operation must first be unlocked before the device can be operated via the touch screen. To unlock, draw the pattern "L" on the touch screen.



Navigation



Тар

- Open menus.
- Select items in a list.
- Acknowledge buttons.
- Enter characters.



Swipe horizontally

Display next or previous page.



Swipe vertically

Display additional points in a list.

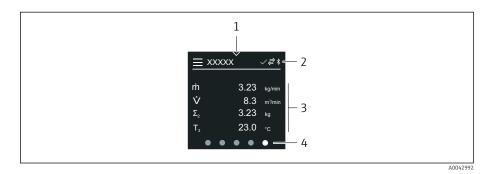
Operational display

During routine operation, the local display shows the operational display screen. The operational display consists of several windows which the user can toggle between.



The operational display can be customized: see the description of parameters \rightarrow *Main menu*, \cong 54.

Operational display and navigation



- 1 Quick access
- 2 Status symbols, communication symbols and diagnostic symbols
- 3 Measured values
- 4 Rotating page display



Тар

- Open the main menu.
- Open quick access.



Swipe horizontally

Display next or previous page.

Symbols

- Open the main menu.
- ✓ Quick access
- Bluetooth is active.
- ← Device communication is enabled.
- V Status signal: function check
- Status signal: maintenance required
- A Status signal: out of specification
- 🗴 Status signal: failure
- Status signal: diagnostics active.

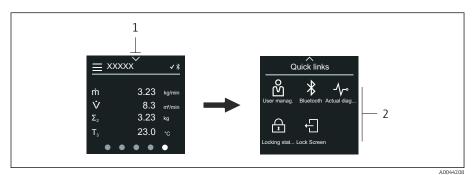
Quick access

The Quick access menu contains a selection of specific device functions.



Quick access is indicated by a triangle at the top of the local display in the middle.

Quick access and navigation



- 1 Quick access
- 2 Quick access with specific device functions



Тар

Back to operational display.

• Open specific device functions.

Symbols

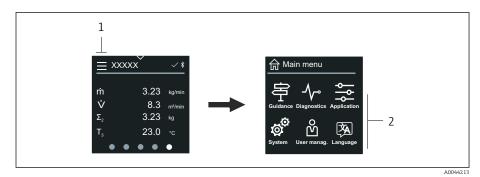
When a symbol is tapped, the local display shows the menu with the corresponding specific device functions.

- * Enable or disable Bluetooth.
- සnter access code.
- \bigcirc Write protection is enabled.
- \times Back to operational display.

Main menu

The main menu contains all the menus required for the commissioning, configuration and operation of the device.

Main menu and navigation



1 Open the main menu.

2 Open menus for the specific device functions.



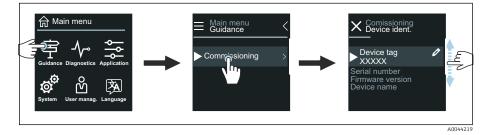
Тар

- Back to operational display.
- Open menus.

Symbols

- 命 Back to operational display.
- 寄 Guidance menu Configuration of the device
- ✓ Diagnostics menu Troubleshooting and control of device behavior
- Application menu Application-specific adjustments
- System menu
 Device management and user administration
- 🖗 Set display language.

Submenus and navigation





Тар

- Open the main menu.
- Open submenus or parameters.
- Select options.
- Skip items in list.



Swipe vertically

Select items in a list on a step-by-step basis.

Symbols

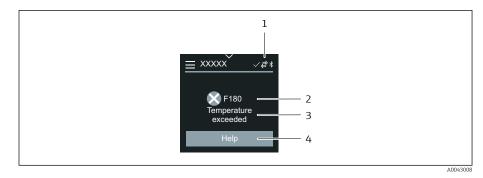
- < Return to previous menu.
- Skip to bottom of list.
- \bigcirc Skip to top of list.

Diagnostic information

Diagnostic information displays additional instructions or background information for diagnostic events.

Opening the diagnostic message

The diagnostic behavior is indicated on the top right of the local display by a diagnostics symbol. Tap the symbol or the "Help" button to open the diagnostic message.

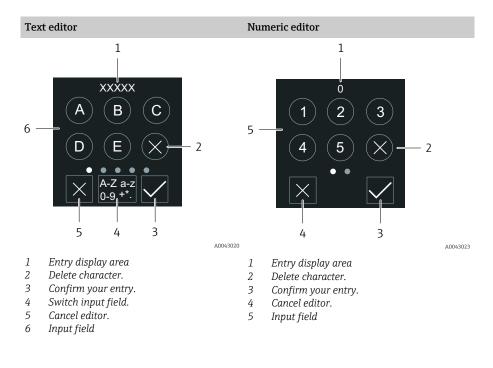


- 1 Device status
- 2 Diagnostic behavior with diagnostic code
- 3 Short text
- 4 Open the troubleshooting measures.

Editing view

Editor and navigation

The text editor is used to enter characters.



Im

Тар

- Enter characters.
- Select next character set.



Swipe horizontally

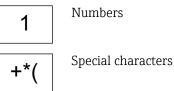
Display next or previous page.

Input field



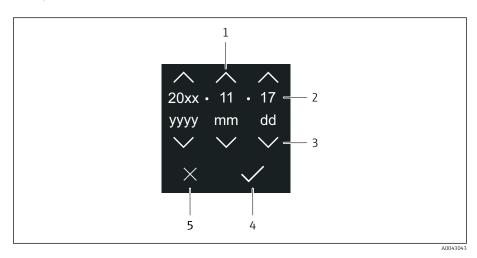
Lower case

Upper case



Date

The device has a real-time clock for all log functions. The time can be configured here.



- 1 Increase date by 1.
- 2 Actual value
- 3 Decrease date by 1.
- 4 Confirm settings.
- 5 Cancel editor.



Tap

- Make settings.
- Confirm settings.
- Cancel editor.

SmartBlue app

The device has a Bluetooth interface and can be operated and configured using the SmartBlue App. The SmartBlue App must be downloaded onto a terminal device for this purpose. Any terminal device can be used.

- The range is 20 m (65.6 ft) under reference conditions.
- Incorrect operation by unauthorized persons is prevented by means of encrypted communication and password encryption.
- Bluetooth can be disabled.

Download	Endress+Hauser SmartBlue App:
	Google Playstore (Android)iTunes Apple Shop (iOS devices)
	ANDROID APP ON Google Play Download on the App Store
Supported functions	 Configuration of the device Access to measured values, device status and diagnostic information

Downloading the SmartBlue app:

1. Install and start the SmartBlue app.

- A Live List shows all the devices available. The list displays the devices with the configured tag name. The default setting of the device tag is EH_**BB_XXYYZZ (XXYYZZ = the first 6 characters of the device serial number).
- 2. For Android devices, activate GPS positioning (not necessary for devices with IOS)
- 3. Select the device from the Live List.
 - └ The Login dialog box opens.
- For energy-saving reasons, if the device is not powered by a power unit, it is only visible in the live list for 10 seconds every minute.
 - The device appears immediately in the live list if the local display is touched for 5 seconds.
 - The device with the highest signal strength appears at the very top of the live list.

Logging in:

- 4. Enter the user name: admin
- 5. Enter the initial password: serial number of the device.
 - ↓ When you log in for the first time, a message is displayed advising you to change the password.

6. Confirm your entry.

- └ The main menu opens.
- Optional: Change Bluetooth[®] password: System → Connectivity → Bluetooth configuration → Change Bluetooth password
- Forgotten your password: contact Endress+Hauser Service.

Performing a firmware update via the SmartBlue app

The flash file must be uploaded to the desired terminal (e.g. smartphone) beforehand.

- 1. In the SmartBlue app: open system.
- 2. Open the software configuration.

3. Open the firmware update.

└ The wizard now guides you through the firmware update.

7 System integration

Device description files	60
Measured variables via HART protocol	60

Device description files

Version data

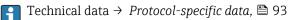
Firmware version	01.00.zz	 On the title page of the Operating instructions On the transmitter nameplate → <i>Transmitter nameplate</i>, 17 System → Information → Device → Firmware version
Release date of firmware version	04.2021	-
Manufacturer ID	0x11	Application \rightarrow Communication \rightarrow Information \rightarrow Manufacturer ID
Device type ID	0x71	Application \rightarrow Communication \rightarrow Information \rightarrow Device ID
HART protocol revision	7	Application \rightarrow Communication \rightarrow Information \rightarrow HART revision
Device revision	1	 On the transmitter nameplate → Transmitter nameplate, 17 Diagnostics → Device information → Device revision

Operating tools

The suitable device description file for the individual operating tools is listed in the table below, along with information on where the file can be obtained.

Operating tool via HART protocol	Sources for obtaining device descriptions
FieldCare	 www.endress.com → Downloads CD-ROM (contact Endress+Hauser) DVD (contact Endress+Hauser)
DeviceCare	 www.endress.com → Downloads CD-ROM (contact Endress+Hauser) DVD (contact Endress+Hauser)
Field Xpert SFX350Field Xpert SFX370	Update function via handheld terminal
AMS Device Manager (Emerson Process Management)	www.endress.com → Downloads
SIMATIC PDM (Siemens)	www.endress.com \rightarrow Downloads
Field Communicator 475 (Emerson Process Management)	Update function via handheld terminal

Measured variables via HART protocol



Dynamic variables

The following measured variables (HART device variables) are assigned to the dynamic variables at the factory:

Primary dynamic variable (PV)	Volume flow
Secondary dynamic variable (SV)	Totalizer 1
Tertiary dynamic variable (TV)	Totalizer 2
Quaternary dynamic variable (QV)	Totalizer 3

The assignment can be configured in the **Output** submenu.

Navigation

Application \rightarrow Communication \rightarrow Output

- Assign PV
- Assign SV
- Assign TV
- Assign QV



Assignment and available measured variables: Description of Device Parameters $\rightarrow \blacksquare 6$

Device variables

The device variables are permanently assigned. A maximum of 8 device variables can be transmitted.

- 0 Volume flow
- 1 Mass flow
- 2 Conductivity
- 6 Electronic temperature
- 7 Totalizer 1
- 8 Totalizer 2
- 9 Totalizer 3

8 Commissioning

Post-installation check and post-connection check	64
IT security	64
Device-specific IT security	64
Switching on the device	65
Commissioning the device	66

Post-installation check and post-connection check

Before commissioning the device, make sure that the post-installation and postconnection checks have been performed:

- Post-installation check \rightarrow *Post-installation check*, 🖺 36
- Post-connection check \rightarrow Post-connection check, 🖺 49

IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

Device-specific IT security

Access via Bluetooth

Secure signal transmission via Bluetooth uses an encryption method tested by the Fraunhofer Institute.

- Without the SmartBlue App, the device is not visible via Bluetooth.
- Only one point-to-point connection is established between the device and a smartphone or tablet.

Access via the SmartBlue app

Two access levels (user roles) are defined for the device: the **Operator** user role and the **Maintenance** user role. The **Maintenance** user role is configured when the device leaves the factory.

If a user-specific access code is not defined (in the Enter access code parameter), the default setting **0000** continues to apply and the **Maintenance** user role is automatically enabled. The device's configuration data are not write-protected and can be edited at all times.

If a user-specific access code has been defined (in the Enter access code parameter), all the parameters are write-protected. The device is accessed with the **Operator** user role. When the user-specific access code is entered a second time, the **Maintenance** user role is enabled. All parameters can be written to.



Protecting access via a password

There are a variety of ways to protect against write access to the device parameters:

- User-specific access code:
- Protect write access to the device parameters via all the interfaces.
- Bluetooth key:

The password protects access and the connection between an operating unit, e.g. a smartphone or tablet, and the device via the Bluetooth interface.

General notes on the use of passwords

- The access code and Bluetooth key that are valid when the device is delivered must be redefined during commissioning.
- Follow the general rules for generating a secure password when defining and managing the access code and Bluetooth key.
- The user is responsible for the management and careful handling of the access code and Bluetooth key.

Write protection switch

The entire operating menu can be locked via the write protection switch. The values of the parameters cannot be changed. Write protection is disabled when the device leaves the factory.

Access authorization with write protection:

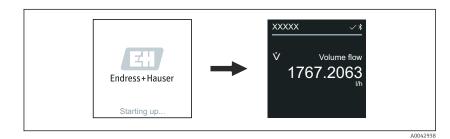
- Disabled: write access to the parameters
- Enabled: read-only access to the parameters

Write protection is enabled with the write protection switch on the back of the display module \rightarrow *Hardware settings*, \cong 48.

The local display indicates that write protection is enabled on the top right of the display: (2).

Switching on the device

- Switch on the supply voltage for the device.
 - └ The local display switches from the start screen to the operational display.



If device startup is not successful, the device displays an error message to this effect \rightarrow *Diagnostics and troubleshooting*, \cong 72.

Commissioning the device

Local operation

Provide the set of th

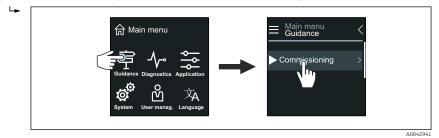
1. Via the "Menu" symbol, open the main menu.



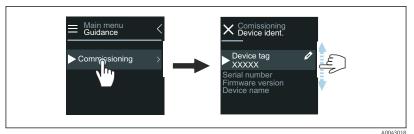
2. Via the "Language" symbol, select the desired language.



3. Via the "Guidance" symbol, open the **Commissioning** wizard.



4. Start the **Commissioning** wizard.



5. Follow the instructions on the local display.

└ The **Commissioning** wizard goes through all the device parameters that are necessary to commission the device.



For detailed information, see the "Description of Device Parameters" document pertaining to the device.

SmartBlue App

Information on the SmartBlue App \rightarrow SmartBlue app, \cong 57.

Connecting the SmartBlue App to the device

- **1.** Enable Bluetooth on the mobile handheld terminal, tablet or smartphone.
- 2. Start the SmartBlue App.
 - ← A Live List shows all the devices available.
- 3. Select the desired device.
 - └ The SmartBlue App shows the device login.
- 4. Under user name, enter **admin**.
- 5. Under password, enter the device's serial number. Serial number: \rightarrow *Transmitter nameplate*, \cong 17.
- 6. Confirm your entries.
 - └ The SmartBlue App connects to the device and displays the main menu.

Opening the "Commissioning" wizard

- 1. Via the **Guidance** menu, open the **Commissioning** wizard.
- 2. Follow the instructions on the local display.
 - └ The **Commissioning** wizard goes through all the device parameters that are necessary to commission the device.

9 Operation

Reading the device locking status	70
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Reading the device locking status

Indicates the write protection with the highest priority that is currently active.

Navigation

"System" menu \rightarrow Device management \rightarrow Locking status

Parameter overview with brief description

Parameter	Description	User interface
Locking status	Indicates the write protection with the highest priority that is currently active.	Hardware lockedTemporarily locked

HistoROM data management

The device features HistoROM data management. Device data and process data can be saved, imported and exported with the HistoROM data management function, making operation and servicing far more reliable, secure and efficient.

Data backup

Automatic

The most important device data, e.g. the transmitter and sensor, are automatically saved in the S+T-DAT.

When the sensor is replaced, the customer-specific sensor data is adopted in the device. The device goes into operation immediately without any problems.

Manuell

The transmitter data (customer settings) must be saved manually.

Storage concept

	HistoROM backup	S+T-DAT
Available data	Event logbook, e.g. diagnostic eventsParameter data record backup	 Sensor data, e.g. nominal diameter Serial number Calibration data Configuration of the device, e.g. software options
Storage location	On the sensor electronics module (ISEM)	In the sensor connector in the sensor neck

Data transfer

A parameter configuration can be transferred to another device using the export function of the operating tool. The parameter configuration can be duplicated or saved in an archive.

10 Diagnostics and troubleshooting

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General troubleshooting

Local display

Error	Possible causes	Remedial action
Local display dark, no output signals	Supply voltage does not match that specified on the nameplate.	Apply the correct supply voltage.
	The polarity of the supply voltage is wrong.	Correct the polarity.
	No contact between cables and terminals.	Check contact of cables.Connect the cables to the terminals again.
	Terminals are not plugged into the electronics module correctly.	Check the terminals.Plug the terminals into the electronics module again.
	Electronics module is defective.	Order the appropriate spare part.
Local display is dark, but signal output is within the valid range.	Incorrect contrast setting of local display.	Adjust the contrast of the local display to ambient conditions.
	Cable connector for the local display is not correctly connected.	Plug in the cable connector correctly.
	Local display is defective.	Order the appropriate spare part.
Display alternates between error message and operational display	Diagnostic event has occurred.	Carry out appropriate troubleshooting measures.
Local display shows text in a foreign, incomprehensible language.	A foreign language is set.	Set the language of the local display.

Only for remote version

Error	Possible causes	Remedial action
Local display displays an error, no output signals	Cable connectors between the electronics module and local display are not plugged in correctly.	Plug in the cable connector correctly.
	Electrode cable and coil current cable are not plugged in correctly.	Plug in the electrode cable and coil current cable correctly.

Output signal

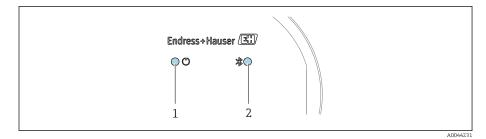
Error	Possible causes	Remedial action
Signal output is outside the valid current range (< 3.5 mA or > 23 mA).	Electronics module is defective.	Order the appropriate spare part.
Local display shows the correct value, but signal output is incorrect, though in the valid range.	Configuration error	Check parameter configuration.Correct parameter configuration.
Device measures incorrectly.	 Configuration error The device is being operated outside the application range. 	Check parameter configuration.Correct parameter configuration.Observe limit values indicated.
No signal at frequency output	Device uses passive frequency output.	Wire the device correctly as described in the Operating Instructions .

Error	Possible causes	Remedial action
Not possible to write-access the parameter.	Write protection is enabled.	Set the write protection switch on the local display to the Off position.
	Current user role has limited access	1. Check user role.
	authorization.	2. Enter correct customer-specific access code.
HART communication is not possible.	Load resistor missing or size is incorrect	 Load resistor must be at least 250 Ω. Observe the maximum load → Output signal, 9 91. → Examples for electric terminals, 142
	Commubox is connected incorrectly.Commubox is configured incorrectly.	Observe the documentation for the Commubox.
	 Commubox is configured incorrectly. Commubox driver is not installed correctly. Wrong USB interface is configured on PC. 	FXA195 HART: Document "Technical Information" TI00404F
Device communication is not possible.	Data transfer is active.	Wait until the data transfer or the current action is finished.
SmartBlue App does not show the device in the live list.	 Bluetooth is disabled on the device. Bluetooth is disabled on the smartphone or tablet. 	1. Check whether the Bluetooth symbol appears on the local display.
		2. Enable Bluetooth on the device.
		3. Enable Bluetooth on the smartphone or tablet.
Device cannot be operated with the SmartBlue App.	Bluetooth connection is not available.The device is already connected to another smartphone or tablet.	1. Check whether other devices are connected to the SmartBlue App.
		2. Disconnect any other device connected to the SmartBlue App.
	 Incorrect password entered. 	1. Enter correct password.
	 Password forgotten. 	2. Contact Endress+Hauser service organization.
Login with user data is not possible with the SmartBlue App.	Device in operation for the first time.	1. Enter the initial password (serial number of the device).
		2. Change the initial password.
No connection via service interface	 Commubox driver is not installed correctly. 	Observe the documentation for the Commubox.
	 Wrong USB interface is configured on PC. 	FXA291 HART: Document "Technical Information" TI00405C

Access and communication

Diagnostic information via LED

Only for devices with the order code for "Display; operation", option H



1 Device status

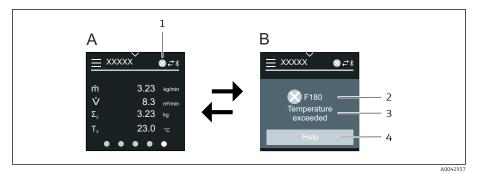
2 Bluetooth

LED		Status	Meaning
1	Device status (normal operation)	Off	No power supply
		Permanently green	Device status is OK. No warning / failure / alarm
		Flashing red	Warning is active.
		Permanently red	Alarm is active.
2	Bluetooth	Off	Bluetooth is disabled.
		Permanently blue	Bluetooth is enabled.
		Flashing blue	Data transfer in progress.

Diagnostic information on local display

Diagnostic message

The local display alternates between displaying faults as a diagnostic message and displaying the operational display screen.



- Α Operational display in alarm condition
- В Diagnostic message
- Diagnostic behavior 1
- 2 Status signal
- 3 Diagnostic behavior with diagnostic code
- 4 Short text
- 5 Open information on remedial measures.

If two or more diagnostics events are pending simultaneously, the local display only shows the diagnostic message with the highest priority.

Other diagnostic events that have occurred can be opened in the -Diagnostics menu as follows:

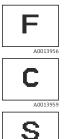
- Via parameters
- Via submenus

Status signals

The status signals provide information on the state and reliability of the device by categorizing the cause of the diagnostic information (diagnostic event).



The status signals are categorized according to NAMUR Recommendation NE 107: F = Failure, C = Function Check, S = Out of Specification, M = Maintenance Required, N = No Effect



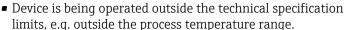
Failure

- A device error has occurred.
- Measured value is no longer valid.

Function check

Device is in the service mode, e.g. during a simulation.

Out of specification



 Device is being operated outside the configuration carried out by the user, e.g. max. flow in the 20 mA value parameter.

М

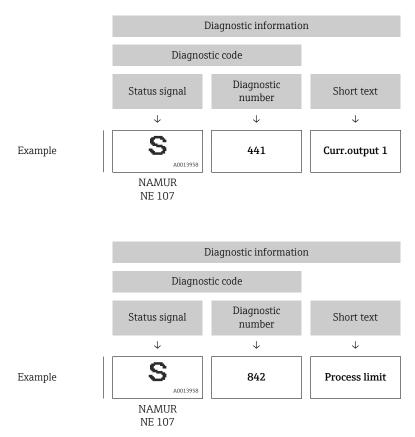
A0013958

Maintenance required

- Maintenance is required.
- Measured value is still valid.

Diagnostic information

The fault can be identified using the diagnostic information. The short text displays a tip about the fault.



Diagnostic information in FieldCare or DeviceCare

Diagnostic options

After the connection has been established, the device shows faults on the home page.



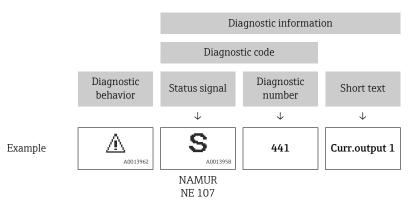
- 1 Status area with diagnostic behavior and status signal
- 2 Diagnostic code and short message
- 3 Troubleshooting measures with service ID

Other diagnostic events that have occurred can be opened in the **Diagnostics** menu as follows:

- Via parameter
- Via submenus

Diagnostic information

The fault can be identified using the diagnostic information. The short text displays a tip about the fault. The corresponding symbol for the diagnostic behavior appears at the start.



Changing the diagnostic information

Adapting the status signal

Each item of diagnostic information is assigned a specific status signal at the factory. The user can change the assignment for specific diagnostic information in the **"Diagnostic settings" submenu**.

Navigation path

 $\text{Diagnostics} \rightarrow \text{Diagnostic settings}$

Configuration of the device as per HART 7 Specification (Condensed Status), in accordance with NAMUR NE107.

Failure

- A device error has occurred.
- Measured value is no longer valid.

C S

F

Function check

Device is in the service mode, e.g. during a simulation.

Out of specification

- Device is being operated outside the technical specification limits, e.g. outside the process temperature range.
- Device is being operated outside the configuration carried out by the user, e.g. max. flow in the 20 mA value parameter.



Maintenance required

- Maintenance is required.
- Measured value is still valid.

Adapting the diagnostic behavior

Each item of diagnostic information is assigned a specific diagnostic behavior at the factory. The user can change the assignment for specific diagnostic information in the **Diagnostic settings** submenu.

Navigation path

Diagnostics \rightarrow Diagnostic settings

You can assign the following options to the diagnostic number as the diagnostic behavior:

Options	Description
Alarm	 Device stops measurement. Signal outputs and totalizers assume a defined alarm condition. Diagnostic message is generated. Background lighting changes to red.
Warning	Device continues measuring.Signal outputs and totalizers are not affected.Diagnostic message is generated.
Logbook entry only	 Device continues measuring. The local display shows the diagnostic message in the Event logbook submenu (Event list submenu) and does not alternate with the operational display.
Off	Diagnostic event is ignored.Diagnostic message is not generated and not entered.

Overview of diagnostic information

i

The amount of diagnostic information and the number of measured variables affected increase if the device has one or more application packages.

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
Diagnostic of	sensor			
043	Sensor 1 short circuit detected	 Check sensor cable and sensor Execute Heartbeat Verification Replace sensor cable or sensor 	S	Warning ¹⁾
082	Data storage inconsistent	 Check module connections Contact service 	F	Alarm
083	Memory content inconsistent	 Restart device Restore HistoROM S-DAT backup ('Device reset' parameter) Replace HistoROM S-DAT 	F	Alarm
168	Build-up detected	Clean measuring tube	М	Warning
169	Conductivity measurement failed	 Check grounding conditions Deactivate conductivity measurement 	М	Warning
170	Coil resistance faulty	Check ambient and process temperature	F	Alarm
180	Temperature sensor defective	 Check sensor connections Replace sensor cable or sensor Turn off temperature measurement 	F	Warning
181	Sensor connection faulty	 Check sensor cable and sensor Execute Heartbeat Verification Replace sensor cable or sensor 	F	Alarm
Diagnostic of	electronic			
201	Electronics faulty	 Restart device Contact service 	F	Alarm
230	Date/time incorrect	 Replace RTC buffer battery Set date and time 	М	Warning ¹⁾
231	Date/time not available	 Replace display module or its cable Set date and time 	М	Warning ¹⁾
242	Firmware incompatible	 Check firmware version Flash or replace electronic module 	F	Alarm
252	Module incompatible	 Check electronic modules Check if correct modules are available (e.g. NEx, Ex) Replace electronic modules 	F	Alarm
278	Display module defective	Replace display module	F	Alarm
283	Memory content inconsistent	 Reset device Contact service 	F	Alarm
302	Device verification active	Device verification active, please wait.	С	Warning ¹⁾
311	Sensor electronics (ISEM) faulty	1. Do not reset device 2. Contact service	М	Warning

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
331	Firmware update failed in module 1 to n	 Update firmware of device Restart device 	F	Warning
372	Sensor electronics (ISEM) faulty	 Restart device Check if failure recurs Replace sensor electronic module (ISEM) 	F	Alarm
373	Sensor electronics (ISEM) faulty	Contact service	F	Alarm
376	Sensor electronics (ISEM) faulty	 Replace sensor electronic module (ISEM) Turn off diagnostic message 	S	Warning ¹⁾
377	Sensor electronics (ISEM) faulty	 Activate empty pipe detection Check partial filled pipe and installation direction Check sensor cabling Deactivate diagnostics 377 	S	Warning ¹⁾
378	Electronic module supply voltage faulty	Check supply voltage to the ISEM	F	Alarm
383	Memory content	 Restart device Delete T-DAT via 'Reset device' parameter Replace T-DAT 	F	Alarm
387	HistoROM data faulty	Contact service organization	F	Alarm
Diagnostic of	configuration			
410	Data transfer failed	 Check connection Retry data transfer 	F	Alarm
412	Processing download	Download active, please wait	С	Warning
431	Trim 1 required	Carry out trim	С	Warning
437	Configuration incompatible	 Restart device Contact service 	F	Alarm
438	Dataset different	 Check data set file Check device configuration Up- and download new configuration 	М	Warning
441	Current output faulty	 Check process Check current output settings 	S	Warning ¹⁾
442	Frequency output faulty	 Check process Check frequency output settings 	S	Warning ¹⁾
443	Pulse output 1 faulty	 Check process Check pulse output settings 	S	Warning ¹⁾
453	Flow override active	Deactivate flow override	С	Warning
484	Failure mode simulation active	Deactivate simulation	С	Alarm
485	Process variable simulation active	Deactivate simulation	С	Warning
491	Current output 1 simulation active	Deactivate simulation	С	Warning

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
492	Frequency output simulation active	Deactivate simulation frequency output	С	Warning
493	Pulse output simulation active	Deactivate simulation pulse output	С	Warning
494	Switch output simulation active	Deactivate simulation switch output	С	Warning
495	Diagnostic event simulation active	Deactivate simulation	С	Warning
511	ISEM settings faulty	 Check measuring period and integration time Check sensor properties 	С	Alarm
Diagnostic of	process			
832	Sensor electronics temperature too high	Reduce ambient temperature	S	Warning ¹⁾
833	Sensor electronics temperature too low	Increase ambient temperature	S	Warning ¹⁾
834	Process temperature too high	Reduce process temperature	S	Warning ¹⁾
835	Process temperature too low	Increase process temperature	S	Warning ¹⁾
842	Process value above limit	 Decrease process value Check application Check sensor 	S	Warning ¹⁾
937	Sensor symmetry	 Eliminate external magnetic field near sensor Turn off diagnostic message 	S	Warning ¹⁾
938	EMC interference	 Check ambient conditions regarding EMC influence Turn off diagnostic message 	F	Alarm ¹⁾
944	Monitoring failed	Check process conditions for Heartbeat Monitoring	S	Warning
961	Electrode potential out of specification	 Check process conditions Check ambient conditions 	S	Warning ¹⁾
962	Pipe empty	 Perform full pipe adjustment Perform empty pipe adjustment Turn off empty pipe detection 	S	Warning ¹⁾

1) Diagnostic behavior can be changed.

Pending diagnostic events

The **Active diagnostics** submenu displays the current diagnostic event and the last diagnostic event to occur.

Diagnostics \rightarrow Active diagnostics



The **Diagnostic list** submenu shows other diagnostic events that are pending.

Diagnostic list

The **Diagnostic list** submenu shows up to 5 currently pending diagnostic events with the related diagnostic information. If more than 5 diagnostic events are pending, the local display shows the diagnostic information with the highest priority.

Navigation path

Diagnostics \rightarrow Diagnostic list

Event logbook

Reading out the event logbook

The event logbook is only available via FieldCare or SmartBlue App (Bluetooth).

The **Event logbook** submenu shows a chronological overview of the event messages that have occurred.

Navigation path

Diagnostics menu → Event logbook submenu

Chronological display with a maximum of 20 event messages.

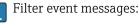
The event history includes the following entries:

- Diagnostic event \rightarrow Overview of diagnostic information , 🖺 78
- Information event \rightarrow *Overview of information events,* \cong 82

In addition to the operation time of the event occurrence, each event is also assigned a symbol that indicates whether the event has occurred or has ended:

- Diagnostic event
 - $\overline{\mathbf{O}}$: Occurrence of the event
 - 🕒 : End of the event
- Information event

 \odot : Occurrence of the event



Filtering the event logbook

The **Event logbook** submenu displays the category of event messages that were configured with the **Filter options** parameter.

Navigation path

Diagnostics \rightarrow Event logbook \rightarrow Filter options

Filter categories

- All
- Failure (F)
- Function check (C)
- Out of specification (S)
- Maintenance required (M)
- Information (I)

Overview of information events

The information event is only displayed in the event logbook.

Info number	Info name
I1000	(Device ok)
I1079	Sensor changed
I1089	Power on
I1090	Configuration reset
I1091	Configuration changed
I11036	Date/time set successfully
I11167	Date/time resynchronized
I1137	Display module replaced
I1151	History reset
I1155	Sensor electronics temperature reset
I1157	Memory error event list
I1256	Display: access status changed
I1335	Firmware changed
I1351	Empty pipe detection adjustment failure
I1353	Empty pipe detection adjustment ok
I1397	Fieldbus: access status changed
I1398	CDI: access status changed
I1443	Build-up thickness not determined
I1444	Device verification passed
I1445	Device verification failed
I1459	I/O module verification failed
I1461	Sensor verification failed
I1462	Sensor electronic module verific. failed
I1512	Download started
I1513	Download finished
I1514	Upload started
I1515	Upload finished
I1622	Calibration changed
I1624	All totalizers reset
I1625	Write protection activated
I1626	Write protection deactivated
I1629	CDI: login successful
I1632	Display: login failed
I1633	CDI: login failed
I1634	Reset to factory settings
I1635	Reset to delivery settings
I1649	Hardware write protection activated
I1650	Hardware write protection deactivated
I1712	New flash file received
I1725	Sensor electronic module (ISEM) changed

Device reset

The entire configuration, or a part of the configuration, can be reset to a defined state here.

Navigation path

System \rightarrow Device management \rightarrow Device reset

Options	Description
To delivery settings	Every parameter for which a customer-specific default setting was ordered is reset to the customer-specific value. All other parameters are reset to the factory setting.
Of customer settings	Visibility depends on order options or device settings
Restart device	The restart resets every parameter with data stored in volatile memory (RAM) to the factory setting (e.g. measured value data). The device configuration remains unchanged.
Restore S-DAT backup	Restore the data that is saved on the S-DAT. The data record is restored from the electronics memory to the S-DAT. Visibility depends on order options or device settings
	The local display only displays this option in an alarm condition.

11 Maintenance

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Maintenance tasks

The device is maintenance-free. Modifications or repairs may only be carried out following consultation with an Endress+Hauser service organization. It is recommended to examine the device regularly for corrosion, mechanical wear and damage.

Exterior cleaning

Clean the device as follows:

- Use a dry or slightly damp lint-free cloth.
- Do not use sharp objects or aggressive cleaning agents.
- Do not use high-pressure steam.

Interior cleaning

No interior cleaning is required.

Services

Endress+Hauser offers a wide range of services for device maintenance, e.g. recalibration, maintenance service or device tests.

Endress+Hauser sales organizations can provide information about the services available.

12 Disposal

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Removing the device

- 1. Disconnect the device from the supply voltage.
- 2. Remove all connecting cables.

WARNING

Process conditions can put staff at risk!

- Wear suitable protective equipment.
- Allow the device and pipe to cool.
- Empty the device and pipe so that they are unpressurized.
- ► Rinse the device and pipe if necessary.

3. Remove the device correctly.

Disposing of the device

WARNING

Dangerous media can endanger staff and the environment!

Ensure that the device and all cavities are free of medium residues that are hazardous to health or the environment, e.g. substances that have permeated into crevices or diffused through plastic.

|--|

A0042336

If required by the Directive 2012/19/EU of the European Parliament and the Council of 4 July 2012 on waste electrical and electronic equipment (WEEE), the device is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste.

- Do not dispose of devices bearing this marking as unsorted municipal waste. Instead, return them to Endress+Hauser for disposal under the applicable conditions.
- Observe applicable federal/national regulations.
- Ensure proper separation and reuse of the device components.
- Overview of installed materials: \rightarrow *Materials*, \cong 107

13 Technical data

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Input

Measured variable

Direct measured variables	Volume flow (proportional to induced voltage)
Calculated measured variables	Mass flow

Operable flow range

Over 1000 : 1

Measuring range

Typically v = 0.01 to 10 m/s (0.03 to 33 ft/s) with specified measuring accuracy

Electrical conductivity:

- \geq 5 µS/cm for liquids in general
- \geq 20 µS/cm for demineralized water

Flow characteristic values in SI units

Nominal	diameter	Recommended flow	Factory settings		
		min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
[mm]	[in]	[dm³/min]	[dm³/min]	[dm ³]	[dm ³ /min]
25	1	9 to 300	75	0.5	1
40	1 1/2	25 to 700	200	1.5	3
50	2	35 to 1100	300	2.5	5
65	-	60 to 2 000	500	5	8
80	3	90 to 3 000	750	5	12
100	4	145 to 4700	1200	10	20

Flow characteristic values in US units

Nominal	diameter	Recommended flow	Factory settings		
		min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
[in]	[m1m]	[gal/min]	[gal/min]	[gal]	[gal/min]
1	25	2.5 to 80	18	0.2	0.25
1 1/2	40	7 to 190	50	0.5	0.75
2	50	10 to 300	75	0.5	1.25
-	65	16 to 500	130	1	2
3	80	24 to 800	200	2	2.5
4	100	40 to 1250	300	2	4

Output

Output signal

Output versions

Order code for 020: output; input	Output version
Option B	 Current output 4 to 20 mA HART Pulse/frequency/switch output
	Current output 4 to 20 mA HART
Signal mode	Choose via terminal assignment: • Active • Passive
Current range	Can be set to: • 4 to 20 mA NAMUR • 4 to 20 mA US • 4 to 20 mA • Fixed current
Max. output current	21.5 mA
Open-circuit voltage	DC < 28.8 V (active)
Max. input voltage	DC 30 V (passive)
Max. load	400 Ω
Resolution	1 μA
Damping	Configurable: 0 to 999.9 s
Assignable measured variables	 Off Volume flow Mass flow Conductivity* Noise* Coil current shot time* * Visibility depends on order options or device settings

Pulse/frequency/switch output

Function	Can be set to: • Pulse output • Frequency output • Switch output
Version	Open collector: Passive
Input values	 DC 10.4 to 30 V Max. 140 mA
Voltage drop	 ≤ DC 2 V @ 100 mA ≤ DC 2.5 V @ max. input current

Pulse output	
Pulse width	Configurable: 0.05 to 2 000 ms
Max. pulse rate	10000 Impulse/s
Pulse value	Configurable
Assignable measured variables	Volume flowMass flow

Frequency output	
Output frequency	Configurable: end value frequency 2 to 10000 Hz (f $_{max}$ = 12500 Hz)
Damping	Configurable: 0 to 999.9 s
Pulse/pause ratio	1:1
Assignable measured variables	 Off Volume flow Mass flow Conductivity* Noise* Coil current shot time* Reference electrode potential against PE* * Visibility depends on order options or device settings

Switch output	
Switching behavior	Binary, conductive or non-conductive
Switching delay	Configurable: 0 to 100 s
Number of switching cycles	Unlimited
Assignable functions	 Off On Diagnostic behavior: Alarm Warning Warning and alarm Limit value: Off Volume flow Mass flow Flow velocity Conductivity* Corrected conductivity* Totalizer 13 Flow direction monitoring Status Empty pipe detection option (only possible with extended transmitter) Low flow cut off * Visibility depends on order options or device settings

Signal on alarm

Output behavior in the event of a device alarm (failure mode)

HART

Device diagnostics	Device condition can be read out via HART Command 48	
	Current output 4 to 20 mA	
4 to 20 mA	Selectable: Min. value: 3.59 mA	

	Min. value: 3.59 mA
	Max. value: 21.5 mA
	Freely definable value between: 3.59 to 21.5 mA
	 Actual value
	 Last valid value

Pulse/frequency/switch output

Pulse output	Selectable: • Actual value • No pulses
Frequency output	Selectable: • Actual value • 0 Hz • Defined value: 0 to 12 500 Hz
Switch output	Selectable: • Current status • Open • Closed

Low flow cut off

The switch points for low flow cut off are user-selectable.

Galvanic isolation

The outputs are galvanically isolated from one another and from earth.

Protocol-specific data

Bus structure	The HART signal overlays the 4 to 20 mA current output.
Manufacturer ID	0x11
Device type ID	0x71
HART protocol revision	7
Device description files (DTM, DD)	Information and files under: www.endress.com
HART load	At least 250 Ω
System integration	Measured variables via HART protocol

Power supply

Terminal assignment



The terminal assignment is documented on an adhesive label.

The following terminal assignment is available:

Current output 4 to 20 mA HART (active) and pulse/frequency/switch output

Supply voltage		Output 1			Output 2		
1 (+)	2 (–)	26 (+)	27 (-)	24 (+)	25 (–)	22 (+)	23 (-)
L/+	N/-	Current output 4 to 20 mA HART (active)		-	-	Pulse/frequ output (ency/switch passive)

Current output 4 to 20 mA HART (passive) and pulse/frequency/switch output

Supply voltage		Output 1			Output 2		
1 (+)	2 (–)	26 (+)	27 (-)	24 (+)	25 (–)	22 (+)	23 (-)
L/+	N/-	-	_	Current 4 to 20 n (pas		Pulse/frequ output (

Supply voltage

Order code for "Power supply"	Terminal voltage		Frequency range
Option D	DC 24 V	-20 to +30 %	-
Option E	AC 100 to 240 V	-15 to +10 %	50/60 Hz,±5 Hz
Option I	DC 24 V	-20 to +30 %	-
	AC 100 to 240 V	-15 to +10 %	50/60 Hz, ±5 Hz
Option ${f M}$ non-hazardous area	DC 24 V	-20 to +30 %	-
	AC 100 to 240 V	-15 to +10 %	50/60 Hz, ±5 Hz

Power consumption

- Transmitter: max. 10 W (active power)
- Switch-on current: max. 36 A (< 5 ms) as per NAMUR Recommendation NE 21

Current consumption

- Max. 400 mA (24 V)
- Max. 200 mA (110 V, 50/60 Hz; 230 V, 50/60 Hz)

Power supply failure

- Totalizers stop at the last value measured.
- Device configuration remains unchanged.
- Error messages (incl. total operated hours) are stored.

Terminals

Spring terminals

- Suitable for strands and strands with ferrules.
- Conductor cross-section 0.2 to 2.5 mm² (24 to 12 AWG).

Cable entries

- Cable gland: M20 × 1.5 for cable Ø6 to 12 mm (0.24 to 0.47 in)
- Thread for cable entry:
- NPT ¹/₂"
- G ½", G ½" Ex d
- M20

Overvoltage protection

Mains voltage fluctuations	\rightarrow Supply voltage, 🗎 94
Overvoltage category	Overvoltage category II
Short-term, temporary overvoltage	Between cable and neutral conductor up to 1200 V for max. 5s
Long-term, temporary overvoltage	Up to 500 V between cable and ground

Cable specification

Requirements for connecting cable

Electrical safety

As per applicable national regulations.

Permitted temperature range

- Observe the installation guidelines that apply in the country of installation.
- The cables must be suitable for the minimum temperatures and maximum temperatures to be expected.

Power supply cable (incl. conductor for the inner ground terminal)

- A standard installation cable is sufficient.
- Provide grounding according to applicable national codes and regulations.

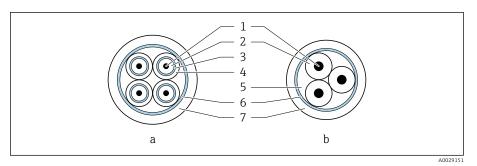
Signal cable

- Current output 4 to 20 mA HART: A shielded cable is recommended, observe the grounding concept of the facility.
- Pulse/frequency/switch output: Standard installation cable

Ground cable requirements

Copper wire: at least 6 mm² (0.0093 in²)

Connecting cable requirements



- 9 Cable cross-section
- a Electrode cable
- b Coil current cable
- 1 Core
- 2 Core insulation
- 3 Core shield
- 4 Core jacket5 Core reinforcement
- 6 Cable shield
- 7 Outer jacket
- , outer jucket

Armored connecting cable

Armored connecting cables with additional, metal reinforcing braid can be ordered from Endress+Hauser. Armored connecting cables are used:

- When laying the cable directly in the ground
- Where there is a risk of damage from rodents
- If using the device below IP68 degree of protection

Electrode cable

Design	$3 \times 0.38 \text{ mm}^2$ (20 AWG) with common, braided copper shield ($\emptyset \sim 9.5 \text{ mm}$ (0.37 in)) and individual shielded cores
Conductor resistance	≤ 50 Ω/km (0.015 Ω/ft)
Capacitance: core/shield	≤ 420 pF/m (128 pF/ft)
Cable length	Depends on the medium conductivity: maximum 200 m (656 ft)
Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft) or variable length: maximum 200 m (656 ft) Armored cables: variable length up to maximum 200 m (656 ft)
Operating temperature	-20 to +80 °C (-4 to +176 °F)

Coil current cable

Design	$3 \times 0.38 \text{ mm}^2$ (20 AWG) with common, braided copper shield ($\emptyset \sim 9.5 \text{ mm}$ (0.37 in)) and individual shielded cores
Conductor resistance	\leq 37 Ω /km (0.011 Ω /ft)
Capacitance: core/shield	≤ 120 pF/m (37 pF/ft)
Cable length	Depends on the medium conductivity, max. 200 m (656 ft)
Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft) or variable length up to max. 200 m (656 ft) Armored cables: variable length up to max. 200 m (656 ft)

Operating temperature	–20 to +80 °C (–4 to +176 °F)
Test voltage for cable insulation	\leq AC 1433 V rms 50/60 Hz or \geq DC 2026 V

Performance characteristics

Reference operating conditions

- Error limits based on ISO 20456:2017
- Water, typically: +15 to +45 °C (+59 to +113 °F); 0.5 to 7 bar (73 to 101 psi)
- Data as indicated in the calibration protocol
- Accuracy based on accredited calibration rigs according to ISO 17025

To obtain measured errors, use the Applicator sizing tool \rightarrow Service-specific accessory , 🗎 137

Maximum measured error

o. r. = of reading

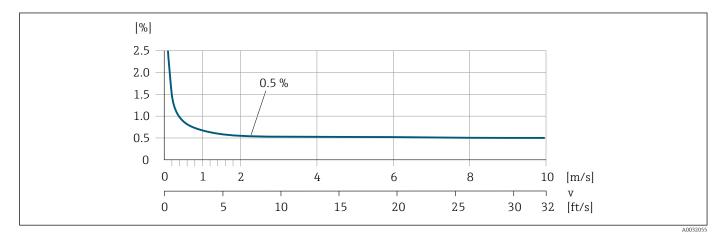
Error limits under reference operating conditions

Volume flow

±0.5 % o. r.±1 mm/s (±0.04 in/s)



Fluctuations in the supply voltage do not have any effect within the specified range.



Accuracy of outputs

Current output	±5 μΑ
Pulse/frequency output	Max. ± 100 ppm o. r. (across the entire ambient temperature range)

Repeatability

Volume flow	Max. ±0.1 % o. r. ± 0.5 mm/s (0.02 in/s)
-------------	--

Influence of ambient temperature

Current output	Temperature coefficient max. 1 µA/°C
Pulse/frequency output	No additional effect. Is included in the accuracy.

Environment

Ambient temperature range

Transmitter	-40 to +60 °C (-40 to +140 °F)
Local display	-20 to $+60$ °C (-4 to $+140$ °F) The readability of the display may be impaired at temperatures outside the temperature range.
Sensor	-20 to +60 °C (-4 to +140 °F)
Liner	Do not exceed or fall below the permitted temperature range of the liner .
	Dependency of ambient temperature on medium temperature \rightarrow <i>Medium temperature range</i> , \cong 102

Storage temperature

The storage temperature corresponds to the ambient temperature range of the transmitter and sensor.

Relative humidity

The device is suitable for use in outdoor and indoor areas with a relative humidity of 5 to 95%.

Operating height

According to EN 61010-1

- Without overvoltage protection: $\leq 2\,000$ m
- With overvoltage protection: > 2 000 m

Degree of protection

Transmitter	 IP66/67, Type 4X enclosure, suitable for pollution degree 4 Open housing: IP20, Type 1 enclosure, suitable for pollution degree 2
Sensor	IP66/67, Type 4X enclosure, suitable for pollution degree 4

Vibration-resistance and shock-resistance

Compact version

Vibration, sinusoidalFollowing IEC 60068-2-620 cycles per axis	2 to 8.4 Hz 8.4 to 2 000 Hz	3.5 mm peak 1 g peak	
Vibration, broad-band randomFollowing IEC 60068-2-64120 min per axis	10 to 200 Hz 200 to 2 000 Hz	0.003 g²/Hz 0.001 g²/Hz (1.54 g rms)	
Shocks, half-sineFollowing IEC 60068-2-273 positive and 3 negative shocks	6 ms 30 g		

Shock

Due to rough handling according to IEC 60068-2-31.

Remote version (sensor)

Vibration, sinusoidal Following IEC 60068-2-6 20 cycles per axis	2 to 8.4 Hz 8.4 to 2 000 Hz	7.5 mm peak 1 g peak	
Vibration, broad-band randomFollowing IEC 60068-2-6120 min per axis	10 to 200 Hz 200 to 2 000 Hz	0.01 g²/Hz 0.003 g²/Hz (2.7 g rms)	
Shocks, half-sineFollowing IEC 60068-2-63 positive and 3 negative shocks	6 ms 50 g		

Shock

Due to rough handling according to IEC 60068-2-31.

Electromagnetic compatibility (EMC)

As per IEC/EN 61326 and NAMUR Recommendation NE 21.

For more information: Declaration of Conformity

Process

Medium temperature range

0 to +60 °C (+32 to +140 °F)

Conductivity

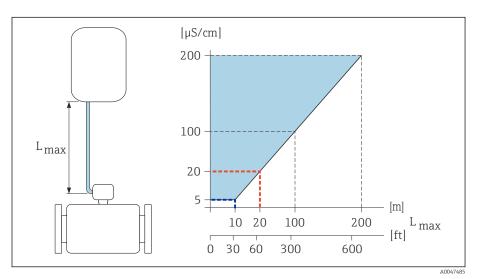
The minimum conductivity is:

- 5 µS/cm for liquids in general
- 20 µS/cm for demineralized water

The following basic conditions must be observed for $< 20 \,\mu$ S/cm:

- Order code 013 for "Functionality", option D "Extended transmitter" and higher output signal damping is recommended for values under 20 µS/cm.
- Observe the maximum permitted cable length L_{max}. This length is determined by the conductivity of the medium.
- With order code 013 "Functionality", option A "Standard transmitter" and empty pipe detection (EPD) switched on, the minimum conductivity is $20 \ \mu S/cm$.
- With order code 013 "Functionality", option A "Standard transmitter" remote version, empty pipe detection may not be activated if L_{max} > 20 m.

Note that in the case of the remote version, the minimum conductivity depends on the cable length.



■ 10 Permitted length of connecting cable

Colored area = permitted range

 L_{max} = length of connecting cable in [m] ([ft])

 $[\mu S/cm] = medium \ conductivity$

Red line = order code 013 "Functionality", option A "Standard transmitter" Blue line = order code 013 "Functionality", option D "Extended transmitter"

Flow limit

H

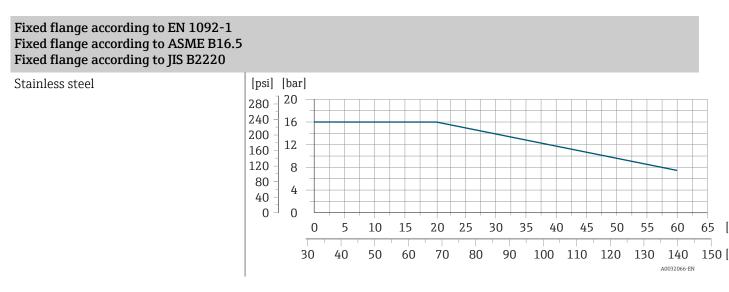
Pipe diameter and flow rate determine the nominal diameter of the sensor.

The flow velocity is increased by reducing the sensor nominal diameter.

2 to 3 m/s (6.56 to 9.84 ft/s)	Optimum flow velocity
v < 2 m/s (6.56 ft/s)	For abrasive media, e.g. potter's clay, lime milk, ore slurry
v > 2 m/s (6.56 ft/s)	For media producing buildup, e.g. wastewater sludge

Pressure-temperature ratings

Permitted process pressure



Pressure tightness

Measuring tube: 0 mbar abs. (0 psi abs.) at a medium temperature of \leq +60 °C (+140 °F)

Pressure loss

- No pressure loss: transmitter installed in a pipe with the same nominal diameter.
- Pressure loss information when adapters are used \rightarrow *Adapters*, \cong 30

Mechanical construction

Weight

All values refer to devices with flanges with a standard pressure rating. Weight data are guideline values. The weight may be lower than indicated depending on the pressure rating and design.

Transmitter remote version

- Polycarbonate: 1.4 kg (3.1 lbs)
- Aluminum: 2.4 kg (5.3 lbs)

Sensor remote version

Aluminum sensor connection housing: see the information in the following table.

Compact version

Weight in SI units

D	N	Weight
[mm]	[in]	[kg]
25	1	3.20
40	11/2	3.80
50	2	4.60
65	-	5.40
80	3	6.40
100	4	9.10

Weight in US units

D	N	Weight
[mm]	[in]	[lbs]
25	1	7
40	1½	8
50	2	10
65	-	12
80	3	14
100	4	20

Remote version

Weight in SI units

D	N	Weight		
[mm]	[in]	[kg]		
25	1	2.5		
40	1½	3.1		
50	2	3.9		
65	-	4.7		

DN		Weight
[mm]	[in]	[kg]
80	3	5.7
100	4	8.4

Weight in US units

D	N	Weight
[mm]	[in]	[kg]
25	1	6
40	11/2	7
50	2	9
65	-	10
80	3	13
100	4	19

Measuring tube specification

Wafer version

Pressure rating EN (DIN), PN16

DN		Mounting bolts			Centering	Centering sleeves		Measuring tube	
					Leng	Jth	Internal diameter		
[mm]	[in]		[mm]	[in]	[mm]	[in]	[mm]	[in]	
25	1	4 × M12 ×	145	5.71	54	2.13	24	0.94	
40	1 ½	4 × M16 ×	170	6.69	68	2.68	38	1.50	
50	2	4 × M16 ×	185	7.28	82	3.23	50	1.97	
65 ¹⁾	-	4 × M16 ×	200	7.87	92	3.62	60	2.36	
65 ²⁾	-	8 × M16 ×	200	7.87	_ 3)	-	60	2.36	
80	3	8 × M16 ×	225	8.86	116	4.57	76	2.99	
100	4	8 × M16 ×	260	10.24	147	5.79	97	3.82	

1) EN (DIN) flange: 4-hole \rightarrow with centering sleeves

2) EN (DIN) flange: 8-hole \rightarrow without centering sleeves

3) A centering sleeve is not required. The device is centered directly via the sensor housing.

Pressure rating ASME, Class 150

DN		Mountin	Mounting bolts			Centering sleeves		Measuring tube	
				Length			Internal diameter		
[mm]	[in]		[mm]	[in]	[mm]	[in]	[mm]	[in]	
25	1	$4 \times \text{UNC} \frac{1}{2} \times$	145	5.70	_ 1)	-	24	0.94	
40	1 1⁄2	$4 \times \text{UNC} \frac{1}{2} \times$	165	6.50	-	-	38	1.50	
50	2	4 × UNC 5/8" ×	190.5	7.50	-	-	50	1.97	

DN		I	Mounting bolts			Centering sleeves		Measuring tube	
		Length		Internal diameter					
	[mm]	[in]		[mm]	[in]	[mm]	[in]	[mm]	[in]
	80	3	8 × UNC 5/8" ×	235	9.25	-	-	76	2.99
	100	4	8 × UNC 5/8" ×	264	10.4	147	5.79	97	3.82

1) A centering sleeve is not required. The device is centered directly via the sensor housing.

Pressure rating JIS, 10K

DN		Mounting bolts			Centering	Centering sleeves		Measuring tube	
					Leng	Jth	Internal diameter		
[mm]	[in]		[mm]	[in]	[mm]	[in]	[mm]	[in]	
25	1	$4 \times M16 \times$	170	6.69	54	2.13	24	0.94	
40	1 ½	$4 \times M16 \times$	170	6.69	68	2.68	38	1.50	
50	2	$4 \times M16 \times$	185	7.28	_ 1)	-	50	1.97	
65	-	$4 \times M16 \times$	200	7.87	-	-	60	2.36	
80	3	$8 \times M16 \times$	225	8.86	-	-	76	2.99	
100	4	8 × M16 ×	260	10.24	-	-	97	3.82	

1) A centering sleeve is not required. The device is centered directly via the sensor housing.

Threaded connection

Pressure rating EN (DIN), PN16

DN		Threaded connection	Wrench size		Measuring tube	
			Length		Internal diameter	
[mm]	[in]		[mm]	[in]	[mm]	[in]
25	1	G 1"	28	1.1	24	0.94
40	1 1/2	G 1 ½"	50	1.97	38	1.50
50	2	G 2"	60	2.36	50	1.97

Pressure rating ASME, Class 150

DN		Threaded connection	Wrench size Length		Measuring tube	
					Internal diameter	
[mm]	[in]		[mm]	[in]	[mm]	[in]
25	1	NPT 1"	28	1.1	24	0.94
40	1 1/2	NPT 1 ½"	50	1.97	38	1.50
50	2	NPT 2"	60	2.36	50	1.97

	Materials
Transmitter housing	
Order code for "Housing"	 Option A: aluminum, AlSi10Mg, coated Option M: polycarbonate
Window material	 Order code for "Housing" option A: glass Order code for "Housing" option M: polycarbonate
Sensor connection housing	
Order code for "Sensor connection housing"	Option A: aluminum, AlSi10Mg, coated
Cable glands and entries	
Cable gland M20×1.5	Plastic
Adapter for cable entry with female thread G $\frac{1}{2}$ " or NPT $\frac{1}{2}$ "	Nickel-plated brass
Connecting cable for remote version	
	Electrode and coil current cable: PVC cable with copper shield
Sensor housing	
	Aluminum, AlSi10Mg, coated
Measuring tube	
	Polyamide
Liner	
	Polyamide
Electrodes	
	Stainless steel: 1.4435 (316L)
Seals	
	As per DIN EN 1514-1, form IBC
Process connections	
EN 1092-1 (DIN 2501)	1.4301/304
ASME B16.5	1.4301/304
JIS B2220	1.4301/304
DIN ISO 228, G" male thread	1.4301/304
ASME B1.20, NPT" male thread	1.4301/304

Endress+Hauser

Accessories	
Protective cover	Stainless steel, 1.4404 (316L)
Pipe mounting set	Stainless steel 1.4301 (304)
Wall mounting kit	Stainless steel 1.4301 (304)

Mounting bolts

Tensile strength

- Galvanized steel mounting bolts: strength category 5.6 or 5.8
- Stainless steel mounting bolts: strength category A2–70

Fitted electrodes

Standard electrodes: Measuring electrodes

Process connections

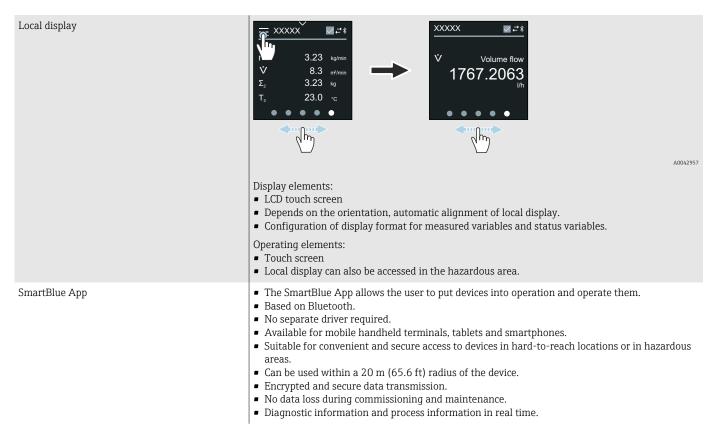
- EN 1092-1 (DIN 2501)
- ASME B16.5
- JIS B2220
- DIN ISO 228, G external thread
- ASME B1.20, NPT external thread

Local display

Operating concept

Operation method	 Operation via local display with touch screen. Operation via SmartBlue App.
Menu structure	Operator-oriented menu structure for user-specific tasks: Diagnostics Application System Guidance Language
Commissioning	 Commissioning via a guided menu (Commissioning wizard). Menu guidance with interactive help function for individual parameters.
Reliable operation	 Operation in local language. Uniform operating philosophy in device and in the SmartBlue App. Write protection When electronics modules are replaced: configurations are transferred using the T-DAT Backup device memory. The device memory contains process data, device data and the event logbook. No reconfiguration is necessary.
Diagnostic behavior	 Efficient diagnostic behavior increases measurement availability: Open troubleshooting measures via local display and SmartBlue App. Diverse simulation options. Logbook of events that have occurred.

Operating options



Operating tools	Operating unit	Interface	Additional information
DeviceCare SFE100	 Notebook PC Tablet with Microsoft Windows system 	CDI service interfaceFieldbus protocol	Innovation brochure IN01047S
FieldCare SFE500	 Notebook PC Tablet with Microsoft Windows system 	 CDI service interface Fieldbus protocol 	Operating Instructions BA00027S and BA00059S
SmartBlue App	 Devices with iOS: iOS9.0 or higher Devices with Android: Android 4.4 KitKat or higher 	Bluetooth	Endress+HauserSmartBlue App: • Google Playstore (Android) • iTunes Apple Shop (iOS devices)
Device Xpert	Field Xpert SFX 100/350/370	HART fieldbus protocol	Operating Instructions BA01202S

Operating tools

Certificates and approvals

Non-Ex approval

- cCSAus
- EAC
- UK
- KC

Pressure Equipment Directive

- CRN
- PED Cat. II/III

Drinking water approval

- ACS
- KTW/W270
- NSF 61
- WRAS BS 6920

HART certification

The device is certified and registered by the FieldComm Group. The measuring system meets all the requirements of the following specifications:

- Certified according to HART 7
- The device can also be operated with certified devices of other manufacturers (interoperability).

Radio approval

The device has radio approvals.

Other standards and guidelines

- IEC/EN 60529
- Degrees of protection provided by enclosures (IP code) • IEC/EN 60068-2-6
- Environmental influences: Test procedure Test Fc: vibrate (sinusoidal)
 IEC/EN 60068-2-31
- Environmental influences: Test procedure Test Ec: shocks due to rough handling, primarily for devices.
- IEC/EN 61010-1
 Safety requirements for electrical equipment for measurement, control and laboratory use - general requirements.
- CAN/CSA-C22.2 No. 61010-1-12 Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- IEC/EN 61326
 Emission in accordance with Class A requirements. Electromagnetic compatibility (EMC requirements)
- ANSI/ISA-61010-1 (82.02.01)
 Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- NAMUR NE 21 Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment.
- NAMUR NE 32 Data retention in the event of a power failure in field and control instruments with microprocessors.
- NAMUR NE 43 Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.
- NAMUR NE 53 Software of field devices and signal-processing devices with digital electronics.
- NAMUR NE 105 Specifications for integrating fieldbus devices in engineering tools for field devices.
- NAMUR NE 107
 Self-monitoring and diagnosis of field devices.
- NAMUR NE 131 Requirements for field devices for standard applications.
 ETSI EN 300 328
- Guidelines for 2.4 GHz radio components
- EN 301489 Electromagnetic compatibility and radio spectrum matters (ERM).

Application packages

Use

Many different application packages are available to enhance the functionality of the device. Such packages might be needed to address safety aspects or specific application requirements.

The application packages can be ordered with the device or subsequently from Endress+Hauser. Detailed information on the relevant order code is available from your local Endress+Hauser sales organization or on the product page of the Endress+Hauser website: www.endress.com.

Heartbeat Verification + Monitoring

Heartbeat Verification

Availability depends on the product structure.

Meets the requirement for traceable verification to DIN ISO 9001:2008 Chapter 7.6 a) "Control of monitoring and measuring equipment":

- Functional testing in the installed state without interrupting the process.
- Traceable verification results on request, including a report.
- Simple testing process with local operation or other operating interfaces.
- Clear measuring point assessment (pass/fail) with high test coverage within the framework of manufacturer specifications.
- Extension of calibration intervals according to operator's risk assessment.

Heartbeat Monitoring

Availability depends on the product structure.

Heartbeat Monitoring continuously supplies data, which are characteristic of the measuring principle, to an external condition monitoring system for the purpose of preventive maintenance or process analysis. These data enable the operator to:

- Draw conclusions using these data and other information about the impact the process influences, e.g. corrosion, abrasion, formation of buildup, have on the measuring performance over time.
- Schedule servicing in time.
- Monitor the process quality or product quality, e.g. gas pockets.

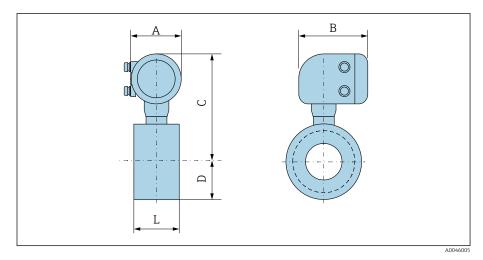
14 Dimensions in SI units

Compact version	114
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Couplings	122
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External thread: ASME B1.20.1	122
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Compact version

Wafer version

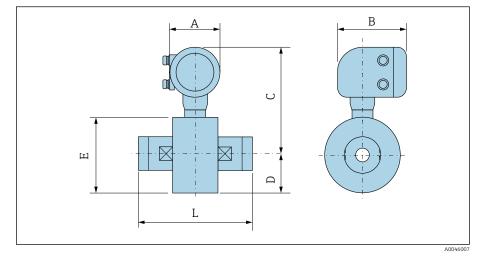
Order code for "Housing", option A "Compact, aluminum, coated"



D	N	A ¹⁾	В	С	D	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]
25	1	139	178	259	43	55
40	1 1⁄2	139	178	270	52	69
50	2	139	178	281	62	83
65	-	139	178	291	70	93
80	-	139	178	295	76	117
-	3	139	178	295	76	117
100	4	139	178	309	89	148

Threaded version

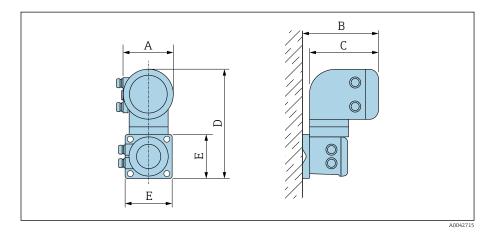
Order code for "Housing", option A "Compact, aluminum, coated"



D	N	A 1)	В	С	D	E	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
25	1	139	178	259	43	86	110
40	1 1/2	139	178	270	52	104	140
50	2	139	178	281	62	124	200

Remote version

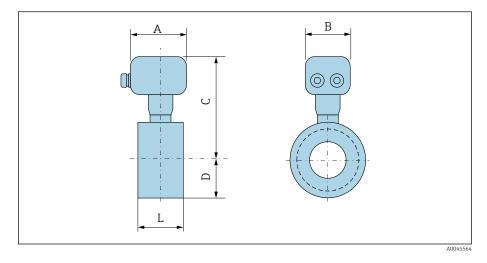
Transmitter remote version



Order code for "Housing"	A 1)	В	С	D	Е
	[mm]	[mm]	[mm]	[mm]	[mm]
Option N "Remote, polycarbonate"	132	187	172	307	130
Option P "Remote, aluminum, coated"	139	185	178	309	130

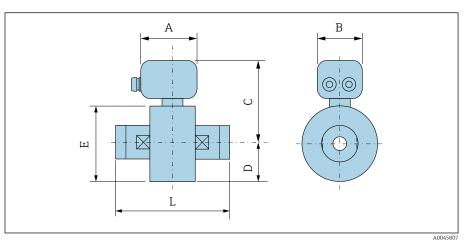
Sensor remote version

Wafer version



D	N	A ¹⁾	В	С	D	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]
25	1	113	112	199	43	55
40	1 1/2	113	112	210	52	69
50	2	113	112	221	62	83
65	-	113	112	231	70	93
80	-	113	112	235	76	117
-	3	113	112	235	76	117
100	4	113	112	249	89	148

Threaded connection



D	N	A 1)	В	С	D	E	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
25	1	113	112	199	43	86	110
40	1 1⁄2	113	112	210	52	104	140
50	2	113	112	221	62	124	200

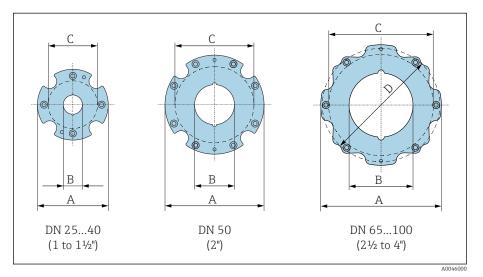
1) Depending on the cable entry used: values up to +30 mm

Flange connections

Flange as per EN 1092-1: PN 16

Order code for "Process connection", option D3Z

Mass B: internal diameter depends on the liner \rightarrow *Measuring tube specification*, \cong 105

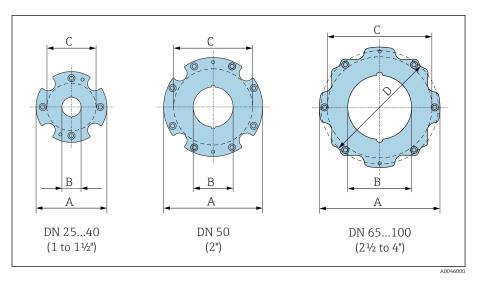


DN [mm]	A [mm]	B [mm]	C ¹⁾ [mm]
25	86	24	68
40	105	38	87
50	124	50	106
65	139	60	125
80	151	76	135
100	179	97	160

Flange according to ASME B16.5: Class 150

Order code for "Process connection", option A1Z

Mass B: internal diameter depends on the liner \rightarrow *Measuring tube specification*, \cong 105

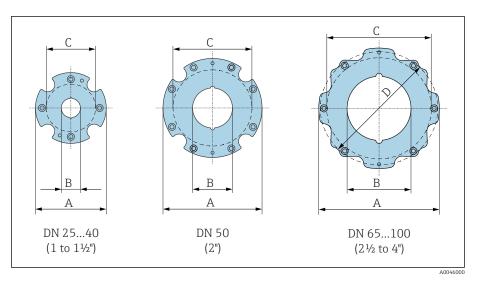


DN [in]	A [mm]	B [mm]	C ¹⁾ [mm]	D [mm]
1	86	24	68	-
1 ½	105	38	87	-
2	124	50	106	_
3	151	76	135	138
4	179	97	160	_

Flange JIS B2220: 10K

Order code for "Process connection", option N3Z

Mass B: internal diameter depends on the liner \rightarrow *Measuring tube specification*, \cong 105



DN [mm]	A [mm]	B [mm]	C ¹⁾ [mm]
25	86	24	68
40	105	38	87
50	124	50	106
65	139	60	125
80	151	76	135
100	179	97	160

(

С

Couplings

External thread: ISO 228

Order code for "Process connection", option I4S

Mass B: internal diameter depends on the liner \rightarrow *Measuring tube specification*, 🗎 105

	DN [mm]	A [in]	B [mm]	C [mm]
C	25	G 1"	22	28
	40	G 1 ½"	34.4	50
	50	G 2"	43	60

A0046008

External thread: ASME B1.20.1

Order code for "Process connection", option I5S

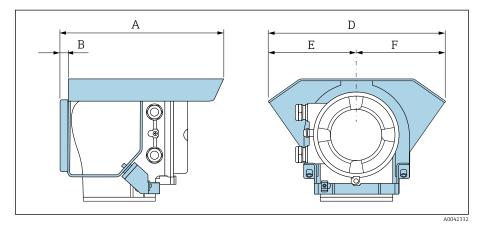
Mass B: internal diameter depends on the liner \rightarrow *Measuring tube specification,* $\textcircled{}{}$ 105

DN [in]	A [in]	B [mm]	C [mm]
1	NPT 1"	22	28
1 1/2	NPT 1 ½"	34.4	50
2	NPT 2"	43	60

A0046008

Accessories

Protective cover



A	B	D	E	F
[mm]	[mm]	[mm]	[mm]	[mm]
257	12	280	140	140

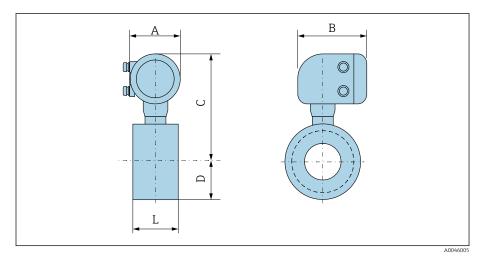
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Compact version

Wafer version

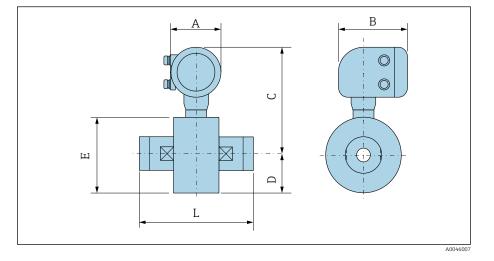
Order code for "Housing", option A "Compact, aluminum, coated"



DN	A ¹⁾	В	С	D	L
[in]	[in]	[in]	[in]	[in]	[in]
1	5.47	7.01	10.2	1.69	2.17
1 1⁄2	5.47	7.01	10.63	2.05	2.72
2	5.47	7.01	11.06	2.44	3.27
3	5.47	7.01	11.61	2.99	4.61
4	5.47	7.01	12.17	3.5	5.83

Threaded version

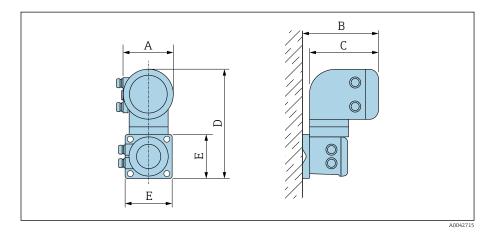
Order code for "Housing", option A "Compact, aluminum, coated"



DN	A 1)	В	С	D	E	L
[in]	[in]	[in]	[in]	[in]	[in]	[in]
1	5.47	7.01	10.2	1.69	3.39	4.33
1 1⁄2	5.47	7.01	10.63	2.05	4.09	5.51
2	5.47	7.01	11.06	2.44	4.88	7.87

Remote version

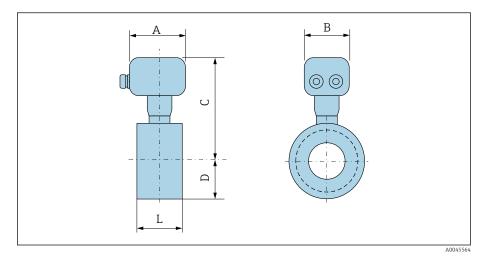
Transmitter remote version



Order code for "Housing"	A 1)	В	С	D	Е
	[in]	[in]	[in]	[in]	[in]
Option N "Remote, polycarbonate"	5.2	7.36	6.77	12.09	5.12
Option P "Remote, aluminum, coated"	5.47	7.28	7.01	12.17	5.12

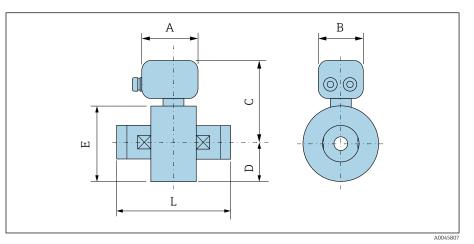
Sensor remote version

Wafer version



DN	A 1)	В	С	D	L
[in]	[in]	[in]	[in]	[in]	[in]
1	4.45	4.41	7.83	1.69	2.17
1 1/2	4.45	4.41	8.27	2.05	2.72
2	4.45	4.41	8.7	2.44	3.27
3	4.45	4.41	9.25	2.99	4.61
4	4.45	4.41	9.8	3.5	5.83

Threaded connection



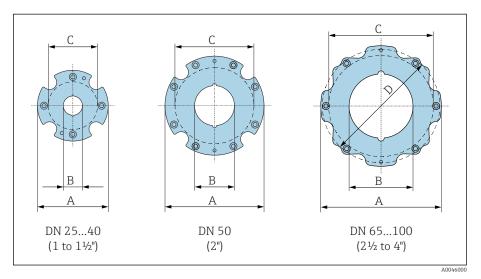
DN	A 1)	В	С	D	Е	L
[in]	[in]	[in]	[in]	[in]	[in]	[in]
1	4.45	4.41	7.83	1.69	3.39	4.33
1 1/2	4.45	4.41	8.27	2.05	4.09	5.51
2	4.45	4.41	8.7	2.44	4.88	7.87

Flange connections

Flange according to ASME B16.5: Class 150

Order code for "Process connection", option A1Z

Mass B: internal diameter depends on the liner \rightarrow *Measuring tube specification*, \cong 105



DN [in]	A [in]	B [in]	C ¹⁾ [in]	D [in]
1	3.39	0.94	2.68	-
1 1/2	4.13	1.5	3.43	-
2	4.88	1.97	4.17	-
3	5.94	2.99	5.31	5.43
4	7.05	3.82	6.3	-

С

Couplings

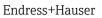
External thread: ASME B1.20.1

Order code for "Process connection", option I5S

Mass B: internal diameter depends on the liner \rightarrow *Measuring tube specification*, \cong 105

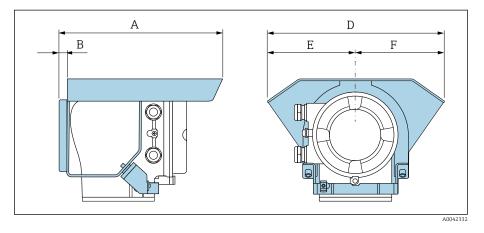
DN [in]	A [in]	B [mm]	C [mm]
1	NPT 1"	22	28
1 1/2	NPT 1 ½"	34.4	50
2	NPT 2"	43	60





Accessories

Protective cover



A	B	D	E	F
[in]	[in]	[in]	[in]	[in]
10.12	0.47	11.02	5.51	5.51

16 Accessories

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Device-specific accessories

Transmitter

Accessories	Description	Order number
Proline 10 transmitter	Installation Instructions EA01350D	5XBBXX-**
Weather protection cover	Protects the device from weather exposure:	71502730
Connecting cable	Can be ordered with the device. The following cable lengths are available: order code for "Cable, sensor connection" • 5 m (16 ft) • 10 m (32 ft) • 20 m (65 ft) • User-configurable cable length (m or ft) Max. cable length: 200 m (660 ft)	DK5013-**

Sensor

Accessories	Description
Mounting kit for wafer version	Consists of: • Mounting bolts • Nuts with washers • Flange seals • Centering sleeves (if required for the flange)
Seal set	Consists of: 2 flange seals

Communication-specific accessories

Accessories	Description
Commubox FXA195 USB/HART modem	Intrinsically safe HART communication with FieldCare and FieldXpert Image: Technical Information TI00404F
Commubox FXA291	Connects the Endress+Hauser devices with the CDI interface (= Endress+Hauser Common Data Interface) to the USB interface of a personal computer or laptop. Technical Information TI405C/07
HART Loop Converter HMX50	Is used to evaluate and convert dynamic HART process variables to analog current signals or limit values.
Fieldgate FXA42	Transmission of measured values from connected 4 to 20 mA analog and digital devices.
Field Xpert SMT70	 Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 2. Technical Information TI01342S Operating Instructions BA01709S Product page: www.endress.com/smt70
Field Xpert SMT77	 Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 1. Technical Information TI01418S Operating Instructions BA01923S Product page: www.endress.com/smt77

Service-specific accessory

Accessories	Description	Order number
Applicator	Software for selecting and sizing Endress+Hauser devices.	https:// portal.endress.com/ webapp/applicator
W@M Life Cycle Management	Information platform with software applications and servicesSupports the entire life cycle of the facility.	www.endress.com/ lifecyclemanagement
FieldCare	FDT-based plant asset management software from Endress+Hauser. Management and configuration of Endress+Hauser devices. () Operating Instructions BA00027S and BA00059S	 Device driver: www.endress.com → Download Area CD-ROM (contact Endress+Hauser) DVD (contact Endress+Hauser)
DeviceCare	Software for connecting and configuring Endress+Hauser devices.	 Device driver: www.endress.com → Download Area CD-ROM (contact Endress+Hauser) DVD (contact Endress+Hauser)

System components

Accessories	Description
Memograph M	Graphic data manager: • Record measured values • Monitor limit values • Analyze measuring points
	 Technical Information TI00133R Operating Instructions BA00247R
iTEMP	Temperature transmitter:Measure the absolute pressure and gauge pressure of gases, vapors and liquidsRead the medium temperature
	Fields of Activity" document FA00006T

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Appendix

Screw tightening torques

General notes

Note the following for the screw tightening torques:

- Only for lubricated threads.
- Only for pipes that are free from tensile stress.
- Only if using an EPDM soft-material flat seal (e.g. 70° Shore A).
- Tighten the screws uniformly and in diagonally opposite sequence.
- Overtightening the screws will deform the sealing surface or damage the seal.

Mounting bolts and centering sleeves for EN 1092 -1, PN 16

Nominal diameter	Mounting bolts	Length Centering sleeve	Max. screw tightening torque [Nm] for a process flange with	
[mm]	[mm]	[mm]	smooth seal face	Raised face
25	4 × M12 × 145	54	19	19
40	4 × M16 × 170	68	33	33
50	4 × M16 × 185	82	41	41
65 ¹⁾	4 × M16 × 200	92	44	44
65 ²⁾	8 × M16 × 200	_ 3)	29	29
80	8 × M16 × 225	116	36	36
100	8 × M16 × 260	147	40	40

1) EN (DIN) flange: 4-hole \rightarrow with centering sleeves

2) EN (DIN) flange: 8-hole \rightarrow without centering sleeves

3) A centering sleeve is not required. The device is centered directly via the sensor housing.

Mounting bolts and centering sleeves for ASME B16.5; Class 150

Nominal	diameter	Mounting bolts	Length Centering sleeve	Max. screw tightening torque [Nm] ([lbf \cdot ft]) for a process flange with	
[mm]	[in]	[in]	[in]	smooth seal face	Raised face
25	1	4 × UNC ½" × 5.70	_ 1)	19 (14)	10 (7)
40	1 1/2	4 × UNC ½" × 6.50	_ 1)	29 (21)	19 (14)
50	2	4 × UNC 5/8" × 7.50	_ 1)	41 (30)	37 (27)
80	3	4 × UNC 5/8" × 9.25	_ 1)	43 (31)	43 (31)
100	4	8 × UNC 5/8" × 10.4	5.79	38 (28)	38 (28)

1) A centering sleeve is not required. The device is centered directly via the sensor housing.

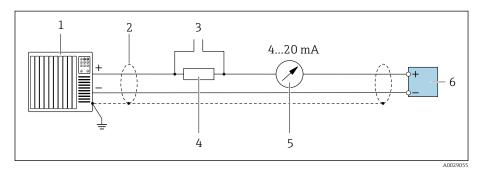
Mounting bolts and centering sleeves for JIS B2220, 10K

Nominal diameter	Mounting bolts	Length Centering sleeve	Max. screw tightening torque [Nm] for a process flange with	
[mm]	[mm]	[mm]	smooth seal face	Raised face
25	4 × M16 × 170	54	24	24
40	4 × M16 × 170	68	32	25
50	4 × M16 × 185	_ 1)	38	30
65	4 × M16 × 200	_ 1)	42	42
80	8 × M16 × 225	_ 1)	36	28
100	8 × M16 × 260	_ 1)	39	37

1) A centering sleeve is not required. The device is centered directly via the sensor housing.

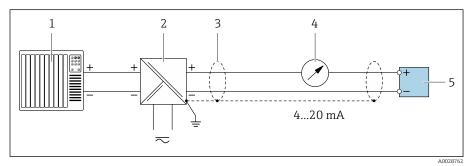
Examples for electric terminals

Current output 4 to 20 mA HART (active)



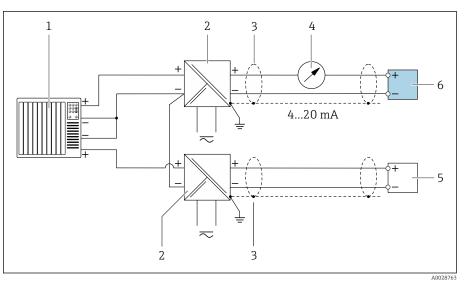
- 1 Automation system with current input (e.g. PLC)
- 2 Cable shield
- *3* Connection for HART operating devices
- 4 Resistor for HART communication ($\geq 250 \Omega$): observe max. load
- 5 Analog display unit: observe max. load.
- 6 Transmitter

Current output 4 to 20 mA HART (passive)



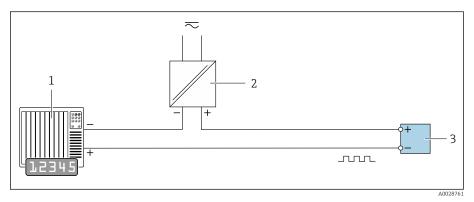
- 1 Automation system with current input (e.g. PLC)
- 2 Active barrier for supply voltage (e.g. RN221N)
- 3 Cable shield
- 4 Analog display unit: observe max. load
- 5 Transmitter

HART input (passive)



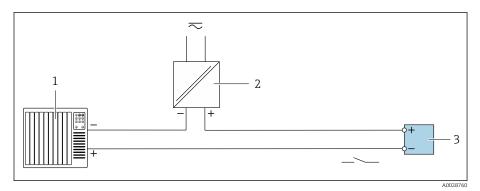
- 11 Connection example for HART input with a common negative (passive)
- 1 Automation system with current input (e.g. PLC)
- 2 Active barrier for supply voltage (e.g. RN221N)
- 3 Cable shield
- 4 Analog display unit: observe max. load
- 5 Pressure transmitter (e.g. Cerabar M, Cerabar S: see requirements)
- 6 Transmitter

Pulse/frequency output (passive)



- 1 Automation system with pulse output and frequency input (e.g. PLC with a 10 k Ω pull-up or pull-down resistor)
- 2 Supply voltage
- *3 Transmitter: observe input values*

Switch output (passive)



- Automation system with switch input (e.g. PLC with a 10 k Ω pull-up or pull-down resistor) 1
- 2 3
- Supply voltage Transmitter: observe input values

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