

# Operating Instructions

## Liquiphant FTL63 Density

Vibronic

Density measurement for liquids specifically for the food and life sciences industries





A0023555

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# 1 About this document

## 1.1 Purpose of this document

These Operating Instructions contain all the information that is required in the various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal.

## 1.2 Symbols

### 1.2.1 Safety symbols

#### DANGER

This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.

#### WARNING

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.


#### CAUTION

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.

#### NOTICE

This symbol contains information on procedures and other facts which do not result in personal injury.

### 1.2.2 Electrical symbols

 Ground connection

Grounded clamp, which is grounded via a grounding system.

 Protective earth (PE)

Ground terminals, which must be grounded prior to establishing any other connections. The ground terminals are located on the inside and outside of the device.

### 1.2.3 Tool symbols

 Flat-blade screwdriver

 Allen key

 Open-ended wrench

### 1.2.4 Symbols for certain types of information

 Permitted


Procedures, processes or actions that are permitted.

 Forbidden

Procedures, processes or actions that are forbidden.

 Tip

Indicates additional information

 Reference to documentation

 Reference to another section


1., 2., 3. Series of steps

### 1.2.5 Symbols in graphics


A, B, C ... View

1, 2, 3 ... Item numbers

 Hazardous area

 Safe area (non-hazardous area)

## 1.3 Documentation

 For an overview of the scope of the associated Technical Documentation, refer to the following:

- *Device Viewer* ([www.endress.com/deviceviewer](http://www.endress.com/deviceviewer)): Enter the serial number from the nameplate
- *Endress+Hauser Operations app*: Enter serial number from nameplate or scan matrix code on nameplate.

### 1.3.1 Standard documentation

#### Document type: Operating Instructions (BA)

Installation and initial commissioning – contains all the functions in the operating menu that are needed for a normal measuring task. Functions beyond this scope are not included.

#### Document type: Brief Operating Instructions (KA)

Quick guide to the first measured value – includes all essential information from incoming acceptance to electrical connection.

#### Document type: Safety Instructions, certificates

Depending on the approval, Safety Instructions are also supplied with the device, e.g. XA. This documentation is an integral part of the Operating Instructions. The nameplate indicates the Safety Instructions (XA) that are relevant to the device.

### 1.3.2 Supplementary device-dependent documentation

#### Operating Instructions

BA00335F: Density Computer FML621

#### Special Documentation

- SD01622P: Weld-in adapter (installation instructions)
- TI00426F: Weld-in adapters, process adapters and flanges (overview)

## 2 Basic safety instructions



### 2.1 Requirements for the personnel

The personnel must fulfill the following requirements to carry out the necessary tasks, e. g., commissioning and maintenance:

- ▶ Trained, qualified specialists must have a relevant qualification for the specific function and task
- ▶ Are authorized by the plant owner/operator
- ▶ Are familiar with federal/national regulations

- ▶ Must have read and understood the instructions in the manual and supplementary documentation
- ▶ Follow instructions and comply with conditions

## 2.2 Intended use

- Use the device only for measuring the density of liquids.
- Improper use can pose hazards
- Ensure that the device is free of defects while it is in operation
- Use the device only for media to which the wetted materials have an adequate level of resistance
- Do not exceed or drop below the relevant limit values for the device
  -  For more details, see the "Technical data" section
  -  See the Technical Documentation

### 2.2.1 Incorrect use

The manufacturer is not liable for damage caused by improper or non-intended use.

#### Residual risks

Due to heat transfer from the process, the temperature of the electronics housing and the assemblies contained therein may rise to 80 °C (176 °F) during operation.

Danger of burns from contact with surfaces!

- ▶ If necessary, ensure protection against contact to prevent burns.

## 2.3 Workplace safety

For work on and with the device:

- ▶ Wear the required personal protective equipment according to federal/national regulations.

## 2.4 Operational safety

Risk of injury!

- ▶ Operate the device only if it is in proper technical condition, free from errors and faults.
- ▶ The operator is responsible for ensuring the interference-free operation of the device.

#### Modifications to the device

Unauthorized modifications to the device are not permitted and can lead to unforeseeable dangers.

- ▶ If, despite this, modifications are required, consult with Endress+Hauser.

#### Repair

To ensure continued operational safety and reliability:

- ▶ Only perform repair work on the device if this is expressly permitted.
- ▶ Observe federal/national regulations pertaining to the repair of an electrical device.
- ▶ Use original spare parts and accessories from Endress+Hauser only.

#### Hazardous area

To eliminate danger to persons or the facility when the device is used in the hazardous area (e.g. explosion protection):

- ▶ Check the nameplate to verify whether the ordered device can be used for the intended purpose in the hazardous area.

- Observe the specifications in the separate supplementary documentation that is an integral part of this manual.

## 2.5 Product safety

This device is designed in accordance with good engineering practice to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate.

It meets the general safety standards and legal requirements. It also complies with the EU directives listed in the device-specific EU Declaration of Conformity. Endress+Hauser confirms this by affixing the CE mark to the device.

## 2.6 IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device has safety mechanisms integrated to prevent users from inadvertently changing settings.

Provide additional protection for the device and data transfer to/from the device

- IT security measures defined in the plant owner/operator's own security policy must be implemented by plant owners/operators themselves.

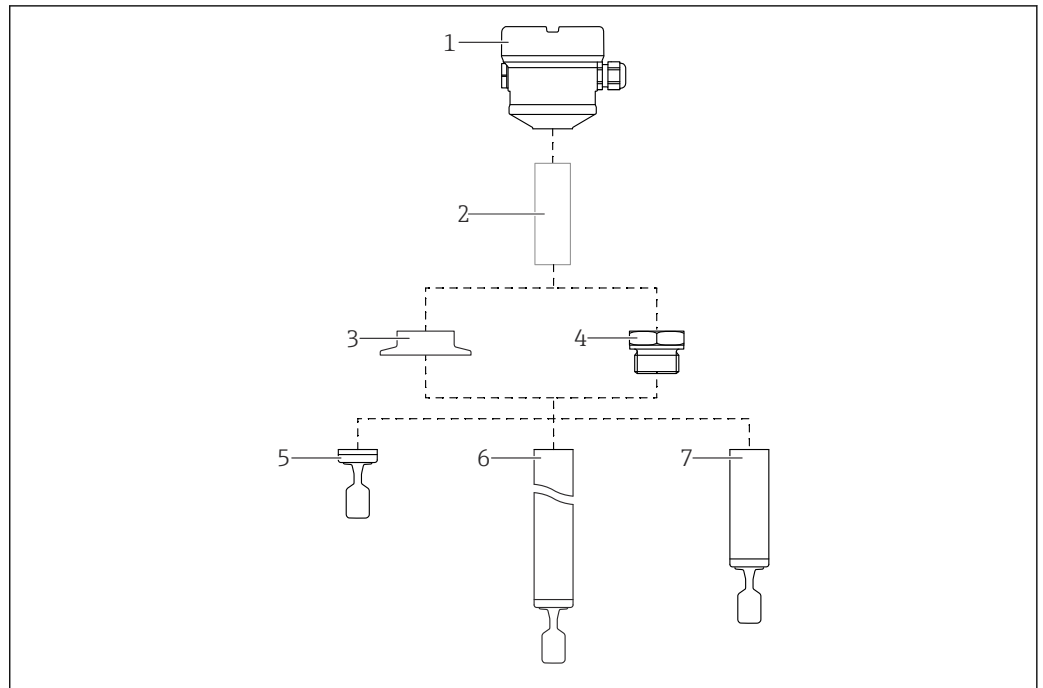
# 3 Product description

Liquiphant sensor with electronic insert FEL60D

For measuring the density of liquid media in conjunction with Density Computer FML621. Also suitable for use in hazardous areas.



### 3.1 Product design



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 1 Liquiphant FTL63 product design

- 1 Housing with electronic insert FEL60D and cover
- 2 Temperature spacer, pressure-tight feedthrough (second line of defense), optional
- 3 Process connection, e.g. clamp/Tri-Clamp
- 4 Process connection, e.g. thread
- 5 Compact probe version with tuning fork
- 6 Pipe extension probe with tuning fork
- 7 Short pipe version of probe with tuning fork

## 4 Incoming acceptance and product identification

### 4.1 Incoming acceptance

Check the following during incoming acceptance:

- ☐ Are the order codes on the delivery note and the product sticker identical?
- ☐ Are the goods undamaged?
- ☐ Do the data on the nameplate match the ordering information on the delivery note?
- ☐ If required (see nameplate): are the Safety Instructions e.g. XA provided?

 If one of these conditions is not met, please contact the manufacturer's sales office.

## 4.2 Product identification

The following options are available for identification of the device:

- Nameplate specifications
- Extended order code with breakdown of the device features on the delivery note
- Enter serial number from nameplates in *W@M Device Viewer* [www.endress.com/deviceviewer](http://www.endress.com/deviceviewer). All of the information on the measuring device is displayed along with an overview of the scope of technical documentation provided.
- Enter the serial number on the nameplate into the *Endress+Hauser Operations app* or scan the 2-D matrix code on the nameplate with the *Endress+Hauser Operations app*

### 4.2.1 Nameplate

The information that is required by law and is relevant to the device is shown on the nameplate, e.g.:

- Manufacturer identification
- Order number, extended order code, serial number
- Technical data, degree of protection
- Firmware version, hardware version
- Approval-related information, reference to Safety Instructions (XA)
- DataMatrix code (information about the device)

### 4.2.2 Manufacturer address

Endress+Hauser SE+Co. KG  
Hauptstraße 1  
79689 Maulburg, Germany  
Place of manufacture: See nameplate.

## 4.3 Storage and transport

### 4.3.1 Storage conditions

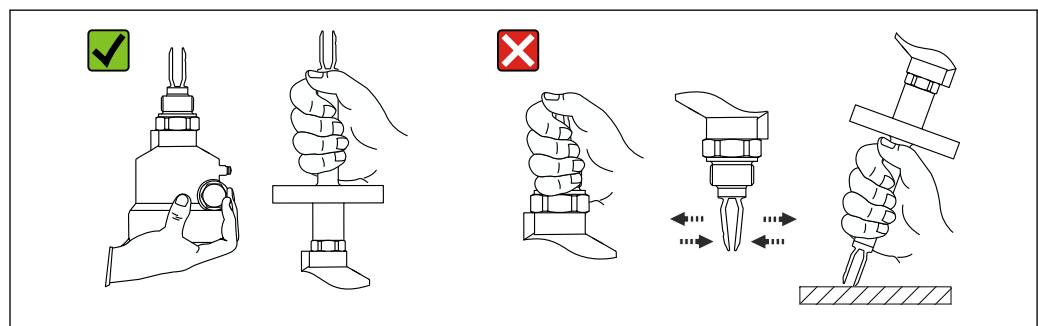
Use original packaging.

#### Storage temperature

-40 to +80 °C (-40 to +176 °F)

#### Transporting the device

- Transport the device to the measuring point in the original packaging
- Hold the device by the housing, temperature spacer, process connection or extension pipe
- Do not bend, shorten or extend the tuning fork



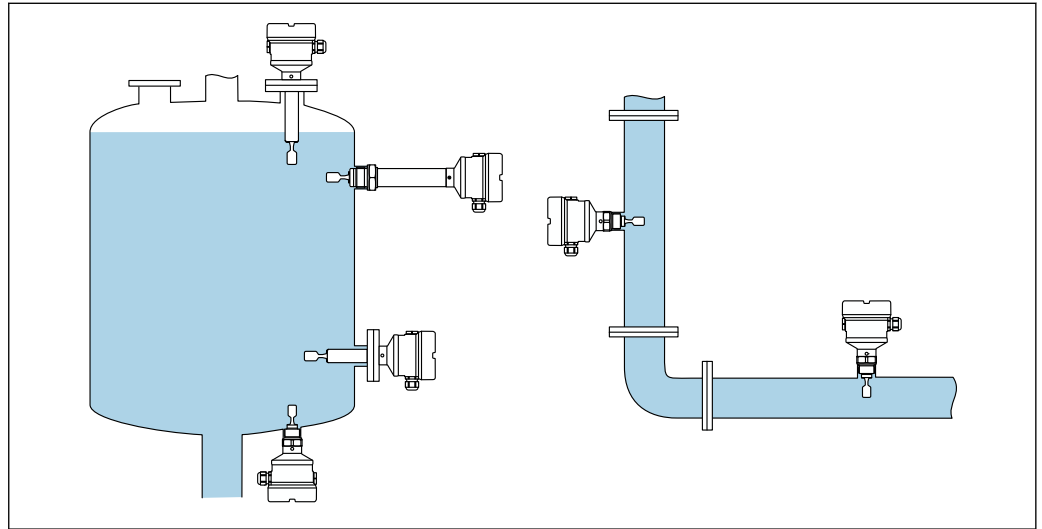
A0034846

2 Handling the device during transport

## 5 Mounting

Mounting instructions

- Any orientation for compact version or version with a pipe length of up to 500 mm (19.7 in) approx.
- Vertical orientation from above for device with long pipe
- Minimum distance between the fork tip and the tank wall or pipe wall: 10 mm (0.39 in)

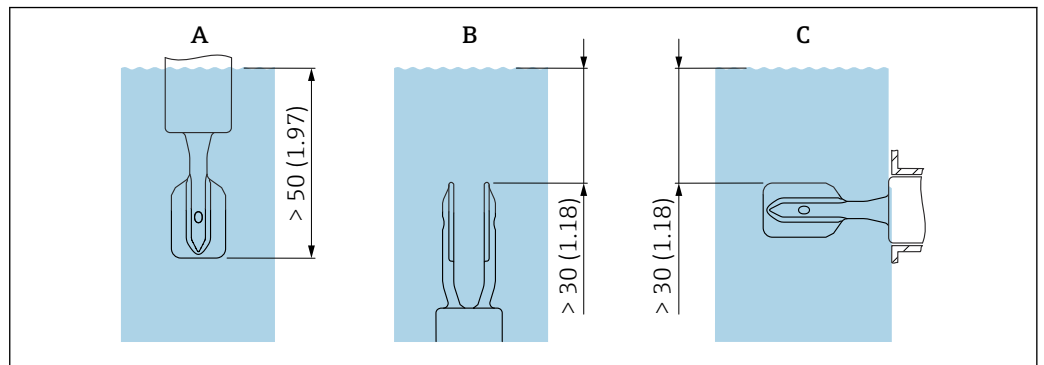


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3 Installation examples for a vessel, tank or pipe

### 5.1 Mounting requirements

The mounting location must be selected such that the tuning fork and the membrane are always immersed in the medium.



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4 Unit mm (in)

- A Installation from above
- B Installation from below
- C Installation from the side

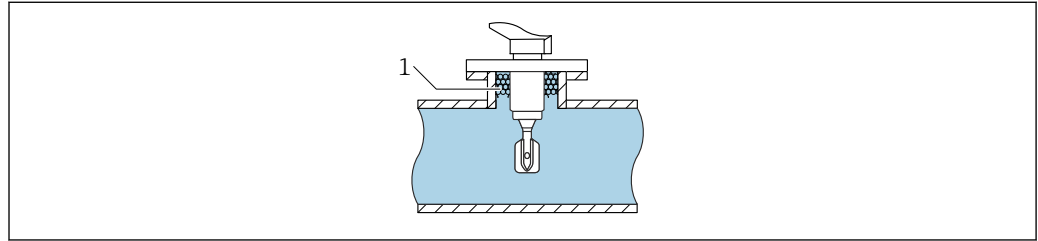


- Avoid air bubbles in pipe or nozzle
- Ensure suitable ventilation

### 5.1.1 Flow velocity - Installation in piping

#### Install the tuning fork within the medium flow

- Flow velocity:  $< 2 \text{ m/s}$  ( $6.56 \text{ ft/s}$ ) per second
- Prevents the formation of air bubbles (1)

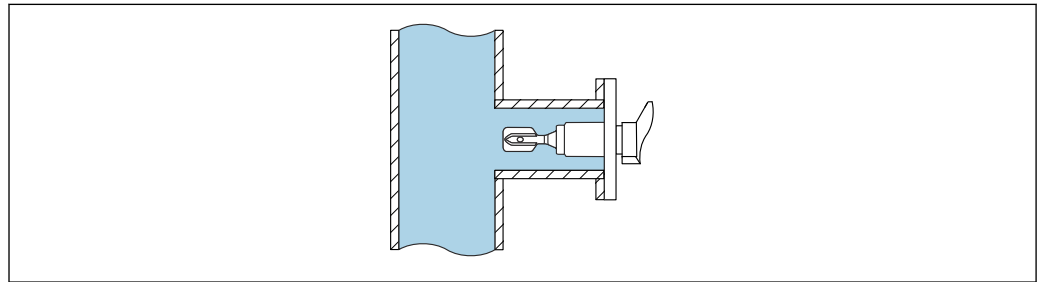


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5 Installation example in pipes within the media flow

#### Install the tuning fork away from the direct flow of medium

Flow velocity:  $< 2 \text{ m/s}$  ( $6.56 \text{ ft/s}$ )



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6 Installation example in pipes away from the direct flow of medium

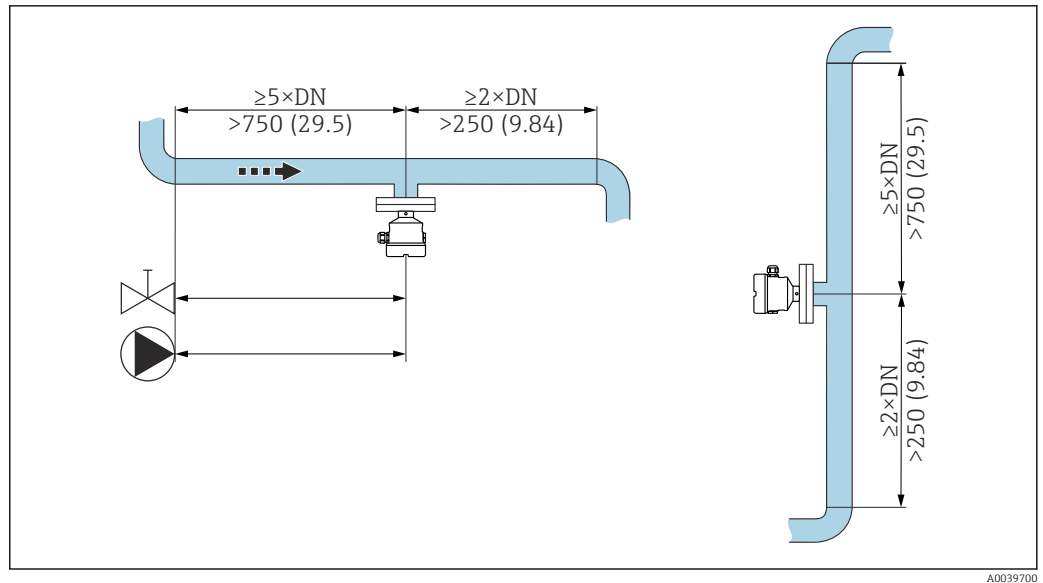
### 5.1.2 Inlet and outlet runs

#### Inlet run

If possible, install the sensor as far upstream as possible, e.g. valves, T-pieces, elbows, flange elbows, etc.

To comply with the accuracy specification, the inlet run must meet the following requirements:

Inlet run:  $\geq 5 \times \text{DN}$  (nominal diameter) - min. 750 mm (29.5 in)



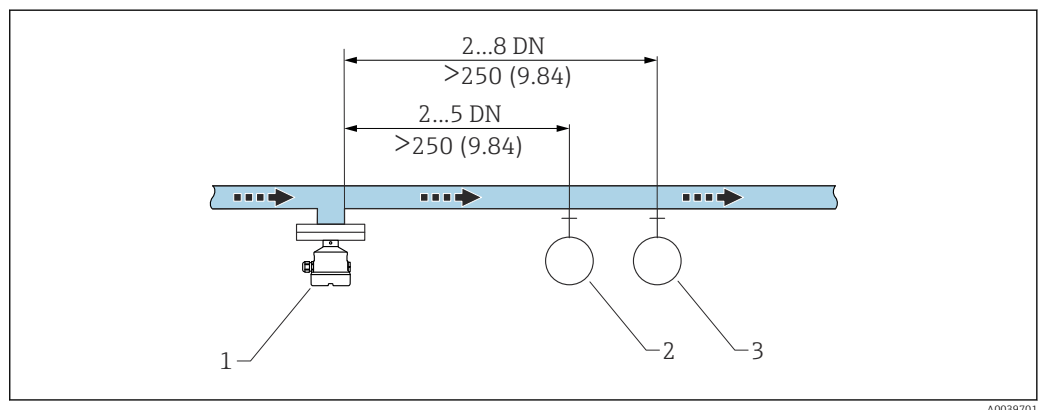
7 Installing the inlet run. Unit of measurement mm (in)

### Outlet run

To comply with the accuracy specification, the outlet run must meet the following requirements:

Outlet run:  $\geq 2 \times \text{DN}$  (nominal diameter) - min. 250 mm (9.84 in)

The pressure and temperature sensor must be installed on the outlet side of the flow direction after the Liquiphant density sensor. When installing pressure and temperature measuring points downstream of the device, make sure the distance between the measuring point and the measuring device is sufficient.



8 Installing the outlet run. Unit of measurement mm (in)

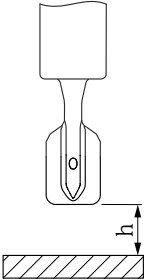
- 1 Liquiphant density sensor
- 2 Pressure measuring point
- 3 Temperature measuring point

### 5.1.3 Correction factor

If the vibration of the tuning fork is affected by conditions at the mounting location, the measurement result can be adjusted using a correction factor (r).

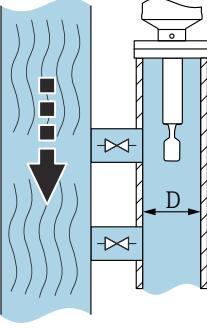
### Standard installation

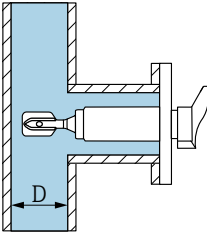
Correction factor "r" as a factor of height "h", for entering in the Density Computer FML621 or ReadWin2000:

	h	r
 A0039687	12 mm (0.47 in)	1.0026
	14 mm (0.55 in)	1.0016
	16 mm (0.63 in)	1.0011
	18 mm (0.71 in)	1.0008
	20 mm (0.79 in)	1.0006
	22 mm (0.87 in)	1.0005
	24 mm (0.94 in)	1.0004
	26 mm (1.02 in)	1.0004
	28 mm (1.10 in)	1.0004
	30 mm (1.18 in)	1.0003
	32 mm (1.26 in)	1.0003
	34 mm (1.34 in)	1.0002
	36 mm (1.42 in)	1.0001
	38 mm (1.50 in)	1.0001
	40 mm (1.57 in)	1.0000

### Installation in a bypass

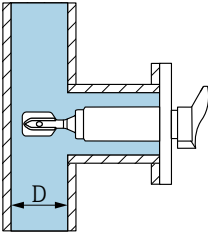
Correction factor "r" as a factor of the internal diameter of bypass "D", for entering in the Density Computer FML621 or ReadWin2000:

	D	r
 A0039689	<44 mm (1.73 in)	-
	44 mm (1.73 in)	1.0191
	46 mm (1.81 in)	1.0162
	48 mm (1.89 in)	1.0137
	50 mm (1.97 in)	1.0116
	52 mm (2.05 in)	1.0098
	54 mm (2.13 in)	1.0083
	56 mm (2.20 in)	1.0070
	58 mm (2.28 in)	1.0059
	60 mm (2.36 in)	1.0050
	62 mm (2.44 in)	1.0042
	64 mm (2.52 in)	1.0035
	66 mm (2.60 in)	1.0030
	68 mm (2.68 in)	1.0025
	70 mm (2.76 in)	1.0021
	72 mm (2.83 in)	1.0017
	74 mm (2.91 in)	1.0014
	76 mm (2.99 in)	1.0012
	78 mm (3.07 in)	1.0010

	D	r
	80 mm (3.15 in)	1.0008
	82 mm (3.23 in)	1.0006
	84 mm (3.31 in)	1.0005
	86 mm (3.39 in)	1.0004
	88 mm (3.46 in)	1.0003
	90 mm (3.54 in)	1.0003
	92 mm (3.62 in)	1.0002
	94 mm (3.70 in)	1.0002
	96 mm (3.78 in)	1.0001
	98 mm (3.86 in)	1.0001
	100 mm (3.94 in)	1.0001
	>100 mm (3.94 in)	1.0000

### Installation in pipe

Correction factor "r" as a factor of the internal diameter of pipe "D", for entering in the Density Computer FML621 or ReadWin2000:

	D	r
	<44 mm (1.73 in)	-
	44 mm (1.73 in)	1.0225
	46 mm (1.81 in)	1.0167
	48 mm (1.89 in)	1.0125
	50 mm (1.97 in)	1.0096
	52 mm (2.05 in)	1.0075
	54 mm (2.13 in)	1.0061
	56 mm (2.20 in)	1.0051
	58 mm (2.28 in)	1.0044
	60 mm (2.36 in)	1.0039
	62 mm (2.44 in)	1.0035
	64 mm (2.52 in)	1.0032
	66 mm (2.60 in)	1.0028
	68 mm (2.68 in)	1.0025
	70 mm (2.76 in)	1.0022
	72 mm (2.83 in)	1.0020
	74 mm (2.91 in)	1.0017
	76 mm (2.99 in)	1.0015
	78 mm (3.07 in)	1.0012
	80 mm (3.15 in)	1.0009
	82 mm (3.23 in)	1.0007
	84 mm (3.31 in)	1.0005
	86 mm (3.39 in)	1.0004
	88 mm (3.46 in)	1.0003
	90 mm (3.54 in)	1.0002

	D	r
	92 mm (3.62 in)	1.0002
	94 mm (3.70 in)	1.0001
	96 mm (3.78 in)	1.0001
	98 mm (3.86 in)	1.0001
	100 mm (3.94 in)	1.0001
	>100 mm (3.94 in)	1.0000

#### 5.1.4 Avoid buildup

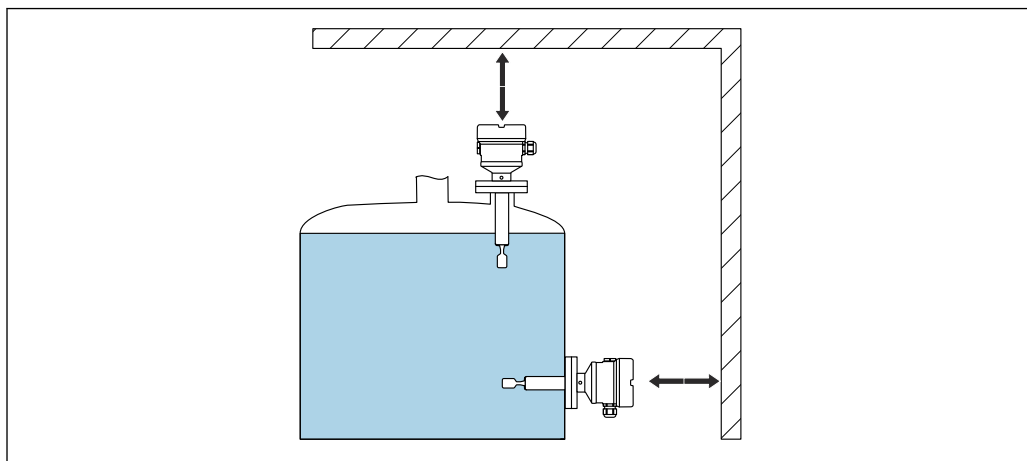
##### NOTICE

The presence of buildup or corrosion on the tuning fork affects the result of the measurement and must be avoided!

- Allow for maintenance intervals if required!

#### 5.1.5 Take clearance into consideration

Allow sufficient space outside the tank for mounting, connection and replacement of the electronic insert.



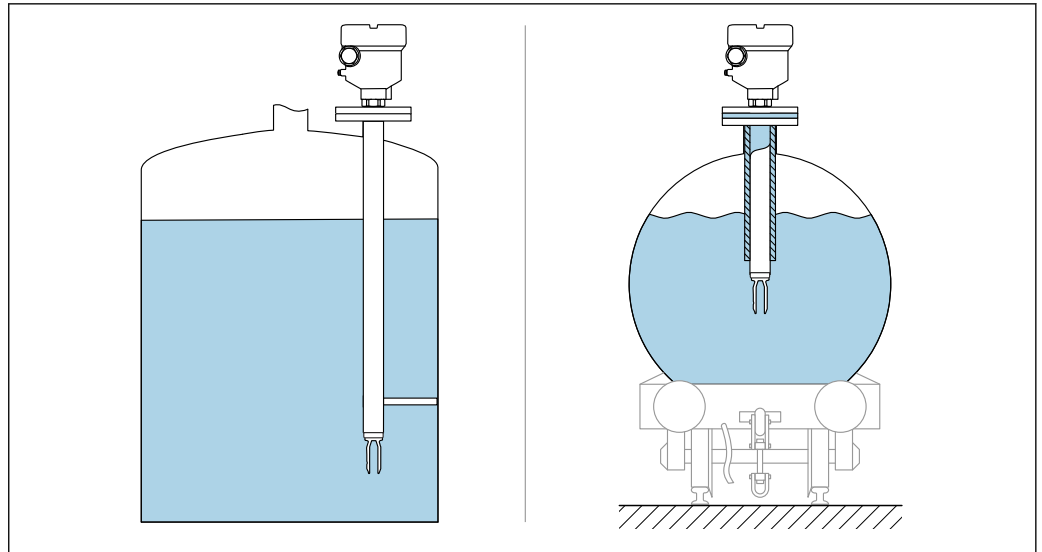
A0039741

9 Take clearance into consideration

#### 5.1.6 Support the device

Support the device in the event of severe dynamic load. Maximum lateral loading capacity of the pipe extensions and sensors: 75 Nm (55 lbf ft).



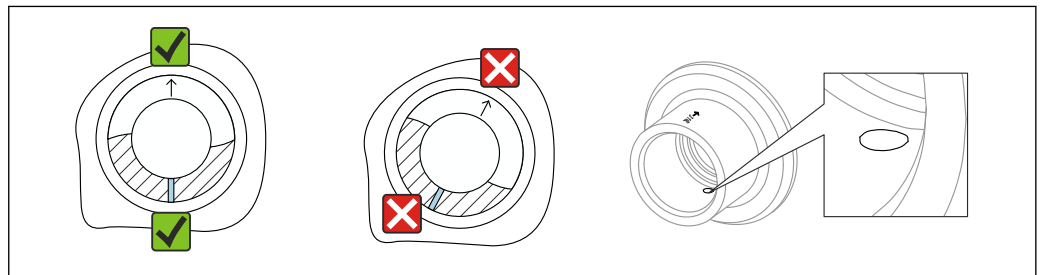


A0039742

10 Examples of support in the event of dynamic load

### 5.1.7 Weld-in adapter with leakage hole

Weld in the weld-in adapter in such a way that the leakage hole is pointing downwards. This enables any leaks to be detected quickly.



A0039230

11 Weld-in adapter with leakage hole

## 5.2 Mounting the device

### 5.2.1 Required tool

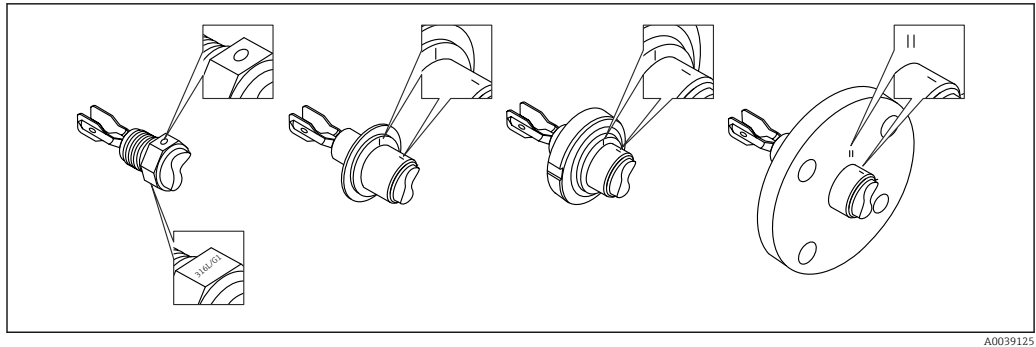
- Open-ended wrench for sensor installation
- Allen key for housing locking screw

### 5.2.2 Installation

#### Aligning the tuning fork using the marking

The tuning fork can be aligned using the marking in such a way that the medium drains off easily and buildup is avoided.

Markings are labeled on the process connection by means of:  
Material specification, thread designation, circle, line or double line



A0039125

12 Position of the tuning fork when installed horizontally in the vessel using the marking

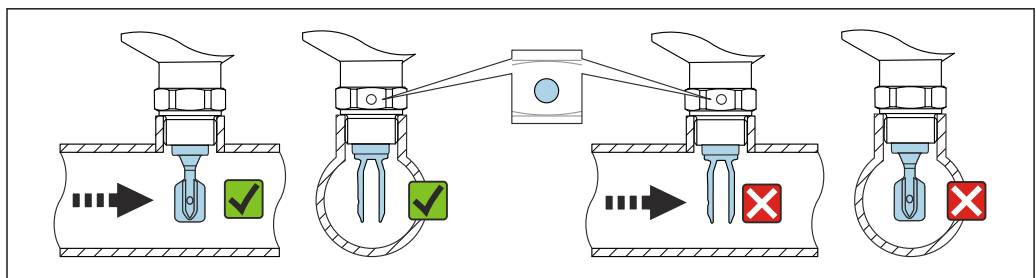
### Installing the device in piping

#### NOTICE

#### Incorrect alignment of the tuning fork

Vortices and eddies can falsify the measuring result.

- ▶ Align the tuning fork in the flow direction for internal fixtures in pipes or tanks with an agitator.
- The flow velocity of the medium must not exceed 2 m/s (6.56 ft/s) during operation
- Flow velocity > 2 m/s: Separate the tuning fork from the direct flow of media by using structural features such as a bypass or pipe expansion to reduce the flow velocity to max. 2 m/s (6.56 ft/s)
- The flow will not be significantly impeded if the tuning fork is correctly aligned and the marking is pointing in the direction of flow.
- A marking on the process connection indicates the position of the tuning fork.  
Threaded connection = dot on the hexagon head; flange = two lines on the flange.  
The marking is visible when installed.

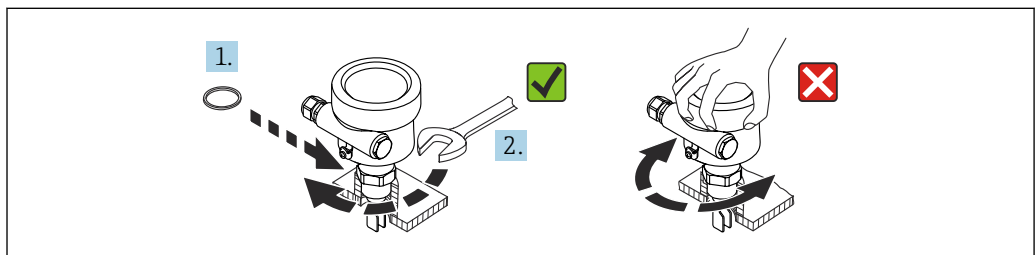


A0034851

13 Installation in pipes (take fork position and marking into consideration)

### Screwing in the device

- Turn by the hex bolt only, 15 to 30 Nm (11 to 22 lbf ft)
- Do not turn at the housing!



A0034852

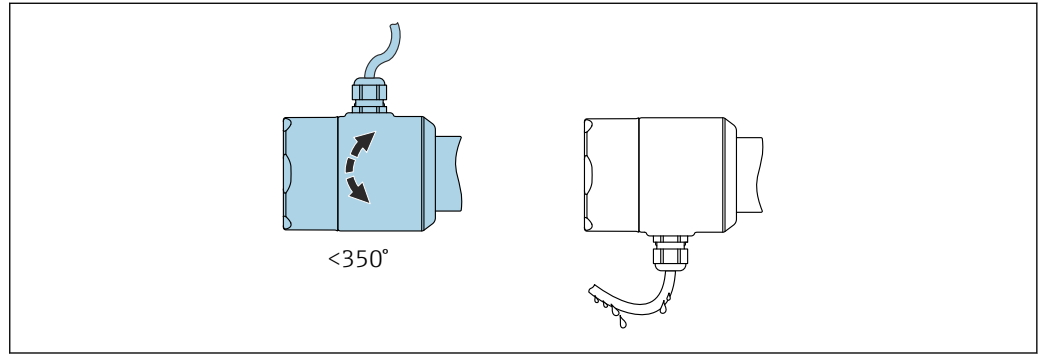
14 Screwing in the device

### Aligning the cable entry

All housings can be aligned.

#### Housing without locking screw

The device housing can be rotated up to 350°.



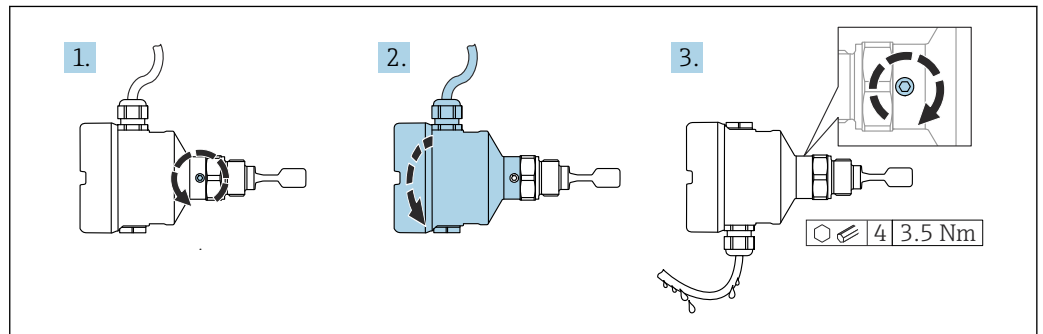
15 Housing without locking screw with drip loop

#### Housing with locking screw



Housings with locking screw:

- The housing can be turned and the cable aligned by turning the locking screw.
- The locking screw is not tightened when the device is delivered.



16 Housing with external locking screw and drip loop

1. Loosen the external locking screw (maximum 1.5 turns).
2. Turn the housing, align the cable entry.
  - ↳ Avoid moisture in the housing, provide a loop to allow moisture to drain off.
3. Tighten the external locking screw.

### NOTICE

#### The housing cannot be unscrewed fully.

- ▶ Loosen the external locking screw by a maximum of 1.5 turns. If the screw is unscrewed too much or completely (beyond the screw anchor point), small parts (counter disk) can become loose and fall out.
- ▶ Tighten the securing screw (hexagon socket 4 mm (0.16 in)) with maximum 3.5 Nm (2.58 lbf ft) ± 0.3 Nm (± 0.22 lbf ft).

*Closing the housing covers*

**NOTICE**

**Thread and housing cover damaged from dirt and fouling!**


- ▶ Remove dirt (e.g. sand) on the thread of the covers and housing.
- ▶ If you continue to encounter resistance when closing the cover, check the thread again for fouling.




**Housing thread**

The threads of the electronics and connection compartment can be coated with an anti-friction coating.

The following applies for all housing materials:

 **Do not lubricate the housing threads.**

## 5.3 Sliding sleeves

 For more details, see the "Accessories" section.

## 5.4 Post-mounting check

- ☐ Is the device undamaged (visual inspection)?
- ☐ Does the measuring device meet the measuring point specifications?

For example:

- Process temperature
- Process pressure
- Ambient temperature
- Measuring range

- ☐ Are the measuring point number and labeling correct (visual inspection)?
- ☐ Is the device adequately protected from wet conditions and direct sunlight?
- ☐ Is the device properly secured?

## 6 Electrical connection

### 6.1 Required tool

- Screwdriver for electrical connection
- Allen key for screw of cover lock

### 6.2 Connecting requirements

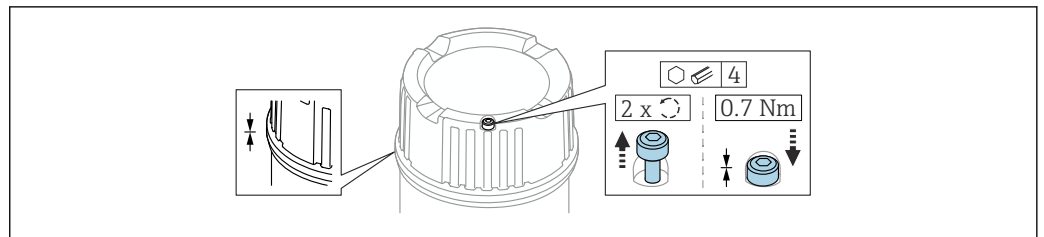
#### 6.2.1 Cover with securing screw

The cover is locked by a securing screw in devices for use in hazardous areas with certain explosion protection.

##### NOTICE

**If the securing screw is not positioned correctly, the cover cannot provide secure sealing.**

- ▶ Open the cover: slacken the screw of the cover lock with a maximum of 2 turns so that the screw does not fall out. Fit the cover and check the cover seal.
- ▶ Close the cover: screw the cover securely onto the housing, making sure that the securing screw is positioned correctly. There should not be any gap between the cover and housing.



A0039520

17 Cover with securing screw

#### 6.2.2 Connecting protective earth (PE)

When the device is used in hazardous areas, it must always be included in the potential equalization of the system, irrespective of the operating voltage. This is possible by connecting to the inner or outer protective ground connection (PE).

### 6.3 Connecting the device



#### Housing thread

The threads of the electronics and connection compartment can be coated with an anti-friction coating.

The following applies for all housing materials:

**Do not lubricate the housing threads.**

#### 6.3.1 2-wire density (electronic insert FEL60D) for density measurement

##### NOTICE

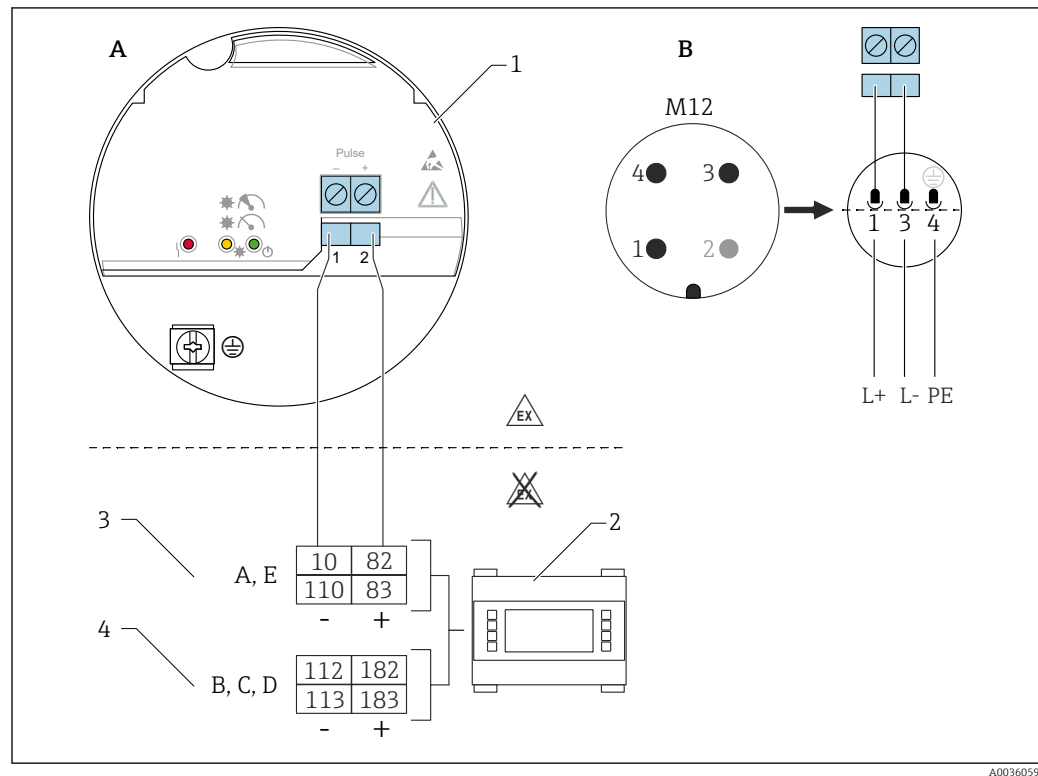
**Operation with other switching units is not permitted.**

Destruction of electronic components.

- ▶ Do not install the FEL60D electronic insert in devices that were originally used as point level switches.

### Terminal assignment

The output signal of the density sensor is based on pulse technology. With the aid of this signal, the fork frequency is constantly forwarded to the Density Computer FML621.



**18** Connection diagram: electronic insert FEL60D connection to Density Computer FML621

- A Connection wiring with terminals
- B Connection wiring with M12 plug in housing as per EN61131-2 standard
- 1 Electronic insert FEL60D
- 2 Density Computer FML621
- 3 Slots A, E with extension cards (already installed in the basic unit)
- 4 Slots B, C, D with extension cards (optional)

### Supply voltage

$U = 24 \text{ V}_{\text{DC}} \pm 15 \%$ , only suitable for connecting to the Density Computer FML621

**i** The device must be powered by a voltage supply categorized as "CLASS 2" or "SELV".

### Power consumption

$P < 160 \text{ mW}$

### Current consumption

$I < 10 \text{ mA}$


### Overvoltage protection

Overvoltage category I


## Adjustment

### There are 3 different types of adjustment:

- **Standard adjustment (order configuration):**  
Two fork parameters are determined at the factory to describe the sensor characteristics and are provided in the calibration report with the product. These parameters must be transmitted to the Density Computer FML621.
- **Special adjustment (select in the Product Configurator):**  
Three fork parameters are determined at the factory to describe the sensor characteristics and are provided in the calibration report with the product. These parameters must be transmitted to the Density Computer FML621.  
This type of adjustment achieves an even higher level of accuracy.
- **Field adjustment:**  
With a field adjustment, the density determined by the user is transmitted to the FML621.

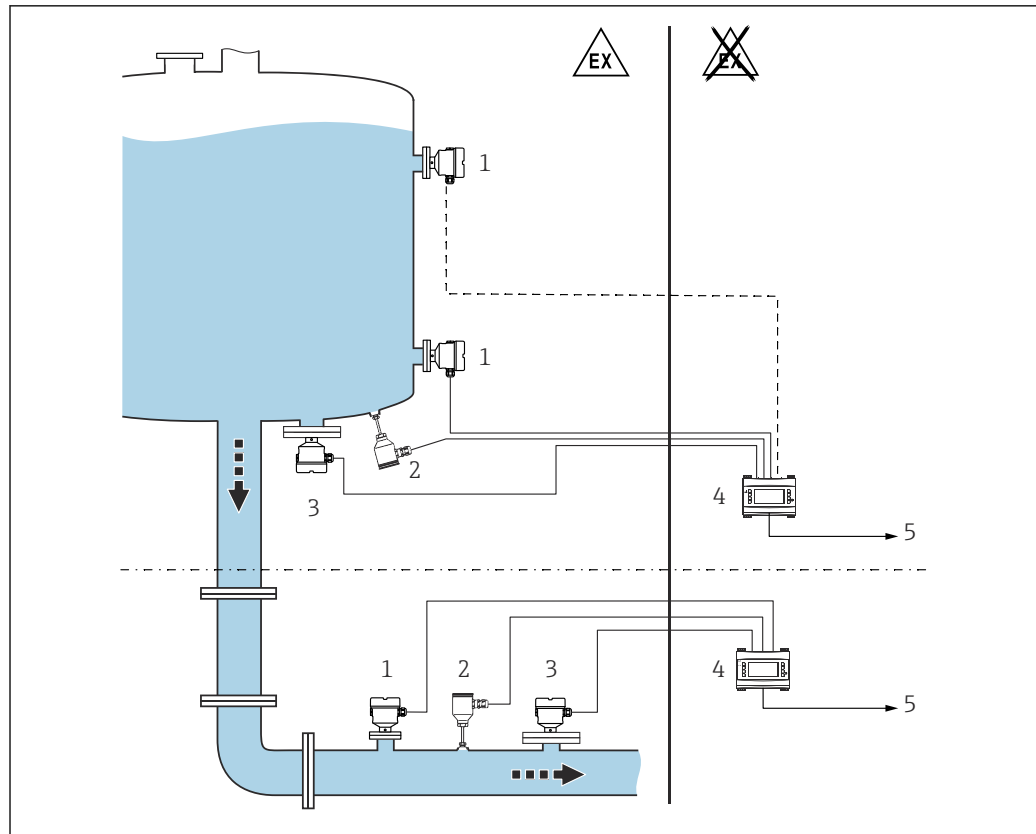
 All the necessary parameters of the Liquiphant Density are documented in the **adjustment report** and in the **sensor pass**.

The documents are included in the scope of delivery.

 Further information and the documentation currently available can be found on the Endress+Hauser website: [www.endress.com](http://www.endress.com) → Downloads.

## Density measurement

The Liquiphant Density measures the density of a liquid medium in pipes and tanks. The device is suitable for all Newtonian (purely viscous) fluids. In addition, the device is also suitable for use in hazardous areas.



A0039632

19 Density measurement with Density Computer FML621

- 1 Liquiphant Density → Pulse output
- 2 Temperature sensor, e.g. 4 to 20 mA output
- 3 Pressure transmitter 4 to 20 mA output required for changes in pressure >6 bar
- 4 Liquiphant Density Computer FML621 with display and operating unit
- 5 PLC

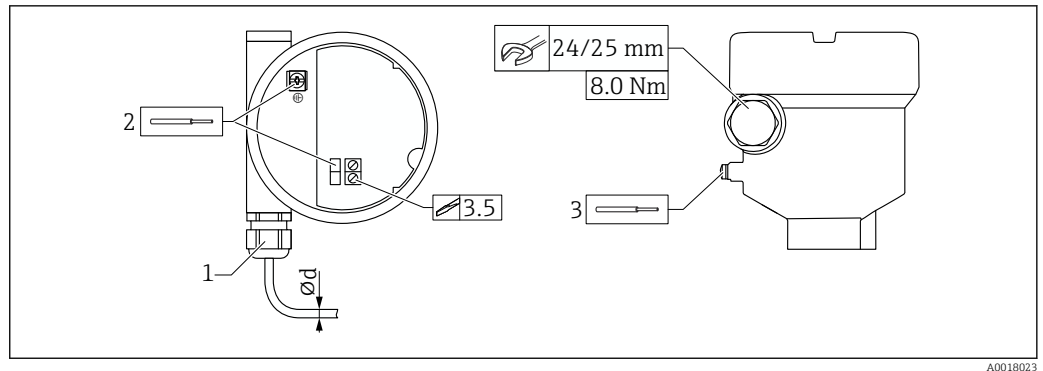
- i** The measurement can be affected by:
- air bubbles at the sensor
  - unit not fully covered by the medium
  - solid media buildup on the sensor
  - high flow velocity in pipes
  - severe turbulence in the pipe due to inlet and outlet runs that are too short
  - corrosion of the fork
  - non-Newtonian (not purely viscous) behavior of media

### 6.3.2 Connecting the cable

#### Required tools

- Flat-blade screwdriver (0.6 mm x 3.5 mm) for terminals
- Suitable tool with width across flats AF24/25 (8 Nm (5.9 lbf ft)) for M20 cable gland





A0018023

20 Example of coupling with cable entry, electronic insert with terminals

- 1 M20 coupling (with cable entry), example
  - 2 Conductor cross-section maximum 2.5 mm<sup>2</sup> (AWG14), ground terminal on inside in housing + terminals on the electronics
  - 3 Conductor cross-section maximum 4.0 mm<sup>2</sup> (AWG12), ground terminal on outside of the housing (example: plastic housing with outer protective ground connection (PE))
- Ød Nickel-plated brass 7 to 10.5 mm (0.28 to 0.41 in)  
 Plastic 5 to 10 mm (0.2 to 0.38 in)  
 Stainless steel 7 to 12 mm (0.28 to 0.47 in)  
 Stainless steel, hygienic 9 to 12 mm (0.35 to 0.47 in)

### **i** Pay attention to the following when using the M20 coupling

Following cable entry:

- Counter-tighten the coupling
- Tighten the union nut of the coupling with a torque of 8 Nm (5.9 lbf ft)
- Screw the enclosed coupling into the housing with a torque of 3.75 Nm (2.76 lbf ft)

### 6.3.3 Post-connection check

- ☐ Is the device or cable undamaged (visual inspection)?
- ☐ Do the cables used comply with the requirements?
- ☐ Do the mounted cables have adequate strain relief?
- ☐ Are the cable glands mounted and firmly tightened?
- ☐ Does the supply voltage match the information on the nameplate?
- ☐ No reverse polarity, is terminal assignment correct?
- ☐ If supply voltage is present, is the green LED lit?
- ☐ Are all the housing covers installed and tightened?
- ☐ Optional: Is the cover tightened with securing screw?

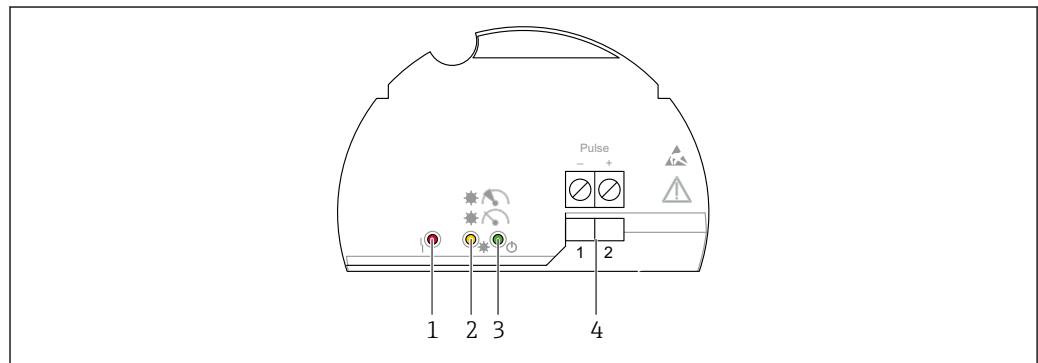
## 7 Operation options

### 7.1 Overview of operation options

#### 7.1.1 Operating concept

Operation with the Density Computer FML621. For details, see documentation for the Density Computer FML621.

#### 7.1.2 Elements on the electronic insert



A0039683

21 Electronic insert FEL60D

- 1 LED red, for warning or alarm
- 2 LED yellow, stability of measurement
- 3 LED green, operational status (device is on)
- 4 Pulse output terminals

## 8 Commissioning

### 8.1 Function check

Before commissioning the measuring point, check whether the post-installation and post-connection checks have been performed.



- → Post-installation check
- → Post-connection check

### 8.2 Switching on the device

#### ► Switch on

- ↳ The green LED is lit and the yellow LED flashes 2-3 times



The measurement is stable if both LEDs (green and yellow) are then lit.



## 9 Operation

### 9.1 Light signals

#### Yellow LED

Symbols, information

 /  Stable measurement

 /  Unstable measurement/process conditions

● Maintenance required

#### Green LED

Symbols, information

 /  Power on

 / ● Power off

#### Red LED

Symbols, information

⌋ / ● No fault

 Maintenance required

 Device failure



For more information, see the Technical Information for Liquiphant Density.



## 10 Diagnostics and troubleshooting

The device indicates warnings and errors via the LEDs on the electronic insert. The errors diagnosed by the device are displayed in accordance with NE107. Depending on the diagnostic message, the device behaves as per a warning or fault condition.

The device behaves in accordance with NAMUR Recommendation NE131 "NAMUR standard device requirements for field devices for standard applications".

### 10.1 Diagnostic information via light emitting diodes

#### 10.1.1 LED at electronic insert

  **indicator: power supply or off**


- No supply voltage present: check supply voltage
- Reverse polarity: check terminal assignment
- Signal line is defective: check signal line
- Incorrect terminal assignment at FML: check terminal configuration at FML621

  **indicator: unstable process conditions**

- Extreme vibrations from an external source: isolate measuring point from vibrations
- Extremely turbulent flow: provide a calming section
- Flow rate > 2 m/s: keep tuning fork away from direct flow of medium
- Buildup: remove buildup, allow for cleaning intervals

⌋  **indicator: maintenance required**

- Extreme vibrations from an external source: isolate measuring point from vibrations
- Flow rate > 2 m/s: keep tuning fork away from direct flow of medium
- Buildup: remove buildup, allow for cleaning intervals
- Tuning fork is blocked: change installation position

⌋  **indicator: device failure**

- Electronic insert is defective: replace electronic insert
- No connection to sensor: replace sensor

## 10.2 Firmware history

### V01.00.zz (06.2019)

- Valid for electronic insert: FEL60D
- Valid from documentation version: BA02288F/00/EN/01.23
- Changes: none; 1st version (original software)

## 11 Maintenance

No special maintenance work is required.

### 11.1 Maintenance tasks

#### 11.1.1 Cleaning

It is not permitted to use the device with abrasive media. Material abrasion on the tuning fork can result in the device malfunctioning.

- Clean the tuning fork as necessary
- Cleaning is also possible in the installed state, e. g. CIP Cleaning in Place and SIP Sterilization in Place

## 12 Repair

### 12.1 General notes

#### 12.1.1 Repair concept

Endress+Hauser repair concept

- The devices have a modular design
- Customers can carry out repairs

 For more information on service and spare parts, please contact your Endress+Hauser sales representative.

#### 12.1.2 Repairs to Ex-approved devices

##### **WARNING**

**Incorrect repair can compromise electrical safety!**

Explosion hazard!

- ▶ Only specialist personnel or the manufacturer's service team may carry out repairs on Ex-certified devices in accordance with national regulations.
- ▶ Relevant standards and national regulations on hazardous areas, safety instructions and certificates must be observed.
- ▶ Only use original spare parts from the manufacturer.
- ▶ Please note the device designation on the nameplate. Only identical parts may be used as replacements.
- ▶ Carry out repairs according to the instructions.
- ▶ Only the manufacturer's service team is permitted to modify a certified device and convert it to another certified version.

## 12.2 Spare parts

- Some replaceable device components are identified by a spare part nameplate. This contains information about the spare part.
- All the spare parts for the measuring device, along with the order code, are listed in the *W@M Device Viewer* ([www.endress.com/deviceviewer](http://www.endress.com/deviceviewer)) and can be ordered. If available, users can also download the associated Installation Instructions.



Device serial number or QR code:

Located on the device and spare part nameplate.

## 12.3 Return

The requirements for safe device return can vary depending on the device type and national legislation.

1. Refer to the web page for information:  
<http://www.endress.com/support/return-material>  
↳ Select the region.
2. Return the device if repairs or a factory calibration are required, or if the wrong device was ordered or delivered.

## 12.4 Disposal

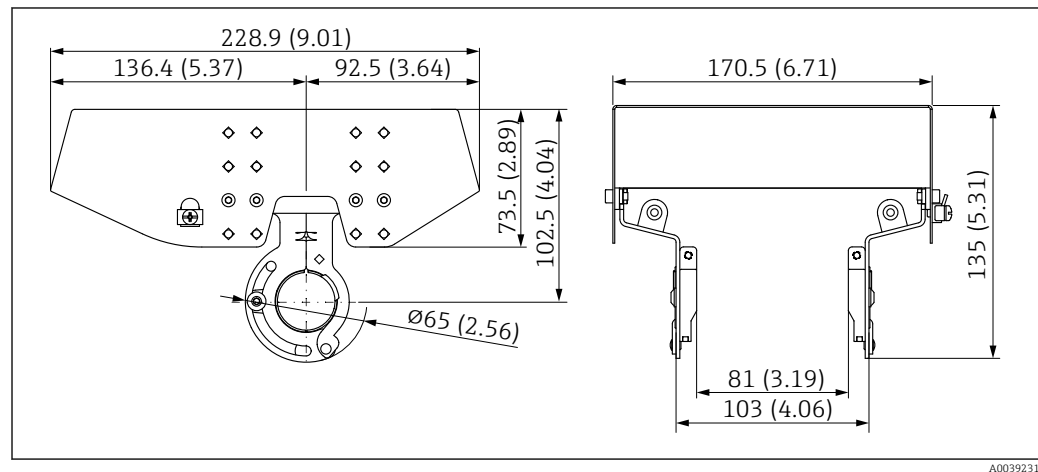


If required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), the product is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to the manufacturer for disposal under the applicable conditions.

## 13 Accessories for Liquiphant Density

### 13.1 Protective cover for aluminum dual compartment housing

- Material: stainless steel 316L
- Order number: 71438303

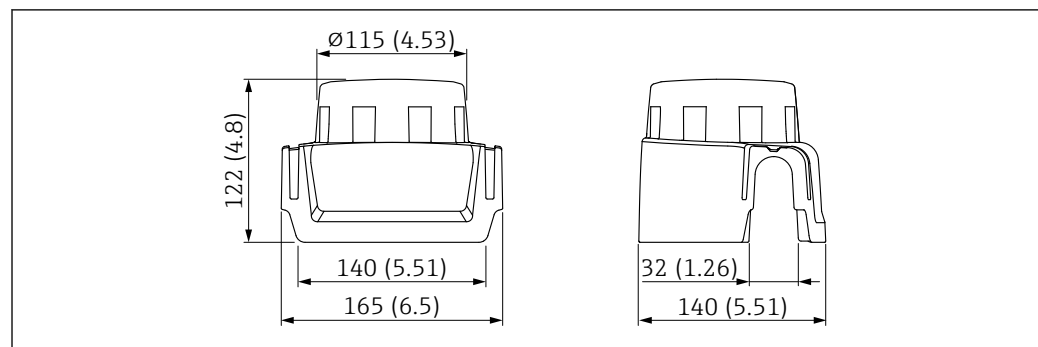


A0039231

22 Protective cover for aluminum dual compartment housing. Unit of measurement mm (in)

### 13.2 Protective cover for aluminum single compartment housing

- Material: plastic
- Order number: 71438291

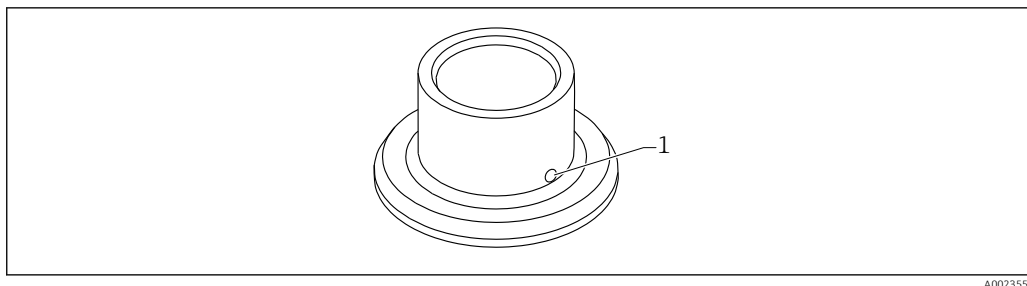


A0038280

23 Protective cover for aluminum single compartment housing. Unit of measurement mm (in)

### 13.3 Weld-in adapter

Various weld-in adapters are available for installation in vessels or pipes. The adapters are optionally available with inspection certificate 3.1 EN10204.




24 Weld-in adapter with leakage hole (sample view)

1 Leakage hole


Weld in the weld-in adapter in such a way that the leakage hole is pointing downwards. This enables any leaks to be detected quickly.

- G 1, Ø53 mounting on the pipe
- G 1, Ø60 flush mount on the vessel
- G ¾, Ø55 flush mount
- G 1 sensor adjustable
- RD52 sensor adjustable

 For detailed information, see "Technical Information" TI00426F (Weld-in adapters, process adapters and flanges)

Available in the Download Area of the Endress+Hauser website  
([www.endress.com/downloads](http://www.endress.com/downloads)).

## 13.4 M12 socket

 The M12 sockets listed are suitable for use in the temperature range  
–25 to +70 °C (–13 to +158 °F).

### M12 socket IP69

- Terminated at one end
- Angled
- 5 m (16 ft) PVC cable (orange)
- Slotted nut 316L (1.4435)
- Body: PVC
- Order number: 52024216

### M12 socket IP67

- Angled
- 5 m (16 ft) PVC cable (gray)
- Slotted nut Cu Sn/Ni
- Body: PUR
- Order number: 52010285

## 14 Accessories for Density Computer FML621

### 14.1 General

#### RXU10-A1

Cable set for Density Computer FML621 for connecting to a PC or modem

**FML621A-AA**

Remote display for panel mounting:

- B: 144 mm (5.67 in)
- H: 72 mm (2.83 in)
- T: 43 mm (1.69 in)

**RMS621A-P1**

PROFIBUS interface

**51004148**

Adhesive label, printed, max. 2 x 16 characters

**51002393**

Metal sign for TAG number

**51010487**

Sign, paper, TAG 3 x 16 characters

## 14.2 Extension cards

The device can be extended with a maximum of three universal or digital or current or Pt100 cards.

**FML621A-DA**

Digital

- 6 x digital input
- 6 x relay output
- Kit with terminals and fixing frame

**FML621A-DB**

Digital, ATEX-approved

- 6 x digital input
- 6 x relay output
- Kit with terminals

**FML621A-CA**

2x U, I, TC

- 2x 0 to 20 mA or 4 to 20 mA per pulse
- 2x digital
- 2x SPST relay

**FML621A-CB**

Multifunction, 2x U, I, TC ATEX

- 2x 0 to 20 mA or 4 to 20 mA per pulse
- 2x digital
- 2x SPST relay

**FML621A-TA**

Temperature (Pt100/Pt500/Pt1000)

Complete, including terminals and securing frame

**FML621A-TB**

Temperature, ATEX-approved (Pt100/PT500/PT1000)

Complete, including terminals

**FML621A-UA**

Universal - PFM or pulse or analog or transmitter power supply

Complete, including terminals and securing frame

**FML621A-UB**

Universal ATEX-approved - PFM or pulse or analog or transmitter power supply

Complete, including terminals



## 14.3 PROFINET® Interface

Order code RMS621A-P2

# 15 Technical data

## 15.1 Input

### 15.1.1 Measured variable

Density of liquids

### 15.1.2 Measuring range

Density range: 0.3 to 2 g/cm<sup>3</sup>

## 15.2 Output

### 15.2.1 Output and input variants

2-wire density (FEL60D) for density measurement

Connection to Density Computer FML621

### 15.2.2 Ex connection data

See safety instructions (XA): All data relating to explosion protection are provided in separate Ex documentation and are available from the Downloads area of the Endress+Hauser website. The Ex documentation is supplied as standard with all devices approved for use in explosion hazardous areas.

## 15.3 Environment

### 15.3.1 Ambient temperature range

−40 to 70 °C (−40 to 158 °F)

The minimum permitted ambient temperature of the plastic housing is limited to −20 °C (−4 °F); 'indoor use' applies for North America.

Outdoor operation in strong sunlight:

- Mount the device in a shaded location
- Avoid direct sunlight, particularly in warmer climatic regions
- Use a weather protection cover, can be ordered as an accessory



Further information on using the device in hazardous areas (ATEX) and on documentation that is currently available can be found on the Endress+Hauser website: [www.endress.com](http://www.endress.com) → Downloads.

### 15.3.2 Storage temperature

−40 to +80 °C (−40 to +176 °F)

### 15.3.3 Operating altitude

As per IEC 61010-1 Ed.3:

- Up to 2 000 m (6 600 ft) above sea level
- Can be extended to 3 000 m (9 800 ft) above sea level if overvoltage protection is used

### 15.3.4 Climate class

As per IEC 60068-2-38 test Z/AD

### 15.3.5 Degree of protection

Testing according to IEC 60529 and NEMA 250

IP68 test condition: 1.83 m H<sub>2</sub>O for 24 h

#### Housing

See cable entries

#### Cable entries

- M20 coupling, plastic, IP66/68 NEMA Type 4X/6P
- M20 coupling, nickel-plated brass, IP66/68 NEMA Type 4X/6P
- M20 coupling, 316L, IP66/68 NEMA Type 4X/6P
- M20 coupling, 316L, hygienic, IP66/68/69 NEMA Type 4X/6P
- M20 thread, IP66/68 NEMA Type 4X/6P
- G ½ thread, NPT ½, NPT ¾ IP66/68 NEMA Type 4X/6P

Degree of protection for M12 plug

- When housing is closed and connecting cable is plugged in: IP66/67 NEMA Type 4X
- When housing is open or connecting cable is not plugged in: IP20, NEMA Type 1

#### NOTICE

#### M12 plug: Loss of IP protection class due to incorrect installation!

- ▶ The degree of protection only applies if the connecting cable used is plugged in and screwed tight.
- ▶ The degree of protection only applies if the connecting cable used is specified according to IP67 NEMA Type 4X.



If the "M12 plug" option is selected as the electrical connection, **IP66/67 NEMA Type 4X** applies for all housing types.

### 15.3.6 Pollution degree

Pollution degree 2

## 15.4 Liquiphant Density process

### 15.4.1 Process temperature range

0 to 80 °C (32 to 176 °F)

### 15.4.2 Thermal shock


≤ 120 K/s

### 15.4.3 Process pressure range

–1 to +25 bar (–14.5 to +362.5 psi)

**⚠ WARNING**

The maximum pressure for the device depends on the lowest-rated element, with regard to pressure, of the selected component. This means that it is necessary to pay attention to the process connection as well as the sensor.

- ▶ Pressure specifications,  Technical Information, "Mechanical construction" section.
- ▶ Only operate the device within the specified limits!
- ▶ The Pressure Equipment Directive (2014/68/EU) uses the abbreviation "PS". The abbreviation "PS" corresponds to the MWP (maximum working pressure) of the device.

**15.4.4 Pressure tightness**

Up to vacuum

**15.4.5 Solids contents**

$\varnothing \leq 5 \text{ mm}$  (0.2 in)

**15.5 Additional technical data**

Current Technical Information: Endress+Hauser website: [www.endress.com](http://www.endress.com) → Downloads.

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