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Products Solutions Services

Operating Instructions

SS2100-series TDLAS Gas Analyzer Sample Conditioning System

Endress+Hauser
People for Process Automation

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1 Introduction

1.1 Document function

This operating instruction provides an overview of the SS2100-series TDLAS Gas Analyzer sample conditioning system (SCS), including the use of components, operation, and maintenance of the device, as well as troubleshooting procedures. It is important to closely review the sections of this manual to ensure the SCS performs as specified.

1.2 Intended use

Endress+Hauser's SS2100-series products are high-speed, diode laser-based extractive analyzers designed for extremely reliable monitoring of very low (trace) to standard concentrations of specific components in a variety of background gases.

Use of the device for any purpose other than that described poses a threat to the safety of people and of the entire measuring system and is therefore not permitted. The manufacturer is not liable for damage caused by improper or non-designated use.

1.2.1 How to use this manual

There are many options and accessories available for SS2100-series sample conditioning systems (SCS). This manual has been written to address the most common options and accessories. Images, tables, and charts have been included to provide a visual understanding of the SCS and its functions. Special symbols are also used to provide the user with key information regarding the system configuration and operation. Pay close attention to this information.

1.3 Symbols used

1.3.1 Warnings

Structure of Information	Meaning
⚠ WARNING **Causes (/consequences)** Consequences of non-compliance (if applicable) ▸ Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation can result in a fatal or serious injury.
⚠ CAUTION **Causes (/consequences)** Consequences of non-compliance (if applicable) ▸ Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or more serious injuries.
NOTICE **Cause/situation** Consequences of non-compliance (if applicable) ▸ Action/note	This symbol alerts you to situations which may result in damage to property.

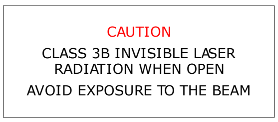
1.3.2 Safety symbols

Symbol	Description
	Hazardous voltage and risk of electric shock.
	INVISIBLE LASER RADIATION - Avoid exposure to the beam. Class 3R Radiation Product. Refer servicing to manufacturer-qualified personnel.

1.3.3 Informational symbols

Symbol	Meaning
	**Tip:** Indicates additional information.
	Reference to documentation
	Reference to page
	Reference to graphic
▶	Notice or individual step to be observed
1., 2., 3. ...	Series of steps
↳	Result of a step

1.3.4 Symbols on this device

Symbol	Description
	The warning label will be affixed to the front side of all analyzer enclosures that contain sample gas. Hazards may vary by stream composition. One or more of the following conditions may apply: **Flammable**. Gases used in the processing of this analyzer may be extremely flammable. Any work in a hazardous area must be carefully controlled to avoid creating any possible ignition sources (e.g., heat, arcing, sparking, etc.). **Toxins**. Endress+Hauser analyzers measure a variety of gases, including high-level H_2S. Follow all safety protocols governing toxic gases and potential leaks. **Inhalation**. Inhaling toxic gases or fumes may cause physical damage or death.
	Technicians are expected to follow all safety protocols established by the customer that are necessary for servicing or operating the analyzer. This may include, but is not limited to, lockout, tagout procedures, toxic gas monitoring protocols, personal protective equipment (PPE) requirements, hot work permits and other precautions that address safety concerns related to performing service or operation on process equipment located in hazardous areas.
	The High Voltage symbol alerts people to the presence of electric potential large enough to cause injury or damage. In certain industries, high voltage refers to voltage above a certain threshold. Equipment and conductors that carry high voltage warrant special safety requirements and procedures. Turn off and lock out system before servicing.
	Maximum voltage and current specifications for the fuse closest to label.
	PROTECTIVE EARTH GROUND — Symbol indicates the connection point of the ground wire from the main power source.
	FUNCTIONAL EARTH GROUND — Symbol indicates grounding points intended primarily for troubleshooting.
	INVISIBLE LASER RADIATION — Avoid exposure to beam. Class 3B Radiation Product. Refer servicing to the manufacturer or qualified personnel.
	Removing label from measurement cell optical head will void analyzer warranty.

1.4 Standard documentation

All documentation is available:

- On the USB provided with the analyzer
- Endress+Hauser's website: www.endress.com

Each analyzer shipped from the factory is packaged with documents specific to the model that was purchased. This document is an integral part of the complete document package, which also includes:

Part Number	Document Type	Description
Technical Information		
TI01667C	SS2100 Technical Information	Planning aid for your device. This document contains information for the analyzer including system design with sample conditioning components and inlet/outlet points, certificates and approvals, and product technical data.
TI01669C	SS2100i-1 Technical Information	Planning aid for your device. This document contains information for the analyzer including system design with sample conditioning components and inlet/outlet points, certificates and approvals, and product technical data.
TI01670C	SS2100i-2 Technical Information	Planning aid for your device. This document contains information for the analyzer including system design with sample conditioning components and inlet/outlet points, certificates and approvals, and product technical data.
TI01668C	SS2100a Technical Information	Planning aid for your device. This document contains information for the analyzer including system design with sample conditioning components and inlet/outlet points, certificates and approvals, and product technical data.
Safety Instructions		
XA02750C	SS2100 Safety Instructions	Requirements for installing or operating the SS2100 TDLAS Gas Analyzer related to personnel or equipment safety.
XA02751C	2-pack and 3-pack Safety Instructions	Safety Instructions for the SS2100 2-pack and 3-pack TDLAS Gas Analyzer for multiple analytes.
XA02687C	SS2100i-1 Safety Instructions	Requirements for installing or operating the SS2100i-1 TDLAS Gas Analyzer related to personnel or equipment safety.
XA02694C	SS2100i-2 Safety Instructions	Requirements for installing or operating the SS2100i-2 TDLAS Gas Analyzer related to personnel or equipment safety.
XA03100C	SS2100i-2 Safety Instructions (INMETRO)	Requirements for installing or operating the INMETRO-certified SS2100i-2 TDLAS Gas Analyzer related to personnel or equipment safety.
XA03101C	SS2100i-1 Safety Instructions (INMETRO)	Requirements for installing or operating the INMETRO-certified SS2100i-1 TDLAS Gas Analyzer related to personnel or equipment safety.
XA02782C	SS2100a Safety Instructions	Requirements for installing or operating the SS2100a TDLAS Gas Analyzer related to personnel or equipment safety.
Operating Instructions		
BA02281C	SS2100 Operating Instructions	Provides a comprehensive overview of the SS2100 analyzer and step-by-step installation instructions.
BA02189C	SS2100i-1 Operating Instructions	Provides a comprehensive overview of the SS2100i-1 analyzer and step-by-step installation instructions.
BA02197C	SS2100i-2 Operating Instructions	Provides a comprehensive overview of the SS2100i-2 analyzer and step-by-step installation instructions.
BA02163C	SS2100a Operating Instructions	Provides a comprehensive overview of the SS2100a analyzer and step-by-step installation instructions.
Device Parameters		
GP01177C	Description of Device Parameters FS 5.16	Provides the user with an overview of the FS 5.16 firmware functionality.
GP01180C	Description of Device Parameters NS 5.14	Provides the user with an overview of the NS 5.14 firmware functionality.
GP01181C	Description of Device Parameters HC12	Provides the user with an overview of the PP2f (HC12) firmware functionality.

For additional instruction manuals, refer to the Endress+Hauser website, www.endress.com, to download the published documentation.

To determine which *Description of Device Parameters* applies to your analyzer, refer to the following product-firmware matrix.

TDLAS Analyzer Model	PP2f (HC12) firmware	FS firmware	NS firmware
SS2100, SS2100a, SS2100i-1, SS2100i-2	Not applicable	Applies to trace measurement (differential) analyzers	Applies to non-differential analyzers
SS2100 2- and 3-pack	Applies to non-differential analyzer electronics (right-side)	Applies to trace measurement (differential) analyzer electronics (left-side)	Not applicable
SS500, SS2000	Applies to all analyzers	Not applicable	Not applicable

1.5 Manufacturer address

Endress+Hauser
11027 Arrow Route
Rancho Cucamonga, CA 91730
United States
www.endress.com

1.6 Glossary

Term	Description
2-wire	In a 2-wire current loop, the transmitter, DC power supply, and PLC are connected in series. Not only are the 2 wires providing power for the transmitter, but they are also the signal lines.
4-20 mA	An analog current loop for process control applications, used to carry signals from process instrumentation to PID controllers, SCADA systems, and programmable logic controllers (PLCs). They are also used to transmit controller outputs to the modulating field devices such as control valves.
Acceptance testing	A test conducted to determine if the requirements of a specification or contract are met. It may involve chemical tests, physical tests, or performance tests.
Analyte	A substance whose chemical constituents are being identified and measured.
Bend radius (BR)	The minimum radius one can bend a pipe, tube, sheet, cable or hose without kinking it, damaging it, or shortening its life.
Calibration	A process in which a known amount of various gases are used to produce an accurate analyte reading.
Capacitance	The ratio of the change in electric charge of a system to the corresponding change in its electric potential.
Connectorization	An electrical connector for terminating a shielded cable and connecting the cable to regularly arranged contact pins.
CW laser	Continuous wave laser, as opposed to a pulsed laser, have an uninterrupted beam that gives a nominally constant output over a set interval.
Density	The mass of a substance is its mass per unit volume.
Differential	TDLAS technology based on subtracting one spectrum from another. A dry spectrum, the response from a sample when the analyte of interest has been completely removed, is subtracted from the wet spectrum, the response from the sample when the analyte is present. The remainder is a spectrum of the pure analyte.
Divert valve	A divert valve is located between a chromatograph (gas or liquid) and the source of a mass spectrometer, and acts to either allow the flow from the chromatograph to enter the source or not.
Input/output (I/O)	The communication between an information processing system, such as a computer, and the outside world, possibly a human or another information processing system. Inputs are the signals or data received by the system and outputs are the signals or data sent from it.
Ion	Atomic, molecular, or radical species with a non-zero net electric charge.
Laser	A device that emits light through a process of optical amplification based on the stimulated emission of electromagnetic radiation.

Term	Description
Lockout, tagout	Proper lockout, tagout (LOTO) practices and procedures safeguard workers from hazardous energy releases. OSHA's Lockout, Tagout Fact sheet describes the practices and procedures necessary to disable machinery or equipment to prevent hazardous energy release. The OSHA standard for The Control of Hazardous Energy (Lockout, Tagout) (29 CFR 1910.147) for general industry outlines measures for controlling different types of hazardous energy. The LOTO standard establishes the employer's responsibility to protect workers from hazardous energy. Employers are also required to train each worker to ensure that they know, understand, and can follow the applicable provisions of the hazardous energy control procedures.
Non-differential	TDLAS technology in which TDL spectroscopy measurements are made directly from the sample.
Permeation tube (perm tube)	A sealed cylinder of a permeable material with an analyte of interest inside. The analyte slowly permeates through the walls of the tube at a rate governed by temperature and tube geometry. Permeation tubes (perm tubes) are a preferred method for delivering precise concentrations from ppb to high ppm.
Probe	A physical device used to connect electronic test equipment to items under test.
Relay	An electrically operated switch consisting of a set of input terminals for a single or multiple control signals, and a set of operating contact terminals. The switch may have any number of contacts in multiple contact forms, such as make contacts, break contacts, or combinations thereof.
Spectrometer	A scientific instrument used to separate and measure spectral components of a physical phenomenon.
Spectroscopy	A study of the absorption and emission of light and other radiation by matter, as related to the dependence of these processes on the wavelength of the radiation.
Stream composition	The makeup of the materials within a specific stream.
Vent to atmosphere	The intentional and controlled release of gases containing alkane hydrocarbons - predominately methane - into earth's atmosphere.
Vent to flare (flaring)	The controlled burning that takes place during production and processing of gas.
Wavelength	The spatial period of a periodic wave. The distance over which the wave's shape repeats.
Wavelength modulation spectroscopy (WMS)	A derivative form of absorption spectroscopy that has been increasingly applied for measurements in harsh environments due to its improved sensitivity and noise-rejection capabilities over direct absorption. Used by TDLAS analyzers.

2 Safety

Each analyzer shipped from the factory includes safety instructions and documentation to the responsible party or operator of the equipment for the purpose of installation and maintenance. This manual should be read and referenced by anyone installing, operating, or having direct contact with the analyzer.

⚠ WARNING

Technicians are expected to be trained and follow all safety protocols that have been established by the customer in accordance with the area hazard classification to service or operate the analyzer.

- ▶ This may include, but is not limited to, toxic and flammable gas monitoring protocols, lockout, tagout procedures, the use of PPE requirements, hot work permits and other precautions that address safety concerns related to the use and operation of process equipment located in hazardous areas.

2.1 Personnel qualifications

Personnel must meet the following conditions for mounting, electrical installation, commissioning, and maintenance of the device. This includes, but is not limited to:

- Be suitably qualified for their role and the tasks they perform:
  - Installation, commissioning, operation, and maintenance of the measuring system may be carried out only by specially trained technical personnel.
  - Technical personnel must be authorized by the plant operator to carry out the specified activities. Technical personnel must have read and understood these Operating Instructions and must follow the instructions contained herein.
  - Electrical connections may be performed only by an electrical technician.
- Be trained in explosion protection.
- Be familiar with national and local regulations and guidelines (e.g., CEC, NEC ATEX/IECEx, or UKEX).
- Be familiar with lockout, tagout procedures, toxic gas monitoring protocols, and PPE requirements.
- Faults at the measuring point may only be rectified by authorized and specially trained personnel.

⚠ WARNING

Substitution of components is not permitted.

- ▶ Substitution of components may impair intrinsic safety.
- ▶ Repairs not described in the Operating Instructions provided must be carried out only directly at the manufacturer's site or by the service organization.

2.2 Potential risks affecting personnel

This section addresses the appropriate actions to undertake when faced with hazardous situations during or before service of the analyzer. It is not possible to list all potential hazards within this document. The user is responsible for identifying and mitigating any potential hazards present when servicing the analyzer.

2.2.1 Exposure to process gas

1. Shut off the process gas to the analyzer before any service that would require opening a part of the sample plumbing.
2. Purge the system with nitrogen.
3. Shut off the nitrogen purge before opening any part of the sample system.

2.2.2 Exposure to toxic gas (H_2S)

Use the following procedure if the SCS included a safety purge kit as ordered. If there has been any suspected leak from the sample system and accumulated SCS enclosure, do the following:

1. Purge the SCS enclosure to remove any potentially toxic gas.
2. Test the H_2S levels of the SCS enclosure using the port from the safety purge kit to ensure the purge has cleared any toxic gas.
3. If no gas leak is detected, open the SCS enclosure door.

If the SCS was not purchased with a safety purge, purging enclosure as explained in the above procedure is not possible. Instead, purchase a portable or fixed H_2S detector and test at the breather drain or open the enclosure with the detector at hand to determine if there is a leak.

⚠ CAUTION

- Follow all safety protocols governing toxic gases and potential leaks.

2.2.3 Electrocution hazard

1. Shut off power at the main disconnect external to the analyzer.

   ⚠ WARNING

   - Complete this action before performing any service that requires working near the main input power or disconnecting any wiring or other electrical components.
   - If service must be performed with power engaged (gain adjustment, etc.), note any live electrical components and avoid all contact with them.

2. Only use tools with a safety rating for protection against accidental contact with voltage up to 1000V (IEC 900, ASTF-F1505-04, VDE 0682/201).

2.2.4 Laser safety

The Endress+Hauser TDLAS Gas Analyzer is a Class 1 laser product, which poses no threat to equipment operators. The laser internal to the analyzer controller is classified Class 3B and could cause eye damage if the beam is viewed directly.

⚠ WARNING

- Before servicing, shut off all power to the analyzer.

2.2.5 Explosion hazard

Any work in a hazardous area must be carefully controlled to avoid creating any ignition sources (e.g., heat, arcing, sparking, etc.). All tools must be appropriate for the area and hazards present. Electrical connections must not be made or broken with power on (to avoid arcing).

2.3 Product safety

The Endress+Hauser sample conditioning system is designed in accordance with good engineering practice to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate.

It meets general safety standards and legal requirements. It also complies with the EU directives listed in the specific EU Declaration of Conformity. Endress+Hauser confirms this by affixing the CE mark to the analyzer system.

2.3.1 General

- Adhere to all warning labels to prevent damage to the unit.
- Do not operate the device outside the specified electrical, thermal and mechanical parameters.
- Only use the device in media to which the wetted materials have sufficient durability.
- Modifications to the device can affect the explosion protection and must be carried out by staff authorized to perform such work by Endress+Hauser.
- Install the controller circuit wiring according to the Canadian Electrical Code (CEC) respective National Electrical Code (NEC) using threaded conduit or other wiring methods in accordance with NEC articles 501 to 505, or IEC 60079-14.
- Install the device according to the manufacturer's instructions and regulations.
- The flameproof joints of this equipment are outside the minimums specified in IEC/EN 60079-1 and shall not be repaired by the user.

Only open the controller cover if the following conditions are met

- An explosive atmosphere is not present.
- All device technical data is observed (see nameplate).
- An electrostatic charge (e.g., caused by friction, cleaning or maintenance) is avoided on the attached stainless steel nameplate, if present, and on painted metallic housings that are not integrated into the local potential equalization (ground) system.

In potentially explosive atmospheres

- Do not disconnect any electrical connections while the equipment is energized.
- Do not open the connection compartment cover when energized or the area is known to be hazardous.

2.3.2 General pressure

The system is designed and tested with appropriate margins to ensure that is it safe under normal operating conditions, which include temperature, pressure, and gas content. The operator is responsible for ensuring that the system is shut off when these conditions are no longer valid.

2.3.3 Electrostatic discharge

The coating and the adhesive label are non-conducting and may generate an ignition capable level of electrostatic discharge under certain extreme conditions. The user should ensure that the equipment is not installed in a location where it may be subjected to external conditions, such as high-pressure steam, which may cause a build-up of electrostatic charges on non-conducting surfaces. To clean the equipment, use only a damp cloth.

2.3.4 Chemical compatibility

Never use vinyl acetate or acetone or other organic solvents to clean the analyzer housing or labels.

2.3.5 Canadian Registration Number

In addition to the requirements above for general pressure safety, Canadian Registration Number (CRN) systems must be maintained using CRN approved components without any modification to the sample conditioning system (SCS) or analyzer.

2.4 Workplace safety

As the user, you are responsible for complying with the following safety conditions:

- Installation guidelines
- Local standards and regulations
- Regulations for explosion protection

It is not possible to list all potential hazards within this document. The user is responsible for identifying and mitigating any potential hazards present when servicing the analyzer.

Technicians are expected to follow all safety protocols established by the customer that are necessary for servicing the analyzer. This may include, but is not limited to lockout, tagout procedures, toxic gas monitoring protocols, PPE requirements, hot work permits, and other precautions that address safety concerns related to performing service on process equipment located in hazardous areas.

2.5 Operational safety

Before commissioning the entire measuring point

1. Verify that all connections are correct.
2. Ensure that electrical cables and hose connections are undamaged.
3. Do not operate damaged products. Protect them against unintentional operation.
4. Label damaged products as defective.

During operation

1. If faults cannot be rectified, products must be taken out of service and protected against unintentional operation.
2. Keep the door closed when not carrying out service and maintenance work.

2.6 Lifting provisions for the analyzer

Due to the analyzer's size and weight, the use of a forklift, pallet jack, etc. to lift or move the analyzer is recommended. If the analyzer is to be lifted by hand, designate multiple individuals and distribute the weight among personnel to avoid injury.

Before removing from the crate, move the analyzer as close as possible to the final installation location. Never lift the analyzer by the electronics enclosure. Always carry the load using one of the following points or methods. Refer to *Mounting the analyzer* in the *Operating Instructions* for more information. See *Standard documentation* → 🖹 for the Operating Instructions related to your analyzer.

- Mounting points
- Support beneath instrument (best used when employing a forklift)

⚠ CAUTION

- ▶ Always use a lifting truck or a forklift to transport the analyzer. Two people are needed for the installation.
- ▶ Ensure all equipment used for lifting and moving the analyzer is rated for the weight load.
- ▶ Lift the device by the recessed grips.

3 Product description

The sample conditioning system (SCS) is designed to deliver a vapor sample to the analyzer that is free of particulates and liquids, and is representative of the process at the time of sampling. The SCS also delivers the sample at optimal temperature, pressure, and flow rate to the measurement cell. To ensure the integrity of the sample stream and its analysis, care must be taken to install and operate the SCS properly. Therefore, any personnel operating or maintaining the analyzer must have a thorough understanding of the design and function of the SCS.

⚠ WARNING

The process sample at the sample tap may be at a high pressure.

- ▶ A pressure reducing regulator is located at the sample tap to reduce the sample pressure and allow operation of the sample conditioning system at a low pressure.
- ▶ Use extreme caution when operating the sample probe isolation valve and field pressure reducing regulator.
- ▶ Personnel should have a thorough understanding of the operation of the analyzer and the procedures presented here before operating the SCS.

Process upsets, unknown or unexpectedly high concentrations of liquids or particulate contaminants, and high or low pressures or temperatures can cause excessive maintenance, failure of the SCS, or damage to the measurement cell. By understanding the function and limitations of each component in the SCS and performing regular monitoring of the system function, most problems can be avoided or diagnosed and corrected to ensure normal operation.

⚠ CAUTION

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

- ▶ Personnel should have a thorough knowledge and understanding of the physical properties and safety precautions for the sample contents before operating the SCS.

3.1 Sample conditioning system overview

Endress+Hauser TDLAS gas analyzers are designed for extractive sampling rather than *in situ* applications. This allows for filtration, temperature, pressure, and flow control of the sample to protect the optical components of the system, and provides for ease of maintenance without shutting down the process.

Components used in the SCS are described in this section. Please refer to as-built drawings for system drawings of your analyzer configuration. If there are any remaining questions concerning the design, operation, or maintenance of the SCS, contact *Service* → 🗎.

Endress+Hauser sample conditioning systems are designed to filter incoming gas, as well as control pressure and flow to the analyzer. The SCS uses a 7-micron particulate filter and a membrane separator that removes entrained liquids or particles from the natural gas stream before they enter the analyzer. Because Endress+Hauser analyzers are immune to vapor phase contaminants found in natural gas, using the particulate filter and membrane separator prevents any contamination of the analyzer.

The membrane separator is a three-port device operating on most analyzers except those for trace moisture and ammonia. When gas enters the separator inlet, only the vapors will pass through the membrane to the outlet. The outlet flow passes through a flow control valve and a flow meter to the analyzer. Blocked liquids or particles can be flushed from the separator housing out the bypass port.

If the correct probe and regulator is used at the sample extraction point, and the sample transport line is heated to prevent condensation, no liquids or particles should reach the SCS. Under normal conditions, the membrane separator will remove very little liquid, if any. The main purpose of the separator will be to protect the analyzer in the case of an upset condition.

Besides filtering the incoming gas, the SCS is also responsible for controlling flow and pressure to the analyzer. An instrument-grade pressure regulator is used to set the final pressure of the gas before it enters the analyzer. There is one flow meter for the flow path to the analyzer and one flow meter for the flow path of the bypass. The flow meters have a built-in controller to set flow rates to the recommended values (see *Specifications* in the *Operating Instructions* → 🗎 for flow and pressure settings).

Typically, the SCS is assembled inside a stainless steel enclosure which is insulated and heated using a temperature controller. This ensures that the sample remains in a stable vapor phase and improves the measurement performance.

In some cases, additional components are included in the SCS, depending on the application, such as coalescing filters, liquid knockouts, pumps, and heaters. Refer to your as-built drawings for an overview of your system configuration.

3.2 Regulators at the probe

The pressure of the sample gas is reduced at the sample probe, or sometimes reduced in the probe itself, to minimize transport lag time in sample delivery to the analyzer. A guard filter is used to protect the regulator from larger particulates in the sample.

Refer to the following diagram showing the interface of the probe and the analyzer system. The analyzer system provided by Endress+Hauser is represented by the blue dashed outline. The probe and field pressure reducing station may also be supplied by Endress+Hauser but these are separate from the analyzer system.

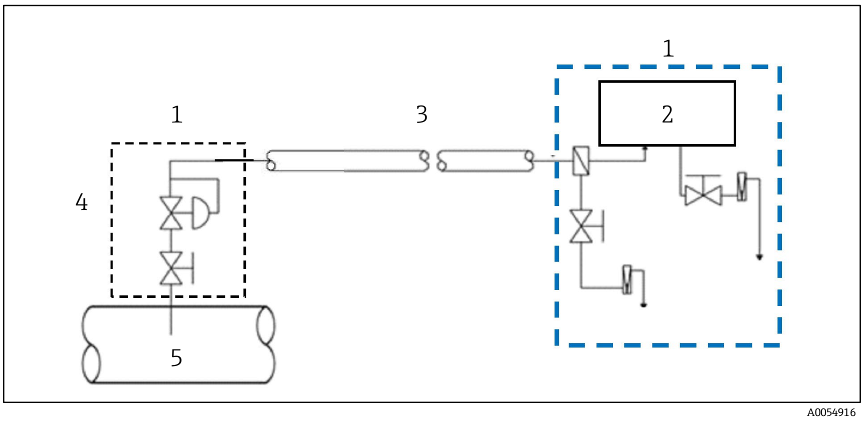


Figure 1. Sample regulators at probe

1. *Heated enclosure*
2. *Endress+Hauser TDLAS Gas Analyzer*
3. *Heat trace*
4. *Regulator*
5. *Probe*

3.3 Filters

A guard filter is typically installed at the inlet to the SCS with a fine element to protect the flow controllers, flow meters and pressure regulators from fine particulates.

A bypass filter with a fritted metal, glass fiber, or polymetric membrane filter may also be in place to remove larger quantities of particulates or entrained liquids and mists. Some filters may fit with liquid knock-out traps to protect the system from free liquids.

Accumulation of liquids in these filters, or a steady flow of liquid from a liquid knock-out trap, should be investigated and corrected immediately as this is an abnormal condition.

3.4 Regulator heaters

In most applications, the process sample is at high pressure. When the pressure is reduced, the sample cools due to the Joule-Thompson effect. The amount of cooling varies depending on the application, but oftentimes must be offset using a heated sample regulator to prevent condensation of some sample components. Sample probe regulators can be electrically or steam heated. Some probes have the pressure reducing valve parts inserted into the process piping, so that the Joule-Thompson cooling is offset by warming from the flowing sample. Note that for these probes to work correctly, the process gas must be flowing anytime the sample is flowing, or liquid condensation may collect in the sample transport line, or even freeze up the sample probe regulator. Refer to the as-built drawings for the proper regulator pressure setting.

3.5 Sample transport tubing

Sample transport tubing must be made of an appropriate material, which may be coated, and of an appropriate diameter for the application. The sample transport tubing may be heat-traced to prevent sample condensation or to prevent fluctuations in measurement due to changes in ambient temperature.

3.6 Bypass flow control

A sample flow control valve and flow meter are provided to maintain a flow of fresh sample to the SCS even during system shutdown. The flow control valve is a needle valve and should be closed gently if used to shut off flow completely, to avoid damaging the valve. If the bypass flow meter has a glass tube, perform an occasional check for evidence of liquid in the tube. If liquid is found in the bypass or sample cell flow meter tubes, investigate and correct immediately.

3.7 Pressure regulator

All Endress+Hauser TDL cells are limited to a maximum 0.7 barg (10 psig) pressure. To ensure that this pressure is not exceeded, a pressure regulator is provided inside the sample system.

3.8 Flow controller

A sample flow controller is provided with the SCS in which a flow control needle valve and flow meter similar to the sample bypass are used. In some cases, a differential flow controller is used. As with the bypass flow control valve, if the flow control needle valve and flow meter must be used for sample shut-off, close the valve gently to avoid damage.

3.9 Scrubber

All trace measurement applications require the use of a scrubber. The scrubber is switched into the flowing sample going to the measurement cell to remove the trace moisture component. A spectrum of the sample gas that is free of H_2O is acquired and saved in the analyzer controller memory. This is the “dry” spectrum. The scrubber is then bypassed, and the sample spectrum is acquired with H_2O in the sample. This is the “wet” spectrum. The analyzer controller subtracts the dry spectrum from the wet spectrum and the concentration of trace moisture is measured. The same dry spectrum may be used for 10 to 30 minutes, depending on the controller’s program, before a new dry spectrum is acquired.

The automatic valves that control switching the sample stream into the scrubber or bypassing the scrubber are pneumatically operated valves.

3.10 Validation systems

System validation is accomplished in the SCS using a permeation device. Refer to *Validation for trace moisture (H_2O) or ammonia (NH_3) systems* →🖹.

3.11 Sample return and vent

Tunable diode laser spectroscopy is inherently sensitive to sample pressure in the measurement cell, so all Endress+Hauser analyzers are calibrated for a range of sample pressures. Most applications benefit from operation at low pressures instead of high pressures. Sometimes the analyzer is designed to vent the sample to atmosphere, or an atmospheric pressure return system. Return to a flare or other sample return must recognize the pressure limitations of the cell and the calibration of the analyzer.

3.12 SCS heaters

Differential analyzers have heated SCS enclosures to avoid condensation of sample components. For these trace measurement systems, temperature stability of the SCS is critical to the measurement. Precise temperature control is accomplished with a PID temperature controller, which maintains close tolerance on the system’s temperature.

4 Incoming product acceptance and identification

Once the analyzer arrives, you should take a few minutes to examine the contents of the container before installing.

4.1 Scope of delivery

The contents of the crates include:

- The Endress+Hauser SS2100-series analyzer and sample conditioning system
- Applicable SS2100-series Safety Instruction
- External serial cable(s) to connect the analyzers to a computer to receive and transmit data
- Additional accessories or options as ordered

If any of these contents are missing, refer to *Service* →.

4.2 Checking the SCS installation

The integral SCS is factory set with the appropriate pressures, flow rates, and enclosure temperature, as indicated in the as-built drawings. However, before operating the system for the first time, a careful check of the installation of the entire SCS from the sample probe to the flare or vent is recommended. Purging the transport line to confirm that no dust, particulates, or liquids were trapped during installation is recommended.

To perform SCS installation checks, confirm the following:

- ▶ All valves are closed, and all switches are off.
- ▶ The following conditions for electrical power are met:
  - Power is available to the analyzer, SCS, and heat-traced sample tubing (if applicable)
  - Local switches are off.
  - Field analog and alarm signal wiring is interconnected properly. See *Connecting signals and alarms* in the *Operating Instructions* →.
- ▶ All sample system tubing has been thoroughly leak checked.
- ▶ The heat-traced sample transport tubing is installed correctly:
  - There is no exposed tubing or pockets.
  - Tubing is terminated properly at each end.
  - Tubing has been purged clean and pressure tested.
- ▶ The following conditions for a flare or vents are met:
  - (If applicable) The low-pressure flare or atmospheric vent is properly connected.

    In some applications, vents from the SCS (relief vent, bypass vent, and cell vent) can have individual ¼” tubing connections. These vents should be routed to an atmospheric vent or low-pressure flare header.

    In other applications, these SCS vents are routed to a common ½” tubing connection within the sample conditioning system. This common vent should be routed to an atmospheric vent or low-pressure flare header.
  - The analyzer house atmospheric vent is properly installed.

An optional sample probe or field pressure reducing station may be provided by Endress+Hauser or through a third party. This is not included in a standard configuration.

- ▶ If a sample probe is used with the analyzer, the sample probe is correctly installed at the process supply tap and that the sample probe isolation valve is closed.
- ▶ The following conditions for a field pressure reducing station are met:
  - The field pressure reducing station is installed properly at the sample probe.
  - The relief valve at the field pressure reducing station has been set to the specified setpoint. The relief valve is located on the pressure reducing regulator at the process sample tap.

    Although the relief valve has been preset at the factory, the setpoint must be confirmed prior to operation of the sample system. To confirm the relief valve setting, refer to *Relief valve setting* →.
  - The relief valve vent line is properly installed from the field pressure reducing station or the SCS to the low-pressure flare or atmospheric connection. Route a ¼” tube from the relief valve vent to an atmospheric vent or low-pressure flare vent.
- ▶ If applicable, the sample probe and field pressure reducing station are properly heat-traced and insulated without any exposed surfaces.

5 Installation

This chapter describes the procedure to mount and install your SS2100 analyzer. For installation instructions related to the SS2100-series TDLAS gas analyzers, and for system programming and operation information, refer to the *Operating Instructions* and *Description of Device Parameters*, respectively. See *Standard documentation* → 🖹 for specific manuals related to your instrument.

Installing the sample conditioning system requires steps that when carefully followed ensure proper connection. The steps are outlined in the following sections:
- Connecting electrical power to the sample conditioning system
- Connecting the gas lines to the sample conditioning system

For instructions on mounting the sample conditioning system, refer to *Mounting the analyzer* in the *Operating Instructions* →🕮.

⚠ CAUTION

The safety of the analyzer is the responsibility of the installer and the organization they represent.
Incorrect transportation can cause injury and damage the device.
- ▶ Always use a lifting truck or a forklift to transport the analyzer. Two people are needed for the installation.
- ▶ Ensure all equipment used for lifting/moving the sample conditioning system and analyzer are rated for the weight load.
- ▶ Lift the device by the recessed grips.

5.1 Connecting electrical power

Depending on your configuration, your analyzer will be configured for 120 VAC or 240 VAC at 50/60 Hz single-phase input, or optional 24 VDC input. Check the rating label to determine the power input requirements.

Units with an enclosure heater have an additional power connection through a conduit hub located at the bottom right of the sample conditioning system heated enclosure. Refer to your as-built drawings. Refer to *Connecting electrical power to the analyzer* in the *Operating Instructions* →🕮 for instructions on connecting power to the SS2100-series TDLAS gas analyzers.

Before connecting electrical power, review and follow all warnings and cautions.

⚠ CAUTION

Interconnection of the analyzer enclosure and sample system enclosure shall be accomplished using wiring methods approved for Class 1, Division 2 hazardous locations as per the Canadian Electrical Code (CEC) Appendix J and the National Electric Code (NEC) Article 501, or methods described in the Standard IEC/EN 60079-0 and IEC/EN 60079-14.
- ▶ The installer is responsible for complying with all local installation codes.
- ▶ Certified glands and cables should be used where appropriate in compliance with local regulations.

Endress+Hauser Class I Division 2 analyzers use a non-incendive protection method, and as such all portions of the local installation codes apply.
- ▶ The maximum allowed inductance to resistance ratio (L/R ratio) for the field wiring interface must be less than 25 μH/Ω. The maximum total loop capacitance shall be 0.27 microfarads.
- ▶ An approved switch or circuit breaker rated for 15 amps should be used and clearly marked as the disconnecting device for the analyzer.
- ▶ The power distribution panel or switch should be near the equipment and within easy reach of the operator. A switch or circuit breaker shall not interrupt a protective earth ground.
- ▶ All electrical work must be performed by qualified personnel.

5.1.1 Protective chassis and ground connections

Before connecting any electrical signal or power, the protective and chassis grounds must be connected. Requirements for the protective and chassis grounds are as follows:
- Protective and chassis grounds must be of equal or greater size than any other current-carrying conductors, including the heater located in the sample conditioning system.

- Protective and chassis grounds must remain connected until all other wiring is removed.
- Insulated protective and chassis ground wiring must use the green and yellow color.
- Protective grounding wire current carrying capacity must be at minimum the same as the main supply.
- Earth bonding/chassis ground shall be at least 12 AWG (4 mm^2).

Green-and-yellow insulation shall only be used for:

- Protective earth conductors
- Protective bonding conductors
- Potential equalization conductors for safety purposes
- Functional earth

⚠ WARNING

Failure to properly ground the system may create a high-voltage shock hazard.

▶ Careful consideration should be taken when grounding. Properly ground the unit by connecting ground leads to the grounding studs provided throughout the system that are labeled with the ground symbol ⏚.

Refer to your as-built drawings for grounding locations.

5.1.2 Connecting power to the SCS heater

⚠ WARNING

Hazardous voltage and risk of electric shock.

▶ Failure to properly ground the analyzer may create a high-voltage shock hazard.

▶ Conduit seals should be used where appropriate, and in compliance with local regulations.

⚠ CAUTION

Ensure that power requirements listed on the heater match the power supplied.

▶ If there is a discrepancy, notify the local authority before connecting power to the heater.

To connect electrical power to the enclosure heater

1. Open the SCS enclosure door.
2. Open the power terminal box inside the SCS enclosure, as shown below.

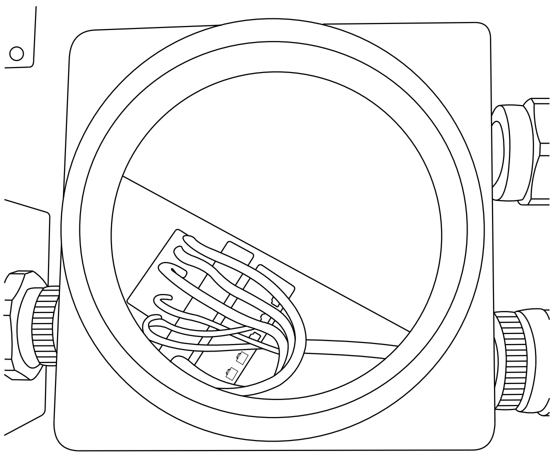


Figure 2. AC connection terminal block for enclosure heater

3. Run conduit from the power distribution panel to the conduit hub on the lower right side of the SCS labeled for power input. Refer to *Application of conduit lubricant* →📄.
4. Pull ground, neutral and line (hot) wire (#14 AWG minimum) into the power terminal box inside the heater controller enclosure.
5. Strip back the jacket or insulation of the wires just enough to connect to the power terminal block.

6. Attach the neutral and hot wires to power terminals 4, 5, and 6. Terminals 1, 2, and 3 are connected to the heater in the factory.
   a. Connect the ground wire ⏚ to terminal 4.
   b. Connect the neutral wire to terminal 5.
   c. Connect the line (hot) wire to terminal 6.
7. Close the power terminal box and latch the heated enclosure door.

5.1.3 Application of conduit lubricant

To ensure proper installation, using STL8 thread lubricant on all conduit screw threads and tapped openings is recommended. STL8 thread lubricant is a lithium-based, anti-galling substance with excellent adhesion that maintains rain-tightness and grounding continuity between conduit fittings. This lubricant has proven effective between parts made of dissimilar metals and is stable in temperatures from −28 °C to 148 °C (−20 °F to 300 °F).

⚠ CAUTION

- ▶ Do not use this lubricant on exposed current-carrying parts.
- ▶ Eyes: May cause minor irritation.
- ▶ Skin: May cause minor irritation.
- ▶ Ingestion: Relatively non-toxic. Ingestion may result in a laxative effect. Ingestion of substantial quantities may cause lithium toxicity.

To apply conduit lubricant

1. Holding the fitting piece at one end, generously apply the STL8 lubricant on the threaded surface (at least five threads wide) as shown below.

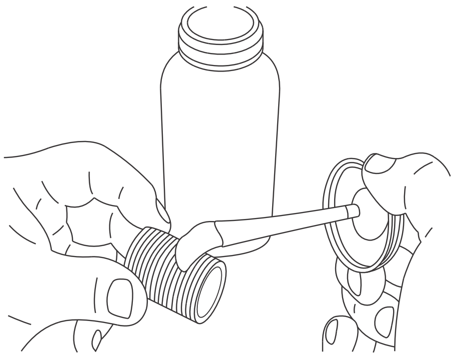


Figure 3. Applying conduit lubricant

2. Screw the pipe thread onto the conduit fitting until the lubricated threads are engaged.

5.1.4 Heat trace bundle sleeve

The heat trace bundle sleeve, manufactured by others, is an option for the SCS. When heat trace is ordered, the following is provided:

- A conduit hole sized for a ¾ in hub, sealed with a plug
- A heat trace bundle sleeve for the heat trace bundle to enter the SCS

NOTICE

- ▶ The customer is responsible for installing the heat trace bundle according to the manufacturer's instructions.
- ▶ All electrical connections must be made in a junction box supplied by the customer and installed external to the SCS enclosure per site requirements.
- ▶ Interconnection of the heat trace bundle and enclosure shall be accomplished using wiring methods approved for Class I, Division 2 hazardous locations as per the Canadian Electrical Code (CEC) Appendix J and the National Electric Code (NEC) Article 501, or methods described in the Standard IEC/EN 60079-0 and IEC/EN 60079-14. The installer is responsible for complying with all local installation codes.

The heat-shrinkable entry seal Model NUS-4X supplied by Endress+Hauser provides a waterproof fitting where the heat trace bundle enters the SCS enclosure. This seal consists of a three-part assembly; a rigid plastic nylon nut, an O-ring, and the heat-shrinkable molded area.

Tools needed

- Adjustable spanner wrench
- Heat gun
- RTV sealant
- Cable cutter

To install the heated line seal

1. From the inside of the enclosure, place the rigid plastic nylon threaded nut through the access hole to the exterior so that the nut flanged end is against the inside of the enclosure.
2. From the outside of the enclosure, place the O-ring over the nut threaded end and position against the enclosure.
3. Screw the shrinkable, internally threaded nose onto the rigid nut.
4. Tighten using an appropriately sized spanner wrench.

Refer to the heat trace manufacturer's website for instructions on installing the heat trace bundle.

5.2 Connecting the gas lines

Once you have verified that the SCS is functional and that the SCS circuit is de-energized, you are ready to connect the sample and return gas lines. These include:

- Supply line
- Sample bypass return
- Sample return
- Pressure relief vent, if applicable
- Validation source, if applicable
- Purge supply, if applicable
- Instrument air supply

Consult your as-built drawings for guidance.

⚠ **WARNING**

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

- ▶ Personnel should have a thorough knowledge and understanding of the physical properties and safety precautions for the sample contents before installing the SCS.
- ▶ All following work must be performed by technicians qualified in pneumatic tubing.

Using electropolished or silco-coated, ¼" O.D. x 0.035" wall thickness, seamless stainless steel tubing is recommended. Coated tubing is not needed for instrument air, nitrogen, or sample return. Refer to your as-built drawings for supply and return port locations.

5.2.1 Instrument air

In the SCS, instrument air or nitrogen is used for two purposes:

- Pneumatically drives air-operated solenoid valves
- If safety purge option is installed, instrument air or nitrogen purges

When air-operated valves are used in the analyzer, they should be supplied with instrument air or nitrogen filtered with a 5-micron particulate filter. If lubrication oil, aerosols, or other liquids are present in the air, they must be removed using an appropriate coalescing filter.

Pressure should be set within the range indicated on the SCS tag at the instrument air inlet. Refer to the specifications and system drawings in your as-built drawings. If no pressure setting is listed, pressure should be maintained between 4.5 barg (65 psig) and 10.34 barg (150 psig).

Refer to *Sample conditioning system maintenance* → and your analyzer's *Operating Instructions* → for information related to maintenance or troubleshooting.

5.2.2 Connecting the sample supply line

⚠ WARNING

The process sample at the sample tap may be at a high pressure.

- ▶ Use extreme caution when operating the sample probe isolation valve and field sample reducing pressure regulator.
- ▶ Consult sample probe manufacturer instructions for proper installation procedures.
- ▶ All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.
- ▶ Do not exceed 0.7 barg (10 psig) in the sample cell. Damage to cell may result.

Preparing to connect the sample supply line

Before connecting the sample supply line, do the following:

- Ensure the sample probe is correctly installed at the process supply tap.
- Confirm the sample probe isolation valve is closed.
- Confirm the field pressure reducing station is installed properly at the sample probe.
- Ensure the pressure regulator at the field pressure reducing station is closed (adjustment knob turned fully counterclockwise) and the relief valve vent line is properly installed to the low-pressure flare or atmospheric vent connection.
- Determine an appropriate tubing route from the field pressure reducing station to the SCS.
- Ensure the field pressure reducing station is set to the specified supply pressure in your as-built drawings.

To connect the sample supply line

1. Run electropolished or silco-coated, stainless steel tubing from the field pressure reducing station to the sample supply port of the SCS.
2. Prepare the stainless steel tubing:
   - Bend tubing using industrial grade benders.
   - Check tubing fit to ensure proper seating between the tubing and fittings.
   - Fully ream all tubing ends.
3. Blow out the line for 10 to 15 seconds with clean, dry nitrogen or air.
4. Connect the sample supply tube to the SCS using the ¼" stainless steel compression-type fitting provided.
5. When using a heat trace sample bundle, refer to manufacturer instructions for heat trace bundle installation.
6. Secure and tighten fittings:
   - Tighten all new fittings 1¼ turns with a wrench from finger-tight.
   - For connections with previously swaged ferrules, thread the nut to the previously pulled up position, then tighten slightly with a wrench.
   - Secure tubing to appropriate structural supports as required.
7. Check all connections for gas leaks using a liquid leak detector.

5.2.3 Connecting the sample return line

⚠ CAUTION

- ▶ All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.
- ▶ Do not exceed 0.7 barg (10 psig) in the sample cell. Damage to cell may result.

Preparing to connect the sample return line

Before connecting the sample supply line, do the following:

- ▶ Confirm that the low-pressure flare or atmospheric vent header shut-off valve is closed.
- ▶ Determine appropriate tubing route from the SCS to the low-pressure flare or atmospheric vent header.

To connect the sample returns

1. Run stainless steel tubing from the sample return ports to the low-pressure flare or atmospheric vent header connection.
2. Prepare the stainless steel tubing:
   - Bend tubing using industrial grade benders.
   - Check tubing fit to ensure proper seating between the tubing and fittings.
   - Fully ream all tubing ends.
3. Blow out the line for 10 to 15 seconds with clean, dry nitrogen or air.
4. Connect the sample return tubes to the SCS using the ½” or ¼” stainless steel compression-type fittings provided.

   In some applications, vents from the SCS (including the relief vent, bypass vent, and cell vent) can have individual ¼” tubing connections. These vents should be routed to an atmospheric vent or low-pressure flare header.

   In other applications, the previously mentioned SCS vents are routed to a common ½” tubing connection within the sample conditioning system. This common vent should be routed to an atmospheric vent or low-pressure flare header.

5. Secure and tighten fittings:
   - Tighten all new fittings 1¼ turns with a wrench from finger tight.
   - For connections with previously swaged ferrules, thread the nut to the previously pulled up position, then tighten slightly with a wrench.
   - Secure tubing to appropriate structural supports as required.
6. Check all connections for gas leaks using a liquid leak detector.
7. (If applicable) Vent any pressure relief vent ports and DBB valve vent ports in a similar fashion when the unit is in use.

5.2.4 Connecting the pneumatic valve source (when applicable)

Preparing to connect the pneumatic valve source

Before connecting the sample supply line, determine an appropriate tubing route from the customer-supplied instrumentation air or nitrogen source to the SCS. Expected pressure at SCS shall be between 4.1 barg (60 psig) to 6.9 (80 psig).

To connect the pneumatic valve source

1. Run stainless steel tubing from the customer supplied regulator (3.4 barg [50 psig] minimum to 6.9 barg [100 psig] maximum) to the pneumatic valve instrument air supply port.
2. Prepare the stainless steel tubing:
   - Bend tubing using industrial grade benders.
   - Check tubing fit to ensure proper seating between the tubing and fittings.
   - Fully ream all tubing ends.
3. Blow out the lines for 10 to 15 seconds with clean, dry nitrogen or air prior to making the connection.
4. Connect the control gas tube to the SCS using the ¼” stainless steel, compression-type union fitting provided.
5. Secure and tighten fittings:
   - Tighten all new fittings 1¼ turns with a wrench from finger tight.
   - For connections with previously swaged ferrules, thread the nut to the previously pulled up position, then tighten slightly with a wrench.
   - Secure tubing to appropriate structural supports as required.
6. Check all connections for gas leaks using a liquid leak detector.

5.2.5 Connecting the bypass return

⚠ CAUTION

- Refer to the as-built drawings to determine if this procedure is applicable to your configuration.
- All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.
- Do not exceed 0.7 barg (10 psig) in the sample cell. Damage to cell may result.

Preparing to connect the bypass return

Before connecting the sample supply line, do the following:

- Confirm that the low-pressure flare or atmospheric vent header shut-off valve is closed.
- Determine appropriate tubing route from the SCS to the low-pressure flare or atmospheric vent header.

To connect the bypass return

1. Run stainless steel tubing from the sample return ports to the low-pressure flare or atmospheric vent header connection.
2. Prepare the stainless steel tubing:
   - Bend tubing using industrial grade benders.
   - Check tubing fit to ensure proper seating between the tubing and fittings.
   - Fully ream all tubing ends.
3. Blow out the line for 10 to 15 seconds with clean, dry nitrogen or air.
4. Connect the sample return tubes to the SCS using the ¼” stainless steel compression-type fittings provided.
5. Secure and tighten fittings:
   - Tighten all new fittings 1¼ turns with a wrench from finger tight.
   - For connections with previously swaged ferrules, thread the nut to the previously pulled up position, then tighten slightly with a wrench.
   - Secure tubing to appropriate structural supports as required.
6. Check all connections for gas leaks using a liquid leak detector.
7. Ensure all pressure relief vent ports are vented in a similar fashion when the unit is in use (if applicable).

5.2.6 Connecting the validation gas

For systems with an optional manual validation port and without a permeation validation system, an appropriate validation gas source will need to be connected to the SCS.

⚠ CAUTION

- Do not exceed 0.7 barg (10 psig) in sample cell. Damage to cell may result.

Preparing to connect the validation gas

Before connecting the validation gas, determine appropriate tubing route from the customer-supplied validation gas source to the SCS.

To connect the validation gas

1. Run stainless steel tubing from the validation source (regulated to the specified pressure) to the “Validation Gas” supply port.
2. Prepare the stainless steel tubing for connection:
   - Bend tubing using industrial grade benders.
   - Check tubing fit to ensure proper seating between the tubing and fittings.
   - Ream all tubing ends.
3. Blow out the lines for 10–15 seconds with clean, dry nitrogen or air prior to making the connection.
4. Connect the validation source tube to the SCS using the ¼” stainless steel compression-type fittings provided.
5. Secure and tighten fittings:

- Tighten all new fittings 1¼ turns with a wrench from finger tight.
- For connections with previously swaged ferrules, thread the nut to the previously pulled up position, then tighten slightly with a wrench.
- Secure tubing to appropriate structural supports as required.

6. Check all connections for gas leaks using a liquid leak detector.
7. Repeat for additional validation gases (if applicable).

5.2.7 Conditioning the SCS tubing

Newly installed systems may have trace contaminants or gas constituents that cling to tubing. When measuring trace amounts of gas constituents, these contaminants can result in erroneous readings if the constituents are not in equilibrium with the tubing.

Once the analyzer and SCS are completely connected, the entire system must be conditioned from the sample source valve to the vent or return. Conditioning the SCS tubing is performed by flowing sample gas through the system for up to 12 hours (or until the reading stabilizes) after the system is powered up and before actual readings are taken.

Progress of the system conditioning can be monitored from the gas concentration readings. Once the gas constituents have reached equilibrium within the system tubing, the readings stabilize.

6 Starting up the SCS

After the SCS installation has been thoroughly checked, you are ready to begin preparing for initial SCS startup.

NOTICE

- Personnel should have a thorough understanding of the operation of the tracer power supply and control system before operating the SCS.
- Do not overtighten the metering valves or damage could occur.
- For trace H_2O and NH_3 systems, refer to *Validation for trace moisture (H_2O) or ammonia (NH_3) systems* → 🗎 for additional information.

To prepare for SCS startup, confirm the following power and gas supplies are closed or off:

- All AC power switches for the analyzer and SCS are off.
- Power to the electric-traced sample transport tubing at the tracer control system is applied.
- If applicable, the sample supply line electric tracer temperature controller at the tracer control system is set to the temperature specified in the as-built drawings and that the sample supply line tracer is heating to the appropriate temperature.
- The sample probe isolation valve is closed.
- The pressure regulator at the field pressure reducing station is closed (adjustment knob turned fully counterclockwise).
- All sample system shut-off valves are closed.
- Sample bypass and analyzer flow meter metering valves are closed (adjustment knob turned clockwise).

6.1 Starting heating components

⚠ CAUTION

- The SCS enclosure door should remain closed during the entire start-up procedure.
- If the SCS enclosure exceeds 65 °C (149 °F), damage to the system can occur. **Shut down the system immediately.**
- The entire analyzer system is calibrated for operation at the enclosure temperature specified. Measurements should be considered valid only when the enclosure is at the specified temperature.

6.1.1 Starting the sample system heater

To start up the sample system heater

1. Turn on AC power to the sample system heater.
2. Monitor the SCS enclosure thermometer during the warm-up period for 5 to 8 hours to confirm that the sample system enclosure temperature does not exceed 65 °C (149 °F).

6.1.2 Starting the heated trace SCS

To start up the heated trace SCS

1. Energize power to the SCS and allow it to warm up to a level close to the SCS sample temperature setpoint.
2. Start the sample flow.
3. Allow the system temperature to stabilize for a minimum of 5 to 8 hours, preferably overnight.
4. Energize power to the analyzer controller and ignore any error messages that are seen on the display during the temperature stabilization period.
5. Once the analyzer has thermally stabilized, enable Peak Tracking and any other software features as directed in the *Description of Device Parameters* →🗎.

6.2 Starting the field pressure reducing station

A field pressure reducing station or sample probe may be provided by Endress+Hauser or through a third party. This is not included in a standard configuration. Refer to manufacturer's instructions for starting the field pressure reducing station.

⚠ CAUTION

There may be a difference between the pressure readings at the sample tap and inside the SCS due to the pressure drop in the sample transport line under flowing conditions. Although the exact supply pressure setpoint is not critical, the pressure at the sample system should be within 0.35 barg (5 psig) of the specified supply pressure setpoint.

- ▶ If the pressure at the SCS under flowing conditions is not sufficiently close to the specified setpoint, readjust the pressure regulator setpoint at the field pressure reducing station. This will provide the required supply pressure with the specified sample bypass flow.

6.3 Starting the process sample

Starting the process sample consists of two procedures, below:

- Starting the bypass stream, and
- Starting the SCS and analyzer.

6.3.1 Starting the sample bypass stream

To start the sample bypass stream on process sample

1. Ensure the low-pressure flare or atmospheric vent header shut-off valve is opened for the bypass flow effluent from the SCS.
2. Open the sample supply shut-off valve.
3. Open the bypass flow meter control valve to establish sample flow from the sample probe and set the flow meter control valve to the specified value. Refer to your as-built drawings.

   ⚠ CAUTION

   - ▶ Do not open the cell flow meter at this point.

4. Confirm that the sample supply pressure under flowing conditions is set to the approximate specified pressure. Refer to the as-built drawings.

⚠ CAUTION

- ▶ Check the flow meter to ensure no liquid, solids, etc. are flowing through the bypass valve. If substances are present, shut down the system and purge the lines.

6.3.2 Starting the SCS and analyzer

To start up the SCS and analyzer on process sample

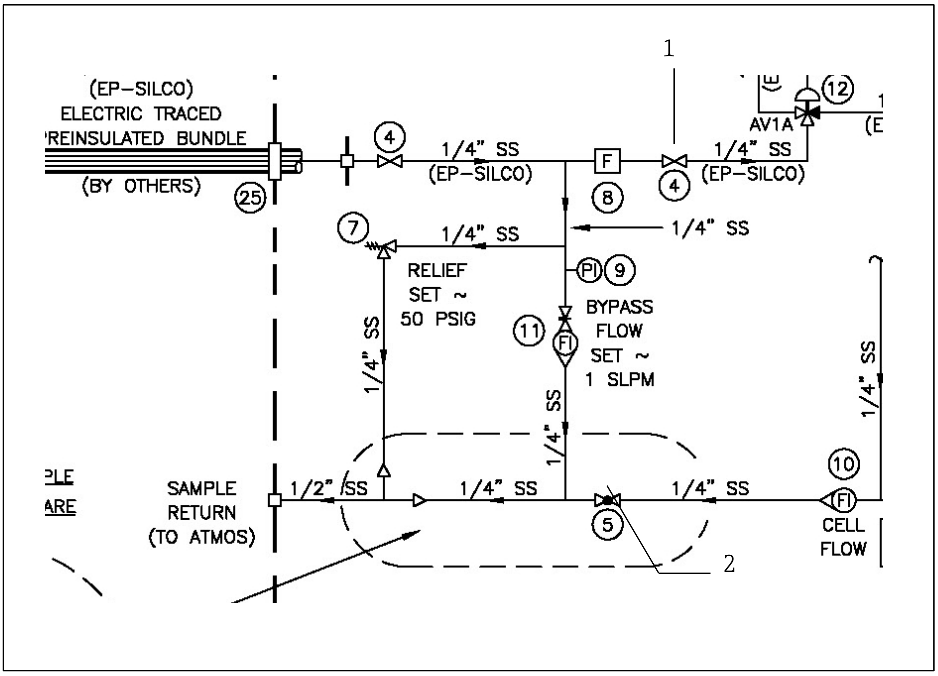
This procedure can be completed during the system warm-up process.

⚠ CAUTION

- ▶ If red-tagged, do not adjust the pressure regulator, flow controllers, or temperature of the SCS. This will result in the calibration of the validation flow to be lost. If you suspect the settings of the SCS have been altered, refer to *Service* →📄.
- ▶ The SCS has been designed for the sample flow rate specified. A lower-than-specified sample flow rate may adversely affect analyzer performance. If you are unable to attain the specified sample flow rate, refer to *Service* →📄.

1. Ensure the low-pressure flare or atmospheric vent header shut-off valve is opened for the sample flow effluent from the SCS.

2. Open the cell supply and cell return shut-off valves. Refer to your as-built drawings for exact locations.



A0054919

Figure 4. Cell supply and return shut-off valves

1. *Cell supply shut-off valve*
2. *Cell supply return*

3. If required, adjust each sample pressure regulator to the specified setpoint for each measurement cell.
4. Adjust the sample flow meter control valve(s) to the specified flows for the measurement cells.

The adjustment setpoints of the analyzer flow meters and pressure regulators are iterative and may require readjustment multiple times until the final setpoints are obtained.

5. Confirm the sample flow and pressure setpoints.
6. Re-adjust the metering valves and pressure regulator at the field pressure reducing station to the specified setpoints, if necessary.
7. Confirm the sample bypass flow and readjust the control or bypass metering valve to the specified setpoint, if necessary.

The SCS is now operating with the process sample.

8. Power up the analyzers according to the procedure provided under *Powering up the analyzer* in the *Description of Device Parameters* →.

⚠ CAUTION

▶ Allow the system a minimum of 5 to 8 hours (preferably overnight) to ensure stabilization. During this time, the system will emit a variety of alarms. This is normal. If the alarms do not resolve themselves by the end of the warm-up period, contact *Service* →.

9. After sufficient warm-up time, confirm that the sample system enclosure is heated to the specified temperature (see your as-built drawings) by observing the temperature reading on the analyzer display.

7 Validation for trace moisture (H_2O) or ammonia (NH_3) systems

The information contained in this chapter is provided for systems designed to detect moisture or ammonia. Permeation validation is available on all trace measurement systems, including trace moisture and ammonia.

7.1 Validation methods

Endress+Hauser's TDLAS gas analyzers use one of two methods to validate low moisture or ammonia measurements: a permeation validation system, and a dynamic dilution.

Permeation validation systems provide a convenient and reliable method of validating the performance of the analyzer, without the need for elaborate blending systems and certified standards that might be impossible to obtain in the field. However, the analyzer accuracy and repeatability is not based on, certified, or tested using the installed permeation device. Endress+Hauser has found that permeation devices do not generate more stable, repeatable or accurate trace moisture or ammonia mixes than the dynamic dilution stations used in our factory to calibrate the analyzer.

In a dynamic dilution, a certified blend of gas can be diluted using precision flow controllers to produce the desired concentration of trace moisture or ammonia in the actual sample gas.

The concentration measured during calibration, Cp, is related to the certified permeation rate of the device, Rp, by a system constant, Kp, using the equation:

Kp = Cp/Rp

This equation requires that the following conditions be met:

- Sample temperature is stable and equal to the temperature at calibration,
- Sample flow is stable and equal to the flow at calibration, and
- Sample pressure at the permeation device is stable and equal to the pressure at calibration.

Setting the Kp value

The system constant Kp is determined at the factory when the analyzer is calibrated. Using the system constant, the permeation device can be replaced with another permeation device using a different permeation rate, and the correct new permeation concentration will be calculated by the analyzer software. The system constant Kp will be consistent over the life of the analyzer provided the temperature, sample flow rate, and pressure of the system are not changed from the factory settings. Refer to the *Description of Device Parameters* →📖 for information on calculating and resetting the Kp value.

7.2 Permeation tubes for validation of trace H_2O or NH_3 measurements

The permeation tube is designed to continuously release a fixed rate of analyte, for example 2000 ng/min at 50 °C (122 °F), as in the diagram of the perm tube below. The analyte released is continuously mixed with the dry process gas at 3000 sccm during validation mode (refer to settings for Mode 7 in the analyzer *Description of Device Parameters* →📖). This will result in a calibration mixture of Cp in parts per million (ppm) by volume, if the return is at atmospheric pressure.

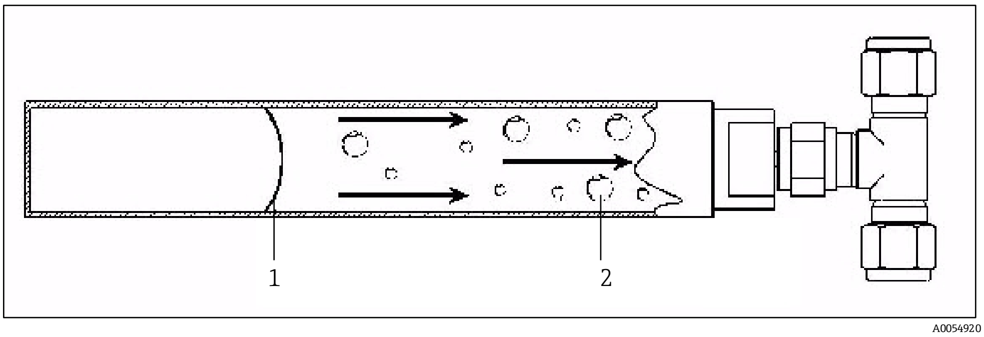


Figure 5. Permeation tube cross section

1. *Membrane*
2. *Water vapor/ammonia*

The permeation tube connects to a “T” assembly between port 6 and 3 of the six-way valve (refer to the following figure). During normal operation, a portion of the process gas return flows through the “T” and carries the excess analyte released from the permeation device to vent. When the system is switched to validation, the six-way valve allows the dry process gas (flowing at 3000 sccm) through the “T” in the opposite direction, carrying the mixed validation gas into the sample cell. Refer to settings for Mode 7 in the *Description of Device Parameters* → for more information.

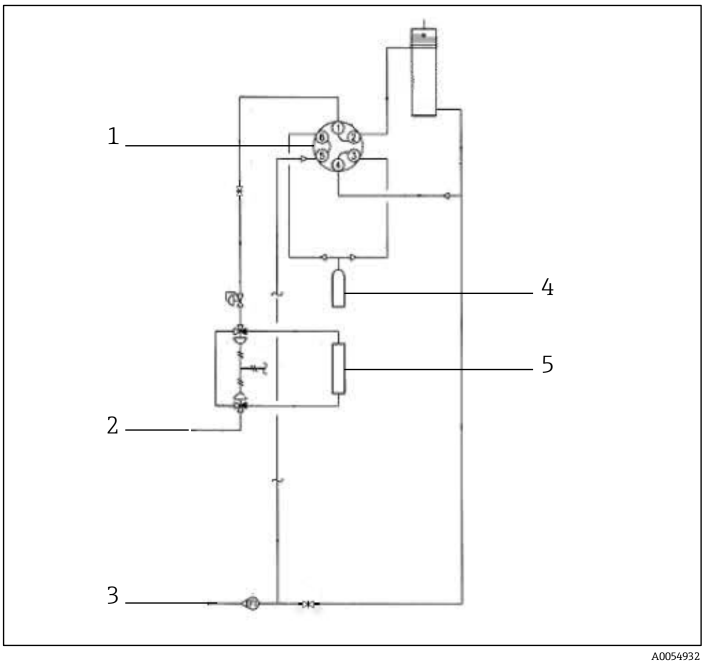


Figure 6. Flow diagram of differential sample system with permeation tube validation

1. *Flow shown in “off” position*
2. *Sample supply*
3. *Sample return*
4. *Permeation tube*
5. *Scrubber*

The concentration of pollutant obtained in ppm by volume may be computed using the following formula:

$$C = \frac{K \; x \; P}{F} \qquad \text{K (Water)} = 1.358, \; \text{K (Ammonia)} = 1.437$$

where:

- C = concentration of ppm in volume
- F = carrier gas flow rate in ml/minute at 1 atm and 25 °C (77 °F)
- P = permeation rate of the perm tube in nanograms/minute at the temperature of the perm tube (environment temperature)

The entire flow system is maintained at constant elevated temperature (typically 50 °C [122 °F] to 60 °C [140 °F]). The constant temperature minimizes species adsorption or desorption and prevents condensation. In combination with the regulated sample supply pressure and controlled flow rates, this temperature setting also ensures a constant mixture of Cp in parts per million (ppm) by volume.

NOTICE

The permeation rate and resultant water or ammonia content of the validation flow have been carefully calibrated at the factory.

- ▶ If red-tagged, do not adjust the pressure regulator, flow controllers, or temperature of the SCS. This will cause the calibration of the validation flow to be lost.
- ▶ If you suspect the settings of the sample conditioning system have been altered, refer to *Service* →.
- ▶ Refer to your as-built drawings for the calibrated output of the validation flow.

NOTICE

The flow components in the sample system are marked with red tags and the message: FACTORY SET - DO NOT FIELD ADJUST.

- Due to the required conditions, the sample flow pressure regulator, flow control valve and needle valve are factory set and should not be adjusted in the field.
- The components have been set to give the required flow rate at the conditions described in the drawings provided with the analyzer.
- Changing any of these settings voids the certification of the permeation system and changes the measured concentration during validation.
- The sample flow meters are NOT intended to be used for setting the flows in the field. The measurement accuracy of the flow meters is not sufficient to reproduce the factory flow rates in the event the flow rates are inadvertently changed or require a change.

The SCS is calibrated for operation at the enclosure temperature and sample flow rate specified.

- Measurements should be considered valid only when the enclosure is at the specified temperature and sample flow rate. After opening the sample system enclosure door to check settings, allow at least 1 to 2 hours for the temperature to re-stabilize before validating.

7.3 Installing the permeation tube for NH_3 systems

For ammonia systems, the permeation tube is shipped separately from the analyzer and sample system enclosure to prevent ammonia from accumulating in the sample system during transport and storage. Follow these instructions to install the ammonia perm tube.

⚠ CAUTION

- Use caution when removing the permeation device absorber. Endress+Hauser recommends removing the absorber from the permeation device in a well-ventilated area, preferably outdoors. Once opened, there is no significant risk of exposure.
- Retain plug cap, absorber and packaging removed from permeation device in case the analyzer is temporarily shut down. Refer to *Shutting down the SCS* →📄.

Hardware and tools

- Permeation tube for NH_3 analyzer
- VCR gasket (P/N 70175024)
- ⅝" wrench
- ¾" wrench

Installing the NH_3 permeation tube

1. Remove the permeation tube with attached absorber and VCR gasket from the packaging.
2. Remove the absorber from the permeation tube.
3. Remove the plug cap installed in the SCS for the permeation tube to be installed.
4. Remove the existing gasket from the permeation device and replace with the new VCR gasket.
5. Place the permeation device and tighten fitting nuts.
6. Confirm proper support for the VCR adapter on the 'T' during installation. Endress+Hauser recommends securing the VCR adapter fitting with a wrench while tightening the connection.
7. Proceed with normal start-up and commissioning instructions.

7.4 Replacing the permeation tube

The permeation tube has a certification period of one year. The device may be used longer than this period if a factory certified validation concentration (Cp) is not required. Over time the permeation tube will lose water and the validation concentration will drop. At this point, the permeation tube must be replaced.

NOTICE

- During permeation tube replacement, the flow through the sample bypass can be maintained, if desired.

To replace the permeation device

1. Open the SCS door.
2. Block in the sample flow using the diaphragm valve upstream of the scrubber:
   a. While watching the cell flow meter, allow all flow to come to zero.
   b. Block in the sample cell vent to prevent backflow into the cell and permeation device.
3. Loosen the connections on the inlet and outlet of the permeation device and remove the old permeation device.
4. Make a note of the permeation rate in ng/min (Rp) shown in the vendor certification provided with the permeation device.
5. Install the new permeation device, carefully tightening the connections once in place.
6. Enter the new permeation rate into the analyzer:
   a. From the analyzer keypad, enter **#2**, enter the customer password (3142) and press the * key.
   b. Continue pressing the ***** key until the Val Perm Rate Rp parameter displays.
   c. Enter the new Rp and press *****.

   If recalculation is required, refer *To recalculate the system constant* in the *Description of Device Parameters* →.

   d. Press **#1** to return to Normal Measurement Mode.
7. Re-start the sample flow:
   a. Open the cell vent valve.
   b. Open the sample inlet valve.
8. Close the SCS door.

NOTICE

The sample system requires 5 to 8 hours to stabilize the temperature of the new permeation device.

- Endress+Hauser does not recommend validating the analyzer during the temperature stabilization period.

New permeation devices may take up to 21 days to fully stabilize the validation concentration.

- It may be necessary to increase the Validation Allowance parameter setting during this period to prevent Validation Fail alarms.
- For instructions, refer to the parameter settings in the firmware operations chapter of the *Description of Device Parameters* →.
- If a stable validation concentration is not reached within 21 days, please contact *Service* →.

7.5 Permeation tube storage

The permeation tube should be stored in a sheltered environment that is temperature-controlled above 0 °C (32 °F), and should not be exposed to direct sun, rain, snow, condensing humidity, or corrosive environments.

7.6 Using validation gas

If your SCS does not have a permeation tube, follow the instructions for *Connecting the validation gas* →.

8 Sample conditioning system maintenance

The status of the SCS should be checked regularly to confirm proper operation (pressures, flows, etc.) and to detect potential problems or failures before damage occurs. If maintenance is required, isolate the part of the system to be serviced by following the appropriate procedure under *Shutting down the SCS* →📄.

All filter elements should be checked periodically for loading. Obstruction of a filter element can be observed by a decreasing supply pressure or bypass flow. If loading of a filter is observed, the filter should be cleaned, and the filter element replaced. Refer to *Filter maintenance* →📄 for instruction. After observation for some time, a regular schedule can be determined for replacement of filter elements.

No other regularly scheduled maintenance should be required for the system.

⚠ **CAUTION**

- Due to the chemical properties of the process samples, care must be taken to repair or replace components with proper materials of construction.
- Maintenance personnel should have a thorough knowledge and understanding of the chemical characteristics of the process before performing maintenance on the SCS.

Class 3B invisible laser radiation when open.

- Avoid exposure to the beam. Never open the sample cell unless directed to do so by a service representative and the analyzer power is turned off.

The optical head has a seal and "WARNING" sticker to prevent inadvertent tampering with the device.

- Do not attempt to compromise the seal of the optical head assembly. Doing so will result in loss of device sensitivity and inaccurate measurement data. Repairs can then only be performed by the factory and are not covered under warranty.

8.1.1 Preventive and on-demand SCS maintenance

Preventive and on-demand maintenance is required when components and parts deteriorate or fail due to continuous use. The performance of the entire SCS and individual components should be monitored regularly so that maintenance can be performed on a scheduled basis to prevent a failure that could take the system out of operation.

The SCS is designed for convenient removal and replacement of component parts. Complete spare components should always be available. In general, if a problem or failure occurs, the complete part should be removed and replaced to limit system down time. Some components may be repaired by replacing seats and seals, for example, and then reused. For product and spare parts ordering information, visit www.endress.com or contact your local sales center.

Under a process upset condition, it is possible for liquid to enter the sample probe and sample transport tubing. Normally, this liquid should purge from the sample transport line and be trapped in a coalescing filter upstream of the analyzer.

If the sample supply line does not appear to completely clear during normal operation, it may be necessary to clean the sample transport line to remove any liquid that may adhere to the wall of the tubing. The sample transport line should be purged dry with air or nitrogen before the system is placed back in operation.

NOTICE

- The system must be taken out of service during any cleaning of the sample transport line.

If liquid contaminates the SCS, a filter element can become obstructed, leading to a decreasing supply pressure or bypass flow. If obstruction of a filter is observed, the filter should be cleaned and the filter element replaced.

To perform a regular SCS status check

The following steps should be performed only if there is a suspected problem with the SCS. Performing this check will cause reading errors for up to 4 hours while the enclosure temperature stabilizes.

NOTICE

Opening the door may affect the temperature reading until the temperature is stabilized.

- ▶ Do not leave the SCS door open any longer than necessary. Endress+Hauser recommends no more than 60 seconds.
- ▶ For additional information, contact *Service* →🖹.

1. Open the SCS door.
2. Read and record the flow meter settings while the gas is flowing.
3. Close the SCS door.
4. Compare the current readings with the past readings to determine any variations. Reading levels should remain consistent.
5. If reading levels decrease, check the filters.

To check filters

1. Shut down the system following the procedure in *Shutting down the SCS* →🖹.
2. Inspect, repair, or replace the filter as required. Refer to *Filter maintenance* →🖹.
3. Restart the system following the procedure in *Starting up the SCS* →🖹.

8.1.2 Preventing contamination

Contamination and long exposure to high humidity are valid reasons for periodically cleaning the gas sampling lines. Contamination in the gas sampling lines can potentially find its way to the sample cell and deposit on the optics or interfere with the measurement in some other way. Although the SCS is designed to withstand some contamination, it is recommended to always keep the sampling lines as contamination free as possible.

NOTICE

- ▶ The system must be taken out of service during any cleaning of the sample transport line.

To keep sample lines clean

1. Make sure that a filter (included with most systems) is installed ahead of the analyzer and is operating normally. Replace, if necessary. If liquid enters the cell and accumulates on the internal optics, a **Laser Power too Low** fault will result.
2. If mirror contamination is suspected, see *Cleaning the mirrors* in the *Operating Instructions* →🖹.
3. Turn off the sample valve at the tap in accordance with site lockout, tagout rules.
4. Disconnect the gas sampling line from the sample supply port of the analyzer.
5. Wash the sampling line with isopropyl alcohol or acetone.
6. Blow dry with mild pressure from a dry air or nitrogen source.
7. Once the sampling line is completely free of solvent, reconnect the gas sampling line to the sample supply port of the analyzer.
8. Check all connections for gas leaks. Using a liquid leak detector is recommended.

8.2 Shutting down the SCS

Situations may occur that require the shutdown of some or all of the SCS. These circumstances may include short-term shut down for maintenance or repairs, or a long-term shutdown of the system for storing.

⚠ **WARNING**

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

- Personnel should have a thorough knowledge and understanding of the physical properties and safety precautions for the sample contents before operating the SCS.

The process sample at the sample tap is at a high pressure.

- A pressure reducing regulator is located at the sample tap to reduce the sample pressure and enable operation of the SCS at a low pressure. Use extreme caution when operating the sample probe isolation valve and field pressure reducing regulator.
- All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.

8.2.1 Isolating the measurement cell for short-term shutdown

The SCS can be isolated from the primary sample bypass section for short-term shutdown or maintenance while allowing the sample bypass flow to continue in a steady-state mode.

Due to the high pressure of the process sample, allow the sample bypass flow to continue during short-term isolation of the SCS. Continuing sample bypass flow allows the field pressure regulator to continue normal operation without overpressure and activation of the relief valve, in the event the pressure regulator leaks when the downstream flow is discontinued.

If the system will not be out of service for an extended period, it is advised that power remain applied to the sample transport line electric tracer and the sample system enclosure heater.

⚠ **WARNING**

- Never purge the analyzer with air or nitrogen while the system is powered up.
- Do not over-tighten the control valve(s) or damage could occur.

To isolate the measurement cell for short-term shutdown

1. Close the sample flow meter control valve(s) (adjustment knob turned clockwise) for each measurement channel.
2. Close the cell supply and cell return shut-off valves. Refer to your as-built drawings.
3. Allow any residual gas to flow out of the measurement cells.
4. Close the bypass supply shut off valve.
5. Close any low-pressure flare or atmospheric vent header shut-off valve for the effluent from each measurement cell. Refer your as-built drawings.

8.2.2 Isolating the SCS for short-term shutdown

The SCS can be isolated from the process sample tap for short-term shutdown or maintenance without requiring the shutdown of the field pressure reducing station.

⚠ **WARNING**

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

- Personnel should have a thorough knowledge and understanding of the physical properties and safety precautions for the sample contents before operating the SCS.

Although the pressure reducing regulator at the process sample tap is designed for “bubble-tight” shut off, this condition may not occur after the system has been in operation for an extended period. Isolation of the SCS from the field pressure regulator will discontinue sample flow and may cause the pressure at the outlet of the field pressure regulator to slowly increase if the pressure regulator does not have “bubble-tight” shut off. The slow pressure increase will continue until the pressure setpoint of the relief valve is reached, and the excess pressure is vented by the relief valve. To prevent this, isolate the sample at the probe or vent the sample to a safe location.

To isolate the SCS for short-term shutdown

1. Isolate the analyzer from the bypass following the procedure under *To isolate the measurement sample cell for short-term shutdown* → 🗎.
2. Close the sample supply shut-off valve to the SCS.
3. Allow the sample bypass to flow until all residual gas has dissipated from the lines, as indicated by no flow in the sample bypass flow meter.
4. Close the low-pressure flare or atmospheric vent header shut-off valve for the effluent from the sample return.
5. Turn off power to the analyzer.

If the system will not be out of service for an extended period, power can remain applied to the sample transport line electric tracer and the sample system enclosure heater.

8.2.3 Isolating the SCS for long-term shutdown

If the SCS will be out of service for an extended period, it must be isolated at the process sample tap.

⚠ **WARNING**

The process sample at the sample tap is at a high pressure.

- ▶ A pressure reducing regulator is located at the sample tap to reduce the sample pressure and enable operation of the SCS at a low pressure. Use extreme caution when operating the sample probe isolation valve and field pressure reducing regulator.
- ▶ All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.

To avoid pressure surges, the sample transport line must be vented to the low-pressure flare or atmospheric vent header through the bypass flow meter. The procedure given below can be followed regardless of whether the SCS has been isolated from the process tap as described in the previous section.

To isolate the SCS for long-term shutdown

1. Isolate the analyzer from the bypass following the procedure under *To isolate the measurement sample cell for short-term shutdown* → 🗎.
2. Confirm flow in the sample bypass flow meter (the actual flow is not critical).
3. Close the sample probe shut-off valve at the sample supply process tap.
4. At the field station, do the following:
   a. Allow pressure in the field pressure reducing regulator to dissipate until only a low residual pressure is indicated on the pressure gauge.
   b. Close the field pressure reducing regulator (adjustment knob turned fully counterclockwise).
   c. If applicable, close the low-pressure flare or atmospheric vent header shut-off valve for the relief valve vent from the field pressure regulator.
5. Close the sample supply shut-off valve to the SCS. Leave the sample bypass flow meter control valve open.
6. Close the low-pressure flare or atmospheric vent header shut-off valve for the effluent from the sample bypass.
7. Turn off power:
   a. Turn off power to the analyzer.
   b. Turn off the AC power to the SCS heater and the heat trace at the power distribution panel.

Although power can shut off to the SCS heat trace, it is advisable to allow this line to remain heated unless the SCS will be out of service for an extended period, or unless maintenance is required on the heat trace line.

8.2.4 Purging the analyzer for shipment or relocation

If the analyzer is configured for differential measurements, purge the system with power "on" to ensure dry and wet portions of SCS are properly purged.

To purge the analyzer for shipment/relocation

1. Complete the procedure *Isolating the process sample tap for long-term shutdown* →🗎.
2. Turn off the power to the analyzer and sample system.
3. Disconnect the sample tubing at the inlet to the analyzer.
4. Connect clean, dry nitrogen to the sample inlet. Set to 2 barg (30 psig).
5. Open the low-pressure flare or atmospheric vent header shut-off valve for the effluent from the sample bypass.
6. Allow the analyzer to purge for 20 minutes.
7. Shut off the nitrogen purge and disconnect.
8. Close the low-pressure flare or atmospheric vent header shut-off valve for the effluent from the sample bypass.
9. Cap off all connections.

8.3 Filter maintenance

8.3.1 Replacing the membrane separator

Use the following steps to replace a membrane separator.

1. Shut down the system following the procedure in *Shutting down the SCS* →🗎.
2. Close the sample supply valve.
3. Unscrew the cap from the membrane separator.

If the membrane separator is dry:

4. Check if there are any contaminants or discoloring of the white membrane. If yes, the membrane separator should be replaced.
5. Remove the O-ring and replace the membrane separator.
6. Replace the O-ring on top of the membrane separator.
7. Place the cap back onto the membrane separator and tighten.
8. Check upstream of the membrane for liquid contamination. Clean and dry out before re-opening the sample supply valve.

If liquid or contaminants are detected on the membrane separator:

4. Drain any liquids and clean with isopropyl alcohol.
5. Clean any liquids or contaminants from the base of the membrane separator.
6. Replace the filter and the O-ring.
7. Place the cap onto the membrane separator and tighten.
8. Check upstream of the membrane for liquid contamination. Clean and dry out before re-opening the sample supply valve.
9. Restart the system following the procedure in *Starting up the SCS* →🗎.

8.3.2 Cleaning the filter

Use the following steps to clean the filter:

1. Shut down the system following the procedure in *Shutting down the SCS* →🗎.
   a. Power off the analyzer.
   b. Close the sample supply valve.

   c. Open the SCS enclosure door.

2. Remove the filter:

   a. Unscrew the four screws from the base of the filter with a $^{5}/_{23}$" screwdriver.

   b. Remove the filter unit from the analyzer for disassembly.

   c. Unscrew and remove the filter cap.

   d. Remove the top O-ring.

3. Clean the filter:

   a. Check if there are any contaminants or solid components blocking the metal filter.

   b. Drain any contaminants found and clean with isopropyl alcohol.

   c. Replace the top O-ring.

4. Return the components:

   a. Place the filter cap back into position and tighten.

   b. Place the filter unit into the analyzer and tighten the base with the four screws.

5. Check upstream of the membrane for liquid contamination. Clean and dry out before opening the sample supply valve.

6. Close enclosure door and return the analyzer to operation following the procedure in *Starting up the SCS* →🖹.

8.4 Replacing a fuse

Fuses are located on the electronics control board. If you need to replace a fuse, use only the same type and rating of fuse as the original as listed in the fuse specifications of the *Operating Instructions* →🖹 applicable to your analyzer.

8.5 Mirror maintenance

If contamination makes its way into the cell and accumulates on the internal optics, a **Laser Power Low Alrm** fault will result. If mirror contamination is suspected, refer to *Service* →🖹 before attempting to clean the mirrors. If advised to do so, use the following procedure.

The procedure for cleaning the mirror is broken into three parts:
- Purging the sample conditioning system and removing the mirror assembly
- Cleaning the mirror
- Replacing the mirror and components

Before performing this task, carefully review the warnings and notices below.

⚠ **WARNING**

INVISIBLE LASER RADIATION – The sample cell assembly contains a low-power, 10 mW maximum, CW Class 3B invisible laser with a wavelength between 750 to 3000 nm.

- ▶ Never open the sample cell flanges or the optical assembly unless the power is turned off.

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

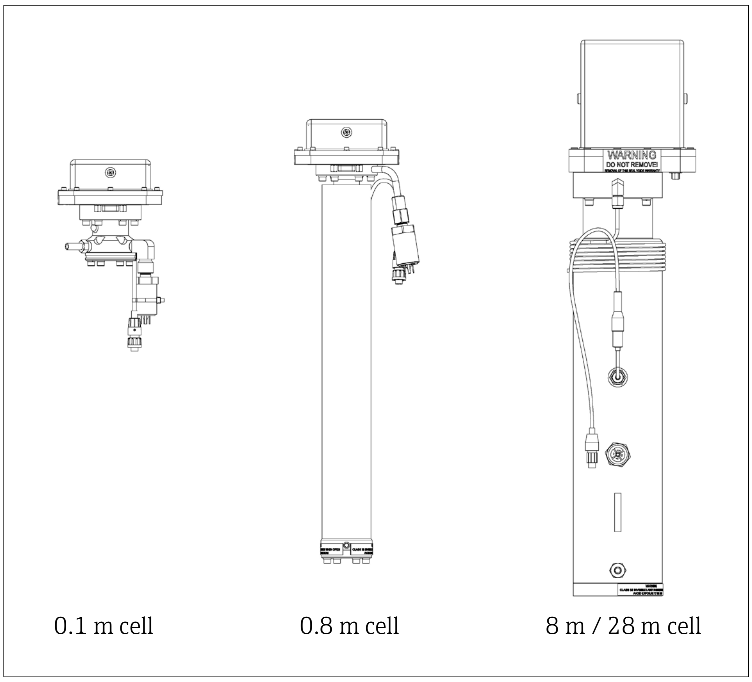
- ▶ Personnel should have a thorough knowledge and understanding of the physical properties and safety precautions for the sample contents before operating the SCS.
- ▶ All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.

This procedure should be used ONLY when necessary and is not part of routine maintenance.

- ▶ To avoid compromising the system warranty, contact service before cleaning mirrors. Refer to *Service* →🖹.

8.5.1 Determining the type of cell mirror

Measurement cells will come equipped with either a glass or stainless steel mirror. Before determining whether to clean or replace the mirror, identify the type of measurement cell being used in the analyzer. There are four types of measurement cells; 0.1 m, 0.8 m, 8 m and 28 m. Refer to the figure below.



A0054933

Figure 7. Measurement cell types

Stainless steel mirrors are used with 0.1 m and 0.8 m measurement cells only. They have been identified with either an "X" engraved on the outside bottom of the mirror or a groove around the rim of the mirror. Glass mirrors can be used on any size cell.

To determine the type of mirror being used for the system cell, feel at the bottom of the cell for the engraved "X" marking or the side of the mirror for a groove, as in the images below.

- If the bottom surface is smooth, a glass mirror is being used.
- If the bottom surface is rough or engraved, or a groove on the side of the mirror is detected, a stainless steel mirror is being used.

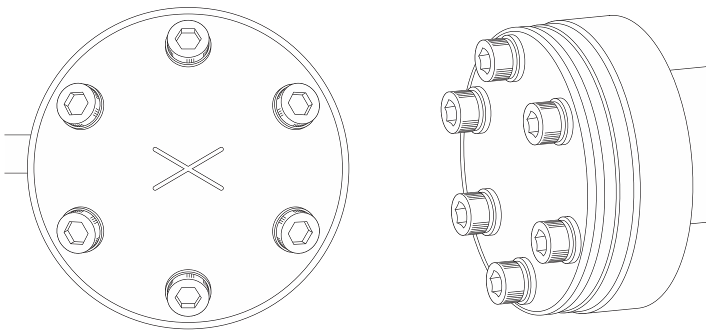


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Figure 8. Stainless steel mirror marking: mirror with engraved X (left), mirror with grooved rim (right)

NOTICE

▶ Do not attempt to replace a glass mirror with a stainless steel mirror. System calibration may be adversely affected.

To clean the mirror, refer to the following instructions. To replace a stainless steel mirror, refer to *Replacing a mirror* → 📄.

8.5.2 Cleaning the mirror

Tools and materials

- Lens cleaning cloth (Cole-Parmer® EW-33677-00 TEXWIPE® Alphawipe® Low-Particulate Clean Room Wipes or equivalent)
- Reagent-grade isopropyl alcohol (Cole-Parmer® EW-88361-80 or equivalent)
- Small drop dispenser bottle (Nalgene® 2414 FEP Drop Dispenser Bottle or equivalent)
- Acetone-impenetrable gloves (North NOR CE412W Nitrile Chemsoft™ CE Cleanroom Gloves or equivalent)
- Hemostat (Fisherbrand™ 13-812-24 Rochester-Pean Serrated Forceps)
- Bulb blower or dry compressed air/nitrogen
- Torque wrench
- Permanent ink marker
- Non-outgassing grease
- Flashlight

NOTICE

- ▶ Endress+Hauser does not recommend cleaning the top mirror. If the top mirror is visibly contaminated, refer to *Service* →🖹.
- ▶ Careful marking of the mirror orientation is critical to restoring system performance upon reassembly after cleaning.
- ▶ Always handle the optical assembly by the edge of the mount. Never touch coated surfaces of the mirror.
- ▶ Pressurized gas duster products are not recommended for cleaning components. The propellant may deposit liquid droplets onto the optic surface.
- ▶ Never rub an optical surface, especially with dry tissues, as this can mar or scratch the coated surface.

To clean the mirror, follow the instructions for purging the sample conditioning system and removing the mirror assembly, cleaning the mirror, and replacing the mirror, below.

⚠ WARNING

INVISIBLE LASER RADIATION – The sample cell assembly contains a low-power, 10 mW maximum, CW Class 3B invisible laser with a wavelength between 750 to 3000 nm.

- ▶ Never open the sample cell flanges or the optical assembly unless the power is turned off.

To purge the sample conditioning system and remove the mirror assembly

1. Power down the analyzer following the procedure outlined in *Powering Down the Analyzer* in the *Description of Device Parameters* →📖 for this analyzer.
2. Isolate the SCS from the process sample flow. Refer to *Isolating the SCS for long-term shutdown* →🖹.
3. If possible, purge the system with nitrogen for 10 minutes.
4. Carefully mark the orientation of the mirror assembly with a permanent ink marker on the cell body.
5. Gently remove the mirror assembly from the cell by removing the four socket-head cap screws (28 m or 8 m measurement cell) or six socket-head cap screws (0.1 m or 0.8 m measurement cell) and set on a clean, stable and flat surface.

To clean the mirror

1. Using a flashlight, examine the top mirror inside the sample cell to ensure that there is no contamination on it.
2. Using a bulb blower or dry compressed air/nitrogen, remove dust and other large particles of debris.
3. Put on clean acetone-impenetrable gloves.
4. Double fold a clean sheet of lens cleaning cloth and clamp near and along the fold with the hemostats or fingers to form a "brush."
5. Place a few drops of isopropyl alcohol onto the mirror and rotate the mirror to spread the liquid evenly across the mirror surface.

6. With gentle, uniform pressure, wipe the mirror from one edge to the other with the cleaning cloth only once and only in one direction to remove the contamination. Discard the cloth.
7. Repeat with a clean sheet of lens cleaning cloth to remove the streak left by the first wipe.
8. Repeat step 7, if necessary, until there is no visible contamination on the mirror.

To return mirror and components

1. Carefully replace the mirror assembly onto the cell in the same orientation as previously marked.
2. Add a very thin layer of non-outgassing grease to the O-ring.
3. Replace the O-ring and ensure it is properly seated.
4. Tighten the socket-head cap screws evenly with a torque wrench to 30 in-lbs (28 m or 8 m measurement cell) or 13 in-lbs (0.1 m or 0.8 m measurement cell).
5. Restart the system following the procedure in *Starting up the SCS* →.

8.5.3 Replacing a mirror

If your system is configured with a stainless steel mirror in the 0.1 m or 0.8 m measurement cell, use the following instructions for replacing the mirror. If stainless steel mirrors are replacing another type of mirror in the field, such as glass, the analyzer may need to be returned to the factory for re-calibration to ensure optimal cell function. Refer to *Service* →.

⚠ WARNING

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

- Personnel should have a thorough knowledge and understanding of the physical properties and safety precautions for the sample contents before operating the SCS.
- All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.

The sample cell assembly contains a low-power, 10 mW MAX, CW Class 3B invisible laser with a wavelength between 750 to 3000 nm.

- Never open the sample cell flanges or the optical assembly unless the power is turned off.

NOTICE

- Always handle the optical assembly by the edge of the mount. Never touch the optical surfaces of the mirror.
- Endress+Hauser does not recommend cleaning the top mirror. If the top mirror is visibly contaminated, contact *Service* →.

To replace a stainless steel mirror, follow the instructions for purging the sample conditioning system and removing the mirror assembly, and replacing the mirror, below.

To purge the sample conditioning system and remove the mirror assembly

1. Power down the analyzer following the procedure outlined in the section called *Powering Down the Analyzer* in the *Description of Device Parameters* →.
2. Isolate the analyzer from the sample bypass flow by shutting off the appropriate valve(s) and pressure regulator. Disconnect the sample supply and return tubes from the analyzer.
3. Purge the measurement cell with nitrogen for 10 minutes.
4. Gently remove the mirror assembly from the cell by removing the socket-head cap screws and set on a clean, stable and flat surface.
5. Confirm the need to replace mirror due to contamination. If yes, set mirror aside and following remaining steps. If no, restore the mirror to the measurement cell.

To replace the mirror

1. Put on clean acetone-impenetrable gloves.
2. Obtain the new stainless steel mirror.

3. Check the O-ring. If a new O-ring is needed, apply grease on fingertips and then to the new O-ring.
4. Place newly greased O-ring into the groove around the outside of the mirror taking care not to touch the mirror surface.
5. Carefully place the new stainless steel mirror onto the cell making sure the O-ring is properly seated.
6. Tighten the socket-head cap screws evenly with a torque wrench to 13 in-lbs.
7. Restart the system following the procedure in *Starting up the SCS* →.

8.6 Replacing the pressure sensor

A pressure sensor may need to be replaced in the field due to one or more of the following conditions:
- Loss of pressure reading
- Incorrect pressure reading
- Pressure sensor not responding to pressure change
- Physical damage to the pressure sensor

Refer to the following information to replace the pressure sensor:
- *On an 8 m or 28 m cell* →
- *On a 0.1 or 0.8 m cell* →

Tools and materials

- Acetone-impenetrable gloves (North NOR CE412W Nitrile Chemsoft™ CE Cleanroom Gloves or equivalent)
- 9/16” wrench
- ⅞“ wrench
- 9/64” Allen wrench
- Flathead screwdriver
- Phillips screwdriver
- Metal pick
- Military grade stainless steel PTFE tape (or equivalent)
- Dry nitrogen
- Isopropyl alcohol

⚠ CAUTION

Isopropyl alcohol can be hazardous.

▶ Follow all safety precautions when in use and thoroughly wash hands prior to eating.

8.6.1 Replacing the pressure sensor on an 8 m or 28 m cell

This procedure is broken into four parts:
- Purge the system and powering down
- Disconnect relevant components
- Replace the pressure sensor
- Reconnect components and performing a leak test
- Turn on the system and run validation

To purge the system and turn off

1. Close the external flow of gas to the sample conditioning system at the sample inlet.
2. Purge the system by connecting dry nitrogen to the sample inlet. Allow the SCS to purge for 5 to 10 minutes.
3. Close the nitrogen flow.
4. Power off the system. Refer to *Powering down the analyzer* in the *Description of Device Parameters* → for this analyzer.
5. Open the door to the SCS enclosure. Refer your as-built drawings.

To disconnect components

1. Remove the optical cable harness using a flat-head screwdriver.

2. Disconnect the measurement cell inlet using a $^{9}/_{16}$" wrench.
3. Disconnect the measurement cell outlet using a $^{9}/_{16}$" wrench.
4. Disconnect the thermistor cable at the circular connector.
5. Remove the pressure sensor cable from the circular connector inside the enclosure.

   For newer model pressure transducers with quick-disconnects, detach the pressure sensor cable from the pressure sensor at the connector using a Phillips-head screwdriver. Do not remove the black connector from the cable inside the enclosure.
6. Unmount the cell from the bracket by removing the four securing screws (two on top, two on the bottom) using a $^{9}/_{64}$" Allen wrench.
7. Place the measurement cell on a clean, flat surface with the pressure sensor facing up. Refer to the figure below.

   NOTICE

   ▶ Orient the measurement cell to prevent any debris from entering the cell.

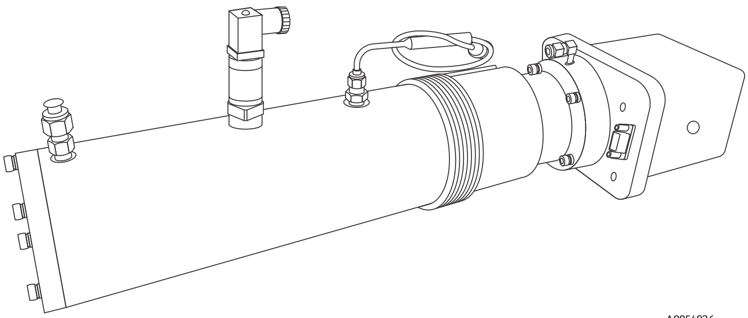

Figure 9. Removed measurement cell with pressure sensor oriented up

8. Holding the cell firmly with one hand, use a ⅞" wrench to remove the old (to be replaced) pressure sensor as shown below.

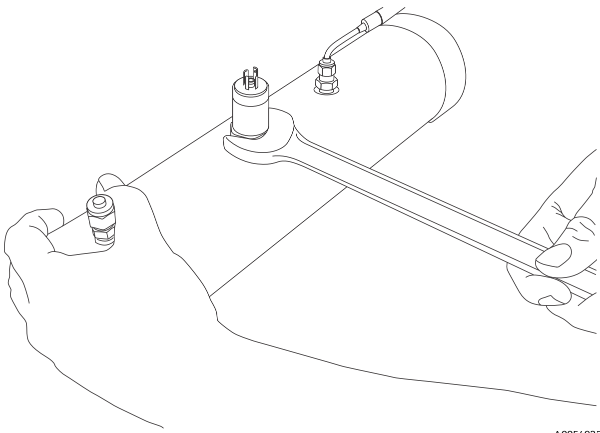

Figure 10. Removing the old pressure sensor

9. Turn the ⅞" wrench counterclockwise to loosen the pressure sensor until it is able to be removed.

To replace the pressure sensor

1. Remove excess seal tape from the threads at the opening and check for galling.

   ⚠ CAUTION

   ▶ Tip the measurement cell forward so that any loose debris falls to the flat surface and not inside the cell.
   ▶ Threads showing signs of galling indicate a possible leak. Refer to *Service* → to arrange for repair.

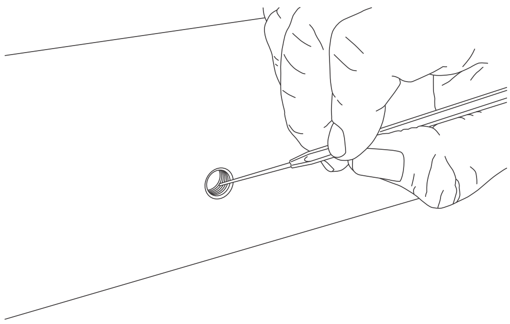

Figure 11. Removing excess seal tape from flange

2. Put on acetone-impenetrable gloves and remove the mirror end cap from the cell using the $^{9}/_{64}$" Allen wrench.
3. Check the mirror for any signs of debris. If found, refer to *Cleaning the mirror* → to remove.
4. Check for tape fragments inside the cell and remove with a swab as shown below.

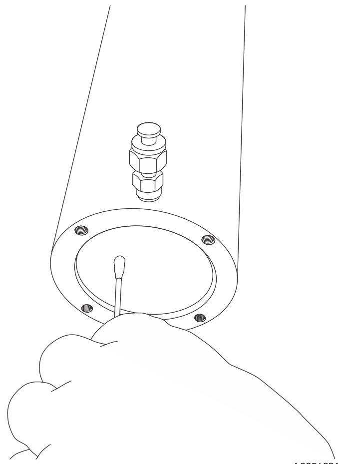

Figure 12. Removing excess seal tape from inside measurement cell

5. Remove the new pressure sensor from the packaging. Retain the black connector cap on the sensor. Do not remove the cap.
6. Wrap stainless steel PTFE tape around the threads at the top of the pressure sensor, beginning from the base of the threads to the top, approximately three times taking care to avoid covering the top opening.

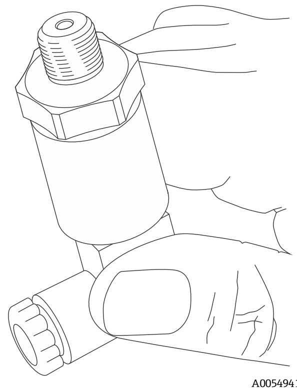

Figure 13. Replacing the seal tape

7. Holding the cell steady, insert the new pressure sensor into the threaded opening.

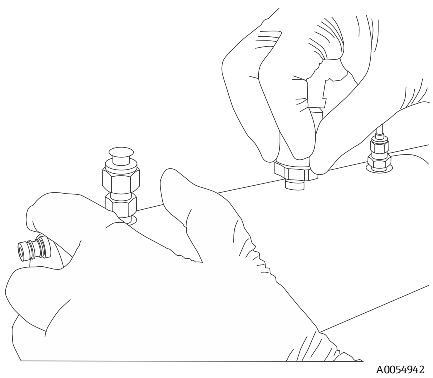

Figure 14. Replacing the pressure sensor

8. Hand-tighten the pressure sensor clockwise into the opening until no longer moving freely.
9. Holding the cell in place, turn the sensor clockwise with a ⅞" wrench until tight. Two or three threads on the pressure sensor should still be visible.

   NOTICE

   ▶ Make sure the black connector at the end of the pressure sensor is facing towards the head or the base of the measurement cell to facilitate connection. Refer to the figure below.

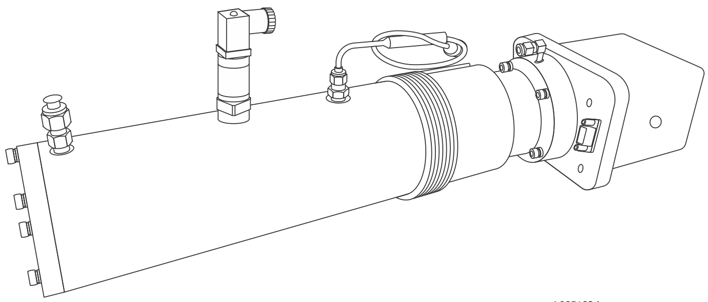

Figure 15. New pressure sensor installed

To reconnect components and perform a leak test

1. Remove the black connector from the pressure sensor and discard.
2. Connect the new harness/cable to the new pressure sensor.

   NOTICE

   ▶ If the newer model pressure sensor cable is currently installed in the SCS, a new cable may not be required. If no new cable is installed, re-attach the existing cable in place of step 6.

3. Mount the cell to the mounting brackets using a $^{9}/_{64}$" Allen wrench with the pressure sensor facing out towards the cabinet door.
4. Reconnect the cell inlet and cell outlet using a $^{9}/_{16}$" wrench.
5. Reconnect the thermistor connector.
6. Connect the new pressure sensor harness and cable to the circular connector.
7. Reconnect the optical cable harness.
8. Close the door to the SCS enclosure.
9. Conduct a leak test to determine that the new pressure sensor is not leaking.

   ⚠ CAUTION

   ▶ Do not allow cell to exceed 0.7 barg (10 psig) or damage could occur.
   ▶ For any questions related to leak testing the pressure sensor, refer to *Service* →.

To turn on the system and run validation

1. Turn the system power on. Refer to *Powering up the analyzer* in the *Description of Device Parameters* → for this analyzer.
2. Run a validation on the analyzer. Refer to the *Description of Device Parameters* → for instructions on *Validating the Analyzer*.
   a. If the system passes, the pressure sensor replacement is successful.
   b. If the system does not pass, refer to *Service* → for instruction.

8.6.2 Replacing the pressure sensor on a 0.1 or 0.8 m cell

Use the following instruction to replace a pressure sensor on a 0.1 m or 0.8 m measurement cell. This procedure is broken into four parts:

- Purge the system and powering down
- Disconnect relevant components
- Replace the pressure transducer
- Reconnect components and performing a leak test

Tools and materials

- $^{9}/_{16}$" wrench
- ⅞" wrench
- $^{9}/_{64}$" Allen wrench
- Flat-head screwdriver
- Phillips-head screwdriver
- Metal pick
- Military grade stainless steel PTFE tape (or equivalent)
- Dry nitrogen
- Isopropyl alcohol

⚠ CAUTION

Isopropyl alcohol can be hazardous.

▶ Follow all safety precautions when in use and thoroughly wash hands prior to eating.

To purge the system and turn off

1. Close the external flow of gas to the sample conditioning system at the sample inlet.
2. Purge the system by connecting dry nitrogen to the sample inlet. Allow the SCS to purge for 5 to 10 minutes.
3. Close the nitrogen flow.
4. Power off the system. Refer to *Powering down the analyzer* in the *Description of Device Parameters* → for this analyzer.
5. Open the door to the SCS enclosure. Refer to your as-built drawings.

To disconnect components

1. Remove the optical cable harness using a flat-head screwdriver.
2. Disconnect the cell inlet using a $^{9}/_{16}$" wrench.
3. Disconnect the cell outlet using a $^{9}/_{16}$" wrench.
4. Disconnect the thermistor cable at the circular connector.
5. Remove the pressure transducer cable from the circular connector inside the enclosure.

   For newer model pressure transducers with quick-disconnects, detach the pressure transducer cable from the pressure sensor at the connector using a Phillips-head screwdriver. Do not remove the black connector from the cable inside the enclosure.
6. Remove the cell from the bracket by removing the four securing screws (two on top, two on the bottom) using a $^{9}/_{64}$" Allen wrench. Place the measurement cell on a clean, flat surface with the pressure sensor facing up.

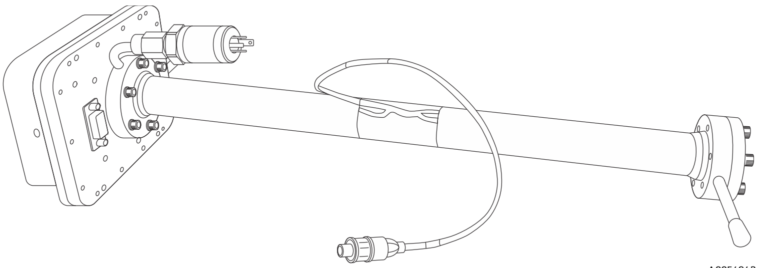

Figure 16. Removed 0.8 m measurement cell with pressure sensor face up

NOTICE

- Orient the measurement cell to prevent any debris from entering the cell.

7. Using a 9/16" wrench, secure the flange while using a 7/8" wrench to remove the old pressure sensor as in the figure below.

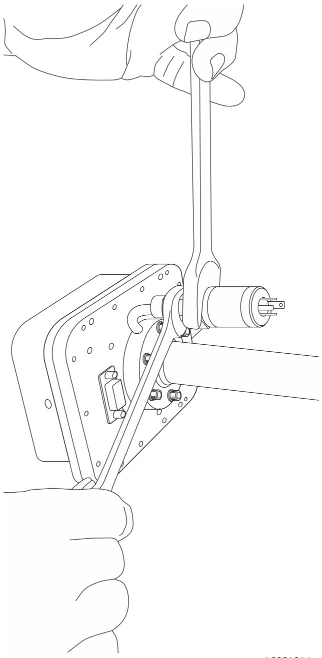

Figure 17. Removing the old pressure sensor

8. Hold the wrench on the flange stable and parallel to the surface. Do not move.
9. Turn the 7/8" wrench counterclockwise to loosen the pressure sensor until it is able to be removed.

To replace the pressure sensor

1. Remove excess seal tape from the flange opening and threads and check threads for galling.

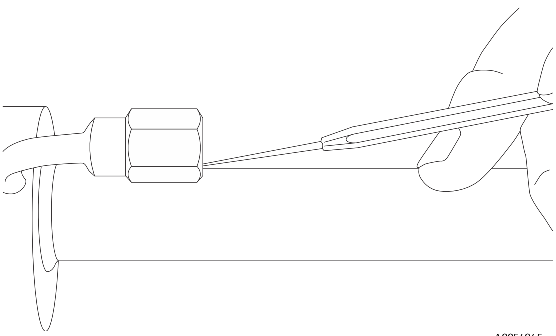

Figure 18. Removing excess seal tape from flange

CAUTION

Threads showing signs of galling indicate a possible leak.

▶ Refer to *Service* → to arrange to return for repair.

2. Remove the new pressure sensor from the packaging. Retain the black connector cap on the sensor. Do not remove the cap.
3. Wrap stainless steel PTFE tape around the threads at the top of the pressure sensor, beginning from the base of the threads to the top, approximately three times taking care to avoid covering the top opening.

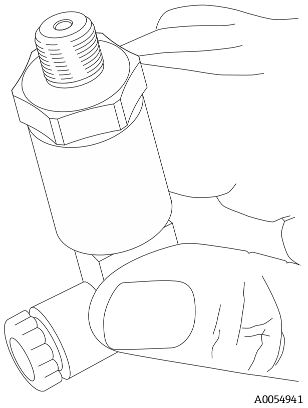

Figure 19. Replacing the seal tape

4. Insert the new pressure sensor into the threaded flange keeping the sensor parallel to the surface for proper fitting.
5. Hand-tighten the pressure sensor turning it counterclockwise into the flange until no longer moving freely.

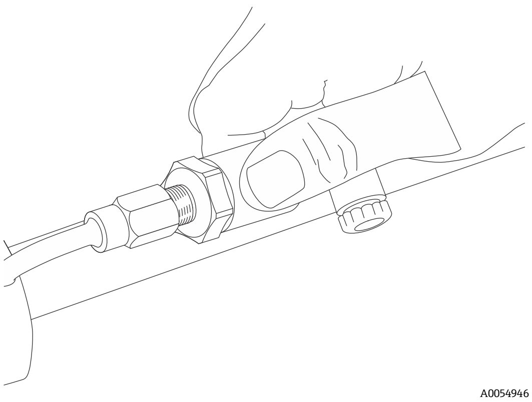

Figure 20. Replacing the pressure sensor

6. Using the 9/16" wrench to hold the flange in place, turn the sensor clockwise with a ⅞" wrench until tight. Two or three threads on the pressure sensor should still be visible.

NOTICE

▶ Make sure the black connector at the bottom of the pressure sensor is facing up from the measurement cell.

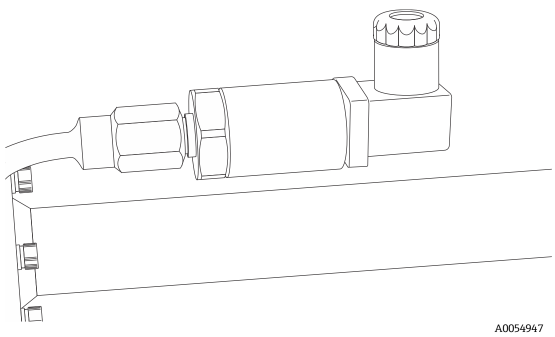

Figure 21. Newly installed pressure sensor positioning

7. Remove the black connector from the pressure sensor and discard.
8. Connect the new harness/cable to the new pressure sensor.

   If the new model pressure sensor cable is currently installed in the SCS, reattach the cable to the pressure sensor after the cell has been remounted.

To reconnect components and perform a leak test

1. Mount the cell to the mounting brackets using a $^{9}/_{64}$" Allen wrench with the pressure sensor facing forward.
2. Reinstall cell inlet and cell outlet using a $^{9}/_{16}$" wrench.
3. Reconnect the thermistor.
4. Connect the new pressure sensor harness and cable to the terminal relay block.
5. Reconnect the optical cable harness.
6. Close the door to the SCS enclosure.
7. Connect the sample inlet.
8. Conduct a leak test to determine that the new pressure sensor is not leaking.

   ⚠ **CAUTION**

   - ▶ Do not allow cell to exceed 0.7 barg (10 psig) or damage could occur.
   - ▶ For any questions related to leak testing the pressure sensor, refer to *Service* → .

To turn on the system and run validation

1. Turn the system power on. Refer to *Powering up the analyzer* in the *Description of Device Parameters* → for this analyzer.
2. Run a validation on the analyzer. Refer to the *Description of Device Parameters* → for instructions on *Validating the Analyzer*.
   a. If the system passes, the pressure sensor replacement is successful.
   b. If the system does not pass, refer to *Service* → for instruction.

8.7 Scrubber maintenance for H_2S systems

The H_2S scrubber contains material that gradually loses its scrubbing ability with use. The lifetime of the material depends on how much analyte flows through the scrubber (gas composition) and how often (switching frequency). Thus, scrubber lifetime is application specific.

The Endress+Hauser SS2100 analyzer systems predict the remaining scrubber capacity by using the actual H_2S concentration measurements and dry cycle durations to calculate how much cumulative H_2S has been removed by the scrubber. Scrubber lifetimes have been simulated for typical natural gas and fuel gas applications. As shown in the figure below, under normal operating conditions a scrubber in a natural gas application with an average H_2S concentration of 4 ppmv will last for many years, whereas a scrubber in a fuel gas application with an average H_2S concentration of 100 ppmv is expected to last approximately 190 days.

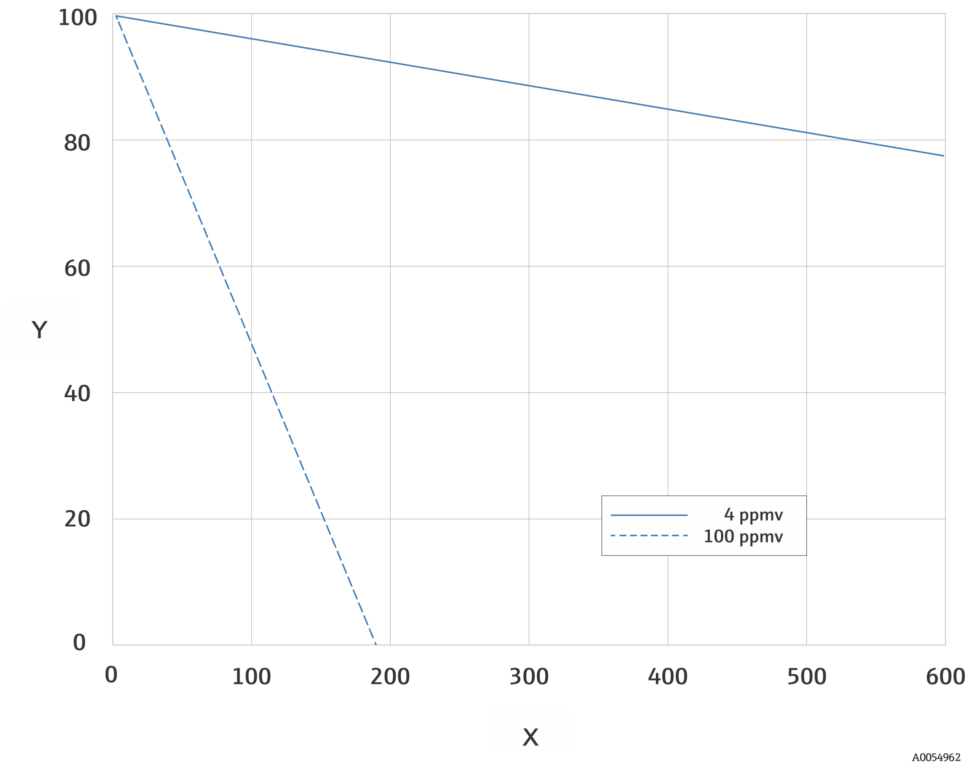

Figure 22. Predicted scrubber lifetime based on average H_2S load

Axis	Description
X	Days
Y	Remaining capacity (%)

As an added precaution for H_2S systems, a scrubber efficiency indicator is mounted at the outlet of the scrubber. The powder in the scrubber efficiency indicator changes color from turquoise to dark grey if there is any H_2S breakthrough. Alternatively, regular validation of the system with an appropriate gas standard will indicate when the scrubber needs to be replaced.

NOTICE

- When specifying gas standards, indicate H_2S in methane balance. For a measured range of 0 to 20 ppm, a concentration of 4 to 16 ppm is recommended.

If scrubber replacement is necessary, refer to *Replacing the scrubber* →. Replacement scrubbers, scrubber efficiency indicators, and other replacement parts can be ordered by the part numbers listed on www.endress.com.

8.7.1 Replacing the scrubber efficiency indicator

⚠ CAUTION

Due to the chemical properties of the process samples, care must be taken to repair or replace components with proper materials of construction.

- Maintenance personnel should have a thorough knowledge and understanding of the chemical characteristics of the process before performing maintenance on the SCS.
- All valves, regulators, switches, etc. should be operated in accordance with site lockout, tagout procedures.

To replace the scrubber efficiency indicator

1. Remove the old scrubber efficiency indicator:
   a. Close the sample supply shut-off valve.
   b. Allow all residual gas to dissipate as indicated by no flow on the sample bypass flow meter.

   c. Unscrew the compression nuts on the inlet end of the scrubber and scrubber efficiency indicator assembly.
2. Install the new scrubber efficiency indicator:
   a. Insert the inlet and outlet tubes into the compression fittings of a new scrubber and scrubber efficiency indicator assembly.
   b. Ensure both scrubber and scrubber efficiency indicator are oriented correctly.
   c. With a wrench, tighten all new fittings 1¼ turns from finger tight. For connections with previously swaged ferrules, thread the nut to the previously position, then tighten slightly with a wrench.
3. Reset the alarm and scrubber monitor (see *To change parameters in Mode 2* in the *Description of Device Parameters* → for your analyzer):
   a. Reset the scrubber lifetime monitor with the **New Scrub Installed** parameter.
   b. Reset the **General Fault Alarm** with the Reset option for the **General Alarm DO** parameter.
4. Restart the SCS.
5. Check all connections for gas leaks. Using a liquid leak detector is recommended.
6. Revalidate the system with an appropriate gas standard. Follow the instructions *Validating the Analyzer* in the *Description of Device Parameters* → for your analyzer.
7. Purge the scrubber and scrubber efficiency indicator with nitrogen to remove all flammable gas. Cap the inlet and outlet.

⚠ CAUTION

H_2S scrubbers and scrubber indicators contain Copper (II) Oxide [CAS# 1317-38-0] and basic cupric carbonate [CAS# 12069-69-1], which are harmful if swallowed and toxic to aquatic organisms.

▶ Handle with care and avoid contact with the internal substances.

8.7.2 Replacing the scrubber

To replace the sample conditioning system scrubber, please visit www.endress.com or contact your local sales center.

1. Power off the analyzer, close the sample supply valve, and open the SCS enclosure door.
2. Using a wrench, loosen the fitting at the top and bottom of the scrubber.

   NOTICE

   ▶ The VCR metal gasket face seal fitting is currently used on low moisture systems only.
3. Remove the retainer clip gasket and place in a safe location.
4. Remove the scrubber.
5. Secure the retainer clip gasket to the new scrubber unit.
6. Insert the new scrubber into the analyzer.
7. Connect the nuts at the top and bottom of the scrubber to finger tight.
8. Using a wrench, tighten the nuts ⅛” turn from finger tight.

8.7.3 Disposal of used scrubbers and scrubber efficiency indicators

⚠ CAUTION

Depleted H_2S scrubbers and scrubber indicators contain Copper (II) Sulfide [CAS# 1317-40-4] with Copper (II) Oxide [CAS# 1317-38-0] and basic cupric carbonate [CAS# 12069-69-1].

▶ These substances are odorless, dark powders that require few special precautions other than avoiding contact with the internal substances, keeping the scrubber tightly sealed, and protecting the contents against humidity.

▶ Discard used scrubber and scrubber indicator in an appropriate leak-proof receptacle.

8.8 Replacing the dryer for H_2O and NH_3 systems

For product and spare parts ordering information, visit www.endress.com or contact your local sales center.

To replace the dryer

1. Using a wrench, loosen the fitting at the top and bottom of the dryer.
2. Remove the retainer clip gasket and place in a safe location. The VCR metal-gasket face seal fitting is currently used on low moisture systems only.
3. Remove the dryer.
4. Secure the retainer clip gasket to the new dryer unit.
5. Insert the new dryer into the analyzer.
6. Connect the nuts at the top and bottom of the dryer to finger tight.
7. Using a wrench, tighten the nuts ⅛ turn from finger tight.

8.9 Heat trace sleeve bundle

The heat trace bundle sleeve, manufactured by others, is an option for the Endress+Hauser sample conditioning system. Refer to the optional drawings for heat trace power in your as-built drawings.

8.9.1 Removing the heat trace bundle

To remove the heat trace (optional)

1. Turn off external power to the heat trace bundle.
2. Disconnect the heat trace bundle wiring at the customer-provided junction box.
3. Carefully remove the heat trace bundle from the SCS cabinet.

9 Instrument troubleshooting

This section presents recommendations and solutions to common problems, such as gas leaks, contamination, excessive sampling gas temperatures and pressures, and electrical noise along with instruction for basic maintenance tasks. If your analyzer demonstrates other issues, contact Service. Refer to *Service* →.

⚠ WARNING

Class 3B invisible laser radiation when open.

▶ Avoid exposure to the beam. Never open the sample cell unless directed to do so by a service representative and the analyzer power is turned off.

NOTICE

The optical head has a seal and "WARNING" sticker to prevent inadvertent tampering with the device.

▶ Do not attempt to compromise the seal of the optical head assembly. Doing so will result in loss of device sensitivity and inaccurate measurement data. Repairs can then only be performed by the factory and are not covered under warranty.

Technicians are expected to follow all safety protocols established by the customer that are necessary for servicing the analyzer.

▶ This may include, but is not limited to, lockout, tagout procedures, toxic gas monitoring protocols, personal PPE requirements, hot work permits and other precautions that address safety concerns related to performing service on process equipment located in hazardous areas.

9.1 Warnings and errors

9.1.1 Gas leaks

A common cause of erroneous measurements is outside air leaking into the sample supply line. It is recommended the supply lines be periodically leak tested, especially if the analyzer has been relocated or has been replaced or returned to the factory for service and the supply lines have been reconnected.

NOTICE

Plastic tubing is permeable to moisture and other substances which can contaminate the sample stream.

▶ Do not use plastic tubing of any kind for sample lines. Using ¼" O.D. x 0.035" wall thickness, seamless stainless steel tubing is recommended.

⚠ WARNING

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

▶ Personnel should have a thorough knowledge and understanding of the physical properties and safety precautions for the sample contents before operating the SCS.

9.1.2 Contamination

Contamination and long exposure to high humidity are valid reasons for periodically cleaning the gas sampling lines. Contamination in the gas sampling lines can potentially find its way to the sample cell and deposit on the optics or interfere with the measurement in some other way. Although the analyzer is designed to withstand some contamination, it is recommended to always keep the sampling lines as contamination free as possible. Refer to *Preventing contamination* →.

9.1.3 Excessive sampling gas temperatures and pressure

The embedded software is designed to produce accurate measurements only within the allowable cell operating range (see specifications in the *Operating Instructions* →). Pressures and temperatures outside this range will trigger a **Pressure Low Alarm**, **Pressure High Alarm**, **Temp Low Alarm**, or **Temp High Alarm** fault. For information on systems alarms, refer to the *Description of Device Parameters* →.

NOTICE

The cell temperature operating range for analyzers that are equipped with heated enclosures is equal to the enclosure temperature setpoint ±5 °C (±41 °F).

- If the pressure, temperature, or any other readings on the LCD appear suspect, they should be checked against the *Specifications* in the *Operating Instructions* →. Refer to the *Description of Device Parameters* → for more information on system faults and alarms.

9.1.4 Electrical noise

High levels of electrical noise can interfere with laser operation and cause it to become unstable. Always connect the analyzer to a properly grounded power source. Refer to *Protective chassis and ground connections* in the *Operating Instructions* →.

9.1.5 Resetting peak tracking

The analyzer's software is equipped with a peak tracking function that keeps the laser scan centered on the absorption peak. Under some circumstances, the peak tracking function can lock onto the wrong peak. If the **PeakTk Restart Alarm** is displayed, the peak tracking function should be reset. Refer to the *Description of Device Parameters* → for this analyzer for instructions.

9.1.6 Relief valve setting

The relief valve is set at the factory at 3.45 barg (50 psig) and should not require adjustment.

NOTICE

- Improper adjustment in the field could prevent the proper operation of the relief valve and sample conditioning system. Refer to *Service* →.

To adjust the relief valve setting

1. Confirm that the relief valve at the field pressure reducing station has been set to the specified setpoint. Refer to the as-built drawings for the required settings for your SCS.
2. Remove the relief valve from the pressure reducing regulator and connect to an adjustable pressure source. Refer to the manufacturer's instructions for details related to setting the relief valve.
3. Re-install the relief valve.
4. Check all connections for gas leaks using a liquid leak detector.

9.2 Troubleshooting symptoms

Refer to *Maintenance and troubleshooting* in the *Operating Instructions* → for troubleshooting symptoms and diagnostics.

10 Service

10.1 Packing, shipment, and storage

Endress+Hauser TDLAS gas analyzer systems and auxiliary equipment are shipped from the factory in appropriate packaging. Packaging for this type of analyzer typically consists of a wooden crate. When packaged, all inlets and vents are capped and protected prior to shipment.

If the equipment is to be shipped or stored for any length of time, it should be packed in the original packaging from the factory. If the analyzer has been installed and operated, even for purposes of demonstration, the system should first be decontaminated (purged with an inert gas) before powering down the analyzer.

⚠ WARNING

Process samples may contain hazardous material in potentially flammable and toxic concentrations.

▶ Personnel should have a thorough knowledge and understanding of the physical properties of the sample, as well as the prescribed safety precautions before installing, operating, or maintaining the analyzer.

To prepare the analyzer for shipment or storage

1. Shut off the process gas flow.
2. Allow all residual gas to dissipate from the lines.
3. Purge the system:
   a. Connect a purge supply, regulated to the specified sample supply pressure, to the sample supply port.
   b. Confirm that all valves controlling the sample flow effluent to the low-pressure flare or atmospheric vent are open.
   c. Turn on the purge supply and purge the system to clear any residual process gases. For differential systems, purge the scrubber for several dry cycles.

      Dry cycles can be initiated by pressing the **#** key followed by the **2** key to enter **Mode 2**, and then pressing the **#** key followed by the **1** key to return to **Mode 1**.
   d. Turn off the purge supply.
   e. Allow all residual gas to dissipate from the lines.
4. Close all valves controlling the sample flow effluent to the low-pressure flare or atmospheric vent.
5. Disconnect power to the system.
6. Disconnect all tubing and signal connections.
7. Cap all inlets, outlets, vents, conduit, and gland openings to prevent foreign material such as dust or water from entering the system. Use the original fittings supplied as packaging from the factory.
8. Pack the equipment in the original packaging in which it was shipped, if available. If the original packaging material is no longer available, adequately secure the equipment to prevent excessive shock or vibration. Refer to *Service* → 🗎 for any questions related to packaging.
9. If returning the analyzer to the factory, complete the Decontamination Form provided by Endress+Hauser and attach to the outside of the shipping package, as instructed by the Service department. Refer to *Factory return* → 🗎 for the Decontamination Form.

10.1.1 Storage

The packaged analyzer should be stored in a sheltered environment that is temperature controlled between −20 °C and 50 °C (−4 °F and 122 °F), and should not be exposed to direct sun, rain, snow, condensing humidity or corrosive environments.

10.2 Service

For Service, refer to our website (https://www.endress.com/contact) for the list of local sales channels in your area.

10.2.1 Before contacting Service

Before contacting Service, prepare the following information to send with your inquiry:

- Analyzer serial number (SN)
- Contact information
- Description of the problem or questions

Access to the information above will expedite our response to your technical request.

10.2.2 Factory return

If returning the analyzer or components is required, obtain a **Service Repair Order** (**SRO**) **number** from Service before returning to the factory. Service can determine whether the analyzer can be serviced on site or should be returned to the factory. All returns should be shipped to:

Endress+Hauser
11027 Arrow Route
Rancho Cucamonga, CA 91730
United States

10.2.3 Renewity returns

Returns can also be made inside the USA through the Renewity system. From a computer, navigate to http://www.us.endress.com/return and complete the online form.

10.3 Disclaimers

Endress+Hauser accepts no responsibility for consequential damages arising from the use of this equipment. Liability is limited to replacement or repair of defective components.

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10.4 Warranty

For a period of 18 months from date of shipment or 12 months in operation, whichever comes first, Endress+Hauser warrants that all products sold by it shall be free from defects in material and workmanship under normal use and service when correctly installed and maintained. Endress+Hauser's sole liability and Customer's sole and exclusive remedy for a breach of warranty is limited to Endress+Hauser's repair or replacement (at Endress+Hauser's sole option) of the product or part thereof which is returned at Customer's expense to Endress+Hauser's plant. This warranty shall apply only if Customer notifies Endress+Hauser in writing of the defective product promptly after the discovery of the defect and within the warranty period. Products may only be returned by Customer when accompanied by a return authorization reference number (SRO) issued by Endress+Hauser. Freight expenses for products returned by Customer will be prepaid by Customer. Endress+Hauser shall pay for shipment back to Customer for products repaired under warranty. For products returned for repair that are not covered under warranty, Endress+Hauser's standard repair charges shall be applicable in addition to all shipping expenses.