



## Brief Operating Instructions Liquiphant FTL33

Level switch for liquids in the food industry



These Brief Operating Instructions are not a substitute for the Operating Instructions pertaining to the device. Detailed information can be found in the Operating Instructions and the additional documentation.

Available for all device versions via:

- Internet: [www.endress.com/deviceviewer](http://www.endress.com/deviceviewer)
- Smartphone/tablet: Endress+Hauser Operations app

### Basic safety instructions

#### Requirements for the personnel

The personnel must fulfill the following requirements to carry out their tasks, e. g. commissioning and maintenance:

- ▶ Trained specialists must have a qualification that is relevant to the specific function and task.
- ▶ Must be authorized by the plant owner/operator.
- ▶ Must be familiar with national regulations.
- ▶ Must have read and understood the instructions in the manual and supplementary documentation.
- ▶ Personnel must follow instructions and comply with general policies.

#### Intended use

The device described in this manual may be used only as a level switch for liquids. The device is suitable for use in areas with strict hygiene requirements. Incorrect use of the device may pose a hazard.

To ensure that the device remains in proper condition for the operation time:

- Use the device only for media to which the wetted materials have an adequate level of resistance
- Comply with the limit values, see the "Technical data" section of the Operating Instructions

#### Operational safety

Risk of injury!

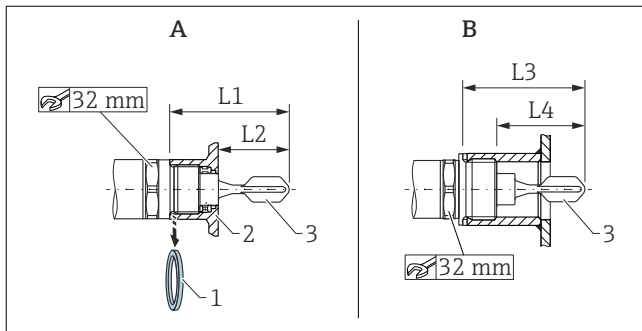
- ▶ Operate the device only if it is in proper technical condition, free from errors and faults.
- ▶ The operator is responsible for the interference-free operation of the device.

### Mounting



The mounting process is illustrated in the following section on the basis of sample configurations. For detailed information, see the Operating Instructions.

#### Mounting requirements



A Device with weld-in adapter

B Device in customer socket

1 Flat seal

2 Weld-in adapter

3 Vibrating fork

L1 With G 1" thread: 66,4 mm (2,61 in) / With G ¾" thread: 63,9 mm (2,52 in)

L2 With G 1" thread: 48,0 mm (1,89 in) / With G ¾" thread: 38,0 mm (1,5 in)

L3 With G 1" thread: 66,4 mm (2,61 in)

L4 With G 1" thread: 47,9 mm (1,8 in)

Installation is possible in any position in a vessel, pipe or tank under the following conditions:

- When installed horizontally in a vessel, the vibrating fork may be located in an installation socket only if liquids with low viscosity ( $< 2\,000\text{ mPa}\cdot\text{s}$ ) are used.
- Minimum diameter of installation socket: 50 mm (2.0 in)
- Select a maximum length for the installation socket that enables the vibrating fork to project freely into the vessel.
- Ensure that there is sufficient distance between the expected buildup on the tank wall and the vibrating fork. Recommended distance from wall  $\geq 10\text{ mm}$  (0.39 in).

#### Important process conditions

Pressure and temperature (maximum):

- With weld-in adapter
  - +25 bar (+362 psi) at +150 °C (+302 °F)
  - +40 bar (+580 psi) at +100 °C (+212 °F)
- In customer socket
  - +40 bar (+580 psi) at +150 °C (+302 °F)

Altitude:

Up to 2 000 m (6 600 ft) above sea level



In the case of seals used at the customer site, pay attention to the temperature and pressure specifications.

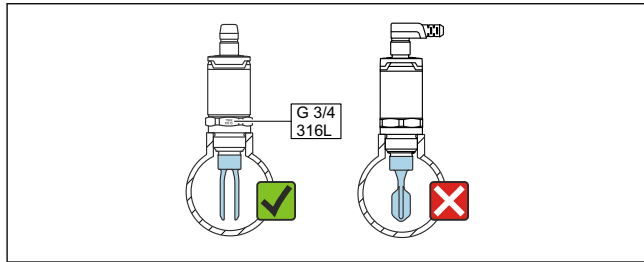
**Mounting the device**

An open-ended wrench (AF 32) is required for mounting.

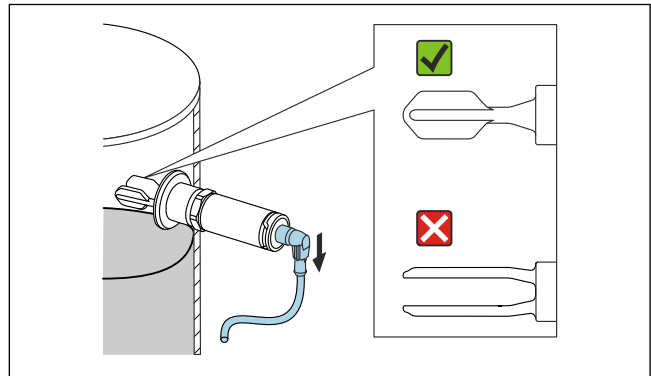
- i** For the NTP thread (ANSI B 1.20.1): use sealing material (PTFE) if necessary.
- i** For the weld-in adapter with a flush-mount seal: remove the supplied flat seal (1) from the thread.
- i** For the weld-in adapter with leakage hole: make sure the leakage hole points downwards.

**Aligning the vibrating fork**

- i** The material specification (e.g. 316L) or the thread designation (e.g. G 3/4) on the device are positioned in line with the opening of the vibrating fork and are therefore used for orientation.



**1** In the pipe: align the opening of the vibrating fork parallel to the flow direction in such a way that the liquid can flow unhindered between the two vibrating fork elements.



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- 2** For horizontal installation in a vessel: align the vibrating fork in such a way that both vibrating fork elements are simultaneously covered with liquid.
- Fix the device with a maximum torque of 30 Nm (22 lbf ft). Also pay attention to the alignment of the vibrating fork when doing so.

**Electrical connection**

- i** The connection with the M12 plug is presented in the following section. For other connection options, see the Operating Instructions.
- i** A suitable circuit breaker must be provided for the device in accordance with IEC/EN 61010.

**Power supply**

Electronic version	Supply voltage	Power consumption	Current consumption
3-wire DC-PNP	10 to 30 V DC	< 975 mW	< 15 mA
2-wire AC/DC	20 to 253 V	< 850 mW	< 3.8 mA

<b>Reverse polarity protection</b>	<b>2-wire AC/DC</b>
	<ul style="list-style-type: none"> <li>■ AC mode: the device has reverse polarity protection.</li> <li>■ DC mode: in the event of reverse polarity the maximum safety mode is always detected. Check the wiring and perform a function check before commissioning. The device is not damaged in the event of reverse polarity.</li> </ul>
	<b>3-wire DC-PNP</b>
	Integrated. In the event of reverse polarity, the device is deactivated automatically.

**Connection with M12 plug**

Maximum safety		
Terminal assignment	MAX output	Yellow LED

Minimum safety		
Terminal assignment	MIN output	Yellow LED

**LED indicator**

- 1 LED is green: the device is operational
- 2 LED is yellow: vibrating fork is covered by liquid
- 3 LED is red: warning/maintenance required (LED flashing) or fault/device failure (LED is lit)

- i** On the metal housing cover (IP69), there is no external signaling via LEDs.