

CN Food Contact Material GB 4806 Declaration of Compliance

Company Endress+Hauser Conducta GmbH+Co. KG

Dieselstraße 24, 70839 Gerlingen, Germany

as a manufacturer of products for liquid analysis declares, that the product

Product Indumax CLS54

Indumax CLS54D

Smartec CLD134

Regulations We declare that the above named product conforms to following Chinese National Food Safety

Standards as listed below and is therefore suitable for food contact:

GB 4806.1-2016 General safety requirements for food contact materials and products
GB 31603-2015 General hygienic specifications for production of food contact materials

and articles

GB 9685-2016 Standard for uses of additives in food contact materials and their

products

GB 4806.7-2023 Plastic materials and articles in contact with food

Traceability of product in accordance with regulation GB 31603-2015 is assured by means of serial number on sensor.

The following process contact parts are used:

Process contact part	Extended order code	Material group	Material
	CLS54-******		
	CLS54D-******		
Sensor housing	CLD134-******	Plastic	PEEK

Conditions of intended use

For use in accordance with product specifications.

Specification for intended use or limitations:

- kinds of food: aqueous, acidic, alcoholic, lacteal, fatty and oily food,
- repeated use,
- conditions of use: high temperature applications at T > 121 °C,
- tested ratio of food contact surface to food mass of 6 dm²/kg.

Certificate-No.: HE_01099_03.25



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Further information

Plastic:

PEEK, Polyether ether ketone, 聚醚醚酮

				Method and conditions	
Test		Limit	Assessment	of verifying compliance	
Overall migrati	on [mg/dm²]				
Acetic acid 4 %	100 °C, 4 h	≤ 10	Pass	GB 31604.8-2021	
Ethanol 10 %	100 °C, 4 h	≤ 10	Pass	GB 31604.8-2021	
Ethanol 95 %	60°C, 4 h	≤ 10	Pass	GB 31604.8-2021	
Isooctane	60 °C, 4 h	≤ 10	Pass	GB 31604.8-2021	
Other [mg/kg]					
KMNO ₄ consumption					
Water	60°C, 2 h	≤ 10	Pass	GB 31604.2-2016	
Heavy metal migration (as Pb)					
Acetic acid 4 %	60°C, 2 h	≤ 1	Pass	GB 31604.9-2016	
Migration of primary aromatic					
amines		N. D.	Pass	GB 31604.52-2021	
Acetic acid 4 %	100°C, 6 h				
Ethanol 10 %	100°C, 6 h				
Ethanol 95 %	60°C, 6 h				
Isooctane	60°C, 4 h				
Migration of 4,4 -					
Difluorobenzophenone		≤ 0.05	Pass	GB 31604.57-2023	
Acetic acid 4 %	100°C, 6 h				
Ethanol 10 %	100°C, 6 h				
Ethanol 95 %	60°C, 6 h				
Olive oil	100 °C, 4 h				
Migration of Hydroquinone		≤ 0.6	Pass	HPLC	
Acetic acid 4 %	100°C, 6 h				
Ethanol 10 %	100 °C, 6 h				
Ethanol 95 %	60 °C, 6 h				
Isooctane	60 °C, 4 h				

N. D.: Not detected

The sensory tests for PEEK according to GB 4806.7-2023 Table 1 have been passed.

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Declaration



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Additional information

Non-intentionally added substances (NIAS):

To the best of our knowledge, no non-intentionally added substances (NIAS) are present in the product. Furthermore, our evaluation shows no production processes that add or yield not regulated substances or NIAS in a relevant and/or harmful amount. However, we cannot rule out the presence of NIAS in principle.

Remarks

The product has to be cleaned before use.

This declaration of compliance is to emphasize that the customer is obliged to test the product with regard to its suitability in the application. This declaration of compliance is only valid for the listed product as supplied to customer.

For technical special products (TSP, model designation with modification no.) a declaration of compliance is available upon additional request.

Endress+Hauser Conducta GmbH+Co. KG Dieselstraße 24, 70839 Gerlingen, Germany

28.01.2025

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