Thermometers and transmitters for the process industry





Endress+Hauser – Your partner

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Endress+Hauser is a global leader in measurement instrumentation, services and solutions for industrial process engineering

With dedicated sales centers and a strong network of partners, Endress+Hauser guarantees competent worldwide support. Our production centers in twelve countries meet your needs and requirements quickly and effectively. The Group is managed and coordinated by a holding company in Reinach, Switzerland. As a successful family-owned business, Endress+Hauser is set to remain independent and self-reliant.

Endress+Hauser provides sensors, instruments, systems and services for level, flow, pressure and temperature measurement as well as analytics and data acquisition. The company supports you with automation engineering, logistics and IT services and solutions. Our products set standards in quality and technology.

We work closely with the Chemical, Petrochemical, Food & Beverage, Oil & Gas, Water & Wastewater, Power & Energy, Life Science, Mining, Minerals and Metals, Renewable Energy, Pulp & Paper and Shipbuilding industries. Endress+Hauser helps customers to optimize their processes in terms of reliability, safety, economic efficiency and environmental impact.

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To learn more about Endress+Hauser, visit: www.endress.com

Information on the ISO certification: Cybersecurity certification for Endress+Hauser





Temperature measurement by Endress+Hauser — Because we understand

Its expansive, globally available portfolio of standard thermometers, temperature transmitters and engineered solutions makes Endress+Hauser one of the leading international complete providers of temperature measuring technology for process automation. The large vertical range of production and the high degree of in-house development, ranging from primary sensors and electronics to customized special solutions, make a crucial difference here. As a reliable and close partner for our customers, we utilize our wealth of product and solution expertise to develop innovative products that produce excellent customer benefits. These products include the world's first self-calibrating thermometer iTHERM TrustSens and unique inserts such as the iTHERM QuickSens and iTHERM StrongSens, excellent temperature transmitters like the iTEMP TMT162 with SIL 2 or SIL 3 and even multipoint solutions for 2D/3D measurements in digesters. As your expert partner in all issues related to temperature measuring technology, we make a crucial contribution to making your processes more reliable and efficient and increasing the quality of the end products.



Competence center for temperature measurement, Temperature Engineered Solutions and system products

Endress+Hauser Temperature+System Products is one of the leading producers of temperature measurement, Temperature Engineered Solutions and system products worldwide.

The company employs more than 700 associates worldwide. 400 of which are working in our head-quarters Nesselwang (Germany), where our products are developed and produced.

Associated Product Centers in Pessano (Italy), Greenwood (USA), Suzhou (China) and Aurangabad (India) guarantee customer proximity with products and services.

Temperature measurement Oil & Gas

Oil & Gas



Fuel for thought

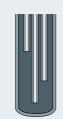
We reduce complexities to help you perform, comply and thrive in the Oil & Gas sector

Maximizing plant availability, safety and the efficiency of operations are the key challenges for today's Oil & Gas industry. Complexity increases in the face of volatile market forces, strict international regulations and your ever-tightening resources. Close, accurate monitoring of key process parameters is critical. Our broad, reliable portfolio of instrumentation, deep industry experience, and our services and solutions make Endress+Hauser the ideal partner for optimal plant performance.



Oil & Gas

Product highlights



iTHERM ProfileSens

- World's most robust insert for multipoint measurements
- Robust design for harsh process environments

More information: Page 20



iTHERM ModuLine

- Streamlined and innovative portfolio of modular thermometers
- With international approvals for hazardous areas, in compliance with international pressure regulations

More information: Page 32



iTEMP TMT142B

- Smart 4-20 mA and HART transmitter
- With Bluetooth and integrated overvol-tage protection

More information: Page 24



iTHERM MultiSens Slim TMS21

- Linear or flexible assembly without containment chamber
- Accurate temperature profiling, very low invasiveness, high density of measurement points

More information: Page 40



iTHERM SurfaceLine TM611

- Non invasive temperature measurement
- No risk of leakages
- Simple installation and maintenance

More information: Page 38



Temperature Engineered Solutions

- Fully customized surface thermometers
- High-precision multipoint thermometers

More information: Page 41

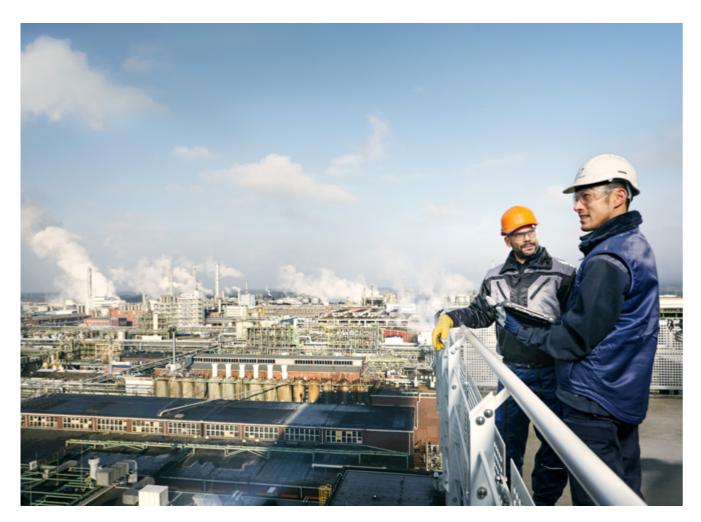
Advantages at a glance

- Mitigating risks by using state of the art technology – meeting highest demands with regard to Functional Safety (IEC 61508) and mechanical integrity (e.g. ASME BPV Codes, EN 13445, PED)
- Minimizing operational costs through efficient proof testing concepts, predictive maintenance and innovative data management
- Meeting internationally recognized standards and recommendations such as: API, OIML, ASME, NOR-SOK, NACE etc.
- Increasing plant availability with innovative technologies e.g. Dual Seal technology, iTHERM StrongSens sensor, iTHERM ProfileSens sensor



6 Temperature measurement Chemicals

Chemicals



Competitive and safe

We help you boost your plant's safety and performance

Maximizing productivity and profitability whilst meeting toughening safety and sustainability standards is the greatest challenge facing the chemical industry today. Technological innovation brings opportunity, but reliability is vital. Plant modernization is expedient, yet project delivery complex. Our innovatory instrumentation with safety built-in, allied to expert safety and project consulting, enables Endress+Hauser to deliver solutions to safely and reliably attain peak plant performance.



Chemicals

Product highlights



iTHERM ModuLine

- Suitable solutions from basic applications up to safety critical processes
- Including unique innovations like Dual Seal, iTHERM StrongSens, NAMUR thermowell and iTHERM TwistWell

More information: Page 32



iTHERM MultiSens Slim TMS21

- Right choice for chemical processes that require accurate temperature profiling
- Very low invasiveness, high density of measurement points and intrinsically safe versions

More information: Page 40



iTHERM TrustSens TM371/TM372

- Intrinsically safe device with functions like self-calibration and self-diagnostics
- Heartbeat technology and Netilion allow continuous diagnostics, verification and data access from anywhere

More information: Page 31



ITEMP TMT86

- Dual-channel Ethernet-APL head transmitter
- With FDI package for device integration, plug-on display support and integrated web server

More information: Page 24



iTHERM SurfaceLine TM611

- Non invasive temperature measurement
- No risk of leakages
- Simple installation and maintenance

More information: Page 38



iTEMP temperature transmitter

- Broad portfolio with head, field or DINrail and various field housing options.
- Explosion protection, SIL, 1 or 2channel, HART, PROFIBUS PA, PROFI-NET over Ethernet-APL, FOUNDATION Fieldbus, Bluetooth® technology

More information: Page 24

Advantages at a glance

- Meeting internationally recognized standards/ recommendations: NAMUR, ASME, NACE, IEC 17025. MID. OIML
- Internationally accepted hazardous area approvals: ATEX, IECEx, FM/CSA, NEPSI, TIIS, INMETRO, KOSHA, EAC etc.
- Use of state of the art technology functional safety according to IEC 61508 (up to SIL 3)
- Uniform operating safety by design concepts for simple and safe operations
- Optimized material availability and minimized stocks through inventory management solutions
- Time savings for downtimes due to advanced diagnostic functions





Find a visual overview of the most relevant processes in the chemical industry and the suitable instruments in our portfolio brochure: S001101

Temperature measurement

Mining, Minerals & Metals

Mining, Minerals & Metals



Extracting more from less

In a world of lower ore grades, skill gaps and excavation challenges we can help you hit your target

Never more so than today has the Mining, Minerals & Metals industry had to manage such tension between soaring demand, increased scarcity, lower ore grades, fluctuating prices, and toughening safety and sustainability criteria. Combining our innovative product portfolio with our deep application and industry knowledge enables Endress+Hauser customers to optimize processes, boost productivity and ensure safety and environmental compliance.



Mining, Minerals & Metals

Product highlights



iTHERM FlameLine

- Modular high-temperature thermometers made from exclusive materials
- Applicable for ceramic baking ovens, brickworks, steel treatment, cement production etc.

More information: Page 36



iTHERM ModuLine TM131

- Intrinsically safe temperature sensor (RTD or TC)
- Configurable for a wide range of applications

More information: Page 33



iTHERM CableLine TST310/TSC310

- Cost efficient temperature cable probe for direct installation
- Designed for use in many process and laboratory applications

More information: Page 30



ITEMP TMT86

- Dual-channel Ethernet-APL head transmitter
- With FDI package for device integration, plug-on display support and integrated web server

More information: Page 24



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More information: Page 38



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More information: Page 24

Advantages at a glance

- Complete product basket for all applications, specifically in harsh environments
- Advanced diagnostic functionalities to make the process more safe and reliable
- Savings in raw material, water, energy and labor through accurate data of critical and quality relevant points in your process
- High-temperature sensors with extended lifetime can help reduce costs significantly
- Vibration resistant, fast response time sensors and special materials result in increased process efficiency and product quality



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Food & Beverages



Trust in quality

We help you to improve quality while reducing operational costs

Constant demand for consistency in product quality and taste makes Food & Beverage a demanding industry. Complexity increases as ever more stringent hygiene regulations for food safety add cost pressures. Endress+Hauser's industry leading portfolio of reliable instrumentation, expert global consulting and accredited calibration services all combine to enable greater plant availability, resource conservation and high repeatability in processing with traceable compliance.



Food & Beverages

Product highlights



iTHERM TrustSens TM371/TM372

- World's first self-calibrating thermometer
- Optimized elbow thermowells for clean operations

More information: Page 31



iTHERM ModuLine TM131

- From basic applications up to explosion-proof environments
- Including unique innovations like iTHERM QuickNeck and iTHERM QuickSens

More information: Page 33



iTHERM ModuLine TM401/TM402

- Sanitary modular thermometer with basic technology
- Developed specifically for use in hygienic/aseptic applications

More information: Page 35



iTEMP TMT31/TMT36

- 4-20 mA (TMT31) or IO-Link (TMT36) communication
- Simple products for basic processes
- Easy to configure and quick to install

More information: Page 24



iTHERM CompactLine TM311

- Hygienic compact thermometers, with extremely quick response time
- Ideal for short immersion depths in areas with small nominal pipe diameters
- 4-20 mA, IO-link or switch output

More information: Page 31



iTEMP TMT71/TMT72

- 4-20 mA and HART temperature transmitters
- World's first Bluetooth® technology transmitters for operation in Ex environment

More information: Page 24

Advantages at a glance

- The world's first self-calibrating thermometer reduces process risks and costs
- Best-in-class hygienic design
- Innovative thermowells with optimum hygienic properties





Find a visual overview of the most relevant processes in Food & Beverage production and the suitable instruments in our portfolio brochure: S001090

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Life Sciences



The pulse of Life Sciences

Trust a reliable partner who helps you achieve operational excellence

Today's thriving biopharmaceutical industry demands high productivity and efficiency balanced with meticulous alignment to GMP standards. From our innovatory ASME BPE compliant product portfolio enabling standardized production automation, reliable monitoring and predictive maintenance, to our expert consulting in process scale-up and operations optimization, Endress+Hauser offers the full solution. We speed time to market, sustain operational excellence, enhance productivity, and reduce risk.



Life Sciences

Product highlights



iTHERM TrustSens TM371/TM372

- World's first self-calibrating thermometer
- Optimized elbow thermowells for clean operations

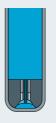
More information: Page 31



iTHERM ModuLine TM411/TM412

- Modular thermometer with or without thermowell
- Including iTHERM QuickNeck/QuickSens
- Developed specifically for use in hygienic/aseptic applications

More information: Page 35



iTHERM QuickSens

- RTD insert with shortest response times worldwide
- High-precision, fast response times even in combination with thermowells

More information: Page 20



ITEMP TMT86

- Dual-channel Ethernet-APL head transmitter
- With FDI package for device integration, plug-on display support and integrated web server

More information: Page 24



iTHERM CompactLine TM311

- Compact thermometer with extremely quick response time and 4-20 mA, IO-Link or switch output
- Ideal for short immersion depths in areas with small nominal pipe diameters

More information: Page 31

ITEMP TMT31

- 4-20 mA basic head / DIN rail transmitter with RTD input and 4-20 mA output signal
- Easy to configure and and quick to install thanks to push-in terminal

More information: Page 24

Advantages at a glance

- The world's first self-calibrating thermometer reduces process risks and costs
- Quick and easy recalibration thanks to iTHERM QuickNeck technology
- Best-in-class hygienic design with full compliance to ASME BPE 2024
- Innovative thermowells with optimum hygienic properties



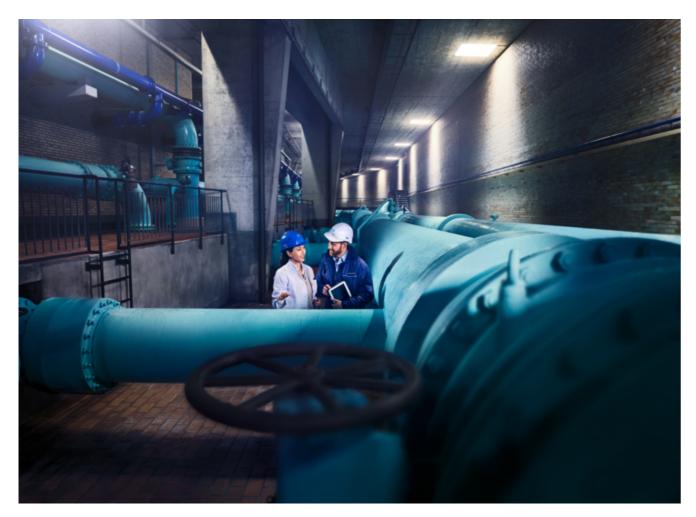


Find a visual overview of the most relevant processes in Life Sciences and the suitable instruments in our portfolio brochure: SO01099



Water & Wastewater 15 14 Temperature measurement

Water & Wastewater



Water is our life

Increase your efficiency and ensure compliance with an experienced and trusted partner

Today more than ever the Water & Wastewater industry must balance the opposing pressures of improving water safety and shrinking budgets. Whether treating for consumption or discharge, process complexity is rising. Endress+Hauser combines a wide portfolio of smart measuring instruments with industry-experienced consulting and expert services to flexibly and efficiently ensure water safety with verifiable regulatory compliance.



Wastewater

Product highlights



ITEMP TMT36

- IO-Link technology to digitize the last mile of your plant
- Suitable for all temperature assemblies

More information: Page 24



ITEMP TMT31

- 4-20 mA basic head transmitter with RTD/TC input and 4-20 mA output signal
- Easy to configure and and quick to install thanks to push-in terminal

More information: Page 24



iTHERM CompactLine TM311

- Compact, accurate and fast RTD sensor
- With 4-20 mA, IO-Link (auto-detect) or switch output

More information: Page 31



ITEMP TMT71/TMT72

- 4-20 mA and HART temperature transmitter
- World's first Bluetooth® technology transmitter for operation in Ex environ-

More information: Page 24



iTHERM ModuLine

- Streamlined and innovative portfolio of modular thermometers
- With international approvals for hazardous areas, in compliance with international pressure regulations
- Available as imperial versions (TM152/112)

More information: Page 32



iTHERM CableLine TST310

- High flexibility through user-specific insertion lengths and variable process connections
- Fast response time

More information: Page 30

Advantages at a glance

- Cost-effective product portfolio for any applications, e.g. for drinking water, wastewater
- Meeting internationally recognized standards/recomendations for drinking water applications
- Highest efficiency by easy commissioning, operation and maintenance of instruments
- Worldwide accepted Ex approvals
- Unique technologies like Dual Seal and iTHERM StrongSens





Find a visual overview of the most relevant processes in the water/wastewater industry and the suitable instruments in our portfolio brochure: S001094

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Power & Energy



Power up your plant

Power plants play a vital role, we help maximize uptime while delivering safety and productivity

Today's Power & Energy industry must strike a complex balance: meeting spiraling demand for affordable and reliable energy while increasing cleaner and renewable sources in the energy mix. As cost and regulatory pressures grow, modernization is essential for efficient, safe resource use. As renewables advance, so does the need for energy storage. With best-fit instrumentation, deep power application expertise, services and solutions, Endress+Hauser brings efficient, reliable productivity.



Power & Energy

Product highlights



iTHERM FlameLine

- Modular high-temperature thermometers in robust design
- Selection of durable thermowell materials

More information: Page 36



iTEMP TMT71/TMT72

- 4-20 mA and HART temperature transmitters
- World's first Bluetooth® technology transmitters for operation in Ex environment

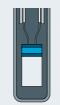
More information: Page 24



iTHERM ModuLine

- Assorted RTD/TC thermometers
- Flexible configuration for e.g. straightforward monitoring tasks or complex, safety-related measuring points
- Available as imperial versions (TM152/112)

More information: Page 32



iTHERM StrongSens

- Highly robust and vibration-resistant RTD insert
- Also suitable for applications in hazardous areas

More information: Page 20



iTEMP TMT82

- Dual channel, SIL compliant, incl. HART
- Field mount housing with separate terminal compartment for comfortable wiring

More information: Page 24



iTHERM Surface Line TM611

- Non invasive temperature measurement
- No risk of leakages
- Simple installation and maintenance

More information: Page 38

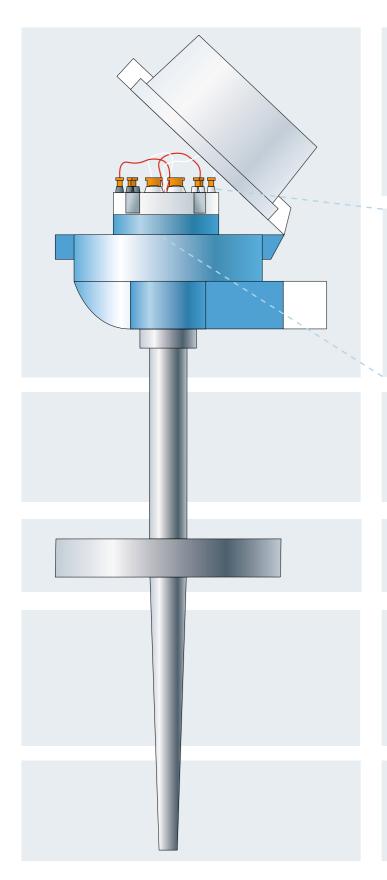
Advantages at a glance

- Intelligent instruments with continuous self-monitoring
- Minimized downtime and highest safety through modern instrumentation
- Worldwide accepted Ex approvals and SIL certified transmitters and assemblies (IEC 61508 SIL 2/3)
- Unique technologies like Dual Seal and iTHERM StrongSens
- Optimizing high temperature applications



18 Temperature measurement Thermometer design 19

Thermometer design



Terminal head

... is fitted to the thermowell or the neck of the thermometer.

Head transmitter

... transfers the sensor signal into a stable and standardized output signal.

Extension neck

... is the connection between terminal head and process connection/thermowell.

Process connection

... is the connection between the process and the thermometer.

Thermowell

... is the process wetted component of the thermometer.

Insert

... is located in the thermowell. The tip of the measurement insert contains the temperature sensor element itself.

Benefits:

- Protection and installation for terminal block or transmitter
- Cable entry and wiring
- Display (as option)

Benefits:

- Enhanced accuracy and stability
- Reduced wiring costs
- Lower maintenance time and expense
- Advanced diagnostics

Learn more on pages 22-25

- Protection of the head transmitter from overheating
- Guarantees access to the terminal head in the case of pipe insulation



Endress+Hauser offers a complete assortment of thermometers and their components such as thermowells, terminal heads, temperature transmitters, process connections, neck/lagging, measurement inserts and further accessories for all

create a thermometer suitable for your process, deciding on the version of every single component. Of course it is possible to order these different components separately, e.g. as spare parts.

Products for temperature measurement



Benefits:

- Increases the life cycle of the measurement insert through protection against process influence
- Possible measurement insert exchange under process conditions
- Mechanical stability against pressure and flow
- Ensures long-term stable temperature measurements

Benefits:

Enables electrical connection of the sensor element to the terminal block/transmitter

Learn more on pages 20-21



Visit our Youtube playlist on temperature know-how series to learn more about:

- Measurement inserts (RTD Resistance sensors/TC Thermocouples)
- Golden rules of temperature measurements
- Technical insights on thermometers Link to YouTube Playlist



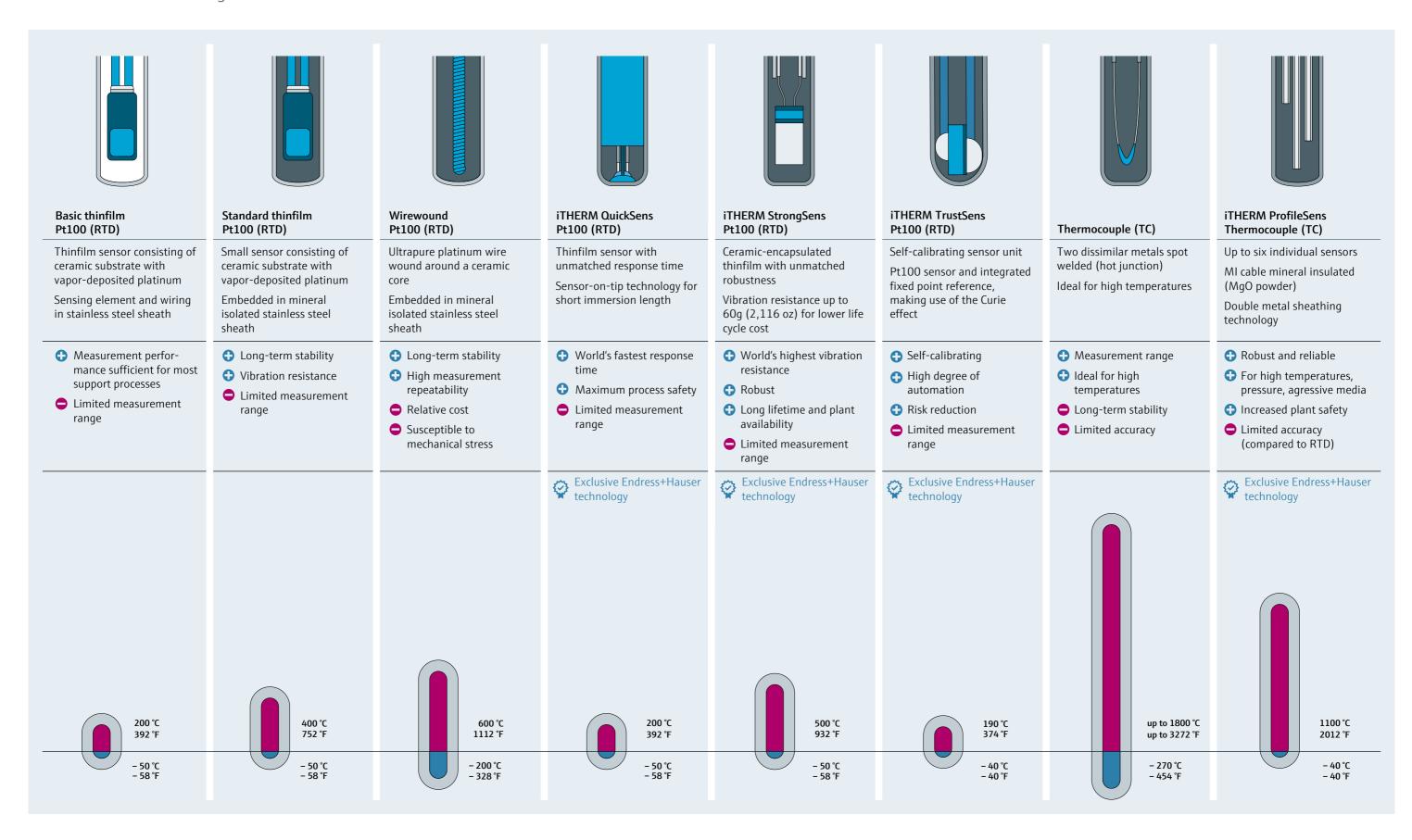
types of process industries. Using the configurator on **endress.com** helps you

Find all products on endress.com:

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Sensor technology

All of our solutions at a glance



Temperature transmitters 23 22 Temperature measurement

Temperature transmitters

The task of a temperature transmitter is the transformation of the sensor signal into a stable and standardized signal. To interpret this signal correctly, an exact configuration with respect to sensor and process conditions is required. Different technologies can be used to adapt this configuration and display the process value and further information.





Benefits at a glance

Increased accuracy, enhanced safety, optimized usability and a high degree of standardization and digitalization! What makes our temperature transmitters the perfect solution for your measuring point?

Watch our YouTube videos to learn more about our transmitters:









"Perfect fit"

Our Endress+Hauser temperature transmitters are the perfect fit for all industries and a wide range of applications.

- Different housing types make the transmitters suitable for a wide range of systems and applications available
- Various digital and analog output signals ensure an optimal selection of the transmitter according to the existing or desired system environment
- Several features and approvals quarantee perfect alignment of the measuring point to the respective industry requirements

Housing types



DIN rail Installation in control cabinets



Head transmitter Installation in thermometer terminal



Field transmitter Remote installation n process area

Digital and analog output signals

The Endress+Hauser portfolio includes basic temperature transmitters that communicate with analog signals as well as advanced devices that use digital communication technologies. They ensure high accuracy as well as flexibility and provide additional information from the measuring point, like extended diagnostics.

Digital













Analog

4-20 mA





The 2-wire data highway for endless possibilities Ethernet-APL combines the benefits of simple and robust 2-wire technology with the benefits of Ethernet, enabling top-performance and seamless data access in the field of process plants. This technology is based on established industrial Ethernet protocols such as PROFINET.







Explosion protection for all zones and divisions



Power supply via APL switches

Benefits

- High plant availability and increased production output with less plant shutdowns
- Increased efficiency in maintenance
- Plant downtimes can be minimized



NEW

©IO-Link

Digitize the last mile of your plant

Smart Ethernet devices like valve islands, remote IOs, recorders, liquid analyzers or flow measurement devices are digitalized with Industrial Ethernet. Basic devices also become digitally accessible with IO-Link: This makes offline parametrization, data transparency and plug-and-produce device exchange available for all devices.

Benefits

Shorten commissioning time

- Use of unshielded standard cables and standard connection plugs
- Offline engineering

Speed up MRO

- Time-saving parameterization via the engineering system without the need for additional software
- Comprehensive access to device, diagnostic and process information as well as fast data upload and download for maintenance and service

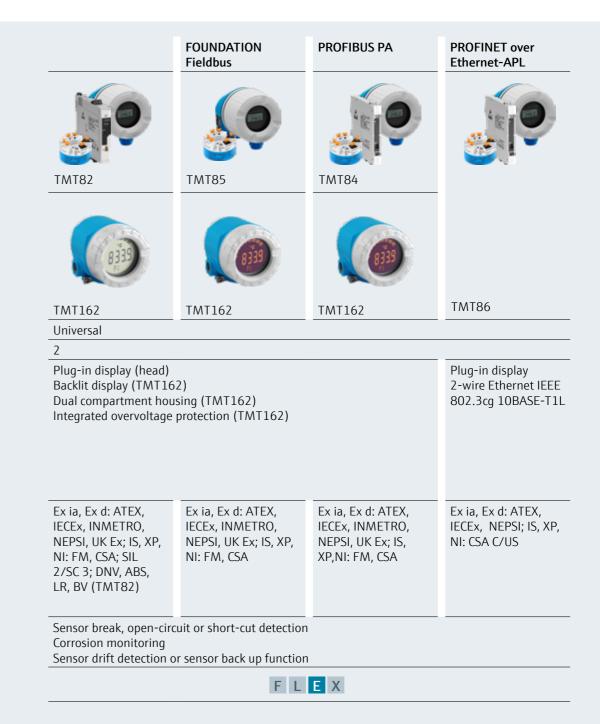
Increase productivity

 Automatic device identification and multivariable devices



Temperature transmitters

Communication standard	4-20 mA	IO-Link	4-20 mA	HART
Housing types and models				
				TMT72
	TMT31	TMT36	TMT71	TMT142B
Type of input	RTD or TC	RTD	Universal	
Sensor inputs(s)	1			
Additional information	Programmable or fixed configuration	Plug-in display	Plug-in display (head) Bluetooth® technology	Plug-in display (head) Bluetooth® technology Backlit display (TMT142B) Integrated over- voltage protection (TMT142B)
Approvals/ certificates	Ex ec: ATEX, CSA C/US; DNV		Ex ia, Ex d: ATEX, IECEx, INMETRO, NEPSI, UK Ex; IS, XP: CSA C/US; DNV	Ex ia, Ex d: ATEX, IECEX, INMETRO, NEPSI, UK Ex; IS,XP: CSA C/US; DNV (TMT72)
Diagnostics	Sensor break, open-circ detection	uit or short-cut	Sensor break, open-circ detection Corrosion monitoring	uit or short-cut
Segment	FL	EX	F	EX







Highlight: iTEMP TMT31 27 Temperature measurement

Highlight: iTEMP TMT31

Where simplicity meets reliablity

Our iTEMP TMT31 temperature transmitter combines simplified selection, ordering, installation and operation with the highest reliability and long-term stability in one product.

With our updated iTEMP TMT31, we are simplifying our transmitter portfolio. The new F-segment transmitter replaces several previous products and combines their features into just one product structure. No matter which sensor input, which housing type and if pre-configuration is required - the starting point is always the iTEMP TMT31. This simplifies product selection and the ordering process while reducing the error rate during product configuration.



Benefits



Save time and effort on commissioning, configuration and maintenance

- Push-in terminals for fast, tool-free wiring during installation or maintenance
- Simple parametrization via free software tools



Long-term stability, accurate and precise temperature measurements



Categorized and uniform diagnostic information according to NAMUR

Form B head or DIN rail temperature transmitter

4 to 20 mA output

Power &

Push-in

terminals

Updated

screw terminals

status LED

NEW

Only 12.5 mm

(0.49") width



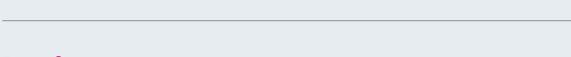
Our F-segment transmitters

- Simple products for basic processes
- Up-to-date technology
- Best price-performance ratio
- Simple product selection, ordering, installation and operation
- Focus on current trends in the industry
- Simplicity combined with renowned Endress+Hauser quality and technical know-how









Thermowells

Туре	Barstock thern	nowell		Welded industrial Welded hygienic thermowell thermowell		enic	
Model	TT151	TT152	TT511	TT131	TT411	TT412	
Design	Metric	Imperial	Metric			Imperial	
Segment			F L	EX			
Thermowell design	DIN, ASME	ASME	Van Stone	DIN	Hygienic		
Process connection	Flange, weld-in, threaded		Lap-joint flange	Flange, weld-in, threaded	Hygienic		
Material	316, 316L, 316Ti, 347, 310 Alloys 600, C276, 10CrMo9-10, 13CrMo4-5, 16Mo3 A105, C22.8 Duplex S32205, Titan Gr.2		1.4401, 1.4571	Stainless steel: 316, 316L, 316Ti, 321, Alloy446 nickel-based materials: AlloyC276, Alloy600, jackets in Tantalum and PTFE	316L		
Approvals/ certificates	CRN						
Innovations	iTHERM Twist	Well	-	QuickLink iTHERM QuickNeck	Tee and elbo		
Suitable for	TM131, TM151	TM152	TM131, TM151	TM131	TM411	TM412	



Product overview thermometers

Our expansive portfolio offers globally available, standardized thermometers for industrial and hygienic applications across all industries. As a full-range supplier for temperature measurement, we unite all competencies under one roof—from sensors and electronics to complete assemblies and customized solutions.

With outstanding customer-centric innovations, we help to increase plant availability, efficiency and safety. Our internationally tested and certified products ensure seamless integration, ease of use and long-term reliable performance.



For a complete overview, including discontinued products and their successors or spare parts (e.g. terminal heads, inserts), please visit: www.endress.com



Cable probes iTHERM CableLine Power & Energy, Oil & Gas Page 30



Compact thermometers
iTHERM CompactLine
Food & Beverages, Life Sciences
Page 31



Industrial modular thermometers iTHERM ModuLine Chemical, Oil & Gas, Power & Energy Page 32-34



Hygienic modular thermometers iTHERM ModuLine Food & Beverages, Life Sciences Page 35



High temperature thermometers iTHERM FlameLine Mining, Minerals, Metals, Oil & Gas, Power & Energy Page 36



Surface thermometers
iTHERM SurfaceLine
Power & Energy, Chemical, Oil & Gas
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Multipoint thermometers
iTHERM MultiSens
Oil & Gas, Chemical, Food & Beverages
Page 40

Cable probes/Compact thermometers 31

Cable probes

Model Design	TST310 Metric	TSC310	TH12	TH52	TH56
			Or	Ó	
Segment		F	LEX		
Description	With permanently	affixed connecting ca	ble or plug connecto	r (TH56)	
Approvals/ certificates	ATEX Ex ia, Ex nA; IECEx Ex ia; UK Ex i		-		
Temperature range	RTD: -200 to +600 °C (-328 to +1112 °F)	TC: -270 to +1100 °C (-346 to +2012 °F)	RTD: -200 to +200 °C (-328 to +392 °F)	TC: -270 to +1372 °C (-454 to +2500 °F)	



Compact thermometers

Туре	Thermomete	ers				Temperature	switches	
Model	TMR31	TMR35	TM311	TM371	TM372	TTR31	TTR35	
Design	Metric		Metric/ imperial	Metric	Imperial	Metric		
Segment		FLED	X	FL	EX	FL	EX	
Application	Industrial	Hygienic	Industrial/ hygienic	Hygienic		Industrial	Hygienic	
Features	With thread or	Hygienic process	iTHERM TipSens	iTHERM Trus	stSens	With thread or	Hygienic process	
	compres- sion fitting	connec- tions	Hygienic tee	and elbow the	rmowells	compres- sion fitting	connec- tions	
Description	With integra	ted transmitte	r	Reduces risks costs by a ful mated, traces self-calibration	ly auto- able inline	Temperature 1/2 PNP swi		
Commu- nication standards	4-20 mA		4-20 mA, IO-Link	4-20 mA, HA	ART	4-20 mA		
Approvals/ certificates	UL		EHEDG; ASME; FDA; 3-A; CSA C/US; DNV	EHEDG; ASME; FDA; 3-A; CSA C/US; Ex; UK Ex ia; ATEX IECEx Ex ia		UL; CSA C/US	UL; CSA C/ US; 3-A; EHEDG	
Temperature range	RTD: -50 to +200 (-58 to +392			RTD: -40 to +190 (-40 to +374		RTD: -50 to +150 °C (-58 to +302 °F)		



Industrial modular thermometers

Model	TM101	TM111	TM112		
Design	Metric		Imperial		
Segment	FLEX	F L E X			
Communication standards	4-20 mA, HART, IO-Link	4-20 mA, HART, PROFINET over Ethernet-APL, FOUNDATION Fieldbus, IO-Link, PROFIBUS PA			
Features	Best price/performance ratio	iTHERM StrongSens iTHERM QuickSens			
Approvals/ certificates	+	ATEX/IECEx Ex ia, Ex nA, Ex ec US IS, NI, XP, DIP; INMETRO Ex tD; UK Ex ia, Ex nA			
Temperature range	TC: -40 to +650 °C (-40 to +1202 °F)	TC: -40 to +1100 °C (-40 to +2012 °F)			
	RTD: -50 to +200 °C (-58 to +392 °F)	RTD: -200 to +600 ℃ (-328 to +1112 °F)			







Industrial modular thermometers

RTD thermometer for outdoor and indoor ambient temperature measurement

Just like temperature, flow or pressure instruments, you can connect ambient temperature measurement to the control room via a standard communication protocol.

This cross-industry device is ideal for general applications:

- around piping and machinery
- factory and production halls
- control cabinet
- server rooms
- aboratories, greenhouses
- drying and cooling rooms

Paired set of RTD thermometers for thermal energy measurements

To achieve the smallest possible deviation between two thermometers, paired RTD primary sensors with almost identical characteristics can be installed. These sensors are the right choice for energy consumption measurements.

Model	TST434B
Segment	FLEX
Commu- nication standards	4-20 mA, HART, PROFIBUS PA, FOUNDA- TION Fieldbus, IO-Link, PROFINET over Ethernet-APL
Features	Robust terminal heads according to DIN EN 50446 or stable plastic housings, simple and fast wall mounting
Temperature range	RTD: -50 to +150 °C (-58 to +302 °F)

Model	TST90
Design	Metric
Segment	F L E X
Description	Design as per DIN 43772 form 2G
Features	Paired in the range: 0 to +120 °C (+32 to +248 °F); Deviation of the sensors: ± 0.05 K Paired in the range: -40 to 0 °C (-40 to +32 °F); Deviation of the sensors: ± 0.1 K
Temperature range	RTD: -50 to +400 °C (-58 to +752 °F)

Hygienic modular thermometers

Thermowell	Direct contact - withou	ut thermowell	With or without thern	nowell	
Model	TM401	TM402	TM411	TM412	
Design	Metric	Imperial	Metric	Imperial	
Segment	FL	EX	F L E X		
Communication standards	4-20 mA, HART , IO-L	ink	4-20 mA, HART, FOUNDATION Fieldbus, PROFIBUS PA, PROFINET over Ethernet-APL IO-Link		
Highlights	-		iTHERM QuickNeck iTHERM QuickSens iTHERM StrongSens		
Approvals/ Certificates	EHEDG; ASME; 3-A; FDA	EHEDG; ASME; 3-A; FDA; PMO	EHEDG; ASME; 3-A; FDA; ATEX Ex ia, Ex nA; CSA C/US IS, NI; FM IS, NI; JPN Ex ia; NEPSI Ex ia; UK Ex ia, Ex nA	EHEDG; ASME; 3-A; FDA; ATEX Ex nA; CSA C/US IS, NI; FM IS, NI; ATEX/IECEx Ex tb, Ex ia	
Temperature range	RTD: -50 to +200 °C (-58 to +392 °F)		RTD: -200 to +600 °C (-328 to +1112 °F)		



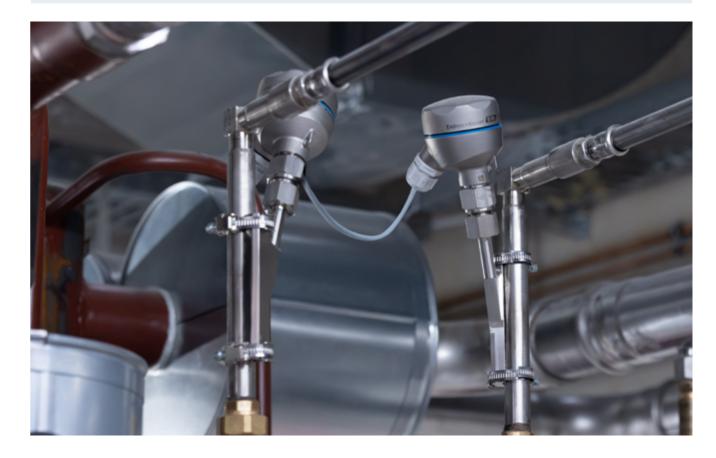
High temperature thermometers

Model	TAF11	TAF12S	TAF12D	TAF12T	TAF16
Design	Metric				
Segment			F L E X		
Thermowell	Single/dual thermowell	Single thermowell	Dual thermowell	Triple thermowell	Single/dual thermowell
Material thermowell	Ceramic C610, sinterized silicon carbide (SiC), special silicon nitride ceramic (SiN)	Ceramic C610, C79	99	Ceramic C530, C610, C799	AISI: 316L, 310, 304, 446, Alloy 600, Alloy 601; Alloy 800HT, Alloy C276, Kanthal AF and Kanthal Super, special nickel/cobalt alloy (NiCo), special silicon nitride ceramic (SiN) Optional ceramic inner sheat
Temperature range	TC: Up to +1820 °C (+	3308 °F)			TC: Up to +1768 °C (+3214,4 °F)



Surface thermometers

Model	TST602	TM611
Design	Metric	Metric
Segment	FLEX	F L E X
Description	For basic monitoring applications	Accurate and fast temperature measurement for process control and safety functions
Commu- nication standards	-	4-20 mA, HART, FOUNDATION Fieldbus, PROFIBUS PA, IO-Link, PROFINET over Ethernet-APL
Туре	Cable probe	Cable probe or industrial thermometer
Approvals/ Certificates	-	ATEX/IECEx Ex ia, Ex nA Ex ec, Ex tc, Ex ta/tb, Ex db, CSA C/US IS, NI, XP, DIP
Measuring range	RTD: -20 to +200 °C (-4 to +392 °F)	RTD: -200 to + 400 °C (-328 to + 752 °F) TC: -40 to +400 °C (-40 to +752 °F)



Temperature measurement

Highlight: iTHERM SurfaceLine TM611 39

Highlight: iTHERM SurfaceLine TM611

Non-invasive thermometer



No process opening, no risk of leakage



Simplicity: installation, maintenance, product selection



Increased safety: for personnel, system, environment



Measuring accuracy & response time comparable to invasive measurements



Significant cost savings:

- Reduced development & project planning times
- Reduced expenses: installation, certification,inspections
- No expenses for: thermowells, nozzles, flanges, weld seam tests, pipe extensions

For a wide range of demanding industrial applications

High flow velocities / process pressures, highly viscous / corrosive media, abrasion, pigging, small pipe diameters Retrofitting, temporary / additional measurements, greenfield projects, energy monitoring

Measuring range

-200 ... +400 °C

-328 ... +752 °F





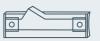
iTEMP temperature transmitters

- All common communication protocols
- Bluetooth[®] connectivity



Thermal coupling element

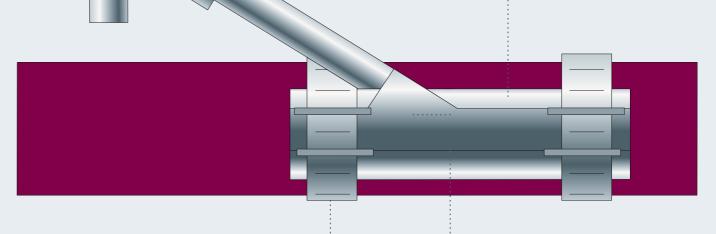
- Extra wide contact surface
- No air gap between coupling element and sensor
- Geometry adapted to the pipe diameter





Compensates for imperfections of the pipe





Stainless steel screw clamps

- Easy, convenient, safe installation
- No drilling, welding, additional tools



Measurement insert

- Precisely fitted into the thermal coupling element
- Standard RTD / TC sensor with low thermal mass



Multipoint thermometers/Temperature Engineered Solutions - TES 41 Temperature measurement

Multipoint thermometers

Pre-engineered multipoint temperature assemblies

Model	Flex TMS01		Flex TMS02		Linear TMS11	Linear TMS12	Slim TMS21		Bundle TMS31
Design	Metric/impe	erial	-		Metric/imp	erial			
		ğ	6)	
Segment				F	LEX				
Туре	Direct contact	Individual thermo- wells	Direct contact	Individual thermo- wells	Multiple, po	-	Annealed tube	Annealed tube with flexible part	Stainless steel flexible rope
Response time							••	• • •	
Layout/ bendability		••••		••••	-		••••		• • • • •
Diagnostic capabilities	-		Advanced		Basic	Advanced	-		
Individually replaceable sensors			V	/			-		
Max. num- ber of points	48 (linear or 3D) 80 (Profile- Sens)	48 (linear or 3D)	48 (linear or 3D) 80 (Profile- Sens)	48 (linear or 3D)	16 (linear)	12 (linear)	59 (linear)		20 (linear)
Max. pres- sure in bar (psi)	100 (1 450)		200 (2 900)		240 (3 481)		90 (1 305)		40 (580.1)
Measuring technology	RTD/TC						TC		RTD/TC

✓ Benefits at a glance

- Measurement and recording of a temperature profile for control of the process in the reactor or storage conditions in tanks and silos
- Shortest response time enabled by state-of-the-art sensor technology
- Easily configurable and globally available
- Coverage of all key applications in the oil & gas, chemical, food & beverage, petrochemical industries
- Increased safety thanks to a diagnostic chamber able to contain the process in the event of leakages through the primary seals

Temperature Engineered Solutions – TES

Fully customized temperature measurement solutions

Customized engineered temperature solutions – excellence in instrumentation, services and project support

Our solutions including tests, accessories and services are planned and executed specifically with the aim of satisfying challenging customer requirements. Engineering, selected materials and highest production standards quarantee instrument longetivity in all types of process media, pressure and temperature ranges.



Expertise from project start to finish

- Active support during turn-around planning
- Design studies
- Installation and supervision
- Field tests, complete in-house validation test packages
- Immediate on-site or remote service and consultation
- Maintenance, training
- Comprehensive documentation package

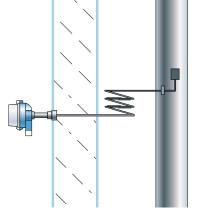


Customized SkinPoint thermometers – for surface temperature measurement



✓ Benefits at a glance

- Continuous heat exchange monitoring
- No affection of the stream's steadiness or invasion into the pipe
- Engineered for maximum reliability wide range of high-grade
- Compensation for thermal distortion with optimized expansion coils
- Quick & easy commissioning
- Compatibility with existing process connections



For support during configuration or to order a customized Temperature Engineered Solution, please contact your Endress+Hauser sales representative.

42 Temperature measurement Exclusive Endress+Hauser technology 43

Exclusive Endress+Hauser technology

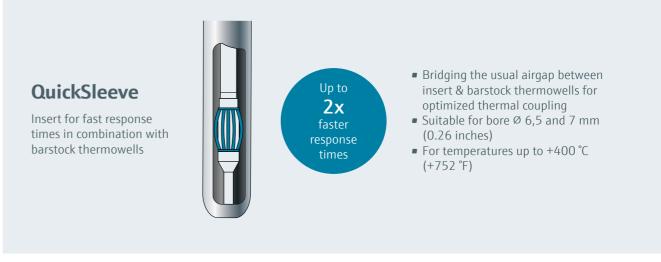
Trend-setting innovations, from individual components to products

iTHERM QuickNeck Divisible extension neck with tool-free quick release for easy & fast recalibration More than 50% cost + time savings Removal of insert without any tools Terminal head can remain closed, connection cables remain connected No risk of water ingress, mechanical damage or wiring errors recalibration











Sensor technologies

iTHERM QuickSens, ProfileSens, StrongSens

Quality assurance/Calibration services 45 Temperature measurement

Quality assurance

Extensive range of measurement and test equipment

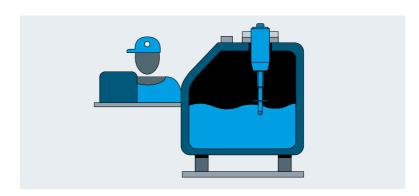
- Microscopy, UT, endoscopy and X-ray are used for optical testing of the quality of welded and soldered joints.
- Material and manufacturing quality is verified by means of dye penetration testing, ultrasonic testing, helium leak testing, pressure endurance testing, insulation and vibration testing, along with a range of material testing techniques that are also non-destructive.
- Determination of response times of the inserts with and without a thermowell in flowing water in an appropriate test facility in accordance with VDI/VDE 3522 or IEC EN 60751.
- Using high-precision x-ray equipment, the tiniest details can be detected in thermometers without having to open or destroy them.

Certificates

- NACE (MR0175): Suitability test of materials for acid gas surroundings by approval test NACE standard MR0175 listed in the EN 10204 - 3.1.
- **Penetrant testing:** according to the EN ISO 3452 as well as the ASME V and ASME VIII guidelines.
- X-ray test certificate: for thermowell welding seams in accordance with EN ISO 17636 or ASME
- Thermowell calculation: according to DIN 43772 or ASME PTC 19.3 using customer specific pressure, temperature and flow rate values.
- Helium leak test: tracer gas method according to EN ISO 20485 or ASTM E499/ASTM E498 - sealing tightness test.
- Pressure test: Thermowell internal and external pressure test according to PED (Pressure Equipment Directive) in Europe or CRN (Canadian Registration Number) in North- and Central America.
- Testimonials in accordance with paragraph **3.1 EN 10204** regarding material compositions (if necessary with smelt composition), surface roughness and ferrite content.



Calibration services







Calibration competence at a glance

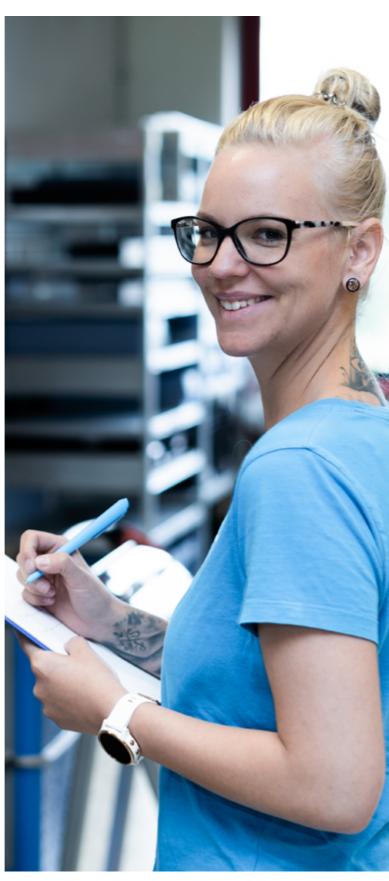
- Worldwide calibration facilities, some of them accredited to ISO/IEC 17025
- Calibration of thermometers to the lowest possible measurement uncertainty and traceable to national standards and the ITS90 international temperature scale

Certificates

- Detailed works calibration certificates oriented to ISO 17025
- Accredia-/DAkkS calibration certificates with measurement results according to ISO 17025, calibrating uncertainties according to GUM or DIN V ENV 13005 and identification curve approximations like Callendar van Dusen coefficients

Calibration methods

- Fixed point calibration at the water triple point cell (0.01 °C) and the ice point (0.0 °C/32 °F) with a measurement uncertainty of < 5 mK and at the nitrogen fixed point of 196 °C (384.8 °F).
- Comparison calibration of resistance thermometers and thermocouples with precision thermometers from -80 to $+300 \,^{\circ}\text{C}$ (-112 to +572 $^{\circ}\text{F}$) in very homogenous and stable calibration baths (measurement uncertainty 20 to 100 mK) and up to 1500 °C (2732 °F) in calibration furnaces with a measurement uncertainty as defined and approved by the accredition bodies.
- High precision resistance measurements (1 ppm accuracy) and thermo voltage measurements (sub-μV accuracy).
- Sensor-transmitter matching for additional reduction of the thermometer measurement uncertainty.



Netilion 47

Netilion – the multi-brand ecosystem

Netilion is a cloud-based IIoT ecosystem, designed for industrial processes. It connects the physical and digital worlds to send valuable information from the field straight to your phone, tablet or other devices. Netilion empowers you to improve efficiency and drive innovation.



Multi-brand ecosystem

You have equipment from various vendors in your installation. An IIoT solution should provide data from as many assets as possible, and Netilion can do that. This multi-brand ecosystem brings transparency into a plant regardless of device type or manufacturer.

Security and privacy

Your facility's information is valuable and needs protection. Netilion allows users to access data digitally because it meets internationally recognized standards of cloudplatform security. It's a safe harbor for your data.

Decentralized processes monitored efficiently

- Reduction of routine checkup tours through comprehensive visualization of essential process variables, e.g. flow quantities, limit values, levels, temperature, pressure or physicochemical quality parameters
- Low operating costs through fast reaction in case of failure

Legal compliance thanks to automation

- Continuous measurement of quantitative and qualitative parameters
- Generation of legally compliant documentation thanks to integrated reporting systems

Data access around the clock

- Complete data access independent of time and place
- Numerous options to analyze and visualize ratios, amounts, thresholds, time series and trends, as well as balances
- Everything at a glance thanks to the web-based visualization of networks with optimized depiction for highly diverse terminal devices

Data fusion and analysis

Algorithms for leakage detection, verification, forecasts, etc.

4. Data management and visualization

Monitoring of networks and decentralized infrastructures

3. Data collection and transmission

Flexible edge connectivity solutions

2. Data collection and control

Smart field devices and sensors (flow, analysis, pressure, level, temperature, etc.)

1. Physical world

Infrastructure (pipes, pumps, valves, etc.)

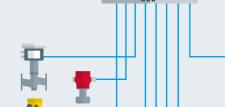


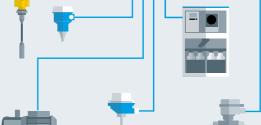




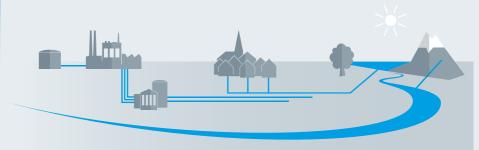














> Further information

- Calibration of thermometers CP00004R
- Temperature Engineered Solutions CP00003
- System products and data managers FA00016K



Have you found "your" device? We would be pleased to send you further detailed technical information.



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