Technical Information

Liquicap M
FMI51

Capacitive

Continuous level measurement for liquids

Application
The device is independent of the dielectric constant (DC) as of a liquid conductivity of 100 µS/cm and allows measurement of various liquids without the need for recalibration.
- Process connections: Flanges and threads
- Process pressure: Vacuum to +100 bar (+1450 psi)
- Measuring range: 0.1 to 4.0 m (0.3 to 13 ft)
- Temperature: −80 to +200 °C (−112 to +392 °F)
- International explosion protection certificates, overfill prevention WHG, SIL, hygienic certificates, marine approvals

Your benefits
- Use also in safety systems requiring functional safety to SIL2 in accordance with IEC 61508
- Reliable and universal application thanks to a wide range of certificates and approvals
- No calibration necessary (factory preconfiguration). No calibration necessary for media with a conductivity of 100 µS/cm and higher
- Material in contact with the process made of corrosion-resistant material, FDA-listed materials
- Menu-guided local configuration via plain text display (optional)
- Two-stage overvoltage protection
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About this document

**Document conventions**

<table>
<thead>
<tr>
<th>Safety symbols</th>
<th><strong>DANGER</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.</td>
<td></td>
</tr>
</tbody>
</table>

| **WARNING** |
| This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury. |

| **CAUTION** |
| This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury. |

| **NOTICE** |
| This symbol contains information on procedures and other facts which do not result in personal injury. |

**Electrical symbols**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>~</td>
<td>Alternating current</td>
</tr>
<tr>
<td>~</td>
<td>Direct current and alternating current</td>
</tr>
<tr>
<td></td>
<td>Direct current</td>
</tr>
<tr>
<td></td>
<td>Ground connection</td>
</tr>
</tbody>
</table>

A grounded terminal which, as far as the operator is concerned, is grounded via a grounding system.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>🌐</td>
<td>Protective earth (PE)</td>
</tr>
</tbody>
</table>

Ground terminals that must be connected to ground prior to establishing any other connections.

The ground terminals are located on the interior and exterior of the device:
- Interior ground terminal: protective earth is connected to the mains supply.
- Exterior ground terminal: device is connected to the plant grounding system.

<table>
<thead>
<tr>
<th>Tool symbols</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>✤</td>
<td>Philips head screwdriver</td>
</tr>
<tr>
<td>✤</td>
<td>Flat blade screwdriver</td>
</tr>
<tr>
<td>☯</td>
<td>Torx screwdriver</td>
</tr>
<tr>
<td>☯</td>
<td>Allen key</td>
</tr>
<tr>
<td>☯</td>
<td>Open-ended wrench</td>
</tr>
</tbody>
</table>

**Symbols for certain types of information and graphics**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>✔</td>
<td>Permitted</td>
</tr>
<tr>
<td>✔✔</td>
<td>Preferred</td>
</tr>
<tr>
<td>✗</td>
<td>Forbidden</td>
</tr>
<tr>
<td>📜</td>
<td>Tip</td>
</tr>
</tbody>
</table>

Indicates additional information
Liquicap M FMI51

Reference to documentation

Reference to page

Reference to graphic

Notice or individual step to be observed

1, 2, 3, ...
Series of steps

Result of a step

Help in the event of a problem

Visual inspection

Operation via operating tool

Write-protected parameter

1, 2, 3, ...
Item numbers

A, B, C, ...
Views

Hazardous area
Indicates the hazardous area

Safe area (non-hazardous area)
Indicates the non-hazardous area

Safety instructions
Observe the safety instructions contained in the associated Operating Instructions

Temperature resistance of the connection cables
 Specifies the minimum value of the temperature resistance of the connection cables
**Function and system design**

**Measuring principle**

The principle of capacitance level measurement is based on the change in capacitance of the capacitor due to the change in the level. The probe and container wall made of conductive material form an electric capacitor.

When the probe is in the air, a certain low initial capacitance is measured. When the container is filled, the capacitance increases the more the probe is covered. As of a conductivity of 100 µS/cm, the measurement is independent of the value for the dielectric constant (DC) of the liquid. As a result, fluctuations in the DC value do not affect the measured value display. Furthermore, the system also prevents the effect of medium buildup or condensate near the process connection for probes with an inactive length.

A ground tube is used as a counter electrode for containers made of nonconductive materials.

1. The probe in the air
2. The probe covered by the liquid
3. The probe fully covered by the liquid

**Function**

The selected electronic insert of the probe (e.g. FEI50H HART) converts the measured change in capacitance of the liquid to a signal that is proportional to the level.

**Phase-selective measurement**

The evaluation of the container capacitance works along the principle of phase-selective measurement. In this process, the amount of alternating current and the phase shift between the voltage and current is measured. With these two characteristic quantities, the capacitance idle current can be calculated by the medium capacitor and the real current by the medium resistance. Conductive buildup stuck to the probe rod acts like additional medium resistance and causes an error in measurement. As the size of the medium resistance can be determined with phase-selective measurement, the system compensates for the buildup on the probe.

**Interface**

A prior adjustment also ensures a certain and definite measured value even if the emulsion layer is of varying thickness. In this process, the average value of the emulsion film is always measured. The adjustment values for empty and full adjustment can be calculated with the FieldCare operating program from Endress+Hauser.
Measuring system

4 to 20 mA output with HART protocol (FEI50H)

The complete measuring system consists of:

- the capacitance Liquicap M FMI52 level probe
- the FEI50H electronic insert
- the transmitter power supply unit

DC voltage must be supplied to the electronic insert. The twin-core feeder is also used for HART protocol signal transmission.

Local operation:

- Standard
  - using keys and switches on the electronic insert
- Optional
  - using display and operating module
Remote operation:
- with HART
- with a personal computer, Commubox FXA195, and the operating program FieldCare

FieldCare is a graphic operating program and is used to support commissioning, data backup, signal analysis and documentation of the measuring point.

PFM output (FEI57C)
The complete measuring system consists of:
- the capacitance Liquicap M FMI51 level probe
- the FEI57C electronic insert
- a transmitter power supply unit

The twin-core feeder is also used for PFM signal transmission.
In combination with a power supply unit, the FEI57C will only run in a 1-channel-mode and without an automatic alignment correction.

For FEI57C a transmitter power supply unit is not available anymore (retrofit device). For new installations FMI51 with FEI50H is recommended.
Input

**Measured variable**
Continuous measurement of change in capacitance between the probe rod and container wall or ground tube, depending on the level of a liquid.

The probe covered -> high capacitance.
The probe not covered -> low capacitance.

**Measuring range**
- measuring frequency: 500 kHz
- span \( \Delta C \)
  - recommended: 25 to 4000 pF
  - possible: 2 to 4000 pF
- final capacitance \( C_E \):
  - max. 4000 pF
- adjustable initial capacitance \( C_A \):
  - \(< 6 \text{ m (20 ft)}\) 0 to 2000 pF
  - \(> 6 \text{ m (20 ft)}\) 0 to 4000 pF

**Measuring condition**

*Unit of measurement mm (in)*

L1 Measuring range
L3 Inactive length

Measuring range L1 possible from the tip of the probe to the process connection.
Particularly suited for small containers.
The 0 %, 100 % adjustment can be inverted.

When installing in a nozzle, use inactive length L3.
### Output

**Output signal**

<table>
<thead>
<tr>
<th>FEI50H (4 to 20 mA / HART version 5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.8 to 20.5 mA with HART protocol</td>
</tr>
<tr>
<td>FEI57C (PFM output)</td>
</tr>
<tr>
<td>The transmitter superimposes current pulses (PFM signal 60 to 2,800 Hz) with a pulse width of approximately 100 µs and a current strength of approximately 8 mA on the supply current.</td>
</tr>
</tbody>
</table>

**Signal on alarm**

<table>
<thead>
<tr>
<th>FEI50H (4 to 20 mA / HART version 5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fault diagnosis can be called up via:</td>
</tr>
<tr>
<td>• red LED on the local display</td>
</tr>
<tr>
<td>• error symbol on the local display</td>
</tr>
<tr>
<td>• plain text on the display</td>
</tr>
<tr>
<td>• current output 22 mA</td>
</tr>
<tr>
<td>• digital interface: HART status error message</td>
</tr>
<tr>
<td>FEI57C (PFM output)</td>
</tr>
<tr>
<td>Fault diagnosis can be called up via:</td>
</tr>
<tr>
<td>• red LED on the local display</td>
</tr>
<tr>
<td>• local display at switching units</td>
</tr>
</tbody>
</table>

**Linearization**

<table>
<thead>
<tr>
<th>FEI50H (4 to 20 mA / HART version 5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>The Liquicap M linearization function enables the conversion of the measured value into any desired length or volume units. Linearization tables for volume calculation of horizontal cylindrical tanks and spherical tanks are pre-programmed. Any other tables with up to 32 value pairs can be input manually or semi-automatically.</td>
</tr>
<tr>
<td>FEI57C (PFM output)</td>
</tr>
<tr>
<td>Linearization is performed in the transmitters.</td>
</tr>
</tbody>
</table>
Power supply

**Terminal assignment**  
**FEI50H (4 to 20 mA / HART version 5)**

The twin-core connecting cable is connected to the screw terminals with conductor cross-section 0.5 to 2.5 mm² (20 to 13 AWG) in the connection compartment at the electronic insert. If the superimposed communication signal (HART) is used, a shielded cable must be used with the shielding connected at the sensor and power supply. Protective circuits against reverse polarity, HF influences, and overvoltage peaks are integrated.

The shielding must be connected to the sensor and power supply. Protective circuits against reverse polarity, HF influences, and overvoltage peaks are integrated.

For more information see document “EMC test procedures” TI00241F.

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**FEI57C (PFM output)**

The twin-core, shielded connecting cable with a cable resistance of max. 25 Ω per core is connected to the screw terminals (conductor cross-section 0.5 to 2.5 mm (0.02 to 0.1 in)) in the connection compartment.

The shielding must be connected to the sensor and power supply. Protective circuits against reverse polarity, HF influences, and overvoltage peaks are integrated.

For more information see document “EMC test procedures” TI00241F.
Connector

For the version with a connector M12, the housing does not have to be opened for connecting the signal line.

PIN assignment for M12 connector

- Positive potential
- Not used
- Negative potential
- Ground

Supply voltage

All of the following voltages are terminal voltages directly at the device.

**FEI50H (4 to 20 mA / HART version 5)**

- 12.0 to 36.0 V<sub>DC</sub> - a device mounted in the non-hazardous area
- 12.0 to 30.0 V<sub>DC</sub> - a device mounted in the hazardous areas Ex ia
- 14.4 to 30.0 V<sub>DC</sub> - a device mounted in the hazardous areas Ex d

**FEI57C (PFM output)**

14.8 V<sub>DC</sub> from the associated supply unit

Both electronic inserts have integrated reverse polarity protection.

Power consumption

**FEI50H (4 to 20 mA / HART version 5)**

- minimum: 40 mW
- maximum: 800 mW

**FEI57C (PFM output)**

maximum: 250 mW

Current consumption

**FEI50H (4 to 20 mA / HART version 5)**

- current consumption: 3.8 to 22 mA
- HART multidrop operation: 4 mA
- residual ripple HART: 47 to 125 Hz U<sub>ripple</sub> = 200 mV with 500 Ω
- noise HART: 0.5 to 10 kHz U<sub>eff</sub> < 2.2 mV with 500 Ω
FEI57C (PFM output)

Cable entries
- Cable gland M20×1.5
- For Ex d only cable entry
- Two cable glands are included in the scope of delivery.
- Cable entry G½ or ½NPT

Performance characteristics

Reference operating conditions
- Room temperature: +20 °C (+68 °F) ±5 °C (±8 °F).
- Span: ΔC = 25 to 4 000 pF recommended, 2 to 4 000 pF possible.

Maximum measured error
- Non-repeatability (reproducibility) as per DIN 61298-2: maximum ±0.1 %
- Non-linearity for limit point setting (linearity) as per DIN 61298-2: maximum ±0.5 %

Influence of ambient temperature
- Electronic insert
  - < 0.06 %/10 K related to the full-scale value
- Separate housing
  - Change in capacitance of connecting cable 0.015 pF / m per K

Influence of process pressure
- In the case of fully insulated probes in conductive liquids:
  - < 10.0 % related to the full scale value

Switch-on behavior
- FEI50H (4 to 20 mA / HART version 5)
  - 14 s, stable measured value after the switch-on procedure, start-up in safe status 22 mA
- FEI57C (PFM output)
  - 1.5 s, stable measured value after the switch-on procedure, start-up in safe status 22 mA

1) Metric fine thread.
Measured value reaction time

![Graph showing reaction time to 63% and 100%]

\[ \tau \quad \text{Time constant} \]
\[ t_1 \quad \text{Dead time} \]

FEI50H (4 to 20 mA / HART version 5)

Operating mode: \( t_1 \leq 0.3 \text{ s} \)
SIL operating mode: \( t_1 \leq 0.5 \text{ s} \)

FEI57C (PFM output)

1. Observe time constant of switching unit.

\[ t_1 = 0.3 \text{ s} \]

Response time FEI50H (4 to 20 mA / HART version 5)

The response time affects the speed at which the display and the current output react to changes in the level.

The factory setting for time constant \( \tau = 1 \text{ s} \); 0 to 60 s can be set.

Accuracy of factory calibration

Empty calibration (0 %) and full calibration (100 %):
- probe length < 2 m (6.6 ft)
  \[ \leq 5 \text{ mm (0.2 in)} \]
- probe length > 2 m (6.6 ft)
  approximately \( \leq 2 \% \)

Reference conditions for the factory calibration:
- medium conductivity \( \geq 100 \mu \text{S/cm} \)
- minimum distance to tank wall = 250 mm (9.84 in)
In an installed state, recalibration is only necessary when:
- the 0 % or the 100 % values have to be adjusted specifically for the customer
- the liquid is not conductive
- the probe distance to the tank wall is < 250 mm (9.84 in)

**Resolution**

**FEI50H (4 to 20 mA / HART version 5)**

Analog in % (4 to 20 mA)
- 11 bit/ 2048 steps, 8 µA
- the resolution of the electronics can be directly converted to units of length of the probe e.g. rod probe length is 1000 mm, resolution equals 1000 mm/2048 = 0.48 mm

**FEI57C (PFM output)**

Zero frequency $f_0 = 60$ Hz
- sensitivity of the electronic insert = 0.685 Hz/pF
- entry in switching unit FMC671 under V3H5 and V3H6 or V7H5 and V7H6
Installation

**Rod probes**

The FMI 51 rod probe can be installed:
- in conductive tanks made from metal
- in nonconductive tanks made from plastic
- vertically from above or below

- The probe may not come into contact with the container wall! Do not install probes in the area of the filling curtain.
- When using in agitating tanks, make sure you install at a safe distance from the agitator.
- If multiple probes are mounted next to each other, a minimum distance of 500 mm (19.7 in) between the probes must be observed.
- Rod probes with a ground tube should be used in the event of severe lateral load.
- When mounting, ensure there is a good electrically conductive connection between the process connection and the tank. Use an electrically conductive sealing band for example.

If the process connection of the probe is insulated from the metal tank using a seal material, then the ground connection on the probe housing must be connected to the tank using a short line.

If the probe is installed in a plastic tank, then a probe with ground tube must be used. The probe housing must be grounded.

- A fully insulated rod probe may be neither shortened nor extended.
- Damaged insulation of the probe rod causes improper measurements.

The following application examples show the vertical installation for continuous level measurement.

3  A probe with the conductive tanks

4  A probe with ground tube for the nonconductive tanks
5. A probe with inactive length for the insulated tanks

6. A probe with ground tube and inactive length for mounting nozzles

7. A probe fully insulated with clad flange for aggressive media
The maximum cable length \( L_4 \) and rod length \( L_1 \) cannot exceed 10 m (33 ft).

The maximum cable length between the probe and separate housing is 6 m (20 ft). The required cable length must be indicated in the ordering process of a Liquicap M with separate housing.

If the cable connection has to be shortened or led through a wall, then it must be separated from the process connection.

**Extension heights: separate housing**

The cable has:

- a minimum bending radius of \( r \geq 100 \text{ mm} \) (3.94 in)
- diameter \( \phi \) 10.5 mm (0.14 in)
- outer jacket made of silicone, notch resistance
Values of parameters: 2)

**Polyester housing (F16)**
- B: 76 mm (2.99 in)
- H1: 172 mm (6.77 in)

**Polyester housing (F15)**
- B: 64 mm (2.52 in)
- H1: 166 mm (6.54 in)

**Aluminum housing (F17)**
- B: 65 mm (2.56 in)
- H1: 177 mm (6.97 in)

**D and H5 parameter value**
- Probes ø10 mm (0.39 in) rod:
  - D: 38 mm (1.5 in)
  - H5: 66 mm (2.6 in)
- Probes ø16 mm (0.63 in) rod, without fully insulated inactive length and threads G¾”, G1”, NPT¾”, NPT1”, Clamp 1”, Clamp 1½”, Universal ø44 mm (1.73 in), flange < DN50, ANSI 2”, 10K50:
  - D: 38 mm (1.5 in)
  - H5: 66 mm (2.6 in)
- Probes ø16 mm (0.63 in) rod, without fully insulated inactive length and threads: G1½”, NPT1½”, Clamp 2”, DIN 11851, flange ≥ DN50, ANSI 2”, 10K50:
  - D: 50 mm (1.97 in)
  - H5: 89 mm (3.5 in)
- Probes ø22 mm (0.87 in) rod, with fully insulated inactive length:
  - D: 38 mm (1.5 in)
  - H5: 89 mm (3.5 in)

**Wall bracket**
- The wall bracket is a part of the scope of delivery.
- To use the wall bracket as a drill template, the wall bracket must be first screwed to the separate housing.
- The distance between the holes is reduced by screwing it to the separate housing.

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2) See parameters on the drawings.
Environment

**Ambient temperature range**
- F16 housing: –40 to +70 °C (–40 to +158 °F)
- remaining housing: –50 to +70 °C (–58 to +158 °F)
- observe derating
- use a protective cover, when operating outdoors

**Storage and transport**
For storage and transportation, pack the device to protect it against impact. The original packing offers the best protection for this. The permitted storage temperature is –50 to +85 °C (–58 to +185 °F).

**Climate class**
DIN EN 60068-2-38/IEC 68-2-38: Z/AD check

**Vibration resistance**
DIN EN 60068-2-64/IEC 68-2-64: 20 to 2 000 Hz, 0.01 g²/Hz

**Shock resistance**
DIN EN 60068-2-27/IEC 68-2-27: 30 g acceleration

**Cleaning**
- **Housing:**
  Make sure that the housing surface and seals are resistant to cleaning agents.
- **Probe:**
  Depending on the application, buildup of contamination or soiling can form on the probe rod. A high level of material buildup can affect the measurement result.
  The regular cleaning of the probe rod is recommended if the medium tends to create a high level of buildup.
  Make sure that the insulation of the probe rod is not damaged if hosing down or during mechanical cleaning.

**Degree of protection**
- All protection degree regarding EN60529.
- NEMA4X protection degree regarding NEMA250.

**Polyester housing F16**
Protection degree:
- IP66
- IP67
- NEMA 4X

**Stainless steel housing F15**
Protection degree:
- IP66
- IP67
- NEMA 4X
### Aluminum housing F17
Protection degree:
- IP66
- IP67
- NEMA 4X

### Aluminum housing F13 with gas-tight process seal
Protection degree:
- IP66
- IP68
- NEMA 4X

### Stainless steel housing F27 with gas-tight process seal
Protection degree:
- IP66
- IP68
- NEMA 4X

### Aluminum housing T13 with gas-tight process seal and separate connection compartment (Ex d)
Protection degree:
- IP66
- IP68
- NEMA 4X

### Separate housing
Protection degree:
- IP66
- IP68
- NEMA 4X

### Electromagnetic compatibility (EMC)
Interference emission to EN 61326, Electrical Equipment Class B. Interference immunity to EN 61326, Annex A (Industrial) and NAMUR Recommendation NE 21 (EMC).

Failure current is in accordance with NAMUR NE43: FEI50H = 22 mA.

A standard commercial instrument cable can be used.

Information on connecting shielded cables is provided in Technical Information TI00241F "EMC test procedures".

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3) Only with M20 cable entry or G½ thread.
Process

**Process temperature range**
The following diagrams apply for:
- insulation
- PTFE
- PFA
- standard applications outside hazardous areas

The temperature is restricted to $T_a -40 \, ^\circ C (-40 \, ^\circ F)$ when the polyester housing F16 is used or if additional option B is selected: free from paint-wetting impairment substances, only FMI51.

**Probe with compact housing**

![Diagram of Process Temperature Range]

$T_a$  *Ambient temperature*

$T_p$  *Process temperature*
The permitted ambient temperature at the separate housing is the same as indicated for the compact housing.

**Influence of process temperature**

Error in case of fully insulated probes typically 0.13 %/K related to the full-scale value.

**Process pressure limits**

The process pressure limits depends on process connections.

*See also chapter "Process connections" →  28*

**Probe Ø10 mm (0.39 in) including insulation**

–1 to 25 bar (–14.5 to 362.5 psi)

**Probe Ø16 mm (0.63 in) including insulation**

- –1 to 100 bar (–14.5 to 1450 psi)
  - in regards to an inactive length, the maximum permitted process pressure is 63 bar (913.5 psi)
  - for CRN approval and inactive length: the maximum permitted process pressure is 32 bar (464 psi)

**Probe Ø22 mm (0.87 in) including insulation**

–1 to 50 bar (–14.5 to 725 psi)

Refer to the following standards for the pressure values permitted at higher temperatures:
With regard to its resistance and temperature property, the material 1.4435 is identical to 1.4404 (AISI 316L) which is grouped under 13E0 in EN 1092-1 Tab. 18. The chemical composition of the two materials can be identical.

- ASME B 16.5a - 1998 Tab. 2-2 F316
- ASME B 16.5a - 1998 Tab. 2.3.8 N10276
- JIS B 2220

The lowest value from the derating curves of the device and the selected flange applies.

### Pressure and temperature derating

See also chapter “Process connections” → 28

For process connections ½", ¾", 1", flanges <DN50, <ANSI 2", <JIS 10K (⌀ 10 mm (0.39 in) rod) and process connections ¾", 1", flanges <DN50, <ANSI 2", <JIS 10K (⌀ 16 mm (0.63 in) rod)

Rod insulation: PTFE, PFA

For process connections 1½", flanges ≥DN50, ≥ANSI 2", ≥JIS 10K (⌀ 16 mm (0.63 in) rod)

Rod insulation: PTFE, PFA

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$P_p$  Process pressure

$T_p$  Process temperature

$63$  Process pressure for probes with an inactive length
With a fully insulated inactive length (Ø 22 mm (0.87 in) rod)

Rod insulation: PTFE, PFA

$P_p$  Process pressure

$T_p$  Process temperature

**Conductivity**

- **A** The measuring accuracy is independent of the conductivity and dielectric constant value. The factory calibration is valid in this range.
- **B** The measuring accuracy depends on the dielectric constant value and the conductivity of the medium. Measurement not recommendable, select therefore a different measurement principle.
- **C** The measuring accuracy depends on the dielectric constant value.

Typical dielectric constant (DC) values:
- air: 1 µS/cm
- vacuum: 1 µS/cm
- general liquified gases: 1.2 to 1.7 µS/cm
- gasoline: 1.9 µS/cm
- diesel fuel: 2.1 µS/cm
- general oils: 2 to 4 µS/cm
- methyl ether: 5 µS/cm
- butanol: 11 µS/cm
- ammonia: 21 µS/cm
- latex: 24 µS/cm
- ethanol: 25 µS/cm
- caustic soda: 22 to 26 µS/cm
- acetone: 20 µS/cm
- glycerine: 37 µS/cm
- water: 81 µS/cm

Further information and dielectric constants (DC values) in the Download Area of the Endress+Hauser web site:
- Endress+Hauser DC manual (CP01076F)
- Endress+Hauser "DC Values App" on Android and iOS
Mechanical construction

<table>
<thead>
<tr>
<th>Design, dimensions</th>
<th>Housing</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyester housing F16</td>
<td></td>
</tr>
</tbody>
</table>

![Image of Polyester housing F16]

Unit of measurement mm (in)

<table>
<thead>
<tr>
<th>Stainless steel housing F15</th>
</tr>
</thead>
</table>

![Image of Stainless steel housing F15]

Unit of measurement mm (in)

<table>
<thead>
<tr>
<th>Stainless steel housing F17</th>
</tr>
</thead>
</table>

![Image of Stainless steel housing F17]

Unit of measurement mm (in)

<table>
<thead>
<tr>
<th>Aluminum housing F13</th>
</tr>
</thead>
</table>

With the gas-tight process seal.
**Schematic Diagram:**

**Liquicap M FMI51**

**Unit of measurement mm (in)**

**Stainless steel housing F27**

With the gas-tight process seal.

**Unit of measurement mm (in)**

**Aluminum housing T13**

With separate connection compartment and gas-tight process seal.

**Unit of measurement mm (in)**
The extension height of housing with adapter

List of abbreviations:
- G - order code
- H1 - height without display
- H2 - height with display

<table>
<thead>
<tr>
<th></th>
<th>A¹)</th>
<th>B²)</th>
<th>C³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>G</td>
<td>2</td>
<td>1</td>
<td>3</td>
</tr>
<tr>
<td>H1</td>
<td>143 mm (5.63 in)</td>
<td>141 mm (5.55 in)</td>
<td>150 mm (5.91 in)</td>
</tr>
<tr>
<td>H2</td>
<td>162 mm (6.38 in)</td>
<td>179 mm (7.05 in)</td>
<td>179 mm (7.05 in)</td>
</tr>
</tbody>
</table>

1) Polyester housing F16
2) Stainless steel housing F15
3) Stainless steel housing F17

<table>
<thead>
<tr>
<th></th>
<th>D¹)</th>
<th>E²)</th>
<th>F³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>G</td>
<td>4</td>
<td>6</td>
<td>5</td>
</tr>
<tr>
<td>H1</td>
<td>194 mm (7.64 in)</td>
<td>194 mm (7.64 in)</td>
<td>210 mm (8.27 in)</td>
</tr>
<tr>
<td>H2</td>
<td>223 mm (8.78 in)</td>
<td>223 mm (8.78 in)</td>
<td>223 mm (8.78 in)</td>
</tr>
</tbody>
</table>

1) Aluminum housing F13
2) Stainless steel housing F27
3) Aluminum housing T13
Process connections

Thread G - DIN EN ISO 228-1

Seal material: elastomer

List of abbreviations:
- $p_{\text{max}}$ - maximum pressure value
- $H3$ - cone heights
- $H4$ - thread heights

<table>
<thead>
<tr>
<th></th>
<th>$\phi$ 10 mm (0.39 in)</th>
<th>$\phi$ 16 mm (0.63 in)</th>
<th>$\phi$ 22 mm (0.87 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Version</strong></td>
<td>G½</td>
<td>G¾</td>
<td>G1</td>
</tr>
<tr>
<td><strong>Order code</strong></td>
<td>GCJ</td>
<td>GDJ</td>
<td>GEJ</td>
</tr>
<tr>
<td><strong>$p_{\text{max}}$</strong></td>
<td>25 bar (362.5 psi)</td>
<td>25 bar (362.5 psi)</td>
<td>25 bar (362.5 psi)</td>
</tr>
<tr>
<td><strong>H3</strong></td>
<td>38 mm (1.5 in)</td>
<td>38 mm (1.5 in)</td>
<td>38 mm (1.5 in)</td>
</tr>
<tr>
<td><strong>H4</strong></td>
<td>19 mm (0.75 in)</td>
<td>19 mm (0.75 in)</td>
<td>19 mm (0.75 in)</td>
</tr>
</tbody>
</table>

41 41 41 41 41 55 55
**Thread NPT - ANSI B 1.20.1**

![Diagram of thread NPT](image)

**List of abbreviations:**
- $p_{\text{max}}$ - maximum pressure value
- H3 - cone heights
- H4 - thread heights

<table>
<thead>
<tr>
<th>Version</th>
<th>Ø 10 mm (0.39 in)</th>
<th>Ø 16 mm (0.63 in)</th>
<th>Ø 22 mm (0.87 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>NPT½</td>
<td>NPT¼</td>
<td>NPT⅟</td>
</tr>
<tr>
<td>Order code</td>
<td>RCJ</td>
<td>RDJ</td>
<td>REJ</td>
</tr>
<tr>
<td>$p_{\text{max}}$</td>
<td>25 bar (362.5 psi)</td>
<td>25 bar (362.5 psi)</td>
<td>25 bar (362.5 psi)</td>
</tr>
<tr>
<td>H3</td>
<td>38 mm (1.5 in)</td>
<td>38 mm (1.5 in)</td>
<td>38 mm (1.5 in)</td>
</tr>
<tr>
<td>H4</td>
<td>19 mm (0.75 in)</td>
<td>19 mm (0.75 in)</td>
<td>19 mm (0.75 in)</td>
</tr>
<tr>
<td></td>
<td>41</td>
<td>41</td>
<td>41</td>
</tr>
</tbody>
</table>
**Threaded pipe joint - DIN11851**

List of abbreviations:
- $p_{\text{max}}$ - maximum pressure value
- $H3$ - cone heights

<table>
<thead>
<tr>
<th>$\varnothing$ 10 mm (0.39 in)</th>
<th>$\varnothing$ 16 mm (0.63 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Version</strong></td>
<td></td>
</tr>
<tr>
<td>DN50 PN40</td>
<td>DN50 PN40</td>
</tr>
<tr>
<td><strong>Order code</strong></td>
<td></td>
</tr>
<tr>
<td>MRJ</td>
<td>MRJ</td>
</tr>
<tr>
<td><strong>$p_{\text{max}}$</strong></td>
<td></td>
</tr>
<tr>
<td>25 bar (362.5 psi)</td>
<td>40 bar (580 psi)</td>
</tr>
<tr>
<td><strong>H3</strong></td>
<td></td>
</tr>
<tr>
<td>57 mm (2.24 in)</td>
<td>66 mm (2.6 in)</td>
</tr>
<tr>
<td><strong>Surface roughness</strong> ¹)</td>
<td></td>
</tr>
<tr>
<td>≤0.8 µm (31.5 µin)</td>
<td>≤0.8 µm (31.5 µin)</td>
</tr>
</tbody>
</table>

¹) Not in conjunction with inactive length
**List of abbreviations:**
- \( p_{\text{max}} \) - maximum pressure value
- H3 - cone heights

<table>
<thead>
<tr>
<th>Version</th>
<th>( \varnothing ) 10 mm (0.39 in)</th>
<th>( \varnothing ) 16 mm (0.63 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DN25 1 in</td>
<td>DN38 1.5 in</td>
<td>DN38 1.5 in</td>
</tr>
<tr>
<td>Order code</td>
<td>TCJ</td>
<td>TJJ</td>
</tr>
<tr>
<td>( p_{\text{max}} ) (^1)</td>
<td>25 bar (362.5 psi)</td>
<td>25 bar (362.5 psi)</td>
</tr>
<tr>
<td>H3</td>
<td>57 mm (2.24 in)</td>
<td>57 mm (2.24 in)</td>
</tr>
<tr>
<td>Surface roughness (^3)</td>
<td>( \leq 0.8 \mu \text{m} (31.5 \mu \text{in}) )</td>
<td>( \leq 0.8 \mu \text{m} (31.5 \mu \text{in}) )</td>
</tr>
</tbody>
</table>

1) In the event of CRN approval, the maximum permitted process pressure is 11 bar (159.5 psi).
2) Process connection: Tri-Clamp (47 mm (1.85 in)) with seal (2 mm (0.08 in)) and removable clamp (49 mm (1.93 in)).
3) Not in conjunction with inactive length
List of abbreviations:
- \( p_{\text{max}} \) - maximum pressure value
- H3 - cone heights

<table>
<thead>
<tr>
<th>Φ 16 mm (0.63 in)</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Version</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DN38 1.5 in</td>
<td></td>
<td>DN40-51 2 in</td>
</tr>
<tr>
<td><strong>Order code</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TJK</td>
<td></td>
<td>TDK</td>
</tr>
<tr>
<td><strong>( p_{\text{max}} )(^1)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>16 bar (232 psi)</td>
<td></td>
<td>16 bar (232 psi)</td>
</tr>
<tr>
<td><strong>H3</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>66 mm (2.6 in)</td>
<td></td>
<td>66 mm (2.6 in)</td>
</tr>
<tr>
<td><strong>Surface roughness(^2)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>( \leq 0.8 \mu m ) (31.5 µin)</td>
<td></td>
<td>( \leq 0.8 \mu m ) (31.5 µin)</td>
</tr>
</tbody>
</table>

1) In the event of CRN approval, the maximum permitted process pressure is 11 bar (159.5 psi).
2) Not in conjunction with inactive length
Flanges

The process pressure depends on the chosen flange.

EN1092-1
ANSI B 16.5
JIS B2220

Version and order code:
- EN / B##
- ANSI / A##
- JIS / K##

<table>
<thead>
<tr>
<th>Φ 10 mm (0.39 in)</th>
<th>Φ 16 mm (0.63 in)</th>
<th>Φ 22 mm (0.87 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>( P_{\text{max}} )</td>
<td>25 bar (362.5 psi)</td>
<td>100 bar (1450 psi)</td>
</tr>
<tr>
<td>H3</td>
<td>57 mm (2.24 in)</td>
<td>66 mm (2.6 in)</td>
</tr>
</tbody>
</table>

Dimensions with inactive length

|                        | 56 mm (2.2 in) | - |

Additional information

1) Depends on flange
2) Also clad (PTFE)
3) Only clad (PTFE)
Hygiene connections

Thread G¼ with flush-mounted seal

For weld-in adapter, see chapter "Accessories" → 46.

List of abbreviations:
- p<sub>max</sub> - maximum pressure value
- H3 - cone heights
- H4 - thread heights

<table>
<thead>
<tr>
<th>ø 10 mm (0.39 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Version</strong></td>
</tr>
<tr>
<td>G¼</td>
</tr>
<tr>
<td><strong>Order code</strong></td>
</tr>
<tr>
<td>GQJ</td>
</tr>
<tr>
<td><strong>p&lt;sub&gt;max&lt;/sub&gt;</strong></td>
</tr>
<tr>
<td>25 bar (362.5 psi)</td>
</tr>
<tr>
<td><strong>H3</strong></td>
</tr>
<tr>
<td>31 mm (1.22 in)</td>
</tr>
<tr>
<td><strong>H4</strong></td>
</tr>
<tr>
<td>26 mm (1.02 in)</td>
</tr>
</tbody>
</table>
Thread G1 with flush-mounted seal

For weld-in adapter see "Accessories" → 46.

List of abbreviations:
- $p_{\text{max}}$ - maximum pressure value
- H3 - cone heights
- H4 - thread heights

<table>
<thead>
<tr>
<th>$\varnothing$ 10 mm (0.39 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Version</strong></td>
</tr>
<tr>
<td>G1</td>
</tr>
<tr>
<td><strong>Order code</strong></td>
</tr>
<tr>
<td>GWJ</td>
</tr>
<tr>
<td><strong>$p_{\text{max}}$</strong></td>
</tr>
<tr>
<td>25 bar (362.5 psi)</td>
</tr>
<tr>
<td><strong>H3</strong></td>
</tr>
<tr>
<td>30 mm (1.18 in)</td>
</tr>
<tr>
<td><strong>H4</strong></td>
</tr>
<tr>
<td>27 mm (1.06 in)</td>
</tr>
</tbody>
</table>
Adapter 44 mm (1.73 in) with flush-mounted seal

Version
Universal adapter

<table>
<thead>
<tr>
<th>Ø 16 mm (0.63 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Order code</td>
</tr>
<tr>
<td>UPJ</td>
</tr>
<tr>
<td>$p_{\text{max}}$</td>
</tr>
<tr>
<td>16 bar (232 psi)</td>
</tr>
<tr>
<td>H3</td>
</tr>
<tr>
<td>57 mm (2.24 in)</td>
</tr>
</tbody>
</table>

1) Tightening torque 10 Nm (7.37 lbf ft)
Rod probes FMI51

Remember that:

- the active probe rod (L1) is always fully insulated
- the total length of the probe from the sealing surface equals: \( L = L1 + L3 \)
- the thickness of insulation for probe rod diameter:
  - 10 mm (0.39 in) = 1 mm (0.04 in)
  - 16 mm (0.63 in) = 2 mm (0.08 in)
  - 22 mm (0.87 in) = 2 mm (0.08 in)
- the insulation is welded at the tip of the probe and the measurement cannot be performed in this area:
  - probe rod diameter 10 mm (0.39 in), approximately 10 mm (0.39 in)
  - probe rod diameter 16 mm (0.63 in) and 22 mm (0.87 in), approximately 15 mm (0.59 in)
  - for conductive liquids > 100 \( \mu \)S/cm, the probe is adjusted at the factory to the probe length ordered 0 to 100 %.
  - for nonconductive liquids < 1 \( \mu \)S/cm the 0 % adjustment is performed at the factory and the 100 % adjustment has to be carried out on site
- the length tolerances \( L1, L3 \) equals:
  - < 1 m (3.3 ft) = 0 to –5 mm (0 to –0.2 in)
  - 1 to 3 m (3.3 to 9.8 ft) = 0 to –10 mm (0 to –0.39 in)
  - 3 to 6 m (9.8 to 20 ft) = 0 to –20 mm (0 to –0.79 in)

11 The probe with G thread

- The total length of the probe
- \( H4 \) Thread height. Important value for calculating the exact probe length for process connections with a thread
  \( \rightarrow \) 28

12 The probe with the conical thread NPT

- The total length of the probe
- \( H4 \) Thread height. Important value for calculating the exact probe length for process connections with a thread
  \( \rightarrow \) 28
### Rod probe, rod probe with ground tube

<table>
<thead>
<tr>
<th></th>
<th>A 1)</th>
<th>B 2)</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Diagram A" /></td>
<td><img src="image2.png" alt="Diagram B" /></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Parameter</th>
<th>A 1)</th>
<th>B 2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total length L</td>
<td>100 to 4,000 mm (3.94 to 157 in)</td>
<td>100 to 4,000 mm (3.94 to 157 in)</td>
</tr>
<tr>
<td>Active rod length L1</td>
<td>100 to 4,000 mm (3.94 to 157 in)</td>
<td>100 to 4,000 mm (3.94 to 157 in)</td>
</tr>
<tr>
<td>Inactive rod length L3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Rod diameter</td>
<td>10 mm (0.39 in)</td>
<td>16 mm (0.63 in)</td>
</tr>
<tr>
<td>Height of the cone at the end of the active rod length (L1)</td>
<td>10 mm (0.39 in)</td>
<td>13 mm (0.51 in)</td>
</tr>
<tr>
<td>Ground tube diameter</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ground tube diameter</td>
<td>-</td>
<td>22 mm (0.87 in)</td>
</tr>
<tr>
<td>Lateral load at 20 °C (68 °F) less than</td>
<td>15 Nm (11 lbf ft)</td>
<td>30 Nm (22.1 lbf ft)</td>
</tr>
<tr>
<td>For use in agitating tanks</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>For conductive liquids &gt; 100 µS/cm</td>
<td>✔</td>
<td>-</td>
</tr>
<tr>
<td>Nonconductive liquids &lt; 1 µS/cm</td>
<td>✔</td>
<td>-</td>
</tr>
<tr>
<td>For aggressive liquids</td>
<td>✔</td>
<td>-</td>
</tr>
<tr>
<td>For high-viscosity liquids</td>
<td>✔</td>
<td>-</td>
</tr>
<tr>
<td>For use in plastic tanks</td>
<td>✔</td>
<td>-</td>
</tr>
<tr>
<td>For use in mounting nozzles</td>
<td>✔</td>
<td>-</td>
</tr>
<tr>
<td>The probe can be used in the event of condensate on tank ceiling</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

1) Rod probe  
2) Rod probe with ground tube
## Rod probes with inactive length, ground tube and inactive length, fully insulated inactive length

<table>
<thead>
<tr>
<th></th>
<th>Rod probes with inactive length</th>
<th>Rod probe with ground tube and inactive length</th>
<th>Rod probe with fully insulated inactive length</th>
</tr>
</thead>
<tbody>
<tr>
<td>Length</td>
<td>200 to 6000 mm (7.87 to 236 in)</td>
<td>200 to 6000 mm (7.87 to 236 in)</td>
<td>300 to 4000 mm (11.8 to 157 in)</td>
</tr>
<tr>
<td>Active rod length L1</td>
<td>100 to 4000 mm (3.94 to 157 in)</td>
<td>100 to 4000 mm (3.94 to 157 in)</td>
<td>150 to 3000 mm (5.91 to 118 in)</td>
</tr>
<tr>
<td>Inactive rod length L3</td>
<td>100 to 2000 mm (3.94 to 78.7 in)</td>
<td>100 to 2000 mm (3.94 to 78.7 in)</td>
<td>150 to 1000 mm (5.91 to 39.4 in)</td>
</tr>
<tr>
<td>Rod diameter</td>
<td>10 mm (0.39 in)</td>
<td>16 mm (0.63 in)</td>
<td>10 mm (0.39 in)</td>
</tr>
<tr>
<td>Height of the cone at the end of the active rod length (L1)</td>
<td>10 mm (0.39 in)</td>
<td>13 mm (0.51 in)</td>
<td>10 mm (0.39 in)</td>
</tr>
<tr>
<td>Ground tube diameter</td>
<td>22 mm (0.87 in)</td>
<td>43 mm (1.69 in)</td>
<td>22 mm (0.87 in)</td>
</tr>
<tr>
<td>Lateral load at 20 °C (68 °F) less than</td>
<td>30 Nm (22.1 lbf ft)</td>
<td>60 Nm (44.2 lbf ft)</td>
<td>40 Nm (29.5 lbf ft)</td>
</tr>
</tbody>
</table>

### For use in agitating tanks

- For conductive liquids > 100 μS/cm: ✓ ✔
- For nonconductive liquids < 1 μS/cm: ✓ ✔
- For aggressive liquids: ✓ ✔
- For high-viscosity liquids: ✓ ✔
- For use in plastic tanks: ✓ ✔
- For use in mounting nozzles: ✓ ✔

### The probe can be used in the event of condensate on tank ceiling

- ✓ ✔ ✔ ✔
Rod probes FMI51 for hygiene applications

Remember that:
- the total length of probe from sealing surface equals: \( L = L_1 \)
- the thickness of insulation for probe rod diameter: 16 mm (0.63 in) = 2 mm (0.08 in)
- the length tolerances \( L_1 \) equals:
  - \(< 1 \text{ m} (3.3 \text{ ft}) = 0 \text{ to } –5 \text{ mm} (0 \text{ to } –0.2 \text{ in})\)
  - 1 to 3 m (3.3 to 9.8 ft) = 0 to –10 mm (0 to –0.39 in)
  - 3 to 6 m (9.8 to 20 ft) = 0 to –20 mm (0 to –0.79 in)

![Diagram of rod probe with clad Tri-Clamp](image)

A: 316L
B: PTFE
C: PFA

<table>
<thead>
<tr>
<th>Total length (L)</th>
<th>100 to 4000 mm (3.94 to 157 in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Active rod length (L1)</td>
<td>100 to 4000 mm (3.94 to 157 in)</td>
</tr>
<tr>
<td>Rod diameter</td>
<td>16 mm (0.63 in)</td>
</tr>
<tr>
<td>Lateral load at 20 °C (68 °F)</td>
<td>&lt; 30 Nm (22.1 lbf ft) for 10 mm (0.39 in)</td>
</tr>
</tbody>
</table>

- For use in agitating tanks
- For conductive liquids > 100 µS/cm
- For nonconductive liquids < 1 µS/cm
- For high-viscosity conductive liquids
- For aggressive liquids
- For high-viscosity liquids
- For use in plastic tanks
- For use in mounting nozzles
- For use in the event of condensate on tank ceiling
### Weight

- **Housing with process connection:**
  - F15, F16, F17, F13 approximately 4.00 kg (8.82 lb)
  - T13 approximately 4.50 kg (9.92 lb)
  - F27 approximately 5.50 kg (10.1 lb)

- **Flange weight**
  - Probe rod Ø 10 mm (0.39 in) = 1 mm (0.04 in) 0.5 kg/m (0.34 lb/ft)
  - Probe rod Ø 16 mm (0.63 in) 1.1 kg/m (0.74 lb/ft)
  - Probe rod Ø 22 mm (0.87 in) 0.8 kg/m (0.54 lb/ft)

### Measuring rod specifications

- **Capacitance values of the probe**
  The basic capacitance of the probe is approximately 18 pF.

- **Additional capacitance**
  Mount the probe at a minimum distance of 50 mm (1.97 in) from a conductive container wall:
  - approximately 1.3 pF/100 mm (3.94 in) in the air for a rod probe
  - Fully insulated probe rod in water:
    - approximately 38 pF/100 mm (3.94 in) for Ø 16 mm (0.63 in) rod
    - approximately 45 pF/100 mm (3.94 in) for Ø 10 mm (0.39 in) rod
    - approximately 50 pF/100 mm (3.94 in) for Ø 22 mm (0.87 in) rod
  - Rod probe with ground tube:
    - approximately 6.4 pF/100 mm (3.94 in) in air
    - approximately 38 pF/100 mm (3.94 in) in water for Ø 16 mm (0.63 in) probe rod
    - approximately 45 pF/100 mm (3.94 in) in water for Ø 10 mm (0.39 in) probe rod

- **Probe lengths for continuous measurement in conductive liquids**
  The maximum length of the rod probe ≤ 4 m (13 ft) for capacitive range 0 to 2000 pF.

### Materials

- **Material specifications as per AISI and DIN-EN.**

- **In contact with the process**
  - probe rod, ground tube, inactive length, tensioning weight for rope probe: 316L (1.4435)
  - probe rod insulation:
    - if PFA selected: PFA (FDA 21 CFR 177.1550)
    - if PTFE selected: PTFE and PFA (FDA 21 CFR 177.1550)
  - process connection: 316L (1.4435 or 1.4404)
  - flat seal for process connection G¾ or G1: elastomer fiber, asbestos-free
  - sealing ring for process connection G¾, G1, G1½: elastomer fiber, asbestos-free, resistant to lubricants, solvents, steam, weak acids, and alkalis to 300 °C (572 °F) and to 100 bar (1450 psi)

- **Not in contact with the process**
  - ground terminals on housing (exterior): 304 (1.4301)
  - the nameplate on housing (exterior): 304 (1.4301)
  - cable glands:
    - housing F13, F15, F16, F17, F27: polyamide (PA) with C, D, E, F, H, M, J, P, S, 1, 4, 5, approval: nickel-plated brass
    - housing T13: nickel-plated brass
    - polyester housing F16: PBT-FR with a cover made of PBT-FR or with sight glass made of PA12
    - cover seal: EPDM
    - adhesive nameplate: polyester foil (PET)
    - pressure compensation filter: PBT-GF20
- stainless steel housing F15: 316L (1.4404)
  - cover seal: silicone
  - cover clamp: 304 (1.4301)
  - pressure compensation filter: PBT-GF20, PA
- aluminum housing F17/F13/T13: EN-AC-AlSi10Mg, plastic-coated
  - cover seal: EPDM
  - cover clamp: nickel-plated brass
  - pressure compensation filter: silicone (not T13)
- stainless steel housing F27: 316L (1.4435)
  - cover seal: FVMQ, optional: EPDM seal available as a spare part
  - cover clamp: 316L (1.4435)

Operability

Operating concept

This device can operate with:
- the operating elements at the FEI50H or FEI57C electronic insert
- the display and operating module
- the HART protocol with Commubox FXA195 and FieldCare operating program
- the HART handheld terminal

Local operation

Electronic inserts

FEI50H (4 to 20 mA / HART version 5)

Mode switch positions:
1: Operation
2: Empty adjustment
3: Full adjustment
4: Measuring modes - buildup
5: Measuring range
6: Self-test
7: Reset
8: Upload sensor EEPROM
**Elements description**

- **Two-position DIP switch 'Build up'** (1):
  - YES: setting is recommended for media that cause heavy buildup, e.g. honey
  - NO: setting is recommended for media that do not cause buildup, e.g. water

- **Green LED - operational status** (2):
  - indicates that the device is ready for operation when flashes every 5 s

- **Red LED - fault** (3):
  - flashes 5x a second - Alarm.
  - flashes 1x a second - Warning

The PFM output signalized an error current signal and sets the output of the connected switching unit to 3.6 mA or 22 mA. The switching unit outputs an alarm itself.

- **Two-position DIP switch 'Probe length'** (4):
  - probe length > 6 m (20 ft)
  - probe length ≤ 6 m (20 ft)

**Local display**

The optional display can be used to configure via 3 keys directly at the device. All device functions can be set via menu operation. The menu consists of function groups and functions. Application parameters can be read or set in the functions.

The menu guidance with integrated help texts ensures quick and safe commissioning. For accessing the display, the cover of the electronics compartment can also be opened in hazardous areas (Ex ia).

**Remote operation**

**FieldCare Device Setup - the operating program**

FieldCare is a graphic operating program for Endress+Hauser measuring devices based on the time-of-flight principle. It is used to support commissioning, data backup, signal analysis and documentation of the devices.

The following operating systems are supported:

- Windows 7 Professional SP1 (x32+x64)
- Windows 7 Ultimate SP1 (x32+x64)
- Windows 7 Enterprise SP1 (x32+x64)
- Windows Server 2008 R2 SP2
- Windows 8.1
- Windows 8.1 Professional
- Windows 8.1 Enterprise
- Windows 10 Professional
- Windows 10 Enterprise
FieldCare supports the following functions:
- configuration of transmitters in online operation
- tank linearization
- loading and saving device data (upload or download)
- documentation of the measuring point

Further information on FieldCare is provided on the CD-ROM which is supplied with the device.

**FieldCare**

**Function scope**
FDT-based plant asset management tool from Endress+Hauser. It can configure all smart field devices in a system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.

For additional information about FieldCare, see Operating Instructions BA00027S and BA00059S

Connection options: HART via Commubox FXA195 and the USB port of a computer

**Source for device description files**
- [www.endress.com](http://www.endress.com) → Downloads
- CD–ROM (contact Endress+Hauser)
- DVD (contact Endress+Hauser)

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**Certificates and approvals**

| CE mark | The measuring system meets the legal requirements of the applicable EC guidelines. These are listed in the corresponding EC Declaration of Conformity together with the standards applied. Endress+Hauser confirms successful testing of the device by affixing to it the CE mark. |
| RoHS | The measuring system complies with the substance restrictions of the Restriction on Hazardous Substances Directive 2011/65/EU (RoHS 2). |
| RCM-Tick marking | The supplied product or measuring system meets the ACMA (Australian Communications and Media Authority) requirements for network integrity, interoperability, performance characteristics as well as health and safety regulations. Here, especially the regulatory arrangements for electromagnetic compatibility are met. The products are labelled with the RCM-Tick marking on the name plate. |
| Ex approval | ATEX
- IECEx
- CSA
- FM
- NEPSI
- INMETRO
- EAC

See "Ordering information" → 46. |
| Hygienic compatibility | Information regarding device versions that meet the requirements of 3A Sanitary Standard No. 74 and/or are certified by the EHEDG:
- SD02503F

Suitable fittings and seals must be used to ensure hygiene-compliant design according to 3A and EHEDG specifications.

Comply with the maximum permitted temperature of the process seal.

The gap-free connections can be cleaned of all residue using the typical cleaning methods within this industry (CIP and SIP). |
### EAC conformity

The measuring system meets the legal requirements of the applicable EAC guidelines. These are listed in the corresponding EAC Declaration of Conformity together with the standards applied. Endress+Hauser confirms successful testing of the device by affixing to it the EAC mark.

### Other standards and guidelines

<table>
<thead>
<tr>
<th>Standard</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN 60529</td>
<td>Degrees of protection by housing (IP code)</td>
</tr>
<tr>
<td>EN 61010</td>
<td>Protection measures for electrical equipment for measurement, control, regulation and laboratory procedures</td>
</tr>
<tr>
<td>EN 61326</td>
<td>Interference emission (Class B equipment), interference immunity (Annex A - Industrial)</td>
</tr>
<tr>
<td>NAMUR</td>
<td>Association for Standards for Control and Regulation in the Chemical Industry</td>
</tr>
<tr>
<td>IEC 61508</td>
<td>Functional safety</td>
</tr>
</tbody>
</table>

### CRN approval

Versions with a CRN approval (Canadian Registration Number) are listed in the corresponding registration documents. CRN-approved devices are labeled with registration number CRN 0F1988.7C on the nameplate. You can find further details on the maximum pressure values in the 'Download Area' of the Endress+Hauser website: www.endress.com.

### Additional approvals

The wetted device components are listed in:

- 'Mechanical construction' → 25
- 'Ordering information' → 46

To find a list of all certificates go into the chapter 'Certificates' → 47.

**TSE Certificate of Suitability (FM151)**

The following applies to wetted device components:

- they do not contain any materials derived from animals
- no additives or operating materials derived from animals are used in production or processing

**AD2000**

The wetted material (316L) corresponds to AD2000 – W0/W2.

### Pressure Equipment Directive 2014/68/EU

Pressure equipment with allowable pressure ≤200 bar (2,900 psi)

Pressure instruments with a flange and threaded boss that do not have a pressurized housing do not fall within the scope of the Pressure Equipment Directive, irrespective of the maximum allowable pressure.

**Reasons:**

According to Article 2, point 5 of EU Directive 2014/68/EU, pressure accessories are defined as 'devices with an operational function and having pressure-bearing housings'. If a pressure instrument does not have a pressure-bearing housing (no identifiable pressure chamber of its own), there is no pressure accessory present within the meaning of the Directive.
Ordering information

Detailed ordering information is available from the following sources:

- In the Product Configurator on the Endress+Hauser website: www.endress.com -> click Corporate -> Select your country -> Click Products -> Select the product using the filter and search mask -> Open product page -> The Configuration button to the right of the product picture opens the Product Configurator.
- From your Endress+Hauser Sales Center: www.addresses.endress.com.

Product Configurator - the tool for individual product configuration
- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

<table>
<thead>
<tr>
<th>Protective cover</th>
<th>Protective cover for F13, F17 and F27 housing</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>order number: 71040497</td>
</tr>
<tr>
<td>Protective cover for F16 housing</td>
<td>order number: 71127760</td>
</tr>
</tbody>
</table>

Commubox FXA195 HART
- For intrinsically safe HART communication with FieldCare via the RS232C interface or USB.

Surge arresters

- HAW562
  - For supply lines: BA00302K.
  - For signal lines: BA00303K.

- HAW569
  - For signal lines in field housing: BA00304K.
  - For signal or supply lines in field housing: BA00305K.

Weld-in adapter
- All available weld-in adapters are described in the document TI00426F.
- The documentation is available in the Download section on Endress+Hauser web site: www.endress.com
Liquicap M FMI51

Documentation

Technical Information

Fieldgate FXA320, FXA520
T100025S

Operating Instructions

Liquicap M FMI51 HART
BA01978F
Liquicap M FMI51 PFM
BA01989F

Certificates

ATEX safety instructions
Liquicap M FMI51
- II 1/2 G Ex ia IIC T3...T6 Ga/Gb
- II 1/2 G Ex ia IIB T3...T6 Ga/Gb
- II 1/2 D Ex ia IIIC T90 °C Da/Db
XA00327F
- II 1/2 Ex ia/db IIC T6...T3 Ga/Gb
- II 1/2 Ex ia/db eb IIC T6...T3 Ga/Gb
- II 1/2 D Ex ia /tb IIIC T90 °C Da/Db
XA00328F
- Ga/Gb Ex ia IIC T3...T6
  Zone 20/21 Ex iaD 20/Ex tD A21 IP65 T 90 °C
  IECEx BVS 08.0027X
XA00423F
- II 3 G Ex nA IIC T6 Gc
- II 3 G Ex nA nC IIC T5 Gc
- II 3C D Ex tc IIIC T100 °C Dc
XA00346F

INMETRO safety instructions
Liquicap M FMI51
- Ex d [ia Ga] IIB T3...T6 Ga/Gb
- Ex d [ia Ga] IIC T3...T6 Ga/Gb
- Ex de [ia Ga] IIC T3...T6 Ga/Gb
XA01171F
- Ex ia IIC T* Ga/Gb
- Ex ia IIB T* Ga/Gb
- Ex ia IIIC T90 °C Da/Db IP66
XA01172F

NEPSI safety instructions
Liquicap M FMI51
- Ex ia IIC/IIB T3...T6 Ga/Gb
XA00417F
- Liquicap M FMI51
  - Ex ia IIC/IIB T3/T4/T6 Ga/Gb
  XA00418F
- Liquicap M FMI51
  - Ex nA IIC T3...T6 Gc
  - Ex nA nC IIC T3...T6 Gc
  XA00430F

Overfill protection DIBt (WHG)
Liquicap M FMI51
ZE00265F

Functional safety (SIL2)
Liquicap M FMI51
SD00198F
Control Drawings (CSA and FM)
- Liquicap M FMI51
  FM IS
  ZD00220F
- Liquicap M FMI51
  CSA IS
  ZD00221F
- Liquicap M FMI51
  CSA XP
  ZD00233F