Safety Instructions

Modular RTD assemblies for hygienic applications iTHERM TM411, TM412

OEx ia IIC T6...T1 Ga X Ga/Gb Ex ia IIC T6...T1 Ga X Ex ia IIIC T85°C...T450°C Da X Ex ia IIIC T85°C...T450°C Da/Db X







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Associated documentation

This document is an integral part of the following Operating Instructions:

- Operating Instructions: BA02023T
- Technical Information:
 - TM411: TI01038T
 - TM412: TI01057T

All documentation is available in:

- W@M Device Viewer: Enter the serial number from the nameplate in the (www.endress.com/deviceviewer): all data relating to the device and an overview of the Technical Documentation supplied with the device are displayed.
- Endress+Hauser Operations App: Enter the serial number on the nameplate or scan the 2-D matrix code (QR code) on the nameplate with the Endress+Hauser Operations App: all the information about the device and the technical documentation pertaining to the device is displayed.
- In the Download Area of the Endress+Hauser web site: www.endress.com → Download.

Supplementary documentation

Explosion-protection brochure: CP00021Z/11

The Explosion-protection brochure is available: In the download area of the Endress+Hauser website: www.endress.com \rightarrow Download \rightarrow Advanced \rightarrow Documentation code: CP00021Z

EAC certificate of conformity

The RTD/TC inserts and cable thermometers meet the fundamental health and safety requirements for the design and construction of devices and protective systems intended for use in potentially explosive atmospheres in accordance with TR CU 012/2011. Certification body: HAHIO "IĮCBЭ" Certificate number: EAЭC RU C-DE.AA87.B.00595/20 Affixing the certificate number certifies conformity with the following standards:

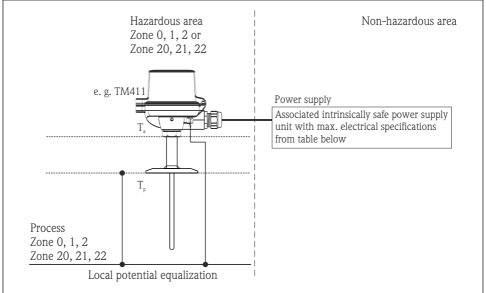
- GOST 31610.0-2014 (IEC 60079-0)
- GOST 31610.11-2014 (IEC 60079-11)
- GOST 31610.26-2012 (IEC 60079-26)

Manufacturer address

Endress+Hauser Wetzer GmbH + Co. KG Obere Wank 1,

D-87484 Nesselwang or www.endress.com

Safety instructions



A0047136

Safety Instructions: General

- Comply with the installation and safety instructions in the Operating Instructions.
- Install the device according to the manufacturer's instructions and any other valid standards and regulations (GOST 30852.13, IEC 60079-14).
- The housing of the thermometer must be connected to the local potential equalization or installed in a grounded metallic piping or tank respectively.
- It cannot be taken for granted that when using compression fittings (e.g. TK40) with non metallic olives that there is a secure grounding when installing in a metal system. This means that an additional safe connection to the local potential equalization needs to be used.
- For using of a plug-in connector (e.g. PA-connector by Weidmüller) is to be observed that the requirements for the respective category and the operating temperature are followed.

Safety instructions: Installation in equipment of Group III

- Sensors for thermometers without thermowell are to be mechanically protected by thermowell suitable for Group III in compliance with GOST 31610.11 (IEC 60079-11) and GOST 31610.0 (IEC 60079-0) and its ultimate application.
- Seal the cable entries tight with certified cable glands (min. IP6X)
 IP6X according to IEC 60529.
- For operating the thermometer at an ambient temperature under −20 °C, appropriate cables, cable entries and sealing facilities permitted for this application must be used.
- For ambient temperatures higher than +70 °C, use suitable heat-resisting cables or wires, cable entries and sealing facilities for Ta +5K above surrounding.
- For using of a plug-in connector (e.g. PA-connector by Weidmüller) is to be observed that the requirements for the respective category and the operating temperature are followed.
- The thermometer must be installed and maintained so, that even in the event of rare incidents, an ignition source due to impact or friction between the housing and iron/steel is excluded.

▲ WARNING

Explosive atmosphere

► In an explosive atmosphere, do not open the device when voltage is supplied (ensure that at least IP6X is maintained during operation).

Safety instructions: Intrinsic safety

- Comply with the installation and safety instructions in the Operating Instructions.
- Install the device according to the manufacturer's instructions and any other valid standards and regulations (GOST 30852.13, IEC 60079-14).
- Observe the safety instructions for the used transmitters.
- The display, type TID10, may only be installed in Zone 1 (EPL Gb) or Zone 2 (EPL Gc).
- The type of protection changes as follows when the devices are connected to certified intrinsically safe circuits of Category ib: Ex ib IIC.
- When connecting to an intrinsically safe ib circuit, do not operate the sensor at Zone 0 without any thermowell according to GOST 31610.26 (IEC 60079-26).
- When connecting dual sensors make sure that the potential equalizations are at the same local potential equalization.
- Inserts with 3 mm diameter or grounded inserts, e.g. type TS111 must be connected to the local potential equalization.
- For inserts with 3 mm diameter or grounded inserts, e.g. type TS111 an intrinsically safe supply with galvanic isolation must be used.

Safety instructions: Zone 0

- Only operate devices in potentially explosive vapour/air mixtures under atmospheric conditions:
 - -20 °C ≤ Ta ≤ +60 °C
 - $-0.8 \text{ bar} \le p \le 1.1 \text{ bar}$
- If no potentially explosive mixtures are present, or if additional protective measures have been taken, according to EN 1127-1, the transmitters may be operated under other atmospheric conditions in accordance with the manufacturer's specifications.
- Associated apparatus with galvanic isolation between the intrinsically safe and non-intrinsically safe circuits are preferred.

Safety instructions: Special conditions The thermometer must be installed so, that even in the event of rare incidents, an ignition source due to impact or friction between the housing and iron/steel is excluded.

Safety instructions: Partition wall Install the thermometer in a partition wall which is in compliance with ${\tt GOST~31610.26}$ (IEC 60079-26) in reference to its ultimate application.

Temperature tables

Associated intrinsically safe power supply unit with maximum electrical specifications below the characteristic values of the assembled transmitter:

Transmitter	Ui	Ii	Pi	Ci	Li
TMT181		100 mA	760 mW	0	0
TMT182	30 V	100 IIIA	750 mW		
TMT82		130 mA	800 mW		
TMT84, TMT85	17.5 V	500 mA	5.5 W	5 nF	-
without	30 V	140 mA	1000 mW	1 nF	1 mH

Type of protection	Туре	
0Ex ia IIC T6T1 Ga X	- iTHERM TM411, TM412	
Ga/Gb Ex ia IIC T6T1 Ga X		
Ex ia IIIC T85°CT450°C Da X	IITERW IWI411, IWI412	
Ex ia IIIC T85°CT450°C Da/Db X		

The dependency of the ambient and process temperatures upon the temperature class for assembly with transmitters:

Туре	Assembled Transmitter	Temperature class	Ambient temperature range housing	Maximum surface temperature housing
	TMT181	T6	-40 °C ≤ Ta ≤ +55 °C	T85 ℃
	TMT182	T5	-40 °C ≤ Ta ≤ +70 °C	T100 ℃
	TMT84/TMT85	T4	-40 °C ≤ Ta ≤ +85 °C	T135 ℃
iTHERM		Т6	-40 °C ≤ Ta ≤ +58 °C	T85 ℃
TM411,	TMT82	T5	-40 °C ≤ Ta ≤ +75 °C	T100 ℃
TM412		T4	-40 °C ≤ Ta ≤ +85 °C	T135 ℃
	TMT8x with display	Т6	-40 °C ≤ Ta ≤ +55 °C	T85 ℃
		T5	-40 °C ≤ Ta ≤ +70 °C	T100 ℃
		T4	-40 °C ≤ Ta ≤ +85 °C	T135 ℃

Туре	Assembled Transmitter	Insert diameter	Process temperature range	Temperature class/ maximum surface temperature sensor
			-50 °C ≤ Tp ≤ +66 °C	T6/T85 ℃
			-50 °C ≤ Tp ≤ +81 °C	T5/T100 ℃
		3 mm, 3 mm dual	-50 °C ≤ Tp ≤ +116 °C	T4/T135 ℃
	TMT18x	or 6 mm dual	-50 °C ≤ Tp ≤ +181 °C	T3/T200 ℃
			-50 °C ≤ Tp ≤ +276 °C	T2/T300 °C
iTHERM TM411			-50 °C ≤ Tp ≤ +426 °C	T1/T450 ℃
TM411 TM412	TMT8x	6 mm	-50 °C ≤ Tp ≤ +73 °C	T6/T85 ℃
			-50 °C ≤ Tp ≤ +88 °C	T5/T100 °C
			-50 °C ≤ Tp ≤ +123 °C	T4/T135 ℃
			-50 °C ≤ Tp ≤ +188 °C	T3/T200 °C
			-50 °C ≤ Tp ≤ +283 °C	T2/T300 °C
			-50 °C ≤ Tp ≤ +433 °C	T1/T450 ℃

The dependency of the ambient and process temperatures upon the temperature class for assembly without transmitter (terminal block):

Insert diameter	Temperature	Tp (process) - maximum allowed process temperature (sensor)					
	class/Maximum surface temperature	Pi ≤ 50 mW	Pi ≤ 100 mW	Pi ≤ 200 mW	Pi ≤ 500 mW	Pi ≤ 650 mW	
	T1/T450 ℃	426 ℃	415 ℃	396 ℃	343 ℃	333 ℃	
	T2/T300°C	276℃	265 ℃	246 ℃	193 ℃	183 °C	
3 mm, 3 mm dual	T3/T200 °C	181℃	170℃	151℃	98℃	88 °C	
or 6 mm dual	T4/T135 ℃	116℃	105 ℃	86 °C	33 ℃	23 ℃	
	T5/T100 ℃	81 ℃	70℃	51℃	−2 °C	−12 °C	
	T6/T85 ℃	66 ℃	55 ℃	36℃	−17 °C	−27 °C	
	T1/T450 ℃	433 ℃	428 ℃	420 °C	398℃	388 ℃	
	T2/T300 ℃	283 ℃	278℃	270 ℃	248℃	238°C	
6 mm	T3/T200 °C	188℃	183 ℃	175 ℃	153 ℃	143 °C	
6 mm	T4/T135 ℃	123 ℃	118℃	110 °C	88 ℃	78 ℃	
	T5/T100 ℃	88 ℃	83 ℃	75 ℃	53 ℃	43 ℃	
	T6/T85 ℃	73 ℃	68℃	60 ℃	38℃	28℃	

Insert diameter	Temperature class/Maximum	Tp (process) - maximum allowed process temperature (sensor)			Ta (ambient) - ambient temperature (housing)
	surface temperature	Pi ≤ 750 mW	Pi ≤ 800 mW	Pi ≤ 1000 mW	
	T1/T450 ℃	320 °C	312 ℃	280 ℃	
	T2/T300 °C	170°C	162 ℃	130 ℃	-40 °C ≤ Ta ≤ +130 °C
3 mm, 3 mm dual	T3/T200 °C	75 ℃	62 ℃	30 ℃	
or 6 mm dual	T4/T135 ℃	10 ℃	2 °C	-30 °C	-40 °C ≤ Ta ≤ +116 °C
	T5/T100 ℃	−25 °C	-33 ℃	-	-40 °C ≤ Ta ≤ +81 °C
	T6/T85 °C	-40 °C	-	-	-40 °C ≤ Ta ≤ +66 °C
	T1/T450 ℃	381 °C	377 ℃	361℃	
6 mm	T2/T300 °C	231 ℃	227 °C	211℃	-40 °C ≤ Ta ≤ +130 °C
	T3/T200 ℃	136 ℃	127 ℃	111℃	
	T4/T135 ℃	71 °C	67 °C	51℃	-40 °C ≤ Ta ≤ +123 °C
	T5/T100 ℃	36 ℃	32 ℃	16 °C	-40 °C ≤ Ta ≤ +88 °C
	T6/T85 °C	21 °C	17 ℃	1°C	-40 °C ≤ Ta ≤ +73 °C

Determination of process temperature for $Pi \le 50 \text{ mW}$:

Insert diameter	Thermal resistance (Rth) for Pi ≤ 50 mW	Formula for calculating process temperature (Tp)
3 mm, 3 mm dual or 6 mm dual	274K/W	$Tp < T_{class}^{1)}$ -Tol. $^{2)}$ Tol (Rth x $P_0^{3)}$
6 mm	144K/W	

- 1)
- Inserting of temperature class, e.g. 85 °C (K) for T6
 Inserting of Tolerances to IEC60079-0 chapter 26.5.1.3: 5 K for T6, T5, T4 and T3 10 K for T2 and T1 2)
- 3) PO of intrinsic safe temperature input (e.g. measurement circuit TMT182, PO = 6.6 mW)

Calculation example for T6 and 6 mm insert: Tp < T_{class} - Tol. - (Rth x P_0)

Tp < 85 °C(K) - 5K - (144K/W x 6.6 mW)

Tp < 79.04 °C





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