

# Operating Instructions

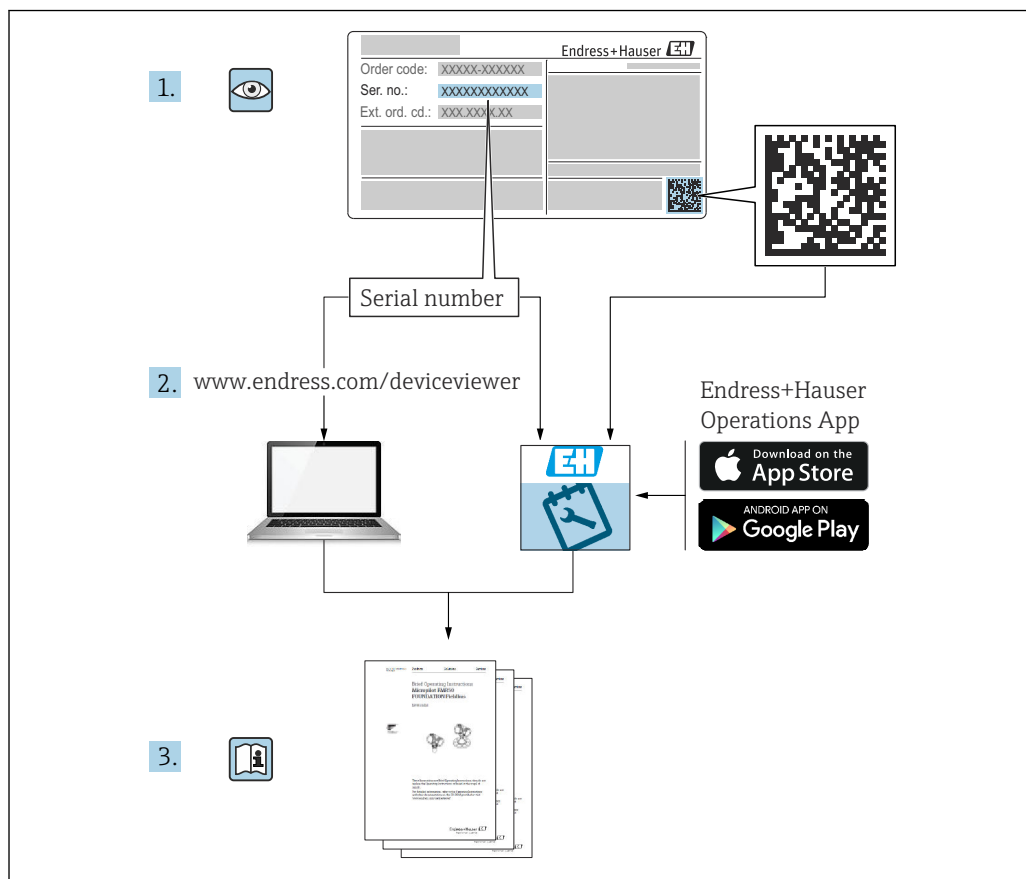
## Liquiphant FTL62

Vibronic

HART

Point level switch with highly corrosion-resistant coating  
for liquids





A0023555

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# 1 About this document

## 1.1 Purpose of this document

These Operating Instructions contain all the information that is required in the various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal.

## 1.2 Symbols

### 1.2.1 Safety symbols



This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.



This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.

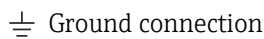


This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.



This symbol contains information on procedures and other facts which do not result in personal injury.

### 1.2.2 Electrical symbols



Grounded clamp, which is grounded via a grounding system.



Ground terminals, which must be grounded prior to establishing any other connections. The ground terminals are located on the inside and outside of the device.

### 1.2.3 Tool symbols



Flat-blade screwdriver



Allen key



Open-ended wrench

### 1.2.4 Communication-specific symbols



Bluetooth

Wireless data transmission between devices over a short distance.

### 1.2.5 Symbols for certain types of information



Permitted

Procedures, processes or actions that are permitted.



Forbidden

Procedures, processes or actions that are forbidden.

**Tip**

Indicates additional information



Reference to documentation



Reference to another section

1., 2., 3. Series of steps

### 1.2.6 Symbols in graphics

**A, B, C ...** View

1, 2, 3 ... Item numbers

### 1.2.7 Registered trademarks

#### **HART®**

Registered trademark of the FieldComm Group, Austin, Texas, USA

#### **Bluetooth®**

The *Bluetooth*® word mark and logos are registered trademarks owned by the Bluetooth SIG, Inc. and any use of such marks by Endress+Hauser is under license. Other trademarks and trade names are those of their respective owners.

#### **Apple®**

Apple, the Apple logo, iPhone, and iPod touch are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a service mark of Apple Inc.

#### **Android®**

Android, Google Play and the Google Play logo are trademarks of Google Inc.

## 2 Basic safety instructions

### 2.1 Requirements for the personnel

The personnel must fulfill the following requirements to carry out the necessary tasks, e. g., commissioning and maintenance:

- ▶ Trained, qualified specialists must have a relevant qualification for the specific function and task
- ▶ Are authorized by the plant owner/operator
- ▶ Are familiar with federal/national regulations
- ▶ Must have read and understood the instructions in the manual and supplementary documentation
- ▶ Follow instructions and comply with conditions

### 2.2 Intended use

- Only use the device for liquids
- Improper use can pose hazards
- Ensure that the measuring device is free of defects while it is in operation
- Use the device only for media to which the wetted materials have an adequate level of resistance
- Do not exceed or drop below the relevant limit values for the device
  - For more details, see the "Technical data" section
  - See the Technical Documentation

### 2.2.1 Incorrect use

The manufacturer is not liable for damage caused by improper or non-intended use.

#### Residual risks

Due to heat transfer from the process, the temperature of the electronics housing and the assemblies contained therein may rise to 80 °C (176 °F) during operation.

Danger of burns from contact with surfaces!

- ▶ If necessary, ensure protection against contact to prevent burns.

For requirements concerning functional safety in accordance with IEC 61508, the associated SIL documentation must be observed.

## 2.3 Workplace safety

For work on and with the device:

- ▶ Wear the required personal protective equipment according to federal/national regulations.

## 2.4 Operational safety

Risk of injury!

- ▶ Operate the device only if it is in proper technical condition, free from errors and faults.
- ▶ The operator is responsible for ensuring the interference-free operation of the device.

#### Modifications to the device

Unauthorized modifications to the device are not permitted and can lead to unforeseeable dangers.

- ▶ If, despite this, modifications are required, consult with Endress+Hauser.

#### Repair

To ensure continued operational safety and reliability:

- ▶ Only perform repair work on the device if this is expressly permitted.
- ▶ Observe federal/national regulations pertaining to the repair of an electrical device.
- ▶ Use original spare parts and accessories from Endress+Hauser only.

#### Hazardous area

To eliminate danger to persons or the facility when the device is used in the hazardous area (e.g. explosion protection):

- ▶ Check the nameplate to verify whether the ordered device can be used for the intended purpose in the hazardous area.
- ▶ Observe the specifications in the separate supplementary documentation that is an integral part of this manual.

## 2.5 Product safety

This device is designed in accordance with good engineering practice to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate.

It meets the general safety standards and legal requirements. It also complies with the EU directives listed in the device-specific EU Declaration of Conformity. Endress+Hauser confirms this by affixing the CE mark to the device.



## 2.6 Functional Safety SIL (optional)

The Functional Safety Manual must be strictly observed for devices that are used in functional safety applications.

## 2.7 IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device has safety mechanisms integrated to prevent users from inadvertently changing settings.

Provide additional protection for the device and data transfer to/from the device

- ▶ IT security measures defined in the plant owner/operator's own security policy must be implemented by plant owners/operators themselves.

## 2.8 Device-specific IT security

The device offers specific functions to support protective measures by the operator. These functions can be configured by the user and guarantee greater in-operation safety if used correctly. An overview of the most important functions is provided in the following section:

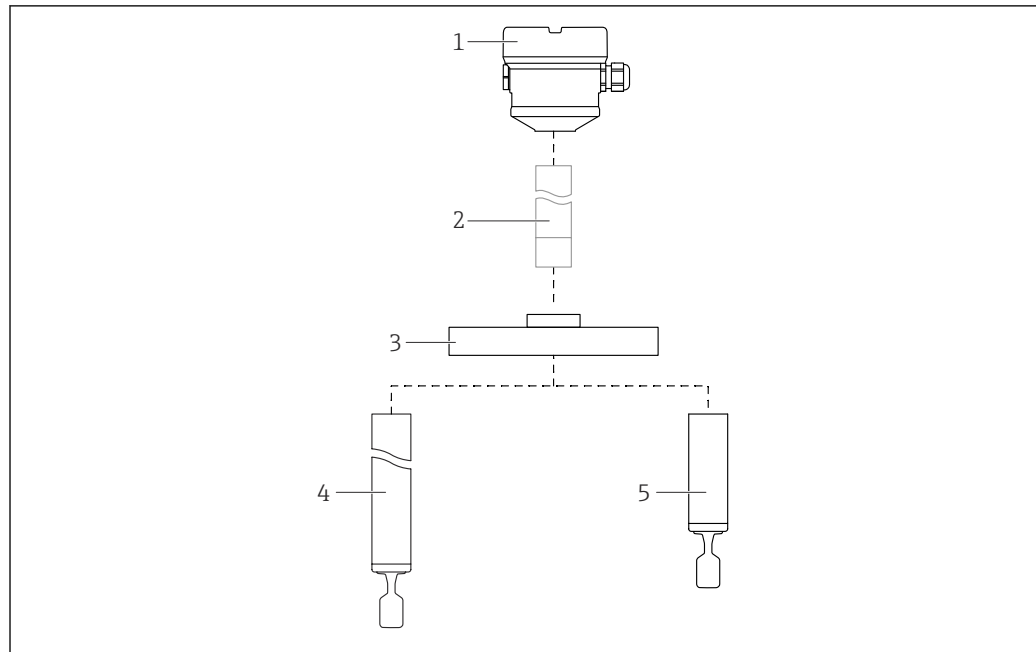
- Write protection via hardware write protection switch
- Access code (applies for operation via display, Bluetooth or FieldCare, DeviceCare, AMS, PDM)

# 3 Product description

Point level switch for all liquids, for minimum or maximum detection in tanks, vessels and piping, even in hazardous areas.

Different coatings (plastic or enamel) offer a high degree of corrosion protection for applications in aggressive media.


### 3.1 Product design



A0042276

#### 1 Product design

- 1 Housing with electronic insert and cover
- 2 Temperature spacer, pressure-tight feedthrough (second line of defense), optional
- 3 Process connection flange
- 4 Pipe extension probe with tuning fork
- 5 Short pipe probe with tuning fork

-  Plastic-coated or enamel-coated: flange, pipe extension and tuning fork  
No enamel coating: temperature spacer, pressure-tight feedthrough

## 4 Incoming acceptance and product identification

### 4.1 Incoming acceptance

Check the following during incoming acceptance:

- ☐ Are the order codes on the delivery note and the product sticker identical?
- ☐ Are the goods undamaged?
- ☐ Do the data on the nameplate match the ordering information on the delivery note?
- ☐ If required (see nameplate): are the Safety Instructions e.g. XA provided?

-  If one of these conditions is not met, please contact the manufacturer's sales office.

## 4.2 Product identification

The following options are available for identification of the device:

- Nameplate data
- Extended order code with breakdown of the device features on the delivery note
- Enter serial number from nameplates in *W@M Device Viewer* [www.endress.com/deviceviewer](http://www.endress.com/deviceviewer). All of the information on the measuring device is displayed along with an overview of the scope of technical documentation provided.
- Enter the serial number on the nameplate into the *Endress+Hauser Operations app* or scan the *2-D matrix code* on the nameplate with the Endress+Hauser Operations app

### 4.2.1 Nameplate

The information that is required by law and is relevant to the device is shown on the nameplate, e.g.:

- Manufacturer identification
- Order number, extended order code, serial number
- Technical data, degree of protection
- Firmware version, hardware version
- Approval-related information, reference to Safety Instructions (XA)
- DataMatrix code (information about the device)

### 4.2.2 Manufacturer address

Endress+Hauser SE+Co. KG  
Hauptstraße 1  
79689 Maulburg, Germany  
Place of manufacture: See nameplate.

## 4.3 Storage and transport

### 4.3.1 Storage conditions

Use original packaging.

#### Storage temperature

–40 to +80 °C (–40 to +176 °F)

Optional –50 °C (–58 °F) or –60 °C (–76 °F)

With M12 plug, elbowed: –25 to +80 °C (–13 to +176 °F)

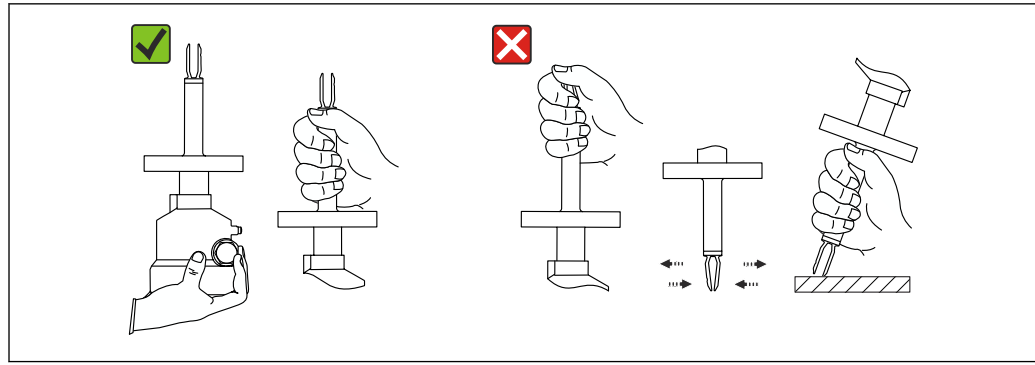
### 4.3.2 Transporting the device

#### NOTICE

**Flange, pipe extension and tuning fork are either plastic-coated or enamel-coated. Scratches or impacts may cause damage to the coated surface of the device.**

- ▶ Hold the device only by the housing, flange or extension pipe, protect coated surface appropriately.
- ▶ Transport the device to the measuring point in the original packaging.

Do not bend, shorten or extend the tuning fork



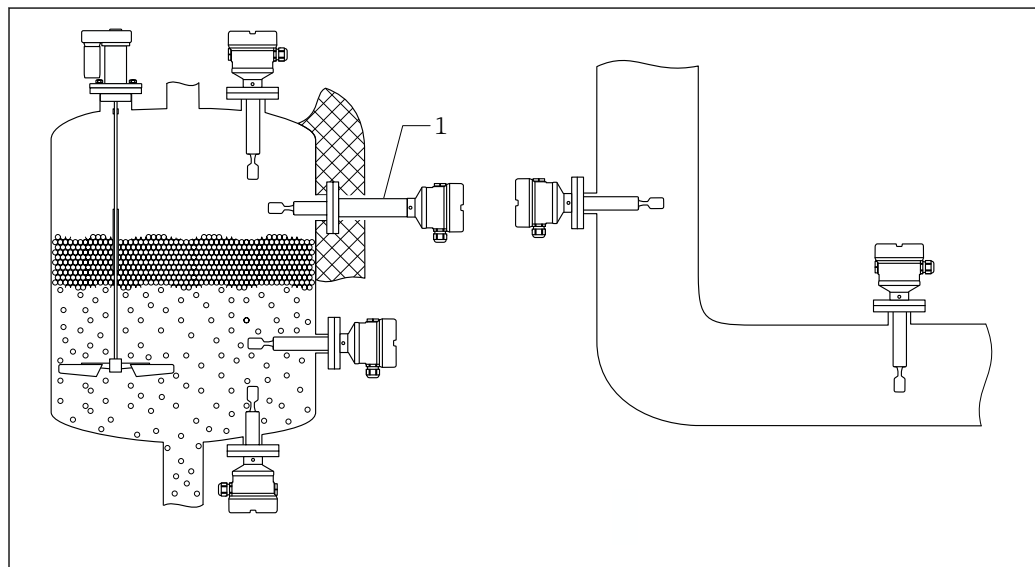
A0042281

2 Handling the device during transportation

## 5 Mounting

Mounting instructions

- Any orientation for device with short pipe up to approx. 500 mm (19.7 in)
- Vertical orientation from above for device with long pipe
- Minimum distance between the fork tip and the tank wall or pipe wall: 10 mm (0.39 in)



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3 Installation examples in a vessel, pipe or tank

- 1 Temperature spacer/pressure-tight feedthrough (optional) for tank with insulation and/or high process temperatures

### 5.1 Mounting requirements

#### NOTICE

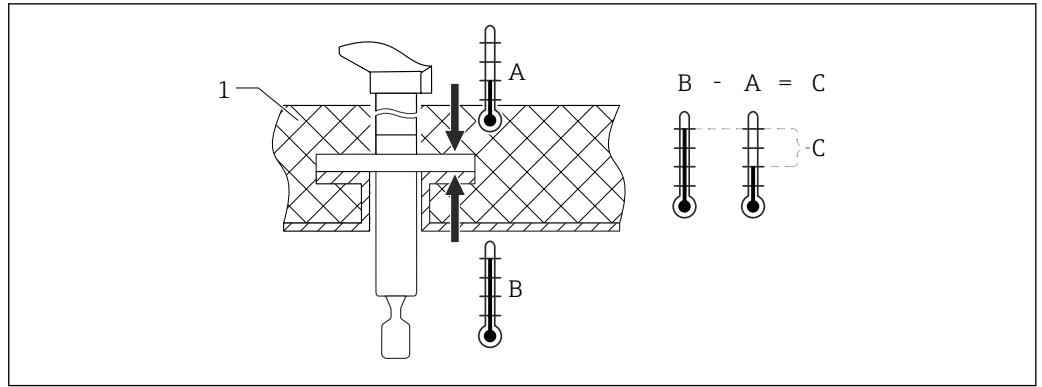
**Scratches or impacts damage the coated surface of the device.**

- Ensure the device is handled properly and professionally during all mounting work.

#### 5.1.1 Pay attention to the temperature for devices with a PFA coating (conductive)

The difference in temperature between the outer and inner side of the flange may not exceed 60 °C (140 °F).

If necessary, use external insulation.



A0042298

4 Difference in temperature between outer and inner side of flange

1 Insulation

A Temperature of flange, outer side

B Temperature of flange, inner side, for ECTFE maximum 120 °C (248 °F)

C Temperature difference for ECTFE, PFA maximum 60 °C (140 °F)

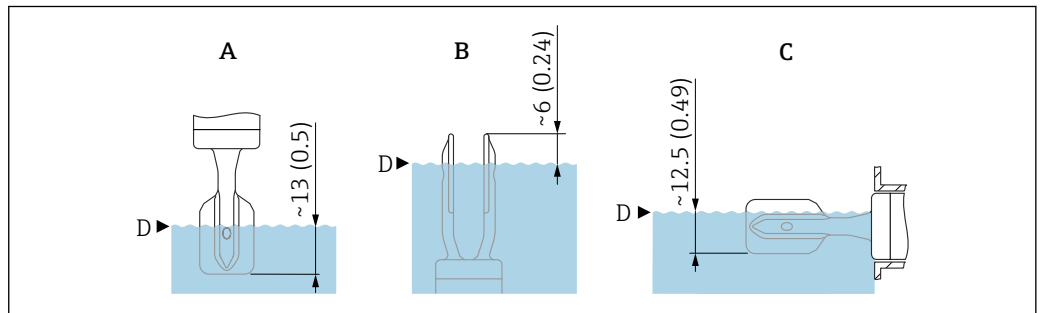
### 5.1.2 Take switch point into consideration

The following are typical switch points, depending on the orientation of the point level switch and coating.

Water +23 °C (+73 °F)

**i** Minimum distance between the fork tip and the tank wall or pipe wall:  
10 mm (0.39 in)

#### Plastic-coated tuning fork



A0042269

5 Typical switch points, plastic-coated tuning fork. Unit of measurement mm (in)

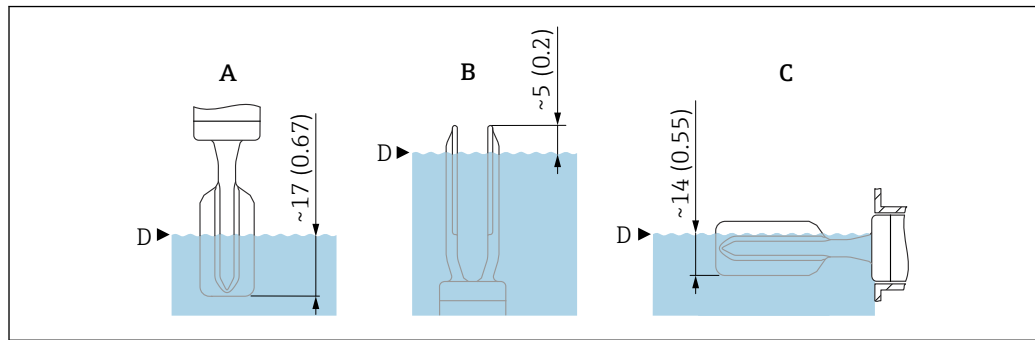
A Installation from above

B Installation from below

C Installation from the side

D Switch point

### Enamel-coated tuning fork



A0043327

6 Typical switch points, enamel-coated tuning fork. Unit of measurement mm (in)

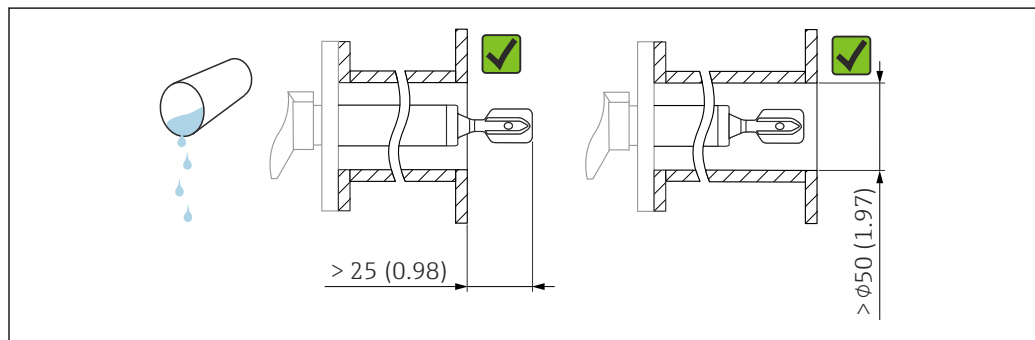
- A Installation from above  
 B Installation from below  
 C Installation from the side  
 D Switch point

### 5.1.3 Take viscosity into consideration

#### Low viscosity

**i** Low viscosity, e.g. water:  $< 2\,000\text{ mPa}\cdot\text{s}$

It is permitted to position the tuning fork within the installation socket.



A0042204

7 Installation example for low-viscosity liquids. Unit of measurement mm (in)

#### High viscosity

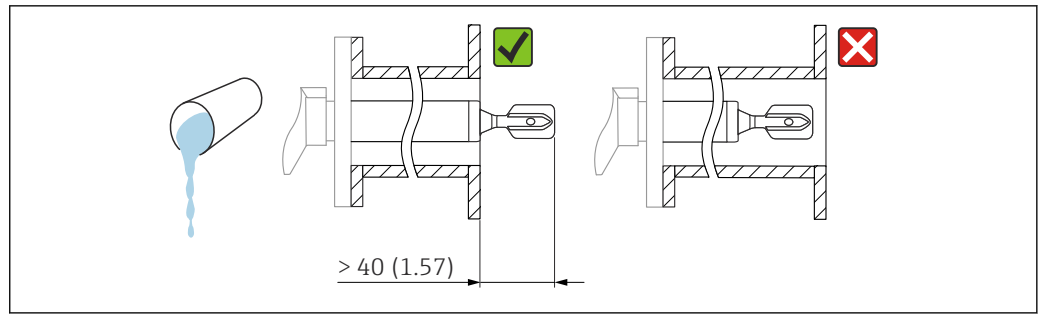
##### NOTICE

**Highly viscous liquids may cause switching delays.**

- Make sure that the liquid can run off the tuning fork easily.
- Deburr the socket surface.

**i** High viscosity, e.g. viscous oils:  $\leq 10\,000\text{ mPa}\cdot\text{s}$

The tuning fork must be located outside the installation socket!

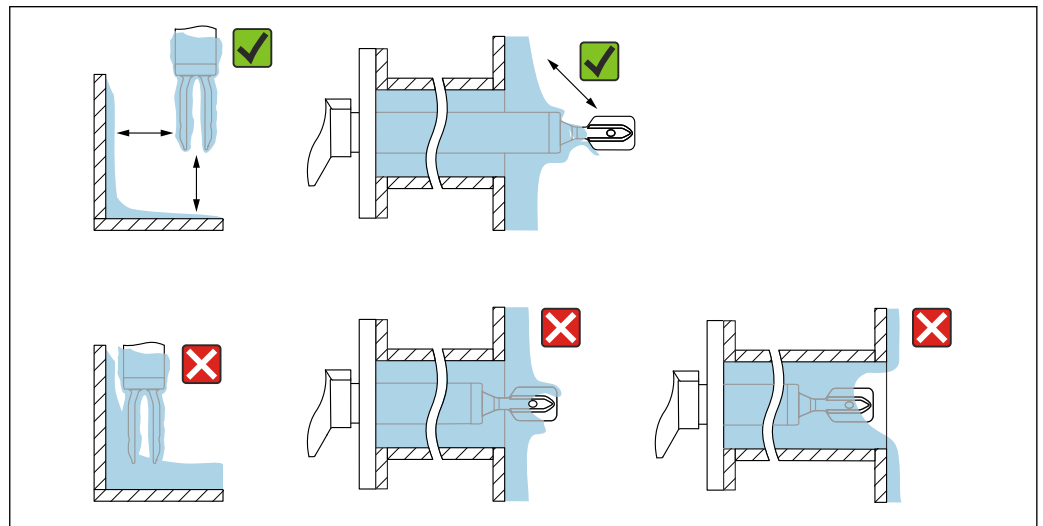


A0042205

8 Installation example for a highly viscous liquid. Unit of measurement mm (in)

#### 5.1.4 Avoid buildup

- Use short installation sockets to ensure that the tuning fork projects freely into the vessel
- Leave sufficient distance between the buildup expected on the tank wall and the tuning fork

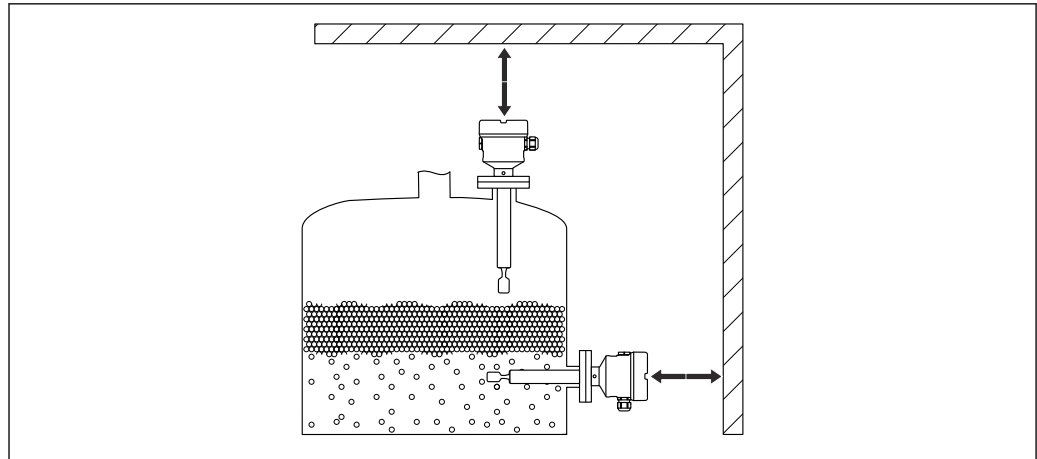


A0042206

9 Installation examples for a highly viscous process medium

#### 5.1.5 Take clearance into consideration

Allow sufficient space outside the tank for mounting, connection and settings involving the electronic insert.



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10 Take clearance into consideration

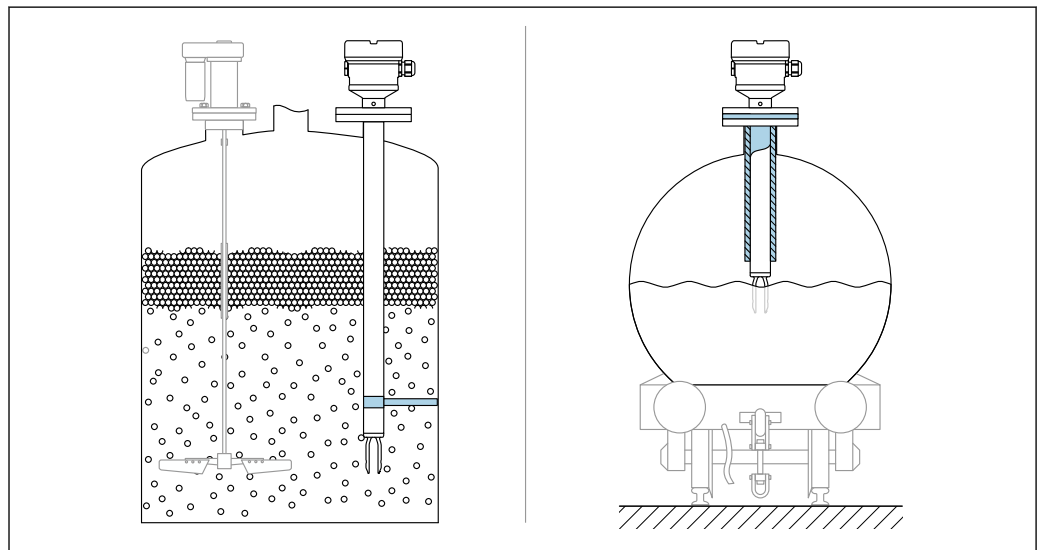
### 5.1.6 Support the device

#### NOTICE

If the device is supported incorrectly, shocks and vibrations can damage the coated surface.

- ▶ Only use a support in conjunction with ECTFE or PFA plastic coating.
- ▶ Only use suitable supports.

Support the device in the event of severe dynamic load. Maximum lateral loading capacity of the pipe extensions and sensors: 75 Nm (55 lbf ft).



A0031874

11 Examples of support in the event of dynamic load

**i** Marine approval: In the case of pipe extensions or sensors longer than 1 600 mm, a support is needed at least every 1 600 mm.

## 5.2 Mounting the device

### 5.2.1 Required tool

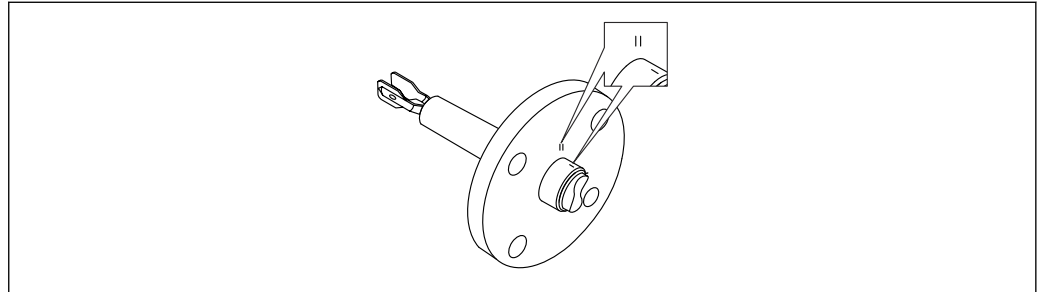
- Open-ended wrench for securing the flange
- Allen key for housing locking screw



## 5.2.2 Installation

### Aligning the tuning fork using the marking

The correct alignment allows the medium to flow easily off the tuning fork and prevents the formation of buildup.

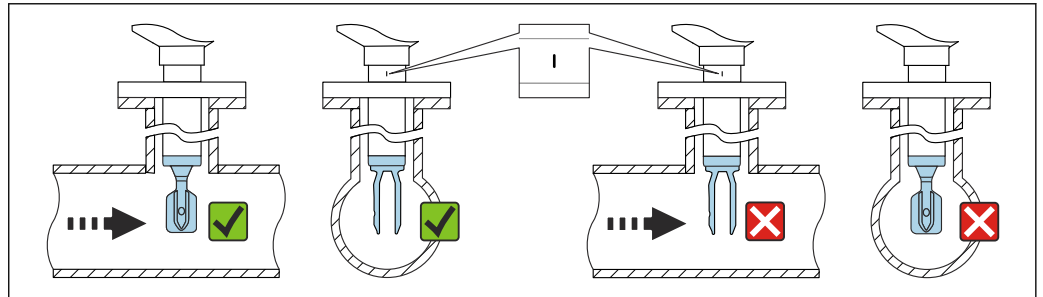


A0042207

12 Markings to align the tuning fork

### Installing in pipes

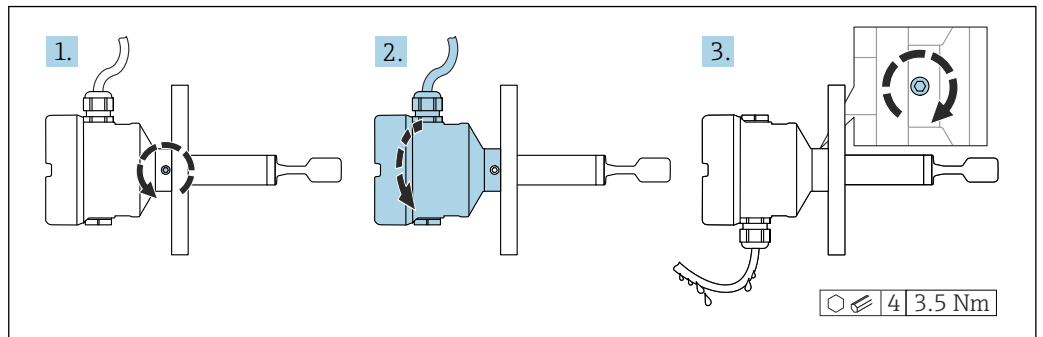
- Flow velocity up to 5 m/s with a viscosity of 1 mPa·s and density of 1 g/cm<sup>3</sup> (SGU). Check for correct functioning in the event of other process medium conditions.
- The flow will not be significantly impeded if the tuning fork is correctly aligned and the marking is pointing in the direction of flow.
- The marking is visible when installed.



A0042208

13 Installation in pipes (take fork position and marking into consideration)

### Aligning the cable entry



A0042214

14 Housing with external locking screw and drip loop

**i** The locking screw is not tightened when the device is delivered.

- Loosen the external locking screw (maximum 1.5 turns).

2. Turn the housing, align the cable entry.  
↳ Avoid moisture in the housing, provide a loop to allow moisture to drain off.
3. Tighten the external locking screw.

### Turning the housing

The housing can be rotated up to 380° by loosening the locking screw.

### Advantages

- Easy installation due to optimum alignment of housing
- Easily accessible device operation
- Optimum readability of the local display (optional)

### NOTICE

#### The housing cannot be unscrewed fully.

- ▶ Loosen the external locking screw by a maximum of 1.5 turns. If the screw is unscrewed too much or completely (beyond the screw anchor point), small parts (counter disk) can become loose and fall out.
- ▶ Tighten the securing screw (hexagon socket 4 mm (0.16 in)) with maximum 3.5 Nm (2.58 lbf ft) ± 0.3 Nm (± 0.22 lbf ft).

### Closing the housing cover

### NOTICE

#### Thread and housing cover damaged from dirt and fouling!

- ▶ Remove contamination (e.g. sand) from the threads of the cover and housing.
- ▶ If you continue to encounter resistance when closing the cover, check the thread again for fouling.

### Housing thread

The thread of the electronics and connection compartment is coated with lubricant varnish.

-  Avoid additional lubrication.

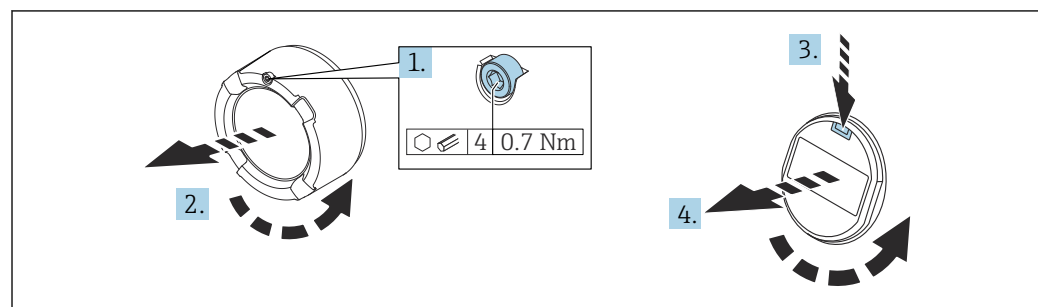
### Turning the display module

### WARNING

#### Supply voltage switched on!

Risk of electric shock and/or explosion!


- ▶ Switch off the supply voltage before opening the device.



A0038224

1. If fitted: release the screw of the cover lock for the electronics compartment cover using the Allen key.
2. Unscrew the cover from the housing and inspect the cover seal.
3. Press the release mechanism and remove the display module.

4. Turn the display module to the desired position: maximum  $4 \times 90^\circ$  in each direction. Insert the display module into the desired position until it clicks into place. Screw the cover tightly back onto the housing. If fitted: tighten the screw of the cover lock using the Allen key  $0.7 \text{ Nm}$  ( $0.52 \text{ lbf ft}$ )  $\pm 0.2 \text{ Nm}$  ( $\pm 0.15 \text{ lbf ft}$ ).

 In the case of a dual-compartment housing, the display can be mounted in the electronics compartment as well as in the connection compartment.

## 5.3 Post-mounting check

- ☐ Is the device undamaged (visual inspection)?
- ☐ Does the measuring device meet the measuring point specifications?

For example:

- Process temperature
  - Process pressure
  - Ambient temperature
  - Measuring range
- ☐ Are the measuring point number and labeling correct (visual inspection)?
  - ☐ Is the device adequately protected from wet conditions and direct sunlight?
  - ☐ Is the device properly secured?

# 6 Electrical connection

## 6.1 Required tool

- Screwdriver for electrical connection
- Allen key for screw of cover lock

## 6.2 Connecting requirements

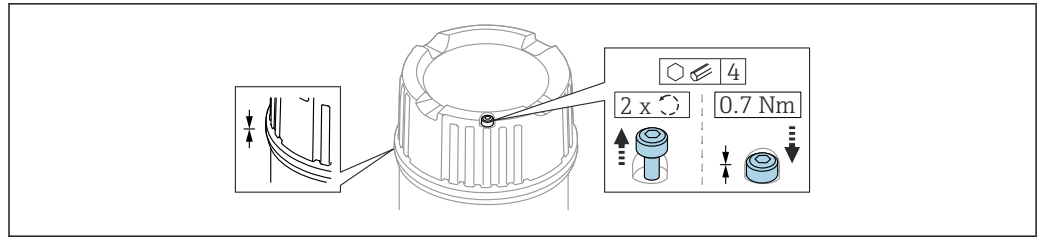
### 6.2.1 Cover with securing screw

In the case of devices for use in the hazardous area with a certain type of protection, the cover is sealed by a securing screw.

#### NOTICE

**If the securing screw is not positioned correctly, the cover cannot provide secure sealing.**

- Open the cover: slacken the screw of the cover lock with a maximum of 2 turns so that the screw does not fall out. Fit the cover and check the cover seal.
- Close the cover: screw the cover securely onto the housing, making sure that the securing screw is positioned correctly. There should not be any gap between the cover and housing.



A0039520

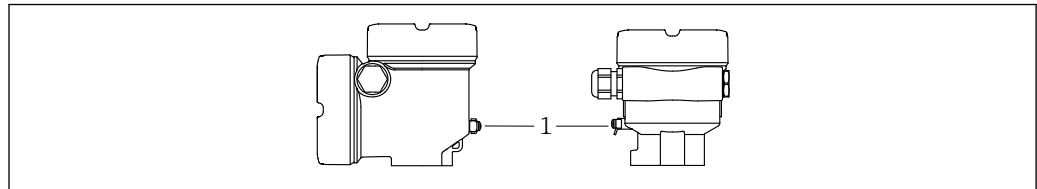
15 Cover with securing screw

## 6.2.2 Potential equalization

### **WARNING**

#### **Explosion Hazard!**

- Please refer to the separate documentation on applications in hazardous areas for the safety instructions.



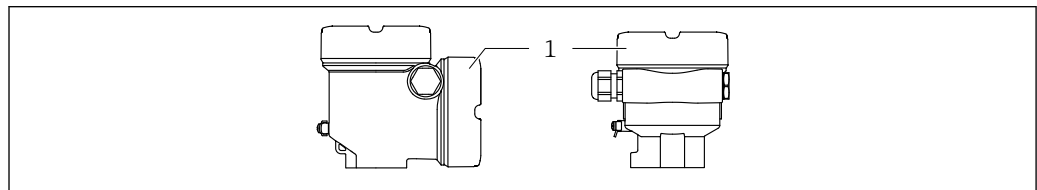
A0046354

1 Ground terminal for connecting the potential matching line

The protective ground on the device must not be connected. If necessary, the potential matching line can be connected to the outer ground terminal of the transmitter before the device is connected.

- i** For optimum electromagnetic compatibility:
  - Keep the potential matching line as short as possible
  - Observe the minimum cross-section of 2.5 mm<sup>2</sup> (14 AWG)

## 6.3 Connecting the device



A0046355

1 Connection compartment cover

### **i** Housing thread

The thread of the electronics and connection compartment is coated with lubricant varnish.

- ✗ Avoid additional lubrication.

### 6.3.1 Supply voltage

- $U = 10.5$  to  $35\text{ V}_{\text{DC}}$  (Ex d, Ex e, non-Ex)
  - $U = 10.5$  to  $30\text{ V}_{\text{DC}}$  (Ex i)
  - Rated current: 4 to 20 mA HART
- i** ▪ The power unit must be tested to ensure it meets safety requirements (e.g. PELV, SELV, Class 2).
- Comply with the following according to IEC/EN61010-1: provide a suitable circuit breaker for the device.

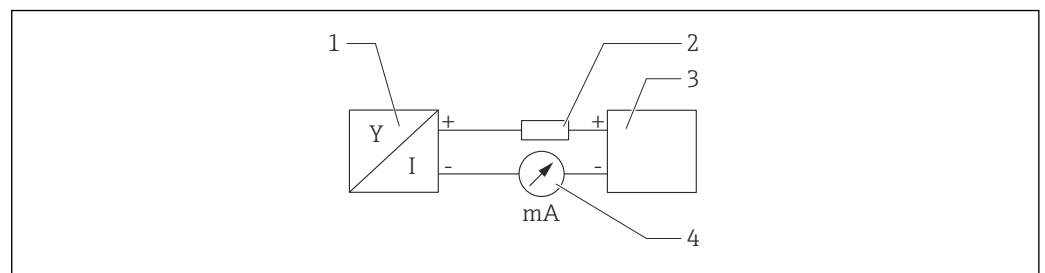
### 6.3.2 Terminals

- Supply voltage and internal ground terminal: 0.5 to 2.5 mm<sup>2</sup> (20 to 14 AWG)
- External ground terminal: 0.5 to 4 mm<sup>2</sup> (20 to 12 AWG)

### 6.3.3 Cable specification

- The cable outer diameter depends on the cable entry used
- Cable outer diameter
  - Plastic:  $\varnothing 5$  to 10 mm (0.2 to 0.38 in)
  - Nickel-plated brass:  $\varnothing 7$  to 10.5 mm (0.28 to 0.41 in)
  - Stainless steel:  $\varnothing 7$  to 12 mm (0.28 to 0.47 in)

### 6.3.4 4-20 mA HART



A0028908

**16** Block diagram of HART connection

- 1 Device with HART communication
- 2 HART communication resistor
- 3 Power supply
- 4 Multimeter or ammeter

- i** The HART communication resistor of 250  $\Omega$  in the signal line is always necessary in the case of a low-impedance power supply.

**Take the voltage drop into consideration:**

Maximum 6 V for a 250  $\Omega$  communication resistor

### 6.3.5 Overvoltage protection

#### Devices without optional overvoltage protection

Equipment from Endress+Hauser fulfills the requirements of the product standard IEC/DIN EN 61326-1 (Table 2 Industrial Environment).

Depending on the type of port (DC supply, input/output port) different test levels according to IEC/DIN EN 61326-1 against transient overvoltages (Surge) are applied (IEC/DIN EN 61000-4-5): Test level on DC power ports and input/output ports is 1 000 V line to earth

**Devices with optional overvoltage protection**

- Spark-over voltage: min. 400 V<sub>DC</sub>
- Tested: According to IEC/DIN EN 60079-14 sub chapter 12.3 (IEC/DIN EN 60060-1 chapter 7)
- Nominal discharge current: 10 kA

**Overvoltage category**

Overvoltage category II

**Pollution degree**

Pollution degree 2

**6.3.6 Wiring****⚠ WARNING****Supply voltage might be connected!**

Risk of electric shock and/or explosion!

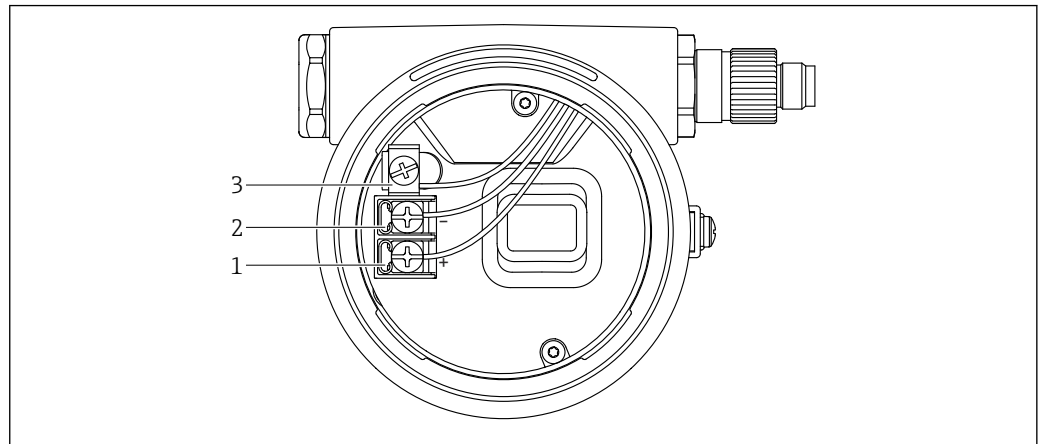
- ▶ If the device is used in hazardous areas, make sure to comply with national standards and the specifications in the Safety Instructions (XAs). The specified cable gland must be used.
- ▶ The supply voltage must match the specifications on the nameplate.
- ▶ Switch off the supply voltage before connecting the device.
- ▶ If necessary, the potential matching line can be connected to the outer ground terminal of the transmitter before the device is connected.
- ▶ A suitable circuit breaker should be provided for the device in accordance with IEC/EN 61010.
- ▶ The cables must be adequately insulated, with due consideration given to the supply voltage and the overvoltage category.
- ▶ The connecting cables must offer adequate temperature stability, with due consideration given to the ambient temperature.
- ▶ Only operate the device with the covers closed.

Connect the device in the following order:

1. Release the cover lock (if provided).
2. Unscrew the cover.
3. Guide the cables into the cable glands or cable entries. Use a suitable tool with width across flats AF24/25 (8 Nm (5.9 lbf ft)) for the M20 cable gland.
4. Connect the cable.
5. Tighten the cable glands or cable entries so that they are leak-tight. Counter-tighten the housing entry.
6. Screw the cover securely back onto the connection compartment.
7. If fitted: tighten the screw of the cover lock using the Allen key 0.7 Nm (0.52 lbf ft) ±0.2 Nm (0.15 lbf ft).

### 6.3.7 Terminal assignment

#### Single compartment housing

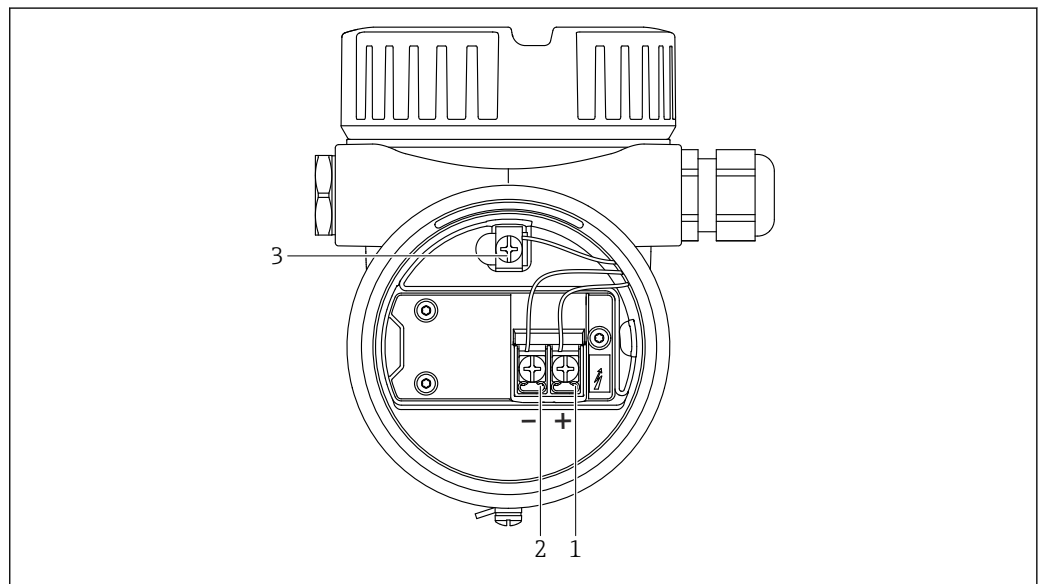


A0042594

17 Connection terminals and ground terminal in the connection compartment

- 1 Positive terminal
- 2 Negative terminal
- 3 Internal ground terminal

#### Dual-compartment housing, L-shape

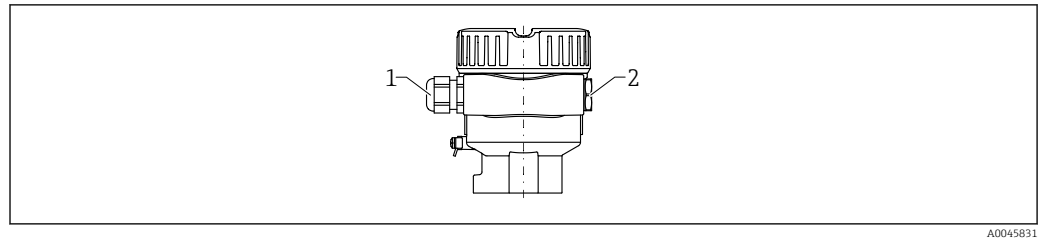


A0045842

18 Connection terminals and ground terminal in the connection compartment

- 1 Positive terminal
- 2 Negative terminal
- 3 Internal ground terminal

### 6.3.8 Cable entries



A0045831

- 1 Cable entry  
2 Dummy plug

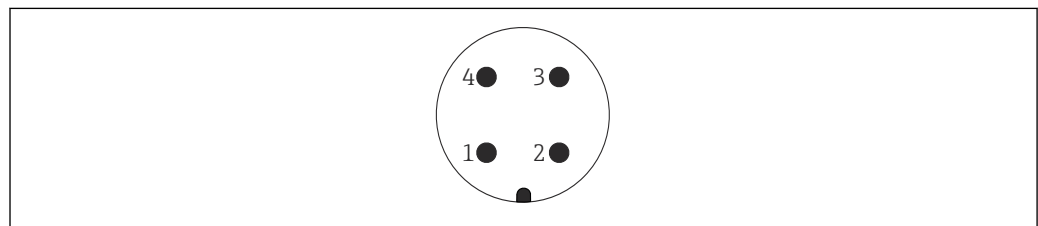
The type of cable entry depends on the device version ordered.

### 6.3.9 Available device plugs



In the case of devices with a plug, it is not necessary to open the housing for connection purposes.


#### M12 plug



A0011175

19 M12 plug, pin assignment

- 1 Signal +  
2 Not assigned  
3 Signal -  
4 Ground

 For more details, see the "Accessories" section.

## 6.4 Ensuring the degree of protection

### 6.4.1 Degree of protection

In accordance with DIN EN 60529, NEMA 250

#### IP66/IP68 NEMA 4X/6P (1.83 m H<sub>2</sub>O for 24 h)

Types of housing:

- Single compartment; aluminum, coated; Ex d/XP
- Dual-compartment, L-shape; aluminum, 316L; Ex d/XP

Degree of protection for M12 plug

- When housing is closed and connecting cable is plugged in: IP66/67 NEMA Type 4X
- When housing is open or connecting cable is not plugged in: IP20, NEMA Type 1



**NOTICE****M12 plug: Loss of IP protection class due to incorrect installation!**

- ▶ The degree of protection only applies if the connecting cable used is plugged in and screwed tight.
- ▶ The degree of protection only applies if the connecting cable used is specified according to IP67 NEMA Type 4X.



Ordering information: Select the required option in the order code for "Electrical connection". Exclusion criteria are taken into account automatically.

## 6.5 Post-connection check

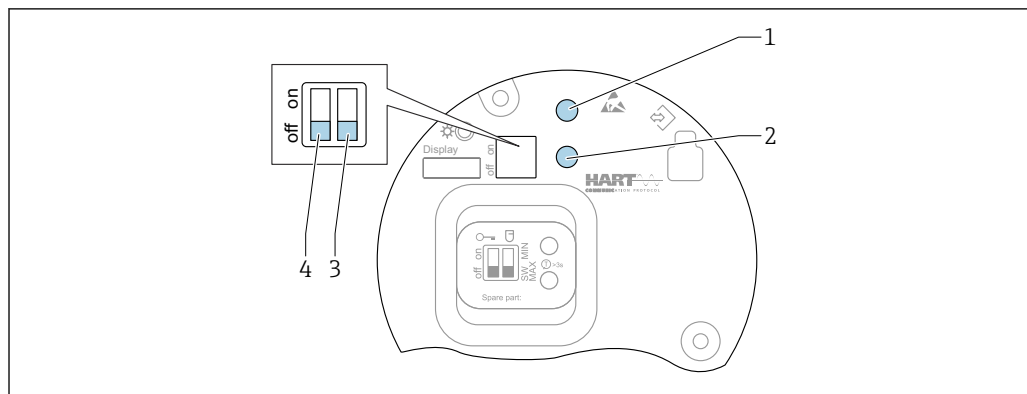
- ☐ Are the device and cables free from damage (visual check)?
- ☐ Do the cables used meet the requirements?
- ☐ Do the mounted cables have adequate strain relief?
- ☐ Are the cable glands mounted and firmly tightened?
- ☐ Does the supply voltage match the information on the nameplate?
- ☐ No reverse polarity, is terminal assignment correct?
- ☐ Are all housing covers installed and firmly tightened?
- ☐ Optional: Are covers tightened with a securing screw?

# 7 Operation options

## 7.1 Overview of operating options

- Operation via operating keys and DIP switches on the electronic insert
- Operation via optical operating keys on the device display (optional)
- Operation via Bluetooth® wireless technology (with optional device display with Bluetooth) with Smartblue app or FieldXpert, DeviceCare
- Operation via operating tool (Endress+Hauser FieldCare/DeviceCare, handheld terminal, AMS, PDM, ...)

## 7.2 4 to 20 mA HART (FEL60H) electronic insert



A0046129

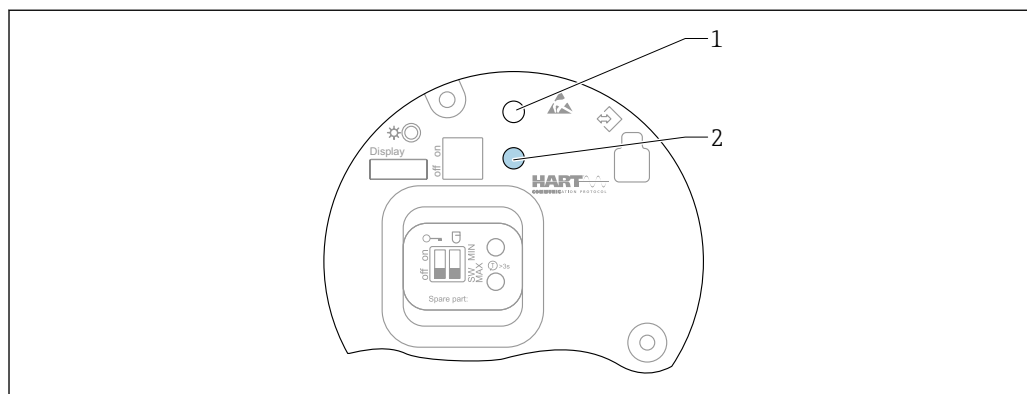
20 Operating keys and DIP switches on the 4 to 20 mA HART electronic insert

- 1 Operating key for reset password (for Bluetooth login and Maintenance user role)
- 1+2 Operating keys for device reset (as-delivered state)
- 2 Operating key for "Proof test" wizard (> 3 s)
- 3 DIP switch for safety function, software-defined (SW, default = MAX) or permanently MIN (in the SW switch position, the MIN or MAX setting is defined by the software. MAX is the default value. In the MIN switch position, the setting is permanently MIN irrespective of the software).
- 4 DIP switch for locking and unlocking the device

- Minimum/maximum quiescent current safety can be switched at the electronic insert
- MAX = maximum safety: when the tuning fork is covered the output switches to demand mode, e.g. use for overfill protection
- MIN = minimum safety: when the tuning fork is uncovered, the output switches to demand mode, e.g. use to prevent pumps from running dry

The setting of the DIP switches on the electronic insert has priority over the settings made via other operation methods (e.g. FieldCare/DeviceCare).

## 7.3 Function test using operating key on electronic insert

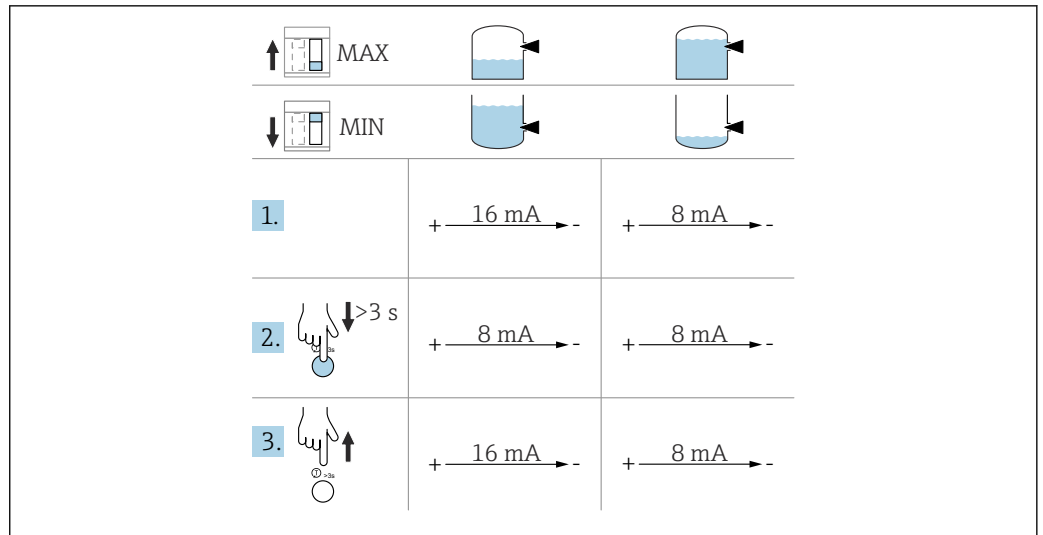


A0046571

21 Operating keys on the electronic insert

- 1 Operating key for reset password
- 2 Operating key for proof test (> 3 s)

When performing the proof test in safety instrumented systems according to SIL or WHG: comply with the instructions in the Safety Manual.



A0046500

1. Make sure that no undesired switching operations are triggered!
  - ↳ The function test must take place when the device condition is OK: MAX safety and sensor uncovered or MIN safety and sensor covered.
2. Press the operating key for the proof test on the electronic insert for at least 3 s.
  - ↳ The device function check is performed.  
The output changes from the OK state to the demand state.
3. Release the operating key.
  - ↳ If the internal test is passed, the device switches back to normal operation.

Duration of the function check: at least 10 s or if the key is pressed for longer than 10 s, the check lasts until the key is released.

**i** If the housing may not be opened during operation due to explosion protection requirements, e.g. Ex d /XP, the function test can also be started via the digital communication interfaces (HART, CDI, Bluetooth) with the aid of the appropriate operating tool (FieldCare, DeviceCare, SmartBlue, AMS, PDM, etc.).

## 7.4 Structure and function of the operating menu

The differences between the structure of the operating menus of the local display and the Endress+Hauser FieldCare or DeviceCare operating tools can be summarized as follows:

The local display is suitable for configuring simple applications.

The operating tools (FieldCare, DeviceCare, SmartBlue, AMS, PDM, ...) can be used to configure the parameters of wide-ranging applications.

Wizards help the user to commission the various applications. The user is guided through the individual configuration steps.

### 7.4.1 User roles and related access authorization

The two user roles **Operator** and **Maintenance** (as-delivered state) have different write access to the parameters if a device-specific access code has been defined. This access code protects the device configuration from unauthorized access.

If an incorrect access code is entered, the user obtains the access rights of the **Operator** role.

## 7.5 Access to the operating menu via the local display

### 7.5.1 Device display (optional)

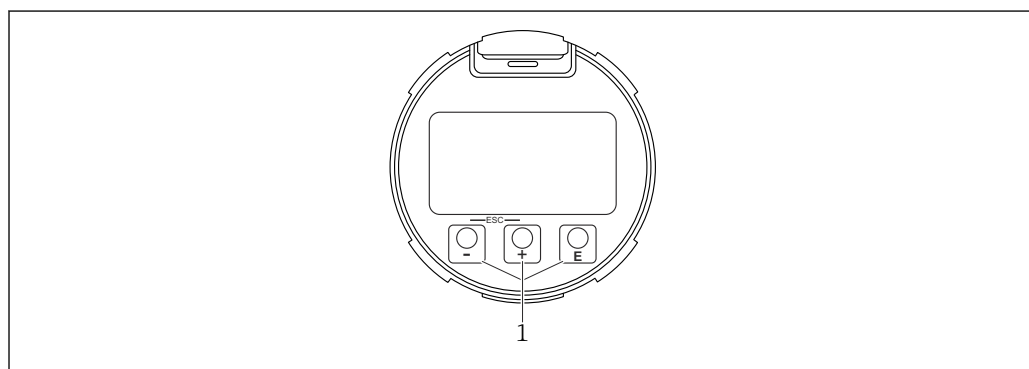
Possible to operate the optical operating keys through the cover. No need to open the device.

Functions:


- Display of measured values and fault and notice messages
- Background lighting, which switches from green to red in the event of an error
- The device display can be removed for easier operation







 Backlighting is switched on or off depending on the supply voltage and the current consumption.

 The device display is also optionally available with Bluetooth® wireless technology.



A0039284

 22 Graphic display with optical operating keys (1)

- Key 
  - Navigate downwards in the picklist
  - Edit the numerical values or characters within a function
- Key 
  - Navigate upwards in the picklist
  - Edit the numerical values or characters within a function
- Key 
  - Change from main display to main menu
  - Confirm entry
  - Jump to the next item
  - Select a menu item and activate the edit mode
  - Unlock/lock the display operation
  - Press and hold the  key to display a short description of the selected parameter (if available)
-  key and  key (ESC function)
  - Exit edit mode for a parameter without saving the changed value
  - Menu at a selection level: pressing the keys simultaneously takes the user back up a level in the menu
  - Press and hold the keys simultaneously to return to the upper level

### 7.5.2 Operation via Bluetooth® wireless technology (optional)

Prerequisite

- Device with device display including Bluetooth
- Smartphone or tablet with Endress+Hauser SmartBlue app or PC with DeviceCare from version 1.07.05 or FieldXpert SMT70

The connection has a range of up to 25 m (82 ft). The range can vary depending on environmental conditions such as attachments, walls or ceilings.

**i** The operating keys on the display are locked as soon as the device is connected via Bluetooth.

### SmartBlue app

1. Scan the QR code or enter "SmartBlue" in the search field of the App Store or Google Play.



A0039186

2. Start the SmartBlue app.
3. Select device from livelist displayed.
4. Login:
  - ↳ Enter the user name: admin  
Password: serial number of the device.
5. Change the password after logging in for the first time!

### Prerequisites

#### System requirements

The SmartBlue app is available to download for smartphones or tablets.

- Devices with iOS: iPhone 5S or higher as of iOS11; iPad 5th generation or higher as of iOS11; iPod Touch 6th generation or higher as of iOS11
- Devices with Android: from Android 6.0 and Bluetooth® 4.0

#### Initial password

The serial number of the device serves as the initial password when the connection is established for the first time.

#### **i** Please note the following

If the Bluetooth display is removed from one device and installed in another device:

- All the log-in data are only saved in the Bluetooth display and not in the device
- The password changed by the user is also saved in the Bluetooth display

## 7.6 Access to the operating menu via the operating tool

Access via the operating tool is possible:

- Via HART communication, e.g. Commubox FXA195
- Via Endress+Hauser Commubox FXA291  
With the Commubox FXA291, a CDI connection can be established with the device interface and a Windows PC/notebook with a USB port

## 7.7 HistoROM data management

When replacing the electronic insert, the stored data is transferred by reconnecting the HistoROM.

The device serial number is saved in the HistoROM. The electronics serial number is saved in the electronics.

## 8 System integration

### 8.1 Overview of device description files


- Manufacturer ID: 17 (0x11)
- Device type code: 0x11C4
- Device revision: 1
- HART specification: 7
- DD revision: 1
- Device description files (DTM, DD) information and files at:
  - [www.endress.com](http://www.endress.com)
  - [www.fieldcommgroup.org](http://www.fieldcommgroup.org)
- HART load: min. 250 Ω

### 8.2 Measured variables via HART protocol


The following measured values are assigned to the device variables at the factory:

| Device variable   | Measured value                      |
|---|-------------------------------------|
| <b>Primary variable (PV)</b> parameter (Primary variable) <sup>1)</sup> | Level limit detection <sup>2)</sup> |
| <b>Secondary variable (SV)</b> parameter (Secondary variable)           | Sensor frequency <sup>3)</sup>      |
| <b>Tertiary variable (TV)</b> parameter (Third variable)                | Fork state <sup>4)</sup>            |
| <b>Quaternary variable (QV)</b> parameter (Quaternary variable)         | Sensor temperature                  |

- 1) **Primary variable (PV)** parameter is always applied to the current output.
- 2) Level limit detection is the initial state depending on the fork state (uncovered/covered) and the safety function (MIN/MAX)
- 3) Sensor frequency is the oscillation frequency of the fork
- 4) Fork state is the fork state (Fork covered/Fork uncovered)

 The assignment of the measured values to the device variables can be changed in the following submenu:

Navigation: Application → HART output → HART output

 In a HART Multidrop loop, only one device may use the analog current value for signal transmission. For all other devices in the **Loop current mode** parameter, select the **Disable** option.

Navigation: Application → HART output → Configuration → Loop current mode → **Disable** option

#### 8.2.1 Device variables and measured values

The following codes are assigned to the device variables at the factory:

| Device variable       | Device variable code |
|-----------------------|----------------------|
| Level limit detection | 0                    |
| Sensor frequency      | 1                    |
| Fork state            | 2                    |
| Sensor temperature    | 3                    |

| Device variable  | Device variable code |
|------------------|----------------------|
| Terminal current | 5                    |
| Terminal voltage | 6                    |

 The device variables can be queried by a HART® master using HART® command 9 or 33.

### 8.2.2 System units

The oscillation frequency is specified in Hz. The temperature can be displayed in °C, °F or K.

## 9 Commissioning

### 9.1 Preliminaries

#### WARNING

**The settings of the current output are relevant for safety!**

Incorrect settings may cause the product to overflow or a pump to run dry.

- ▶ The setting for the current output depends on the setting in the **Assign PV** parameter.
- ▶ After changing the setting of the current output: check the settings for the range (Lower range value output (LRV) and Upper range value output (URV)) and reconfigure them if necessary!



#### 9.1.1 As-delivered state

If no customized settings were ordered:


- **Assign PV** parameter Level limit detection (8/16 mA mode)
- MAX safety mode
- Alarm condition set to min. 3.6 mA
- DIP switch for locking in OFF position
- Bluetooth switched on
- Density range > 0.7 g/cm<sup>3</sup>
- Switching times 0.5 s when the fork is covered and 1.0 s when it is uncovered
- HART burst mode switched off

### 9.2 Function check

Before commissioning the measuring point, check whether the post-mounting and post-connection checks have been performed:

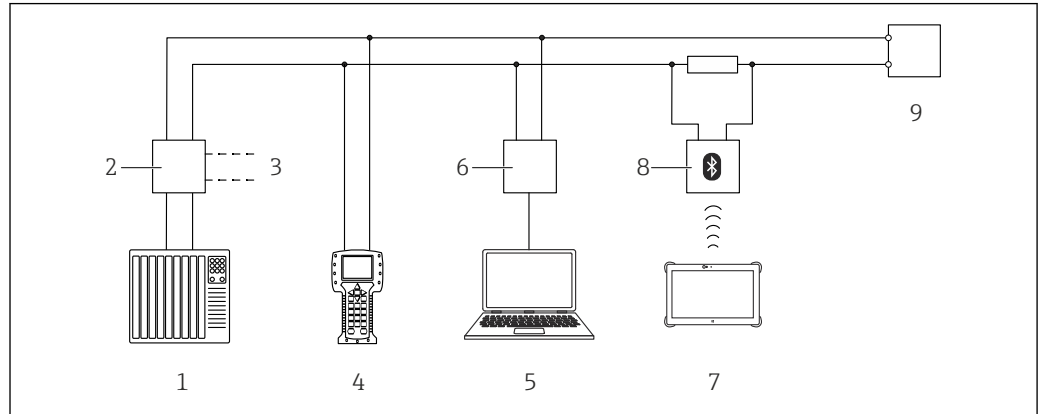
-  Checklist in "Post-mounting check" section
-  Checklist in "Post-connection check" section

### 9.3 Switching on the device

 All configuration tools provide a commissioning assistant that supports the user when setting the most important configuration parameters (**Guidance** menu **Commissioning** wizard).

## 9.4 Establishing a connection via FieldCare and DeviceCare

### 9.4.1 Via HART protocol

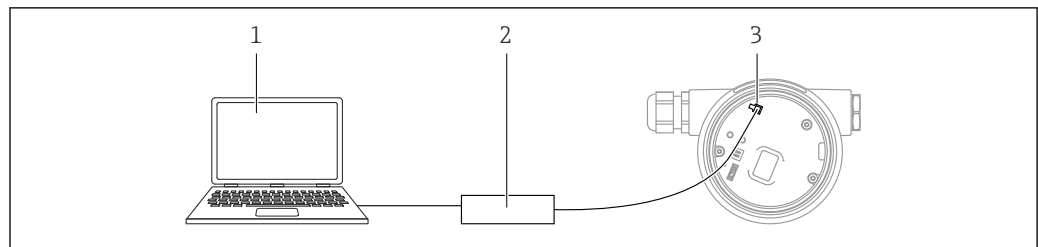


A0046562

23 Options for remote operation via HART protocol

- 1 PLC (programmable logic controller)
- 2 Transmitter power supply unit, e.g. RN221N (with communication resistor)
- 3 Connection for Commubox FXA195 and Field Communicator 375, 475
- 4 Handheld terminal
- 5 Computer with operating tool (e.g. FieldCare/DeviceCare, AMS Device Manager, SIMATIC PDM)
- 6 Commubox FXA195 (USB)
- 7 Field Xpert SMT70
- 8 VIATOR Bluetooth modem with connecting cable
- 9 Device

### 9.4.2 FieldCare/DeviceCare via service interface (CDI)



A0039148

- 1 Computer with FieldCare/DeviceCare operating tool
- 2 Commubox FXA291
- 3 Service interface (CDI) of the device (= Endress+Hauser Common Data Interface)



At least 22 mA is required to update (flash) the device firmware.

## 9.5 Configuring the device address via software

See **HART address** parameter.


Navigation: Application → HART output → Configuration → HART address








## 9.6 Setting the operating language

### 9.6.1 Local display

#### Setting the operating language

 To set the operating language, the display first needs to be unlocked:

1. Press the  key for at least 2 s.  
↳ A dialog box appears.
2. Unlock the display operation.
3. Select the **Language** parameter in the main menu.
4. Press the  key.
5. Select the desired language with the  or  key.
6. Press the  key.

### 9.6.2 FieldCare

1. In the "Extras" menu, click "Options".
2. Set the preferred language for FieldCare in the "Language" section.

#### Setting the language for the local display via FieldCare

Navigation: System → Display → Language

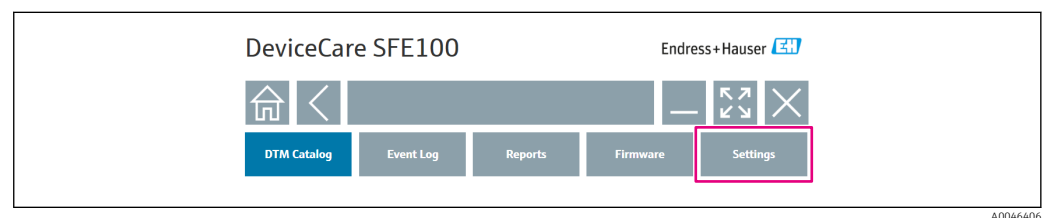
- Set the desired language in the **Language** parameter.

### 9.6.3 DeviceCare

Click the menu icon:



Click "Settings" and select the desired language:



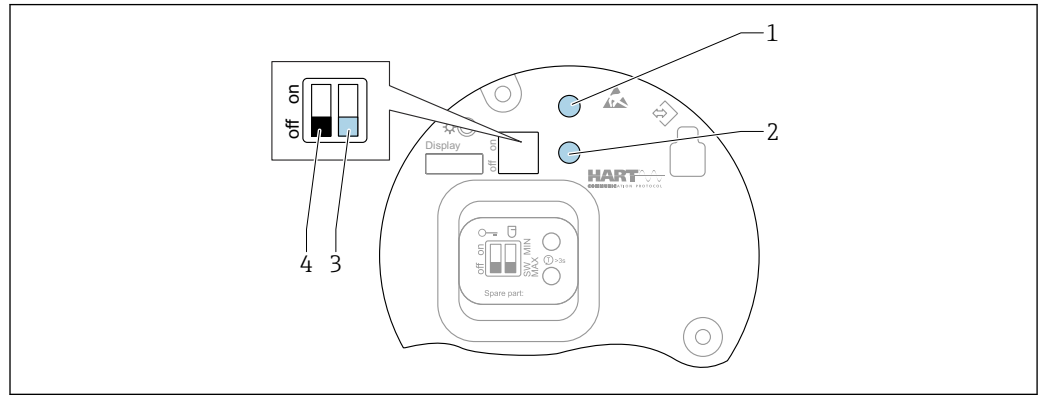
#### Setting the language for the local display via DeviceCare

Navigation: System → Display → Language

- Set the desired language in the **Language** parameter.

## 9.7 Device configuration

### 9.7.1 Commissioning with DIP switch and operating keys on the electronic insert



24 Operating keys and DIP switches on the 4 to 20 mA HART electronic insert

- 1 Operating key for reset password (for Bluetooth login and Maintenance user role)
- 1+2 Operating keys for device reset (as-delivered state)
- 2 Operating key for Proof test (> 3 s)
- 3 DIP switch for safety function, software-defined (SW, default=MAX) or set permanently to MIN
- 4 DIP switch for locking and unlocking the device

#### Setting the MIN or MAX safety mode via the DIP switch

- When the switch is set to "SW", the MIN or MAX setting is defined by the software, with MAX being the default value.
- In the "MIN" switch position, the setting is permanently MIN irrespective of the software.

### 9.7.2 Resetting the password or device via operating keys

#### Resetting the password

1. Briefly press operating key I 3 times within 4 seconds.
  - ↳ The (green) LED flashes twice repeatedly at short intervals.
2. Press operating key I again to confirm and release the key.
  - ↳ The password has been reset.
  - The LED stops flashing.

**i** If the time until confirmation is longer than 15 s, the device quits the "Reset Password" state and the LED stops flashing. The password is not reset. Repeat procedure if necessary.

#### Resetting the device (order configuration)

- ▶ Press both operating keys simultaneously for at least 12 s.
  - ↳ The device has been reset (as-delivered state).

### 9.7.3 Commissioning with "Commissioning" wizard

In FieldCare, DeviceCare <sup>1)</sup>, SmartBlue and on the display, the **Commissioning** wizard is available to guide the user through the initial commissioning steps.

1. Connect the device to the operating tool.

1) DeviceCare is available for download at [www.software-products.endress.com](http://www.software-products.endress.com). You must register in the Endress+Hauser software portal to download the product.

2. Open the device in the operating tool.  
↳ The dashboard (homepage) of the device is displayed:
  3. Open the wizard: **Guidance** menu → **Commissioning** wizard
  4. Enter the appropriate value in each parameter or select the appropriate option. These values are written directly to the device.
  5. Click "Next" to go to the next page.
  6. Once all the pages have been completed, click "End": the **Commissioning** wizard is closed.
- i** If the **Commissioning** wizard is cancelled before all the necessary parameters have been configured, the device may be in an undefined state. In such situations, it is advisable to reset the device to the factory default settings.

### 9.7.4 Storing the oscillation frequencies

Two frequencies (uncovered/covered) can be stored in the device so that the current oscillation frequency can be compared later on to the condition at the time of commissioning.

The frequencies can only be stored in the respective fork state. For example, if the fork is covered it is only possible to save the frequency when the fork is covered (**Stored covered frequency** parameter).

The value is saved via the **Commissioning** wizard or via

Navigation: Application → Sensor → Stored frequency

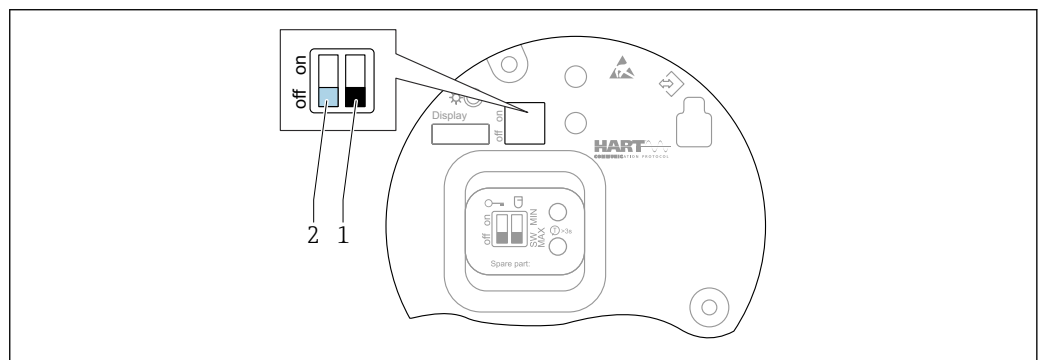
## 9.8 Simulation

In the **Simulation** submenu the user can simulate with the options Fork state (uncovered/covered), Sensor frequency, Current output and Diagnostic event simulation.

Navigation: Diagnostics → Simulation → Simulation

## 9.9 Protecting settings from unauthorized access



### 9.9.1 Locking or unlocking the hardware



**25** Functions of the DIP switches on the electronic insert


- 1 DIP switch for safety function, software-defined (SW, default=MAX) or set permanently to MIN
- 2 DIP switch for locking and unlocking the device (hardware)

DIP switch (2) on the electronic insert is used to lock or unlock operation.

-  ■ If operation is locked via the DIP switch, you can only unlock operation again via the DIP switch.
- If operation is locked via the operating menu, you can only unlock operation again via the operating menu.
- If operation is locked via the DIP switch, the lock icon  appears on the local display.

## 9.9.2 Locking or unlocking the display operation


Lock or unlock display operation:

1. Press the  key for at least 2 s.  
↳ A dialog box appears.
2. Lock or unlock display operation.

Display operation locks automatically (except in the SIL wizard):

- After 1 minute on the main page if no key has been pressed
- After 10 minutes within the operating menu if no key has been pressed

## 9.9.3 Parameter configuration - locking or enabling

-  If operation is locked by means of the DIP switch, you can only unlock operation again by means of the DIP switch.

### Software - via password in FieldCare, DeviceCare, SmartBlue app

#### As-delivered state:

The user role is set to **Maintenance** when the device is delivered to the customer.

#### Parameter configuration (Maintenance user role):

The device can be fully configured with the **Maintenance** user role.

#### Locking access:

After configuring with the **Maintenance** user role, access can be locked by assigning a password. The lock changes the **Maintenance** user role to the **Operator** user role.

#### Parameter configuration (Operator user role):

Parameter configuration of the device is locked in the **Operator** user role.

#### Unlocking access:

Access to parameter configuration can be unlocked by entering the password. The user role changes back to **Maintenance**.

Navigation for assigning the password and changing the user role: System → User management

#### Delete password:




If necessary, the password can be deleted in the **User management**.

Navigation: System → User management → Delete password → Start

## 10 Operation

### 10.1 Reading off the device locking status

Displaying active write protection in the **Locking status** parameter

- Local display :  
The  symbol appears on the main page
- Operating tool (FieldCare/DeviceCare) :  
Navigation: System → Device management → Locking status

### 10.2 Reading off measured values

All the measured values can be read off using the **Measured values** submenu.

Navigation: **Application** menu → **Measured values** submenu

### 10.3 Adapting the device to process conditions

The following menus are available for this purpose:

- Basic settings in the **Guidance** menu
- Advanced settings in:
  - **Diagnostics** menu
  - **Application** menu
  - **System** menu

#### 10.3.1 Level limit detection

Operating as a point level switch in the 8/16 mA mode.

Output of point level:

- 8 mA (demand mode: MIN uncovered or MAX covered)
  - 16 mA (OK status: MIN covered or MAX uncovered)
1. Navigation: Application → Sensor → Sensor configuration
  2. Set the Mode of operation to Level limit detection.
  3. Set the Safety function to MIN (dry-running prevention) or MAX (overfill protection), according to the application.
  4. Set the **Density setting** parameter according to the application ( $> 0.4 \text{ g/cm}^3$ ,  $> 0.5 \text{ g/cm}^3$ ,  $> 0.7 \text{ g/cm}^3$ ).
  5. Optionally: Set the **Switching delay uncovered to covered** parameter and the **Switching delay covered to uncovered** parameter.

#### 10.3.2 Sensor frequency

Continuous operation in the 4 to 20 mA mode. Loop current proportional to oscillation frequency of fork.

1. Navigation: Application → Sensor → Sensor configuration
2. Set the **Mode of operation** parameter to the **Sensor frequency** option.
3. Set the **Density setting** parameter according to the application ( $> 0.4 \text{ g/cm}^3$ ,  $> 0.5 \text{ g/cm}^3$ ,  $> 0.7 \text{ g/cm}^3$ ).
  - ↳ This is used to ensure that the **Fork state** parameter (covered/uncovered) continues to be displayed correctly.
4. Navigation: Guidance → Commissioning

5. Set the **Lower range value output** parameter to the frequency that should correspond to a 4 mA output current.
6. Set the **Upper range value output** parameter to the frequency that should correspond to a 20 mA output current.


## 10.4 Heartbeat Technology (optional)


### 10.4.1 Heartbeat Verification

The "Heartbeat Verification" module contains the **Heartbeat Verification** wizard, which verifies the current instrument health and creates the Heartbeat Technology verification report:

- The wizard can be used via the operating tools (SmartBlue app, DTM, display <sup>2)</sup>).
- The wizard guides the user through the entire process for creating the verification report.
- The operating hours counter, minimum/maximum temperature indicator and minimum/maximum frequency indicator are displayed.
- If the oscillation frequency of the fork increases, a corrosion warning appears.
- The as-delivered state of the oscillation frequency in air is indicated on the verification report. A high oscillation frequency is an indicator of corrosion. A lower oscillation frequency indicates buildup or a sensor covered by the medium. Deviations of the oscillation frequency from the oscillation frequency in the as-delivered state can be caused by the process temperature and process pressure.

### 10.4.2 Heartbeat Verification/Monitoring

 The **Heartbeat** submenu is only available when operating via FieldCare, DeviceCare or the SmartBlue app. It contains the wizards that are provided with the Heartbeat Verification and Heartbeat Monitoring application packages.

 Documentation on the Heartbeat Technology: Endress+Hauser website: [www.endress.com](http://www.endress.com) → Downloads.

## 10.5 Proof testing for SIL/WHG devices (optional) <sup>3)</sup>

The "Proof test" module contains the **Proof test** wizard, which must be performed at appropriate intervals in the following applications: SIL (IEC61508), WHG (German Water Resources Act (Gesetz zur Ordnung des Wasserhaushalts)):

- The wizard can be used via the operating tools (SmartBlue app, DTM).
- The wizard guides the user through the entire process for creating the verification report.
- The verification report can be saved as a PDF file.

2) The wizard can be started on the display but it only shows the **Passed** option or **Failed** option result.

3) Available only for devices with SIL or WHG approval

# 11 Diagnostics and troubleshooting

## 11.1 General troubleshooting

### 11.1.1 General errors

#### Device not responding

- Possible cause: Supply voltage does not match the specification on the nameplate  
Remedial action: Apply the correct voltage
- Possible cause: The polarity of the supply voltage is wrong  
Remedial action: Correct the polarity
- Possible cause: The cables do not contact the terminals properly  
Remedial action: Check the electrical contact between cables and correct if necessary
- Possible cause: Load resistance too high  
Remedial action: Increase the supply voltage to reach the minimum terminal voltage

#### No values visible on the display

- Possible cause: Graphic display is set too bright or too dark  
Remedial action: Increase or decrease the contrast with the **Contrast display** parameter  
Navigation path: System → Display → Contrast display
- Possible cause: The plug of the display cable is not connected correctly  
Remedial action: Connect the plug correctly
- Possible cause: Display is defective  
Remedial action: Replace the display

#### No background lighting on the graphic display

Possible cause: There is insufficient power available  
Remedial action: Increase the supply voltage

#### "Communication error" is indicated on the display when the device is started or the display is connected

- Possible cause: Electromagnetic interference influence  
Remedial action: Check grounding of the device
- Possible cause: Defective cable connection or display plug  
Remedial action: Replace the display

#### HART communication not working

- Possible cause: Communication resistor missing or incorrectly installed  
Remedial action: Install the communication resistor (250 Ω) correctly
- Possible cause: The HART modem is not properly connected  
Remedial action: Connect the HART modem correctly

#### Communication via CDI interface not working

Possible cause: Wrong setting of the COM port on the computer  
Remedial action: Check the setting of the COM port on the computer and correct it if necessary

#### Device measures incorrectly

Possible cause: Parametrization error  
Remedial action: Check and correct the parameter configuration

#### No communication with device via SmartBlue

- Possible cause: No Bluetooth connection available  
Remedial action: Enable the Bluetooth function on the smartphone, tablet and device
- Possible cause: The device is already connected with another smartphone/tablet  
Remedial action: Disconnect the device from the other smartphone/tablet
- Ambient conditions (e.g. walls/tanks) disturbing the Bluetooth connection  
Remedial action: Establish direct line-of-sight connection
- Display does not have Bluetooth

**Login via SmartBlue not possible**

- Possible cause: Device is being put into operation for the first time  
Remedial action: Enter the user name ("admin") and the password (device serial number)
- Possible cause: There is insufficient power available.  
Remedial action: Increase the supply voltage.

**Device cannot be operated via SmartBlue**

- Possible cause: Incorrect password entered  
Remedial action: Enter the correct password
- Possible cause: Forgotten password  
Remedial action: Use the operating key on the electronic insert to reset the password or contact Endress+Hauser Service ([www.addresses.endress.com](http://www.addresses.endress.com))
- Possible cause: Operator user role has no authorization  
Remedial action: Change to the Maintenance user role

**11.1.2 Error - SmartBlue operation with Bluetooth®****Device is not visible in the live list**

- Possible cause: No Bluetooth connection available  
Remedial action: Enable Bluetooth in the field device via display or software tool and/or in the smartphone/tablet
- Possible cause: Bluetooth signal outside of range  
Remedial action: Reduce distance between field device and smartphone/tablet  
The connection has a range of up to 25 m (82 ft).  
Operating radius with intervisibility 10 m (33 ft)
- Possible cause: Geopositioning is not enabled on Android devices or is not permitted for the SmartBlue app  
Remedial action: Activate/allow geopositioning service on Android device for the SmartBlue app

**Device appears in the live list but a connection cannot be established**

- Possible cause: The device is already connected with another smartphone/tablet via Bluetooth  
Only one point-to-point connection is permitted  
Remedial action: Disconnect the smartphone/tablet from the device
- Possible cause: Incorrect user name and password  
Remedial action: The standard user name is "admin" and the password is the device serial number indicated on the device nameplate (only if the password was not changed by the user beforehand)  
If you have forgotten the password, use the operating key on the electronic insert to reset the password or  
contact Endress+Hauser Service ([www.addresses.endress.com](http://www.addresses.endress.com))

**Connection via SmartBlue not possible**

Possible cause: Incorrect password entered

Remedial action: Enter the correct password, paying attention to lower/upper case

**Connection via SmartBlue not possible**

Possible cause: Forgotten password

Remedial action: Use the operating key on the electronic insert to reset the password or contact Endress+Hauser Service ([www.addresses.endress.com](http://www.addresses.endress.com))

**11.1.3 Additional tests**

If no clear cause of the error can be identified or the source of the problem can be both the device and the application, the following additional tests can be performed:

1. Reset the device to the factory setting.
2. Check the digital point level or sensor frequency (display, HART, ..).
3. Check that the device concerned is functioning correctly. If the digital value does not correspond to the anticipated point level or sensor frequency, replace the device.



4.
- Switch on simulation and check the current output. Replace the main electronics if the current output does not correspond to the simulated value.

11.1.4 Behavior of current output in the event of a fault

The behavior of the current output in the event of faults is defined by the **Failure behavior current output** parameter.

Parameter overview with brief description

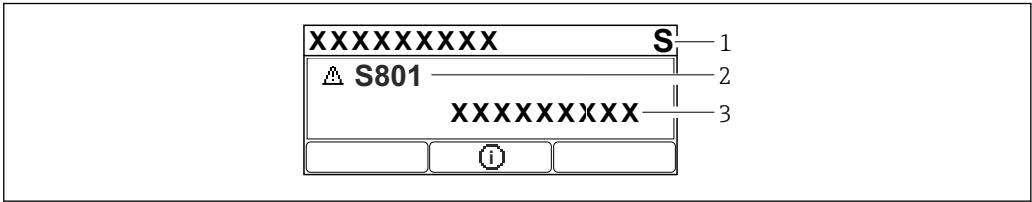
| Parameter                       | Description   | Selection / User entry                        |
|---------------------------------|---|---|
| Failure behavior current output | Defines which current the output assumes in the case of an error.<br>Min: < 3.6 mA<br>Max: >21.5 mA | <div><div>■</div> Min.<div>■</div> Max.</div> |
| Failure current                 | Enter current output value in alarm condition.  | 21.5 to 23 mA                                 |

11.2 Diagnostic information on local display

11.2.1 Diagnostic message

Measured value display and diagnostic message in alarm condition

Faults detected by the device's self-monitoring system are displayed as a diagnostic message in alternation with the unit.



A0043103

- 1
- Status signal
- 2
- Status symbol with diagnostic event
- 3
- Event text

Status signals

F

"Failure (F)" option

A device error has occurred. The measured value is no longer valid.

C

"Function check (C)" option

The device is in the service mode (e.g. during a simulation).

S

"Out of specification (S)" option

The device is being operated:

- Outside of its technical specifications (e.g. during startup or a cleaning)
- Outside of the configuration performed by the user (e.g. sensor frequency outside the configured span)

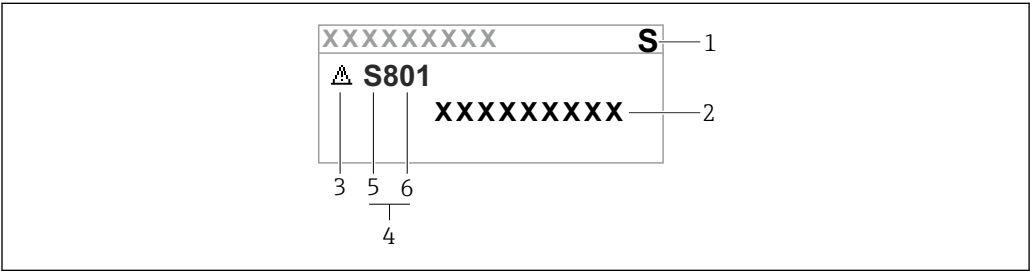
M

"Maintenance required (M)" option

Maintenance required. The measured value remains valid.

Diagnostic event and event text

The fault can be identified by means of the diagnostic event. The event text helps you by providing information about the fault. In addition, the corresponding status symbol is displayed in front of the diagnostic event.



- 1 Status signal
- 2 Event text
- 3 Status symbol
- 4 Diagnostic event
- 5 Status signal
- 6 Event number

If two or more diagnostic events occur simultaneously, only the diagnostic message with the highest priority is shown.

"Active diagnostics" parameter

Key

Opens the message about the remedial measures.

Key

Acknowledge warnings.

Key

Back to operating menu.

11.3 Diagnostic event in the operating tool

If there is a diagnostic event in the device, the status signal appears on the top left in the status section of the operating tool together with the associated icon for event behavior according to NAMUR NE 107:

- Failure (F)
- Function check (C)
- Out of specification (S)
- Maintenance required (M)

Click the status signal to see the detailed status signal.

The diagnostic events and remedial measures can be printed in the **Diagnostic list** submenu.

## 11.4 Adapting the diagnostic information

The event level can be configured:

Navigation: Diagnostics → Diagnostic settings → Configuration

## 11.5 Queued diagnostic messages

The display alternates between the queued diagnostic messages and the measured value.

Queued diagnostic messages can also be displayed in the **Active diagnostics** parameter.

Navigation: Diagnostics → Active diagnostics

## 11.6 Diagnostic list

All the diagnostic messages that are currently queued can be displayed in the **Diagnostic list** submenu.

Navigation: Diagnostics → Diagnostic list

| Diagnostic number               | Short text                   | Remedy instructions  | Status signal [from the factory] | Diagnostic behavior [from the factory] |
|---------------------------------|------------------------------|--|----------------------------------|--|
| <b>Diagnostic of sensor</b>     |                              |  |                                  |  |
| 004                             | Sensor defective             | 1. Restart device<br>2. Replace electronics<br>3. Replace device                 | F                                | Alarm                                  |
| 007                             | Sensor defective             | 1. Check fork<br>2. Replace device   | F                                | Alarm                                  |
| 042                             | Sensor corroded              | 1. Check fork<br>2. Replace device   | F                                | Alarm                                  |
| 049                             | Sensor corroded              | 1. Check fork<br>2. Replace device   | M                                | Warning <sup>1)</sup>                  |
| 061                             | Sensor electronics faulty    | Replace electronics  | F                                | Alarm                                  |
| 062                             | Sensor connection faulty     | 1. Check Main to sensor connection<br>2. Replace electronics                     | F                                | Alarm                                  |
| 081                             | Sensor initialization faulty | 1. Restart device<br>2. Contact service  | F                                | Alarm                                  |
| <b>Diagnostic of electronic</b> |                              |  |                                  |  |
| 201                             | Electronics faulty           | 1. Restart device<br>2. Replace electronics                                      | F                                | Alarm                                  |
| 203                             | HART Device Malfunction      | Check device specific diagnosis.   | S                                | Warning                                |
| 204                             | HART Electronic Defect       | Check device specific diagnosis.   | F                                | Alarm                                  |
| 242                             | Firmware incompatible        | 1. Check software<br>2. Flash or change main electronic module                   | F                                | Alarm                                  |
| 252                             | Module incompatible          | 1. Check if correct electronic module is plugged<br>2. Replace electronic module | F                                | Alarm                                  |
| 263                             | Electronic incompatible      | Check electronic module type   | F                                | Alarm                                  |
| 270                             | Main electronics defective   | Replace main electronics   | F                                | Alarm                                  |
| 272                             | Main electronics faulty      | 1. Restart device<br>2. Contact service  | F                                | Alarm                                  |

| Diagnostic number                  | Short text                               | Remedy instructions  | Status signal [from the factory] | Diagnostic behavior [from the factory] |
|------------------------------------|--|--|----------------------------------|--|
| 273                                | Main electronics defective               | Replace main electronics   | F                                | Alarm                                  |
| 282                                | Data storage inconsistent                | 1. Restart device<br>2. Contact service  | F                                | Alarm                                  |
| 283                                | Memory content inconsistent              | 1. Restart device<br>2. Contact service  | F                                | Alarm                                  |
| 287                                | Memory content inconsistent              | 1. Restart device<br>2. Contact service  | M                                | Warning                                |
| 388                                | Electronics and HistoROM defective       | 1. Restart device<br>2. Replace electronics and HistoROM<br>3. Contact service                   | F                                | Alarm                                  |
| <b>Diagnostic of configuration</b> |  |  |                                  |  |
| 410                                | Data transfer failed                     | 1. Check connection<br>2. Retry data transfer  | F                                | Alarm                                  |
| 412                                | Processing download                      | Download active, please wait   | C                                | Warning                                |
| 420                                | HART Device Configuration Locked         | Check device locking configuration.  | S                                | Warning                                |
| 421                                | HART Loop Current fixed                  | Check Multi-drop mode or current simulation.   | S                                | Warning                                |
| 431                                | Trim required                            | Carry out trim   | C                                | Warning                                |
| 437                                | Configuration incompatible               | 1. Restart device<br>2. Contact service  | F                                | Alarm                                  |
| 438                                | Dataset different                        | 1. Check data set file<br>2. Check device configuration<br>3. Up- and download new configuration | M                                | Warning                                |
| 441                                | Current output out of range              | 1. Check process<br>2. Check current output settings   | S                                | Warning                                |
| 484                                | Failure mode simulation active           | Deactivate simulation  | C                                | Alarm                                  |
| 485                                | Process variable simulation active       | Deactivate simulation  | C                                | Warning                                |
| 491                                | Current output simulation active         | Deactivate simulation  | C                                | Warning                                |
| 495                                | Diagnostic event simulation active       | Deactivate simulation  | S                                | Warning                                |
| 538                                | Configuration Sensor Unit invalid        | 1. Check sensor configuration<br>2. Check device configuration                                   | M                                | Warning                                |
| <b>Diagnostic of process</b>       |  |  |                                  |  |
| 801                                | Supply voltage too low                   | Increase supply voltage  | F                                | Alarm                                  |
| 802                                | Supply voltage too high                  | Decrease supply voltage  | S                                | Warning                                |
| 805                                | Loop current faulty                      | 1. Check wiring<br>2. Replace electronics  | F                                | Alarm                                  |
| 806                                | Loop diagnostics                         | 1. Check supply voltage<br>2. Check wiring and terminals   | M                                | Warning <sup>1)</sup>                  |
| 807                                | No Baseline due to insuf. volt. at 20 mA | Increase supply voltage  | M                                | Warning                                |
| 825                                | Electronics temperature                  | 1. Check ambient temperature<br>2. Check process temperature                                     | S                                | Warning <sup>1)</sup>                  |

| Diagnostic number | Short text                             | Remedy instructions  | Status signal [from the factory] | Diagnostic behavior [from the factory] |
|-------------------|--|--|----------------------------------|--|
| 826               | Sensor temperature out of range        | 1. Check ambient temperature<br>2. Check process temperature | S                                | Warning <sup>1)</sup>                  |
| 842               | Process limit                          | 1. Check process density<br>2. Check fork                    | F                                | Alarm                                  |
| 846               | HART Non-Primary Variable Out of Limit | Check device specific diagnosis.                             | S                                | Warning                                |
| 847               | HART Primary Variable Out of Limit     | Check device specific diagnosis.                             | S                                | Warning                                |
| 848               | HART Device Variable Alert             | Check device specific diagnosis.                             | S                                | Warning                                |
| 900               | Process alert frequency too low        | Check process conditions                                     | M                                | Warning <sup>1)</sup>                  |
| 901               | Process alert frequency too high       | Check process conditions                                     | M                                | Warning <sup>1)</sup>                  |

1) Diagnostic behavior can be changed.

## 11.7 Event logbook

### 11.7.1 Event history

The **Event list** submenu provides a chronological overview of the event messages that have occurred <sup>4)</sup>.

Navigation: Diagnostics → Event logbook

A maximum of 100 event messages can be displayed in chronological order.

The event history includes entries for:

- Diagnostic events
- Information events

In addition to the operating time when the event occurred, each event is also assigned a symbol that indicates whether the event has occurred or is finished:

- Diagnostic event
  - ☹: Occurrence of the event
  - ☺: End of the event
- Information event
  - ☹: Occurrence of the event

### 11.7.2 Filtering the event logbook

Filters can be used to determine which category of event messages is displayed in the **Event list** submenu.

Navigation: Diagnostics → Event logbook

#### Filter categories

- All
- Failure (F)
- Function check (C)

4) If operating via FieldCare, the event list can be displayed with the "Event List/HistoROM" function in FieldCare.

- Out of specification (S)
- Maintenance required (M)
- Information

### 11.7.3 Overview of information events


| Info number | Info name                            |
|-------------|--------------------------------------|
| I1000       | ----- (Device ok)                    |
| I1089       | Power on                             |
| I1090       | Configuration reset                  |
| I1091       | Configuration changed                |
| I11074      | Device verification active           |
| I1110       | Write protection switch changed      |
| I11104      | Loop diagnostics                     |
| I11284      | DIP MIN setting to HW active         |
| I11285      | DIP SW setting active                |
| I1151       | History reset                        |
| I1154       | Reset terminal voltage min/max       |
| I1155       | Reset electronics temperature        |
| I1157       | Memory error event list              |
| I1256       | Display: access status changed       |
| I1264       | Safety sequence aborted              |
| I1335       | Firmware changed                     |
| I1397       | Fieldbus: access status changed      |
| I1398       | CDI: access status changed           |
| I1440       | Main electronic module changed       |
| I1444       | Device verification passed           |
| I1445       | Device verification failed           |
| I1461       | Sensor verification failed           |
| I1512       | Download started                     |
| I1513       | Download finished                    |
| I1514       | Upload started                       |
| I1515       | Upload finished                      |
| I1551       | Assignment error fixed               |
| I1552       | Failed: Main electronic verification |
| I1554       | Safety sequence started              |
| I1555       | Safety sequence confirmed            |
| I1556       | Safety mode off                      |
| I1956       | Reset                                |

## 11.8 Resetting the device

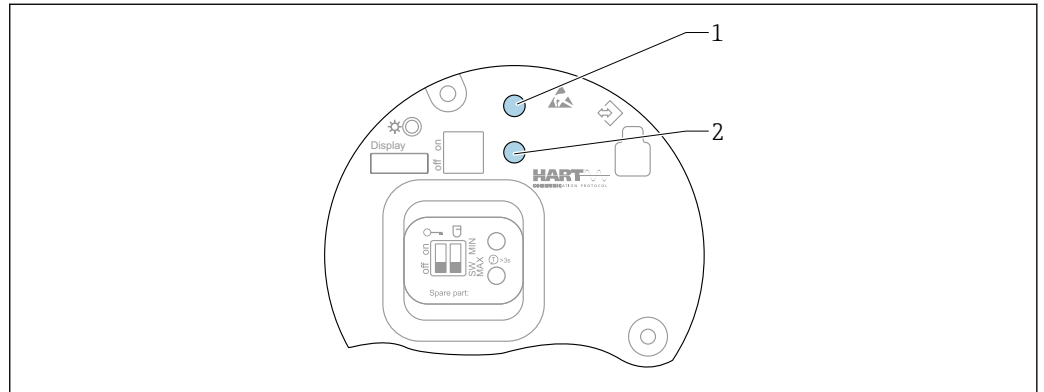
### 11.8.1 Resetting the device via the operating software or display

The device can be reset with the **Information** submenu.


Navigation: System → Device management → Reset device

 For details see the "Description of device parameters" documentation.

### 11.8.2 Resetting the device via operating keys on the electronic insert



A0046338

 26 Operating keys on the electronic insert

1+2 Operating keys for device reset (as-delivered state)


#### Resetting the device (order configuration)

- Press both operating keys simultaneously for at least 12 s.
  - ↳ The device has been reset (as-delivered state).


## 11.9 Device information

All the device information is contained in the **Information** submenu.

Navigation: System → Information

 For details see the "Description of device parameters" documentation.

## 11.10 Firmware history

 The firmware version can explicitly be ordered via the product structure. This makes it possible to ensure the compatibility of the firmware version with an existing or planned system integration.

### 11.10.1 Version 01.00.zz

Original software

# 12 Maintenance

No special maintenance work is required.

## 12.1 Maintenance tasks

### 12.1.1 Cleaning

It is not permitted to use the device with abrasive media. Material abrasion on the tuning fork can result in the device malfunctioning.

- Clean the tuning fork as necessary
- Cleaning is also possible in the installed state, e. g. CIP Cleaning in Place and SIP Sterilization in Place

## 13 Repair

### 13.1 General notes

#### 13.1.1 Repair concept

Endress+Hauser repair concept

- The devices have a modular design
- Customers can carry out repairs

 For more information on service and spare parts, please contact your Endress+Hauser sales representative.

#### 13.1.2 Repair of Ex-certified devices

##### WARNING


**Incorrect repair can affect electrical safety!**

Explosion Hazard!

- ▶ Only specialist personnel or the Endress+Hauser service team may carry out repairs on Ex-certified devices.
- ▶ Relevant standards and national regulations on hazardous areas, safety instructions and certificates must be observed.
- ▶ Use only original Endress+Hauser spare parts.
- ▶ Please note the device designation on the nameplate. Only identical parts may be used as replacements.
- ▶ Carry out repairs according to the instructions.
- ▶ Only the Endress+Hauser service team is permitted to modify a certified device and convert it to another certified version.
- ▶ All repairs and modifications must be documented.

### 13.2 Spare parts

- Some replaceable device components are identified by a spare part nameplate. This contains information about the spare part.
- All the spare parts for the measuring device, along with the order code, are listed in the *W@M Device Viewer* ([www.endress.com/deviceviewer](http://www.endress.com/deviceviewer)) and can be ordered. If available, users can also download the associated Installation Instructions.

 Device serial number or QR code:  
Located on the device and spare part nameplate.

### 13.3 Replacement

##### CAUTION

**Data upload/download is not permitted if the device is used for safety-related applications.**

- ▶ After an entire device or an electronics module has been replaced, the parameters can be downloaded to the device again via the communication interface. For this, the data must have been uploaded to the PC beforehand using the "FieldCare/DeviceCare" software.



### 13.3.1 HistoROM

It is not necessary to perform a new device calibration after replacing the display or transmitter electronics.



The spare part is supplied without HistoROM.

After removing the transmitter electronics, remove HistoRom and insert it into the new spare part.

## 13.4 Return

The device must be returned if the wrong device has been ordered or delivered. As an ISO-certified company and also due to legal regulations, Endress+Hauser is obliged to follow certain procedures when handling any returned products that have been in contact with medium. Ensure swift, safe and professional device returns: please read the return procedures and conditions on the Endress+Hauser website

<http://www.endress.com/support/return-material>

## 13.5 Disposal



If required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), the product is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to Endress+Hauser for disposal under the applicable conditions.

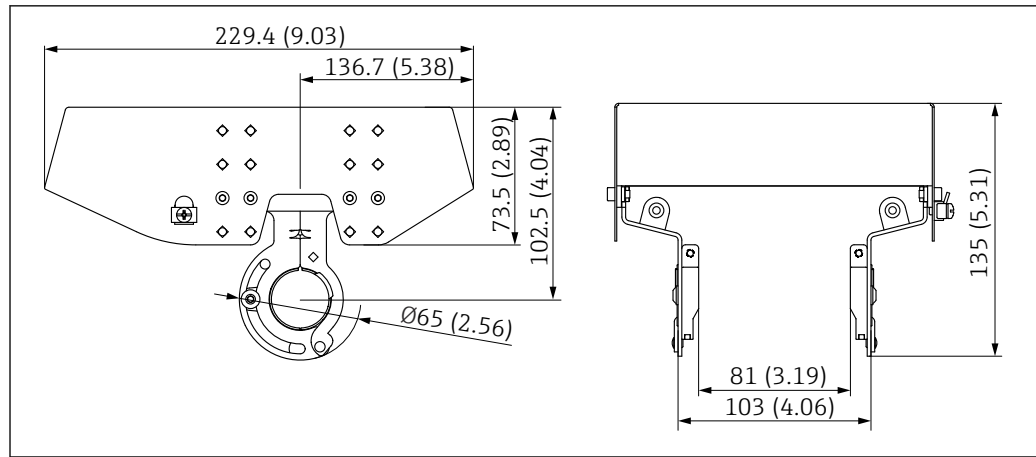
# 14 Accessories

## 14.1 Device Viewer

All the spare parts for the device, along with the order code, are listed in the *Device Viewer* ([www.endress.com/deviceviewer](http://www.endress.com/deviceviewer)).

## 14.2 Weather protection cover for dual compartment housing

- Material: stainless steel 316L
- Order number: 71438303

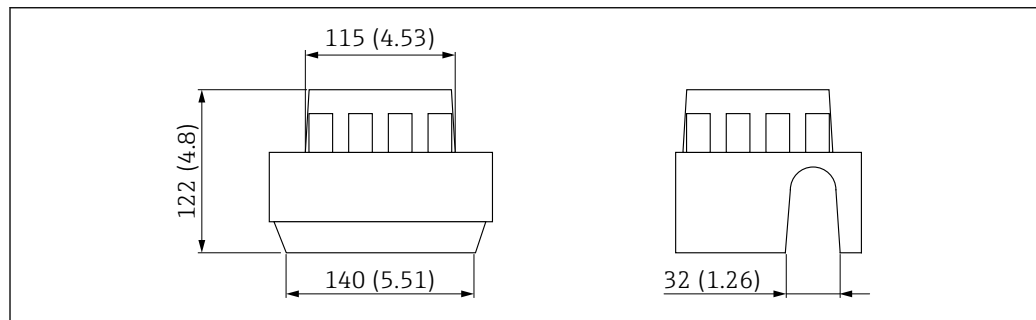


A0039231

27 Weather protection cover for dual compartment housing. Unit of measurement mm (in)

### 14.3 Weather protection cover for single compartment housing, aluminum

- Material: plastic
- Order number: 71438291



A0038280

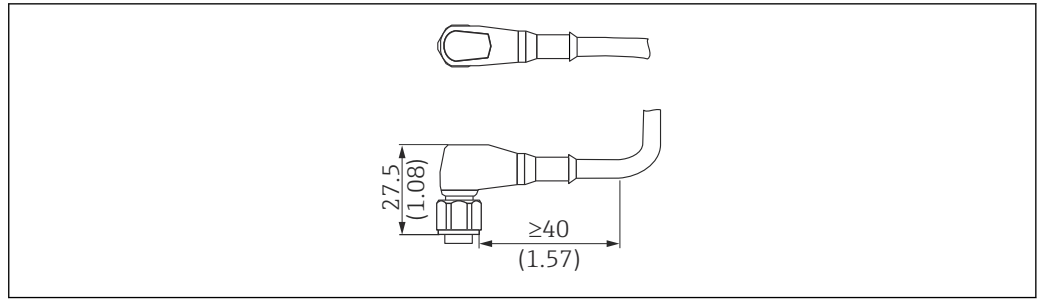
28 Weather protection cover for single compartment housing, aluminum. Unit of measurement mm (in)

### 14.4 Plug-in jack

- i** The plug-in jacks listed are suitable for use in the temperature range  $-25$  to  $+70$  °C ( $-13$  to  $+158$  °F).

#### Plug-in jack M12 IP69

- Terminated at one end
- Elbowed 90°
- 5 m (16 ft) PVC cable (orange)
- Slotted nut 316L (1.4435)
- Body: PVC (orange)
- Order number: 52024216

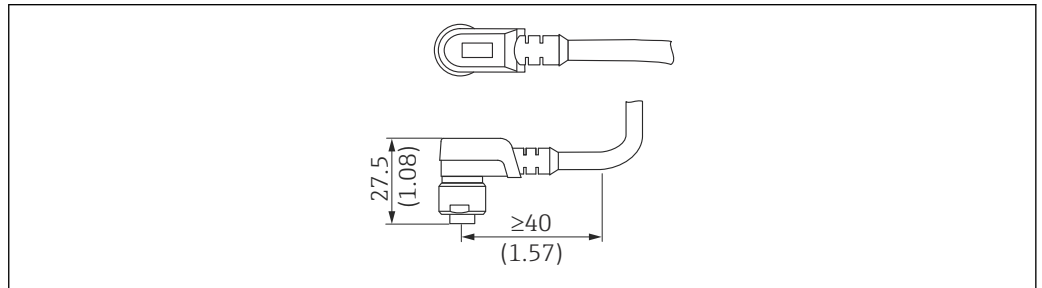


A0023713

■ 29 Plug-in jack M12 IP69. Unit of measurement mm (in)

#### Plug-in jack M12 IP67

- Elbowed 90 °
- 5 m (16 ft) PVC cable (gray)
- Slotted nut Cu Sn/Ni
- Body: PUR (black)
- Order number: 52010285



A0022292

■ 30 Plug-in jack M12 IP67. Unit of measurement mm (in)

## 15 Technical data

### 15.1 Input

#### 15.1.1 Measured variable

Level (point level), MAX or MIN safety

#### 15.1.2 Measuring range

Depends on the installation location and the pipe extension ordered

Sensor length:

- With plastic coating, maximum 3 m (9.8 ft)
- With enamel coating, maximum 1.2 m (3.9 ft)

### 15.2 Output

#### 15.2.1 Output signal

##### SIO (FEL60H electronic insert)

8/16 mA (SIO) with superimposed digital communication protocol HART, 2-wire

### Continuous operation (FEL60H electronic insert)

4 to 20 mA proportional to the oscillation frequency with superimposed digital communication protocol HART, 2-wire

For continuous current output, one of the following modes of operation can be selected:

- 4.0 to 20.5 mA
- NAMUR NE 43: 3.8 to 20.5 mA (factory setting)
- US mode: 3.9 to 20.8 mA

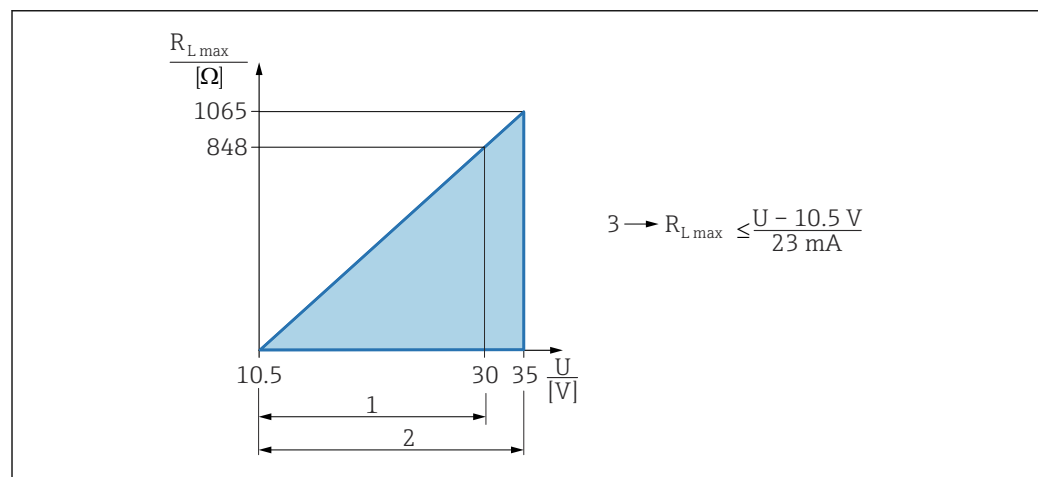
### 15.2.2 Signal on alarm

Signal on alarm in accordance with NAMUR recommendation NE 43.

4 to 20 mA HART:

- Max. alarm: can be set from 21.5 to 23 mA
- Min. alarm: < 3.6 mA (factory setting)

### 15.2.3 Load



31 Load 4 to 20 mA HART

- 1 Power supply 10.5 to 30 V<sub>DC</sub> Ex i
- 2 Power supply 10.5 to 35 V<sub>DC</sub> for other types of protection and for non-certified device versions
- 3  $R_{Lmax}$  maximum load resistance
- U Supply voltage

**i** Operation via handheld terminal or PC with operating program: take minimum communication resistance of 250 Ω into consideration.

### 15.2.4 Damping

Damping affects all the outputs (output signal, display) and is only available in the continuous 4 to 20 mA mode.

**i** Damping has no effect on the SIO.

Activating damping:

Via local display, Bluetooth, handheld terminal or PC with operating program, continuous from 0 to 999 s

Factory setting: 1 s

### 15.2.5 Switch output

Preset switching delay times can be ordered:

- 0.5 s when the tuning fork is covered and 1.0 s when the tuning fork is uncovered (factory setting)
- 0.25 s when the tuning fork is covered and 0.25 s when the tuning fork is uncovered (fastest setting)
- 1.5 s when the tuning fork is covered and 1.5 s when the tuning fork is uncovered
- 5.0 s when the tuning fork is covered and 5.0 s when the tuning fork is uncovered

 The user can also set the switching delays for when the fork is covered and uncovered in the range from 1 to 60 seconds independently of one another.

(Operation via display, Bluetooth or FieldCare, DeviceCare, AMS, PDM)

### 15.2.6 Ex connection data

See safety instructions (XA): All data relating to explosion protection are provided in separate Ex documentation and are available from the Downloads Area of the Endress+Hauser-website. The Ex documentation is supplied as standard with all Ex devices.

### 15.2.7 Protocol-specific data

#### HART

- Manufacturer ID: 17 (0x11)
- Device type code: 0x11C4
- Device revision: 1
- HART specification: 7
- DD revision: 1
- Device description files (DTM, DD) information and files at:
  - [www.endress.com](http://www.endress.com)
  - [www.fieldcommgroup.org](http://www.fieldcommgroup.org)
- HART load: min. 250 Ω

*HART device variables (preset at the factory)*

The following measured values are assigned to the device variables at the factory:

| Device variable   | Measured value                      |
|---|-------------------------------------|
| <b>Primary variable (PV)</b> parameter (Primary variable) <sup>1)</sup> | Point level detection <sup>2)</sup> |
| <b>Secondary variable (SV)</b> parameter (Secondary variable)           | Sensor frequency <sup>3)</sup>      |
| <b>Tertiary variable (TV)</b> parameter (Third variable)                | Fork state <sup>4)</sup>            |
| <b>Quaternary variable (QV)</b> parameter (Quaternary variable)         | Sensor temperature                  |

1) The PV is always applied to the current output.

2) Point level detection is the initial state depending on the fork state (uncovered/covered) and the safety function (MIN/MAX)

3) Sensor frequency is the oscillation frequency of the fork

4) Fork state is the fork state (**Fork covered** option/**Fork uncovered** option)

*Choice of HART device variables*

- Level limit detection
- Sensor frequency
- Fork state

- Sensor temperature
- Terminal current
 

The terminal current is the read-back current on terminal block. Visibility depends on order options or device settings
- Terminal voltage
 

Visibility depends on order options or device settings

#### *Supported functions*

- Burst mode
- Additional transmitter status
- Device locking

### 15.2.8 Wireless HART data

- Minimum start-up voltage: 10.5 V
- Start-up current: > 3.6 mA
- Start-up time: < 8 s
- Minimum operating voltage: 10.5 V
- Multidrop current: 4 mA

### 15.2.9 Heartbeat Technology

#### **Heartbeat Technology module**

The software package consists of 3 modules. These three modules combined check, evaluate and monitor device functionality and process conditions.



- Heartbeat Diagnostics
- Heartbeat Verification
- Heartbeat Monitoring

## 15.3 Environment


### 15.3.1 Ambient temperature range

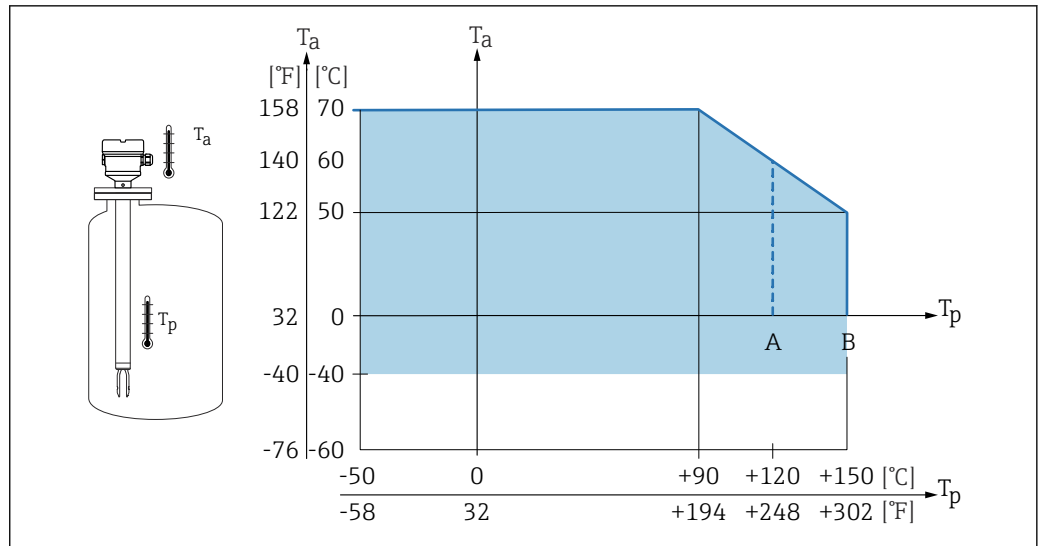
The following values apply up to a process temperature of +90 °C (+194). At higher process temperatures, the permitted ambient temperature is reduced (see diagram).

- Without LCD display: -40 to +70 °C (-40 to +158)
- With LCD display: -40 to +70 °C (-40 to +158) with limitations in optical properties, such as display speed and contrast
 

Can be used without limitations: -20 to +60 °C (-4 to +140 °F)

Optionally available:

- -50 °C (-58 °F) with restricted operating life and performance
- -60 °C (-76 °F) with restricted operating life and performance,
  -  Below -50 °C (-58 °F): devices can be permanently damaged



32 Permitted ambient temperature  $T_a$  at the housing as a function of the process temperature  $T_p$  in the vessel

A ECTFE-coated

B PFA- or enamel-coated

The following ambient temperature applies over the entire process temperature range for devices with a temperature spacer: +70 °C (+158 °F)

Outdoor operation in strong sunlight:

- Mount the device in a shaded location
- Avoid direct sunlight, particularly in warmer climatic regions
- Use a weather protection cover, can be ordered as an accessory

#### Hazardous area

In the hazardous area, the permitted ambient temperature can be limited depending on the zones and gas groups. Pay attention to the information in the Ex documentation (XA).

#### 15.3.2 Storage temperature

–40 to +80 °C (–40 to +176 °F)

Optional –50 °C (–58 °F) or –60 °C (–76 °F)

With M12 plug, elbowed: –25 to +80 °C (–13 to +176 °F)

#### 15.3.3 Humidity

Operation up to 100 %. Do not open in a condensing atmosphere.

#### 15.3.4 Operating height

Up to 5 000 m (16 404 ft) above sea level.

#### 15.3.5 Climate class

As per IEC 60068-2-38 test Z/AD

#### 15.3.6 Degree of protection

In accordance with DIN EN 60529, NEMA 250

**IP66/IP68 NEMA 4X/6P (1.83 m H<sub>2</sub>O for 24 h)**

Types of housing:

- Single compartment; aluminum, coated; Ex d/XP
- Dual-compartment, L-shape; aluminum, 316L; Ex d/XP

Degree of protection for M12 plug

- When housing is closed and connecting cable is plugged in: IP66/67 NEMA Type 4X
- When housing is open or connecting cable is not plugged in: IP20, NEMA Type 1

**NOTICE****M12 plug: Loss of IP protection class due to incorrect installation!**

- ▶ The degree of protection only applies if the connecting cable used is plugged in and screwed tight.
- ▶ The degree of protection only applies if the connecting cable used is specified according to IP67 NEMA Type 4X.



Ordering information: Select the required option in the order code for "Electrical connection". Exclusion criteria are taken into account automatically.

**15.3.7 Vibration resistance**

As per IEC60068-2-64-2008

$a(\text{RMS}) = 50 \text{ m/s}^2$ ,  $f = 5 \text{ to } 2000 \text{ Hz}$ ,  $t = 3 \text{ axes} \times 2 \text{ h}$

**15.3.8 Shock resistance**

In accordance with IEC60068-2-27-2008:  $300 \text{ m/s}^2 [= 30 g_n] + 18 \text{ ms}$

$g_n$ : standard acceleration of gravity

**15.3.9 Mechanical load**

Support the device in the event of severe dynamic load. Maximum lateral loading capacity of the pipe extensions and sensors: 75 Nm (55 lbf ft).



For more details, see the "Supporting the device" section.

**15.3.10 Pollution degree**

Pollution level 2

**15.3.11 Electromagnetic compatibility (EMC)**

- Electromagnetic compatibility as per EN 61326 series and NAMUR recommendation EMC (NE21)
- With regard to the safety function (SIL), the requirements of EN 61326-3-x are satisfied
- Maximum deviation under disturbance: < 0.5% of span



For more details, refer to the EU Declaration of Conformity.

**15.4 Process****15.4.1 Process temperature range**

- ECTFE:  $-50 \text{ to } +120 \text{ }^\circ\text{C}$  ( $-58 \text{ to } +248 \text{ }^\circ\text{F}$ )
- PFA:  $-50 \text{ to } +150 \text{ }^\circ\text{C}$  ( $-58 \text{ to } +302 \text{ }^\circ\text{F}$ )
- Enamel:  $-50 \text{ to } +150 \text{ }^\circ\text{C}$  ( $-58 \text{ to } +302 \text{ }^\circ\text{F}$ )

Pay attention to the pressure and temperature dependency. Additional details in the "Process pressure range" section.



### 15.4.2 Thermal shock

≤ 120 K/s

### 15.4.3 Process pressure range

#### **⚠ WARNING**

The maximum pressure for the device depends on the lowest-rated element, with regard to pressure, of the selected component. This means that it is necessary to pay attention to the process connection as well as the sensor.

- ▶ For pressure specifications, see the "Mechanical construction" section.
- ▶ Only operate the device within the specified limits!
- ▶ The Pressure Equipment Directive (2014/68/EU) uses the abbreviation "PS". The abbreviation "PS" corresponds to the MWP (maximum working pressure) of the device.

The following data apply over the entire temperature range. Pay attention to exceptions for flange process connections!

- ECTFE, PFA: -1 to 40 bar (-14.5 to 580 psi)
- Enamel: max. -1 to 25 bar (-14.5 to 363 psi)

Refer to the following standards for the permitted pressure values of the flanges at higher temperatures:

- pR EN 1092-1: With regard to its stability-temperature property, the material 1.4435 is identical to 1.4404, which is classed as 13E0 in EN 1092-1 Tab. 18. The chemical composition of the two materials can be identical.
- ASME B 16.5
- JIS B 2220

In each case, the lowest value from the derating curves of the device and the selected flange applies.

Canadian CRN approval: more details about the maximum pressure values are available in the download area of the product page under "[www.endress.com](http://www.endress.com)".

### 15.4.4 Test pressure

Test pressure = 1.5 · PN

- ECTFE, PFA: PN = 40 bar (580 psi)  
Enamel: PN = 25 bar (362.5 psi)
- Membrane burst pressure at 200 bar (2 900 psi)

The device function is limited during the pressure test.

The mechanical integrity is guaranteed at pressures up to 1.5 times the process nominal pressure PN.

### 15.4.5 State of aggregation

Liquid

### 15.4.6 Medium density

**Liquids with density > 0.7 g/cm<sup>3</sup>**

Setting > 0.7 g/cm<sup>3</sup> (as-delivered state)

**Liquids with density 0.5 to 0.8 g/cm<sup>3</sup>**

Setting > 0.5 g/cm<sup>3</sup> (can be ordered as preset value or user-configurable)

**Liquids with density > 0.4 g/cm<sup>3</sup> (not for devices with SIL approval)**

Setting > 0.4 g/cm<sup>3</sup> (can be ordered as preset value or user-configurable)

### 15.4.7 Viscosity

$\leq 10\,000\text{ mPa}\cdot\text{s}$

### 15.4.8 Pressure tightness

Up to vacuum



In vacuum evaporation plants, select the  $0.4\text{ g/cm}^3$  density setting.

### 15.4.9 Solids contents

$\varnothing \leq 5\text{ mm}$  (0.2 in)

## 15.5 Additional technical data



Current Technical Information: Endress+Hauser website: [www.endress.com](http://www.endress.com) → Downloads.

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