# Installation Instructions M12 plug (housing side)

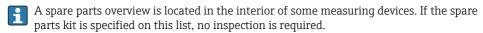
Gammapilot, Liquiphant, Micropilot Cerabar, Deltabar

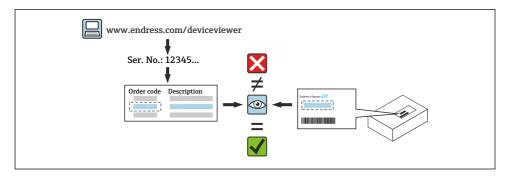




#### 1 Intended use

- A defective unit can only be replaced with a functioning unit of the same type.
- Only use original parts from Endress+Hauser.
- Check in the W@M Device Viewer if the spare part is suitable for the existing measuring device





## 2 Personnel authorized to carry out repairs

Technical staff must comply with the following requirements for repair, mounting, electrical installation and commissioning of the measuring devices:

- Specialized technical staff must be trained in instrument safety.
- They must be familiar with the individual operating conditions of the devices.
- In the case of Ex-certified measuring devices, they must also be trained in explosion protection.



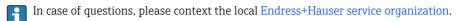
## 3 Safety instructions

- Comply with national regulations governing mounting, electrical installation, commissioning, maintenance and repair procedures.
- The device is energized! Risk of fatal injury from electric shock. Open the device only when the device is de-energized.
- For devices intended for use in hazardous locations, please observe the guidelines in the Ex documentation (XA).

- In the case of devices in safety-related applications in accordance with IEC 61508 or IEC 61511: Commission in accordance with Operating Instructions after repair. Document the repair procedure.
- Before removing the device: set the process to a safe state and purge the pipe of dangerous process substances.
- Hot surfaces! Risk of injury! Before commencing work: allow the system and device to cool down to a touchable temperature.
- In the case of devices in custody transfer, the custody transfer status no longer applies once
  the seal has been removed.
- Follow the Operating Instructions for the device.
- Risk of damaging the electronic components! Ensure you have a working environment protected from electrostatic discharge.
- After removing the electronics compartment cover: risk of electrical shock due to missing touch protection!

Turn the device off before removing internal covers.

- Modifications to the device are not permitted.
- Only open the housing for a brief period. Avoid the penetration of foreign bodies, moisture
  or contaminants.
- Replace defective seals only with original seals from Endress+Hauser.
- If threads are damaged or defective, the device must be repaired.
- Do not lubricate threads (e.g. of electronics compartment cover or connection compartment cover).
- If spacing is reduced or the dielectric strength of the device is not guaranteed during repair
  work, perform a test on completion of the work (e.g. high-voltage test in accordance with
  the manufacturer's instructions).
- Service plug:
  - Do not connect in explosive atmospheres.
  - Only connect to Endress+Hauser service devices.
- Observe the instructions for transporting and returning the device outlined in the Operating Instructions.



#### 4 Tools list









#### Only for FTL51B with LED module:

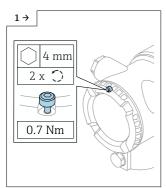


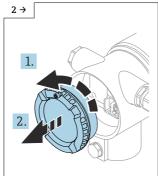


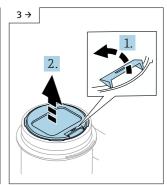
# 5 Removing the M12 plug (housing side)

Removal of the M12 plug is the same for all devices and housing types.

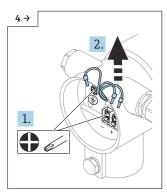
- Optional: cover lock, display
- For Liquiphant with single-compartment housing and Bluetooth module or LED module: Removal of the Bluetooth module or LED module is described separately.

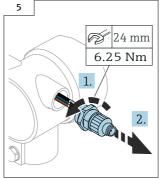




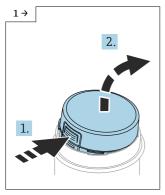


 Single-compartment housing or L-shaped housing with display in the connection compartment

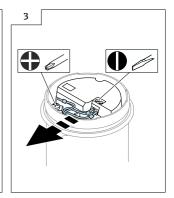




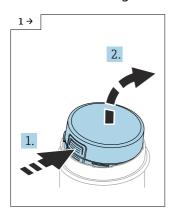
## 5.1 Removing the Bluetooth module

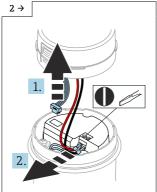


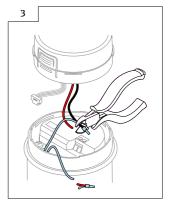




### 5.2 Removing the LED module

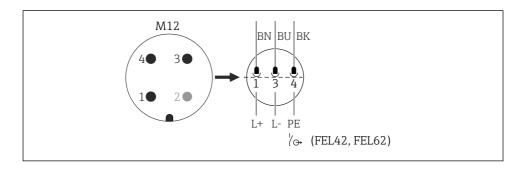




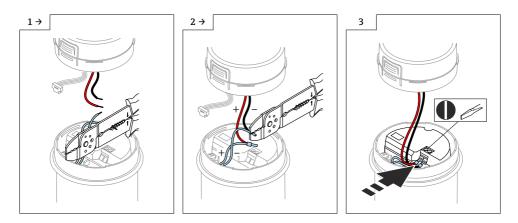


# 6 Installing the M12 plug (housing side)

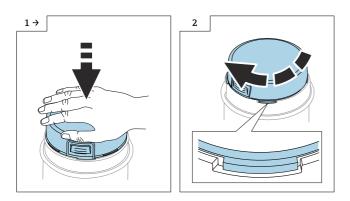
Installation is performed by following the removal procedure in reverse order. Connect the M12 plug in accordance with the pin assignment.



Note the following in the case of the single-compartment housing with LED module:



Note the following when installing the LED module or Bluetooth module:





For devices with a cover locking, please note the following:

The securing screw must not protrude over the lower edge of the cover. Pay attention to the position of the securing screw before and while screwing down the cover.



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