

# Safety Instructions

## **Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P**

Supplement to: BA00444C, BA01225C, BA01570C,  
BA01954C

Safety instructions for electrical apparatus in explosion-  
hazardous areas for ATEX, IECEx



---

# Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P

Supplement to: BA00444C, BA01225C, BA01570C, BA01954C

## Table of contents

Associated documentation .....	4
Documentation .....	4
Manufacturer's certificate .....	4
Other standards .....	4
Identification .....	4
Safety instructions .....	5
Temperature tables .....	6
Connection .....	7

**Associated documentation** This document is an integral part of Operating Instructions BA00444C, BA01225C, BA01570C and BA01954C.

## Documentation



- Competence Brochure CP00021Z
- Explosion Protection: Guidelines and General Principles
  - [www.endress.com](http://www.endress.com)

## Manufacturer's certificate

EU Declaration of Conformity

Declaration number:  
EU00906 01.21

The EU Declaration of Conformity is available:  
In the Download Area of the Endress+Hauser Internet site:  
[www.endress.com](http://www.endress.com) -> Downloads -> Declarations -> Type: EU Declaration -> Product root: ...

## Other standards

The following standards have been applied:

ATEX

- EN 60079-11:2012
- EN 60079-0:2018

IECEX

- IEC 60079-0:2017
- IEC 60079-11:2011

## Identification

The nameplate provides you with the following information on your device:

- Manufacturer identification
- Order code
- Extended order code
- Serial number
- Firmware version
- Ambient and process conditions
- Input and output values
- Activation codes
- Safety information and warnings

► Compare the information on the nameplate with the order.

## Type code

ATEX

Type	Version						
CM442 CM444 CM448 CM442R CM444R CM448R CM44P	BM						+
	II (1) G [Ex ia Ga] IIC						No Ex relevance

*IECEX*

Type	Version						
CM442 CM444 CM448 CM442R CM444R CM448R CM44P	IE	*	*	**	*	***	+
	[Ex ia Ga] IIC	No Ex relevance					

**Certificates and approvals****CE mark**

The product meets the requirements of the harmonized European standards. As such, it complies with the legal specifications of the EU directives. The manufacturer confirms successful testing of the product by affixing to it the **CE** mark.

With this Declaration of Conformity, the manufacturer guarantees that the product complies with the regulations of European Low Voltage Directive 2014/35/EU, EMC Directive 2014/30/EU and ATEX Directive 2014/34/EU. Compliance is verified by adherence to the standards listed in the Declaration of Conformity.

**Ex approvals***ATEX*

**CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P**

II (1) G [Ex ia Ga] IIC

Certificate number: TÜV 20 ATEX 8597 X

*IECEX*

**CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P**

[Ex ia Ga] IIC

Certificate number: IECEX TUR21.0004X

**Notified Body**

**TÜV Rheinland Industrie Service GmbH**

Am Grauen Stein, 51105 Cologne, Germany

**Safety instructions**

The 2DS Ex-i module and its integration into the Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R and CM44P transmitter as per these Operating Instructions meets the requirements of Explosion Protection Directive 2014/34/EU for an associated apparatus.

The harmonized standards or normative documents that have been applied are listed in the EU Declaration of Conformity.

- The sensor communication module 2DS Ex-i in the Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R and CM44P transmitter is an associated apparatus.
- The Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R and CM44P must be set up in the non-hazardous area.
- Only an intrinsically safe electrical apparatus may be connected to the intrinsically safe digital sensor input. The input is suitable for:
  - equipment group II, equipment category 1G for use in Zone 0, with equipment protection level Ga.
  - Intrinsically safe Memosens sensors and the Memosens cable can be connected and may be located in Zone 0, 1, 2.
- Only suitable sensors may be connected and used as designated according to the Operating Instructions.
- Suitable sensors and the Memosens cable are marked by a red ring.
- The sensor communication module 2DS Ex-i may only be connected to safety extra low voltage signals (SELV) or protective extra low voltage signals (PELV).

- All circuits - apart from the mains supply circuits (power supply of device and relay connection) - that are directly connected to Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R and CM44P with an integrated sensor communication module 2DS Ex-i must be safety extra low voltage signals. They must correspond to SELV or PELV circuits or the directly connected devices must correspond to IEC 60950 series, IEC 61010-1 or a technically equivalent standard.
- The ambient temperature range for the sensor communication module 2DS Ex-i must be observed in accordance with the specifications in the Operating Instructions.
- The transmitter may only be used for fixed installations. The cables must be strain-relieved and securely connected.
- Secure the cable glands so that they do not become loose and fit the seals directly on the housing. Ensure that the cable glands and cable entries are leak-tight. To ensure leak-tight fastening, the cable gland and the cable nuts must be tightened with a torque of 2 Nm after the cables have been routed through the gland.
- Pay attention to the information in the Operating Instructions regarding the nominal values of the input and output circuits.
- The device configuration and hardware may not be modified as this would invalidate the explosion protection. Every change puts safety at risk and results in loss of Ex-approval. This applies for all modules of the transmitter, including the non-intrinsically safe modules.
- Maintenance and repair work may only be performed by the manufacturer's service personnel or specially trained and authorized staff. Only original spare parts may be used in this context.
- When installing the modules, it is important to ensure that the intrinsically safe and non-intrinsically safe terminals are at least 50 mm apart (tight string length). For this purpose, the separator element that guarantees the necessary spacing must be integrated between the intrinsically safe and non-intrinsically safe modules and must not be removed.
- Installation, connection to the power supply, commissioning, inspection, maintenance and repair of the devices must be performed by qualified skilled staff who are appropriately trained to perform work on Ex devices in accordance with the applicable regulations, e.g. IEC 60079-14, -17, -19. The instructions in the Operating Instructions must be strictly observed.

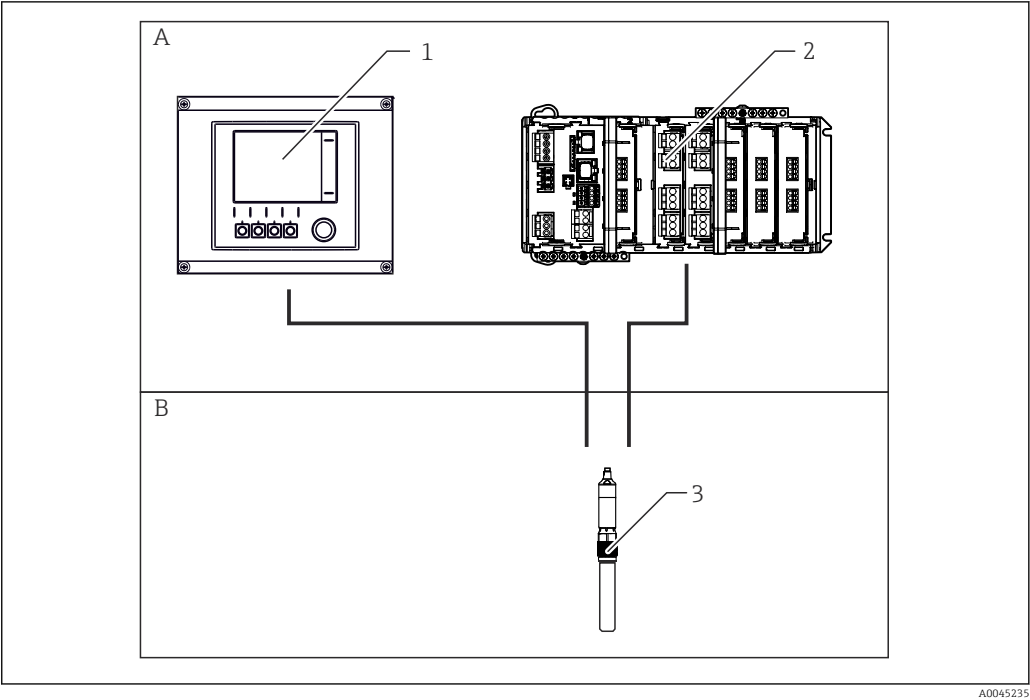
## Temperature tables

Device / module	Ambient temperature $T_a$
2DS Ex-i module	$-20\text{ °C} \leq T_a \leq +85\text{ °C}$ <sup>1)</sup> ( $-4\text{ °F} \leq T_a \leq 185\text{ °F}$ ) <sup>1)</sup>
CM442-BM CM442-IE CM44P-BMFIH CM44P-IEFIH CM444-BM CM444-IE CM448-BM CM448-IE	$-20\text{ °C} \leq T_a \leq +50\text{ °C}$ ( $-4\text{ °F} \leq T_a \leq +122\text{ °F}$ )
CM442R-BM CM442R-IE CM44P-BMDIN CM44P-IEDIN CM444R-BM CM444R-IE CM448R-BM CM448R-IE	$0\text{ °C} \leq T_a \leq +50\text{ °C}$ ( $32\text{ °F} \leq T_a \leq +122\text{ °F}$ )

- 1) The ambient temperature range of the Liquiline CM44x(R) transmitter with integrated 2DS Ex-i modules is lower due to the internal heating of the transmitter.

Connection

Mounting requirements



- A    Non-hazardous areas
- B    Zone 0, 1, 2
- 1    Liquiline CM442, CM444, CM448, CM44P-*\*\*FIH* transmitter with integrated 2DS Ex-i module
- 2    Liquiline CM442R, CM444R, CM448R, CM44P-*\*\*DIN* transmitter with integrated 2DS Ex-i module
- 3    Intrinsically safe devices and sensors with approval for connection to the 2DS Ex-i module

Connection data

Connection data for the sensor communication module 2DS Ex-i, which is an associated intrinsically safe electrical apparatus and integrated in Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R and CM44P.

Intrinsically safe digital input: [Ex ia IIC] (sensor communication module 2DS Ex-i module terminal 87i, 88i, 97i, 98i)	
Max. output voltage $U_o$	5 V
Max. output current $I_o$	112 mA
Max. power $P_o$	165 mW
Max. internal capacitance $C_i$	5.2 $\mu$ F
Max. internal inductance $L_i$	0 $\mu$ H
Max. external capacitance $C_o$	Corresponding to xYK10, xYK20 <sup>1)</sup> and CLS50D + max. 100 m cable length
Max. external inductance $L_o$	Corresponding to xYK10, xYK20 <sup>1)</sup> and CLS50D + max. 100 m cable length

1)    x ... C or O or OC

Max. permitted voltage at non-intrinsically safe connections on the CM442, CM444, CM448, CM442R, CM444R, CM448R and CM44P	
Max. output voltage $U_m$	$\leq$ 250 VAC rms

### Attachable devices and cables

Only the following listed and approved devices may be connected to the digital sensor input:

- Memosens cable xYK10, xYK20 <sup>1)</sup> (with Ex-certification)  
The connection of the associated apparatus Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P with sensor communication module 2DS Ex-i and the intrinsically safe Memosens cables xYK10 and xYK20 <sup>1)</sup> is certified as a system.
- Digital Memosens sensor/ other Memosens devices  
Digital Memosens sensors and other devices that satisfy the specified electrical parameters of Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P with sensor communication module 2DS Ex-i.  
Digital Memosens sensors/ Memosens devices except xLS50D <sup>1)</sup> are connected to the intrinsically safe Memosens cables xYK10 and xYK20 <sup>1)</sup> via an inductive interface.
- Digital sensor simulator xYP03D <sup>1)</sup>

The devices indicated in the following certificates, and other devices that satisfy the entity parameters indicated, can be connected to the sensor communication module 2DS Ex-i.

#### ATEX

- xYK10 and xYK20 <sup>1)</sup> as per BVS 04 ATEX E121X
- xYP03D <sup>1)</sup> as per BVS 12 ATEX E008
- xLS50D <sup>1)</sup> as per BVS 12 ATEX E048X

#### IECEx

- xYK10 and xYK20 <sup>1)</sup> as per IECEx BVS 11.0052X
- xYP03D <sup>1)</sup> as per IECEx BVS 12.0007
- xLS50D <sup>1)</sup> as per IECEx BVS 14.0004X

In addition to these devices/sensors, certified intrinsically safe Memosens 2.0 sensors (e.g. CPS11E-BA\*) with certified intrinsically safe Memosens cables CYK10/CYK20 (max. 100 m cable length) may be connected to the Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P with sensor communication module 2DS Ex-i.

The connected sensors must have a higher safety-related maximum input power  $P_i$  (180 mW) than the safety-related maximum output power  $P_o$  described above.

The certificate numbers of these sensors are not listed here. Please refer to the operating manual of the sensor for this information.

### Module integration



#### General information

- Ex-certified devices may only be maintained or repaired by qualified and trained staff or by the manufacturer's service personnel.
- Ensure strict compliance with the applicable standards, national regulations for hazardous areas and the safety instructions in the operating manuals and certificates.
- Only use original spare parts from the manufacturer.
- When ordering spare parts, pay attention to the device designation on the nameplate. Parts can only be replaced with identical parts or parts approved for this purpose.
- The device configuration and hardware may not be modified as this would invalidate the explosion protection. Every change puts safety at risk and results in loss of Ex-approval. This applies for all modules of the transmitter, including the non-intrinsically safe modules.
- Each repair or modification to the device must be documented.

The sensor communication module 2DS Ex-i may only be integrated into the transmitter with the 2DS Ex-i module housing.

#### Liquiline CM442, CM442R

- A sensor communication module 2DS Ex-i can be integrated into a Liquiline CM442, CM442R transmitter.
- The separator element must be located between the non-intrinsically safe modules and the sensor communication module 2DS Ex-i. The separator element ensures a tight string length of at least 50 mm between the non-intrinsically safe terminals and the intrinsically safe terminals. The sensor communication module 2DS Ex-i must be integrated in slot 2

1) x ... C or O or OC



**Liquiline CM444, CM444R, CM44P, CM448, CM448R**

- Two sensor communication modules 2DS Ex-i can be integrated into a Liquiline CM444, CM444R, CM44P transmitter. Up to three sensor communication modules 2DS Ex-i can be integrated into a Liquiline CM448, CM448R transmitter. The separator element must be located between the non-intrinsically safe modules and the sensor communication module 2DS Ex-i. The separator elements ensure a tight string length of at least 50 mm between the non-intrinsically safe terminals and the intrinsically safe terminals.
- The separator element is integrated between slot 4 and slot 5 irrespective of the configuration of the modules.
- The sensor communication modules 2DS Ex-i may be located in slots 5, 6, 7. If a sensor communication module 2DS Ex-i is integrated into the CM44x-transmitter, a non-intrinsically safe module may not be integrated in slot 5, 6, 7.
- Empty slots to the left of the separator element (slot 2, 3, 4) must be provided with a blanking cover.
- Empty slots to the right of the separator element (slot 5, 6, 7) must be covered with a blanking cover.

**Separator element arrangement**

The separator element must be installed according to the following requirements:

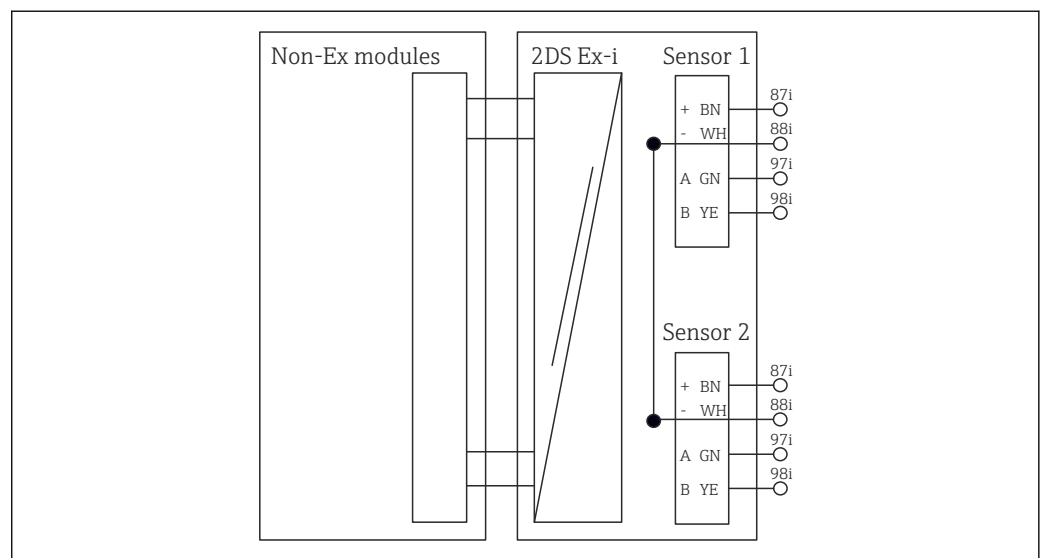
- When mounting the separator element, pay particular attention to ensure mechanical stability.
  - For all device versions, the installation instructions for the separator element refer to the non-intrinsically safe module beside the sensor communication module 2DS Ex-i.
  - The 2DS Ex-i module is first attached.
  - Then the separator element is attached to the adjacent non-intrinsically safe module. The module cover must be positioned between the contour of the separator element, and the catches must be positioned between the spacers of the module cover.
  - The non-intrinsically safe module with the separator element is then inserted into the slot position beside the sensor communication module 2DS Ex-i.
- Locking elements must fully snap into their starting positions.

**Galvanic isolation**

The sensor circuits of the sensor communication module 2DS Ex-i are isolated from all non-intrinsically safe circuits of the Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P up to the specified maximum voltage  $U_m$ .

The two intrinsically safe sensor circuits of the sensor communication module 2DS Ex-i are isolated from ground potential with  $\geq 500$  VAC rms.

The two intrinsically safe sensor circuits of the sensor communication module 2DS Ex-i are not galvanically isolated from one another (see the graphic below).



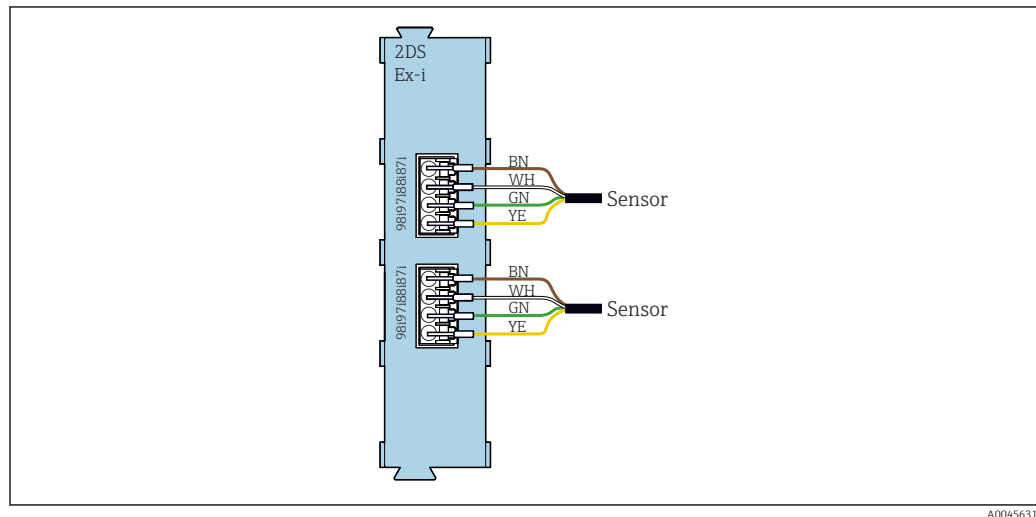
1  $U_m = 250V, [Ex ia Ga] IIC$

A0045630

If the full system installation requires two intrinsically safe circuits that are isolated from one another, the two sensor circuits must be installed on two different sensor communication modules 2DS Ex-i.

### Connecting sensor circuits

Intrinsically safe digital sensors may only be connected to the sensor inputs of the sensor communication module 2DS Ex-i marked in blue.



A0045631

To avoid any mix-up between intrinsically safe and non-intrinsically safe circuits, non-intrinsically safe sensors cannot be operated on a transmitter with intrinsically safe sensor circuits. The corresponding terminals are disabled.

The cable shields of the intrinsically safe sensor must be connected to ground potential at the cable mounting rail of the transmitter. There must only be one connection of the cable shield with the potential equalization system.

### Intrinsically safe wiring

Intrinsically safe and non-intrinsically safe wiring of cables and connections must be established according to the separation requirements of IEC/ EN 60079-14.

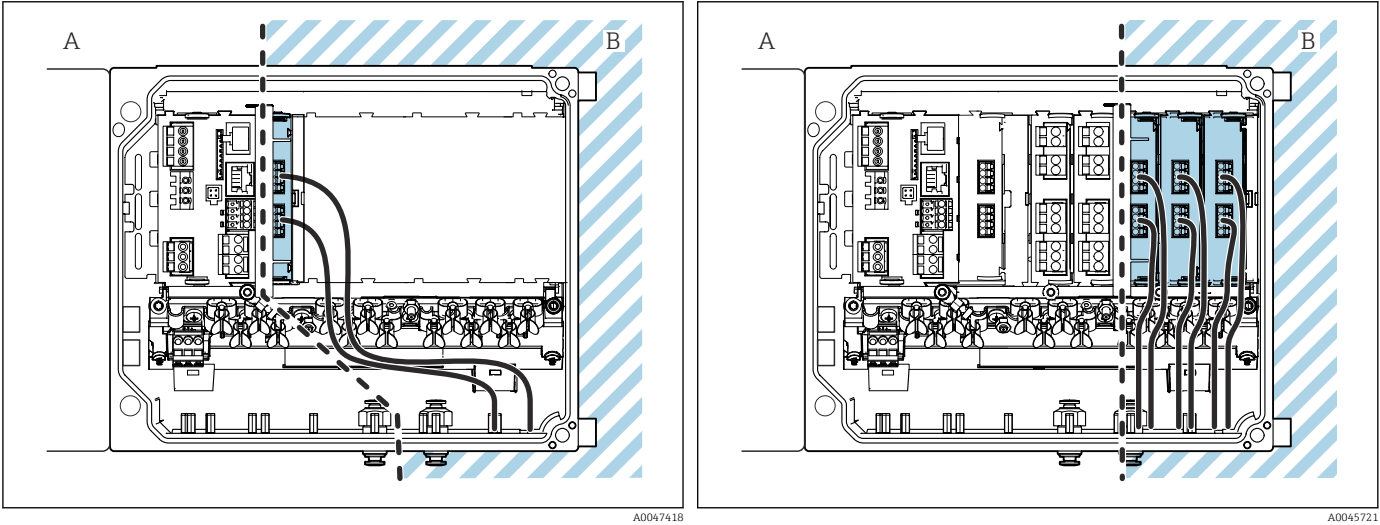
The cable glands must be arranged in such a way to ensure the separation of intrinsically safe and non-intrinsically safe cables and connections. In the case of devices with a field housing, it is only permitted to use the cable glands (4, 8, B, F, G, I) for the installation of the intrinsically safe sensor circuits.


A tight string length of at least 50 mm must be observed between intrinsically safe and non-intrinsically safe terminals. This is guaranteed by the separator element.

It is recommended to route the intrinsically safe and non-intrinsically safe cables in two different directions to ensure the optimum separation of the circuits.


The Liquiline CM442, CM444, CM448, CM442R, CM444R, CM448R, CM44P offers two separate terminal strips for ground connections. They can be used to separate the cable shields of the intrinsically safe circuits and the cable shields of the non-intrinsically safe circuits.

CM442, CM444, CM448, CM44P-BMFIH, CM44P-IEFIH

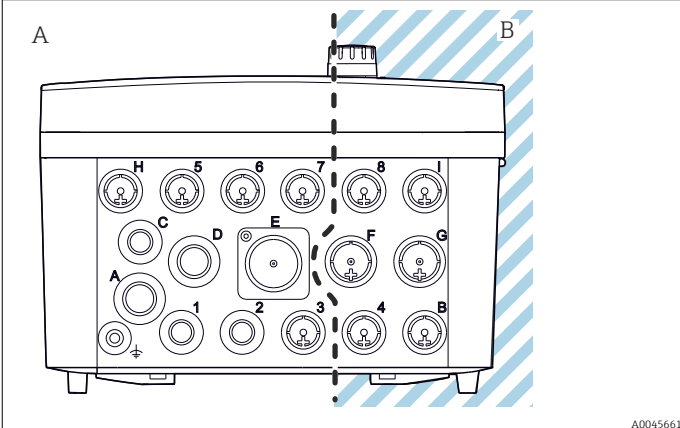




 2    Device open (CM442)

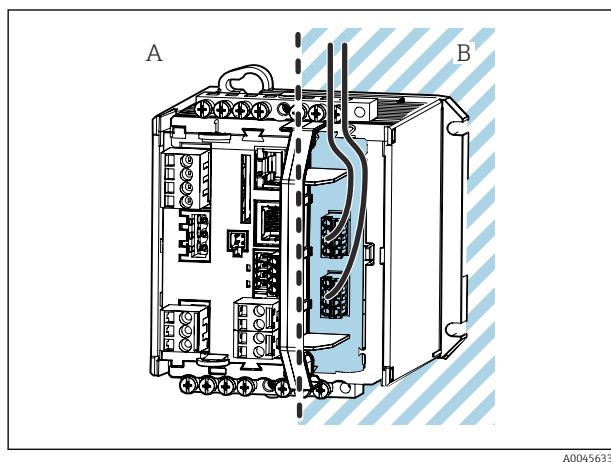
A: Non-intrinsically safe wiring  
B: Intrinsically safe wiring of sensor communication module 2DS Ex-i

 3    Device open (CM444, CM448, CM44P-BMFIH, CM44P-IEFIH)

Cable entries CM442, CM444, CM448, CM44P-BMFIH, CM44P-IEFIH

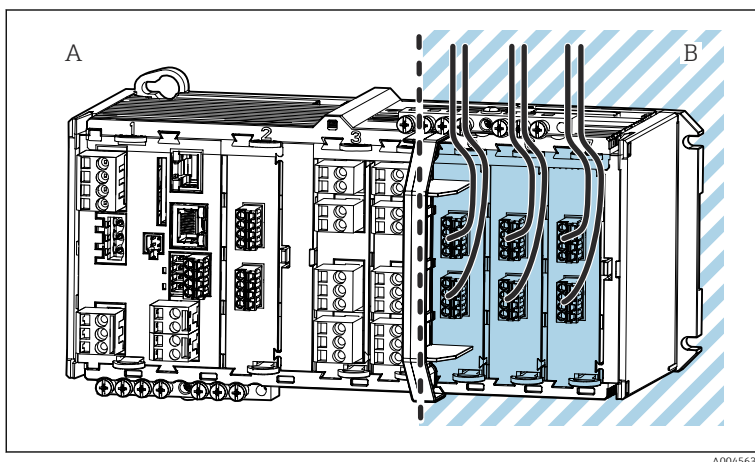
Identification of the cable entry on housing base	Suitable gland	
B, C, H, I, 1-8	M16x1.5 mm/NPT3/8"/G3/8	
A, D, F, G	M20x1.5 mm/NPT1/2"/G1/2	
E	-	
⏏	M12x1.5 mm	
<div></div> <div> 4    A: Non-hazardous area, B: Hazardous area</div>	<b>Recommended assignment</b>	
	1/2/3 5/6/7	Do not use
	4/8 B/F/G/I	Intrinsically safe sensors
	A	Power supply
	C	RS485 Out or M12 Ethernet
	D	Current outputs and inputs, relays
	H	RS485 In or M12 DP/RS485
	E	Do not use

 Do not cross cables for the non-hazardous area and the hazardous area in the housing. Select a suitable cable entry for the connection.

*CM442R, CM444R, CM448R, CM44P-BMDIN, CM44P-IEDIN*

A: Non-intrinsically safe wiring

B: Intrinsically safe wiring of sensor communication module 2DS Ex-i



---

---

---



[www.addresses.endress.com](http://www.addresses.endress.com)

---