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Operating Instructions Liquiline System CA80FE

Colorimetric analyzer for iron





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1 About this document

1.1 Warnings

Structure of information	Meaning
▲ DANGER Causes (/consequences) If necessary, Consequences of non-compliance (if applicable) ► Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation will result in a fatal or serious injury.
WARNING Causes (/consequences) If necessary, Consequences of non-compliance (if applicable) ► Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation can result in a fatal or serious injury.
CAUTION Causes (/consequences) If necessary, Consequences of non-compliance (if applicable) ► Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or more serious injuries.
NOTICE Cause/situation If necessary, Consequences of non-compliance (if applicable) Action/note	This symbol alerts you to situations which may result in damage to property.

1.2 Symbols

i	Additional information, tips	
\checkmark	Permitted	
	Recommended	
\mathbf{X}	Forbidden or not recommended	
	Reference to device documentation	
	Reference to page	
	Reference to graphic	
L ₽	Result of a step	

1.3 Symbols on the device

- $\underline{\wedge}$ $\underline{\cap}$ Reference to device documentation
- 🔥 Caution: Hazardous voltage
- A Warning: Risk of injury from rotating cogwheels
- Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to the manufacturer for disposal under the applicable conditions.

1.4 Documentation

The following instructions complement these Operating Instructions and are available on the product pages on the Internet:

- Brief Operating Instructions Liquiline System CA80FE, KA01237C
- Operating Instructions Memosens, BA01245C
 - Software description for Memosens inputs
 - Calibration of Memosens sensors
 - Sensor-specific diagnostics and troubleshooting
- Guidelines for communication via fieldbus and web server
 - PROFIBUS, SD01188C
 - Modbus, SD01189C
 - Web server, SD01190C
 - EtherNet/IP, SD01293C

2 Basic safety instructions

2.1 Requirements for the personnel

- Installation, commissioning, operation and maintenance of the measuring system may be carried out only by specially trained technical personnel.
- The technical personnel must be authorized by the plant operator to carry out the specified activities.
- The electrical connection may be performed only by an electrical technician.
- The technical personnel must have read and understood these Operating Instructions and must follow the instructions contained therein.
- Faults at the measuring point may only be rectified by authorized and specially trained personnel.

Repairs not described in the Operating Instructions provided must be carried out only directly at the manufacturer's site or by the service organization.

2.2 Intended use

The Liquiline System CA80FE is a wet-chemical analyzer for the almost continuous determination of the concentration of iron in liquid media.

The analyzer is designed for use in the following applications:

- Monitoring of the residual concentration of dissolved iron following precipitation, flocculation and filtration processes
- Monitoring of iron-rich process waters
- Quality control of raw water for the food industry

Use of the device for any purpose other than that described poses a threat to the safety of people and of the entire measuring system, and is therefore not permitted. The manufacturer is not liable for damage caused by improper or non-designated use.

2.3 Workplace safety

As the user, you are responsible for complying with the following safety conditions:

- Installation guidelines
- Local standards and regulations
- Regulations for explosion protection

Electromagnetic compatibility

- The product has been tested for electromagnetic compatibility in accordance with the applicable international standards for industrial applications.
- The electromagnetic compatibility indicated applies only to a product that has been connected in accordance with these Operating Instructions.

2.4 Operational safety

Before commissioning the entire measuring point:

- 1. Verify that all connections are correct.
- 2. Ensure that electrical cables and hose connections are undamaged.
- 3. Do not operate damaged products, and protect them against unintentional operation.
- 4. Label damaged products as defective.

During operation:

1. If faults cannot be rectified:

products must be taken out of service and protected against unintentional operation.

2. Keep the door closed when not carrying out service and maintenance work.

ACAUTION

Activities while the analyzer is in operation

Risk of injury and infection from medium!

- Before you release any hoses, make sure that no actions, such as the pumping of sample, are currently running or are due to start shortly.
- Wear protective clothing, goggles and gloves or take other suitable measures to protect yourself.
- Wipe up any spilt reagent with a disposable tissue and rinse with clear water. Then dry the cleaned areas with a cloth.

ACAUTION

Risk of injury from door stop mechanism

• Always open the door fully to ensure the door stop engages properly.

2.5 Product safety

2.5.1 State-of-the-art technology

The product is designed to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate. The relevant regulations and international standards have been observed.

Devices connected to the analyzer must comply with the applicable safety standards.

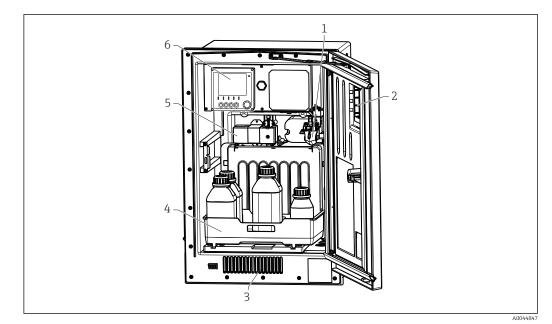
2.5.2 IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

3 Product description

3.1 Product design



- 1 Example of a Liquiline System CA80
- 1 Sample collecting vessel (optional)
- 2 Window
- *Air vent for coolingBottle tray for and standard*
- 5 Photometer
- 6 Controller

3.2 Measuring system

A complete measuring system comprises:

- Analyzer Liquiline System CA80FE with the configuration ordered
- and standard solution (to be ordered separately)
- Sample conditioning Liquiline System CAT8x0 (optional)

Microfiltration (Liquiline System CAT810)

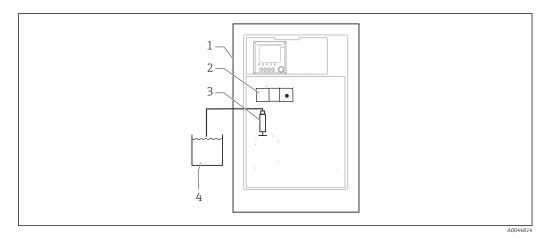
- Function: pressure pipe sampling and filtration
- Sieve filter, 50 µm
- Control via CA80
- Optional: time control via integrated timer
- Backflushing, with compressed air or water
- Panel version or integration into analyzer stand
- Application: drinking water, industrial wastewater

Membrane filtration (Liquiline System CAT820), ceramic filter version

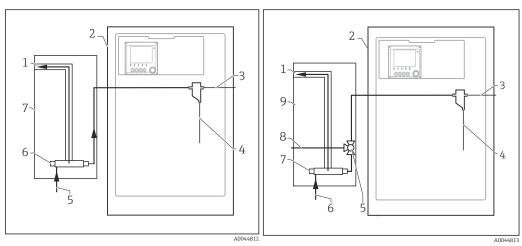
- Function: sampling and filtration
- Ceramic membrane filter candle; pore size 0.1 μm or 0.4 μm
- Communication via Memosens protocol, control via CA80
- Backflushing with compressed air (version with Memosens technology)
- Easy installation with Flexdip CYH112 (TI00430C)
- Application: aeration, drinking water, industrial wastewater, surface water

Membrane filtration (Liquiline System CAT860)

- Function: sampling and filtration
- Ceramic membrane filter candle; pore size 0.1 µm or 0.4 µm
- Communication via Memosens protocol, control via CA80
- Automatic backflush function with cleaning solution and compressed air
- Easy installation via Flexdip CYH112 (TI00430C)
- Application: wastewater treatment plant inlet

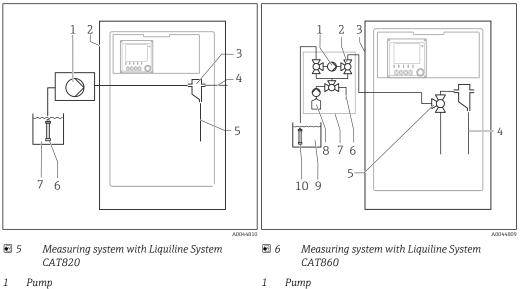


- Measuring system with Liquiline System, self-priming
- 1 Liquiline System CA80FE
- 2 Photometer
- 3 Dosing dispenser
- 4 Particle-free sample



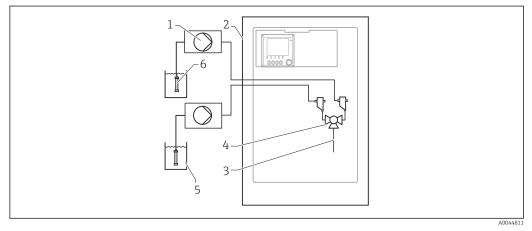
- Image: Second Strain Strain
- 1 Overflow
- 2 Liquiline System CA80
- 3 Sample collecting vessel overflow
- 4 Sample
- 5 Pressurized sample
- 6 Filter unit
- 7 Liquiline System CAT810

- Measuring system with Liquiline System CAT810 and cleaning valve
- 1 Overflow
- 2 Liquiline System CA80
- 3 Sample collecting vessel overflow
- 4 Sample
- 5 Cleaning valve
- 6 Pressurized sample
- 7 Filter unit
- 8 Purge connection (compressed air or water)
- 9 Liquiline System CAT810



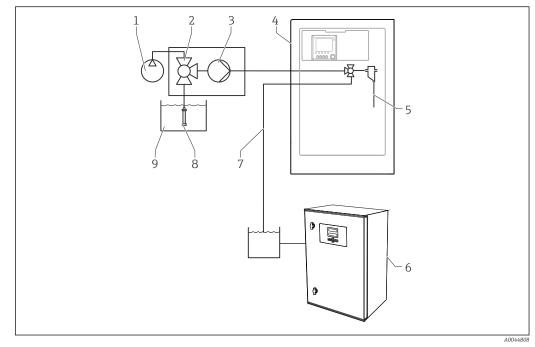
- 1
- 2 3 Liquiline System CA80
- Sample collecting vessel Sample collecting vessel overflow
- 4
- 5 Sample 6
- Filter (ceramic) 7
- Medium

- Valve
- 2 3 Liquiline System CA80
- 4 . Sample
- 5 Valve
- 6 Compressed air
- 7 Liquiline System CAT860
- 8 Cleaning solution
- 9 Medium
- 10 Filter (ceramic)



Measuring system with 2x Liquiline System CAT820 ₽ 7

- Pump 1
- 2 3 Liquiline System CA80
- Sample
- 4 5 Valve
- Medium
- 6 Filter (ceramic)



8 Measuring system with Liquiline System CA80, Liquiline System CAT820 and second analyzer

6

7

8

9

Second analyzer

Filter (ceramic)

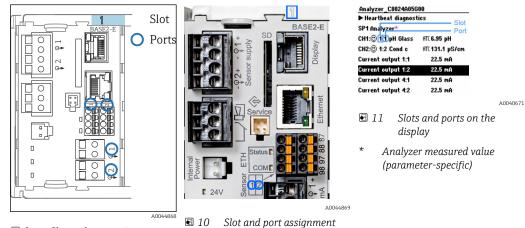
Medium

Sample to second analyzer

- 1 Backflushing with compressed air (optional)
- 2 Valve (optional)
- 3 Pump
- 4 Liquiline System CA80
- 5 Sample

3.3 Equipment architecture

3.3.1 Slot and port assignment



Islot and port assignment

so soc una por cassignment

- Inputs are assigned to measuring channels in the ascending order of the slots and ports. In the example above:
 - "CH1: 1:1 pH glass" means:
 - Channel 1 (CH1) is slot 1 (basic module) : Port 1 (input 1), pH glass sensor
- Outputs and relays are named according to their function, e.g. "current output", and are displayed in ascending order with the slot and port numbers
- Display shows SP1: analyzer measuring channel 1 with sampling point SP1 (measured value display is parameter-specific; is not illustrated in the example)

3.3.2 Terminal diagram

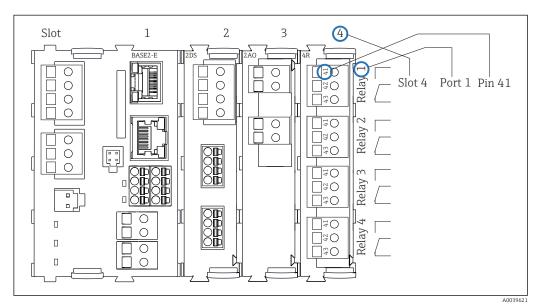
The unique terminal name is derived from:

Slot no. : Port no. : Terminal

Example, NO contact of a relay

Device with 4 inputs for digital sensors, 4 current outputs and 4 relays

- Base module BASE2-E (contains 2 sensor inputs, 2 current outputs)
- 2DS module (2 sensor inputs)
- 2AO module (2 current outputs)
- 4R module (4 relays)



I2 Creating a terminal diagram using the example of the NO contact (terminal 41) of a relay

4 Incoming acceptance and product identification

4.1 Incoming acceptance

- 1. Verify that the packaging is undamaged.
 - Notify the supplier of any damage to the packaging.
 Keep the damaged packaging until the issue has been resolved.
- 2. Verify that the contents are undamaged.
 - └→ Notify the supplier of any damage to the delivery contents. Keep the damaged goods until the issue has been resolved.
- 3. Check that the delivery is complete and nothing is missing.
 - └ Compare the shipping documents with your order.
- **4.** Pack the product for storage and transportation in such a way that it is protected against impact and moisture.
 - The original packaging offers the best protection.
 Make sure to comply with the permitted ambient conditions.

If you have any questions, please contact your supplier or your local Sales Center.

NOTICE

Incorrect transportation can damage the analyzer

• Always use a lifting truck or a fork-lift to transport the analyzer.

4.2 Product identification

4.2.1 Nameplate

Nameplates can be found:

- On the inside of the door on the bottom right or on the front in the lower right-hand corner
- On the packaging (adhesive label, portrait format)

The nameplate provides you with the following information on your device:

- Manufacturer identification
- Order code
- Extended order code
- Serial number
- Firmware version
- Ambient and process conditions
- Input and output values
- Measuring range
- Activation codes
- Safety information and warnings
- Certificate information
- Approvals as per order version
- Compare the information on the nameplate with the order.

4.2.2 Product identification

Product page

www.endress.com/ca80fe

Interpreting the order code

The order code and serial number of your product can be found in the following locations:

- On the nameplate
- In the delivery papers

Obtaining information on the product

1. Go to www.endress.com.

- 2. Page search (magnifying glass symbol): Enter valid serial number.
- 3. Search (magnifying glass).
 - └ The product structure is displayed in a popup window.
- 4. Click the product overview.
 - ← A new window opens. Here you fill information pertaining to your device, including the product documentation.

4.2.3 Manufacturer address

Endress+Hauser Conducta GmbH+Co. KG Dieselstraße 24 D-70839 Gerlingen

4.3 Scope of delivery

The scope of delivery comprises:

- 1 analyzer in the version ordered with optional hardware
- 1 x Brief Operating Instructions (hard copy)
- 1 x Maintenance Manual
- Optional accessories
- ► If you have any queries:

Please contact your supplier or local sales center.

5 Mounting

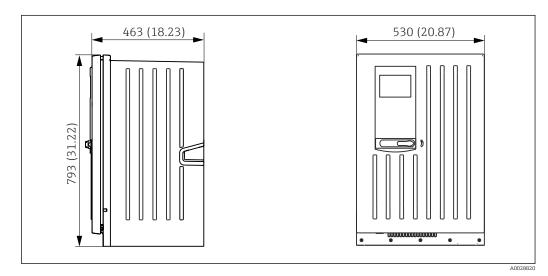
Incorrect transportation can cause injury and damage the device

- Always use a lifting truck or a fork-lift to transport the analyzer. Two people are needed for the installation.
- Lift the device by the recessed grips.

5.1 Mounting requirements

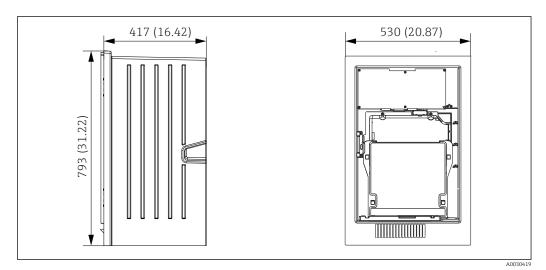
The device can be installed in the following ways:

- Mounted on a wall
- Mounted on a base
- Post mounting / on a post (accessory)

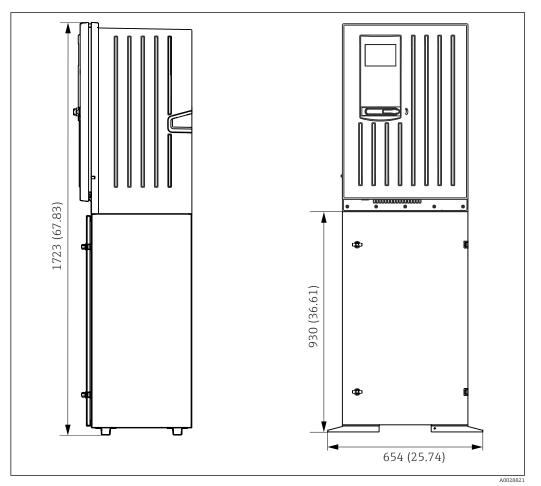


5.1.1 Dimensions

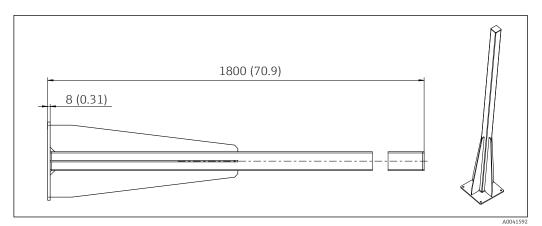
🖻 13 Liquiline System CA80 closed version, dimensions in mm (in)



🖻 14 Liquiline System CA80 open version, dimensions in mm (in)



■ 15 Liquiline System CA80 with base, dimensions in mm (in)



■ 16 Post (accessory) for "Outdoor" version, dimensions in mm (inch)

5.1.2 Mounting location

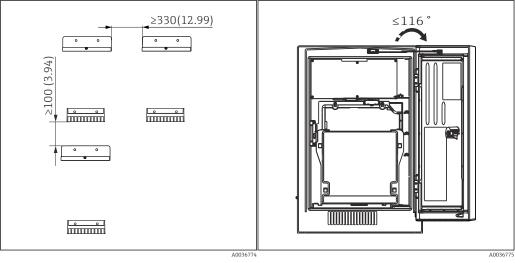
Note the following when erecting the device:

- If mounting on a wall, make sure that the wall has sufficient load-bearing capacity and is fully perpendicular.
- If mounting on a base, erect the device on a level surface.
- Protect the device against additional heating (e.g. from a heating system).
- Protect the device against mechanical vibrations.
- Protect the device against corrosive gases, e.g. hydrogen sulfide (H_2S) .
- Make sure to pay attention to the maximum height difference and the maximum distance from the sampling point.

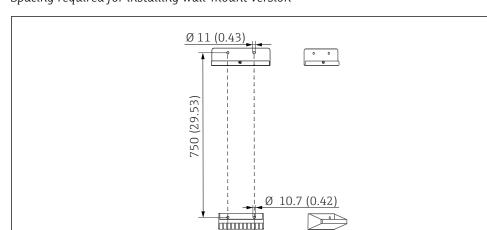
- Ensure that the unit can drain freely, without any siphoning effects.
- Make sure air can circulate freely at the front of the housing.
- Open analyzers (i.e. analyzers that are supplied without a door) may only be erected in closed areas or in a protective cabinet or similar facility.

5.1.3 Spacing requirements when mounting

Spacing required for installing analyzer



In Minimum spacing required for mounting. In Maximum opening angle Engineering unit mm (in).



Spacing required for installing wall-mount version

Holder unit dimensions. Engineering unit mm (in)

5.2 Mounting the analyzer

5.2.1 Mounting the analyzer on a wall

ACAUTION

Incorrect installation can cause injury and damage the device

If mounting on a wall, check that the analyzer is fully hooked into the wall holder unit at the top and bottom, and secure the analyzer to the upper wall holder unit using the securing screw.

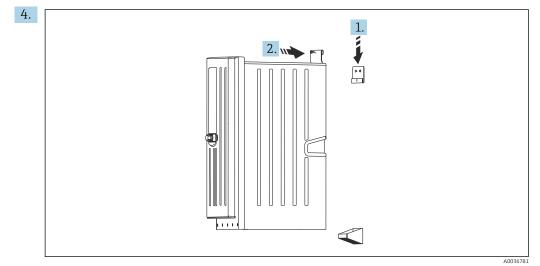
120 (4.72

The mounting materials required to secure the device to the wall are not supplied.

- 1. Provide the mounting materials to secure the device to the wall (screws, wall plugs) onsite.
- 3.

Secure the mount on the housing.

2. Mount the wall holder unit (2 parts) on the wall.



Hook the analyzer into the wall holder unit (1).

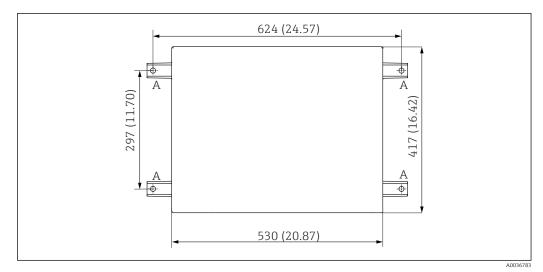
5. Fix the mount and wall holder unit in place with the screw supplied (2).

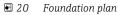
5.2.2 Installing version with analyzer stand

ACAUTION

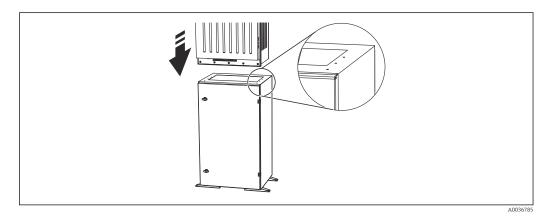
Incorrect installation can cause injury and damage the device

► If using the version with analyzer stand, make sure that the analyzer stand is secured to the floor.





- A Fasteners (4 x M10)
- --- Dimensions of Liquiline System CA80

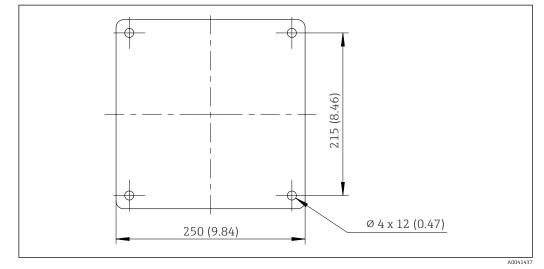


■ 21 Securing the base

- 1. Screw the base to the ground.
- 2. With 2 people, lift the analyzer and fit it on the base. Use the recessed grips.
- 3. Secure the base to the analyzer using the 6 screws supplied.

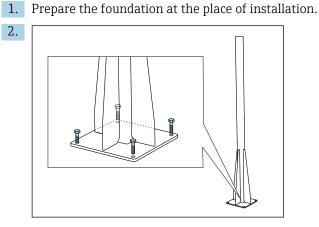
5.2.3 "Outdoor" version: mounting on a post

Erecting the post



🖻 22 Foundation plan, dimensions in mm (in)

When installing outdoors, consideration must be given to providing correct protection against lightning.



Erect the post and mount it securely on the foundation using 4 fixing screws (to be provided by the customer $^{1)}$).

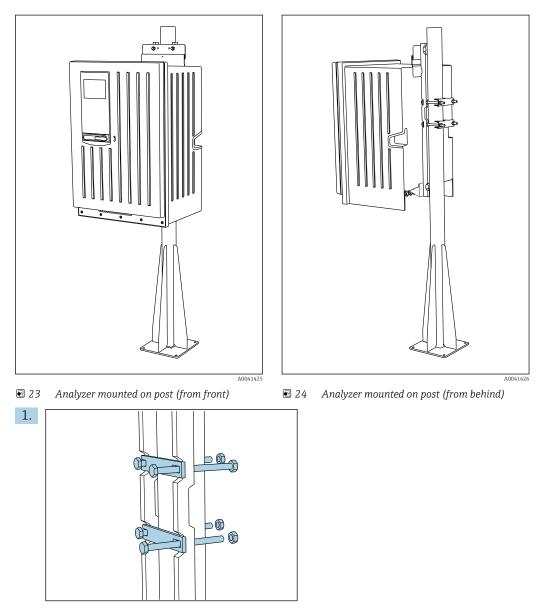
Tool required for post mounting

The following tools, which must be provided by the customer at the point of installation, are required to mount the analyzer on the post:

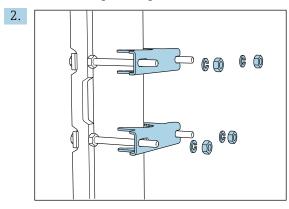
- Open-end wrench, 17mm AF (for post retainer)
- Torx screwdriver TX45 (for analyzer wall holder unit, Torx M8x20 screws)
- Torx screwdriver TX25 (for securing the wall holder unit on the post holder, Torx M5x12 screw)

¹⁾ We recommend: hexagonal-headed bolt with a shaft, DIN 931: M10x100 with A2 quality + washer + suitable plug

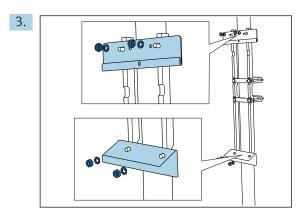
Mounting analyzer on the post



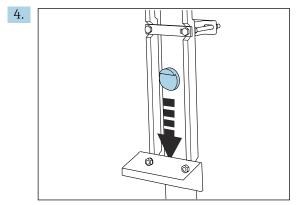
Fit the clamp of the post retainer on the retaining rods and post using the nuts.



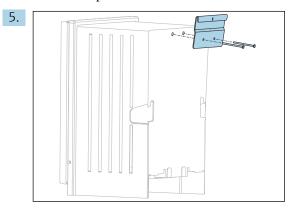
Fit the counterparts and fasten the post retainer using spring washers and nuts.



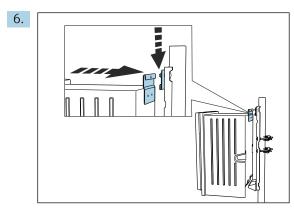
Mount the wall holder unit (included in the delivery with the analyzer) on the post retainer.



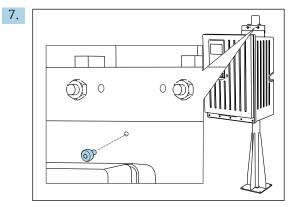
Insert the spacer.



Screw the suspension bracket of the wall holder unit (included in the delivery with the analyzer) onto the analyzer.



Hook in the analyzer.



Fix the upper wall holder unit in place with the screw provided.

5.3 Post-mounting check

After mounting, check all the connections to ensure they are secure.

6 Electrical connection

WARNING

Device is live!

Incorrect connection may result in injury or death!

- ▶ The electrical connection may be performed only by an electrical technician.
- The electrical technician must have read and understood these Operating Instructions and must follow the instructions contained therein.
- **Prior** to commencing connection work, ensure that no voltage is present on any cable.
- Before establishing the electrical connection, verify that the pre-installed power cable meets the local national electrical safety specifications.

6.1 Connecting requirements

6.1.1 Cable types

Power supply cable A power supply cable is not supplied for the "Outdoor" version!	Power supply cable with safety plug Cable length 4.3 m (14.1 ft) Order version CA80xx-CA (CSA C/US General Purpose): Power supply cable as per North American standard
Mains voltage	The maximum mains voltage fluctuation may not be more than $\pm 10\%$ of the values indicated on the nameplate.
Analog, signal and transmission lines	e.g. LiYY 10 x 0.34 mm ²

6.1.2 "Outdoor" version

NOTICE

Harmonic waves at the feed-in point of the device supply voltage Higher radiation values

Avoid harmonic waves at the feed-in point of the device or limit them by connecting a mains filter upstream, for example.

6.2 Connecting the analyzer

NOTICE

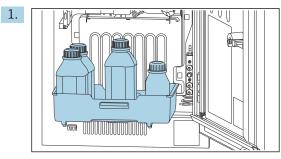
The device does not have a power switch

- You must install the device near (distance < 3 m (10 ft)) an easily accessible and fused plug socket so that it can be disconnected from the power supply.</p>
- Comply with the instructions for protective grounding when installing the analyzer.

6.2.1 Routing the cable in the connection compartment

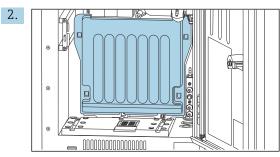
The analyzer is supplied with a pre-installed power cable. (Not in the case of the "Outdoor" version)

- For cabinet versions, the cable length is approx. 4.3 m (14.1 ft) from the base of the housing.
- For analyzer stands, the cable length is approx. 3.5 m (11.5 ft) from the foundation.



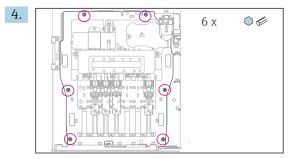
Connection of analog inputs and outputs, Memosens sensors or digital fieldbuses

Remove the bottle tray: Lift up the recessed grip slightly and pull it towards the front.

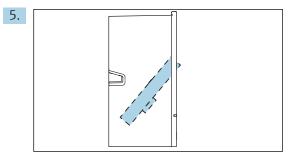


Remove the cover that is hooked into place.

3. Remove all liquid-bearing suction lines from the Liquid Manager.

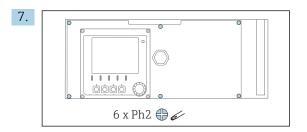


Release the 6 screws of the carrier board using an Allen key.



Fold out the carrier board towards the front .

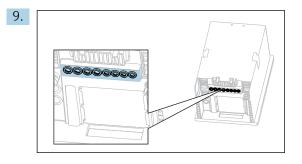
6. For convenience of handling, hook the carrier board onto the locking plate.



Release the 6 screws on the electronics compartment cover using a Phillips-head screwdriver and fold out the cover towards the front.

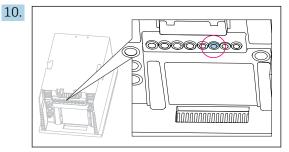
8. Only for order versions with G or NPT glands:

Replace the pre-installed M-thread cable glands with the G or NPT cable glands that are enclosed. This does not affect the M32 hose glands.

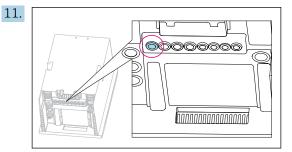


Guide the cables through the cable glands on the bottom of the device.

Only for the "Outdoor" version



Guide the cable of the heated waste hose through the cable gland indicated.



Guide the power supply cable, which is provided by the customer at the installation location, through the cable gland indicated.

For all versions

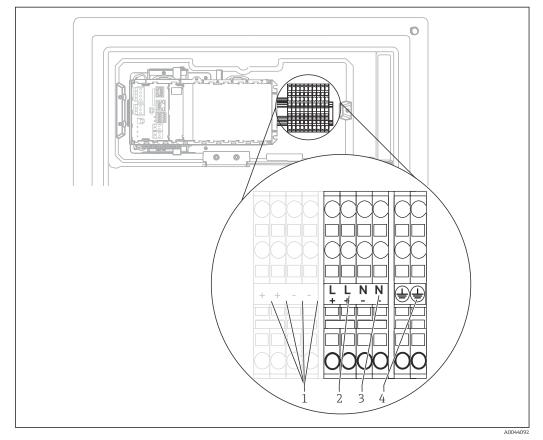
- **12.** Route the cables on the rear panel of the device so that they are properly protected. Use cable clips.
- **13.** Guide the cable to the electronics compartment.

After connecting:

- **1.** Secure the electronics compartment cover with the 6 screws.
- 2. Fold up the carrier board and use the 6 screws to secure it after connecting.
- **3.** Tighten the cable glands on the bottom of the device to secure the cables.
- 4. Place the bottle tray back into the housing.

6.2.2 24 V version: connecting the power supply

- ► In the case of devices with a 24 V power supply, the connection cross-section must be at least 2.5 mm² and may not exceed 4 mm².
- ▶ With 24V power supply, a current of up to 10A can flow. For this reason pay attention to the voltage drop on the supply line.
- The voltage at the device terminals must be within the specified range \rightarrow \cong 172.
- **1.** To access the electronics compartment, proceed as described in the "Routing the cables" section ($\rightarrow \cong 25$).
- 2. Guide the 24V connecting cable from below through the cable gland on the inner rear panel of the device and feed it up into the electronics compartment.
- 3. Connect the power supply.





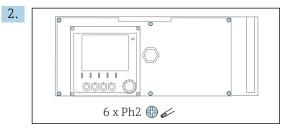
- 1 Internal 24 V voltage
- 2 Power supply +24 V
- 3 Power supply -24 V
- 4 Assignment: functional ground

The labeling on the terminal block is selected in such a way that it applies both for 24 V versions (+ and -) and for the other device versions (L and N).

6.2.3 "Outdoor" version: connecting the power supply and hose heater

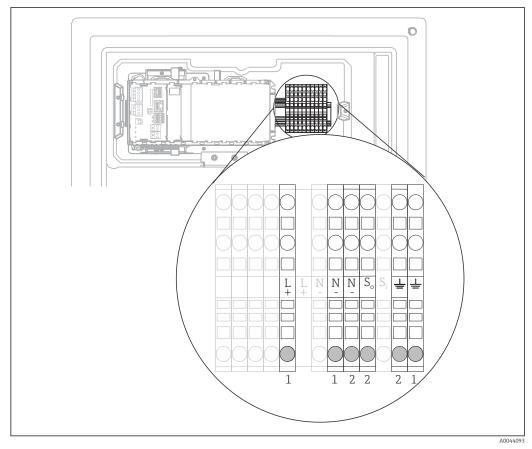
The power supply cable is not included with the delivery and must be provided by the customer.

1. Guide the power supply cable and the cable of the hose heater from below through the cable gland on the inner rear panel of the device and feed them up into the electronics compartment ($\rightarrow \cong 27$).



Release the 6 screws on the electronics compartment cover using a Phillips-head screwdriver and fold out the cover towards the front.

3. Connect the cable.



26 Terminal assignment for the "Outdoor" version

- *1 Terminals for power supply*
- 2 Terminals for hose heater

6.2.4 Heating for dilution water

The dilution water and the hose for dilution water must be heated onsite at the place of installation!

6.3 Connecting sample preparation

6.3.1 Connecting the optional cleaning valve of Liquiline System CAT810

1. Disconnect the mains plug.

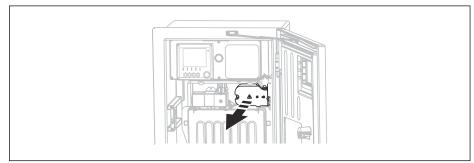
L.

- 2. To fold out the carrier board towards the front, proceed as described in the "Routing the cables" section .
- 3. Guide the cable through the cable gland.

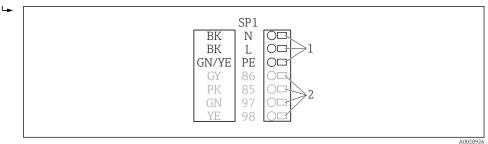
4. Only for order versions with G or NPT glands:

Replace the pre-installed M-thread cable glands with the G or NPT cable glands that are enclosed. This does not affect the M32 hose glands.

- 5. Comply with the instructions for protective grounding when installing the analyzer.
- 6. Remove the protective cover in the upper right-hand corner.



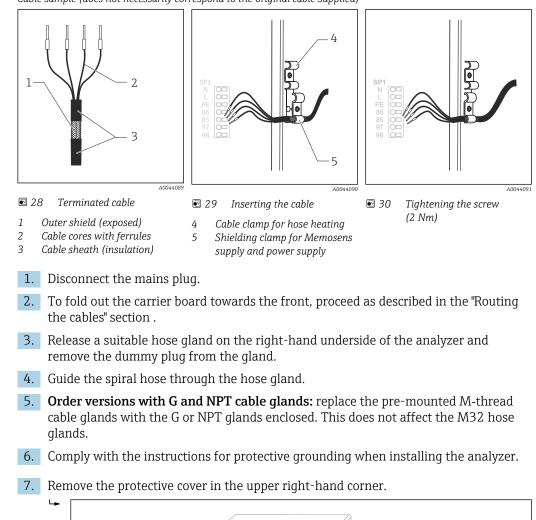
7. Connect the cleaning valve to the following plug-in terminals:

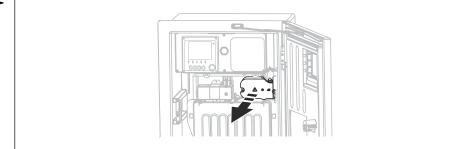


- ☑ 27 Connection scheme for Liquiline System CAT810
- 1 Liquiline System CAT810, 100 to 120 V/200 to 240 V AC
- 2 Are not used
- 8. Secure the protective cover after connecting. Make sure that no cables or hoses are jammed.
- 9. Use the 6 screws to secure the carrier board after connecting.

6.3.2 Connecting the optional hose heater and communication between the CAT820/CAT860 and the analyzer

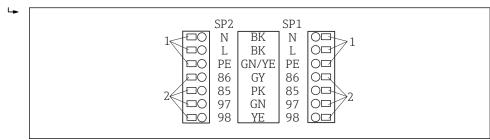
Only use terminated original cables where possible. The sensor cable, fieldbus cable and Ethernet cable must be shielded cables.





- 8. Route the cable in the housing in such a way that the **exposed** cable shield fits into one of the cable clamps and the cable cores can be easily routed as far as the plug-in terminals.
- 9. Open the cable clamp and clamp the cable in place. Then tighten the screw of the cable clamp.

10. Connect the cable or cables (depending on the version) to the following plug-in terminals:



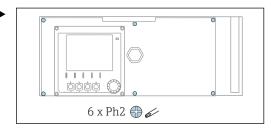
In Connection scheme for Liquiline System CAT820 / 860

- 1 Hose heater 100 to 120 V/200 to 240 V AC (optional)
- 2 Connections for Memosens and communication with analyzer (optional)
- SP1 Sample inlet
- SP2 2nd sample inlet (optional)
- **11.** Secure the protective cover after connecting. Make sure that no cables or hoses are jammed.
- **12.** Use the 6 screws to secure the carrier board after connecting.

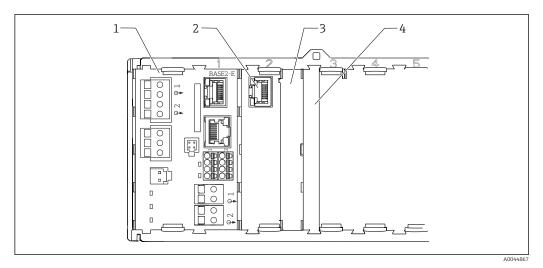
6.4 Connecting the sensors and additional modules

6.4.1 Overview of connection compartment in the controller housing

The controller has a separate connection compartment.



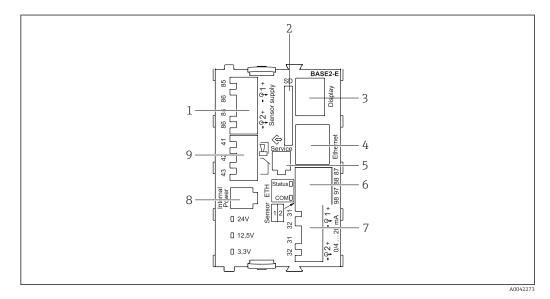
Release the 6 screws on the electronics compartment cover using a Phillips-head screwdriver and fold out the cover towards the front.



■ 32 Connection compartment in the controller housing

- 1 Base module Base2-E
- 2 Analyzer interface
- 3 Dummy cover
- 4 Module cover

Base module E



☑ 33 BASE2-E

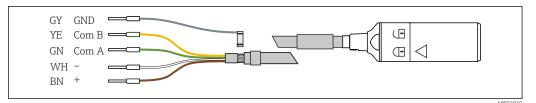
- 1 Power supply for digital fixed cable sensors with Memosens protocol
- 2 SD card slot
- 3 Slot for display cable ¹⁾
- 4 Ethernet interface
- 5 Service interface
- 6 Connections for 2 Memosens sensors
- 7 Current outputs
- 8 Socket for internal power supply cable ¹⁾
- 9 Alarm relay connection

¹⁾ Internal device connection. Do not disconnect the plug!

6.4.2 Connecting the sensors

IOn

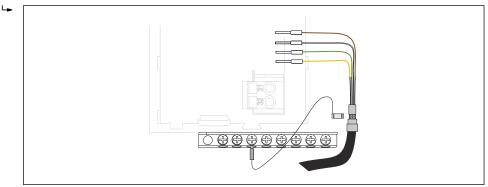
Only use terminated original cables where possible.



34 Example of a Memosens CYK10 data cable

Connecting the ferrules of the sensor cable to the base module E

- 1. To access the electronics compartment, proceed as described in the "Routing the cables" section .
- 2. Guide the sensor connecting cable from below through the cable gland on the inner rear panel of the device and feed it up into the electronics compartment.
- **3.** Establish the connection as per $\rightarrow \blacksquare 34$, $\blacksquare 34$.
- 4. Ground the outer shield of the cable via the metal gland on the grounding rail below the base module E.



🗷 35 Terminal strip

6.4.3 Connecting additional inputs, outputs or relays

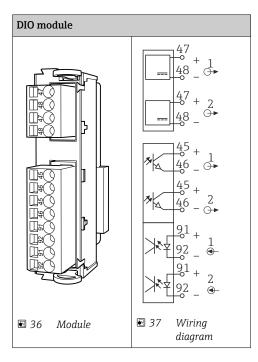
WARNING

Module not covered

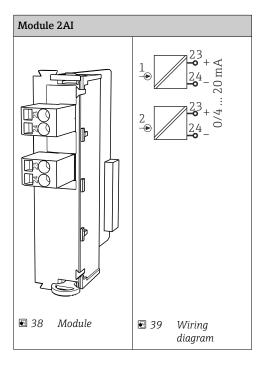
No shock protection. Danger of electric shock!

- Change or extend the hardware for the non-hazardous area: always fill the slots from left to right. Do not leave any gaps.
- Always ensure shock protection is guaranteed particularly in the case of relay modules (2R, 4R, AOR).
- Hardware for the hazardous area may not be modified. Only the Manufacturer's Service Team may convert a certified device to another certified device version. This includes all modules of the transmitter with an integrated 2DS Ex-i module, as well as changes that concern non-intrinsically safe modules.
- ► If additional shields are required, connect them with PE centrally in the control cabinet via terminal blocks supplied by the customer.

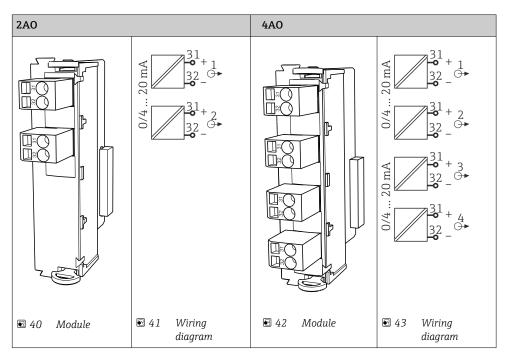
Digital inputs and outputs



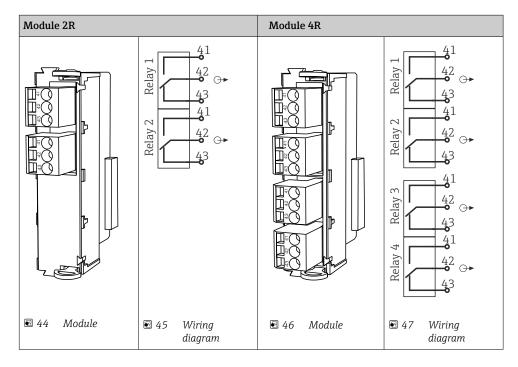
Current inputs



Current outputs



Relays



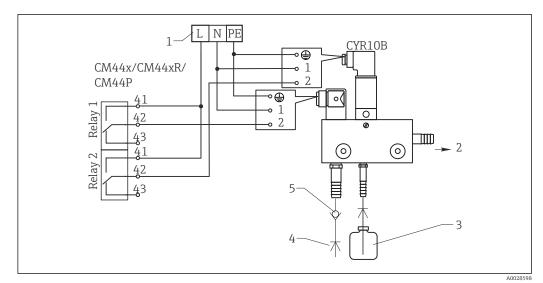
Example: Connecting the cleaning unit 71072583 for CAS40D

NOTICE

Power consumption too high for the Liquiline alarm relay! Can cause irreparable damage to the base module

 Connect the cleaning unit only to terminals of an additional module (AOR, 2R or 4R), not to the alarm relay of the base module.

Example: Connecting the Chemoclean CYR10 injector cleaning unit

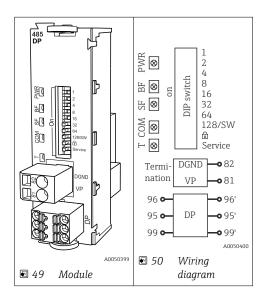


E 48 Connecting the CYR10 injector cleaning unit

- 1 External power supply
- 2 Cleaner to spray head
- 3 Container with cleaner4 Motive water 2 to 12 bar (30 to 2
- 4 Motive water 2 to 12 bar (30 to 180 psi)
- 5 Backflow valve (to be provided by the customer)

6.4.4 Connecting PROFIBUS DP or Modbus RS485

Module 485DP



Terminal	PROFIBUS DP
95	А
96	В
99	Not connected
82	DGND
81	VP

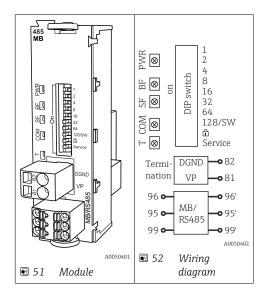
LEDs on front of module

LED	Designation	Color	Description
PWR	Power	GN	Supply voltage is applied and module is initialized.
BF	Bus failure	RD	Bus failure
SF	System failure	RD	Device error
COM	Communication	YE	PROFIBUS message sent or received.
Т	Bus termination	YE	 Off = No termination On = Termination is used

DIP switches on front of module

DIP	Factory setting	Assignment
1-128	ON	Bus address (\rightarrow "Commissioning/communication")
â	OFF	Write protection: "ON" = configuration not possible via the bus, only via local operation
Service	OFF	The switch has no function

Module 485MB



Terminal	Modbus RS485
95	В
96	A
99	С

Terminal	Modbus RS485
82	DGND
81	VP

LEDs on front of module

LED	Designation	Color	Description
PWR	Power	GN	Supply voltage is applied and module is initialized.
BF	Bus failure	RD	Bus failure
SF	System failure	RD	Device error
СОМ	Communication	YE	Modbus message sent or received.
Т	Bus termination	YE	 Off = No termination On = Termination is used

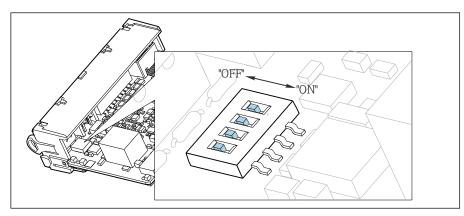
DIP	Factory setting	Assignment
1-128	ON	Bus address (\rightarrow "Commissioning/communication")
â	OFF	Write protection: "ON" = configuration not possible via the bus, only via local operation
Service	OFF	The switch has no function

6.5 Hardware settings

6.5.1 Bus termination (only module 485DP or 485MB)

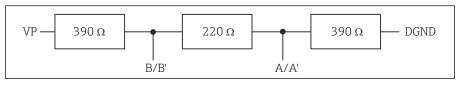
There are 2 ways to terminate the bus:

1. Internal termination (via DIP switch on module board)



■ 53 DIP switch for internal termination

Using a suitable tool such as a tweezer, move all four DIP switches to the "ON" position.
 The internal termination is used.



54 Structure of internal termination

2. External termination

Leave the DIP switches on the module board in the "OFF" position (factory setting).

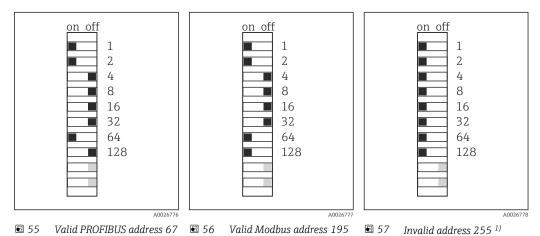
- Connect the external termination to terminals 81 and 82 on the front of module 485DP or 485MB for 5-V power supply.
 - └ The external termination is used.

6.5.2 Bus address

Setting the bus address

1. Open the housing.

- 2. Set the desired bus address via the DIP switches of module 485DP or 485MB.
- For PROFIBUS DP, valid bus addresses are anything between 1 and 126, and anything between 1 and 247 for Modbus. If you configure an invalid address, software addressing is automatically enabled via the local configuration or via the fieldbus.



¹⁾ Order configuration, software addressing is active, software address configured at the factory: PROFIBUS 126, Modbus 247

6.6 Ensuring the degree of protection

Only the mechanical and electrical connections which are described in these instructions and which are necessary for the required, designated use, may be carried out on the device delivered.

• Exercise care when carrying out the work.

Individual types of protection permitted for this product (impermeability (IP), electrical safety, EMC interference immunity, Ex protection) can no longer be guaranteed if, for example :

- Covers are left off
- Different power units to the ones supplied are used
- Cable glands are not sufficiently tightened (must be tightened with 2 Nm (1.5 lbf ft) for the permitted level of IP protection)

- Unsuitable cable diameters are used for the cable glands
- Modules are not fully secured
- The display is not fully secured (risk of moisture entering due to inadequate sealing)
- Loose or insufficiently tightened cables/cable ends
- Conductive cable strands are left in the device

6.7 Post-connection check

WARNING

Connection errors

The safety of people and of the measuring point is at risk! The manufacturer does not accept any responsibility for errors that result from failure to comply with the instructions in this manual.

▶ Put the device into operation only if you can answer **yes** to **all** the following questions.

Device condition and specifications

• Are the device and all the cables free from damage on the outside?

Electrical connection

- Are the mounted cables strain relieved?
- Are the cables routed without loops and cross-overs?
- Are the signal cables correctly connected as per the wiring diagram?
- Are all plug-in terminals securely engaged?
- Are all the connection wires securely positioned in the cable terminals?

7 System integration

7.1 Overview of device description files

7.1.1 Device identification

 \rightarrow 🗎 169, protocol-specific data

7.1.2 Source for device description and device master files

Downloading device drivers

- 1. Go to the website: www.endress.com/downloads.
 - └ A dropdown list is displayed.
- 2. Select: device driver.
- 3. Narrow your search by specifying the driver type, product root and communication protocol.
- 4. Search.
- 5. Click the suitable entry from the list of hits.
 - └ You receive the download links including an extended description.

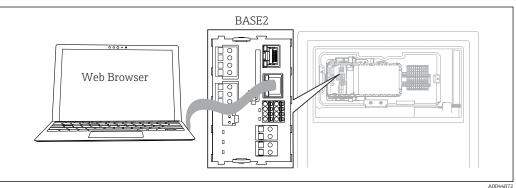
7.2 Integrating the measuring device into the system

7.2.1 Web server

Yersions without fieldbus: An activation code is required for the web server.

Connection

 Connect the communication cable of the computer to the Ethernet port of the BASE2 module.



58 Web server/Ethernet connection

Establishing the data connection

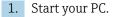
All versions with the exception of PROFINET:

To ensure that your device has a valid IP address, you must disable the **DHCP** parameter in the Ethernet settings. (Menu/Setup/General settings/Extended setup/Ethernet/Settings)

You can assign the IP address manually in the same menu (for point-to-point connections).

All versions including PROFINET:

You will find the IP address and subnet mask of the device under: **DIAG/System** information/Ethernet.



2. First, configure a manual IP address in the network connection settings of the operating system.

Example: Microsoft Windows 10

3. Open Network and Sharing Center.

- → Apart from your standard network, you should see an additional Ethernet connection (e.g. as an "unidentified network").
- 4. Select the link to this Ethernet connection.
- 5. In the pop-up window select the "Properties" button.
- 6. Double-click "Internet Protocol Version 4 (TCP/IPv4)".
- 7. Select "Use the following IP Address".
- 8. Enter the desired IP address. This address must be in the same subnet as the IP address of the device, e.g.:
 - ▶ IP address for Liquiline: 192.168.1.212 (as configured previously) IP address for PC: 192.168.1.213.
- 9. Start the Internet browser.
- If you use a proxy server to connect to the Internet: Disable the proxy (browser settings under "Connections/LAN settings").
- **11.** Enter the IP address of your device in the address bar (192.168.1.212 in the example).
 - The system takes a few moments to establish the connection and then the CM44 web server starts. You might be asked for a password. The factory setting is "admin" for the user name and "admin" for the password.
- **12.** Enter the following address(es) to download logbooks:
 - 192.168.1.212/logbooks_csv.fhtml (for logbooks in CSV format) 192.168.1.212/logbooks_fdm.fhtml (for logbooks in FDM format)
- Downloads in FDM format can be securely transmitted, saved and visualized with Endress+Hauser's "Field Data Manager Software".

 $(\rightarrow$ www.endress.com/ms20)

Operation

The menu structure of the web server corresponds to the onsite operation.

Device tag: Measur Device state: OK	ing point no. 1		
Software version: 01.06.	06		
Home	► Basic setup	?	
Homo	General settings	? ?	
ESC	 Inputs Outputs 	?	
CAL	Additional functions	?	
DIAG			

Example of web server (menu/language=English)

- Clicking a menu name or a function corresponds to pressing the navigator.
- You can make your settings conveniently via the computer keyboard.
- Instead of using an Internet browser, you can also use FieldCare for configuration via Ethernet. The Ethernet DTM required for this is an integral part of the "Endress +Hauser Interface Device DTM Library".

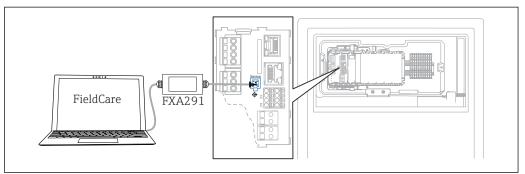
Download: https://portal.endress.com/webdownload/FieldCareDownloadGUI/

7.2.2 Service interface

You can connect the device to a computer via the service interface and configure it using "FieldCare" . Furthermore, configurations can also be saved, transferred and documented.

Connection

- **1.** Connect the service connector to the interface on the Liquiline base module and connect it to the Commubox.
- 2. Connect the Commubox via the USB connection to the computer on which FieldCare is installed.



60 Connection overview

Establishing the data connection

- 1. Start FieldCare.
- 2. Establish a connection to the Commubox. To do so, select the "CDI Communication FXA291" ComDTM.
- **3**. Then select the "Liquiline CM44x" DTM and start configuration.

You can now start online configuration via the DTM.

Online configuration competes with onsite operation, i.e. each of the two options blocks the other one. On both sides it is possible to take away access from the other side.

Operation

- In the DTM the menu structure corresponds to the onsite operation. The functions of the Liquiline soft keys are found in the main window on the left.
- Clicking a menu name or a function corresponds to pressing the navigator.
- You can make your settings conveniently via the computer keyboard.
- You can use FieldCare to save logbooks, make backups of configurations and transfer configurations to other devices.
- You can also print out configurations or save them as PDFs.

7.2.3 Fieldbus systems

PROFIBUS DP

Communication via PROFIBUS DP is possible with module 485DP and the appropriate device version.

► Connect the PROFIBUS data cable to the terminals of the fieldbus module as described .



Modbus

Communication via Modbus RS485 is possible with module 485MB and the appropriate device version.

Communication via Modbus TCP is possible with module BASE2.

The RTU and ASCII protocols are available when connecting via Modbus RS485. You can switch to ASCII on the device.

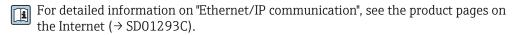
 Connect the Modbus data cable to the terminals of module 485MB (RS 485) or to the RJ45 socket of module BASE2 (TCP) as described.

For detailed information on "Modbus communication", see the product pages on the Internet (\rightarrow SD01189C).

EtherNet/IP

 $\label{eq:communication} Communication via EtherNet/IP is possible with module BASE2 and the appropriate device version.$

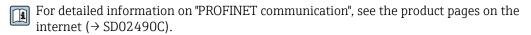
► Connect the EtherNet/IP data cable to the RJ45 socket of module BASE2.



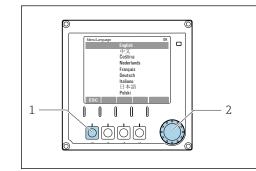
PROFINET

Communication via PROFINET is possible with module BASE2 and the appropriate device version.

• Connect the PROFINET data cable to the RJ45 socket of module BASE2.

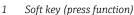


8 Operation options

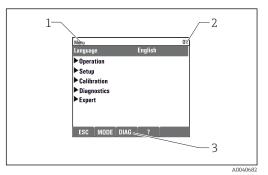


8.1 Structure and function of the operating menu





2 Navigator (jog/shuttle and press/hold function)



🗟 62 Display (example)

- Menu path and/or device designation
- 2 Status indicator
- 3 Assignment of soft keys, ESC: Go back, MODE: Fast access to frequently used functions, DIAG: Link to Diagnostics menu ?: Help, if available

8.2 Access to the operating menu via the local display

1

8.2.1 Locking or unlocking operating keys

Locking operating keys

1. Press the navigator for longer than 2 s.

 A context menu for locking the operating keys is displayed. You have the choice of locking the keys with or without password protection.
 "With password" means that you can only unlock the keys again by entering the correct password. Set this password here: Menu/Setup/General settings/ Extended setup/Data management/Change key lock password.

2. Select whether to lock keys with or without a password.

└ The keys are locked. No more entries can be made. In the soft key bar, you will see the ☆symbol.

The password is 0000 when the device is delivered from the factory. **Make sure to note down any changes to the password,** as otherwise you will not be able to unlock the keypad yourself.

Unlocking operating keys

- 1. Press the navigator for longer than 2 s.
 - A context menu for unlocking the operating keys is displayed.
- 2. Key unlock .

- └ The keys are unlocked immediately if you did not choose to lock with a password. Otherwise you are asked to enter your password.
- 3. Only if keypad is password-protected: enter the right password.
 - → The keys are unlocked. It is possible to access the entire onsite operation again. The â symbol is no longer visible on the display.

8.2.2 Configuration options

Display only

- You can only read the values but cannot change them.
- Typical read-only values are: analyzer data, sensor data and system information
- Example: Menu/Setup/Analyzer/../Measuring parameter

Picklists

- You receive a list of options. In a few cases, these also appear in the form of multiple choice boxes.
- Usually you just select one option; in rare instances you select one or more options.

Numerical values

- You are changing a variable.
- The maximum and minimum values for this variable are shown on the display.
- Configure a value within these limits.

Actions

- You trigger an action with the appropriate function.
- You know that the item in question is an action if it is preceded by the following symbol:
- Examples of typical actions include:
 - Deleting log entries
 - Saving or loading configurations
 - Triggering cleaning programs
- Example: Menu/Operation/Manual operation

User-defined text

- You are assigning an individual designation.
- Enter a text. You can use the characters in the editor for this purpose (upper-case and lower-case letters, numbers and special characters).
- Using the soft keys, you can:
 - Cancel your entries without saving the data (X)
 - Delete the character in front of the cursor (\swarrow)
 - Move the cursor back one position (+)
 - Finish your entries and save (\checkmark)

Menu/neral settings/Device tag OK												
E+H CA80												
	. 7			U		JU						
	0	1	2	3	4	5	6	7	8	9		
A	B	C	D	E	F	G	H	Ι	J	K	L	М
N	0	P	۵	R	S	Т	U	V	W	X	Y	Z
A	a	+*	0				+	+		×	del	C
~												
			*					V				

Tables

- Tables are needed to map mathematical functions or to enter irregular interval samples.
- You edit a table by navigating through rows and columns with the navigator and changing the values of the cells.
- You only edit the numerical values. The controller automatically takes care of the engineering units.
- You can add rows to the table (INSERT soft key) or delete them (DEL soft key).
- Afterwards, you save the table (SAVE soft key).
- You can also cancel your entries any time using the 🗡 soft key.
- Example: **Menu/Setup/Inputs**/pH/**Medium comp.**

Nenu//Ir	nputs(pH/Medium comp.		OK
	Temperature	pH	
1	20.0 °C	pH 6.90	
2	25.0 °C	pH 7.00	
3	30.0 °C	pH 7.10	
	INSERT D	EL SAVE	

9 Commissioning

Before the supply voltage is applied

On account of the device design, high switch-on currents occur when the device is commissioned at low temperatures. The power value indicated on the nameplate refers to the power consumption after one minute of operation when the device is commissioned at 5 $^{\circ}$ C (41 $^{\circ}$ F).

- ► "Outdoor" version only: To avoid overloading the power cable or triggering the mains fuse, only commission the device at temperatures ≥5 °C (41 °F).
- "Outdoor" version only: At the place of installation, provide a power supply equipped with a failure current protection switch.

Automatic cleaning function for the suction hose

Risk of injury from contact with very acidic cleaning solution

• Do not shorten the system intake hose.

Activities while the analyzer is in operation

Risk of injury and infection from medium!

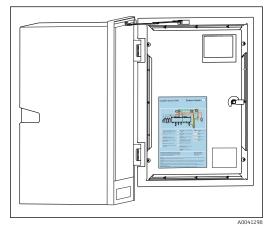
- Before you release any hoses, make sure that no actions, such as the pumping of sample, are currently running or are due to start shortly.
- Wear protective clothing, goggles and gloves or take other suitable measures to protect yourself.
- Wipe up any spilt reagent with a disposable tissue and rinse with clear water. Then dry the cleaned areas with a cloth.

9.1 Preliminaries

9.1.1 Commissioning steps

- **1.** Connect the liquid-bearing hoses of the sample supply system. $\rightarrow \implies 51$
- 2. Check that the hoses of the sample preparation system are mounted correctly in the hose glands. It should not be possible to remove the hoses without the application of force.
- 3. Visually inspect all the hose connections to ensure everything is correct. Use the hose connection diagram → 🗎 50.
- 4. If present, connect the communication cable and hose heater of the sample preparation system to the analyzer.
- **5.** Insert the bottles and make the most important menu settings. $\rightarrow \textcircled{5}$ 53

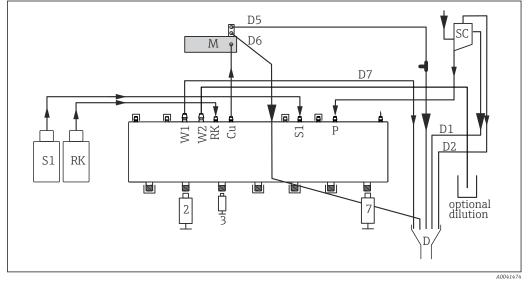
9.1.2 Hose connection diagram



The diagrams below reflect the status at the time of issue of this documentation. The hose connection diagram that applies for your device version is provided on the inside of the door of the analyzer.

 Only connect the hoses as specified in this diagram.

■ 63 Hose connection diagram



Р

D

SC

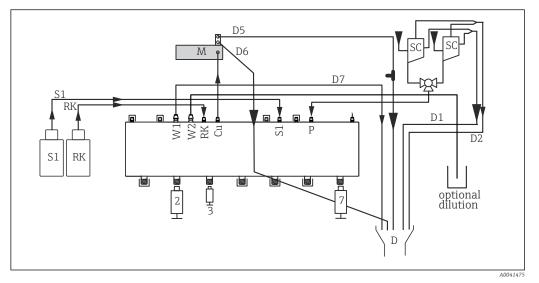
64 Liquiline System CA80FE, single-channel device

- S1 Standard 1
- RK Reagent RK
- W1 Outlet

М

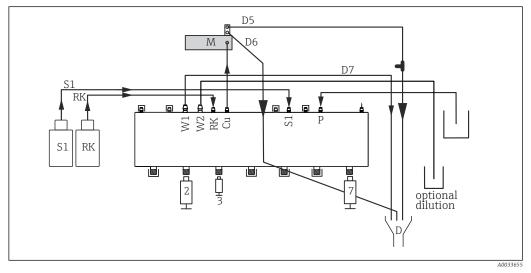
- Cu Cuvette
 - Photometer/measuring cell

- Sample
- 2, 3, 7 Dispensers
 - Outlet
 - Sample collecting vessel



65 Liquiline System CA80FE, two-channel device

- S1 Standard 1
- RK Reagent RK
- W1 Outlet
- Cu Cuvette
- M Photometer/measuring cell
- P Sample
- 2, 3, 7 Dispensers
- D Outlet
 - Sample collecting vessel



SC

🖻 66 Liquiline System CA80FE, self-priming

S1	Standard 1	Р	Sample
RK	Reagent RK	2, 3, 7	Dispensers
W1	Outlet	D	Outlet
М	Photometer/measuring cell	Си	Cuvette

9.1.3 Connecting the sample inlet hose

- 1. Ensure a constant and sufficient supply of sample at the installation location.
- 2. Connect the liquid-bearing hoses of the sample supply system.
- 3. Self-priming system: connect the intake hose supplied (1.5 m (4.92 ft)) to the Liquid Manager ("sample", → hose connection diagram) and guide it through the hose gland of the analyzer to the outside.
- 4. If present, connect the communication cable and hose heater of the sample preparation system to the analyzer.

5. Ensure that only sample that has a low solids content is supplied, as otherwise there is a risk of blockage.

9.2 Function check

WARNING

Incorrect connection, incorrect supply voltage

Safety risks for staff and device malfunctions!

- Check that all connections have been established correctly in accordance with the wiring diagram.
- Ensure that the supply voltage matches the voltage indicated on the nameplate.

WARNING

Connection errors

The safety of people and of the measuring point is under threat. The manufacturer does not accept any responsibility for errors that result from failure to comply with the instructions in this manual.

▶ Put the device into operation only if you can answer **yes** to **all** the following questions.

Device condition and specifications

• Are the hoses free from damage on the outside?

Visual inspection of the liquid-bearing lines

- Check the hose connections using the hose connection diagram.
- ► Is the suction line connected to the sample collector (if present)?
- Are the dispensers inserted correctly?
- Can the dispensers move up and down freely?
- Are all the hose connections leak-tight?
- ► If sample preparation is provided: has the connection been made? Are the protective hoses in the hose glands strain-relieved?
- If sample preparation is not connected: is the sample hose in the hose gland strainrelieved?
- ► Have the bottles with reagents, and standard been inserted and connected?

9.3 Switching on the measuring device

- 1. Connect the power supply.
- 2. Wait for the initialization to finish.

9.4 Setting the operating language

Configuring the language

- 1. Press the soft key: **MENU**.
- 2. Set your language in the top menu item.
 - └ The device can now be operated in your chosen language.

9.5 Configuring the measuring device

9.5.1 Basic setup analyzer

Making basic settings

1. Switch to the menu **Setup/Basic setup analyzer**.

← Make the following settings.

- Device tag
- Give your device any name of your choice (max. 32 characters).
- Set date
- Correct the set date if necessary.
- Set time

Correct the set time if necessary.

- 2. Insert the bottles and activate the bottles used in the menu: **Bottle insertion/Bottle selection**.
- 3. Check the concentration of the calibration standard used: **Calibration/Settings/ Nominal concentration**.
- 4. Optionally, also change the measuring interval: Measurement/Measuring interval.

 — All the other settings can be left in the default factory settings for the time being.
- 5. Return to the measuring mode: press and hold the soft key for **ESC** for at least one second.
 - └ Your analyzer now works with your general settings. Optionally connected sensors use the factory settings of the specific sensor type and the individual calibration settings that were last saved.

If you want to already configure additional input and output parameters in the **Basic setup analyzer**:

 Configure the current outputs, relays, limit switches and device diagnostics with the following submenus.

10 Operation

10.1 Display

10.1.1 Soft keys in the measuring mode

On the bottom row of the display you can find four soft keys in the measuring screens:

- With **MENU** and **DIAG** take you directly to the specific software menu.
- With **HOLD** you can activate an immediate, general hold for sensors. This also sets all the linked outputs, controllers and cleaning cycles to HOLD. Any sensor cleaning programs that are currently running are interrupted. However, you can also start manual sensor cleaning when a hold is active.
- With **MODE** takes you to a picklist of frequently used software functions.

10.1.2 Measuring mode

There are different display modes: (press the navigator button to change the mode)

- (1) Overview of all the inputs and outputs
- (2) Analyzer measured value or main measured value of an input or output or the status of a relay
- (3) Smaller visualization of the analyzer measured value or main and secondary measured value in the case of a sensor input
- (4) Analyzer measured value and pending actions or all measured values in the case of a sensor input
- (5) **Only for analyzer measured value:** Graphic display

There are also submenus:

(6) User-definable measuring menus (only available if already defined) Selection of previously configured screens

Change of channel to modes (2) - (5)

- Turn the navigator.
 - └ The display changes from channel to channel.

10.1.3 Device status

Icons on the display alert you to special device states.

Icon	Location	Description
F	Header bar	Diagnostic message "Failure"
М	Header bar	Diagnostic message "Maintenance request"
C	Header bar	Diagnostic message "Check"
S	Header bar	Diagnostic message "Out of specification"
←→	Header bar	Fieldbus or TCP/IP communication active
I	Header bar	Hold active (for sensors)
X	At measured value	Hold for the actuator (current output, limit switch etc.) is active
玊	At measured value 1)	An offset has been added to the measured value
⊗	At measured value	Measured value in "Bad" or "Alarm" state
ATC	At measured value	Automatic temperature compensation active (for sensors)
MTC	At measured value	Manual temperature compensation active (for sensors)
SIM	Header bar	Simulation mode active or Memocheck SIM connected

Icon	Location	Description
SIM	At measured value	The measured value is influenced by a simulated value
SIM	At measured value	The displayed measured value is simulated (for sensors)
	Header bar	Controller is active

1) Only pH or ORP measurement

If two or more diagnostic messages occur simultaneously, only the icon for the message with the highest priority is shown on the display (for the order of priority according to NAMUR, $\rightarrow \cong$ 124).

10.1.4 Assignment views

Assignment views, e.g. **Channel assignment view**, appear as the last function in many sections of the menu. You can use this function to see which actuators or functions are connected to an input or output. The assignments appear in hierarchical order.

10.2 General settings

10.2.1 Basic setup

Menu/Setup/General settings		
Function	Options	Info
Temperature unit	Selection • °C • °F • K Factory setting °C	
Current output range	Selection • 020 mA • 420 mA Factory setting 420 mA	In accordance with Namur NE43, the linear range is from 3.8 to 20.5 mA (420 mA) or from 0 to 20.5 mA (020 mA). If the range is exceeded or undershot, the current value stops at the range limit and a diagnostic message (460 or 461) is output.
Failure current	0.0 to 23.0 mA	The function meets NAMUR NE43.
	Factory setting 22.5 mA	 Set the current value that should be output at the current outputs in the event of an error.
output range = 020 mA output range = 420 mA	you should set an error curren you could also define a value current within the measuring	asuring range. If you decided that your Current at between 20.1 and 23 mA. If the Current < 4 mA as the error current. grange. In such instances pay attention to any
Alarm delay	0 to 9999 s	The software displays only the errors that are
	Factory setting 0 s	present longer than the set delay time. This makes it possible to suppress messages that only occur briefly and are caused by normal process- specific fluctuations.
Device hold	Selection Disabled Enabled	You can enable an immediate, general hold (for sensors) here. The function acts in the same way as the HOLD soft key in the screens.
	Factory setting Disabled	

10.2.2 Date and time

r

Menu/Setup/General setti	ings/Date/Time	
Function	Options	Info
Set date	Depends on the format	Editing mode: Day (two-digit): 01 to 31 Month (two-digit): 01 to 12 Year (four-digit): 1970 to 2106
Set time	Depends on the format	Editing mode: hh (hour): 00 to 23 / 0 am to 12 pm mm (minutes): 00 to 59 ss (seconds): 00 to 59
Extended setup		
Date format	Selection DD.MM.YYYY YYYY-MM-DD MM-DD-YYYY	 Select a date format.
	Factory setting DD.MM.YYYY	
Time format	Selection hh:mm am (12h) hh:mm (24h) hh:mm:ss (24h)	 Choose between 12-hour display or 24-hour display. Seconds can also be displayed with the latter version.
	Factory setting hh:mm:ss (24h)	
Time zone	Selection None Choice of 35 time zones 	None = Greenwich Mean Time (London).
	Factory setting None	
DST	Selection • Off • Europe • USA • Manual Factory setting Off	The controller adapts the summertime/normal time changeover automatically if you choose European or American daylight saving time. Manual means that you can specify the start and end of daylight saving time yourself. Here, two additional submenus are displayed in which you specify the changeover date and time.

10.2.3 Hold settings

Menu/Setup/General settings/	'Hold settings	
Function	Options	Info
Settings automatic Hold		
Hold release time	0 to 600 s	The hold status is maintained for the duration of
	Factory setting 0 s	the delay time when you switch to the measuring mode.

Menu/Setup/General setti	ngs/Hold settings	
Function	Options	Info
Setup menu	Selection	Decide whether the device outputs should
Diagnostics menu	DisabledEnabled	switch to the defined hold state when the particular menu is opened.
	Factory setting Disabled	
Calibration active	Factory setting Enabled	
External hold	Selection Disabled Enabled Factory setting Disabled	

10.2.4 Logbooks

Logbooks record the following events:

- Calibration/adjustment events
- Operator events
- Diagnostic events
- Analyzer events
- Measured values

You define how the logbooks should store the data.

In addition, you can also define individual data logbooks for sensors.

1. Assign the logbook name.

2. Select the measured value to be recorded.

3. Set the scan time (**Scan time**).

└ You can set the scan time individually for every data logbook.



Further information on the logbooks: .

Data logbooks only apply for sensors (optional). There are special data logbooks for the analyzer. These logbooks are automatically enabled and assigned to the measuring channel.

SP1: Data logbook SP1 is assigned to measuring channel 1 of the analyzer.

Menu/Setup/General s	settings/Logbooks	
Function	Options	Info
Logbook ident	Customized text, 16 characters	Part of the file name when exporting a logbook
Event logbook	Selection • Off • Ring buffer • Fill up buffer Factory setting Ring buffer	All diagnostic messages are recorded Ring buffer If the memory is full, the most recent entry automatically overwrites the oldest entry. Fill up buffer If the memory is full, there is an overflow,i. e. you cannot store any new values. The controller displays a corresponding diagnostic message. The memory then has to be cleared manually.

Endress+Hauser

Menu/Setup/General settings	/ LOGDOOKS	
Function	Options	Info
Analyzer event logbook	Selection • Ring buffer • Fill up buffer Factory setting Ring buffer	All diagnostic messages are recorded Ring buffer If the memory is full, the most recent entry automatically overwrites the oldest entry. Fill up buffer If the memory is 80 % full, the device displays a diagnostic message. If the memory is full, there is an overflow, i. e. no new values can be saved. The controller displays a corresponding diagnostic message. The memory then has to be cleared manually.
 Overflow warnings 		
Analyzer calibration logbook = Fill up buffer		
Calibration logbook	Selection	• Decide whether you want to receive a
Diagnostic logbook	OffOn	diagnostic message if the fill buffer of the relevant loqbook overflows.
Configuration logbook	Factory setting Off	
Analyzer data logbooks		For analyzer measured data The entry is made automatically on completion of the measurement. A setting does not need to be made. The logbook is activated automatically. SP1 is assigned to data logbook SP1.
Data logbook SP1		Assignment to measuring channel
Source of data	Read only	The assigned measuring channel is displayed
Measuring parameter	Read only	Plain-text information on the parameter that is being recorded
Unit	Read only	Information about the unit in which the data are available
Logbook name	Customized text, 16 characters	
Line plotter		Menu to define the graphic display
Axes	Selection • Off • On Factory setting On	Should the axes (x, y) be displayed (On) or not (Off)?
Orientation	Selection Horizontal Vertical Factory setting Horizontal	You can choose whether the value curves should be displayed from left to right (Horizontal) or from top to bottom (Vertical). If you want to display two data logbooks simultaneously, make sure that both logbooks have the same settings here.
X-Description	Selection	• Decide whether a description should be
Y-Description	OffOn	displayed for the axes and whether gridlines should be shown. In addition, you can also
Grids	Factory setting	decide whether pitches should be displayed.
Pitches	On	
X Pitch/Grid distance	10 to 50% Factory setting	► Determine the pitch.
Y Pitch/Grid distance	10 %	

inction	Options	Info
Data logbooks		For connected Memosens sensors (optional)
▶ New		You can create a maximum of 8 data logbooks.
Logbook name	Customized text, 20 characters	
Source of data	Selection Sensor inputs Controller Current inputs Temperature Fieldbus signals Mathematical functions Factory setting None	 Select a data source for the logbook entries You can choose from the following: Connected sensors Available controllers Current inputs Fieldbus signals Binary input signals Mathematical functions
Measured value	Selection Depends on Source of data Factory setting None	You can record different measured values depending on the data source.
Scan time	0:00:01 to 1:00:00 Factory setting 0:01:00	Minimum time interval between two entries Format: H:MM:SS
Data logbook	Selection Ring buffer Fill up buffer 	Ring buffer If the memory is full, the most recent entry automatically overwrites the oldest entry.
	Factory setting Ring buffer	Fill up buffer If the memory is full, there is an overflow, i. e. n new values can be saved. The controller display a corresponding diagnostic message. The memory then has to be cleared manually.
Overflow warnings Data logbook = Fill up buffer	Selection • Off • On Factory setting Off	 Decide whether you want to receive a diagnostic message if the fill buffer of the relevant logbook overflows.
⊳ Add another logbook	Action	Only if you want to create another data logbool immediately. You add a new data logbook at a later date using New .
⊳ Finished	Action	This allows you to exit the New menu.
▷ Start/stop simultaneously	Action	Appears if you have created more than one dat logbook. With one mouse click, you can start or stop recording all the data logbooks.
▶ Logbook name		The name of this submenu is based on the nam of the logbook and only appears once you have created a logbook.

unction	Options	Info
Source of data Measured value	Read only	This is for information purposes only. If you want to record another value, delete this logboo
		and create a new data logbook.
Log time left Data logbook = Fill up buffer	Read only	Displays the days, hours and minutes remaining until the logbook is full.
Log size	Read only	Displays the number of entries remaining until
Data logbook = Fill up buffer		the logbook is full.
Logbook name	Customized text, 20 characters	You can change the name here again.
Scan time	0:00:01 to 1:00:00	As above
	Factory setting 0:01:00	Minimum time interval between two entries Format: H:MM:SS
Data logbook	Selection Ring buffer Fill up buffer	Ring buffer If the memory is full, the most recent entry automatically overwrites the oldest entry.
	Factory setting Ring buffer	Fill up buffer If the memory is full, there is an overflow, i. e. n new values can be saved. The controller displays a corresponding diagnostic message. The memory then has to be cleared manually.
Overflow warnings Data logbook = Fill up buffer	Selection • Off • On	 Decide whether you want to receive a diagnostic message if the fill buffer of the relevant logbook overflows.
x	Factory setting Off	
Line plotter		Menu to define the graphic display
Axes	Selection • Off • On	Should the axes (x, y) be displayed (On) or not (Off)?
	Factory setting On	
Orientation	Selection • Horizontal • Vertical Factory setting Horizontal	You can choose whether the value curves should be displayed from left to right (Horizontal) or from top to bottom (Vertical). If you want to display two data logbooks simultaneously, make sure that both logbooks have the same settings here.
X-Description	Selection	► Decide whether a description should be
Y-Description	 Off On 	displayed for the axes and whether gridline should be shown. In addition, you can also
Grids	Factory setting	decide whether pitches should be displayed
Pitches	On	
X Pitch/Grid distance	10 to 50%	 Determine the pitch.
Y Pitch/Grid distance	Factory setting	
⊳ Remove	Action	This action removes the data logbook. Any data that have not been saved are lost.

Example: New data logbook (Setup/General settings/Logbooks/Data logbooks/New)

1. Make the settings:

Logbook name

Assign a name. Example: "01".

- Source of data
- Select a data source. Example: Signal of binary input 1.
- Measured value
- Select the measured value to be recorded. Example: pH value.
- Scan time
- Specify the time interval between two logbook entries.
- Data logbook Activate the logbook: specify the data storage method.
- 2. ../**Finished**: Perform the action.

└ The device shows the new logbook in the list of data logbooks.

3. Select data logbook "01".

└ → Additional display: Log time left.

4. Only in the case of **Fill up buffer**:

Decide to set **Overflow warning**: **On** or **Off**.

- └ **On**: The device displays a diagnostic message in the event of memory overflow.
- 5. Line plotter submenu: Specify the type of graphic representation.

10.2.5 Extended setup

Diagnostics settings

The list of diagnostic messages displayed depends on the path selected. There are device-specific messages, and messages that depend on what sensor is connected.

Function	Options	Info
List of diagnostic messages		 Select the message to be changed. Only then is it possible to make the settings for this message.
Diag. code	Read only	
Diagnostic message	Selection • On • Off Factory setting Depends on the message	 Deactivate the diagnostic message or activate it again. Deactivating means: No error message in the measuring mode No failure current at the current output
Failure current	Selection • On • Off Factory setting Depends on the message	 Decide whether a failure current should be output at the current output if the diagnostic message display is activated. In the event of general device errors, the failure current is output at all the current outputs. In the event of channel-specific errors, the failure current is only output at the assigned current output.
Status signal	Selection Maintenance (M) Out of specification (S) Function check (C) Failure (F)	 The messages are divided into different error categories in accordance with NAMUR NE 107. Decide whether a status signal assignment should be changed for the application.
	Factory setting Depends on the message	

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unction	Options	Info
Diag. output	Selection None Alarm relay Binary output Relay 1 to n (depends on the device version)	A relay output must first be configured for Diagnostics before it is possible to assign the message to an output. (Menu/Setup/Outputs: Assign the Diagnostics function and set Operating mode to as assigned.)
	Factory setting None	
Alarm relays are avai	lable, depending on the device vers	sion.
Cleaning program	Selection	 Decide whether the diagnostic message
(for sensors)	 None 	should trigger a cleaning program.
(for sensors)	 None Cleaning 1 Cleaning 2 Cleaning 3 Cleaning 4 	5 5
(for sensors)	Cleaning 1Cleaning 2Cleaning 3	should trigger a cleaning program. The cleaning programs can be defined under:

Menu/Setup/(General settings or Inputs<Sensor channel>)/Extended setup/Diagnostics settings/Diag

PROFIBUS DP

Menu/Setup/General settings/Extended setup/PROFIBUS		
Function	Options	Info
Enable	Selection • Off • On Factory setting On	You can switch off communication at this point. The software can then only be accessed via local operation.
Termination	Read only	If the device is the last in the bus, you can terminate via the hardware.
Bus address	1 to 125	If you have addressed the bus via hardware (DIP switches on the module,), you can only read the address here. If an invalid address is set via the hardware, you have to assign a valid address for your device either here or via the bus.
Ident number	Selection Automatic PA-Profile 3.02 (9760) Manufacturer specific	
	Factory setting Automatic	

Modbus

Menu/Setup/General settings/Extended setup/Modbus		
Function	Options	Info
Enable	Selection • Off • On Factory setting On	You can switch off communication at this point. The software can then only be accessed via local operation.
Termination	Read only	If the device is the last in the bus, you can terminate via the hardware.
Settings		
Transmission mode	Selection TCP RTU ASCII Factory setting (Modbus-RS485 only) RTU	The transmission mode is displayed depending on the version ordered. In the case of RS485 transmission, you can choose between RTU and ASCII . There are no choices for Modbus-TCP.
Byte order	Selection • 1-0-3-2 • 0-1-2-3 • 2-3-0-1 • 3-2-1-0 Factory setting 1-0-3-2	
Watchdog	0 to 999 s Factory setting 5 s	If no data transmission takes place for longer than the time set, this is an indicator that communication has been interrupted. After this time, input values received via the Modbus are considered to be invalid.

Web server

Menu/Setup/General settings/Extended setup/Webserver		
Function	Options	Info
Webserver	Selection • Off • On Factory setting On	You can switch off communication at this point. The software can then only be accessed via local operation.
Webserver TCP port 80	Read only	The Transmission Control Protocol (TCP) is an arrangement (protocol) as to how data should be exchanged between computers. A port is a part of an address which assigns data segments to a network protocol.
Webserver login	Selection • Off • On Factory setting On	You can switch user administration on and off at this point. This makes it possible to create multiple users with password access.

Menu/Setup/General settings/Extended setup/Webserver			
Function	Options	Info	
User administration			
List of users already created	View/edit	You can change user names or passwords or delete users. A user is already created at the factory: "admin" with password "admin".	
New user:	New user:		
Name	Free text	Create new user	
Enter new user password	Free text	1. INSERT .	
Confirm new user	Free text	2. Assign any name to the new user.	
password		3. Select a password for the user.	
Change user password	Free text	4. Confirm password.	
		 You can now change the password at any time. 	

EtherNet/IP

If PROFINET is used, the settings in this menu are read only settings. The network settings are made via the PROFINET-DCP protocol.

For detailed information on "PROFINET communication", see the product pages on the internet (\rightarrow SD02490C).

Menu/Setup/General settings/Extended setup/Ethernet		
Function	Options	Info
Enable	Selection • Off • On	You can switch off communication at this point. The software can then only be accessed via local operation.
	Factory setting On	
Settings		
Link settings	Selection Auto negotiation IOMBps half duplex IOMBps full duplex IOOMBps half duplex IOOMBps full duplex Factory setting Auto negotiation	 Transmission methods of the communication channels Full duplex: Data can be transmitted and received simultaneously. Half-duplex: Data can be transmitted and received on an alternating basis only, i.e. not simultaneously.
DHCP	Selection • Off • On Factory setting On	The Dynamic Host Configuration Protocol (DHCP) makes it possible to assign the network configuration to clients via a server. With DHCP, it is possible to automatically integrate the device into an existing network without the need for manual configuration. Normally only the automatic assignment of the IP address must be configured at the client. During startup, the IP address, the netmask and the gateway are retrieved from a DHCP server. Do you want to assign the IP address of the
		device manually? If so, you have to set DHCP = Off.
IP-Address	XXX.XXX.XXX	An IP address is an address in computer networks which are based on the Internet protocol (IP). You can only set the IP address if DHCP is switched off.

Menu/Setup/General settings/Extended setup/Ethernet		
Function	Options	Info
Netmask	XXX.XXX.XXX	On the basis of the IP address of a device, the netmask specifies which IP addresses this device searches for in its own network and which addresses it could access in other networks via a router. It therefore divides the IP address into a network part (network prefix) and a device part. The network part must be identical for all devices in the individual network, and the device part must be different for every device within the network.
Gateway	x.x.x.x	A gateway (protocol converter) enables communication between networks that are based on completely different protocols.
Service switch	Read only	
MAC-Address	Read only	The MAC address (Media Access Control address) is the hardware address of every individual network adapter which is used to uniquely identify the device in a computer network.
EtherNetIP Port 44818	Read only	A port is a part of an address which assigns data segments to a network protocol.

Accepting settings

Have you changed settings manually, such as the IP address?

▶ Before you leave the **Ethernet** menu:

select **SAVE** to apply your settings.

└ In the **DIAG/System information** menu you can check whether the new settings are used.

Data management

Firmware update

Please contact your local sales office for information on firmware updates available for your controller and its compatibility with earlier versions.

Current firmware version of the analyzer, actuator control module, photometer and sample preparation 1 : **Menu/Diagnostics/System information**.

▶ Back up your current setup and your logbooks to an SD card.

To install a firmware update, you must have the update available on an SD card.

- 1. Insert the SD card into the controller card reader.
- 2. Go to Menu/Setup/General settings/Extended setup/Data management/ Firmware update.
 - ← The update files on the SD card are displayed.
- 3. Select the desired update and select yes when asked the following:

The current firmware will be overwritten. After this the device will reboot. Do you want to proceed?

└ The firmware is loaded and the device is then started with the new firmware.

Saving the setup

Saving a setup offers the following advantages, among others :

- Copying settings for other devices
- Quick and easy switching between various setups, e.g. for different user groups or for recurring sensor type changes
- Restoring a tried-and-tested setup, e.g. if you have changed a lot of settings and no longer know what the original settings were
- 1. Insert the SD card into the controller card reader.
- 2. Go to Menu/Setup/General settings/Extended setup/Data management/Save setup .
- 3. **Name**: Assign a file name.
- 4. Then select **Save** .
 - If you have already assigned the file name, you will be asked whether you want to overwrite the existing setup.
- 5. Use **OK** to confirm or cancel and assign a new file name.
 - Your setup is stored on the SD card and you can upload it quickly to the device at a later date.

Loading the setup

When you load a setup, the current configuration is overwritten.

Note that cleaning and controller programs may be active. Do you want to continue anyway?

- 1. Insert the SD card into the controller card reader. A setup must have been saved to the SD card.
- 2. Go to Menu/Setup/General settings/Extended setup/Data management/Load setup .
 - A list of all the setups on the SD card is displayed.
 An error message is displayed if there is no valid setup on the card.
- 3. Select the desired setup.

The current parameters will be overwritten and the device will reboot. Warning: Please note that cleaning and controller programs can be active. Do you want to proceed?

- 4. Use **OK** to confirm or cancel.
 - └ If you select **OK** to confirm, the device restarts with the desired setup.

Exporting the setup

Exporting a setup offers the following advantages, among others:

- Export in XML format with a stylesheet for formatted display in an XML-compatible application, such as . Microsoft Internet Explorer
- Importing the data (drag and drop the XML file into a browser window)
- 1. Insert the SD card into the controller card reader.
- 2. Go to Menu/Setup/General settings/Extended setup/Data management/Export setup .
- 3. **Name**: Assign a file name.
- 4. Then select **Export** .
 - If you have already assigned the file name, you will be asked whether you want to overwrite the existing setup.

5. Use **OK** to confirm or cancel and assign a new file name.

└ Your setup is saved on the SD card in the "Device" folder.



Activation code

1

Activation codes are required for:

- Additional functions, e. g. Fieldbus communication
- Firmware upgrades

If the original device has activation codes, these can be found on the nameplate. The corresponding device functions are activated at the factory. Codes are only required if servicing the device.

1. Enter the activation code: Menu/Setup/General settings/Extended setup/Data management/Activation code.

2. Confirm your entry.

→ The new hardware or software function is activated and can be configured.

Functions that are enabled by an activation code:

Function	Activation code beginning with
2 current outputs (BASE2-E module only)	081
Web server ^{1) 2)}	351
PROFIBUS DP	0B3
Modbus TCP ²⁾	0В8
Modbus RS485	0B5
EtherNet/IP ²⁾	0В9
PROFINET	0B7
Cooling ³⁾	0F1
Feedforward control	220
Chemoclean Plus	25
Collecting vessel ³⁾	20
Measuring channels ³⁾	28
Formula ⁴⁾	321

1) Via Ethernet socket of the BASE2 module, for versions without an Ethernet fieldbus

2)

3) Availability depends on measuring parameter

4) Mathematical function

Changing the password

You can lock the operating keys with a password (access the context menu by pressing the navigator for longer). The keys can then only be enabled by entering the right password.

You can set the password to lock the keys here: **Menu/Setup/General settings/Extended setup/Data management/Change key lock password**.

1. Enter the current password (factory setting 0000).

└ Enter new password

2. Enter a new password.

└ Confirm new password

3. Enter the new password again.

└ The password has been changed successfully.

Press the navigator for longer to return to the measuring mode.

10.3 Analyzer

Menu/Setup/Analyzer		
Function	Options	Info
Mode	Read only	Manual, automatic or fieldbus
Device tag	Customized text, 32 characters Factory setting Analyzer_serial number	 Select any name for your analyzer. Use the TAG name for example.
Measuring parameter	Read only	
Range switch	Selection • Automatic • Manual Factory setting Manual	 Automatic No options available for measuring range or dilution The device uses all the available ranges Dilution is not displayed Manual Measuring range can be selected from a list Internal dilution is displayed in the list for every range Dilution factor is displayed again separately
Measuring range	Range switch = Automatic No other options Range switch = Manual	d on the device version ordered.

10.3.1 Extended setup

Measuring value

Function	Options	Info
Main value	Selection Fe	
	Factory setting Fe	
Unit	Selection • mg/l • µg/l • ppm • ppb	
	Factory setting mg/l or µg/l	
Main value format	Selection # #.# #.## Auto Factory setting	
	#.#	
Status for failed measurement	SelectionKeep last valueStatus bad	Keep last value Standard practice is to keep the measured value of the last successful measurement until the next
	Factory setting Keep last value	successful measurement. To detect an error during measurement, the NAMUR status signal, the time stamp of the measurement and the measured value status must be evaluated.
		Status bad If a measurement cannot be performed due to ar error, the measured value status is set to Bad and the measured value to 0. The time stamp is updated accordingly.

Menu/Setup/Analyzer/Extended setup		
Function	Options	Info
Device range	Selection	 The options available depend on the device version ordered. Select the desired measuring range from the list.

Signals

Menu/Setup/Analyzer/Extended setup		
Function	Options	Info
▶ Signal for sample reques	t	
Lead time SPX ¹⁾	Selection 0.00 to 30.00 (mm:ss) Factory setting 0.00 (mm:ss)	In the automatic mode, each measurement only starts once the lead time has elapsed. The request sample signal is active from the start of the lead time until the end of the specified signal duration time.
Duration SPX ¹⁾	Selection 0:00 to 60:00 (mm:ss) Factory setting 3:00 (mm:ss)	You can set the duration for which the signal is active.
Signal for process access		
SP1	Selection Always accessible Binary input x:y Factory setting Always accessible	Always accessible: The input signal level at the binary inputs does not affect actions that require sample (measurement, calibration, cleaning). Binary input x:y: When the signal is active at the selected input, the analyzer starts actions where sample is required. Otherwise the analyzer defers or skips the action. In the case of two-channel devices SP2 is also displayed.

1) X is context-dependent, is automatically generated by the software and stands for the name of the sample preparation, e.g. "1" or "2".

Diagnostic settings

Limit values for dispensers

Menu/Setup/Analyzer/Extended setup/Diagnostics settings/Limits dispensers		
Function	Options	Info
Control	Selection • Off • On	
	Factory setting On	
► Warning limits		Diag. code 733
Remaining operating time	Selection 1 to 90 (d) Factory setting 28 d	A warning limit can be configured for every dispenser: Dispenser 2 Dispenser 3 Dispenser 7
Alarm limits		Diag. code 732
Remaining operating time	Selection 1 to 60 d Factory setting 7 d	An alarm limit can be configured for every dispenser: • Dispenser 2 • Dispenser 3 • Dispenser 7

Bottles

You can monitor the levels of all the bottles.

- **1.** Switch on monitoring.
- 2. Enter the starting volume for every bottle.

- 3. Specify alarm and warning limits for the residual volumes.
- **4.** Specify alarm and warning limits for the remaining time until the bottle refills are consumed.

Function	Options	Info
Control	Selection • Off • On Factory setting Off	On After the monitoring function is switched on, you can find 2 additional menu items in: Menu/ Operation/Maintenance/Change bottle • Remaining operating time • Bottle filling levels
Bottle filling levels		
Start volume		
Reagent RK	100 to 1000 ml	
	Factory setting 1000 ml	
Standard S1	100 to 1000 ml	
	Factory setting 1000 ml	
► Warning limits	Diag. code 726	 Warning limits are intended as an early warnin for maintenance tasks that will need to be performed soon. 1. Procure spare parts in time. 2. Schedule maintenance tasks.
Reagent RK	1 to 40 %	
neugent für	Factory setting	
Standard S1	1 to 20 %	
	Factory setting 2 %	
► Alarm limits	Diag. code 727	Alarm limits are intended to immediately trigge maintenance tasks.
		 Replace the materials concerned as quickly as possible.
Reagent RK	1 to 40 %	
	Factory setting 5 %	
Standard S1	1 to 20 %	
	Factory setting 2 %	
Remaining operating tir	ne	
► Warning limits		Diag. code 726
Reagent RK	1 to 14 d	
	Factory setting 14 d	
Standard S1	1 to 14 d	
	Factory setting 14 d	

Menu/Setup/Analyzer/Extended setup/Diagnostics settings/Bottles				
Function	Options	Info		
Alarm limits	·	Diag. code 727		
Reagent RK	1 to 7 d Factory setting 2 d			
Standard S1	1 to 7 d Factory setting 2 d			

Absorption curve recording

Menu/Setup/Analyzer/Extended setup/Diagnostics settings/Absorption curve recording			
Function	Options	Info	
In automatic mode	Selection • Off • On Factory setting Off	Off : Recording is only possible in the manual mode On : Recording also takes place in the automatic mode	
Curve	Selection 1 to 7 Factory setting 2	Select the absorption curve to be recorded. Only one curve can be selected at any one time. The data are saved in a logbook.	

Behavior after power failure

Menu/Setup/Analyzer/Extended setup			
Function	Options	Info	
After power failure	Selection Last mode Manual mode Factory setting Last mode 	Setting specifying how the analyzer should behave after a power failure, or when the power is back on. Last mode : The analyzer remains in the mode that was last set. Example: The automatic mode was set. The analyzer continues after initialization and after any samples have been discarded. Manual mode : The analyzer switches to the manual mode and waits for user action.	

10.3.2 Measurement

Menu/Setup/Analyzer/Measurement			
Function	Options	Info	
Start condition	Selection Immediate Date/time Continuous Factory setting Immediate	Immediate: The analyzer immediately starts with the measurement cycle once the system changes to the automatic mode. Date/time: The analyzer starts with the measurement cycle at the set date/time. Continuous: The analyzer measures continuously, without interruption, between the measurements.	
Date	01.01.1970 to 07.02.2106	Functions only available for:	
Time	00:00:00 to 23:59:59	Start condition = Date/time	

Menu/Setup/Analyzer/Measurement		
Function	Options	Info
Measuring interval	Factory setting 0:10	Function only available for: Start condition = Immediate or Date/time
		For configuring the time interval of the measurement
Sequence of measurements	Selection • SP1 • SP2 • Pause	Defines the sequence of channels in automatic mode. Is displayed only in the case of a two-channel device.
		 SP1: Indicate the number of consecutive measurements for channel SP1 SP2: Indicate the number of consecutive measurements for channel SP2 Pause: If the Pause channel is selected, the analyzer does not perform the measurement.
		You can add, delete or save rows in the table using the INSERT , DEL and SAVE soft keys.
Channel change delay	15 to 600	Additional delay time which the analyzer waits
Facto 30	Factory setting	to elapse after every change of sample.
Signal delay	0 to 600 s	Measurement active: You can delay the process
	Factory setting O s	of outputting the signal during an active measurement by the defined time. Measuring is paused for the duration of the signal delay time.

10.3.3 Calibration

Menu/Setup/Analyzer/Calibration			
Function	Options	Info	
Start condition	Selection Immediate Date/time	The calibration can start either immediately or at the set time.	
	Factory setting Immediate		
If the start condition selected is	Immediate		
Date	01.01.1970 to 07.02.2106	Functions only available for:	
Time	00:00:00 to 23:59:59	Start condition = Date/time	
Calibration interval	0-01 to 90-00 (DD-hh)	For configuring the time interval of the	
	Factory setting 02-00 DD-hh	calibration/adjustment.	
Next calibration Mode = Automatic	Read only		
Zero point	Read only		
Calibration factor	Read only	Relationship of the measured concentration to the pre-specified concentration of the calibration standard.	
▶ Settings			
Nominal concentration	0.10 to 5.00 (mg/l) Factory setting 2.0 (based on Fe)	For configuring the concentration of the calibration standard solution. Depends on the settings under Menu/Setup/ Analyzer/Extended setup/Measuring value/ Main value	

10.4 Sample preparation

The menu displayed depends on the connected sample preparation system. The menu item does not appear if a Liquiline System CA80 analyzer without a collecting vessel is connected. The Liquiline System CAT860 can only be operated with a Liquiline System CA80 single-channel device.

1. Select the installation method.

 Others (factory setting)

e.g. Liquiline System CAT820 oder CAT860

- Pressurized pipe sampling
- Sample preparation that is installed in a pressure pipe, e.g. Liquiline System CAT810.
- Inlet pipe sampling

2. Select sample preparation.

Function	Options	Info
Operating mode	Selection Independent Controlled Factory setting Controlled	 Controlled Sample preparation that is controlled by the analyzer, e.g. Liquiline System CAT820 / CAT860 Independent No sample preparation that is controlled by the analyzer. The supply of sample must be guaranteed by the customer. Operating mode = Independent Power supply: Switch on if power is to be supplied via the analyzer. Timeout no sample: Specify the time for the timeout (3:00 to 30:00 min:ss). Operating mode = Controlled Make other settings as described below.
Tag	Customized text, 32 characters	
Timeout no sample	3:00 to 30:00 min:ss	
<i>Only for CAT860</i> Cleaning start condition	Selection Immediate Date/time Disabled 	Immediate: Cleaning starts immediately. Date/time: Cleaning starts at the selected date/time. Disabled: Cleaning is not active.
Only for CAT860 and Cleaning start condition = Immediate or Date/time Cleaning interval	Selection • 0-01 to 90-00 (DD-HH) • Factory setting 0-01	Compressed air or water cleaning for longer filter maintenance intervals. Cleaning with liquid cleaner.
Only for CAT860 and Cleaning start condition = Date/time Date	Selection • 01.01.1970 to 07.02.2106 DD.MM.YYYY • Factory setting 01.01.1970	
Only for CAT860 and Cleaning start condition = Date/time Time	Selection • 00:00:00 to 23:59:59 HH:MM:SS • Factory setting 00:00:00	
<i>Only for CAT860</i> Residence time	Selection • 0:30 to 20:00 (MM:SS) • Factory setting 1:00	Reaction time of cleaner during the cleaning
CAT820 and CAT860 Sampling pump interval	1	1
Pump time	Selection 10 to 20 s Factory setting 10 s	Ratio between the pumping duration and the pumping interval of the peristaltic pump. This affects the volume of the pumped sample.

Menu/Setup/Sample preparation/Installation type = Others/Sample preparation 1 2		
Function	Options	Info
Pump pause	Selection 20 to 50 s	
	Factory setting 30 s	
CAT820 and CAT860 Pressurized air cleaning		
CAT820 only Compressed air	 Selection Available Not available Factory setting Depends on the device version 	Settings for sample preparation with or without compressed air cleaning. In the event of retrofitting, the compressed air can be activated here.
Cleaning mode	Selection • On • Off Factory setting On	Activates or deactivates automatic compressed air cleaning of the pump-to-filter hose and of the filter.
Cleaning interval	Selection 0:30 to 4:00 HH:MM Factory setting 2:00	Cleaning interval of the automatic compressed air cleaning system
Cleaning duration	Selection 10 to 60 s Factory setting	Cleaning duration of the automatic compressed air cleaning system
CAT820 and CAT860 Heatings Cabinet	Selection Available 	You can enable the heating here with a heated sample preparation.
Cabinet		
	Factory setting Depends on device version	
Hose filter	 Selection Available Not available Factory setting Depends on the device version 	With heated sample preparation
Hose analyzer	Selection • Available • Not available	With heated sample preparation
	Factory setting Depends on the device version	
Diagnostics settings		
Limit change filter		1
Function	Selection • On • Off	
	Factory setting Off	
Warning limit	Selection 01-00 to 99-00 (DD-HH)	Diag. code 729
	Factory setting 60-00	

Menu/Setup/Sample preparation/Installation type = Others/Sample preparation 1 2		
Function	Options	Info
Limit change hose		
Function	Selection • On • Off	
	Factory setting On	
Warning limit	Selection 01-00 to 99-00 (DD-HH)	Diag. code 337
	Factory setting 60-00	
▷ Reset settings		Resets all settings specific to sample preparation. All other settings are retained.

Menu/Setup/Sample preparation/Installation type = Pressurized pipe sampling/Sample preparation 1 2		
Function	Options	Info
Cleaning valve	Selection Available Not available Factory setting Not available	If available, the valve can be activated here.
Cleaning valve = Available Filter backflush	Selection • On • Off Factory setting On	
Cleaning valve = Available and Filter backflush = On Cleaning interval	Selection 00:10 to 02:00 HH:MM Factory setting 00:30	Compressed air or water cleaning (optional) for extended filter maintenance intervals
Cleaning valve = Available Cleaning duration	Selection 10 to 30 s Factory setting 10 s	Cleaning duration of the automatic water or compressed air cleaning system
Cleaning valve = Available Cleaning discard time	Selection 0 to 1800 s Factory setting 180 s	Discard time once cleaning is complete. If water is used as the flushing medium, this must be replaced by a fresh sample before starting the next measurement.
Timeout no sample	3:00 to 30:00 min:ss	
▷ Reset settings		Resets all settings specific to sample preparation. All other settings are retained.

Menu/Setup/Sample preparation/Installation type = Others/Sample preparation 1 ... 2

Menu/Setup/Sample preparation/Installation type = Inlet pipe sampling/Sample preparation 1 2		
Function	Options	Info
Filter backflush	Selection On Off	
	Factory setting On	
Cleaning duration	Selection 10 to 60 s	Cleaning duration of the automatic water or compressed air cleaning system
	Factory setting 00:30	
Cleaning discard time	Selection 0 to 1800 s	Discard time once cleaning is complete. If water is used as the flushing medium, this must be replaced by a fresh
	Factory setting 180 s	sample before starting the next measurement.
Lead time	0:00 to 30:00 min:ss	
	Factory setting 25:00 min	
Duration	0:00 to 60:00 min:ss	
	Factory setting 25:00 min	
Timeout no sample	3:00 to 30:00 min:ss	
▷ Reset settings		Resets all settings specific to sample preparation. All other settings are retained.

10.5 Current inputs

The input can be used as the data source for limit switches and logbooks, for example. Furthermore, external values can be made available as set points for controllers.

Menu/Setup/Inputs/Current input x:y ¹⁾		
Function	Options	Info
Mode	Selection • Off • 0 - 20mA • 4 - 20mA	 Select the same current range as in the data source (connected device).
	Factory setting 4 - 20mA	
Input variable	Selection Parameter Current	 Select the input variable.
	Factory setting Current	
Meas. value format	Selection • # • #.# • #.## • #.### Factory setting #.#	 Specify the number of decimal places.
Parameter name Input variable = Parameter	Customized text, 16 characters	 Assign a useful name, e.g. the parameter name that the data source also uses.
Unit of measure Input variable = Parameter	Customized text, 16 characters	You cannot choose the unit from a list. If you want to use a unit, you must enter it here as customized text.

Menu/Setup/Inputs/Current input x:y ¹⁾		
Function	Options	Info
Lower range value Input variable = Parameter	-20.0 Upper range value <unit measure="" of=""> Factory setting 0.0 <engineering unit=""></engineering></unit>	 Enter the measuring range. The lower and upper range values are assigned to the 0 or 4 mA value and the 20 mA value respectively. The system uses the engineering unit which you entered
Upper range value Input variable = Parameter	Lower range value to 10000.0 <engineering unit></engineering 	beforehand.
	Factory setting 10.0 <engineering unit=""></engineering>	
Damping	0 to 60 s Factory setting 0 s	The damping causes a floating average curve of the measured values over the time specified.

1) x:y = slot no. : input number

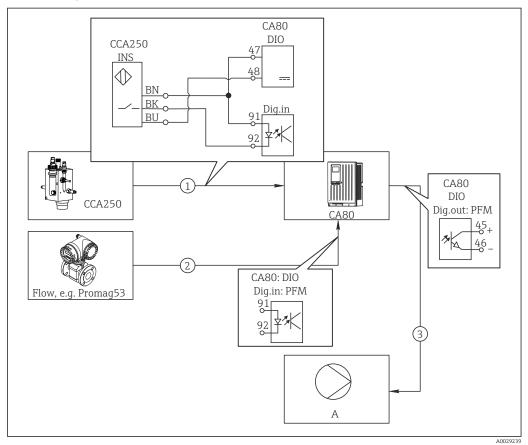
10.6 Binary inputs and outputs

Hardware options, such as the DIO module with 2 digital inputs and 2 digital outputs or fieldbus module 485DP/485MB enable the following:

- Via a digital input signal
 - measuring range switching for conductivity (upgrade code required, $\rightarrow \square 67$)
 - switching between different calibration datasets in the case of optical sensors
 - external hold (for sensors)
 - a cleaning interval to be triggered (for sensors)
 - measurements to be started, interruption of measuring intervals
 - PID controller switch-on/switch-off, e.g. via the proximity switch of the CCA250
 - the use of the input as an "analog input" for pulse-frequency modulation (PFM)
- Via a digital output signal
 - diagnostic states, point level switches, "Active measurement" system state, "Sample required" information or similar states transmitted statically (similar to a relay)
 - the dynamic transmission (comparable to a non-wearing "analog output") of PFM signals, e.g. to control dosing pumps

10.6.1 Application examples

Chlorine regulation with feedforward control



Example of chlorine control with feedforward control

- 1 Connection of the inductive proximity switch INS of CCA250 to the digital input of the DIO module
- 2 Connection of the signal from a flowmeter to the digital input of the DIO module
- 3 Activation of a (pulse) dosing pump via the digital output of the DIO module
- A Dosing pump

Utilize the advantage of the effectively wear-free control with binary outputs versus a control system with relay. With pulse frequency modulation (PFM), it is possible to achieve virtually continuous dosing using a dosing pump with higher input frequency.

- 1. Connect the INS proximity switch of the CCA250 assembly to a digital input of the DIO module (e.g. slot 6, port 1).
- In the software, configure a controller and as the source select the binary input (e.g.Binary input 1) to which the proximity switch is connected. (Menu/Additional functions/Controllers/Controller 1/Controller enable = Binary input 1)
- **3. Signal type**: For the selected input, select the factory setting (**Static signal**).
- 4. Connect the measured value of a flowmeter to the second input of the DIO module (e.g. slot 6, port 2).
- 5. Signal type: for this input, select PFM . (Menu/Inputs/Binary input 6:2/Signal type = PFM)
- 6. Input variable: select the corresponding measured value (Flow rate).
 - └→ You can now use the input you have just configured as the disturbance variable for your controller²).

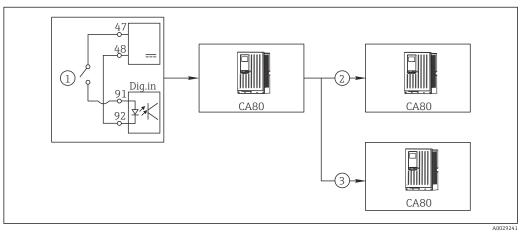
²⁾ An activation code, Order No. 71211288, is necessary for the "feedforward control" function.

- 7. Disturbance variable: in the controller menu, select the binary input to which you have connected the flow measured value. (Menu/Additional functions/Controllers/Controller 1/Disturbance variable/Source of data = Binary input 6:2 and Measured value = PFM value)
- 8. You can activate a dosing pump through PFM via a digital output of the DIO module. Connect the pump to an output of the DIO module (e.g. slot 6, port 1) and select the following settings in the menu: **Menu/Outputs/Binary output 6:1/Signal type** = **PFM** and **Source of data** = **Controller 1**.

Take the direction of action of your dosing into account. Select the correct parameter (Actuator type = Unipolar+ or Unipolar-).

You must make additional settings in the controller menu to fully customize the control to suit your process conditions.

CA80 as the cleaning master for connected sensors (optional)



68 Example of a central cleaning control

- 1 External cleaning trigger at the binary input
- 2 Transferring the external hold over binary output to other measuring devices without connected cleaning functions
- 3 Transferring the cleaning trigger over a binary output to other self-cleaning measuring points
- 1. An external trigger actuates a cleaning operation at the master. A cleaning unit is connected via a relay or a binary output, for example.
- 2. The cleaning trigger is transferred to another device via a binary output. This does not have its own connected cleaning unit, but its sensors are installed in the medium affected by cleaning the master and are set to hold by the trigger.
- **3.** The trigger is transferred via an additional binary output to another device, whose connected sensors have their own cleaning units. The signal can be used to simultaneously activate a self-cleaning with the master.

Interrupting the operation via an external signal

You can temporarily interrupt the automatic operation of the analyzer via an external signal at the "DIO" module. This can be useful if no sample is available in your process at certain times, e.g. during a cleaning phase.

The following information is processed at the binary inputs or output at the binary outputs:

Binary inputs:

Signal for process access: The analyzer can only perform activities that require sample (measurement, calibration, cleaning) when the signal is active. The time and the sequence of activities correspond to the settings in the setup. All activities that require sample are delayed as long as the signal is inactive.

- Binary outputs:
 - Measurement active signal: Indicates that a measurement is currently running. The signal is not active in the event of a calibration or cleaning.
 - **Sample required** signal: The signal is active for a configurable time before every activity that requires sample. This makes it possible to activate an external pump or a dilution module, for example.

1. Select **Menu/Setup/Inputs/Binary input** x:y.

2. Configure the binary inputs as follows:

Menu/Setup/Inputs/Binary input x:y ¹		
Function	Options	Info
Binary input	Selection On	
Signal type	Selection Static signal	
Signal level	Selection • High • Low	Specifies the active signal level: Low Input signals between 0 and 5 V DC High Input signals between 11 and 30 V DC

.... 1) . /1...

- 1) x:y = slot no. : input number
- 3. Link the binary inputs with the analyzer: select **Menu/Setup/Analyzer/Extended** setup/Signal for process access.
- 4. Select measuring channel **SP1** or in the case of two-channel devices select measuring channel SP1 or SP2.
- 5. Assign a binary input to the selected measuring channel: select **Binary input** x:y.

Controlling the measurement start time via an external signal

You can temporarily interrupt the automatic operation of the analyzer via an external signal at the "DIO" module. You can also use this signal to specifically start individual measurements. In this way, you can specify the time of the measurements using your external control system.

For this, connect the Signal for process access to a binary input of the "DIO" module and set the starting time of the measurements to **Continuous**. A measurement starts immediately as soon as the signal at the binary input is active. The only exception is if a calibration or cleaning is due on the basis of the set time intervals: in this case, these activities are performed first of all and then the measurement follows immediately afterwards. If necessary, connect the **Measurement active** to a binary output to identify when the measurement actually begins. If you do not require any more measurements once the first measurement is finished, you have to already disable the Signal for process access during the active measurement.

The following information is processed at the binary inputs or output at the binary outputs:

Binary inputs:

Signal for process access: The analyzer can only perform activities that require sample (measurement, calibration, cleaning) when the signal is active. The time and the sequence of activities correspond to the settings in the setup. All activities that require sample are delayed as long as the signal is inactive.

- Binary outputs:
 - **Measurement active** signal: Indicates that a measurement is currently running. The signal is not active in the event of a calibration or cleaning.
 - **Sample required** signal: The signal is active for a configurable time before every activity that requires sample. This makes it possible to activate an external pump or a dilution module, for example.
- 1. For the measurement, under **Menu/Setup/Analyzer/Measurement** select **Continuous** as the start condition (analyzer measures continuously, without interruption, between the measurements).

2. Select Menu/Setup/Inputs/Binary input x:y.

3. Configure the binary inputs as follows:

Menu/Setup/Inputs/Binary input x:y¹⁾

Mena berup, inputs, binary input ny		
Function	Options	Info
Binary input	Selection On	
Signal type	Selection Static signal	
Signal level	Selection • High • Low	Specifies the active signal level: Low Input signals between 0 and 5 V DC High Input signals between 11 and 30 V DC

- 1) x:y = slot no. : input number
- 4. Link the binary inputs with the analyzer: select **Menu/Setup/Analyzer/Extended** setup/Signal for process access.
- 5. Select measuring channel **SP1** or in the case of two-channel devices select measuring channel **SP1** or **SP2**.
- 6. Assign a binary input to the selected measuring channel: select **Binary input** x:y.
- 7. Select Menu/Setup/Outputs/Binary output x:y.
- 8. Configure the binary outputs as follows:

Menu/Setup/Outputs/Binary output x:y ¹⁾		
Function	Options	Info
Binary output	Selection On	
Signal type	Selection Static signal	
Function	Selection Analyzer	
Assignments Function = Analyzer	Selection Measurement active SP1	Here select which binary outputs output the system status for a measurement currently running. In the case of two-channel devices, Measurement active SP2 is also displayed

1) x:y = slot no. : input number

9. Press **OK** to confirm.

- └ The binary inputs and binary outputs are configured.
- 10. Switch to the automatic mode: Press the **MODE** soft key and select **Continue automatic mode** or **Start automatic mode**.
 - └ The display shows **Current mode Automatic**.

Activating an external pump before every measurement

If you convey the sample to the analyzer using an external pump or an external sample preparation system, you can use the **Signal for sample request** to switch on the external devices for a limited time only when the analyzer requires sample. The signal becomes active before every measurement, calibration and cleaning. You can configure how long the signal should be active for. The start of the actual analyzer activity is delayed by this time.

- 1. You must select Menu/Setup/Analyzer/Extended setup/Signal for sample request.
- 2. Under **Lead time**, set how long an action that requires sample (measurement, calibration or cleaning) is delayed.
- 3. Under **Duration SP%C**, set how long the signal should remain active. The duration can be longer than the lead time. The maximum possible value equals the lead time plus the duration of the measurement.
- 4. Configure the binary outputs as follows:

Menu/Setup/Outputs/Binary output x:y ¹⁾		
Function	Options	Info
Binary output	Selection On	
Signal type	Selection Static signal	
Function	Selection Analyzer	
Assignments Function = Analyzer	Selection Sample required SP1	Here select which binary outputs output the system status for a measurement currently running. In the case of two-channel devices, Sample required SP2 is also displayed

1) x:y = slot no. : input number

5. 🛏 The output signal level **High** indicates that sample is required.

10.6.2 Binary input configuration

Function	Options	Info
Binary input	Selection • Off • On Factory setting On	Switches the input on/off
Signal type	Selection Static signal PFM Factory setting Static signal	 Select the signal type. Static signal Use this setting to read out the position of, for example, an on/off switch, an inductive proximity switch or a PLC binary output. Signal application: for measuring range switching, acceptance of an external hold, as a cleaning trigger or for controller activation
		PFM The PFM setting produces a pulse-frequency- modulated signal that is subsequently available on the device as a quasi-continuous process value. Example: Measuring signal of a flowmeter
Signal type = Static signa	1	
Signal level	Selection Low High 	Specifies which input signal levels should activate, for example, measuring range switching or a cleaning.
	Factory setting High	Low Input signals between 0 and 5 V DC High
		Input signals between 11 and 30 V DC
Signal type = PFM		
Max. frequency	100.00 to 1000.00 Hz Factory setting 1000.00 Hz	Maximum frequency of the PFM input signal Is to equal the maximum possible upper limit of the measuring range. If the value selected is too small, higher frequencies will not be detected. If the value is too large, on the other hand, the resolution for small frequencies will be relatively inexact.
Meas. value format	Selection # ### ### Factory setting ####	 Specify the number of decimal places.

Menu/Setup/Inputs/Binary input x:y ¹⁾		
Function	Options	Info
Input variable	Selection Frequency Parameter Flow rate Factory setting Frequency	Frequency Display in Hz in the measuring menu Parameter You subsequently determine the parameter name and unit. These are then displayed in the measuring menu. Flow rate For connecting a flowmeter
Parameter name Input variable = Parameter	Customized text, 16 characters	 Define a name for the parameter, e.g. "Pressure".
Unit of measure Input variable = Parameter	Customized text, 16 characters	 Specify the unit for your parameter, e.g. "hPa".
Lower range value Input variable = Parameter or Flow rate	-2000.00 to 0.00 Factory setting 0.00	The start of measuring range corresponds to a frequency of 0 Hz. Your previously defined unit is additionally displayed.
Upper range value Input variable = Parameter or Flow rate	0.00 to 10000.00 Factory setting 0.00	The end of measuring range corresponds to the maximum frequency defined above. Your previously defined unit is additionally displayed.
Damping	0 to 60 s Factory setting 0 s	The damping causes a floating average curve of the measured values over the time specified.

1) x:y = slot no. : input number

10.6.3 Configuration of binary outputs

Menu/Setup/Outputs/Binary output x:y ¹⁾		
Function	Options	Info
Binary output	Selection • Off • On Factory setting On	Switches the output on/off
Signal type	Selection Static signal PFM Factory setting Static signal	 Select the signal type. Static signal Comparable to a relay: output of a diagnostic status , a limit switch or the status of an active measurement
		PFM You can output a measured value, e.g. the chlorine value or the manipulated variable of a controller. It acts as a "wear-free" switching contact that can be used to activate a dosing pump, for example.

Function	Options	Info
	options	
Signal type = Static signal Function	Selection None Limit switches Diagnostics message Cleaning Analyzer Factory setting None	Source for the outputted switching state The following functions depend on the option selected. Function = None switches off the function. There are no other settings.
Assignments	Multiple selection	Here you can decide which binary outputs should
Function = Cleaning	 Cleaning 1 - Water Cleaning 4 - Cleaner 	be used for activating the valves and pumps. Here you specifically assign a control signal to the binary output for the cleaner/water dosing of a cleaning program. You can define cleaning programs under: Menu/ Setup/Additional functions/Cleaning .
Data sources Function = Limit switches	Multiple selection Limit switch 1 8	 Select the limit switches that should be output via the binary output.
Function – Limit Switches		Configuration of the limit switches: Menu / Setup/Additional functions/Limit switches .
Operating mode Function = Diagnostics message	Selection • as assigned • Namur M • Namur S • Namur C • Namur F Factory setting as assigned	as assigned With this selection, the diagnosis messages are transmitted over the binary output that you individually allocated to it. Namur M F When you choose one of the Namur classes, all messages allocated to that respective class are output. You can change the Namur class assignment for every diagnostic message.
Assignments Function = Analyzer	Selection None Sample required SP1 Measurement active SP1 Factory setting None	If this option is selected, the binary output outputs information as to whether a measurement is active on the selected measuring channel or an action is started that requires sample (measurement, calibration or cleaning). In the case of two-channel devices, Sample required SP2 and Measurement active SP2 is also displayed
Signal type = PFM		
Max. frequency	1.00 to 1000.00 Hz Factory setting 1000.00 Hz	Maximum frequency of the PFM output signal Is to equal the maximum possible upper limit of the measuring range.
Meas. value format	Selection # # # # # # # Factory setting # # # # # # # # # # # # # # # # # # #	 Specify the number of decimal places.

Menu/Setup/Outputs/Binary output x:y ¹⁾		
Function	Options	Info
Source of data	Selection None Sensor inputs Binary inputs Controller Fieldbus signals Mathematical functions	Source whose value should be read out as a frequency via the binary output.
	Factory setting None	
Measuring value Source of data ≠ Controller	Selection Depends on: Source of data	 Choose the measured value which should be output as the frequency via the binary output.
Actuator type Source of data = Controller	Selection None Bipolar Unipolar+ Unipolar- Factory setting None	 Determines which controller component should trigger the connected actuator, e.g. the dosing pump. Bipolar "Split range" Unipolar+ Part of the manipulated variable that the controller uses to increase the process value Unipolar- For connected actuators that decrease the controlled variable
Hold behavior	Selection • Freeze • Fixed value • None Factory setting None	Freeze The device freezes the last value. Fixed value You define a fixed current value that is transmitted at the output. None A hold does not affect this output.
Hold value	0 to 100 %	
Hold behavior = Fixed value	Factory setting 0 %	
Error behavior	Selection • Freeze • Fixed value Factory setting Fixed value	Freeze The device freezes the last value. Fixed value You define a fixed current value that is transmitted at the output.
Error value	0 to 100 %	
Error behavior = Fixed value	Factory setting 0 %	

1) x:y = slot no. : input number

10.7 Signal outputs

10.7.1 Current outputs

Liquiline System CA80 has two analog current outputs by default.

You can configure additional current outputs with extension modules.

Setting the current output range

► Menu/Setup/General settings: 0..20 mA or 4..20 mA.

Menu/Setup/Outputs/Current output x:y ¹⁾		
Function	Options	Info
Current output	Selection Off On Factory setting Off	Use this function to activate or deactivate a variable being output at the current output
Source of data	Selection None Connected inputs Controller Factory setting None	The sources of data on offer depend on your device version. The main value of the analyzer and all the sensors and controllers connected to inputs are available for selection.
Measured value	Selection None Depends on the Source of data Factory setting None	The measured value you can select depends on the option selected under Source of data .

The list of dependent measured values is provided in the **Measured value** *table, subject to the* **Source of** data $\rightarrow \cong$ 89.

Apart from measured values from connected sensors, you can also select a controller as the data source. The best way to do so is by using the **Additional functions** menu. Here, you can select and configure the current output for outputting the controlled variable.

Range lower value	Range of adjustment and	You can output the entire measuring range or
Range upper value	factory settings depend on the Measured value	just some of it at the current output. To do so, specify the upper and lower range values in accordance with your requirements.
Hold behavior (for sensors)	Selection Freeze last value Fixed value Ignore Factory setting Depends on the channel:output	Freeze last value The device freezes the last current value. Fixed value You define a fixed current value that is output at the output. Ignore A hold does not affect this current output.
Hold current (for sensors) Hold behavior = Fixed value	0.0 to 23.0 mA Factory setting 22.0 mA	 Specify which current should be output at this current output in the hold state.

1) x:y = slot:output number

Measured value depending on the Source of data

Source of data	Measured value
Iron	Selection Main value
pH Glass	Selection
pH ISFET	 Raw value mV pH Temperature
ORP	Selection Temperature ORP mV ORP %

Source of data	Measured value
Oxygen (amp.)	Selection
Oxygen (opt.)	 Temperature Partial pressure Concentration liquid Saturation Raw value nA (only Oxygen (amp.)) Raw value µs (only Oxygen (opt.))
Cond i	Selection
Cond c	 Temperature Conductivity Resistance (only Cond c) Concentration (only Cond i and Cond c 4-pol)
Disinfection	Selection • Temperature • Sensor current • Concentration
ISE	Selection • Temperature • pH • Ammonium • Nitrate • Potassium • Chloride
TU/TS	Selection
TU	 Temperature Turbidity g/l (only TU/TS) Turbidity FNU (only TU/TS) Turbidity Formazine (only TU) Turbidity solid (only TU)
Nitrate	Selection • Temperature • NO3 • NO3-N
Ultrasonic interface	Selection Interface
SAC	Selection • Temperature • SAC • Transm. • Absorption • COD • BOD
Controller 1 Current input 1 3 Controller 2	Selection Bipolar (only for current outputs) Unipolar+

Outputting the controller manipulated variable via the current output

Unipolar+ Assign to the output to which an actuator that can increase the measured value is connected. **Unipolar-** Assign to the output to which an actuator that can decrease the measured value is connected.

To output the manipulated variable of a two-sided controller, positive manipulated variables and negative manipulated variables generally have to be output to different actuators, as most actuators are able to influence the process in one direction only (not in both). For this purpose, the instrument splits the bipolar manipulated variable y into two unipolar manipulated variables, y+ and y-.

Only the two unipolar manipulated variable parts are available for selection for outputting to modulated relays. If outputting the values via a current output, you also have the possibility of outputting the bipolar manipulated variable y to one current output only (split range).

10.7.2 Alarm relay and optional relays

The basic version of the device always has one alarm relay. Additional relays are also available depending on the version of the device.

The following functions can be output via a relay:

- Limit switch status
- Controller manipulated variable for controlling an actuator
- Diagnostic messages
- Status of a cleaning function in order to control a pump or a valve

You can assign a relay to multiple inputs in order to clean several sensors with just one cleaning unit, for example.

Menu/Setup/Outputs/Alarm relay or relay at channel no.		
Function	Options	Info
Function	Selection Off Limit switch Controller Diagnostics Cleaning (sensor) Formula (sensor) Analyzer Factory setting Alarm relays: Diagnostics Other relays: Off	The following functions depend on the option selected. These versions are illustrated individually in the following sections to provide a clearer understanding of the options. Function = Off Switches off the relay function and means no further settings are required.

Menu/Setup/Outputs/Alarm relay or relay at channel no.

Outputting the status of a limit switch

Function = Limit switch		
Function	Options	Info
Source of data	Selection Limit switch 1 8	Select the limit switch via which the status of the relay is to be output.
	Factory setting None	The limit switches are configured in the menu: Setup/Additional functions/Limit switches .
		Use the ALL and NONE soft keys to select or deselect all the limit switches in one go.
Hold behavior	Selection Freeze last value Fixed value Ignore Ignore Ignore	

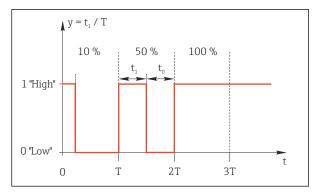
Outputting the manipulated variable of a controller

To output a controller manipulated variable via a relay, the relay is modulated. The relay is energized (pulse, t_1) and is then de-energized (interval, t_0).

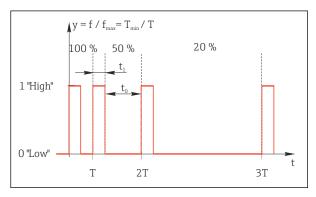
Function = Controller		
Function	Options	Info
Source of data	Selection None Controller 1 Controller 2 Factory setting None	 Select the controller that should act as the data source.
Operating mode	Selection • PWM • PFM Factory setting PWM	PWM=pulse width modulation PFM=pulse frequency modulation

1. **PWM** (pulse width modulation):

The duty cycle is varied within a period **T** ($T=t_1+t_0$). The cycle duration remains constant.



- 69 Typical application: solenoid valve
- 2. **PFM** (pulse frequency modulation): Here, pulses of a constant length (t_1) are output and the interval between the pulses varies (t_0) . At a maximum frequency, $t_1 = t_0$.



☑ 70 Typical application: dosing pump

Function = Controller		
Function	Options	Info
Actuator type	Selection None Unipolar(-) Unipolar(+) Factory setting None	Here you specify what part of the controller should power the relay. Unipolar(+) is the part of the manipulated variable which the controller uses to increase the process value (e.g. for heating purposes). Alternatively, select Unipolar(-) if you are connecting an actuator to the relay that reduces the controlled variable (e.g. for cooling purposes).
Cycle duration Operating mode = PWM	Shortest turn-on time to 999.0 s	 Specify the cycle duration within which the duty cycle should be varied (only PWM).
	Factory setting 10.0 s	
The settings for Cycle duration and Shortest turn-on time influence one another. The following applies: Cycle duration ≥ Shortest turn-on time .		
Shortest turn-on time	0.3 s to Cycle duration	Pulses that are shorter than this limit value are
Operating mode = PWM	Factory setting 0.3 s	not output in order to conserve the actuator.

Function = Controller		
Function	Options	Info
Maximum frequency Operating mode = PFM	1 to 180 min ⁻¹ Factory setting 60 min ⁻¹	Maximum number of pulses per minute The controller calculates the pulse duration based on this setting.
Hold behavior	Selection • Freeze last value • Fixed value • Ignore Factory setting Ignore	

Outputting diagnostic messages via the relay

If a relay is defined as a diagnostic relay (**Function** = **Diagnostics**), it works in the **"fail-safe mode"**.

This means that the relay is always energized ("normally closed", n.c.) in the basic state if an error is not present. In this way it can also indicate a drop in voltage, for example. The alarm relay always works in the failsafe mode.

You can output two categories of diagnostic messages via the relay:

- Diagnostic messages from one of the 4 Namur classes
- Diagnostic messages which you have individually assigned to the relay output

A message is individually assigned to the relay output at 2 specific points in the menu:

- Menu/Setup/General settings/Extended setup/Diagnostics settings/Diag. behavior (device-specific messages)
- Menu/Setup/Inputs/<Sensor>/Extended setup/Diagnostics settings/Diag. behavior (sensor-specific messages)

Before being able to assign the relay output to a special message in **Diag. behavior** you must first configure **Outputs**/Relay x:y or /**Alarm relay/Function = Diagnostics** .

Function = Diagnostics		
Function	Options	Info
Operating mode	Selection as assigned Namur M Namur S Namur C Namur F Factory setting Relay: as assigned Alarm relays: Namur F	as assigned If this option is selected, the diagnostic messages which you have individually assigned to the relay are output via the relay. Namur M Namur F If you decided to use one of the Namur classes, all the messages that are assigned to the individual class are output via the relay. You can also change the Namur class assignment for every diagnostic message. (Menu/Setup/General settings/Extended setup/Diagnostics settings/Diag. behavior or Menu/Setup/Inputs/ <sensor>/Extended setup/Diagnostics settings/Diag. behavior)</sensor>
Attributed diagnostic messages Operating mode = as assigned	Read only	All the messages assigned to the relay output appear on the display. You do not have the option of editing the information here.

Outputting the status of a cleaning function

Function	Options	Info
Assignments	Selection None 	Here you can specify how a cleaning function should be displayed for the relay.
	 Depends on the type of cleaning Factory setting None 	 You have the following options depending on the cleaning program that is selected (Menu/Setup/Additional functions/Cleaning: Cleaning type = Standard clean Cleaning 1 - Water, Cleaning 2 - Water, Cleaning 3 - Water, Cleaning 4 - Water Cleaning type = Chemoclean Cleaning 1 - Water, Cleaning 1 - Cleaner, Cleaning 2 - Water, Cleaning 2 - Cleaner, Cleaning 3 - Water, Cleaning 2 - Cleaner, Cleaning 3 - Water, Cleaning 3 - Cleaner, Cleaning 4 - Water, Cleaning 4 - Cleaner Cleaning type = Chemoclean Plus 4x Cleaning 1 - %0V, 4x Cleaning 2 - %0V¹
Hold behavior	Selection Freeze last value Fixed value Ignore Factory setting Ignore	Freeze last valueThe device freezes the last measured value.Fixed valueYou define a fixed measured value that is output at the output.Ignore A hold has no effect.

1) %0V is variable text which you can assign in Menu/Setup/Additional functions/Cleaning/Chemoclean Plus/Output label 1 ... 4.

Outputting the "Measurement active" system status and the information "Sample required"

Function = Analyzer		
Function	Options	Info
Signal type = Static signal		
Assignments Function = Analyzer	Selection None Sample required SP1 Measurement active SP1 Factory setting None	If this option is selected, information is output as to whether a measurement is active on the selected measuring channel or an action is started that requires sample (measurement, calibration or cleaning). In the case of two-channel devices, Sample required SP2 and Measurement active SP2 are also displayed

10.7.3 **PROFIBUS DP and PROFINET**

Device variables (device \rightarrow PROFIBUS/PROFINET)

Here you can specify which process values should be mapped to the PROFIBUS function blocks and are thereby available for transmission via PROFIBUS communication.

You can define a maximum of 16 device variables (AI Blocks).

1. Define the data source.

└ You can choose from sensor inputs, current inputs and mathematical functions.

- 2. Choose the measured value to be transmitted.
- 3. Define how the device should behave in the hold state (for sensors). (Configuration options of Source of data, Measured value and Hold behavior) $\rightarrow \cong 89$

Please note that if you select **Hold behavior**= **Freeze**, the system not only flags the status but also actually "freezes" the measured value.

In addition, you can define 8 binary variables (DI Blocks):

- 1. Define the data source.
- 2. Select the limit switch or relay whose status is to be transmitted.

PROFIBUS/PROFINET variables (PROFIBUS/PROFINET \rightarrow device)

A maximum of 4 analog (AO) and 8 digital (DO) PROFIBUS variables are available as measured values in the controller, limit switch or current output menus.

Example: Using an AO or DO value as the set point for the controller

Menu/Setup/Additional functions/Controller 1

1. In the specified menu, define PROFIBUS as the data source.

2. Select the desired analog output (AO) or digital output (DO) as the measured value.

Further information on "PROFIBUS" can be found in the Guideline for Communication via PROFIBUS, SD01188C

Further information on "PROFINET" can be found in the Guideline for Communication via PROFINET, SD02490C

10.7.4 Modbus RS485 and Modbus TCP

Specify which process values should be output via Modbus RS485 Communication or via Modbus TCP.

In the case of Modbus RS485, you can switch between the RTU and the ASCII protocol.

You can define a maximum of 16 device variables.

- 1. Define the data source.
 - → You can choose from the analyzer as well as sensor inputs and controllers.
- 2. Select the measured value to be output.
- **3.** Define how the device should behave in the hold state (for sensors). (Configuration options of **Source of data**, **Measured value** and **Hold behavior**) $\rightarrow \cong 89$

Please note that if you select **Hold behavior** = **Freeze**, the system not only flags the status but also actually "freezes" the measured value.

Further information on "Modbus" can be found in the Guideline for Communication via Modbus, SD01189C

10.7.5 EtherNet/IP

Specify which process values should be output via EtherNet/IP communication.

You can define a maximum of 16 analog device variables (AI).

- 1. Define the data source.
 - └ You can choose from the analyzer as well as sensor inputs and controllers.
- 2. Select the measured value to be output.
- 3. Define how the device should behave in the hold state (for sensors). (Configuration options of **Source of data**, **Measured value** and **Hold behavior**) $\rightarrow \cong 89$
- 4. In the case of controllers, also specify the type of manipulated variable.

Please note that if you select **Hold behavior** = **Freeze**, the system not only flags the status but also actually "freezes" the measured value.

In addition you can define 8 digital device variables (DI):

- Define the data source.
 - └ You can choose from relays, binary inputs and limit switches.

For further information on "EtherNet/IP", see the Guideline for Communication via EtherNet/IP, SD01293C

10.8 Additional functions

10.8.1 Limit switch

There are different ways to configure a limit switch:

- Assigning a switch-on and switch-off point
- Assigning a switch-on and switch-off delay for a relay
- Setting an alarm threshold and also outputting an error message
- Starting a cleaning function (for sensors)

Menu/Setup/Additional functions/Limit switches/Limit switch 1 ... 8

Function	Options	Info
Source of data	Selection None Sensor inputs Binary inputs Controller Fieldbus signals Mathematical functions MRS set 1 2 Factory setting None	 Specify the input or output which is to be the data source for the limit switch. The sources of data on offer depend on your device version. You can choose from connected sensors, binary inputs, fieldbus signals, mathematical functions, controllers and sets for measuring range switching.
Measuring value	Selection Depends on: Source of data	 Select the measured value, see the following table.

Measured value depending on the Source of data

Source of data	Measured value
Iron	Selection Main value
pH Glass	Selection
pH ISFET	 Raw value mV pH Temperature
ORP	Selection Temperature ORP mV ORP %
Oxygen (amp.)	Selection
Oxygen (opt.)	 Temperature Partial pressure Concentration liquid Saturation Raw value nA (only Oxygen (amp.)) Raw value µs (only Oxygen (opt.))

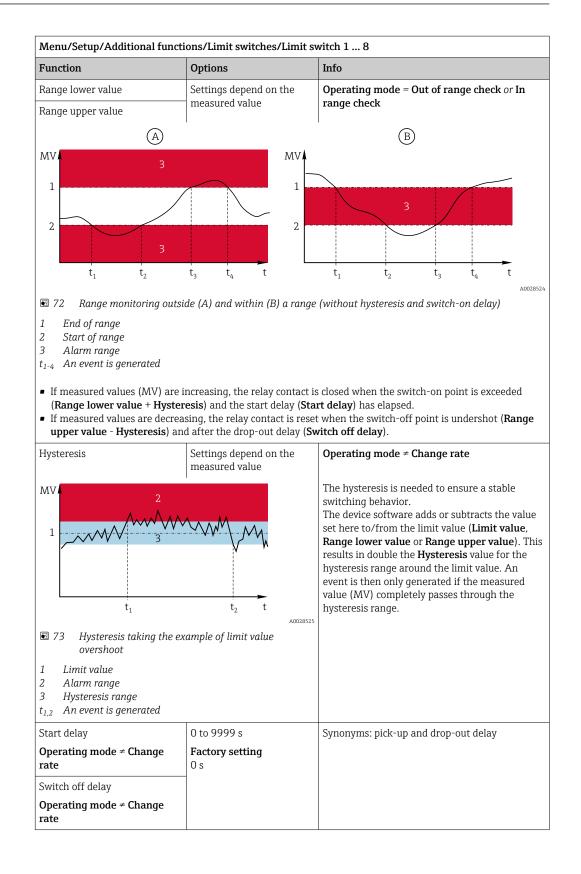
Source of data	Measured value
Cond i	Selection
Cond c	 Temperature Conductivity Resistance (only Cond c) Concentration (only Cond i and Cond c 4-pol)
Disinfection	Selection • Temperature • Sensor current • Concentration
ISE	Selection • Temperature • pH • Ammonium • Nitrate • Potassium • Chloride
TU/TS	Selection
TU	 Temperature Turbidity g/l (only TU/TS) Turbidity FNU (only TU/TS) Turbidity Formazine (only TU) Turbidity solid (only TU)
Nitrate	Selection • Temperature • NO3 • NO3-N
Ultrasonic interface	Selection Interface
SAC	Selection • Temperature • SAC • Transm. • Absorption • COD • BOD
Controller 1 Current input 1 3 Controller 2 Temperature 1 3	Selection • Bipolar (only for current outputs) • Unipolar+ • Unipolar-
Mathematical functions	All the mathematical functions can also be used as a data source and the calculated value can be used as the measured value.

You can monitor the manipulated variable by assigning the controller manipulated variable to a limit switch (e.g. configure a dosing time alarm).

Function	Options	Info
Cleaning program	Selection None Cleaning 1 4	Use this function to choose which cleaning instance should start when the limit switch is active.
	Factory setting None	
Function	Selection • Off • On	Activating/deactivating the limit switch
	Factory setting Off	
Operating mode	Selection Above limit check Below limit check In range check Out of range check Change rate Factory setting	 Type of limit value monitoring: Limit value overshoot or undershoot → 271 Measured value within or outside a range → 272 Rate of change → 274
Limit value	Above limit check Settings depend on the measured value	Operating mode = Above limit check <i>or</i> Below limit check
	MV 1 t ₄ t ₅ t	(B)
1 2 5	. ,	t ₁ t ₂ t ₃ t ₄ t ₅ t without hysteresis and switch-on delay)

• If measured values (MV) are increasing, the relay contact is closed when the switch-on point is exceeded (Limit value + Hysteresis) and the start delay (Start delay) has elapsed.
If measured values are decreasing, the relay contact is reset when the switch-off point is undershot (Limit

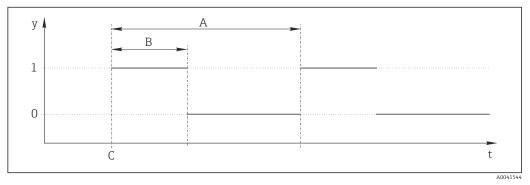
value - Hysteresis) and after the drop-out delay (Switch off delay).



Options	Info
Settings depend on the measured value	Operating mode = Change rate The slope of the measured value (MV) is
00:00:01 23:59:00 Factory setting 01:00:00	monitored in this mode. If, in the specified time frame (Delta time), the measured value increases or decreases by more than the specified value (Delta value), an event
00:01 to 23:59 Factory setting 00:01	is generated. No further event is generated if the value continues to experience such a steep increase or decrease. If the slope is back below the limit value, the alarm status is reset after a preset time (Auto confirm).
ΔMV_3 t ₄ t ₅ t ₆ t	Events are triggered by the following conditions in the example given: $t_2 - t_1 < Delta time and \Delta MV1 > Delta value$ $t_4 - t_3 > Auto confirm and \Delta MV2 < Delta value$ $t_6 - t_5 < Delta time and \Delta MV3 > Delta value$
	Settings depend on the measured value 00:00:01 23:59:00 Factory setting 01:00:00 00:01 to 23:59 Factory setting 00:01

10.8.2 Time switch

A time switch provides a time-controlled, binary process value. This can be used as a source by the "Formula" mathematical function.





t Timeline

y Signal level (1 = on, 0 = off)

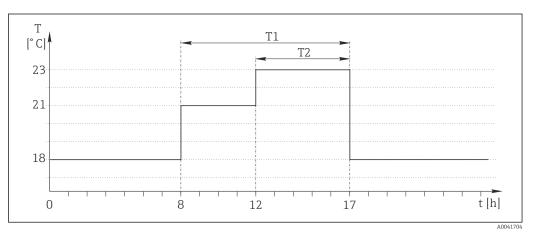
A Period

- B Signal duration
- C Start time (Start date, Start time)

Menu/Setup/Additional functions/Time switches/ Time switch 1 8		
Function	Options	Info
Function	Selection • On • Off	Switches the function on or off
	Factory setting Off	
Start date	01.01.2000 to 31.12.2099	Enter start date
	Format DD.MM.YYYY	
Start time	00:00:00 to 23:59:59	► Enter start time
	Format hh.mm.ss	
Signal duration	00:00:03 to 2400:00:00	Duration of the high signal level at the start of a
	Format hh.mm.ss	cycle
Period	00:00:03 to 2400:00:00	Duration of a cycle
	Format hh.mm.ss	
Signal	Display only	Current process value of the time switch
Next signal date	Display only	Date of the next signal
Next signal time	Display only	Time of the next signal

Example 1: Time-based set point for a temperature controller

The temperature should increase to 21 °C from 08:00 every day, and then to 23 °C for 5 hours from 12:00. The temperature should be controlled to fall back down to 18 °C from 17.00. Two time switches are defined for this purpose which are used in a **MF1: Formula** mathematical function. Using the mathematical function, an analog temperature set point is thus available for a controller.



76 Time-based temperature control

1. Program **Time switch 1** (T1):

- Start date = 01.01.2020
- Start time = 08:00:00
- Signal duration = 09:00:00
- Period = 24:00:00

2. Define **Time switch 2** (T2):

- Start date = 01.01.2020
- Start time = 12:00:00
- **Signal duration** = 05:00:00
- **Period** = 24:00:00

3. Create **Formula** mathematical function.

Menu/Setup/Additional functions/Mathematical functions

- MF1: Formula
- Tracking = On
- Source A = Time switch 1
- Source B = Time switch 2
- Formula = 18.0 + 3*NUM(A) + 2*NUM(B)

Explanation: NUM converts the logical value to a numerical value and thus enables multiplication.

- 3*NUM(A) results in the value 3.0 from 08:00 to 17:00 and 0.0 outside of this time period.
- 2*NUM(B) results in the value 2.0 from 12:00 to 17:00 and 0.0 outside of this time period.

The formula thus yields one of these analog values depending on the time: 18.0, 21.0 or 23.0. This analog value can be used as a set point for a temperature controller.

Example 2: Time-based condition

A pump should switch on (via a relay) for 10 minutes every 2 hours. This only applies if the pH value is lower than 4.0.

1. Program **Time switch 1**:

- **Start date** = 01.01.2020
- Start time = 00:00:00
- Signal duration = 00:10:00
- Period = 02:00:00

2. Create **Formula** mathematical function.

Menu/Setup/Additional functions/Mathematical functions

- MF1: Formula
- Tracking = On
- Source A = Time switch 1
- Source **B** = pH value of a Memosens pH input
- Formula = A AND(B<4.0)

3. Use the formula as the data source of a relay.

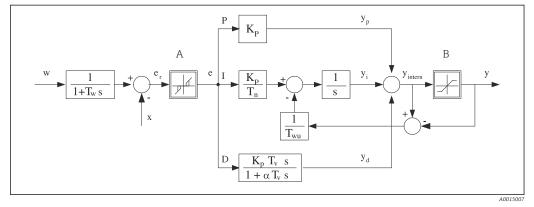
Menu/Setup/Outputs/Relay[x:y]

- Function = Formula
- Operating mode = Static signal
- Source of data = MF1: Formula

The formula yields a logical value (TRUE or FALSE) and is thus suitable to trigger a relay directly in the static operating mode. **Time switch 1** provides a TRUE value for 10 minutes every 2 hours but only if the pH value has dropped to below 4 at the same time.

10.8.3 Controller

Controller structure in Laplace representation



☑ 77 Block diagram of the controller structure

- A Neutral zone
- B Output limiting
- K_p Gain (P-value)
- T_n Integral action time (I-value)
- T_{v} Derivative action time (D-value)
- T_w Time constant for set point damping
- T_{wu} Time constant for anti-windup feedback
- P Proportional value

- I Integral value
- D Derivative value
- αT_V Damping time constant with $\alpha = 0$ to 1
- e Control deviation
- w Set point
- x Controlled variable
- y Manipulated variable

The controller structure of the device comprises set point damping at the input to prevent erratic changes in the manipulated variable if the set point changes. The difference between the set point w and the controlled variable (measured value) X results in the control deviation which is filtered by a neutral zone.

The neutral zone is used to suppress control deviations (e) that are too small. The control deviation thus filtered is now fed to the actual PID controller which divides into 3 parts based on the P (proportional), I (integral) and D (derivative) values (top-down). The integral section (middle) also comprises an anti-windup mechanism for limiting the integrator. A low-pass filter is added to the D-section to damp hard D-terms in the manipulated variable. The sum of the 3 sections results in the internal controller manipulated variable which is limited according to the settings (for PID-2s to -100% to +100%).

The graphic does not illustrate a downstream filter for limiting the rate of change of the manipulated variable (can be configured in the menu in **Max y change rate**).

In the menu do not configure the gain K_p . Instead configure the reciprocal value, the proportional band X_p ($K_p=1/X_p$).

Configuration

Make the following decisions to configure a controller:

- (1) What type of process can your process be assigned to? \rightarrow **Process type**
- (2) Should it be possible to influence the measured variable (controlled variable) in one direction or in both directions? One-sided or two-sided controller, → Controller type
- (3) What should be the controlled variable (sensor, measured value)? → Controlled variable
- (4) Do you have a disturbance variable that should be active at the controller output? → Disturbance variable

- (5) Specify the parameters for the controller:
 - Set point, → **Setpoint**
 - Neutral zone, $\rightarrow Xn$
 - Proportional band, $\rightarrow Xp$
 - Integral action time (I-value), \rightarrow **Tn**
 - Derivative action time (D-value), $\rightarrow \mathbf{Tv}$
- (6) What should the controller do in the event of a hold (measured error, sensor replacement, cleaning etc.)?
 - Pause or continue with dosing? →**Hold behavior/Manipulated Variable**
 - At the end of a hold, continue or restart the control loop (affects I-value)? →Hold behavior/State
- (7) How should the actuator be triggered?
 - **Unipolar+**: assign this setting to the output for an actuator which can increase the measured value.
 - **Unipolar**-: assign this setting to the output for an actuator which can decrease the measured value.
 - **Bipolar**: select this setting if you want to output the manipulated variable via one current output only (split range).
- (8) Configure the outputs and switch on the controller.

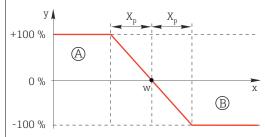
Menu/Setup/Additional functions/Controller 1 2		
Function	Options	Info
Control	Selection Off 	• First configure the controller and leave the switch at the factory setting (Off).
	AutomaticManual mode	Once you have made all the settings, you can assign the controller to an output and switch it
	Factory setting Off	on.
▶ Manual mode		
у	-100 to 100 %	 Specify the manipulated variable that should
	Factory setting 0 %	be output in manual mode.
y actual output	Read only	Manipulated variable actually output.
Setpoint	nt	Current set point
х		Current measured value
Disturbance variable		Current measured value of disturbance variable
Norm. disturb. value		
Name	Free text	 Give the controller a name so you can identify it later on.
Controller enable	Selection None Binary inputs Limit switches Fieldbus variables	In connection with the DIO module, you can select a binary input signal, e.g.from an inductive proximity switch, as a source for enabling the controller.
	Factory setting None	
Setup Level	Setup Level Selection Standard Advanced	Changes the number of parameters that can be configured. → Parameters → 🗎 109 Standard : If you choose this, the other controller
	Factory setting Standard	parameters are active nevertheless. The factory settings are used. These suffice in most cases.

Function	Options	Info
Process type	Selection Inline Batch	 Decide what type of process best describes your particular process.
	Factory setting Inline	
from its start value to its ta system is stable. If the targ of 2-sided batch control sy point. In-line process In an in-line process, the c Here, the controller has th and dosing agent such tha volume of the medium flow	et m is to dose in such a way the arget value. No more dosing is jet value is overshot, a two-sid stems, a neutral zone is used/ ontrol system works with the r e task of using the manipulate t the resulting measured varia w can change at any time and	hat the measured value (controlled variable) changes needed once the set point has been reached and the ed control system can compensate for this. In the cas configured to suppress oscillations around the set medium flowing by in the process. ed variable to set a mixture ratio between the medium ble corresponds to the set point. The properties and the controller has to react to these changes on a nstant, the manipulated variable can also assume a
		ol process is never "finished" here, this type of control i
	ocess types can often be found ow and the container volume, t Selection	l in practice: the semi-batch process. Depending on the chis arrangement behaves either like a batch process Depending on which actuator you have
A mixture of both pr ratio between the flo an in-line process.	ocess types can often be found ow and the container volume, t	this arrangement behaves either like a batch process
A mixture of both pr ratio between the flo an in-line process. Controller type A 2-sided controller can on manipulated variable is bip process value. In the case of than the set point w. On th decreased. The value for x	ocess types can often be found ow and the container volume, t Selection • PID 1-sided • PID 2-sided Factory setting PID 2-sided utput a manipulated variable in polar. The manipulated variable of a pure P-controller, this mea	bis arrangement behaves either like a batch process Depending on which actuator you have connected, you influence the process in only or direction (e.g. heating) or in both directions (e.g. heating and cooling). In the range from -100 % to +100 %, i. e. the le is positive if the controller should increase the ans that the value of the controlled variable x is small d variable is negative if the process value should be
A mixture of both pr ratio between the flo an in-line process. Controller type A 2-sided controller can on manipulated variable is bip process value. In the case of than the set point w. On th decreased. The value for x	ocess types can often be found ow and the container volume, t Selection • PID 1-sided • PID 2-sided Factory setting PID 2-sided utput a manipulated variable in polar. The manipulated variable of a pure P-controller, this mean the other hand, the manipulated	his arrangement behaves either like a batch process Depending on which actuator you have connected, you influence the process in only or direction (e.g. heating) or in both directions (e.g. heating and cooling). In the range from -100 % to +100 %, i. e. the le is positive if the controller should increase the ans that the value of the controlled variable x is small d variable is negative if the process value should be

Function	Options	Info
Effective direction Controller type = PID 1-sided	Selection Direct Reverse Factory setting Reverse	 In what direction should the controller influence the measured value? The measured value should increase as a result of dosing (e. g. heating) → Reverse The measured value should decrease as a result of dosing (e. g. cooling) → Direct

A 1-sided controller has a unipolar manipulated variable, i. e. it can only influence the process in one direction. **Reverse**: If the controller should increase the process value, set this as the direction of action. The controller becomes active when the process value is too small (range A).

Direct: With this direction of action, the controller acts as a "downwards controller". It becomes active when the process value (e. g. the temperature) is too high (range B).



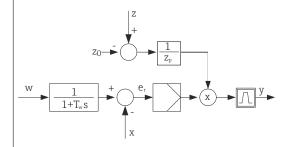
☑ 79 Red: overlap between the curves of the two 1-sided controllers.

Controlled variable		
Source of data	Selection None Sensor inputs Current inputs Fieldbus signals Binary inputs Mathematical functions	 Specify the input or output which should be the source of data for the controlled variable
	Factory setting None	
Measured value	Selection Depends on Source of data	 Specify the measured value that should be your controlled variable.
	Factory setting None	You can use different measured values depending on the data source.
▶ Setpoint		Target value of the controlled variable This menu is not displayed if you selected a fieldbus as the source (Source of data = fieldbus).
Setpoint	Range of adjustment and factory setting depending on the Source of data	 Specify the target value for the controlled variable.
Tw	0.0 to 999.9 s	Time constant for the set point damping filter
Setup Level = Advanced	Factory setting 2.0 s	
Disturbance variable		optional, activation code necessary

Menu/Setup/Additional functions/Controller 1 ... 2

	Function	Options	Info

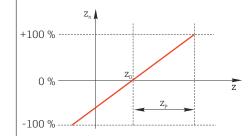
In the case of "flowing medium" (in-line) controls, the flow rate may not be constant. In some circumstances, strong fluctuations are possible. In the case of a settled control system in which the flow rate is suddenly halved, it is desirable that the dosed quantity from the controller is also directly halved. In order to achieve this type of "flow-rate-proportional" dosing, this task is not left to the I-component of the controller, but rather one enters the (to be measured) flow rate as disturbance variable z multiplicative at the controller output.



Strictly speaking, feedforward control involves an open-loop control system, since its effect is not measured directly. That means that the feed flow is directed exclusively forward. Hence the designation "feedforward control".

For the additive feedforward control that is alternatively available in the device, the (standardized) disturbance variable is added to the controller manipulated variable. This enables you to set up a type of variable base load dosing.

The standardization of the disturbance variable is required both for multiplicative and for additive feedforward control and is done using parameters Z_0 (zero point) and Z_p (proportional band): $z_n = (z - z_0)/z_p$



Example

Flowmeter with measuring range 0 to 200 m³/ h

The controller would currently dose 100% without feedforward control.

The feedforward control should be configured such that at $z = 200m^3/h$, the controller still doses at 100% ($z_n = 1$).

If the flow rate drops, the dosing rate should be reduced, and at a flow rate of less than 4 m³/h, dosing should stop entirely ($z_n = 0$).

 \rightarrow Select the zero point $z_0 = 4 \text{ m}^3/\text{h}$ and the proportional band $Z_p = 196 \text{ m}^3/\text{h}$.

	1	£
Function	Selection • Off • Multiply • Add Factory setting Off	Selecting multiplicative or additive feedforward control
Source of data	Selection None Sensor inputs Current inputs Fieldbus signals Binary inputs Mathematical functions Factory setting None	 Specify the input which should be the source of data for the disturbance variable.

Function	Options	Info
Measured value	Selection Depends on Source of dat	 Specify the measured value that should be your disturbance variable.
	Factory setting None	You can use different measured values depending on the data source.
Zp	Range of adjustment	Proportional band>
ZO	depending on the selection of the measured value	n Zero point
 Parameters 		
Setup Level = Advance Time constant T _{wu} Time constant α	d : With this setup level, you can also	o configure the following:
 Time constant T_{wu} Time constant α Width of the neutral 	d : With this setup level, you can also zone X_n sis range of the neutral zone X_{hyst}	o configure the following:
Setup Level = Advance • Time constant T _{wu} • Time constant α • Width of the neutral • Width of the hysteres	d: With this setup level, you can also zone X _n sis range of the neutral zone X _{hyst} troller 0.0 to 9999.0 s	The integral action time specifies the effect of
Setup Level = Advance Time constant T _{wu} Time constant a Width of the neutral Width of the hysteres Clock time of the com	d : With this setup level, you can also zone X _n sis range of the neutral zone X _{hyst} troller	The integral action time specifies the effect of the I-value
Setup Level = Advance Time constant T _{wu} Time constant a Width of the neutral Width of the hysteres Clock time of the com Tn The integral action time	d: With this setup level, you can also zone X _n sis range of the neutral zone X _{hyst} troller 0.0 to 9999.0 s Factory setting 0.0 s	The integral action time specifies the effect of the I-value If Tn > 0 the following applies: Clock < Twu < 0.5(Tn + Tv) on response to achieve a change in the manipulate
Setup Level = Advance Time constant T _{wu} Time constant a Width of the neutral Width of the hysteres Clock time of the com Tn The integral action time variable - as a result of the o	d: With this setup level, you can also zone X _n sis range of the neutral zone X _{hyst} troller 0.0 to 9999.0 s Factory setting 0.0 s e is the time needed in a step-function the I effect - which has the same mat	The integral action time specifies the effect of the I-value If Tn > 0 the following applies: Clock < Twu < 0.5(Tn + Tv) on response to achieve a change in the manipulate
Setup Level = Advance Time constant T _{wu} Time constant a Width of the neutral Width of the hysteres Clock time of the com Tn The integral action time variable - as a result of the o	d: With this setup level, you can also zone X _n sis range of the neutral zone X _{hyst} troller 0.0 to 9999.0 s Factory setting 0.0 s e is the time needed in a step-function the I effect - which has the same mat	The integral action time specifies the effect of the I-value If Tn > 0 the following applies: Clock < Twu < 0.5(Tn + Tv) on response to achieve a change in the manipulate

e = control deviation, e=w-x (set point controlled variable)

Function	Options	Info
Twu	0.1 to 999.9 s Factory setting 20.0 s	Time constant for anti-windup feedback The lower the value the greater the integrator inhibition. Exercise extreme caution when making changes. Clock < Twu < 0.5(Tn + Tv)
Tv	0.1 to 999.9 s Factory setting 0.0 s	The derivative action time specifies the effect of the D-value
The derivative action time is the herivative action time is the herizon between the herizon time is the herizon time in the herizon time is the herizon tis the herizo		onse of a PD controller reaches a specific value of ely as a result of its P-value.
, , A	t PD	
	P	
alpha	0.0 to 1.0 Factory setting 0.3	Affects the additional damping filter of the D-controller. The time constant is calculated from $\alpha T_{v}.$
Process balance Controller type = PID 2- sided	Selection • Symmetric • Asymmetric	Symmetric There is only one control gain and this applies for both sides of the process.
	Factory setting Symmetric	Asymmetric You can set the control gain individually for bot sides of the process.
Xp Process balance = Symmetric	Range of adjustment and factory setting depending on the Source of data	Proportional band, reciprocal value of the proportional gain K_p As soon as controlled variable x deviates more than x_p from the set point w, manipulated variable y reaches 100%.
Xp Low Process balance = Asymmetric	Range of adjustment and factory setting depending on the Source of data	x_p for y < 0 (manipulated variable < 0)
Xp High Process balance = Asymmetric		x_p for y > 0 (manipulated variable > 0)
Xn	Range of adjustment and factory setting depending on the Source of data	Tolerance range about the set point that prevents minor oscillations about the set point using two-sided control loops.
XN Low Process balance = Asymmetric	Range of adjustment and factory setting depending on the Source of data	x_n for x < w (controlled variable < set point)
XN High Process balance = Asymmetric		x_n for x > w (controlled variable > set point)

Menu/Setup/Additional functions/Controller 1 ... 2

1		
Function	Options	Info
XHyst	0.0 to 99.9 %	Width of the hysteresis range of the neutral
	Factory setting 0.0 %	zone, relative component of x _n
y X _{hyst}	e = w-x	

The graphic illustrates the manipulated variable (with a pure P-controller) over the control deviation e (set point minus controlled variable). Very low control deviations are set to zero. Control deviations > x_n are processed "in the normal way". Via x_{hyst} it is possible to configure a hysteresis to suppress oscillations at the edges.

Clock	0.333 to 100.000 s Factory setting 1.000 s	Expert setting Only change the clock time of the controller if you know exactly what you are doing. Clock < Twu < 0.5(Tn + Tv)
Max y change rate	0.00 to 1.00 Factory setting 0.40	Limits the change of the output variable A value of 0.5 permits a maximum manipulated variable change of 50 % within one second.
Exception behavior		Hold=measured value is no longer reliable
Manipulated Variable	Selection Freeze Fixed value 	How should the controller react to a measured value that is no longer reliable?
	Factory setting Freeze	The manipulated variable is frozen at the current value
		Fixed value Manipulated variable is set to 0 (no dosing)
State	Selection • Freeze • Reset Factory setting Freeze	Internal controller status Freeze No change Reset After a hold, the control system starts from scratch, and settling time takes place again.
Hold as exception	Selection • All • None Factory setting All	 Select: Should the hold trigger the previously selected exception behaviour, or should it be ignored?
▶ Outputs		Goes to the menu Outputs
► Controller assignment view		Shows an overview of the inputs and outputs used

10.8.4 Cleaning programs for sensors

ACAUTION

Programs not switched off during maintenance activities.

Risk of injury due to medium or cleaning agent!

- Quit any programs that are active.
- Switch to the service mode.
- If testing the cleaning function while cleaning is in progress, wear protective clothing, goggles and gloves or take other suitable measures to protect yourself.

Types of cleaning

The user can choose from the following cleaning types:

- Standard clean
- Chemoclean
- Chemoclean Plus

State of cleaning: Indicates whether the cleaning program is active or not. This is for information purposes only.

Selecting the cleaning type

1. Menu/Setup/Additional functions/Cleaning: Select a cleaning program.

└ You can configure 4 different types of cleaning which you can assign individually to the inputs.

2. Cleaning type: For each cleaning program decide which type of cleaning should be performed.

Standard cleaning

Standard cleaning involves cleaning a sensor with compressed air, for instance, as performed with the ion-selective sensor CAS40D (connection of cleaning unit for $\rightarrow \square 37$ CAS40D)

Menu/Setup/Additional functions/Cleaning/Cleaning 1 4/Standard clean		
Function	Options	Info
Cleaning time	5 to 600 s Factory setting 10 s	 Cleaning duration The cleaning duration and interval depend on the process and sensor. Determine the variables empirically or based on experience.

• Define the cleaning cycle $\rightarrow \equiv 114$.

Chemoclean

An example is the use of the CYR10 injector unit to clean pH glass sensors. (CYR10 connection $\rightarrow \cong 37$)

Menu/Setup/Additional functions/Cleaning/Cleaning 1 4/Chemoclean			
Function	Options	Info	
Cleaning time	0 to 900 s Factory setting 5 s	Cleaning duration	
Prerinse time Postrinse time	0 to 900 s Factory setting 0 s	The cleaning duration, pre-rinse and post-rinse times and the interval depend on the process and sensor. Determine the variables empirically or based on experience.	

Chemoclean Plus

An example is the use of the CYR10 injector unit to clean pH glass sensors. (CYR10 connection $\rightarrow \equiv 37$)

Menu/Setup/Additional functions/Cleaning/Cleaning 1 4/Chemoclean Plus/ChemoCleanPlus setup			
Function	Options	Info	
Cleaning steps setup	Table to create a time program	You define a maximum of 30 program steps which should be performed one after the other. For each step enter the duration $[s]$ and the state (0 = "off", 1 = "on") of each relay or output. You can specify the number and name of the outputs further down in the menu. See below for an example of programming.	
Failsafe step setup	Table view	 In the table specify the states that the relays or outputs should assume in the event of an error. 	
Limit contacts	0 to 2	 Select the number of digital input signals (e.g. from limit position switches of the retractable assembly). 	
Limit contact 1 2	Selection Binary inputs Fieldbus signals	 Define the signal source for each limit position switch. 	
Outputs	0 to 4	 Select the number of outputs that actuators, such as valves or pumps, should activate. 	
Output label 1 4	Free text	You can assign a meaningful name to each output, e. g. "assembly", "cleaner 1", "cleaner 2", etc.	

Menu/Setup/Additional functions/Cleaning/Cleaning 1 4/Chemoclean Plus/ChemoCleanPlus setup		
Function	Options	Info

Programming example: regular cleaning with water and 2 cleaning agents

Limit switch	Duration [s]	Assembly CPA87x	Water	Cleaner 1	Cleaner 2
ES1 1	5	1	1	0	0
ES2 1	5	1	1	0	0
0	30	1	1	0	0
0	5	1	1	1	0
0	60	1	0	0	0
0	30	1	1	0	0
0	5	1	1	0	1
0	60	1	0	0	0
0	30	1	1	0	0
ES1 0	5	0	1	0	0
ES2 0	5	0	1	0	0
0	5	0	0	0	0

The pneumatic retractable assembly, e.g. CPA87x, is activated by compressed air via a twoway valve. As a result, the assembly assumes either the "Measure" position (sensor in medium) or the "Service" position (sensor in rinse chamber). Media such as water or cleaning agents are supplied via valves or pumps. Here there are two states: 0 (= "off" or "closed") and 1 (= "on" or "open").



The hardware required for "Chemoclean Plus", such as control valves, pumps, compressed air supply, media supply etc., must be provided by the customer.

Defining the cleaning cycle

Menu/Setup/Additional functions/Cleaning/Cleaning 1 4			
Function	Options	Info	
Cleaning cycle	Selection • Off • Interval • Weekly program Factory setting Weekly program	 Choose from a cleaning routine that is restarted at set intervals and a user- definable weekly program. 	
Cleaning interval Cleaning cycle = Interval	0-00:01 to 07-00:00 (D-hh:mm) Factory setting 1-00:00	The interval value can be between 1 minute and 7 days. Example: You have set the value "1-00:00". Each day, the cleaning cycle starts at the same time you started the first cleaning cycle.	
Daily event times Cleaning cycle = Weekly program	00:00 to 23:59 (HH:MM)	 Define up to 6 times (Event time 1 6). └→ You can then choose from these for each day of the week. 	
Weekdays Cleaning cycle = Weekly program	Selection Monday Sunday	 Choose individually for each day of the week which of the 6 times should be used for a cleaning routine on this particular day. This allows you to create weekly programs that are perfectly adapted to suit your process. 	

Other settings and manual cleaning

Menu/Setup/Additional functions/Cleaning/Cleaning 1 4		
Function	Options	Info
Start signal	Selection None Fieldbus signals Signals of digital or analog inputs Factory setting None	 In addition to cyclic cleaning, you can also use an input signal to start event-controlled cleaning. Choose the trigger for such a cleaning process here. Interval and weekly programs are executed as normal, i. e. conflicts can occur. Priority is given to the cleaning program that was the first to be started.
Hold	Selection • Off • On Factory setting On	 Decide whether there should be a hold during the cleaning process. This hold affects the inputs to which this cleaning process is assigned.
⊳ Start single	Action	Start an individual cleaning process with the selected parameters. If cyclical cleaning is enabled, there are times in which it is not possible to manually start the process.
⊳ Stop or Stop failsafe	Action	End the cleaning process (cyclically or manually)
▶ Outputs		Goes to the menu Outputs
Cleaning program assignment view		Shows an overview of the cleaning processes

10.8.5 Mathematical functions

In addition to "real" process values, which are provided by connected physical sensors or analog inputs, mathematical functions can be used to calculate a maximum of 8 "virtual" process values.

The "virtual" process values can be:

- Output via a current output or a fieldbus
- Used as a controlled variable
- Assigned as a measured variable to a limit switch
- Used as a measured variable to trigger cleaning
- Displayed in user-defined measuring menus

Difference

You can subtract the measured values of two sensors and use the result to detect incorrect measurements, for example.

To calculate a difference, you must use two measured values with the same engineering unit.

Menu/Setup/Additional functions/Mathematical functions/MF1 to 8/Mode = Difference			
Function	Options	Info	
Calculation	Selection • Off • On	On/off switch for the function	
	Factory setting Off		
Y1	The options depend on the sensors connected	Select the sensors and measured variables that	
Measured value		should function as the minuend (Y1) or subtrahend (Y2).	
Y2			
Measured value			
Difference value	Read only	View this value in a user-defined measuring screen or output the value via the current output.	
Mathematical function assignment view		Overview of the configured functions	

Redundancy

Use this function to monitor two or three sensors with redundant measurements. The arithmetic average of the two closest measured values is calculated and output as the redundancy value.

Menu/Setup/Additional functions/Mathematical functions/MF1 to 8/Mode = Redundancy			
Function	Options	Info	
Calculation	Selection • Off • On	On/off switch for the function	
	Factory setting Off		
Y1	The options depend on the	You can select a maximum of 3 different types of	
Measured value	sensors connected	sensor that output the same measured value.	
Y2		Example for temperature redundancy You have a pH sensor and an oxygen sensor at	
Measured value		inputs 1 and 2. Select the pH sensor as Y1 and the oxygen sensor as Y2 . Measured value : Select	
Y3 (optional)		Temperature in each case.	
Measured value			

Menu/Setup/Additional functions/Mathematical functions/MF1 to 8/Mode = Redundancy		
Function	Options	Info
Deviation control	Selection • Off • On Factory setting Off	You can monitor the redundancy. Specify an absolute limit value that must not be exceeded.
Deviation limit	Depends on the selected measured value	
Redundancy	Read only	View this value in a user-defined measuring screen or output the value via the current output.
▶ Mathematical function assignment view		Overview of the configured functions

rH value

To calculate the rH value, a pH sensor and an ORP sensor must be connected. It is irrelevant whether you are using a pH glass sensor, an ISFET sensor or the pH electrode of an ISE sensor.

Instead of the mathematical functions, you can also connect a combined pH/ORP sensor.

• Set the main measured value simply to rH.

Menu/Setup/Additional functions/Mathematical functions/MF1 to 8/Mode = rH calculation			
Function Options		Info	
Calculation	Selection • Off • On	On/off switch for the function	
	Factory setting Off		
pH source	Connected pH sensor	Set the input for the pH sensor and the input for	
ORP source	Connected ORP sensor	the ORP sensor. Measured value interrogation is obsolete as you must select pH or ORP mV.	
Calculated rH	Read only	View this value in a user-defined measuring screen or output the value via the current output.	
Mathematical function assignment view		Overview of the configured functions	

Degassed conductivity

Carbon dioxide from the air can be a contributing factor to the conductivity of a medium. The degassed conductivity is the conductivity of the medium excluding the conductivity caused by carbon dioxide.

Advantages of using degassed conductivity taking the example of a power station:

- The conductivity caused by corrosion products or contamination in the feed water is determined as soon as the turbines are started. The system excludes the initially high conductivity values resulting from the ingress of air.
- If carbon dioxide is regarded as non-corrosive, the live steam can be directed to the turbine far earlier during startup.
- If the conductivity value increases during normal operation, it is possible to immediately determine an ingress of coolant or air by calculating the degassed conductivity.

Г

Menu/Setup/Additional functions/Mathematical functions/MF1 to 8/Mode = Degassed conductivity			
Function	Options	Info	
Calculation	Selection • Off • On	On/off switch for the function	
	Factory setting Off		
Cation conductivity	Connected conductivity sensor	Cation conductivity represents the sensor downstream from the cation exchanger and	
Degassed conductivity	Connected conductivity sensor	upstream from the "degassing module", Degassed conductivity represents the sensor at the outlet of the degassing module. Measured value interrogation is obsolete as you can only choose conductivity.	
CO2 concentration	Read only	View this value in a user-defined measuring screen or output the value via the current output.	
 Mathematical function assignment view 		Overview of the configured functions	

Dual conductivity

You can subtract two conductivity values and use the result to monitor the efficiency of an ion exchanger, for example.

Menu/Setup/Additional functions/Mathematical functions/MF1 to 8/Mode = Dual conductivity		
Function	Options	Info
Calculation	Selection Off On Factory setting	On/off switch for the function
	Off	
Inlet	The options depend on the sensors connected	Select the sensors that should function as the
Measured value	sensors connected	minuend (Inlet , e.g. sensor upstream from the ion exchanger) or subtrahend (Outlet , e.g.
Outlet		sensor downstream from the ion exchanger).
Measured value		
Main value format	Selection Auto # # #.# #.## #.### Factory setting Auto	Specify the number of decimal places.
Cond. unit	Selection • Auto • μS/cm • mS/cm • S/cm • μS/m • μS/m • mS/m • S/m Factory setting Auto	
Dual conductivity	Read only	View this value in a user-defined measuring screen or output the value via the current output.
 Mathematical function assignment view 		Overview of the configured functions

Calculated pH value

The pH value can be calculated from the measured values of two conductivity sensors under certain conditions. Areas of application include power stations, steam generators and boiler feedwater.

conductivity		
Function	Options	Info
Calculation	Selection Off On Factory setting Off	On/off switch for the function
Method	Selection NaOH NH3 LiOH	The calculation is performed on the basis of Guideline VGB-R-450L of the Technical Association of Large Power Plant Operators (Verband der Großkesselbetreiber, (VGB)).
	Factory setting NaOH	NaOH pH = 11 + log {($\kappa_v - 1/3 \kappa_h$)/273}
		NH3 pH = 11 + log {($\kappa_v - 1/3 \kappa_h$)/243}
		LiOH pH = 11 + log {($\kappa_v - 1/3 \kappa_h$)/228}
		$K_v \dots$ Inlet direct conductivity $K_h \dots$ Outlet acid conductivity
Inlet	The options depend on the	Inlet
Measured value	sensors connected	Sensor upstream from the cation exchanger, "direct conductivity"
Outlet		Outlet
Measured value		Sensor downstream from the cation exchanger, "acid conductivity"
		Selection of the measured value is obsolete as it must always be Conductivity .
Calculated pH	Read only	View this value in a user-defined measuring screen or output the value via the current output.
 Mathematical function assignment view 		Overview of the configured functions

Formula (optional, with activation code)

With the formula editor, it is possible to calculate a new value from a maximum of 3 measured values. A wide range of mathematical and logical (Boolean) operations are available for this purpose.

The Liquiline firmware offers you a powerful mathematics tool with the formula editor. You are responsible for the feasibility of your formula, and therefore for the feasibility of the result.

Symbol	Operation	Type of operands	Type of result	Example
+	Addition	Numerical	Numerical	A+2
-	Subtraction	Numerical	Numerical	100-В
*	Multiplication	Numerical	Numerical	A*C
1	Division	Numerical	Numerical	B/100
^	Power	Numerical	Numerical	A^5
2	Square	Numerical	Numerical	A ²
3	Cube	Numerical	Numerical	B ³

Symbol	Operation	Type of operands	Type of result	Example
SIN	Sine	Numerical	Numerical	SIN(A)
COS	Cosine	Numerical	Numerical	COS(B)
EXP	Exponential function e ^x	Numerical	Numerical	EXP(A)
LN	Natural logarithm	Numerical	Numerical	LN(B)
LOG	Decadic logarithm	Numerical	Numerical	LOG(A)
MAX	Maximum of two values	Numerical	Numerical	MAX(A,B)
MIN	Minimum of two values	Numerical	Numerical	MIN(20,B)
MOD	Division with remainder	Numerical	Numerical	MOD (10.3)
ABS	Absolute value	Numerical	Numerical	ABS(C)
NUM	Boolean \rightarrow numerical conversion	Boolean	Numerical	NUM(A)
=	Equals	Boolean	Boolean	A=B
<>	Not equal to	Boolean	Boolean	A<>B
>	Greater than	Numerical	Boolean	B>5.6
<	Less than	Numerical	Boolean	A <c< td=""></c<>
OR	Disjunction	Boolean	Boolean	B OR C
AND	Conjunction	Boolean	Boolean	A AND B
XOR	Exclusive disjunction	Boolean	Boolean	B XOR C
NOT	Negation	Boolean	Boolean	NOT A

Function	Options	Info	
Calculation	Selection • Off • On Forstory setting	On/off switch for the function	
	Factory setting Off		
Source A C	Selection Select source	You can use all the sensor inputs, binary and analog inputs, mathematical functions, limit	
	Factory setting None	switches, time switches, fieldbus signals, controllers and datasets for measuring range switching as the source for measured values.	
Measured value	Selection Depends on the source	1. Choose a maximum of three sources (A, B and C) for measured values.	
A C	The current measured value is displayed	2. For each source, choose the measured value to be calculated.	
		 All available signals - depending on the selected source - are possible measured values. 	
		3. Enter the formula.	
		4. Switch on the calculation.	
		The current measured values A, B and C as well as the result of the calculation using the formula are displayed.	

Menu/Setup/Additional functions/Mathematical functions/MF1 to 8/Mode = Formula			
Function	Options	Info	
Formula	User-defined text	Table → 🗎 118	
		Make sure the exact notation is used (upper case). Blank spaces before and after mathematical characters are irrelevant. Note the operator precedence, i.e. multiplication and division take precedence over addition and subtraction. Use parentheses if necessary.	
Result unit	User-defined text	You may enter a unit for the calculated value if desired.	
Result format	Selection # #,# #,### #,#### #,#####	Select the number of decimal places.	
	Factory setting #.##		
Result numeric	Read only	Current, calculated value	
 Mathematical function assignment view 		Overview of the configured functions	

Example: 2-point chlorine regulator with volume flow monitoring

A relay output activates a dosing pump. The pump should switch on when the following 3 conditions are met:

- (1) There is flow
- (2) The volume flow is above a defined value
- (3) The concentration of chlorine drops below a defined value
- 1. Connect a binary input signal from an "INS" point level switch of the CCA250 assembly to the DIO module.
- 2. Connect an analog input signal of a volume flow meter to the AI module.
- 3. Connect the chlorine sensor.
- 4. Configure the Formula mathematical function: Source A = binary input DIO, Source B = current input AI, Source C = input Disinfection.
 - └ Formula:
 - A AND (B > 3) AND (C < 0.9)

(where 3 is the lower limit value of the volume flow and 0.9 is the lower limit value of the chlorine concentration)

5. Configure the relay output with the **Formula** mathematical function and connect the dosing pump to the corresponding relay.

The pump is switched on if all 3 conditions are met. If one of the conditions is no longer met, the pump is switched off again.

i Instead of outputting the result of the formula directly to a relay, you can also connect a limit switch in between in order to attenuate the output signal via a switch-on and switch-off delay.

Example: Load-based control

The load - i.e. the product of the concentration and volume flow - is needed for the dosage of precipitants, for instance.

- **1.** Connect the input signal of a phosphate analyzer to the AI module.
- 2. Connect an analog input signal of a volume flow meter to the AI module.

- **3.** Configure the **Formula** mathematical function: **Source A** = input signal phosphate and **Source B** = input signal volume flow.
 - └ Formula:

A*B*x

(where x is an application-specific proportionality factor)

- 4. Select this formula as the source e.g. of the current output or of a modulated binary output.
- 5. Connect the valve or pump.

10.8.6 Diagnostic modules

Here you can configure a maximum of 8 individual diagnostic messages.

A diagnostic module has the following properties:

- The feed source can be configured like a binary output (relay, digital output).
- You can choose whether the diagnostic message should be output at a high level or low level.
- You decide which error category (Namur class) should be assigned to the message.
- You can define a customized text to be output as the diagnostic message text.

In addition you can switch off the factory diagnostic code for limit switches. This allows you to:

- Use the limit switch on a purely functional basis (without a message)
- Configure application-specific message texts

.

• Control diagnostic modules directly by a digital signal or via a limit switch output (enables the use of switch-on/switch-off delay, for example).

Menu/Setup/Additional functions/Diagnostic modules			
Function	Options	Info	
 Diagnostic module 1 (961) 8 (968) 			
Source of data	Selection None Fieldbus signals Binary inputs Limit switches 	Specify the input which should be the source of data for the diagnostic message.	
	Factory setting None		
Measured value	Selection depend on Source of data	Specify the measured value that should trigger the diagnostic message.	
	Factory setting None	You can use different measured values depending on the data source.	
Active low	Selection Off On	On : The output value is equal to the inverse output value.	
	Factory setting On		
Short text	Free text	Give the diagnostic message a name.	
Diagnostic module assignment view		Shows an overview of the diagnostic modules used.	

11 Diagnostics and troubleshooting

11.1 General troubleshooting

The analyzer continuously monitors its functions itself.

If a diagnostic message occurs, the display alternates between the diagnostic message and the measured value in the measuring mode.

The color of the display background changes to red if a diagnostic message for error category "F" occurs.

11.1.1 Troubleshooting

A diagnostic message appears on the display or via the fieldbus , measured values are not plausible, or you identify a fault.

1. See the Diagnostics menu for details on the diagnostic message.

- └ Follow the instructions to rectify the problem.
- 2. If this does not help, search for the diagnostic message under "Overview of diagnostic information" in these Operating Instructions. Use the message number as a search criterion. Ignore the letters indicating the Namur error category.
 - └→ Follow the troubleshooting instructions provided in the last column of the error tables.
- **4.** Contact the Service Department if you cannot rectify the error yourself. citing only the error number.

11.1.2 Process errors without messages

Operating Instructions "Memosens", BA01245C

11.1.3 Device-specific errors

Problem	Possible cause	Tests and/or remedial measures			
Dark display	No supply voltage	• Check if supply voltage applied.			
	Base module defective	Replace base module			
Values appear on display but:	Module not wired correctly	• Check modules and wiring.			
Display does not change and/orDevice cannot be operated	Impermissible operating system condition	 Switch off device and switch it on again. 			
Implausible measured values	Inputs defective	 First perform tests and take measures as outlined in "Process-specific errors" section. 			
		Measuring input test:			
		 Connect the Memocheck Sim CYP03D to the input and use it to check the function of the input. 			
	Calibration/adjustment failed	Repeat calibration			

Problem	Possible cause	Tests and/or remedial measures				
	No reagents/sample	 Check levels Check the hoses of the reagents Check sample (only if self-priming) Check all connectors and tighten if 				
	Cuvette dirty	necessary. 1. Perform calibration with zero standard 2. Clean using manual cleaning routine, then repeat calibration with zero standard				
	Incorrect reagent	 Check the configured measuring parameter and the reagents used 				
	Incorrect concentration of the standard solution	Check the concentration setting for the standard solution				
	Reagents have passed their shelf life					
	Incorrect hose system	 Check the hose system using the hose routing diagram (see "Commissioning" section). 				
Measurement/calibration	Action still active					
does not start	Appropriate bottles not used	Check status				
	No sample available	Level detection (only for devices with sample collecting vessel)				
	Device is in the fieldbus mode; no manual actions are possible					
	Dispenser run times have elapsed					
Calibration has failed	Stability criterion was not met	1. Check the configuration and perform manual calibration again				
		2. Check the hoses of the reagents				
Current output, incorrect	Incorrect adjustment	Check with integrated current simulation,				
current value	Load too large	connect mA meter directly to current output.				
	Shunt/short to ground in current loop	1				
No current output signal	Base module defective	 Check with integrated current simulation, connect mA meter directly to current output. 				

11.2 Diagnostic information on local display

Up-to-date diagnostic events are displayed along with their status category, diagnostic code and short text. Clicking on the navigator lets you retrieve more information and tips on remedial measures.

11.3 Diagnostic information via web browser

The same diagnostic information that is available for the local display is available via the web server.

11.4 Diagnostic information via fieldbus

Diagnostic events, status signals and more information are transmitted according to the definitions and technical capability of the respective fieldbus systems.

11.5 Adapting the diagnostic information

11.5.1 Classification of diagnostic messages

In the **DIAG/Diagnostics list** menu you can find more detailed information on the current diagnostic messages displayed.

In accordance with Namur specification NE 107, the diagnostic messages are characterized by:

- Message number
- Error category (letter in front of the message number)
 - $\mathbf{F} = (Failure)$ a malfunction has been detected The measured value of the affected channel is no longer reliable. The cause of the malfunction is to be found in the measuring point. Any controller connected should be set to manual mode.
 - C = (Function check), (no error)
 Maintenance work is being performed on the device. Wait until the work has been completed.
 - **S** = (Out of specification), the measuring point is being operated outside its specification

Operation is still possible. However, you run the risk of increased wear, a shorter operating life or lower accuracy levels. The cause of the problem is to be found outside the measuring point.

- **M** = Maintenance required. Action must be taken as soon as possible. The device still measures correctly. Immediate measures are not necessary. However, proper maintenance efforts would prevent a possible malfunction in the future.
- Message text
- If you contact the Service Department, please cite the message number only. Since you can individually change the assignment of an error to an error category, the Service Department cannot use this information.

11.5.2 Adapting the diagnostic behavior

All the diagnostic messages are assigned to specific error categories at the factory. Since other settings might be preferred depending on the application, error categories and the effect errors have on the measuring point can be configured individually. Furthermore, every diagnostic message can be disabled.

Example

Diagnostic message 531 **Logbook full**appears on the display. You want to change this message so that an error is not shown on the display for example.

- 1. For analyzer-specific diagnostic messages, select Menu/Setup/Analyzer/Extended setup/Diagnostics settings/Diag. behavior and for sensor-related messages, select Menu/Setup/Inputs/<Sensor>/Extended setup/Diagnostics settings/Diag. behavior.
- 2. Select the diagnostics message and press the navigator button.
- 3. Decide: (a) Should the message be deactivated? (**Diagnostics message = Off**)
 - (b) Do you want to change the error category?(Status signal)
 - (c) Should an error current be output? (Failure current = On)
 - (d) Do you want to trigger a cleaning program? (Cleaning program)
- 4. Example: You deactivate the message.
 - └→ The message is no longer displayed. In the DIAG menu, the message appears as Past message.

Possible settings

The list of diagnostic messages displayed depends on the path selected. There are device-specific messages, and messages that depend on what sensor is connected.

Function	Options	Info		
List of diagnostic messages		 Select the message to be changed. Only then can you make the actings for this 		
		Only then can you make the settings for this message.		
Diag. code	Read only			
Diagnostic message	Selection Off On Factory setting Depends on the Diag. code	You can deactivate or reactivate a diagnostic message here. Deactivating means: • No error message in the measuring mode • No error current at the current output		
Failure current	Selection Off On Factory setting Depends on the Diag. code	Decide whether an error current should be output at the current output if the diagnostic message display is activated. In the event of general device errors, the error current is switched to all the current outputs. In the event of channel-specific errors, the error current is only switched to the current output in question.		
Status signal	Selection Maintenance (M) Out of specification (S) Function check (C) Failure (F) Factory setting Depends on the Diag. code	The messages are divided into different error categories in accordance with NAMUR NE 107. Decide whether you want to change a status signal assignment for your application.		
Diag. output	 Selection None Binary outputs Alarm relay Relay1 to n (depends on the device version) Factory setting None 	 You can use this function to select an output to which the diagnostic message should be assigned. An alarm relay is always available, regardless of the device version. Other relays are optional. For sensors with the Memosens protocol: Before you can assign the message to an output: Configure one of the output types mentioned as follows: Menu/Setup/Outputs/(Alarm relay or Binary output or relay)/Function = Diagnostics and Operating mode = as assigned. 		
Cleaning program	Selection None Cleaning 1 4 Factory setting None	Decide whether the diagnostic message should trigger a cleaning program. You can define cleaning programs under: Menu/Setup/Additional functions/Cleaning.		
▶ Detail information	Read only	Here you can find more information on the diagnostic message and instructions on how to resolve the problem.		

11.6 Overview of diagnostic information

11.6.1 Device-specific, general diagnostic messages

No.	Message	Factor	Factory settings		Tests or remedial action
		S 1)	D ²⁾	F ³⁾	
202	Selftest active	F	On	Off	Wait for self-test to be finished
216	Hold active	C	On	Off	Output values and status of the channel are on hold
241	Firmware failure	F	On	On	Internal device error
242	Firmware incomp.	F	On	On	1. Update the software.
243	Firmware failure	F	On	On	2. Contact Endress+Hauser Service.
					3. Replace the backplane (Endress+Hauser Service).
261	Electronics module	F	On	On	Electronics module defective
					1. Replace the module.
					2. Contact Endress+Hauser Service.
262	Module connection	F	On	On	Electronics module not communicating
					1. Check the module , replace it if necessary.
					2. Contact Endress+Hauser Service.
263	Incomp. detected	F	On	On	Wrong kind of electronics module
					1. Replace the module.
					2. Contact Endress+Hauser Service.
284	Firmware update	М	On	Off	Update completed successfully
285	Update error	F	On	On	Firmware update failed
					1. Repeat.
					2. SD card error \rightarrow use another card.
					 Incorrect firmware → repeat with suitable firmware.
					4. Contact Endress+Hauser Service.
302	Battery low	М	On	Off	Buffer battery of real time clock is low The date and time are lost if the power is interrupted.
					 Contact Endress+Hauser Service (battery replacement).
304	Module data	F	On	On	At least 1 module has incorrect configuration data
					1. Check the system information.
					2. Contact Endress+Hauser Service.
305	Power consumption	F	On	On	Total power consumption too high
					1. Check installation.
					2. Remove sensors/modules.
306	Software error	F	On	On	Internal firmware error
					Contact Endress+Hauser Service.
335	Fan defective	F	On	On	Fan defective
					1. Replace the fan.
					2. Contact Endress+Hauser Service.

No.	Message	Factory	Factory settings		Tests or remedial action
		S 1)	D 2)	F ³⁾	
337	Pump hose warning	M	On	Off	 End of pump tube service life will be reached shortly Display under Menu/Diagnostics/Operating time information/Pump tube life 1. Schedule replacement. 2. After replacing, reset the operating time under Menu/Diagnostics/Operating time
				0.00	information.
360	Cooling/Heating	C	On	Off	Temperature range in the housing exceeded
					1. Check installation conditions and the ambient temperature
					2. Replace the actuator module.
					3. Contact Endress+Hauser Service.
361	Cooling/Heating	F	On	On	Cooling/heating module defective
					Defined temperature range not reached. This could affect the functionality of the reagents.
					1. Check whether the insulation cap is seated correctly over the reagents.
					2. Replace cooling/heating module.
					3. Contact Endress+Hauser Service.
362	Photometer temp.	F	On	Off	Temperature of the photometer too high
					► Contact Endress+Hauser Service.
363	Photometer temp.	F	On	Off	Temperature of the photometer too low
					► Contact Endress+Hauser Service.
364	Timeout dosing	F	On	On	The Liquid Manager/dosing dispenser has timed out.
					Possible reasons: • Photoelectric barrier defective • Blocking
					► Contact Endress+Hauser Service.
365	Photometer comm.	F	On	On	Photometer not communicating
					Possible reasons: Incorrect photometer connection
					1. Check photometer connection.
					2. Contact Endress+Hauser Service.
367	Module connect.	F	On	On	No communication to sample preparation
					 Check the connecting cable to the sample preparation system.
370	Internal voltage	F	On	On	Internal voltage outside the valid range
					1. Check supply voltage.
					2. Check inputs and outputs for short- circuiting.
373	Electronictemp. high	М	On	Off	High electronics temperature
					 Check ambient temperature and energy consumption.
374	Sensor check	F	On	Off	No measurement signal from sensor
					1. Check sensor connection.
					2. Check the sensor, replace it if necessary.

No.	Message	Factory	tory settings		Tests or remedial action			
		S 1)	D ²⁾	F ³⁾				
380	Temperature sensor	F	On	On	Temperature sensor defective in reactor, cuvette or sample pre-heating system			
					 Contact the Endress+Hauser Service Department and quote the number displayed. 			
381	Valve malfunction	F	On	On	Indicated valve is defective			
					 Contact the Endress+Hauser Service Department and quote the number displayed. 			
385	Heating temp. low	S	On	Off	Sample pre-heating target temperature not reached			
					1. Check fuse.			
					2. Check cable and connector.			
386	Heating temp. high	S	On	Off	Temperature of sample pre-heating too high			
					1. Monitor the temperature of the sample.			
					2. Disconnect the power supply if the sample temperature does not drop.			
401	Factory reset	F	On	On	Factory reset is performed			
405	Service IP active	С	Off	Off	Endress+Hauser Service switch is switched on The device can be addressed at 192.168.1.212.			
					 Switch off the service switch to change to the 			
					saved IP settings.			
412	Writing backup	F	On	Off	Wait for the write process to be finished			
413	Reading backup	F	On	Off	► Wait.			
436	SD card (80%)	М	On	Off	SD card 80% full			
					1. Replace SD card with empty card.			
					2. Clear SD card.			
					3. Set logbook properties to ring buffer (Setup/General settings/Logbooks).			
437	SD card (100%)	Μ	On	Off	SD card 100% full. No longer possible to write to the card.			
					1. Replace SD card with empty card.			
					2. Clear SD card.			
					3. Set logbook properties to ring buffer (Setup/General settings/Logbooks).			
438	SD card removed	М	On	Off	SD card not plugged in			
					1. Check SD card.			
					2. Replace SD card.			
					3. Disable logging.			
455	Mathemat. function	F	On	On	Mathematical function: fault condition			
					1. Check mathematical function.			
					2. Check assigned input variables.			
460	Output below limit	S	On	Off	Reasons • Sensor in air			
461	Output above limit	S	On	Off	 Air pockets in assembly 			
					Sensor fouledIncorrect flow to sensor			
					1. Check sensor installation.			
					2. Clean sensor.			
					3. Change assignment of current outputs.			
502	No text catalog	F	On	On	► Contact Endress+Hauser Service.			

No.	Message	Factory settings			Tests or remedial action
		S 1)	D 2)	F ³⁾	
503	Language change	М	On	Off	Language change failed
					► Contact Endress+Hauser Service.
529	Diag. setup active	С	Off	Off	• Wait for maintenance to be finished.
530	Logbook at 80%	М	On	Off	1. Save the logbook to the SD card and then delete the logbook in the device.
531	Logbook full	M	On	Off	2. Set memory to circular buffer.
					3. Deactivate logbook.
532	License error	М	On	Off	► Contact Endress+Hauser Service.
540	Parameter save fail	М	On	Off	Storage of configuration has failed
					► Repeat.
541	Parameter load ok	М	On	Off	Configuration successfully loaded
542	Parameter load fail	М	On	Off	Loading of configuration has failed
					► Repeat.
543	Parameter load abort	М	On	Off	Configuration loading aborted
544	Parameter reset ok	М	On	Off	Factory default successful
545	Parameter reset fail	М	On	Off	Setting of device configuration to factory setting has failed
565	Configuration	M	On	Off	Invalid configuration of sample preparation system
					1. In Setup/Sample preparation , check the number of channels used, their operating mode and type of installation.
					2. Check the permitted combinations of sample preparation and analyzers, see the Operating Instructions for the sample preparation system.
714	Filter mats change	М	On	Off	Filter mat change necessary The limit value for operating hours has been exceeded
					 Replace the filter mats and reset the operating hours counter in the Diagnostics menu.
715	Calibration expired	М	On	Off	The validity of the last calibration has expired. The date of the last calibration is too far in the past. Measurement can still take place.
					Possible reasons: Manual intervention has prevented automatic calibration
					1. Calibrate analyzer manually.
					2. Check device configuration.
716	Calibration expired	S	On	Off	Calibration has failed or is not reliable
					Possible reasons: Stability criteria are not met
					1. Check the configuration and perform a manual calibration again.
					2. Contact Endress+Hauser Service.
717	Photometer defective	F	On	On	Photometer defective
					Possible reasons: No lamp voltage No lamp power
					 Kontanip power Contact Endress+Hauser Service.

No.	Message	Factory settings			Tests or remedial action			
		S 1)	D ²⁾	F ³⁾				
718	Cuvette covering	М	On	Off	Photometer check			
					High degree of contamination - reliable measurement will not be possible soon			
					1. Clean analyzer manually.			
					2. Contact Endress+Hauser Service.			
719	Cuvette covering	F	On	Off	Photometer check buildup, high degree of contamination - measurement no longer possible			
					1. Start cleaning.			
					2. Contact Endress+Hauser Service.			
726	Liquids warning	М	On	Off	Consumable liquids, warning Measurement can still take place.			
					Possible reasonsThe level of one or more liquids is lowOne or more liquids almost past their shelf life.			
					 Top up/replace the specific liquids and reset the counter in Diagnostics/Operating time information. 			
727	Liquids alarm	F	On	Off	Consumable liquids, alarm Measurement can still take place.			
					Possible reasons • The level of one or more liquids is low • One or more liquids past their shelf life.			
					 Top up/replace the specific liquids and reset the counter in Diagnostics/Operating time information. 			
729	Filter candle change	М	On	Off	 Filter cartridge needs replacement The limit value for operating hours has been exceeded 			
					 Replace the filter cartridge for the sample preparation system and reset the operating hours counter in the Diagnostics menu. 			
730	Cleaning solution	M	On	Off	 Level warning for cleaner of sample preparation system Depending on the duration of cleaning, the cleaning interval and external events, the remaining quantity is sufficient for a few hours or days 			
					1. Top up cleaner for the sample preparation system.			
					2. Check the level switch for the cleaning solution.			
731	Leakage detected	F	On	Off	Leak detected in the sample preparation system or analyzer			
					1. Check hoses and connections.			
					2. Check solenoid valves.			
					3. Check leak sensor.			
					4. Check the free outlet on the analyzer.			
					5. Replace defective parts and, if necessary, reset the operating hours counters in the Diagnostics menu.			
732	Wear parts alarm	F	On	On	One or more wear parts has exceeded its service life.			
					 Replace the specific wear parts and reset the counter in Diagnostics/Operating time information. 			

No.	Message	Factory	ory settings		Tests or remedial action
		S 1)	D ²⁾	F ³⁾	
733	Wear parts warning	М	On	Off	One or more wear parts has almost reached the end of its service life.
					 Replace the specific wear parts and reset the counter in Diagnostics/Operating time information.
910	Limit switch	S	On	Off	Limit switch activated
930	No sample	F	On	On	 Sample flow interrupted during intake Suction line blocked or leaking No inflow of sample 1. Check the suction line and suction strainer. 2. Check inflow of sample.
931	Sampling time	M	On	Off	 Standard pumping time exceeded Filter cartridge clogged Sample line partially blocked Clean the filter cartridge. Clean the sample line. Replace the filter or sample line.
936	Temp. range exceeded	S	On	Off	 Outside temperature for sample preparation system out of specification 1. Check application. 2. Check temperature sensor. 3. Check the configuration of the temperature sensor, sample preparation system and the heating.
937	Controlled variable	S	On	Off	Controller input warning Status of the controller variable is not OK Check application.
938	Controller setpoint	S	On	Off	Controller input warning Status of set point is not OK Check application.
939	Control. disturbance	S	On	Off	Controller input warning Status of disturbance variable is not OK • Check application.
940	Process value	S	On	Off	 Measured value out of specification Uncertain measured value. 1. Change the measuring range. 2. Calibrate the system.
941	Process value	F	On	On	 Measured value out of specification Invalid measured value. 1. Change the measuring range. 2. Calibrate the system.
951 - 958	Hold active CH1	С	On	Off	Output values and status of the channels are on hold. • Wait until the hold is deactivated again.
961 - 968	Diagnostic module 1 (961)	S	Off	Off	Diagnostic module is enabled
	 Diagnostic module 8 (968)				

No.	Message	Factory settings		5	Tests or remedial action	
		S ¹⁾	D ²⁾	F ³⁾		
969	Modbus Watchdog	S	Off	Off	The device did not receive a Modbus telegram from the master within the specified time. The status of Modbus process values received is set to invalid	
970	Curr. input overload	S	On	On	Current input overloaded The current input is switched off from 23 mA due to overload and reactivated automatically when a normal load is present.	
971	Current Input low	S	On	On	Current input too low At 4 to 20 mA, the input current is less than the lower failure current.	
					 Check the input for short-circuiting. 	
972	Curr. input > 20 mA	S	On	On	Current output range exceeded	
973	Current Input < 4 mA	S	On	On	Current output range undershot	
974	Diagnostics confirm.	С	Off	Off	User has acknowledged the message displayed in the measuring menu.	
975	Device restart	С	Off	Off	Device reset	
976	PFM/PWM value high	S	On	Off	Pulse frequency modulation: output signal	
977	PFM/PWM value low	S	On	Off	 exceeded/undershot. Measured value outside the specified range. Sensor in air Air pockets in assembly Incorrect flow to sensor Sensor fouled 1. Clean sensor 2. Check plausibility. 	
					3. Adjust the PFM configuration.	
978	ChemoClean Failsafe	S	On	On	 No feedback signal detected within the configured period. 1. Check application. 2. Check wiring. 3. Extend the duration. 	
990	Deviation limit	F	On	On	Redundancy: limit value of percentage deviation exceeded	
991	CO2 conc. range	F	On	On	$\ensuremath{\text{CO}_2}$ concentration (degassed conductivity) outside the measuring range	
992	pH calculation range	F	On	On	pH calculation outside the measuring range	
993	rH calculation range	F	On	On	rH calculation outside the measuring range	
994	Difference conduct.	F	On	On	Dual conductivity outside the measuring range	

1)

Status signal Diagnostic message 2)

3) Failure current

11.6.2 Sensor-specific diagnostic messages

Operating Instructions "Memosens", BA01245C

11.7 Pending diagnostic messages

The Diagnostics menu contains all the information on the device status. Furthermore, various service functions are available.

The following messages are directly displayed every time you enter the menu:

- Most important message
- Diagnostic message recorded with the highest criticality level
- Past message Diagnostic message whose cause is no longer present.

All the other functions in the Diagnostics menu are described in the following chapters.

11.8 Diagnostics list

All the current diagnostic messages are listed here.

A time stamp is available for each message. Furthermore, the user also sees the configuration and description of the message as saved in **Menu/Setup/General settings/ Extended setup/Diagnostics settings/Diag. behavior**.

11.9 Logbooks

11.9.1 Available logbooks

Types of logbooks

- Logbooks physically available (all apart from the overall logbook)
- Database view of all logbooks (= overall logbook)

Logbook	Visible in	Max. entries	Can be disabled ¹	Logbook can be deleted	Entries can be deleted	Can be exported
Overall logbook	All events	20000	Yes	No	Yes	No
Calibration logbook	Calibration events	75	(Yes)	No	Yes	Yes
Operation logbook	Configuration events	250	(Yes)	No	Yes	Yes
Diagnostics logbook	Diagnostic events	250	(Yes)	No	Yes	Yes
Analyzer event logbook	Analyzer events	19500 ²⁾	No	No	Yes	Yes
Analyzer calibration logbook	Analyzer calibration logbook	250	(Yes)	No	Yes	Yes
Analyzer data logbook	Analyzer data logbooks	20000 ²⁾	No	No	Yes	Yes
Analyzer absorbance data logbook	Absorption data logbook	5000	No	No	Yes	Yes
Analyzer raw values logbook	Raw data logbook	5000	No	No	Yes	Yes
Version logbook	All events	50	No	No	No	Yes
Hardware version logbook	All events	125	No	No	No	Yes
Data logbook for sensors (optional)	Data logbooks	150 000	Yes	Yes	Yes	Yes
Debugging logbook	Debug events (only accessible by entering the special service activation code)	1000	Yes	No	Yes	Yes

1) Data in brackets means this depends on the overall logbook

2) Sufficient for 1 year of operation with a normal measuring interval

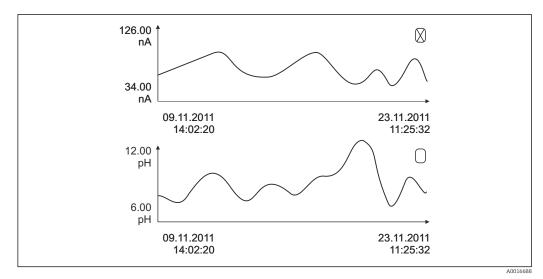
11.9.2 Menu Logbooks

Function	Options	Info				
All events		Chronological list of all the logbook entries, with information on the type of event				
► Show	Events are displayed	Select a particular event to display more detaile information.				
▶ Go to date	User entry Go to date Time	Use this function to go directly to a specific tim in the list. In this way, you avoid having to scro through all the information. The complete list i always visible, however.				
Calibration events		Chronological list of the calibration events				
► Show	Events are displayed	Select a particular event to display more detailed information.				
► Go to date	User entry Go to date Time	Use this function to go directly to a specific time in the list. In this way, you avoid having to scroll through all the information. The complete list is always visible, however.				
▷ Delete all entries	Action	You can delete all the calibration logbook entries here.				
Configuration events		Chronological list of the configuration events				
► Show	Events are displayed	Select a particular event to display more detaile information.				
► Go to date	User entry Go to date Time	Use this function to go directly to a specific time in the list. In this way, you avoid having to scrool through all the information. The complete list is always visible, however.				
▷ Delete all entries	Action	You can use this to delete all the operation logbook entries.				
Diagnostic events		Chronological list of the diagnostics events				
► Show	Events are displayed	Select a particular event to display more detaile information.				
▶ Go to date	User entry Go to date Time	Use this function to go directly to a specific tim in the list. In this way, you avoid having to scro through all the information. The complete list always visible, however.				
▷ Delete all entries	Action	You can use this to delete all the diagnostics logbook entries.				
Analyzer events		Entries for analyzer events, such as measurement, cleaning and calibration.				
► Show	Events are displayed	Select a particular event to display more detailed information.				
▶ Go to date	User entry Go to date Time	Use this function to go directly to a specific tim in the list. In this way, you avoid having to scro through all the information. The complete list always visible, however.				
▷ Delete all entries	Action	You can use this to delete all analyzer event entries.				

You can also view your data logbook entries graphically on the display (Show plot).

You can also adapt the display to suit your individual requirements:

- Press the navigator button in the graphic display: you are given additional options such as the zoom function and x/y movement of the graph.
- Define the cursor: if you select this option, you can move along the graph with the navigator and view the logbook entry (data stamp/measured value) in text form for every point in the graph.
- Simultaneous display of two logbooks: Select 2nd plot and Show plot
 - A small cross marks the currently selected graph for which the zoom can be changed or a cursor used, for example.
 - In the context menu (press the navigator button), you can select the other graph. You can then apply the zoom function, a movement or a cursor to this graph.
 - Using the context menu, you can also select both graphs simultaneously. This enables you to use the zoom function on both graphs simultaneously, for example.



🖻 80 Simultaneous display of two graphs, the top one is selected

DIAG/Logbooks		
unction	Options	Info
Analyzer data logbooks		Data logbooks for the data of the wet-chemical analyzers
▶ Data logbook SP1		In the case of two-channel devices, data logbool SP2 is also displayed
Source of data	Read only	Displays the measuring channel
Measuring parameter	Read only	Displays the measurement parameter recorded
Unit	Read only	Displays the unit
► Show	Events are displayed	Select a particular event to display more detailed information.
► Go to date	User entry Go to date Time	Use this function to go directly to a specific time in the list. In this way, you avoid having to scroll through all the information. The complete list is always visible, however.
► Show plot	Graphic display of the logbook entries	The entries are displayed according to your settings in the menu General settings / Logbooks.
Select 2nd plot	Select another data logbook	You can view a second logbook at the same time as the current one.
▷ Delete all entries	Action	You can use this to delete all data logbook entries.
Absorption data logbook		
Curve	Read only	Displays the absorption curve
► Show	Events are displayed	Select a particular event to display more detailed information.
► Go to date	User entry Go to date Time	Use this function to go directly to a specific time in the list. In this way, you avoid having to scrol through all the information. The complete list is always visible, however.
►Show plot	Graphic display of the logbook entries	The entries are displayed according to your settings in the menu General settings / Logbooks.
⊳ Delete all entries	Action	You can delete all the absorption data logbook entries here.
Raw data logbook		
► Show	Events are displayed	Select a particular event to display more detaile information.
►Show plot	Graphic display of the logbook entries	The entries are displayed according to your settings in the menu General settings / Logbooks.

DIAG/Logbooks			
Function	Options	Info	
Set plotting window range		Here you can specify the start and end times of the logbook entries to be displayed graphically.	
Plotter begin	Selection First entry Date/Time 	 First entry: Defines the first entry saved in the logbook as the start time. Date/Time: Defines the set date/time as the start time. 	
	Factory setting First entry		
Plotter end	Selection Last entry Date/Time 	 First entry: Defines the last entry saved in the logbook as the end time. Date/Time: Defines the set date/time as the end time. 	
	Factory setting Last entry	ena ume.	
► Show plot	Graphic display of the logbook entries	The entries are displayed according to your settings in the menu General settings / Logbooks.	
▷ Delete all entries	Action	You can delete all the absorption data logbook entries here.	
Data logbooks		Chronological list of the data logbook entries for sensors	
Data logbook 1 8 <logbook name=""></logbook>		This submenu is available for each data logbook that you have set up and activated.	
Source of data	Read only	Input or mathematical function is displayed	
Measured value	Read only	Measured value being recorded is displayed	
Log time left	Read only	Display of days, hours and minutes until logbool is full.	
		 Pay attention to the information on selecting the memory type in the menu General settings/Logbooks. 	
► Show	Events are displayed	Select a particular event to display more detailed information.	
► Go to date	User entry Go to date Time	Use this function to go directly to a specific time in the list. In this way, you avoid having to scroll through all the information. The complete list is always visible, however.	
► Show plot	Graphic display of the logbook entries	The display is according to your settings in the menu General settings/Logbooks .	
Select 2nd plot	Select another data logbook	You can view a second logbook at the same time as the current one.	
▷ Delete all entries	Action	You can use this to delete all data logbook entries.	
Save logbooks			
File format	Selection • CSV • FDM	 Save the logbook in the preferred file format. 	
		You can then open the saved CSV file on the PC in MS Excel, for example, and make further edit here. ¹⁾ . You can import the FDM files into FieldCare and archive them so that they are tamper-proof.	

FunctionOptionsInfo> All data logbooksAction, commences as soon as the option is selectedUse this function to save the logbook to an SD card.> Absorption data logbookAction, commences as soon as the option is selectedUse this function to save the logbook to an SD card.> Absorption data logbookPaw data logbookAction, commences as soon as the option is selectedSave the logbook in the preferred file format. You can then open the saved CSV file on the PC in MS-Excel, for example, and edit it. You can import the FDM files into Fieldcare and archive them so they are tamper-proof.> Analyzer event logbookAnalyzer event logbook> Analyzer calibration	DIAG/Logbooks		
 Data logbook SP1 Absorption data logbook Raw data logbook Data logbook 1 8 All event logbooks Calibration logbook Diagnostic logbook Analyzer data logbook Analyzer calibration 	Function	Options	Info
logbook > Configuration logbook > HW version logbook > Version logbook	 Data logbook SP1 Absorption data logbook Raw data logbook Data logbook 1 8 All event logbooks Calibration logbook Diagnostic logbook Analyzer data logbook Analyzer event logbook Analyzer calibration logbook Configuration logbook HW version logbook 	commences as soon as the	 card. Save the logbook in the preferred file format. You can then open the saved CSV file on the PC in MS-Excel, for example, and edit it. You can import the FDM files into Fieldcare and archive them so they are

 CSV files use international number formats and separators. Therefore they must be imported into MS Excel as external data with the correct format settings. If you double-click the file to open it, the data are only displayed correctly if MS Excel is installed with the US country setting.

11.10 System information

DIAG/System information			
Function	Options	Info	
Device tag	Read only	Individual device tag → General settings	
Order code	Read only	You can order identical hardware with this code. This code changes on account of changes to the hardware and you can enter the new code you received from the manufacturer here ¹⁾ .	
To establish the version of your devic address: www.endress.com/order-ide		the search screen at the following	
Orig. order code ext.	Read only	Complete order code for the original device, resulting from the product structure.	
Current order code ext.	Read only	Current code, taking into account changes to the hardware. You must enter this code yourself.	
Serial number	Read only	The serial number allows you to access device data and documentation on the Internet: www.endress.com/device-viewer	
Software version	Read only	Current version	
Measuring parameter	Read only	Set measuring parameter	
MPL version	Read only	Current version	
Actuator control module	Read only • Firmware version • Hardware version		
▶ Photometer	Read only Firmware version Hardware version 		

Function	Options	Info	
Sample preparation 1 2	Read only SP type	Depends on the type and number of sample preparations	
	 Order code Serial number Hardware version Software version Orig. order code ext. 		
► General information	Read only Current status SP type Order code Serial number Hardware version Software version Orig. order code ext.	This information is provided for every electronics module available. Specify the serial numbers and order codes when servicing, for example.	
▶ Modbus Only with the Modbus option	Read only • Enable • Bus address • Termination • Modbus TCP Port 502	Modbus-specific information	
▶ PROFIBUS Only with the PROFIBUS option	Read only Termination Bus address Ident number Baudrate DPV0 state DPV0 fault DPV0 master addr DPV0 WDT [ms]	Module status and other PROFIBUS- specific information	
► Ethernet Only with the Ethernet, EtherNet/IP, Modbus TCP, Modbus RS485 or PROFIBUS DP or PROFINET option	Read only Enable Webserver Link settings DHCP IP-Address Netmask Gateway Service switch MAC-Address EtherNetIP Port 44818 Modbus TCP Port 502 Webserver TCP port 80	Ethernet-specific information Display depends on the fieldbus protocol used.	
► SD card	Read only • Total • Free memory		
System modules			
Backplane	Read only Description Serial number	This information is provided for every electronics module available. Specify the serial numbers and orde codes when servicing, for example.	
Base			
Display module	 Serial number Order code 		
Extension module 1 8	Hardware versionSoftware version		
► Sensors	Read only • Description • Serial number • Order code • Hardware version • Software version	This information is provided for every sensor available. Specify the serial numbers and order codes when servicing, for example.	

DIAG/System information		
Function	Options	Info
Save system information		
⊳ Save to SD card	File name assigned automatically (includes a time stamp)	The information is saved on the SD card in a "sysinfo" subfolder. The csv file can be read and edited in MS Excel, for example. This file can be used when servicing the device.

1) Provided you give the manufacturer all the information about changes to the hardware.

11.11 Sensor information

► Select the channel you want from the list of channels.

Information in the following categories is displayed:

- Extreme values Extreme conditions to which the sensor was previously exposed, e.g. min./max. temperatures ³⁾
- Operating time
 Operating time of the sensor under defined extreme conditions
- Calibration information
 Calibration data of the last calibration
- Calibration data of the last calibrationSensor specifications

Measuring range limits for main measured value and temperature

- General information
- Information on sensor identification

The specific data that are displayed depends on what sensor is connected.

11.12 Simulation

You can simulate values at inputs and outputs for testing purposes:

- Current values at current outputs
- Measured values at inputs
- Relay contact opening or closing

Only current values are simulated. Via the simulation function, it is not possible to calculate the totalized value for the flow or rainfall.

• Before simulation: Enable the inputs and outputs in the Setup menu.

DIAG/Simulation		
Function	Options	Info
Current output x:y		Simulation of an output current This menu appears once for each current output.
Simulation	Selection • Off • On Factory setting Off	If you simulate the value at the current output, this is indicated on the display by a simulation icon in front of the current value.
Current	2.4 to 23.0 mA Factory setting 4 mA	 Set the desired simulation value.

³⁾ Not available for all sensor types.

Function	Options	Info
Alarm relay Relay x:y		Simulation of a relay state This menu appears once for each relay.
Simulation	Selection Off On Factory setting Off	If you simulate the relay state, this is indicated on the display by a simulation icon in front of the relay display.
State	Selection • Low • High Factory setting Low	 Set the desired simulation value. The relay switches in accordance with your setting when you switch on the simulation. On the measured value display, you see On (= Low) or Off(= High) for the simulated relay state.
Meas. inputs		Simulation of a measured value (only for
Channel : parameter		sensors) This menu appears once for each measuring input.
Simulation	Selection • Off • On Factory setting Off	If you simulate the measured value, this is indicated on the display by a simulation icon in front of the measured value.
Main value	Depends on the sensor	► Set the desired simulation value.
Sim. temperature	Selection Off On Factory setting Off	If you simulate the temperature measured value this is indicated on the display by a simulation icon in front of the temperature.
Temperature	-50.0 to +250.0 °C (-58.0 to 482.0 °F) Factory setting 20.0 °C (68.0 °F)	 Set the desired simulation value.
Binary input x:y Binary output x:y		Simulation of a binary input or output signal The number of submenus available corresponds to the number of binary inputs or outputs.
Simulation	Selection • Off • On Factory setting Off	
State	Selection • Low • High	

11.13 Device test

11.13.1 Analyzer

DIAG/System testAnalyzer/Sample collector ¹⁾		
Function Options		Info
▷ Empty sample collector		The sample collecting vessel can be automatically emptied in this menu.
▷ Start		
⊳ Stop		

1) Is only displayed if a collecting vessel is provided.

Function	Options	Info
Cabinet heating		Tests the housing heating
Cabinet temperature	Read only	Displays the current housing temperature
Mode	Read only	
⊳ On for 10 minutes	I	The heating is switched on for 10 minutes.
⊳Off		The heating is switched off.
▷ Automatic		The heating is automatically switched on and off according to the housing temperature.
 Hose heating filter 		Tests the hose heating (filter to pump)
Ambient temperature	Read only	Displays the current outside temperature
Mode	Read only	
⊳ On for 10 minutes		The heating is switched on for 10 minutes.
⊳Off		The heating is switched off.
▷ Automatic		The heating is automatically switched on and of according to the outside temperature.
 Hose heating analyzer 		Tests the hose heating (pump to analyzer)
Ambient temperature	Read only	Displays the current outside temperature
Mode	Read only	
⊳ On for 10 minutes	I	The heating is switched on for 10 minutes.
⊳Off		The heating is switched off.
▷ Automatic		The heating is automatically switched on and of according to the outside temperature.
▷ Start sampling		The sample pump is switched on in interval mode in line with the settings under Menu/ Setup/Sample preparation
⊳ Start sampling, continuous mode		The sample pump is switched on in permanent mode.
> Stop sampling		The sample pump is switched off.

Depends on the connected sample preparation 1)

DIAG/System testAnalyzer/Photometer		
Function	Options	Info
Cleaning factor	Read only	
Raw value	Read only	
Temperature	Read only	

DIAG/System testAnalyzer/Sample collector valve ¹⁾			
Function	Options	Info	
▷ Towards sample collector		If CAT860 sample preparation is connected, this menu item is also displayed.	
		The valve for sample supply is opened towards the collecting vessel.	
▷ Towards outlet		If CAT860 sample preparation is connected, this menu item is also displayed.	
		The valve for sample supply is opened towards the outlet.	
Towards sample collector 1		This menu item is also displayed for two-channel devices.	
		The valve for sample supply is opened towards collecting vessel 1.	
Towards sample collector 2		This menu item is also displayed for two-channel devices.	
		The valve for sample supply is opened towards collecting vessel 2.	
Towards analyzer 1		This menu item is additionally displayed in the case of 2 cascaded analyzers.	
		The valve for sample supply is opened towards analyzer 1.	
Towards analyzer 2		This menu item is additionally displayed in the case of 2 cascaded analyzers.	
		The valve for sample supply is opened towards analyzer 2.	

1) Test the valve for sample supply. This menu item is additionally displayed in the case of two-channel devices, 2 cascaded analyzers or if CAT860 sample preparation is connected.

11.13.2 Power supply

DIAG/System test/Power supply				
Function	Options	Info		
Digital supply 1: 1.2V	Read only	Detailed list of power supply to instrument.		
Digital supply 2: 3.3V		The actual values can vary without a malfunction having occurred.		
Analog supply: 12.5V				
Sensor supply: 24V	-			
Temperature				

11.14 Resetting

DIAG/Reset
Dailoritebet

IAG/ Keset				
Function	Options	Info		
▷ Device restart	Selection • OK • ESC	Restart and keep all the settings		
⊳ Factory default	Selection • OK • ESC	Restart with factory settings Settings that have not been saved are lost.		

11.15 Operating time information

List of functional and operating time counters

- Operating time filter mats
- Displays the period of usage in days
- Operating time photometer
- Remaining operating time
- Dispensers Displays the remaining period of usage in days; i.e. the individual dispensers can still be used for this many days.
- Operating time cooling module The counter can also be reset here.
- Operating time sample preparation 1 ... 2
 - Device
 - Filter
 - Pump hose
 - Operation < -20 °C
 Only if sample heating is activated
 - Operation > 50 °C
 Only if sample heating is activated

11.16 Firmware history

Date	Version	Changes to firmware	Documentation
03/2022	01.12.00	 Improvements, including: Pre-rinsing with reagents after a bottle change Improved texts for diagnoses F361 and S360 Measuring ranges displayed with up to 2 decimal places, depending on the measuring range limits Valves can now be switched in the maintenance menu 	BA01586C/07//05.22 BA01245C/07//08.22
03/2021	01.09.00	Extension • Support for new base module • PROFINET	BA01586C/07//04.21 BA01245C/07//07.19
		 Improvements Air bubble detection, measurement is repeated if the threshold value is overshot Minimum time for compressed air cleaning reduced to 1 s 	
01/2020	01.07.00	Extension Dilution function	BA01586C/07//03.20 BA01245C/07//07.19
06/2017	01.06.04	Extension • New mathematical function Formula • Improvement • Chemical cleaning (CAT860) • Enhanced help text	BA01586C/07//02.17 BA01245C/07//05.17
03/2016	01.06.00	Original software	BA01245C/07//03.16

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12 Maintenance

Effects on process and process control

 Take all the necessary precautions in time to ensure the operational safety and reliability of the entire measuring point.

WARNING

Process pressure and temperature, contamination, electrical voltage

Risk of serious or fatal injury

- ► Avoid hazards posed by pressure, temperature and contamination.
- Make sure the device is de-energized before you open it.
- Power can be supplied to switching contacts from separate circuits. De-energize these circuits before working on the terminals.

Maintenance activities in automatic mode

Risk of injury from chemicals or contaminated media

- ▶ Before releasing the hoses, ensure that no action is running or about to start.
- Set the device to the manual mode.
- Wear protective clothing, goggles and gloves or take other suitable measures to protect yourself.

NOTICE

Electrostatic discharge (ESD)

Risk of damaging the electronic components

- Take personal protective measures to avoid ESD, such as discharging beforehand at PE or permanent grounding with a wrist strap.
- ► For your own safety, use only genuine spare parts. With genuine parts, the function, accuracy and reliability are also ensured after maintenance work.

NOTICE

Failure to observe the maintenance intervals

Possibility of material damage

• Observe the recommended maintenance intervals.

12.1 Maintenance schedule

Interval	Maintenance work
After every reagent replacement, during commissioning, maintenance and repair	Carry out zero point calibration
3 months	(Depending on the application; as required) clean the (optional) sample collecting vessel
3.2 months	Replace standard CY80FE (typically; with a calibration interval of 48 h)
3.5 months	Replace reagent CY80FE (typically; with a measuring interval of 10 min, depending on the temperature and measuring range)
6 months	Clean filter matsReplace dispensers
12 months	 (If necessary) replace hoses: Norprene, black C-Flex, white ID 1.6 mm Replace filter mats Replace the O-ring in the cover of the sample collecting vessel

Interval	Maintenance work	
2 to 3 years	(If necessary) replace hoses:C-Flex, white ID 3.2 mmC-Flex, white ID 6.4 mm	
2 or 4 years	Measuring interval < 1 hour: Replace Liquid Manager every 2 years	
	Measuring interval ≥ 1 hour: Replace Liquid Manager every 4 years	
If required	 Clean the housing Check the fan of the cooling module for dirt and vacuum clean if necessary Clean CAT8x0 sample preparation (automatic cleaning) Rinse the system 	

12.2 Maintenance tasks

12.2.1 Software menu Maintenance

Menu/Operation/Maintenance

- Bottle replacement
- If level monitoring is activated: specify when bottles are replaced.

- Filter mats replacement
- Operating time counter, can be reset here. Replace filter mats: \rightarrow 🗎 151
- Sample preparation 1 ... 2
- Operating time counter, can be reset here. Operating hours of:
- Filter
- Pump hose
- Replace filter and hose: → see the Operating Instructions for the sample preparation system
- Decommissioning
 - → 🗎 154

12.2.2 Setting the manual mode

Initial situation: The device is still in the automatic mode and you want to perform maintenance work.

1. Press the **MODE** soft key.

└ The current mode is displayed: **Automatic**

- 2. Select an action: Manual mode
 - └ The device changes to the manual mode.
- 3. Wait until all operations have stopped.

4. Alternatively:

Stop actions currently running under: Menu/Operation/Manual operation.

12.2.3 Cleaning

ACAUTION

Risk of injury from reagents escaping

• Before replacing, always rinse the system first.

Cleaning the housing

• Clean the front of the housing using commercially available cleaning agents only.

The front of the housing is resistant to the following in accordance with DIN 42 115:

- Ethanol (for a short time)
- Diluted acids (max. 2% HCl)
- Diluted bases (max. 3% NaOH)
- Soap-based household cleaning agents

NOTICE

Cleaning agents not permitted

Damage to the housing surface or housing seal

- Never use concentrated mineral acids or alkaline solutions for cleaning.
- Never use organic cleaners such as acetone, benzyl alcohol, methanol, methylene chloride, xylene or concentrated glycerol cleaner.
- Never use high-pressure steam for cleaning.

Cleaning CAT8x0 sample preparation (automatic cleaning)

The Liquiline System CAT8x0 for sample preparation facilitates regular backflushing of the filter and the sample hoses.

Select a suitable cleaning interval under Menu/Setup/Sample preparation/Sample preparation 1.

Rinsing the system

Measurement, cleaning or calibration is not possible while the bottles are removed.

Rinsing the collecting vessel with sample and draining it

- 1. Stop the sample supply.
- 2. If you have not already done so, set the manual mode.
- 3. Select Menu/Operation /Maintenance/Decommissioning/Sample collector/ Empty sample collector/Start.
 - The system is automatically rinsed with sample and emptied. This process takes approx. 4 minutes.

Rinsing the analyzer with water

- 1. Open all the reagent bottles and carefully remove the hoses. Open all the bottles if you wish to replace dispensers or hoses.
- 2. Dry the ends of the hoses with a clean paper towel.
- 3. Place the ends of the hoses into an empty beaker.
- 4. Trigger the action: Menu/Operation/Maintenance/Decommissioning/Rinse with water.
- 5. Immerse all the hoses into a beaker with approx. 200 ml of distilled water in order to rinse the system with water.
- 6. Trigger the action again: Menu/Operation/Maintenance/Decommissioning/Rinse with water.
- 7. Remove the hoses from the beaker and dry them with a clean paper towel.

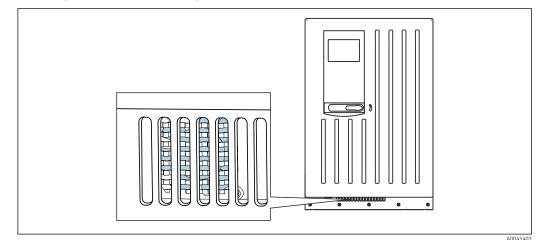
Cleaning the optional sample collecting vessel

Cleaning the collecting vessel

Trigger the rinsing and draining of the collecting vessel before rinsing the analyzer $\rightarrow \cong 148$.

- 1. Remove all the hoses from the sample collecting vessel and the cable of the level monitoring system and take the sample collecting vessel out of the holder unit.
- 2. Open the sample collecting vessel by turning the cover in the clockwise direction.
- 3. Clean the sample collecting vessel with a small brush and plenty of water.
- 4. Return the collecting vessel to the holder unit and connect up all the hoses again correctly.
- 5. Start the sample preparation system.
- 6. Press the soft key **MODE** and select **Continue automatic mode** to start normal measurement.

Cleaning the fan of the cooling module



81 Fan of the cooling module (behind the ventilation grille)

- 1. Check the fan regularly for dirt.
- 2. In environments with a heavy particle load: vacuum clean regularly from outside.

12.2.4 Replacing reagents

Removing bottles

- 1. Stop the sample supply.
- 2. If you have not already done so, set the manual mode.
- 3. Remove the bottles that you wish to replace by removing the hoses on the Liquid Manager. Use a paper towel to catch any reagents that may escape.
- 4. Select Menu/Operation /Maintenance/Bottle change mode/Bottle removal/ Bottle selection.
- 5. Select the bottles that you want to remove and press **OK** to confirm.
- 6. Select **Confirm bottles removed**.

Replacing bottles

- 1. Replace the removed bottles with fresh reagent .
 - └ Reagents must be prepared according to the instructions for mixing a reagent.
- 2. Reconnect the hoses to the Liquid Manager.
- 3. Select Menu/Operation /Maintenance/Bottle change mode/Bottle insertion/ Bottle selection.
- 4. Select all the bottles that you have replaced and press **OK** to confirm.
- 5. Select Confirm bottles inserted.
- 6. If bottle level monitoring is activated (Menu/Setup/Analyzer/Extended setup/ Diagnostics settings/Bottles), you must reset this under Menu/Operation/ Maintenance/ Bottle change mode/Bottle insertion/Reset filling levels.
- Following the replacement, a zero point calibration must be performed and the calibration factor must be redetermined: Menu/Operation/Manual operation/ Determine zero point and /Determine calibration factor.
- 8. Go back to the **MODE/Continue automatic mode** or **MODE/Start automatic mode** to start the normal measurement.

12.2.5 Performing zero point calibration

Replacing standard calibration solution with zero standard

- 1. If you have not already done so, set the manual mode.
- 2. Remove the bottles containing standard S1 by removing the hose from the bottle. Use a paper towel to catch any reagents that may escape. This prevents any contamination of the zero standard.
- 3. Replace the standard with zero standard.
- 4. Connect the zero standard to the Liquid Manager, connection S1.
- 5. Select Menu/Operation /Maintenance/Bottle change mode/Bottle insertion/ Bottle selection.
- 6. Select Standard S1 and press OK to confirm.
- 7. Select Confirm bottles inserted.

Determining the zero point

- 1. Call up: Menu/Operation/Manual operation/Determine zero point.
- 2. Carry out zero point calibration.
 - ↓ With a value > 0.02 mg/l Fe: Repeat the calibration until there is only a marginal difference between the last 2 values (0.02 mg/l Fe).
- **3.** Following successful calibration, the following message appears: "Do you want to accept the calibration data for adjustment?". Press **OK** to confirm.

Re-deploying the standard calibration solution

- 1. Replace the zero standard with the standard. Use either an additional hose in order to reconnect the standard calibration solution, or allow the hose to drain and dry the hose well.
- 2. Connect the standard calibration solution to the Liquid Manager.
- 3. Select Menu/Operation /Maintenance/Bottle change mode/Bottle insertion/ Bottle selection.
- 4. Select **Standard S1** and select **OK** to confirm.

5. Select Confirm bottles inserted.

Recommendation: Afterwards, perform a manual calibration with the standard solution (**Determine calibration factor**).

Alternatively, the zero point and calibration factor can be determined in one step (**Determine zero point and calibr. factor**).

12.2.6 Replacing the hoses

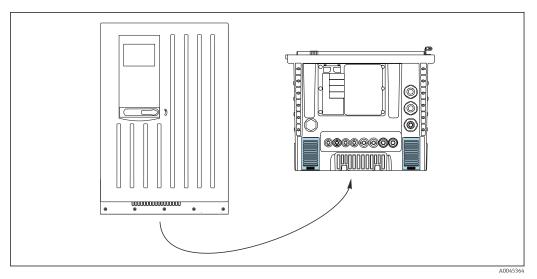
You require the following parts:

- From the CAV800 maintenance kit:
 - NORPRENE hose, ID 1.6 mm
 - C-Flex hose, ID 3.2 mm
 - Hose connector
- 1 pair of gloves that are resistant to the reagents used
- 1. Rinse the system. $\rightarrow \square 148$
 - └ There should not be any more sample left in the sample collecting vessel.
- 2. Remove the bottles and the bottle tray.
- 3. Remove the cover of the carrier board.
- 4. Replace the hoses with hoses of the same diameter and length. Attach hose labels to the new hoses.
- 5. Route drain hose D6 **behind** dispenser 7.
- 6. Secure the cover and place the bottle tray back into the housing.
- 7. Connect the bottles to the appropriate covers and hoses.
- 8. Select Menu/Operation /Maintenance/Bottle change mode/Bottle insertion/ Bottle selection.
- 9. Select all the bottles and press **OK** to confirm.
- 10. Select Confirm bottles inserted.
- **11.** Press the **MODE** soft key and select **Continue automatic mode** or **Start automatic mode**.

12.2.7 Replacing the filter mats

You require the following parts:

Filter mats (part of the CAV800 maintenance kit)



🖻 82 Fan screen on the bottom

1. Open both fan screens and remove them.

└ The filter mats are located under the screens.

- 2. Remove the used filter mats and replace them with new ones from the maintenance kit.
- 3. Fit the fan screens back on.
- 4. Reset the operating hours counter for the mats: **Menu/Operation/Operating time filter mats/Reset**.

12.2.8 Replacing dispensers

You require the following parts:

- From the CAV800 maintenance kit:
 - NORPRENE hose, ID 1.6 mm
 - 10 ml dispensers with adapter
 - 2.5 ml dispensers with adapter
- 1 pair of gloves that are resistant to the reagents used

Preparing to replace dispensers

- 1. Rinse the system. → \blacksquare 148
- 2. Remove the bottles including the reagent hoses and the bottle tray.
- 3. Remove the cover of the carrier board.

Removing dispensers

- 1. Select Menu/Operation/Dispenser replacement/Dispenser selection.
- 2. Select the dispensers that you want to replace.
- 3. Select Draw up dispenser.
- 4. Open the dispenser holder by pressing both snap-fit hooks together and removing it.
- 5. Turn the dispenser counterclockwise to remove it from the Liquid Manager.
- 6. Remove the adapter and the dispenser from the dispenser drive. To do so, hold the dispenser by the black block at the lower end and pull the block from the metal pin.

Inserting new dispensers

1. Screw a new dispenser onto the Liquid Manager. Make sure that the dispenser is connected correctly.

- 2. Slide the dispenser holder over the snap-fit hooks. Ensure that the holder snaps into place. Make sure that the drain hose D6 is routed behind dispenser 7.
- 3. Secure the cover and place the bottle tray back into the housing.
- 4. Connect the reagent hoses to the corresponding connections on the Liquid Manager.
- 5. Select Menu/Operation/Dispenser replacement/Dispenser selection.
- 6. Select the dispensers that you have replaced and press **OK** to confirm.
- 7. Select **Reset operating time counter**.
- 8. Select Menu/Operation /Maintenance/Bottle change mode/Bottle insertion/ Bottle selection.
- 9. Select all the bottles and press **OK** to confirm.
- 10. Select Confirm bottles inserted.
- 11. The system must be calibrated after a replacement routine. Select Menu/Operation/ Manual operation/Determine calibration factor.
- 12. After the calibration go back to MODE/Continue automatic mode or MODE/Start automatic mode.

12.2.9 Replacing the Liquid Manager

You require the following parts: CAV800-MMxx+PT for CA80FE

Preparations to replace the Liquid Manager

- 1. Rinse the system (see the "Rinsing the system" section).
- 2. Remove the bottles and the bottle tray.
- 3. Remove the cover of the carrier board.

Removing the dispensers

- 1. Menu/Operation/Dispenser replacement/Dispenser selection Select .
- 2. Select all the dispensers.
- 3. Draw up dispenser Select .
- 4. Disconnect the power to the analyzer.
- 5. Open the dispenser holder by pressing both snap-fit hooks together and removing it.
- 6. Turn the dispenser clockwise to remove it from the Liquid Manager.
- 7. Remove the adapter and the dispenser from the dispenser drive. To do so, hold the dispenser by the black block at the lower end and pull the block from the metal pin.

Replacing the Liquid Manager

- 1. Release and remove the 4 Allen screws (4 mm) on the Liquid Manager.
- 2. Disconnect the two plug-in connectors of the Liquid Manager from the main PCB.
- 3. Release the four torx screws on the stepping motor of the old Liquid Manager. Remove the stepping motor of the old Liquid Manager.
- 4. Mount the stepping motor on the new Liquid Manager.
- 5. Install the new Liquid Manager in the reverse order.

Reinserting the dispensers

1. Screw a new dispenser onto the Liquid Manager. Make sure that the dispenser is connected correctly.

2. Slide the dispenser holder over the snap-fit hooks. Ensure that the holder snaps into place. Make sure that the drain hose D6 is routed behind dispenser 7.

Reinserting the bottles and starting the analyzer again

- 1. Secure the cover and place the bottle tray back into the housing.
- 2. Connect the bottles to the appropriate covers and hoses.
- 3. Switch the analyzer back on.
- 4. Menu/Operation Select /Maintenance/Bottle change mode/Bottle insertion/ Bottle selection select .
- 5. Select all the bottles and press **OK** to confirm.
- 6. Confirm bottles inserted Select .

Triggering a calibration

- 1. The system must be calibrated after a replacement routine. **Menu/Operation**/ **Manual operation/Determine calibration factor** select .
- 2. After the calibration go back to **MODE/Continue automatic mode** or **MODE/Start automatic mode**appears.

12.3 Decommissioning

Activities while the analyzer is in operation

Risk of injury and infection from medium!

- Before you release any hoses, make sure that no actions, such as the pumping of sample, are currently running or are due to start shortly.
- Wear protective clothing, goggles and gloves or take other suitable measures to protect yourself.
- ▶ Wipe up any spilt reagent with a disposable tissue and rinse with clear water. Then dry the cleaned areas with a cloth.

NOTICE

Do not operate the analyzer for longer than 5 days without taking it out of service properly!

Can result in damage to the device.

► Take the analyzer out of service as described.

To take out of service, proceed as follows:

- 1. Set the manual mode
- 2. Empty the sample collecting vessel
- 3. Rinse the system

12.3.1 Setting the manual mode

Initial situation: The device is still in the automatic mode and you now want to take the device out of service.

1. Press the **MODE** soft key.

← The current mode is displayed: Automatic

2. Select an action: Manual mode

- ← The device changes to the manual mode.
- 3. Wait until all operations have stopped.

4. Alternatively:

Stop actions currently running under: Menu/Operation/Manual operation.

12.3.2 Emptying the sample collecting vessel

- 1. Menu/Operation /Maintenance/Decommissioning/Sample collector/Empty sample collector/Start must be selected.
 - └ The system is automatically rinsed with sample and emptied. This process takes approx. 4 minutes.
- 2. In the case of a two-channel device, repeat the procedure for the second sample collecting vessel.

12.3.3 Rinsing the system

- 1. Open all the reagent bottles and carefully remove the hoses. Open all the bottles if you wish to replace dispensers or hoses.
- 2. Dry the ends of the hoses with a clean paper towel.
- 3. Place the ends of the hoses into an empty beaker.
- 4. Once the action is completed, select **Menu/Operation/Maintenance/ Decommissioning/Rinse analyzer** must be selected.
- 5. Immerse all the hoses (RK, S1, P) in a beaker containing approx. 200 ml (6.76 fl.oz) of distilled water in order to rinse the system with water.
- 6. Select Menu/Operation /Maintenance/Decommissioning/Sample collector/ Empty sample collector/Start must be selected.
 - The system is automatically rinsed with sample and emptied. This process takes approx. 4 minutes.
- 7. Remove the hoses from the beaker and dry them with a clean paper towel.
- 8. Select Menu/Operation/Maintenance/Decommissioning/Rinse analyzer once again to rinse the hoses with air.
- 9. The analyzer can now be disconnected from the mains supply.

13 Repair

13.1 General information

The repair and conversion concept provides for the following:

- The product has a modular design
- Spare parts are grouped into kits which include the associated kit instructions
- Only use original spare parts from the manufacturer
- Repairs are carried out by the manufacturer's Service Department or by trained users
- Certified devices can only be converted to other certified device versions by the manufacturer's Service Department or at the factory
- Observe applicable standards, national regulations, Ex documentation (XA) and certificates
- 1. Carry out the repair according to the kit instructions.
- 2. Document the repair and conversion and enter, or have entered, in the Life Cycle Management tool (W@M).

13.2 Spare parts

Device spare parts that are currently available for delivery can be found on the website:

www.endress.com/device-viewer

• Quote the serial number of the device when ordering spare parts.

13.3 Return

The product must be returned if repairs or a factory calibration are required, or if the wrong product was ordered or delivered. As an ISO-certified company and also due to legal regulations, Endress+Hauser is obliged to follow certain procedures when handling any returned products that have been in contact with medium.

To ensure the swift, safe and professional return of the device:

 Refer to the website www.endress.com/support/return-material for information on the procedure and conditions for returning devices.

13.4 Disposal

X

If required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), the product is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to the manufacturer for disposal under the applicable conditions.

Dispose of batteries correctly

• Always dispose of batteries in accordance with local regulations on battery disposal.

Disposing of chemicals

► **A**CAUTION

Risk of injury if used reagents and reagent waste are disposed of incorrectly!

- When disposing, follow the instructions of the safety data sheets for the chemicals used.
- Observe the local regulations regarding waste disposal.

14 Accessories

The following are the most important accessories available at the time this documentation was issued.

Listed accessories are technically compatible with the product in the instructions.

- Application-specific restrictions of the product combination are possible.
 Ensure conformity of the measuring point to the application. This is the responsibility of the operator of the measuring point.
- 2. Pay attention to the information in the instructions for all products, particularly the technical data.
- **3.** For accessories not listed here, please contact your Service or Sales Center.

14.1 Device-specific accessories

14.1.1 Sample preparation

Liquiline System CAT810

- Pressure pipe sampling and microfiltration
- Order according to product structure (--> Online Configurator, www.endress.com/cat810)
- Technical Information TI01138C/07/EN

Liquiline System CAT820

- Sampling and membrane filtration
- Order according to product structure
 - (--> Online Configurator, www.endress.com/cat820)
- Technical Information TI01131C/07/EN

Liquiline System CAT860

- Pressure pipe sampling and membrane filtration
- Order according to product structure
 - (--> Online Configurator, www.endress.com/cat860)
- Technical Information TI01137C/07/EN

The Liquiline System CAT860 can only be operated with a Liquiline System CA80 single-channel device.

14.1.2 Installation accessories

Kit, post with bracket CA80, outd.

- Post 60 x 60 x 1800 mm, stainless steel 1.4571
- Post mount clamp CA80xx
- Kit installation instructions
- Order No. 71458285

14.1.3 Consumables

You can find the order codes on the website: https://www.endress.com/device-viewer.

- 1. Indicate the serial number of the device.
- 2. Search.
 - └ Device information is displayed.
- 3. Select the "Spare parts" tab.
- 4. Click the product root.
 - └ The complete product structure is displayed.

The following consumables are available:

- Reagent and standard solutions
 - CY80FE
- Cleaner CY820 (for hoses of sample preparation system and of sample collecting vessel)
- CAC880, inlet and outlet hoses for CA80

14.1.4 Maintenance kit CAV800

Order according to product structure (https://www.endress.com/device-viewer)

Standard

- Dispensers, 2 x 2.5 ml and 4 x 10 ml, including mounted adapter
- Hoses
- Silicone grease, medium-viscosity, tube 2 g
- Plug
- Sealing caps
- Filter mats

Optional

- Inlet and outlet hoses
- Liquid Manager without motor
- Collecting vessel, beaker (2 pcs.)

14.1.5 Upgrade kits CAZ800

Kit for upgrade with sample collecting vessel

- Sample collecting vessel with level monitoring, pre-fitted on mounting bracket
- Hoses, connection adapters
- Activation code
- Order No. CAZ800-MMA1

Kit for upgrade to two-channel device

- Valve for switching sample flow
- Two sample collecting vessels with level monitoring, pre-fitted on mounting bracket
- Hoses, connection adapters
- Activation code
- Order No. CAZ800-MMA2

Kit for upgrade for second, downstream analyzer⁴)

- Valve for switching sample flow
- Hoses, connection adapters
- Activation code
- Order No. CAZ800-MMM1

Kit for dilution function Order No. CAZ800-AAN5

Kit for upgrading the dilution function

- Hose with identification marking
- Modified cable gland
- Activation code
- Order No. CAZ800-MMN5

⁴⁾ Not for analyzers operated with CAT860 and not for two-channel versions.

14.1.6 Sensors

pH glass electrodes

Memosens CPS11E

- pH sensor for standard applications in process and environmental engineering
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps11e

Technical Information TI01493C

Memosens CPS41E

- pH sensor for process technology
- With ceramic junction and KCl liquid electrolyte
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps41e

Technical Information TI01495C

Memosens CPS71E

- pH sensor for chemical process applications
- With ion trap for poison-resistant reference
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps71e

Technical Information TI01496C

Memosens CPS91E

pH sensor for heavily polluted media

- With open aperture
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps91e

Technical Information TI01497C

Memosens CPS31E

- pH sensor for standard applications in drinking water and swimming pool water
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps31e

Technical Information TI01574C

Memosens CPS71E

- pH sensor for chemical process applications
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps71e

Technical Information TI01496C

Memosens CPS91E

- pH sensor for heavily polluted media
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps91e

Technical Information TI01497C

Ceramax CPS341D

- pH electrode with pH-sensitive enamel
- Meets highest demands of measuring accuracy, pressure, temperature, sterility and durability
- Product Configurator on the product page: www.endress.com/cps341d

Technical Information TI00468C

Memosens CPF81E

- pH sensor for mining operations, industrial water and wastewater treatment
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cpf81e

Technical Information TI01594C

ORP electrodes

Memosens CPS12E

- ORP sensor for standard applications in process and environmental engineering
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps12e

Technical Information TI01494C

Memosens CPS42E

- ORP sensor for process technology
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps42e

Technical Information TI01575C

Memosens CPS72E

- ORP sensor for chemical process applications
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps72e
- Technical Information TI01576C

Memosens CPS92E

- ORP sensor for use in heavily polluted media
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps92e

Technical Information TI01577C

Memosens CPF82E

- ORP sensor for mining operations, industrial water and wastewater treatment
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cpf82e

Technical Information TI01595C

Conductivity sensors with inductive measurement of conductivity

Indumax CLS50D

- High-durability inductive conductivity sensor
- For standard and hazardous area applications
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cls50d

Technical Information TI00182C

Conductivity sensors with conductive measurement of conductivity

Memosens CLS21E

- Digital conductivity sensor for media with medium or high conductivity
- Conductive measurement
- With Memosens 2.0
- Product Configurator on the product page: www.endress.com/cls21e

Technical Information TI01528C

Oxygen sensors

Memosens COS51E

- Amperometric oxygen sensor for water, wastewater and utilities
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cos51e

Technical Information TI01620C

Memosens COS81E

- Hygienic optical oxygen sensor with maximum measurement stability over multiple sterilization cycles
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cos81e

Technical Information TI01558C

Memosens COS22E

- Hygienic amperometric oxygen sensor with maximum measurement stability over multiple sterilization cycles
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cos22e

Technical Information TI01619C

Chlorine dioxide and chlorine sensors

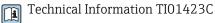
Memosens CCS50D

- Membrane-covered amperometric sensor for chlorine dioxide
- With Memosens technology
- Product Configurator on the product page: www.endress.com/ccs50d

Technical Information TI01353C

Memosens CCS51D

- Sensor for measuring free chlorine
- Product configurator on the product page: www.endress.com/ccs51d



Ion-selective sensors

ISEmax CAS40D

- Ion selective sensors
- Product Configurator on the product page: www.endress.com/cas40d

Technical Information TI00491C

Turbidity sensors

Turbimax CUS51D

- For nephelometric measurements of turbidity and solids in wastewater
- 4-beam scattered light method
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cus51d

Technical Information TI00461C

Turbimax CUS52D

- Hygienic Memosens sensor for turbidity measurement in drinking water, process water and in utilities
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cus52d

Technical Information TI01136C

SAC and nitrate sensors

Viomax CAS51D

- SAC and nitrate measurement in drinking water and wastewater
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cas51d

Technical Information TI00459C

Interface measurement

Turbimax CUS71D

- Immersion sensor for interface measurement
- Ultrasonic interface sensor
- Product Configurator on the product page: www.endress.com/cus71d

Technical Information TI00490C

14.1.7 Cable junction with Velcro strip

- 4 pieces, for sensor cable
- Order No. 71092051

14.2 Communication-specific accessories

14.2.1 Additional functionality

• Always quote the serial number of your device when ordering activation codes.

	Communication; software
51516983	Commubox FXA291 (hardware)
71127100	SD card with Liquiline Firmware, 1 GB, Industrial Flash Drive
71135636	Activation code for Modbus RS485
71219871	Activation code for EtherNet/IP
71135635	Activation code for Profibus DP for module 485
71449914	Upgrade code for EtherNet/IP+web server for BASE2
71449915	Upgrade code for Modbus TCP+web server for BASE2
71449918	Upgrade code for web server for BASE2

	Communication; software
71449901	Upgrade code for PROFINET+web server for BASE2
71249548	Kit CA80: activation code for 1st digital sensor input
71249555	Kit CA80: activation code for 2nd digital sensor input

	Retrofit kits	
71136999	Kit CSF48/CA80: retrofit service interface (CDI flange connector, counter nut)	
71111053	Kit module AOR: 2 x relay, 2 x analog output 0/4 to 20 mA	
71125375	Kit module 2R: 2 x relay	
71125376	Kit module 4R: 4 x relay	
71135632	Kit module 2AO: 2 x analog output 0/4 to 20 mA	
71135633	Kit module 4AO: 4 x analog output 0/4 to 20 mA	
71135631	Kit module 2DS: 2 x digital sensor, Memosens	
71135634	Kit module 485: PROFIBUS DP or Modbus RS485. This requires an additional activation code which can be ordered separately.	
71135638	Kit module DIO: 2 x digital input; 2 x digital output; auxiliary power supply for digital output	
71135639	Kit module 2AI: 2 x analog input 0/4 to 20 mA	
71140888	Upgrade kit module 485 + Profibus DP	
71140889	Upgrade kit module 485 + Modbus RS485	
71141366	Kit, extension backplane module	

14.2.2 Software

Memobase Plus CYZ71D

- PC software to support laboratory calibration
- Visualization and documentation of sensor management
- Sensor calibrations stored in database
- Product Configurator on the product page: www.endress.com/cyz71d

Technical Information TI00502C

Field Data Manager Software MS20/21

- PC software for central data management
- Visualization of series of measurements and logbook events
- SQL database for secure data storage

14.3 System components

14.3.1 Measuring cable

Memosens data cable CYK10

- For digital sensors with Memosens technology
- Product Configurator on the product page: www.endress.com/cyk10

Technical Information TI00118C

Memosens data cable CYK11

- Extension cable for digital sensors with Memosens protocol
- Product Configurator on the product page: www.endress.com/cyk11

Technical Information TI00118C

Measuring cable CYK81

- Unterminated cable for extending sensor cables (e.g. Memosens, CUS31/CUS41)
- 2 x 2 cores, twisted with shielding and PVC sheath (2 x 2 x 0.5 mm² + shielding)
- Sold by meter, Order No.: 51502543

14.3.2 SD card

- Industrial Flash Drive, 1 GB
- Order number: 71110815

15 Technical data

15.1 Input

	Dissolved iron Fe [µg/l, mg/l, ppb, ppm]			
Measuring range		0.05 to 2.5 mg/l (ppm) Fe 0.1 to 5 mg/l (ppm) Fe		
	Order version with dilution function (optional)			
	Measuring range to be configured [mg/l (ppm)]	Dilution factor ¹⁾	Effective measuring range [mg/l (ppm)]	
	0.1 to 5.0	1	0.1 to 5.0 ²⁾	
	0.1 to 5.0	5	0.5 to 25	
	0.1 to 5.0	10	1 to 50	
	0.1 to 5.0	20	2 to 100	
	 User configurable Dilution function disabled 			
Types of input	 1 or 2 measuring channels (analyzer main parameter) 1 to 4 digital sensor inputs for sensors with Memosens protocol (optional) Analog current inputs (optional) Binary inputs (optional) 			
	Depending on version 2 x 0/4 to 20 mA (optional), passive, potentially isolated			
Input signal		potentially isolate	d	
		potentially isolate	d	
	2 x 0/4 to 20 mA (optional), passive, Span	potentially isolate	d	
	2 x 0/4 to 20 mA (optional), passive, Span > 0 to 20 mA Signal characteristic	potentially isolate	d	
Input signal Current input, passive	2 x 0/4 to 20 mA (optional), passive, Span > 0 to 20 mA Signal characteristic Linear Internal resistance	potentially isolate	d	
	2 x 0/4 to 20 mA (optional), passive, Span > 0 to 20 mA Signal characteristic Linear Internal resistance Non-linear Test voltage			

15.2 Output

 4 x 0/4 to 20 mA, active, p 6 x 0/4 to 20 mA, active, p 	 2 x 0/4 to 20 mA, active, potentially isolated (standard version) 4 x 0/4 to 20 mA, active, potentially isolated (version with 2 additional analog outputs) 6 x 0/4 to 20 mA, active, potentially isolated (version with 4 additional analog outputs) Binary outputs 			
PROFIBUS DP/RS485				
Signal encoding	EIA/TIA-485, PROFIBUS DP-compliant acc. to IEC 61158			
Data transmission rate	9.6 kBd, 19.2 kBd, 45.45kBd, 93.75 kBd, 187.5 kBd, 500 kBd, 1.5 MBd, 6 MBd, 12 MBd			
Galvanic isolation	Yes			
Connectors	Spring terminal (max. 1.5 mm), bridged internally (T-function), optional M12			
Bus termination	Internal slide switch with LED display			
	I			
Modbus RS485				
Signal encoding	EIA/TIA-485			
Data transmission rate	2,400, 4,800, 9,600, 19,200, 38,400, 57,600 and 115,200 baud			
Galvanic isolation	Yes			
Bus termination	Internal slide switch with LED display			
Web server and Modbus TCP				
Signal encoding	IEEE 802.3 (Ethernet)			
Data transmission rate	10 / 100 MBd			
Galvanic isolation	Yes			
Connection	RJ45, M12 optional			
Connection IP address	RJ45, M12 optional DHCP or configuration using menu			
IP address				
IP address EtherNet/IP	DHCP or configuration using menu			
IP address EtherNet/IP Signal encoding	DHCP or configuration using menu IEEE 802.3 (Ethernet)			
IP address EtherNet/IP Signal encoding Data transmission rate	DHCP or configuration using menu IEEE 802.3 (Ethernet) 10 / 100 MBd			

	PROFINET	
	Signal encoding	IEEE 802.3 (Ethernet)
	Data transmission rate	100 MBd
	Galvanic isolation	Yes
	Connection	RJ45
	Name of station	Via DCP protocol using the configuration tool (e.g. Siemens PRONETA)
	IP address	Via DCP protocol using the configuration tool (e.g. Siemens PRONETA)
	 In measuring range 4 to 2 Failure current from 2.4 t Factory setting for failure 21.5 mA 	
Load	Max. 500 Ω	
Transmission behavior	Linear	
	15.3 Current ou	tputs, active

12.2 current outputs, active

Span	0 to 23 mA	
Signal characteristic	Linear	
Electrical specification	Output voltage Max. 24 V	
	Test voltage 500 V	
Cable specification	Cable type Recommended: shielded cable	
	Cable specification Max. 2.5 mm ² (14 AWG)	
	15.4 Relay outputs	

Electrical specification	 Relay types 1 single-pin changeover contact (alarm relay) 2 or 4 single-pin changeover contacts (optional with extension modules)
	Maximum load = Alarm relay: 0.5 A = All other relays: 2.0 A

Relay switching capacity

Base module (Alarm relay)

Switching voltage	Load (max.)	Switching cycles (min.)
230 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	700,000
	0.5 A	450,000
115 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	1,000,000
	0.5 A	650,000
24 V DC, L/R = 0 to 1 ms	0.1 A	500,000
	0.5 A	350,000

Extension module

Switching voltage	Load (max.)	Switching cycles (min.)
230 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	700,000
	0.5 A	450,000
	2 A	120,000
115 V AC, $\cos \Phi = 0.8$ to 1	0.1 A	1,000,000
	0.5 A	650,000
	2 A	170,000
24 V DC, L/R = 0 to 1 ms	0.1 A	500,000
	0.5 A	350,000
	2 A	150,000

Minimum load (typical)

- Min. 100 mA at 5 V DC
- Min. 1 mA at 24 V DC
- Min. 5 mA at 24 V AC
- Min. 1 mA at 230 V AC

15.5 Protocol-specific data

PROFIBUS DP	Manufacturer ID	11 _h
	Device type	155E _h
	Profile version	3.02
	Device database files (GSD files)	www.endress.com/profibus Device Integration Manager DIM
	Output variables	16 AI blocks, 8 DI blocks
	Input variables	4 AO blocks, 8 DO blocks
	Supported features	 1 MSCYO connection (cyclical communication, master class 1 to slave) 1 MSAC1 connection (acyclical communication, master class 1 to slave) 2 MSAC2 connections (acyclical communication, master class 2 to slave) Device lock: The device can be locked using the hardware or software. Addressing using DIL switches or software GSD, PDM DD, DTM

Modbus RS485

Protocol	RTU/ASCII	
Function codes	03, 04, 06, 08, 16, 23	
Broadcast support for function codes	06, 16, 23	
Output data	16 measured values (value, unit, status), 8 digital values (value, status)	
Input data	4 setpoints (value, unit, status), 8 digital values (value, status), diagnostic information	
Supported features	Address can be configured using switch or software	

Modbus TCP

TCP port	502
TCP connections	3
Protocol	ТСР
Function codes	03, 04, 06, 08, 16, 23
Broadcast support for function codes	06, 16, 23
Output data	16 measured values (value, unit, status), 8 digital values (value, status)
Input data	4 setpoints (value, unit, status), 8 digital values (value, status), diagnostic information
Supported features	Address can be configured using DHCP or software

EtherNet/IP

Log	EtherNet/IP	
ODVA certification	Yes	
Device profile	Generic device (p	roduct type: 0x2B)
Manufacturer ID	0x049E _h	
Device type ID	0x109F	
Polarity	Auto-MIDI-X	
Connections	CIP	12
	I/0	6
	Explicit message	6
	Multicast	3 consumers
Minimum RPI	100 ms (default)	
Maximum RPI	10000 ms	
System integration	EtherNet/IP EDS	
	Rockwell	Add-on-Profile Level 3, Faceplate for Factory Talk SE
IO data	Input (T \rightarrow O)	Device status and diagnostic message with highest priority
		Measured values: 16 AI (analog input) + Status + Unit 8 DI (discrete input) + Status
	Output (O → T)	Actuating values: • 4 A0 (analog output) + status + unit • 8 DO (discrete output) + Status

PROFINET

Protocol	"Application layer protocol for decentral device periphery and distributed automation", PNIO Version 2.34	
Communication type	100 MBit/s	
Conformance Class	Conformance Class B	
Netload Class	Netload Class II	
Baud rate	Automatic 100 Mbps with full-duplex detection	
Cycle times	From 32 ms	
Device profile	Application interface identifier 0xF600 Generic device	
PROFINET interface	1 port, Realtime Class 1 (RT_CLASS_1)	
Manufacturer ID	0x11 _h	
Device type ID	0x859F _h	
Device description files (GSD)	Information and files under: • www.endress.com On the product page for the device: Documents/Software → Device drivers • www.profibus.com On the website under Products/Product Finder	
Polarity	Auto-polarity for automatic correction of crossed TxD and RxD pairs	
Supported connections	 1 x AR (IO Controller AR) 1 x AR (IO-Supervisor Device AR connection allowed) 1 x Input CR (Communication Relation) 1 x Output CR (Communication Relation) 1 x Alarm CR (Communication Relation) 	
Configuration options for measuring device	 Web browser Manufacturer-specific software (FieldCare, DeviceCare) Device master file (GSD), can be read out via the integrated web server of the measuring device 	
Configuration of the device name	DCP protocol	
Supported functions	 Identification & maintenance Simple device identification via: Process control system Nameplate Measured value status The process variables are communicated with a measured value status Blinking feature (FLASH_ONCE) via the local display for simple device identification and assignment Device operation via operating tools (e.g. FieldCare, DeviceCare) 	
System integration	For information on system integration, see the Operating Instructions • Cyclic data transmission • Overview and description of the modules • Status coding • Startup configuration • Factory setting	

 Web server
 The web server enables full access to the device configuration, measured values, diagnostic messages, logbooks and service data via standard WiFi/WLAN/LAN/GSM or 3G routers with a user-defined IP address.

TCP port	80
Supported features	 Remote-controlled device configuration(1 session) Save/restore device configuration (via SD card) Logbook export (file formats: CSV, FDM) Access to web server via DTM or Internet Explorer Login Web server can be switched off

15.6 Power supply

Supply voltage	 100 to 120 V AC / 200 to 240 V AC or 24 V DC (not available for "Outdoor" version) 50 or 60 Hz 			
Fieldbus connection	Supply voltage: not applicable			
Power consumption	All versions except "Outdoor" version			
	130 VA + 660 VA per hose heater, max. 1450 VA			
	24-V version: max. 105 W			
	"Outdoor" version			
	680 VA + 660 VA per hose heater, max. 2000 VA (version with cooling system) $^{5)}$			
Fuse	5 x 20 mm 10 A/250 V fine-wire fuse for hose trace heating system			
Cable entries	 4 x bores for M16, G3/8, NPT3/8", Memosens connection ⁶⁾ 4 x bores for M20, G1/2, NPT1/2" 			
Cable specification	Cable gland	Permitted cable diameter		
	M16x1.5 mm	4 to 8 mm (0.16 to 0.32")		
	M12x1.5 mm (for order version M12 socket for Memosens sensors)	2 to 5 mm (0.08 to 0.20")		
	M20x1.5 mm	6 to 12 mm (0.24 to 0.48")		
	NPT ³ /8"	4 to 8 mm (0.16 to 0.32")		
	G ³ / ₈	4 to 8 mm (0.16 to 0.32")		
	NPT½"	6 to 12 mm (0.24 to 0.48")		
	G ¹ /2	7 to 12 mm (0.28 to 0.48")		

R Cable glands mounted at the factory are tightened with 2 Nm.

⁵⁾ The power value indicated on the nameplate refers to the power consumption when commissioning at 5 °C (41 °F) after an operating time of one minute.

⁶⁾ In the case of the "Outdoor" version, 2 bores are occupied; for this reason only 2 Memosens sensors are possible

Sensor connection (optional)

Sensors with Memosens protocol

Sensor types	Sensor cable	Sensors	
Digital sensors without additional internal power supply	With plug-in connection and inductive signal transmission	 pH sensors ORP sensors Combined sensors Oxygen sensors (amperometric and optical) Conductivity sensors with conductive measurement of conductivity Chlorine sensors (disinfection) 	
	Fixed cable	Conductivity sensors with inductive measurement of conductivity	
Digital sensors with additional internal power supply	Fixed cable	 Turbidity sensors Sensors for interface measurement Sensors for measuring the spectral absorption coefficient (SAC) Nitrate sensors Optical oxygen sensors Ion-sensitive sensors 	

15.7 Performance characteristics

Maximum measured	CA80FE-AAM2: CA80FE-AAM3:	0.05 to 2.5 mg/l (ppm) Fe 0.1 to 5 mg/l (ppm) Fe	0.04 mg/l (ppm) 0.1 mg/l (ppm)
	With dilution and dilution factor 5: additionally 2.0 % of end of measuring range		
Maximum measurement error for sensor inputs	\rightarrow Documentation of the connected sensor		
Maximum measurement	Typical measure	d errors:	
error for current inputs and outputs	< 20 μ A (with current values < 4 mA)		
outputs	$<$ 50 μ A (with current values 4 to 20 mA)		
	at 25 °C (77° F) in each case		
	Additional meas < 1.5 μΑ/Κ	sured error depending on the temperatur	e:
Repeatability ⁷⁾	• 0.25 to 0.50 n	opm): ± 0.02 mg/l (ppm) Fe ng/l (ppm): ± 0.03 mg/l (ppm) Fe opm): ± 0.06 mg/l (ppm) Fe	
	With dilution and dilution factor 5: Additionally 1.0 % of end of measuring range		
Repeatability of sensor inputs	\rightarrow Documentation of the connected sensor		
Measuring interval	Continuous (approx. 5 min), adjustable 10 min to 24 h		

⁷⁾ According to ISO 15839 with standard solutions. Measurement errors include all the uncertainties of the analyzer. They do not include the uncertainties from the standard solutions used as a reference.

Sample requirement	Without dilution module 22 ml (0.74 fl oz)/measurement	
	 With dilution module Sample: 11 to 15 ml (0.37 to 0.51 fl oz)/measurement (depends on dilution factor) Dilution water: 17 to 21 ml (0.57 to 0.71)/measurement (depends on dilution factor) Use demineralized water for expected sample concentrations of < 50 mg/l (ppm). 	
Reagent requirement	 Approx. 65 μl per measurement 280 ml reagent per month, given a measuring interval of 10 min the reagent will last for approx. 3.5 months 	
Standard requirements	Given a calibration interval of 48 h approx. 310 ml (10.48 fl.oz) per month	
Calibration interval	1 h to 90 days, depending on the application and ambient conditions	
Maintenance interval	Every 3 to 6 months, depending on the application	
Maintenance effort	Weekly: visual inspectionQuarterly: 1 hour	

15.8 Environment

Ambient temperature	All housing versions except "Outdoor" version		
range	+5 to +40 °C (41 to 104 °F)		
	"Outdoor" version		
	-20 to +40 °C (-4 to 104 °F)		
Storage temperature	–20 to 60 °C (–4 to 140 °F)		
Relative humidity	10 to 95 %, non-condensing		
Degree of protection	IP55 (cabinet, analyzer stand), TYPE 3R (cabinet, analyzer stand)		
Electromagnetic compatibility ⁸⁾	Interference emission and interference immunity as per EN 61326-1:2013, Class A for Industry		
Electrical safety	According to EN/IEC 61010-1:2010, Class I equipment Low voltage: overvoltage category II For installations up to 2000 m (6500 ft) above MSL		
Pollution degree	Pollution level 2		

⁸⁾ Sufficient mains quality is required to operate the product as intended.

	15.5 Flocess		
Sample temperature	4 to 40 °C (39 to 104 °F)		
Consistency of the sample	Low solids content (turbidity < 50 NTU), aqueous, homogenized		
Sample supply	Unpressurized		
	15.10 Mechanical const	ruction	
Dimensions	→ 🗎 16		
Weight	Order versionWeightCabinet version39.5 kg (87.1 lbs)Open installation31.5 kg (69.45 lbs)Analyzer stand72.5 kg (159.8 lbs)		
Materials	Parts not in contact with medium		
	Cabinet version, exterior cover		
	Open installation, exterior cover	Plastic ASA+PC	
	Cabinet version, interior lining	– Plastic PP	
	Open installation, interior lining		
	Window	Shatterproof glass, coated	
	Reagent container	Plastic PP	
	Insulation	Plastic EPP (extruded PP)	
	Base, analyzer stand	Powder-coated sheet steel	
	Parts in contact with medium		
	Dispensers	Plastic PP and elastomer TPE	
	Liquid Manager	Plastic PP and elastomer FKM	
	Hoses	C-Flex, NORPRENE	
	Optical window	Glass	
	Molded seal	Elastomer FFKM	
	Drain pipe	Plastic PP	
	Sample collecting vessel (optional) • Beaker • Cover • Level detector pins • Seal	 Plastic PMMA Plastic PP Stainless steel 1.4404 (V4A) EPDM 	
	Valve (optional)	PVDF	

15.9 Process

Process connection	Sample inlet: With sample collecting vessel Plug-in connector for rigid hoses with OD 4 mm				
	Without sample collecting vessel Dilution water: Outlet:	Plug-in connector for rigid hoses with OD 4 mm Hose barb for flexible hoses with ID 1.6 mm Hose barb for flexible hoses with ID 3.2 mm Hose barb for flexible hoses with ID 13 mm			
			Hose entries	4 x bores for M32 for sample inflow	r and outflow
			Hose specification (self- priming)	 Clearance: max. 1.0 m (3.3 ft) Height: max. 0.5 m (1.6 ft) Hose ID: 1.6 mm (¹/₁₆ in) 	

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