

# Operating Instructions

## Memosens CCS50E

Digital sensor with Memosens technology for determining chlorine dioxide








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
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# 1 About this document




## 1.1 Warnings

Structure of information	Meaning
 <b>DANGER</b> <b>Causes (/consequences)</b> If necessary, Consequences of non-compliance (if applicable) ▶ Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation <b>will</b> result in a fatal or serious injury.
 <b>WARNING</b> <b>Causes (/consequences)</b> If necessary, Consequences of non-compliance (if applicable) ▶ Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid the dangerous situation <b>can</b> result in a fatal or serious injury.
 <b>CAUTION</b> <b>Causes (/consequences)</b> If necessary, Consequences of non-compliance (if applicable) ▶ Corrective action	This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or more serious injuries.
<b>NOTICE</b> <b>Cause/situation</b> If necessary, Consequences of non-compliance (if applicable) ▶ Action/note	This symbol alerts you to situations which may result in damage to property.

## 1.2 Symbols used

	Additional information, tips
	Permitted
	Recommended
	Forbidden or not recommended
	Reference to device documentation
	Reference to page
	Reference to graphic
	Result of a step

### 1.2.1 Symbols on the device


	Reference to device documentation
	Minimum immersion depth
	Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to the manufacturer for disposal under the applicable conditions.

## 2 Basic safety instructions

### 2.1 Requirements of the personnel

Installation, commissioning, operation and maintenance of the measuring system may be carried out only by specially trained technical personnel.

- ▶ The technical personnel must be authorized by the plant operator to carry out the specified activities.
- ▶ The electrical connection may be performed only by an electrical technician.
- ▶ The technical personnel must have read and understood these Operating Instructions and must follow the instructions contained therein.
- ▶ Measuring point faults may be repaired only by authorized and specially trained personnel.

 Repairs not described in the Operating Instructions provided must be carried out only directly at the manufacturer's site or by the service organization.

### 2.2 Intended use

Drinking water and process water must be disinfected through the addition of appropriate disinfectants such as inorganic chlorine compounds, for example. The dosing quantity of the disinfectant must be adapted to continuously fluctuating operating conditions. If the concentrations in the water are too low, this could jeopardize the effectiveness of the disinfection. On the other hand, concentrations which are too high can lead to signs of corrosion and have an adverse effect on taste, as well as generating unnecessary costs.

The Memosens CCS50E sensor was specially designed for this application and is intended for continuous measurement of chlorine dioxide in water. In conjunction with measuring and control equipment, it allows optimal control of disinfection.

Use of the device for any purpose other than that described, poses a threat to the safety of people and of the entire measuring system and is therefore not permitted.

The manufacturer is not liable for damage caused by improper or non-designated use.

### 2.3 Workplace safety

As the user, you are responsible for complying with the following safety conditions:

- Installation guidelines
- Local standards and regulations
- Regulations for explosion protection

#### **Electromagnetic compatibility**

- The product has been tested for electromagnetic compatibility in accordance with the applicable international standards for industrial applications.
- The electromagnetic compatibility indicated applies only to a product that has been connected in accordance with these Operating Instructions.

### 2.4 Operational safety

**Before commissioning the entire measuring point:**

1. Verify that all connections are correct.
2. Ensure that electrical cables and hose connections are undamaged.
3. Do not operate damaged products, and protect them against unintentional operation.
4. Label damaged products as defective.

**During operation:**

- ▶ If faults cannot be rectified,  
take products out of service and protect them against unintentional operation.

## 2.5 Product safety

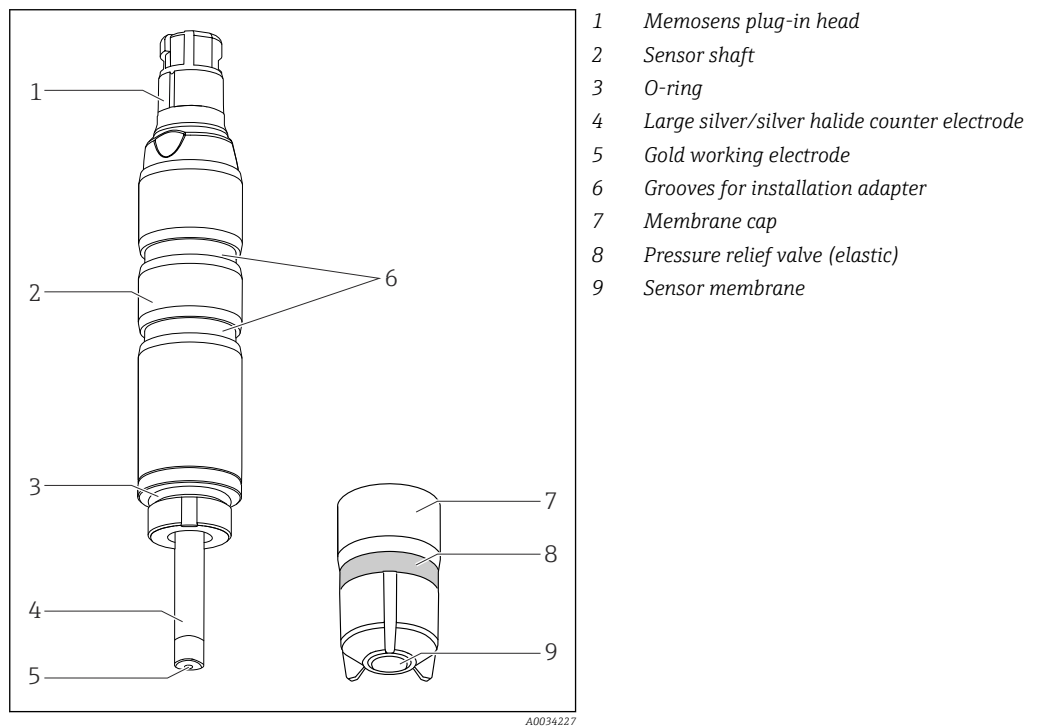
The product is designed to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate. The relevant regulations and international standards have been observed.

### 3 Product description

#### 3.1 Product design

The sensor consists of the following functional units:

- Membrane cap (measuring chamber with membrane)
  - Separates the inner amperometric system from the medium
  - With robust PVDF membrane and pressure relief valve
  - With support grid between working electrode and membrane for defined and consistent electrolyte film This ensures a relatively constant indication while reducing the influence of fluctuating pressures and flows.
- Sensor shaft with:
  - Large counter electrode
  - Working electrode embedded in plastic
  - Embedded temperature sensor



1 Sensor structure

##### 3.1.1 Measuring principle

Chlorine dioxide levels are determined in accordance with the amperometric measuring principle.

The chlorine dioxide (ClO<sub>2</sub>) contained in the medium diffuses through the sensor membrane and is reduced to chlorine ions (Cl<sup>-</sup>) at the working electrode. At the counter electrode, silver is oxidized to silver chloride. Electron donation at the working electrode and electron acceptance at the counter electrode causes a current to flow which is proportional to chlorine dioxide in the medium. This process does not depend on the pH value over a wide range.

The transmitter uses the current signal to calculate the measured variable for concentration in mg/l (ppm).

### 3.1.2 Effects on the measured signal

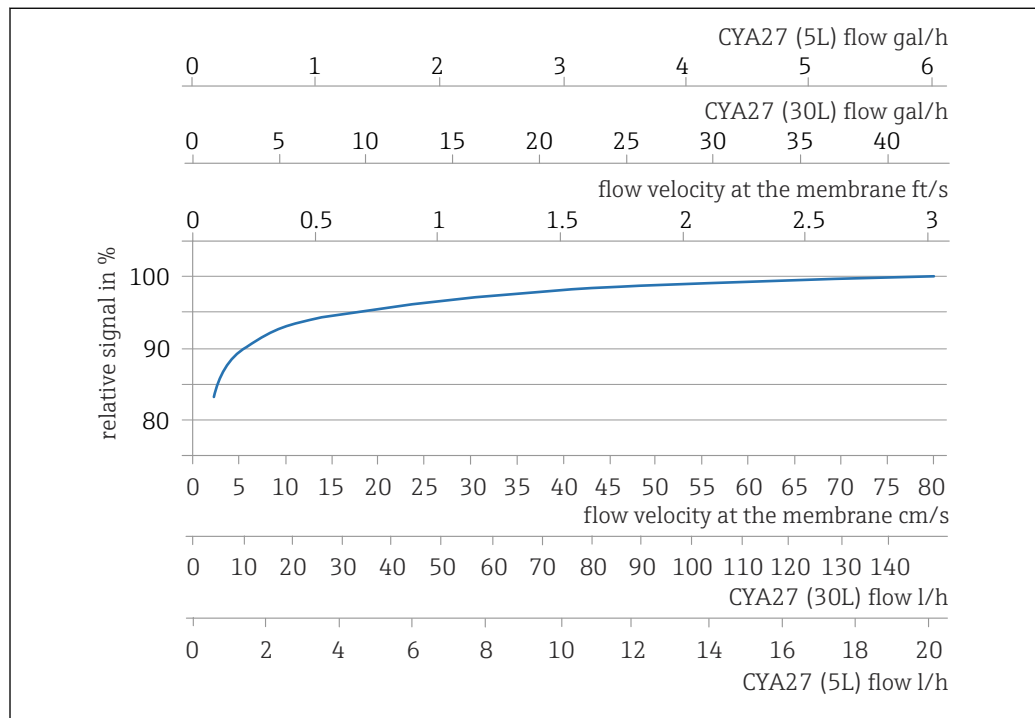
#### pH value

##### pH dependency

pH value	Result
< 3.5	Chlorine is produced if chloride (Cl <sup>-</sup> ) is present in the medium at the same time. The strong cross-sensitivity to chlorine dioxide causes an increase in the measured value.
3.5 ... 9	The pH value does not affect measurement of the chlorine dioxide concentration in the medium.
> 9	Chlorine dioxide is unstable and decomposes.

#### Flow

The minimum flow velocity at the membrane-covered measuring cell is 15 cm/s (0.5 ft/s). When the Flowfit CYA27 flow assembly is used, the minimum flow velocity corresponds to a volume flow of 5 l/h (1.3 gal/h) or 30 l/h (7.9 gal/h), depending on the version of the Flowfit CYA27.



2 Correlation between slope of electrode and flow velocity at the membrane/volume flow in assembly

At higher flow rates, the measured signal is virtually flow-independent. However, if the flow rate falls below the specified value, the measured signal depends on the flow.

The installation of a proximity switch in the assembly enables reliable detection of this invalid operating status, thus triggering an alarm or causing the dosing process to be switched off if necessary.

Below the minimum flow rate, the sensor current is more sensitive to flow fluctuations. For abrasive media, it is recommended not to exceed the minimum flow. If suspended solids are present, which may form deposits, the maximum flow rate is recommended.



### Temperature

Changes in the temperature of the medium affect the measured value:

- Temperature increases result in a higher measured value (approx. 4 % per K)
- Temperature decreases lead to a lower measured value (approx. 4 % per K)

Used in conjunction with Liquiline, the sensor enables automatic temperature compensation (ATC). Recalibration in the case of temperature changes is not necessary.

1. If automatic temperature compensation is disabled at the transmitter, maintain the temperature at a constant level following calibration.
2. Otherwise, recalibrate the sensor.

In the event of normal and slow changes in temperature (0.3 K / minute), the internal temperature sensor is sufficient. In the event of very rapid temperature fluctuations with high amplitude (2 K/minute), an external temperature sensor is necessary to ensure maximum measurement accuracy.



For detailed information on the use of external temperature sensors, see the Operating Instructions for the transmitter.

### Cross-sensitivity

- There are cross-sensitivities for: free chlorine, ozone, free bromine.
- There are no cross-sensitivities for: H<sub>2</sub>O<sub>2</sub>, peracetic acid.

## 4 Incoming acceptance and product identification

### 4.1 Incoming acceptance

1. Verify that the packaging is undamaged.
  - ↳ Notify the supplier of any damage to the packaging.  
Keep the damaged packaging until the issue has been resolved.
2. Verify that the contents are undamaged.
  - ↳ Notify the supplier of any damage to the delivery contents.  
Keep the damaged goods until the issue has been resolved.
3. Check that the delivery is complete and nothing is missing.
  - ↳ Compare the shipping documents with your order.
4. Pack the product for storage and transportation in such a way that it is protected against impact and moisture.
  - ↳ The original packaging offers the best protection.  
Make sure to comply with the permitted ambient conditions.

If you have any questions, please contact your supplier or your local Sales Center.

### 4.2 Product identification

#### 4.2.1 Nameplate

The nameplate provides you with the following information on your device:

- Manufacturer identification
  - Extended order code
  - Serial number
  - Safety information and warnings
  - Certificate information
- ▶ Compare the information on the nameplate with the order.

#### 4.2.2 Product page

[www.endress.com/ccs50e](http://www.endress.com/ccs50e)

#### 4.2.3 Interpreting the order code

The order code and serial number of your product can be found in the following locations:

- On the nameplate
- In the delivery papers

#### Obtaining information on the product

1. Go to [www.endress.com](http://www.endress.com).
2. Page search (magnifying glass symbol): Enter valid serial number.
3. Search (magnifying glass).
  - ↳ The product structure is displayed in a popup window.
4. Click the product overview.
  - ↳ A new window opens. Here you fill information pertaining to your device, including the product documentation.

#### 4.2.4 Manufacturer's address

Endress+Hauser Conducta GmbH+Co. KG  
Dieselstraße 24  
70839 Gerlingen  
Germany

#### 4.2.5 Scope of delivery

The scope of delivery comprises:

- Disinfection sensor (membrane-covered, Ø25 mm) with protective cap (ready for use)
- Bottle with electrolyte (50 ml (1.69 fl oz))
- Replacement membrane cap in protective cap
- Operating instructions
- Manufacturer's certificate

#### 4.2.6 Certificates and approvals

Current certificates and approvals for the product are available via the Product Configurator at [www.endress.com](http://www.endress.com).

1. Select the product using the filters and search field.
2. Open the product page.

The **Configuration** button opens the Product Configurator.

## 5 Mounting procedure

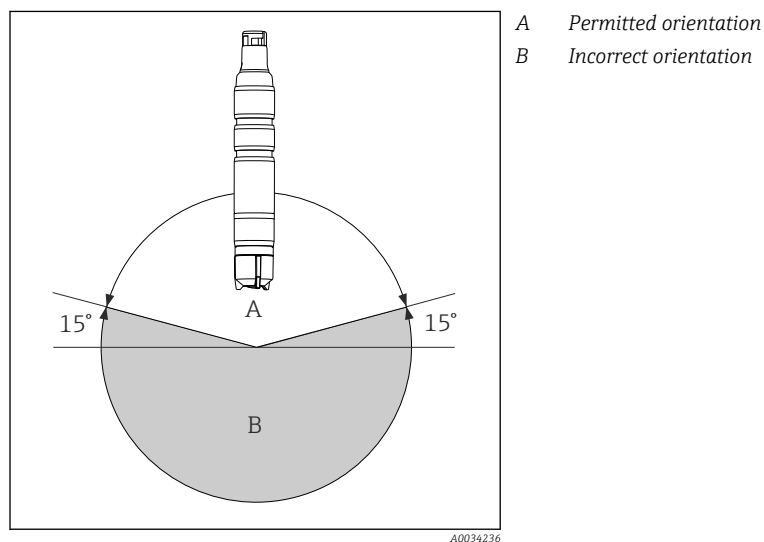
### 5.1 Mounting requirements

#### 5.1.1 Orientation

**NOTICE****Do not install upside-down!**

There is no secured electrolyte film on the work electrode and therefore no sensor function.

- ▶ Install the sensor in an assembly, support or appropriate process connection at an angle of at least  $15^\circ$  to the horizontal.
- ▶ Other angles of inclination are not permitted.
- ▶ Follow the instructions for installing the sensor in the Operating Instructions of the assembly used.

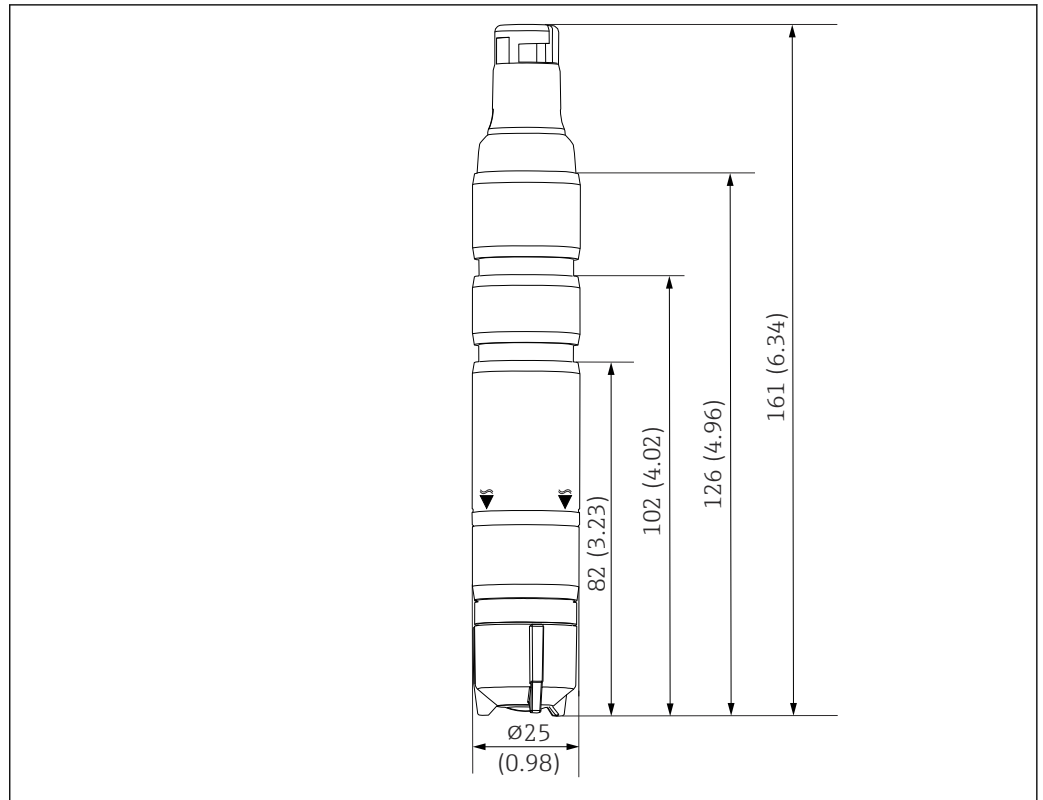


#### 5.1.2 Immersion depth

Minimum 50 mm (1.97 in)

This corresponds to the mark (▼) on the sensor.

### 5.1.3 Dimensions



3 Dimensions in mm (in)

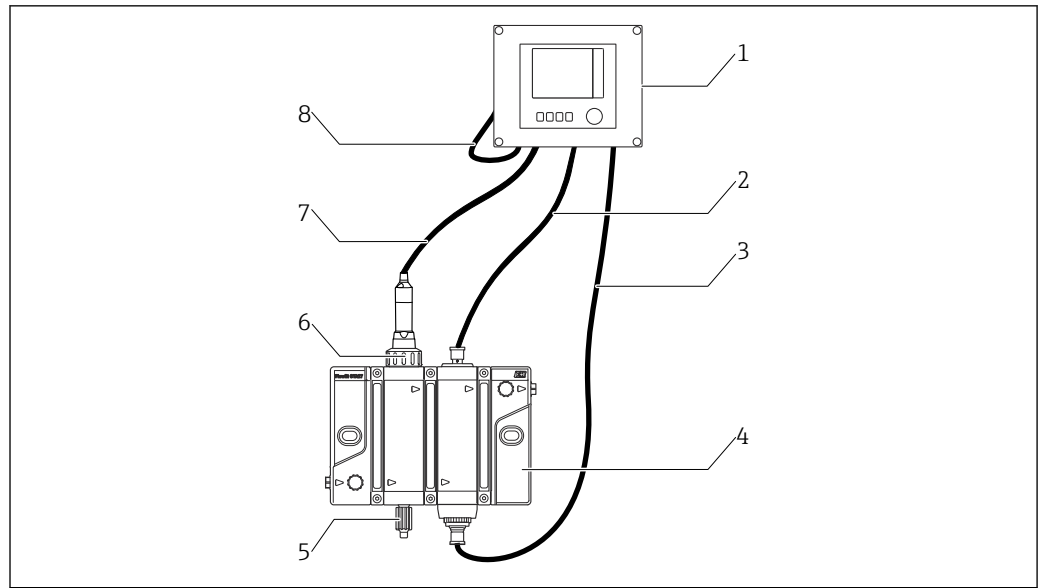
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## 5.2 Mounting the sensor

### 5.2.1 Measuring system

A complete measuring system comprises:

- Disinfection sensor CCS50E (membrane-covered,  $\varnothing 25$  mm) with corresponding installation adapter
- Flowfit CYA27 flow assembly
- Measuring cable CYK10, CYK20
- Transmitter, e.g. Liquiline CM44x with firmware 01.13.00 or higher or CM44xR with firmware 01.13.00 or higher
- Optional: extension cable CYK11
- Optional: proximity switch
- Optional: Flexdip CYA112 immersion assembly



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4 Example of a measuring system

- 1 Transmitter Liquiline CM44x or CM44xR
- 2 Cable for inductive switch
- 3 Cable for status lighting on assembly
- 4 Flowfit CYA27 flow assembly
- 5 Sampling valve
- 6 Disinfection sensor Memosens CCS50E (membrane-covered,  $\varnothing 25$  mm)
- 7 Measuring cable CYK10
- 8 Power supply cable Liquiline CM44x or CM44xR

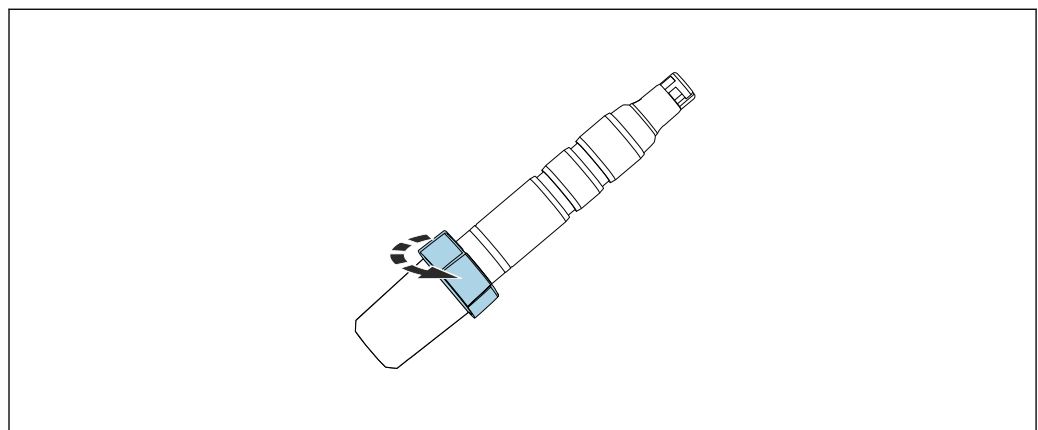
## 5.2.2 Preparing the sensor

### Removing protective cap from sensor

#### NOTICE

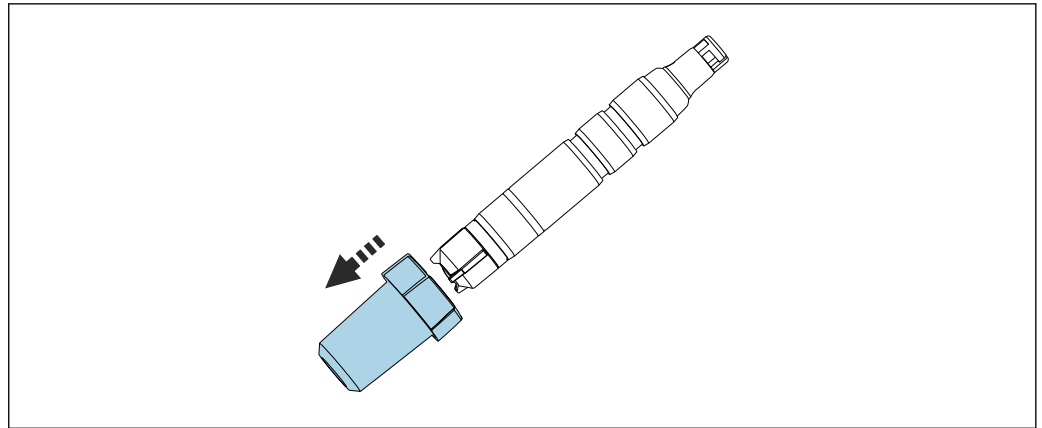
#### Vacuum causes damage to the sensor's membrane cap

- ▶ When supplied to the customer and when in storage, the sensor is fitted with a protective cap: release the top part of the protective cap by turning it.



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- ▶ Carefully remove protective cap from sensor.



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### 5.2.3 Installing the sensor in the Flowfit CYA27 assembly

The sensor can be installed in the Flowfit CYA27 flow assembly. In addition to the installation of the chlorine dioxide sensor, this also enables the simultaneous operation of several other sensors and flow monitoring.

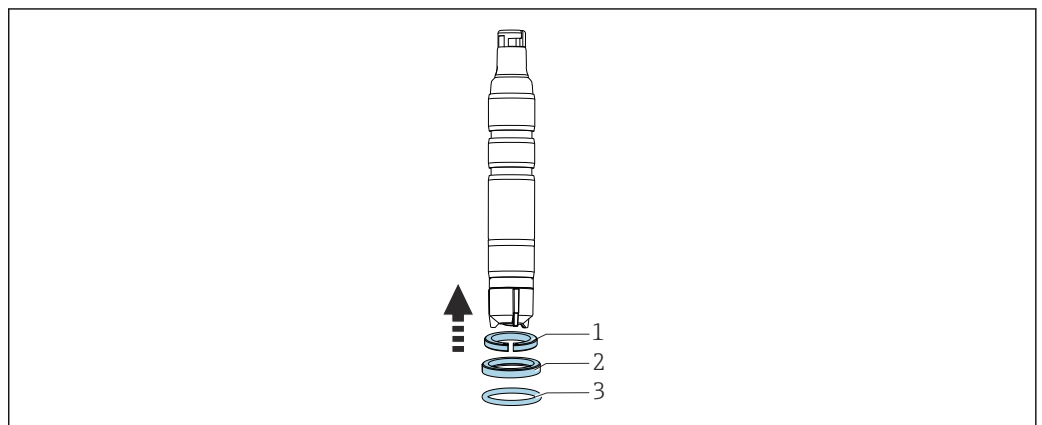
Please note the following during installation:

- ▶ Guarantee the minimum flow to the sensor 15 cm/s (0.49 ft/s) and the minimum volume flow through the assembly (5 l/h or 30 l/h).
- ▶ If the medium is fed back into an overflow basin, piping or similar, the resulting counterpressure on the sensor must not exceed 1 bar relativ (14.5 psi relativ) (2 bar abs. (29 psi abs.)) and must remain constant.
- ▶ Avoid a vacuum at the sensor, e.g. due to medium being returned to the suction side of a pump.
- ▶ To avoid buildup, heavily contaminated water should also be filtered.

#### Equipping sensor with adapter

The necessary adapter (clamping ring, thrust collar and O-ring) can be ordered as a mounted accessory for the sensor or as a separate accessory.

- ▶ First slide the clamping ring (1), then the thrust collar (2), and then the O-ring (3) from the membrane cap towards the sensor head and into the lower groove.



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#### Installing the sensor in the assembly

1. The assembly is supplied to the customer with a union nut screwed onto the assembly; unscrew union nut from assembly.
2. The assembly is supplied to the customer with a dummy plug inserted in the assembly; remove dummy plug and O-ring (1) from the assembly.

3. Slide the Memosens CCS50E sensor with adapter for Flowfit CYA27 into the opening of the assembly.
4. Screw the union nut onto the assembly.

### 5.2.4 Installing the sensor in flow assemblies

When using other flow assembly, ensure:

- ▶ A minimum flow velocity of 15 cm/s (0.49 ft/s) must be ensured at the membrane.
- ▶ The flow direction is upwards. Transported air bubbles must be removed so that they do not collect in front of the membrane.
- ▶ The membrane must be exposed to direct flow.

### 5.2.5 Installing the sensor in the CYA112 immersion assembly

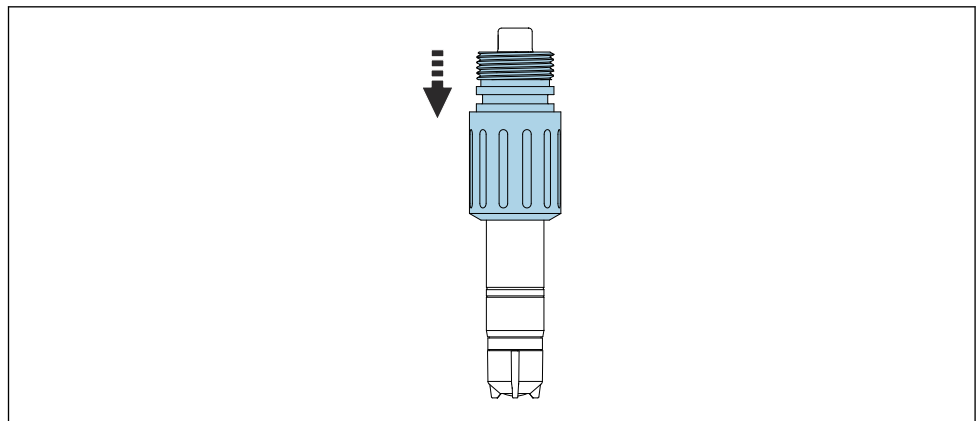
Alternatively: Screw the sensor into an immersion assembly with threaded connection G1".

- i** Additional installation instructions can be found in the Operating Instructions for the assembly.

#### Equipping sensor with adapter

The required adapter can be ordered as a mounted sensor accessory or as a separate accessory .

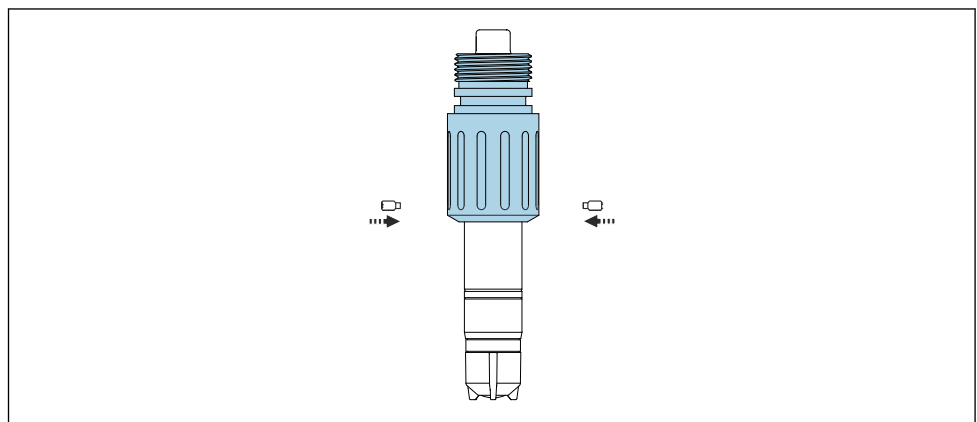
1.



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Starting from the sensor head, slide the adapter for Flexdip CYA112 onto the sensor as far as the end stop.

2.



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Fix the adapter in place with the 2 stud screws supplied and an Allen screw (2 mm (0.08 mm)).



3. Screw the sensor into the assembly. The use of a quick release fastener is recommended.



For more information on "Installing the sensor in the Flexdip CYA112 assembly": see the Operating Instructions for the assembly. [www.endress.com/cya112](http://www.endress.com/cya112)

Operating Instructions BA00432C

## 6 Electrical connection

### **⚠ CAUTION**

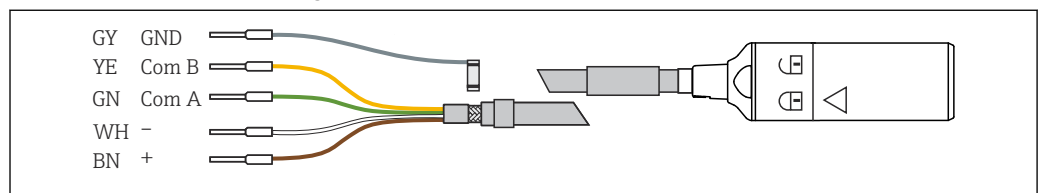
#### Device is live

Incorrect connection may result in injury!

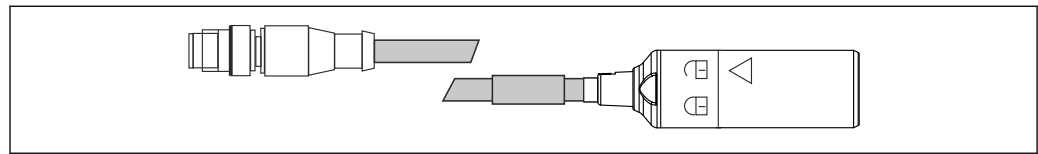
- ▶ The electrical connection may be performed only by an electrical technician.
- ▶ The electrical technician must have read and understood these Operating Instructions and must follow the instructions contained therein.
- ▶ **Prior** to commencing connection work, ensure that no voltage is present on any cable.

### 6.1 Connecting the sensor

is electrically connected to the transmitter is performed via the Memosens data cable CYK10 or CYK20 measuring cable.



5 Measuring cable CYK10



6 CYK10 with M12 plug, electrical connection

### 6.2 Ensuring the degree of protection

Only the mechanical and electrical connections which are described in these instructions, and which are necessary for the required intended use, may be established on the device delivered.

- ▶ Exercise care when carrying out the work.

Otherwise, the individual types of protection (Ingress Protection (IP), electrical safety, EMC interference immunity) agreed for this product can no longer be guaranteed due, for example, to covers being left off or cable (ends) that are loose or insufficiently secured.

### 6.3 Post-connection check

Device condition and specifications	Action
Are the sensor, assembly or cables free from damage on the outside?	▶ Perform a visual inspection.
Electrical connection	Action
Are the mounted cables strain-relieved and not twisted?	▶ Perform a visual inspection. ▶ Untwist the cables.
Is a sufficient length of the cable cores stripped, and are the cores positioned in the terminal correctly?	▶ Perform a visual inspection. ▶ Pull gently to check they are seated correctly.
Are all screw terminals tightened?	▶ Tighten the screw terminals.

Device condition and specifications	Action
Are all the cable entries installed, tightened and leak-tight?	<ul style="list-style-type: none"> <li>▶ Perform a visual inspection.</li> </ul> In the case of lateral cable entries:
Are all cable entries mounted on the side or pointing downwards?	<ul style="list-style-type: none"> <li>▶ Point cable loops downward so that water can drip off.</li> </ul>

## 7 Commissioning

### 7.1 Installation and function check

Before commissioning, ensure that:

- The sensor is correctly installed.
- The electrical connection is correct.
- There is sufficient electrolyte in the membrane cap and the transmitter is not displaying a warning about electrolyte depletion.



Please note the information on the safety data sheet to ensure safe use of the electrolyte.



Always keep the sensor moist after commissioning.

#### **⚠ WARNING**

##### **Escaping process medium**

Risk of injury from high pressure, high temperatures or chemical hazards

- ▶ Before applying pressure to an assembly with cleaning system, ensure that the system has been connected correctly.
- ▶ Do not install the assembly in the process if you cannot reliably establish the correct connection.

### 7.2 Sensor polarization

The voltage applied by the transmitter between the working electrode and counter electrode polarizes the surface of the working electrode. Therefore, when commissioning the transmitter with the sensor connected, you must wait until the polarization time has elapsed before starting calibration.

To achieve a stable display value, the sensor requires the following polarization times:

Initial commissioning	45 min
Recommissioning	20 min

### 7.3 Calibrating the sensor

#### **Reference measurement according to the DPD method**

To calibrate the measuring system, carry out a colorimetric comparison measurement in accordance with the DPD method for chlorine dioxide. Chlorine reacts with diethyl-p-phenylendiamine (DPD) to produce a red dye. The intensity of the red color is proportional to the chlorine dioxide content.

Measure the intensity of the red color using a photometer, e.g. PF-3 (→ 31). The photometer indicates the chlorine dioxide content.

If the photometer used uses chlorine as a reference, follow the manufacturer's instructions to convert the chlorine content into the chlorine dioxide content.

#### **Prerequisites**

The sensor reading is stable (no drifts or unsteady measured values for at least 5 minutes), and the medium is stable. This is normally guaranteed once the following preconditions have been met:

- The polarization time has fully elapsed.
- The flow is constant and within the correct range.
- The sensor and the medium are at the same temperature.
- The pH value is within the permitted range.
- Optional:  
For zero adjustment: electrolyte has been replaced.


### Zero adjustment

A zero adjustment is not required due to the zero point stability of the membrane-covered sensor.

If a zero adjustment is desired nevertheless, proceed as follows:

1. Operate the sensor in the assembly or in a clean vessel (e.g. protective cap) for at least 15 min in disinfectant-free water.
2. Alternatively, perform the zero adjustment using the zero point gel COY8.

### Slope calibration

 Always perform a slope calibration in the following cases:

- After replacing the membrane cap
- After replacing electrolyte
- After the membrane cap has been screwed back on

1. Ensure that the temperature of the medium is constant.
2. Take a representative sample for the DPD measurement. This must be done in close proximity to the sensor. Use the sampling tap if available.
3. Determine the chlorine dioxide content using the DPD method.
4. Enter the measured value into the transmitter (see Operating Instructions for transmitter).
5. To ensure greater accuracy, check the calibration several hours or a day later using the DPD method.

## 7.4 Electrolyte counter

The electrolyte counter monitors the consumption of the electrolyte in the sensor membrane cap over time. Warning message M505 of the Liquiline transmitter serves as an aid for timely sensor maintenance. The warning limit can be configured individually.

### Activating the electrolyte counter and warning limit

1. Go to **Menu/Setup/Inputs/<Sensor Disinfection>/Extended setup/Diagnostics settings** and select **Electrolyte counter**.
2. Select **Function: On**.
3. Under **Warning limit**, set the value in accordance with the custom maintenance plan. The default setting is restored by resetting to the factory settings.

### Reading out the electrolyte counter

1. Go to **Menu/Diagnostics/Sensor information/<Sensor Disinfection>/Sensor operation**.
2. Read out **Charge**.

## 8 Diagnosis and troubleshooting

When troubleshooting, the entire measuring point must be taken into account. This comprises:

- Transmitter
- Electrical connections and lines
- Assembly
- Sensor

The possible causes of faults in the following table refer primarily to the sensor. Before commencing troubleshooting, ensure that the following operating conditions have been met:

- Measurement in "temperature-compensated" mode (can be configured on transmitter CM44x) or constant temperature following calibration
- Constant temperature following calibration
- Flow velocity of at least 15 cm/s (0.5 ft/s)
- No other disinfectants used


### NOTICE

- ▶ If the value measured by the sensor differs significantly from that of the DPD method, first consider all possible malfunctions of the photometric DPD method (see Operating Instructions for photometer). If necessary, repeat the DPD measurement several times.

Fault	Possible cause	Remedy
No display, no sensor current	No supply voltage at the transmitter	▶ Establish mains connection.
	Connection cable between sensor and transmitter interrupted	▶ Establish cable connection.
	There is no electrolyte in the membrane cap	▶ Fill membrane cap.
	No input flow of medium	▶ Establish flow, clean filter.
Display value too high	Polarization of the sensor not yet completed	▶ Wait for polarization to be completed.
	Membrane defective	▶ Replace membrane cap.
	Shunt resistance (e.g. moisture contact) in the sensor shaft	▶ Remove membrane cap, rub working electrode dry. ▶ If the transmitter display does not return to zero, there is a shunt present: replace sensor.
	Foreign oxidants interfering with sensor	▶ Examine medium, check chemicals.

Fault	Possible cause	Remedy
Display value too low	Membrane cap not screwed on fully	<ul style="list-style-type: none"> <li>▶ Fill the membrane cap with fresh electrolyte.</li> <li>▶ Screw membrane cap on fully.</li> </ul>
	Membrane soiled	▶ Clean the membrane.
	Air bubble in front of membrane	▶ Release air bubble
	Air bubble between working electrode and membrane	<ul style="list-style-type: none"> <li>▶ Remove membrane cap, top up electrolyte.</li> <li>▶ Remove air bubble by tapping on the outside of the membrane cap.</li> <li>▶ Screw on membrane cap.</li> </ul>
	Input flow of medium too low	▶ Establish correct flow
	Foreign oxidants interfering with DPD reference measurement	▶ Examine medium, check chemicals.
	Use of organic disinfectants	<ul style="list-style-type: none"> <li>▶ Use suitable agent (e.g. as per DIN 19643) (water may need to be replaced first).</li> <li>▶ Use suitable reference system.</li> </ul>
Display fluctuates considerably	Hole in membrane	▶ Replace membrane cap.

## 9 Maintenance

 Please note the information on the safety data sheet to ensure safe use of the electrolyte.






Take all the necessary precautions in time to ensure the operational safety and reliability of the entire measuring system.

### NOTICE

#### Effects on process and process control!

- ▶ When carrying out any work on the system, bear in mind any potential impact this could have on the process control system and the process itself.
- ▶ For your own safety, only use genuine accessories. With genuine parts, the function, accuracy and reliability are also ensured after maintenance work.

### 9.1 Maintenance schedule

Interval	Maintenance work
If deposits are visible on the membrane (biofilm, limescale)	▶ Clean sensor membrane →  25
If dirt is visible on the surface of the electrode body	▶ Clean electrode body of sensor →  25
<ul style="list-style-type: none"> <li>▪ Slope depending on application:               <ul style="list-style-type: none"> <li>▪ Every 12 months (at maximum) if conditions remain constant in the permitted range of 0 to 55 °C (32 to 131 °F)</li> <li>▪ In the case of severe temperature fluctuations, e.g. from 10 °C (50 °F) to 25 °C (77 °F) and back 100 times</li> </ul> </li> <li>▪ Zero adjustment:               <ul style="list-style-type: none"> <li>▪ If operated in concentration range below 0.5 mg/l (ppm)</li> <li>▪ If negative measured value is displayed with factory calibration</li> </ul> </li> </ul>	▶ Calibrate the sensor.
<ul style="list-style-type: none"> <li>▪ If electrolyte counter warning is active</li> <li>▪ If cap is replaced</li> <li>▪ For determining the zero point</li> <li>▪ If the slope is too low or too high relative to the nominal slope and the membrane cap is not visibly damaged or dirty</li> </ul>	▶ Fill the membrane cap with fresh electrolyte →  24
<ul style="list-style-type: none"> <li>▪ If there are grease/oil deposits (dark or transparent spots on the membrane)</li> <li>▪ If slope is too high or too low or sensor current is very noisy</li> <li>▪ If it is obvious that the sensor current is significantly dependent on the temperature (temperature compensation not working).</li> </ul>	▶ Replace the membrane cap →  26
If changes are visible on the working electrode or counter electrode (brown coating no longer present)	▶ Regenerate sensor →  29

### 9.2 Maintenance tasks

#### 9.2.1 Clean the sensor.

#### CAUTION

##### Diluted hydrochloric acid

Hydrochloric acid causes irritation if it comes into contact with the skin or eyes.

- ▶ When using diluted hydrochloric acid, wear protective clothing such as gloves and goggles.
- ▶ Avoid splashes.



**NOTICE**

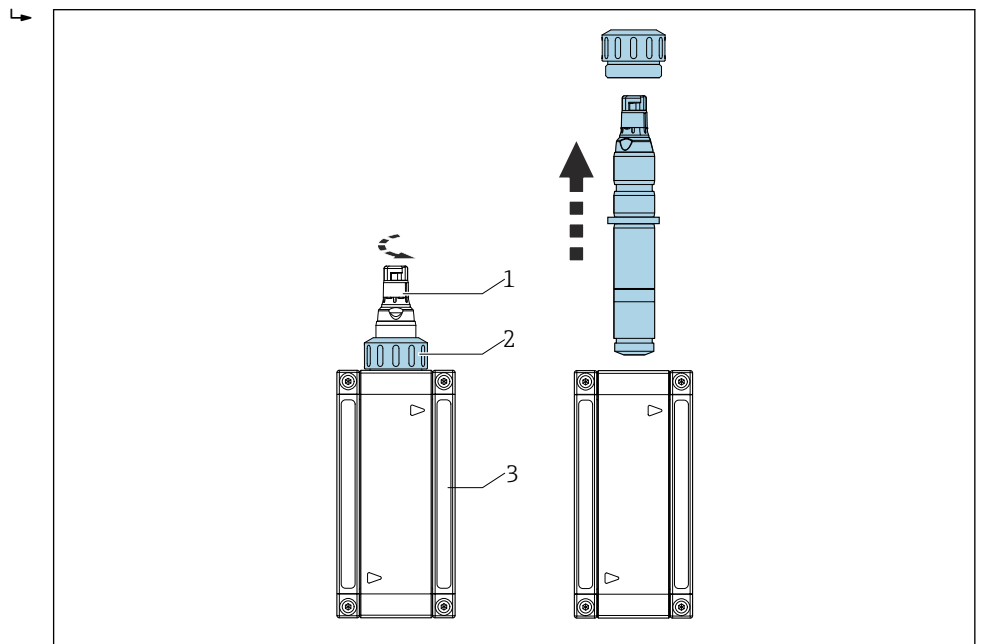
**Chemicals that reduce surface tension (e.g. surfactants in cleaning agents or organic solvents that can be mixed with water, such as alcohol)**

Chemicals that reduce the surface tension cause the sensor membrane to lose its special property and protective function, which results in measurement errors.


- ▶ Do not use any chemicals that reduce surface tension.

**Removing the sensor from the Flowfit CYA27 assembly**

1. Remove the cable.
2. Unscrew the union nut from the assembly.
3. Pull sensor out through opening in assembly.





- 1 Disinfection sensor
- 2 Union nut for securing a disinfection sensor
- 3 Flowfit CYA27 flow assembly

 For detailed information on "Removing the sensor from the Flowfit CYA27 assembly," see the Operating Instructions for the assembly. [www.endress.com/cya27](http://www.endress.com/cya27)


Operating Instructions BA02059C


**Cleaning the sensor membrane**

If the membrane is visibly dirty, e.g. biofilm, proceed as follows:

1. Remove the sensor from the flow assembly .
2. Remove the membrane cap →  26.
3. Clean the membrane cap mechanically only using a gentle water jet. Alternatively, clean for several minutes in diluted acids or in specified cleaning agents without any further chemical additives.
4. Then rinse thoroughly with water.
5. Screw the membrane cap back onto the sensor →  26.

**Cleaning the electrode body**

1. Remove the sensor from the flow assembly.
2. Remove the membrane cap →  26.

3. Wipe gold electrode carefully using a soft sponge.
4. Rinse the electrode body with demineralized water, alcohol or acid.
5. Fill the membrane cap with fresh electrolyte.
6. Screw the membrane cap back onto the sensor →  26.

### 9.2.2 Filling the membrane cap with fresh electrolyte



Please note the information on the safety data sheet to ensure safe use of the electrolyte.



#### NOTICE

##### Damage to membrane and electrodes, air bubbles



Possibility of measurement errors to complete failure of the measuring point

- ▶ Avoid damage to membrane and electrodes.
- ▶ The electrolyte is chemically neutral and is not hazardous to health. Nonetheless, do not swallow it and avoid contact with eyes.
- ▶ Keep the electrolyte bottle closed after use. Do not transfer electrolyte to other vessels.
- ▶ Do not store electrolyte for longer than 2 years. The electrolyte must not be yellow in color. Observe the use-by date on the label.
- ▶ Avoid air bubbles when pouring electrolyte into membrane cap.

##### Filling the membrane cap with electrolyte

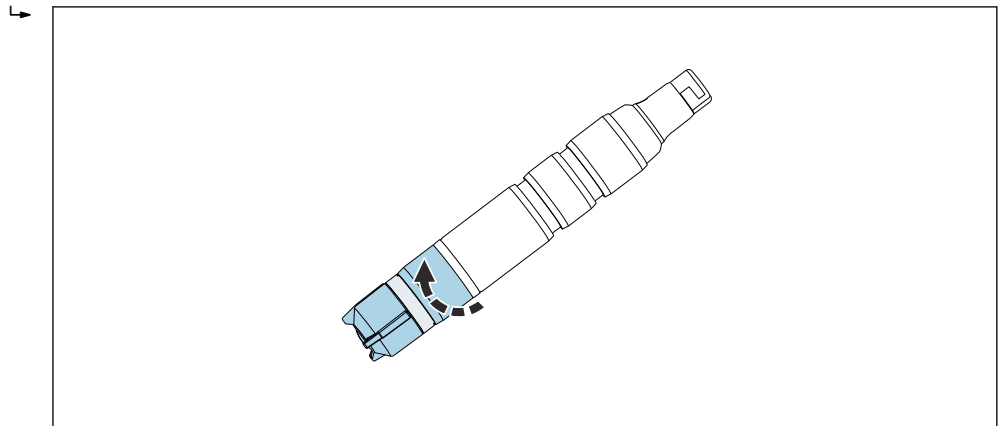
1. Remove the membrane cap →  26.
2. Fill approx. 7 ml (0.24 fl oz) of electrolyte into the membrane cap until it is level with the start of the female thread.
3. Slowly screw on the membrane cap as far as the end stop →  25. This will force any excess electrolyte out at the valve and at the thread.
4. If necessary, pat the sensor and membrane cap dry using a cloth.
5. Reset the electrolyte operating time counter on the transmitter under **Menu/Calibration/<Sensor Disinfection>/Disinfection/Change electrolyte or Change sensor cap and electrolyte/Save**.

### 9.2.3 Replacing the membrane cap

1. Remove the sensor from the flow assembly .
2. Remove the membrane cap →  26.
3. Pour fresh electrolyte into the new membrane cap until it is level with the start of the female thread.
4. Check if the sealing ring is mounted in the membrane cap.
5. Screw the new membrane cap onto the sensor shaft →  26.
6. Screw on the membrane cap until the membrane at the working electrode is slightly overstretched (1 mm (0.04 in)).
7. Reset the operating hours counter for the membrane cap on the transmitter. For detailed information, see the Operating Instructions for the transmitter.

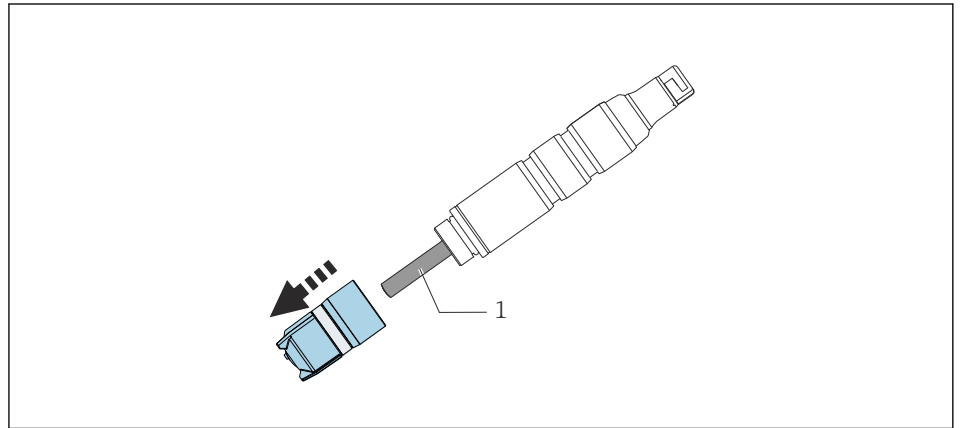
### Removing the membrane cap

- ▶ Carefully rotate membrane cap and remove.



A0034408

7 Carefully rotate membrane cap.



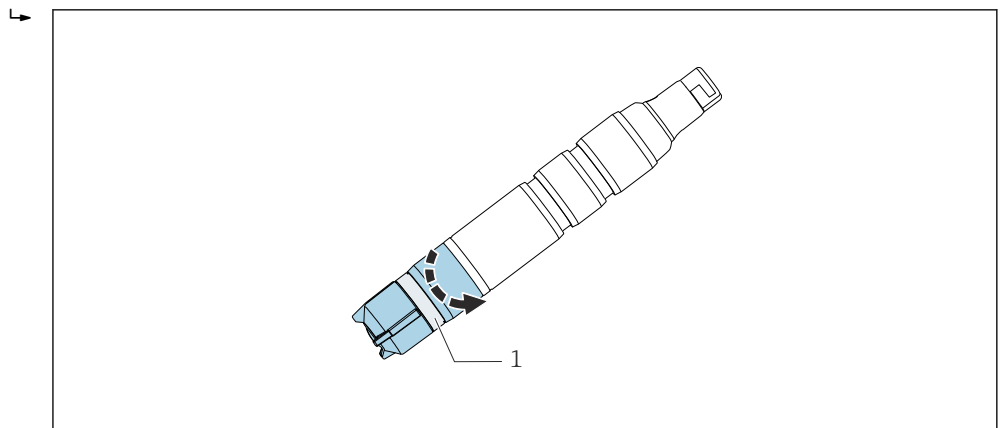
A0034408

8 Carefully remove membrane cap.

1 Electrode body

### Screwing the membrane cap onto the sensor

- ▶ Screw membrane cap onto sensor shaft: hold sensor by the shaft. Keep valve clear.




A0034480

9 Screw on membrane cap: keep pressure relief valve clear.




1 Pressure relief valve

### 9.2.4 Storing the sensor

If measurement is suspended for a short period of time and it can be guaranteed that the sensor will be kept moist while in storage:

1. If the assembly is guaranteed not to empty out, you may leave the sensor in the flow assembly.
2. If there is a possibility that the assembly may empty out, remove the cable and remove the sensor from the assembly.
3. To keep the membrane moist after the sensor has been removed, refill the protective cap with electrolyte or clean water.
4. Fit the protective cap on the sensor →  28.

During longterm interruptions to measurement, particularly if dehydration is possible:

1. Remove the cable.
2. Remove the sensor from the assembly.
3. Clean sensor shaft and membrane cap with cold water and leave to dry.
4. Only loosely screw on the membrane cap as far as the end stop. This ensures that the membrane remains slack.
5. Put on the dry protective cap for mechanical protection →  26.
6. When recommissioning the device, fill electrolyte into the membrane cap →  26 and then follow the steps for commissioning →  20.

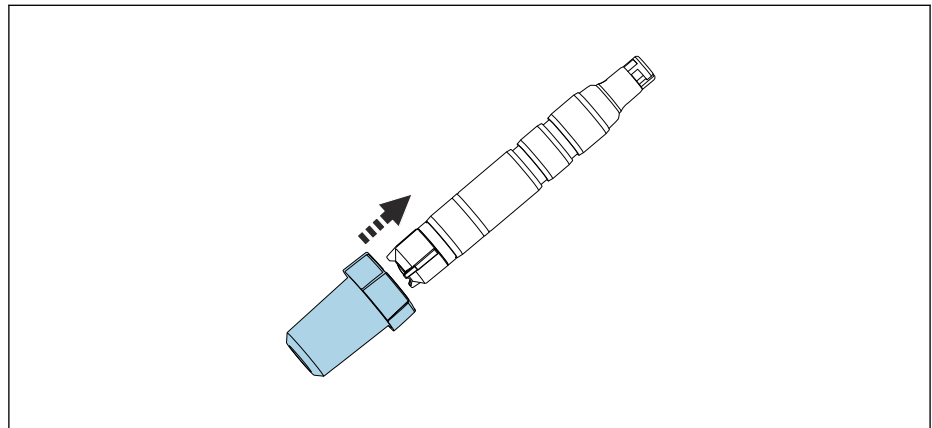
Ensure that no biofouling occurs during longer interruptions to measurement.

- ▶ Remove continuous organic deposits, such as films of bacteria.

#### Fitting the protective cap on the sensor

1. To keep the membrane moist after the sensor has been removed, refill the protective cap with electrolyte or clean water.

↳

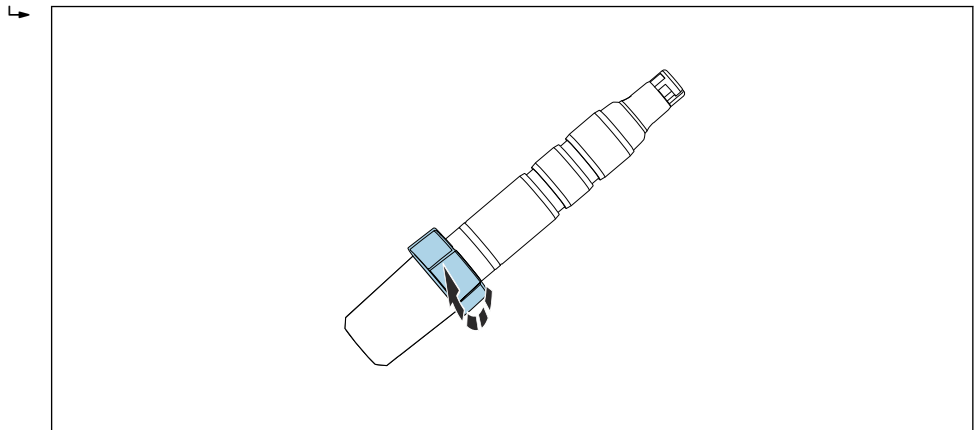


A0034264

 10 Carefully slide protective cap onto the membrane cap.

2. Top part of protective cap is in the open position. Carefully slide protective cap onto the membrane cap.

3. Secure protective cap by rotating the top part of the protective cap.



11 Secure the protective cap by rotating the top part.

### 9.2.5 Regenerating the sensor

During measurement, the electrolyte in the sensor is gradually exhausted due to chemical reactions. The gray-brown silver halide layer that is applied to the counter electrode at the factory continues to grow during sensor operation. However, this has no effect on the reaction taking place at the working electrode.

A change in the colour of the silver halide layer indicates an influence on the reaction taking place. Carry out a visual inspection to ensure that the gray-brown color of the counter electrode has not changed. If the color of the counter electrode has changed, e.g. if it is spotted, white or silvery, the sensor must be regenerated.

- Send the sensor to the manufacturer for regeneration.

## 10 Repair

### 10.1 Spare parts

For more detailed information on spare parts kits, please refer to the "Spare Part Finding Tool" on the Internet:

[www.endress.com/spareparts\\_consumables](http://www.endress.com/spareparts_consumables)

### 10.2 Return

The product must be returned if repairs or a factory calibration are required, or if the wrong product was ordered or delivered. As an ISO-certified company and also due to legal regulations, Endress+Hauser is obliged to follow certain procedures when handling any returned products that have been in contact with medium.

To ensure the swift, safe and professional return of the device:

- ▶ Refer to the website [www.endress.com/support/return-material](http://www.endress.com/support/return-material) for information on the procedure and conditions for returning devices.

The product must be returned if repairs or a factory calibration are required, or if the wrong product was ordered or delivered.

To ensure safe, professional and swift product returns, please contact your local Sales Center for information on the procedure to be followed and general conditions.

### 10.3 Disposal



If required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), the product is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to the manufacturer for disposal under the applicable conditions.

- ▶ Observe the local regulations.

## 11 Accessories

The following are the most important accessories available at the time this documentation was issued.

Listed accessories are technically compatible with the product in the instructions.

1. Application-specific restrictions of the product combination are possible. Ensure conformity of the measuring point to the application. This is the responsibility of the operator of the measuring point.
2. Pay attention to the information in the instructions for all products, particularly the technical data.
3. For accessories not listed here, please contact your Service or Sales Center.

### 11.1 Device-specific accessories


#### Memosens data cable CYK10

- For digital sensors with Memosens technology
- Product Configurator on the product page: [www.endress.com/cyk10](http://www.endress.com/cyk10)

 Technical Information TI00118C

#### Memosens data cable CYK11

- Extension cable for digital sensors with Memosens protocol
- Product Configurator on the product page: [www.endress.com/cyk11](http://www.endress.com/cyk11)

 Technical Information TI00118C

#### Memosens laboratory cable CYK20

- For digital sensors with Memosens technology
- Product Configurator on the product page: [www.endress.com/cyk20](http://www.endress.com/cyk20)

#### Flowfit CYA27

- Modular flow assembly for multiparameter measurements
- Product Configurator on the product page: [www.endress.com/cya27](http://www.endress.com/cya27)

 Technical Information TI01559C

#### Flexdip CYA112

- Immersion assembly for water and wastewater
- Modular assembly system for sensors in open basins, channels and tanks
- Material: PVC or stainless steel
- Product Configurator on the product page: [www.endress.com/cya112](http://www.endress.com/cya112)

 Technical Information TI00432C

#### Photometer PF-3

- Compact hand-held photometer for determining the reference measured value
- Color-coded reagent bottles with clear dosing instructions
- Order No.: 71257946

#### Adapter kit CCS5x(D/E) for CYA27

- Clamping ring
- Thrust collar
- O-ring
- Order No. 71372027

#### Adapter kit CCS5x(D/E) for CYA112

- Adapter incl. O-rings
- 2 studs for locking in place
- Order No. 71372026

**Complete quick fastener kit for CYA112**

- Adapter, inner and outer parts incl. O-rings
- Tool for mounting and disassembly
- Order No. 71093377 or mounted accessory of CYA112

**COY8**

Zero-point gel for oxygen and disinfection sensors

- Disinfectant-free gel for the verification, zero point calibration and adjustment of oxygen and disinfection measuring points
- Product Configurator on the product page: [www.endress.com/coy8](http://www.endress.com/coy8)



Technical Information TI01244C



## 12 Technical data

### 12.1 Input

Measured variables	Chlorine dioxide (ClO <sub>2</sub> ) Temperature	[mg/l, µg/l, ppm, ppb] [°C, °F]
Measuring range	CCS50E-**11AD** CCS50E-**11BF** CCS50E-**11CJ**	0 to 5 mg/l (ppm) ClO <sub>2</sub> 0 to 20 mg/l (ppm) ClO <sub>2</sub> 0 to 200 mg/l (ppm) ClO <sub>2</sub>
Signal current	CCS50E-**11AD** CCS50E-**11BF** CCS50E-**11CJ**	135 to 250 nA per 1 mg/l (ppm) ClO <sub>2</sub> 35 to 65 nA per 1 mg/l (ppm) ClO <sub>2</sub> 4 to 8 nA per 1 mg/l (ppm) ClO <sub>2</sub>

### 12.2 Performance characteristics

Reference operating conditions	Temperature pH value Flow ClO <sub>2</sub> -free base medium	20 °C (68 °F) pH 6 to 7 40 to 60 cm/s Deionized water
Response time	T <sub>90</sub> < 15 s (after completing polarization)	
Polarization time	Initial commissioning Recommissioning	45 min 20 min
Measured value resolution of sensor	CCS50E-**11AD** CCS50E-**11BF** CCS50E-**11CJ**	0.03 µg/l (ppb) ClO <sub>2</sub> 0.13 µg/l (ppb) ClO <sub>2</sub> 1.10 µg/l (ppb) ClO <sub>2</sub>
Measurement error	CCS50E-**11AD** CCS50E-**11BF** CCS50E-**11CJ**	LOD (limit of detection) <sup>1)</sup> 0.0007 mg/l (ppm) 0.0013 mg/l (ppm) 0.0083 mg/l (ppm)
		LOQ (limit of quantification) 0.002 mg/l (ppm) 0.004 mg/l (ppm) 0.025 mg/l (ppm)
<p>1) Based on ISO 15839. The measured error includes all the uncertainties of the sensor and transmitter (electrode system). It does not contain all the uncertainties caused by the reference material and adjustments that may have been performed.</p>		
Repeatability	CCS50E-**11AD** CCS50E-**11BF** CCS50E-**11CJ**	0.002 mg/l (ppm) 0.007 mg/l (ppm) 0.025 mg/l (ppm)

Nominal slope	CCS50E-**11AD**	195 nA per 1 mg/l (ppm) ClO <sub>2</sub>
	CCS50E-**11BF**	50 nA per 1 mg/l (ppm) ClO <sub>2</sub>
	CCS50E-**11CJ**	6 nA per 1 mg/l (ppm) ClO <sub>2</sub>
Long-term drift	< 1 % per month (mean value, determined while operating at varying concentrations and under reference conditions)	
Operating time of the electrolyte	at 10 % of measuring range and 20 °C	2 years
	at 50 % of measuring range and 20 °C	1 year
	at maximum concentration and 55 °C	60 days

**Intrinsic consumption**

The intrinsic consumption of chlorine at the sensor is negligible.

### 12.3 Environment

Ambient temperature -20 to 60 °C (-4 to 140 °F)

Storage temperature		<b>Long-term storage up to 2 years (maximum)</b>	<b>Storage up to 48 h (maximum)</b>
	With electrolyte	0 to 35 °C (32 to 95 °F) (non-freezing)	35 to 55 °C (95 to 131 °F)
	Without electrolyte	-20 to 60 °C (-4 to 140 °F)	

Degree of protection IP68 (1.8 m (5.91 ft) water column over 7 days at 20 °C (68 °F)

### 12.4 Process

Process temperature 0 to 55 °C (32 to 130 °F), non-freezing

Pressure The inlet pressure depends on the specific fitting and installation.  
 The measurement can take place with a free outlet.  
 The sensor can be operated at pressures up to 1 bar relativ (14.5 psi relativ) (2 bar abs. (29 psi abs.)) .

- In terms of sensor condition and performance, it is essential that the flow velocity limits specified in the following table be observed.

	Flow velocity [cm/s]	Volume flow [l/h]		
		Flowfit CYA27 (5 l version)	Flowfit CYA27 (30 l version)	Flexdip CYA112
Minimum	15	5	30	The sensor is suspended freely in the medium; the minimum flow velocity of 15 cm/s must be observed during installation.
Maximum	80	30	60	

pH range	Stability range of chlorine dioxide (ClO <sub>2</sub> )	pH 2 to 10 <sup>1)</sup>
	Calibration	pH 4 to 8
	Measuring	pH 4 to 9
	From pH values > 9, ClO <sub>2</sub> is unstable and decomposes.	
1) Up to pH 3.5 and in the presence of chloride ions (Cl <sup>-</sup> ), free chlorine is produced and included in the measurement		

Conductivity	The sensor can also be used in media with a very low conductivity, such as demineralized water.
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Flow	At least 5 l/h (1.3 gal/h), in the Flowfit CYA27 flow assembly (5 l version)
	At least 30 l/h (7.9 gal/h), in the Flowfit CYA27 flow assembly (30 l version)

Flow	At least 15 cm/s (0.5 ft/s), e.g. with Flexdip CYA112 immersion assembly
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## 12.5 Mechanical construction

Dimensions	→  13
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Weight	Sensor with membrane cap and electrolyte (without protection cap and without adapter) Approx. 95 g (3.35 oz)
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Materials	Sensor shaft	POM
	Membrane	PVDF
	Membrane cap	PVDF
	Protective cap	<ul style="list-style-type: none"> <li>■ Vessel: PC Makrolon (polycarbonate)</li> <li>■ Seal: Kraiburg TPE TM5MED</li> <li>■ Cover: PC Makrolon (polycarbonate)</li> </ul>
	Sealing ring	FKM
	Sensor shaft coupling	PPS

Cable specification	max. 100 m (330 ft), incl. Cable extension
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[www.addresses.endress.com](http://www.addresses.endress.com)

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