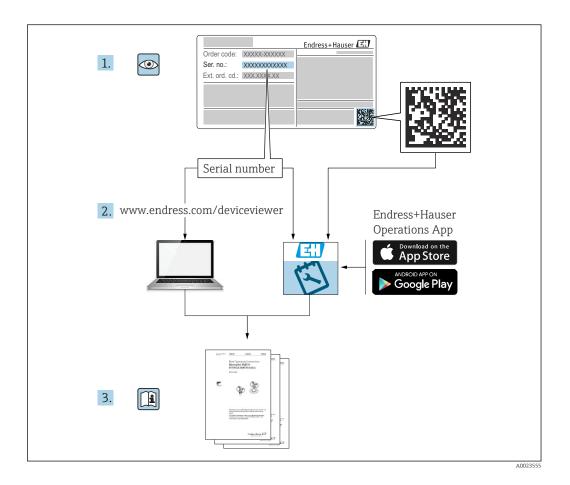
Operating Instructions Cerabar PMP43 IO-Link

Process pressure measurement









- Make sure the document is stored in a safe place such that it is always available when working on or with the device
- Avoid danger to individuals or the facility: read the "Basic safety instructions" section carefully, as well as all other safety instructions in the document that are specific to working procedures

The manufacturer reserves the right to modify technical data without prior notice. The Endress+Hauser sales organization will supply you with current information and updates to these instructions.

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Cerabar PMP43 IO-Link About this document

1 About this document

1.1 Document function

These Operating Instructions contain all the information required in the various life cycle phases of the device: from product identification, incoming acceptance and storage, to installation, connection, operation and commissioning, through to troubleshooting, maintenance and disposal.

1.2 Symbols

1.2.1 Safety symbols

⚠ DANGER

This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.

WARNING

This symbol alerts you to a potentially dangerous situation. Failure to avoid this situation can result in serious or fatal injury.

A CAUTION

This symbol alerts you to a potentially dangerous situation. Failure to avoid this situation can result in minor or medium injury.

NOTICE

This symbol alerts you to a potentially harmful situation. Failure to avoid this situation can result in damage to the product or something in its vicinity.

1.2.2 Communication-specific symbols

Bluetooth®: 13

Wireless data transmission between devices over a short distance.

IO-Link: **(2)** IO-Link

Communications system for connecting intelligent sensors and actuators to an automation system. In the IEC 61131-9 standard, IO-Link is standardized under the description "Single-drop digital communication interface for small sensors and actuators (SDCI)".

1.2.3 Symbols for certain types of Information

Permitted: <a>

Procedures, processes or actions that are permitted.

Forbidden: X

Procedures, processes or actions that are forbidden.

About this document Cerabar PMP43 IO-Link

Additional information: 1

Reference to documentation: 📵

Reference to page:

Series of steps: 1., 2., 3.

1.2.4 Symbols in graphics

Item numbers: 1, 2, 3 ...

Series of steps: 1., 2., 3.

Views: A, B, C, ...

1.3 List of abbreviations

PN

Nominal pressure

Operating tool

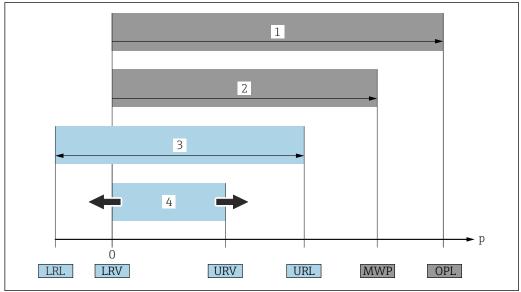
The term "operating tool" is used in place of the following operating software:

- FieldCare / DeviceCare for operation via IO-Link communication and PC
- SmartBlue app for operation using an Android or iOS smartphone or tablet

PLC

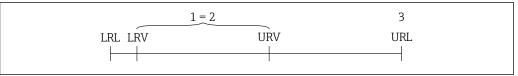
Programmable logic controller (PLC)

Cerabar PMP43 IO-Link About this document



- OPL: The OPL (overpressure limit = measuring cell overload limit) for the device depends on the lowest-rated element, with regard to pressure, of the selected components, i.e. the process connection must be taken into consideration in addition to the measuring cell. Pay attention to the pressure-temperature dependency. The OPL may only be applied for a short period of time.
- MWP: The MWP (maximum working pressure) for the measuring cells depends on the lowest-rated element, with regard to pressure, of the selected components, i.e. the process connection also has to be taken into consideration besides the measuring cell. Pay attention to the pressure-temperature dependency. The maximum working pressure may be applied at the device for an unlimited period of time. The maximum working pressure can be found on the nameplate.
- The maximum measuring range corresponds to the span between the LRL and URL. This measuring range is equivalent to the maximum span that can be calibrated/adjusted.
- The calibrated/adjusted span corresponds to the span between the LRV and URV. Factory setting: 0 to URL. Other calibrated spans can be ordered as customized spans.
- Pressure
- LRL Lower range limit
- URL Upper range limit
- LRV Lower range value
- URV Upper range value
- *TD Turn down Example see the following section.*

1.4 Turn down calculation



- Calibrated/adjusted span
- Zero point-based span
- 3 Upper range limit

Example:

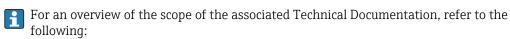
- Measuring cell: 10 bar (150 psi)
- Upper range limit (URL) = 10 bar (150 psi)
- Calibrated/adjusted span: 0 to 5 bar (0 to 75 psi)
- Lower range value (LRV) = 0 bar (0 psi)
- Upper range value (URV) = 5 bar (75 psi)



Basic safety instructions Cerabar PMP43 IO-Link

In this example, the TD is therefore 2:1. This measuring span is based on the zero point.

1.5 Documentation



- Device Viewer (www.endress.com/deviceviewer): Enter the serial number from the nameplate
- *Endress+Hauser Operations app*: Enter serial number from nameplate or scan matrix code on nameplate.

1.6 Registered trademarks

Apple[®]

Apple, the Apple logo, iPhone, and iPod touch are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a service mark of Apple Inc.

Android®

Android, Google Play and the Google Play logo are trademarks of Google Inc.

Bluetooth®

The *Bluetooth*® word mark and logos are registered trademarks owned by the Bluetooth SIG, Inc. and any use of such marks by Endress+Hauser is under license. Other trademarks and trade names are those of their respective owners.

❷ IO-Link[®]

Is a registered trademark. It may only be used in conjunction with products and services by members of the IO-Link Community or by non-members who hold an appropriate license. For more detailed information on its use, refer to the rules of the IO-Link Community at: www.io.link.com.

2 Basic safety instructions

2.1 Requirements for the personnel

The personnel for installation, commissioning, diagnostics and maintenance must fulfill the following requirements:

- ► Trained, qualified specialists must have a relevant qualification for this specific function and task.
- ► Are authorized by the plant owner/operator.
- ► Are familiar with federal/national regulations.
- ▶ Before starting work, read and understand the instructions in the manual and supplementary documentation as well as the certificates (depending on the application).
- ► Follow instructions and comply with basic conditions.

The operating personnel must fulfill the following requirements:

- Are instructed and authorized according to the requirements of the task by the facility's owner-operator.
- ▶ Follow the instructions in this manual.

2.2 Intended use

The Cerabar is a pressure transmitter for measuring level and pressure.

Cerabar PMP43 IO-Link Basic safety instructions

Incorrect use

The manufacturer is not liable for harm caused by improper or unintended use.

Avoid mechanical damage:

▶ Do not touch or clean device surfaces with pointed or hard objects.

Clarification for borderline cases:

► For special fluids and fluids for cleaning: Endress+Hauser is glad to provide assistance in verifying the corrosion resistance of fluid-wetted materials, but does not accept any warranty or liability.

Residual risks

During operation, the housing can heat up to $80 \,^{\circ}\text{C}$ (176 $^{\circ}\text{F}$) due to heat transfer from the process and power loss in the electronics. When in operation, the sensor can reach a temperature close to the medium temperature.

Danger of burns from contact with surfaces!

► In the event of elevated fluid temperatures, ensure protection against contact to prevent burns.

2.3 Occupational safety

When working on and with the device:

- ▶ Wear the required personal protective equipment as per national regulations.
- ► Switch off the supply voltage before connecting the device.

2.4 Operational safety

Risk of injury!

- ▶ Operate the device only if it is in proper technical condition, free from errors and faults.
- ► The operator is responsible for trouble-free operation of the device.

Modifications to the device

Unauthorized modifications to the device are not permitted and can lead to unforeseeable dangers:

▶ If modifications are nevertheless required, consult with the manufacturer.

Repair

To ensure continued operational safety and reliability:

► Only use original accessories.

Hazardous area

To eliminate the risk of danger to persons or the facility when the device is used in the approval-related area (e.g. explosion protection, pressure equipment safety):

- ► Check the nameplate to verify if the device ordered can be put to its intended use in the hazardous area.
- ► Comply with the instructions in the separate supplementary documentation, which is an integral part of this manual.

2.5 Product security

This state-of-the-art device is designed and tested in accordance with good engineering practice to meet operational safety standards. It left the factory in a condition in which it is safe to operate.

The device fulfills general safety requirements and legal requirements. It also complies with the EU directives listed in the device-specific EU declaration of conformity. Endress+Hauser confirms this fact by affixing the CE mark to the device.

Basic safety instructions Cerabar PMP43 IO-Link

2.6 IT security

Our warranty is valid only if the product is installed and used as described in the Operating Instructions. The product is equipped with security mechanisms to protect it against any inadvertent changes to the settings.

IT security measures, which provide additional protection for the product and associated data transfer, must be implemented by the operators themselves in line with their security standards.

2.7 Device-specific IT security

The device offers specific functions to support protective measures by the operator. These functions can be configured by the user and guarantee greater in-operation safety if used correctly. The user role can be changed with an access code (applies to operation via the onsite display, Bluetooth or FieldCare, DeviceCare, asset management tools e.g. AMS, PDM).

2.7.1 Access via Bluetooth® wireless technology

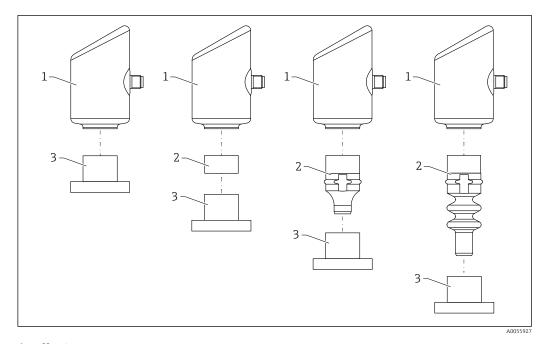
Secure signal transmission via Bluetooth® wireless technology uses an encryption method tested by the Fraunhofer Institute.

- Without the SmartBlue app, the device is not visible via Bluetooth® wireless technology.
- Only one point-to-point connection is established between the device and a smartphone or tablet.
- The Bluetooth® wireless technology interface can be disabled via local operation or via SmartBlue/FieldCare/DeviceCare.

Cerabar PMP43 IO-Link Product description

3 Product description

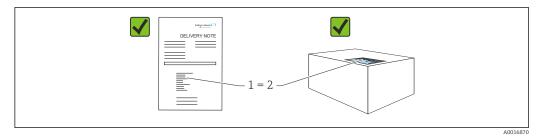
3.1 Product design



- 1 Housing
- 2 Configuration-dependent mounted parts
- 3 Process connection

4 Incoming acceptance and product identification

4.1 Incoming acceptance



Check the following during incoming acceptance:

- Is the order code on the delivery note (1) identical to the order code on the product sticker (2)?
- Are the goods undamaged?
- Do the data on the nameplate correspond to the order specifications and the delivery note?
- Is the documentation provided?
- If required (see nameplate), are the Safety Instructions (XA) provided?
- If one of these conditions is not met, please contact the manufacturer's sales office.

4.2 Product identification

The following options are available for identification of the device:

- Nameplate specifications
- Order code with breakdown of the device features on the delivery note
- Enter the serial numbers from the nameplates in *Device Viewer* (www.endress.com/deviceviewer): all the information about the device is displayed.

4.2.1 Nameplate

The information that is required by law and is relevant to the device is shown on the nameplate, e.g.:

- Manufacturer identification
- Order number, extended order code, serial number
- Technical data, degree of protection
- Firmware version, hardware version
- Approval-specific information
- DataMatrix code (information about the device)

Compare the data on the nameplate with your order.

4.2.2 Manufacturer address

Endress+Hauser SE+Co. KG Hauptstraße 1 79689 Maulburg, Germany Place of manufacture: See nameplate.

4.3 Storage and transport

4.3.1 Storage conditions

- Use the original packaging
- Store the device in clean and dry conditions and protect from damage caused by shocks

Storage temperature

 $-40 \text{ to } +85 ^{\circ}\text{C} (-40 \text{ to } +185 ^{\circ}\text{F})$

4.3.2 Transporting the product to the measuring point



Incorrect transport!

Housing and membrane may become damaged, and there is a risk of injury!

► Transport the device to the measuring point in the original packaging.

Cerabar PMP43 IO-Link Mounting procedure

5 Mounting procedure

5.1 Mounting requirements

5.1.1 Mounting instructions

- During installation, it is important to ensure that the sealing element used has a permanent operating temperature that corresponds to the maximum temperature of the process.
- Devices with CSA approval are intended for indoor use.
 Devices are suitable for use in wet environments in accordance with IEC/EN 61010-1.
- Orient the onsite display using the operating menu to ensure optimum readability.
- The onsite display can be adapted to the light conditions (for color scheme, see (a) operating menu).
- The devices are mounted according to the same guidelines as manometers.
- Protect housing against impact.

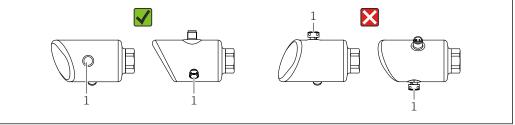
5.2 Orientation

NOTICE

If a heated device is cooled during a cleaning process (e.g. by cold water), a vacuum develops for a short time. Moisture can get into the measuring cell via the pressure compensation filter (1) as a result of the vacuum. Whether or not a filter element is installed depends on the device version.

Device could be destroyed!

► Mount the device as follows.



A005401

- Keep the filter element (1) free from contamination.
- The orientation of the device depends on the measuring application.
- A position-dependent zero point shift (when the vessel is empty the measured value does not display zero) can be corrected

5.3 Post-mounting checks

☐ Is the device undamaged (visual inspection)?

- ☐ Are the measuring point identification and labeling correct (visual inspection)?
- \square Is the device properly secured?
- ☐ Is the filter element pointing downwards at an angle or to the side?
- ☐ Does the device comply with the measuring point specifications? For example:
- Process temperature
- Pressure
- ☐ Ambient temperature

Electrical connection Cerabar PMP43 IO-Link

Measuring range

6 Electrical connection

6.1 Connecting the device

6.1.1 Potential equalization

If necessary, establish potential equalization using the process connection or the grounding clamp supplied by the customer.

6.1.2 Supply voltage

12 to 30 V_{DC} on a direct current power unit IO-Link communication is guaranteed only if the supply voltage is at least 18 V.

The power unit must be safety-approved (e.g. PELV, SELV, Class 2) and must comply with the relevant protocol specifications.

Protective circuits against reverse polarity, HF influences and overvoltage peaks are installed.

6.1.3 Power consumption

Non-hazardous area: To meet device safety specifications according to the IEC/EN 61010 standard, the installation must ensure that the maximum current is limited to 500 mA.

6.1.4 Overvoltage protection

The device satisfies the IEC/DIN EN IEC 61326-1 product standard (Table 2 Industrial environment). Depending on the type of port (DC supply, input/output port) different test levels against transient overvoltages (IEC/DIN EN 61000-4-5 Surge) are applied according to IEC/DIN EN 61326-1: Test level on DC power ports and input/output ports is 1000 V line to earth.

Overvoltage protection category

According to IEC/DIN EN 61010-1, the device is intended for use in overvoltage protection category II networks.

6.1.5 Range of adjustment

Switch points can be configured via IO-Link.

Lower range value (LRV) and upper range value (URV) can be set anywhere within the sensor range (LRL - URL).

Cerabar PMP43 IO-Link Electrical connection

6.1.6 Switching capacity

- Switch status ON: $I_a \le 200 \text{ mA}^{-1}$; Switch status OFF: $I_a < 0.1 \text{ mA}^{-2}$
- Switch cycles: $> 1 \cdot 10^7$
- Voltage drop PNP: ≤ 2 V
- Overload protection: Automatic load testing of switching current;
 - Max. capacitive load: 1 μF at max. supply voltage (without resistive load)
 - Max. cycle duration: 0.5 s; min. t_{on}: 40 μs
 - Periodic disconnection from protective circuit in the event of overcurrent (f = 1 Hz)

6.1.7 Terminal assignment

A WARNING

Supply voltage might be connected!

Risk of electric shock and/or explosion

- ▶ Ensure that no supply voltage is applied when connecting.
- ► The supply voltage must match the specifications on the nameplate.
- A suitable circuit breaker should be provided for the device in accordance with IEC/EN 61010.
- ► The cables must be adequately insulated, with due consideration given to the supply voltage and the overvoltage category.
- ► The connecting cables must offer adequate temperature stability, with due consideration given to the ambient temperature.
- ▶ Protective circuits against reverse polarity, HF influences and overvoltage peaks are installed.

WARNING

An incorrect connection compromises electrical safety!

▶ Non-hazardous area: To meet device safety specifications according to the IEC/EN 61010 standard, the installation must ensure that the maximum current is limited to 500 mA.

NOTICE

Damage to analog input of PLC resulting from incorrect connection

Do not connect the active PNP switch output of the device to the 4 to 20 mA input of a PLC.

Connect the device in the following order:

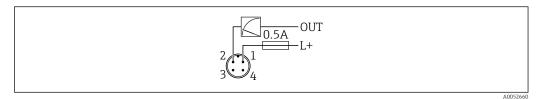
- 1. Check that the supply voltage corresponds to the supply voltage indicated on the nameplate.
- 2. Connect the device as indicated in the following diagram.
- 3. Switch on the supply voltage.

¹⁾ If the "1 x PNP + 4 to 20 mA" outputs are used at the same time, the switch output OUT1 can be loaded with up to 100 mAload current over the entire temperature range. The switching current may be up to 200 mA up to an ambient temperature of $50 \,^{\circ}$ C ($122 \,^{\circ}$ F) and up to a process temperature of $85 \,^{\circ}$ C ($185 \,^{\circ}$ F). If the "1 x PNP" or "2 x PNP" configuration is used, the switch outputs can be loaded with a total of up to 200 mA over the entire temperature range.

Different for switch output OUT2, for switch status OFF: $I_a < 3.6$ mA and $U_a < 2$ V and for switch status ON: voltage drop PNP: ≤ 2.5 V

Electrical connection Cerabar PMP43 IO-Link

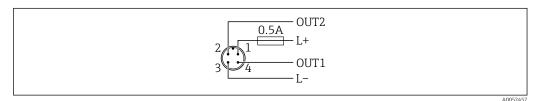
2-wire



1 Supply voltage L+, brown wire (BN)

2 OUT (L-), white wire (WH)

3-wire or 4-wire

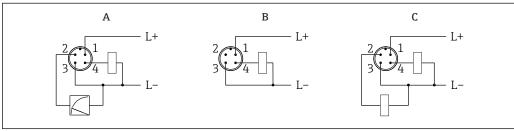


1 Supply voltage L+, brown wire (BN)

- 2 Switch or analog output (OUT2), white wire (WH)
- 3 Supply voltage L-, blue wire (BU)
- 4 Switching or IO-Link output (OUT1), black wire (BK)

The functionality of output 1 and 2 can be configured.

Connection examples



A005245

- A 1 x PNP switch and analog output (default setting)
- B 1 x PNP switch output (current output must be deactivated. If the current output has not been deactivated, a message appears. In the case of onsite display: error is displayed. In the case of LED indicator: operating status LED permanently red.)
- *C* 2 x PNP switch output (set second output to switch output)

6.2 Ensuring the degree of protection

For mounted M12 connecting cable: IP66/68/69, NEMA type 4X/6P

NOTICE

Loss of IP protection class due to incorrect installation!

- ► The degree of protection only applies if the connecting cable used is plugged in and screwed tight.
- ► The degree of protection only applies if the connecting cable used is specified according to the intended protection class.

6.3 Post-connection check

- ☐ Is the device or cable undamaged (visual check)?
- ☐ Does the cable used comply with the requirements?

Cerabar PMP43 IO-Link Operation options

☐ Is the mounted cable strain-relieved?
\square Is the screw connection properly mounted?
\square Does the supply voltage match the specifications on the nameplate?
☐ No reverse polarity, terminal assignment correct?
☐ If supply voltage is present: is the device ready for operation and does an indication appear on the onsite display or is the green operating status LED lit?

7 Operation options

7.1 Overview of operation options

- Operation via , LED indicator operating key
- Operation via onsite display
- Operation via Bluetooth®
- Operation via Endress+Hauser operating tool
- Operation via IO-Link master

7.2 Structure and function of the operating menu

The differences between the structure of the operating menus of the onsite display and the Endress+Hauser FieldCare or DeviceCare operating tools can be summarized as follows:

The onsite display has a reduced menu to configure basic settings on the device.

The complete operating menu is available via the operating tools (FieldCare, DeviceCare, SmartBlue) in order to make more complex settings on the device.

Wizards help the user to commission the various applications. The user is guided through the individual configuration steps.

7.2.1 Overview of the operating menu

"Guidance" menu

The Guidance main menu contains functions that enable the user to carry out basic tasks quickly, e.g. commissioning. This menu primarily consists of guided wizards and special functions covering multiple areas.

"Diagnostics" menu

Diagnostic information and settings as well as help for troubleshooting.

"Application" menu

Functions for detailed adjustment of the process for optimum integration of the device into the application.

"System" menu

System settings for device management, user administration or safety.

Operation options Cerabar PMP43 IO-Link

7.2.2 User roles and related access authorization

This device supports 2 user roles: **Maintenance** and **Operator**

- The **Maintenance** user role (as delivered to customer) has read/write access.
- The **Operator** user role has read access only.

The current user role is displayed in the main menu.

The device parameters can be fully configured with the **Maintenance** user role. Afterwards, access to the configuration can be locked by assigning a password. This password acts as an access code and protects device configuration from unauthorized access.

Blocking changes the **Maintenance** user role to the **Operator** user role. The configuration can be accessed again by entering the access code.

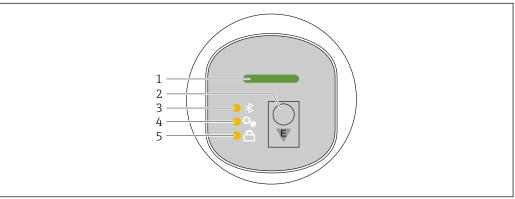
If an incorrect access code is entered, the user obtains the access rights of the **Operator** role.

Assign password, change user role:

► Navigation: System → User management

7.3 Access to operating menu via LED display

7.3.1 Overview



A00524

- 1 Operating status LED
- 2 Operating key "E"
- 3 Bluetooth LED
- 4 Position adjustment LED
- 5 Keypad lock LED

Operation on the LED display is not possible when the Bluetooth connection is active.

Operating status LED (1)

See diagnostic events section.

Bluetooth LED (3)

- LED lit: Bluetooth enabled
- LED not lit: Bluetooth disabled or Bluetooth option not ordered
- LED flashing: Bluetooth connection established

Cerabar PMP43 IO-Link Operation options

Keypad lock LED (5)

- LED lit: Key locked
- LED not lit: Key released

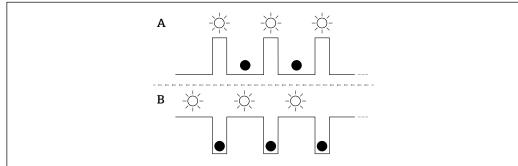
7.3.2 Operation

The device is operated by pressing operating key "E" briefly (< 2 s) or pressing and holding it (> 2 s).

Navigation

- The LED for the selected function flashes
- Press the "E" operating key briefly to switch between the functions
- Press and hold down the "E" operating key to select a particular function

Flashing behavior of LEDs (active/inactive)



A005317

- A Function selected but not active
- B Function selected and active

Disabling the keypad lock

- 1. Press and hold down operating key "E".
 - ► Bluetooth LED flashes.
- 2. Briefly press operating key "E" repeatedly until the keypad lock LED flashes.
- 3. Press and hold down operating key "E".
 - ► Keypad lock is disabled.

Enabling or disabling Bluetooth

- 1. If necessary, disable the keypad lock.
- 2. Repeatedly press the "E" key briefly until the Bluetooth LED flashes.
- 3. Press and hold down operating key "E".
 - ► Bluetooth is enabled (Bluetooth LED is lit) or Bluetooth is disabled (Bluetooth LED goes out).

Operation options Cerabar PMP43 IO-Link

7.4 Access to operating menu via onsite display

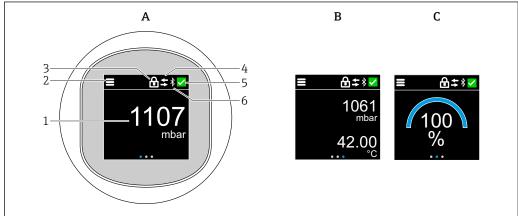
Functions:

- Display measured values, also fault and notice messages
- Display a symbol in the event of an error
- Electronically adjustable onsite display (automatic or manual adjustment of display in 90° increments)
 - The measured value display rotates automatically depending on the orientation when the device is started. ³⁾
- Basic settings via the onsite display with touch function
 - Locking On/Off
 - Select the operating language
 - Start the Heartbeat Verification with passed/failed feedback message on the onsite display
 - Bluetooth On/Off
 - Commissioning wizard for basic settings
 - Read the device information, such as the name, serial number and firmware version
 - Active diagnosis and status
 - Device reset
 - Invert colors for bright lighting conditions

The backlighting is reduced with lower terminal voltage.

The following figure is an example. The display depends on the settings of the onsite display.

Optional display by swiping from left to right (see A, B and C in the following graphic): The swiping motion only works if the display has been ordered with touch control and the display has been unlocked beforehand.



A005242

- A Standard display: 1 measured value with unit (adjustable)
- B 2 measured values, each with unit (adjustable)
- C Graphic measured value display in %
- Measured value
- 2 Menu or home symbol
- 3 Locking (locking only visible if locked via "Safety mode" wizard. "Safety mode" wizard is available if the WHG option or Heartbeat Verification option have been selected.
- 4 Communication (symbol appears if communication is enabled)
- 5 Diagnostic symbol
- 6 Bluetooth (symbol flashes when Bluetooth connection is enabled)

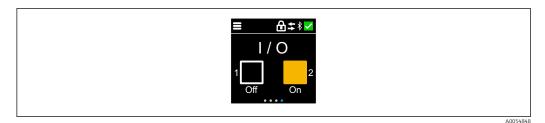
The standard display can be permanently set via the operating menu.

The physical switch outputs are displayed via an additional setting in the onsite display.

³⁾ The measured value display only rotates automatically if automatic alignment is switched on.

⁴⁾ For devices without touch function, settings can be made using operating tools (FieldCare, DeviceCare, SmartBlue).

Cerabar PMP43 IO-Link Operation options



D Switch status display of outputs OUT1 and OUT2

When the switch output is active, the button turns yellow and the display changes from "Off" to "On".

7.4.1 Operation

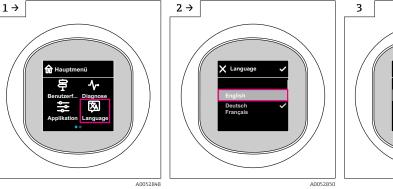
Navigation

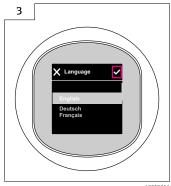
Navigation by swiping with finger.

Operation via the LED indicator is not possible if the Bluetooth connection is enabled.

Selecting option and confirming

Select the required option and confirm using the checkmark at the top right (see screens below).

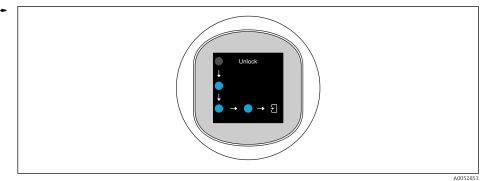




7.5 Onsite display, locking or unlocking procedure

7.5.1 Unlocking procedure

1. Tap the center of the display for the following view:



2. Use a finger to follow the arrows without interruption.

► The display is unlocked.

Cerabar PMP43 IO-Link Operation options

7.5.2 Locking procedure

Operation locks automatically (except in Safety mode wizard):

- after 1 min on the main page
- after 10 min within the operating menu

7.6 Access to the operating menu via the operating tool

7.6.1 Connecting the operating tool

Access via the operating tool is possible:

- Via IO-Link, e.g. Fieldport SFP20, via IODD Interpreter DTM in FieldCare/DeviceCare
- Via Bluetooth (optional)

FieldCare

Range of functions

FDT-based plant asset management tool from Endress+Hauser. FieldCare can configure all intelligent field devices in a system and helps you manage them. By using the status information, FieldCare is also a simple but effective way of checking their status and condition.

Access takes place via digital communication (IO-Link).

Typical functions:

- Parameter configuration of transmitters
- Loading and saving of device data (upload/download)
- Documentation of the measuring point
- Visualization of the measured value memory (line recorder) and event logbook



For additional information on FieldCare: See operating instructions for FieldCare.

DeviceCare

Range of functions

Tool to connect and configure Endress+Hauser field devices.



For details, see Innovation Brochure IN01047S.

FieldXpert SMT70, SMT77

The Field Xpert SMT70 tablet PC for device configuration enables mobile plant asset management in hazardous (Ex Zone 2) and non-hazardous areas. It is suitable for commissioning and maintenance staff. It manages Endress+Hauser and third-party field instruments with a digital communication interface and documents the progress of the work. The SMT70 is designed as a complete solution. It comes with a pre-installed driver library and is an easy-to-use, touch-enabled tool for managing field devices throughout their entire life cycle.



Technical Information TI01342S

The Field Xpert SMT77 tablet PC for device configuration enables mobile plant asset management in areas categorized as Ex Zone 1.



Technical Information TI01418S

Cerabar PMP43 IO-Link System integration

7.6.2 Operation via SmartBlue App

The device can be operated and configured with the SmartBlue App.

- The SmartBlue App must be downloaded onto a mobile device for this purpose.
- For information on the compatibility of the SmartBlue App with mobile devices, see Apple App Store (iOS devices) or Google Play Store (Android devices).
- Incorrect operation by unauthorized persons is prevented by means of encrypted communication and password encryption.
- The Bluetooth® function can be deactivated after initial device setup.



QR code for free Endress+Hauser SmartBlue App

Download and installation:

- 1. Scan the QR code or enter **SmartBlue** in the search field of the Apple App Store (iOS) or Google Play Store (Android).
- 2. Install and start the SmartBlue App.
- 3. For Android devices: enable location tracking (GPS) (not required for iOS devices).
- 4. Select a device that is ready to receive from the device list displayed.

Login:

- 1. Enter the user name: admin
- 2. Enter the initial password: serial number of the device
- ho Change the password after logging in for the first time.
- Forgotten your password? Contact Endress+Hauser Service.

8 System integration

8.1 IO-Link download

http://www.endress.com/download

- ullet Select "Software" as the media type
- Select "Device Driver" as the software type Select IO-Link (IODD)
- In the "Text Search" field enter the device name

https://ioddfinder.io-link.com/

Search by

- Manufacturer
- Article number
- Product type

System integration Cerabar PMP43 IO-Link

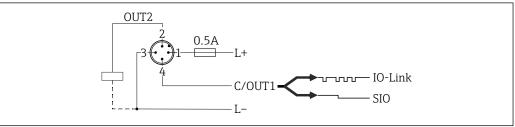
8.2 Process data

The device has two outputs. The outputs can be configured as one current output and one switch output or as two switch outputs.

The status of the switch outputs (SSC), the measured value (MDC) and the Endress+Hauser -specific extended device status is transmitted in the form of process data via IO-Link. The process data are cyclically transmitted in accordance with the IO-Link Smart Sensor Profile type 4.3.

In SIO mode, the switch output is switched at pin 4 on the M12 plug. In IO-Link communication mode, this pin is reserved exclusively for communication. The second output at pin 2 of the M12 plug is always active and can be optionally deactivated via IO-Link, the display or Bluetooth.

The process data are transmitted cyclically in accordance with the function class "Measurement Data Channel, (floating point) [0x800E]". For the switch outputs, 1 or DC 24 V corresponds to the logical state "Closed" on the switch output.



A005414

- 1 Supply voltage L+, brown wire (BN)
- 2 Switch or analog output (OUT2), white wire (WH)
- 3 Supply voltage L-, blue wire (BU)
- 4 Switch output or IO-Link output (OUT1), black wire (BK)

The following table shows a sample illustration of a process data frame containing three different measured values. The number of measured values can vary, depending on the product and selected configuration.

Bit offset	16	8	6	1	0
SDCI A0054022	Float32T	UInt8T		BOOL	BOOL
Transmission direction	MDC2	Extended device status	unused	SSC1.2	SSC1.1

Cerabar PMP43 IO-Link System integration

Name (IODD)	Bit- offset	Data type	Permitted values	Offset/gradient	Description
Pressure (MDC1)	16	Float32T	-	 bar: 0/0.00001 mmH20: 0/0.101973 Pa: 0/1 kPa: 0/0.001 psi: 0/0.0001450326 	Current pressure (measured value)
Extended device status	8	8-bit UInteger	 36 = Failure 37 = Failure - Simulation 60 = Functional Check 61 = Functional Check - Simulation 120 = Out of Spec 121 = Out of Spec - Simulation 164 = Maintenance 165 = Maintenance - Simulation 128 = Good 129 = Good - Simulation 0 = Non specific 	-	Extended Endress+Hauser device status according to NE107
Process Data Input.Switching Signal Channel 1.2 (SSC1.2) Pressure	1	BooleanT	0 = False 1 = True	-	Switching signal status SSC 1.2 (via OUT2)
Process Data Input.Switching Signal Channel 1.1 (SSC1.1) Pressure	0	BooleanT	0 = False 1 = True	-	Switching signal status SSC 1.1 (via OUT1)

8.3 Reading out and writing device data (ISDU – Indexed Service Data Unit)

Device data are always exchanged acyclically and at the request of the IO-Link master. Parameter values or device statuses can be read out using the device data. All device data and parameters (Endress+Hauser and IO-Link-specific as well as system commands) can be found in the separate device parameter documentation for the device.

8.4 Switching signals

The switching signals offer a simple way of monitoring the measured values for limit violations.

Each switching signal is clearly assigned to a process value and provides a status. This status is transmitted with the process data. Its switching behavior must be configured using the configuration parameters of a "Switching Signal Channel" (SSC). In addition to manual configuration for switch points SP 1 and SP 2, a teach mechanism is available in the "Teach" menu. This mechanism writes the current process value to the selected SSC via a system command. The "Logic" parameter is always "High active" in these cases. If the logic is to be inverted, the "Logic" parameter can be set to "Low active". For details, see the "Configuring process monitoring" section.

8.5 IO-Link information

IO-Link is a point-to-point connection for communication between the device and an IO-Link master. The device features an IO-Link communication interface type "COM2" with a second IO function on pin 4. This requires an IO-Link-compatible assembly (IO-Link master) for operation.

The IO-Link communication interface enables direct access to the process and diagnostic data. It also provides the option of configuring the device while in operation.

Commissioning Cerabar PMP43 IO-Link

Physical layer, the devices supports the following features:

- Version 1.1.3 specification
- Device Identification & Diagnostic Profile [0x4000]
 - Device Identification [0x8000]
 - Process Data Mapping [0x8002]
 - Device Diagnosis [0x8003]
 - Extended Identification [0x8100]
- Smart Sensor Profile type 4.3.1 [0x0018] with the following function classes:
 - Multiple Adjustable Switching Signal Channel [0x800D]
 Function classes: Quantity detection [0x8014]
 - Measurement Data Channel, (floating point) [0x800E]
 - Multi Teach Single Point [0x8010]
- SIO mode: Yes
- Speed: COM2; 38.4 kBaud
- Minimum cycle time: 14.8 ms
- Process data width: 48 bit
- Data storage: Yes
- Block configuration: Yes
- Device operational

The device is operational 3 seconds after the supply voltage is applied

9 Commissioning

9.1 Preliminaries

A WARNING

Settings on the current output can result in a safety-related condition (e.g., product overflow)!

- ► Check current output settings.
- ► The setting of the current output depends on the setting in the **Measuring mode current output** parameter.

9.2 Installation and function check

Before commissioning the measuring point, check that the post-installation and post-connection checks have been performed:

- Post-mounting check" section
- Post-connection check" section

9.3 Switching on the device

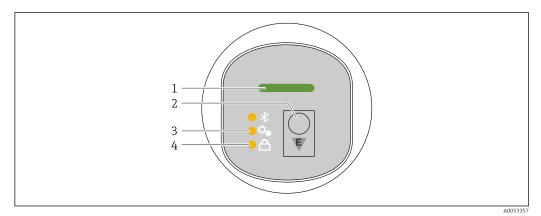
Once the supply voltage has been switched on, the device adopts the normal mode after a maximum of 4 s. During the start-up phase, the outputs are in the same state as when switched off.

9.4 Overview of commissioning options

- Commissioning via LED display operating key
- Commissioning via onsite display
- Commissioning with the SmartBlue app (see "Operation via SmartBlue app" section)
- Commissioning via FieldCare/DeviceCare/Field Xpert
- Commissioning via additional operating tools (AMS, PDM, etc.)

Cerabar PMP43 IO-Link Commissioning

9.5 Commissioning via LED display operating key



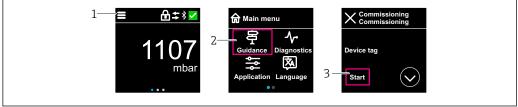
- 1 Operating status LED
- 2 Operating key "E"
- 3 Position adjustment LED
- 4 Keypad lock LED
- 1. If necessary, disable the keypad lock (see section "Access to operating menu via LED display" > "Operation").
- 2. Repeatedly press the "E" key briefly until the position adjustment LED flashes.
- 3. Press the "E" key for longer than 4 seconds.
 - Position adjustment LED is activated. The position adjustment LED flashes during activation. The keypad lock LED and Bluetooth LED are off.

Once activated successfully, the position adjustment LED lights up continuously for 12 seconds. The keypad lock LED and Bluetooth LED are off.

If not successfully activated, the position adjustment LED, keypad lock LED and Bluetooth LED flash quickly for 12 seconds.

9.6 Commissioning via onsite display

- 1. If necessary, enable operation (see) section "Onsite display, locking or unlocking procedure" > "Unlocking").
- 2. Start **Commissioning** wizard (see graphic below).



A005335

- 1 Press the menu icon.
- 2 Press "Guidance" menu.
- 3 Start "Commissioning" wizard.

9.6.1 Notes on "Commissioning" wizard

The **Commissioning** wizard enables simple, user-quided commissioning.

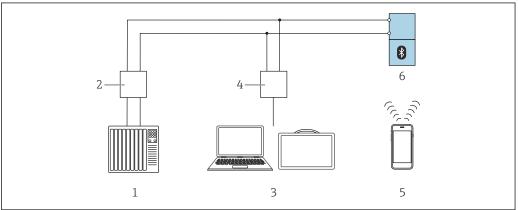
Commissioning Cerabar PMP43 IO-Link

- 1. Once you have started the **Commissioning** wizard, enter the appropriate value in each parameter or select the appropriate option. These values are written directly to the device.
- 2. Click > to go to the next page.
- 3. Once all pages have been completed, click OK to close the **Commissioning** wizard.
- If the **Commissioning** wizard is canceled before all necessary parameters have been configured, the device may be in an undefined state. In such situations, it is advisable to reset the device to the factory default settings.

9.7 Commissioning via FieldCare/DeviceCare

- 1. Download IO-Link IODD Interpreter DTM: http://www.endress.com/download. Download IODD: https://ioddfinder.io-link.com/.
- 2. Integrate the IODD (IO Device Description) in IODD Interpreter. Then start FieldCare and update the DTM catalog.

9.7.1 Connecting via FieldCare, DeviceCare and FieldXpert and SmartBlue app



A005313

- 2 Options for remote operation via IO-Link
- 1 PLC (programmable logic controller)
- 2 IO-Link master
- 3 Computer with operating tool (e.g. DeviceCare/FieldCare or Field Xpert SMT70/SMT77)
- 4 FieldPort SFP20
- 5 Smartphone or tablet with SmartBlue app
- 6 Transmitter

9.7.2 Notes on IO Device Description

The following parameters are relevant for basic commissioning:

"Basic settings" submenu

- Density setting parameter
- Safety function parameter
 - MIN option
 - MAX option

9.8 Commissioning via additional operating tools (AMS, PDM, etc.)

Download the device-specific drivers: https://www.endress.com/en/downloads

Cerabar PMP43 IO-Link Commissioning

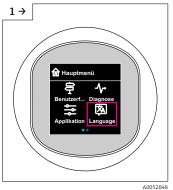
For more details, see the help for the relevant operating tool.

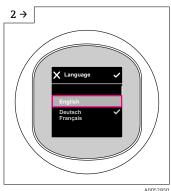
9.9 Configuring the operating language

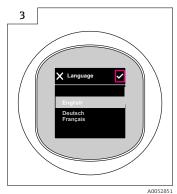
9.9.1 Onsite display

Configuring the operating language

- Before you can set the operating language, you must first unlock the onsite display:
- 1. Open the operating menu.
- 2. Select the Language button.







9.9.2 Operating tool

Set display language

System \rightarrow Display \rightarrow Language

9.10 Configuring the device

9.10.1 Configuring process monitoring

Digital process monitoring (switch output)

It is possible to select defined switch points and switchback points which act as NO or NC contacts depending on whether a window function or hysteresis function is configured.

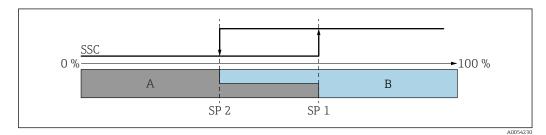
Possible setting		Output		
Function (Config. Mode)	Invert (Config. Logic)	Switch points (Param.SPx)	Hysteresis (Config. Hyst)	(OUT1/OUT2)
Two point	High active (MIN)	SP1 (float32)	N/A	Normally open contact (NO ¹⁾)
		SP2 (float32)		
	Low active (MAX)	SP1 (float32)	N/A	Normally closed contact (NC ²⁾)
		SP2 (float32)		
Window	High active	SP1 (float32)	Hyst (float32)	Normally open contact (NO ¹⁾)
		SP2 (float32)		
	Low active	SP1 (float32)	Hyst (float32)	Normally closed contact (NC ²⁾)
		SP2 (float32)		

Cerabar PMP43 IO-Link Commissioning

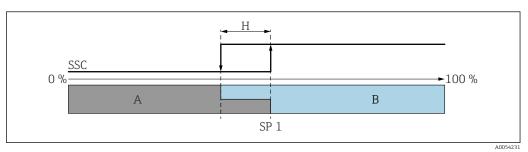
Possible setting		Output			
Function (Config. Mode)	Invert (Config. Logic)	Switch points (Param.SPx)	Hysteresis (Config. Hyst)	(OUT1/OUT2)	
Single point	High active (MIN)	SP1 (float32)	Hyst (float32)	Normally open contact (NO ¹⁾)	
	Low active (MAX)	SP2 (float32)	Hyst (float32)	Normally closed contact (NC ²⁾)	

- 1)
- NO = normally open NC = normally closed 2)

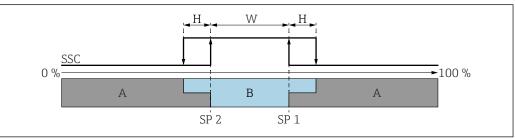
If the device is restarted within the given hysteresis, the switch output is open (0 V present at the output).



- **₽** 3 SSC, Two-point
- SP 2 Switch point with lower measured value
- SP 1 Switch point with higher measured value
- Α Inactive
- В Active



- € 4 SSC, single point
- Н Hysteresis
- SP 1 Switch point
- Inactive Α
- В Active



- **№** 5 SSC, window
- Н Hysteresis
- WWindow
- SP 2 Switch point with lower measured value
- SP 1 Switch point with higher measured value
- Α Inactive
- В Active

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Cerabar PMP43 IO-Link Operation

Teach process (IODD)

A switch point is not entered manually for the teach process, but is defined by assigning the current process value of a switching signal channel (SSC) to the switch point. To assign the process value, the corresponding switch point, e.g. "SP 1", is selected in the next step in the "System command" parameter.

By activating "Teach SP 1" or "Teach SP 2", the current process measured values can be adopted as switch point SP 1 or SP 2. The hysteresis is entered manually for both!

9.11 Protecting settings from unauthorized access

9.11.1 Software locking or unlocking

Locking via password in FieldCare/DeviceCare/SmartBlue app

Access to parameter configuration of the device can be locked by assigning a password. When the device is delivered from the factory, the user role is set to **Maintenance** option. The device parameters can be fully configured with the **Maintenance** option user role. Afterwards, access to the configuration can be locked by assigning a password. The **Maintenance** option switches to the **Operator** option as a result of this locking. The configuration can be accessed by entering the password.

The password is defined under:

System menu User management submenu

The user role is changed from the **Maintenance** option to **Operator** option under:

System → User management

Canceling the locking procedure via onsite display/FieldCare/DeviceCare/SmartBlue

After entering the password, you can enable parameter configuration of the device as an **Operator** option with the password. The user role then changes to the **Maintenance** option.

If necessary, the password can be deleted in User management: System \rightarrow User management

10 Operation

10.1 Reading off the device locking status

10.1.1 LED indicator

Keypad lock LED

- LED lit: Device is locked
- 🗈 LED not lit: Device is unlocked

10.1.2 Onsite display

Onsite display locked:

The main page does **not** display the menu symbol

Operation Cerabar PMP43 IO-Link

10.1.3 Operating tool

Operating tool (FieldCare/DeviceCare/FieldXpert/SmartBlue app)

Navigation: System → Device management → Locking status

10.2 Adapting the device to process conditions

The following menus are available for this purpose:

- Basic settings in the Guidance menu
- Advanced settings in:
 - Diagnostics menu
 - Application menu
 - System menu



For details, see the "Description of device parameters" documentation.

10.3 Heartbeat Technology (optional)

10.3.1 Heartbeat Verification

"Heartbeat Verification" wizard

This wizard is used to start an automatic verification of the device functionality. The results can be documented as a verification report.

- The wizard can be used via the operating tools and the onsite display The wizard can be started on the onsite display, but only shows the result **Passed** option or **Failed** option.
- The wizard guides the user through the entire process for creating the verification report
- Start Heartbeat Verification and Status Result are available via IODD. The **Heartbeat Verification** wizard is available via the SmartBlue app.

10.3.2 Heartbeat Verification/Monitoring

The **Heartbeat** submenu is only available during operation via FieldCare, DeviceCare or the SmartBlue app. The submenu contains the wizards that are available with the Heartbeat Verification and Heartbeat Monitoring application packages.

Heartbeat Verification is shown in the IODD. Heartbeat Monitoring must be configured in the operating menu of the SmartBlue app. The Heartbeat Monitoring results can be read out in the IODD via the active and last diagnosis.

Documentation on the Heartbeat Technology: Endress+Hauser website: $www.endress.com \rightarrow Downloads$.

10.4 Displaying the measured value history

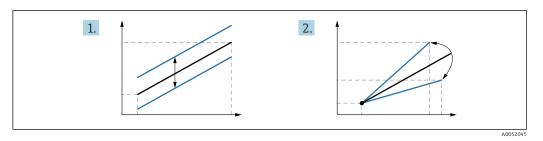
See Special Documentation for SD Heartbeat Technology.

10.5 Sensor calibration ^{5) 6)}

In the course of their life cycle, pressure measuring cells **can** deviate, or drift, ⁷⁾ from the original pressure characteristic curve. This deviation depends on the operating conditions and can be corrected in the **Sensor calibration** submenu.

Set the value of the zero point shift before the Sensor calibration to 0.00. Application \rightarrow Sensor \rightarrow Sensor calibration \rightarrow Zero adjustment offset

- 1. Apply the lower pressure value (value measured with pressure reference) to the device. Enter this pressure value in the **Lower sensor trim** parameter. Application → Sensor → Sensor calibration → Lower sensor trim
 - The value entered causes a parallel shift of the pressure characteristic in relation to the current Sensor calibration.
- 2. Apply the upper pressure value (value measured with pressure reference) to the device. Enter this pressure value in the **Upper sensor trim** parameter. Application → Sensor → Sensor calibration → Upper sensor trim
 - The value entered causes a change in the slope of the current Sensor calibration.



The accuracy of the pressure reference determines the accuracy of the device. The pressure reference must be more accurate than the device.

11 Diagnostics and troubleshooting

11.1 General troubleshooting

11.1.1 General errors

Device not starting

- Possible cause: Supply voltage does not match the specification on the nameplate Remedial action: Apply the correct voltage
- Possible cause: The polarity of the supply voltage is wrong Remedial action: Correct the polarity

11.1.2 Error - SmartBlue operation with Bluetooth®

Operation via SmartBlue is only possible on devices that have a display with Bluetooth (optionally available).

⁵⁾ Available for devices with Bluetooth

⁶⁾ Not possible with color display

⁷⁾ Deviations caused by physical factors are also known as "Sensor drift".

Device is not visible in the live list

 Possible cause: No Bluetooth connection available Remedial action: Enable Bluetooth in the field device via display or software tool and/or in the smartphone/tablet

Possible cause: Bluetooth signal outside range
Remedial action: Reduce distance between field device and smartphone/tablet
The connection has a range of up to 25 m (82 ft)
Operating radius with intervisibility 10 m (33 ft)

 Possible cause: Geopositioning is not enabled on Android devices or is not permitted for the SmartBlue app

Remedial action: Enable/permit the geopositioning service on Android device for the SmartBlue app

■ Display does not have Bluetooth

Device appears in the live list but a connection cannot be established

 Possible cause: The device is already connected with another smartphone/tablet via Bluetooth

Only one point-to-point connection is permitted

Remedial action: Disconnect the smartphone/tablet from the device

• Possible cause: Incorrect user name and password

Remedial action: The standard user name is "admin" and the password is the device serial number indicated on the device nameplate (only if the password was not changed by the user beforehand)

If the password has been forgotten, contact Endress+Hauser Service (www.addresses.endress.com)

Connection via SmartBlue not possible

Possible cause: Incorrect password entered
 Remedial action: Enter the correct password, paying attention to lower/upper case

 Possible cause: Forgotten password
 If the password has been forgotten, contact Endress+Hauser Service (www.addresses.endress.com)

Login via SmartBlue not possible

Possible cause: Device is being put into operation for the first time
 Remedial action: Enter the user name "admin" and the password (device serial number),
 paying attention to lower/upper case

Possible cause: The electric current and voltage are not correct.
 Remedial action: Increase the supply voltage.

Device cannot be operated via SmartBlue

Possible cause: Incorrect password entered
 Remedial action: Enter the correct password, paying attention to lower/upper case

 Possible cause: Forgotten password
 If the password has been forgotten, contact Endress+Hauser Service (www.addresses.endress.com)

 Possible cause: Operator option has no authorization Remedial action: Change to the Maintenance option

11.1.3 Measures

If the measures do not rectify the problem, contact your Endress+Hauser office.

11.1.4 Additional tests

If no clear cause of the error can be identified or the source of the problem can be both the device and the application, the following additional tests can be performed:

1. Check the digital value (e.g. value from onsite display).

- 2. Check that the device concerned is functioning correctly. Replace the device if the digital value does not correspond to the expected value.
- 3. Switch on simulation and check the current output. Replace the device if the current output does not correspond to the simulated value.
- 4. Reset the device to the factory setting.

11.1.5 Behavior of the device in the event of a power outage

In the event of an unexpected power outage, the dynamic data are stored permanently (according to NAMUR NE 032).

11.1.6 Behavior of the device in the event of a failure

The device displays warnings and failures via IO-Link. All the device warnings and failures are for information purposes only and do not have a safety function. The errors diagnosed by the device are displayed via IO-Link in accordance with NE 107. Depending on the diagnostic message, the device behaves in accordance with a warning or failure. A distinction must be made between the following types of error here:

- Warning:
 - The device continues measuring if this type of error occurs. The output signal is not affected (exception: simulation is active)
 - The switch output remains in the state defined by the switch points
- Failure:
 - The device does **not** continue measuring if this type of error occurs. The output signal adopts its fault state (value in the event of an error see the following section (♣)
 - The fault state is displayed via IO-Link
 - The switch output changes to the "open" state
 - For the analog output option, an error is signaled with the configured alarm current behavior

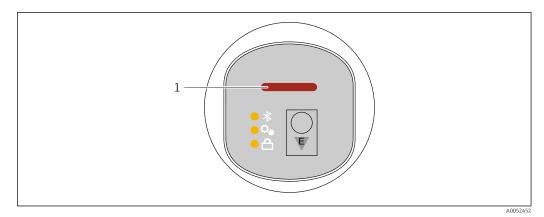
11.1.7 Behavior of the current output in the event of a failure

The behavior of the current output in the event of a failure is regulated in accordance with NAMUR NE 43.

The behavior of the current output in the event of failures is defined in the following parameters:

- **Failure current** parameter "MIN" (default value): Lower alarm current (≤ 3.6 mA)
- **Failure current** parameter "MAX" : Upper alarm current (≥ 21 mA)
- i
- The selected alarm current is used for all errors
- Errors and warning messages are displayed via IO-Link
- It is not possible to acknowledge errors and warnings. The relevant message disappears if the event is no longer pending

11.2 Diagnostic information on operating status LED



Operating status LED

- Operating status LED is continuously lit in green: everything is OK
- Operating status LED is continuously lit in red: diagnosis type "Alarm" is active
- In the case of Bluetooth connection: operating status LED flashes while the function is executed

LED flashes independently of the LED color

11.3 Diagnostic information on onsite display

11.3.1 Diagnostic message

Measured value display and diagnostic message in the event of a fault

Faults detected by the device's self-monitoring system are displayed as a diagnostic message in alternation with the unit.

Status signals

F

"Failure (F)" option

A device error has occurred. The measured value is no longer valid.

С

"Function check (C)" option

The device is in the service mode (e.g. during a simulation).

S

"Out of specification (S)" option

The device is operated:

- Outside of its technical specifications (e.g. during startup or a cleaning)
- Outside of the configuration performed by the user (e.g. level outside configured span)

Μ

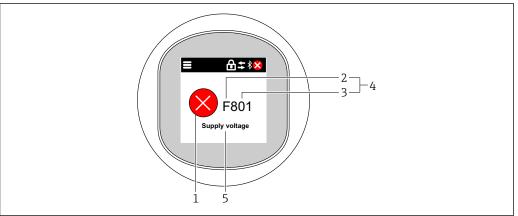
"Maintenance required (M)" option

Maintenance required. The measured value remains valid.

Diagnostic event and event text

The fault can be identified by means of the diagnostic event.

36



A0052453

- 1 Status symbol
- 2 Status signal
- 3 Event number
- 4 Diagnostic event
- Brief description of the diagnostic event

If several diagnostic events are pending at the same time, only the diagnostic message with the highest priority is displayed.

11.4 Diagnostic event in the operating tool

If a diagnostic event has occurred in the device, the status signal appears in the top left status area of the operating tool together with the corresponding symbol for the event level according to NAMUR NE 107:

- Failure (F)
- Function check (C)
- Out of specification (S)
- Maintenance required (M)

Click the status signal to see the detailed status signal.

The diagnostic events and remedial measures can be printed from the **Diagnostic list** submenu.

11.5 Adapting the diagnostic information

The event level can be configured:

Navigation: Diagnostics \rightarrow Diagnostic settings \rightarrow Configuration

11.6 Pending diagnostic messages

Pending diagnostic messages are displayed in alternating sequence with the measured value display in the onsite display.

Pending diagnostic messages can be displayed in the **Active diagnostics** parameter.

Navigation: Diagnostics → Active diagnostics

11.7 Diagnostic list

11.7.1 List of diagnostic events

Piagnosis 242 and 252 cannot occur with this device.

For diagnoses 270, 273, 803 and 805: The device must be replaced if the electronics are replaced.

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
Diagnostic of	sensor			
062	Sensor connection faulty	Check sensor connection	F	Alarm
081	Sensor initialization faulty	Restart device Contact service	F	Alarm
100	Sensor error	Restart the device Contact Endress+Hauser Service	F	Alarm
101	Sensor temperature	Check process temperature Check ambient temperature	F	Alarm
102	Sensor incompatible error	Restart device Contact service	F	Alarm
Diagnostic of o	electronic			
242	Firmware incompatible	Check software Flash or change main electronic module	F	Alarm
252	Module incompatible	Check if correct electronic module is plugged Replace electronic module	F	Alarm
263	Incompatibility detected	Check electronic module type	М	Warning
270	Main electronics defective	Replace main electronics or device.	F	Alarm
272	Main electronics faulty	Restart device Contact service	F	Alarm
273	Main electronics defective	Replace main electronics or device.	F	Alarm
282	Data storage inconsistent	Restart device	F	Alarm
283	Memory content inconsistent	Restart device Contact service	F	Alarm
287	Memory content inconsistent	Restart device Contact service	M	Warning
388	Electronics and HistoROM defective	Restart device Replace electronics and HistoROM Contact service	F	Alarm
Diagnostic of	configuration			
410	Data transfer failed	Retry data transfer Check connection	F	Alarm
412	Processing download	Download active, please wait	С	Warning
419	Power cycle required	Power cycle device	F	Alarm
431	Trim required	Carry out trim	M	Warning
435	Linearization faulty	Check data points and min span	F	Alarm

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
437	Configuration incompatible	Update firmware Execute factory reset	F	Alarm
438	Dataset different	Check dataset file Check device parameterization Download new device parameterization	М	Warning
441	Current output 1 saturated	Check process Check current output settings	S	Warning
484	Failure mode simulation active	Deactivate simulation	С	Alarm
485	Process variable simulation active	Deactivate simulation	С	Warning
491	Current output 1 simulation active	Deactivate simulation	С	Warning
494	Switch output 1 simulation active	Deactivate switch output simulation	С	Warning
495	Diagnostic event simulation active	Deactivate simulation	S	Warning
500	Process alert pressure	Check process pressure Check configuration of process alert	S	Warning 1)
501	Process alert scaled variable	Check process conditions Check scaled variable configuration	S	Warning 1)
502	Process alert temperature	Check process temperature Check configuration of process alert	S	Warning 1)
503	Zero adjustment	Check measuring range Check position adjustment	M	Warning
Diagnostic of p	process			
801	Supply voltage too low	Increase supply voltage	F	Alarm
802	Supply voltage too high	Decrease supply voltage	S	Warning
803	Loop current faulty	Check wiring Replace electronics	F	Alarm
804	Switch output overloaded	 Reduce load at the output. Check output. Replace device. 	S	Warning
805	Loop current 1 faulty	Check wiring Replace electronics or device	F	Alarm
806	Current-loop values deviated	Only with a passive I/O: Check supply voltage of current loop. Check wiring and connections.	М	Warning 1)
807	No Baseline due to insuf. volt. at 20 mA	Increase supply voltage	М	Warning
822	Sensor temperature out of range	Check process temperature Check ambient temperature	S	Warning 1)
825	Electronics temperature out of range	Check ambient temperature Check process temperature	S	Warning
841	Operating range	Check the process pressure Check the sensor range	S	Warning 1)

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
900	High signal noise detected	Check impulse line Check valve position Check process	М	Warning 1)
901	Low signal noise detected	Check impulse line Check valve position Check process	М	Warning 1)
902	Min signal noise detected	Check impulse line Check valve position Check process	M	Warning 1)
906	Out of range signal detected	Process Information. No action Rebuild baseline Adapt signal range thresholds	С	Warning 1)

¹⁾ Diagnostic behavior can be changed.

11.8 Event logbook

11.8.1 Event history

The "Event logbook" submenu 8).

Navigation: Diagnostics → Event logbook

A maximum of 100 event messages can be displayed in chronological order.

The event history includes entries for:

- Diagnostic events
- Information events

In addition to the operating time when the event occurred, each event is also assigned a symbol that indicates whether the event has occurred or is finished:

- Diagnostic event
 - ①: Occurrence of the event
 - 🕒: End of the event
- Information event
 - €: Occurrence of the event

11.8.2 Filtering the event logbook

Filters can be used to determine which category of event messages is displayed in the **Event logbook** submenu.

Navigation: Diagnostics → Event logbook

Filter categories

- All
- Failure (F)
- Function check (C)
- Out of specification (S)
- Maintenance required (M)
- Information

⁸⁾ provides a chronological overview of the event messages that have occurred. If the device is operated via FieldCare, the events list can be displayed via the FieldCare function "Event List".

11.8.3 Overview of information events

I11284 and I11285 cannot occur.

The device has no DIP switch

Info number	Info name
I1000	(Device ok)
I1079	Sensor changed
I1089	Power on
I1090	Configuration reset
I1091	Configuration changed
I11074	Device verification active
I1110	Write protection switch changed
I11104	Loop diagnostics
I11284	DIP MIN setting to HW active
I11285	DIP SW setting active
I11341	SSD baseline created
I1151	History reset
I1154	Reset terminal voltage min/max
I1155	Reset electronics temperature
I1157	Memory error event list
I1256	Display: access status changed
I1264	Safety sequence aborted
I1335	Firmware changed
I1397	Fieldbus: access status changed
I1398	CDI: access status changed
I1440	Main electronic module changed
I1444	Device verification passed
I1445	Device verification failed
I1461	Sensor verification failed
I1512	Download started
I1513	Download finished
I1514	Upload started
I1515	Upload finished
I1551	Assignment error fixed
I1552	Failed: Main electronic verification
I1554	Safety sequence started
I1555	Safety sequence confirmed
I1556	Safety mode off
I1956	Reset

Maintenance Cerabar PMP43 IO-Link

11.9 Resetting the device

11.9.1 Reset via digital communication

The device can be reset with the **Device reset** parameter.

Navigation: System → Device management

Any customer-specific configuration carried out at the factory is not affected by a reset (customer-specific configuration remains).

IO-Link command	Description and effect
Application reset	Restores the default settings of the IODD parameters.
Back-to-box	Restores the factory settings and calibration data and stops IO-Link communication until a restart.
To factory defaults 1) 2)	Restores the factory settings and calibration data.
Restart device ²⁾	Enables device restart.

- 1) Visible depending on ordering options or device settings.
- 2) Only visible via Bluetooth applications.

11.9.2 Resetting the password via the operating tool

Enter a code to reset the current "Maintenance" password.

The code is delivered by your local support.

Navigation: System \rightarrow User management \rightarrow Reset password \rightarrow Reset password

For details see the "Description of device parameters" documentation.

11.10 Device information

All device information is contained in the **Information** submenu.

Navigation: System → Information

For details see the "Description of device parameters" documentation.

11.11 Firmware history

11.11.1 Version

01.00.00

Initial software

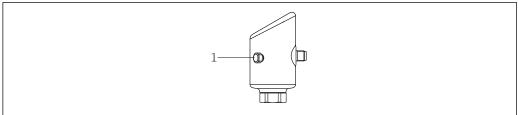
12 Maintenance

12.1 Maintenance work

12.1.1 Filter element

Keep the filter element (1) free from contamination. The device version determines whether or not a filter element is installed.

Cerabar PMP43 IO-Link Repair



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12.1.2 Exterior cleaning

The cleaning agents used should not corrode the surface and the seals.

The following cleaning agents can be used:

- Ecolab P3 topaktive 200
- Ecolab P3 topaktive 500
- Ecolab P3 topaktive OKTO
- Ecolab P3 topax 66
- Ecolab TOPAZ AC5

Avoid mechanical damage to the membrane (e.g. caused by pointed objects).

Observe the degree of protection of the device.

13 Repair

13.1 General information

13.1.1 Repair concept

The Endress+Hauser repair concept is devised in such a way that repairs can only be carried out through device replacement.

13.1.2 Replacing a device

After the device is replaced, previously saved parameters can be copied to the newly installed device.

In IO-Link, all parameters that are visible in IO-DD can be transferred to the new device (see the description of device parameters document). This is possible via the data storage function in IO-Link. However, the user must first activate this function on the master tool (TMG, etc.) to upload the saved values from the IO-Link master to the device. If the parameter is only available via Bluetooth and not in the IO-DD, the changes made for this parameter via Bluetooth will be lost.

After an entire device has been replaced, the parameters can be downloaded to the device again via the communication interface. The data must have been uploaded to the PC beforehand using the "FieldCare/DeviceCare" software.

13.2 Return

The requirements for safe device return can vary depending on the device type and national legislation.

1. Refer to the web page for information: https://www.endress.com/support/return-material

► Select the region.

Cerabar PMP43 IO-Link Accessories

> 2. If returning the device, pack the device in such a way that it is reliably protected against impact and external influences. The original packaging offers the best protection.

13.3 **Disposal**



If required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), the product is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to the manufacturer for disposal under the applicable conditions.

14 Accessories

Accessories currently available for the product can be selected via the Product Configurator at www.endress.com:

- 1. Select the product using the filters and search field.
- 2. Open the product page.
- 3. Select **Spare parts & Accessories**.

14.1 **Device-specific accessories**

14.1.1 M12 socket

M12 socket, straight

Material:

Body: PA; union nut: stainless steel; seal: EPDM

- Degree of protection (fully locked): IP69
- Order number: 71638191

M12 socket, elbowed

■ Material:

Body: PA; union nut: stainless steel; seal: EPDM

- Degree of protection (fully locked): IP69
- Order number: 71638253

14.1.2 **Cables**

Cable 4 x 0.34 mm² (20 AWG) with M12 socket, elbowed, screw plug, length 5 m (16 ft)

- Material: body: TPU; union nut: nickel-plated die-cast zinc; cable: PVC
- Degree of protection (fully locked): IP68/69
- Order number: 52010285
- Wire colors
 - 1 = BN = brown
 - 2 = WT = white
 - 3 = BU = blue
 - 4 = BK = black

Welding neck, process adapter and flange 14.1.3

For details, refer to TI00426F/00/EN "Weld-in adapters, process adapters and flanges".

Cerabar PMP43 IO-Link Accessories

14.1.4 Mechanical accessories



For technical data (e.g. materials, dimensions or order numbers), see the accessory document SD01553P.

14.2 DeviceCare SFE100

Configuration tool for IO-Link, HART, PROFIBUS and FOUNDATION Fieldbusfield devices DeviceCare is available for download free of charge at

www.software-products.endress.com. You need to register in the Endress+Hauser software portal to download the application.



Technical Information TI01134S

14.3 FieldCare SFE500

FDT-based plant asset management tool

It can configure all intelligent field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.



Technical Information TI00028S

14.4 Device Viewer

All the spare parts for the device, along with the order code, are listed in the *Device Viewer* (www.endress.com/deviceviewer).

14.5 Field Xpert SMT70

Universal, high-performance tablet PC for device configuration in Ex Zone 2 and non-Ex areas



For details, see "Technical Information" TI01342S

14.6 Field Xpert SMT77

Universal, high-performance tablet PC for device configuration in Ex Zone 1 areas



| For details, see "Technical Information" TI01418S

14.7 SmartBlue app

Mobile app for easy configuration of devices on site via Bluetooth wireless technology

15 Technical data

15.1 Input

15.1.1 Measured variable

Measured process variables

- Absolute pressure
- Gauge pressure

Calculated process variables

Pressure

15.1.2 Measuring range

Depending on the device configuration, the maximum working pressure (MWP) and the overpressure limit (OPL) can deviate from the values in the tables.

Absolute pressure

Measuring cell	suring cell Maximum measuring range		Smallest factory-calibratable span	
	lower (LRL)	upper (URL)	Standard	Platinum
	[bar (psi)]	[bar (psi)]	[bar (psi)]	
400 mbar (6 psi)	0	+0.4 (+6)	0.05 (0.75) 1)	80 mbar (1.2 psi)
1 bar (15 psi)	0	+1 (+15)	0.05 (0.75) ²⁾	200 mbar (3 psi)
2 bar (30 psi)	0	+2 (+30)	0.10 (1.50) ²⁾	400 mbar (6 psi)
4 bar (60 psi)	0	+4 (+60)	0.20 (3.00) 2)	800 mbar (12 psi)
10 bar (150 psi)	0	+10 (+150)	0.50 (7.50) ²⁾	2 bar (30 psi)
40 bar (600 psi)	0	+40 (+600)	2.00 (30.0) ²⁾	8 bar (120 psi)
100 bar (1500 psi)	0	+100 (+1500)	5.00 (73) ²⁾	20 bar (300 psi)

- 1) Largest factory-configurable turn down: 8:1
- 2) Largest factory-configurable turn down: 20:1

Absolute pressure

Measuring cell	MWP	OPL	Factory settings 1)
	[bar (psi)]	[bar (psi)]	
400 mbar (6 psi)	1 (14.5)	1.6 (23)	0 to 400 mbar (0 to 6 psi)
1 bar (15 psi)	2.7 (39)	4 (58)	0 to 1 bar (0 to 15 psi)
2 bar (30 psi)	6.7 (97)	10 (145)	0 to 2 bar (0 to 30 psi)
4 bar (60 psi)	10.7 (155)	16 (232)	0 to 4 bar (0 to 60 psi)
10 bar (150 psi)	25 (362)	40 (580)	0 to 10 bar (0 to 150 psi)
40 bar (600 psi)	100 (1450)	160 (2320)	0 to 40 bar (0 to 600 psi)
100 bar (1500 psi)	103.5 (1500)	160 (2320)	0 to 100 bar (0 to 1500 psi)

Different measuring ranges (e.g. -1 to +5 bar (-15 to +75 psi)) can be ordered with customized settings. It is possible to invert the output signal (LRV = 20 mA; URV = 4 mA). Prerequisite: URV < LRV

Gauge pressure

Measuring cell	Maximum measuring range		Smallest factory-calibratable span 1)	
	lower (LRL)	upper (URL)	Standard	Platinum
	[bar (psi)]	[bar (psi)]	[bar (psi)]	
400 mbar (6 psi)	-0.4 (-6)	+0.4 (+6)	0.05 (0.75) ²⁾	80 mbar (1.2 psi)
1 bar (15 psi)	-1 (-15)	+1 (+15)	0.05 (0.75) ³⁾	200 mbar (3 psi)
2 bar (30 psi)	-1 (-15)	+2 (+30)	0.10 (1.50) ³⁾	400 mbar (6 psi)
4 bar (60 psi)	-1 (-15)	+4 (+60)	0.20 (3.00) ³⁾	800 mbar (12 psi)
10 bar (150 psi)	-1 (-15)	+10 (+150)	0.50 (7.50) ³⁾	2 bar (30 psi)
25 bar (375 psi)	-1 (-15)	+25 (+375)	1.25 (18.50) ³⁾	5 bar (75 psi)
40 bar (600 psi)	-1 (-15)	+40 (+600)	2.00 (30.00) ³⁾	8 bar (120 psi)
100 bar (1500 psi)	-1 (-15)	+100 (+1500)	5.00 (73) ³⁾	20 bar (300 psi)

- 1) Largest factory-configurable turn down: 5:1.
- 2) Largest factory-configurable turn down: 8:1
- 3) Largest factory-configurable turn down: 20:1

Gauge pressure

Measuring cell	MWP	OPL	Factory settings 1)
	[bar (psi)]	[bar (psi)]	
400 mbar (6 psi)	1 (14.5)	1.6 (23)	0 to 400 mbar (0 to 6 psi)
1 bar (15 psi)	2.7 (39)	4 (58)	0 to 1 bar (0 to 15 psi)
2 bar (30 psi)	6.7 (97)	10 (145)	0 to 2 bar (0 to 30 psi)
4 bar (60 psi)	10.7 (155)	16 (232)	0 to 4 bar (0 to 60 psi)
10 bar (150 psi)	25 (363)	40 (580)	0 to 10 bar (0 to 150 psi)
25 bar (375 psi)	25.8 (375)	100 (1450)	0 to 25 bar (0 to 375 psi)
40 bar (600 psi)	100 (1450)	160 (2320)	0 to 40 bar (0 to 600 psi)
100 bar (1500 psi)	103.5 (1500)	160 (2320)	0 to 100 bar (0 to 1500 psi)

¹⁾ Different measuring ranges (e.g.-1 to +5 bar (-15 to +75 psi)) can be ordered with customized settings. It is possible to invert the output signal (LRV = 20 mA; URV = 4 mA). Prerequisite: URV < LRV

15.2 Output

15.2.1 Output signal

- 2 outputs, configurable as switch output, analog output or IO-Link output
- The current output offers a choice of three different operating modes:
 - 4 to 20.5 mA
 - NAMUR NE 43: 3.8 to 20.5 mA (factory setting)
 - US mode: 3.9 to 20.5 mA

15.2.2 Switching capacity

- Switch status ON: $I_a \le 200 \text{ mA}^{9}$; switch status OFF: $I_a < 0.1 \text{ mA}^{10}$
- Switch cycles: $> 1 \cdot 10^7$
- Voltage drop PNP: ≤ 2 V
- Overload protection: Automatic load testing of switching current;
 - Max. capacitive load: 1 μF at max. supply voltage (without resistive load)
 - Max. cycle duration: 0.5 s; min. t_{on}: 40 μs
 - \blacksquare Periodic disconnection from protective circuit in the event of overcurrent (f = 1 Hz)

15.2.3 Signal on alarm for devices with current output

Current output

Signal on alarm in accordance with NAMUR recommendation NE 43.

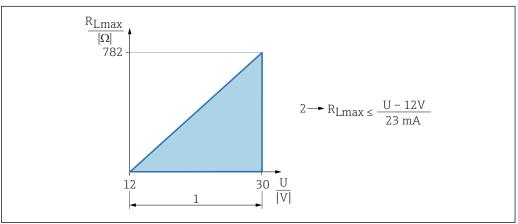
- Max. alarm: can be set from 21.5 to 23 mA
- Min. alarm: < 3.6 mA (factory setting)

Onsite display and operating tool via digital communication

Status signal (according to NAMUR Recommendation NE 107): Plain text display

15.2.4 Load

For the current output, the following applies: In order to guarantee sufficient terminal voltage, a maximum load resistance R $_{\rm L}$ (including line resistance) must not be exceeded, depending on the supply voltage U of the supply unit.



A005260

- 1 Power supply 12 to 30 V
- 2 R_{Lmax} maximum load resistance
- U Supply voltage

If load is too great:

- Failure current is indicated and error message is displayed (indication: MIN alarm current)
- Periodic checking to establish if it is possible to quit fault state

⁹⁾ If outputs "1 x PNP + 4 to 20 mA" are used at the same time, switch output OUT1 can be loaded with up to 100 mA load current over the entire temperature range. Up to 50 °C (122 °F) ambient temperature and up to 85 °C (185 °F) process temperature, the switching current may be up to 200 mA. If the "1 x PNP" or "2 x PNP" configuration is used, the switch outputs can be loaded in total with up to 200 mA over the entire temperature range.

¹⁰⁾ Differing for switch output OUT2, for switch status OFF: $I_a < 3.6$ mA and $U_a < 2$ V and for switch status ON: voltage drop PNP: ≤ 2.5 V

15.2.5 Damping

A damping affects all continuous outputs: Damping can be enabled as follows:

- Via onsite display, Bluetooth, handheld terminal or PC with operating program continuously from 0 to 999 s, in increments of 0.1 s
- Factory setting: 1 s (adjustable from 0 to 999 s)

15.2.6 Protocol-specific data

IO-Link specification 1.1.3

Device type ID:

0x92 0xC5 0x01

15.3 Environment

15.3.1 Ambient temperature range

-40 to +85 °C (-40 to +185 °F)

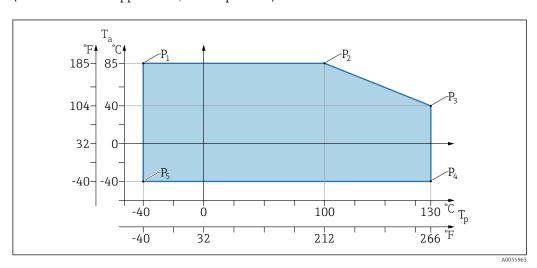
The permitted ambient temperature is reduced at higher process temperatures.

The following information only takes into account functional aspects. Additional restrictions may apply for certified device versions.

The permitted process temperature varies, depending on the process connection used. For an overview of the process connections, see Section "Process temperature range".

Maximum process temperature +130 °C (+266 °F)

(Product feature "Application"; order option "B")

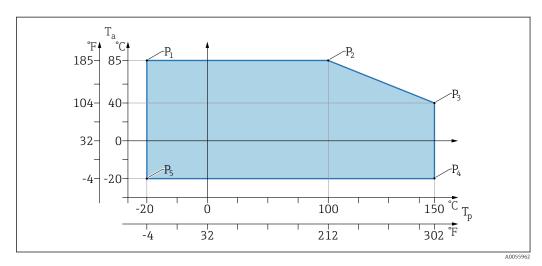


 \blacksquare 6 Ambient temperature T_a depending on the process temperature T_p

P	$T_{\rm p}$	T _a
P1	−40 °C (−40 °F)	+85 °C (+185 °F)
P2	+100 °C (+212 °F)	+85 °C (+185 °F)
P3	+130 °C (+266 °F)	+40 °C (+77 °F)
P4	+130 °C (+266 °F)	-40 °C (-40 °F)
P5	-40 °C (-40 °F)	−40 °C (−40 °F)

Maximum process temperature +150 °C (+302 °F)

(Product feature "Application"; order option "C")

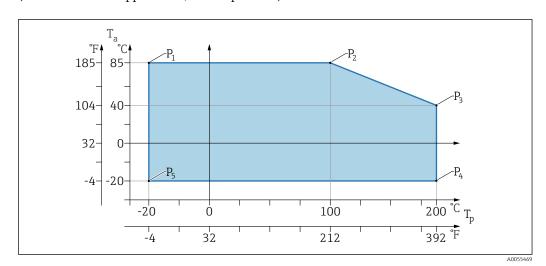


 \blacksquare 7 Ambient temperature T_a depending on the process temperature T_p

P	T_{p}	T _a
P1	−20 °C (−4 °F)	+85 °C (+185 °F)
P2	+100 °C (+212 °F)	+85 °C (+185 °F)
P3	+150 °C (+302 °F)	+40 °C (+77 °F)
P4	+150 °C (+302 °F)	-20 °C (-4 °F)
P5	−20 °C (−4 °F)	-20 °C (-4 °F)

Maximum process temperature +200 °C (+392 °F)

(Product feature "Application"; order option "D")



 \blacksquare 8 Ambient temperature T_a depending on the process temperature T_p

P	T_{p}	T _a
P1	-20 °C (-4 °F)	+85 °C (+185 °F)
P2	+100 °C (+212 °F)	+85 °C (+185 °F)
Р3	+200 °C (+392 °F)	+40 °C (+77 °F)

P	T_{p}	T _a
P4	+200 °C (+392 °F)	-20 °C (-4 °F)
P5	-20 °C (-4 °F)	-20 °C (-4 °F)

15.3.2 Storage temperature

-40 to +85 °C (-40 to +185 °F)

15.3.3 Operating height

Up to 5000 m (16404 ft) above sea level

15.3.4 Climate class

According to IEC 60068-2-38 test Z/AD (relative humidity 4 to 100%).

15.3.5 Degree of protection

Test as per IEC 60529 Edition 2.2 2013-08/ DIN EN 60529:2014-09 and NEMA 250-2014

For mounted M12 connecting cable: IP66/68/69, NEMA type 4X/6P/1P68; (1.83 mH₂O for 24 h))

15.3.6 Pollution degree

Pollution degree 2 according to IEC/EN 61010-1.

15.3.7 Vibration resistance

- Stochastic noise (random sweep) according to IEC/DIN EN 60068-2-64 Case 2
- Guaranteed for 5 to 2 000 Hz: 1.25 $(m/s^2)^2/Hz$, ~ 5 q
- \blacksquare Sinusoidal vibration according to IEC 62828-1:2017 with 10 to 60 Hz ± 0.35 mm; 60 to 1000 Hz 5 g

15.3.8 Shock resistance

- Testing standard: IEC/DIN EN 60068-2-27 Case 2
- Shock resistance: 30 g (18 ms) in all 3 axes

15.3.9 Electromagnetic compatibility (EMC)

- Electromagnetic compatibility as per IEC/DIN EN 61326 series and NAMUR recommendation EMC (NE21)
- Maximum deviation under interference influence: < 0.5 %

For more details refer to the EU Declaration of Conformity.

15.4 Process

15.4.1 Process temperature

Maximum process temperature	Version 1)
+100 °C (+212 °F)	A
+130 °C (+266 °F)(+150 °C (+302 °F) ²⁾)	В
+150 °C (+302 °F)	С
+200 °C (+392 °F)	D

- 1) Product Configurator, "Application" feature
- 2) Temperature for maximum one hour (device in operation but not within measurement specification)

Fill fluid

Fill fluid	Process temperature range	Version 1)
Synthetic oil, FDA	−40 to +130 °C (−40 to +266 °F)(+150 °C (+302 °F) ²⁾)	3
Vegetable oil, FDA	−20 to +200 °C (−4 to +392 °F)	4

- 1) Product Configurator, "Fill fluid" feature
- 2) Temperature for one hour maximum (device in operation but not within measurement specification)

15.4.2 Process pressure range

Pressure specifications

WARNING

The maximum pressure for the device depends on the lowest-rated component with regard to pressure (components are: process connection, optional mounted parts or accessories).

- ▶ Only operate the device within the specified limits for the components!
- ▶ MWP (maximum working pressure): The maximum working pressure is specified on the nameplate. This value refers to a reference temperature of +20 °C (+68 °F) and may be applied to the device for an unlimited time. Note temperature dependence of maximum working pressure. For higher temperatures, refer to the following standards for the permitted pressure values for flanges:EN 1092-1 (materials 1.4435 and 1.4404 are identical with regard to their stability/temperature property and are grouped together in under 13E0 in EN 1092-1 Tab. 18; the chemical composition of the two materials can be identical), ASME B 16.5a (the latest version of the standard applies in each case).
- ► The overpressure limit is the maximum pressure that a device may be subjected to during a test. It exceeds the maximum working pressure by a certain factor. This value refers to a reference temperature of +20 °C (+68 °F).
- ▶ In the case of sensor range and process connection combinations where the overpressure limit (OPL) of the process connection is less than the nominal value of the measuring cell, the device is set at the factory, at the very maximum, to the OPL value of the process connection. If the entire measuring cell range must be used, select a process connection with a higher OPL value (1.5 x MWP; MWP = PN).
- ► The Pressure Equipment Directive (2014/68/EU) uses the abbreviation "PS". The abbreviation "PS" corresponds to the maximum working pressure of the device.
- ► For maximum working pressure data that deviate from this, see the "Mechanical construction" section.

15.4.3 Cleaned of oil and grease

Endress+Hauser also offers devices, cleaned of oil and grease, for special applications. No special restrictions regarding the process conditions apply to these devices.

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