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71668639
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Technical Information
iTHERM ModuLine TT131

Welded thermowell

Metric thermowell for a variety of industrial applications

Application

- Protects the thermometer against mechanical and chemical stress
- Robust design suitable for demanding process conditions
- Pressure range: up to 100 bar (1 450 psi)
- For use in pipes, vessels or tanks

Your benefits

- Easy maintenance and recalibration of the thermometer: the sensor can be replaced without interrupting the process.
- Modular configuration according to DIN 43772
- iTHERM QuickNeck: time-saving and cost-efficient thanks to easy, tool-free disassembly for recalibration
- Wide range of dimensions, materials and process connections available
- Specially designed tip for fast response times

Endress+Hauser
People for Process Automation

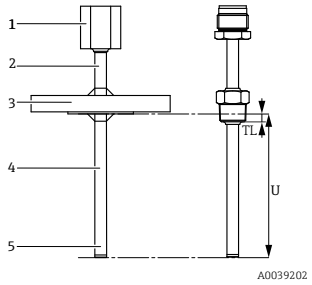
Table of contents

Function and system design

Device architecture

The thermowell, designed in accordance with DIN 43772, ensures high resistance to the most typical and common industrial processes. The thermowell comprises a pipe with a diameter of 9, 11, 12, 14 or 16 mm, or ¼" or ½" pipe. The tip of the thermowell can be straight, tapered or reduced (stepped). A PTFE sheath can be supplied for thermowells with straight tip, and a tantalum sheath in straight or tapered versions. The thermowells can be fitted to a pipe or vessel in the system using a selection of commonly used flanged process connection, thread or compression fittings.

Modular design

Design		Options
	1: Thermometer connection	▪ Female thread if a removable extension neck or nipple connection is used ▪ Male thread, usually M24 x 1.5 or NPT ½", if the thermowell is directly mounted on the terminal head
	2: Lagging	Extension which cannot be removed from the thermowell. It allows more space for installation, especially if a flange is used. It can also protect the terminal head and electronics module from the heat in the process.
	3: Process connection	Connection piece on process side. This can be any type of thread, flange or compression fitting. The process connection must be designed to withstand the process pressure, temperature and media.
	4: Immersion part	The part of the thermowell that is inserted into the process. Available in a variety of diameters and materials to cover a wide range of applications. The selected material and strength must be able to withstand the static and dynamic load caused by the process conditions. They must also be resistant to chemicals, mechanical shock and vibrations.
	5: Thermowell tip	Various tips are available. For thermowells used in pipes with a small diameter, a reduced or tapered thermowell tip can be selected to reduce the flow resistance. Reduced tips also mean a faster response time, while a specially designed tip ensures the fastest response.

Installation

Mounting location

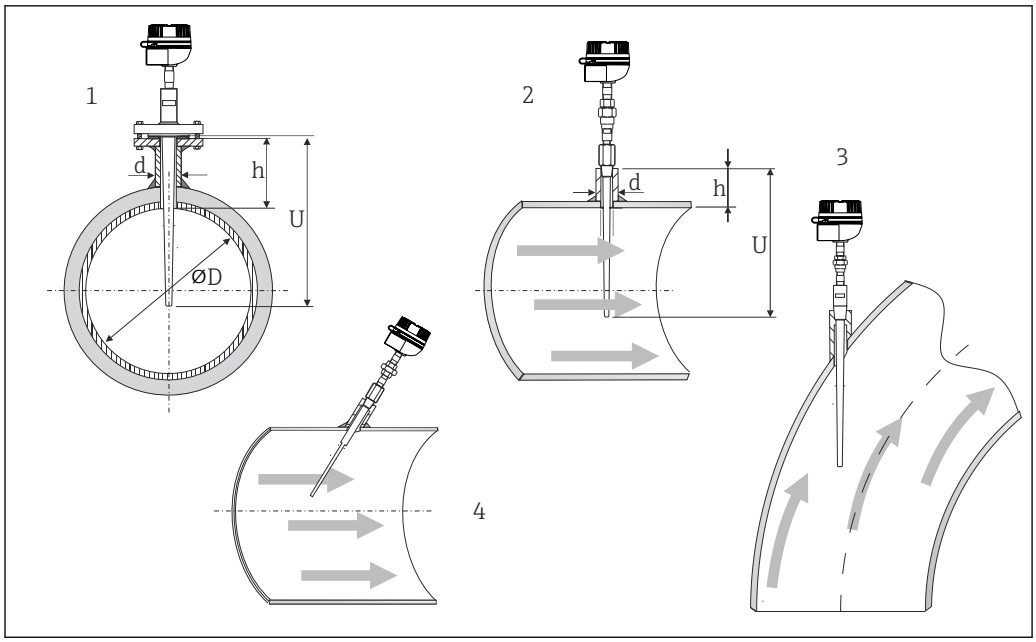
The thermowell can be installed in pipes, tanks or vessels.

Orientation

No restrictions. However, self-draining in the process should be guaranteed depending on the application.

Installation instructions

The immersion length of the thermometer can influence the measurement accuracy. If the immersion length is too short, this can lead to measurement errors caused by heat conduction through the process connection. If installing in a pipe, the immersion length should ideally correspond to half of the pipe diameter. Although the installation position may vary according to requirements, the measuring element must be completely exposed to the medium and must not be shielded by the nozzle. In pipes with a small diameter, a pipe expander can be mounted around the measuring point to ensure a sufficient immersion length.



1 *Installation examples*

1 - 2 In pipes with a small cross-section, the sensor tip should reach or extend slightly past the center axis of the pipe (=U).
3 - 4 Slanted orientation.

In the case of pipes with a small nominal diameter, it is advisable for the tip of the thermometer to project well into the process so that it extends past the pipe axis. Another possibility is to install the thermometer at an angle (4). When determining the immersion length or installation depth, all the parameters of the thermometer and of the medium to be measured must be taken into account (e.g. flow velocity, pressure).

The use of iTHERM QuickSens inserts is recommended for immersion lengths U < 70 mm (27.6 in).

The counterpieces for the process connections, as well as the seals or sealing rings, are not supplied with the thermometer, except when cylindrical threads are used. Cylindrical threads are supplied with a copper seal compliant with DIN 7603.

Process

Process temperature range

Depends on the type of thermowell and material used, maximum −200 to +1 100 °C (−328 to +2 012 °F).

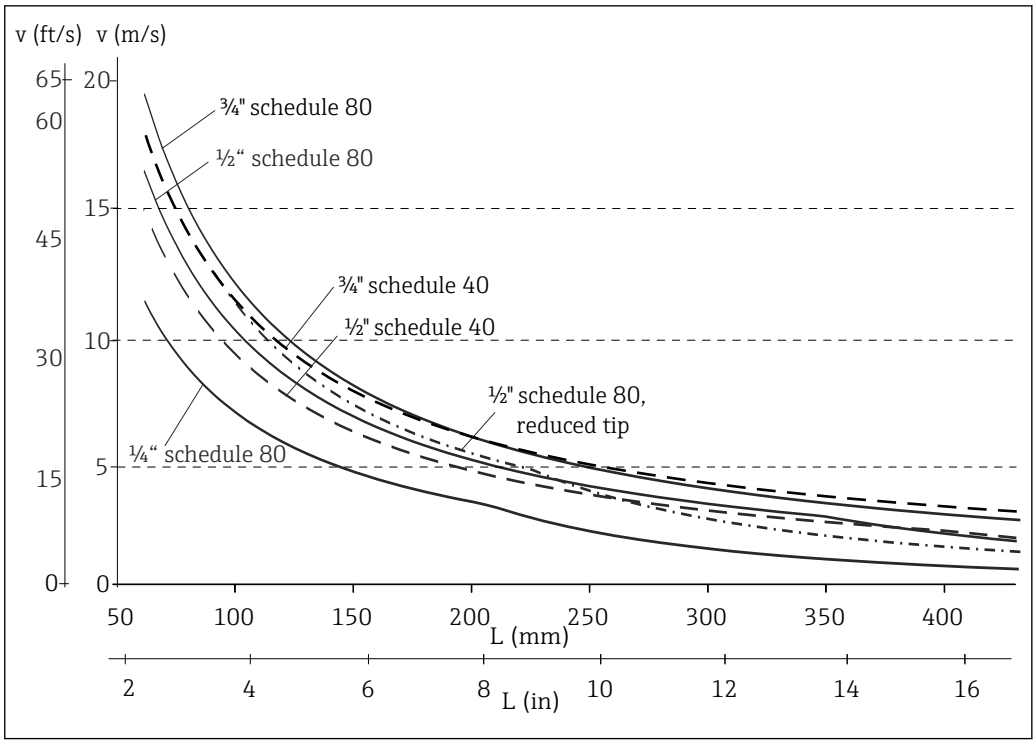
Process pressure range

The maximum possible process pressure depends on various influencing factors, such as the design, process connection and process temperature. For information on the maximum possible process pressures for the individual process connections, see the "Process connection" section.

It is possible to check the mechanical loading capacity as a function of the installation and process conditions online using the Sizing Thermowell calculation tool in the Endress+Hauser Applicator software. https://portal.endress.com/webapp/applicator

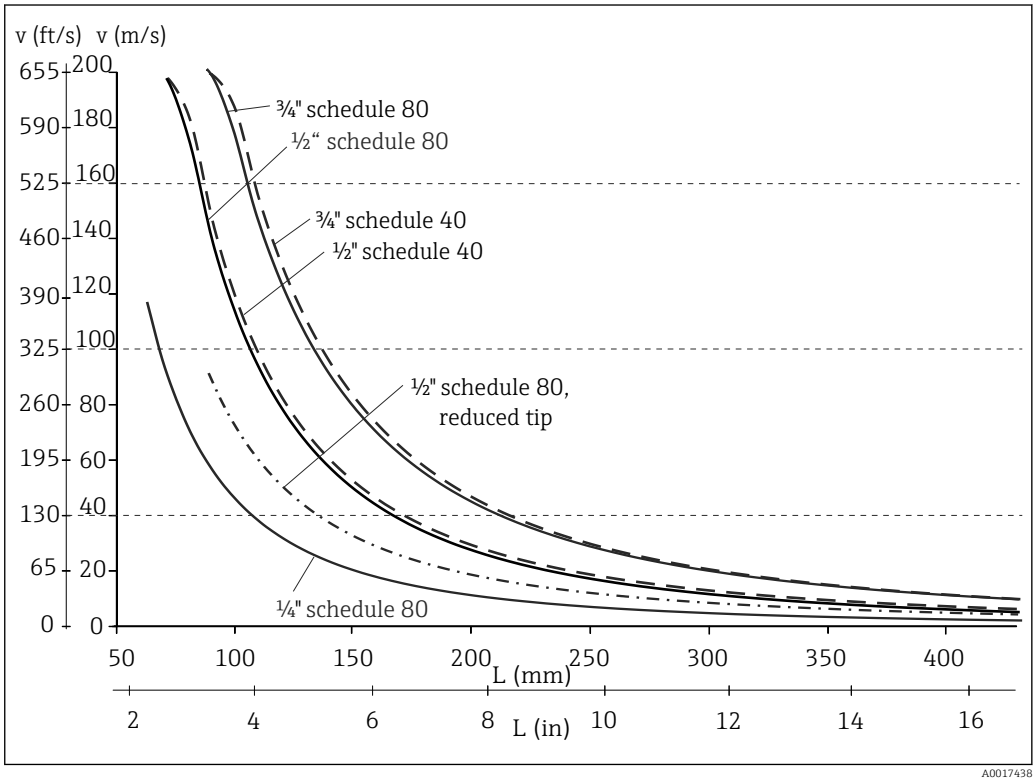
Permitted flow velocity depending on the immersion length

The highest flow velocity tolerated by the thermometer diminishes with increasing sensor immersion length exposed to the flowing fluid. In addition it is dependent on the diameter of both the thermometer tip and thermowell, on the type of measuring medium, the process temperature and the process pressure. The following figures exemplify the maximum permitted flow velocities in water and superheated steam at a process pressure of 50 bar (725.2 psi).



2 Permitted flow velocities with different thermometer diameters in the process medium water at T = 50 °C (122 °F)

L Unsupported immersion length of the thermowell, material 1.4401 (316)
v Flow velocity

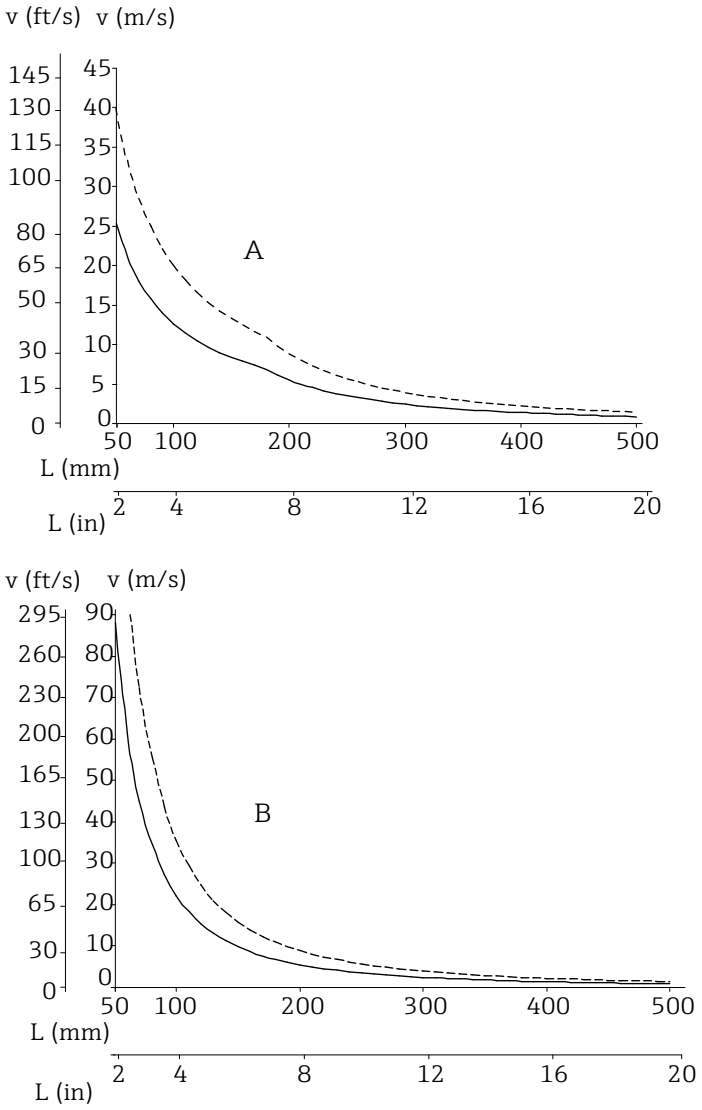


3 Permitted flow velocities with different thermometer diameters in the process medium superheated steam at T = 400 °C (752 °F)

L Unsupported immersion length of the thermowell, material 1.4401 (316)
v Flow velocity

Permitted flow velocity depending on the immersion length and process medium

The highest flow velocity tolerated by the thermometer diminishes with increasing insert immersion length exposed to the flowing fluid. It is also dependent on the diameter of the thermometer tip, the type of medium being measured, the process temperature and the process pressure. The following figures exemplify the maximum permitted flow velocities in water and superheated steam at a process pressure of 50 bar (725 psi).



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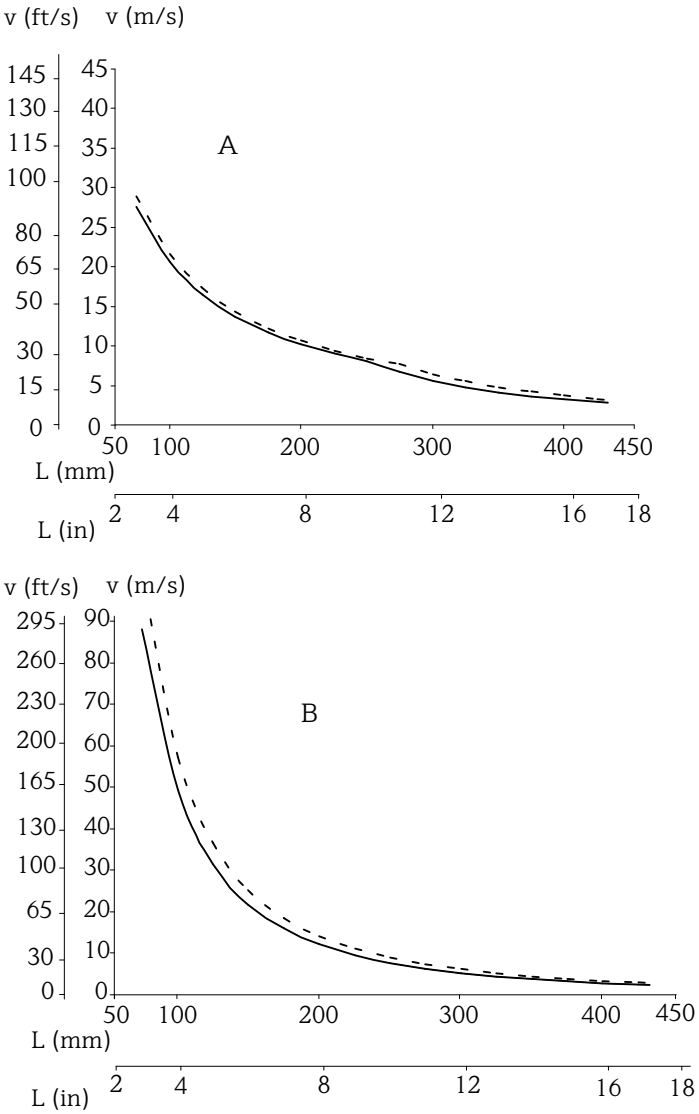
4 Maximum flow velocity with thermowell diameter 9 mm (0.35 in)(————) or 12 mm (0.47 in) (-----)

A Medium: water at T = 50 °C (122 °F)
B Medium: superheated steam at T = 400 °C (752 °F)
L Immersion length
v Flow velocity



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5 Maximum flow velocity with thermowell diameter 14 mm (0.55 in)(————) or 15 mm (0.6 in) (-----)

A Medium: water at T = 50 °C (122 °F)
B Medium: superheated steam at T = 400 °C (752 °F)
L Immersion length
v Flow velocity

Medium - state of aggregation

Gaseous or liquid (also with high viscosity, e.g. yogurt).

Mechanical construction

Design, dimensions

All dimensions in mm (in). The design of the thermometer depends on the thermowell version: The type of lagging is a crucial factor in the construction.

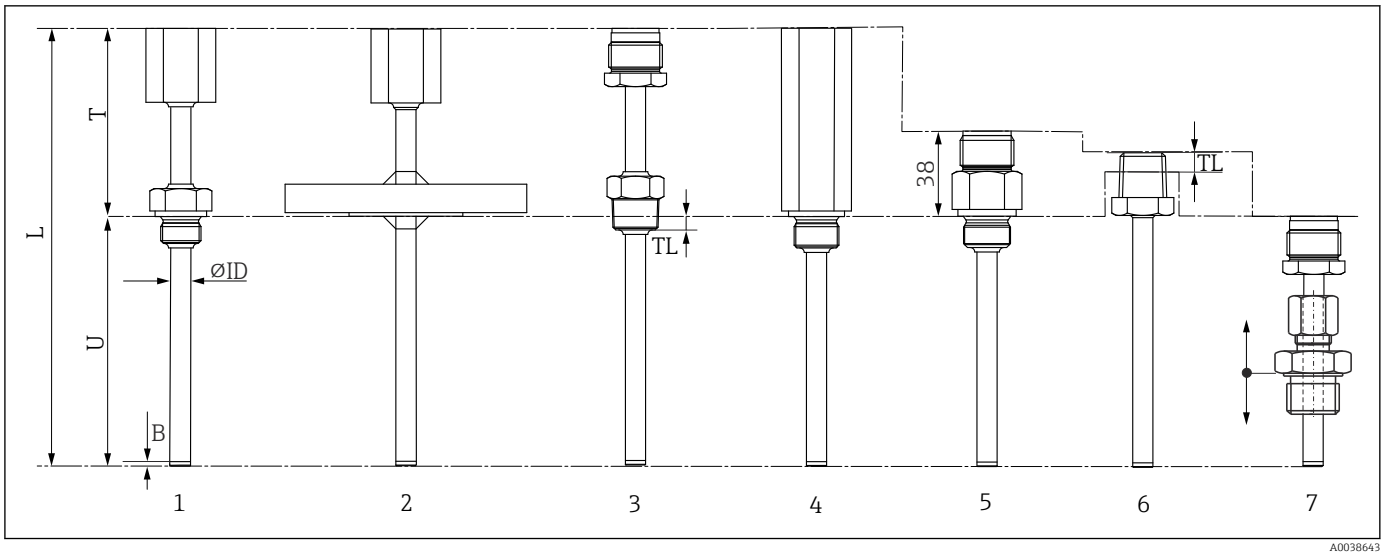
Thermowell diameter:

Diameter	Shape of tip	Material
9 mm x 1.25 mm	▪ Straight ▪ Reduced ▪ Tapered	▪ 316L ▪ 316Ti ▪ AlloyC276 ▪ Alloy600
11 mm x 2 mm	▪ Straight ▪ Reduced	▪ 316L ▪ 316Ti ▪ AlloyC276 ▪ Alloy600
12 mm x 2.5 mm	▪ Straight ▪ Tapered	▪ 316Ti ▪ 321
14 mm x 2 mm	Straight	316L
16 mm x 3.5 mm	Straight	316L
¼" SCH80, 13.7 mm x 3 mm	Straight	316
½" SCH80, 21.3 mm x 3.7 mm	Straight	316
½" SCH40, 21.3 mm x 2.7 mm	Straight	446

Various dimensions, such as the immersion length U for example, are variable values and are therefore indicated as items in the following dimensional drawings.

Variable dimensions:

Item	Description
L	Thermowell length (U+T)
TL	Thread length (length of engagement)
B	Thermowell bottom thickness: predefined, depends on thermowell version (see also the individual table data)
T	Length of lagging: variable or pre-defined, depends on thermowell version (see also the individual table data)
U	Immersion length: variable, depending on the configuration
D	Thermowell diameter



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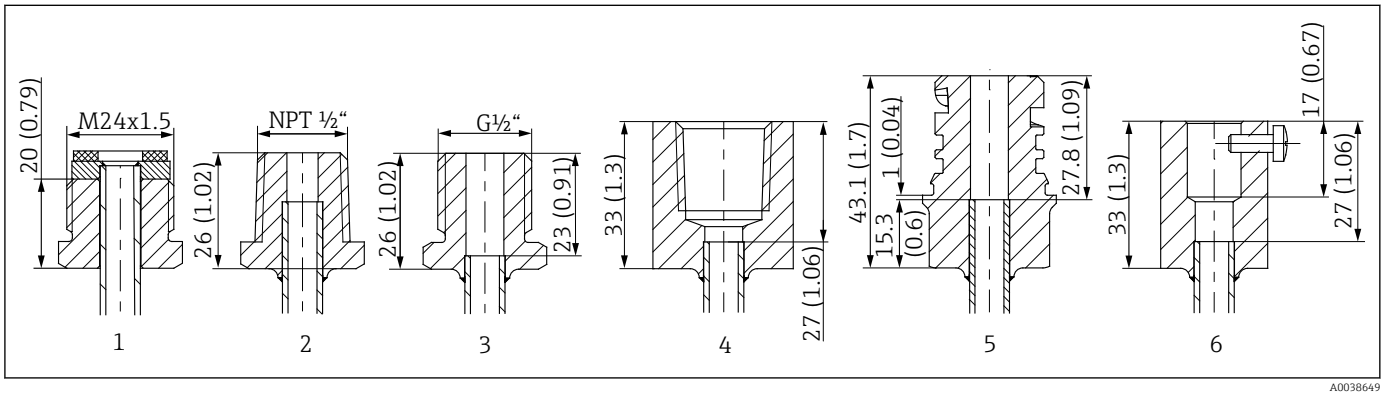
1 *Metric threaded process connection with extension (thermowell extension: option A)*
2 *Flanged process connection with extension (thermowell extension: option A)*
3 *NPT threaded process connection with extension (thermowell extension: option A)*
4 *Threaded process connection with hexagonal lagging (thermowell extension: option B)*
5 *Threaded process connection with hexagonal lagging (thermowell extension: option B)*
6 *Thermowell without lagging (thermowell extension: option 0)*
7 *Adjustable compression fitting without extension (thermowell extension: option 0)*



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6 *Thermometer connection*

1 *Male thread M24x1.5*
2 *Male thread NPT ½"*
3 *Male thread G ½"*
4 *Female thread M20x1.5, NPT ½" and G ½"*
5 *Quick fastener iTHERM QuickNeck*
6 *TA20L adapter*

Possible combinations of the thermowell versions with the available process connections

Process connection and size	Thermowell diameter							
	9 x 1.25 mm	11 x 2 mm	12 x 2.5 mm	14 x 2 mm 316Ti	16 x 3.5 mm 316L	¼" 316	½" 316	½" 446
Diameter tolerances								
Lower tolerance limit (mm)	0,0	0,0	0,0	0,0	0,0	-0,79	-0,79	-0,79
Upper tolerance limit (mm)	+0,1	+0,1	+0,1	+0,1	+0,1	+0,4	+0,4	+0,4
Thread								

Process connection and size	Thermowell diameter							
	9 x 1.25 mm	11 x 2 mm	12 x 2.5 mm	14 x 2 mm 316Ti	16 x 3.5 mm 316L	¼" 316	½" 316	½" 446
M18 x 1.5, 316L/316Ti	316L or 316Ti	316L or 316Ti	-	-	-	-	-	-
M20 x 1.5, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	-	-	-	-
M27 x 2, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	-	-	-
M33 x 2, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	-	-	-
NPT ½", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	-	316	-	-
NPT ¾", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
NPT 1", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
G 3/8, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	-	-	-	-	-
G ½", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	-	-	-	-
G ¾", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	-	-	-
G 1", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	-	-	-
R ½", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	-	-	-	-
R ¾", 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	-	-	-
M20 x 1.55, 321	-	-	321	-	-	-	-	-
M27 x 2, 321	-	-	321	-	-	-	-	-
M33 x 2, 321	-	-	321	-	-	-	-	-
NPT ½", 321	-	-	321	-	-	-	-	-
G ½", 321	-	-	321	-	-	-	-	-
M20 x 1.5, AlloyC276	AlloyC276	AlloyC276	-	-	-	-	-	-
NPT ½", AlloyC276	AlloyC276	AlloyC276	-	-	-	-	-	-
G ½", AlloyC276	AlloyC276	AlloyC276	-	-	-	-	-	-
M20 x 1.5, AlloyC600	Alloy600	Alloy600	-	-	-	-	-	-
NPT ½", AlloyC600	Alloy600	Alloy600	-	-	-	-	-	-
G ½", AlloyC600	Alloy600	Alloy600	-	-	-	-	-	-
Weld-in adapter								
Cylindrical, D = 30 mm (1.18 in), 316L	316L, 316Ti, Alloy600, AlloyC276	-	-	-	-	-	-	-
Compression fitting								
NPT ½", 316L	316L, 316Ti, Alloy600, AlloyC276	316L or 316Ti	316Ti	316Ti	-	-	-	-

Process connection and size	Thermowell diameter							
	9 x 1.25 mm	11 x 2 mm	12 x 2.5 mm	14 x 2 mm 316Ti	16 x 3.5 mm 316L	¼" 316	½" 316	½" 446
G ½", 316L	316L, 316Ti, Alloy600, AlloyC276	316L or 316Ti	316Ti	316Ti	-	-	-	-
G 1", 316L	316L, 316Ti, Alloy600, AlloyC276	316L or 316Ti	316Ti	316Ti	-	-	-	-
Flanged	316L	316L	316Ti	316Ti	316L	316	316	446
ANSI 1" 150 RF B16.5, 316L	316L	316L	316Ti	316Ti	316L	316	316	446
ANSI 1 ½" 150 RF B16.5, 316L	316L	316L	316Ti	316Ti	316L	316	316	446
ANSI 2" 150 RF B16.5, 316L	316L	316L	316Ti	316Ti	316L	316	316	446
ANSI 2" 300 RF B16.5, 316L	316L	316L	316Ti	316Ti	316L	316	316	446
DN15 PN40 B1 EN1092-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	-	-
DN15 PN40 C EN1092-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	-	-
DN25 PN20 B1 ISO7005-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
DN25 PN40 B1 EN1092-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
DN25 PN40 C EN1092-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
DN25 PN100 B2 EN1092-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
DN40 PN40 B1 EN1092-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
DN50 PN40 B1 EN1092-1, 316L/316Ti	316L or 316Ti	316L or 316Ti	316Ti	316Ti	316L	316	316	446
DN25 PN40 B1 EN1092-1, AlloyC276 > 316L	AlloyC279	AlloyC280	-	-	-	-	-	-
DN50 PN40 B1 EN1092-1, AlloyC276 > 316L	AlloyC280	AlloyC281	-	-	-	-	-	-
DN25 PN40 B1 EN1092-1, AlloyC600 > 316L	Alloy600	Alloy600	-	-	-	-	-	-
DN50 PN40 B1 EN1092-1, AlloyC600 > 316L	Alloy600	Alloy600	-	-	-	-	-	-
DN25 PN40 B1 EN1092-1, tantalum > 316Ti	-	316Ti + 13 mm	316Ti + 13 mm	-	-	-	-	-
DN50 PN40 B1 EN1092-1, tantalum > 316Ti	-	316Ti + 13 mm	316Ti + 13 mm	-	-	-	-	-
DN25 PN40 B1 EN1092-1, PTFE > 316Ti	-	316Ti + 15 mm	-	-	-	-	-	-
DN50 PN40 B1 EN1092-1, PTFE > 316Ti	-	316Ti + 15 mm	-	-	-	-	-	-

Weight Typically 0.2 to 7.5 kg (0.44 to 16.53 lbs) for standard options.

Material Thermowell and process connections.

The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant mechanical load. The maximum operating temperatures can be reduced considerably in cases where abnormal conditions such as high mechanical load occur or in aggressive media.

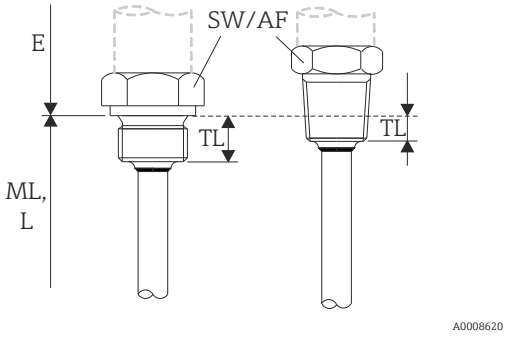
Please note that the maximum temperature also always depends on the temperature sensor used!

Material name	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 316/1.4401	X5CrNiMo 17-12-2	650 °C (1202 °F) [1]	▪ Austenitic, stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion-resistance in chlorinated and acidic, non-oxidizing atmospheres by adding molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with low concentration)
AISI 316L/1.4404 1.4435	X2CrNiMo17-12-2 X2CrNiMo18-14-3	650 °C (1202 °F) [1]	▪ Austenitic, stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion-resistance in chlorinated and acidic, non-oxidizing atmospheres by adding molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with low concentration) ▪ Increased resistance to intergranular corrosion and pitting ▪ Compared to 1.4404, 1.4435 has even higher corrosion resistance and a lower delta ferrite content
AISI 316Ti/1.4571	X6CrNiMoTi17-12-2	700 °C (1292 °F) [1]	▪ Properties comparable with AISI316L ▪ Addition of titanium means increased resistance to intergranular corrosion even after welding ▪ Broad range of uses in the chemical, petrochemical and oil industries as well as in coal chemistry ▪ Can only be polished to a limited extent, titanium streaks can form
Alloy600/2.4816	NiCr15Fe	1100 °C (2012 °F)	▪ A nickel/chromium alloy with very good resistance to aggressive, oxidizing and reducing atmospheres, even at high temperatures ▪ Resistance to corrosion caused by chlorine gases and chlorinated media as well as many oxidizing mineral and organic acids, sea water etc. ▪ Corrosion from ultrapure water ▪ Not to be used in sulfur-containing atmospheres
AlloyC276/2.4819	NiMo16Cr15W	1100 °C (2012 °F)	▪ A nickel-based alloy with good resistance to oxidizing and reducing atmospheres, even at high temperatures ▪ Particularly resistant to chlorine gas and chloride as well as to many oxidizing mineral and organic acids
AISI 321/1.4541	X6CrNiTi18-10	815 °C (1499 °F)	▪ Austenitic, stainless steel ▪ High resistance to intergranular corrosion even after welding ▪ Good welding characteristics, suitable to all standard welding methods ▪ It is used in many sectors of the chemical industry, petrochemical, and pressurized vessels

Material name	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 446/~1.4762/ ~1.4749	X10CrAl24 X18CrNi24	1 100 °C (2 012 °F)	▪ A ferritic, heat resistant, high-chromium stainless steel ▪ Very high resistance to reducing sulphurous gases and salts with low content of oxygen ▪ Very good resistance to constant as well as cyclical thermal stress, to incineration ashcorrosion and to melts of copper, lead and tin ▪ Poorly resistant to gases containing nitrogen
Jacket			
PTFE (Teflon)	Polytetrafluorethylene	200 °C (392 °F)	▪ Resistant to almost all chemicals ▪ High temperature-resistance
Tantalum	-	250 °C (482 °F)	▪ With the exception of hydrofluoric acid, fluorine and fluorides, tantalum exhibits excellent resistance to most mineral acids and saline solutions ▪ Prone to oxidation and embrittlement at higher temperatures in air

1) Can be used to a limited extent up to 800 °C (1472 °F) for low mechanical loads and in non-corrosive media. Please contact your Endress+Hauser sales team for further information.

Process connections **Thread**

Threaded process connection Male thread	Version		Thread length TL	Width across flats	Max. process pressure
	M	M14x1.5	12 mm (0.47 in)	22 mm (0.87 in)	Maximum static process pressure for threaded process connection: [1] 400 bar (5 802 psi) at +400 °C (+752 °F)
		M20x1.5	14 mm (0.55 in)	27 mm (1.06 in)	
		M18x1.5	12 mm (0.47 in)	24 mm (0.95 in)	
		M27x2	16 mm (0.63 in)	32 mm (1.26 in)	
		M33x2	18 mm (0.71 in)	41 mm (1.61 in)	
	G [2]	G ½" DIN / BSP	15 mm (0.6 in)	27 mm (1.06 in)	
		G 1" DIN / BSP	18 mm (0.71 in)	41 mm (1.61 in)	
		G ¾" BSP	15 mm (0.6 in)	32 mm (1.26 in)	
		G 3/8"	12 mm (0.47 in)	24 mm (0.95 in)	
	NPT	NPT ½"	8 mm (0.32 in)	22 mm (0.87 in)	
		NPT ¾"	8.5 mm (0.33 in)	27 mm (1.06 in)	
		NPT 1"	10.2 mm (0.4 in)	41 mm (1.61 in)	

7 Cylindrical (left side) and conical (right side) version

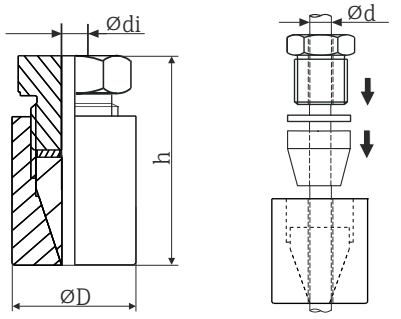
Threaded process connection Male thread	Version		Thread length TL	Width across flats	Max. process pressure
	R	R ¾"	8 mm (0.32 in)	27 mm (1.06 in)	
		R ½"		22 mm (0.87 in)	

1) Maximum pressure specifications only for the thread. The failure of the thread is calculated, taking the static pressure into consideration. The calculation is based on a fully tightened thread (TL = thread length)
2) DIN ISO 228 BSPP

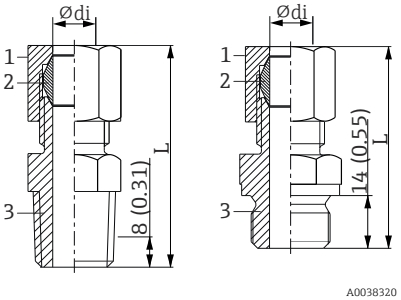
The 316L compression fittings can only be used once due to deformation. This applies to all the components of the compression fittings! A replacement compression fitting must be secured at another point (grooves in thermowell). PEEK compression fittings must never be used at a temperature that is lower than the temperature present when the compression fitting is secured. This is because the fitting would no longer be leak-tight as a result of heat contraction of the PEEK material.

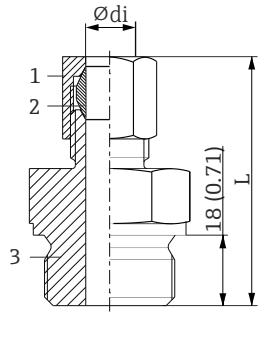
SWAGELOCK or similar fittings are strongly recommended for higher requirements.

Weld-in adapter

Type TK40	Version	Dimensions			Technical properties
	Cylindrical	Ødi	ØD	h	
Weld-in adapter 	Ferrule material Elastosil Thread G½"	9.2 mm (0.36 in)	30 mm (1.18 in)	57 mm (2.24 in)	$P_{max.}$ = 10 bar (145 psi), $T_{max.}$ = +200 °C (+392 °F) for ELASTOSIL ferrule, tightening torque = 5 Nm

Coupling

Type TK40	Version	Dimensions			Technical properties
		Ødi	L	Width across flats	
 *1 Nut* *2 Clamping sleeve* *3 Process connection*	NPT ½" , ferrule material 316L G ½" , ferrule material 316L	9 mm (0.35 in), minimum torque = 70 Nm	G½": 56 mm (2.2 in) ½" NPT: 60 mm (2.36 in)	G½": 27 mm (1.06 in) ½" NPT: 24 mm (0.95 in)	▪ $P_{max.}$ = 40 bar (104 psi) at T = +200 °C (+392 °F) for 316L ▪ $P_{max.}$ = 25 bar (77 psi) at T = +400 °C (+752 °F) for 316L
		11 mm (0.43 in), minimum torque = 70 Nm			
		12 mm (0.47 in), minimum torque = 90 Nm			
		14 mm (0.55 in), minimum torque = 110 Nm			

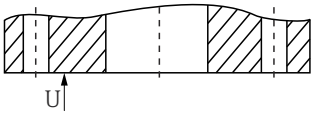
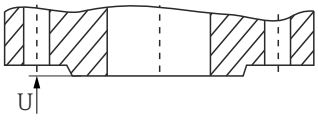
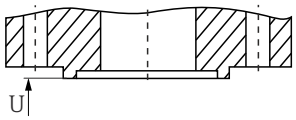
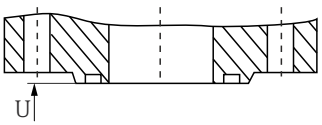
Type TK40	Version	Dimensions			Technical properties
		Φdi	L	Width across flats	
 *1 Nut* *2 Clamping sleeve* *3 Process connection*	G 1", ferrule material 316L	9 mm (0.35 in), minimum torque = 70 Nm	64 mm (2.52 in)	41 mm (1.61 in)	• $P_{max.}$ = 40 bar (104 psi) at T = +200 °C (+392 °F) for 316L • $P_{max.}$ = 25 bar (77 psi) at T = +400 °C (+752 °F) for 316L
		11 mm (0.43 in), minimum torque = 70 Nm			
		12 mm (0.47 in), minimum torque = 90 Nm			
		14 mm (0.55 in), minimum torque = 110 Nm			

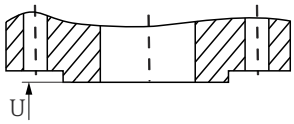
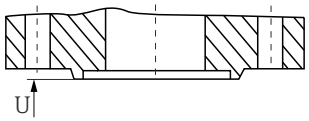
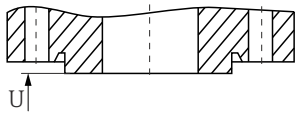
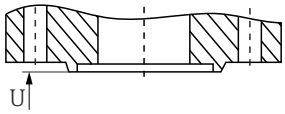
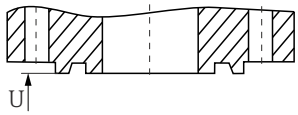
Flange

The flanges are supplied in stainless steel AISI 316L with material number 1.4404 or 1.4435. With regard to their stability-temperature property, the materials 1.4404 and 1.4435 are grouped together under 13E0 in DIN EN 1092-1 Tab.18 and under 023b in JIS B2220:2004 Tab. 5. The ASME flanges are grouped together under Tab. 2-2.2 in ASME B16.5-2013. Inches are converted into metric units (in - mm) using the factor 2.54. In the ASME standard, the metric data is rounded to 0 or 5.

Versions
- DIN flanges: German Standards Institute DIN 2527
- EN flanges: European standard DIN EN 1092-1:2002-06 and 2007
- ASME flanges: American Society of Mechanical Engineers ASME B16.5-2013
- JIS flanges: Japanese Industrial Standard B2220:2004
- HG/T flanges: Chinese Chemical Standard HG/T 20592-2009 and 20615-2009

Geometry of sealing surfaces

Flange	Sealing surface	DIN 2526 [1]		DIN EN 1092-1			ASME B16.5	
		Form	Rz (µm)	Form	Rz (µm)	Ra (µm)	Form	Ra (µm)
without raised face		A B	- 40 to 160	A [2]	12.5 to 50	3.2 to 12.5	Flat face (FF)	3.2 to 6.3 (AARH 125 to 250 µin)
with raised face		C D E	40 to 160 40 16	B1 [3] B2	12.5 to 50 3.2 to 12.5	3.2 to 12.5 0.8 to 3.2	Raised face (RF)	
Spring		F	-	C	3.2 to 12.5	0.8 to 3.2	Tongue (T)	3.2
Groove		N		D			Groove (G)	

Flange	Sealing surface	DIN 2526 [1]		DIN EN 1092-1			ASME B16.5	
		Form	Rz (µm)	Form	Rz (µm)	Ra (µm)	Form	Ra (µm)
Projection	 A0043519	V 13	-	E	12.5 to 50	3.2 to 12.5	Male (M)	3.2
Recess	 A0043520	R 13		F			Female (F)	
Projection	 A0043521	V 14	for O-rings	H	3.2 to 12.5	3.2 to 12.5	-	-
Recess	 A0043522	R 14		G			-	-
With ring groove	 A0052680	-	-	-	-	-	Ring-type joint (RTJ)	1.6

1) Contained in DIN 2527
2) Typically PN2.5 to PN40
3) Typically from PN63

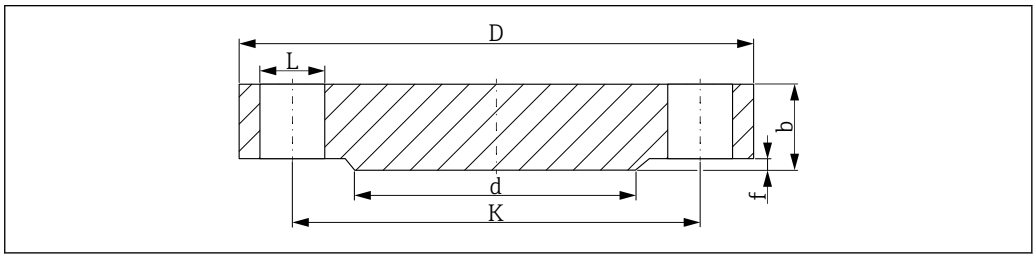
Flanges according to the old DIN standard are compatible with the new DIN EN 1092-1 standard.
Change in pressure ratings: Old DIN standards PN64 → DIN EN 1092-1 PN63.

Height of raised face [1]

Standard	Flange	Height of raised face f	Tolerance
DIN EN 1092-1:2002-06	all types	2 (0.08)	0 −1 (−0.04)
DIN EN 1092-1:2007	≤ DN 32		
	> DN 32 to DN 250	3 (0.12)	0 −2 (−0.08)
	> DN 250 to DN 500	4 (0.16)	0 −3 (−0.12)
	> DN 500	5 (0.19)	0 −4 (−0.16)
ASME B16.5 - 2013	≤ Class 300	1.6 (0.06)	±0.75 (±0.03)
	≥ Class 600	6.4 (0.25)	0.5 (0.02)
JIS B2220:2004	< DN 20	1.5 (0.06) 0	-
	> DN 20 to DN 50	2 (0.08) 0	
	> DN 50	3 (0.12) 0	

1) Dimensions in mm (in)

EN flanges (DIN EN 1092-1)



8 *Raised face B1*

L Bore diameter
d Diameter of raised face
K Diameter of pitch circle
D Flange diameter
b Total flange thickness
f Height of raised face (generally 2 mm (0.08 in)

PN16 [1)]

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	18 (0.71)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	2.90 (6.39)
65	185 (7.28)	18 (0.71)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	3.50 (7.72)
80	200 (7.87)	20 (0.79)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	4.50 (9.92)
100	220 (8.66)	20 (0.79)	180 (7.09)	158 (6.22)	8xØ18 (0.71)	5.50 (12.13)
125	250 (9.84)	22 (0.87)	210 (8.27)	188 (7.40)	8xØ18 (0.71)	8.00 (17.64)
150	285 (11.2)	22 (0.87)	240 (9.45)	212 (8.35)	8xØ22 (0.87)	10.5 (23.15)
200	340 (13.4)	24 (0.94)	295 (11.6)	268 (10.6)	12xØ22 (0.87)	16.5 (36.38)
250	405 (15.9)	26 (1.02)	355 (14.0)	320 (12.6)	12xØ26 (1.02)	25.0 (55.13)
300	460 (18.1)	28 (1.10)	410 (16.1)	378 (14.9)	12xØ26 (1.02)	35.0 (77.18)

1) The dimensions in the following tables are in mm (in), unless otherwise specified.

PN25

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	20 (0.79)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)
65	185 (7.28)	22 (0.87)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	4.50 (9.92)
80	200 (7.87)	24 (0.94)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	5.50 (12.13)
100	235 (9.25)	24 (0.94)	190 (7.48)	162 (6.38)	8xØ22 (0.87)	7.50 (16.54)
125	270 (10.6)	26 (1.02)	220 (8.66)	188 (7.40)	8xØ26 (1.02)	11.0 (24.26)
150	300 (11.8)	28 (1.10)	250 (9.84)	218 (8.58)	8xØ26 (1.02)	14.5 (31.97)
200	360 (14.2)	30 (1.18)	310 (12.2)	278 (10.9)	12xØ26 (1.02)	22.5 (49.61)
250	425 (16.7)	32 (1.26)	370 (14.6)	335 (13.2)	12xØ30 (1.18)	33.5 (73.9)
300	485 (19.1)	34 (1.34)	430 (16.9)	395 (15.6)	16xØ30 (1.18)	46.5 (102.5)

PN40

DN	D	b	K	d	L	approx. kg (lbs)
15	95 (3.74)	16 (0.55)	65 (2.56)	45 (1.77)	4xØ14 (0.55)	0.81 (1.8)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	20 (0.79)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)
65	185 (7.28)	22 (0.87)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	4.50 (9.92)
80	200 (7.87)	24 (0.94)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	5.50 (12.13)
100	235 (9.25)	24 (0.94)	190 (7.48)	162 (6.38)	8xØ22 (0.87)	7.50 (16.54)
125	270 (10.6)	26 (1.02)	220 (8.66)	188 (7.40)	8xØ26 (1.02)	11.0 (24.26)
150	300 (11.8)	28 (1.10)	250 (9.84)	218 (8.58)	8xØ26 (1.02)	14.5 (31.97)
200	375 (14.8)	36 (1.42)	320 (12.6)	285 (11.2)	12xØ30 (1.18)	29.0 (63.95)
250	450 (17.7)	38 (1.50)	385 (15.2)	345 (13.6)	12xØ33 (1.30)	44.5 (98.12)
300	515 (20.3)	42 (1.65)	450 (17.7)	410 (16.1)	16xØ33 (1.30)	64.0 (141.1)

PN63

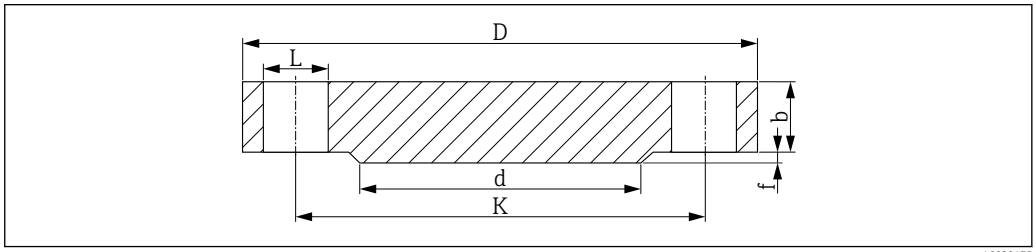
DN	D	b	K	d	L	approx. kg (lbs)
25	140 (5.51)	24 (0.94)	100 (3.94)	68 (2.68)	4xØ18 (0.71)	2.50 (5.51)
32	155 (6.10)	24 (0.94)	110 (4.33)	78 (3.07)	4xØ22 (0.87)	3.50 (7.72)
40	170 (6.69)	26 (1.02)	125 (4.92)	88 (3.46)	4xØ22 (0.87)	4.50 (9.92)
50	180 (7.09)	26 (1.02)	135 (5.31)	102 (4.02)	4xØ22 (0.87)	5.00 (11.03)
65	205 (8.07)	26 (1.02)	160 (6.30)	122 (4.80)	8xØ22 (0.87)	6.00 (13.23)
80	215 (8.46)	28 (1.10)	170 (6.69)	138 (5.43)	8xØ22 (0.87)	7.50 (16.54)
100	250 (9.84)	30 (1.18)	200 (7.87)	162 (6.38)	8xØ26 (1.02)	10.5 (23.15)
125	295 (11.6)	34 (1.34)	240 (9.45)	188 (7.40)	8xØ30 (1.18)	16.5 (36.38)
150	345 (13.6)	36 (1.42)	280 (11.0)	218 (8.58)	8xØ33 (1.30)	24.5 (54.02)
200	415 (16.3)	42 (1.65)	345 (13.6)	285 (11.2)	12xØ36 (1.42)	40.5 (89.3)
250	470 (18.5)	46 (1.81)	400 (15.7)	345 (13.6)	12xØ36 (1.42)	58.0 (127.9)
300	530 (20.9)	52 (2.05)	460 (18.1)	410 (16.1)	16xØ36 (1.42)	83.5 (184.1)

PN100

DN	D	b	K	d	L	approx. kg (lbs)
25	140 (5.51)	24 (0.94)	100 (3.94)	68 (2.68)	4xØ18 (0.71)	2.50 (5.51)
32	155 (6.10)	24 (0.94)	110 (4.33)	78 (3.07)	4xØ22 (0.87)	3.50 (7.72)
40	170 (6.69)	26 (1.02)	125 (4.92)	88 (3.46)	4xØ22 (0.87)	4.50 (9.92)
50	195 (7.68)	28 (1.10)	145 (5.71)	102 (4.02)	4xØ26 (1.02)	6.00 (13.23)
65	220 (8.66)	30 (1.18)	170 (6.69)	122 (4.80)	8xØ26 (1.02)	8.00 (17.64)
80	230 (9.06)	32 (1.26)	180 (7.09)	138 (5.43)	8xØ26 (1.02)	9.50 (20.95)
100	265 (10.4)	36 (1.42)	210 (8.27)	162 (6.38)	8xØ30 (1.18)	14.0 (30.87)
125	315 (12.4)	40 (1.57)	250 (9.84)	188 (7.40)	8xØ33 (1.30)	22.5 (49.61)
150	355 (14.0)	44 (1.73)	290 (11.4)	218 (8.58)	12xØ33 (1.30)	30.5 (67.25)
200	430 (16.9)	52 (2.05)	360 (14.2)	285 (11.2)	12xØ36 (1.42)	54.5 (120.2)

DN	D	b	K	d	L	approx. kg (lbs)
250	505 (19.9)	60 (2.36)	430 (16.9)	345 (13.6)	12xØ39 (1.54)	87.5 (192.9)
300	585 (23.0)	68 (2.68)	500 (19.7)	410 (16.1)	16xØ42 (1.65)	131.5 (289.9)

ASME flanges (ASME B16.5-2013)



9 *Raised face RF*

L Bore diameter
d Diameter of raised face
K Diameter of pitch circle
D Flange diameter
b Total flange thickness
f Height of raised face, Class 150/300: 1.6 mm (0.06 in) or from Class 600: 6.4 mm (0.25 in)

Surface quality of sealing surface Ra ≤ 3.2 to 6.3 µm (126 to 248 µin).

Class 150 [1)]

DN	D	b	K	d	L	approx. kg (lbs)
1"	108.0 (4.25)	14.2 (0.56)	79.2 (3.12)	50.8 (2.00)	4xØ15.7 (0.62)	0.86 (1.9)
1¼"	117.3 (4.62)	15.7 (0.62)	88.9 (3.50)	63.5 (2.50)	4xØ15.7 (0.62)	1.17 (2.58)
1½"	127.0 (5.00)	17.5 (0.69)	98.6 (3.88)	73.2 (2.88)	4xØ15.7 (0.62)	1.53 (3.37)
2"	152.4 (6.00)	19.1 (0.75)	120.7 (4.75)	91.9 (3.62)	4xØ19.1 (0.75)	2.42 (5.34)
2½"	177.8 (7.00)	22.4 (0.88)	139.7 (5.50)	104.6 (4.12)	4xØ19.1 (0.75)	3.94 (8.69)
3"	190.5 (7.50)	23.9 (0.94)	152.4 (6.00)	127.0 (5.00)	4xØ19.1 (0.75)	4.93 (10.87)
3½"	215.9 (8.50)	23.9 (0.94)	177.8 (7.00)	139.7 (5.50)	8xØ19.1 (0.75)	6.17 (13.60)
4"	228.6 (9.00)	23.9 (0.94)	190.5 (7.50)	157.2 (6.19)	8xØ19.1 (0.75)	7.00 (15.44)
5"	254.0 (10.0)	23.9 (0.94)	215.9 (8.50)	185.7 (7.31)	8xØ22.4 (0.88)	8.63 (19.03)
6"	279.4 (11.0)	25.4 (1.00)	241.3 (9.50)	215.9 (8.50)	8xØ22.4 (0.88)	11.3 (24.92)
8"	342.9 (13.5)	28.4 (1.12)	298.5 (11.8)	269.7 (10.6)	8xØ22.4 (0.88)	19.6 (43.22)
10"	406.4 (16.0)	30.2 (1.19)	362.0 (14.3)	323.8 (12.7)	12xØ25.4 (1.00)	28.8 (63.50)

1) The dimensions in the following tables are in mm (in), unless otherwise specified.

Class 300

DN	D	b	K	d	L	approx. kg (lbs)
1"	124.0 (4.88)	17.5 (0.69)	88.9 (3.50)	50.8 (2.00)	4xØ19.1 (0.75)	1.39 (3.06)
1¼"	133.4 (5.25)	19.1 (0.75)	98.6 (3.88)	63.5 (2.50)	4xØ19.1 (0.75)	1.79 (3.95)
1½"	155.4 (6.12)	20.6 (0.81)	114.3 (4.50)	73.2 (2.88)	4xØ22.4 (0.88)	2.66 (5.87)
2"	165.1 (6.50)	22.4 (0.88)	127.0 (5.00)	91.9 (3.62)	8xØ19.1 (0.75)	3.18 (7.01)
2½"	190.5 (7.50)	25.4 (1.00)	149.4 (5.88)	104.6 (4.12)	8xØ22.4 (0.88)	4.85 (10.69)
3"	209.5 (8.25)	28.4 (1.12)	168.1 (6.62)	127.0 (5.00)	8xØ22.4 (0.88)	6.81 (15.02)

DN	D	b	K	d	L	approx. kg (lbs)
3½"	228.6 (9.00)	30.2 (1.19)	184.2 (7.25)	139.7 (5.50)	8xØ22.4 (0.88)	8.71 (19.21)
4"	254.0 (10.0)	31.8 (1.25)	200.2 (7.88)	157.2 (6.19)	8xØ22.4 (0.88)	11.5 (25.36)
5"	279.4 (11.0)	35.1 (1.38)	235.0 (9.25)	185.7 (7.31)	8xØ22.4 (0.88)	15.6 (34.4)
6"	317.5 (12.5)	36.6 (1.44)	269.7 (10.6)	215.9 (8.50)	12xØ22.4 (0.88)	20.9 (46.08)
8"	381.0 (15.0)	41.1 (1.62)	330.2 (13.0)	269.7 (10.6)	12xØ25.4 (1.00)	34.3 (75.63)
10"	444.5 (17.5)	47.8 (1.88)	387.4 (15.3)	323.8 (12.7)	16xØ28.4 (1.12)	53.3 (117.5)

Class 600

DN	D	b	K	d	L	approx. kg (lbs)
1"	124.0 (4.88)	17.5 (0.69)	88.9 (3.50)	50.8 (2.00)	4xØ19.1 (0.75)	1.60 (3.53)
1¼"	133.4 (5.25)	20.6 (0.81)	98.6 (3.88)	63.5 (2.50)	4xØ19.1 (0.75)	2.23 (4.92)
1½"	155.4 (6.12)	22.4 (0.88)	114.3 (4.50)	73.2 (2.88)	4xØ22.4 (0.88)	3.25 (7.17)
2"	165.1 (6.50)	25.4 (1.00)	127.0 (5.00)	91.9 (3.62)	8xØ19.1 (0.75)	4.15 (9.15)
2½"	190.5 (7.50)	28.4 (1.12)	149.4 (5.88)	104.6 (4.12)	8xØ22.4 (0.88)	6.13 (13.52)
3"	209.5 (8.25)	31.8 (1.25)	168.1 (6.62)	127.0 (5.00)	8xØ22.4 (0.88)	8.44 (18.61)
3½"	228.6 (9.00)	35.1 (1.38)	184.2 (7.25)	139.7 (5.50)	8xØ25.4 (1.00)	11.0 (24.26)
4"	273.1 (10.8)	38.1 (1.50)	215.9 (8.50)	157.2 (6.19)	8xØ25.4 (1.00)	17.3 (38.15)
5"	330.2 (13.0)	44.5 (1.75)	266.7 (10.5)	185.7 (7.31)	8xØ28.4 (1.12)	29.4 (64.83)
6"	355.6 (14.0)	47.8 (1.88)	292.1 (11.5)	215.9 (8.50)	12xØ28.4 (1.12)	36.1 (79.6)
8"	419.1 (16.5)	55.6 (2.19)	349.3 (13.8)	269.7 (10.6)	12xØ31.8 (1.25)	58.9 (129.9)
10"	508.0 (20.0)	63.5 (2.50)	431.8 (17.0)	323.8 (12.7)	16xØ35.1 (1.38)	97.5 (214.9)

Class 900

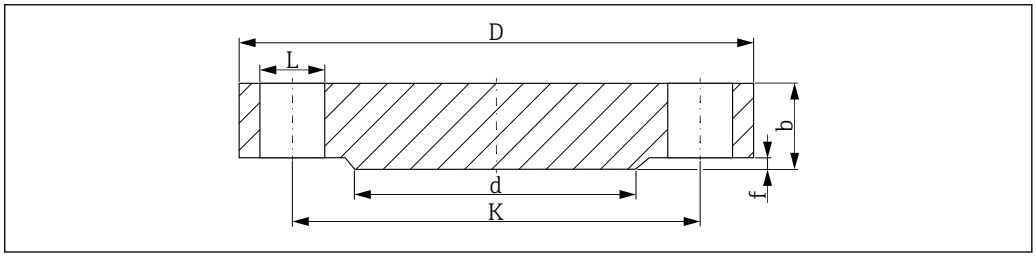
DN	D	b	K	d	L	approx. kg (lbs)
1"	149.4 (5.88)	28.4 (1.12)	101.6 (4.0)	50.8 (2.00)	4xØ25.4 (1.00)	3.57 (7.87)
1¼"	158.8 (6.25)	28.4 (1.12)	111.3 (4.38)	63.5 (2.50)	4xØ25.4 (1.00)	4.14 (9.13)
1½"	177.8 (7.0)	31.8 (1.25)	124.0 (4.88)	73.2 (2.88)	4xØ28.4 (1.12)	5.75 (12.68)
2"	215.9 (8.50)	38.1 (1.50)	165.1 (6.50)	91.9 (3.62)	8xØ25.4 (1.00)	10.1 (22.27)
2½"	244.4 (9.62)	41.1 (1.62)	190.5 (7.50)	104.6 (4.12)	8xØ28.4 (1.12)	14.0 (30.87)
3"	241.3 (9.50)	38.1 (1.50)	190.5 (7.50)	127.0 (5.00)	8xØ25.4 (1.00)	13.1 (28.89)
4"	292.1 (11.50)	44.5 (1.75)	235.0 (9.25)	157.2 (6.19)	8xØ31.8 (1.25)	26.9 (59.31)
5"	349.3 (13.8)	50.8 (2.0)	279.4 (11.0)	185.7 (7.31)	8xØ35.1 (1.38)	36.5 (80.48)
6"	381.0 (15.0)	55.6 (2.19)	317.5 (12.5)	215.9 (8.50)	12xØ31.8 (1.25)	47.4 (104.5)
8"	469.9 (18.5)	63.5 (2.50)	393.7 (15.5)	269.7 (10.6)	12xØ38.1 (1.50)	82.5 (181.9)
10"	546.1 (21.50)	69.9 (2.75)	469.0 (18.5)	323.8 (12.7)	16xØ38.1 (1.50)	122 (269.0)

Class 1500

DN	D	b	K	d	L	approx. kg (lbs)
1"	149.4 (5.88)	28.4 (1.12)	101.6 (4.0)	50.8 (2.00)	4xØ25.4 (1.00)	3.57 (7.87)
1¼"	158.8 (6.25)	28.4 (1.12)	111.3 (4.38)	63.5 (2.50)	4xØ25.4 (1.00)	4.14 (9.13)
1½"	177.8 (7.0)	31.8 (1.25)	124.0 (4.88)	73.2 (2.88)	4xØ28.4 (1.12)	5.75 (12.68)
2"	215.9 (8.50)	38.1 (1.50)	165.1 (6.50)	91.9 (3.62)	8xØ25.4 (1.00)	10.1 (22.27)

DN	D	b	K	d	L	approx. kg (lbs)
2½"	244.4 (9.62)	41.1 (1.62)	190.5 (7.50)	104.6 (4.12)	8xØ28.4 (1.12)	14.0 (30.87)
3"	266.7 (10.5)	47.8 (1.88)	203.2 (8.00)	127.0 (5.00)	8xØ31.8 (1.25)	19.1 (42.12)
4"	311.2 (12.3)	53.8 (2.12)	241.3 (9.50)	157.2 (6.19)	8xØ35.1 (1.38)	29.9 (65.93)
5"	374.7 (14.8)	73.2 (2.88)	292.1 (11.5)	185.7 (7.31)	8xØ41.1 (1.62)	58.4 (128.8)
6"	393.7 (15.50)	82.6 (3.25)	317.5 (12.5)	215.9 (8.50)	12xØ38.1 (1.50)	71.8 (158.3)
8"	482.6 (19.0)	91.9 (3.62)	393.7 (15.5)	269.7 (10.6)	12xØ44.5 (1.75)	122 (269.0)
10"	584.2 (23.0)	108.0 (4.25)	482.6 (19.0)	323.8 (12.7)	12xØ50.8 (2.00)	210 (463.0)

HG/T flanges (HG/T 20592-2009)



10 Raised face

L Bore diameter
d Diameter of raised face
K Diameter of pitch circle
D Flange diameter
b Total flange thickness
f Height of raised face (generally 2 mm (0.08 in)

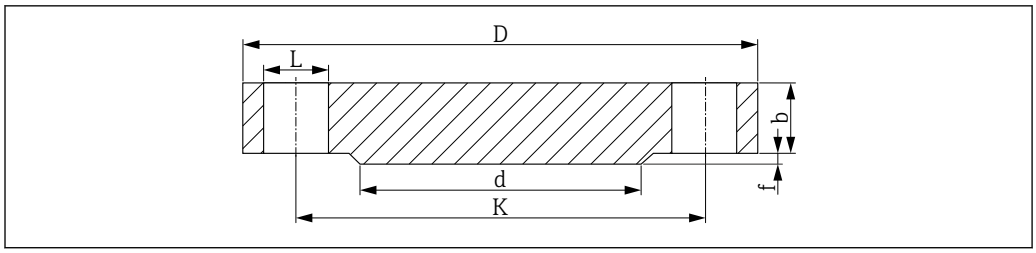
PN40

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	16 (0.63)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
40	150 (5.91)	16 (0.63)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	18 (0.71)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)

PN63

DN	D	b	K	d	L	approx. kg (lbs)
50	180 (7.09)	24 (0.95)	135 (5.31)	102 (4.02)	4xØ22 (0.87)	5.00 (11.03)

HG/T flanges (HG/T 20615-2009)



11 Raised face

L Bore diameter
d Diameter of raised face
K Diameter of pitch circle
D Flange diameter
b Total flange thickness
f Height of raised face, Class 150/300: 2 mm (0.08 in) or from Class 600: 7 mm (0.28 in)

Surface quality of sealing surface Ra ≤ 3.2 to 6.3 µm (126 to 248 µin).

Class 150 [1)]

DN	D	b	K	d	L	approx. kg (lbs)
1"	110.0 (4.33)	12.7 (0.5)	79.4 (3.13)	50.8 (2.00)	4xØ16 (0.63)	0.86 (1.9)
1½"	125.0 (4.92)	15.9 (0.63)	98.4 (3.87)	73.0 (2.87)	4xØ16 (0.63)	1.53 (3.37)
2"	150 (5.91)	17.5 (0.69)	120.7 (4.75)	92.1 (3.63)	4xØ18 (0.71)	2.42 (5.34)

1) The dimensions in the following tables are in mm (in), unless otherwise specified.

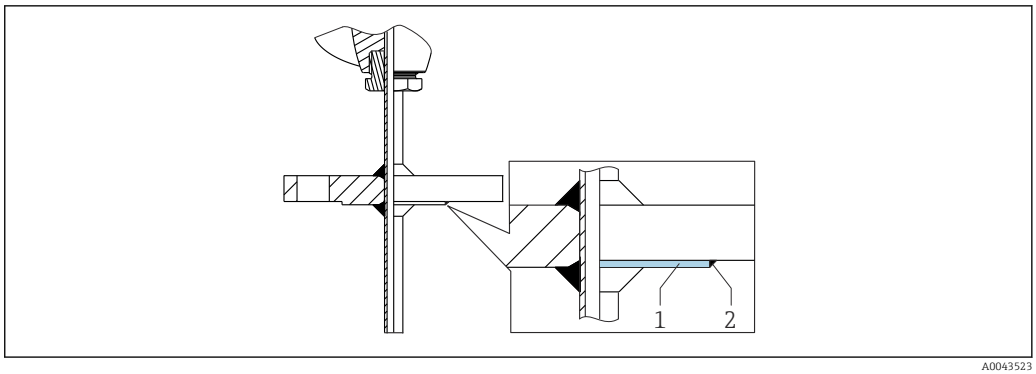
Class 300

DN	D	b	K	d	L	approx. kg (lbs)
1"	125.0 (4.92)	15.9 (0.63)	88.9 (3.50)	50.8 (2.00)	4xØ18 (0.71)	1.39 (3.06)
1½"	155 (6.10)	19.1 (0.75)	114.3 (4.50)	73 (2.87)	4xØ22 (0.87)	2.66 (5.87)
2"	165 (6.50)	20.7 (0.82)	127.0 (5.00)	92.1 (3.63)	8xØ18 (0.71)	3.18 (7.01)

Class 600

DN	D	b	K	d	L	approx. kg (lbs)
2"	165 (6.50)	25.4 (1.00)	127.0 (5.00)	92.1 (3.63)	8xØ18 (0.71)	4.15 (9.15)

Thermowell material, nickel-based, with flange
If the thermowell materials Alloy600 and Alloy C276 are combined with a flange process connection, only the raised face and not the complete flange is made of the alloy for cost reasons. This is welded onto a flange with the parent material 316L. Identified in the order code by the material designation Alloy600 > 316L or Alloy C276 > 316L.

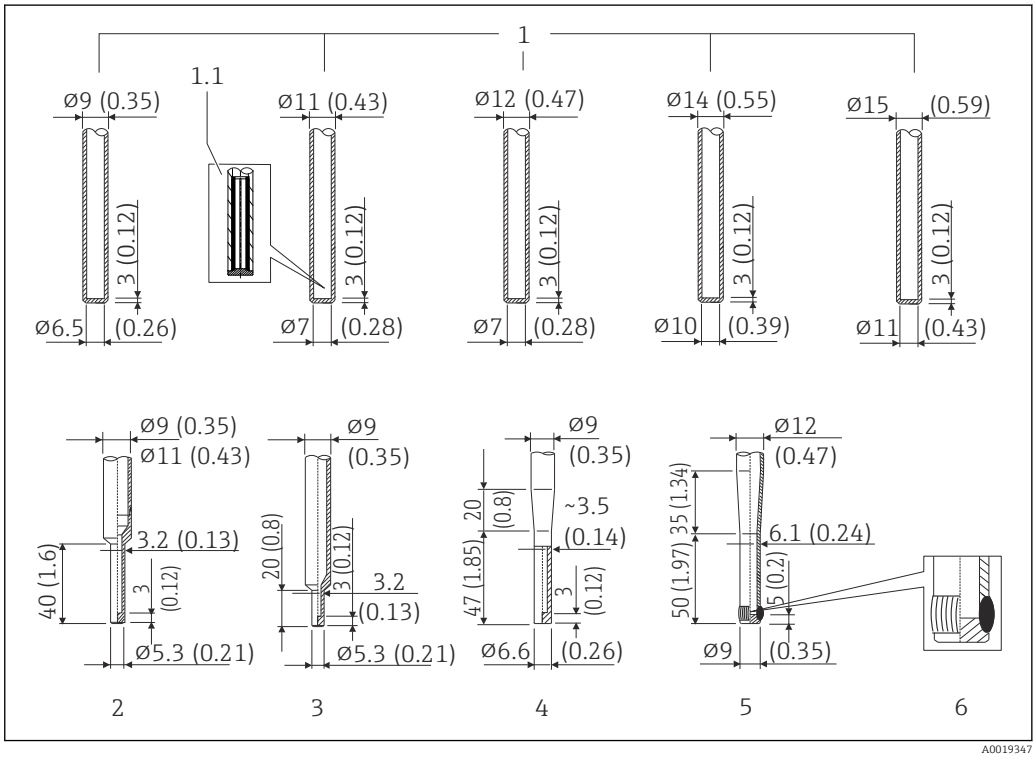


1 Raised face
2 Weld

Tip shape

The thermal response time, the reduction of the flow cross-section and the mechanical load that occurs in the process are the criteria that matter when selecting the shape of the tip. Advantages of using reduced or tapered thermometer tips:

- A smaller tip shape has less impact on the flow characteristics of the pipe carrying the medium.
- The flow characteristics are optimized, thereby increasing the stability of the thermowell.
- Endress+Hauser offers users a range of thermowell tips to meet every requirement:
  - Reduced tip with Φ5.3 mm (0.21 in): walls of lower thickness significantly reduce the response times of the overall measuring point.
  - Tapered tip with Φ6.6 mm (0.26 in) and reduced tip with Φ9 mm (0.35 in): walls of greater thickness are particularly well suited to applications with a higher degree of mechanical load or wear (e.g. pitting, abrasion, etc.).



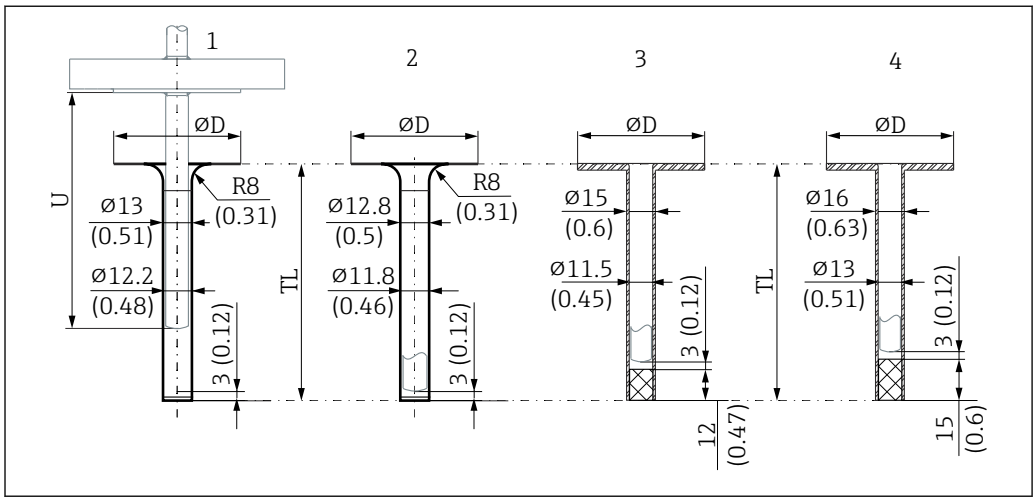
12 Available thermowell tips (reduced, straight or tapered). Maximum surface roughness Ra ≤ 0.76 µm (30 µin). Bottom thickness = 3 mm (0.12 in)for straight version, except bottom thickness for schedule (SCH) straight versions = 4 mm (0.16 in)

Item No.	Tip shape	Insert diameter
1	Straight	6 mm (0.24 in)
1.1	Tip assembly detail: fast response time design is available as an option for Φ11 mm (0.43 in) and Φ 12 mm (0.47 in). The gap between the insert and thermowell is filled with a stable heat transfer material.	
2	Reduced, U ≥ 70 mm (2.76 in)	3 mm (0.12 in)
3	Reduced, U ≥ 50 mm (1.97 in) [1]	3 mm (0.12 in)
4	Tapered, U ≥ 90 mm (3.54 in) [1]	3 mm (0.12 in)
5	Tapered DIN43772-3G, U ≥ 115 mm (4.53 in) [1] [2]	6 mm (0.24 in)
6	Welded tip, weld quality according to EN ISO 5817 - quality class B	

1) Not with the following materials: Alloy C276, Alloy600, 321, 316 and 446
2) Tip assembly detail: fast response time design is available as an option. The gap between the insert and thermowell is filled with a stable heat transfer material.

It is possible to check the mechanical loading capacity as a function of the installation and process conditions online in the TW Sizing Module for thermowells in the Endress+Hauser Applicator software. See "Accessories" section.

Protective sheath made of corrosion-resistant material



13 Dimensions of the protective sheath in mm (in) - different versions depending on the coating material

1 Tantalum
2 Titanium
3 PTFE
4 PVDF
ØD Diameter of sealing surface
U Thermowell immersion length
TL Total length of protective sheath

Formulae for calculating the total length (TL) when using the protective sheath TA730 [1]
- Titanium or tantalum: TL = U + 3 mm (0.12 in)
- PTFE: TL = U + 15 mm (0.6 in)
- PVDF: TL = U + 18 mm (0.71 in)

1) Selection depends on product and configuration

Flanged version	Ø sealing surface D in mm (in)
DN25 PN10, PN16, PN25, PN40, PN64, PN100, PN160, PN250, PN320, PN400	68 (2.68)
DN40 PN10, PN16, PN25, PN40, PN64, PN100, PN160, PN320, PN400	88 (3.46)
DN50 PN10, PN16, PN25, PN40, PN64, PN100, PN160, PN250, PN320, PN400	102 (4.02)

Maximum process pressure values for the individual materials depending on the process temperature. Data in bar (PSI)

Temperature in °C (°F)	Tantalum	Titanium	PTFE	PVDF
–251 (–420)	-	-	80 (1160.3)	-
–200 (–328)	130 (1885.5)	-	69 (1000.7)	-
–100 (–148)	75 (1087.8)	65 (942.7)	46 (667.2)	-
0 (+32)	60 (870.2)	65 (942.7)	7.5 (108.8)	-
+20 (+68)	57 (826.7)	65 (942.7)	6 (87)	6.5 (94.3)
+50 (+122)	55 (797.7)	58 (841.2)	3.75 (54.4)	3.5 (50.8)
+100 (+212)	49 (710.7)	51 (739.7)	2.5 (36.3)	1 (14.5)
+200 (+392)	40 (580.2)	33 (478.6)	1.1 (16)	-
+260 (+500)	37 (536.6)	24 (348.1)	0.9 (13.1)	-
+300 (+572)	35 (507.6)	19.5 (282.8)	-	-
+320 (+608)	34 (493.1)	18 (261.1)	-	-
+500 (+932)	29 (420.6)	-	-	-
+750 (+1382)	23 (333.6)	-	-	-
+1000 (+1832)	16.5 (239.3)	-	-	-

Use within a vacuum is not recommended.

Response times
Depending on the material, the protective sheath restricts heat transfer considerably and results in significantly higher response times. Response times t_{90} of several minutes can be expected.

Surface roughness

Values for wetted surfaces:

Standard surface	$R_a \leq$ 0.76 µm (0.03 µin)

Certificates and approvals

Current certificates and approvals for the product are available at www.endress.com on the relevant product page:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Downloads**.

Ordering information

Detailed ordering information is available from your nearest sales organization www.addresses.endress.com or in the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Configuration**.

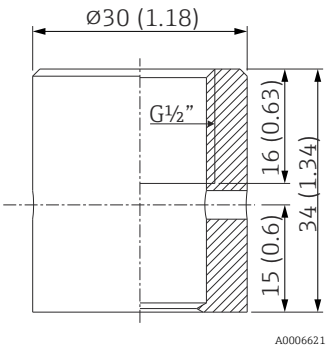
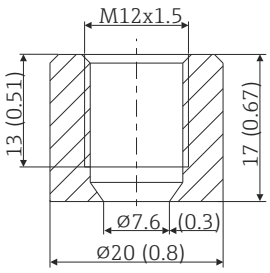
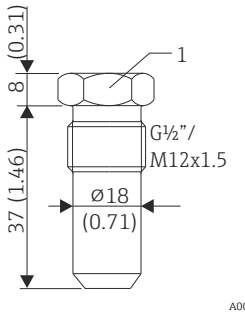
Product Configurator - the tool for individual product configuration
- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

The accessories currently available for the product can be selected at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Spare parts & Accessories**.

Device-specific accessories

Accessory	Description
Welding boss with sealing taper (metal - metal)  	Welding boss for G½" and M12x1 thread Metal-sealing; conical Material of wetted parts: 316L/1.4435 Max. process pressure: 16 bar (232 PSI) **Order number:** ▪ 60021387 (G½") ▪ 71190468 (M12x1)
Dummy plug  *1 Size across flats SW22*	Dummy plug for G½" or M12x1 conical metal-sealing welding boss Material: SS 316L/1.4435 **Order number:** ▪ 60022519 (G½") ▪ 60021194 (M12x1)

Maximum process pressure for weld-in adapters:
- 25 bar (362 PSI) at maximum 150 °C (302 °F)
- 40 bar (580 PSI) at maximum 100 °C (212 °F)

For more information on the weld-in adapters FTL20/31/33, FTL50, see the Technical Information (TI00426F/00).

Service-specific accessories

Applicator

Software for selecting and sizing Endress+Hauser measuring devices:
- Calculation of all the necessary data for identifying the optimum measuring device: e.g. pressure loss, accuracy or process connections.
- Graphic illustration of the calculation results

Administration, documentation and access to all project-related data and parameters over the entire life cycle of a project.

Applicator is available:
https://portal.endress.com/webapp/applicator

Configurator
Product Configurator - the tool for individual product configuration
- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

The Configurator is available on the Endress+Hauser website: www.endress.com -> Click "Corporate" -> Select your country -> Click "Products" -> Select the product using the filters and the search field -> Open the product page -> The "Configure" button to the right of the product image opens the Product Configurator.

DeviceCare SFE100
Configuration tool for HART, PROFIBUS and FOUNDATION Fieldbus field devices
DeviceCare is available for download at www.software-products.endress.com. You need to register in the Endress+Hauser software portal to download the application.

Technical Information TI01134S

FieldCare SFE500
FDT-based plant asset management tool
It can configure all smart field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.

Technical Information TI00028S

Netilion
IIoT ecosystem: Unlock knowledge
With the Netilion IIoT ecosystem, Endress+Hauser enables you to optimize plant performance, digitize workflows, share knowledge, and enhance collaboration. Drawing on decades of experience in process automation, Endress+Hauser provides the process industry with an IIoT ecosystem that unlocks valuable insights from data. These insights allow process optimization, leading to increased plant availability, efficiency, and reliability - ultimately resulting in a more profitable plant.

www.netilion.endress.com

Documentation

The following types of documentation are available on the product pages and in the Download Area of the Endress+Hauser website (www.endress.com/downloads) (depending on the selected device version):

Document	Purpose and content of the document
Technical Information (TI)	**Planning aid for your device** The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.
Brief Operating Instructions (KA)	**Guide that takes you quickly to the 1st measured value** The Brief Operating Instructions contain all the essential information from incoming acceptance to initial commissioning.
Operating Instructions (BA)	**Your reference document** These Operating Instructions contain all the information that is required in the various life cycle phases of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning, through to troubleshooting, maintenance and disposal.
Description of Device Parameters (GP)	**Reference for your parameters** The document provides a detailed explanation of each individual parameter. The description is aimed at those who work with the device over the entire life cycle and perform specific configurations.

Document	Purpose and content of the document
Safety instructions (XA)	Safety Instructions (XA) are supplied with the device, depending on the approval. These are an integral part of the Operating Instructions. The nameplate indicates which Safety Instructions (XA) apply to the device.
Supplementary device-dependent documentation (SD/FY)	Always comply strictly with the instructions in the relevant supplementary documentation. The supplementary documentation is an integral part of the device documentation.

www.addresses.endress.com

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