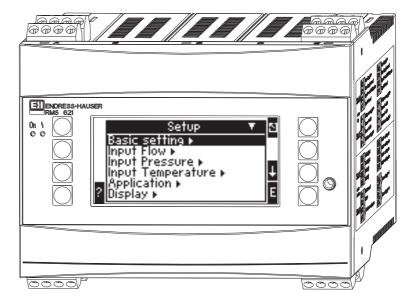
Software version: 03.08.xx

# Operating Instructions **RMS621**

Energy Manager

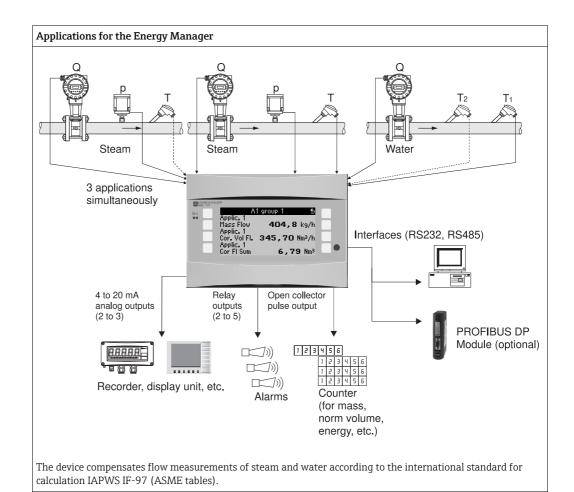




# **Brief overview**

For quick and easy commissioning:

Safety instructions	→ 🖹 8
<b>U</b>	
Installation	→ 🖹 10
↓	
Wiring	→ 🖹 13
Ų	
Display and operating elements	→ 🖹 23
Ų	
Commissioning	→ 🖹 30
Quick start via the navigator to device configuration for standard operation.  Device configuration - explanation and use of all configurable device functions with the associated value ranges and settings.  Application example - configuration of the device.	



# Brief operating instructions

The information contained in these Operating Instructions serves as a guide to help you commission your device easily, i.e. the most important settings are listed here but special functions (e.g. tables, corrections etc.) are not.

# Configuring a measurement - Set-up example

# Example 1: Steam heat (or steam mass)

Sensors: DPO10 (orifice), Cerabar T, TR 10

- 1. Connect device to the power source (terminal L/L+, 230 V)
- 2. Press any key  $\rightarrow$  Setup (all parameters)

# 3. Basic set-up

Date-time (set up date and time)  $\rightarrow \boxed{\square}$ Select system eng. units (select metric or American)

# 4. **Flow inputs** (flow 1)

Flow meter: Differential pressure Diff. device: Orifice corner tap

Signal: 4 to 20 mA

Terminals: Select A10 and connect DP transmitter to terminals: A10(-)/82(+) (because

of passive signal)

Curve: linear (also set up linear curve at the DP transmitter)

Set up start- and end-value (in mbar!)

Tube data: enter internal tube diameter and diameter ratio ( $\beta$ ) as found on the maufacturers data sheet.



If tube data is not known, for flow meter: select operating volume Curve: linear (set up square rooted curve on the DP transmitter) Set up start- and end-values (m³/h)

# 5. **Pressure input** (Pressure 1)

Signal type: e.g. 4 to 20 mA

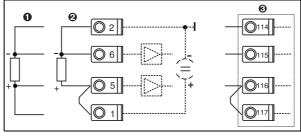
Terminals: Select A110 and connect Cerabar T to terminals: A110(-)/A83(+) (passive signal)

Type: Select absolute (-pressure measurement) or relative (-pressure measurement) Set up start- and end-values of the pressure transmitter  $\rightarrow \square$ 

# 6. **Temperature inputs** (temp. 1.1)

Signal type: Pt100 Sensor type: 3- or 4-wire

Select terminals E1-6 and connect Pt100  $\rightarrow \square \rightarrow \square$ .



Temperature sensor connection, e.g. to input 1 (Slot E I)

# Pos. 1: 4-wire input Pos. 2: 3-wire input

Pos. 3: 3-wire input e.g. optional temp. expansion card (Slot B I)

# 7. **Application**

Application 1: Steam heat

Steam type: super heated steam

Allocate flow 1, pressure 1 and temp. 1.1 to the steam measurement.  $\,$ 

# 8. Display

Group 1

Display mask: 3 values

Value 1 (...4): Mass flow, Mass sum, Heat sum  $\rightarrow \square$ 

Group 2: select to above system e.g. flow 1, pressure 1, temperature 1.1, heat flow 1.

### 9. Exit set-up

Exit set-up by operating ESC 🗈 a number of times and acknowledging with 🗉.

# Display

By operating any key you can enter the main menu and select the required group including all the relative display values: Display -> Group -> Group 1. All can also be displayed in an automatic scroll function: Setup -> Display -> Scrolled display (scroll using the arrow under group 6).

If a fault occurs the display automatically changes colour (blue/red). Detailed fault finding and elimination can be found in the relative chapter of these operating instructions.

# Example 2: Water heat difference

Sensors: 2 x TST90, Promag 50

- 1. Connect device to the power source (terminal L/L+, 230 V)
- 2. Press any key  $\rightarrow$  Menu  $\rightarrow$  Setup (all parameters)

# 3. **Basic set-up**

Date-time (set up date and time) → Select system eng. units (metric or American)

# 4. **Flow input** (flow 1)

Flow meter: Operating volume Signal type: 4 to 20 mA

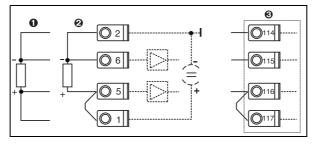
Terminals: select A10 and connect the Prowirl to terminals: A10(+)/11(-) (active

signal)

Set up start- and end-values

# 5. **Temperature inputs** (temp. 1.1 and temp. 1.2)

Signal type: Pt100 Sensor type: 3- or 4-wire



Pos. 1: 4-wire input Pos. 2: 3-wire input Pos. 3: 3-wire input

Pos. 3: 3-wire input e.g. optional temp. expansion card (Slot B I)

Temperature sensor connection, e.g. to input 1 (Slot EI)

# 6. **Applications**

Application 1: Water heat difference

Operating mode: Heating

Select "Flow 1"

Installation point: Cold (means return)

Allocate temperature sensors 1.1 and 1.2 to heat and cooling section.

# 7. **Display**

Group 1

Display mask: 3 values

Value 1 (...4): Flow 1, heat flow 1 and mass sum  $1 \rightarrow \square$ Group 2: select to above system e.g. temp. 1.1, temp. 1.2, mass flow 1, mass sum 1.

#### 8. Exit set-up

Exit set-up by operating ESC 🗈 a number of times and acknowledging with 🗉.

# Display

By operating any key you can enter the main menu and select the required group including all the relative display values: Display -> Group -> Group 1. All groups can also be displayed in an automatic scroll function: Setup -> Display -> Scrolled display (scroll using the arrow under group 6).

If a fault occurs the display automatically changes colour (blue/red). Detailed fault finding and elimination can be found in the relative chapter of these operating instructions.

An example of steam mass measurement using a Prowirl 77 can be found in the appendix of this operating manual.

# Example 3



You will find a further example for a steam mass calculation using a Prowirl 77 in chapter 6.4.1 of the operating instructions.

# Basic application settings

The values shown are only an indication in order to simplify the commissioning of the device, this means that only the most necessary settings are shown. Special functions (e.g. tables, corrections, etc.) are not shown.

# Water applications

Input values: Flow, temperature 1, (temperature 2)

Flow Pulse/PFM (e.g. ProWirl)	Analog (e.g. Promag)	Differential pressure (e.g. Orifice)
Flow input	Flow input	Special flow meters
Flow meter: Operating volume	Flow meter: Operating volume	Differential pressure/Orifice/water
Terminals:  – Flow meter with active signal connect to e.g. te  – Flow meter with passive signal select e.g. termi	rminals A10(+)/11(-). nals A10 and connect to terminals A10(-)/82(+). T	Геrminal 82 is 24 V sensor power supply.
k factor	Start/end value (m³/h)	Start/end value (mbar)
Temperature		
Select signal type and connect sensor(s) (see example). 2 temperature sensors are required for heat differential measurements.		
Application		
Application: Medium: water/steam		
Liquid application: e.g. water heat difference		
Operating mode: e.g. heating (this means inflow warm, return cold)		
Allocate sensors for flow and pressure measurement		
Allocate installation point, T warm/cold		

Only one temperature is required for water heat quantity. A direction signal teriminal is required on changing flow direction (bi-directional operating mode).

# Steam applications

Input variables: flow, pressure, temperature1, (temperature2)

Flow Pulse/PFM (e.g. Vortex)	Analog (e.g. Vortex)	Differential pressure (e.g. orifice)
Flow input	Flow input	Special flow meters
Flow sensor: operating volume	Flow sensor: operating volume	Differential pressure/orifice/steam
Terminal connection  Flow transmitter with active signal: e.g. select terminal A10 and connect flow meter to terminal A10(+)/11(-).  Flow transmitter with passive signal: e.g. select terminal A10 and connect flow meter to terminal A10(-)/82(+). Terminal 82 is 24 V sensor power supply.		
K-factor	Start value/end value: (m³/h)	Start value/end value:(mbar)
Pressure		
Select signal type and terminal connection and connect sensor (see example).		
Type: Relative or absolute pressure?		
Temperature		
Select signal type and connect sensor(s) (see example). 2 temperature sensors are required for steam difference measurements.		
Application		
Application(1); medium: water/steam		
Application: e.g. steam mass/heat		
Steam type: e.g. superheated		
Allocate sensors for flow, pressure and temperature measurement		

# Table of contents

1	Safety instructions 8
1.1 1.2 1.3 1.4 1.5	Designated use
2	Identification9
2.1 2.2 2.3	Device designation9Scope of delivery9Certificates and approvals10
3	Installation10
3.1 3.2 3.3	Installation conditions10Installation instructions10Post-installation check12
4	Wiring13
4.1 4.2 4.3	Quick wiring guide13Connecting the measuring unit14Post-connection check22
5	Operation23
5.1 5.2 5.3 5.4	Display and operating elements23Local operation25Error message display26Communication29
6	Commissioning30
6.1 6.2 6.3 6.4	Function check30Switching on the measuring device30Device configuration31User-specific applications52
7	Maintenance54
8	Accessories
9	Trouble-shooting
9.1 9.2 9.3 9.4 9.5 9.6	Troubleshooting instructions55System error messages55Process error messages56Spare parts58Return60Disposal60
10	Technical data61
11	Appendix
11.1	Definition of important system units 69

	Index	87
11.4	Overview function matrix	85
11.3	Application sheets	76
11.2	Flow measurement configuration	69

Safety instructions RMS621

# 1 Safety instructions

Safe operation of the Flow and Energy Manager is only guaranteed if these Operating Instructions have been read and the safety instructions have been observed.

# 1.1 Designated use

The Energy Manager is a unit for monitoring energy and flows in water and steam applications. It can be used in both heating and cooling systems. A large variety of different flow sensors, temperature and pressure sensors can be connected to the unit. The Energy Manager accepts the current/PFM/pulse or temperature signals from the individual sensors and from these calculates the liquid and energy values:

- Volume and mass
- Heat flow or energy
- Heat energy differential

all using the international calculation standard IAPWS-IF 97.

- The unit is classified as additional equipment and may not be used in a hazardous area.
- The manufacturer cannot take responsibility for any damage caused by misuse of the unit.
   It is not permitted to make any changes or reconstruction to the unit.
- The Energy Manager has been designed for use in an industrial environment and may only be used in an appropriately installed condition.

# 1.2 Installation, commissioning and operation

The unit is safely manufactured using state-of-the-art technology and complies with the respective EU regulations. The unit could be dangerous if it is incorrectly installed or used. Mechanical and electrical installation, commissioning and maintenance of the unit must only be carried out by skilled and qualified personnel. The skilled personnel must have read and understood these operating instructions and followed them carefully. Always make sure that the unit is correctly connected following the electrical connection diagrams (see Chap. 4 "Electrical installation"). The housing must only be opened by qualified skilled personnel.

# 1.3 Operational safety

# Technical advancement

The manufacturer reserves the right to improve and update the technical details. For details of improvements or additions to these instructions, please contact your local sales organization.

# 1.4 Return

For a return, e.g. in case of repair, the device must be sent in protective packaging. The original packaging offers the best protection. Repairs must only be carried out by your supplier's service organization.



When sending for repair, please enclose a note with a description of the error and the application.

RMS621 Identification

# 1.5 Notes on safety conventions and icons

The safety instructions in these Operating Instructions are labelled with the following safety icons and symbols:

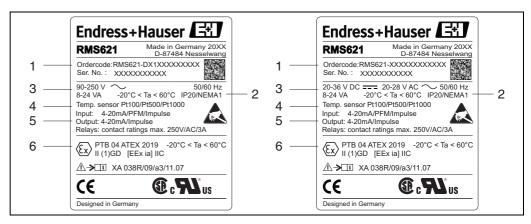
Symbol	Bedeutung
A0011189-DE	<b>DANGER!</b> This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.
WARNING A0011190-DE	<b>WARNING!</b> This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.
A CAUTION A0011191-DE	CAUTION!  This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.
NOTICE A0011192-DE	<b>NOTICE</b> This symbol contains information on procedures and other facts which do not result in personal injury.
i	TIP Indicates additional information.

# 2 Identification

# 2.1 Device designation

# 2.1.1 Nameplate

Compare the nameplate on the device with the following diagram:



■ 1: Energy Manager legend plate (example)

- 1 Order code and unit series number
- 2 Protection class and allowable ambient temperature
- 3 Power supply
- 4 Temperature sensor input
- 5 Available in/outputs
- 6 Approvals

# 2.2 Scope of delivery

The scope of delivery of the Energy Manager comprises:

- Energy Manager for top-hat rail mounting
- Operating Instructions

Installation RMS621

- CD-ROM with PC configuration software and interface cable RS232 (optional)
- Remote display for panel mounting (optional)
- Extension cards (optional)



Please note the device accessories in Section 8 'Accessories'.

# 2.3 Certificates and approvals

### CE mark, Declaration of Conformity

The product meets the requirements of the harmonized European standards. It therefore complies with the legal specifications of the EU directives. The manufacturer confirms successful testing of the product by affixing the CE mark.

The device has been developed in accordance with the requirements of the Directives OIML R75 (heat counter) and EN-1434 (flow measurement).

#### **UL** approval

UL recognized component (see www.ul.com/database, keyword search "E225237")

#### **CSA General Purpose**

#### **EAC** mark

The product complies with the legal requirements of the applicable EEU directives. The manufacturer confirms successful testing of the device by affixing the EAC mark.

# 3 Installation

# 3.1 Installation conditions

The permitted ambient temperature (see "Technical data" Section) must be observed when installing and operating. The device must be protected against the effects of heat.

# NOTICE

#### Overheating of device when using extension cards

▶ Provide cooling by means of an airflow of at least 0.5 m/s (1.6 fps).

# 3.1.1 Dimensions

Please note the device length of 135 mm (5.31 in) (corresponds to 8TE). More dimensions can be found in Section "Technical data".

# 3.1.2 Mounting location

Top-hat rail mounting as per IEC 60715 in the cabinet. The mounting location must be free from vibrations.

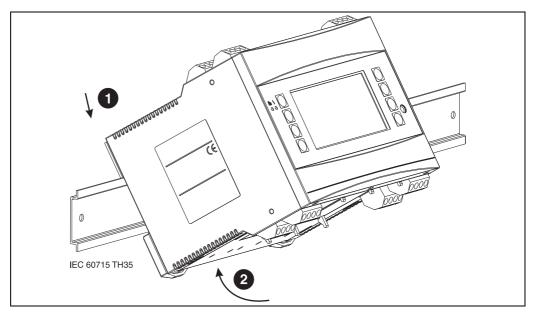
### 3.1.3 Orientation

No restrictions.

# 3.2 Installation instructions

Now snap the housing onto the top-hat rail by firstly hanging the device on the top-hat rail and then pressing it down gently until it engages ( $\rightarrow \square$  2, item 1 and 2).

RMS621 Installation



■ 2: Mounting device on top-hat rail

# 3.2.1 Installing extension cards

# NOTICE

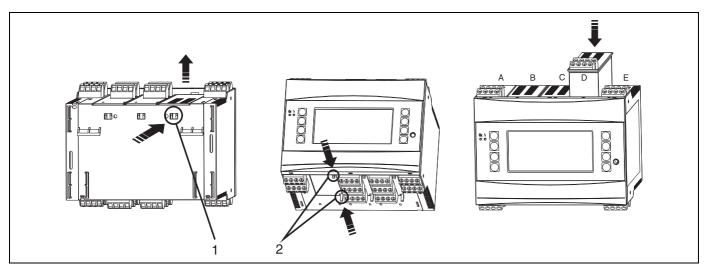
# Device overheating when using extension cards

► Aeration with an air flow of at least 0.5 m/s (1.6 fps) is required.

You can equip the device with various extension cards. A maximum of three slots are available in the device for this. The slots for the extension cards are marked with B, C and D ( $\rightarrow \square$  3) on the device.

- 1. Make sure that the device is not connected to the power supply when installing and removing an extension card.
- 2. Remove the blanking cover from the slot (B, C or D) of the basic unit by pressing together the catches on the bottom of the Energy Manager ( $\rightarrow \square 3$ , item 2), while at the same time pressing in the catch on the rear of the housing (e.g. with a screwdriver) ( $\rightarrow \square 3$ , item 1). Now you can pull the blanking cover up out of the basic unit.
- 3. Insert the extension card into the basic unit from above. The extension card is not correctly installed until the catches on the bottom and rear of the device ( $\rightarrow \square$  3, items 1 and 2) lock into place. Ensure that the input terminals of the extension card are on top and the connection terminals are pointing to the front, as with the basic unit.
- 4. The device automatically recognizes the new extension card once the device has been corrected wired and has been commissioned (see 'Commissioning' Section).
- If you remove an extension card and do not replace it with another card, you must seal the empty slot with a blanking cover.

Installation RMS621



 $\blacksquare$  3: Installing an extension card (example)

Item 1: catch on the rear of the device Item 2: catches on the bottom of the device Items A - E: identifier for slot assignment

# 3.3 Post-installation check

When using extension cards, ensure that the cards are sitting correctly in the device slots.

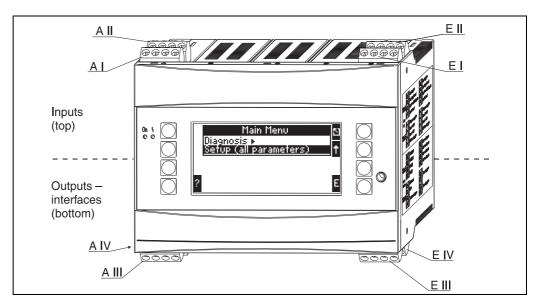


When using the device as a heat counter, observe the installation instructions EN  $1434\,\mathrm{Part}\,6$  when mounting the device. This also includes the installation of the flow and temperature sensors.

RMS621 Wiring

# 4 Wiring

# 4.1 Quick wiring guide



■ 4: Slot assignment (basic unit)

# Terminal assignment

Terminal (item no.)	Terminal assignment	Slot	Input
10	+ 0/4 to 20 mA/PFM/pulse input 1	A top, front (A I)	Current/PFM/pulse input 1
11	Ground for 0/4 to 20 mA/PFM/pulse input		
81	Sensor power supply ground 1		
82	24 V sensor power supply 1		
110	+ 0/4 to 20 mA/PFM/pulse input 2	A top, rear (A II)	Current/PFM/pulse input 2
11	Ground for 0/4 to 20 mA/PFM/pulse input		
81	Sensor power supply ground 2		
83	24 V sensor power supply 2		
1	+ RTD power supply 1	E top, front (E I)	RTD input 1
2	- RTD power supply 1		
5	+ RTD sensor 1		
6	- RTD sensor 1		
3	+ RTD power supply 2	E top, rear (E II)	RTD input 2
4	- RTD power supply 2		
7	+ RTD sensor 2		
8	- RTD sensor 2		
Terminal (item no.)	Terminal assignment	Slot	Output - interface
101	- RxTx 1	E bottom, front (E III)	RS485
102	+ RxTx 1		
103	- RxTx 2		RS485 (optional)
104	+ RxTx 2		

Wiring RMS621

131	+ 0/4 to 20 mA/pulse output 1	E bottom, rear (E IV)	Current/pulse output 1
132	- 0/4 to 20 mA/pulse output 1		
133	+ 0/4 to 20 mA/pulse output 2		Current/pulse output 2
134	- 0/4 to 20 mA/pulse output 2		
52	Relay Common (COM)	A bottom, front (A III)	Relay 1
53	Relay normally open (NO)		
91	Sensor power supply ground		Additional sensor power supply
92	+ 24 V sensor power supply		
L/L+	L for AC L+ for DC	A bottom, rear <b>(A IV)</b> Power supply	
N/L-	N for AC L- for DC		



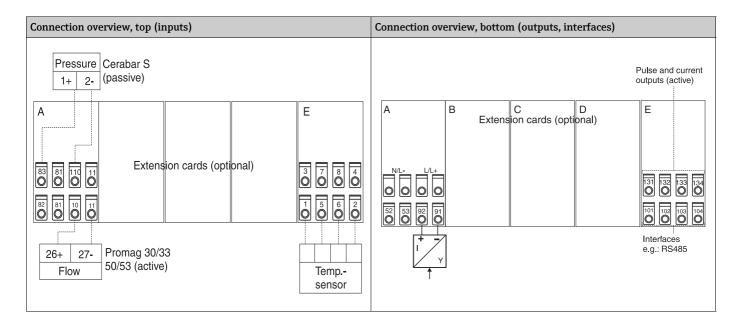
The current/PFM/pulse inputs or the RTD inputs in the same slot are not galvanically isolated. There is a separation voltage of  $500\,\mathrm{V}$  between the aforementioned inputs and outputs in various slots. Terminals with the same last digit are jumpered internally (Terminals 11 and 81).

# 4.2 Connecting the measuring unit

# **A** WARNING

# Danger through electrical voltage

▶ Do not install or wire the device when it is connected to the power supply.



RMS621 Wiring

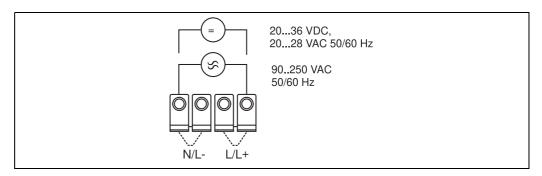
#### 4.2.1 Power supply connection

#### NOTICE

# Damage to the device through incorrect power supply connection

Before wiring the device, ensure that the supply voltage corresponds to the specification on the nameplate

For the 90 to 250 V AC version (mains connection), a switch marked as a separator, as well as an overvoltage organ (rated current ≤ 10 A), must be fitted in the supply line near the device (easy to reach).



■ 5: Power supply connection

#### 4.2.2 Connecting external sensors

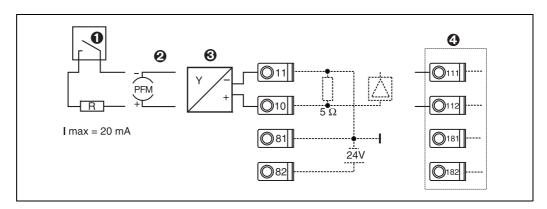


Active and passive sensors with analog, PFM or pulse signal and RTD sensors can be attached to the device.

Depending on the type of signal of the sensor in question, the terminals can be freely selected which means the Energy Manager can be used with great flexibility. This means that the terminals are not fixed to the sensor type, e.g. flow sensor-terminal 11, pressure sensor-terminal 12 etc. If the device is used as a heat counter in accordance with EN 1434, the connection regulations mentioned there apply.

# Active sensors

Connection method for an active sensor (i.e. external power supply).



■ 6: Connecting an active sensor, e.g. to input 1 (Slot A I).

Item 1: pulse signal Item 2: PFM signal

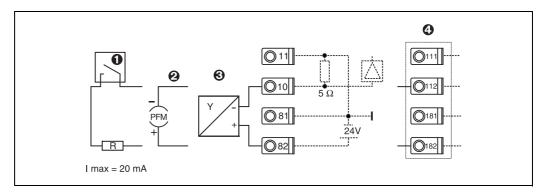
Item 3: 2-wire transmitter (4 to 20 mA)

Item 4: active sensor connection, e.g. optional Universal extension card in slot B (slot B I,  $\rightarrow \square 11$ )

Wiring RMS621

#### Passive sensors

Connection method for sensors which are supplied with power by means of the sensor power supply integrated in the device.



 $\blacksquare$  7: Connecting a passive sensor, e.g. to input 1 (slot A I).

Item 1: pulse signal

Item 2: PFM signal

Item 3: 2-wire transmitter (4-20 mA)

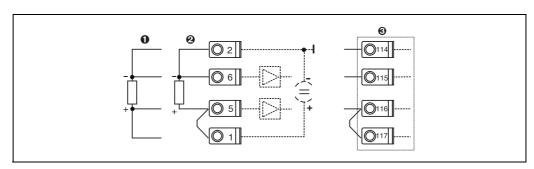
Item 4: passive sensor connection, e.g. optional Universal extension card in slot B (slot B I,  $\rightarrow$   $\bigcirc$  11)

# Temperature sensors

Connection for Pt100, Pt500 and Pt1000



Terminals 1 and 5 (3 and 7) must be jumpered when connecting 3-wire sensors (see  $\rightarrow \boxed{3}$  8).



 $\blacksquare$  8: Connecting a temperature sensor, e.g. to input 1 (slot E I)

Item 1: 4-wire input

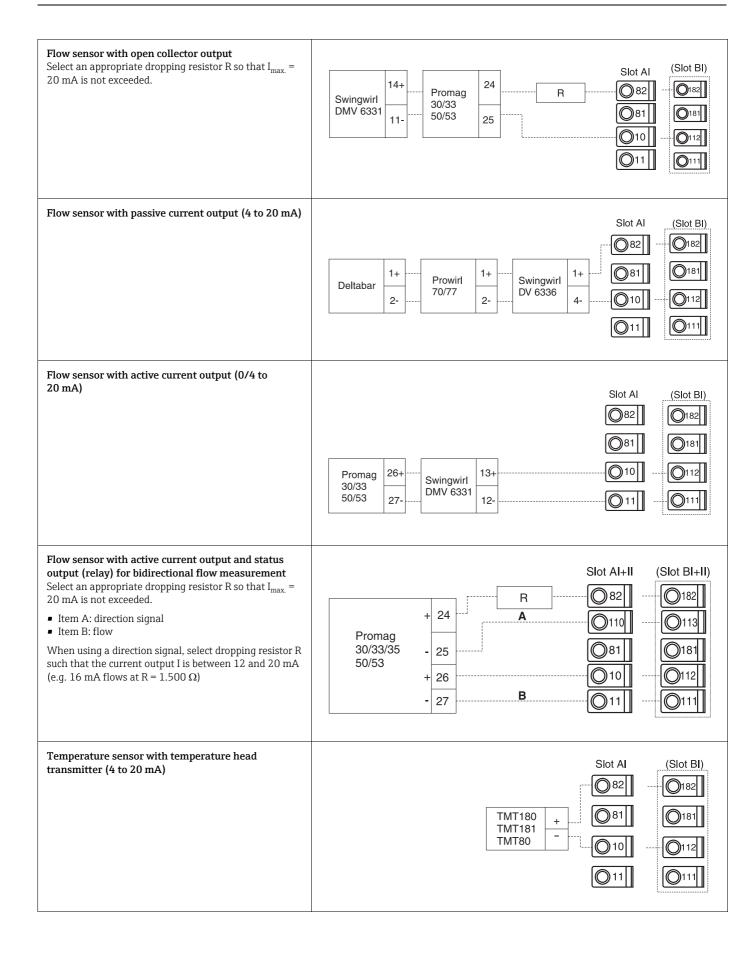
Item 2: 3-wire input

Item 3: 3-wire input, e.g. optional temperature extension card in slot B (slot B I,  $\rightarrow$   $\bigcirc$  11)

# E+H-specific devices

# 

RMS621 Wiring

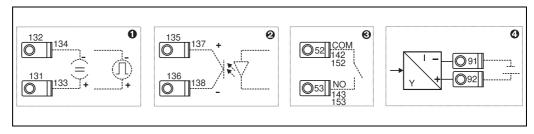


Wiring RMS621



# 4.2.3 Connection of outputs

The device has two galvanically isolated outputs which can be configured as an analog output or an active pulse output. In addition, an output for connecting a relay and transmitter power supply is available. The number of outputs increases accordingly when the extension cards are installed ( $\rightarrow \stackrel{\triangleright}{=} 19$ ).



9: Connection of outputs

Item 1: pulse and current outputs (active)

Item 2: passive pulse output (open collector, only on one extension card)

Item 3: relay output (NO), e.g. slot A III (slot BIII, CIII, DIII on optional extension card)

Item 4: transmitter power supply (transmitter power supply unit) output

#### Interface connection

■ RS232 connection

The RS232 is contacted by means of the interface cable and the jack socket on the front of the housing.

- RS485 connection
- Optional: additional RS485 interface
   Plug-in terminals 103/104, the interface is only active as long as the RS232 interface is not used.
- PROFIBUS connection

Optional connection of Energy Manager to PROFIBUS DP via the serial RS485 interface with the external module HMS AnyBus Communicator for Profibus (see Section 8 'Accessories').

Optional: MBUS

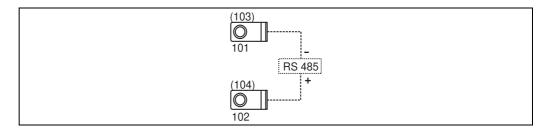
Optional connection to MBUS via 2nd RS485 interface

■ Optional: Modbus

Optional connection to Modbus via 2nd RS485 interface

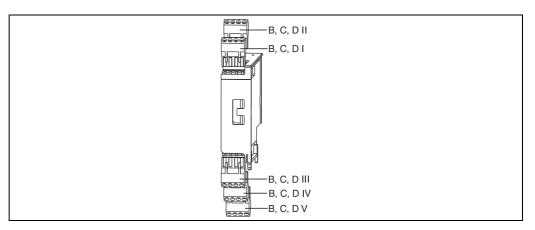
No communication via the RS232 interface (jack socket) is possible when the M-BUS or Modbus interface is enabled. The bus interface must be switched to RS232 at the device if data are being transmitted or read out with the PC configuration software.

RMS621 Wiring



■ 10: Interface connection

# 4.2.4 Extension card connection



 $\blacksquare$  11: Extension card with terminals

# Terminal assignment of Universal extension card

Terminal (item no.)	Terminal assignment	Slot	Input and output	
182	24 V sensor power supply 1	B, C, D top, front (B I, C	Current/PFM/pulse input 1	
181	Sensor power supply ground 1	I, D I)		
112	+ 0/4 to 20 mA/PFM/pulse input 1			
111	Ground for 0/4 to 20 mA/PFM/pulse input			
183	24 V sensor power supply 2	B, C, D top, rear (B II, C	Current/PFM/pulse input 2	
181	Sensor power supply ground 2	II, D II)		
113	+ 0/4 to 20 mA/PFM/pulse input 2			
111	Ground for 0/4 to 20 mA/PFM/pulse input			
142	Relay 1 Common (COM)	B, C, D bottom, front <b>(B</b>	Relay 1	
143	Relay 1 normally open (NO)	III, C III, D III)		
152	Relay 2 Common (COM)		Relay 2	
153	Relay 2 normally open (NO)			
131	+ 0/4 to 20 mA/pulse output 1	B, C, D bottom, center <b>(B</b>	Current/pulse output 1 active	
132	- 0/4 to 20 mA/pulse output 1	IV, C IV, D IV)		
133	+ 0/4 to 20 mA/pulse output 2		Current/pulse output 2 active	
134	- 0/4 to 20 mA/pulse output 2			
135	+ pulse output 3 (open collector)	B, C, D bottom, rear (B	Passive pulse output	
136	- pulse output 3	V, C V, D V)		
137	+ pulse output 4 (open collector)		Passive pulse output	
138	- pulse output 4			

Wiring RMS621

# Terminal assignment of temperature extension card

Terminal (item no.)	Terminal assignment	Slot	Input and output
117	+ RTD power supply 1	B, C, D top, front (B I, C	RTD input 1
116	+ RTD sensor 1	I, D I)	
115	- RTD sensor 1		
114	- RTD power supply 1		
121	+ RTD power supply 2	B, C, D top, rear (B II, C	RTD input 2
120	+ RTD sensor 2	II, D II)	
119	- RTD sensor 2		
118	- RTD power supply 2		
142	Relay 1 Common (COM)	B, C, D bottom, front (B	Relay 1
143	Relay 1 normally open (NO)	III, C III, D III)	
152	Relay 2 Common (COM)		Relay 2
153	Relay 2 normally open (NO)		
131	+ 0/4 to 20 mA/pulse output 1	B, C, D bottom, center (B	Current/pulse output 1 active
132	- 0/4 to 20 mA/pulse output 1	IV, C IV, D IV)	
133	+ 0/4 to 20 mA/pulse output 2		Current/pulse output 2 active
134	- 0/4 to 20 mA/pulse output 2		
135	+ pulse output 3 (open collector)	B, C, D bottom, rear (B	Passive pulse output
136	- pulse output 3	V, C V, D V)	
137	+ pulse output 4 (open collector)		Passive pulse output
138	- pulse output 4		



The current/PFM/pulse inputs or the RTD inputs in the same slot are not galvanically isolated. There is a separation voltage of 500 V between the aforementioned inputs and outputs in various slots. Terminals with the same last digit are jumpered internally. (Terminals 111 and 181).

# 4.2.5 Connecting remote display/operating unit

#### **Functional description**

The remote display is an innovative addition to the powerful RMx621 top-hat rail devices. The user has the opportunity to optimally install the arithmetic unit to suit the installation and mount the display and operating unit in a user-friendly way at easily accessible locations. The display can be connected to both a top-hat rail device without, as well as a top-hat rail device with, an installed display/operating unit. A 4-pin cable is supplied to connect the remote display with the basic unit; other components are not necessary.



Only one display/operating element can be attached to a top-hat rail device and vice versa (point-to-point).

RMS621 Wiring

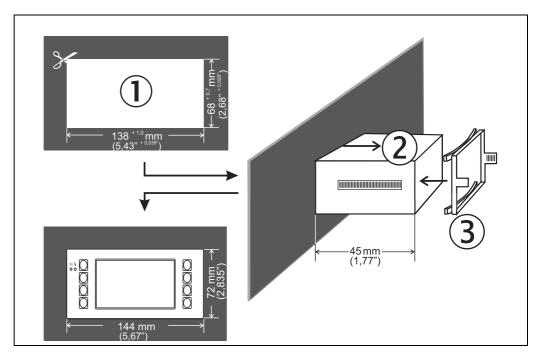
#### Installation/dimensions

Mounting instructions:

- The mounting location must be free from vibrations.
- The permitted ambient temperature during operation is -20 to +60 °C (-4 to +140 °F).
- Protect the device against the effects of heat.

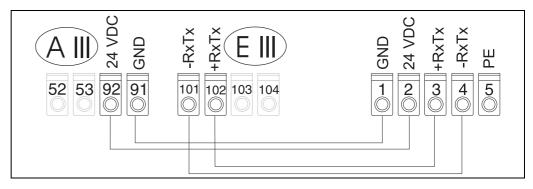
Procedure for panel mounting:

- 1. Provide a panel cutout of  $138+1.0 \times 68+0.7 \text{ mm}$  (5.43"+0.04" x 2.68"+0.03") (as per DIN 43700), the installation depth is 45 mm (1.77").
- 2. Push the device with the sealing ring through the panel cutout from the front.
- 3. Hold the device horizontal and, applying uniform pressure, push the securing frame over the rear of the housing against the panel until the retaining clips engage. Make sure the securing frame is seated symmetrically.



■ 12: Panel mounting

# Wiring



 $\blacksquare$  13: Terminal plan of remote display/operating unit

The remote display/operating unit is connected directly to the basic unit with the cable supplied.

Wiring RMS621



When using a Modbus, M-BUS or PROFIBUS interface, the terminal assignment of the RxTx connections (terminals 103/104) may change. When connected to terminals 103/104, the display is out of service during communication with the PC operating software.

Please refer to the information in the additional Operating Instructions descriptions for the bus interfaces in question.

# 4.3 Post-connection check

After completing the device's electrical installation, carry out the following checks:

Device status and specifications	Notes
Is the device or cable damaged (visual inspection)?	-
Electrical connection	Notes
Does the supply voltage match the information on the nameplate?	90 to 250 V AC (50/60 Hz) 20 to 36 V DC 20 to 28 V AC (50/60 Hz)
Are all of the terminals firmly engaged in their correct slots? Is the coding on the individual terminals correct?	-
Are the mounted cables relieved of tension?	-
Are the power supply and signal cables connected correctly?	See wiring diagram on the housing
Are all of the screw terminals well-tightened?	-

RMS621 Operation

# 5 Operation

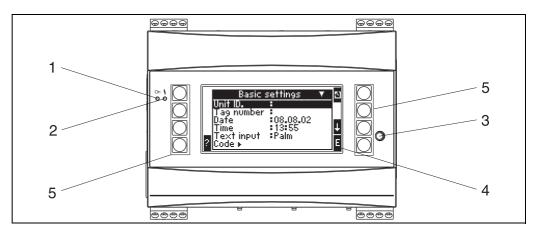
# 5.1 Display and operating elements



Depending on the application and version, the Flow and Energy Manager offers a wide range of configuration options and software functions.

Help text is available for nearly every operating item to assist when programming the device. This help text can be called up by pressing the "?" button. (The help text can be called up in every menu).

Please note that the configuration options described below refer to a basic unit (without extension cards).



 $\blacksquare$  14: Display and operating elements

 ${\it Item~1: operating~display: LED~green,~lights~up~when~supply~voltage~applied.}$ 

Item 2: fault indicator: LED red, operating status as per NAMUR NE 44  $\,$ 

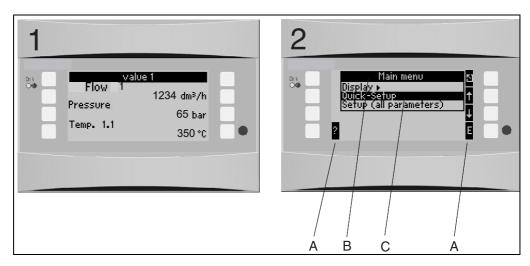
Item 3: serial interface connection: jack socket for PC connection for device configuration and measured value read-out with the PC software

Item 4: display 160 x 80 dot-matrix display with dialog text for configuring as well as measured value, limit value and fault message display. Should a fault occur, the background lighting changes from blue to red. The size of the characters displayed depends on the number of measured values to be displayed (see Section 6.4.3 'Display configuration').

Item 5: input keys; eight soft keys which have different functions, depending on the menu item. The current function of the keys is indicated on the display. Only the keys which are required in the operating menu in question are assigned with functions or can be used.

Operation RMS621

#### Display 5.1.1



 $\blacksquare$  15: How the display of the energy computer appears

- Item: 1: measured value display
  Item: 2: display of configuration menu item
   A: row of key icons
   B: current configuration menu
   C: configuration menu activated for selection (highlighted in black).

#### 5.1.2 **Key icons**

Key icon	Function
Е	Change to submenus and select operating items. Edit and confirm configured values.
Z	Exit the current editing mask or the menu item currently active without saving any changes.
$\uparrow$	Move the cursor up a line or a character.
<b>\</b>	Move the cursor down a line or a character.
$\rightarrow$	Move the cursor a character to the right.
←	Move the cursor a character to the left.
?	If Help text is available on an operating item, this is indicated with the question mark. The Help is called up by actuating this function key.
AB	Change to the editing mode of the Palm keyboard
ij/iJ	Key field for upper case/lower case (only with Palm)
1/2	Key field for numerical entries (only with Palm)

RMS621 Operation

# 5.2 Local operation

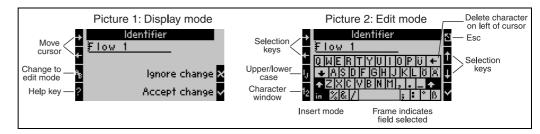
# 5.2.1 Entering text

There are two ways of entering text in the operating items (see: Setup  $\rightarrow$  Basic Setup  $\rightarrow$  Text Input):

a) Standard: individual characters (letters, numbers, etc.) in the text field are defined by scrolling through the entire row of characters with the up/down cursor until the desired character is displayed.

b) Palm: a visual key field appears for entering text. The characters on this keyboard are selected with the cursors. (see "Setup  $\rightarrow$  Basic Setup")

Using the Palm keyboard



16: Example: editing an identifier with the Palm keyboard

- 1. Using the cursor keys, place the cursor in front of the character before which another character should be entered. If the entire text should be deleted and rewritten, move the cursor completely to the right. ( $\rightarrow \square$  16, graphic 1)
- 2. Press the AB key to enter the editing mode
- 3. Use the ij/IJ and  $\frac{1}{2}$  key to select upper/lower case or numerals. ( $\rightarrow \square$  16, graphic 2)
- 4. Use the cursors to select the key required and use the tick sign to confirm. If you want to delete text, select the key in the top right. ( $\rightarrow \square$  16, graphic 2)
- 5. Edit other characters in this way until the desired text has been entered.
- 6. Press the Esc key to switch from the editing mode to the display mode and accept changes with the 'tick' key. ( $\rightarrow \square$  16, graphic 1)

#### Notes

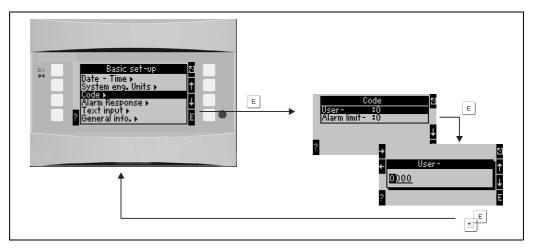
- The cursor cannot be moved in the editing mode (→ □ 16, graphic 2)! Use the Esc key to go to the previous window (→ □ 16, graphic 1) to move the cursor to the character which should be changed. Then confirm the AB key again.
- Special key functions: in key: change to overwrite mode key (top right): delete character

# 5.2.2 Lock configuration

The entire configuration can be protected against unintentional access by means of a four-digit code. This code is assigned in the submenu: **Basic Setup**  $\rightarrow$  **Code**. All the parameters remain visible. If the value of a parameter should be changed, you are first asked for the user code.

In addition to the user code, there is also the alarm limit code. When this code is entered, only the alarm limits are enabled for change.

Operation RMS621



■ 17: Configuring the user code

# 5.2.3 Operating example

A detailed description of onsite operation with an application as an example can be found in Section 6.4 'User-specific applications'.

# 5.3 Error message display

The user can configure how the device responds in the event of an error. The measuring range can be freely defined for all analog inputs and the alarm response can be defined for when the system exceeds the range limits. In addition, the alarm response can also be configured if special process errors occur (e.g. wet steam condition).

The alarm response affects the display, counters and outputs.

The alarm response of the device is defined in the operating item  $Setup \rightarrow Basic$   $Setup \rightarrow Alarm$  Response.

# Factory setting:

Process errors are always displayed as notice messages, i.e. the errors do not have any effect on the counters and outputs. The NAMUR guidelines apply for the range limits of the analog inputs (current). (3.6/3.8/20.5/21mA)

# Free configuration:

The alarm response of the inputs and outputs, as well as of the application-related process errors, can be configured individually. In this way, the behavior of current value calculation, counters and outputs can be defined explicitly.



If the user resets the system from "Free Configuration" to "Factory Setting", all the operating items for setting the alarm response are reset to the default value (overwritten!).

RMS621 Operation

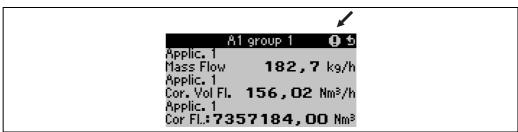
# Alarm response

A distinction is made between two types of alarm, namely "Notice" and "Fault"

	Notice	Fault
Current values	The current process values are calculated on the basis of the response configured (last value, fixed value, extrapolation). See under "Inputs".	
Counters	Normal operation (counters continue to count)	Deficits are recorded on a separate disturbance quantity counter (this can be shown on the display and be output via the pulse output)  The response of the standard counters can be adjusted (default: counter stop).
Outputs	Outputs are not affected	Outputs react in accordance with the failsafe mode configured
Display	Color change and alarm message display can be configured	Color change to red, alarm message display can be configured

# Symbols for displaying error messages

Icons appear along the top edge of the display next to the display parameter affected by the error which has occurred.		
nu	Signal overshooting (x $\geq$ 20.5 mA) or undershooting (x $\leq$ 3.8 mA)	
•	Error: fault or notice pending; → error list	
\$	Phase transition: steam condensing, water boiling	



G09-RMC621ZZ-20-10-xx-en-00

 $\blacksquare$  18: Steam condensation error message (example)

# Configuration parameters for the alarm response of the inputs

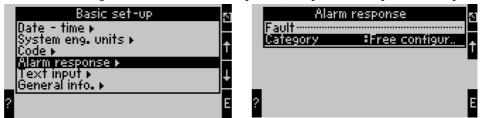
# a) Analog inputs

The signal range limits can be freely configured for all the analog inputs. Values for upper and lower range limits and cable open circuit limits have to be defined for this. See the example below.

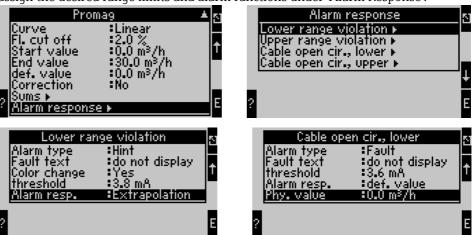
Example: alarm response of the flow input (4 to 20 mA)

Operation RMS621

1. Select "Free Configuration" for the alarm response (Setup/Basic Setup/Alarm Response)



2. Select the flow input (Setup/Inputs/Flow.., called Promag here, for example) and assign the desired range limits and alarm functions under "Alarm Response".



In this example, the flow value is extrapolated between 4 mA and the range violation point of 3.8 mA, extrapolated again between 3.8 mA and the cable open circuit limit of 3.6 mA and evaluated with the default value 0 below 3.6 mA.

Since "Fault" was selected as the alarm type for the cable open circuit, all the outputs of the application to which this input is assigned assume the configured failsafe mode (e.g. output a fixed value of 22 mA (see Section 6.3.3, Setup » Outputs).

The upper range limit and the upper cable open circuit are also configured in this way.

### b) Temperature inputs

The response in the event of a cable open circuit (infinite resistance) can be defined for the temperature inputs (e.g. PT100) (the measuring range limits are fixed).

# c) Pulse inputs

The alarm response cannot be defined for pulse inputs (incl. PFM signal), i.e. a cable open circuit or a frequency of 0 Hz are interpreted identically by the device.

#### Configuration parameters for the alarm response of the applications

The alarm response can be defined for the following process errors under Setup/Applications/Alarm Response.

Steam: wet steam alarm, phase transition

Gas: range overshoot



If an error occurs, the system continues calculating with the configured substitute value. At the same time, the error status (H = notice / S = fault) of all the inputs and the application is checked. If one of these statuses signals a fault, the device reacts as follows:

- Disturbance quantity counter records the deficits
- The analog output outputs an error current
- The status byte at the bus output is set to an 'invalid' value

RMS621 Operation

#### **Event buffer**

#### Main Menu → Diagnosis → Event Buffer

In the event buffer, the last 100 events, i.e. fault messages, notices, limit values, power failure etc. are recorded in chronological order with the time of occurrence and counter reading.

#### Error list

The error list provides assistance in quickly localizing current device errors. Up to ten alarms are listed in the error list in chronological order. In contrast to the event buffer, only the errors currently pending are displayed, i.e. rectified errors are cleared from the list.

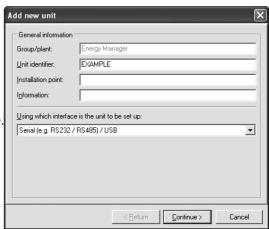
# 5.4 Communication

In all devices and device versions, the parameters can be configured, altered and read out via the standard interface with the aid of PC operating software and an interface cable (see Section 8 'Accessories'). This is recommended in particular if extensive settings are to be made (e.g. when commissioning).

There is the additional option of reading out all the process and display values via the RS485 interface via MBUS, MODBUS or an external PROFIBUS module (HMS AnyBus Communicator for PROFIBUS-DP) (see 'Accessories' Section).

Configuring a device with PC operating software Readwin 2000

- Select a device » Display/Change Unit Setup/New Unit F2
- Create a unit group (folder) and select Create New Unit F2. Fill in the "Unit Identifier" and select the serial interface.



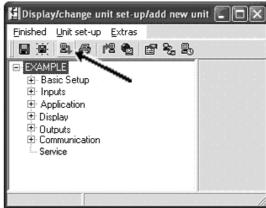
- 3. Configure the interface parameters.
- 4. The device address and the baudrate must match.

When using in a BUS system, under certain circumstances no direct communication between the PC and device is possible after the initial configuration. Please refer to the information in the additional Operating Instructions descriptions for the bus interfaces in question.



Commissioning RMS621

5. Configure the device and click the third icon from the left to transfer the settings.



i

Detailed information for configuring the device using the PC operating software can be found in the accompanying Operating Instructions which are also located on the data carrier.

# 6 Commissioning

# 6.1 Function check

Make sure that all post-connection checks have been carried out before you commission your device:

- See Section 3.3 'Post-installation check'
- Checklist Section 4.3 'Post-connection check'

# 6.2 Switching on the measuring device

# 6.2.1 Basic unit

Once the operating voltage is applied, the green LED (= device operating) lights up if no fault is present.

- When the device is first commissioned, the prompt "Please Set Up Device" appears on the display. Program the device as per the description  $\rightarrow \stackrel{\triangle}{=} 31$ .
- When commissioning a device already configured or preset, measuring is immediately started as per the settings. The values of the display group currently set appear on the display. By pressing any key, you get to the navigator (quick start) and from there back to the Main menu ( $\rightarrow \stackrel{\triangle}{=} 31$ ).

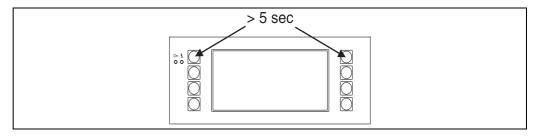
# 6.2.2 Extension cards

When the operating voltage is applied, the device automatically recognizes the installed and wired extension cards. You can now follow the prompt to configure the new connections or perform the configuration at a later date.

# 6.2.3 Remote display and operating unit

Once the supply voltage has been applied and after a short initialization period, the remote display/operating unit automatically starts communication to the connected basic unit. Using an autodetect function, the display detects the baudrate and device address configured at the basic unit.

RMS621 Commissioning



■ 19: Start Setup menu

You can get to the Setup menu of the display/operating unit by pressing the left and right top key at the same time for 5 seconds. Here, the baudrate and the contrast and display viewing angle can be configured. Press ESC to exit the Setup menu of the display/operating unit and to get to the display window and the Main menu to configure the device.



The Setup menu for configuring the basic settings of the display/operating unit is only available in English.

#### Error messages

After switching on or configuring the device, the message **"Communication Problem"** appears briefly on the remote display/operating unit until a stable connection has been established.

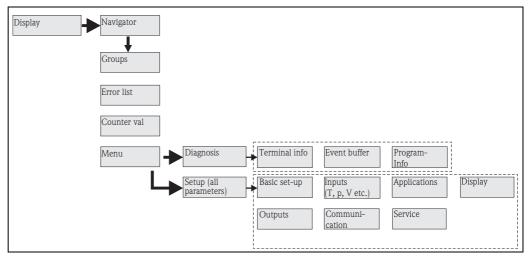
If this error message is displayed during ongoing operation, please check the wiring.

# 6.3 Device configuration

This section describes all the configurable device parameters with the associated value ranges and factory settings (default values).

Please note that the parameters available for selection, e.g. the number of terminals, depend on the device version ( $\rightarrow \stackrel{\triangle}{=} 30$  Extension cards).

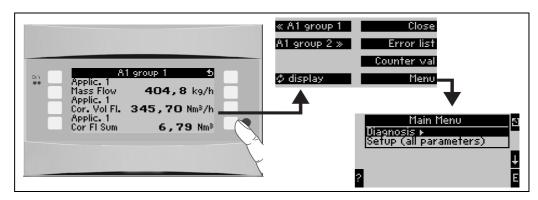
#### **Function matrix**



🗷 20: Function matrix (extract) for onsite Energy Manager configuration. A detailed function matrix can be found in the Appendix.

Commissioning RMS621

# 6.3.1 Navigator (quick start)



 $\blacksquare$  21: Quick start to configuration via the Navigator menu of the Energy Manager.

In the operating mode of the Energy Manager (measured value displayed), the operating window "Navigator" opens up by pressing any key: the Navigator menu offers quick access to important information and parameters. Pressing one of the keys available takes you directly to the following items:

Function (menu item)	Description
Group	For selecting individual groups with display values.
	For displaying the groups alternately, setting in the Setup menu <b>"Display"</b> .
Error list	For quickly localizing current device errors.
Counter Val	For reading off and, if necessary, resetting all the totalizers.
Menu	Main menu for configuring the device.

The contents of the groups with display values can only be defined in the **Setup**  $\rightarrow$  **Display** menu. A group comprises a maximum of eight process variables which are displayed in a window in the display. When commissioning the device, 2 groups with the most important display parameters are automatically created when an application is selected. Automatically created groups are also marked with a value in brackets (A1..3) which refers to the application, e.g. Group 1 (A1) means Group 1 with display values for Application 1. The settings for the display functionalities, e.g. contrast, scrolling display, special groups with display values etc. are also made in the menu Setup  $\rightarrow$  Display.



When commissioning, the prompt "Please Set Up Device" is displayed. Confirming this message takes you to the Navigator menu. Select 'Menu' here to get to the Main menu.

A device already configured is in the display mode as standard. The device changes to the Navigator menu as soon as one of the eight operating keys is pressed. From here, you get to the Main menu by selecting 'Menu'.



If you continue navigating through the Main menu, the message **"If You Change the Application, the Respective Counters Will Be Reset" is displayed**. Confirming this message takes you to the Main menu.

# 6.3.2 Main menu - Diagnosis

The Diagnosis menu is used to analyze the device functionality, such as locating device malfunctions.

RMS621 Commissioning

Function (menu item)	Parameter setting	Description
Terminal Info	A10	Lists all the terminals of the device and the connected sensors. Display the signal values present (in mA, Hz, Ohm) by pressing the key i.
Event Buffer		Log of all the events, e.g. error messages, parameter changes, etc. in chronological order. (ring buffer with approx. 100 values, cannot be deleted!)
Program Info		Displays the device data such as program, name, software version, date and time.

# 6.3.3 Main menu - Setup

# **A** CAUTION

# Malfunction of the measuring point in the case of incorrect parameterization

► If you change configuration parameters, check whether this has an affect on other parameters and your overall measuring system.

The Setup menu is used for configuring the Energy Manager. The following subsections and tables list and describe all the configuration parameters of the Energy Manager.

# Procedure when configuring the Energy Manager

- 1. Select system units (device settings).
- 2. Configure inputs (flow, pressure, temperature), i.e. assign terminals to the sensors and scale the input signals, if necessary configure default values for pressure and temperature.
- 3. Select application (e.g. steam mass/heat).
- 4. Configure application, i.e. assign the configured inputs (sensors).
- 5. Configure outputs (analog, pulse or relay/limit values).
- 6. Check display settings (values are preset automatically).
- 7. Make optional device settings (e.g. communication settings).

#### Setup → Basic Setup



Factory settings are indicated in bold.

The basis data of the device are defined in this submenu.

Function (menu item)	Parameter setting	Description	
Date-Time	Date-Time		
Date	<b>DD.MM.YY</b> MM.DD.YY	For configuring the current date (country-specific). Important for summertime/wintertime changeover	
Time	SS:MM	Current time for the real time clock of the device.	
Summertime/Normal Time Changeover			
<ul> <li>Changeover</li> </ul>	Off - Manual - <b>Auto.</b>	Kind of time changeover.	
■ Region	Europe - USA	Displays the changeover date from normal time (NT) to summertime (ST) and vice versa. This function depends on the region selected.	

Commissioning RMS621

Function (menu item)	Parameter setting	Description
■ NT→ST ST→NT – Date	<ul> <li>31.03 (Europe)</li> <li>07.04 (USA)</li> <li>27.10 (Europe</li> <li>27.10 (USA)</li> </ul>	Takes into consideration the summertime/normal time changeover in Europe and USA at different times. This can only be selected if summertime/normal time changeover is not set to 'Off'.
– Time	<b>•</b> 02:00	Time of changeover. This can only be selected if summertime/normal time changeover is not set to 'Off'.
System Eng. Units		
System Eng. Units	Metric Factory Setting American Factory Setting Free Configuration	Sets the unitary system. "Free Configuration" means that a picklist with different unitary systems, incl. time basis and format, appears in the individual operating items. Selecting the metric or American factory setting sets the number of digits and the units of the inputs to preset values, e.g. $m/h$ , °C, etc.
Code		
<ul><li>User</li><li>Alarm Lim.</li></ul>	<b>0000</b> - 9999 <b>0000</b> - 9999	Device operation is only enabled once the previously defined code has been entered. Only the alarm limits are enabled for configuration. All other parameters remain locked.
Alarm Response		
Fault Category	Factory Setting - Free Configuration	Alarm response when process errors occur. As per the factory setting, all process errors are signaled by a warning message. Due to the free configuration option, additional operating items appear in the inputs and the application to assign a different fault category (fault message) to the individual process errors (see Section 5.3 Error message display).
Text Input		
	Standard <b>Palm</b>	Selects the way of entering text:  Standard: Per parameter item, runs up or down the row of characters until the desired character appears.  Palm: The desired character can be selected from the visual key field with the cursors.
General Info		
Unit ID		Assigns a device name (max. 12 characters long).
TAG Number		Assigns a TAG number, as in wiring diagrams for example (max. 12 characters long).
Prog. Name		Name which is saved in the PC operating software along with all the settings.
SW Version		Software version of your device.
SW Option		Information as to which extension cards are installed.
CPU No.:		The CPU number of the device is used as an identifier. It is saved with all the parameters.
Series No.:		This is the serial number of the device.
Run Time 1. Unit 2. LCD		Information on how long the device has been in operation (protected by service code.)     Information on the operating time of the device display (protected by service code.)

RMS621 Commissioning

#### Setup $\rightarrow$ Inputs



Depending on the version, 4 to 10 current, PFM, pulse and RTD inputs are available in the energy computer to record the flow, temperature and pressure signals.

# Flow inputs

The Energy Manager processes all common flow measurement methods (volume, mass, differential pressure). You can connect up to three flow transmitters at the same time. There is also the option of using just one flow transmitter in various applications, see 'Terminals' menu item).

#### Special flow meters

Item for very exact flow based on differential pressure method with compensation calculation as per ISO 5167 as well as splitting range function for extending the measuring range, e.g. for orifice measurement (up to three DP transmitters) and possibility of computing the mean value from several DPTs.

# Pressure inputs

A maximum of three pressure sensors can be connected. One sensor can also be used for two or all three applications, see the 'Terminal' item in the related table.

# Temperature inputs

For connecting between two and six (max.) temperature sensors (RTD). A sensor can be used in several applications here, see the 'Terminal' item in the related table.

# Flow Inputs

Function (menu item)	Parameter setting	Description
Flow Inputs	Flow 1, 2, 3	Configuration of individual flow transmitters.
Identifier		Name of the flow transmitter (max. 12 characters).
Flow Measurement Device	Volumetric Mass Process Value	Setting of the measuring principle of your flow transmitter or as to whether the flow signal is in proportion to the volume, (e.g. vortex, EFM, turbine) or mass (e.g. Coriolis). By selecting "Process Value", the calculated mass flow of another application can be assigned to the input (for details, see Section 11.2 'Flow measurement configuration'). The mass input always has to be assigned to an application.
Signal	Select 4-20 mA 0-20 mA PFM Pulse Default	Selects the signal of the flow transmitter.
Terminals	None A-10; A-110; B-112; B-113; C-112; C-113; D- 112; D-113	Defines the terminal to which the flow transmitter in question is connected. It is possible to use a transmitter (flow signal) for several applications. For this, in the application in question, select the terminal where the transmitter is located (multiple selection possible).
Curve	<b>Linear</b> Sqr. Root	Select the curve of the flow transmitter used.
Unit	l/; hl/; dm³/; <b>m³/</b> ; bbl/; gal/; igal/; ft³/; acf/	Flow unit in format: <i>selected unit</i> by X Only visible if the "Free Configuration" system unit has been selected.
	kg, t, lb, ton (US)	Can only be selected for Flow Transmitter/Mass

Commissioning RMS621

Function (menu item)	Parameter setting	Description
Time Base	/s;/min; <b>/h</b> ;/d	Time basis for the flow unit in the format: <i>X per time unit selected</i> . Only visible if the "Free Configuration" system unit has been selected.
gal/bbl	31.5 (US), 42.0 (US), 55.0 (US), 36.0 (Imp), 42.0 (Imp), User def. 31.0	Definition of technical unit Barrel (bbl), given in gallons per barrel. US: US gallons Imp: Imperial gallons User def.: free to set the conversion factor.
Format	9; <b>9.9</b> ; 9.99; 9.999	Number of places after the decimal point Only visible if the "Free Configuration" system unit has been selected.
Meter Coeff.	Pulse Value K-Factor	Select the reference variable for the pulse value. Pulse Value (unit/pulse) K-Factor (pulse/unit)
Pulse Value	0.001 to 99999	Setting as to what volume flow (in dm³ or liter) a pulse of the flow transmitter corresponds to. Only available for Pulse signal.
K Fact. Unit	Pulse/dm³ Pulse/ft³	
K-Factor	0.001 to 9999.9	Enter the pulse value of the vortex sensor. You can find this value on your flow sensor.  This can only be selected for the PFM signal.  For vortex sensors with pulse signal, the reciprocal value of the K-factor (in pulse/dm³) is entered as a pulse value.
Threshold	0,0000 to 9999999.9 <b>9999999.9</b>	Only for Device type = process value
Start Value	0.0000 to 999999	Start value for the volume flow (differential pressure) with 0 or 4 mA. This can only be selected for the $0/4$ to $20$ mA signal.
End Value	0.0000 to 999999	End value for the volume flow (differential pressure) with 20 mA. This can only be selected for the 0/4 to 20 mA signal.
Flow Cut Off	0.0 to 99.9% <b>4.0 %</b>	Below the set value, the flow is no longer recorded or 0 is set. Depending on the type of flow transmitter, the flow cutoff can be set in % of the full scale value of the flow measuring range or as a fixed flow value (e.g. in m³/h).
Correction	Yes No	Possibilities for correcting the flow measurement by offset, signal damping, flow cut off, sensor expansion coefficient and correction table for curve description.
Signal Damp	0 to 99 s	Time constant of the first order low pass for the input signal. This function is used to reduce display fluctuations in the event of severely fluctuating signals.  This can only be selected for the 0/4 to 20 mA signal.
Offset	-9999.99 to 9999.99	Shifts the zero point of the response curve. This function is used to adjust sensors. This can only be selected for the 0/4 to 20 mA signal.
Correction	Yes <b>No</b>	Possibility for correcting the flow measurement. If "YES" is selected, the sensor curve can be defined in the correction table and there is the possibility of compensating the temperature effect on the flow transmitter (see "Exp. Coeff.")
Expan. Coeff.	0 to 9.9999e-XX	Correction factor for compensating the temperature effect on the flow transmitter. This factor is often indicated on the nameplate for vortex flowmeters, for example. If no value is known for the expansion coefficient or if this has already been compensated by the device itself, please set 0 here.  Default: 4.88e-05  Note! Only active if correction setting is active.

Function (menu item)	Parameter setting	Description
Table	Use Not Used	If the flow curve of your transmitter deviates from the ideal pattern (linear or square root), this can be compensated by entering a correction table. For details, see the 'Correction tables' in Section 11.2.1.
No. of Rows	01 - 15	Number of points in the table.
Corr. Tab. Pulse	Point (Used/Delete) Current/Flow Frequency/K-Factor	If the flow curve of your transmitter deviates from the ideal pattern (linear or square root), this can be compensated by entering a correction table. The parameters in the table depend on the flow transmitter selected.
		<ul> <li>Analog signal, linear curve</li> <li>Up to 15 value pairs (current/flow)</li> </ul>
		<ul> <li>Pulse signal, linear curve</li> <li>Up to 15 value pairs (frequency/k-factor or frequency/pulse value).</li> </ul>
		For details, see the 'Correction tables' in Section 11.2.1.
Sums	Unit Format Total Signal Reset Terminals	Possibility of configuring or resetting the totalizers for the volume flow. Signal reset, i.e. resetting the totalizer by an input signal (e.g. remote read-out of totalizers with subsequent reset).  (Terminal for this input signal only active if "Signal Reset = YES")
Alarm Response		
Lower Range Violation Upper Range Violation Lower Cable Open Circuit Upper Cable Open Circuit	Alarm Type Color Change Fault Text	For this input, individually specify the signal range limits and how alarms should be displayed when faults occur. Only active if the option 'Random' was selected in the 'Alarm Response' menu item in Setup → Basic Setup.
Alarm Type	Fault Notice	Configurable fault message, deficit counter, color change (red), alarm text display, stop counter (yes/no).
Color Change	Yes No	Select whether the alarm should be signaled by a color change from blue to red. Only active if the 'Notice' alarm type has been selected.
Fault Text	Display+Acknowledge  Do Not Display	Select whether an alarm message should appear to describe the fault when an alarm occurs. This is cleared (acknowledged) by pressing a key.

## Special Flow Meters

Function (menu item)	Parameter setting	Description
Special flow meters	Differential Pressure 1, 2, 3 Mean Flow	Configuration of individual or several differential pressure transmitters (DPT). Only use if your DP transmitter outputs a pressure-scaled signal (mbar, in $\mathrm{H_2O}$ etc.).
Identifier		Name of the flow transmitter (max. 12 characters).
Meas. Point	Select DPT Splitting Range	Select whether one DP transmitter or several DPTs are used for extending the measuring range (Splitting Range). (See Section 11.2.1 for details of the 'Splitting Range')
Differential Pressure Tra	nsmitter	
Differential Pressure Transmitter	Pitot Orifice corner tap <sup>1)</sup> Orifice D2 <sup>1)</sup> Orifice Bange tap <sup>1)</sup> ISA 1932 nozzle <sup>1)</sup> Long rad. nozzle <sup>1)</sup> Venturi nozzle <sup>1)</sup> Venturi tube (cast) <sup>1)</sup> Venturi tube (mach.) <sup>1)</sup> Venturi tube (steel) <sup>1)</sup> V-Cone Orifice conical entrance <sup>2)</sup> Orifice quarter circle <sup>2)</sup> Orifice eccentric <sup>2)</sup>	Type of differential pressure transmitter The data in brackets refer to the type of Venturi tube.  1) Construction types in accordance with ISO 5167 2) Construction types in accordance with ISO TR 15377 (see section 11.2.1)
Medium	<b>Water</b> Steam	Select the medium for which the flow should be measured.
Signal	Select 4-20 mA 0-20 mA PFM Pulse Default	See Setup 'Flow Inputs'
Terminals	None A-10; A-110; B-112; B-113; C-112; C-113; D- 112; D-113	See Setup 'Flow Inputs'
Curve	<b>Linear</b> Sqr. Root	Curve of the DP transmitter used. Please observe information in Section 11.2.1!
Time Base	/s;/min; <b>/h</b> ;/d	See Setup 'Flow Inputs'
Unit	l/; hl/; dm <sup>3</sup> /; m <sup>3</sup> /; bbl/; gal/; igal/; ft <sup>3</sup> /; acf/	See Setup 'Flow Inputs' Only visible if the "Random" system unit has been selected.
	kg, t, lb, ton (US)	Can only be selected for Flow Transmitter/Mass
gal/bbl	31.5 (US), 42.0 (US), 55.0 (US), 36.0 (Imp), 42.0 (Imp), User def. <b>31.0</b>	See Setup 'Flow Inputs'
Format	9; <b>9.9</b> ; 9.99;	See Setup 'Flow Inputs' Only visible if the "Random" system unit has been selected.
Rng. Units	mbar in/H <sub>2</sub> 0	Unit of differential pressure
Range Start	mbar in/H <sub>2</sub> 0	Start value for the differential pressure with 0 or 4 mA.
Range End	mbar in/H <sub>2</sub> 0	End value for the differential pressure with 20 mA.

Function (menu item)	Parameter setting	Description
Factor		K-factor for describing the resistance coefficient of Pitot tubes (see relevant data sheet).
Correction	Yes No	Possibilities for correcting the flow measurement by off- set, signal damping, flow cut off, expansion coefficient of the device (e.g. orifice plate) and correction table for curve description.
Flow Cut Off	0.0 to 99.9 % <b>4.0 %</b>	Below the set value, the flow is no longer recorded or 0 is set. Depending on the type of flow transmitter, the flow cutoff can be set in % of the full scale value of the flow measuring range or as a fixed flow value (e.g. in m³/h). (For operation in bidrectional mode, see section 11.2)
Signal Damp	0 to 99 s	Time constant of the first order low pass for the input signal. This function is used to reduce display fluctuations in the event of severely fluctuating signals.  This can be selected only for the 0/4 to 20 mA signal type.
Offset	-9999.99 to 9999.99	Shifts the zero point of the response curve. This function is used to adjust sensors.  This can be selected only for the 0/4 to 20 mA signal type.
Table	Use Not Used	If the flow curve of your transmitter deviates from the ideal pattern (linear or square root), this can be compensated by entering a correction table. For details, see Setup 'Flow Inputs'.
Pipe Data	Inner Dia. Geom. Ratio Pipe roughness <sup>1)</sup> Expansion coefficient (yes/no) Probe width	Enter the internal diameter of the pipe. Enter the diameter ratio $(d/D=f)$ of the differential pressure transmitter, data in the data sheet of the DP transmitter. For dynamic pressure measurements, you can select whether or not you wish the expansion coefficient to be calculated. If you say yes, the probe width must be entered (see section 11.2.1 for details).
	1) only relevant for measurements with eccentric orifices	In dynamic pressure measurements, the k-factor must be given to describe the resistance coefficient of the probe (see Section 11.2.1 for details).
Coefficient	Calculated Fixed Value Table	Flow coefficient c for calculating flow rate. The value is calculated in accordance with ISO 5167 or ISO TR15377. To store individual flow curves, of small calibrated measurement sections for example, a fixed value or table value (Re/c) can be used instead of the calculated value.
Coeff. (c)	0.0001 to 99999	Enter the flow coefficient c.
Num. Coeff.	01 - 15	Number of points in the table.
Coeff. Tab.	Points (Used/Delete) Reynolds No./Coeffi- cient	See section 11.2.1 for a table describing the flow coefficient as a function of the Reynolds number for storing the flow curve of calibrated DP transmitters or for V-cone calculation methods.
Sums	Unit Format Actual Total Signal Reset Terminals	See Setup 'Flow Inputs'.
Splitting Range		
Splitting Range		Splitting range or automatic measuring range switching for differential pressure measuring devices. See Section 11.2.1 for details of the 'Splitting Range'.
Rng.1 Term.	A-10; A-110; B-112; B-113; C-112; C-113; D- 112; D-113	Terminal for connecting the differential pressure transmitter with the smallest measuring range
Rng.2 Term.	A-10; A-110; B-112; B-113; C-112; C-113; D- 112; D-113	Terminal for connecting the differential pressure transmitter with the second largest measuring range

Function (menu item)	Parameter setting	Description
Rng.3 Term.	A-10; A-110; B-112; B-113; C-112; C-113; D- 112; D-113	Terminal for connecting the differential pressure transmitter with the largest measuring range
Range 1 (2, 3) Start	0.0000 to 999999	Start value for the differential pressure at 0 or 4 mA, defined for the pressure transmitter in range 1 (2, 3) Only active after a terminal has been assigned.
Range 1 (2, 3) End	0.0000 to 999999	End value for the differential pressure at 20 mA, defined for the pressure transmitter in range 1 (2, 3) Only active after a terminal has been assigned.
Correction	Yes No	Possibilities for correcting the flow measurement by off- set, signal damping, flow cut off, sensor expansion coeffi- cient and correction table for curve description. See Setup 'Differential Pressure Transmitter'
Pipe Data	Units (mm/inch) Inner Dia. Geom. Ratio K-factor	See Setup 'Differential Pressure Transmitter'.
Sums	Unit Format Actual Total Signal Reset Terminals	See Setup 'Flow Inputs'.
Alarm Response		See Setup 'Flow Inputs'.
Mean Flow		
Identifier	Mean flow	Name for computing the mean value from several flow signals (max. 12 characters).
Mean Flow	Unused 2 Sensors 3 Sensors	Mean value computed from several flow signals (See Section 11.2.1 for details of the 'Mean value computation')
Sums	Unit Format Actual Total Signal Reset Terminals	See Setup 'Flow Inputs'.

## Pressure inputs

Function (menu item)	Parameter setting	Description
Identifier	Pressure 1-3	Name of pressure sensor, e.g. 'pressure in' (max. 12 characters).
Signal	Select 4-20 mA 0-20 mA Default	Selects the signal of the pressure sensor. If 'Default' is set, the device works with a fixed default pressure.
Terminals	None A-10; A-110; B-112; B-113; C-112; C-113; D- 112; D-113	Defines the terminal for connecting the pressure sensor. It is possible to use a sensor signal for several applications. For this, in the application in question, select the terminal where the sensor is located. (Multiple selection possible)
Unit	bar; kPa; kg/cm²; psi; bar (g); kPa (g); psi (g)	Physical unit of the measured pressure.  ■ (a) = appears on the display if 'Absolute' was selected as the type. Refers to the absolute pressure.  ■ (g) = gauge, appears on the display if 'Relative' was selected as the type. Refers to the relative pressure.  (a) or (q) appears automatically on the display depending
		on the type selected. Only visible if the "Free Configuration" system unit is selected.
Type	Absolute Relative	Indicates whether the measured pressure is absolute or relative (gauge) pressure. With relative pressure measurement, the atmospheric pressure has to be entered afterwards.
Format	9; <b>9.9</b> ; 9.999	Number of places after the decimal point Only visible if the "Free Configuration" system unit is selected.
Start Value	0.0000 to 999999	Start value for the pressure with 0 or 4 mA. This can only be selected for the 0/4 to 20 mA signal.
End Value	0.0000 to 999999	End value for the pressure with 20 mA. This can only be selected for the 0/4 to 20 mA signal.
Signal Damp	0 to 99 s	Time constant of the first order low pass for the input signal. This function is used to reduce display fluctuations in the event of severely fluctuating signals.  This can only be selected for the 0/4 to 20 mA signal.
Offset	-9999.99 to 9999.99	Shifts the zero point of the response curve. This function is used to adjust sensors.  This can only be selected for the 0/4 to 20 mA signal.
Atm. Press.	0.0000 to 10000.0 1.013	Configuration of the ambient pressure (in bar) present at the device installation location. Item is only active if 'Relative' is selected as the type.
Default	-19999 to 19999	Sets the default pressure which is worked with if the sensor signal fails and the 'Default' signal is set.
Alarm Response		See Setup 'Flow Inputs'.
Mean Value	Unused 2 Sensors 3 Sensors	Mean value computed from several pressure signals (See Section 11.2.1 for details of the 'Mean value computation')

## Temperature Inputs

Function (menu item)	Parameter setting	Description
Identifier	Temperature 1-6	Name of temperature sensor, e.g. 'Temp 1' (max. 12 characters).
Signal	Select 4-20 mA 0-20 mA Pt100 Pt500 Pt1000 Default	Selects the signal of the temperature sensor. If 'Default' is set, the device works with a fixed default temperature.
Sensor Type	3-wire 4-wire	Configures the sensor connection in 3-wire or 4-wire technology. Can only be selected for the Pt100/Pt500/Pt1000 signal.
Terminals	None A-10; A-110; B-112; B-113; C-112; C-113; D- 112; D-113; B-117; B- 121; C-117; C-121; D- 117; D-121; E-1-6; E-3-8	Defines the terminal for connecting the temperature sensor. It is possible to use a sensor signal for several applications. For this, in the application in question, select the terminals where the sensor is located (multiple selection possible).  The term in brackets X-1X (e.g. A-11) describes a current input, the term X-2X (e.g. E-21) a pure temperature input. The type of input depends on the extension cards.
Unit	°C; K; °F	Physical unit of the measured temperature. Only visible if the "Free Configuration" system unit is selected.
Format	9; <b>9.9</b> ; 9.99; 9.999	Number of places after the decimal point Only visible if the "Free Configuration" system unit is selected.
Signal Damp	0 to 99 s 0 s	Time constant of the first order low pass for the input signal. This function is used to reduce display fluctuations in the event of severely fluctuating signals.  This can only be selected for the 0/4 to 20 mA signal.
Start Value	-9999.99 to 999999	Start value for the temperature with 0 or 4 mA. This can only be selected for the 0/4 to 20 mA signal.
End Value	-9999.99 to 999999	End value for the temperature with 20 mA. This can only be selected for the 0/4 to 20 mA signal.
Offset	-9999.99 to 9999.99 <b>0.0</b>	Shifts the zero point of the response curve. This function is used to adjust sensors.  This can only be selected for the 0/4 to 20 mA signal.
Default	-9999.99 to 9999.99 <b>20 °C or 70 °F</b>	Sets the temperature which is worked with if the sensor signal fails and the 'Default' signal is set.
Alarm Response		See Setup 'Flow Inputs'.
Temperature Mean Value	Unused 2 Sensors 3 to 6 Sensors	Mean value computed from several temperature signals (See Section 11.2.1 for details of the 'Mean value computation')

## $\textbf{Setup} \rightarrow \textbf{Applications}$

Energy Manager applications:

■ Steam:

Mass - Heat Quantity - Net Heat Quantity - Heat Difference

Water:

Heat Quantity - Heat Difference

Up to three different applications can be calculated simultaneously. The configuration of an application is possible without restricting the applications available up to now in the operating status. Please note that when you have successfully configured a new application or changed the settings of an already existing application, the data are not accepted until the user enables the application at the end (question before exiting the setup).

Function (menu item)	Parameter setting	Description
Identifier	Application 1-3	Name of the configured application, e.g. 'boiler room 1'.
Application	Select Steam Mass/Heat Net Steam S-Heat Diff Water Heat Quantity Water-Heat Diff	Select the desired application (depending on the type of media). If an application in operation should be switched off, choose 'Select' here.
Flow	Select Flow 1-3	Assign a flow sensor to your application. Only the sensors that were configured previously (see 'Setup: Inputs - Flow Inputs') can be selected here.
Pressure	Select Pressure 1-3	Assign the pressure sensor. Only the sensors that were configured previously (see 'Setup: Inputs - Pressure Inputs') can be selected here.
Temperature	Select Temperature 1-6	Assign the temperature sensor. Only the sensors that were configured previously (see 'Setup: Inputs - Temperature Inputs') can be selected here. Not for differential applications.
Steam Type	Superheated Steam Saturated Steam	Sets the type of steam. Only for steam applications.
Input Param.	Q + T <b>Q + P</b>	Input parameters for saturated steam applications. Q + T: flow and temperature Q + P: flow and pressure Only two input variables are required to measure saturated steam. The missing variable is determined by the computer with the saturated steam curve stored (only for 'Saturated Steam' steam type). The input parameters flow, pressure and temperature are required for measuring superheated steam. Only for saturated steam applications.
Op. Mode	Heating Cooling Bidirectional  Heating	Setting as to whether your application absorbs energy (cooling) or gives off energy (heating). Bidirectional operation describes a circuit which is used for heating and for cooling.  This can only be selected for the "Water Heat Difference" application. (Bidirectional measurements using differential pressure measuring devices are configured in the Special Flow Meters menu, see 11.2.1)  Setting as to whether steam is used for heating purposes
	Steam Generation	or whether steam is generated from water. This can only be selected for the "Steam-Heat Difference" application.
Flow Direct.	Constant Changing	Information on the direction of flow in the circuit with bidirectional operation. Only for the Bidirectional operating mode.

Function (menu item)	Parameter setting	Description
Dir. Signal	Terminals	Terminal for connecting the direction signal output of the flow transmitter. Only for the Bidirectional, Changing flow direction operating mode.
Flow	Select Flow 1-3	Assign a flow sensor to your application. Only the sensors that were configured previously (see 'Setup: Inputs - Flow Inputs') can be selected here.
Inst. Point	Warm Cold	Set the 'thermal' installation point at which the flow sensor is located in your application (only active for water/ heat difference or liquid heat difference).  The installation point is specified as follows for steam/ heat difference:  Heating: warm (i.e. steam flow)  Steam generation: cold (i.e. water flow)  In the event of bidirectional operation, make the settings as per the heating operating mode.
Mean Pres.	10.0 bar	Indicates the average process pressure (absolute) in the heating circuit. Only for water applications.
Temperature Cold	Select Temperature 1-6	Assign the sensor which records the lower temperature in your application. Only the sensors that were configured previously (see 'Setup: Inputs - Temperature Inputs') can be selected here. Only for heat diff. applications.
Temperature Warm	Unused Temperature 1-6	Assign the sensor which records the higher temperature in your application. Only the sensors that were configured previously (see 'Setup: Inputs - Temperature Inputs') can be selected here.  Only for heat diff. applications.
Min. T-Diff.	<b>0.0</b> to 99.9	Sets the minimum temperature difference. If the measured temperature difference undershoots the set value, the heat quantity is no longer calculated. Only for water heat diff. applications.

#### Units

Configuration of the units for the totalizers and process variables.



The units are automatically preset depending on the system unit selected (Setup: Basic Setup  $\rightarrow$  System Eng. Units).

Important system units are defined in Section 11 of these Operating Instructions. To achieve the specified level of accuracy, the temperature sensors for measuring a temperature differential must be connected to the terminals of a device slot: (e.g. temperature sensor 1 to E 2/6/5/1, temp. sensor 2 to E 3/7/8/4).

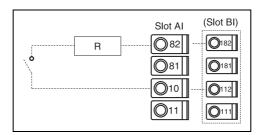
Function (menu item)	Parameter setting	Description
Time Base	/s;/min; <b>/h</b> ;/d	Time basis for the flow unit in the format: X per time unit selected.
Heat Flow	kW, MW, kcal/time, Mcal/time, Gcal/time, kJ/h, MJ/time, GJ/time, KBtu/time, Mbtu/time, Gbtu/time, ton (refrigeration)	Defines the heat quantity per the time unit set previously or the thermal performance.

Function (menu item)	Parameter setting	Description
Heat Sum	kW * time, MW * time, kcal, Gcal, GJ, KBtu, Mbtu, Gbtu, ton * time (*10, *100, *1000) <b>MJ</b> , kJ, therm, decatherm	Unit for the totalized heat quantity or the thermal energy.
Mass Flow	g/time, t/time, lb/time, ton(US)/time, ton(long)/time kg/time	Unit of mass flow per time unit defined previously.
Mass Sum	g, t, lb, ton(US) [*10, *100, *1000], ton(long) kg	Unit of calculated mass sum.
Density	kg/dm³, Ib/gal³, Ib/ft³ kg/m³	Unit of density.
Temp. Diff.	K, °F °C	Unit of temperature difference.
Enthalpy	kWh/kg, kcal/kg, Btu/ Ibs, kJ/kg <b>MJ/kg</b>	Unit of specific enthalpy (measurement for the heat contents of the medium.)
Format	9 <b>9.9</b> 9.99 9.999	Number of places after the decimal point with which the values above are shown in the display.
gal/bbl	31.5 (US), 42.0 (US), 55.0 (US), 36.0 (Imp), 42.0 (Imp), User def. 31.0	Definition of technical unit Barrel (bbl), given in gallons per barrel. US: US gallons Imp: Imperial gallons User def.: free to set the conversion factor.

#### Sums (totalizers)

Two resettable and two non-resettable totalizers (grand totalizers) are available for mass, heat or normal volume. The grand totalizer is marked by " $\Sigma$ " in the display element picklist. (Menu item: Setup (all parameters)  $\rightarrow$  Display  $\rightarrow$  Group 1...  $\rightarrow$  Value 1...  $\rightarrow$   $\Sigma$  Heat Sum .... Sum overflows are recorded in the event buffer (menu item: Display/Event Buffer). The counters can also be displayed as an exponential value to avoid overflow (Setup: Display  $\rightarrow$  No. of sums).

The counters are configured in the submenu **Setup (all parameters)**  $\rightarrow$  **Applications**  $\rightarrow$  **Applications**  $\dots$   $\rightarrow$  **Sums**. The totalizers can also be reset to zero by signal (e.g. after remotely reading the totalizers via PROFIBUS).



Terminal assignment with counter reset via signal (e.g.: R = 1500  $\Omega$   $\Rightarrow$  I = 16 mA).



In Setup "Navigator → Counter Val", all the counters are listed and can be read out and, if necessary, reset to zero either individually or collectively.

Function (menu item)	Parameter setting	Description
Heat Heat (-) *	0 to 99999999.9	Heat totalizer of the application selected. Can be configured and reset.
Mass Mass (-) *	0 to 99999999.9	Mass totalizer of the application selected. Can be configured and reset.
Flow-	0 to 99999999.9	Flow totalizer (volume flow) of the application selected. Can be configured and reset.
Signal Reset	Yes - No	Select whether to reset the totalizer by input signal.
Terminals	A10, A82 / A110, A83	Input terminals for signal reset.
Identifier		Identifier with which the heat or mass totalizer is shown on the display.
Counter Stop	Yes - No	Yes: When a fault message occurs, the "normal" counter stops. Deficits are totalized on the disturbance quantity counter.  No: The "normal" counter continues to count. Deficits are additionally recorded on the disturbance quantity counter.

<sup>\*</sup> In the bidirectional mode of operation (water-heat difference) there are two additional totalizers plus two grand totalizers. The additional totalizers are marked with (-). Example: A boiler load process is recorded by the 'heat' totalizer and the unload process by the '-heat' totalizer.

#### Alarm response

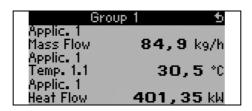


Menu item enabled only if "User Defined" is selected in the "Alarm Response" menu item in "Setup  $\rightarrow$  Basic Setup".

Function (menu item)	Parameter setting	Description
Wet Steam Alarm Phase Transition		Only active if 'Water/Steam' was selected in the Media menu item.  Wet Steam: Risk that steam partially condenses! The alarm is triggered 2 C above the saturated steam temperature (=condensate temperature). Phase Transition: Condensate temperature (=saturated steam temperature) reached, i.e. state of aggregation can no longer be defined. Wet steam is present!
Alarm Type	Fault Notice	Fault: totalizer stop (configurable), color change (red); display an alarm message in plain text can be configured; outputs react in accordance with the set failsafe mode. Notice: totalizers and outputs unaffected, color change and message display can be configured.
Color Change	Yes No	Select whether the alarm should be signaled by a color change from blue to red. Only active if the 'Notice' alarm type has been selected.
Fault Text	Display+Acknowledge <b>Do Not Display</b>	Select whether an alarm message should appear to describe the fault when a fault occurs. This is cleared (acknowledged) by pressing a key.

## $Setup \rightarrow Display$

The device display can be freely configured. Up to six groups, each with 1 to 8 freely definable process values, can be displayed individually or alternately. For each application, the most important values are automatically shown in two windows (groups) in the display: this does not apply if the display groups have already been defined. The way the process values are displayed depend on the number of values in a group.



If displaying one to three values in a group, all values with the name of the application and identifier (e.g. heat totalizer) and the related physical unit are displayed.

As of four values, only the values and the physical unit are displayed.  $\,$ 



In Setup "Display", the display functionality is configured. In "Navigator", then select which group(s) appear(s) with process values on the display.

Function (menu item)	Parameter setting	Description	
Group 1 to 6 Identifier		A name (max. 12 characters) can be given to the groups for a better overview.	
Display Mask	1 Value to 8 Values Select	Here, set the number of process values which should be displayed beside one another in a window (as a group). The way the value is displayed depends on the number of selected values. The more values in a group, the smaller the display.	
Value Type	Inputs, Process Values, Counter, Totalizer, Miscellaneous	The display values can be selected from 4 categories (types).	
Value 1 to 8	Select	Selects which process values should be displayed.	
Scrolling Display		Alternating display of individual groups on the display.	
Swit. Time	0 to 99 <b>0</b>	Seconds until the next group is displayed.	
Group X	Yes No	Select the groups that should be displayed alternately. The alternating display is activated in the "Navigator" / " $\diamondsuit$ Display" (see 6.3.1).	
Display			
OIML	Yes No	Selects whether the counter readings should be displayed as per the OIML standard.	
No. of Sums	Counter Mode Exponential	Sum display Counter mode: sums are displayed with max. 10 positions up to overflow. Exponential: exponential display is used for large values.	
Contrast	2 to 63 <b>46</b>	For configuring the display contrast. This setting has an immediate affect. The contrast value is not saved until the setup is exited.	

## $\textbf{Setup} \rightarrow \textbf{Outputs}$

## Analog outputs

Please note that these outputs can be used as both analog and pulse outputs; the desired signal type can be selected for each setting. Depending on the version (extension cards), 2 to 8 outputs are available.

Function (menu item)	Parameter setting	Description	
Identifier	Anal. Outp. 1 to 8	An identifier can be given to the analog output in question for a better overview (max. 12 characters).	
Terminals	B-131, B-133 C-131, C-133 D-131, D-133 E-131, E-133 None	Defines the terminal at which the analog signal should be output.	
Sig. Source	Density 1 Enthalpy 1 Flow 1 Mass Flow 1 Pressure 1 Temperature 1 Heat Flow 1 Select	Setting as to which calculated or measured variable should be output at the analog output. The number of signal sources depends on the number of configured applications and inputs.	
Curr. Range	<b>4 to 20 mA</b> , 0 to 20 mA	Specifies the mode of operation of the analog output.	
Start Value	-999999 to 999999 <b>0.0</b>	Smallest output value of the analog output.	
End Value	-999999 to 999999 <b>100</b>	Largest output value of the analog output.	
Time Const. (signal damping)	0 to 99 s 0 s	Time constant of the first order low pass for the input signal. This is used to prevent large fluctuations in the output signal (can only be selected for the signal type 0/4 and 20 mA).	
Fault Cond. Action	Minimum Maximum Value Last Value	Defines the behavior of the output in the event of a fault, e.g. if a sensor in the measurement fails.	
Value	-999999 to 999999 <b>0.0</b>	Fixed value which should be output at the analog output in the event of a fault. Only for the Fault Cond. Action setting; value can be selected.	
Simulation	0 - 3.6 - 4 - 10 - 12 - 20 - 21 Off	The function of the current output is simulated. Simulation is active if the setting is not 'off'. Simulation ends as soon as you leave this item.	

## Pulse outputs

The pulse output function can be configured with active, passive output or relay. Depending on the version, 2 to 8 pulse outputs are available.

Function (menu item)	Parameter setting	Description
Identifier		An identifier can be assigned to the pulse output in question for a better overview (max. 12 characters).

Function (menu item)	Parameter setting	Description
Signal	Active Passive Relay <b>Select</b>	Assign the pulse output.  Active: Active voltage pulses are output. Power is supplied from the device.  Passive: Passive open collectors are available in this operating mode. Power must be supplied externally.  Relay: The pulses are output on a relay. (The frequency is max. 5Hz)  "Passive" can only be selected when extension cards are used.
Terminals	B-131, B-133, C-131, C- 133, D-131, D-133, E- 131, E-133 B-135, B-137, C-135, C- 137, D-135, D-137 A-52, B-142, B-152, C-142, C-152, D-142, D- 152 None	Defines the terminal at which pulses should be output.
Sig. Source	Heat Sum 1, Heat Sum 2, Flow Sum 1, Flow Sum 2, etc. Select	Setting as to which variable should be output at the pulse output.
Pulse		
Type	Negative Positive	Makes it possible to output pulses in a positive or negative direction (e.g. for external electronic totalizers):  • ACTIVE: the device-internal power supply is used (+24 V)  • PASSIVE: external power supply necessary  • POSITIVE: quiescent level at 0 V ("active-high")  • NEGATIVE: quiescent level at 24 V ("active-low") or external power supply  **ACTIVE**    Push-power supply

Function (menu item)	Parameter setting	Description
Unit	g, kg, t for mass sum signal source kWh, MWh, MJ for heat sum signal source dm³ for flow signal source	Unit of the output pulse. Pulse unit depends on the signal source selected.
Unit Value	0.001 to 10000.0 1.0	Setting as to which value a pulse corresponds to (unit/pulse).  Pulse value > Estimated max. flow (end value) Desired max. output frequency
Width	Yes No	The pulse width limits the max. possible output frequency of the pulse output. Standard = pulse width fixed, i.e. always 100 ms. User defined = pulse width can be freely configured.
Value	0.04 to 1000 ms	Configuration of the pulse width suiting the external totalizer. The maximum permitted pulse width can be calculated as follows:  Pulse width < 1/2 x max. output frequency [Hz]
Simulation	0.0 Hz - 0.1 Hz - 1.0 Hz - 5.0 Hz - 10 Hz - 50 Hz - 10 Hz - 500 Hz - 100 Hz - 2000 Hz - 2000 Hz Off	The function of the pulse output is simulated with this setting. Simulation is active if the setting is not "off". Simulation ends if you leave this item.

## Relay/Set Point

Relays or passive digital outputs (open collector) are available in the relay for limit functions. Depending on the version, 1 to 13 limit values (set points) are available.

Function (menu item)	Parameter setting	Description
Identifier	Set Point 1 to 13	An identifier can be assigned to the set point in question for a better overview (max. 12 characters).
Transmit By	Display Relay Digital Select	Assigns where the set point is output (passive digital output only available with extension card).
Terminals	A-52, B-142, B-152, C-142, C-152, D-142, D- 152 B-135, B-137, C-135, C- 137, D-135, D-137 None	Defines the terminal of the set point selected. Relay: terminals X-14X, X-15X  Digital: terminals X-13X

Function (menu item)	Parameter setting	Description
Op. Mode	Max+Alarm, Grad.+Alarm, Alarm, Min, Max, Gradient, Wet Steam Alarm, Unit Failure Min+Alarm	Definition of the event which should activate the set point.  Min+Alarm Minimum safety, event report when set point is undershot with simultaneous signal source monitoring to NAMUR NE43.  Max+Alarm Maximum safety, event report when set point is overshot with simultaneous signal source monitoring to NAMUR NE43.  Grad.+Alarm Gradient analysis, event report when set signal change is overshot per time unit of the signal source with simultaneous signal source monitoring to NAMUR NE43.  Alarm Signal source monitoring to NAMUR NE43, no set point function.  Min Event report when set point is undershot without taking NAMUR NE43 into consideration.  Max Event report when set point is overshot without taking NAMUR NE43 into consideration.  Gradient Gradient Gradient analysis, event report when set signal change is overshot per time unit of the signal source without taking NAMUR NE43 into account.  Wet steam alarm Relay (output) switches in the event of a wet steam alarm (2 C above saturated steam temperature).  Unit failure Relay (output) switches when a device fault is present (collective alarm for all faults).
Sig. Source	Flow 1, Heat Flow 1, Mass Sum 1, Flow 2, etc. Select	Signal sources for the selected set point.  The number of signal sources depends on the number of configured applications and inputs.
Swit. Point	-99999 to 99999 <b>0.0</b>	Smallest output value of the analog output.
Hysteresis	-99999 to 99999 <b>0.0</b>	Specify set point switch-back threshold to suppress set point bounce.
Time Delay	0 to 99 s <b>0 s</b>	Time span of limit value violation before it is displayed. Suppresses peaks in the sensor signal.
Gradient -∆x	-19999 to 99999 <b>0.0</b>	Value of signal change for gradient analysis (inclination function).
Gradient -∆t	0 to 100 s <b>0 s</b>	Time interval for the signal change of the gradient analysis.
Gradient -reset value	-19999 to 99999 <b>0</b>	Switch-back threshold for gradient analysis.
Limit On		You can write a message for when the limit value (set point) is overshot. Depending on the setting, this appears in the event buffer and the display (see 'Lim. Display')
Limit Off		You can write a message for when the limit value (set point) is undershot. Depending on the setting, this appears in the event buffer and the display (see 'Lim. Display')
Limit Dis.	Disp.+Ackn. <b>Not Display</b>	Definition of the way of reporting the limit value.  Not Display: Limit value violation or violated limit value undershooting is recorded in the event buffer.  Disp.+Ackn.: Entered in the event buffer and shown on the display. The message does not disappear until it is acknowledged with a key.

#### $\textbf{Setup} \rightarrow \textbf{Communication}$

An RS232 interface at the front and an RS485-interface at terminals 101/102 can be selected as standard. In addition, all process values can be read out via the PROFIBUS DP protocol.

Function (menu item)	Parameter setting	Description
Unit Adr.	0 to 99 <b>00</b>	Device address for communicating via the interface.
RS232		
Baudrate	9600, 19200, 38400 <b>57600</b>	Baudrate for the RS232 interface
RS485		
Baudrate	9600, 19200, 38400 <b>57600</b>	Baudrate for the RS485 interface
PROFIBUS-DP/ModBus/I	M-Bus (optional)	
Number	0 to 48 0	Number of values which should be read out via the PROFIBUS-DP protocol (max. 49 values).
Adr. 04	e.g. density x	Assigns the values to be read out to the addresses.
Adr. 59 to Adr. 235239	e.g. temp. diff. x	49 values can be read out via an address. Addresses in bytes (04, 235239) in numerical order.



A detailed description of how to integrate the device into a PROFIBUS, ModBus or M-Bus system can be found in the additional descriptions:

- HMS AnyBus Communicator for PROFIBUS (BA00154R/09/en)
- M-Bus interface (BA00216R/09/en)
- ModBus interface (BA00231R/09/en)

#### Setup $\rightarrow$ Service

Service menu. **Setup (all parameters)** → **Service.** 

Function (menu item)	Parameter setting	Description
Preset		Resets the device to the delivery status with the factory default settings (protected by service code).  This resets all the parameters you configured.
Display mode	Auto Lowres Highres	Setting for the display resolution. 'Lowres' is used to operate a remote display with a low resolution (older model).
Total sums	Sums Appl. 1 Sums Appl. 2 Sums Appl. 3	Cumulative totalizer display Info for service: cannot be edited or reset!

## 6.4 User-specific applications

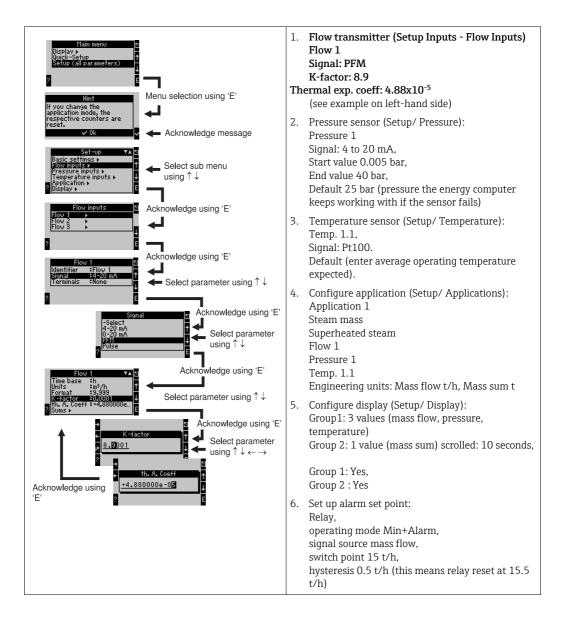
## 6.4.1 Example of application: Steam mass

The amount of superheated steam in the feed pipe of a plant (20 t/h rating, approx. 25 bar (362.6 psi)) is to be determined. This is never allowed to go below 15 t/h steam flow. This is to be safeguarded by a relay (with alarm) in the Energy Manager.

The display of the Energy Manager is to alternate between one screen containing the mass flow, pressure and temperature and another with the totalized mass flow.

The following sensors are used for measuring:

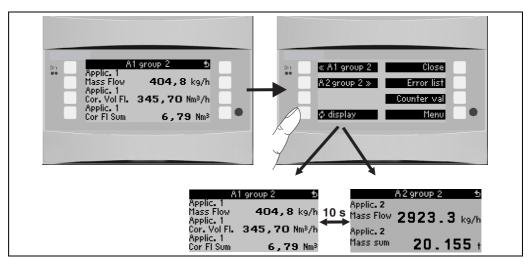
- Volume flow: vortex sensor
- Nameplate specifications: K-factor = 8.9; signal type = PFM, alpha-factor =  $4.88 \times 10^{-5}$
- Pressure: pressure sensor (4 to 20 mA, 0.005 to 40 bar)
- Temperature: Pt100 temperature sensor



## **Display**

When you press any key, you can select a group with display values or display all groups with automatic alternating display ( $\rightarrow 22$ ). If a fault occurs, the display changes color (blue/red). See Section 5.3 'Error message display' for information on how to eliminate the error.

Maintenance RMS621



■ 22: Automatic changing of different display groups

## 7 Maintenance

No special maintenance work is required for the device.

## 8 Accessories

When ordering accessories, please specify the serial number of the device!

Identifier	Order code
Temperature extension card	RMS621A-TA
Universal extension card	RMS621A-UA
Cable set RS232 with + 9-pin-SubD. plug for connection PC or Modem	RXU10-A1
Remote display for panel mounting 144 x 72 mm	RMS621A-AA
Field housing	52010132
Set, 10 x housing fix slide	RMA421X-HC
Profibus DP slave module	RMS621A-P1

RMS621 Trouble-shooting

# 9 Trouble-shooting

## 9.1 Troubleshooting instructions

Always begin troubleshooting using the following checklists if faults occur after commissioning or during operation. Different questions will guide you to the cause of the error and will suggest appropriate remedial action.

## 9.2 System error messages

Display	Cause	Remedy
Counter data error	<ul><li>Data acquisition error in the counter</li><li>Data in the counter faulty</li></ul>	<ul> <li>Reset counter         (→ Section 6.3.3 Main menu - Setup)</li> <li>Contact Service if fault cannot be eliminated.</li> </ul>
Calibration data error slot "xx"	Calibration data set at the factory faulty/cannot be read.	Remove card and insert again ( $\rightarrow$ section 3.2.1 Installing extension cards). Contact Service if error message appears again.
Card not recognized, slot "xx"	<ul><li>Plug-in card defect</li><li>Plug-in card not inserted correctly</li></ul>	Remove card and insert again ( $\rightarrow$ section 3.2.1 Installing extension cards). Contact Service if error message appears again.
Device software error:  Error on reading the actual read address Error on reading the actual write read address Error on reading the actual oldest value adr "Address" DRV_INVALID_FUNCTION DRV_INVALID_CHANNEL DRV_INVALID_PARAMETER I2C bus error Checksum error Pressure outside steam range! No computation! Temp. outside steam temperature overshot!	Error in the program	Contact your local Service organization.
"Communication Problem"	No communication between the remote dis- play/operating unit and the basic unit	Check wiring; the same baudrate and device address must be set in the basic device and the remote display/operating unit.
"Assertion: xx"	Error in the program	Contact your local Service organization.

Trouble-shooting RMS621

# 9.3 Process error messages

Display	Cause	Remedy
Config error:  Pressure Analog temperature Temperature RTD sensor Analog flow! PFM pulse flow! Applications! Limit values! Analog outputs! Pulse outputs! Pressure mean value Temperature mean value Flow mean value Flow differential pressure (DP) Flow splitting range	<ul> <li>Incorrect or incomplete programming or loss of calibration data</li> <li>Contradictory terminal assignment</li> <li>No computation takes place due to the incorrect configuration</li> </ul>	<ul> <li>Check whether all necessary items have been defined with plausible values.</li> <li>(→ Section 6.3.3 Main menu - Setup)</li> <li>Check whether there is contradictory input assignment (e.g. flow 1 assigned to two different temperatures).</li> <li>(→ Section 6.3.3 Main menu - Setup)</li> <li>Check the pipe data</li> <li>Assign a DP input to an application</li> </ul>
Wet steam alarm	The steam status calculated from the temperature and pressure is near (2 $^{\circ}$ C / 3.6 $^{\circ}$ F) the saturated steam curve	<ul> <li>Check the application, devices and connected sensors.</li> <li>Change the limit function if you do not need the "WET STEAM ALARM".</li> <li>(→ Set point settings, Section 6.3.3)</li> </ul>
Temp. outside steam range!	Measured temperature outside the permitted steam value range. (0 to 800 $^{\circ}$ C (32 to 1472 $^{\circ}$ F))	Check settings and connected sensors. (→ Input settings, Section 6.3.3)
Pressure outside steam range!	Measured pressure outside the permitted steam value range. (0 to 1000 bar (0 to 14504 psi))	Check settings and connected sensors. (→ Input settings, Section 6.3.3)
Temperature exceeds sat. steam range!	Measured or calculated temperature outside the saturated steam range (T>350 $^{\circ}$ C (662 $^{\circ}$ F))	<ul> <li>Check settings and connected sensors.</li> <li>Set "Superheated" steam and carry out measurement task with three input variables (Q, P, T).</li> <li>(→ Application settings, Section 6.3.3)</li> </ul>
Steam: condensate temperature	Phase transition! Measured or calculated temperature corresponds to condensate temperature of the saturated steam.	<ul> <li>Check application, devices and connected sensors.</li> <li>Measures for process control: increase temperature, reduce pressure.</li> <li>Possibly imprecise temperature or pressure measurement; purely computed transition from steam to water which does not really occur. Compensate inaccuracies by setting an offset for temperature (approx. 1-3 °C (1.8-5.4 °F)).</li> </ul>
Water: boiling temperature	Measured temperature corresponds to the boiling temperature of the water (water evaporates!)	<ul> <li>Check application, devices and connected sensors.</li> <li>Measures for process control: reduce temperature, increase pressure.</li> </ul>
Signal range error "channel name" "signal name"	Current output signal below 3.6 mA or above 21 mA.	<ul> <li>Check whether the current output is scaled correctly.</li> <li>Change the start and/or end value of the scaling</li> </ul>

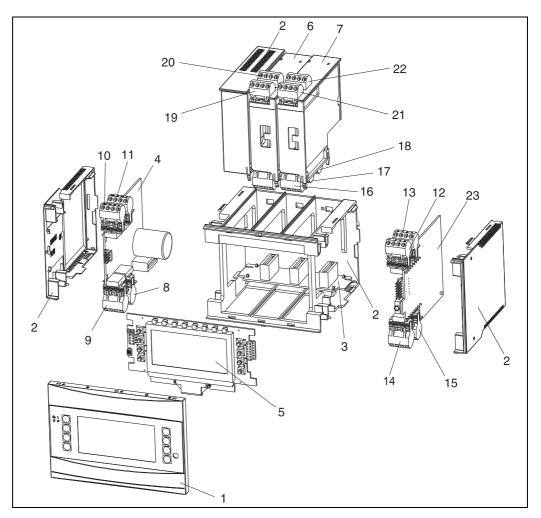
RMS621 Trouble-shooting

Display	Cause	Remedy	
Cable open circuit: "channel name" "signal name)	Input current outside the signal range (e.g. smaller than 3.6 mA or larger than 21 mA).  Incorrect wiring Sensor not set to 4–20 mA range. Sensor malfunction Incorrectly configured end value for flow	<ul> <li>Check sensor configuration.</li> <li>Check function of the sensor.</li> <li>Check end value of the connected flow meter.</li> <li>Check wiring.</li> <li>Change limits for cable open circuit (alarm response)</li> </ul>	
Range error	Factory setting: 3.6 mA < x < 3.8 mA (with setting 4 to 20 mA) or 20.5 mA < x < 21 mA  Incorrect wiring Sensor not set to 4–20 mA range. Sensor malfunction Incorrectly configured end value for flow transmitter	<ul> <li>Check sensor configuration.</li> <li>Check function of the sensor.</li> <li>Check measuring range/scaling of the connected flow meter.</li> <li>Check wiring.</li> <li>Change values for range violation (alarm response)</li> </ul>	
Cable open circuit: "channel name" "signal name"	Resistance too high at PT100 input, e.g. due to short-circuit or cable break  Incorrect wiring PT100 sensor defect	<ul><li>Check wiring.</li><li>Check function of the PT100 sensor.</li></ul>	
Temp. difference range undercut	Range of the set differential temperature overshot	Check current temperature values and set minimum temperature differential.	
Limit value over/under cut Limit value 'number' ok (blue)  "Limit Value Identifier" < "Threshold Value" "Unit"  "Limit Value Identifier" > "Threshold Value" "Unit"  "Limit Value Identifier" > "Gradient" "Unit"  "Limit Value Identifier" < "Gradient" "Unit"  "Unit"  "User Defined Message"	Limit value undershot or overshot (→ Set point configuration, Section 6.3.3)	<ul> <li>Acknowledge alarm if the function "Set Point/Lim. Display/Disp.+Ackn." was configured         (→ Set point configuration, Section 6.3.3).</li> <li>Check application if necessary.</li> <li>Adjust set point if necessary.</li> </ul>	
<ul><li>Temp. difference range undercut (red)</li><li>Temp. difference ok (blue)</li></ul>	Range of set differential temperature overshot.	Check current temperature values and set minimum temperature differential.	
W-heat diff: error: neg. temp. diff.	The temperature assigned to the temperature sensor on the cold side is larger than the temperature on the warm side.	<ul> <li>Check whether the temperature sensors are correctly wired.</li> <li>Adjust process temperatures.</li> </ul>	
W-heat diff: error flow direction	In bidirectional water-heat-diff. operation; If flow direction is configured as changing and the direction of flow does not suit the temperature values.	<ul> <li>Change flow direction signal at the direction terminal.</li> <li>Check the wiring of the temperature sensors.</li> </ul>	
<ul> <li>Pulse width must be between 0.04 and 1000 ms!</li> <li>Pulse width must be between 100 and 1000 ms!</li> </ul>	Active/passive pulse output: configured pulse width not within valid range.	Change the pulse width to the value range given.	
Entry must lie between 1 and 15!	Incorrect number of points.	Correct value to a value in this value range.	
Pulse buffer overflow	Too many pulses accumulated so the pulse counter overflows: pulses lost.	Increase pulse factor	
Other messages/events (only appear in the ev	ent buffer)		
• Low flow: undershot!	Low flow cut off configured is undershot, i.e. flow valued at zero.	Reduce low flow cut off if necessary. (See Section 6.3.3)	
Minimum temp. difference	Minimum temperature differential configured is undershot, i.e. temperature differential valued at zero.	Reduce low flow cut off if necessary. (see Section 6.3.3)	

Trouble-shooting RMS621

## 9.4 Spare parts

When ordering spare parts, please specify the serial number of the device! Installation Instructions are provided with the spare part!



■ 23: Energy Manager spare parts

Item no	Order number	Spare part
1	RMS621X-HA	Front cover, version without display
1	RMS621X-HB	Front cover, version with display
2	RMS621X-HC	Complete housing without front incl. three blanking inserts and three PCB carriers
3	RMS621X-BA	Bus board
4	RMS621X-NA RMS621X-NB	Power unit 90 to 250 V AC Power unit 20 to 36 V DC // 20 to 28 V AC
5	RMS621X-DA RMS621X-DB RMS621X-DC RMS621X-DD RMS621X-DE RMS621X-DF RMS621X-DG RMS621X-DH	Display Front board for version without display Display + front cover Display + front cover, neutral Display for devices with software (SW) FCS00xA Front board, version without display, SW FCS00xA Display + front cover SW FCS00xA Display + front cover neutral SW FCS00xA
6	RMS621A-TA	Temperature extension card (Pt100/Pt500/Pt1000) complete, incl. terminals and securing frames

RMS621 Trouble-shooting

Item no	Order number	Spare part	
7	RMS621A-UA	Universal extension card (PFM/pulse/analog/transmitter power supply unit) complete, incl. terminals and securing frames	
8	51000780	Mains terminal	
9	51004062	Relay terminal/transmitter power supply unit	
10	51004063	Analog terminal 1 (PFM/pulse/analog/transmitter power supply unit)	
11	51004064	Analog terminal 2 (PFM/pulse/analog/transmitter power supply unit)	
12	51004067	Temperature terminal 1 (Pt100/Pt500/Pt1000)	
13	51004068	Temperature terminal 2 (Pt100/Pt500/Pt1000)	
14	51004065	RS485 terminal	
15	51004066	Output terminal (analog/pulse)	
16	51004912	Relay terminal (extension card)	
17	51004066	Extension card: output terminal (4 to 20 mA/pulse)	
18	51004911	Extension card: open collector output terminal	
19	51004907	Extension card: input 1 terminal (Pt100/Pt500/Pt1000)	
20	51004908	Extension card: input 2 terminal (Pt100/Pt500/Pt1000)	
21	51004910	Extension card: input 1 terminal (4 to 20 mA/PFM/pulse/transmitter power supply)	
22	51004909	Extension card: input 2 terminal (4 to 20 mA/PFM/pulse/transmitter power supply unit)	
23	RMS621C-	CPU for energy computer (configuration, see below)	

Controller/CP	er/CPU					
	Op	erating language				
	Α	German				
	В	Eng	glisł	1		
	E	Spa	nis	h		
	F	Fre	nch			
	I	Ital	ian			
	K	Cze	ch			
	L	Am	erio	can		
	M	Pol	Polish			
	N	Dut	Dutch			
		Cor	Communication			
		Α	Sta	ndard (RS232 and RS485)		
		В	2n	d RS485 for communication with remote panel display		
		С	1 x	RS232/1 x M-Bus + 1 x RS485		
		D	<b>D</b> 1 x RS232 + 1 x RS485 + 1 x ModBus			
			Model			
			A   Standard			
			K	Standard North American Region		
RMS621C-				⇐ Order code		

Trouble-shooting RMS621

## 9.5 Return

For a return, e.g. in case of repair, the device must be sent in protective packaging. The original packaging offers the best protection. Repairs must only be carried out by your supplier's service organization. An overview of the service network can be found on the address page of these Operating Instructions.

When sending for repair, please enclose a note with a description of the error and the application.

## 9.6 Disposal

The device contains electronic components and must, therefore, be disposed of as electronic waste in the event of disposal. Please also observe local regulations governing disposal.

RMS621 Technical data

## 10 Technical data

## 10.0.1 Input

#### Measured variable

Current, PFM, pulse, temperature

## Input signal

Flow, differential pressure, pressure, temperature

## Measuring range

Measured variable	Input				
Current	<ul> <li>0/4 to 20 mA +10% overreach</li> <li>Max. input current 150 mA</li> <li>Input impedance &lt; 10 Ω</li> <li>Accuracy 0.1% of full scale value</li> <li>Temperature drift 0.04% / 1 K (1.8 °F) ambient temperature change</li> <li>Signal attenuation low-pass filter 1st order, filter constants 0 to 99 s configurable</li> <li>Resolution 13 Bit</li> <li>Fault recognition 3.6 mA or 21 mA limit as per NAMUR NE 43*</li> </ul>				
PFM	<ul> <li>Frequency range when using an input on the mainboard (Slot A): 0.25 Hz to 12.5 kHz</li> <li>Frequency range when using an input on an extension board (Slot B, C, D): 0.01 Hz to 12.5 kHz</li> <li>Signal level 2 to 7 mA low; 13 to 19 mA high</li> <li>Measurement method: period length/frequency measurement</li> <li>Accuracy 0.01% of measured value</li> <li>Temperature drift 0.1% / 10 K (18 °F) ambient temperature change</li> </ul>				
Pulse	<ul> <li>Frequency range when using an input on the mainboard (Slot A): 0.25 Hz to 12.5 kHz</li> <li>Frequency range when using an input on an extension board (Slot B, C, D): 0.01 Hz to 12.5 kHz</li> <li>Signal level 2 to 7 mA low; 13 to 19 mA high with approx. 1.3 kΩ dropping resistor at max. 24 V voltage level</li> </ul>				
Temperature	Resistance therr	nometer (RTD) according to IEC 751 (c	<i>α</i> = 0.00385):		
	Designation Measuring range Accuracy (4-wire connection)				
	Pt100	Pt100 -200 to 800 °C (-328 to 1472 °F) 0.03% of full-scale value			
	Pt500 -200 to 250 °C (-328 to 482 °F) 0.1% of full-scale va				
Pt1000 -200 to 250 °C (-328 to 482 °F) 0.08% of full-					
	<ul> <li>Type of connection: 3- or 4-wire system</li> <li>Measuring current 500 μA</li> <li>Resolution 16 Bit</li> <li>Temperature drift 0.01% / 10 K (18 °F) ambient temperature change</li> </ul>				

## **Breakdown information to NAMUR NE43**

Breakdown information is created when the measuring information is invalid or not present anymore and gives a complete listing of all errors occurring in the measuring system.

		Signal (mA)
Under ranging	Standard	3.8
Over ranging	Standard	20.5
Sensor break; sensor short circuit low	To NAMUR NE 43	≤3.6

Technical data RMS621

Sensor break; sensor short circuit	To NAMUR NE 43	≥ 21.0
high		

#### Number:

2 x 0/4 to 20 mA/PFM/Pulse
 2 x Pt100/500/1000 (in basic device)

#### Maximum number:

• 10 (depends on number and kind of plug-in cards)

#### **Galvanic** isolation

The inputs are galvanically isolated between the individual expansion cards and the basic device (see also 'galvanic isolation' in section "Output"). Inputs in the same slot are not galvanically isolated.

## 10.0.2 Output

#### **Output signal**

Current, pulse, transmitter power supply and switching output

#### Galvanic isolation

Basic device:

Connection, terminals	Power supply (L/N)	Input 1/2 0/4 to 20 mA/PFM/ pulse (10/11) or (110/11)	Input 1/2 TPS (82/81) or (83/81)	Input 1/2 temperature (1/5/6/2) or (3/7/8/4)	Output 1/2 0 to 20 mA/ pulse (132/131) or (134/ 133)	Interface RS232/485 housing front or (102/101)	TPS external (92/91)
Power supply		2.3 kV	2.3 kV	2.3 kV	2.3 kV	2.3 kV	2.3 kV
Input 1/2 0/4 to 20 mA/ PFM/pulse	2.3 kV			500 V	500 V	500 V	500 V
Input 1/2 TPS	2.3 kV			500 V	500 V	500 V	500 V
Input 1/2 temperature	2.3 kV	500 V	500 V		500 V	500 V	500 V
Output 1/2 0 to 20 mA/ pulse	2.3 kV	500 V	500 V	500 V	500 V	500 V	500 V
Interface RS232/RS485	2.3 kV	500 V	500 V	500 V	500 V	500 V	500 V
TPS external	2.3 kV	500 V	500 V	500 V	500 V	500 V	



The specified insulation voltage is the AC testing voltage  $U_{\rm eff.}$ , which is applied between the connections.

Basis for assessment: IEC 61010-1, protection class II, overvoltage category II

## Output variable current - pulse

#### Current

- 0/4 to 20 mA +10% overreach, invertible
- Max. loop current 22 mA (short-circuit current)
- $\blacksquare$  Max. load 750  $\Omega$  at 20 mA

Technical data RMS621

- Accuracy 0.1% of full-scale value
- Temperature drift: 0.1% / 10 K (18 °F) ambient temperature change
- Output ripple < 10 mV at 500  $\Omega$  for frequencies < 50 kHz
- Resolution 13 Bit
- Error signals 3.6 mA or 21 mA limit configurable as per NAMUR NE43 (see current inputs, page 4)

#### Pulse

#### Basic device:

- Frequency range to 2 kHz
- Voltage level 0 to 1 V low, 24 V high ±15%
- Min. load  $1 \text{ k}\Omega$
- Max. pulse width 0.04 to 1000 ms

Expansion cards (digital passive, open collector):

- Frequency range to 2 kHz
- I<sub>max.</sub> = 200 mA U<sub>max.</sub> = 24 V ± 15%
- $U_{low/max.}$  = 1.3 V at 200 mA
- Max. pulse width 0.04 to 1000 ms

#### Number

#### Number:

2 x 0/4 to 20 mA/Pulse (in basic device)

#### Maximum number:

- 8 x 0/4 to 20 mA/Pulse (depends on the number of plug-in cards)
- 6 x digital passive (depends on the number of plug-in cards)

## Signal sources

All available multifunctional inputs (current, PFM or pulse inputs) and results can be freely allocated to the outputs.

#### Switching output

#### **Function**

Limit relay switches in these operating modes: minimum, maximum safety, gradient, alarm, saturated steam alarm, frequency/pulse, device error

#### Switch behavior

Binary, switches when the alarm value is reached (potential-free NO contact)

### Relay switching capacity

Max. 250 V AC, 3 A / 30 V DC, 3 A



When using relays on expansion cards, a mixture of low voltage and extra-low voltage is not permitted.

#### Switching frequency

Max. 5 Hz

#### Threshold

Programmable (wet steam alarm is preset to 2 °C (3.6 °F) at the factory)

Technical data RMS621

Hysteresis

0 to 99%

Sig. source

All available inputs and calculated variables can be allocated freely to the switching outputs.

Number

1 (in basic device)

Max. number: 7 (depends on number and kind of plug-in cards)

No of output states

100,000

Scan rate

500 ms

#### Transmitter power supply and external power supply

■ Transmitter power supply (TPS), terminals 81/82 or 81/83 (optional universal expansion cards 181/182 or 181/183):

Supply voltage 24 V DC ± 15%

Impedance < 345  $\Omega$ 

Maximum output current 22 mA (for  $U_{out} > 16 \text{ V}$ )

Maximum current 30 mA, short-circuit proof

HART® communication is not accounted for

Number 2 (in basic device)

Maximum number: 5 (depends on number and kind of plug-in cards)

• Additional power supply (e.g. external display), Terminals 91/92:

Supply voltage 24 V DC ± 5%

Maximum current 80 mA, short-circuit proof

Number 1

Source resistance < 10  $\Omega$ 

#### 10.0.3 Power supply

#### Supply voltage

- Low voltage power unit: 90 to 250 V AC 50/60 Hz
- Extra-low voltage power unit: 20 to 36 V DC or 20 to 28 V AC 50/60 Hz

#### Power consumption

8 to 26 VA (dependent on the expansion stage)

## Connection data interface

#### RS232

- Connection: 3.5 mm (0.14 in) jack plug on front panel
- Transmission protocol: ReadWin® 2000
- Transmission rate: max. 57,600 Baud

RMS621 Technical data

#### RS-485

- Connection: plug-in terminals 101/102 (in basic device)
- Transmission protocol: (serial: ReadWin® 2000; parallel: open standard)
- Transmission rate: max. 57,600 Baud

## Optional: additional RS-485 interface

- Connection: plug-in terminals 103/104
- Transmission protocol and transmission rate same as standard RS-485 interface

#### 10.0.4 Performance characteristics

## Reference operating conditions

- Power supply 230 V AC ± 10%; 50 Hz ± 0.5 Hz
- Warm-up period > 30 min
- Ambient temperature 25 °C ± 5 K (77 °F ± 9 °F)
- Humidity 39% ± 10% relative humidity

#### Arithmetic unit

Medium	Variable	Range
	Temperature measuring range	0 to 374 °C (32 to 705.2 °F)
		0 to 374 °C (0 to 673.2 °F)
Water	Error limit for $\Delta T$	3 to 20 K (5.4 to 36 °F) < 2.0% of measured value 20 to 250 K (36 to 450 °F) < 0.3% of measured value
	Arithmetic unit accuracy class	as per EN 1434-1 / OIML R75 (< 1.5%)
	Measurement and calculation interval	500 ms
	Temperature measuring range	0 to 800 °C (32 to 1472 °F)
Steam	Pressure measuring range	0 to 1000 bar (0 to 14,500 psi)
	Measurement and calculation interval	500 ms

#### 10.0.5 Installation conditions

#### **Installation instructions**

Mounting location

In the cabinet on DIN rail IEC 60715 TH 35

#### **NOTICE**

## Device overheating when using extension cards

► Aeration with an air flow of at least 0.5 m/s (1.6 fps) is required.

Orientation

no restrictions

## 10.0.6 Environment

#### Ambient temperature range

-20 to 60 °C (-4 to 140 °F)

Technical data RMS621

#### Storage temperature

-30 to 70 °C (-22 to 158 °F)

#### Climate class

as per IEC 60 654-1 Class B2 / EN 1434 Class 'C'

#### Electr. safety

As per IEC 61010-1: Environment < 2000 m (6560 ft) above sea level

## Degree of protection

Basic device: NEMA 1 (IP 20)External display: NEMA 4X (IP 65)

#### **Electromagnetic compatibility**

Interference emission

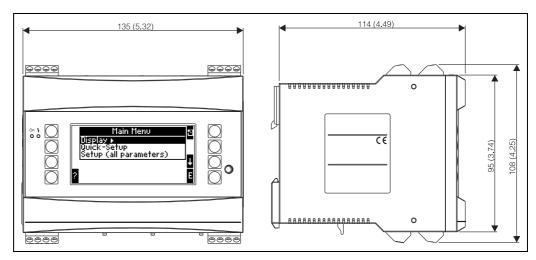
IEC 61326 (EN 61326 Class A)

#### *Interference immunity*

- Power failure: 20 ms, no influence
- Starting current limitation:  $I_{max}/I_n$  ≤ 50% (T50% ≤ 50 ms)
- Electromagnetic fields: 10 V/m as per IEC 61000-4-3
- Conducted HF: 0.15 to 80 MHz, 10 V as per IEC 61000-4-3
- Electrostatic discharge: 6 kV contact, indirect as per IEC 61000-4-2
- Burst (power supply): 2 kV as per IEC 61000-4-4
- Burst (signal): 1 kV/2 kV as per IEC 61000-4-4
- Surge (AC power supply): 1 kV/2 kV as per IEC 61000-4-5
- Surge (DC power supply): 1 kV/2 kV as per IEC 61000-4-5
- Surge (signal):500 V/1 kV as per IEC 61000-4-5

### 10.0.7 Mechanical construction

## Design, dimensions



■ 24: Housing for top-hat rail to IEC 60715; dimensions in mm (inch)

#### Weight

■ Basic device: 500 g (1.1 lb) in maximum configuration with expansion cards

RMS621 Technical data

■ Remote control unit: 300 g (0.7 lb)

#### Material

Housing: polycarbonate plastic, UL 94V0

#### **Terminals**

Coded, pluggable screw terminals; Clamping area 1.5 mm<sup>2</sup> (16 AWG) solid, 1.0 mm<sup>2</sup> (maximum 18 AWG) flexible with wire end ferrule (applies to all connections).

#### 10.0.8 Human interface

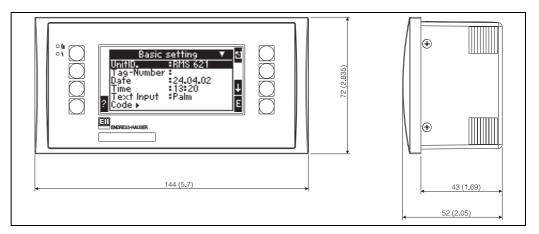
#### Display elements

Display (optional):
 160 x 80 Dot-matrix LCD with blue background lighting
 Color changes to red in the event of an error (adjustable)

LED status display:

Operation: 1 x green (2 mm; 0.079 in) Fault message: 1 x red (2 mm; 0.079 in)

External display and operating unit (optional or as accessory): A display and operating unit can also be connected to the energy manager in the panel mounted housing, dimensions (WxHxT) 144 mm (5.7 in) x 72 mm (2.84 in) x 43 mm (1.7 in). The connection to the integrated RS485 interface is made using the connecting cable, I = 3 m (10 ft), which is included in the accessories set. Parallel operation of the external display unit with a device-internal display in the RMS621 is possible.



🗷 25: External display and operating unit for panel mounting (optional or available as accessory); dimensions in mm (inches)

#### **Operating elements**

Eight front-panel soft keys interact with the display (function of the keys is shown in the display).

#### Remote operation

RS232 interface (3.5 mm (0.14 in) jack plug on front panel): configuration via PC with ReadWin $^{\circ}$  2000 PC operating software.

#### Real time clock

Deviation: 2.6 min per yearPower reserve: 14 days

Technical data RMS621

#### Mathematical functions

Flow, differential pressure calculation: EN ISO 5167

Continuous calculation of mass, standard volume, density, enthalpy, quantity of heat using stored algorithms and tables.

Water / steam calculation according to IAPWS-IF97

## 10.0.9 Certificates and approvals

#### CE mark, Declaration of Conformity

The product meets the requirements of the harmonized European standards. It therefore complies with the legal specifications of the EU directives. The manufacturer confirms successful testing of the product by affixing the CE mark.

#### **UL** approval

UL recognized component (see www.ul.com/database, keyword search "E225237")

#### **CSA General Purpose**

#### **EAC** mark

The product complies with the legal requirements of the applicable EEU directives. The manufacturer confirms successful testing of the device by affixing the EAC mark.

### Other standards and guidelines

■ EN 60529:

Degrees of protection through housing (IP code)

■ EN 61010:

Protection measures for electrical equipment for measurement, control, regulation and laboratory procedures

■ EN 61326 (IEC 1326):

Electromagnetic compatibility (EMC requirements)

■ NAMUR NE21, NE43

Association for Standards for Control and Regulation in the Chemical Industry

■ IAPWS-IF 97

Internationally applicable and recognized calculation standard (since 1997) for steam and water. Issued by the International Association for the Properties of Water and Steam (IAPWS).

OIML R75

International construction regulation and test specification for water Energy Managers of the Organisation Internationale de Métrologie Légale.

- EN 1434 1, 2, 5 and 6
- EN ISO 5167

Flow measurement of fluids with throttle devices

## 10.0.10 Documentation

- 'System components' brochure (FA00016K/09)
- Technical Information for Energy Manager RMS621' (TI00092R/09)

RMS621 Appendix

# 11 Appendix

## 11.1 Definition of important system units

Volume	
bbl	1 barrel, definition see 'Setup → Application'
gal	1 US gallon, corresponds to 3.7854 liters
igal	Imperial gallon, corresponds to 4.5609 liters
1	1 liter = $1 \text{ dm}^3$
hl	1 hectoliter = 100 liters
m <sup>3</sup>	corresponds to 1000 liters
ft <sup>3</sup>	corresponds to 28.37 liters
Temperature	
	Conversion:
	■ 0 °C = 273.15 K ■ °C = (°F - 32)/1.8
Pressure	,
	Conversion: 1 bar = 100 kPa = 100000 Pa = 0.001 mbar = 14.504 psi
Mass	
ton (US)	1 US ton, corresponds to 2000 lbs (= 907.2 kg)
ton (long)	1 long ton, corresponds to 2240 lbs (= 1016 kg)
Performance (hea	at flow)
ton	1 ton (refrigeration) corresponds to 200 Btu/m
Btu/s	1 Btu/s corresponds to 1.055 kW
Energy (heat qua	ntity)
therm	1 therm, corresponds to 100000 Btu
tonh	1 tonh, corresponds to 1200 Btu
Btu	1 Btu corresponds to 1.055 kJ
kWh	1 kWh corresponds to 3600 kJ which corresponds to 3412.14 Btu

## 11.2 Flow measurement configuration

The Energy Manager processes output signals from a wide range of common flow transmitters.

#### ■ Volumetric:

Flow transmitter which outputs a signal in proportion to the operating volume (e.g. vortex, EFM, turbine).

## Mass

Flow transmitter which outputs a signal in proportion to the mass (e.g. Coriolis).

Appendix RMS621



A mass input always has to be assigned to an application. If no temperature measurement and/or pressure measurement is performed, please configure a temperature and pressure input with a "default value" for process pressure and temperature and assign these inputs to an application together with the mass input.

When a mass flow transmitter is connected, the system automatically calculates back to the operating volume. Please note that the display values for the flow and the flow totalizer are always shown on the display with the volume unit m³. The mass flow and the mass flow totalizer, as well as the choice of the related units, are constantly assigned to the application! The following options must be selected to display a mass value on the display: Display/Group/Value Type: Process Values/Value: Mass Flow 1 or Value Type: Counter, Value: Mass Sum 1. If the mass flow is only to be displayed, totalized or output, the user-defined inputs can be used in the Energy Manager as an alternative.

• Differential pressure: Flow transmitter (DPT) which outputs a signal in proportion to the differential pressure.

Process value:

In addition to the measured flow rates, the mass flow calculated in an application can also be selected as the input variable (for example, to calculate the energy in a second application on the basis of this mass input). A threshold value, as of which a default value is used, can be defined for this mass input. When the threshold value is exceeded, the computed flows are totaled on a disturbance quantity counter. This is advantageous if invoicing is to be based on performance peaks.

## 11.2.1 Flow calculation based on the differential pressure method

The device has 2 ways of measuring differential pressure:

- Traditional differential pressure method
- Improved differential pressure method

Traditional differential pressure method	Improved differential pressure method
Only accurate in design parameter (pressure, temperature, flow)	Accurate in every operating point thanks to fully compensated flow calculation
Signal of the DP transmitter is square root, i.e. scaled to the operating volume or mass	Curve of the DP transmitter signal is linear, i.e. scaled to the differential pressure

#### Traditional differential pressure method:

All the coefficients of the flow calculation equation are calculated once in the design parameter and are combined to form a constant.

$$Qm = \underbrace{C \cdot \sqrt{\frac{1}{1 - \beta^4} \cdot \epsilon \cdot d^2 \cdot \frac{\pi}{4} \cdot \sqrt{2 \cdot \Delta p \cdot \rho}}}_{k \cdot \sqrt{2 \cdot \Delta p \cdot \rho}}$$

#### Improved differential pressure method:

In contrast to the traditional method, the coefficients of the flow equation (flow coefficient, preacceleration factor, expansion number, density, etc.) are constantly recomputed as per ISO 5167. This has the advantage that the flow is determined exactly even under fluctuating process conditions, far beyond the design parameter (temperature and pressure in sizing parameter), thereby ensuring greater accuracy in flow measurement.

For this, the device just needs the following data:

■ Inner Dia.

RMS621 Appendix

• Diameter ratio β (k-factor in the case of Pitot tubes)

$$Qm = c \cdot \sqrt{\frac{1}{1 - \beta^4}} \cdot \varepsilon \cdot d^2 \frac{\pi}{4} \cdot \sqrt{2 \cdot \Delta p \cdot \rho}$$

#### How must the Energy Manager be configured for DP flow measurement?

If all the data for the differential pressure measuring point are available (inner pipe diameter,  $\beta$  or k-factor), it is recommended that you use the improved method (fully compensated flow calculation).

If the data required are not available, the output signal of the differential pressure transmitter is output scaled to volume or mass (see the following table). Please note that a signal scaled to mass can no longer be compensated. For this reason, scale the DP transmitter to operating volume if possible (mass: density in design parameter = operating volume). The mass flow is then calculated in the device based on the density in the operating status, depending on the temperature and pressure. This is partially compensated flow calculation, since the square root density is in the design parameter when measuring the operating volume.

An example of a measurement setup can be found in the Appendix 'Applications: steam mass/quantity of heat'.

Table: Settings for DP flow measurement

	Sensor	Unit	
1. Traditional method	No data available on pipe diameter and diameter ratio $\boldsymbol{\beta}$ (k-factor in the case of Pitot tube).		
a) (Default)	Square root curve e.g. 01000 m³ (t)  Flow input (operating volume or mass Linear curve e.g. 01000 m3 (t)		
b)	Linear curve e.g. 02500 mbar	Flow input (operating volume or mass) Curve square root, e.g. 01000 m³ (t)	
2. Improved method	Pipe diameter and diameter ratio $\boldsymbol{\beta}$ (k-factor in the case of Pitot tube) known.		
a) (Default)	Linear curve e.g. 02500 mbar	Special flow (DP) e.g. orifice plate Linear curve e.g. 02500 mbar	
b)	Square root curve e.g. 01000 m <sup>3</sup> (t)	Special flow (DP) e.g. orifice plate Curve square law 02500 mbar	

#### Temperature effect on internal diameter and diameter ratio $\beta$

Please note: the pipe data often refer to the manufacturing temperature (approx. 20 C) or process temperature. The data are automatically converted to the operating temperature. For this purpose, just the expansion coefficient of the pipe material has to be entered. (Differential Pressure  $1 \rightarrow$  Correction: yes  $\rightarrow$  Expansion Coefficient: ...)

Temperature compensation can be omitted in the event of minor deviation ( $\pm$  50 C) from the calibration temperature.

# Accuracy of air flow measurement with an orifice plate depending on the measurement method

#### Example:

Orifice corner tap DP0 50: inner pipe diameter 200 mm; β = 0.7
 Flow operational range: 22.6 to 6785 m³/h (0 to 662.19 mbar)
 Sizing parameter: 3 bar; 20°C; 3.57 kg/m³; 4000 m³/h

Process temperature: 30°CProcess pressure (true value): 2.5 bar

■ Differential pressure: 204.9 mbar

Appendix RMS621

• Reference operating conditions:

0°C; 1.013 bar

a. Result when measuring based on the traditional differential pressure method:

Operating volume: 4000 m³/h normal volume: 11041 Nm³/h (density: 3.57 kg/m³)

b. Result with improved, fully compensated differential pressure method (real flow):
Operating volume: 4436 m<sup>3</sup>/h normal volume 9855 Nm<sup>3</sup>/h (density: 2.87 kg/m<sup>3</sup>)

The measured error for traditional flow measurement is approx. 10.9%. If the DPT is scaled to normal volume and both T and P are taken to be constant (i.e. no compensation possible), the total error is approx. 12%.

#### Pitot tubes

When using Pitot tubes, a correction factor has to be entered instead of the diameter ratio. This k-factor is specified by the probe manufacturer. If only the resistance coefficient is known, the k-factor can be calculated as follows (k-factor = 1/resistance coefficient). It is absolutely imperative that this correction factor be entered! (See following example).

The flow is calculated as follows:

$$Qm = k \cdot d^2 \cdot \frac{\pi}{4} \cdot \sqrt{2 \cdot \Delta p \cdot \rho}$$

k = correction factor (k-factor or value from correction table)

d = internal diameter

 $\Delta P$  = differential pressure

 $\rho$  = density in operating status

Some manufacturers of Pitot tubes also recommend that the expansion coefficient be taken into account in flow computation for gas and steam calculations. This is particularly relevant and also recommended in the case of high differential pressures. For this purpose, the width of the probe profile must be entered. The flow rate is then calculated as follows:

$$Qm = k \cdot \varepsilon \cdot d^2 \frac{\pi}{4} \cdot \sqrt{2 \cdot \Delta p \cdot \rho}$$

k = correction factor (k-factor or value from correction table)

d = internal diameter

 $\Delta P$  = differential pressure

 $\rho$  = density in operating status

 $\varepsilon$  = expansion factor:

$$\varepsilon = \frac{\Delta p}{\kappa \cdot P_b} \left\{ \left( 1 - \frac{2 b}{\sqrt{\pi A}} \right)^2 \cdot 0.31424 - 0.09484 \right\}$$

 $\Delta p$  = differential pressure at probe profile

K = isentropic exponent of gas

 $P_b$  = operating pressure

b = width of probe profile at right angles to direction of flow

A = cross-sectional area of pipe

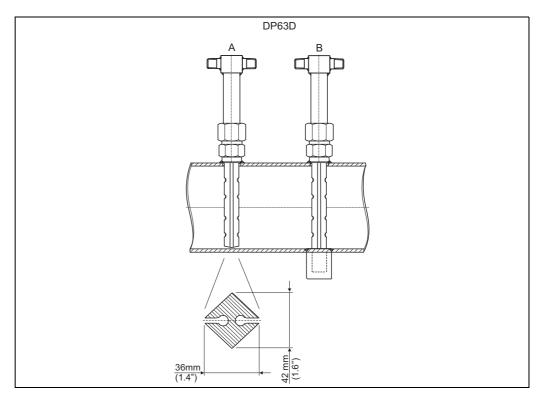
## Example:

Flow measurement in a steam line with a Pitot tube (DP63D)

- Internal diameter: 350 mm
- K-factor (correction factor for the resistance coefficient of the probe): 0.634
- Probe width (for calculating expansion coefficient): 42 mm
- Operating range  $\Delta P$ : 0 51, 0 mbar (Q: 0-15000 m<sup>3</sup>/h)

Notes on the configuration:

Flow → Flow 1; Diff.pressure → Pitot; Signal → 4 to 20 mA; → Range start/range end (mbar); Pipe data → Inner dia. 350 mm; Probe width: 42 mm → Factor 0.634.



■ 26: A: without counter bearing, B: with counter bearing (from 750 mm (29.5 in) probe length)

#### Flow measurement with V cone transmitter

The following data are needed when using V-cone flow transmitters:

- Inner Dia.
- Geom. Ratioß
- Flow coefficient c

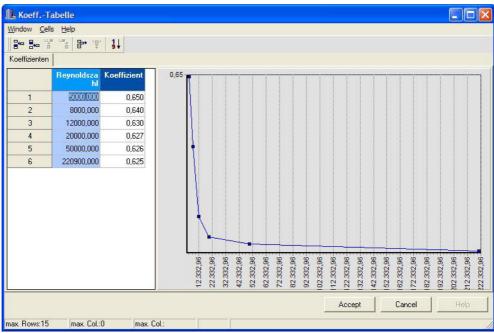
The flow coefficient can be entered as a fixed value or in the form of a table depending on the Reynolds number. Please refer to the data sheet of the manufacturer for data regarding this. The flow is calculated from the input signals differential pressure, temperature and static pressure as per ISO 5167 (see Improved method). The temperature effect on the V-cone (Fa value) is calculated automatically when the thermal expansion coefficient of the V-cone is entered (see "Temperature effect on internal diameter and diameter ratio  $\beta$ " above). If the data available are insufficient, scale the DP transmitter to volume and use the flow input in Energy Manager.

# Flow measurement with a calibrated differential pressure transmitter or small measurement section

When calibrating flow transmitters, a different medium to the one in the process is usually used. Key parameters when calibrating a differential pressure transmitter are the Reynolds number "Re", a dimensionless flow coefficient, with the help of which flow curves can be displayed regardless of the medium used. The second parameter is known as flow coefficient "c", a significant value in the calculation of the flow rate using the differential pressure method. The expansion coefficient is usually calculated in accordance with ISO 5167 2004.

Function (menu item)	Parameter setting	Description
Coefficient	<ul><li>Calculated</li><li>Fixed Value</li><li>Table</li></ul>	Select whether a fixed value is used for c or a table (Reynolds number / coefficient)
Num. Coeff.	2-15	Number of points in the table

The values of the calibration protocol for the differential pressure transmitter must be entered in the "Coeff. tab.".



■ 27: Coefficient table, entered using PC operating software

#### Bidirectional flow measurement

Some differential pressure transmitters, such as Pitot tubes, are capable of measuring flow in two directions. There are two possibilities here.

Negative scaling of a DP transmitter, e.g. -100 to 100 mbar
 The flow and energy counter balances the result (counts forwards and backwards)
 Important! For bidrectional measurements, a negative value must be configured in the Flow Cut Off menu item. The following applies:

Flow cut off value < 0: values around the zero point (-/+ flow cut off value) are valued at zero

Flow cut off value >= 0: values less than flow cut off value are valued at zero.

■ Use of 2 DP transmitters, e.g. scaling of 0 - 100 mbar in each case One DP transmitter is used respectively for forwards and backwards flow measurement. The devices are set up independently of each other in separate applications. These is no balance counter.

# **Eccentric orifices**

For flow measurement using eccentric orifices in accordance with ISO TR 15377, it is necessary to specify the average pipe roughness k. Exact values for pipe roughness are determined by means of pressure loss tests. If there are no pressure loss data available, the following standard values can be used (ISO 5167 -1 2003, B1).

Material	Conditions	K	RA
Brass, copper, aluminum, plastic, glass	smooth, without build-up	< 0.03	< 0.01

Material	Conditions	K	RA
Steel	new, stainless	< 0.03	< 0.01
	new, seamless, cold-drawn	< 0.03	< 0.01
	new, seamless, warm-drawn new, seamless, rolled new, longitudinally welded	≤ 0.10 ≤ 0.10 ≤ 0.10	≤ 0.03 ≤ 0.03 ≤ 0.03
	new, spirally welded	0.10	0.03
	very slightly rusty	0.10 to 0.20	0.03 to 0.06
	rusted	0.20 to 0.30	0.06 to 0.10
	incrusted	0.50 to 2	0.15 to 0.6
	severely incrusted	> 2	> 0.6
	new, bituminized	0.03 to 0.05	0.01 to 0.015
	normal, bituminized	0.10 to 0.20	0.03 to 0.06
	galvanized	0.13	0.04
cast iron	new	0.25	0.08
	rusted	1.0 to 1.5	0.3 to 0.5
	incrusted	> 1.5	> 0.5
	new, bituminized	0.03 to 0.05	0.01 to 0.015
asbestos-cement	new, coated or uncoated	< 0.03	< 0.01
	used, uncoated	0.05	0.015
Note: Ra is calculated in this case base	d on Ra = k/π.	•	•

#### Splitting Range (measuring range extension)

The measuring range of a differential pressure transmitter is between 1:3 and 1:7. This function provides the option of extending the measuring range for flow measurement to 1:20 and greater through the use of up to three differential pressure transmitters per flow measuring point.

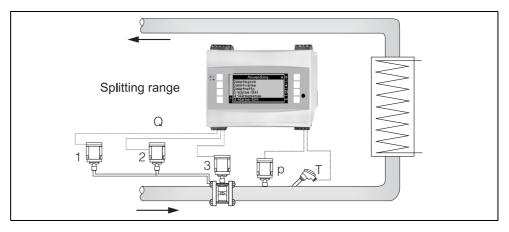
Notes on the configuration:

- 1. Select Flow/Splitting Range 1 (2, 3)
- 2. Define the signal and select the differential pressure transmitter (applies to all differential pressure transmitters!)
- 3. Select the terminals for the transmitters and define the measuring ranges. Range 1: transmitter with the smallest measuring range Range 2: transmitter with the next biggest measuring range etc.
- 4. Specify curve, units, format, sums, pipe data etc. (applies to all transmitters)

i

In the Splitting Range mode, it is compulsory to use differential pressure transmitters which output currents > 20 mA (< 4.0 mA) when the measuring range is overshot. The system automatically switches between the measuring ranges (switchover points 20.1 and 19.5 mA).

If the input current of measuring range 1 reaches 20.1 mA, the system switches to measuring range 2. If the current value in range 2 drops below 19.5 mA, measuring range 1 is active again.



**■** 28: Splitting Range operation

#### Mean value computation

Mean value computation gives you the opportunity of measuring an input variable using several sensors at different points and then getting the mean value from them. This function helps if several measuring points are required in a system in order to determine the measured variable with sufficient accuracy. Example: use of several Pitot tubes to measure flow in pipes with insufficient inlet runs or a large cross section.

Mean value computation is available for the input variables pressure, temperature and special flow meters (differential pressure).

# 11.3 Application sheets

# 11.3.1 Water/quantity of heat

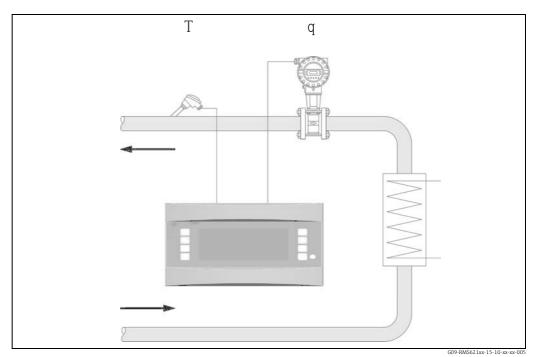
# **Applications**

Calculation of the quantity of heat in a flow of water. For example, determining the residual heat in the return line of a heat exchanger, etc.

#### Measured variables

Measuring the operating volume flow and temperature in a water pipe

# Display/formula for calculation



■ 29: Water/quantity of heat application

 $E = q \cdot \rho(T, p) \cdot h(T)$ 

E: Quantity of heat

q: Volumetric

ρ: Density

T: Operating temperature

p: Average operating pressure

h: Specific enthalpy of water (in relation to  $0 \,^{\circ}\text{C}$  (32  $^{\circ}\text{F}$ ))

# Input param.

- **■** Flow (q)
- Temperature (T)



Another input variable is the operating pressure in the water pipe which is needed to accurately calculate the process variables and measuring range limits. The average operating pressure (p) is an input value (no input signal).

Optionally, a pressure transmitter can be connected to display the pressure in the pipe. This pressure measurement does not have a direct effect on the calculation, however.

#### Calculated variables

Mass flow, heat flow, specific enthalpy (unit for the heat contents of water, in relation to 0  $^{\circ}$ C (32  $^{\circ}$ F)), density

Calculation standard: IAPWS-IF97

#### Output variables/display at device

- Heat flow (performance), mass flow, flow (operating volume), temperature, specific enthalpy, density
- Totalizer: heat (energy), mass, volume, heat disturbance quantity, mass disturbance quantity.

# **Outputs**

All the output variables can be output via analog and pulse outputs or the interfaces (e.g. bus). In addition, relay outputs for limit value violation are also available. The number of outputs depends on the version of the device.

#### Other functions

- Monitoring the state of aggregation. "Phase Transition" alarm when boiling temperature is reached
- Configurable alarm response, i.e. the function of the counters and outputs in the event of an error (e.g. cable open circuit, phase transition) can be individually defined.

# 11.3.2 Water/heat difference

# (heating/cooling/bidirectional)

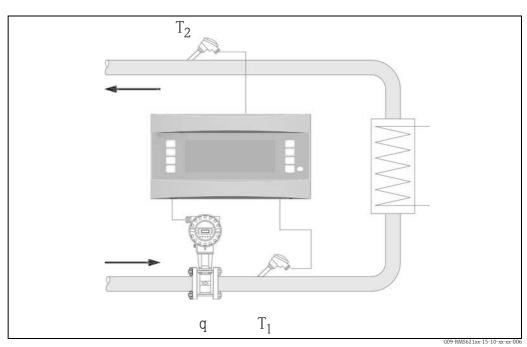
### **Applications**

Calculation of the quantity of heat which is given off, or taken in, by a flow of water in a heat exchanger. Typical application for measuring energy in heating and cooling circuits. Similarly, bidirectional flows of energy can be measured depending on the temperature differential or flow direction (example: charging/discharging heat accumulators, qeothermal reservoirs, etc.).

#### Measured variables

Measuring the operating volume flow (where necessary, also the flow direction) and the water temperature directly upstream and downstream from a heat exchanger (in feed or return pipe).

## Display/formula for calculation



■ 30: Application water/heat difference

### Heat emission (heating)

$$E = q \cdot \rho(T_1) \cdot [h(T_1) - h(T_2)]$$

E: Quantity of heat q: Volumetric

 $\rho$ : Density

 $T_1$ : Temperature in feed line

### Heat absorption (cooling)

$$E = q \cdot \rho(T_1) \cdot [h(T_2)-h(T_1)]$$

T<sub>2</sub>: Temperature in return linep: Average operating pressure

h  $(T_1)$ : Specific enthalpy of water at temperature 1 h  $(T_2)$ : Specific enthalpy of water at temperature 2

#### Input param.

- Temperature (T1) in feed line
- Temperature (T2) in return line
- Flow (q), where necessary with direction signal in the feed or return line



Another input variable is the operating pressure in the water pipe which is needed to accurately calculate the process variables and measuring range limits. The average operating pressure (p) is a default value. (No input signal).

The mounting location of the flow transmitter (warm/cold side) can be defined by the user!

It is recommended to install the flow transmitter at the point in the heat circuit where the temperature is closer to the ambient temperature (room temperature). In the case of bidirectional measurement with an alternating flow direction, the direction signal of the flow transmitter is feed in via an analog input. (See Section 4 "Wiring")

#### Calculated variables

Mass flow, heat flow, heat difference (difference in enthalpy), temperature differential, density

In Bidirectional operation, "positive" and "negative" energy flows are recorded on separate counters.

(Calculation standard: IAPWS-IF97)



In the Bidirectional operating mode, the direction of the flow of energy is determined using the sign for differential temperature measurement or on the basis of the flow signal.

Scaling the flow input, e.g. -100 up to +100 m<sup>3</sup>/h is another possibility for bidirectional measurement. The energy flows are then balanced on a counter. (Select the Heating or Cooling operating mode here.)

#### Output variables/display at device

- Heat flow (performance), mass flow, operating volume flow, temperature 1, temperature
   2, temperature differential, difference in enthalpy, density.
- Totalizer: heat (energy), mass, volume, heat disturbance quantity, mass disturbance quantity. In the bidirectional mode, additional counters for recording "negative" mass and energy flow.

#### **Outputs**

All the output variables can be output via analog and pulse outputs or the interfaces (e.g. bus). In addition, relay outputs for limit value violation are also available. The number of outputs depends on the version of the device.

#### Other functions

- Monitoring the state of aggregation and the temperature differential
  - Phase transition alarm with boiling temperature
  - "Cut Off" function and alarm via relay when the minimum temperature differential is undershot
- Configurable alarm response, i.e. the function of the counters and outputs in the event of an error (e.g. cable open circuit, phase transition) can be individually defined.

For a programming example, see the "Brief Operating Instructions" section.

#### 11.3.3 Steam mass/quantity of heat

#### **Applications**

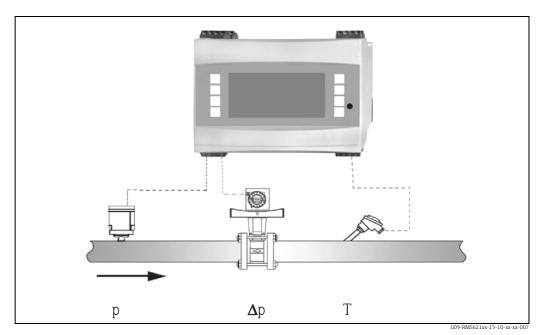
Calculation of the mass flow and the quantity of heat it contains at the output of a steam generator or for individual consumers.

#### Measured variables

Measuring the operating volume flow, temperature and pressure in a steam pipe.

#### Display/formula for calculation

(Example: Steam flow measurement based on the differential pressure method (e.g. orifice plate)



 $\blacksquare$  31: Steam mass/quantity of heat application

 $E = q(\Delta p, p, T) \cdot \rho(T, p) \cdot h_D(p, T)$ 

#### Input Param.

- Superheated steam: flow (q), pressure (p), temperature (T)
- Saturated steam: flow (q), pressure (p) or temperature (T)

#### Calculated variables

Mass flow heat flow, density, specific enthalpy (heat contents of steam, in relation to water at  $0^{\circ}$ C)

(Calculation standard: IAPWS-IF97).



To achieve greater accuracy and plant safety, the steam status should also be determined using three input variables for saturated steam applications as this is the only way to determine and monitor the steam status accurately (e.g. wet steam alarm function, see outputs). For this reason, please select "Superheated Steam" even for saturated steam measurement. If "Saturated Steam" is selected - i.e. one less input variable - the missing input variable is determined using the saturated steam curve stored.

#### Output variables/display at device

Heat flow (performance), mass flow, operating volume flow, temperature, pressure, density, specific enthalpy.

Totalizer: quantity of heat (energy), mass, volume, heat disturbance quantity, mass disturbance quantity.

#### **Outputs**

- All the output variables can be output via analog and pulse outputs or the interfaces (e.g. bus). In addition, relay outputs for limit value violation are also available. The number of outputs depends on the version of the device.
- If a relay is configured for "Wet Steam Alarm", this switches as soon as superheated steam is within 2°C (3.6°F) of the saturated steam curve (condensate temperature). At the same time, an alarm message appears on the display.

#### Other functions

- Two-stage monitoring of steam status: Wet steam alarm: 2 °C (3.6 °F) above saturated steam or condensate temperature. Phase transition alarm: alarm at saturated steam or condensate temperature.
- Configurable alarm response, i.e. the function of the counters and outputs in the event of an error (e.g. cable open circuit, phase transition) can be individually defined.
- Fully compensated iterative flow calculation following the differential pressure method in accordance with ISO 5167, resulting in highly accurate calculation even outside the design parameters. Alternatively, it is also possible to store the curve of a calibrated differential pressure transmitter.
- Bidirectional steam measurement with DP transmitters (see section 11.2.1)



Fully compensated DP measurement is available for all applications. An example is mentioned here and illustrated in the measuring system setup.

For programming examples, see "Brief Operating Instructions" and Section 6.4.1.

# 11.3.4 Steam/heat difference

(incl. net steam)

### **Applications**

Calculation of the steam mass flow and quantity of heat given off when the steam condensates in a heat exchanger.

Alternatively also the calculation of the quantity of heat (energy) used for steam generation as well as the calculation of the steam mass flow and the quantity of heat it contains. The heat energy contained in the feed water is also taken into consideration here.

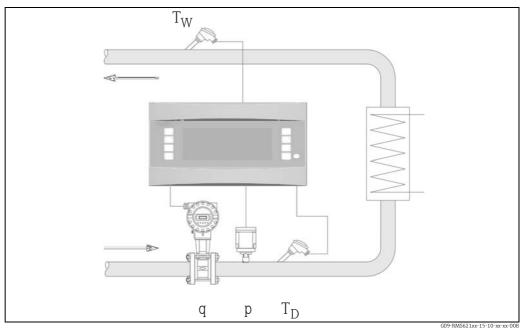
#### Measured variables

Measurement of the pressure and temperatures directly upstream and downstream from a heat exchanger (or steam generator). The flow can either be measured in the steam pipe or the water pipe (condensate or feed water).

Optionally, you can refrain from measuring the temperature in the condensate (known as net steam measurement).

#### Display/formula for calculation

(Example: steam heat differential measurement, "Heating" operating mode)



■ 32: Application steam/heat difference

 $E = q \cdot \rho(p, T_D) \cdot [h_D(p, T_D) - h_W(T_W)]$ 

E: Quantity of heat  $T_W$ : Temperature of water (condensate)

# Input param.

Steam line:

Superheated steam: pressure (p), temperature (T<sub>D</sub>)

 Condensate pipe: Temperature (T<sub>W</sub>)

• Flow measurement (q) in the steam or condensate pipe



The mounting location of the sensor for measuring the flow is determined by the operating mode. The "Heating" operating mode means that the flow transmitter is installed on the steam side; "Steam Generation" is selected if the flow is measured in the feed water (or in the condensate pipe).

The application "Net Steam", i.e. refraining from using temperature measurement in the condensate pipe, is only recommended if the condensate is only marginally cooled below the boiling temperature.

The application "Net Steam", i.e. refraining from using temperature measurement in the condensate pipe, is only recommended if the condensate is only marginally cooled below the boiling temperature.

#### Calculated variables

Mass flow, heat difference (heat contents of steam minus heat contents of condensate), heat flow, density.

(Calculation standard: IAPWS-IF97).



To achieve greater accuracy and plant safety, the steam status should also be determined using three input variables for saturated steam applications as this is the only way to determine and monitor the steam status accurately (e.g. wet steam alarm function, see outputs). For this purpose, please select "Superheated Steam" even for saturated steam measurement.

If "Saturated Steam" is selected - i.e. one less input variable - the missing input variable is determined using the saturated steam curve stored.

A precondition for measuring the steam heat differential is that the system is a closed system (mass flow of condensate = mass flow of steam). If this is not the case, the flow in the condensate pipe and steam pipe should be measured separately (2 applications). The flows of energy can then be balance manually (or externally). In the case of net steam applications, the energy contents of the condensate is calculated based on the steam pressure measured.

#### Output variables/display at device

- Heat flow (performance), mass flow, operating volume flow, temperature, pressure, density, enthalpy differential.
- Totalizer: heat (energy), mass, volume, heat disturbance quantity, mass disturbance quantity.

#### **Outputs**

- All the output variables can be output via analog and pulse outputs or the interfaces (e.g. bus). In addition, relay outputs for limit value violation are also available. The number of outputs depends on the version of the device.
- If a relay is configured for "Wet Steam Alarm" it switches as soon as superheated steam is within 2 °C (3.6 °F) of the saturated steam curve (condensate temperature). At the same time, an alarm message appears on the display.

#### Other functions

- Two-stage monitoring of steam status: Wet steam alarm: 2 °C (3.6 °F) above saturated steam or condensate temperature. Phase transition alarm: alarm at saturated steam or condensate temperature.
- Configurable alarm response, i.e. the function of the counters and outputs in the event of an error (e.g. cable open circuit, phase transition) can be individually defined.

# 11.4 Overview function matrix



Gray function blocks are set-up units with submenus. Dependent on the menu selection, some positions will be hidden.

# Basic set-up

Date-Time	System eng. units	Code	Alarm response	Text input	General info
Date	System eng. units	User	Fault category	Text input	Unit ID
Time		Alarm lim.			Tag-number
Summertime / normal time			_		Progname
	-				SW version
					SW option
					CPU-No.

# Display

Group	Scolling display	Display	Contrast
Group 1 to 6	Swit. time	OIML	Main unit
Identifier	Group 1 to 6 yes/no	No. of Sums	
Display mask			
Value type			
Value			

# **Inputs**

Flow inputs		Special flow meters			Pressure inputs	Temperature inputs
Identifier		Differential pressure	>	Mean flow	Signal	Signal
DPT		Identifier		Identifier	Terminal	Terminal
Signal		DPT / Splitting Range		Number	Unit	Unit
Terminal		Flow type		Sums	Relative / Absolute	3-wire / 4-wire
Curve		Signal		Sums external	Start value	Start value
Units		Time base			End value	End value
Pulse value / K fact. unit		Units			Signal damp	Signal damp
Start value		Start value (1,2,3)			Offset	Offset
End value		End value (1,2,3)			Default	Default
Flow cut off		Flow cut off			Mean value	Mean value
Correction		Correction			Identifier	Identifier
Signal damp		Signal damp			Number	Number
Offset		Offset			Alarm response	Alarm response
Correction table		Correction table				
Sums	> Signal Reset	Sums	>	Signal Reset		
Alarm response		Alarm response				

# Outputs

Analog outputs	Pulse outputs	Relay / set point
Identifier	Identifier	Transmit by
Terminal	Signal	Terminal
Sig. source	Terminal	Operation mode
Current range	Sig. source	Sig. source
Start value	Pulse	Switch point
End value	Туре	Hysteresis
Signal damping	Pulse value	Time delay
Fault cond. action	Width	Gradient
Simulation	Simulation	Limit display

# Application

Application
Identifier
Media (water/steam)
Application
Steam type
Flow
Install. point
Mean pressure
Temperature (1 & 2)
Units
Sums
Alarm response

# Communication

RS485 (1)	RS232 / RS485 (2)	Profibus
Baudrate	Baudrate	Number (048)
		Addr. 04 Addr. 235239

# Service

PRESET	Total sums
--------	------------

# Index

A Active sensors	15
Alarm response	
Steam mass/quantity of heat	80
Steam/heat difference	83 79
Water/quantity of heat	76
<b>B</b> Barrel	45
Basic unit	
C	
Checklist for troubleshooting	55 16
Connecting external sensors	15 18
Correction table	, 39
Curve	, 38
<b>D</b> Default temperature	42
Dimensions	10
Display.       24, 30         Display values.       32	
E	
Electrical connection Post-connection check (checklist)	22
Entering text	25
Error list	31
Event buffer	
Extension cards	
F	
Flow transmitter	, 53
I Installing extension cards	11
Installing remote display/operating unit	21
Interfaces	18
<b>K</b> Key icons	24
L Lock configuration	25
M	
Main menu - Diagnosis	
Main menu - Setup	
Mounting location	10

Nameplate	
Operating example	
PPassive sensors16Pitot tube72Power supply connection15Pressure sensors35	2
Remote display/operating unit	
Setup       42         Applications       43         Basic Setup       33         Communication       52         Display       47         Inputs       35         Outputs       48         Pressure Inputs       47         Pulse Outputs       48         Service       52         Set Point       50         Temperature Inputs       42         Special flow meters       38         Splitting Range operation       75         Steam       47         Steam heat       47         Steam mass       47         Steam mass       47         Superheated steam       47         Superheated steam       47         Steam mass       47         Superheated steam       47	3 2 7 5 8 1 8 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
T Temperature sensors	3 9
<b>U</b> Units	4

# Set-up table

Customer	
Order code	
Unit no.	
Operator	

Expansion cards			
Туре	Slot		
Universal			
Temperature			

Application	Measurement	Application type

Flow	Signal type	Start value	End value	Pulse value	Eng. Units

Pressure	Signal type	type Start value End val		Eng. Units

Temperature	Signal type	Start value	End value	Eng. Units

Outputs	Signal source	Signal type	Start value	End value	Pulse value	Eng. Units

# Termination plan

