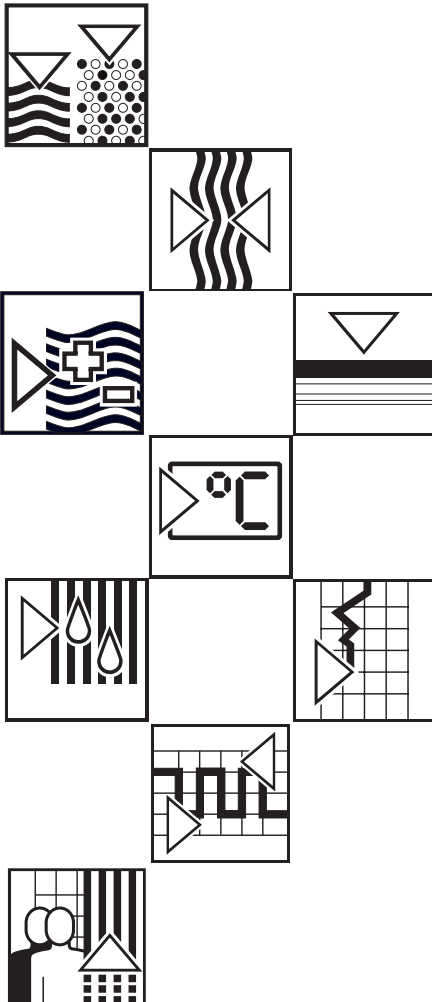


smartgrad TMD833

Field transmitter Hart protocol

Installation and Operation Manual



Quality made by
Endress+Hauser



ISO 9001

Endress+Hauser
Nothing beats know-how



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Safety hints

Correct use

- The field transmitter displays scaled signals from thermometers and thermocouples to a loop powered output. The optional display indicates the measurement regarding the real temperature in the process.
- The manufacturer cannot be held responsible for damage caused by incorrect use of the instrument. Changes must not be made to the unit.
- The unit has been designed for use in industrial areas and must only be used in an installed condition.
- The process display is manufactured using state of the art technology and complies to the directives. On the version for use in explosion hazardous areas the norms EN 50014, EN 50020 are also complied with.

The unit could become dangerous if it is incorrectly installed or used. Therefore please take note of all the safety hints and pictograms shown in these installation and operating instructions. The meanings of the pictograms are:



"Note" means activities or sequences that, if not done correctly could have an indirect influence on the units operation or could release an unforeseen unit reaction.



"Caution" means activities or sequences that, if not done correctly could lead to personal injury or faulty unit operation.



"Warning" means activities or sequences that, if not done correctly could lead to serious personal injury, to a safety risk or total damage to the unit.

Installation, initial setting up and operating personnel

- Mechanical and electrical installation, setting up and maintenance of the unit must only be carried out by skilled and qualified personnel who have been authorised to do so by the plant operator. The skilled personnel must have read and understood these installation and operating instructions. They must follow them carefully.
- The unit must only be operated by trained personnel who have been authorised by the plant operator. They must follow all instructions contained in this manual.
- Always make sure that the unit is correctly connected following the electrical connection diagrams. When removing the unit cover the electrical contact protection is lost (danger of electrical shock). The housing must only be opened by qualified skilled personnel.
- The unit must only be used in an installed condition.

Repairs

Repairs must only be carried out by trained customer service personnel. If the unit is to be returned to Endress+Hauser for repair, please include a description of the fault.

Technical advancement

The manufacturer reserves the right to improve and update the technical details.

1. System description

The smartgrad TMD833 is a microprocessor based 2 wire smart field transmitter for temperature measurement. The transmitter and the optional LC Display are encapsulated into IP 65 housing.

The instrument converts a resistance bulb change or a thermocouple generated mV signal into process information (typical 4-20mA).

Otherwise generated Ohm or mV signals are also accepted as input signals.

The smartgrad TMD833 Field - Transmitter accepts one of the following inputs with a single set of electronics:

- 3 different RTD types
- 10 different Thermocouple types
- Ohm, two different ranges
- mV

The smartgrad TMD833 is available as General Purpose, Intrinsically Safe or Explosion proof design (Pending). Generally the input is galvanically isolated from the output; another guarantee for high operational reliability.

2. Mechanical installation

Installation hints:



Caution!

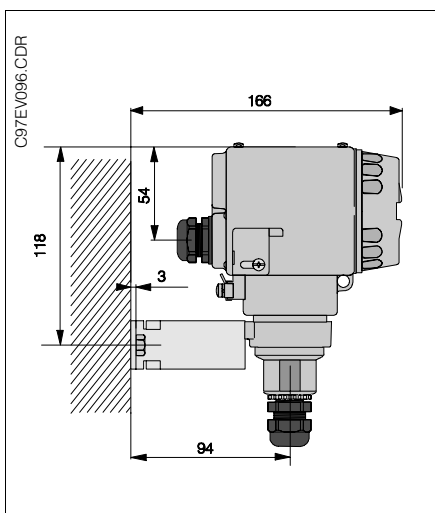
- The unit must be operated in an installed condition.
- The permissible operating ambient temperature is -40...+85°C (for the EEx ia version please respect the temperature class in the certification).
- Protect the unit from heat sources.

Normally the installation requirements for both Ex and non-Ex units are the same. The operator has to follow the rules regarding the specific Ex area class.

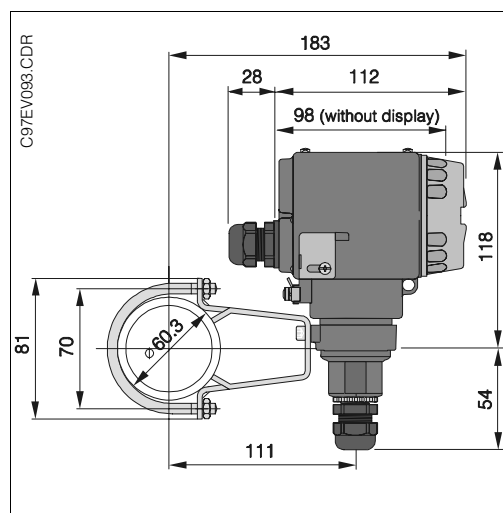
2.1 Mounting

TMD833 can be 2" pipe or wall mounted.

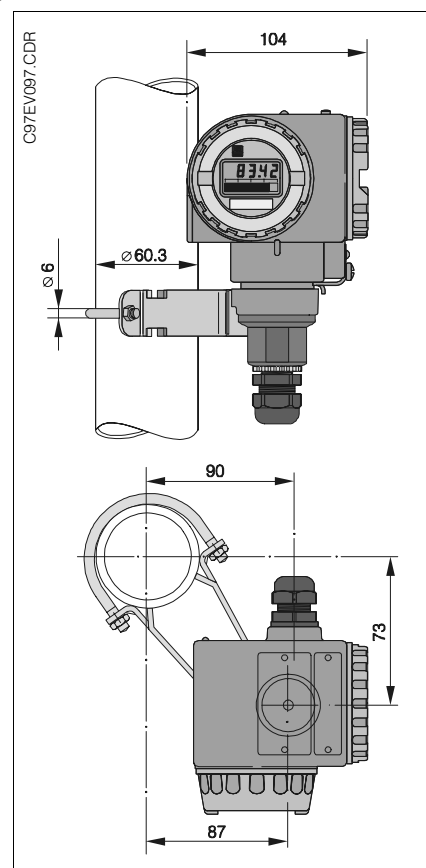
Please find the brackets for 2" pipe or wall mounting inside the carton box.



Wall mounting



Horizontal pipe mounting



Vertical pipe mounting

3. Electrical connection

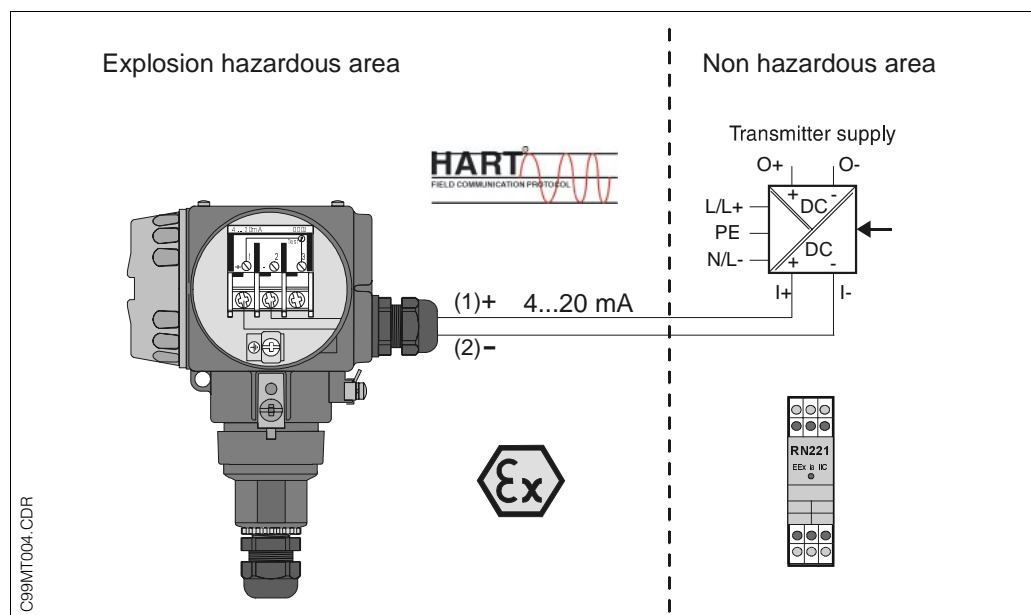
3.1 Terminal layout and power supply

The smartgrad TMD833 field transmitter utilises the standard 4...20 mA signal for temperature, ohm or mV linear output.

The analogue output signal is available both for direct 4...20 mA or reverse 20...4 mA.

HART® Protocol is superimposed onto the two wire loop powered output signal.

If self-diagnostics detect a sensor burnout or transmitter failure, the analogue signal will be driven either below 3.8 mA or above 21 mA to alert the user. High or low failure mode signal is user-selectable by software (Commuwin II or DXR275).



	Terminal layout
1	Measured signal (+) 4 ... 20 mA
2	Measured signal (–) 4 ... 20 mA
3	Together with (1), Test signal mA
	Grounding

- TMD833 EEx ia Version - CESI EX-99.E.003X

Special conditions for safe use (X)

The temperature transmitter TMD833 (EEx ia version) shall be supplied by associated apparatus with galvanic insulation certified according to EN 50.014 / 50.020 standards, type of protection EEx ia, with the electrical characteristics indicated in the certification.



Warning!

In flammable atmosphere the electrical characteristics on the power / loop side and also on the sensor side must correspond to the certification.

3.2 Grounding of the loop circuit

Both the terminal layout and the connection values of the field transmitter relate to the Ex version. The unit is only meant for use in a 4 ... 20 mA current loop circuit.

Potential equilibrium must be guaranteed on the current loop (inside and outside the Ex hazardous area). In order to achieve this use the earthing (ground) lug on the housing.

3.3 Sensor connection

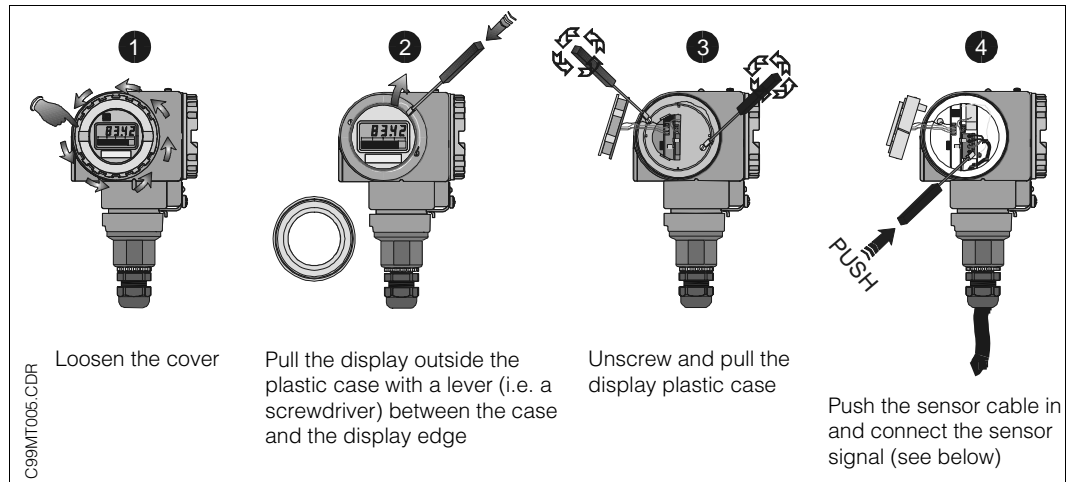


For installing the sensor connection wires, open the cover on the opposite side of the cable entry (display cover), see figure 1.

If the instrument has a display, pull the display outside the plastic case, see figure 2.

Remove the plastic case, see figure 3, and find the fix board for the wires.

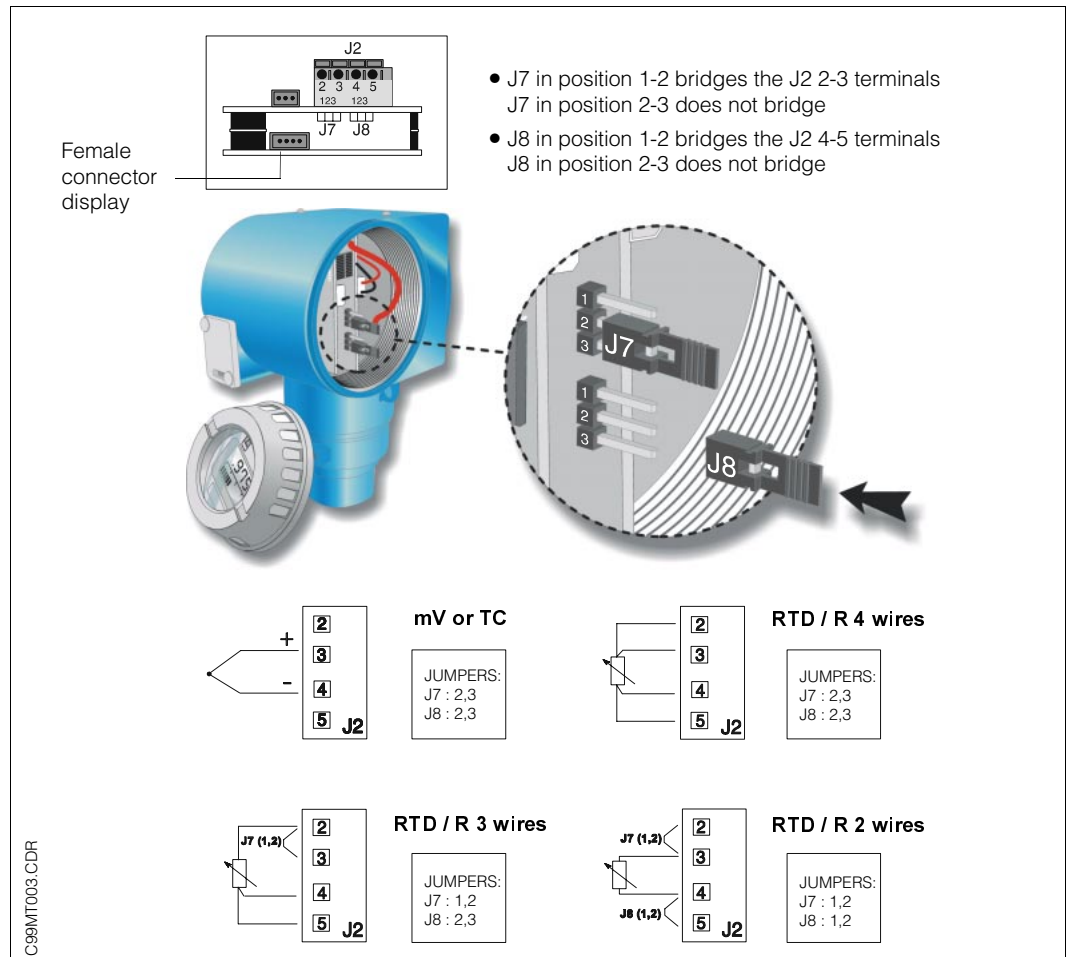
Push the sensor cable in, through the cable entry on the bottom of the instrument to the connection room, see figure 4.



Sensor signal connection

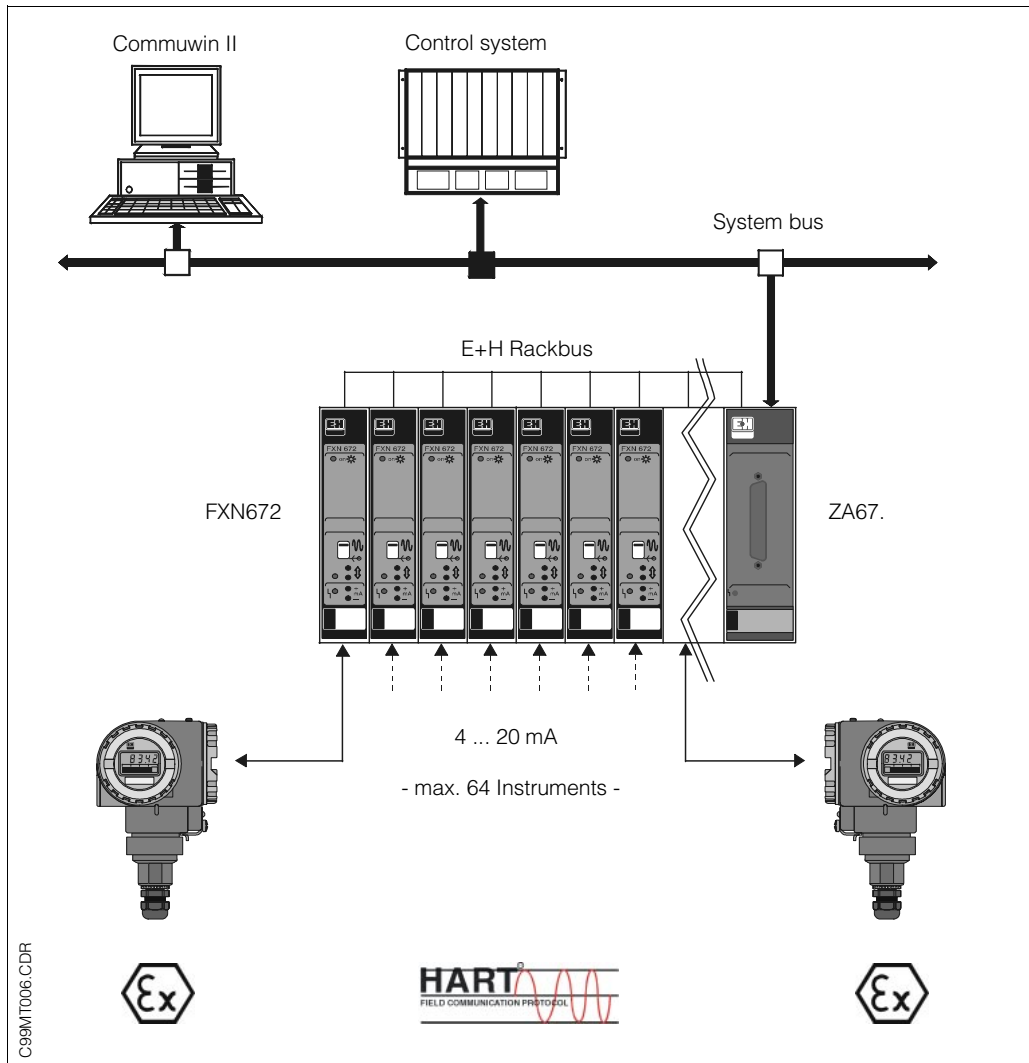


Attention! : Regarding the type of sensor, the bridges must be installed in J7/J8 on the right pins.



3.4 System integration

The smartgrad TMD833 field transmitter with HART[®] Protocol can be integrated into a 19" rack with the 19" Power supply FXN672.



Integration with HART[®] Multiplexer in generic Fieldbus system. Direct reading of the process variable with Digital accuracy.

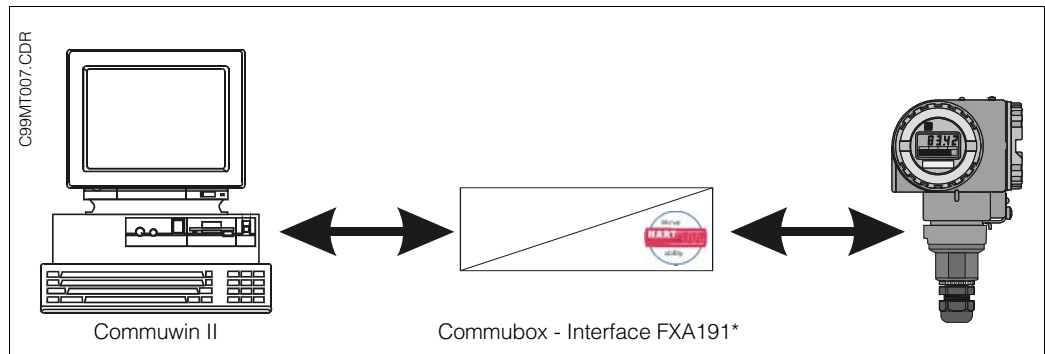
4. Operating overview

Operation as well as the parameter settings and their function are exactly the same as General Purpose - EEx ia or EEx d - Version of smartgrad TMD833 field transmitter. Please note the following paragraphs for operation and the notes for setting up.

4.1 Configuration

The complete configuration of smartgrad TMD833 field transmitter can be made remotely with HART[®] protocol. The digital communication is superimposed on the 4 ... 20 mA output signal and transmits condition information during the operation without disturbing the measurement value.

4.2 Set up using a personal computer with Commuwin II



* The description of the wiring FXA191 is indicated in chapter 4.3 Set up using hand held module.

Note:

HART® Communication requires a minimum loop resistance of 250 Ohms. Do not communicate with the instrument when power is below 13 V DC at the transmitter terminals.

The TMD833 set up is via a PC and the software Commuwin II (FXS113). Connection to the PC is via the Commubox (FXA191). Parameter matrix menu in Commuwin II is as follows:

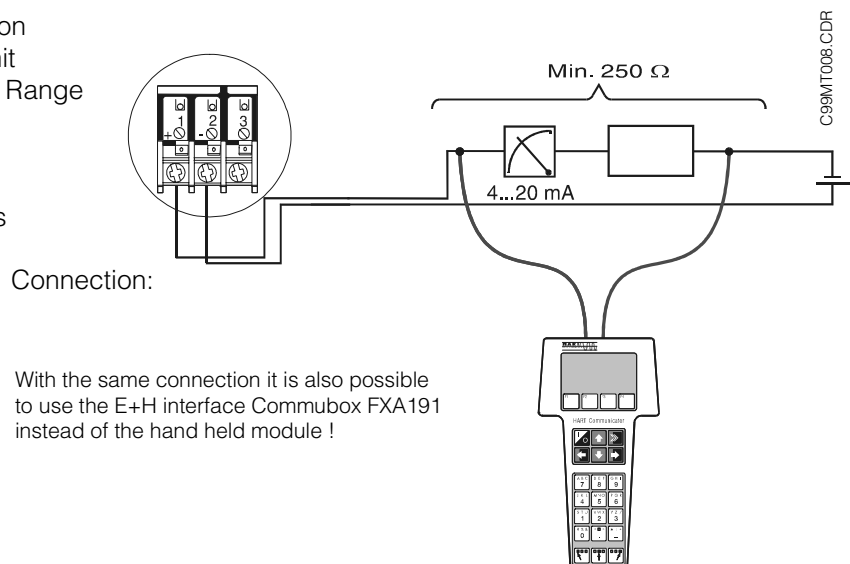
	H0	H1	H2	H3	H4	H5	H6	H7	H8	H9
V0 WORKING PARAMETERS	MEASURED TEMP.	TEMP. COMPENSATION	INPUT FILTER	RJ MODE	RJ EXTERNAL VALUE	BIAS INPUT 1				
V1										
V2 CALIBRATION CHAN. 1	INPUT 1 CONFIG.		MEASURING UNIT 1	DIR. / REV. ACTION	VALUE FOR 4 mA	VALUE FOR 20 mA	OPERATION MODE 1	2 WIRE COMP.	SAFETY ALARM	INSTRUM. ADDR.
V3										
V4										
V5										
V6										
V7										
V8										
V9 SERVICE	ERROR CODE	LAST DIAGNOSTIC				SIMULATION	SIM. VALUE			DEFAULT VALUES
VA USER INFORMATION	TAG NUMBER		SOFTWARE VERSION	MODIFICATION NO.	SERIAL NUMBER					

4.3 Set up using the hand held module

Below are several examples to set up the smartgrad TMD833 field transmitter with DXR275 according the most important parameters.

Description of configuration for the following parameters:

- Sensor Input
- RTD connection
- Measuring Unit
- Measurement Range
- Cold Junction
- Input Filter
- Offsets
- Default Values



Configuration of Sensor Type

Online Matrix Parameters Working Parameters (3) Sensor Input
 Configure the desired type of sensor with key ;
 ENTER ; SEND

Configuration of RTD connection (2- / 3- / 4-wire connection)

Online Matrix Parameters Calibration Chan. 1 RTD connection
 Configure the desired wires with key ;
 ENTER ; SEND

Configuration of the Measuring Unit °C / °F

Online Matrix Parameters Working Parameters (2) Measuring Unit
 Configure the desired measuring unit with key ;
 ENTER ; SEND

Configuration of Measurement Range

Online Matrix Parameters Output Calibration Value for 4mA ;
 Configure of temperature (at 4 mA) ; ENTER ; SEND
 Value for 20mA Configure of temperature (at 20 mA)
 ENTER ; SEND

Configuration of Cold Junction (Thermocouples)

Online Matrix Parameters Working Parameters (6) RJ Mode
 Select: INTERN or EXTERN Cold Junction with key
 ENTER ; SEND
 If EXTERN cold junction is selected, the external temperature is required
 EXTERN Cold Junction : (7) RJ External Value Save the
 External Temperature ; ENTER ; SEND

Input Filter T [s]

Online Matrix Parameters Working Parameters (4) Input Filter
 Configure the desired time ; ENTER ; SEND

Offsets

Online Matrix Parameter Working Parameters (2) Calibration Chan. 1
 Bias Input 1 Configure the desired temperature ; ENTER ; SEND

Default Values

Online Matrix Parameters (4) Service (5) Default Values ;
 Input Number 833 ; ENTER ; SEND

Parameters DXR 275 / TMD833

Matrix parameters	Working parameters	PV Value
		Measuring unit
		Sensor input
		Input filter
		Temp. compensation
		RJ mode
		RJ external value
	Calibration Chan. 1	Bias Input 1
		R/RTD connection
		R/RTD 2 - wire comp.
	Output calibration	Output value (mA)
		Dir./rev. Action
		Value for 4 mA
		Value for 20 mA
		Sensor Error
	Service	Error code
		Last diagnostic
		Simulation mode
		Simulation value
		Default values
Device information	Descriptor	
	Message	
	Date	
	Serial number	
	Software version	
	Modification n.	
	Universal Rev.	
	Fid dev Rev.	
	Software Rev.	
HART output	Poll addr.	
	Num req preams	
	Burst mode	
	Burst option	
PV (Measurement)		
AO (mA)		

5. Operating parameter description

Commuwin II	Matrix Feld	Parameter	Significance
V0 WORKING PARAMETERS	V0H0	Process Variable (PV) Measured Temperature	PV regarding the selected unit [°C or °F] V2H2, corrected by bias value entered in field V0H5, in case of error the PV will be 9999 or -9999
	V0H1	Cold junction (RJ) Temperature	Temperature of cold junction (terminal temperature) according to the selected unit [C or F] V2H2 when "internal" RJ Mode V0H3 is defined.
	V0H2	Input Filter Selection range: 0 .. 32s	Damping of the input signal in seconds, according to the reaction time to filter the input.
	V0H3	Cold junction (RJ) Mode Select: Internal or External	The smartgrad TMD833 field transmitter has an "internal" cold junction compensation for thermocouples. If "external" is selected, the reference temperature must be indicated in V0H4.
	V0H4	(RJ) External Value, Selection range: -50°C .. +94°C or -58°F .. +201,19°F	Before setting up the External Value of Cold junction, the Measuring Unit [°C or °F] in V2H2 must be defined.
	V0H5	Bias Input Selection range: -10 .. 10 Units	Parallel shifting of the Linearisation to correct Sensor drifts or Thermometer installation inaccuracy.
V2 CALIBRATION CHAN. 1	V2H0	Input Sensor, Selection	RTD Thermometer: Pt100, Ni100, Pt1000 Thermocouples: Type B, E, J, K, L, R, S, T, N or U Voltage: mV Full scale Resistance: 400 Ohms Full scale or 4000 Ohms Full scale Not used: Pt100/TT-CAL, Pt100/TT-CAL and Ni/TT-CAL
	V2H2	Measuring unit Select: °C or °F	Selection of Process Variable unit, the unit is applied to the fields V0H0 - V0H1 - V0H4 - V2H4 - V2H5
	V2H3	Output Action Select: DIR. or REV.	DIR. = Direct: 4 .. 20 mA / REV. = Reverse: 20 .. 4 mA
	V2H4	(PV) Value for 4 mA Selection regarding Sensor Type	Zero value of PV in the selected unit. Before setting up this value, the Measuring Unit [°C or °F] in V2H2 must be defined. The value must be internal the input range of the thermometer.
	V2H5	(PV) Value for 20 mA Selection regarding Sensor Type	Upscale value of PV in the selected unit. Before setting up this value, the Measuring Unit [°C or °F] in V2H2 must be defined. The value must be within the input range of the thermometer.
	V2H6	Operation Mode Resistance wire connection Select: 2 WIRE, 3 WIRE or 4 WIRE	Connection to the Sensor, applicable to RTD Thermometers and Resistance input.
	V2H7	2 WIRE Compensation Selection range: 0 .. 30 Ohms	If the 2 WIRE connection in V2H6 is selected, the value to be inserted is the resistance of the connection wires with 0.01 Ohms resolution.
	V2H8	Safety Alarm Select: MAX. or MIN.	MAX.: Alarm output = 21 mA / MIN.: Alarm output = 3.8 mA. If self-diagnostics detect a sensor burnout or transmitter failure, the analogue signal will be driven to the selected value.
	V2H9	Instrument address Selection range: 0 .. 15	Instrument address in the BUS structure. For point to point communication, the address must be 0 ! For multi-drop connection the address can be set from 1 to 15
V9 SERVICE	V9H0	Error Code	This field shows the transmitter status, see chapter 6. for details.
	V9H1	Last Diagnostic	This field shows the previous status of the instrument.
	V9H5	Simulation Select: OFF or ON	Set up of output simulation. If ON is selected, the analogue signal will be driven to the value indicated in V9H6 !
	V9H6	SIM. Value Selection range: 3.8 mA .. 21 mA	The output simulation value for a "Test" period can be entered here, if simulation is selected in field V9H5 !
	V9H9	Default Values	Putting 833 in this field sets all the parameters to the default values, see chapter 5.1 ! Note: The indicated BUS address will not be changed.
VA USER INFORMATION	VAH0	TAG Number	An 8 character alpha-numeric string is available to enter measuring point designation. With Commuwin II configuration the first digit must be a letter or _ !
	VAH2	Software Version	Contains information relating to the instrument software version.
	VAH3	Modification	Contains information relating to the smartgrad TMD833 field transmitter.
	VAH4	Serial Number	Contains information relating to the circuit board production.

5.1 Standard configuration

Unless otherwise requested the smartgrad TMD833 field transmitter is delivered with default values according to the following standard setting:	Pt100 Sensor, Measuring unit [°C] Measuring range: -200°C .. +850°C Output: 4 .. 20 mA Safety Alarm: MIN.: Alarm output = 3.8 mA Other Values to zero.
These default values will also be implemented, if the code 833 is placed in the field V9H9 !	

6. Fault finding and repair

During production all units go through a number of quality control stages. In order to assist you in fault finding a number of possible faults, causes and cures are listed below:

Note:

Fault messages; the current error is transmitted with the measured value and displayed in field V9H0 of the matrix. The last error code is displayed in V9H1 !

Fault Code	Type	Cause	Cure
0		Normal operation !	
011	Alarm	Hardware error or Sensor fail	Appears if the Sensor is broken. Check the cable connection between Thermometer and Transmitter. If there is no fault from the Sensor to the smartgrad TMD833 field transmitter, call the Endress+Hauser Service in your Country.
012	Alarm	Over - scale	The measurement is above the range limit for example Pt100 >850°C or >390,48Ω. Check in the matrix in position V2H0 if the right sensor is selected. Appears if the Sensor isn't working correctly.
013	Alarm	Under - scale	The measurement is below the range limit for example Thermocouple Type J <-200°C or <-7.89mV. Check in the matrix in position V2H0 if the right sensor is selected. Appears if the Sensor isn't working correctly.
201	Warning	Over - range	The measurement is above the selected range for example Thermocouple Type J: Range 0..500°C ⇒ >500°C or >27,393mV. Check in the matrix in position V2H5 the value for 20mA. Appears if the Sensor isn't working correctly.
202	Warning	Under - range	The measurement is below the selected range for example Pt100: Range 0..200°C ⇒ <0°C or <100Ω. Check in the matrix in position V2H4 the value for 4mA. Appears if the Sensor isn't working correctly.
203	Warning	Up - Download of data activated	Appears during download from computer, measurements cannot be made during this period. This warning disappears by itself.
204	Warning	Reset activated	Appears shortly during start-up. This warning disappears by itself.
20	Warning	Display error	Option without Display, the display is not available, the plug of the display is not in or the display is defect.

The self - monitoring system of the smartgrad TMD833 field transmitter differentiates between alarms and warnings.

Alarm:

- The smartgrad TMD833 field transmitter is not measuring.
- An error code is displayed in matrix field V9H0 to help locate the fault.

Warning:

- The smartgrad TMD833 field transmitter continues to measure.
- An error code is displayed in matrix field V9H0 to help locate the fault.

7. Technical data

General information

Manufacturer	Endress+Hauser
Description	<i>smartgrad TMD833</i>
Unit function	Temperature transmitter for the installation in the field with HART® Protocol and galvanic insulation.

Application areas

Transmitter	Transforming resistance or voltage signals into 4 ... 20 mA current signals, scalable measured signal and output signals. LC Display optional.
-------------	--

Operation and system construction

Measuring principle	Measured value recording using analogue/digital conversion, the recorded values are then analysed and retransmitted as a 4 ... 20 mA measurement signal loop via a digital/analogue converter. Additionally digital information is superimposed on this 4 ... 20 mA signal. This is used for communication with a relative communications unit or system.
Measurement system	Microprocessor controlled analogue/digital and digital/analogue conversion with integrated fault monitor.

Input

RTD input	
Types	Pt100 and Pt1000, according to IEC751; Ni100 according to DIN 43 760
Measurement range	Pt100, Pt1000: -200...+850 °C; Ni100: -60...+180 °C
Minimum span ⁽¹⁾	10 °C
Connection	2-, 3-, 4-wire
Sensor current	< 0.2 mA

Resistance input	
Measurement range	0 ⁽²⁾ ...400 Ω or 0 ⁽²⁾ ...4000 Ω
Minimum span ⁽¹⁾	Range 0-400 Ω : 5 Ω / Range 0-4000 Ω : 50 Ω
Connection	2-, 3-, 4-wire
Sensor current	< 0.2 mA

Thermocouple input (TC)			
Measurement type	B, E, J, K, N, R, S, T (IEC 584); L, U (DIN 43 710)		
Measuring ranges/ minimum span	Type	Measuring range	Minimum span ⁽¹⁾
	B	*+400 to +1820 °C	100 °C
	E	-200 to +1000 °C	20 °C
	J	-200 to +1000 °C	20 °C
	K	-200 to +1370 °C	20 °C
	L	-200 to +900 °C	20 °C
	N	-180 to +1300 °C	20 °C
	R	-50 to +1760 °C	25 °C
	S	-50 to +1760 °C	20 °C
	T	-200 to +400 °C	20 °C
	U	-200 to +600 °C	20 °C
* Non linearised range from 0 ... +400°C is admissible			
Input impedance	>10 MΩ		

**Input
(continued)**

Input resolution	Type	Input resolution
	B	0.8 °C for T > 1000 °C; 1 °C for T < 1000 °C
	E	0.15 °C for T > -100 °C; 0.3 °C for T < -100 °C
	J	0.15 °C for T > 0 °C; 0.2 °C for T < 0 °C; 0.4 °C for T < -150 °C
	K	0.2 °C for T > 0 °C; 0.3 °C for T < 0 °C; 0.4 °C for T < -150 °C
	L	0.15 °C for T > -50 °C; 0.3 °C for T < -50 °C
	N	0.2 °C for T > 300 °C; 0.3 °C for T < 300 °C; 0.5 °C for T < 0 °C
	R	0.3 °C for T > 500 °C; 0.4 °C for T < 500 °C; 1 °C for T < 200 °C
	S	0.4 °C for T > 200 °C; 0.8 °C for T < 200 °C
	T	0.15 °C for T > 100 °C; 0.2 °C for T < 100 °C; 0.4 °C for T < 0 °C
	U	0.15 °C for T > 200 °C; 0.25 °C for T < 200 °C; 0.4 °C for T < -100 °C
Cold junction drift	0.06 °C/°C in the range -40 ... +85 °C (Ref.: 20°C)	
Cold junction compensation	selectable internal or fixed by software	

Voltage input (mV)	
Measurement range	-10.0 ... +80.0 mV
Minimum span ⁽¹⁾	3 mV
Input impedance	>10 MΩ
Input resolution	3 μV

Note	⁽¹⁾ Spans can be set to each value below the minimum because the D/A convertor accuracy is dependent on the resolution; the analogue resolution can be calculated as follows: $\text{Resolution [\%]} = \frac{100 \times \text{Input resolution}}{\text{Span set}}$
	⁽²⁾ When a value below 1 Ω is applied to the input, a sensor error is detected (sensor short circuit).

Output

Output signal	4 ... 20 mA or 20 ... 4 mA
Failure signal	≈ 3.8 mA or ≈ 21.0 mA presettable
Damping	0 ... 32 s presettable
Load	Power supply - 13.0 V / 0.022 A
Power supply effect	0.003% / V
D/A resolution	0.5 μA
D/A converter accuracy	±0.025% of the calibrated span
Analogue accuracy	Analogue accuracy, referenced to the output, can be calculated as follows: D/A converter accuracy + Digital accuracy Example: Pt100 input, 0...100°C calibrated span, ± 0.025% of calibrated span + ± 0.15 K Digital accuracy = ± 0.175 K Total accuracy
Long term stability (12 months)	±0.1% of the span or ±0.1°C

Measurement accuracy

RTD input	
Digital accuracy	$\pm 0.15\text{ }^{\circ}\text{C}$, contains calibration and linearisation errors
Input resolution	$0.1\text{ }^{\circ}\text{C}$
Linearity	$0.15\text{ }^{\circ}\text{C}$
Linearisation	Using software module
Influence of connection cable	2-wire: Compensation per software 3-wire: no influence, when $R < 100\text{ }\Omega$ 4-wire: no influence

Resistance input	
Digital accuracy	Range $0\text{--}400\text{ }\Omega$: $\pm 0.04\text{ }\Omega$ / Range $0\text{--}4000\text{ }\Omega$: $\pm 0.8\text{ }\Omega$ contains calibration errors
Input resolution	Range $0\text{--}400\text{ }\Omega$: $\pm 0.008\text{ }\Omega$ / Range $0\text{--}4000\text{ }\Omega$: $\pm 0.16\text{ }\Omega$
Linearity	Range $0\text{--}400\text{ }\Omega$: $\pm 0.04\text{ }\Omega$ / Range $0\text{--}4000\text{ }\Omega$: $\pm 0.8\text{ }\Omega$
Influence of connection cable	2-wire: Compensation per software 3-wire: no influence, when $R < 100\text{ }\Omega$ 4-wire: no influence

Thermocouple input (TC)		
Digital accuracy	Type	Digital accuracy
	B	$1.5\text{ }^{\circ}\text{C}$ for $T > 1000\text{ }^{\circ}\text{C}$; $2.5\text{ }^{\circ}\text{C}$ for $T < 1000\text{ }^{\circ}\text{C}$
	E	$0.3\text{ }^{\circ}\text{C}$ for $T > -100\text{ }^{\circ}\text{C}$; $0.6\text{ }^{\circ}\text{C}$ for $T < -100\text{ }^{\circ}\text{C}$
	J	$0.3\text{ }^{\circ}\text{C}$ for $T > 0\text{ }^{\circ}\text{C}$; $0.4\text{ }^{\circ}\text{C}$ for $T < 0\text{ }^{\circ}\text{C}$; $0.8\text{ }^{\circ}\text{C}$ for $T < -150\text{ }^{\circ}\text{C}$
	K	$0.4\text{ }^{\circ}\text{C}$ for $T > 0\text{ }^{\circ}\text{C}$; $0.6\text{ }^{\circ}\text{C}$ for $T < 0\text{ }^{\circ}\text{C}$; $0.8\text{ }^{\circ}\text{C}$ for $T < -150\text{ }^{\circ}\text{C}$
	L	$0.3\text{ }^{\circ}\text{C}$ for $T > 0\text{ }^{\circ}\text{C}$; $0.6\text{ }^{\circ}\text{C}$ for $T < 0\text{ }^{\circ}\text{C}$
	N	$0.4\text{ }^{\circ}\text{C}$ for $T > 300\text{ }^{\circ}\text{C}$; $0.6\text{ }^{\circ}\text{C}$ for $T < 300\text{ }^{\circ}\text{C}$; $1\text{ }^{\circ}\text{C}$ for $T < 0\text{ }^{\circ}\text{C}$
	R	$0.6\text{ }^{\circ}\text{C}$ for $T > 500\text{ }^{\circ}\text{C}$; $0.8\text{ }^{\circ}\text{C}$ for $T < 500\text{ }^{\circ}\text{C}$; $2\text{ }^{\circ}\text{C}$ for $T < 200\text{ }^{\circ}\text{C}$
	S	$0.8\text{ }^{\circ}\text{C}$ for $T > 200\text{ }^{\circ}\text{C}$; $1.5\text{ }^{\circ}\text{C}$ for $T < 200\text{ }^{\circ}\text{C}$
	T	$0.3\text{ }^{\circ}\text{C}$ for $T > 100\text{ }^{\circ}\text{C}$; $0.4\text{ }^{\circ}\text{C}$ for $T < 100\text{ }^{\circ}\text{C}$; $0.8\text{ }^{\circ}\text{C}$ for $T < 0\text{ }^{\circ}\text{C}$
	U	$0.3\text{ }^{\circ}\text{C}$ for $T > 200\text{ }^{\circ}\text{C}$; $0.5\text{ }^{\circ}\text{C}$ for $T < 200\text{ }^{\circ}\text{C}$; $0.8\text{ }^{\circ}\text{C}$ for $T < -100\text{ }^{\circ}\text{C}$
The digital accuracy contains calibration and linearisation errors. Cold junction error: 0.5°C at 25°C .		

Voltage input (mV)	
Digital accuracy	$12\text{ }\mu\text{V}$, contains calibration errors
Input resolution	$3\text{ }\mu\text{V}$
Linearity	$12\text{ }\mu\text{V}$

Temperature drift	$30\text{ ppm}/^{\circ}\text{C}$ for digital reading $50\text{ ppm}/^{\circ}\text{C}$ for analogue output
Warm-up time	$\approx 60\text{ s}$
Reaction time	$\approx 400\text{ ms}$ (update time)

Application conditions

Installation conditions	
Installation angle	No limitation

Ambient conditions	
Ambient temperature	-40 ... +85 °C for standard version (IEC 68-2-14) (for Intrinsically safe version, see table next page)
Storage temperature	-45 ... +90 °C (IEC 68-2-14)
Climatic class	Humidity 10 ... 95% (IEC 68-2-14) without condensation
Ingress protection	Housing IP65
Shock	according to IEC 68-2-31
Vibration	according to IEC 68-2-6

EM immunity	
Field strength	to EN 50011 : 1991, Group 1, Class B, ENV 50140 (1993) / ENV 50204 (1995)
ESD	to EN 61000-4-2, Level 3: 6 kV contact discharge, Criteria A
Burst	to EN 61000-4-4, Level 3: I/O Lines: 1 kV, Criteria A ; 2 kV, Criteria B
Surge	to EN 61000-4-5, I/O Lines: 1 kV Line to earth, Criteria A
Conducted HF	to EN 61000-4-6, 0,15 ... 80 MHz, 10 V, Criteria A
Judgement	Requirements according to technical specification, EN 61326-1 (industrial locations) and NAMUR NE21 are fulfilled.

Mechanical construction

Model	Housing T4	
Weight	approx. 1200 g	
Materials	Housing	Cast aluminium housing with protective polyester-based powder coating RAL 5012 (blue), cover RAL 7035 (grey), seawater resistant , saltwater spray test DIN 50021 (504 h) passed
	Nameplate	1.4301 (SS 304)
	O-ring	NBR (for cover seal)
Electrical connections	PG 13.5 with Skintop cable gland or Conduit entry M20 x 1.5, 1/2" NPT, G 1/2"	
Output terminals	Screw terminals, 2.5 mm ² (13 AWG), max. wires	
Sensor connections	PG 13.5 with Skintop cable gland or M20 x 1.5, 1/2" NPT, G 1/2"	
Sensor terminals	Spring terminals, 0.2 (24 AWG) to 1.5 mm ² (16 AWG), max. wires	

Display and operating level

Display	
Type	4 digit LCD
Range	-9999 to +9999
Temperature resolution	0.1 (up to 999.9) 1 (> 1000)
Resistance/mV resolution	0.01 (up to 99.99) 0.1 (up to 999.9)
Bargraph	28 segments
Operating surface	HART hand operating module DXR 275 or Commuwin II software package, operational under Windows 3.11/95/NT, for setting up, transmission and visualisation of measured data.

Power supply

Power supply ⁽³⁾	13 to 36 V DC for general purpose version 13.0 to 30 V DC for EEx-d and EEx-i versions
Voltage drop	13 V
Allowable ripple	5% of power supply, within the admitted voltage range
Galvanic separation	Isolation input / output : 500 V AC for 1 minute Isolation input / ground : ≤ 250 V AC
Note	⁽³⁾ Hart communication protocol requires a min. loop resistance of 250 Ω. The power supply must consider the voltage drop across the resistor, to guarantee the minimum 13 V across transmitter terminals: $V_{min. supply} = 13 V + (0.022 \times R_{loop})$

Serial connection

Protocol	HART [®]
Transmission speed	1200 Baud
Number of addresses	16 (0 to 15)
Max connection length 4 ... 20mA	3000 m (see also Hart Smart Communication Protocol, Physical Layer, Specification Rev. 7.1)

Certificates and Approvals

Intrinsically safe version		
Certificate number	CESI no. EX-99.E.003X [Special conditions, see Note (4)]	
	ATEX II 1 G EEx ia IIC T6, T5, T4 - CESI 99 ATEX 077	
According to II 1 G EEx ia IIC T6, T5, T4	4 ... 20 mA : $C_i \cong 10 \mu F$: $L_i \cong 20 mH$	Sensor : $C_o \leq 3.0 \mu F$: $L_o \leq 3.0 mH$
Max. voltage	$U_i = 30 V$	
Max. current	$I_i = 100 mA$	
Max. power	$P_i = 0.75 W$	
Max. ambient temperature	T4 = 85°C ; T5 = 70°C ; T6 = 55°C	
Note	⁽⁴⁾ The temperature transmitter TMD833 (EEx ia Version) shall be supplied by associated apparatus with galvanic insulation certified according to EN 50.014 / 50.020 standards, with the electrical characteristics above indicated.	

Thermoprobe connection Sensor input [EEx ia]	
Max. voltage	$U_o = 6.78 V$
Max. current	$I_o = 10.3 mA$
Max. power	$P_o = 17.3 mW$

Explosion proof version	
Certificate number	CESI 00 ATEX 045
According to II 2 G EEx d IIC T6, T5, T4	$U_i \leq 36 VDC$

CE-mark

Recommendation	89/336/EW
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Technical alterations reserved.

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