Products

# Description of device functions **Proline t-mass 65 PROFIBUS DP/PA**

Thermal Mass Flowmeter







Endress+Hauser

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## 1 The function matrix: layout and use

The function matrix is a two-level construction: the groups form one level and the groups' functions the other. The groups are the highest-level grouping of the control options for the measuring device. A number of functions is assigned to each group. You select a group in order to access the individual functions for operating and configuring the measuring device. You can find an overview of all the groups available in the table of contents on page 3 and in the graphic representation of the function matrix on page 6. On page 6 you can also find an overview of all the functions available with the page references to the specific function description. A description of the individual functions is provided on page 7 and onwards.



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## 2 Illustration of the function matrix

Groups/function group	S	Functions			
MEASURING VALUES	→ 🖺 7	MASS FLOW	CORRECTED VOLUME FLOW	HEAT FLOW	TEMPERATURE
$\downarrow$					
SYSTEM UNITS	→ 🖺 8	UNIT MASS FLOW	UNIT MASS	UNIT CORRECTED VOL- UME FLOW	UNIT CORRECTED VOL- UME
$\downarrow$		UNIT CALORIFIC VALUE MASS	UNIT CALORIFIC VALUE CORRECTED VOLUME	UNIT HEAT FLOW	UNIT HEAT
		UNIT PRESSURE	UNIT PRESSURE UNIT TEMPERATURE UNIT DENSITY		UNIT LENGTH
Quick Setup	→ 🗎 12	QUICK SETUP COMMIS- SIONING	QUICK SETUP SENSOR	QUICK SETUP GAS	QUICK SETUP PRESSURE
$\downarrow$		QUICK SETUP HEAT FLOW	T-DAT SAVE/LOAD		
				-	
OPERATION	→ 🖺 24	LANGUAGE	ACCESS CODE	DEFINE PRIVATE CODE	STATUS ACCESS
$\downarrow$		ACCESS CODE COUNTER			
USER INTERFACE	→ 🖺 26	ASSIGN LINE 1	ASSIGN LINE 2	100% VALUE LINE 1	100% VALUE LINE 2
		FORMAT	DISPLAY DAMPING CONTRAST LCD		BACKLIGHT
¥		TEST DISPLAY			
TOTALIZER	→ 🖺 29	SELECT TOTALIZER	SUM	OVERFLOW	CHANNEL
Ţ		UNIT TOTALIZER	SET TOTALIZER	PRESET TOTALIZER	MODE TOTALIZER
v		CYCL. CALC. TOT.			
COMMUNICATION $\rightarrow \bigoplus 32$		TAG NAME	FIELDBUS ADDRESS	WRITE PROTECTION	SELECTION GSD
		UNIT TO BUS	PROFIL VERSION	ACTUAL BAUD RATE	DEVICE ID
$\downarrow$		CHECK CONFIGURATION	BLOCK SELECTION	CHANNEL	AI1 - OUT VALUE
		AI2 - OUT VALUE	AI3 - OUT VALUE	AO - DISPLAY VALUE	AO - PRESSURE VALUE
			1	1	1
PROCESS PARAMETER	→ 🗎 35	PROCESS PRESSURE 1	PROCESS PRESSURE 2	PROCESS PRESSURE	REFERENCE PRESSURE
		REFERENCE TEMPERA- TURE	REFERENCE DENSITY	NET CALORIFIC VALUE	GROSS CALORIFIC VALUE
$\downarrow$		MOLE % GAS 1	ASSIGN LOW FLOW CUT OFF	ON-VALUE LOW FLOW CUT OFF	OFF-VALUE LOW FLOW CUT OFF
		ZERO POINT ADJUST	INSTALLATION FACTOR		·
GAS	→ 🖺 38	SELECT GROUP	NUMBER OF GASES	GAS TYPE 1	MOLE % GAS 1
 .l.		DESCRIPTION	CORRECTION FACTOR	REFERENCE DENSITY	GAS TYPE 2 to 8
*		MOLE % GAS 2 to 8	CHECK VALUES	SAVE CHANGES	

HEAT FLOW	→ 🖺 43	CALORIFIC VALUE TYPE	MODE 1	HEATING VALUE 1	MODE 2
-----------	--------	----------------------	--------	-----------------	--------



## 3 MEASURING VALUES

Function description, ME	ASURING VALUES group		
Note! The engineering unit of the measured variable displayed here is configured in the SYSTEM UNITS group ( $\rightarrow \square$ 8)			
MASS FLOW	Description The currently measured mass flow appears on the display. Display: 5-digit floating-point number, including unit e.g. 462.87 kg/h; 731.63 lb/min		
CORRECTED VOLUME FLOW	<ul> <li>Description</li> <li>The calculated corrected volume flow appears on the display.</li> <li>The corrected volume flow is calculated from the measured mass flow and the reference density of the gas.</li> <li>Display:</li> <li>5-digit floating-point number, including unit</li> <li>e.g. 104.97 Nm3/h; 110.73 Sm3/h; etc.</li> </ul>		
HEAT FLOW	Description The calculated heat flow appears on the display. Display: 5-digit floating-point number, including unit, (e.g. 175.00 kJ/h; 50.000 kBtu/h; etc.)		
TEMPERATURE	Description The currently measured temperature appears on the display. Display: 5-digit fixed-point number, incl. unit and sign e.g23.4 °C, 160.0 °F, 295.4 K		

## 4 SYSTEM UNITS

Function description, SYSTEM UNITS group			
UNIT MASS FLOW	<ul> <li>Description</li> <li>For selecting the unit required and displayed for the mass flow.</li> <li>The unit you select here is also valid for:</li> <li>Low flow cut off</li> <li>The following time units can be selected:</li> </ul>		
	s = second, m = minute, h = hour, d = day		
	SI: $Gram \rightarrow g/time unit$ $Kilogram \rightarrow kg/time unit$ $Metric ton \rightarrow t/time unit$		
	US: Ounce $\rightarrow$ oz/time unit Pound $\rightarrow$ lb/time unit Ton $\rightarrow$ ton/time unit		
	Factory setting kg/h or lb/h (country dependent $\rightarrow \textcircled{54}$ )		
UNIT MASS	<b>Description</b> For selecting the unit required and displayed for the mass.		
	Options         SI:         Gram $\rightarrow$ g         Kilogram $\rightarrow$ kg         Metric ton $\rightarrow$ t		
	US: Ounce $\rightarrow$ oz Pound $\rightarrow$ lb Ton $\rightarrow$ ton		
	Factory setting kg or lb (country dependent $\rightarrow \bigoplus 54$ )		
UNIT CORRECTED VOL- UME FLOW	<ul> <li>Description</li> <li>For selecting the unit required and displayed for the corrected volume flow.</li> <li>The unit you select here is also valid for:</li> <li>Low flow cut off</li> </ul>		
	The following time units can be selected: s = second, m = minute, h = hour, d = day		
	Options		
	SI: Norm cubic meter $\rightarrow Nm^3$ /time unit Norm liter $\rightarrow Nl$ /time unit		
	US: Standard cubic meter $\rightarrow$ Sm <sup>3</sup> /time unit Standard cubic feet $\rightarrow$ Sft <sup>3</sup> /time unit		
	Factory setting Nm <sup>3</sup> /h or Sm <sup>3</sup> /h (country dependent → $\square$ 54)		

Function description, SYSTEM UNITS group			
UNIT CORRECTED VOL- UME	DescriptionFor selecting the unit required and displayed for the corrected volume.OptionsSI:Norm cubic meter $\rightarrow$ Nm <sup>3</sup> Norm liter $\rightarrow$ NIUS:Standard cubic meter $\rightarrow$ Sm <sup>3</sup> Standard cubic feet $\rightarrow$ Sft <sup>3</sup> Factory settingNm <sup>3</sup> or Sm <sup>3</sup> (country dependent $\rightarrow$ 🖺 54)		
UNIT CALORIFIC VALUE MASS	Description         For selecting the unit required and displayed for the gross/net calorific value.         Options (SI units)         kJ/kg         MJ/kg         kWh/kg         MWh/kg         kcal/kg         Options (US units)         Btu/lb         Btu/lb         Factory setting         MJ/kg or kBtu/lb (country dependent → 🖺 54)		
UNIT CALORIFIC VALUE CORRECTED VOLUME	Description         For selecting the unit required and displayed for the calorific value based on the corrected volume.         Options (SI units):         kJ/Nm³         MJ/Nm³         KWh/Nm³         MWh/Nm³         Kal/Nm³         Options (US units):         kJ/Sm³         MJ/Sm³         Ku/Nsm³         MJ/Sm³         MJ/Sm³         Ku/Sm³         MJ/Sm³         Ku/Sm³         MU/Sm³         Ku/Sm³         Mu/Sm³         Kal/Sm³         Btu/Sft³         Factory setting         MJ/Nm³ or kBtu/Sft³ (country dependent → 🖹 54)		

Function description, SYSTEM UNITS group			
UNIT HEAT FLOW	<b>Description</b> For selecting the unit required and displayed for the heat flow.		
	The following time units can be selected: s = second, $m = minute$ , $h = hour$ , $d = day$		
	Options (SI unit)		
	kW MW kJ/time unit GJ/time unit kcal/time unit Mcal/time unit Gcal/time unit		
	Options (US unit)		
	tons kBtu/time unit MBtu/time unit GBtu/time unit		
	Factory setting kW or kBtu/h (country dependent $\rightarrow {54}$ )		
UNIT HEAT	Description For selecting the unit required and displayed for the heat. The following time units can be selected: s = second, m = minute, h = hour, d = day Options (SI units) kWh MWh		
	MJ GJ kcal Mcal Gcal		
	Options (US units)		
	tonh kBtu MBtu GBtu		
	Factory setting kWh or kBtu (country dependent $\rightarrow \cong 54$ )		
UNIT PRESSURE	<b>Description</b> Use this function to select the unit for pressure.		
	<ul> <li>The unit you select here is also valid for:</li> <li>Process pressure (see PROCESS PARAMETER group, →</li></ul>		
	Optionsbar a (bar absolute)psi a (pound per square inch absolute)kPa a (kilopascal absolute)mmHg 0°C a (millimeter mercury absolute)inHg 32°F a (inch mercury absolute)mmH2O 4°C a (millimeter water absolute)inH2O 39°F a (inch water absolute)kg/cm2 a (kilogram per centimeter squared absolute)Factory setting		
	bar a or psi a (country dependent $\rightarrow  riangleq 54$ )		

Function description, SYSTEM UNITS group			
UNIT TEMPERATURE	Description For selecting the unit required and displayed for the temperature. Options °C (CELSIUS) K (KELVIN) °F (FAHRENHEIT) R (RANKINE) Factory setting °C or °F (country dependent → 🗎 54)		
UNIT DENSITY	Description         For selecting the unit required and displayed for the calculated gas density at process conditions. The unit you select here is also valid for:         • Reference density (see PROCESS PARAMETER group, → 🗎 35)         Options         SI:         g/cm <sup>3</sup> g/cc         kg/dm <sup>3</sup> kg/l         kg/m <sup>3</sup> US:         lb/ft <sup>3</sup> Factory setting         kg/m <sup>3</sup> or lb/ft <sup>3</sup> (country dependent → 🖺 54)		
UNIT LENGTH	PrerequisiteThis function is only available for the insertion sensor (t-mass 651)DescriptionFor selecting the unit of length required and displayed for the pipe internal diameter or the inner dimensions of rectangular ducts (see SENSOR DATA function group $\rightarrow \boxdot 46$ ).Options MILLIMETER INCHFactory setting MILLIMETER or INCH (country dependent $\rightarrow \boxdot 54$ )		

## 5 Quick Setup

Function description, Quick Setup group			
QUICK SETUP COM- MISSIONING	Description         Starts the Quick Setup menu for commissioning.         For a flowchart of the QUICK SETUP COMMISSIONING: →           Options         NO         YES         Factory setting         NO		
QUICK SETUP COM- MUNICATION	Description         Use this function to start the setup menu for the settings of the PROFIBUS DP communication parameters.         For a flowchart of the QUICK SETUP COMMUNICATION: → 🗎 16.         Options         NO         YES         Factory setting         NO		
QUICK SETUP SENSOR	Prerequisite         This function is only available for insertion sensors (t-mass 65I).         Description         Use this function to start the application-specific setup to calculate the insertion depth for the insertion sensor.         For a flowchart of the QUICK SETUP SENSOR: $\rightarrow \blacksquare$ 17.         Options         NO         YES         Factory setting         NO		
QUICK SETUP GAS	DescriptionUse this function to start the application-specific setup for programming the gas or gas mixture.For a flowchart of the QUICK SETUP GAS: $\rightarrow 18.$ Options NO YESFactory setting NO		
QUICK SETUP PRES- SURE	DescriptionUse this function to start the application-specific setup for programming the process pressure for each gas group. For a flowchart of the QUICK SETUP PRESSURE: $\rightarrow \boxdot 20$ OptionsNOYESFactory settingNO		

Function description, Quick Setup group			
QUICK SETUP HEAT FLOW	Description         Use this function to start the application-specific setup for heat flow.         For a flowchart of the QUICK SETUP HEAT FLOW: → 🗎 21.         Options         NO         YES         Factory setting         NO		
T-DAT SAVE/LOAD	<ul> <li>Description Use this function to save the configuration/settings of the transmitter to a transmitter-DAT (T-DAT), or to load a configuration from the T-DAT to the EEPROM (manual backup function). For a flowchart of the T-DAT SAVE/LOAD: →  23. Application examples: <ul> <li>After commissioning, the current measuring point parameters can be saved to the T-DAT as a backup.</li> <li>If the transmitter is replaced for some reason, the data from the T-DAT can be loaded into the new transmitter (EEPROM).</li> </ul> </li> <li>Options <ul> <li>CANCEL</li> <li>SAVE (from the EEPROM to the T-DAT)</li> <li>LOAD (from the T-DAT to the EEPROM)</li> </ul> </li> <li>Note! <ul> <li>If the target device has an older software version, the message "TRANSM. SW-DAT" is displayed during startup. Then only the "SAVE" option is available.</li> </ul> </li> <li>LOAD <ul> <li>This option is only possible: <ul> <li>if the target device has the same software version as, or a more recent software version than, the source device or <ul> <li>if the T-DAT contains valid data that can be called up</li> </ul> </li> </ul> </li> </ul></li></ul>		
	Factory setting CANCEL		



### 5.1 Quick Setup "Commissioning"

Fig. 1: QUICK SETUP COMMISSIONING- menu for straightforward configuration of the major device functions



#### Note!

The display returns to the QUICK SETUP cell if you press the ESC key combination ( :) during programming of a parameter anywhere in the menu. The configuration settings already made remain valid, however.

#### **QUICK SETUP - COMMISSION**

Use the  $\bullet$  or - key at the prompt "QS-COMMISSION NO" and the device access code entry appears. Enter the device access code "65" and press  $\varepsilon$ ; programming is enabled. The prompt "QS-COMMISSION NO" appears. Use the  $\bullet$  or - key to change NO to YES and press  $\varepsilon$ .

#### LANGUAGE

Use the + or - key to select the required language and continue with  $\mathbb{E}$ .

#### PRE-SETTING.

- ① Select ACTUAL SETTINGS to continue programming the device and go to the next level or select DELIVERY SETTINGS to reset the device. The device restarts and returns to the Home position.
  - ACTUAL SETTINGS are the actual programmed parameters in the device

- DELIVERY SETTINGS are the programmed parameters (factory settings plus customer specific settings) originally delivered with the device

#### SYSTEM UNITS

Select required system unit function and carry out parameterization or select QUIT to return to the QUICK SETUP function if no further programming is required.

- 2 Only units not yet configured in the current setup are available for selection in each cycle.
- ③ The YES option remains visible until all the units have been configured. NO is the only option displayed when no further units are available.

#### Automatic configuration of the display

- (8) The "automatic parameterization of the display" option contains the following basic settings/factory settings:
  - YES: main line = MASS FLOW, additional line = TOTALIZER 1
  - NO: The existing (selected) settings remain.

#### Carry out another Quick Setup?

(9) Select additional Quick Setups to complete commissioning or select NO to exit.

## 5.2 Quick Setup "Communication"

To establish cyclic data transfer, various arrangements between the PROFIBUS Master (class 1) and the slave are required which have to be taken into consideration when configuring various functions. These functions can be configured quickly and easily by means of the Communication Quick Setup. The configuration options for the parameters are explained in detail in the table that follows.



Fig. 2: Quick Setup Communication

tings for the Communication Setup menu:				
Function name	Suggested settings	Description		
Call up through the function matrix:				
Quick Setup	QUICK SETUP COMMUNICA- TIONQuick Setup	→ 🗎 12		
QUICK SETUP COMMUNICATION	YES	→ 🗎 12		
Basic configuration:	Factory setting:			
FIELDBUS ADDRESS	126	→ 🗎 32		
SELECTION GSD	MANUFACT. SPEC.	→ 🗎 32		
UNIT TO BUS	SET UNIT	→ 🗎 32		

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### 5.3 Quick Setup "Sensor"

It is essential that the insertion sensor is setup according to the actual pipe or duct and then installed at the calculated insertion depth. This Quick Setup guides you systematically through the procedure to setup the sensor.



Note! The QUICK SETUP SENSOR function is not available for flanged type sensors.



#### PIPE TYPE

- ① CIRCULAR
  - in case that the pipe is of a standard type, then parameterize functions PIPE STANDARD and NOMINAL DIAMETER
  - In case that the pipe is a non-standard type, then select OTHERS in the function PIPE STANDARD and parameterize the functions WALL THICKNESS and OUTER DIAMETER.
  - The function INTERNAL DIAMETER displays the calculated internal diameter and is read only.
     RECTANGULAR
  - RECTANGULAR
  - Enter the INTERNAL HEIGHT, INTERNAL WIDTH and WALL THICKNESS of the duct
  - Select the MOUNTING orientation of the sensor: HORIZONTAL or VERTICAL

#### MOUNTING SET LENGTH

2 Enter the measured length of the mounting set (including the compression fitting).

#### INSERTION DEPTH

 $\bigcirc$  This function calculates the insertion depth value for the mounting of the sensor.

Press E to save settings and return to QUICK SETUP SENSOR group.

### 5.4 "Gas" Quick Setup menu

The device can be setup with 1 or 2 individual gas groups in memory. This means that up to 2 different gas flow streams (e.g. nitrogen and argon) can be measured in a single pipe with one flowmeter.

In the case of 2 gas groups being used, a digital input can be assigned to switch between the gas groups or, alternatively, the switch can be done manually via a function in the device software. Furthermore, a programmed gas mixture can be dynamically updated, via a signal from a gas analyzer.



#### Programming a gas group

The device allows flexible change of the gas group parameters, independent of the original factory setup and calibration

A gas group can be programmed as:

- one single gas or
- one gas mixture (of up to 8 components)
- A single gas can be:
- selected from a list of standard gases or
- setup for other suitable types of gases, such as Ozone, using manual correction factors and the option called SPECIAL GAS. This requires application evaluation at the factory - consult your Endress+Hauser sales center prior to using this function.

#### Setting or viewing the active gas group

Go to the function SELECT GROUP ( $\rightarrow \bigoplus$  39) and simply select 1 or 2 and then exit using ESC ( $\oplus$  keys simultaneously). No save function is necessary.



Note!

This Quick Setup Gas function is not available if an in-situ calibration function has been performed on the device as the in-situ calibration curve refers to the sensor power at each recorded flow point. Therefore, the programmed gas settings become redundant.

#### Performing the Quick Setup

- 1. GAS GROUP
  - Use the  $\pm$  or key to select the required GAS GROUP and continue with  $\mathbb{E}$ .
  - Set the ANALYZER INPUT to ON if a gas compensation input is being used
  - Select the NUMBER OF GASES in the group from 1 to 8.
  - select the GAS TYPE from the choose list.
  - enter the MOLE % for each GAS TYPE (only if NUMBER OF GASES is 2 and more).
  - The error message CHECK VALUES appears if the total mixture % does not equal 100%. Go back and check the mixture settings.
- 2. SAVE CHANGES?
  - Select YES to save the settings in GAS GROUP 1 or 2 and activate the last gas group selected. Press 🗉 to continue or
  - Select CANCEL to save the entered settings in buffer memory but not activate them for measurement. If this function is selected, then it will be necessary to come back to this gas group and save it at a later stage.
  - Select DISCARD to clear the last changes and return to CONFIGURE GROUP to make new settings.
- 3. ANOTHER GAS GROUP?
  - Select YES to continue to the CONFIGURE GROUP function. Use the + or key to select the desired GAS GROUP and proceed as per the above instructions.
  - Select NO to exit to the Quick Setup.



Note!

You can find more detailed information on the GAS GROUP in chapter GAS  $\rightarrow \cong$  38

### 5.5 "Pressure" Quick Setup menu

Use this Quick Setup to program the individual process pressure for each gas group. If only one gas group is being used, then only the function PROCESS PRESSURE 1 needs to be programmed, PROCESS PRESSURE 2 can remain with default settings.





- Note!
- The device operates with absolute pressure only. Convert any gauge pressures to absolute pressure.
- If a pressure compensating input is being used, then the input signal value overrides the manually programmed value. The pressure input value applies to both gas groups. i.e. 2 independent pressure values are no longer possible.
- This Quick Setup Gas function is not available if an in-situ calibration function has been performed on the device as the in-situ calibration curve refers to the sensor power at each recorded flow point. Therefore, the programmed pressure settings become redundant.

## 5.6 "Heat Flow" Quick Setup menu

The device can calculate and output the heat of combustion of common fuel gases such as methane, natural gas, propane, butane, ethane and hydrogen.

Use this Quick Setup menu to program the method used to calculate the heating value or calorific value (CV). The device can be configured to give two independent heating value outputs and totalized values. For example, the pipeline has either natural gas or propane running at separate times and the heating value is required for both gases.



### Calculation mode 1 and 2

- The heating value for CALCULATION MODE 1 corresponds to the settings in the function GAS GROUP 1.
- The heating value for CALCULATION MODE 2 corresponds to the settings in the function GAS GROUP 2.



### Note!

- If only one gas group is used, then leave mode 2 as default settings.
- The units of measure are selected in the SYSTEM UNITS section
  - → 🖹 8.

#### Auto Gross

The gross heating value (or higher heating value) is the total heat obtained by complete combustion at constant pressure of a volume of gas in air, including the heat released by the water vapor in the combustion products (gas, air and combustion products taken at reference combustion temperature and standard pressure).

### Auto Net

The net heating value (or lower heating value) is determined by subtracting the heat of vaporization of the water vapor from the higher heating value. This treats any water formed as water vapor. The energy required to vaporize the water therefore is not realized as heat.

### Manual

This function allows entry of a user-specific heating value if the required value is different from the value in the following table.

Gas	Formula	Net/lower heating value		Gross/upper heating value	
		[Mj/kg]	Btu/lb	[Mj/kg]	Btu/lb
Hydrogen	H <sub>2</sub>	119.91	51.56	141.78	60.97
Ammonia	NH3	18.59	7.99	22.48	9.67
Carbon Monoxide	CO	10.1	4.34	10.1	4.34
Hydrogen Sulphide	$H_2S$	15.2	6.54	19.49	8.38
Methane	$CH_4$	50.02	21.51	55.52	23.87
Ethane	$C_2H_6$	47.5	20.43	51.93	22.33
Propane	$C_3H_8$	46.32	19.92	50.32	21.64
Butane	$C_4H_{10}$	45.71	19.66	49.51	21.29
Ethylene	$C_2H_4$	47.16	20.28	50.31	21.63

\* According to ISO 6976:1995(E) and GPA Standard 2172-96

#### reference combustion temperature

The following reference temperatures are used:

Country	reference combustion temperature
Austria, Belgium, Denmark, Germany, Italy, Luxembourg, The Netherlands, Poland, Russia, Sweden, Switzerland	25 °C
Brazil, China	20 °C
France, Japan	0°C
Australia, Canada, Czech Republic, Hungary, India, Ireland, Malaysia, Mexico, South Africa, Great Britain	15 °C
Slovakia	25 °C
USA, Venezuela	60 °F

### 5.7 Data backup/transmission

Using the T-DAT SAVE/LOAD function, you can transfer data (device parameters and settings) between the T-DAT (exchangeable memory) and the EEPROM (device storage unit).

This is required in the following instances:

- Creating a backup: current data are transferred from an EEPROM to the T-DAT.
- Replacing a transmitter: current data are copied from an EEPROM to the T-DAT and then transferred to the EEPROM of the new transmitter.
- Duplicating data: current data are copied from an EEPROM to the T-DAT and then transferred to EEPROMs of identical measuring points.



### Note!

For information on installing and removing the T-DAT see Operating Instructions  $\mathsf{BA00113D}/\mathsf{06}$ 



*Fig. 3:* Data backup/transmission with T-DAT SAVE/LOAD function

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### Information on the LOAD and SAVE options available

#### LOAD

Data are transferred from the T-DAT to the EEPROM.



- Any settings already saved on the EEPROM are deleted.
- This option is only available, if the T-DAT contains valid data.
- This option can only be executed if the software version of the T-DAT is the same or newer than that of the EEPROM. Otherwise, the error message "TRANSM. SW-DAT" appears after restarting and the LOAD function is then no longer available.

#### SAVE

Data are transferred from the EEPROM to the T-DAT

## 6 OPERATION

Function description, OPERATION group		
LANGUAGE	Description         For selecting the language in which all messages are shown on the local display.         If you press the ⊕ keys simultaneously at startup, the language defaults to "ENG-LISH".         Options:         ENGLISH         DEUTSCH         FRANCAIS         ESPANOL         ITALIANO         NEDERLANDS         NORSK         SVENSKA         SUOMI         PORTUGUES         POLSKI         CESKI         Factory setting	
ACCESS CODE	<ul> <li>country dependent →  54</li> <li>Description All data of the measuring device are protected against inadvertent change. Programming is disabled and the settings cannot be changed until a code is entered. If you press the  operating elements in any function, the measuring device automatically goes to this function and the prompt to enter the code appears on the display (programming disabled). You can enable programming by entering the private code (factory setting = 65, see DEFINE PRIVATE CODE function (→  24). The programming levels are disabled if you do not press the operating elements within 60 seconds following a return to the HOME position. Programming can also be disabled by entering any number (other than the private code). Your Endress+Hauser sales center can be of assistance if you mislay your private code. User input Max. 4-digit number: 0 to 9999</li></ul>	
DEFINE PRIVATE CODE	<ul> <li>Description Use this function to specify the private code for enabling programming. <ul> <li>Programming is always enabled if the code defined = 0.</li> <li>Programming has to be enabled before the code can be changed. When programming is disabled this function cannot be edited, thus preventing others from accessing your personal code. </li> <li>User input Max. 4-digit number: 0 to 9999 Factory setting 65</li></ul></li></ul>	
STATUS ACCESS	Description The access status for this function matrix appears on the display. Display: ACCESS CUSTOMER (parameters can be modified) LOCKED (parameters cannot be modified)	

Function description, OPERATION group	
ACCESS CODE COUN- TER	<b>Description</b> The number of times the private and service code was entered to access the device appears on the display.
	<b>Display:</b> Integer
	Factory setting 0

## 7 USER INTERFACE

Function description, USER INTERFACE group		
ASSIGN LINE 1	Description         For assigning a display value to the main line (top line of the local display).         This value is displayed during normal operation.         Options         OFF         MASS FLOW         MASS FLOW IN %         TEMPERATURE         TOTALIZER 1         TOTALIZER 2         A11 - OUT VALUE         AI2 - OUT VALUE         AI3 - OUT VALUE         AO - DISPLAY VALUE         AO - PRESSURE VALUE         CORRECTED VOLUME FLOW         CORRECTED VOLUME FLOW IN %         HEAT FLOW         HEAT FLOW         HEAT FLOW         MASS FLOW	
ASSIGN LINE 2	Description         For assigning a display value to the additional line (bottom line of the local display).         This value is displayed during normal operation.         Options         OFF         MASS FLOW         MASS FLOW BARGRAPH IN %         TEMPERATURE         TOTALIZER 1         TOTALIZER 2         TAG NAME         OPERATING/SYSTEM CONDITIONS         CORRECTED VOLUME FLOW         CORRECTED VOLUME FLOW IN %         CORRECTED VOLUME FLOW BARGRAPH IN %         A11 - OUT VALUE         A12 - OUT VALUE         A13 - OUT VALUE         A0 - DISPLAY VALUE         A0 - DISPLAY VALUE         HEAT FLOW         HEAT FLOW IN %         HEAT FLOW IN %         HEAT FLOW BARGRAPH IN %         Factory setting         TOTALIZER 1	

Function description, USER INTERFACE group		
100% VALUE LINE 1	<ul> <li>Prerequisite</li> <li>This function is only available if one of the following options was selected in the ASSIGN LINE 1 function (→  26):</li> <li>MASS FLOW IN %</li> <li>CORRECTED VOLUME FLOW IN %</li> <li>HEAT FLOW IN %</li> </ul>	
	<b>Description</b> Use this function to enter the flow value which should be shown on the display as the 100% value.	
	<b>User input</b> 5-digit floating-point number	
	Factory setting 10 kg/h (with mass flow) 10 Nm <sup>3</sup> /h (with corrected volume flow) 10 kW (with heat flow)	
100% VALUE LINE 2	<ul> <li>Prerequisite</li> <li>This function is only available if one of the following options was selected in the ASSIGN LINE 2 function (→</li></ul>	
	<b>Description</b> Use this function to enter the flow value which should be shown on the display as the 100% value.	
	<b>User input</b> 5-digit floating-point number	
	Factory setting 10 kg/h (with mass flow) 10 Nm <sup>3</sup> /h (with corrected volume flow) 10 kW (with heat flow)	
FORMAT	<b>Description</b> For selecting the number of decimal places for the display value in the main line.	
	<ul> <li>Note that this setting only affects the reading as it appears on the display, it has no influence on the accuracy of the system's calculations.</li> <li>The places after the decimal point as computed by the measuring device cannot always be displayed, depending on this setting and the engineering unit. In these instances an arrow appears on the display between the measured value and the engineering unit (e.g. 1.2 → kg/h), indicating that the measuring device is computing with more decimal places than can be shown on the display.</li> <li>Options</li> </ul>	
	XXXXX XXXX.X - XXXXX - XXXXX -XXXXX Factory setting X.XXXX	
DISPLAY DAMPING	Description	
	For entering a time constant defining how the display reacts to severely fluctuating flow variables, either very quickly (enter a low time constant) or with damping (enter a high time constant). The setting 0 seconds switches off damping.	
	<b>User input</b> 0 to 100 seconds	
	Factory setting 3 seconds	

Function description, USER INTERFACE group		
CONTRAST LCD	Description For adjusting the display contrast to suit local operating conditions. User input	
	10 to 100%	
	Factory setting 50%	
BACKLIGHT	<b>Description</b> For adjusting the background lighting to suit local operating conditions. Entering the value "0" means that the backlight is "switched off". The display then no longer emits any light, i.e. the display texts can no longer be read in the dark.	
	User input 0 to 100%	
	Factory setting 50%	
TEST DISPLAY	<b>Description</b> Use this function to test the operability of the local display and its pixels.	
	Test sequence:	
	1. Start the test by selecting ON.	
	2. All pixels of the main line and additional line are darkened for minimum 0.75 seconds.	
	3. The main line and additional line show an "8" in each field for minimum 0.75 seconds.	
	4. The main line and additional line show a "0" in each field for minimum 0.75 seconds.	
	5. The main line and additional line show nothing (blank display) for minimum 0.75 seconds.	
	6. When the test is completed, the local display returns to its initial state and displays the option OFF.	
	Options OFF ON	
	<b>Factory setting</b> OFF	

## 8 TOTALIZER

Function description, TOTALIZER group		
SELECT TOTALIZER	Description For selecting the totalizer. Note! If the GSD PROFILE option was selected in the function SELECTION GSD →  32, only the TOTALIZER 1 option is available in this function. Options: TOTALIZER 1 TOTALIZER 2 Factory setting TOTALIZER 1	
SUM	DescriptionTo display the current totalizer value incl. unit.This function is available separately for each totalizer. The selection of the currenttotalizer takes place in the SELECT TOTALIZER function ().Display:Max. 7-digit floating-point number, including unit (e.g. 15467.04 kg)	
OVERFLOW	DescriptionThe total for the totalizer's overflow aggregated since measuring commenced appears on the display.Total flow is represented by a floating-point number consisting of max. 7 digits. Higher numerical values (>9,999,999) can be viewed as overflows. The effective quantity is thus the total of the SUM function ( $\rightarrow \boxdot$ 29) plus the value displayed in the OVERFLOW function.This function is available separately for each totalizer. The selection of the current totalizer takes place in the SELECT TOTALIZER function ().Example: Reading after 2 overflows: 2 E7 kg (= 20000000 kg) The value displayed in the SUM function = 196845.7 kgDisplay: Integer with exponent, including unit, e.g. 2 E7 kg	
CHANNEL	Description         For assigning the measured variable to the totalizer.         The totalizer is reset to 0 as soon as the selection is changed.         This function is available separately for each totalizer. The selection of the current totalizer takes place in the SELECT TOTALIZER function ().         Options:         OFF         MASS FLOW         CORRECTED VOLUME FLOW         HEAT FLOW         Factory setting         MASS FLOW	

Function description, TOTALIZER group		
UNIT TOTALIZER	<b>Description</b> For selecting the unit for the measured variable assigned to the totalizer.	
	This function is available separately for each totalizer. The selection of the current totalizer takes place in the SELECT TOTALIZER function ().	
	<b>Options (ASSIGN TOTALIZER = MASS FLOW):</b> SI $\rightarrow$ g , kg, t US $\rightarrow$ oz, lb, ton	
	Factory setting kg or lb (country dependent $\rightarrow \square 54$ )	
	<b>Options (ASSIGN TOTALIZER = CORRECTED VOLUME FLOW):</b> SI $\rightarrow$ Nl, Nm <sup>3</sup> US $\rightarrow$ Sm <sup>3</sup> , Sft <sup>3</sup>	
	Factory setting $Nm^3 \text{ or } Sm^3$ (country dependent $\rightarrow \square 54$ )	
	<b>Options (ASSIGN TOTALIZER = HEAT FLOW):</b> SI $\rightarrow$ kWh, MWh, kJ, MJ, GJ, kcal, Mcal, Gcal US $\rightarrow$ kBtu, MBtu, GBtu, tonh	
	<b>Factory setting</b> MWh or kBtu (country dependent $\rightarrow \bigoplus 54$ )	
SET TOTALIZER	Description Control of totalizer.	
	This function is available separately for each totalizer. The selection of the current totalizer takes place in the SELECT TOTALIZER function ().	
	If RESET or PRESET is selected, the totalizer is set to 0 or the preset value but it does not stop totalizing. This means, it continues totalizing immediately from the new setting. To stop the totalizer, the HOLD VALUE option must be selected in the TOTALIZER MODE function.	
	Options	
	TOTALIZE Totalizes the measured variable selected in the CHANNEL function.	
	RESET Reset the totalizer to 0.	
	PRESET The totalizer is set to the value defined in the PRESET TOTALIZER function.	
	Factory setting TOTALIZE	
PRESET TOTALIZER	<b>Prerequisite</b> This value is not accepted by the totalizer unless the PRESET option is selected in the SET TOTALIZER function.	
	<b>Description</b> Specifies a start value.	
	This function is available separately for each totalizer. The selection of the current totalizer takes place in the SELECT TOTALIZER function ().	
	<b>User input</b> -9999999999	
	Factory setting 0	

Function description, TOTALIZER group		
MODE TOTALIZER	<b>Description</b> For selecting the totalizing mode of the totalizer.	
	This function is available separately for each totalizer. The selection of the current totalizer takes place in the SELECT TOTALIZER function ().	
	🛞 Note! The device cannot measure any negative flow.	
	Options	
	BALANCE This option operates the same as the POSITIVE option.	
	POSITIVE (forwards) Positive flow components only.	
	NEGATIVE (backwards) The functionality of this option is not supported, because the device cannot mea- sure any negative flow.	
	HOLD VALUE The totalizer stays at the last value. No more components are totalled.	
	Factory setting BALANCE	
CYCL. CALC. TOT.	<ul> <li>Description</li> <li>This function is used to determine if the totalizers on the local display and in the operating program (e.g. oparating program "FieldCare") are updated</li> <li>Particularly in the case of time-critical applications, optimization can be carried out on totalizer function blocks which are not needed. To do this, the "OFF" option must be selected in this function. It is very important when selecting the "OFF" option that the totalizers on the local display and in the operating program (e.g. Field-Care) are no longer updated.</li> <li>Options</li> </ul>	
	ON Totalizers are always updated. OFF	
	or function) is configured for cyclical data transfer.	
	Factory setting ON	

## 9 COMMUNICATION

Function description, G	Function description, COMMUNICATION group	
TAG NAME	<b>Description</b> For entering a tag name for the measuring device. You can edit and read this tag name via the local display or an operating program (e.g. FieldCare).	
	<b>User input</b> Max. 16-character text, permitted characters are: A-Z, 0-9, +,-, punctuation marks	
	<b>Factory setting</b> "" (no text)	
FIELDBUS ADDRESS	<b>Description</b> For entering the device address.	
	User input 1 to 126	
	<b>Factory setting</b> 126	
WRITE PROTECTION	Description           Indicates whether write access to the device via PROFIBUS (acyclical data transfer, e.g. via operating program "FieldCare") is possible.           Write protection is activated and deactivated by means of a jumper on the I/O module (see Operating Instructions BA00113D/06).	
	<b>Display:</b> OFF = write access via PROFIBUS possible ON = write access via PROFIBUS disabled	
	<b>Factory setting</b> OFF	
SELECTION GSD	<b>Description</b> Select the operating mode (GSD file) which should be used for cyclic communica- tion with the PROFIBUS Master (class 1).	
	For PROFIBUS network configuration, make sure that the right device master file (GSD file) of the measuring device is used for the selected operating mode. For more information please refer to the Operating Instructions BA00113D/06/de.	
	Options	
	MANUFACT. SPEC. The measuring device is operated with complete device functionality.	
	GSD PROFIL The measuring device is operated in the PROFIBUS Profile mode.	
	Factory setting MANUFACT. SPEC.	
UNIT TO BUS	Description         If this function is executed, the measured variables (AI modules) transmitted cyclically are transmitted to the PROFIBUS Master (class 1) with the system units configured in the measuring device.	
	OFF SET UNIT	

Function description, COMMUNICATION group		
PROFIL VERSION	Description To display the profile version. Options 3.0	
ACTUAL BAUD RATE	<b>Description</b> The data transmission rate with which the device is communicating appear on the display.	
DEVICE ID	<ul> <li>Description The PROFIBUS device ID appears on the display. The display depends on the options selected in the SELECTION GSD function. </li> <li>Display If MANUFACTURER SPEC. is selected: <ul> <li>PROFIBUS DP communication output = 1545 Hex</li> <li>PROFIBUS PA communication output = 1550 Hex</li> </ul> </li> <li>bei der Auswahl GSD PROFIL: <ul> <li>PROFIBUS DP communication output = 9740 Hex</li> <li>PROFIBUS PA communication output = 9740 Hex</li> </ul> </li> </ul>	
CHECK CONFIGURA- TION	Description Indicates whether the configuration for cyclic data transmission of the PROFIBUS master (class 1) was accepted by the measuring device. Options ACCEPTED (configuration accepted) NOT ACCEPTED (configuration not accepted)	
BLOCK SELECTION	<ul> <li>Description Use this function to select the PROFIBUS function block for displaying the corresponding input resp. output of the selected function block in the following functions.</li> <li>Note! If the PROFILE-GSD option is selected in the SELECTION GSD function, only the AI1 - OUT VALUE option is available in this function.</li> <li>Options AI1 - OUT VALUE Display of output value in the AI1 - OUT VALUE function AI2 - OUT VALUE Display of output value in the AI2 - OUT VALUE function AI3 - OUT VALUE Display of output value in the AI3 - OUT VALUE function AO - DISPLAY VALUE Display of output value in the AO - DISPLAY VALUE function AO - PRESSURE VALUE Display of output value in the AO - PRESSURE VALUE function AI1 - OUT VALUE Display of output value in the AO - PRESSURE VALUE function AI1 - OUT VALUE Display of output value in the AO - DISPLAY VALUE function AO - PRESSURE VALUE Display of output value in the AO - DISPLAY VALUE function AI3 - OUT VALUE DISPLAY VA</li></ul>	

Function description, COMMUNICATION group	
CHANNEL	<b>Prerequisite</b> This function is not available unless the AI1 -, AI2 - or AI3 - OUT VALUE option was selected in the BLOCK SELECTION function
	<b>Description</b> Assigning a measured variable to the Analog Input function block .
	Note! If the PROFILE-GSD option is selected in the SELECTION GSD function, only the MASS FLOW option is available in this function
	Options: MASS FLOW CORRECTED VOLUME FLOW TEMPERATURE HEAT FLOW
	<b>Factory setting</b> Depends on the selection in the BLOCK SELECTION function:
	AI1 - OUT VALUE Factory setting = MASS FLOW
	AI2 - OUT VALUE Factory setting = COR. VOLUME FLOW
	AI3 - OUT VALUE Factory setting = TEMPERATURE
AI1 - OUT VALUE	<b>Prerequisite</b> This function is not available unless the AI1 - OUT VALUE option was selected in the BLOCK SELECTION function.
	<b>Description</b> Use this function to display the measured variable which is cyclically transmitted to the PROFIBUS Master (class 1) via the Analog Input function block 1.
AI2 - OUT VALUE	<b>Prerequisite</b> This function is not available unless the AI2 - OUT VALUE option was selected in the BLOCK SELECTION function.
	<b>Description</b> Use this function to display the measured variable which is cyclically transmitted to the PROFIBUS Master (class 1) via the Analog Input function block 2.
AI3 - OUT VALUE	<b>Prerequisite</b> This function is not available unless the AI3 - OUT VALUE option was selected in the BLOCK SELECTION function.
	<b>Description</b> Use this function to display the measured variable which is cyclically transmitted to the PROFIBUS Master (class 1) via the Analog Input function block 2.
AO - DISPLAY VALUE	<b>Prerequisite</b> This function is not available unless the AIO - DISPLAY VALUE option was selected in the BLOCK SELECTION function.
	<b>Description</b> Use this function to display the measured variable (DISPLAY_VALUE module) which is cyclically transmitted from the PROFIBUS master (Class 1).
AO - PRESSURE VALUE	<b>Prerequisite</b> This function is not available unless the AIO - PRESSURE VALUE option was selected in the BLOCK SELECTION function.
	<b>Description</b> Use this function to display the process pressure, which is cyclically transmitted from the PROFIBUS Master (class 1). For more information: PROCESS PRESSURE function $\rightarrow \square$ 35.

## 10 PROCESS PARAMETER

Function description, PROCESS PARAMETER group		
PROCESS PRESSURE 1	<b>Prerequisite</b> This function is <b>not</b> available if the IN-SITU CALIBRATION function has been enabled. Refer to your Endress+Hauser sales center for more information.	
	<b>Description</b> Use this function to enter the process pressure for GAS GROUP 1. (Selection and composition via the functions in the GAS 1/2 group) The unit is taken from the function UNIT PRESSURE ( $\rightarrow \square$ 10).	
	<b>Input/display</b> 5-digit floating-point number	
	Factory setting 1.0130 [bar a] or 14.692 [psi a] (country dependent $\rightarrow \square$ 54)	
PROCESS PRESSURE 2	<b>Prerequisite</b> This function is <b>not</b> available if the IN-SITU CALIBRATION function has been enabled. Refer to your Endress+Hauser sales center for more information.	
	<b>Description</b> Use this function to enter the process pressure for GAS GROUP 2. (Selection and composition via the functions in the GAS $1/2$ group) The unit is taken from the function UNIT PRESSURE ( $\rightarrow \cong 10$ ).	
	<b>Input/display</b> 5-digit floating-point number	
	Factory setting 1.0130 [bar a] or 14.692 [psi a] (country dependent $\rightarrow \square 54$ )	
PROCESS PRESSURE	<b>Description</b> Use this function to display the pressure value which is used for the flow calcula- tion.	
	The value is read from the following function: PROCESS PRESSURE 1 or 2 (depending on which gas group is active)	
	The unit is taken from the function UNIT PRESSURE ( $\Rightarrow \square 10$ ).	
	<b>Display</b> 5-digit floating-point number	
	<b>Factory setting</b> 1.0130 [bar a] or 14.692 [psi a] (country dependent $\rightarrow \square 54$ )	
REFERENCE PRESSURE	<b>Description</b> Use this function to enter the reference pressure for calculating the reference density (for corrected volume flow measurement). The unit is taken from the function UNIT PRESSURE ( $\rightarrow \cong 10$ ).	
	<b>User input</b> 5-digit floating-point number	
	Factory setting 1.0130 [bar a] or 14.692 [psi a] (country dependent $\rightarrow \square$ 54)	
REFERENCE TEMPERA- TURE	<b>Description</b> Use this function to enter the reference temperature for calculating the reference density (for corrected volume flow measurement). The unit is taken from the function UNIT TEMPERATURE ( $\rightarrow \cong 11$ ).	
	<b>User input</b> 5-digit floating-point number	
	<b>Factory setting</b> 0.0 [°C] or +32.0 [°F] (country dependent $\rightarrow \square$ 54.)	

Function description, PROCESS PARAMETER group		
REFERENCE DENSITY	<b>Prerequisite</b> This function is <b>not</b> available if the IN-SITU CALIBRATION function has been enabled. Refer to your Endress+Hauser sales center for more information.	
	<b>Description</b> Use this function to display the calculated reference density (for corrected volume flow measurement). The unit is taken from the function UNIT DENSITY ( $\rightarrow \square$ 11).	
	<b>Display</b> 5-digit floating-point number	
NET CALORIFIC VALUE	<b>Prerequisite</b> This function is <b>only</b> available if AUTO NET or MANUAL was selected in the MODE 1 or 2 function ( $\rightarrow \square$ 43)	
	<b>Description</b> Use this function to display the current net calorific value of the gas. The unit is taken from the function UNIT CALORIFIC VALUE MASS ( $\rightarrow \square$ 9) or UNIT CALORIFIC VALUE CORRECTED VOLUME ( $\rightarrow \square$ 9).	
	<b>Display</b> 5-digit floating-point number	
GROSS CALORIFIC VALUE	<b>Prerequisite</b> This function is <b>only</b> available if AUTO GROSS was selected in the MODE 1 or 2 function ( $\rightarrow \square$ 43).	
	<b>Description</b> Use this function to display the current gross calorific value of the gas. The unit is taken from the function UNIT CALORIFIC VALUE MASS ( $\rightarrow \square$ 9) or UNIT CALORIFIC VALUE CORRECTED VOLUME ( $\rightarrow \square$ 9).	
	<b>Display</b> 5-digit floating-point number	
MOLE % GAS 1	<b>Description</b> Use this function to display the Mole % of GAS TYPE $1. \rightarrow \square$ 39	
	<b>Display</b> 0.0 % to 100.0 %	
ASSIGN LOW FLOW CUT OFF	<b>Description</b> For selecting the process variable on which low flow cut off should act.	
	Options OFF MASS FLOW	
	CORRECTED VOLUME FLOW Factory setting MASS FLOW	
ON-VALUE LOW FLOW CUT OFF	<b>Prerequisite</b> This function is <b>not</b> available if OFF was selected in the ASSIGN LOW FLOW CUT OFF function ( $\rightarrow \cong$ 36).	
	<b>Description</b> Use this function to enter the on-value for low flow cut off. The unit is taken from the SYSTEM UNITS group ( $\rightarrow \square$ 8).	
	Low flow cut off is switched on if the value entered is not equal to 0. An inverted plus sign is shown on the local display of the flow value as soon as the low flow cut off is active.	
	<b>User input</b> 5-digit floating-point number	
	Factory setting 1% of calibrated full scale value	

Function description, PROCESS PARAMETER group		
OFF-VALUE LOW FLOW CUT OFF	<b>Description</b> Use this function to enter the off-value for low flow cut off. Enter the off-value as a positive hysteresis from the on-value.	
	Fig. 4:Example for the behavior of low flow cutoffQFlow rate [volume/time]tTimeHHysteresisaON VALUE LOW FLOW CUT OFF = 20 kg/hbOFF-VALUE LOW FLOW CUTOFF = 10%cLow flow cutoff active1Low flow cut off is switched on at 20 kg/h2Low flow cut off is switched off at 22 kg/h	
	User input Integer 0 to 100% Factory setting 50%	
ZERO POINT ADJUST	Description         Use this function to start automatic zero point adjustment.         Caution!         Prior to performing zero point adjustment, observe the exact procedure for zero point adjustment as specified in Operating Instructions BA00113D/06.         Note!         If zero point adjustment is not possible due to unstable flow conditions, alarm #451 "ADJUST ZERO FAIL" appears on the display.         RESET: reset to factory calibration.	
	Options START CANCEL RESET Factory setting CANCEL	
INSTALLATION FACTOR	<b>Description</b> Disturbances in the flow may arise due to the design of the system, such as pipe bends, reducers, etc. The flow value measured is scaled by entering a constant factor. The flow disturbance can thus be compensated using the calculated flow signal: Flow output = measured flow × installation factor	
	Enter a higher value: flow value output is increased. Enter a lower value: flow value output is decreased.	
	<b>User input</b> 5-digit floating-point number 0.0000 to 99999	
	Factory setting 1.0000	

## 11 GAS

#### Function description, GAS group

#### Prerequisite

This function is **not** available if the IN-SITU CALIBRATION function is enabled. This function is available again if the in-situ calibration is reset to the factory setting. Contact your Endress+Hauser service organization for more information.

#### Description

- Use this function to view or change the gas configuration
- The device can be configured with one or two independent gas groups.
- Switching between two groups can be performed manually (function SELECT GROUP  $\rightarrow$   $\cong$  39)

General programming rules:

- A gas group can be configured with 1 single gas or a gas mixture (max. 8 gas constituents).
- The sum of the gas mixture constituents entered must total 100.0 Mole %.
- A gas constituent and its corresponding Mole % can be entered in any order within the mixture.
- A gas constituent may have a value of 0.0 Mole % within the mixture.
- The option NOT USED in the GAS TYPE 1 and GAS TYPE 2 to 8 functions is a place holder where no gas is assigned. The program does not use this option for calculations.
- The option SPECIAL GAS is a substitute for other gases. The Mole % value is always 100.0%

Note!

For a flowchart of the GAS QUICK SETUP, see Operating Instructions BA00113D/06

#### **Programming examples**

a. 1 gas group: 1 standard gas

SELECT GROUP	GAS GROUP 1
NUMBER OF GASES	1
GAS TYPE 1	AIR
MOLE % GAS 1	100.0 %

#### b. 2 gas groups: 2 standard gases

	5	
SELECT GROUP	GAS GROUP 1	GAS GROUP 2
NUMBER OF GASES	1	1
GAS TYPE 1	ARGON	NITROGEN
MOLE % GAS 1	100.0 %	100.0 %

#### c. 2 gas groups: 1 standard gas, 1 special gas

SELECT GROUP	GAS GROUP 1	GAS GROUP 2
NUMBER OF GASES	1	1
GAS TYPE 1	OXYGEN	SPECIAL GAS
MOLE % GAS 1	100.0 %	100.0 %
DESCRIPTION	-	O2 90% OZONE 10%
CORRECTION FACTOR	-	1.2009
REFERENCE DENSITY	-	1.5005 kg/m3

Function description, GAS group		
SELECT GROUP	<ul> <li>Description <ul> <li>select a gas group for editing</li> <li>set the active gas group manually</li> </ul> </li> <li>Setting the active gas group: <ul> <li>On completion of programming all the necessary functions in the gas group, select YES in the SAVE CHANGES function → </li> <li>42, or</li> </ul> </li> <li>If the gas group is already programmed as required, simply select the required gas group and then exit using the ESC keys (X).</li> <li>Options <ul> <li>GAS GROUP 1</li> <li>GAS GROUP 2</li> </ul> </li> <li>Factory setting <ul> <li>GAS GROUP 1</li> </ul> </li> </ul>	
ANALYZER INPUT	Description         Use this function to activate/deactivate automatic updating of gas mixtures (via a gas analyzer signal).         A gas group must contain at least 2 gas types (e.g. Methane 60%, Carbon Dioxide 40%).         User input         OFF         ON         Factory setting         OFF	
NUMBER OF GASES	Description Use this function to enter the number of gases that are used in the gas group. User input 1 to 8 Factory setting 1	
GAS TYPE 1	DescriptionUse this function to select gas type 1.OptionsAIRAMMONIAARGONBUTANECARBON DIOXIDECARBON MONOXIDECHLORINEETHANEETHANEHELIUM 4HYDROGEN NORMALHYDROGEN NORMALHYDROGEN SULFIDEKRYPTONMETHANENEONNITROGENOXYGENPROPANEXENONNOT USEDSPECIAL GASFactory settingAIR	

Function description, GAS group		
MOLE % GAS 1	<b>Prerequisite</b> This function is <b>not</b> available if the setting in NUMBER OF GASES $(\rightarrow \bigcirc 39)$ is 1. (The factory setting 100% is automatically used)	
	<b>Description</b> Use this function to enter the Mole % of the gas selected in GAS TYPE 1.	
	<b>User input</b> 000.00 % to 100.00 %	
	Factory setting 100.00 %	
DESCRIPTION	<b>Prerequisite</b> This function is <b>only</b> available if the option SPECIAL GAS is selected in the function GAS TYPE 1 ( $\rightarrow \cong$ 39).	
	<b>Description</b> Use this function to enter a description for a special gas configuration.	
	Example A special composition consisting of 93% oxygen and 7% ozone. User input: O2 93% OZONE 7%	
	<b>User input</b> xxxx (max. 16 characters) Valid characters are A-Z, 0-9, +, -, decimal point, blank space or underscore	
	<b>Factory setting</b> " " (no text)	
CORRECTION FACTOR	<b>Prerequisite</b> This function is <b>only</b> available if the option SPECIAL GAS is selected in the function GAS TYPE 1 ( $\rightarrow \cong$ 39).	
	<b>Description</b> Use this function to enter a manual correction factor for a special gas configura- tion.	
	The correction factor is normally based on air and at the specified process condi- tions.	
	change from the initial setting, then the correction factor value will also need updating.	
	<b>User input</b> 5-digit floating-point number	
	Factory setting 1.0	
REFERENCE DENSITY	<b>Prerequisite</b> This function is <b>only</b> available if the option SPECIAL GAS is selected in the function GAS TYPE 1 ( $\rightarrow \cong$ 39).	
	<b>Description</b> Use this function to enter a reference density for a special gas configuration when corrected volume flow is required, e.g. Nm <sup>3</sup> (Sft <sup>3</sup> ) The unit is taken from the function UNIT DENSITY ( $\rightarrow \square$ 11). The reference density is determined by the factory. If the gas or reference conditions change from the initial setting, then the reference density value will also need updating.	
	<b>User input</b> 5-digit floating-point number, with unit	
	Factory setting 1.2930 $[kg/m^3]$ or 0.0807 $[lb/ft^3]$ (country dependent $\rightarrow \square 54$ )	

Function description, GAS group		
GAS TYPE 2 to 8	Prerequisite         The number of functions available here is dependent upon the setting in the function NUMBER OF GASES (→	
MOLE % GAS 2 to 8	Prerequisite         The number of functions available here is dependent upon the setting in the function NUMBER OF GASES (→ 🖹 39).         Description         Use this function to enter the Mole % of the gas selected in GAS TYPE 2 to 8.         User input         000.00 % to 100.00 %         Factory setting         100.00 %	
CHECK VALUES	PrerequisiteThis function is only available if there is an error in the Mole % values.DescriptionThe error message MIXTURE NOT 100% appears if the entered values do not add up to 100%. The entries have to be checked and corrected before the gas group can be saved and used for flow measurement (see option YES ® function SAVE CHANGES ( $\rightarrow$ 🗎 42).Display MIXTURE NOT 100%	

Function description, GAS group	
SAVE CHANGES	<b>Description</b> Use this function to control the way entries are saved in the gas group and utilized for flow measurement.
	Options
	CANCEL The entered parameters are saved in the gas group but they are <b>not</b> used for flow measurement. The gas group can be activated, at a later time, by returning to the group, checking the parameters and then selecting the option YES in this function.
	YES The entered parameters are saved in the gas group and are used for flow measure- ment.
	DISCARD The entered parameters are not saved. The previous parameters remain valid and are used for flow measurement.

## 12 HEAT FLOW

Function description, HEAT FLOW group		
CALORIFIC VALUE TYPE	Description Use this function to select the measured variable on which the combustion value is based. Options • MASS • CORRECTED VOLUME Factory setting MASS	
MODE 1	<ul> <li>Description</li> <li>Use this function to select a mode for calculating the heat flow (GAS GROUP 1).</li> <li>Options <ul> <li>AUTO NET</li> <li>AUTO GROSS</li> <li>MANUAL</li> </ul> </li> <li>Factory setting <ul> <li>AUTO NET</li> </ul> </li> </ul>	
HEATING VALUE 1	PrerequisiteThis function is only available if MANUAL was selected in the MODE 1 function $( \rightarrow \boxdot 43)$ .DescriptionUse this function to enter a user-specific calorific value.Input/display5-digit floating-point numberFactory setting0.0The corresponding unit is taken from the UNIT CALORIFIC VALUE MASS ( $\rightarrow \boxdot 9$ )or UNIT CALORIFIC VALUE CORRECTED VOLUME function ( $\rightarrow \boxdot 9$ ).	
MODE 2	<ul> <li>Description Use this function to select a mode for calculating the heat flow (GAS GROUP 2).</li> <li>Options <ul> <li>AUTO NET</li> <li>AUTO GROSS</li> <li>MANUAL</li> </ul> </li> <li>Factory setting <ul> <li>AUTO NET</li> </ul> </li> </ul>	
HEATING VALUE 2	PrerequisiteThis function is only available if MANUAL was selected in the MODE 2 function $( \rightarrow \boxdot 43)$ .DescriptionUse this function to enter a user-specific calorific value.Input/display5-digit floating-point numberFactory setting0.0The corresponding unit is taken from the UNIT CALORIFIC VALUE MASS ( $\rightarrow \boxdot 9$ )or UNIT CALORIFIC VALUE CORRECTED VOLUME function ( $\rightarrow \boxdot 9$ ).	

Function description, HEAT FLOW group		
REFERENCE COMBUS- TION TEMPERATURE	<b>Prerequisite</b> This function is <b>not</b> available if the option MANUAL is selected in MODE 1 oder 2 $(\rightarrow \cong 43)$ .	
	<b>Description</b> Use this function to enter the reference combustion temperature of the gas. This function is used to calculate the calorific value of the gas. The unit is taken from the function UNIT TEMPERATURE ( $\rightarrow \square 11$ ).	
	<b>User input</b> 5-digit floating-point number	
	<b>Factory setting</b> 25.0 °C or 60.0 °F (country dependent $\rightarrow \cong 54$ )	

## 13 SYSTEM PARAMETER

Function description, SYSTEM PARAMETER group			
POSITIVE ZERO RETURN	<b>Description</b> Use this function to interrupt evaluation of measured variables. For example, the output signal should be set to zero flow during operations such as pipe cleaning.		
	The setting acts on all functions and outputs of the measuring device. If the positive zero return is active, the notice message #601 "POSITIVE ZERO-RET" is displayed.		
	Options		
	OFF ON (signal output is set to zero flow value, temperature is as normal)		
	Factory setting OFF		
FLOW DAMPING	Description		
	For setting the filter depth. The sensitivity of the flow measurement signal can be reduced with respect to transient flows and interference peaks. The response time of the measuring device increases with every increase in the filter setting.		
	The damping acts prior to other damping functions (e.g. display, time constant).		
	<b>User input</b> O to 100 s		
	Factory setting 1 s		

## 14 SENSOR DATA

Function description, SENSOR DATA group			
This group of functions contains the essential data relating to the sensor geometry and calibration. Flange version (t-mass 65 F): The sensor data cannot be changed and is read only. Insertion version (t-mass 65 I): The sensor data can be changed to suit the application pipe. The pipe or duct dimensions are essential for calculating the correct insertion depth. Note! To record the sensor data for the insertion sensor (t-mass 65I), see the flowchart of the QUICK SETUP SENSOR in Operating Instructions BA00113D/06. Refer to your Endress+Hauser sales center for more information.			
PIPE TYPE	<ul> <li>Prerequisite This function is only available for insertion sensors (t-mass 65I).</li> <li>Description Use this function to select the type of pipe.</li> <li>Options CIRCULAR RECTANGULAR Factory setting CIRCULAR</li> </ul>		
PIPE STANDARD	Prerequisite         This function is only available for insertion sensors (t-mass 651).         This function is not available if RECTANGULAR is selected in the PIPE TYPE function ( $\rightarrow \boxdot 46$ ).         Description         Use this function to select a pipe standard.         If the option OTHERS is selected here, then values need to be entered in the functions OUTER DIAMETER OUTER DIAMETER and WALL THICKNESSWALL THICKNESS.         Options         DIN:         PN6, PN10, PN25, PN40         ANSI:         B36.10 SCHEDULE 10, 20, 30, 40, 60, 80         B36.19 SCHEDULE 10, 40, 80         OTHERS         Factory setting         PN10, or B36 10 SCHEDULE 10, SCHEDULE 10, 20, 30, 40, 60, 80		
NOMINAL DIAMETER	PrerequisiteThis function is only available for insertion sensors (t-mass 651).This function is not available if OTHER was selected in the PIPE STANDARDfunction ( $\rightarrow \boxdot 46$ ) or RECTANGULAR in the PIPE TYPE function ( $\rightarrow \boxdot 46$ ).DescriptionUse this function to select the nominal diameter of the pipe.Options80/3", 100/4", 150/6", 200/8", 250/10", 300/12", 350/14", 400/16", 450/18", 500/20", 600/24", 700/28", 800/32", 900/36", 1000/40"Factory setting150/6"		

Function description, SENSOR DATA group			
OUTER DIAMETER	<b>Prerequisite</b> This function is <b>only</b> available for insertion sensors (t-mass 65I). This function is <b>only</b> available if CIRCULAR is selected in the PIPE TYPE function $(\rightarrow \boxdot 46)$ and OTHER was selected in the PIPE STANDARD function $(\rightarrow \boxdot 46)$ .		
	<b>Description</b> Use this function to enter the outer diameter of a circular pipe. The unit is taken from the function UNIT LENGTH ( $\rightarrow \square$ 11).		
	User input 5-digit floating-point number 60 to 99999 (mm) or 2.362 to 3937 (inch) (country dependent → 🗎 54)		
	<b>Factory setting</b> 168.3 (mm) or 6.0 (inch) (country dependent $\rightarrow \square 54$ )		
WALL THICKNESS	<b>Prerequisite</b> This function is <b>only</b> available for insertion sensors (t-mass 65I). This function is <b>only</b> available if OTHER was selected in the PIPE STANDARD function ( $\rightarrow \square$ 46).		
	<b>Description</b> Use this function to enter the wall thickness of a circular or rectangular duct. The unit is taken from the function UNIT LENGTH ( $\rightarrow \cong 11$ ).		
	<b>User input</b> 5-digit floating-point number 2.0 to 40.0 (mm) or 0.08 to 1.57 (inch) (country dependent $\rightarrow \square 54$ )		
	Factory setting 4.5 (mm) or 0.1771 (inch) (country dependent $\rightarrow \square$ 54)		
INTERNAL DIAMETER	<b>Prerequisite</b> This function is <b>only</b> available for insertion sensors (t-mass 65I). This function is <b>only</b> available if OTHER is selected in the PIPE STANDARD func- tion ( $\rightarrow \square$ 46) and CIRCULAR was selected in the PIPE TYPE function ( $\rightarrow \square$ 46).		
	<b>Description</b> Use this function to view the internal diameter of a circular pipe. The unit is taken from the function UNIT LENGTH ( $\rightarrow \square$ 11).		
	<b>Display</b> 5-digit floating-point number		
	<b>Factory setting</b> Depends on the sensor size (country dependent $\rightarrow \square 54$ )		
INTERNAL HEIGHT	<b>Prerequisite</b> This function is <b>only</b> available for insertion sensors (t-mass 65I). This function is <b>only</b> available if RECTANGULAR was selected in the PIPE TYPE function ( $\rightarrow \cong$ 46).		
	<b>Description</b> Use this function to enter the internal height of a rectangular duct. The unit is taken from the function UNIT LENGTH ( $\rightarrow \square$ 11).		
	User input 5-digit floating-point number 45 to 99999 (mm) or 1.771 to 3937 (inch) (country dependent → 🗎 54)		
	<b>Factory setting</b> 150.0 (mm) or 6.0 (inch) (country dependent $\rightarrow \square 54$ )		

Function description, SENSOR DATA group			
INTERNAL WIDTH	PrerequisiteThis function is only available for insertion sensors (t-mass 65I).This function is only available if RECTANGULAR is selected in the PIPE TYPE function ( $\rightarrow \boxminus$ 46).		
	<b>Description</b> Use this function to enter the internal width of a rectangular duct. The unit is taken from the function UNIT LENGTH ( $\rightarrow \square$ 11).		
	User input 5-digit floating-point number 45 to 99999 (mm) or 1.771 to 3937 (inch) (country dependent → 🗎 54)		
	<b>Factory setting</b> 150.0 (mm) or 6.0 (inch) (country dependent $\rightarrow {}54$ )		
MOUNTING	<b>Prerequisite</b> This function is <b>only</b> available for insertion sensors (t-mass 651). This function is <b>only</b> available if RECTANGULAR was selected in the PIPE TYPE function ( $\rightarrow \square$ 46).		
	<b>Description</b> Use this function to select the installation direction of the insertion sensor in the rectangular duct.		
	<ul> <li>If the VERTICAL option is selected, the value from the function INTERNAL HEIGHT (→    47) is used to calculate the insertion depth</li> <li>If the HORIZONTAL option is selected, the value from the function INTERNAL WIDTH (→    48) is used to calculate the insertion depth</li> </ul>		
	Options HORIZONTAL VERTICAL		
	Factory setting VERTICAL		
MOUNTING SET LENGTH	<b>Prerequisite</b> This function is <b>only</b> available for insertion sensors (t-mass 65I).		
	<ul> <li>Description</li> <li>Use this function to enter a value for the length of the mounting set (including the sensor compression fitting).</li> <li>The unit is taken from the function UNIT LENGTH (→          <sup>1</sup> 11).</li> </ul>		
	User input 5-digit floating-point number 75 to 900 (mm) or 2.953 to 35.433 (inch) (country dependent → 🗎 54)		
	<b>Factory setting</b> 106.0 (mm) or 4.173 (inch) (country dependent $\rightarrow \bigoplus 54$ ) The factory setting value is the length of the G1A compression fitting and standard Endress+Hauser mounting boss.		
INSERTION DEPTH	<b>Prerequisite</b> This function is <b>only</b> available for insertion sensors (t-mass 65I).		
	<b>Description</b> This function displays the calculated insertion depth for mounting the sensor.The unit is taken from the function UNIT LENGTH ( $\rightarrow \square$ 11).For more information on insertion depth calculation, please refer to the Operating Instructions BA00113D/06.		
	<b>Display</b> 5-digit floating-point number		

Function description, SENSOR DATA group			
ZERO POINT	<b>Description</b> This function shows the current zero point correction value for the sensor. The zero point is determined by the ZERO POINT ADJUST ( $\rightarrow \boxminus$ 37) function.		
	<b>User input</b> 5-digit floating-point number -20.000 to +20.000		
	Factory setting Depends on calibration.		
FLOW CONDITIONER	<b>Description</b> Use this function to indicate if the t-mass 65F sensor has been calibrated with or without a flow conditioner.		
	<b>Display</b> WITH WITHOUT		
	Factory setting WITHOUT		
CALIBRATION DATE	Description         Use this function to display the date of the last factory calibration of the measuring device.         This date is not updated by the IN-SITU CALIBRATION function.         Options         DD MM UNIT		
L	אווווע.זיזי		

## 15 SUPERVISION

Function description, SUPERVISION group			
ACTUAL SYSTEM CON- DITION	Description The current system status appears on the display. Display SYSTEM OK or The fault/notice message with the highest priority.		
PREVIOUS SYSTEM CONDITION	<b>Description</b> The last 16 fault and notice messages appear on the display.		
ALARM DELAY	Description         Use this function to enter a time delay for which the criteria for an error always has to be satisfied before a fault or notice message is generated. Depending on the setting and the type of error, this suppression acts on the display.         Image: State of the setting before being forwarded to the higher-level controller (PLC, DCS, etc.). Therefore, check in advance whether a delay of this nature could affect the safety requirements of the process. If fault and notice messages are not be suppressed, than a value of 0 seconds must be entered here.         User input       0 to 100 s (in steps of one second)         Factory setting       0 s		
SYSTEM RESET	<b>Description</b> Use this function to restart (reset) the measuring device.		
	Options NO The device is not restarted. RESTART SYSTEM Restart without disconnecting main power. In doing so, all the data (functions) are accepted unchanged. Factory setting NO		
OPERATION HOURS	DescriptionThe hours of operation of the device appear on the display.DisplayDepends on the number of hours of operation elapsed:Hours of operation < 10 hours $\rightarrow$ display format = 0:00:00 (hr:min:sec)Hours of operation 10 to 10 000 hours $\rightarrow$ display format = 0000:00 (hr:min)Hours of operation >10 000 hours $\rightarrow$ display format = 000000 (hr:min)		
HOURS SINCE RESET	<b>Description</b> The hours of operation since the last reset of the device appear on the display. <b>Display</b> Depends on the number of hours of operation elapsed: Hours of operation < 10 hours $\rightarrow$ display format = 0:00:00 (hr:min:sec) Hours of operation 10 to 10 000 hours $\rightarrow$ display format = 0000:00 (hr:min) Hours of operation >10 000 hours $\rightarrow$ display format = 000000 (hr:min)		

## 16 SIMULATION SYSTEM

Function description, SIMULATION SYSTEM group		
SIMULATION FAIL- SAFE MODE	Description         Use this function to set all inputs, outputs and the totalizer to their error-response modes, in order to check whether they respond correctly. During this time, the message #691 "SIMULATION FAILSAFE" appears on the display.         Options       OFF         ON       Factory setting         OFF       OFF	
SIMULATION MEA- SURAND	<ul> <li>Description         Use this function to set all the inputs, outputs and the totalizer to their flow-response modes, in order to check whether they respond correctly. During this time, the message #692 "SIMULATION MEASURAND" appears on the display.     </li> <li>Note!         <ul> <li>The measuring device can only be used for measuring to a certain extent while the simulation is in progress.</li> <li>The setting is not saved if the power supply fails.</li> </ul> </li> <li>Options         <ul> <li>OFF</li> <li>MASS FLOW</li> <li>CORRECTED VOLUME FLOW</li> <li>TEMPERATURE</li> <li>HEAT FLOW</li> <li>Factory setting</li> <li>OFF</li> </ul> </li> </ul>	
VALUE SIMULATION MEASURAND	Prerequisite         Function is only available if the SIMULATION MEASURAND function (→ 🗎 51) is active.         Description         Use this function to specify an arbitrary value (e.g. 12 kg/s) to check the assigned functions in the device itself and downstream signal circuits.         The unit depends on the option selected in the SIMULATION MEASURAND function and is taken from the SYSTEM UNITS group (→ 🗎 8). $\bigotimes$ Note!          The setting is not saved if the power supply fails.         User input         5-digit floating-point number         Factory setting         (country dependent → 🗎 54)         • 0 kg/h; 0 lb/h (MASS FLOW)         • 0 km³/h; 0 Sm³/h (CORRECTED VOLUME FLOW)         • 0 kW; 0 kBtu (HEAT FLOW)         • 0 °C; +32 °F (TEMPERATURE)	

## 17 SENSOR VERSION

Function description, SENSOR VERSION group				
SENSOR TYPE	<b>Description</b> Use this function to view the sensor type.			
	<b>Display</b> FLOWCELL (t-mass 65F flange sensor) INSERTION (t-mass 65I insertion sensor)			
SERIAL NUMBER	<b>Description</b> The serial number of the sensor appears on the display.			
TRANSDUCER SERIAL NUMBER	<b>Description</b> The serial number of the transducer appears on the display.			
SOFTWARE REVISION NUMBER S-DAT	<b>Description</b> Use this function to view the software revision number of the S-DAT.			
PRE-AMPLIFIER SOFT- WARE REVISION NUMBER	<b>Description</b> Use this function to view the software revision number of the preamplifier.			
PRE-AMPLIFIER HARDWARE REVI- SION NUMBER	<b>Description</b> Use this function to view the hardware revision number of the preamplifier.			

## 18 AMPLIFIER VERSION

Function description, AMPLIFIER VERSION group			
DEVICE SOFTWARE	<b>Description</b> Use this function to display the current device software version.		
HARDWARE REVI- SION NUMBER AMPLI- FIER	<b>Description</b> Use this function to view the hardware revision number of the amplifier board.		
SOFTWARE REVISION NUMBER AMPLIFIER	<b>Description</b> Use this function to view the software revision number of the amplifier board.		
SOFTWARE REVISION NUMBER T-DAT	<b>Description</b> Use this function to view the software revision number of the T-DAT.		
I/O MODULE TYPE	<b>Description</b> Use this function to view the configuration of the I/O module.		
SOFTWARE REVISION NUMBER I/O MODULE	<b>Description</b> Use this function to view the software revision number of the I/O module.		

## **19** Factory settings

## 19.1 Language $\rightarrow \cong 24$

Country	Language	Country	Language
Australia	English	Norway	Norwegian
Belgium	English	Austria	German
Denmark	English	Poland	Polish
Germany	German	Portugal	Portuguese
England	English	Sweden	Swedish
Finland	Finnish	Switzerland	German
France	French	Singapore	English
The Netherlands	Dutch	Spain	Spanish
Hong Kong	English	South Africa	English
India	English	Thailand	English
Italy	Italian	Czechia	Czech
Luxembourg	French	Hungary	English
Malaysia	English	Other countries	English

## 19.2 SI units (not for USA and Canada)

### 19.2.1 Low flow cut off, full scale value, pulse value

### t-mass F sensor

With air at ambient conditions (without a flow conditioner)

Nominal diameter	Low flow cut off	Full scale value	Pulse value
[mm]	[kg/h]	[kg/h]	[kg/p]
15	0.53	53	0.10
25	2.00	200	1.00
40	5.55	555	1.00
50	9.10	910	10.00
80	20.30	2030	10.00
100	37.50	3750	10.00

### t-mass I sensor

With air at ambient conditions (without a flow conditioner)

Nominal diameter	Low flow cut off	Full scale value	Pulse value
[mm]	[kg/h]	[kg/h]	[kg/p]
80	20.30	2030	10.0
100	37.50	3750	10.0
150	75.00	7500	100.0
200	125.00	12500	100.0

Nominal diameter	Low flow cut off	Full scale value	Pulse value
[mm]	[kg/h]	[kg/h]	[kg/p]
250	200.00	20000	100.0
300	280.00	28000	100.0
400	500.00	50000	100.0
500	800.00	80000	100.0
600	1150.00	115000	100.0
700	1590.00	159000	100.0
1000	3200.00	320000	100.0
1500	7200.00	720000	100.0

## 19.2.2 System units → 🖹 8

	Unit		Unit
Temperature	°C	Length	mm
Density	kg/m³	Pressure	bar a
Reference density	kg/m³	Reference Pressure	bar a
Calorific Value Mass	MJ/kg	Calorific Value Corr. Vol.	MJ/m <sup>3</sup>
Heat	kWh	Reference temperature	°C

### **19.2.3** Unit totalizer 1 and $2 \rightarrow \cong 30$

	Unit		Unit
Mass flow	kg	Corrected volume flow	Nm <sup>3</sup>
Heat flow	MWh		

### 19.2.4 Other Units

	Unit	
Ref. combustion temp.	°C	→ 🖺 44
Pipe standard	according to DIN	→ 🖺 46

## 19.3 US units (only for USA and Canada)

### 19.3.1 Low flow cut off, full scale value, pulse value

### t-mass F sensor

With air at ambient conditions; (without a flow conditioner)

Nominal diameter	Low flow cut off	Full scale value	Pulse value
[mm]	[lb/hr]	[lb/hr]	[lb/p]
1/2"	1.16	116	0.20
1"	4.40	440	2.00
11⁄2"	12.20	1220	2.00
2"	20.02	2002	20.00
3"	44.66	4466	20.00
4"	82.50	8250	20.00

#### t-mass I sensor

With air at ambient conditions; (without a flow conditioner)

Nominal diameter	Low flow cut off	Full scale value	Pulse value
[mm]	[lb/hr]	[lb/hr]	[lb/p]
3"	44.66	4466	20.00
4"	82.50	8250	20.00
6"	165.00	16500	200.00
8"	275.00	27500	200.00
10"	440.00	44000	200.00
12"	610.00	61000	200.00
16"	1100.00	110000	200.00
20"	1760.00	176000	200.00
24"	2530.00	253000	200.00
28"	3498.00	349800	200.00
40"	7040.00	704000	200.00
60"	15840.00	1584000	200.00

### 19.3.2 System units $\rightarrow$ В 8

	Unit		Unit
Temperature	°F	Length	inch
Density	lb/ft <sup>3</sup>	Pressure	psi a
Reference density	lb/ft <sup>3</sup>	Reference Pressure	psi a
Calorific Value Mass	kBtu/lb	Calorific Value Corr. Vol.	kBtu/Sft <sup>3</sup>
Heat	kBtu	Reference temperature	۴

### **19.3.3** Unit totalizer 1 and $2 \rightarrow \cong 30$

	Unit		Unit
Mass flow	lb	Corrected volume flow	Sm <sup>3</sup>
Heat flow	kBtu		

### 19.3.4 Other Units

	Unit	
Ref. combustion temp.	°F	→ 🖺 44
Pipe standard	according to ANSI	→ 🖺 46

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UNIT CORRECTED VOLUME FLOW (fct.)
UNIT DENSITY (fct.) 11
UNIT HEAT (fct.)
UNIT HEAT FLOW (fct.)
UNIT LENGTH (fct.) 11
UNIT MASS (fct.)
UNIT MASS FLOW (fct.)
UNIT PRESSURE (fct.)
UNIT TEMPERATURE (fct.) 11
UNIT TO BUS (fct.)
UNIT TOTALIZER (fct.)
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