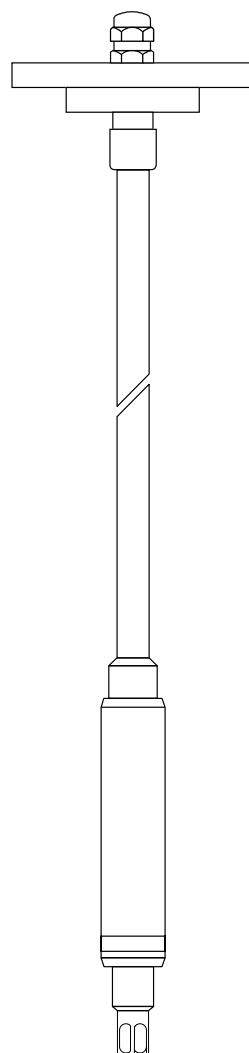


DipFit W CPA 530

Immersion Assembly for pH/Redox Measurement

Operating Instructions



Endress+Hauser

The Power of Know How



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1 General

1.1 Application

The DipFit W CPA 530 is an assembly intended to hold a combined pH or redox electrode with a solid electrolyte. It is suitable for universal use in water and waste water treatment systems as well as process applications. The DipFit W CPA 530 is used as a suspended assembly in conduits, ducts or tall tanks.

1.2 Measuring system

A measuring system consists of:

- the DipFit W CPA 530 assembly
- a pH / redox electrode suitable for the assembly and the medium to be measured
- a pH / redox measuring instrument
- a CPK 1, CPK 7 or CPK 9 measuring cable (terminated).

Variant:

- Junction box VBA and measuring cable (not terminated) for measuring cable extension.

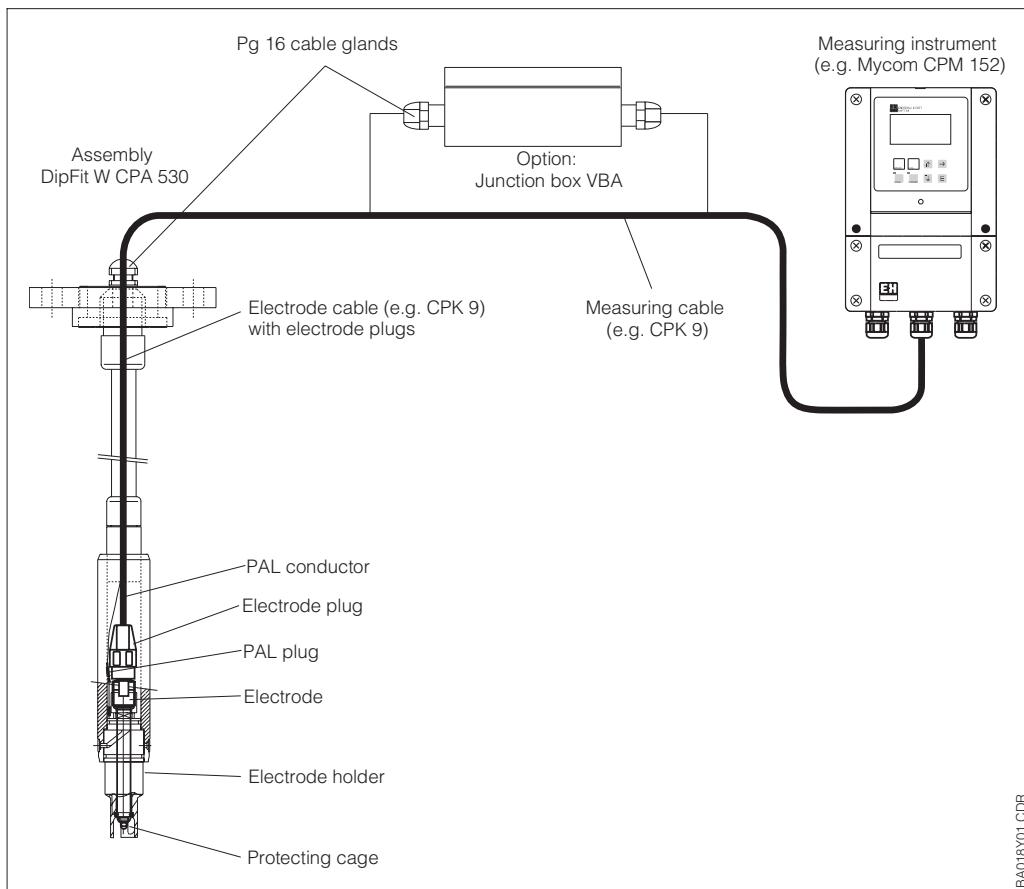


Fig. 1 The complete measuring system

2 Unpacking

- Inspect for any damaged packaging!
The post office or freight carrier must be informed of any damage.
Damaged packaging material must be retained until the matter has been settled.
- Verify that the contents are undamaged!
Inform the post office or freight carrier as well as the supplier of any damage.
- Check that the delivery is complete (see chapter 2.1) and agrees with the shipping documents and your order:
 - Quantity delivered
 - Unit type and version
 - Accessories
 - Operating instructions
 - Unit identification card(s)

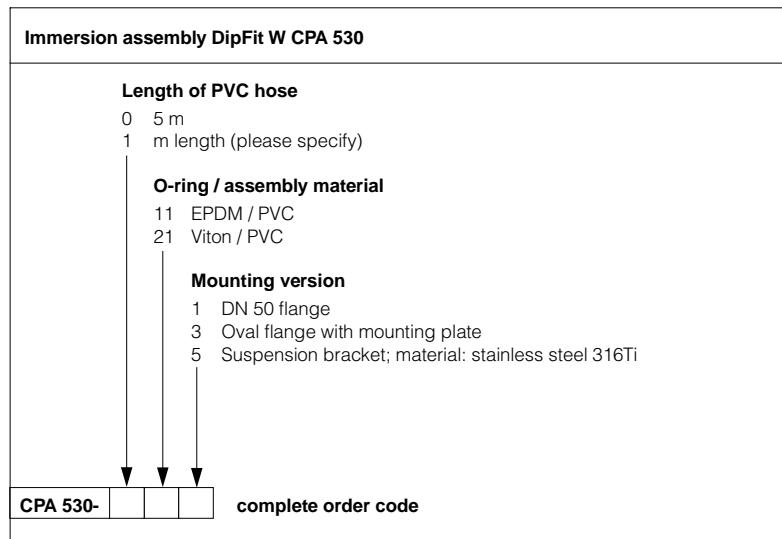
If you have any questions, consult your supplier or the Endress+Hauser sales agency in your area (see back cover of these operating instructions for addresses).

2.1 Scope of supply

The shipment comprises:

- DipFit W CPA 530 assembly,
PVC hose, material and version
according to order code
- Operating instructions (order no. 50050694)

2.2 Product structure

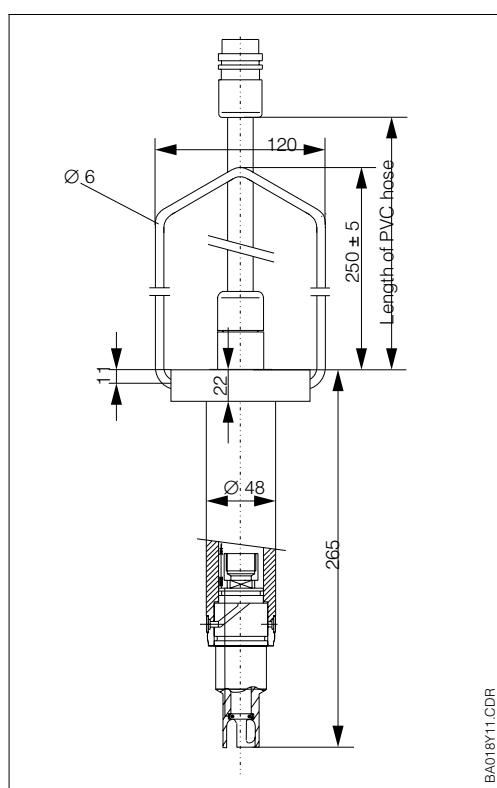
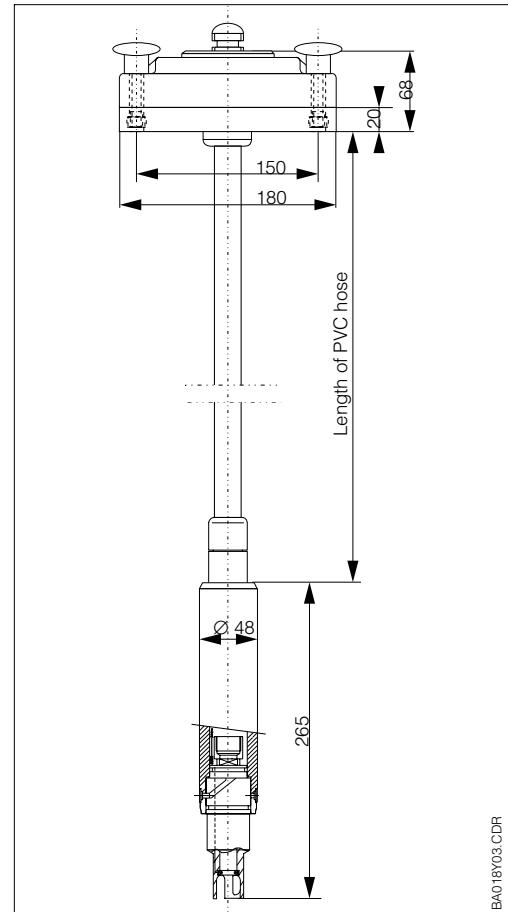
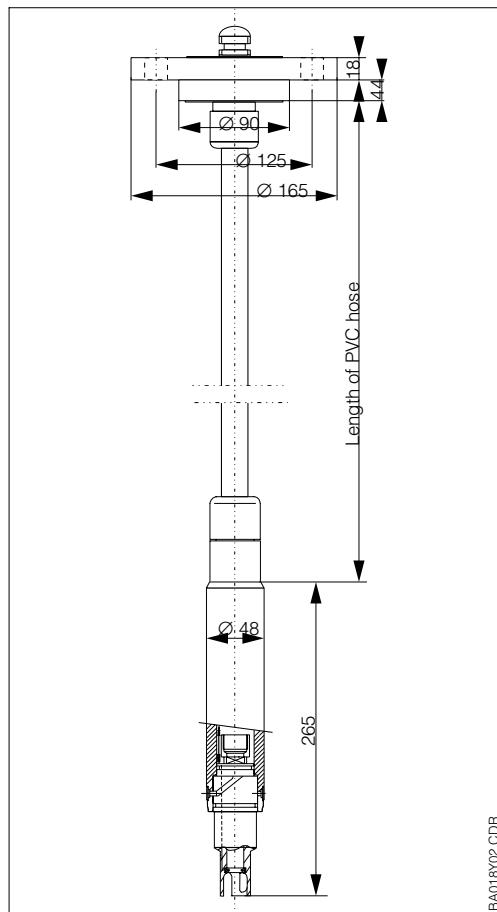


Remark:

Always specify the complete order code and the length of the PVC hose in your orders.
Combined pH or redox electrode and measuring cable must be ordered separately.

3 Mounting and installation

3.1 Dimensions



3.2 Mounting the assembly

The DipFit W CPA 530 is mounted using a DN 50 flange, an oval flange and mounting plate, or a suspension bracket.

- To remove the assembly in case of mounting with flange DN 50, loosen the flange screws.
- To remove the assembly in case of oval flange installation, loosen the tommy screws and remove the assembly via the lateral opening in the mounting plate.

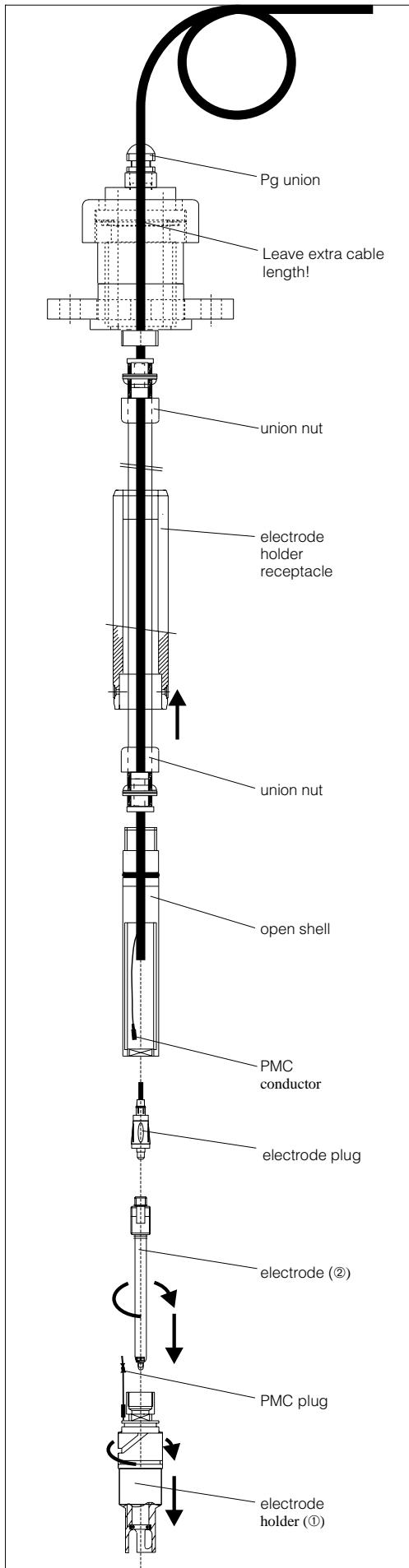
3.3 Electrode installation

- You may install combined pH / redox electrodes with Pg 13.5 screw head and Ø 12 mm × 120 mm shaft.
- To Fig. 5, ①: Disengage the bayonet lock by turning the electrode holder and pull the electrode holder out of the assembly.



Caution:

- You must remove the yellow protective cap before installing a new electrode!
- Make sure that the O-ring and clamping ring on the screw head are plugged in on the glass shaft before installation!
- Wet the electrodes before installation. Simple immersion in water is sufficient.
- To Fig. 5, ②: Screw in the electrode by hand and tighten it with a size 17 socket wrench.



3.4 Mounting the electrode cable



Note:

Push electrode holder receptacle up over the hose.

- Screw electrode plug onto the electrode screw head and hand-tighten it.
- Install conductor for potential matching pin on the existing potential matching connector (PMC) plug.
- Loosen the union nuts on both ends of the hose. Loosen the Pg union on the assembly head.



Note:

- Leave an extra measuring cable length of approx. 10 cm in the assembly for installation and removal of the electrode holder.
- Grease cable with glycerin before mounting. Then the passage of the cable is simplified.
- Shove cable through open shell into the hose.
- Mount electrode holder in reversed direction as at unmounting.
- Hand-tighten the union nuts. Fix the Pg cable gland on top of the assembly.

Fig. 5
Mounting pH/Redox electrode and electrode cable with plug

3.5 Electrical connection

Fig. 6 CPK 1 cable:
Electrode connection

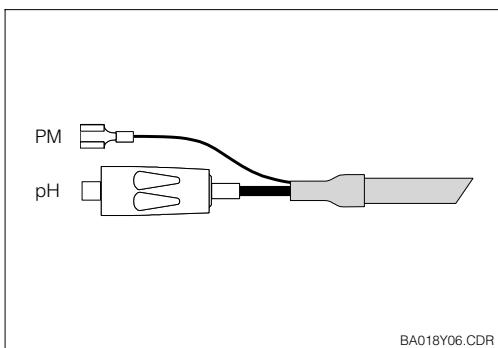
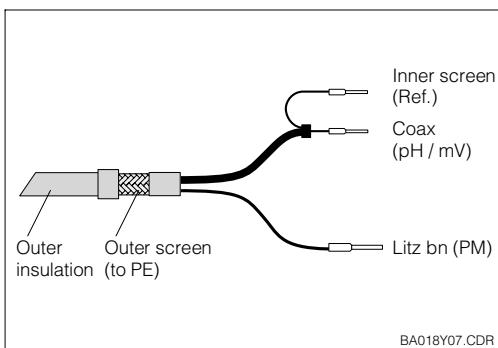


Fig. 7 CPK 1 cable:
Instrument connection



Warning:

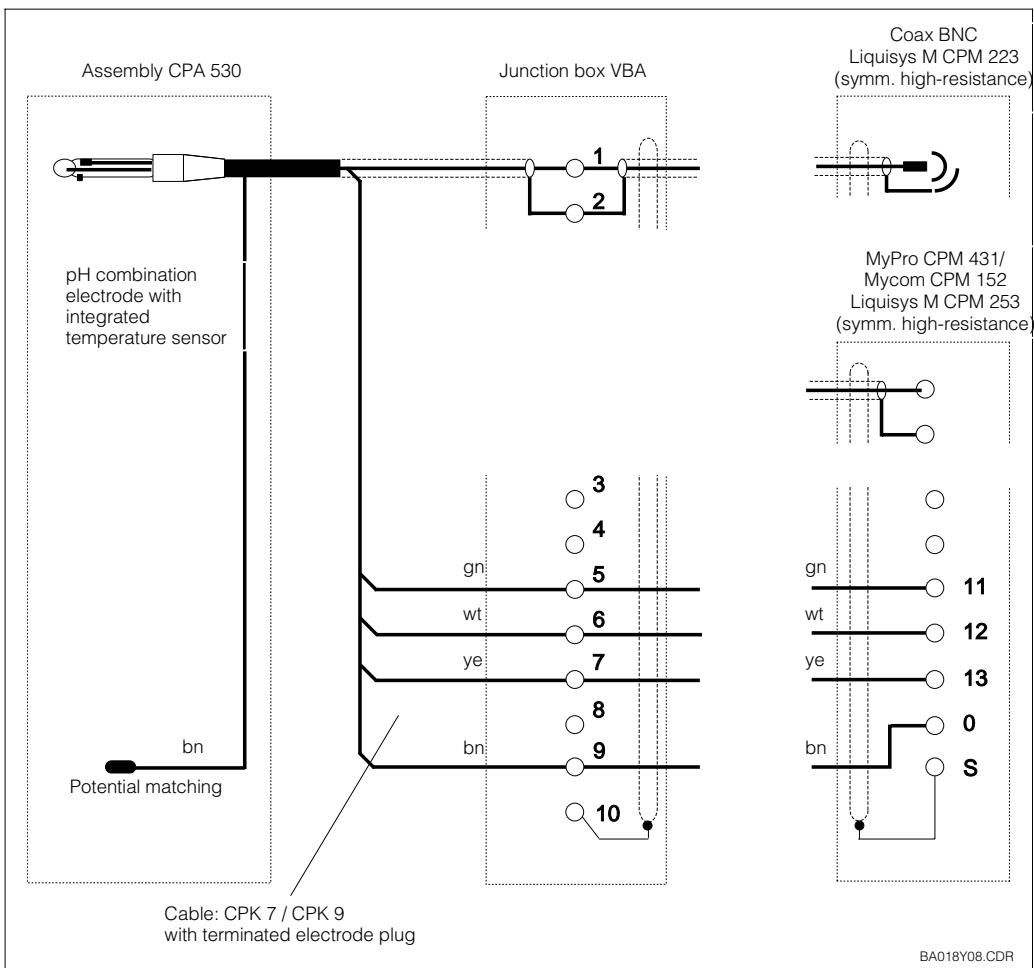
- The notes and warnings in these operating instructions must be strictly adhered to!
- Use a terminated CPK 1 or CPK 7 cable for connection. (Terminal assignment for E+H instruments: see Fig. 8.)



Caution:

- Faults on the assembly may only be eliminated by authorised and properly trained personnel!
- If faults cannot be remedied, the assembly must be removed from service and secured to prevent accidental start-up.

Fig. 8 Connection of
DipFit W CPA 530,
combination electrode with
CPK 7 / CPK 9



4 Maintenance

4.1 Cleaning

4.1.1 Cleaning the assembly

The assembly must be removed at intervals depending on the medium. O-rings with a sealing function must be visually inspected and replaced if required. It may become necessary to completely clean the side which is in contact with the medium.

4.1.2 Cleaning the electrode

- Clean the electrode at regular intervals (depending on the medium) to guarantee reliable measurements.
- Poor response time, low sensitivity (slope) and unstable measured values indicate soiling.
- Clean the electrode before each calibration.



Caution:

- Vigorously flush the electrode with distilled water after cleaning! Cleaning agent residue may severely impair measurements.
- Recalibrate the measuring system after each cleaning.



Note:

Clean Redox electrodes only mechanically! Chemical cleaning cause measured errors because a potential is implicated. This abates not before a few hours.

Manual cleaning

Clean all parts of the electrode which are in contact with the medium. Please note the following:

- Remove light coatings using a suitable cleaning solution.
- Use a soft brush and appropriate cleaning solution to remove adhering dirt.
- Remove stubborn dirt by soaking in cleaning agent.



Caution:

- Do not use abrasive cleaning agents! These may cause irreparable damage to the electrode measuring surfaces.

Selecting cleaning agents

The cleaning agents selected will depend on the type of soiling. The most frequent types of soiling and the appropriate cleaning agents are listed in the table below:

| Type of soiling | Cleaning agent |
|---|--|
| Grease, oil | Tenside containing (alcaline) media or water soluble organic solvents (e.g. alcohol) |
| Limestone or metal hydroxide deposits, heavy biol. deposits | 3% hydrochloric acid |
| Sulphide deposits | Mixture of 3% hydrochloric acid with thio-urea (usual commercial) |
| Protein deposits | Mixture of hydrochloric acid (0.1 molar) with pepsin (usual commercial) |
| Fibres, suspended materials | Pressurized water, possibly with wetting agents |
| Light biol. deposits | Pressurized water |

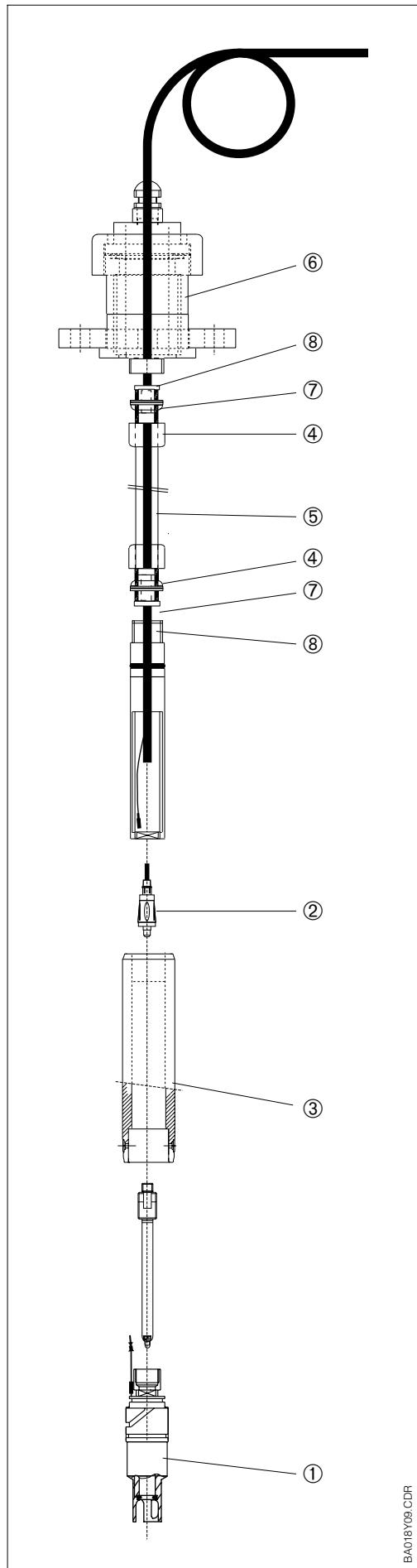


Fig. 9 Mounting of electrode cable and cable protection hose

4.2 Replacing worn parts

All O-rings of the assembly must be occasionally checked for damage.

The standard material for O-rings in contact with the medium is EPDM.

The following O-ring sets can be ordered:

EPDM Order No.: 50044657

Viton Order No.: 50044658



Caution:

Should it become necessary to replace O-rings, then

- avoid any damage of the new O-rings and the O-ring seat, and
- observe precautions for possible special materials (depending on the medium).

4.3 Replacing the electrode cable

- Loosen the electrode holder bayonet lock by turning it and remove the electrode holder (①) from the assembly.
- Unscrew the electrode plug (②) of the old/defective cable from the electrode and cut it off from the cable.
- Push the electrode holder receptacle (③) up over the cable protection hose.
- Loosen the union nuts (④) on both ends of the hose and unscrew them; loosen the Pg cable gland on the assembly head(⑥).
- Pull the old or defective cable out of the protection hose (⑤).
- Push the new cable through the open shell (⑨), the PVC hose (⑤) and the assembly head (⑥) from the electrode side.
- Screw the electrode plug onto the electrode screw head and hand-tighten it
- Install conductor for potential matching pin on the existing potential matching connector (PMC) plug (⑩).
- Hand-tighten the union nuts (④) on both ends of the hose and fix the Pg 16 cable gland on top of the assembly (⑥).
- Insert the electrode holder in the open shell (⑨), push the electrode holder receptacle (③) above it and fix it with te bayonet lock.

4.4 Replacing the cable protection hose

Proceed as described for the electrode cable.

Additional:

- Loosen and unscrew the union nuts (④) and pull the clamping rings (⑦) off the support sleeve (⑧) via the hose
- Pull the support sleeves (⑧) out of the hose and install them on the new hose along with the clamping rings reversing the sequence of the instructions above
- Install the hose and electrode cable on the assembly head (⑥) and electrode holder as described above.

5 Technical data

| | | |
|---|-------------------------------------|--|
| General data | Manufacturer | Endress+Hauser |
| | Product designation | DipFit W CPA 530 |
| Attachment | CPA 530-xx1 | DN 50 flange, PN 10 |
| | CPA 530-xx2 | oval flange and mounting plate |
| | CPA 530-xx5 | suspension bracket, SS 1.4571 |
| Materials in contact with the medium | Immersion tube | PVC |
| | Electrode holder | PPS mit 40 % GF |
| | oval flange, mounting plate | PP-GF |
| | Protection hose | PVC |
| | O-rings | EPDM, Viton |
| | Bayonet pin for electrode holder | titanium |
| | PAL plug | Hastelloy C4 |
| Operating pressure and temperature | with flange DN | 20 °C, max. 3 bar |
| | with oval flange and mounting plate | 50 °C at 0 bar |
| Geometry / Dimensions | Immersion depth | max.10 m |
| | Required mounting cross section | DN 50 |
| | Weight | about 2 ... 2,5 kg |
| Elektrodes | Elektrode type | OrbiSint W CPS 11/12, OrbiTex W CPS 21 |
| | Installation | via Pg 13,5 thread |
| | Shaft length | 120 mm |
| | Shaft diameter | 12 mm |

5.1 Supplementary documentation

- Technical Information
pH / redox combination electrodes
OrbiSint W CPS 11/12/13
Order no. 50054649
- Technical Information
pH / redox combination electrodes
OrbiTex W CPS 21
Best.-Nr. 50054650

Europe

Austria

□ Endress+Hauser Ges.m.b.H.
Wien
Tel. ++43 (1) 88056-0, Fax (1) 88056-35

Belarus

Belorizontez
Minsk
Tel. ++375 (172) 263166, Fax (172) 263111

Belgium / Luxembourg

□ Endress+Hauser S.A./N.V.
Brussels
Tel. ++32 (2) 2480600, Fax (2) 2480553

Bulgaria

INTERTECH-AUTOMATION
Sofia
Tel. ++359 (2) 664869, Fax (2) 9631389

Croatia

□ Endress+Hauser GmbH+Co.
Zagreb
Tel. ++385 (1) 6637785, Fax (1) 6637823

Cyprus

I+G Electrical Services Co. Ltd.
Nicosia
Tel. ++357 (2) 484788, Fax (2) 484690

Czech Republic

□ Endress+Hauser GmbH+Co.
Praha
Tel. ++420 (26) 6784200, Fax (26) 6784179

Denmark

□ Endress+Hauser A/S
Søborg
Tel. ++45 (70) 131132, Fax (70) 132133

Estonia

Elvi-Aqua
Tartu
Tel. ++372 (7) 422726, Fax (7) 422727

Finland

□ Endress+Hauser Oy
Espoo
Tel. ++358 (9) 8596155, Fax (9) 8596055

France

□ Endress+Hauser
Hunigue
Tel. ++33 (3) 89696768, Fax (3) 89694802

Germany

□ Endress+Hauser Meßtechnik GmbH+Co.
Weil am Rhein
Tel. ++49 (7621) 97501, Fax (7621) 975555

Great Britain

□ Endress+Hauser Ltd.
Manchester
Tel. ++44 (161) 2865000,
Fax (161) 9981841

Greece

I & G Building Services Automation S.A.
Athens
Tel. ++30 (1) 9241500, Fax (1) 9221714

Hungary

Mile Ipari-Elektro
Budapest
Tel. ++36 (1) 2615535, Fax (1) 2615535

Iceland

Vatnshreinsun HF
Reykjavík
Tel. ++354 (5) 619616, Fax (5) 619617

Ireland

Floomeac Company Ltd.
Kildare
Tel. ++353 (45) 86815, Fax (45) 868182

Italy

□ Endress+Hauser Italia S.p.A.
Cernusco s/N Milano
Tel. ++39 (02) 92106421,
Fax (02) 92107153

Latvia

Raita Ltd.
Riga
Tel. ++371 (7) 312897, Fax (7) 312894

Lithuania

Agava Ltd.
Kaunas
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Netherlands

□ Endress+Hauser B.V.
Naarden
Tel. ++31 (35) 6958611, Fax (35) 6958825

Norway

□ Endress+Hauser A/S
Tranby
Tel. ++47 (32) 859850, Fax (32) 859851

Poland

□ Endress+Hauser Polska Sp. z o.o.
Warszawa
Tel. ++48 (22) 7201090, Fax (22) 7201085

Portugal

Tecnica - Tecnica de Sistemas Industriais
Linda-a-Velha
Tel. ++351 (1) 4172637, Fax (1) 4185278

Romania

Romconseng SRL
Bucharest
Tel. ++40 (1) 4101634, Fax (1) 4101634

Russia

□ Endress+Hauser Moscow Office
Moscow
Tel. ++709 (5) 1587571, Fax (5) 1589864

Slovak Republic

Transcom Technik s.r.o.
Bratislava
Tel. ++421 (74) 4888684, Fax (74) 4887112

Slovenia

□ Endress+Hauser D.O.O.
Ljubljana
Tel. ++386 (61) 1592217, Fax (61) 1592298

Spain

□ Endress+Hauser S.A.
Barcelona
Tel. ++34 (93) 4803366, Fax (93) 4733839

Sweden

□ Endress+Hauser AB
Sollentuna
Tel. ++46 (8) 55511600, Fax (8) 55511600

Switzerland

□ Endress+Hauser AG
Reinach/BL 1
Tel. ++41 (61) 7157575, Fax (61) 7111650

Turkey

Intek Endüstriyel Ölçü ve Kontrol Sistemleri
İstanbul
Tel. ++90 (212) 2751355,
Fax (212) 2662775

Ukraine

Industria Ukraina
Kiev
Tel. ++380 (44) 26881, Fax (44) 26908

Yugoslavia

Meris d.o.o.
Beograd
Tel. ++381 (11) 4446164, Fax (11) 4441966

Africa

Egypt

Anasis
Helipolis/Cairo
Tel. ++20 (2) 417900, Fax (2) 417900

Morocco

Oussama S.A.
Casablanca
Tel. ++212 (2) 241338, Fax (2) 402657

Nigeria

J F Technical Invest. Nig. Ltd.
Lagos
Tel. ++234 (1) 62234546, Fax (1) 62234548

South Africa

□ Endress+Hauser Pty. Ltd.
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Tunisia

Controle, Maintenance et Regulation
Tunis
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America

Argentina

□ Endress+Hauser Argentina S.A.
Buenos Aires
Tel. ++54 (1) 145227970,
Fax (1) 145227909

Bolivia

Tritec S.R.L.
Cochabamba
Tel. ++591 (42) 56993, Fax (42) 50981

Brazil

□ Samson Endress+Hauser Ltda.
Sao Paulo
Tel. ++55 (11) 50313455,
Fax (11) 50313067

Canada

□ Endress+Hauser Ltd.
Burlington, Ontario
Tel. ++1 (905) 6819292,
Fax (905) 6819444

Chile

DIN Instrumentos Ltda.
Santiago
Tel. ++56 (2) 2050100, Fax (2) 2258139

Colombia

Colsein Ltda.
Bogota D.C.
Tel. ++57 (1) 2367659, Fax (1) 6107868

Costa Rica

EURO-TEC S.A.
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Tel. ++506 (2) 961542, Fax (2) 961542

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Insetec Cia. Ltda.
Quito
Tel. ++593 (2) 269148, Fax (02) 461833

Guatemala

ACISA Automatizacion Y Control Industrial S.A.
Ciudad de Guatemala, C.A.
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Mexico

□ Endress+Hauser I.I.
Mexico City
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Incotel S.R.L.
Asuncion
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Uruguay

Circular S.A.
Montevideo
Tel. ++598 (2) 925785, Fax (2) 929151

USA

□ Endress+Hauser Inc.
Greenwood, Indiana
Tel. ++1 (317) 5357138,
Fax (317) 5358489

Venezuela

H. Z. Instrumentos C.A.
Caracas
Tel. ++58 (2) 9440966, Fax (2) 9444554

Asia

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□ Endress+Hauser Shanghai
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Shanghai
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Fax (21) 54902303

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□ Endress+Hauser Beijing Office
Beijing
Tel. ++86 (10) 68344058,
Fax (10) 68344068

Nigeria

□ Endress+Hauser (H.K.) Ltd.
Hong Kong
Tel. ++852 (2) 5283120, Fax (2) 8654171

India

□ Endress+Hauser India Branch Office
Mumbai
Tel. ++91 (22) 8521458, Fax (22) 8521927

Indonesia

PT Gramma Bazita
Jakarta
Tel. ++62 (21) 7975083, Fax (21) 7975089

Japan

□ Sakura Endress Co., Ltd.
Tokyo
Tel. ++81 (422) 540611, Fax (422) 550275

Malaysia

□ Endress+Hauser (M) Sdn. Bhd.
Petaling Jaya, Selangor Darul Ehsan
Tel. ++60 (3) 7334848, Fax (3) 7338800

Pakistan

Speedy Automation
Karachi
Tel. ++92 (21) 7722953, Fax (21) 7736884

Papua New Guinea

SBS Electrical Pty Limited
Port Moresby
Tel. ++67 (3) 251188, Fax (3) 259556

Philippines

Brenton Industries Inc.
Makati Metro Manila
Tel. ++63 (2) 6388041, Fax (2) 6388042

Singapore

□ Endress+Hauser (S.E.A.) Pte., Ltd.
Singapore
Tel. ++65 (5) 668222, Fax (2) 666848

South Korea

□ Endress+Hauser (Korea) Co., Ltd.
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Tel. ++82 (2) 6587200, Fax (2) 6592838

Taiwan

Kingjari Corporation
Taipei R.O.C.
Tel. ++868 (2) 27183938, Fax (2) 27134190

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Bangkok
Tel. ++66 (2) 996781120, Fax (2) 9967810

Vietnam

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Ho Chi Minh City
Tel. ++84 (8) 8335225, Fax (8) 8335227

Iran

Telephone Technical Services Co. Ltd.
Tehran
Tel. ++98 (21) 8746750, Fax (21) 8737295

Israel

Instrumetrics Industrial Control Ltd.
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Tel. ++972 (3) 6480205, Fax (3) 6471992

Jordan

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Amman
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Kingdom of Saudi Arabia

Anasia
Jeddah
Tel. ++966 (2) 6710014, Fax (2) 6725929

Kuwait

Kuwait Maritime & Mercantile Co. K.S.C.
Safat
Tel. ++965 (2) 441481, Fax (2) 441486

Lebanon

Nabil Ibrahim
Jbeil
Tel. ++961 (3) 254052, Fax (9) 548038

Sultanate of Oman

Mustafa & Jawad Science & Industry Co.
L.L.C.
Ruwi
Tel. ++968 (60) 2009, Fax (60) 7066

United Arab Emirates

Descon Trading EST.
Dubai
Tel. ++971 (4) 653651, Fax (4) 653264

Yemen

Yemen Company for Ghee and Soap Industry
Taiz
Tel. ++976 (4) 230664, Fax (4) 212338

Australia + New Zealand

Australia

ALSTOM Australia Ltd.
Sydney
Tel. ++61 (2) 97224777, Fax (2) 97224888

New Zealand

EMC Industrial Instrumentation
Auckland
Tel. ++64 (9) 4155110, Fax (9) 4155115

All other countries

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Instruments International
D-Weil am Rhein
Germany
Tel. ++49 (7621) 97502, Fax (7621) 975345

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