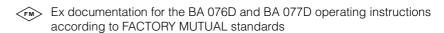
XA 064D/06/en/12.02 50103943 FM+SGML 6.0

PROline prosonic flow 93 Division 1































PROline prosonic flow 93 Division 1

(en)

Ex documentation for the BA 076D and BA 077D operating instructions

according to FACTORY MUTUAL standards

T2A T2B T2C T2D

T3A T3B T3C T4 T4A

T5

329 °F 320 °F 275 °F 248 °F 212 °F









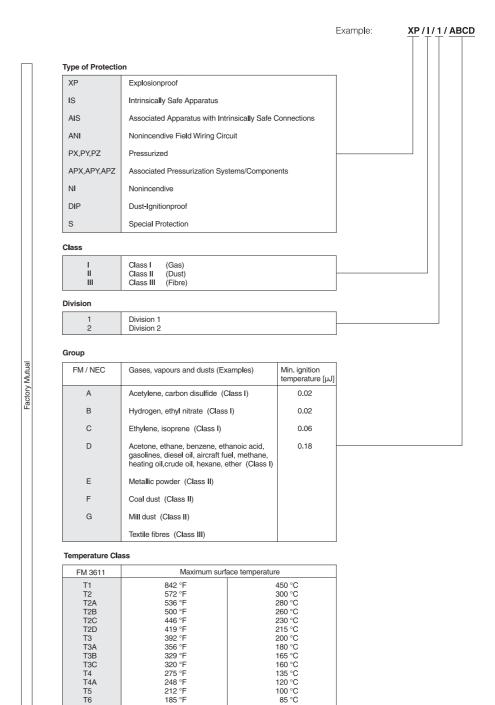










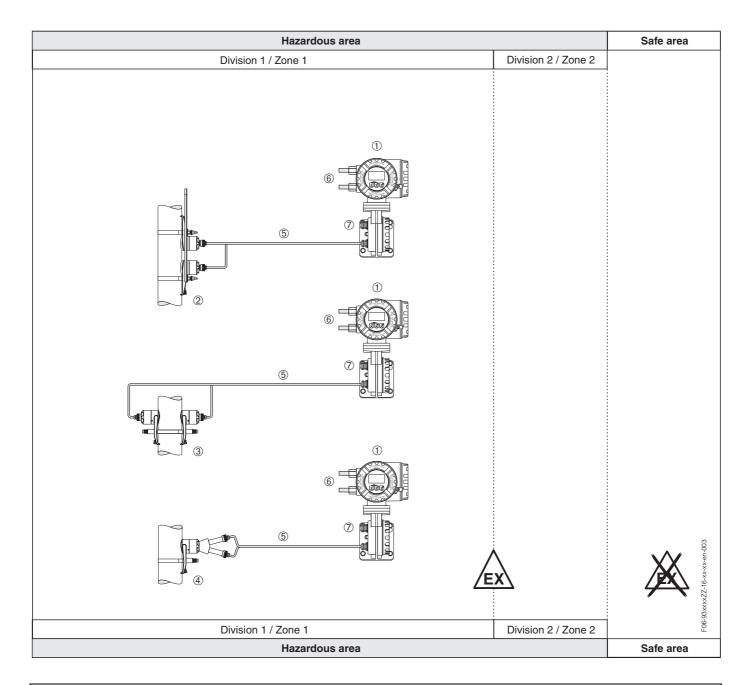












① Ultrasonic transmitter Prosonic Flow 93 PROFIBUS-DP/-PA in: XP-AIS-DIP / I,II,III / 1 / ABCDEFG / T6

Explosionproof Enclosure

② Flow measuring sensors Prosonic Flow P (Clamp On) in: IS-DIP / I,II,III / 1 / ABCDEFG / T6-T1 NEMA 6P

For ambient and fluid temperature ranges, and temperature class, see Page 3.

③ Sound velocity measuring sensors Prosonic Flow DDU 18 (Clamp On) in: IS-DIP / I,II,III / 1 / ABCDEFG / T6-T1

NEMA 6P

- Wall thickness measuring sensor Prosonic Flow DDU 19 (Clamp On) in: IS-DIP / I,II,III / 1 / ABCDEFG / T6-T1 NEMA 4X
- ⑤ For safety reasons the max. cable length is 30 m. For interconnection between transmitter and sensors only prefabricated Endress+Hauser cables shall be used. Replace defective cables with new cables.

Interconnection of components ① and ⑤ with sensors ②, ③ or ④ as loop concept.

For number references 6 and 7 see on Page 8.





Temperature tables

Prosonic Flow**PA*-A/B*****N***** and Sound velocity measuring sensors DDU 18-A***

at T _a = 140 °F			Max. medium temperature [°F] in						
		Т6	T5	T4	Т3	T2	T1		
Sensors**PA*-A/B****N****	PVC cables	176	176	176	176	176	176		
Sensors DDU 18-A***	PVC cables	176	176	176	176	176	176		

The minimum medium temperature is -40 °F

Prosonic Flow**PA*-E/F****N***** and Sound velocity measuring sensors DDU 18-B***

at T _a = 140 °F			Max. medium temperature [°F] in						
		Т6	T5	T4	Т3	T2	T1		
Sensors**PA*-E/F****N****	PTFE cables	176	203	266	338	338	338		
Sensors DDU 18-B***	PTFE cables	176	203	266	338	338	338		

The minimum medium temperature is 32 °F

Wall thickness measuring sensor DDU 19-A***

at T _a = 140 °F			Max. medium temperature [°F] in						
		Т6	T5	T4	Т3	T2	T1		
Sensor DDU 19-A***	PVC or PTFE cables	176	176	176	176	176	176		

The minimum medium temperature is -4 °F

Transmitter Prosonic Flow 93 P**-*********

The Prosonic Flow 93 transmitter has a T6 temperature class rating when installed in the Explosion proof Enclosure for operation at ambient temperatures up to $T_a = 140 \, ^{\circ}\text{F}$.

The maximum ambient temperature range is -4...+140 °F.



Note:

At the specified medium temperatures, the equipment is not subjected to temperatures impermissible for the temperature class in question.



Approvals

No. / approval type	Description
J.I. 3010849	for the electric flow measuring system Prosonic Flow 93 P PROFIBUS-DP/-PA
(See Page 5 for notes on special conditions)	Identification: see below

Transmitter Prosonic Flow 93 PROFIBUS-DP/-PA

Prosonic Flow 93 P**-******N*****. | F = PROFIBUS-PA, EEx i FISCO | J = PROFIBUS-DP

Prosonic Flow 93 P**-******N****** | XP-AIS-DIP / I,II,III / 1 / ABCDEFG / T6

Flow measuring sensors

Prosonic Flow P | IS-DIP / I,II,III / 1 / ABCDEFG / T6-T1

Sound velocity measuring sensors

Prosonic Flow DDU 18 | IS-DIP / I,II,III / 1 / ABCDEFG / T6-T1

Wall thickness measuring sensor

Prosonic Flow DDU 19 | IS-DIP / I,II,III / 1 / ABCDEFG / T6-T1

Notified body

The Prosonic Flow measuring system was tested for approval by the following named entity:

FM: Factory Mutual Research





Special conditions

1. Control room equipment shall not use or generate more than 250 V rms.

- 2. Use supply wires suitable for 41 °F above ambient temperature, but at least for 176 °F.
- 3. The specified temperature class in conjunction with the ambient temperature and the medium temperature must be in compliance with the tables on Page 3.
- 4. It is not permissible to connect the service adapter in explosive atmospheres.
- 5. Install per National Electrical Code. Install intrinsically safe circuits per NEC ANSI/ NFPA 70 and ISA RP 12.6 respecting the explosion proof integrity of the enclosure.

Warning:

- 6. Substitution of components may impair intrinsic safety.
- 7. The flowmeter must be integrated into the potential equalisation system (see Fig. 2).

General warnings

- Installation, connection to the electricity supply, commissioning and maintenance of the devices must be carried out by qualified specialists trained to work on Ex-rated devices.
- Compliance with national regulations relating to the installation of devices in potentially explosive atmospheres is mandatory, if such regulations exist.
- Open the device only when it is de-energized (and after a delay of at least 10 minutes following shutdown of the power supply).
- The housing of the Ex-rated transmitter can be turned in 90° steps. Whereas the non-Ex version has a bayonet adapter, however, the Ex version has a thread. Recesses for centering the worm screw are provided to prevent inadvertent movement of the transmitter housing.
 - It is permissible to turn the transmitter housing through a maximum of 180° during operation (in either direction), without compromising explosion protection. After turning the housing the worm screw must be tightened again.
- The screw cap has to be removed before the local display can be turned, and this must be done with the device de-energized (and after a delay of at least 10 minutes following shutdown of the power supply). Be sure that the device is closed properly, before connecting it to power again.





Endress + Hauser







5





Electrical connections

Power supply connection

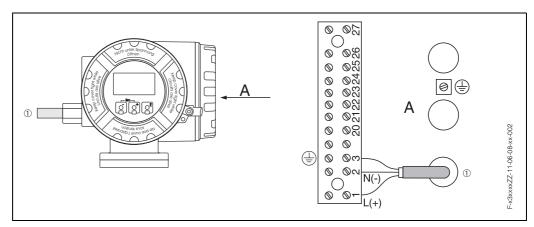


Fig. 1: ① = Power supply cableA = View A

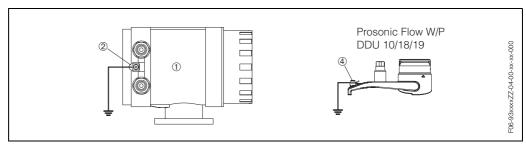


Fig. 2: Ground terminal for potential equalisation



Caution:

- The transmitter ① is to be securely connected to the potential equalization system using the screw terminal ② on the outside of the transmitter housing.
- The sensor holders are to be grounded using the external screw terminal ④. Alternatively, the sensor can be connected to the potential equalization system via the pipeline when a ground connection according to regulations can be assured.

The table below contains the values that are identical for all versions, irrespective of the type code.

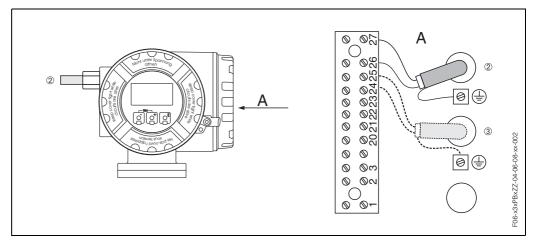
Transmitter Prosonic Flow 93

Teminals	1	2	3
	L (+)	N (–)	
Designation	Power supply ①		Protective earth
Functional values	AC: U = 85260 V or AC: U = 2055 V or DC: U = 1662 V Power consumption: 15 VA / 15 W		Caution: Follow ground network requirements for the facility
Intrinsically safe circuit	no		
U _m =	260 '	V AC	





Input/output circuit





Note:

The table below contains the values which depend on the type code (type of device). Always remember to compare the type code in the table with the code on the nameplate of your device.

Transmitter Prosonic Flow 93***-*******F

Terminals	20	21	22	23	24	25	26	27
	+	-	+	-	+	-	+	_
Designation							PROFIBI	US-PA ②
Functional values: UB = operating voltage UB = base current							$U_{\text{Bus}} = 932 \text{ V DC}$ $I_{\text{Bus}} = 11 \text{ mA}$	
Intrinsically safe circuit							yes	
U _i =							30 V	DC DC
l _i =							500	mA
P _i =							5.5 W	
L _i =							10 μΗ	
C _i =							5	nF

Transmitter Prosonic Flow 93***-*********J

Terminals	20	21	22	23	24	25	26	27
	+	_	+	_	+5 V	GND	+	-
Designation							(EN 50170	JS-DP @ Volume 2, 485)
Functional values: U _B = operating voltage							U = -7 1	to +12 V
U _m =							260	V AC
I _m =							500	mA





Device fuse



Warning:

Use only fuses of the following types; the fuses are installed on the power supply board:

- Voltage 20...55 V AC / 16...62 V DC: fuse 2.0 A slow-blow, breaking capacity 1500 A (Schurter, 0001.2503 or Wickmann, Standard Type 181 2.0 A)
- Voltage 85...260 V AC: fuse 0.8 A slow-blow, breaking capacity 1500 A (Schurter, 0001.2507 or Wickmann, Standard Type 181 0.8 A)

Cable entries

For number reference see the figure on Page 2.

- © Cable entries for the transmitter terminal compartment (XP version) power supply / bus cable: (Prosonic Flow 93) Choice of thread for cable entries, ½" NPT.
- Cable entries for the transmitter terminal compartment sensor cable connection:
 A special cable gland allows you to insert both sensor cables (per channel) into the connection compartment simultaneously.
 Cable gland M20x1.5 for 2 x Ø 4 mm or threaded adapter ½" NPT, G ½".

Make sure that the XP cable entries are secured to prevent working loose.





Cable specifications

The sensor cable connection between sensor and transmitter has an EEx i type of protection rating.

- The cables are available in lengths of 5 m (16 ft), 10 m (33 ft), 15 m (49 ft) and 30 m (98 ft).
- You can choose between PTFE and PVC cable materials.



Caution

Use only the ready-to-use cables supplied by E+H with each sensor pair.

Connecting the sensor connecting cable



Warning:

Switch off the power supply before opening the connection compartment. Do not install or wire the device while it is connected to the power supply. Failure to comply with this precaution can result in irreparable damage to the electronics.

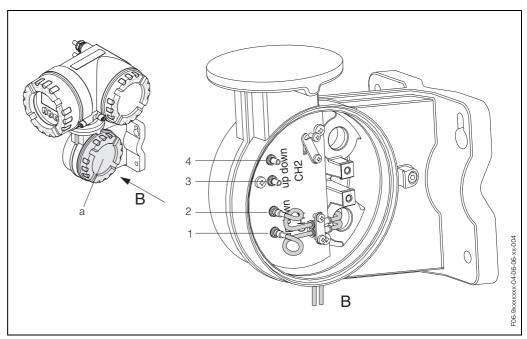


Fig. 4: Connecting the two possible measuring systems (one or two-channel)

- a = view B
- 1 = channel 1 upstream
- 2 = channel 1 downstream
- 3 = channel 2 upstream
- 4 = channel 2 downstream



Procedure:

- 1. Transmitter: remove cover (a, Fig. 4) from the connection compartment.
- 2. Remove blank cover for the cable entries for channel 1 and channel 2.
- 3. Remove special cable entry (supplied with sensors). Run both sensor connecting cables through the cover (b) of the cable gland and into the connection compartment.
- 4. Position the cable fixing sleeves (c) of the sensor cables exactly next each other (Detail C). Position the ground contact terminals (d) and screw them tight.

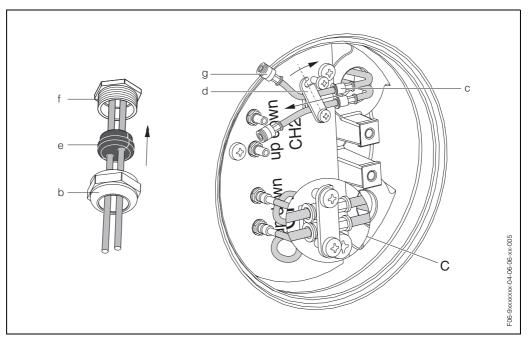


Fig. 5: Connecting the sensor connecting cable

- 5. Spread the rubber seal (e) along the side slit using a suitable tool (e.g. a large screw-driver) so that both sensor cables are clamped within. Push the rubber seal up into the cable gland bracket (f). Close the cover of the cable gland (b) so that it is tight.
- 6. Plug in the sensor cable connectors analogue to the arrangement in Fig. 4.
- 7. Transmitter: secure cover (a) on the connection compartment.





Removing and installing printed circuit boards

Field housing: removing and installing printed circuit boards (Fig. 6)



Warning:

- Danger of explosion! Danger of electrical shock! Open the device only when it is deenergized (and after a delay of at least 10 minutes following shutdown of the power supply).
- Risk of damaging electronic components (ESD protection). Static electricity can damage electronic components or impair their operability. Use a workplace with a grounded working surface purposely built for electrostatically sensitive devices!
- 1. Remove the cover of the electronics compartment.
- 2. Remove the local display (1) as follows:
 - Press in the latches (1.1) at the side and remove the display module.
 - Disconnect the ribbon cable (1.2) of the display module from the amplifier board.
- 3. Remove the screws and remove the cover (2) from the electronics compartment.
- 4. Remove power unit board and I/O board (3, 5): Insert a thin pin into the hole (6) provided for the purpose and pull the board clear of its holder.
- 5. Remove amplifier board (4):
 - Disconnect the plug of the sensor signal cable (4.2) from the board.
 - Insert a thin pin into the hole (6) provided for the purpose and pull the board clear of its holder.
- 6. Installation is the reverse of the removal procedure.



Caution:

Use only original Endress+Hauser parts. Only replace printed circuit boards with identical ones.

7. If you cannot maintain the dielectric strength of the device during the work stages, carry out a test according to the manufacturer's specifications.



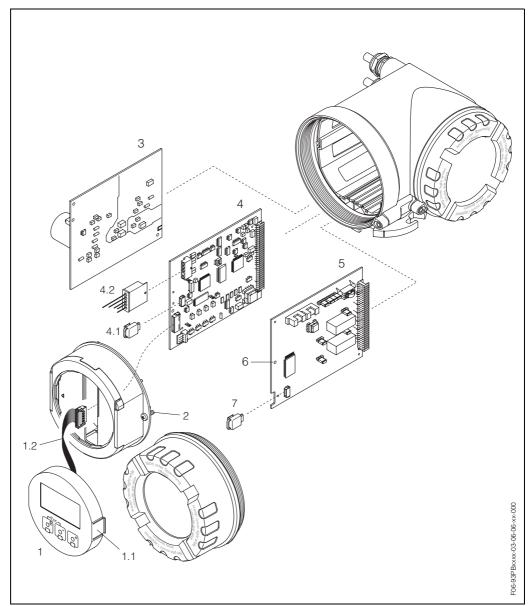


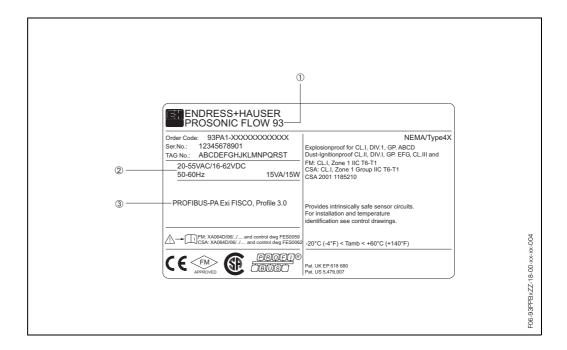
Fig. 6: Field housing: removing and installing printed circuit boards

- Local display
- Latch 1.1
- Ribbon cable (display module) 1.2
- Screws of electronics compartment cover 2
- 3 Power unit board
- Amplifier board 4
- 4.1 T-DAT™ (transmitter data memory)4.2 Unplug sensor signal cable
- 5 I/O board (type PROFIBUS-DP/-PA)
- Aperture for installing/removing boards
- F-Chip™ (function chip for optional software)





Exchanging electronics components



The following information on the nameplate must be compared for the information on the repairs set. Modules must not be exchanged unless this information is identical:

Power unit board: 1 and 2

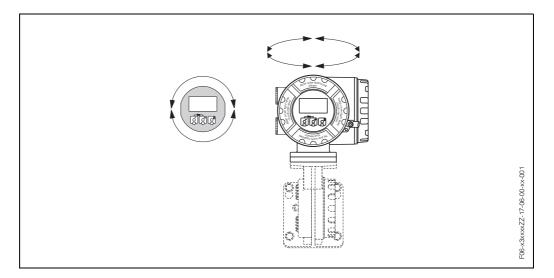
Amplifier board: ①

I/O board: ③

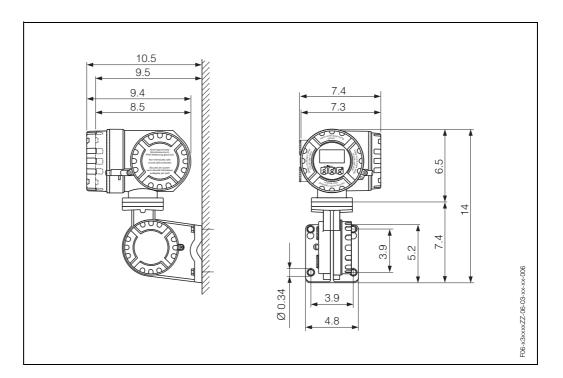


Turning the transmitter housing and the local display

To obtain the optimum orientation of the display of the field housing, it is possible to turn the display or the head of the measuring transmitter housing up to 360°.



Dimensions Prosonic Flow 93 transmitter



Weight

Housing for transmitter:

• Wall-mounted housing: 13.3 lbs

• Field housing: 14.8 lbs

Measuring sensors:

- Flow measuring sensors P incl. mounting rail and tensioning bands: 6.2 lbs
- Sound velocity measuring sensors DDU 18 incl. tensioning bands: 5.3 lbs
- Wall thickness measuring sensor DDU 19 incl. tensioning band: 3.3 lbs





Explanation of the FISCO model (PROFIBUS-PA)

The German Federal Physical-Technical Institute (PTB) has developed the FISCO model which was published in Report PTB-W-53 "Examination on Intrinsic Safety for Field Bus Systems".

The FISCO model makes possible the interconnection of intrinsically safe apparatus and one intrinsically safe associated apparatus, without having to have separate certification for respective connections.

The criteria for the intrinsic safety of an interconnection (bus segment) is given under the following interrelationships:

- 1. To transmit power and data, the bus system uses the physical configuration defined by IEC 61158-2 (MBP). This is the case for PROFIBUS-PA and the H1 bus.
- 2. Only one active source is permitted on a bus segment (here the power repeater). All other components work as passive current sinks.
- 3. The basic current consumption of a field device is at least 10 mA.
- 4. U_i , I_i and P_i of the bus device $\geq U_o$, I_o and P_o of the associated equipment (bus power supply).
- 5. Each instrument must fulfill the following requirement: C_i ≤5 nF, L_i ≤10 μH
- 6. The permissible line length for EEx ia IIC applications is 1000 m (3280 ft).
- 7. The permissible spur length for Ex applications is 30 m (98 ft) per spur.
- 8. The transmission line that is used must conform to the following cable parameters:

Resistor coating: 15 Ω /km < R' < 150 Ω /km Inductance coating: 0.4 mH/km < L' < 1 mH/km

Capacitance coating: 80 nF/km < C' < 200 nF/km (including the shield)

- 9. The bus segment must be terminated on both ends of the line with a terminal bus resistor. A terminal resistor is integrated into the power repeater so that an external bus terminator is only required on the other end. According to the FISCO model the fieldbus terminator must conform to the following limits:
 - -90Ω < R < 100Ω
 - $-0 \mu F < C < 2.2 \mu F$



Note:

Cable parameters and length restrictions are respected (see Page 16)



Cable specifications

The sensor cable connection between sensor and transmitter has an IS type of protection rating.



Caution:

Use only the cable sets supplied by E+H.

Cable specifications for PROFIBUS-PA

	Cable type A (reference)	Cable type B			
Cable construction	twisted pair, screened	one or more twisted pairs, common screening			
Core cross-section (nominal)	0.8 mm ² / AWG 18	0.32 mm ² / AWG 22			
Loop resistance (direct current)	44 Ω /km	112 Ω/km			
Impedance at 31.25 kHz	100 Ω ±20%	100 Ω ±30%			
Attenuation constant at 39 kHz	3 dB/km	5 dB/km			
Capacitive unsymmetry	2 nF/km	2 nF/km			
Envelope delay distortion (7.939 kHz)	1.7 μs/km	-			
Degree of voltage of shielding	90%	-			
Max. bus segment length (incl. spur lines)	1000 m (3280 ft)	1000 m (3280 ft)			
Specific inductance	0.41.0 mH/km				
Specific capacitance	80200 nF/km				
Loop resistance	15150 Ω/ km				
Max. spur length	≤30 m (98 ft)				





Cable specifications for PROFIBUS-DP

Two types of cable are specified for the bus in the EN 50 170 standard. Cable type A can be used for all transmission rates up to 12 Mbit/s. The cable parameters can be taken from the following table:

Cable Type A	
Characteristic impedance	135165 Ω at a measurement frequency of 320 MHz
Cable capacitance	<30 pF/m
Wire size	>0.34 mm ² , equals AWG 22
Cable type	twisted pairs, 1 x 2, 2 x 2 or 1 x 4 conductors
Loop resistance	110 Ω/km
Signal attenuation	max. 9 dB over the entire length of the line segment
Shielding	Copper braided shield or braided shield and foil screen

When setting up the bus, observe the following points:

• The maximum cable length (segment length) of a PROFIBUS-DP system depends on the transmission rate. With PROFIBUS-RS 485 Cable Type A, this value is:

Transmission Rate [kBit/s]	9.693.75	187.5	500	1500	30012000
Cable length [m]	1200	1000	400	200	100

- A maximum of 32 stations are permitted per segment.
- Each segment is terminated at both ends with a terminating resistor.
- The bus length or number of users can be increased by installing a repeater.
- The first and last segments can support a max. of 31 devices. The segments between repeaters can support a max. of 30 stations.
- The maximum distance achievable between two bus users is calculated as: (NUM_REP + 1) x segment length

NUM_REP = maximum number of repeaters, which can be placed in series, dependent on the respective repeater.

Example:

According to the manufacturer's information, a maximum of 9 repeaters may be placed in series on a standard line.

The maximum distance between two bus users at a transmission rate of 1.5 MBit/s is thus: $(9 + 1) \times 200 \text{ m} = 2000 \text{ m}$



Stubs (PROFIBUS-DP)

Note the following points:

- Total combined length of all stubs < 6.6 m (at a max. of 1.5 MBit/s)
- At transmission rates >1.5 MBit/s, stubs should not be used. The line between the cable connector and the bus driver in the field device is called a stub. Our experience with the systems, indicates that you should be quite careful with the length of the stubs when planning your project. Therefore, we recommend that you do not attempt to utilise the full theoretical maximum total combined length of 6.6 m for all stubs at 1.5 MBit/s. The order of the respective field devices makes more of a difference in this case. We recommend that at transmission rates >1.5 MBit/s you avoid using stubs.
- If you must use stubs, do not install terminating resistors on them.

Shielding and grounding (PROFIBUS-DP/-PA)

When planning the shielding and grounding for a field bus system, there are three important points to consider:

- Electromagnetic compatibility (EMC)
- Explosion protection
- Safety of the personnel

To ensure the optimum electromagnetic compatibility of systems, it is important that the system components and above all the cables, which connect the components, are shielded and that no portion of the system is unshielded.

Ideally, the cable shields will be connected to the field devices' housings, which are usually metal. Since these housings are generally connected to the protective ground conductor, the shield of the bus cable will thus be grounded many times.

This approach, which provides the best electromagnetic compatibility, can be used without restriction in plants with good potential equalisation.

In the case of plants without potential equalisation, a mains frequency (50 Hz) equalising current can flow between two grounding points, which in unfavorable cases, e.g. when it exceeds the permissible shield current, may destroy the cable.

To suppress the low frequency equalising currents on systems lacking potential equalisation, it is therefore advisable to connect the cable shield directly to the building (or protective ground conductor) at only one end and to use capacitive coupling to connect it to all other grounding points.





Setting the terminators (only by PROFIBUS-DP)

Since mismatches in the impedance result in signal reflections on the line and can thus lead to communication errors, it is important to terminate the lines properly.



Warning:

Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.

The terminator switches are located on the I/O board.

- For baud rates of up to 1.5 MBaud, terminate the last transmitter on the bus by setting the terminator switch SW 1 to: ON ON ON ON.
- If the device is to be operated at over 1.5 MBaud, you can tap the supply voltage for an external terminator from terminals 24 (GND) and 25 (+5 V) (this terminator must be approved for Division 1).

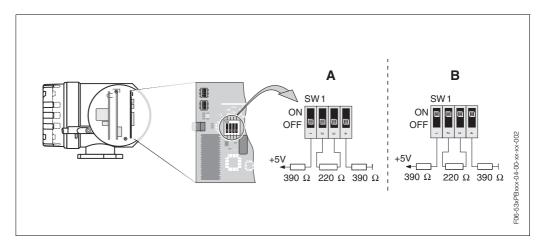


Fig. 7: Setting the terminators (PROFIBUS-DP)

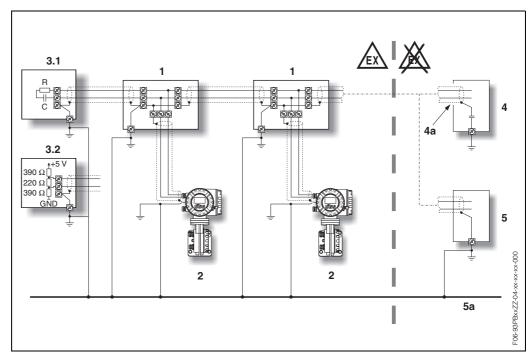
A = Factory setting

B = Setting on the last transmitter



(en)

Potential equalisation with shielding grounded at both ends



Examples for connection of potential matching cables Fig. 8:

- 1 = distributor/T-box
- 2 = Prosonic Flow 93 bus devices for hazardous area
- 3.1 = bus termination for PROFIBUS-PA: $R = 90...100 \Omega$, $C = 0...2.2 \mu F$
- 3.2 = bus termination for PROFIBUS-DP
- 4 = bus power supply or process control system variant 4a
- 4a = shielding connected via capacitor
- 5 = bus power supply or process control system variant 5a
- 5a = potential equalisation line led out

Variant 4/4a:

With capacitive grounding of the shielding in the safe area the potential equalisation line does not need to be led out of the safe area.

Use small capacitors (e.g. 1 nF, 1500 V dielectric strength, ceramic).

The total capacitance connected at the shielding may not exceed 10 nF.

Variant 5/5a:

Potential equalisation line is led out of the safe area.



Device identification

Prosonic Flow 93 PROFIBUS-DP/-PA transmitter and P sensor

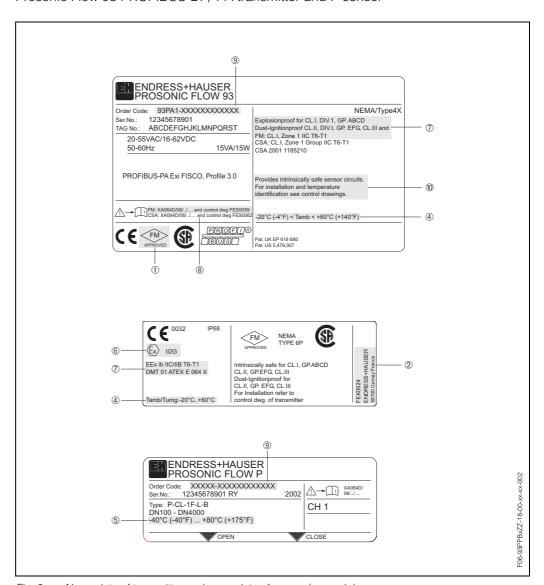


Fig. 9: Nameplate of transmitter and nameplate of sensor (example)

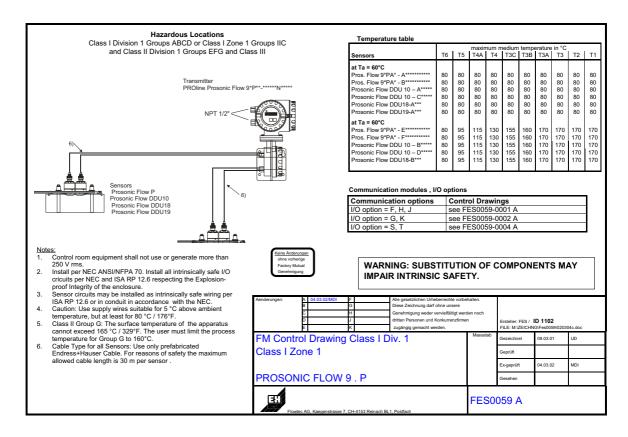
Key to nameplates (Figure 9)

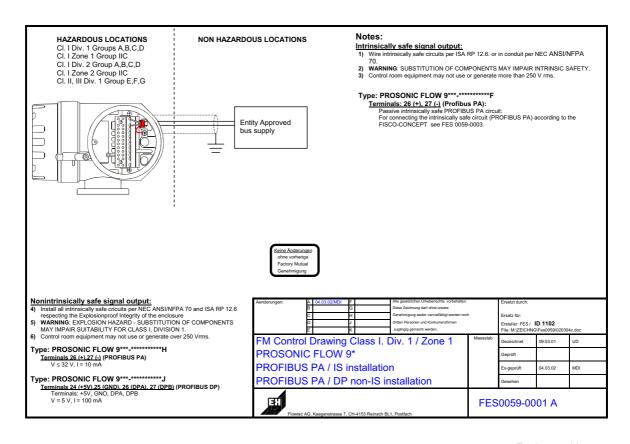
No.	Meaning	No.	Meaning
1	Label of the notified body: Factory Mutual Research	6	Device group and device category to directive 94/9/EC
2	Place of manufacture	7	Type of protection and explosion group for the Prosonic Flow 93 PROFIBUS-DP/-PA transmitter
3	_	8	Applicable Ex documentation
4	Ambient temperature range	9	Type code
(5)	Maximum medium temperature	10	Warning



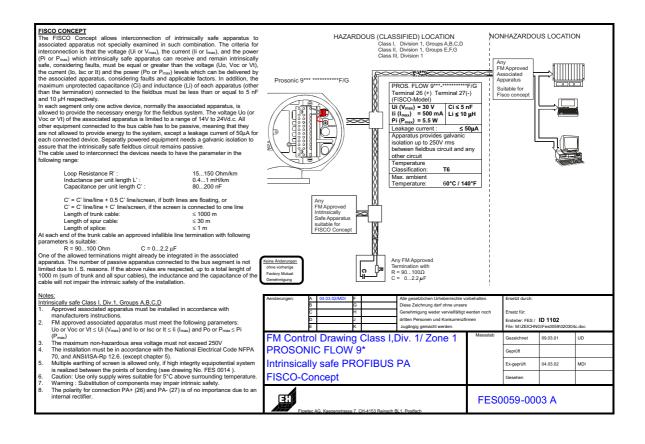
Control drawings

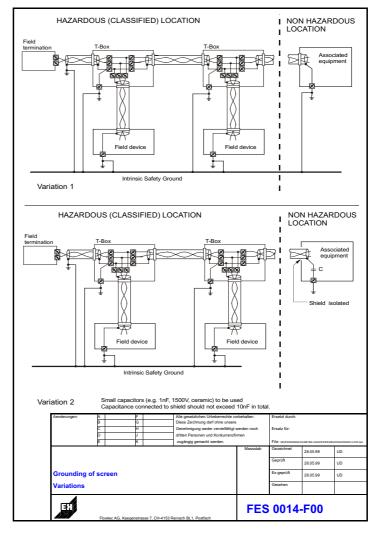
Endress+Hauser Reinach hereby declares that the product is in conformity with the requirements of the FACTORY MUTUAL standards.













Supplementary documentation

TI 042D/06 TI 056D/06 TI 057D/06

USA Endress±Hai

Endress+Hauser Inc. Greenwood, Indiana Tel. (317) 535-7138 Fax. (317) 535-8498 Canada

Endress+Hauser Ltd. Burlington, Ontario Tel. (905) 681 92 92 Fax. (905) 681 94 44 Instruments International

Endress+Hauser GmbH+Co. Weil am Rhein Germany Tel. (07621) 975-02 Fax. (07621) 975 345



www.endress.com

PROline prosonic flow 93 Division 1



Ex documentation for the BA 076D and BA 077D operating instructions

according to CANADIAN STANDARDS ASSOCIATION









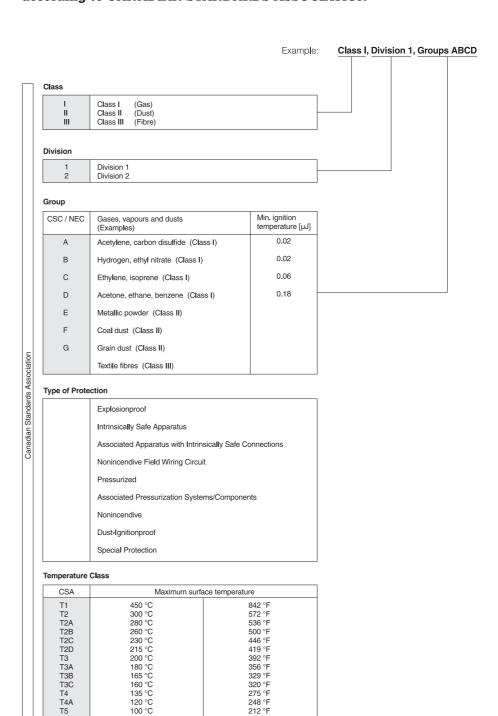




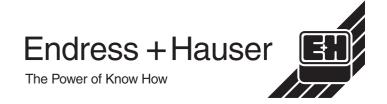










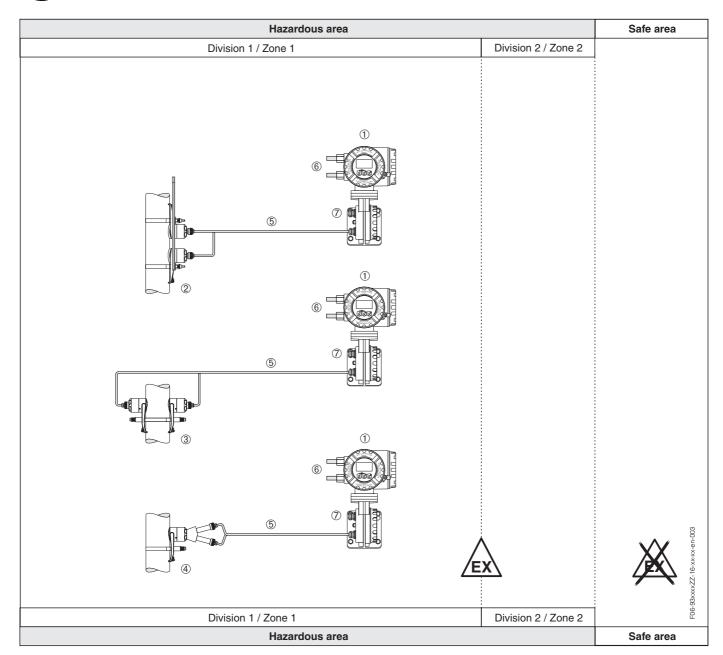


212 °F

100 °C 85 °C







① Ultrasonic transmitter Prosonic Flow 93 PROFIBUS-DP/-PAin: Explosionproof for Class I, Div. 1, GP. ABCD Dust-Ignitionproof Class II, Div. 1, GP. EFG, Class III

Explosionproof Enclosure

② Flow measuring sensors Prosonic Flow P (Clamp On) in: Intrinsically safe for Class I, GP. ABCD Class II, GP. EFG, Class III Dust-Ignitionproof for Class II, GP. EFG, Class III NEMA 6P

For ambient and fluid temperature ranges, and temperature class, see Page 3.

③ Sound velocity measuring sensors Prosonic Flow DDU 18 (Clamp On) in:

Intrinsically safe for Class I, GP. ABCD

Class II, GP. EFG; Class III

Dust-Ignitionproof for Class II, GP. EFG, Class III NEMA 6P

Wall thickness measuring sensor Prosonic Flow DDU 19 (Clamp On) in:

Intrinsically safe for Class I, GP. ABCD

Class II, GP. EFG, Class III

Dust-Ignition proof for Class II, GP. EFG, Class III NEMA $4\mathrm{X}$

⑤ For safety reasons the max. cable length is 30 m. For interconnection between transmitter and sensors only prefabricated Endress+Hauser cables shall be used. Replace defective cables with new cables.

Interconnection of components ① and ⑤ with sensors ②, ③ or ④ as loop concept.

For number references 6 and 7 see on Page 8.





Temperature tables

Prosonic Flow**PA*-A/B*****N***** and Sound velocity measuring sensors DDU 18-A***

at T _a = 60 °C			Max. medium temperature [°C] in							
	Т6	T5	T4	Т3	T2	T1				
Sensors**PA*-A/B****N****	PVC cables	80	80	80	80	80	80			
Sensors DDU 18-A***	PVC cables	80	80	80	80	80	80			

The minimum medium temperature is -40 °C

Prosonic Flow**PA*-E/F****N***** and Sound velocity measuring sensors DDU 18-B***

at $T_a = 60$ °C			Max. medium temperature [°C] in						
	Т6	T5	T4	Т3	T2	T1			
Sensors**PA*-E/F****N*****	PTFE cables	80	95	130	170	170	170		
Sensors DDU 18-B***	PTFE cables	80	95	130	170	170	170		

The minimum medium temperature is 0 °C

Wall thickness measuring sensor DDU 19-A***

at $T_a = 60 ^{\circ}C$		Max. medium temperature [°C] in				in	
		T6 T5 T4 T3 T2 T					
Sensor DDU 19-A***	PVC or PTFE cables	80	80	80	80	80	80

The minimum medium temperature is -20 °C

Transmitter Prosonic Flow 93 P**-*********

The Prosonic Flow 93 transmitter has a T6 temperature class rating when installed in the Explosion proof Enclosure for operation at ambient temperatures up to $T_a=60\,^{\circ}\text{C}$.

The maximum ambient temperature range is –20...+60 °C.



Note:

At the specified medium temperatures, the equipment is not subjected to temperatures impermissible for the temperature class in question.





Approvals

No. / approval type	Description				
1185210	for the electric flow measuring system Prosonic Flow 93 P PROFIBUS-DP/-PA				
(See Page 5 for notes on special conditions)	Identification: see below				

Transmitter Prosonic Flow 93 PROFIBUS-DP/-PA

Prosonic Flow 93 P**-*****N****. F =PROFIBUS-PA, EEx i FISCO

J = PROFIBUS-DP

Prosonic Flow 93 P**-*****N***** **Explosionproof for Class I, Div. 1, GP. ABCD**

Dust-Ignitionproof Class II, Div. 1, GP. EFG, Class III

Flow measuring sensors

Prosonic Flow P Intrinsically safe for Class I, GP. ABCD

Class II, GP. EFG, Class III

Dust-Ignitionproof for Class II, GP. EFG, Class III

Sound velocity measuring sensors

Prosonic Flow DDU 18 Intrinsically safe for Class I, GP. ABCD

Class II, GP. EFG, Class III

Dust-Ignitionproof for Class II, GP. EFG, Class III

Wall thickness measuring sensor

Prosonic Flow DDU 19 Intrinsically safe for Class I, GP. ABCD

Class II, GP. EFG, Class III

Dust-Ignitionproof for Class II, GP. EFG, Class III

Notified body

The Prosonic Flow measuring system was tested for approval by the following named entity:

CSA: Canadian Standards Association





Special conditions



1. Control room equipment shall not use or generate more than 250 V rms

Caution:

- 2. Use supply wires suitable for 5 °C above ambient temperature, but at least for 80 °C.
- 3. The specified temperature class in conjunction with the ambient temperature and the medium temperature must be in compliance with the tables on Page 3.
- 4. It is not permissible to connect the service adapter in explosive atmospheres.
- 5. Install per Canadian Electrical Code. Install intrinsically safe circuits per CEC and ISA RP 12.6 respecting the explosion proof integrity of the enclosure.



Warning:

- 6. Substitution of components may impair intrinsic safety.
- 7. The flowmeter must be integrated into the potential equalisation system (see Fig. 2).

General warnings



- Installation, connection to the electricity supply, commissioning and maintenance of the devices must be carried out by qualified specialists trained to work on Ex-rated devices.
- Compliance with national regulations relating to the installation of devices in potentially explosive atmospheres is mandatory, if such regulations exist.
- Open the device only when it is de-energized (and after a delay of at least 10 minutes following shutdown of the power supply).
- The housing of the Ex-rated transmitter can be turned in 90° steps. Whereas the non-Ex version has a bayonet adapter, however, the Ex version has a thread. Recesses for centering the worm screw are provided to prevent inadvertent movement of the transmitter housing.
 - It is permissible to turn the transmitter housing through a maximum of 180° during operation (in either direction), without compromising explosion protection. After turning the housing the worm screw must be tightened again.
- The screw cap has to be removed before the local display can be turned, and this must be done with the device de-energized (and after a delay of at least 10 minutes following shutdown of the power supply). Be sure that the device is closed properly, before connecting it to power again.





Electrical connections

Power supply connection

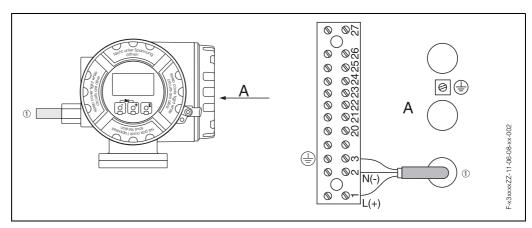


Fig. 1: ① = Power supply cableA = View A

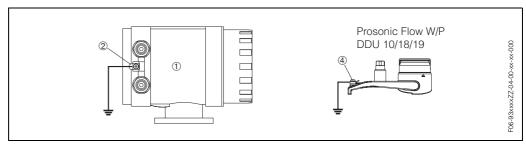


Fig. 2: Ground terminal for potential equalisation



Caution:

- The transmitter ① is to be securely connected to the potential equalization system using the screw terminal ② on the outside of the transmitter housing.
- The sensor holders are to be grounded using the external screw terminal ④. Alternatively, the sensor can be connected to the potential equalization system via the pipeline when a ground connection according to regulations can be assured.

The table below contains the values that are identical for all versions, irrespective of the type code.

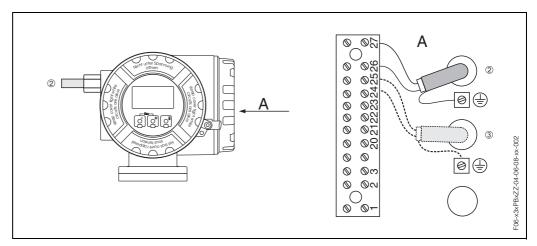
Transmitter Prosonic Flow 93

Teminals	1	2	3
	L (+)	N (–)	
Designation	Power supply ①		Protective earth
Functional values	DC: U =	or 2055 V or 1662 V	Caution: Follow ground network requirements for the facility
Intrinsically safe circuit	n	0	
U _m =	260 '	V AC	





Input/output circuit





Note:

The table below contains the values which depend on the type code (type of device). Always remember to compare the type code in the table with the code on the nameplate of your device.

Transmitter Prosonic Flow 93***-*******F

Terminals	20	21	22	23	24	25	26	27	
	+	_	+	_	+	_	+	-	
Designation							PROFIB	US-PA @	
Functional values: U _B = operating voltage I _B = base current							$U_{Bus} = 9.$ $I_{Bus} = 9.$		
Intrinsically safe circuit							У€	es	
U _i =							30 V	DC	
I _i =							500	mA	
P _i =							5.5 W		
L _i =							10 μΗ		
C _i =							5 nF		

Transmitter Prosonic Flow 93***-**********J

Terminals	20	21	22	23	24	25	26	27
	+	-	+	_	+5 V	GND	+	-
Designation							PROFIBUS-DP @ (EN 50170 Volume 2 RS 485)	
Functional values: U _B = operating voltage							U = -7 to +12 V	
U _m =							260 V AC	
I _m =							500 mA	





Device fuse



Warning:

Use only fuses of the following types; the fuses are installed on the power supply board:

- Voltage 20...55 V AC / 16...62 V DC: fuse 2.0 A slow-blow, breaking capacity 1500 A (Schurter, 0001.2503 or Wickmann, Standard Type 181 2.0 A)
- Voltage 85...260 V AC: fuse 0.8 A slow-blow, breaking capacity 1500 A (Schurter, 0001.2507 or Wickmann, Standard Type 181 0.8 A)

Cable entries

For number reference see the figure on Page 2.

- © Cable entries for the transmitter terminal compartment (XP version) power supply / bus cable: (Prosonic Flow 93) Choice of thread for cable entries, ½" NPT.
- Cable entries for the transmitter terminal compartment sensor cable connection:
 A special cable gland allows you to insert both sensor cables (per channel) into the connection compartment simultaneously.
 Cable gland M20x1.5 for 2 x Ø 4 mm or threaded adapter ½" NPT, G ½".

Make sure that the XP cable entries are secured to prevent working loose.





Cable specifications

The sensor cable connection between sensor and transmitter has an EEx i type of protection rating.

- The cables are available in lengths of 5 m, 10 m, 15 m and 30 m.
- You can choose between PTFE and PVC cable materials.



Caution:

Use only the ready-to-use cables supplied by E+H with each sensor pair.

Connecting the sensor connecting cable



Warning:

Switch off the power supply before opening the connection compartment. Do not install or wire the device while it is connected to the power supply. Failure to comply with this precaution can result in irreparable damage to the electronics.

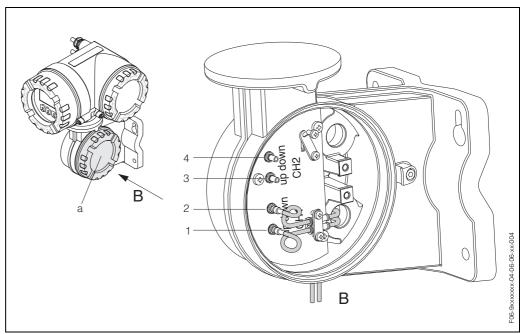


Fig. 4: Connecting the two possible measuring systems (one or two-channel)

- a = view B
- 1 = channel 1 upstream
- 2 = channel 1 downstream
- 3 = channel 2 upstream
- 4 = channel 2 downstream



Procedure:

- 1. Transmitter: remove cover (a, Fig. 4) from the connection compartment.
- 2. Remove blank cover for the cable entries for channel 1 and channel 2.
- 3. Remove special cable entry (supplied with sensors). Run both sensor connecting cables through the cover (b) of the cable gland and into the connection compartment.
- 4. Position the cable fixing sleeves (c) of the sensor cables exactly next each other (Detail C). Position the ground contact terminals (d) and screw them tight.

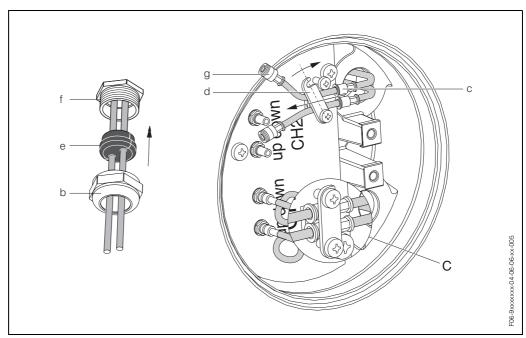


Fig. 5: Connecting the sensor connecting cable

- 5. Spread the rubber seal (e) along the side slit using a suitable tool (e.g. a large screw-driver) so that both sensor cables are clamped within. Push the rubber seal up into the cable gland bracket (f). Close the cover of the cable gland (b) so that it is tight.
- 6. Plug in the sensor cable connectors analogue to the arrangement in Fig. 4.
- 7. Transmitter: secure cover (a) on the connection compartment.





Removing and installing printed circuit boards

Field housing: removing and installing printed circuit boards (Fig. 6)



Warning:

- Danger of explosion! Danger of electrical shock. Open the device only when it is deenergized (and after a delay of at least 10 minutes following shutdown of the power supply).
- Risk of damaging electronic components (ESD protection). Static electricity can damage electronic components or impair their operability. Use a workplace with a grounded working surface purposely built for electrostatically sensitive devices!
- 1. Remove the cover of the electronics compartment.
- 2. Remove the local display (1) as follows:
 - Press in the latches (1.1) at the side and remove the display module.
 - Disconnect the ribbon cable (1.2) of the display module from the amplifier board.
- 3. Remove the screws and remove the cover (2) from the electronics compartment.
- 4. Remove power unit board and I/O board (3, 5):
 Insert a thin pin into the hole (6) provided for the purpose and pull the board clear of its holder.
- 5. Remove amplifier board (4):
 - Disconnect the plug of the sensor signal cable (4.2) from the board.
 - Insert a thin pin into the hole (6) provided for the purpose and pull the board clear of its holder.
- 6. Installation is the reverse of the removal procedure.



Caution:

Use only original Endress+Hauser parts. Only replace printed circuit boards with identical ones.

7. If you cannot maintain the dielectric strength of the device during the work stages, carry out a test according to the manufacturer's specifications.





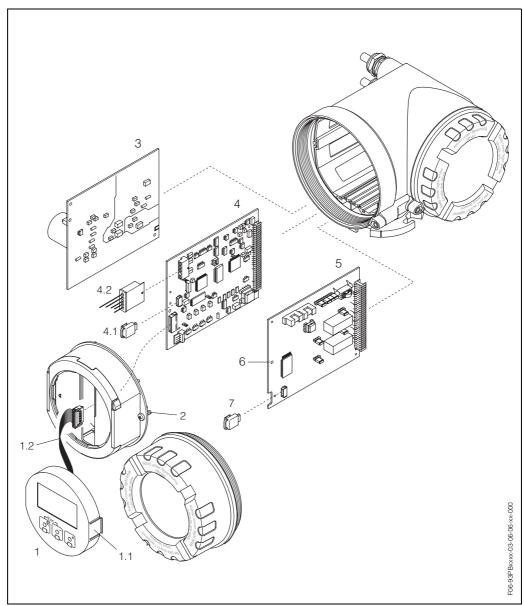


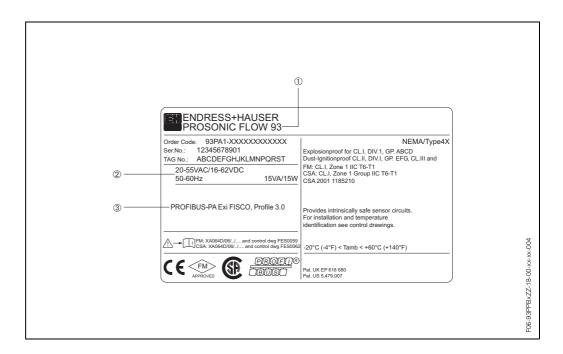
Fig. 6: Field housing: removing and installing printed circuit boards

- Local display
- Latch 1.1
- Ribbon cable (display module) 1.2
- 2 Screws of electronics compartment cover
- 3 Power unit board
- Amplifier board 4
- 4.1 T-DAT™ (transmitter data memory)4.2 Unplug sensor signal cable
- 5 I/O board (type PROFIBUS-DP/-PA)
- Aperture for installing/removing boards
- F-Chip™ (function chip for optional software)





Exchanging electronics components



The following information on the nameplate must be compared for the information on the repairs set. Modules must not be exchanged unless this information is identical:

Power unit board: 1 and 2

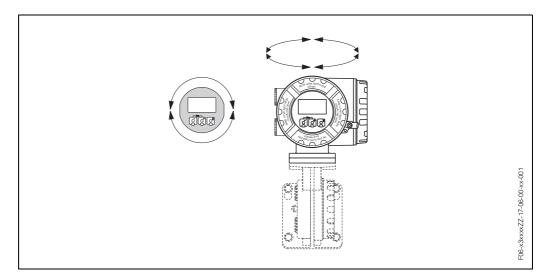
Amplifier board: ①

I/O board: 3

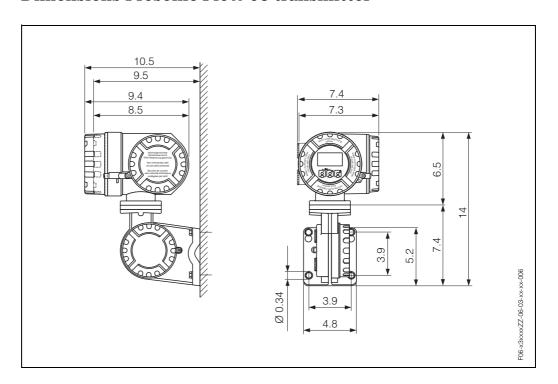


Turning the transmitter housing and the local display

To obtain the optimum orientation of the display of the field housing, it is possible to turn the display or the head of the measuring transmitter housing up to 360°.



Dimensions Prosonic Flow 93 transmitter



Weight

Housing for transmitter:

- Wall-mounted housing: 6.0 kg
- Field housing: 6.7 kg

Measuring sensors:

- Flow measuring sensors P incl. mounting rail and tensioning bands: 2.8 kg
- Sound velocity measuring sensors DDU 18 incl. tensioning bands: 2.4 kg
- Wall thickness measuring sensor DDU 19 incl. tensioning band: 1.5 kg





Explanation of the FISCO model (PROFIBUS-PA)

The German Federal Physical-Technical Institute (PTB) has developed the FISCO model which was published in Report PTB-W-53 "Examination on Intrinsic Safety for Field Bus Systems".

The FISCO model makes possible the interconnection of intrinsically safe apparatus and one intrinsically safe associated apparatus, without having to have separate certification for respective connections.

The criteria for the intrinsic safety of an interconnection (bus segment) is given under the following interrelationships:

- 1. To transmit power and data, the bus system uses the physical configuration defined by IEC 61158-2 (MBP). This is the case for PROFIBUS-PA and the H1 bus.
- 2. Only one active source is permitted on a bus segment (here the power repeater). All other components work as passive current sinks.
- 3. The basic current consumption of a field device is at least 10 mA.
- 4. U_i , I_i and P_i of the bus device $\geq U_o$, I_o and P_o of the associated equipment (bus power supply).
- 5. Each instrument must fulfill the following requirement: $C_i \le 5$ nF, $L_i \le 10 \mu H$
- 6. The permissible line length for EEx ia IIC applications is 1000 m.
- 7. The permissible spur length for Ex applications is 30 m per spur.
- 8. The transmission line that is used must conform to the following cable parameters:

Resistor coating: 15 Ω /km < R' < 150 Ω /km Inductance coating: 0.4 mH/km < L' < 1 mH/km

Capacitance coating: 80 nF/km < C' < 200 nF/km (including the shield)

- 9. The bus segment must be terminated on both ends of the line with a terminal bus resistor. A terminal resistor is integrated into the power repeater so that an external bus terminator is only required on the other end. According to the FISCO model the fieldbus terminator must conform to the following limits:
 - -90Ω < R < 100Ω
 - $-0 \mu F < C < 2.2 \mu F$



Note:

Cable parameters and length restrictions are respected (see Page 16)



Cable specifications

The sensor cable connection between sensor and transmitter has an IS type of protection rating.



Caution:

Use only the cable sets supplied by E+H.

Cable specifications for PROFIBUS-PA

	Cable type A (reference)	Cable type B			
Cable construction	twisted pair, screened	one or more twisted pairs, common screening			
Core cross-section (nominal)	0.8 mm ² / AWG 18	0.32 mm ² / AWG 22			
Loop resistance (direct current)	44 Ω /km	112 Ω/km			
Impedance at 31.25 kHz	100 Ω ±20%	100 Ω ±30%			
Attenuation constant at 39 kHz	3 dB/km	5 dB/km			
Capacitive unsymmetry	2 nF/km	2 nF/km			
Envelope delay distortion (7.939 kHz)	1.7 μs/km	-			
Degree of voltage of shielding	90%	-			
Max. bus segment length (incl. spur lines)	1000 m	1000 m			
Specific inductance	0.41.0 mH/km				
Specific capacitance	80200 nF/km				
Loop resistance	15150 Ω /km				
Max. spur length	≤30 m				





Cable specifications for PROFIBUS-DP

Two types of cable are specified for the bus in the EN 50 170 standard. Cable type A can be used for all transmission rates up to 12 Mbit/s. The cable parameters can be taken from the following table:

Cable Type A					
Characteristic impedance	135165 Ω at a measurement frequency of 320 MHz				
Cable capacitance	<30 pF/m				
Wire size	>0.34 mm ² , equals AWG 22				
Cable type	twisted pairs, 1 x 2, 2 x 2 or 1 x 4 conductors				
Loop resistance	110 Ω/km				
Signal attenuation	max. 9 dB over the entire length of the line segment				
Shielding	Copper braided shield or braided shield and foil screen				

When setting up the bus, observe the following points:

• The maximum cable length (segment length) of a PROFIBUS-DP system depends on the transmission rate. With PROFIBUS-RS 485 Cable Type A, this value is:

Transmission Rate [kBit/s]	9.693.75	187.5	500	1500	30012000
Cable length [m]	1200	1000	400	200	100

- A maximum of 32 stations are permitted per segment.
- Each segment is terminated at both ends with a terminating resistor.
- The bus length or number of users can be increased by installing a repeater.
- The first and last segments can support a max. of 31 devices. The segments between repeaters can support a max. of 30 stations.
- The maximum distance achievable between two bus users is calculated as: (NUM_REP + 1) x segment length

NUM_REP = maximum number of repeaters, which can be placed in series, dependent on the respective repeater.

Example:

According to the manufacturer's information, a maximum of 9 repeaters may be placed in series on a standard line.

The maximum distance between two bus users at a transmission rate of 1.5 MBit/s is thus: $(9 + 1) \times 200 \text{ m} = 2000 \text{ m}$





Stubs (PROFIBUS-DP)

Note the following points:

- Total combined length of all stubs < 6.6 m (at a max. of 1.5 MBit/s)
- At transmission rates >1.5 MBit/s, stubs should not be used. The line between the cable connector and the bus driver in the field device is called a stub. Our experience with the systems, indicates that you should be quite careful with the length of the stubs when planning your project. Therefore, we recommend that you do not attempt to utilise the full theoretical maximum total combined length of 6.6 m for all stubs at 1.5 MBit/s. The order of the respective field devices makes more of a difference in this case. We recommend that at transmission rates >1.5 MBit/s you avoid using stubs.
- If you must use stubs, do not install terminating resistors on them.

Shielding and grounding (PROFIBUS-DP/-PA)

When planning the shielding and grounding for a field bus system, there are three important points to consider:

- Electromagnetic compatibility (EMC)
- Explosion protection
- Safety of the personnel

To ensure the optimum electromagnetic compatibility of systems, it is important that the system components and above all the cables, which connect the components, are shielded and that no portion of the system is unshielded.

Ideally, the cable shields will be connected to the field devices' housings, which are usually metal. Since these housings are generally connected to the protective ground conductor, the shield of the bus cable will thus be grounded many times.

This approach, which provides the best electromagnetic compatibility, can be used without restriction in plants with good potential equalisation.

In the case of plants without potential equalisation, a mains frequency (50 Hz) equalising current can flow between two grounding points, which in unfavorable cases, e.g. when it exceeds the permissible shield current, may destroy the cable.

To suppress the low frequency equalising currents on systems lacking potential equalisation, it is therefore advisable to connect the cable shield directly to the building (or protective ground conductor) at only one end and to use capacitive coupling to connect it to all other grounding points.





Setting the terminators (only by PROFIBUS-DP)

Since mismatches in the impedance result in signal reflections on the line and can thus lead to communication errors, it is important to terminate the lines properly.



Warning:

Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.

The terminator switches are located on the I/O board.

- For baud rates of up to 1.5 MBaud, terminate the last transmitter on the bus by setting the terminator switch SW 1 to: ON ON ON ON.
- If the device is to be operated at over 1.5 Mbaud, you can tap the supply voltage for an external terminator from terminals 24 (GND) and 25 (+5 V) (this terminator must be approved for Division 1).

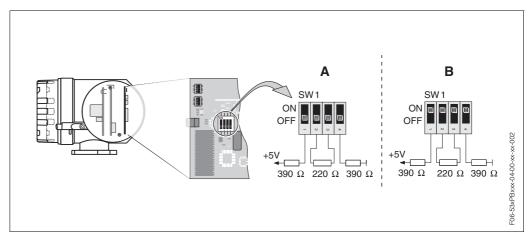


Fig. 7: Setting the terminators (PROFIBUS-DP)

A = Factory setting

B = Setting on the last transmitter





Potential equalisation with shielding grounded at both ends

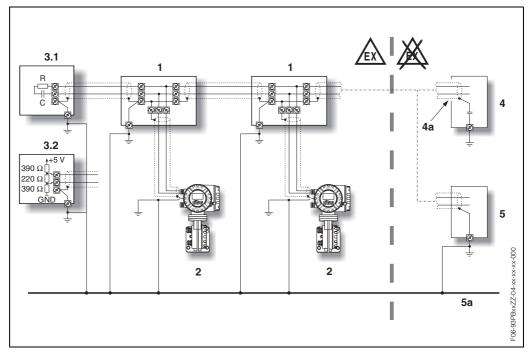


Fig. 8: Examples for connection of potential matching cables

- 1 = distributor/T-box
- 2 = Prosonic Flow 93 bus devices for hazardous area
- 3.1 = bus termination for PROFIBUS-PA: $R = 90...100 \Omega$, $C = 0...2.2 \mu F$
- 3.2 = bus termination for PROFIBUS-DP
- 4 = bus power supply or process control system variant 4a
- 4a = shielding connected via capacitor
- 5 = bus power supply or process control system variant 5a
- 5a = potential equalisation line led out

Variant 4/4a:

With capacitive grounding of the shielding in the safe area the potential equalisation line does not need to be led out of the safe area.

Use small capacitors (e.g. 1 nF, 1500 V dielectric strength, ceramic).

The total capacitance connected at the shielding may not exceed 10 nF.

Variant 5/5a:

Potential equalisation line is led out of the safe area.





Device identification

Prosonic Flow 93 PROFIBUS-DP/-PA transmitter and P sensor

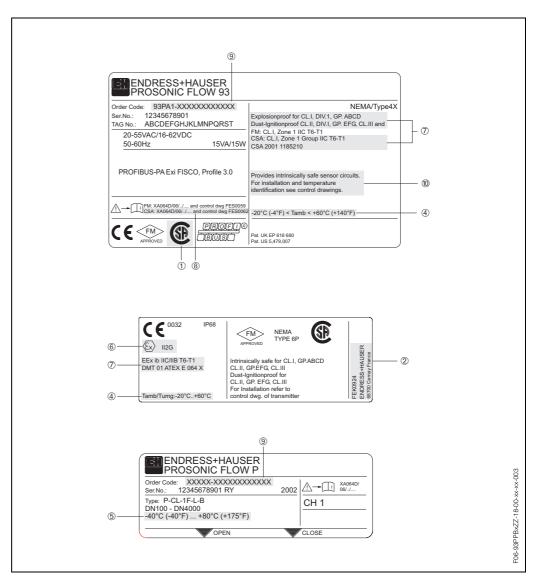


Fig. 9: Nameplate of transmitter and nameplate of sensor (example)

Key to nameplates (Figure 9)

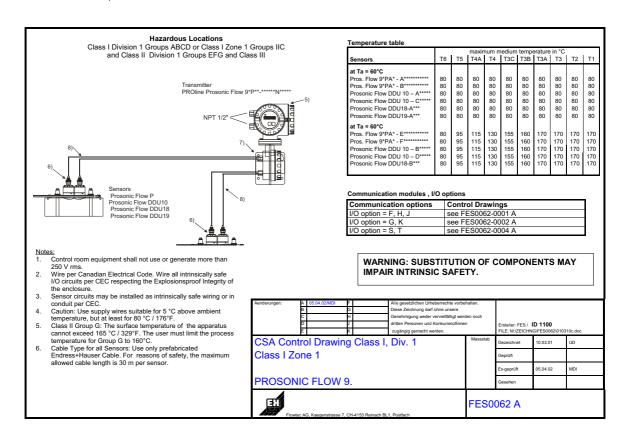
No.	Meaning	No.	Meaning
1	Label of the notified body: Factory Mutual Research	6	Device group and device category to directive 94/9/EC
2	Place of manufacture	7	Type of protection and explosion group for the Prosonic Flow 93 PROFIBUS-DP/-PA transmitter
3	_	8	Applicable Ex documentation
4	Ambient temperature range	9	Type code
5	Maximum medium temperature	10	Warning

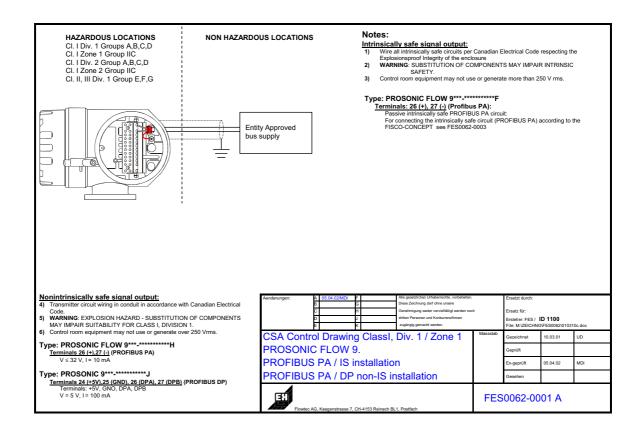




Control drawings

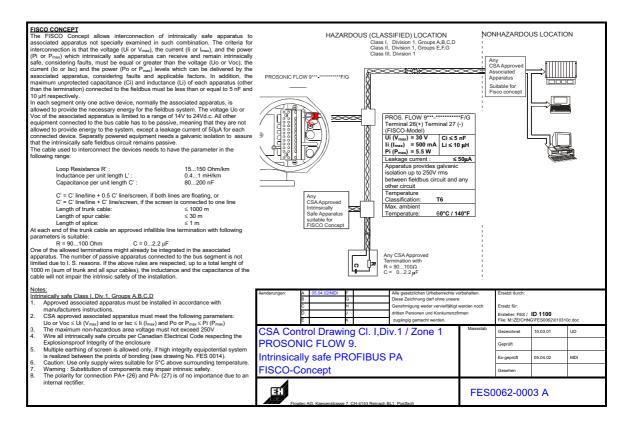
Endress+Hauser Reinach hereby declares that the product is in conformity with the requirements of the CADADIAN STANDARDS ASSOCIATION.

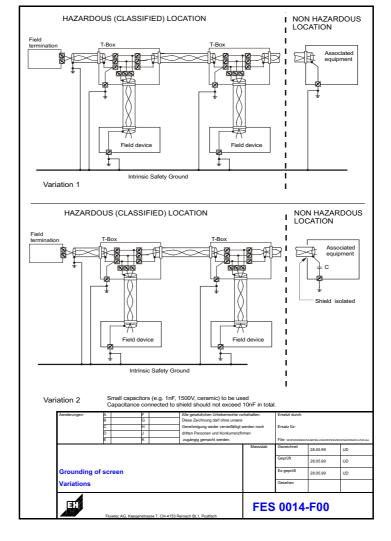














Supplementary documentation

TI 042D/06 TI 056D/06 TI 057D/06

USA

Endress+Hauser Inc. Greenwood, Indiana Tel. (317) 535-7138 Fax. (317) 535-8498 Canada

Endress+Hauser Ltd. Burlington, Ontario Tel. (905) 681 92 92 Fax. (905) 681 94 44 Instruments International

Endress+Hauser GmbH+Co. Weil am Rhein Germany Tel. (07621) 975-02 Fax. (07621) 975 345



www.endress.com