Technical Information TI 043D/06/en No. 50093117

# Electromagnetic Flow Measuring System promag 30 (Model '99)





















#### Flexible System

- Wide choice of materials for process connections and measuring tube linings, compatible to the fluid
- Transmitter housing and display can be rotated to fit the orientation

#### **Operational Security**

- ISO 9001 manufacturer
- High electromagnetic compatibility (EMC)
- High operating integrity through self-monitoring
- Data protection with EEPROM on power failure (without batteries)
- Auxiliary input for Positive Zero Return (PZR) and totalizer reset
- Empty Pipe Detection (EPD)

#### Easy to Operate

- Local display: all important variables easily read off
- E+H operating matrix: instrument functions easily configurable

#### **Measure Precisely**

- Measuring error:  $\pm 0.5\%$  or  $\pm 0.2\%$
- 1000:1 operable flow range
- Excellent repeatability

#### **Install Anywhere**

- Robust, shock-resistant aluminium housing, resistant to acids and caustics
- IP 67 protection for compact and remote versions (optional IP 68 sensor)
- Wide size range DN 2...2000 (1/12...78")
- Flanged version with ISO meter lengths
- Modular, hygienic sensor for food and pharmaceutical applications
- Ex versions for use in Ex Zones 1 and 2



# **Measuring System**

#### **Fields of Application**

With the Promag 30 (Model '99) flowmeter most liquids can be measured provided they have a minimum conductivity of  $\geq$  5 µS/cm, e.g.

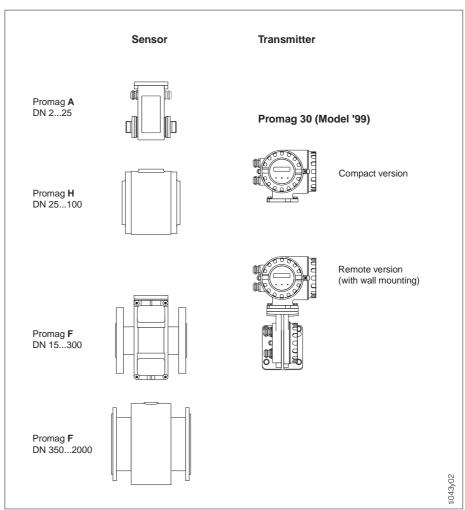
- acids, alkalis, pastes, pulps,
- drinking water, waste water, sewage sludge,
- milk, beer, wine, mineral water, yoghurt, molasses, etc.

A minimum conductivity of  $\ge 20 \ \mu$ S/cm is required for measuring demineralised water.

#### **Ex Versions**

Promag 30 (Model '99) is available as a remote version with the following Ex approvals:

- Sensor in Ex Zone 1
- Transmitter in Ex Zone 2



#### **Measuring System**

- The measuring system consists of:
- Promag 30 (Model '99) transmitter
- Promag A, H or F sensor

The Promag 30 measuring system is mechanically and electronically designed for maximum flexibility with the transmitters and sensors being combined in any variation. The wide range of materials and process connections (fittings; flanges DIN, ANSI, JIS; Tri-Clamp, etc.) ensure that the measuring point can adjust to both plant and process conditions.

#### The Promag 31 F / 31 H Measuring System

The Promag 30 is also available under the following designations and approvals:

#### Promag 31 F

- PTB approval for custody transfer with cold water and wastewater (either for approval or approved for custody transfer)
- Heat measurement approval, Swiss certification to OIML R72/R75

#### Promag 31 H

• PTB approval to DIN 19217 (OIML 117) for custody transfer with beer, original wort, milk.

### Function

#### **Measuring Principle**

According to Faraday's Law of Magnetic Induction, a voltage is induced into a conductor which moves in a magnetic field. With the electromagnetic measuring principle, the flowing fluid is the moving conductor. The induced voltage is proportionally related to the flow velocity and is fed to the measuring amplifier by a pair of electrodes. Using the pipe cross-sectional area, the flow volume is calculated.

The DC magnetic field is generated by a switched direct current of alternating polarity. Together with the patented "Integrated Autozero Circuit", this guarantees a stable zero point, and makes the measurement fluid-independent and insensitive to entrained solid particles. Every meter is factory calibrated with the most modern calibration rigs, traceable to national standards.

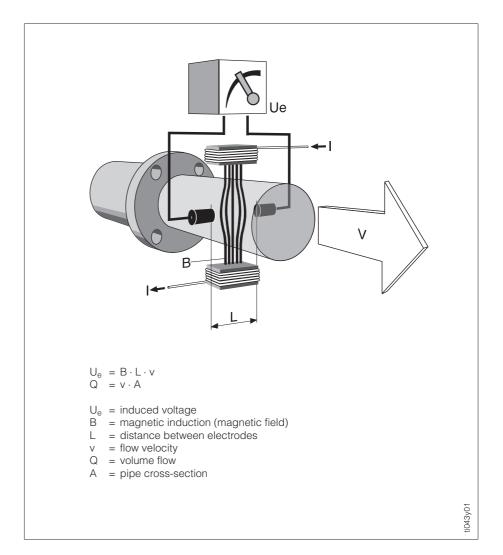
#### Function of the Promag 30 (Model '99)

The Promag transmitter converts the measured values coming from the sensor into standardised output signals. The following outputs are available for these signals:

- Current output
- (full scale value freely selectable)
- Pulse output
- (pulse value freely selectable)
- Status output:
  - Indication of system or process errors
- Indication of flow direction
- Auxiliary input:
- Positive zero return
- Totalizer reset

Promag 30 also has the following features:

- Empty Pipe Detection (EPD) detects and indicates partially filled or empty measuring tubes.
- The special electrode cleaning circuitry (EEC) ensures accurate flow measurement even with conductive build-up in the measuring tube (e.g. magnetite).



# Operation

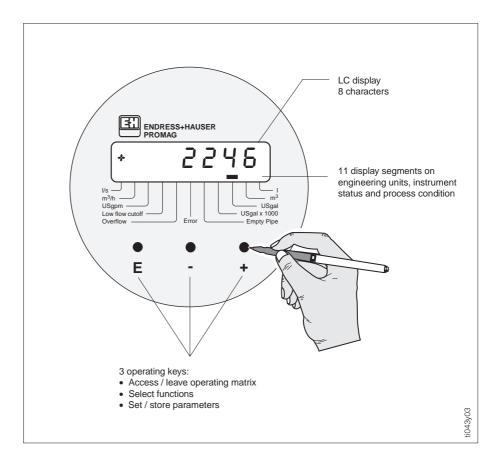
#### **Display and Operation**

The Promag 30 measuring system is equipped with a large local display. This ensures that all important variables can be read off and controlled directly at the measuring point:

- Flow rate and/or totalized flow
- Technical units
- Process conditions:
  - falling below creep limit
  - signal outputs exceeded
- Display of system errors

Three operating keys are used for selecting and setting all functions of the instrument.

The E+H operating matrix allows quick and easy access to all individual functions.



#### **Functions (Operating matrix)**

User interface

- Function code (display)
- Flow rate units
- Totalizer units

#### Current output

- Full scale value (freely adjustable)
- Time constant (freely selectable)
- Current range 0/4...20 mA

#### Pulse output

- Pulse value (freely adjustable)

#### Status output

- Function

#### Auxiliary input – Function

#### Display

- Totalizer reset
- Display mode
- Display damping
- Totalizer overflows

#### Process parameter

- Creep suppression
- Empty Pipe Detection (EPD)
- Electrode cleaning (ECC), optional

# **Diameter Selection**

As a rule, the pipe diameter determines the sensor nominal diameter.

A necessary increase in velocity can be achieved through a reduction of the sensor diameter (see page 8). The higher installation expense is normally balanced by the lower sensor cost. The flow velocity (v) is also to be determined by the fluid's physical properties:

- v < 2 m/s: with abrasive fluids, e.g. potter's clay, lime milk, ore slurry
- v > 2 m/s: with fluids causing build up, e.g. wastewater slurry etc.

The table below summarizes the minimum and maximum end values (incl. factory settings).

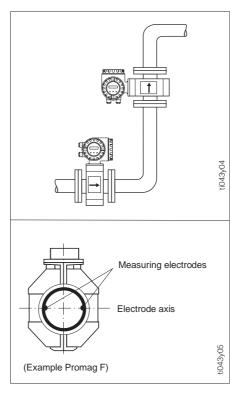
			Full scal	e values (cu	rrent output)			
		l/s		m	<sup>3</sup> /h		USgpm	
DN	Min.	Factory setting	Max.	Min.	Max.	Min.	Factory setting	Max.
2	0.00094	0.008	0.031	0.0034	0.1131	0.015	0.1	0.498
4	0.0038	0.03	0.126	0.0136	0.4524	0.060	0.5	1.99
8	0.015	0.10	0.50	0.0543	1.810	0.239	2	7.97
15	0.053	0.45	1.77	0.1908	6.362	0.840	7	28.0
25	0.147	1	4.91	0.5301	17.67	2.33	20	77.8
32	0.241	2	8.04	0.8685	28.95	3.82	30	127.5
40	0.377	3	12.6	1.357	45.24	5.98	50	199.2
50	0.589	5	19.6	2.121	70.69	9.34	80	311.2
65	0.995	8	33.2	3.584	119.5	15.8	150	526.0
80	1.51	10	50.3	5.429	181.0	23.9	200	796.7
100	2.36	20	78.5	8.482	282.7	37.4	300	1245
125	3.68	30	122.7	13.25	441.8	58.4	500	1945
150	5.30	45	176.7	19.09	636.2	84.0	700	2801
200	9.42	80	314.2	33.93	1130	149.4	1000	4980
250	14.7	100	490.9	53.01	1767	233.4	2000	7781
300	21.2	150	706.9	76.34	2545	336.1	3000	11204
350	28.9	250	962.1	103.9	3464	457.5	4000	15250
400	37.7	300	1256.6	135.7	4524	597.5	5000	19918
450	47.7	400	1590.4	171.8	5726	756.3	6500	25209
500	58.9	500	1963.4	212.1	7069	933.7	8000	31122
600	84.8	700	2827.4	305.4	10179	1345	10000	44816
700	115.4	950	3848.5	415.6	13854	1830	15000	60999
750	132.5	1000	4417.9	477.1	15904	2101	15000	70025
800	150.7	1000	5026.5	542.9	18096	2390	20000	79672
900	190.8	1500	6361.7	687.1	22902	3025	25000	100835
1000 1050 1200 1350 1400 1500 1600 1700 1800	235.6 259.7 339.2 429.4 461.8 530.1 603.1 680.9 763.4	2000 2000 3500 4000 4500 5000 5500 6500	7854.0 8659.0 11310 14313 15393 17671 20106 22698 25447	848.2 935.2 1522 1546 1663 1909 2172 2451 2748	28274 31172 40715 51530 55418 63617 72382 81713 91609	3735 4117 5379 6806 7320 8403 9561 10793 12100	30000 35000 55000 60000 70000 80000 90000 100000	124488 137248 179263 226880 243997 280098 318690 359771 403342
2000	942.4	8000	31416	3393	113097	14939	100000	497953

Minimum full scale  $\rightarrow$  flow rate = 0.3 m/s

Maximum full scale  $\rightarrow$  flow rate = 10 m/s Factory settings  $\rightarrow$  flow rate ~ 2.5 m/s (I = 20 mA)

# Mounting

In order to measure correctly and to prevent damage, please observe the following installation instructions.



#### **Mounting Position**

#### Vertical mounting:

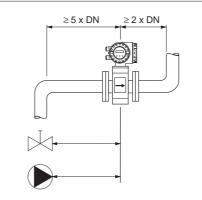
This is the recommended position with the flow upwards. Entrained solid particles sink and fatty components in the stationary fluid rise away from the measuring electrodes. This is the optimal position in empty pipe system and when using Empty Pipe Detection.

#### Horizontal mounting:

The axis of the electrodes must be horizontal, thus preventing brief insulation of the electrodes by entrained air bubbles.

#### Electrode axis:

The plane in which the electrode axis lies with regard to the transmitter is identical for the Promag A, H and F sensors.

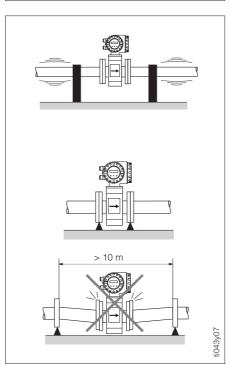


#### **Inlet and Outlet Sections**

The sensor should be mounted away from fittings such as valves, T-pieces, elbows, etc.

Inlet section:  $\geq 5 \times DN$ Outlet section:  $\geq 2 \times DN$ 

The inlet and outlet sections must be observed in order to maintain accuracy.



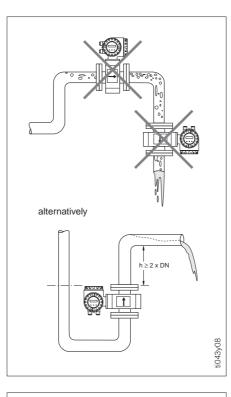
#### Vibration

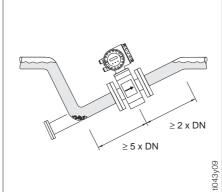
ti043y06

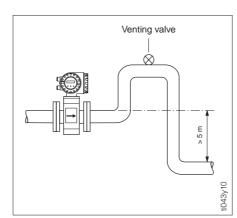
The piping before and after the sensor should be securely fastened if there is excessive vibration. Information on shock and vibration resistance is found on page 24.

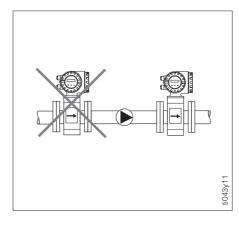
Excessive vibration necessitates separate mounting of the sensor and transmitter.

Mechanical support of the sensor is recommended for free runs of piping over 10 m long.









#### Mounting Location

Correct measurement is only possible when the pipe is full. The following locations should therefore be avoided:

- No installation at the highest point (air accumulation).
- No installation immediately before an open pipe outlet in a downward line. The alternative suggestion, however, permits such a location.

The alternative installation, however, permits a correct measurement.

#### **Partly Filled Pipes**

For inclines a mounting similar to a drain should be adopted. Added security is offered by Empty Pipe Detection in order to detect empty or partly filled pipes.

#### Note!

Danger of solids accumulation! Do not mount the sensor at the lowest point of the drain. A cleaning valve should also be installed.

#### **Downward Pipe**

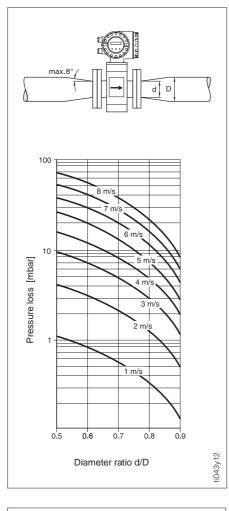
With the installation suggested opposite, partial vacuum is avoided even with a downward pipe > 5 m long (siphon, vent valve downstream of the sensor).

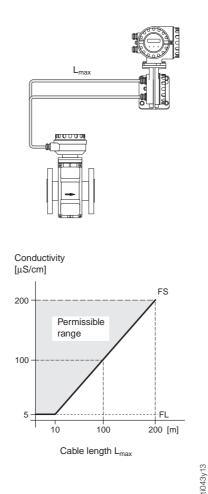
#### **Installation of Pumps**

Do not mount the sensors on the suction side of pumps. This prevents low pressure and prevents possible damage to the lining of the measuring tube.

Pulse dampers should be installed when using reciprocal, diaphragm or peristaltic pumps.

# Mounting





#### Adapters

The sensor can also be mounted in a pipe with a larger nominal diameter when suitable adapters (reducers and expanders) to DIN 28545 are fitted. The resultant increase in the rate of flow increases the accuracy of measurement with slowly moving fluids.

The adjacent nomogram can be used to determine the pressure loss caused:

- 1. Determine the ratio of the diameter d/D.
- From the nomogram read off the pressure loss at the flow velocity and d/D ratio.

#### Note!

The nomogram applies to fluids with a viscosity similar to that of water.

### **Remote Version**

Two different versions are available for the remote version:

#### FS version

- The permissible cable length greater than 10 meters is governed by the fluid conductivity (see Fig.).
- Permissible cable length of max. 10 meters if the instrument is equipped with an Empty Pipe Detection (EPD) electrode.
- The FS cable is recommended only for distances smaller than 20 m.

#### FL version

- All fluids with a minimum conductivity of ≥ 5 μS/cm (demineralised water ≥ 20 μS/cm) can be measured independent of the cable length.
- Empty Pipe Detection (EPD) is not available with this version.

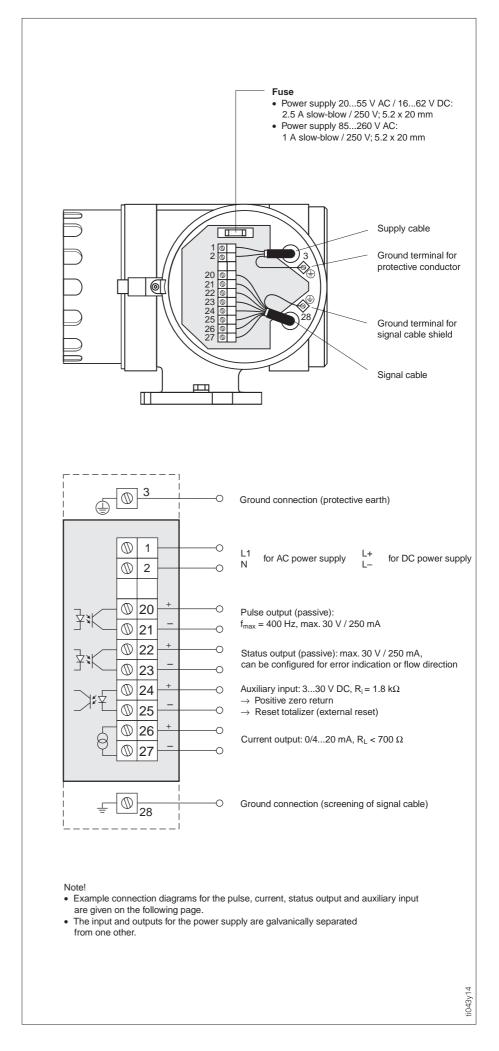
Please also note the following:

- Fasten the cable gland or lay it in a conduit. When the fluid conductivity is low, cable movements can cause serious changes in capacitance and thereby falsify the measuring signal.
- Do not run the cable in the vicinity of electrical machines or switching elements.
- Ensure potential equalisation between the transmitter and the sensor.

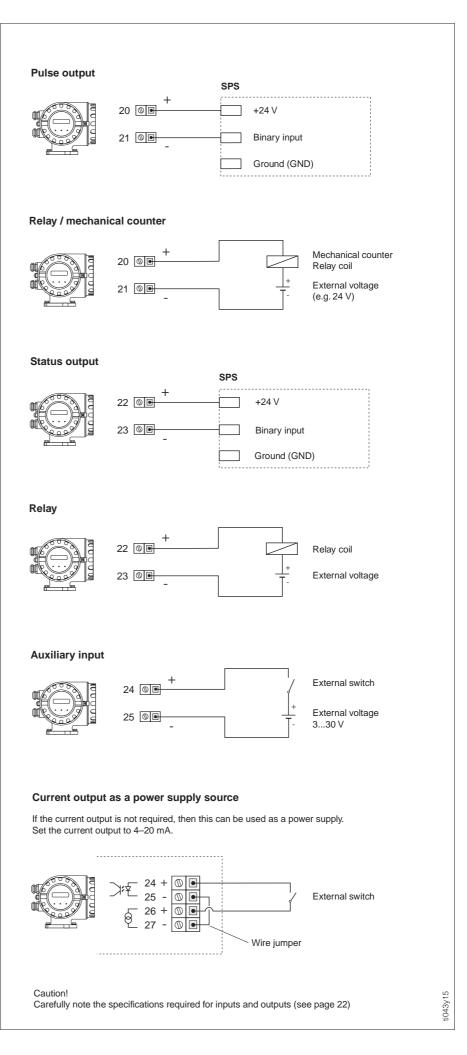
Remote version has to be mounted when:

- access is difficult
- space is restricted
  extreme process and ambient
- temperatures prevail (see page 24)
- there is severe vibration (see page 24)

## Electrical Connection Transmitter

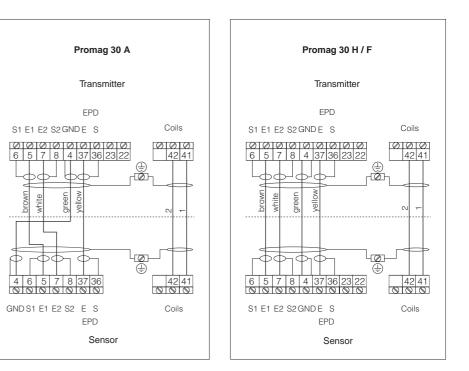


# Electrical Connection Examples

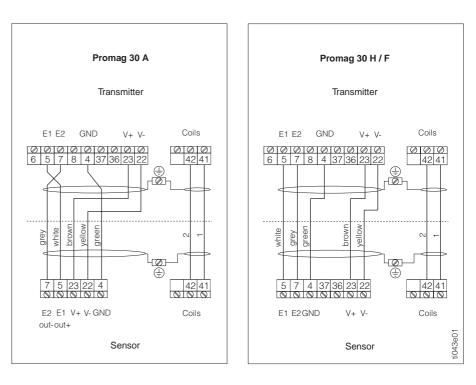


# Electrical Connection Remote Version





#### **FL Version**



### **Cable Specifications**

#### **Remote Version "FS"**

Coil cable:	2 x 0.75 mm <sup>2</sup> PVC cable with common scree Conductor resistance Capacitance: core/core, screen grounded	$\leq$ 37 $\Omega$ /km
Signal cable:	3 x 0.38 mm <sup>2</sup> PVC cable with common screand separately screened cores With EPD (Empty Pipe Detection)	4 x 0.38 mm <sup>2</sup> PVC cable
	Conductor resistance Capacitance: core/screen	≤ 50 Ω/km ≤ 420 pF/m

Permanent operation temperature: –20...+70 °C \* braided copper screening:  $\varnothing$  ~ 7 mm

#### Remote Version "FL"

Coil cable:	2 x 0.75 mm <sup>2</sup> PVC cable with common scree Conductor resistance Capacitance: core/core, screen grounded	$\leq$ 37 $\Omega$ /km
Signal cable:	5 x 0.5 mm <sup>2</sup> PVC cable with common scree Conductor resistance Capacitance: core/core, screen grounded	$\leq$ 37 $\Omega$ /km
Permanent or	peration temperature: $-20 \pm 70$ °C	

Permanent operation temperature: -20...+70 °C \* braided copper screening (coil cable  $\varnothing \sim 7$  mm; signal cable  $\varnothing \sim 9$  mm)

#### **Operation in Areas with Severe Electrical Interference**

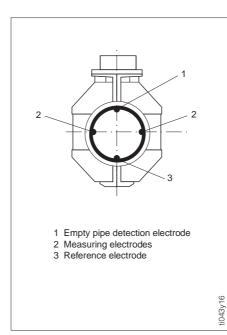
The Promag 30 measuring system fulfils all general safety requirements according to EN 61010 and electromagnetic compatibility (EMC) according to EN 50081 Part 1 and 2 / EN 50082 Part 1 and 2 when installed in accordance with the NAMUR recommendations.

Note!

- With the remote-mounted version the signal and coil cables between sensor and transmitter must always be screened and grounded at both ends.
- The cable must be resistant to an ambient temperature of max. +80 °C if the Promag H is operated at a process temperature of +150 °C.

# **Potential Equalisation**

The sensor and the fluid must have roughly the same electrical potential to ensure that measurement is accurate and no galvanic corrosion takes place at the electrode. Normally the reference electrode in the sensor or the metal pipe ensures that the potentials are equalized.



Reference electrodes:

Promag A: Always with reference electrode

Promag F: Optional, depending on material

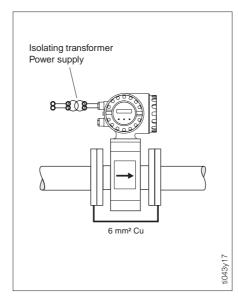
Promag H:

No reference electrode, as there is always a metallic connection to the fluid.

If the reference electrode is correctly grounded and the fluid flows through metallic, unlined and grounded piping, then it is sufficient to connect the grounding terminal of the Promag 30 transmitter housing to the potential equalisation line in order to prevent corrosion. The connection with the remote-mounted version is made at the ground terminal of the connection housing.

Caution!

Danger of permanent damage to the instrument! If the fluid cannot be grounded for operational reasons, ground disks are to be used.

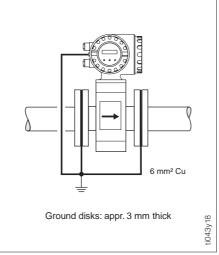


#### Potential Equalisation for Lined Pipes with Cathodic Protection

When the fluid cannot be earthed for operational reasons, the measuring unit must be installed that it is potential-free. Ensure that components of the piping are connected to one another (copper wire, 6 mm<sup>2</sup>).

All national regulations regarding potential free installation are to be observed (e.g. VDE 0100). Ensure that the mounting material used does not result in a conductive bond with the measuring unit and that the material can withstand the tightening torque used.

# **Potential Equalisation**



### **Plastic or Lined Piping**

Ground disks must always be used with non-conductive piping materials if compensation currents flow through the fluid. They can irreparably damage the reference electrode within a short time due to electrochemical corrosion.

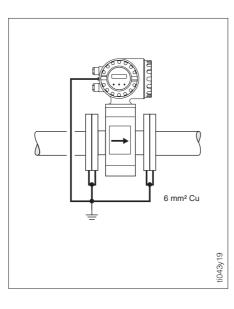
Such conditions occur especially if: • the piping is insulated with electrically

- the piping is insulated with electrically non-conductive materials and
  the piping is made of fibreglass or
- The piping is made of horeglass of PVC through which flow highly concentrated acids and alkalis.

#### Caution!

Danger from damage due to electrochemical corrosion!

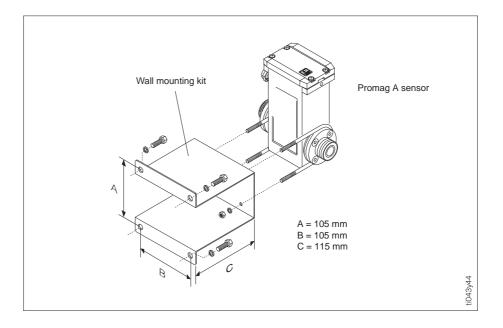
- Note the corrosion resistance of the ground disks.
- Note the electrochemical potential series in cases where the ground disks and the measuring electrodes are made of different material.



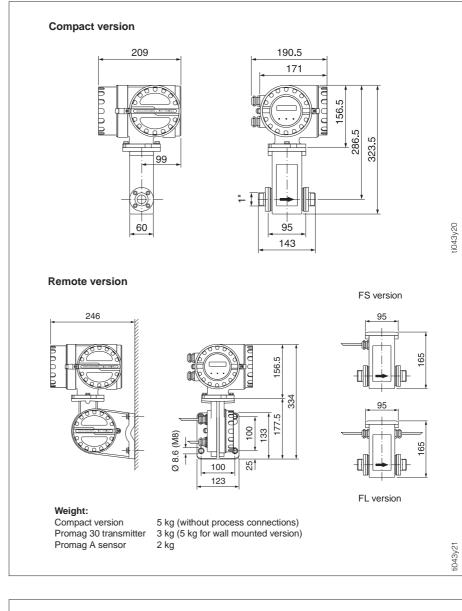
#### Equalising Currents in Unearthed Metal Pipes / Earthing in an Area with Severe Interference

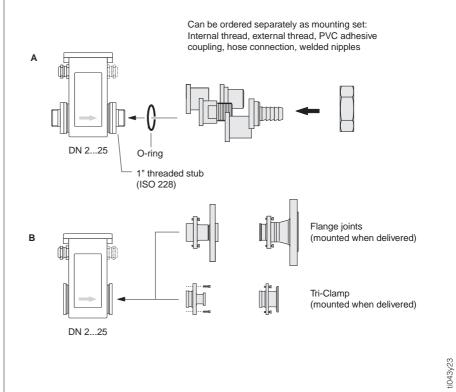
The fluid may be earthed. In order to make the most of the electromagnetic compatibility (EMC) of the Promag 30, it is advisable to provide two flange-toflange links and to connect them jointly with the transmitter housing to earth potential.





# Dimensions Promag 30 A





Process connections Promag A (Dimensions: see page 16)

- A Mounting set: coupling nut on a 1" threaded stub
- B Screw-in process connections (instead of threaded stub)

# **Process Connections Promag A**



 2...15
 20

 25
 45

 25
 45

 25
 45

 25
 45

 20
 25

 25
 45

 25
 45

 25
 45

 25
 45

 25
 35

 2...15
 42

 25
 50

25

DN

2...15

2...15

25

25

25

DN

DN

2...15

L

20

60

L

19

20

66

69

69

L

30

30

30

**PVC adhesive coupling** 





2...15 2...15 2...15

LW = Internal diameter hose

DN	L	D	S	Pipe connection
215	20	21.3	2.6	<sup>1</sup> /2"
215	20	21.3	2.6	18 - 1

D

14.5

17.5

21.0

L1

18

18

22

22

di

16.1

16.1

22.0

22.0

di

8.9

12.6

16.1

L1

13.2

20.0

16.8

25.0

D

20.0

21.5

25.0

32.0

33.5

Thread

<sup>1</sup>/<sub>2</sub>" <sup>1</sup>/<sub>2</sub>" NPT

1"

1" NPT

Thread 1/2" 1/2" NPT

1"

1" NPT

Pipe connection

 $20 \cdot 2 \\ {}^{1}\!/_{2}" \\ 25 \cdot 2$ 

32 · 2.5

1"

LW

13

16

19

DN	L	D	di	Pipe connection
25	30	33.7	26.0	1"
25	30	33.7	26.0	28 · 1
25	20	25.4	22.1	25.4 · 1.6 / 1"

DN	L	D	di	Pipe connection
28	24	25.0	9.5	1/2"
15	24	25.0	16.0	3/4"
28	24	50.4	22.1	1"
15	24	50.4	22.1	1"
25	24	50.4	22.1	1"

Flange	to DIN	2501, PN	40							
DN		L		D		di			LK	
28	3	51.8		95		17.3		65		
15		51.8		95		17.3			65	
25		51.8		115		28.5			85	
Flange to ANSI B16.5										
Class 150 Class 300										
DN	L	L D		di		L	D	)	LK	
28	61.6	88.9	60.5	15.8		61.6	95	5.2	66.5	
15	61.6	88.9	60.5	5 15.8		61.6	95	5.2	66.5	
25	67.4	108.0	79.2	26.6		73.8	123	3.9	88.9	
Flange	e to JIS I	32210								
DI	N	L		D		di			LK	
2	28 62.5			95		15	,		70	
1:	5	62.5	5	95		16	;		70	
25	5	62.5	5	115		25	,		90	

Face-to-face length to DVGW (200 mm)

Flange to DIN 2501/ANSI B16.5/JIS B2210 PN 16/Class 150/10K													
DN	L L1 D d di DIN ANSI JIS												
	LK LK LK												
28	52.7 6 95 34 16.2 65 60.5 70												
15	52.7	6	95	34	16.2	65	60.5	70					
25 52.7 7 115 50 27.2 85 79.2 90													

Face-to-face length to DVGW (200 mm)

Hose connection

Internal thread

standard thread:

External thread

standard thread:

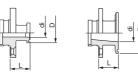
ISO 228/DIN 2999

ISO 228/DIN 2999

Welded nipple DN 2...15

Welded nipple DN 25

Tri-Clamp Stainless steel 1.4404/316L



Flange Stainless steel 1.4404/316L with joint dimensions to DIN 2501/ANSI B16.5/JIS B2210

DN 2...15: with DN 15 or <sup>1</sup>/<sub>2</sub>" flanges



DN 25: with DN 25 or 1" flanges

#### Flange

PVDF with joint dimensions to DIN 2501/ANSI B16.5/JIS B2210

DN 2...15: with DN 15 or  $^{1}/_{2}$ " flanges

DN 25: with DN 25 or 1" flanges

Length: 2 x L + 143 mm 2 x L + 95 mm (for flanged or Tri-Clamp version)



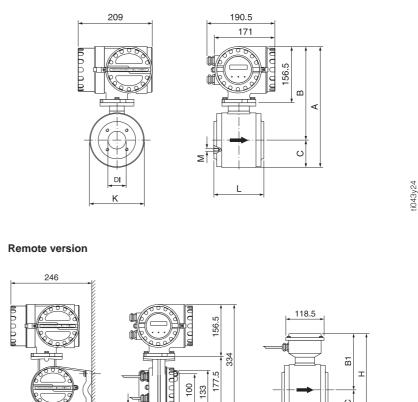


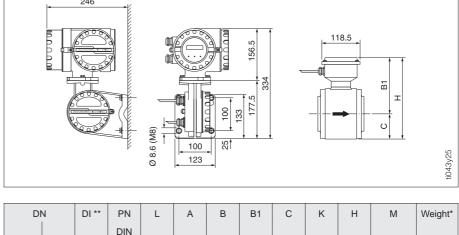
All dimensions in [mm]

y22-01...10

# Dimensions Promag 30 H

#### **Compact version**



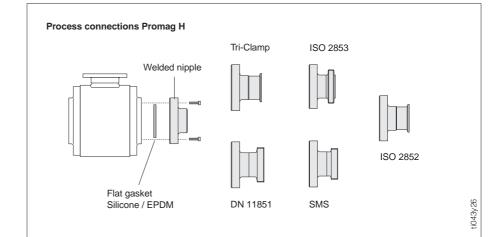


DI	N	DI **	PN	L	A	В	B1	С	K	н	M	Weight*
[mm]	[inch]	[mm]	DIN [bar]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
25 DIN	-	26.0	16	140	318	254.0	158.5	64.0	128	222.5	M 6x4	6.0
25	1"	22.6	16	140	318	254.0	158.5	64.0	128	222.5	M 6x4	6.0
40	$1^{1}/_{2}$ "	35.3	16	140	318	254.0	158.5	64.0	128	222.5	M 6x4	6.5
50	2"	48.1	16	140	343	266.5	171.0	76.5	153	247.5	M 8x4	9.0
65	$2^{1}/_{2}$ "	59.9	16	140	343	266.5	171.0	76.5	153	247.5	M 8x4	9.0
80	3"	72.6	16	200	393	291.5	196.0	101.5	203	297.5	M 12x4	19.0
100	4"	97.5	16	200	393	291.5	196.0	101.5	203	297.5	M 12x4	18.5
	1											

\*\* Internal diameter of tube

Weight: Compact version \* Promag 30 transmitter Sensor connection housing

see table above 3 kg (5 kg for wall mounted version) approx. 1 kg



Process connections Promag H (Dimensions: see page 18)

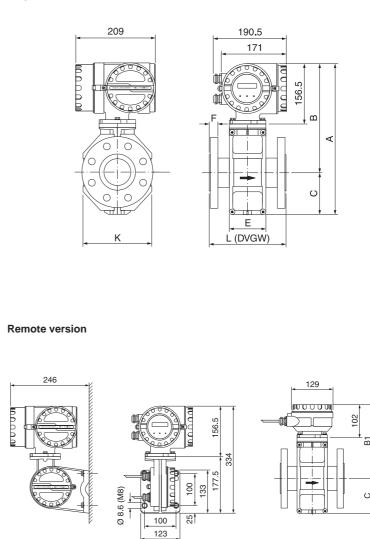
# **Process Connections Promag H**

		DN	D	G	di <sup>1)</sup> L	L1	LK
		25 25 DIN	75 79	27 31	22.6 42 26.0 42		56.0 60.0
Welded nipple		40 40 DIN	92 92	40 43	35.3 42 38.0 42	19	71.0 71.0
		50	105	55	48.1 42	19	83.5
		9 65	105 121	55 66	50.0         42           59.9         42		83.5 100.0
		65 DIN 65 DIN 80	121 147	72 79	66.0 42 72.6 42		100.0 121.0
		80 DIN	147	87	81.0 42	24	121.0
		100 100 DIN	168 168	104 106 1	97.5 42 100.0 42		141.5 141.5
				· · ·			
		DN	di <sup>1)</sup>	G	D	L	LK
		25	26	52 x <sup>1</sup> / <sub>6</sub>	<sub>6</sub> " 79	68	60.0
DIN 11851		40 50	38 50	52 x <sup>1</sup> / <sub>6</sub> 65 x <sup>1</sup> / <sub>6</sub> 78 x <sup>1</sup> / <sub>6</sub> 95 x <sup>1</sup> / <sub>6</sub>	<sub>6</sub> " 92 <sub>6</sub> " 105	72 74	71.0 83.5
		65 80	66 81	95 x <sup>1</sup> / <sub>6</sub> 110 x <sup>1</sup> / <sub>2</sub>	6" 121 4" 147	78 83	100.0 121.0
	L_	100	100	130 x <sup>1</sup> /	4 147 4" 168	92	141.5
		DN	ANSI	di <sup>1)</sup>	G D	L	LK
Tri Clama		25	1"	22.1	50.4 75		56.0
Tri-Clamp		40 50	1 <sup>1</sup> / <sub>2</sub> " 2"	34.8 47.5	50.4 92 63.9 105	5 68.6	71.0 83.5
		65 80	_ 3"	60.2 72.9	77.4 12 <sup>-</sup> 90.9 147		100.0 121.0
		100	4"		118.9 168		141.5
		DN	di <sup>1)</sup>	G	D	L	LK
SMS 1145	╝╕ᢩᢩ᠆᠇	25 40	22.5 35.5	40 x <sup>1</sup> / <sub>6</sub> 60 x <sup>1</sup> / <sub>6</sub> 70 x <sup>1</sup> / <sub>6</sub>	6" 75 6" 92	60 63	56.0 71.0
		50	48.5	$70 \times \frac{1}{6}$	6" 105	65	83.5
		65 80	60.5 72.0	85 x <sup>1</sup> / <sub>6</sub> 98 x <sup>1</sup> / <sub>6</sub>	<sub>6</sub> " 121 <sub>6</sub> " 147	70 75	100.0 121.0
		100	97.6	132 x <sup>1</sup> / <sub>6</sub>	<sub>6</sub> " 168	70	141.5
	<u> </u>						
		DN	di <sup>1)</sup>	G	D	L	LK
ISO 2852		25 40	22.6 35.6	50.5 50.5	75 92	68.5 68.5	56.0 71.0
		50 65	48.6 60.3	64.0 77.5	105 121	68.5 68.5	83.5 100.0
		80 100	72.9 97.6	91.0 119.0	147 168	68.5 68.5	121.0 141.5
		100	97.0	119.0	100	00.5	141.5
	F=1 +						
		DN 25	di <sup>1)</sup> 22.6	G 37.1	D 75	L 61.5	LK 56.0
ISO 2853	σ	40	35.6	50.6	92	61.5	71.0
		50 65	48.6 60.3	64.1 77.6	105 121	61.5 61.5	83.5 100.0
		80 100	72.9 97.6	91.1 118.1	147 168	61.5 61.5	121.0 141.5
	∣ <del>∢ ∽</del> →∣		07.0		100	00	
Length: DN 25 65 = 2 x L + 136 mm DN 80100 = 2 x L + 196 mm			note the bing with a		meter (di, DI)	when clean	ing

# Dimensions

Promag 30 F DN 15...300

#### **Compact version**



ti043y28

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C	DN		PN		L <sup>1)</sup>	A	В	С	К	E	F	=	Н	B1	Weight <sup>2)</sup>
[mm]	[inch]	DIN	ANSI Class	JIS	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	DIN [mm]	ANSI [mm]	[mm]	[mm]	[kg]
15	<sup>1</sup> / <sub>2</sub> "	40	150	20K	200	340.5	256.5	84	120	94	14	11.2	286	202	6.5
25	1"	40	150	20K	200	340.5	256.5	84	120	94	16	14.2	286	202	7.3
32	-	40	-	20K	200	340.5	256.5	84	120	94	18	-	286	202	8.0
40	$1^{1}/_{2}^{"}$	40	150	20K	200	340.5	256.5	84	120	94	18	17.5	286	202	9.4
50	2"	40	150	10K	200	340.5	256.5	84	120	94	20	19.1	286	202	10.6
65	-	16	-	10K	200	390.5	281.5	109	180	94	18	-	336	227	12.0
80	3"	16	150	10K	200	390.5	281.5	109	180	94	20	23.9	336	227	14.0
100	4"	16	150	10K	250	390.5	281.5	109	180	94	22	23.9	336	227	16.0
125	-	16	-	10K	250	471.5	321.5	150	260	140	24	-	417	267	21.5
150	6"	16	150	10K	300	471.5	321.5	150	260	140	24	25.4	417	267	25.5
200	8"	10	150	10K	350	526.5	346.5	180	324	156	26	28.4	472	292	35.3
250	10"	10	150	10K	450	576.5	371.5	205	400	156	28	30.2	522	317	48.5
300	12"	10	150	10K	500	626.5	396.5	230	460	166	28	31.8	572	342	57.5

<sup>1)</sup> The length is always identical independently of the chosen pressure rating.

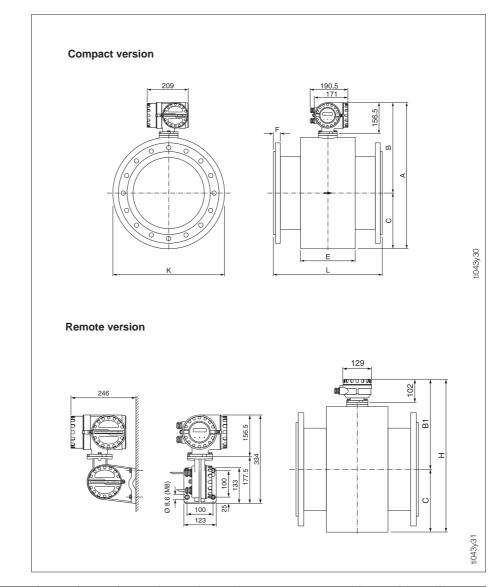
Weight: Compact version<sup>2)</sup> Promag 30 transmitter Sensor connection housing

see table above 3 kg (5 kg for wall mounted version) approx. 1 kg

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# Dimensions

Promag 30 F DN 350...2000



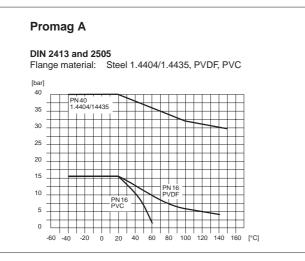
			PN		L <sup>1)</sup>	А	В	С	К	E		F		Н	B1	Weight <sup>2)</sup>
[mm]	[inch]	DIN [bar]	ANSI [Class]	AWWA [Class]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	DIN [mm]	ANSI [mm]	AWWA [mm]	[mm]	[mm]	[kg]
350	14"	10	150	-	550	738	456.0	282.0	564	276	26	34.9	_	683.5	401.5	110
400	16"	10	150	-	600	790	482.0	308.0	616	276	26	36.5	-	735.5	427.5	130
450	18"	-	150	-	650	840	507.0	333.0	666	292	-	39.7	-	785.5	452.5	240
500	20"	10	150	-	650	891	532.5	358.5	717	292	28	42.9	-	836.5	478.0	170
600	24"	10	150	-	780	995	584.5	410.5	821	402	28	47.6	-	940.5	530.0	230
700	28"	10	-	D	910	1198	686.0	512.0	1024	589	30	-	33.3	1143.5	631.5	350
750	30"	-	-	D	975	1198	686.0	512.0	1024	626	-	-	34.9	1143.5	631.5	450
800	32"	10	-	D	1040	1241	707.5	533.5	1067	647	32	-	38.1	1186.5	653.0	450
900	36"	10	-	D	1170	1394	784.0	610.0	1220	785	34	-	41.3	1339.5	729.5	600
1000	40"	10		D	1300	1546	860.0	686.0	1372	862	34	-	41.3	1491.5	805.5	720
1050	42"	-		D	1365	1598	886.0	712.0	1424	912	-	-	44.5	1543.5	831.5	1050
1200	48"	6	-	D	1560	1796	985.0	811.0	1622	992	28	-	44.5	1741.5	930.5	1200
1350	54"	-	-	D	1755	1998	1086.0	912.0	1824	1252	-	-	54.0	1943.5	1031.5	2150
1400	-	6	-	-	1820	2148	1161.0	987.0	1974	1252	32	-	-	2093.5	1106.5	1800
1500	60"	-	-	D	1950	2196	1185.0	1011.0	2022	1392	-	-	57.2	2141.5	1130.5	2600
1600	-	6	-	-	2080	2286	1230.0	1056.0	2112	1482	34	-	-	2231.5	1175.5	2500
1650	66"	-	-	D	2145	2360	1267.0	1093.0	2186	1482	-	-	63.5	2305.5	1212.5	3700
1800	72"	6		D	2340	2550	1362.0	1188.0	2376	1632	36	-	66.7	2495.5	1307.5	3300
2000	78"	6		D	2600	2650	1412.0	1238.0	2476	1732	38	-	69.9	2595.5	1357.5	4100

<sup>1)</sup> Thickness of the flange face includes sealing strip. The length is always identical independently of the chosen pressure rating.

Weight:

Compact version <sup>2)</sup> Promag 30 transmitter Sensor connection housing see table above 3 kg (5 kg for wall mounted version) approx. 1 kg

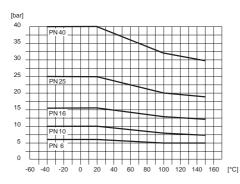
# **Material Load Curves (p-T-Diagrams)**



#### Promag F

#### DIN 2413 and 2505

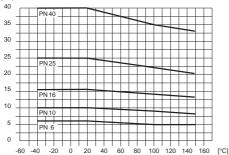
Flange material: Steel 37.2



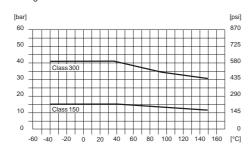
### DIN 2413 and 2505

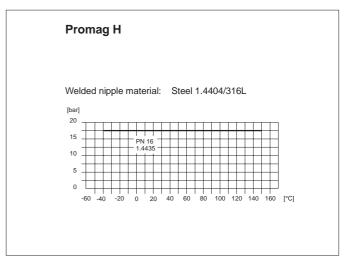
Flange material: Stainless steel 1.4571

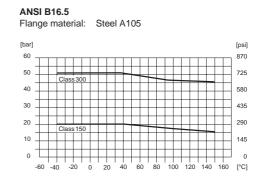
[bar]



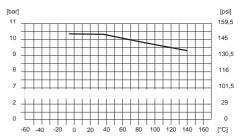






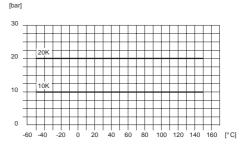


#### AWWA C 207, Class D Flange material: Steel A105



#### JIS B2210

Flange material: S20C / SUS 316L



ti043y35...43

# **Technical Data**

	Application	
Instrument name	Flow measuring system "Promag 30 (Model '99)"	
Instrument function	Flow measurement of liquids in closed piping. Applications in measurement, control and regulation processes, for e.g. batching and dosing (> 10 s), etc.	
	Function and system design	
Measuring principle	Electromagnetic flow measurement according to Faraday's law (Generation of a voltage by induction in a magnetic field).	
Measuring system	Instrument family "Promag 30 (Model '99)" consisting of: • Transmitter: Promag 30 • Sensor: Promag A (DN 2, 4, 8, 15, 25) Promag H (DN 25, 40, 50, 65, 80, 100) Promag F (DN 152000)	
	<ul><li>Two versions are available:</li><li>Compact version</li><li>Remote version (FS or FL version)</li></ul>	
	Input variables	
Measuring variable	Flow velocity (proportional to induced voltage. Measured by two electrodes in the measuring tube)	
Measuring range	Measuring range of electronics within $v = 012.5$ m/s	
	The full scale value for the current output can be selected within the following limits (see also page 5): – Minimum full scale value at v = 0.3 m/s – Maximum full scale value at v = 10 m/s	
Operable flow range	Over 1000 : 1 When the flow is pulsating, the amplifier is not overloaded above its set full scale value even with peak velocities of 12.5 m/s. Flow is measured between 0.01> 10 m/s at the stated accuracy.	
Auxiliary input	U = 330 V DC, $R_i$ = 1.8 k $\Omega$ , galvanically isolated Configurable for positive zero return or totalizer reset.	
	Output variables	
Output signal	<ul> <li><i>Current output:</i> 0/420 mA, galvanically isolated, R<sub>L</sub> &lt; 700 Ω, time constant selectable (0.595 s), full scale value freely selectable, temperature coefficient: typical 0.01% o.r./°C; resolution: 10 μA</li> <li><i>Pulse output (transistor output):</i> passive, f<sub>max</sub> = 400 Hz, U<sub>max</sub> = 30 V, I<sub>max</sub> = 250 mA, galvanically isolated, pulse value selectable, pulse/pause ratio up to 0.5 Hz approx. 1:1 (the pulse width is limited to 1 s for pulse frequencies &lt; 0.5 Hz)</li> </ul>	
	<ul> <li>Status output (transistor output): passive, U<sub>max</sub> = 30 V, I<sub>max</sub> = 250 mA Can be configured for:</li> <li>indicating system errors (error), process errors (overflow, Empty Pipe)</li> <li>flow direction indication</li> </ul>	

Output variables (continued)						
Signal on alarm	<ul> <li>Current output: Pulse output: Status output:</li> <li>The current is set to a defined value no signal supplied on "Error" → not conducting (open) on "Flow direction" → last status held (forward → not conducting; backward → conducting)</li> </ul>					
Load	$R_L < 700 \ \Omega$ (current output)					
Creep suppression	Switch-on point at $v = 0.02$ m/s Switch-off point at $v = 0.04$ m/s Function can be switched off.					
	Accuracy					
Reference conditions	According to DIN 19200 and VDI/VDE 2641:Fluid temperature $+28 \ ^{\circ}C \pm 2 \ K$ Ambient temperature $+22 \ ^{\circ}C \pm 2 \ K$ Warm up period30 minutes					
	Mounting: - Inlet section > 10 x DN - Outlet section > 5 x DN - Transmitter and sensor are grounded. - The sensor is build-in centered into the piping.					
Measured error	Pulse output: $\pm 0.5\%$ o.r. $\pm 0.01\%$ o.f.s. (full scale value = 10 m/s) Current output: additionally $\pm 10 \ \mu A$ (typical) Measured error [% o.r.]					
Repeatability	specified ranges. ± 0.1% o.r. ± 0.005% o.f.s. o.r. = of reading o.f.s. = of max. full scale value (see table on page 5)					

# **Technical Data**

	Operating conditions		
Installation condition	s		
Installation instructions	Orientation: vertical or horizontal Restrictions and other recommendations $\rightarrow$ see page 6 ff.		
Inlet and outlet sections	Inlet section: $\geq 5 \times DN$ Outlet section: $\geq 2 \times DN$		
Connection cable length for remote version	FS version: 0 10 m → min. conductivity ≥ 5 $\mu$ S/cm 10200 m → min. conductivity = f (L <sub>max</sub> )		
	FL version: 0200 m $\rightarrow$ min. conductivity $\geq$ 5 µS/cm		
	Instrument equiped with empty pipe detection (EPD): max. cable length = 10 m		
	Minimum conductivity for demineralised water: generally $\geq$ 20 $\mu$ S/cm		
	Conductivity [µS/cm]		
	FS Permissible range 00 Permissible range 00 00 00 00 00 00 00 00 00 00 00 00 00		
Ambient temperature	<ul> <li>-20+60 °C (Transmitter and sensor)</li> <li>An all-weather cover should be used to protect the housing from direct sunlight when mounting in the open. This is especially important in warmer climates and with high ambient temperatures.</li> <li>Due to the danger of the transmitter electronics overheating, the transmitter and sensor are to be mounted separately with high ambient and fluid temperatures (see Figure).</li> </ul>		
	-40 -20 0 20 40 60 80 Ambient temperature [°C]		
Storage temperature	-10+50 °C (preferably at +20 °C)		
Degree of protection (EN 60529)	IP 67 (NEMA 4X) Option: IP 68 (NEMA 6P) for sensor A and F		
Shock and vibration resistance	Accelleration up to 2 g / 2 h per day; 10100 Hz		
Electromagnetic compatibility (EMC)	According to EN 50081 Part 1 and 2 (interference emission) / EN 50082 Part 1 and 2 (interference immunity) as well as to NAMUR recommendations		

	Operating conditions (continued)		
Process conditions			
Fluid temperature	The fluid temperature range depends on the sensor lining:		
	Promag A -20+130 °C PFA		
	Promag H -20+130 °C PFA with EPDM gasket -20+150 °C PFA with Silicone gasket		
	: Promag F -40+130 °C PTFE (Teflon), DN 15600 -20+120 °C Soft rubber (EPDM), DN 252000 0+ 80 °C Hard rubber, DN 652000 (see Fig. on page 24)		
Nominal pressure	Promag A PN 40		
	Promag H PN 16		
	Promag F         DIN         PN         6         (DN 12002000)           PN 10         (DN 2001000)         PN 16         (DN 65150)           PN 40         (DN 1550)         PN 16/25         (DN 200300)           PN 40         (DN 65100, optional)		
	ANSI Class 150 ( <sup>1</sup> / <sub>2</sub> 24") Class 300 ( <sup>1</sup> / <sub>2</sub> 6", optional)		
	AWWA Class D (2848")		
	JIS 10K (DN 50300) 20K (DN 1540) 20K (DN 50300, optional)		
	Material load curves (p-T-load diagrams) $\rightarrow$ see page 21		
Conductivity	$ \begin{array}{l} \mbox{Minimum conductivity:} \\ \geq 5 \ \mu \mbox{S/cm} \mbox{ (for liquids in general)} \\ \geq 20 \ \mu \mbox{S/cm} \mbox{ (for demineralised water)} \\ \mbox{With the remote version "FS" the conductivity required also depends on the length of the cable $$ \rightarrow $$ see page 24 "Connection cable length" $$ \end{tabular} $		
Pressure loss	<ul> <li>No pressure loss if sensor and piping have the same nominal diameter.</li> <li>Pressure loss specifications when using adapters e.g. reducers or expanders → see page 8</li> </ul>		
	Mechanical construction		
Design / Dimensions	Dimensions $\rightarrow$ see pages 15–20		
Weight	See pages 15–20		
Materials	<i>Transmitter housing:</i> Powder-coated die-cast aluminium		
	Sensor housing: Promag A 1.4435 incl. threaded stub Promag H 1.4301 Promag F DN 15300: Powder-coated die-cast aluminium DN 3502000: Coated steel		
	(continued on next page)		

# **Technical Data**

Mechanical construction (continued)				
Process conr Promag A	$\begin{array}{rcl} \text{DIN} & \rightarrow & \text{Stainless steel 1.4404, PVDF} \\ \text{ANSI} & \rightarrow & \text{316L, PVDF} \\ \text{JIS} & \rightarrow & \text{316L, PVDF} \end{array}$			
Promag H Promag F	Threaded stub: 1.4435, PVC 1.4404 / 316L DIN $\rightarrow$ Stainless steel 1.4571, St. 37-2 ANSI $\rightarrow$ A 105, 316L AWWA $\rightarrow$ A 105, A 36 JIS $\rightarrow$ S20C, SUS 316 L			
<i>Electrodes:</i> Promag A Promag H Promag F	1.4435; Platinum/Rhodium 80/20; Titan; Hastelloy C-22; Tantalum 1.4435 1.4435; Platinum/Rhodium 80/20; Hastelloy C-22; Tantalum			
<i>Gasket matel</i> Promag A Promag H Promag F	rial: Viton, Kalrez (optional), Silicone (aseptic version) EPDM, Silicone no gaskets (Lining = 'gasket')			
Promag A Promag H Promag F	Measuring, reference and empty pipe detection electrodes. As standard with 1.4435, Hastelloy C-22, Tantalum Option with Platinum/Rhodium Measuring and empty pipe detection electrodes Measuring, reference and empty pipe detection electrodes. As standard with 1.4435, Hastelloy C-22, Tantalum			
Promag A Promag H Promag F	Yes (observe maximum temperature) Yes (observe maximum temperature) Yes (observe maximum temperature)			
Promag A Promag H Promag F	No Yes (observe maximum temperature) No			
Promag A: Internal and external thread, PVC adhesive coupling, hose connection, welded nipple, aseptic welded nipples for pipeline according to DIN 11850, Tri-Clamp, flange connection (DIN, ANSI, JIS).				
	es for OD tube, SMS, JIS, ISO and DIN 11850 tubes, read, SMS thread, ISO 2853 thread, Tri-Clamp, nnection.			
<i>Promag F:</i> Flange conne	ection (DIN, ANSI, JIS)			
<ul> <li>Wiring diagrams: see page 9 ff.</li> <li>Cable specifications: see page 12</li> <li>Galvanic isolation: All circuits for inputs, outputs, power supply and sensors are galvanically isolated from one another.</li> </ul>				
Cable glands	<i>v and signal cable (output):</i> PG 13.5 (515 mm) or threads for cable glands x 1.5 (815 mm), G <sup>1</sup> / <sub>2</sub> "			
Promag A: C Promag H: C Promag F: C	table and signal cable (remote version) Cable glands PG 11 (512 mm) or threads for cable lands $^{1}/_{2}$ " NPT, M20 x 1.5 (815 mm), G $^{1}/_{2}$ " Cable glands PG 13.5 (515 mm) or threads for cable lands $^{1}/_{2}$ " NPT, M20 x 1.5 (815 mm), G $^{1}/_{2}$ " Cable glands PG 13.5 (515 mm) or threads for cable lands $^{1}/_{2}$ " NPT, M20 x 1.5 (815 mm), G $^{1}/_{2}$ "			
	Process conr         Promag A         Promag H         Promag F         Electrodes:         Promag A         Promag H         Promag A         Promag H         Promag F         Gasket mater         Promag A         Promag F         Promag A         Promag F         Promag F:         Plange connection, v         according to         ANSI, JIS).         Promag F:         Flange connection         • Wiring diage         • Cable spece         • Cable spece         • Cable spece         • Cable glands         1/2" NPT, M2			

User interface					
Operation	On-site operation: All functions of the E+H operating matrix can be selected and changed using three keys (E, –, +).				
Display	<ul> <li>Eight character LC display</li> <li>11 display segments for indicating units and instrument status.</li> <li>Damping of flow display can be adjusted: 0.520 s</li> </ul>				
Communication	none				
	Power supply				
Supply voltage / Frequency	85260 V AC, 4565 Hz 20 55 V AC, 4565 Hz 16 62 V DC				
Power consumption	AC: <15 VA (incl. sensor) DC: <15 W (incl. sensor) Current at make (Promag 30 X / 24 V DC): - max. 13.5 A (< 100 μs) - max. 6 A (< 5 ms)				
Power supply failure	<ul> <li>Bridges minimum 1 power cycle (22 ms)</li> <li>EEPROM saves measuring system data on power failure (no batteries required).</li> <li>DAT = replaceable data memory in which basic data of the sensor are stored: nominal diameter, SAPS (actual values), serial number, calibration factor, zero point, status EPD (yes/no), EPD calibration values.</li> </ul>				
	Certificates and approvals				
Ex approvals	Information on Ex versions (e.g. CENELEC, SEV, FM, CSA) can be supplied by your E+H sales center on request. All explosion protection data are given in separate documentation available on request.				
Sanitary version	<ul> <li>Sensor Promag A: 3A approval</li> <li>Sensor Promag H (hygienic version): 3A approval and EHEDG tested</li> </ul>				
Custody transfer	<ul> <li>Promag 31 F</li> <li>PTB approval for custody transfer with cold water and wastewater (either for approval or approved for custody transfer)</li> <li>Heat measurement approval, Swiss certification to OIML R72/R75</li> </ul>				
	<ul> <li>Promag 31 H</li> <li>PTB approval to DIN 19217 (OIML 117) for custody transfer with beer, original wort, milk.</li> </ul>				
CE mark	By attaching the CE mark, Endress+Hauser confirms that the Promag 30 measurement system has been successfully tested and fulfils all legal requirements of the relevant CE directives.				
	Order information				
Accessories	<ul> <li>Post mounting set for transmitter (remote version): Order No. 50076905</li> <li>Wall mounting kit for Promag A sensor: Order No. 50064550</li> </ul>				
Supplementary documentation	System Information Promag (SI 010D/06/en) Operating Manual Promag 30 (BA 039D/06/en) * Operating Manual Promag 31 F – Cold water (BA 041D/06/en) * Supplementary Ex documentation: CENELEC, SEV, FM, CSA				
	* Model '99				
Other standards and guidelines					
EN 60529Degree of protection by housing (IP code)EN 61010Protection Measures for Electronic Equipment for Measurement, Control, Regulation and Laboratory ProceduresEN 50081Part 1 and 2 (interference emission)EN 50082Part 1 and 2 (interference immunity)NAMURAssociation of Standards for Control and Regulation in the Chemical Industry					

#### Subject to modification

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