













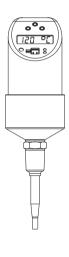




Operating manual

Thermophant T TTR31, TTR35

Temperature switch



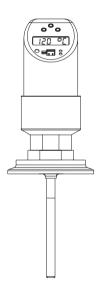




Table of contents

1 1.1 1.2 1.3 1.4	Safety instructions3Designated use3Installation, commissioning and operation3Operational safety3Return3	9
2 2. 1	Device identification 4 Nameplate 4	
3.1 3.2 3.3 3.4	Installation5Incoming acceptance, storage5Dimensions5Process connection6Installation instructions7	
4 4. 1 4. 2	Wiring	
5 5. 1 5. 2	Operation	
3. Z	Operation with 1 G and Readwin 2000 . 17	
6. 1 6. 2 6. 3 6. 4	Accessories	
6 6. 1 6. 2 6. 3	Accessories	
6 6.1 6.2 6.3 6.4 7 7.1 7.2 7.3 7.4	Accessories18Adapter concept for TTR3518Welding bosses and coupling20Electrical connection21Configuration kit22Trouble-shooting23Errors and warnings23Repair24Disposal24Change status (release)24	

9 Dangerous good sheet 27

TTR31, TTR35 Safety instructions

1 Safety instructions

Designated use

The Thermophant T is a temperature switch for monitoring, displaying and regulating process temperatures. The device has been safely built with state-of-the-art technology and meets the applicable requirements and EC Directives. It can, however, be a source of danger if used incorrectly or for anything other than the designated use.

1. 2 Installation, commissioning and operation

Installation, electrical connection, commissioning, operation and maintenance of the measuring system must be carried out by trained, qualified specialists authorised to perform such work by the facility's owner-operator. The specialist must have read and understood these Operating Instructions and must follow the instructions they contain. The device may only be modified and repair work carried out if this is explicitly permitted in the Operating Instructions. Damaged devices which could be a source of danger may not be commissioned and must be labelled and identified as defective.

1.3 Operational safety

■ Functional safety

The Thermophant T temperature switches were developed according to the standards IEC 61508 and IEC 61511-1 (FDIS). The device version with PNP switch output and additional analog output is equipped with fault detection and fault prevention facilities within the electronics and software. This device version can therefore be used to monitor temperature up to SIL 2 (Safety Integrity Level). The attainable SIL value is determined by the safety technical characteristics of probability of failure, hardware fault tolerance and the safe failure fraction. Details on this may be found in the Functional Safety Manual (in development).

■ Ex-area The Thermophant T is not approved for use in Ex-areas.

1.4 Return

The following procedures must be carried out before a device is returned to Endress+Hauser:

- Always enclose a fully completed "Declaration of Contamination" form with the device. Only then can Endress+Hauser transport and examine a returned device. A copy of the "Declaration of Contamination" can be found on the second last page of these Operating Instructions.
- Remove all fluid residues. This is particularly important if the fluid is hazardous to health, e.g. flammable, toxic, caustic, carcinogenic, etc.



/ Warning!

Do not return a measuring device if you are not absolutely certain that all traces of hazardous substances have been removed, e.g. substances which have penetrated crevices or diffused through plastic.

Device identification TTR31, TTR35

2 Device identification

2. 1 Nameplate

To identify your device, compare the complete order code and the version information on the delivery papers with the data on the nameplate.

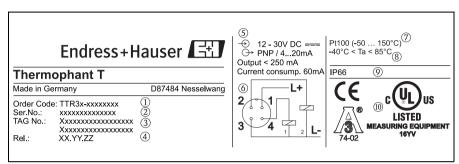
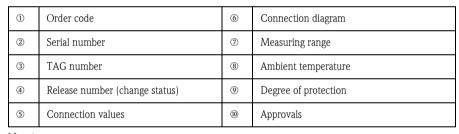


Fig. 1: Nameplate for device identification (as example)

T09-TTR31xxx-18-xx-xx-xx-000





Note!

The release number indicates the change status of the device. A change in the last two figures does not have any affect on the compatibility – see also \rightarrow Chap. 7.

TTR31, TTR35

3 Installation

3. 1 Incoming acceptance, storage

- Incoming acceptance:
 - Check the packaging and the device for damage. Check that the goods delivered are complete and nothing is missing.
- Storage: Storage temperature -40 °C to +85 °C (-40 °F to +185 °F).

3. 2 Dimensions

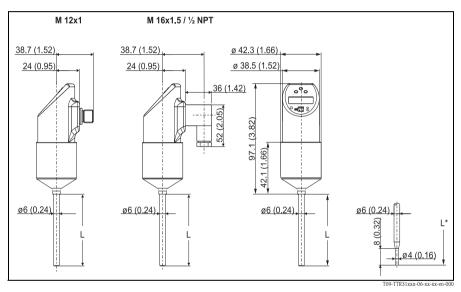


Fig. 2: Dimensions in mm (inches)

Version L in 100 and 200 mm (3.94 and 7.87"), version $L^* = 50$ mm (1.97") with reduced sensor tip M 12x1 connector as per IEC 60947-5-2

M 16x1.5 or 1/2 NPT valve plug as per DIN 43650A/ISO 4400

Installation TTR31, TTR35

3. 3 Process connection

The following table illustrates the versions of Thermophant T.

		TTR31		TTR35
		TTR31		TTR35
	L		2	AF27 L
	A	В	С	D
				T09-TTR31xxx-17-xx-xx-en-000
Field of applica- tion	Monitoring, d	isplay and control of process	s temperatures	Monitoring, display and con- trol of process temperatures in hygienic processes
Process connection	Item A Version without process connection ('w'). Suitable welding bosses and coupling (see Section 6)	Item B Version with thread process connection ANSI ¼" NPT (① = AF14) and ½" NPT (① = AF27)	Item C Version with thread process connection G ¼A (② = AF14) and G ½A (② = AF27) as per ISO 228	Item D Adapter concept - version with M24x1.5 thread for adapters with process con- nection for hygienic processes (see Section 6.1.2)
Sensor length L	Version L in 100 and 200	mm (3.94 and 7.87"), vers	ion L = 50 mm (1.97") only	with reduced sensor tip
Measuring range	-50 °C to +150 °C (-58 °F to 302 °F)			

TTR31, TTR35

3. 4 Installation instructions

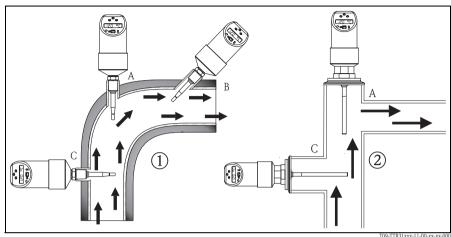


Fig. 3: Possible installation options for temperature monitoring in pipes

T09-TTR31xxx-11-00-xx-xx-0

- ① TTR31
- ② TTR35 for use in hygienic processes

Mounting instructions:

- Installation at angle pieces, against the direction of flow (Fig. 3, Item A)
- Installation in smaller pipes, inclined against the direction of flow (Fig. 3, Item B)
- Installation vertical to the direction of flow (Fig. 3, Item C)
- The on-site display can be rotated electronically 180° see Section 5. 1 "On-site operation"
- The housing can be rotated up to 310°

Wiring TTR31, TTR35

4 Wiring

4. 1 DC voltage version with M12 connector

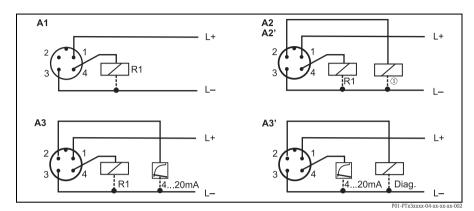


Fig. 4: Thermophant T with M12x1 connector

A1: 1x PNP switch output

A2: PNP switch outputs R1 and ①(R2)

A2': PNP switch outputs R1 and ① (diagnosis/break contact with adjustment "DESINA")

A3: PNP switch output with additional analog output

A3': PNP switch output with additional analog output (PIN assignment with "DESINA" setting)



Note!

DESINA (\rightarrow Chap. 5.1.3 Basic settings):

R2 = Diagnosis/break contact (more informations about DESINA see www.desina.de)

4. 2 DC voltage version with valve connector

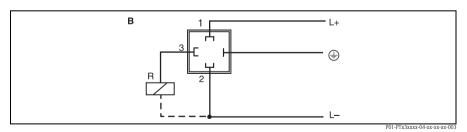


Fig. 5: Thermophant T with M 16x1.5 or 1/2 NPT valve plug

B: 1x PNP switch output

TTR31, TTR35 Operation

5 Operation

5. 1 On-site operation

The Thermophant T is operated by means of three keys. The digital display and the light emitting diodes (LED) support navigation in the operating menu.

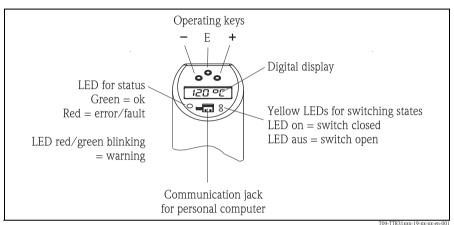


Fig. 6: Position of operating elements and possibilities for display

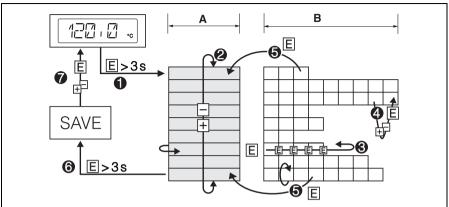
T09-TTR31xxx-19-xx-xx-en-0

Background illumination of the digital display:

- White = OK status
- Red = error status

Operation TTR31, TTR35

5.1.1 Navigating in the operating menu



T09-TTR31xxx-19-xx-xx-xx-002

Fig. 7: Navigating in the operating menu

A Function group selection

B Function selection

- ① Enter the operating menu
- Press the E key for longer than 3 s
- ② Select the "Function group" with the + or − key
- 3 Select the "Function" with the E key
- 4 Enter or change parameters with the + or key
- Then return to "Function" with the E key Note: If software locking is enabled, it must be disabled before making entries or changes
- ⑤ Press the E key several times to return to the "Function group"
- Jump back to the measuring position (Home position)
- Press the E key for longer than 3 s
- \bigcirc Query to save data (select "YES" or "NO" with the + or key)
- Confirm with the E key



Note!

Changes to the parameter settings only become effective if you choose ${\mathfrak D}$ 'YES' when asked to save data.

TTR31, TTR35 Operation

5.1.2 Structure of the operating menu

The structure below shows all the possible fields of the operating menu.

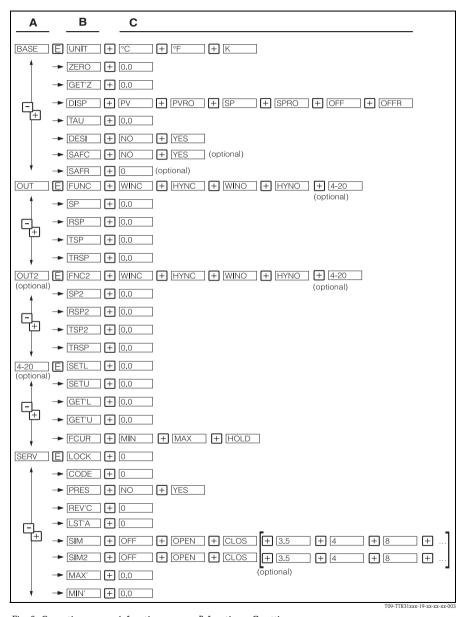


Fig. 8: Operating menu: A function groups, B functions, C settings

Operation TTR31, TTR35

5.1.3 Basic settings

Base	Basic settings			
BASE	UNIT	Technical unit	ь Б Б	Select technical unit: °C °F K
	ZERO	Configure zero point	0.0	Position adjustment: within ±10 °C/K (±19 °F) of the upper range limit
	GET'Z	Accept zero point	0.0	No settings possible (not available in PC software)
	JISP	Display	PV PVRO SP SPRO OFF	PV: measured value display PVRO: measured value display rotated 180° SP: set switch point display SPRO: set switch point display rotated 180° OFF: display off OFFR: display off rotated 180°
	TAU	Damping: display value, out- put signal	0.0	040 s
	DESI	DESINA	NO YES	Connection in accord- ance with DESINA guidelines
	SAFC	Safety confirmation	NO YES	Operation with increased functional safety (in development). Factory setting NO should not be changed
	SAFR	Safety release code	Ø	Enter the calculated safety code of the PC Software

TTR31, TTR35 Operation

5.1.4 Output setting

■ Hysteresis function

The hysteresis function enables two-point control via a hysteresis. Depending on the temperature T, the hysteresis can be set via the switch point SP and the switch-back point RSP.

Window function
 The window function enables the monitoring of a process temperature range.

- NO contact or NC contact
 This switch function is freely selectable.
- Factory setting (if no customer-specific settings have been ordered): Switch point SP 1: 45 %; Switch-back point RSP 1: 44.5 % Switch point SP 2: 55 %; Switch-back point RSP 2: 54.5 %
- Range of adjustment

LRL = Lower Range Limit

URL = Upper Range Limit

LRV = Lower Range Value

URV = Upper Range Value

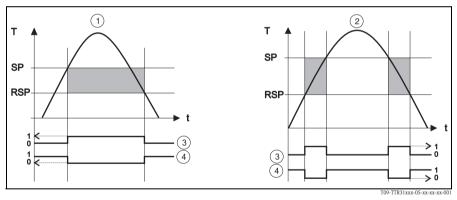


Fig. 9: ① Hysteresis function, ② Window function, ③ NO contact switch status, ④ NC contact switch status SP Switch point; RSP Switch-back point

Operation TTR31, TTR35

OUT/ OUT2	Output/output 2 (optional)				
TUO DUT2	FUNC FNC2	Switching characteristic	HYNC HYNO HYNO 420	WINC: window/NC contact HYNC: hysteresis/NC contact WINO: window/NO contact HYNO: hysteresis/NO contact 4 - 20: Analog output (only if available)	
	SP2	Switch point value	0.0	Switch point -49.5 to 150 °C (-57.1 to 302 °F) in increments of 0.1 °C (0.18 °F)	
	RSP2 RSP2	Switch-back point value	0.0	Switch-back point -50 to 149 °C (-58 to 300.2 °F) in increments of 0.1 °C (0.18 °F)	
	75P2 75P2	Switch point delay	0.0	Delay time 099 s in increments of 0.1 s	
	TRSP TRS2	Switch-back point delay	0.0	Delay time 099 s in increments of 0.1 s	

TTR31, TTR35 Operation

OUT/ OUT2	Output/output 2 (optional)			
420	SETL	Value for 4 mA (LRV)	0.0	-50 to 130 °C (-58 to 266 °F) Lower range value in increments of 0.1 °C (0.18 °F)
	SETU	Value for 20 mA (URV)	0.0	-30 to 150 °C (-22 to 302 °F) Enter upper range value in increments of 0.1 °C (0.18 °F)
	CET'L	Temperature applied for 4 mA (LRV)	0.0	Take temperature value as lower range value (not via PC software)
	CET'U	Temperature applied for 20 mA (URV)	0.0	Take temperature value as upper range value (not vial PC software)
	FCUR	Error current	MIN MAX HOL II	Current value in event of error: MIN = \leq 3.6 mA MAX = \geq 21.0 mA HOLD = last value

Operation TTR31, TTR35

5.1.5 Service function setting

SERV	Service function	ns		
SERV'	LOCK	Locking code	0	Enter the locking code for enabling the device.
	CODE	Change locking code	0	Freely selectable code 19999. 0 = no locking; A locking code already assigned can only be changed by first entering the old code for enabling the device.
	PRES	Reset	ND ND	Reset all entries to the factory setting
	REV'C	Revision counter	Ø	Increases by 1 with each configuration
	LST'A	Last device status	Ø	Displays the last device status to occur ≠ 0
	SIME SIME (if output 2 available)	Simulation output 1 or 2	OFF OPEN CLOS 3.5 (if analog output available)	OFF: No simulation OPEN: Switch output open CLOS: Switch output closed 3.5: Simulation values for analog output in mA (3.5/4.0/8.0/12.0/16.0/20.0/21.7)
	MAX '	Max. indicator	0.0	Display of max. measured process value
	MIN'	Min. indicator	0.0	Display of min. measured process value

TTR31, TTR35 Operation

5. 2 Operation with PC and Readwin® 2000

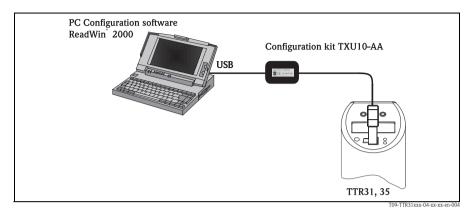


Fig. 10: Operation with PC

5.2.1 Additional operating options

In addition to the operating options listed in the previous "On-site operation" section, the Read-Win® 2000 configuration software provides further information on the Thermophant T:

Function group	Description
SERV	Number of switch changes for output 1
	Number of switch changes for output 2
	Device status
INFO	Tag number
	Order code
	Limit switch serial number
	Sensor serial number
	Electronics serial number
	Device release (change status)
	Hardware version

Accessories TTR31, TTR35

Function group	Description
INFO	Software version

5.2.2 Operating Instructions for Readwin® 2000

Comprehensive information on the ReadWin $^{\circledR}$ 2000 configuration software may be found in the Operating Instructions BA 137R/09/en.

6 Accessories

All dimensions in the drawings are given in mm (inches).

6. 1 Adapter concept for TTR35

The process connection is an adapter and the sensor module has an adapter thread (see Section 3. 3, process connection). As a result, the process connection can easily be changed at a later stage.

6.1.1 Adapter change

The adapter can be changed on TTR35.

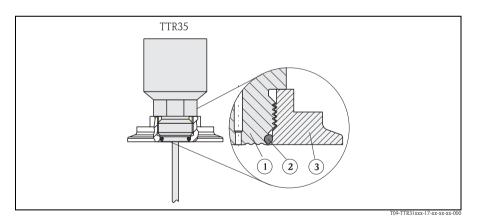


Fig. 11: Changing the adapter

- ① Sensor module with adapter thread
- ② Standard O-ring
- 3 Adapter

TTR31, TTR35 Accessories

Please note the following when changing the adapter:

- Use a new O-ring. Diameter 15.54 x 2.62 mm (0.612" x 0.103"). EPDM 70 Shore FDA 3-A approved.
- The device (sensor module) can be fixed in place with an open-ended wrench AF 27.
- The adapter can be screwed on with an open–ended wrench AF 27 or AF 32 (depending on the process connection, (see Section 6.1.2 adapter versions)).

 The maximum torque is 80 Nm. The thread can become loose if exposed to severe strain through pressure and temperature. For this reason, the air-tightness must be checked regularly and the thread tightened if necessary.
- When changing the adapter, make sure that the sensor tube of the sensor is not damaged.



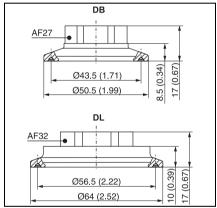
Note!

We recommend to change the O-ring in the same time frame as of all other sealings in your process.

6.1.2 Adapter versions

TTR35: order numbers for clamp adapter versions.

Version DB: order no. 52023994 Version DL: order no. 52023995

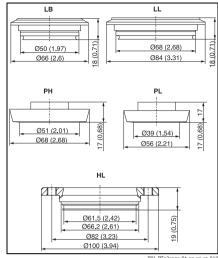


P01-PTx3xxxx-06-xx-xx-en-009

TTR31, TTR35 Accessories

> TTR35: order numbers for hygiene adapter versions.

Version LB: order no. 52023996 Version LL: order no. 52023997 Version PH: order no. 52023999 Version PL: order no. 52023998 Version HL: order no. 52024000



P01-PTx3xxxx-06-xx-xx-en-010

6.1.3 O-ring for adapter change

O-ring 15.54 x 2.62 mm (0.612" x 0.103"), EPDM 70 Shore FDA, order number 52024267

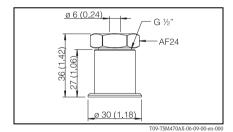
6.2 Welding bosses and coupling

6.2.1 Welding boss with sealing taper

Collar welding boss

Seal, moveable coupling, material of parts in contact with process: 316L, PEEK

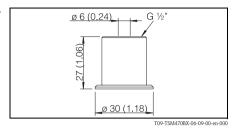
Order number: 51004751



TTR31, TTR35 Accessories

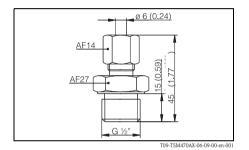
6.2.2 Collar welding boss

Material of parts in contact with process: 316L Order no. 51004752



6.2.3 Coupling with sealing taper

G ½" process connection Seal, moveable coupling, material of parts in contact with process: 316L Order no. 51004753



6.3 Electrical connection

6.3.1 Plug-in jack

M 12x1 plug-in jack Self-made connection to M 12x1 housing connector Order number: 52006263



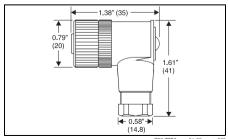
PO1 PMP12---- 00 --- 00 --- 002

6.3.2 Elbow plug

Elbow plug

4-pole M12 connector for customised cable construction, elbowed, IP67, PG7

Order number: 51006327



T09-TTR3xxxx-06-09-xx-en-000

Accessories TTR31, TTR35

6.3.3 Connecting cable

- Cable, 4 x 0.34 mm² (22 AWG) with M12 socket, elbowed, screw plug, length 5 m (16.4 ft), PVC cable Order number: 52010285
- Cable, 4 x 0.34 mm² (22 AWG) with M12 socket, with LED, elbowed, 316L screw plug, length 5 m (16.4 ft), PVC cable, special for hygiene applications,

order number: 52018763

Display:

 $-\ {\rm gn:}\ {\rm device}\ {\rm operational}$

- ye1: switch status 1

- ye2: switch status 2

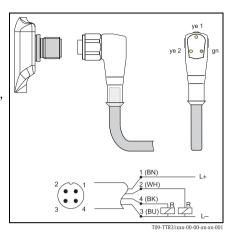
Core colours:

-1 = BN brown

-2 = WH white

-3 = BU blue

-4 = BK black



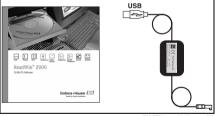
6. 4 Configuration kit

 Configuration kit for PC-programmable transmitters - ReadWin® 2000 setup program and interface cable for PCs with USB port; Adapter for transmitters with 4-pole post connector

Order code: TXU10-AA

 ReadWin[®] 2000 can be downloaded free of charge directly from the internet at the following address:

www.endress.com/readwin



T09-TTR31xxx-00-00-xx-xx-000

TTR31, TTR35 Trouble-shooting

7 Trouble-shooting

7. 1 Errors and warnings

If an error in the device occurs, the colour of the status LED changes from green to red and the background illumination of the digital display changes from white to red. The display shows:

- E-code for errors

 In the event of an error message, the measured value is uncertain.
- W-code for warnings
 In the event of a warning, the measured value is reliable.

Code	Explanation
E011	Device configuration faulty
E012	Error in measurement or underreach/overreach in SIL mode
E015	Error in EEPROM
E019	Power supply has undervoltage/overvoltage
E020	Error in Flash
E021	Error in RAM
E022	USB supply voltage
E025	Switching contact 1 is not open although it should be
E026	Switching contact 2 is not open although it should be
E040	VCC (Controller voltage) is out of working area
E042	Output current cannot be generated
E044	Output current drifts too much (± 0.5 mA)

Code	Explanation
W107	Simulation active
W202	Temperature outside the sensor range (not SIL mode)

Trouble-shooting TTR31, TTR35

Code	Explanation
W209	Device starts
W210	Configuration modified
W212	Sensor signal outside the permitted range (not SIL mode)
W250	Number of switch cycles exceeded
W270	Short-circuit and overload at output 1
W280	Short-circuit and overload at output 2

7.2 Repair

A repair is not planned.

7.3 Disposal

When disposing, ensure that the materials of the device components are separated and processed accordingly.

7. 4 Change status (release)

The release number on the nameplate and in the Operating Instructions indicates the change status of the device: XX.YY.ZZ (example 01.02.01).

XX Change in the main version.

Compatibility no longer provided. Device and Operating Instructions change.

YY Change in functionality and operation.

Compatibility provided. Operating Instructions change.

ZZ Trouble-shooting and internal modifications.

Operating Instructions do not change.

7. 5 Release history

Date	Release no. device	Device and software-No. (Firmware/Software)	Changes	Operating manual
06.2004	1.00.00	1.00.00		KA174r/09/en (51008032)
12.2004	1.01.00	1.00.00	New analog electronics	BA201r/09/en (51009833)

8 The most important technical data

8. 1 Power supply

Supply voltage

■ DC voltage version 12...30 V DC

Current consumption

■ Without load < 60 mA, with reverse polarity protection

Power supply failure

■ Behaviour in case of overvoltage (> 30 V)

The device works continuously up to $34\,\mathrm{V}$ DC without any damage. No damage is caused to the device in case of a short-term overvoltage up to $1\,\mathrm{kV}$ (as per IEC 61000-4-5). If the supply voltage is exceeded, the properties specified are no longer guaranteed.

Behaviour in case of undervoltage
 If the supply voltage drops below the minimum value, the device switches off (status as if not supplied with power = switch open).

8. 2 Output

Switching capacity

- Switch status ON: $I_a \le 250 \text{ mA}$
- Switch status OFF: $I_a \le 1$ mA
- Switching cycles: > 10,000,000
- Voltage drop PNP: ≤ 2 V
- Overload protection

Automatic load testing of switching current; output is switched off in case of overcurrent, the switching current is tested again every 0.5 s; max. capacitance load: $14~\mu F$ for max. supply voltage (without resistive load).

Load (analog output)

■ Max. $(V_{supply} - 6.5 \text{ V}) / 0.022 \text{ A}$

Signal on alarm

- Analog output: \leq 3.6 mA or \geq 21.0 mA adjustable (if setting \geq 21.0 mA the output is \geq 21.5 mA)
- Switch outputs: in safe state (switch normally open)

8. 3 Operating conditions

- Any orientation
- Any position-dependent zero shift can be corrected Offset: ±20 % URL

Operating conditions: Environment

- Ambient temperature range
 - -40...+85 °C (-40...+ 185 °F)
- Storage temperature -40...+85 °C (-40...+ 185 °F)

Operating conditions: Process

- Process temperature limits -50 to 150 °C (-58 to 302 °F)
- d Caution!

Restrictions depending on process connection and ambient temperature:

- No restriction with coupling (see Accessories, \rightarrow Chap. 6.2.1, \rightarrow Chap. 6.2.3, order no. **51004751**, **51004753**) and neck tube length min. 20 mm.
- with process connection:

max. ambient temperature	max. process temperature
up to 25 °C (77 °F)	no restriction
up to 40 °C (104 °F)	135 °C (275 °F)
up to 60 °C (140 °F)	120 °C (248 °F)
up to 85 °C (185 °F)	100 °C (212 °F)

Process pressure limits
 p/T load diagram as per DIN 43763 or Dittrich

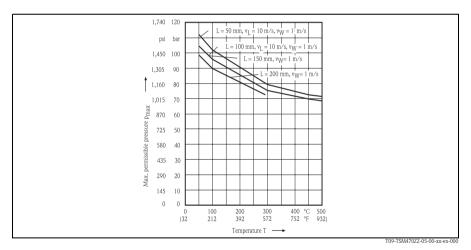


Fig. 12: p/T load diagram

L = insertion length

 $v_i = medium \ velocity \ air$

 $v_W = medium \ velocity \ water$

TTR31, TTR35 Dangerous good sheet

9 Dangerous good sheet

Endress + Hauser People for Process Automation

Declaration of Contamination

Erklärung zur Kontamination

Because of legal regulations and for the safety of our employees and operating equipment, we need the "declaration of contamination", with your signature, before your order can be handled. Please make absolutely sure to include it with the shipping documents, or - even better - attach it to the outside of the packaging the plant of the packaging the plant of the packaging the plant of the plant of the packaging the plant of the plant of the packaging the plant of the p

aufgrund der gesetzlichen Vorschriften und zum Schutz unserer Mitarbeiter und Betriebseinrichtungen, benötigen wir die unterschriebene "Erklärung zur Kontamination", bevor Ihr Auftrag bearbeitet werden kann. Legen Sie diese unbedingt den Versandpanieren bei oder brinsen Sie sie idealerweise außen an der Vernackung an.

Type of instrument / sensor Geräte-/Sensortyp					Serial number Seriennummer					
Process data/Prozessdaten Temperature / Tem			nperatur	peratur[°C] Pressure / Druck						
		Cond	uctivity / Lei	fähigkeit	[S	S] Viscosit	y / Viskositä	t	_ [mm²/s]	
Medium and wa Warnhinweise zu						A	\triangle		0	
	Medium /conc Medium /Konz		Identification CAS No.	flammable entzündlich	toxic giftig	corrosive ätzend	harmful/ irritant gesundheits- schädlich/ reizend	other * sonstiges*	harmless unbedenklici	
Process medium Medium im Prozess										
Medium for process cleaning Medium zur Prozessreinigung										
Returned part cleaned with Medium zur Endreinigung										
Reason for retu										
Company data / Angaben zum Absender Company / Firma				Cont	Contact person / Ansprechpartner					
					Department / Abteilung					
Address / Adresse			Phon	Phone number/ Telefon						
				Fax /	E-Mail					
				Your	order No. /	Ihre Auftra	gsnr			
Ve hereby certify tl angerous quantitie Hiermit bestätigen refahrbringender M	s. wir, dass die zur		,				,	,		
place, date / Ort, Da	ntum)				Company stam		inding signature			

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