

















Technical Information

Omnigrad TA20, TA21

Temperature Measuring Technology

Terminal heads for mounting on thermowells of resistance thermometers and thermocouples



Function and system design

All terminal heads can be screwed onto thermowells or extension necks of resistance thermometers and thermocouples. They are used to protect the integrated connection socket or head transmitter.

A wide range of terminal heads for practically all kinds of applications in process measuring technology is available. For offshore or petrochemical plants in hazardous areas or for the food and pharmaceutical industry with stainless steel versions.

All the terminal heads have a cable entry with a seal. The metal E+H terminal heads are fitted with seals for temperatures up to $100\,^{\circ}\text{C}$ ($212\,^{\circ}\text{F}$). If a head transmitter or a display unit is present, the maximum ambient temperature of the terminal head is restricted by the maximum ambient temperature value of the head transmitter or the display.

A table illustrates the possible combinations of the terminal heads with E+H transmitters. A diagram shows the connection between the process temperature and thermometer length.

Your benefits

- Aluminum, polyamide, polyester, epoxy or stainless steel 316L (1.4404) housing
- Protection class IP55
- iTEMP[®] head transmitter with mV, Ohm, RTD and TC inputs
- iTEMP® head transmitter for HART, PROFIBUS-PA and PCP communication
- Different electrical connections
- For direct mounting on RTD and TC sensors of the family Omnigrad M

TA20J terminal head:

- Fully programmable loop-powered 4-digit display with °C or °F
- Blind and window version
- Stainless steel 316L (1.4404) material
- Hygienic design, particularly suitable for the food and pharmaceutical industry
- Protection class IP66/IP67
- For wall/pipe field mounting



Function and system design

Measuring principle

Omnigrad TA20A, TA20B, TA20D, TA20R, TA20W, TA21E, TA21H:

The terminal heads are housings with a high protection class (IP55) suitable for temperature measurement. All the temperature transmitters of the iTEMP® family TMT18x (analog, HART®, PROFIBUS PA®) can be incorporated in them. The housings can be fitted on top of an Omnigrad M as a terminal head for RTD or TC temperature sensors, or used as a junction housing in a remote application. The TA20R and TA20J terminal heads meet all the hygiene requirements of the food and pharmaceutical industry. Different electrical connections can be supplied: M20x1.5, PROFIBUS PA® plug connector, ½" NPT+ Skintop etc.

Omnigrad TA20J:

The TA20J housing allows local visualization of the current value of the 4 to 20 mA loop current in physical units. The optional 2-wire LCD digital display is usually connected in series with a 2-wire temperature "head-mounted" transmitter and both are installed into the stainless steel housing.

The TA20J is a stainless steel housing (AISI 316L or DIN 1.4404) with a high protection class IP66/IP67, suitable for temperature measurement applications. The TA20J can contain any temperature transmitters of the iTEMP® family TMT18x (analog, HART®, PROFIBUS PA®) and/or a loop-powered 4-digit LCD display. The TA20J housing is available with or without a viewing window and can either be mounted on a pipe with special brackets or fitted on top of an Omnigrad M-type temperature sensor.

TA20J display and user interface

The LCD display uses a "series" connection to the 4 to 20 mA 2-wire loop and is powered through a little voltage drop. By means of 3 keys, it is possible to modify the configuration: zero point and span, decimal places, filter on the reading, measurement resolution and selection of the over-range functionality. With the same 3 keys it is possible to execute the calibration of the A/D converter. All configuration parameters are stored in a nonvolatile EEPROM. The display is mounted in the TA20J stainless steel, window-based housing by means of three screws on the top cover. The loop-powered 4-digit LCD display allows the direct display of the temperature values in engineering units °C or °F. The EMC properties correspond to EN 61000-6-3 and EN 61000-6-2.

TA20J performance data

| Reference operating condition | 25 °C (77 °F), +/- 5 K |
|--|---|
| Maximum measured error | 0.1% of the programmed range +/-1 digit |
| Influence of ambient temperature (temperature drift) | 100 ppm/°C x measuring range |
| Input signal | 4 to 20 mA |
| Loop drop out | Max 2.5 V (at 22 mA) |
| Digits | 4 digits 7-segments LCD display |
| Visible size of the display | 33.4 x 13.2 mm (1.31 x 0.52") |
| Display characteristics | TN positive transreflective, visual angle: h 6:00 |
| Data storage | EEPROM |
| Storage period | 10 years (not powered) |
| Mounting | 3 bores, Ø 3 mm (0.12") |

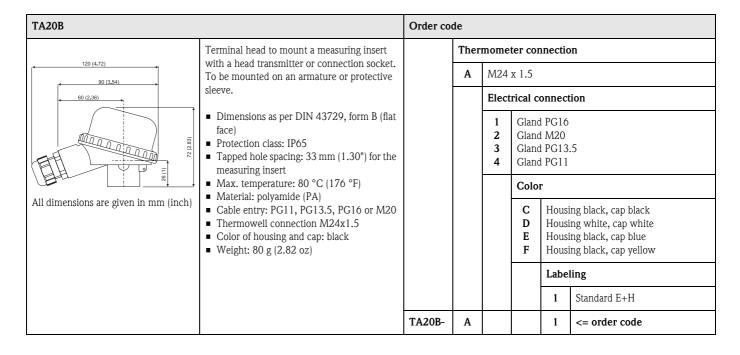
TA20J functions

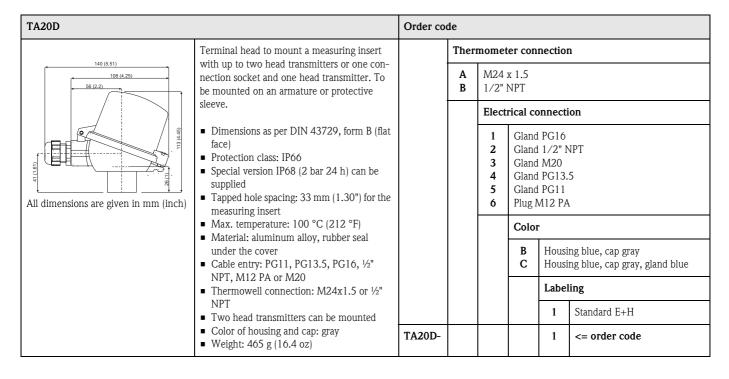
| Parameters | Zero, span, decimal point |
|--------------------------|---|
| Indication limits | -1999 to +9999 |
| Programmable range | Free, within the indication limits |
| Number of decimal places | 0, 1, 2, 3 decimal places |
| Functions and readings | Filter on measurement readings, over range limits, resolution |

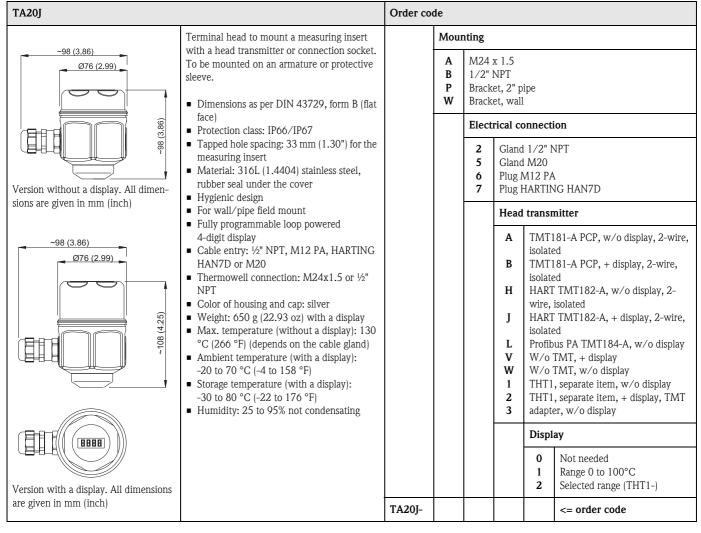
| Filter on readings | Average on 1 to 8 measurement readings |
|--------------------|--|
| Update of readings | 0.25 to 2 s, according to the filter on readings |
| Overload limits | 3.6 to 22 mA |
| Resolution | Selectable from 1 to 10 points |
| Calibration points | Zero (4 mA) and span (20 mA), stored on EEPROM |

Mechanical construction and ordering information

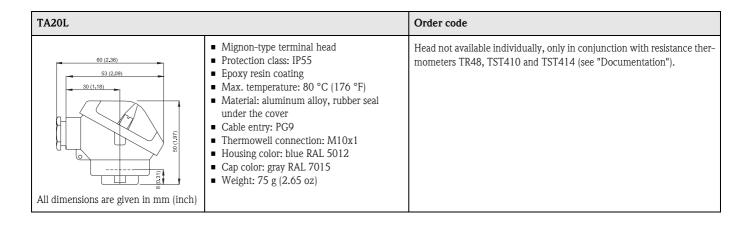
| TA20A | | | Order code | | | | | |
|---------------------------------------|--|--------|------------|----------------------------|--|------------------------|-------------------------------|--|
| | Terminal head to mount a measuring insert with a head transmitter or connection socket. To be mounted on an armature or protective sleeve. Dimensions as per DIN 43729, form B (flat face) Protection class: IP55/IP68 Special version IP68 (2 bar 24 h) can be supplied Tapped hole spacing: 33 mm (1.30") for the measuring insert Max. temperature: 100 °C (212 °F) Material: aluminum alloy, rubber seal under the cover Cable entry: PG16, G ½", ½" NPT, M12 PA or M20 | | | Thermometer connection | | | | |
| 110 (4.33) 80 (3.15) 42 (1.85) | | | B C | | | | | |
| All dimensions are given in mm (inch) | | | | 0 1 2 3 4 5 | Trical connection Thread G1/2" Gland PG16 gray; IP55 Gland 1/2" NPT Gland PG16 gray; IP68 Gland PG16 blue; IP68 Gland M20 Plug M12 PA | | | |
| | | | | 7 | 0 | land M20 blue | | |
| | ■ Thermowell connection: M24x1.5, ½" NPT or G ½" | | | | A | Housing blue, cap gray | | |
| | Housing color: blue RAL 5012, epoxy resin coating | | | | | Labeling | | |
| | Cap color: gray RAL 7035, epoxy resin coatingWeight: 180 g (6.35 oz) | | | | | 1 2 | Standard E+H Neutral cover | |
| | | TA20A- | | | Α | | <= order code | |

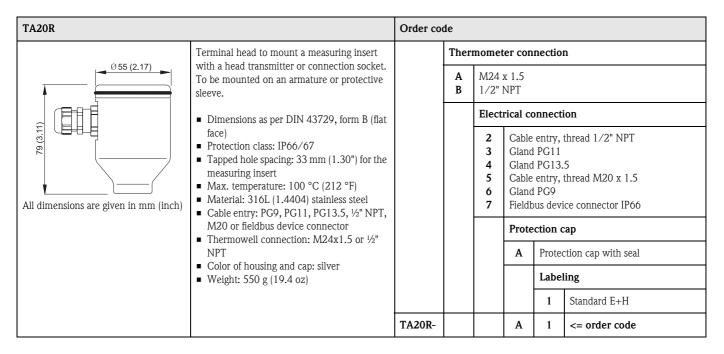




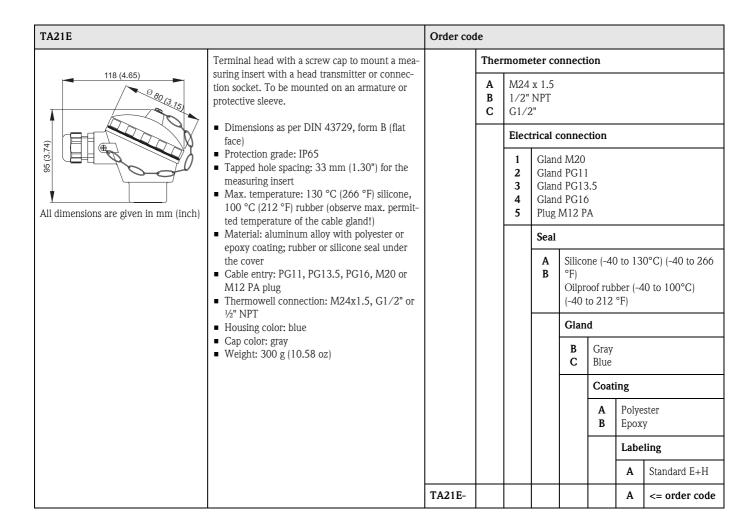


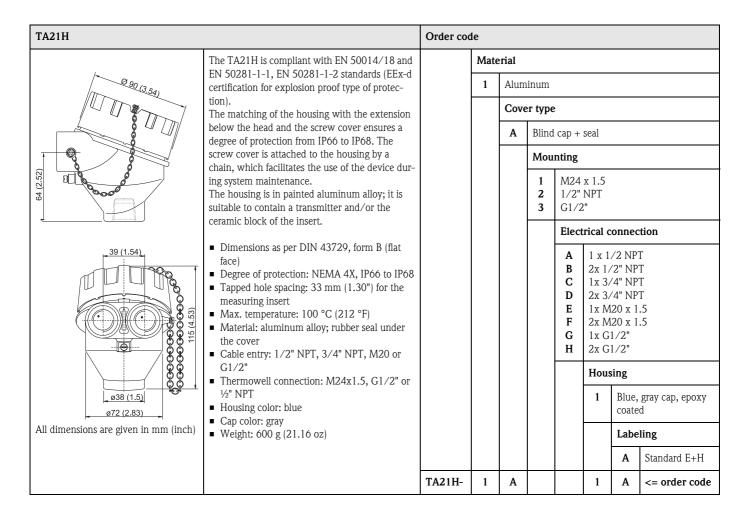
| THT1- head transmitter integrated in TA20J | Order code | | | | | | |
|--|------------|---|--|--|--|--|--|
| | | Head | d tran | smitter | | | |
| | | A11 A12 A13 A14 A15 A16 A17 A18 A19 A20 A21 A22 F11 F21 F22 F23 F24 F25 F26 K11 K21 K21 K22 L23 | TMT TMT Fixec Fixe | 180-A11 PCP; 0.2K fromto°C, span limit -200/650°C 180-A12 PCP; 0.1K fromto°C, span limit -50/250°C 3 measuring range, TMT180-A21AA, 0.2K, set from 0 to 50 °C 3 measuring range, TMT180-A21AB, 0.2K, set from 0 to 100 °C 3 measuring range, TMT180-A21AD, 0.2K, set from 0 to 150 °C 4 measuring range, TMT180-A21AD, 0.2K, set from 0 to 250 °C 5 measuring range, TMT180-A22AA, 0.1K, set from 0 to 50 °C 6 measuring range, TMT180-A22AB, 0.1K, set from 0 to 100 °C 7 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 250 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TMT180-A22AD, 0.1K, set from 0 to 150 °C 8 measuring range, TM | | | |
| | | L24 TMT182-E HART ATEX II3G; fromto°C, 2-wire, isolated L25 TMT182-F HART ATEX II3D; fromto°C, 2-wire, isolated | | | | | |
| | | L26 TMT182-G HART ATEX II1G; fromto°C, 2-wire, isolated Assembly | | | | | |
| | | , | | | | | |
| | THT1- | | | | | | |
| | 1111- | | 1 | <= order code | | | |





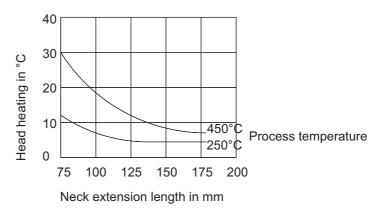
| TA20W | Order code | | | | | | | |
|---------------------------------------|---|--------|------------------------|-----------------------|---|----------|--------------------|--|
| | Terminal head can be opened to mount a measuring insert with a head transmitter or connection socket. To be mounted on an armature or protective sleeve. ■ Dimensions as per DIN 43729, form B (flat | | Thermometer connection | | | | | |
| 140 (5.51) | | | A B | | | | | |
| | | | | Elect | trical connection | | | |
| All dimensions are given in mm (inch) | face) Protection class: IP66 Tapped hole spacing: 33 mm (1.30") for the measuring insert Max. temperature: 130 °C (266 °F) (depends on the cable gland) Material: aluminum alloy, rubber seal | | | A B 1 2 3 | Gland M20 blue Gland PG16 blue Gland PG16 Gland 1/2" NPT Gland M20 gray | | | |
| | under the cover with a snap Cable entry: PG16 or ½" NPT Thermowell connection: M24x1.5 or ½" NPT | | | | | | | |
| | | | | | В | Hous | ing gray, cap gray | |
| | | | | | | Labeling | | |
| | Color of housing and cap: gray aluminumWeight: 70 g (2.47 oz) | | | | | 1 | Standard E+H | |
| | | TA20W- | | | В | 1 | <= order code | |





Temperature increase in terminal head

The following diagram illustrates the increase in temperature (reference values) for two process temperatures in the terminal head over the ambient temperature depending on the length of the thermometer extension neck. Thus, the length of the extension neck must be selected in such a way that the temperature in the head is within the limit values specified in the "Mechanical construction and ordering information" section to prevent the terminal head from overheating.



Electronic head transmitter

The required type of output signal can be obtained by choosing the correct head mounted transmitter. Endress+Hauser supplies "state-of-the-art" transmitters (the iTEMP® series) built in 2-wire technology and with a 4 to 20 mA output signal, HART® or PROFIBUS-PA®. All the transmitters can be programmed easily at a PC.

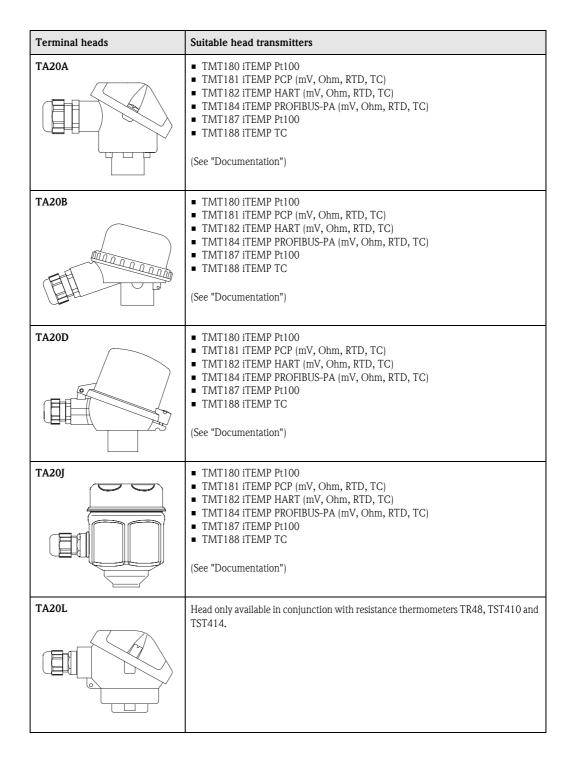
| Head transmitter | Communication software |
|--------------------------|---|
| PCP TMT180, TMT181 | ReadWin [®] 2000 |
| HART [®] TMT182 | ReadWin [®] 2000, COMMUWIN II, FieldCare, handheld module DXR275, DXR375 |
| PROFIBUS-PA® TMT184 | FieldCare, COMMUWIN II, Simatic PDM, AMS |

In the case of PROFIBUS-PA® transmitters, E+H recommends the use of PROFIBUS® dedicated connectors. Weidmüller is the type supplied as standard. For detailed information about transmitters, please refer to the relevant documentation (refer to TI codes at the end of the document). If a head transmitter is not deployed, the sensor may be connected to an external transmitter by means of the connection socket (i.e. DIN rail transmitter).

The head-mounted transmitters available are:

| Description | Dwg |
|---|--|
| TMT180: Pt100 input, 4 to 20 mA analog output. Can be programmed at PC. TMT181: mV, Ohm, RTD and TC inputs, returns a 4 to 20 mA and a superimposed HART® signal at the output. Can be programmed at PC. TMT187: Pt100 input, 4 to 20 mA analog output. Fixed, preconfigured measuring range (must be specified by the user when ordering). | Ø 33 Ø 6.5 Ø 6.5 Ø 6.5 Ø 6.5 |
| TMT188: TC input, 4 to 20 mA analog output. Fixed, preconfigured measuring range (must be specified by the user when ordering). | |

TMT184: mV, Ohm, RTD and TC inputs, digital PROFI-BUS-PA® output signal. The communication address can be set via software or via a mechanical dip-switch.



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| Terminal heads | Suitable head transmitters |
|----------------|---|
| TA20R | ■ TMT180 iTEMP Pt100 ■ TMT181 iTEMP PCP (mV, Ohm, RTD, TC) ■ TMT182 iTEMP HART (mV, Ohm, RTD, TC) ■ TMT184 iTEMP PROFIBUS-PA (mV, Ohm, RTD, TC) ■ TMT187 iTEMP Pt100 ■ TMT188 iTEMP TC (See "Documentation") |
| TA20W | ■ TMT180 iTEMP Pt100 ■ TMT181 iTEMP PCP (mV, Ohm, RTD, TC) ■ TMT182 iTEMP HART (mV, Ohm, RTD, TC) ■ TMT184 iTEMP PROFIBUS-PA (mV, Ohm, RTD, TC) ■ TMT187 iTEMP Pt100 ■ TMT188 iTEMP TC (See "Documentation") |
| TA21E | ■ TMT180 iTEMP Pt100 ■ TMT181 iTEMP PCP (mV, Ohm, RTD, TC) ■ TMT182 iTEMP HART (mV, Ohm, RTD, TC) ■ TMT184 iTEMP PROFIBUS-PA (mV, Ohm, RTD, TC) ■ TMT187 iTEMP Pt100 ■ TMT188 iTEMP TC (See "Documentation") |
| TA21H | ■ TMT180 iTEMP Pt100 ■ TMT181 iTEMP PCP (mV, Ohm, RTD, TC) ■ TMT182 iTEMP HART (mV, Ohm, RTD, TC) ■ TMT184 iTEMP PROFIBUS-PA (mV, Ohm, RTD, TC) ■ TMT187 iTEMP Pt100 ■ TMT188 iTEMP TC (See "Documentation") |

Supplementary documentation

- Brochure on temperature measuring technology: FA006T09en
- Operating Instructions for TA20J terminal head: BA225R09a3

Temperature head transmitter:

- Technical Information: TI088R09en, iTEMP TMT180 Pt100
- Technical Information: TI070R09en, iTEMP TMT181 PCP (mV, Ohm, RTD, TC)
- Technical Information: TI078R09en, iTEMP TMT182 HART (mV, Ohm, RTD, TC)
- Technical Information: TI079R09en, iTEMP TMT184 PROFIBUS-PA (mV, Ohm, RTD, TC)
- Technical Information: TI076R09en, iTEMP TMT187 Pt100
- Technical Information: TI077R09en, iTEMP TMT188 TC

International Head Quarter

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