



Level



Pressure



Flow



Temperature



Liquid Analysis



Registration



Systems Components



Services

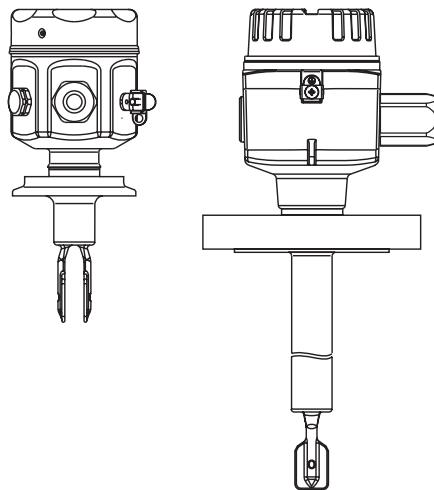


Solutions

## Operating Instructions

# Liquiphant M FTL50H, FTL51H

## Level Limit Switch



## Table of Contents

- Safety Instructions
- Order Codes
- Installation
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# 1 Safety Instructions

Safe and secure operation of the unit can only be guaranteed if the operating instructions and all safety notes are read, understood and followed.

## 1.1 Approved usage

The Liquiphant M FTL50H and FTL51H is designed for level limit detection in liquids. If used incorrectly, it is possible that application-related dangers may arise. The level limit switch Liquiphant M FTL50H and FTL51H may be installed, connected, commissioned, operated and maintained **by qualified and authorized personnel only**, under strict observance of these operating instructions, any relevant standards, legal requirements, and, where appropriate, the certificate.

## 1.2 Safety pictograms and symbols

Safe and reliable operation of this unit can only be guaranteed if the safety hints and warnings in these operating instructions are followed. The safety hints in these instructions are highlighted using the following symbols:



Caution!

This symbol indicates activities and actions that, if followed incorrectly, could lead to faulty operation or even damage to the unit.



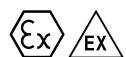
Note!

This symbol indicates activities and actions that, if followed incorrectly, could have an indirect influence on the unit operation or could lead to an unforeseen unit reaction.



Warning!

This symbol indicates activities and actions that, if followed incorrectly, could lead to personal injury, a safety hazard, or destruction of the instrument.



**Hazardous area, certified equipment!**

If this character is shown on the unit, then it may be operated in hazardous areas.



**Non-hazardous area!**

This symbol identifies the non-hazardous areas in these instructions. Units that operate in the non-hazardous areas but that are connected to the hazardous areas must also be certified.



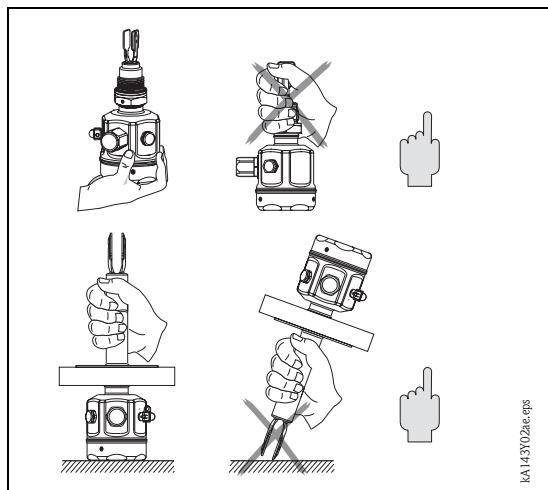
Warning!(For Intrinsically Safe Units)

Installation shall be in accordance with the National Electrical Code (ANSI/NFPA 70) and ANSI/ISA RP 12.6, "Wiring Practices for Hazardous (Classified) Locations, Instrumentation Part I: Intrinsic Safety".

Liquiphant M has been tested for pharmaceutical, food and dairy processing, earning EHEDG certificates, and meeting 3-A Sanitary Standards.

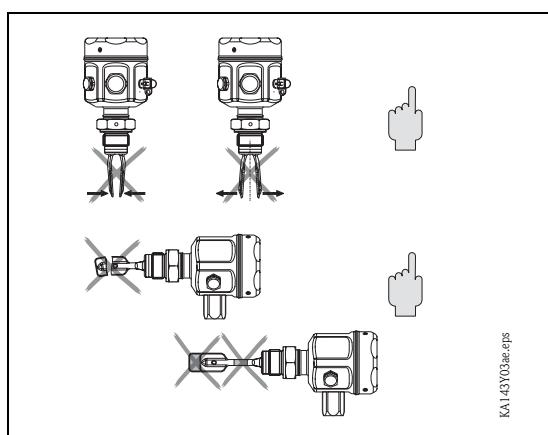
## 1.3 Handling

**Hold by housing, flange or extension tube**



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**Do not bend.  
Do not shorten.  
Do not lengthen**



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## 2 Order Codes

### Product structure

Design					Basic weight	
FTL50H	Compact				1.5 lb	0.7 kg
FTL51H	With extension pipe				1.5 lb	0.7 kg
10		Approval				
A	Non-hazardous area					
P	FM IS, Class I, II, III	Division 1, Group A-G				
Q	FM XP, Class I, II, III	Division 1, Group B-G, for E5 housing Group A-G				
R	FM NI, Class I	Division 2, Group A-D				
S	CSA IS, Class I, II, III	Division 1, Group A-G				
T	CSA XP, Class I, II, III	Division 1, Group A-G				
U	CSA General Purpose					
Y	Special version					
ATEX and TIIS certified units available on request						
20		Process connection, material			Additional weight	
EE2	1" flush-mounted (52001047)	316L			0.7 lb	0.3 kg
A82	1"	150 lb	RF Flange ANSI B16.5	316/316L	2.2 lb	1.0 kg
AA2	1-1/4"	150 lb	RF Flange ANSI B16.5	316/316L	2.6 lb	1.2 kg
AC2	1-1/2"	150 lb	RF Flange ANSI B16.5	316/316L	3.3 lb	1.5 kg
AE2	2"	150 lb	RF Flange ANSI B16.5	316/316L	5.3 lb	2.4 kg
AF2	2"	300 lb	RF Flange ANSI B16.5	316/316L	7.1 lb	3.2 kg
AJ2	2-1/2"	300 lb	RF Flange ANSI B16.5	316/316L (FTL51H)	10.6 lb	4.8 kg

20	Process connection, material							Additional weight	
AL2	3"	150 lb	RF	Flange ANSI B16.5	316/316L		10.8 lb	4.9 kg	
AM2	3"	300 lb	RF	Flange ANSI B16.5	316/316L	(FTL51H)	15 lb	6.8 kg	
AP2	4"	150 lb	RF	Flange ANSI B16.5	316/316L		15.4 lb	7.0 kg	
AQ2	4"	300 lb	RF	Flange ANSI B16.5	316/316L	(FTL51H)	25.3 lb	11.5 kg	
TC2	DN 25-38 (1 to 1-½")			ISO 2852 Tri-Clamp	316L				
TE2	DN 40-51 (2")			ISO 2852 Tri-Clamp	316L		0.2 lb	0.1 kg	
WE2	DN65- 162	PN10		Varivent N	316L		1.1 lb	0.5 kg	
YY9	Special version								
	Other process connections available, contact Endress+Hauser								

30	Probe Length; Type							
FTL50H								
AC	Compact			Ra <1.5 µm/120 grit				
AD	Compact			Ra <0.3 µm/320 grit				
IC	Compact			Ra <1.5 µm/120 grit + temperature spacer			1.3 lb	0.6 kg
ID	Compact			Ra <0.3 µm/320 grit/A3 + temperature spacer			1.3 lb	0.6 kg
QC	Compact			Ra <1.5 µm/120 grit + pressure tight feed through			1.5 lb	0.7 kg
QD	Compact			Ra <0.3 µm/320 grit/A3 + pressure tight feed through			1.5 lb	0.7 kg
FTL51H								
CC	..... inch			Ra <1.5 µm/120 grit			5 lb/100 inches	
CD	..... inch			Ra <0.3 µm/320 grit / A3			5 lb/100 inches	
DC	Length type II*			Ra <1.5 µm/120 grit			0.2 lb	0.1 kg
DD	Length type II*			Ra <0.3 µm/320 grit / A3			0.2 lb	0.1 kg
KC	..... inch			Ra <1.5 µm/120 grit + temperature spacer			5 lb/100 in +1.3 lb	
KD	..... inch			Ra <0.3 µm/320 grit/A3 + temperature spacer			5 lb/100 in +1.3 lb	
LC	Length type II*			Ra <1.5 µm/120 grit + temperature spacer			0.2 lb	0.1 kg
LD	Length type II*			Ra <0.3 µm/320 grit + temperature spacer			+1.3 lb	+0.6 kg
SC	..... inch			Ra <1.5 µm/120 grit + pressure tight feed through			0.2 lb	0.1 kg
SD	..... inch			Ra <0.3 µm/320 grit/A3 + pressure tight feed through			+1.3 lb	+0.6 kg
TC	Length type II*			Ra <1.5 µm/120 grit + pressure tight feed through			0.2 lb	0.1 kg
YY	Special version						+1.5 lb	+0.7 kg
*) Replacing instruments: when vertically mounting a Liquiphant M FTL51H with length II, the switch point is at the same height as for the Liquiphant II FTL360, FTL365, FDL30, FDL35								

40	Electronic insert						
1	FEL51*	Contact-free two-wire, 19 to 253 V AC					
2	FEL52*	PNP three-wire, 10 to 55 V DC					
4	FEL54	Floating change-over contacts, DPDT, 19 to 253 V AC, 19 to 55 V DC					
5	FEL55	8/16 mA, 11 to 36 V DC					
6	FEL56	NAMUR					
7	FEL57	Two-wire PFM					
8	FEL58*	NAMUR with push button (disconnects wire)					
9	Special version						
	*) Also available in compact housing						

50	Housing, cable entry						
C3	Compact housing 316L IP66/68 16 ft. cable						
D3	Compact housing 316L IP65 Pg11 connector						
E3	Compact housing 316L NEMA4X NPT ½" connector						
N3	Compact housing 316L IP66/68 M12 connector						
E4	Polyester housing Nema 4x, NPT ½"						
E5	F13/F17 Aluminum housing Nema 4X, NPT ¾"						0.9 lb/0.4 kg
E6	F15 316L housing Nema 4X, NPT ½"						
E7	T13 Aluminum housing IP66 NPT ¾", with separate connection compartment						1.8 lb/0.8 kg
Y9	Special version						

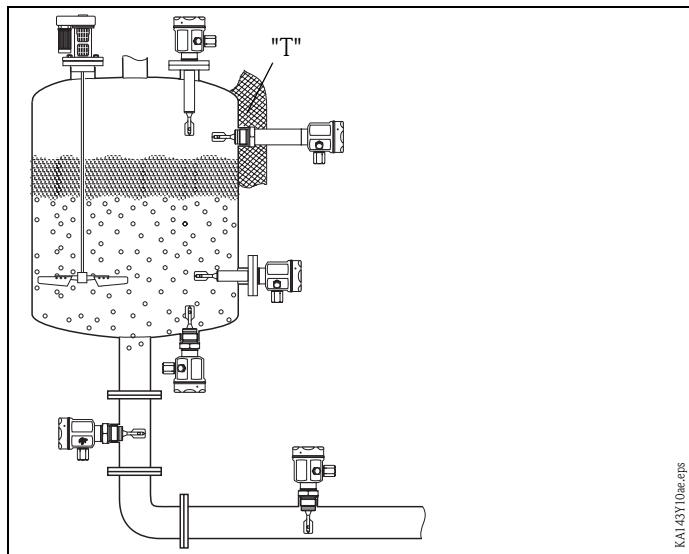
60	Additional option						
A	Basic version						

60							<b>Additional option</b>
							B CoC, EN 10204 - 3.1 material (316L wetted parts) Inspection certificate
							C EN10204 - 3.1 material (316L wetted parts) Inspection certificate
							S GL/ABS marine certificate (FTL51H: max. 63 inches/1600 mm)
							Y Special version
FTL 5#H -							Complete product designation

## 3 Installation

### 3.1 Application

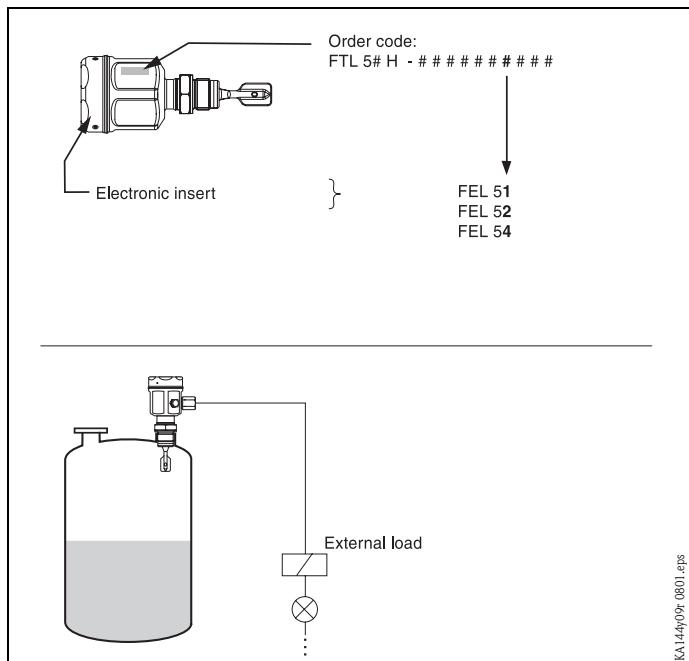
Level limit detection in liquids



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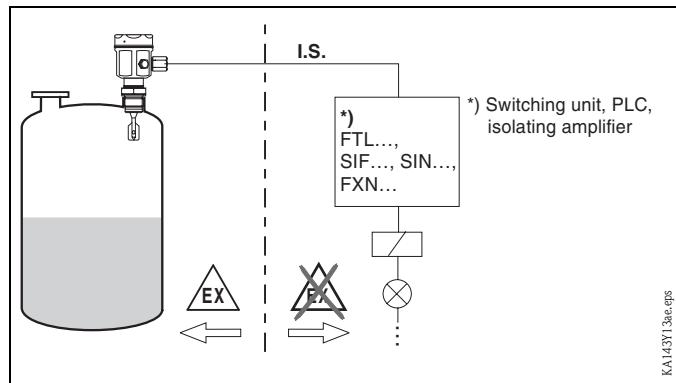
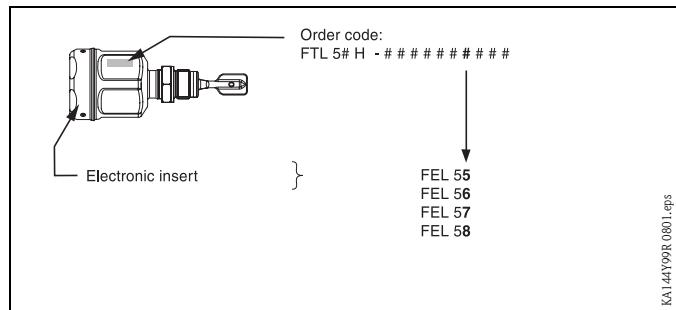
### 3.2 Measuring System

For direct connection



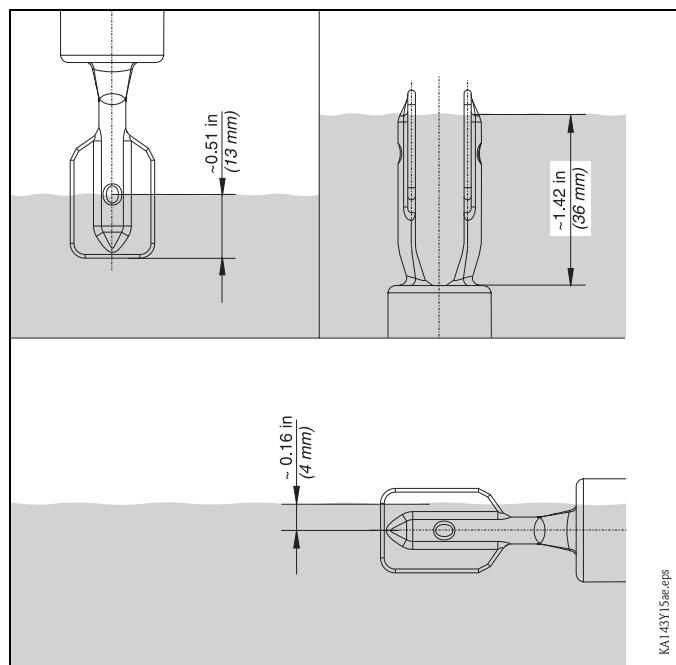
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**For connection via  
switching unit**



### 3.3 Installation

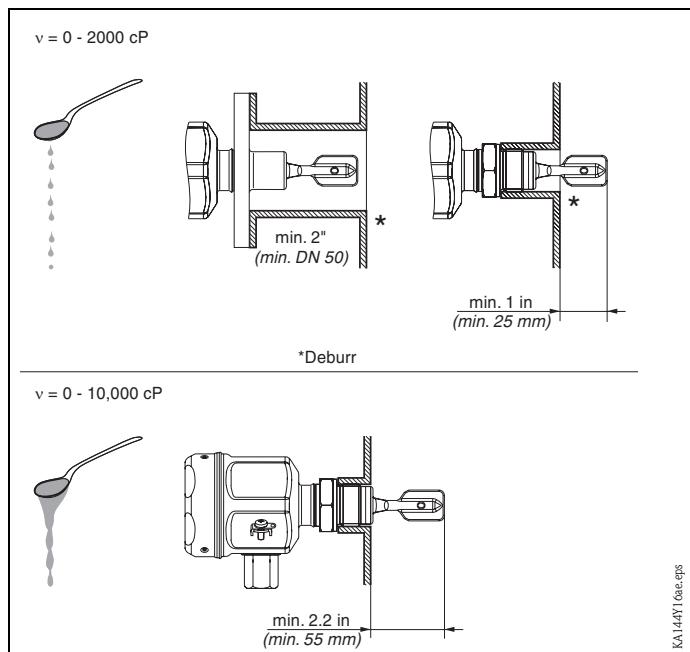
**Switchpoint depends on  
mounting position**



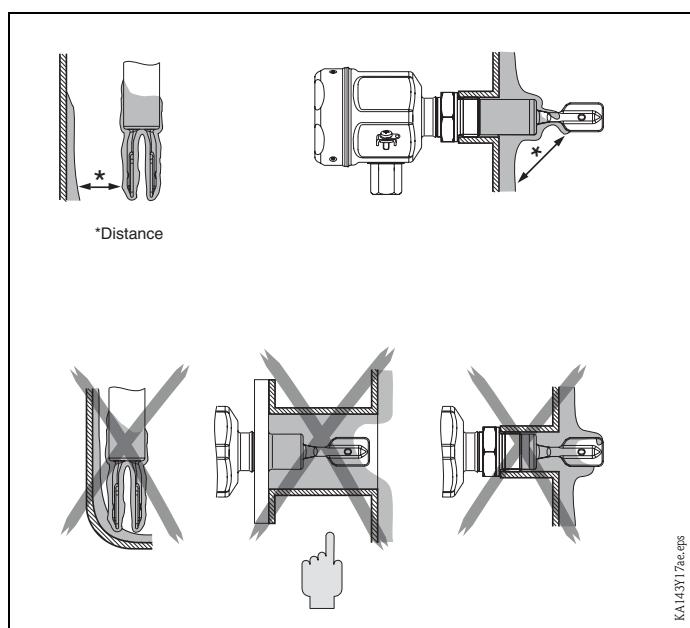
**Note!**

The switchpoints of the Liquiphant **M** are at different positions than those of the previous version Liquiphant **II**.

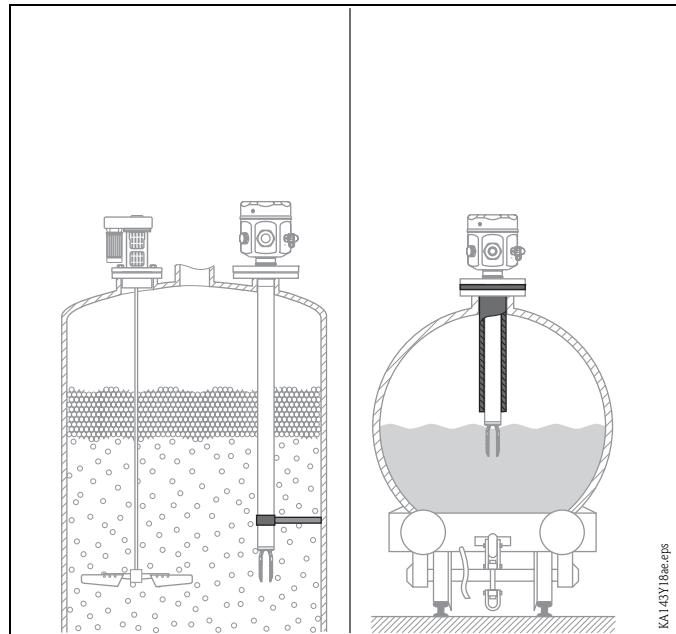
**Mounting examples as a function of liquid viscosity**



**Consider buildup.  
Fork may not contact the  
buildup**

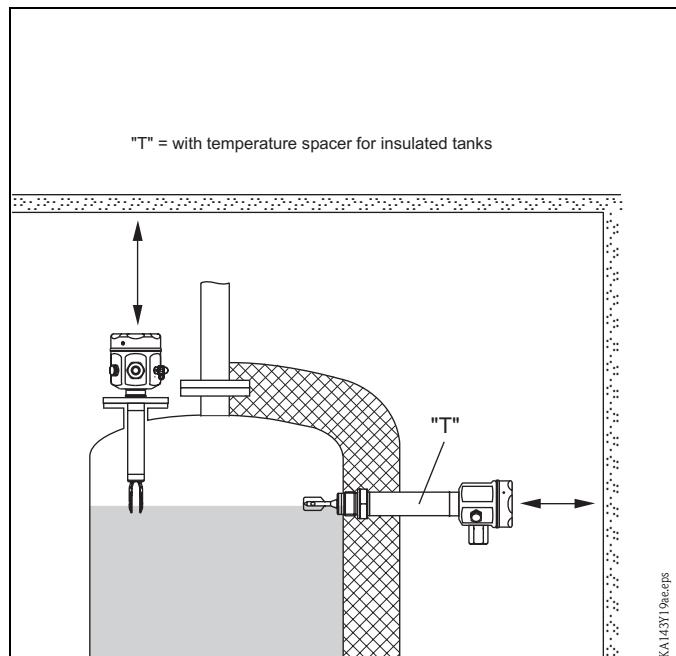


**In cases of dynamic forces support**



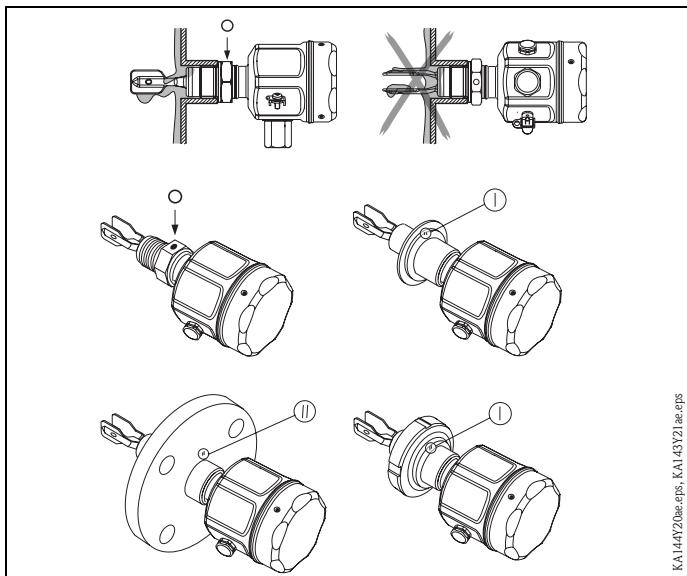
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**Allow clearance**

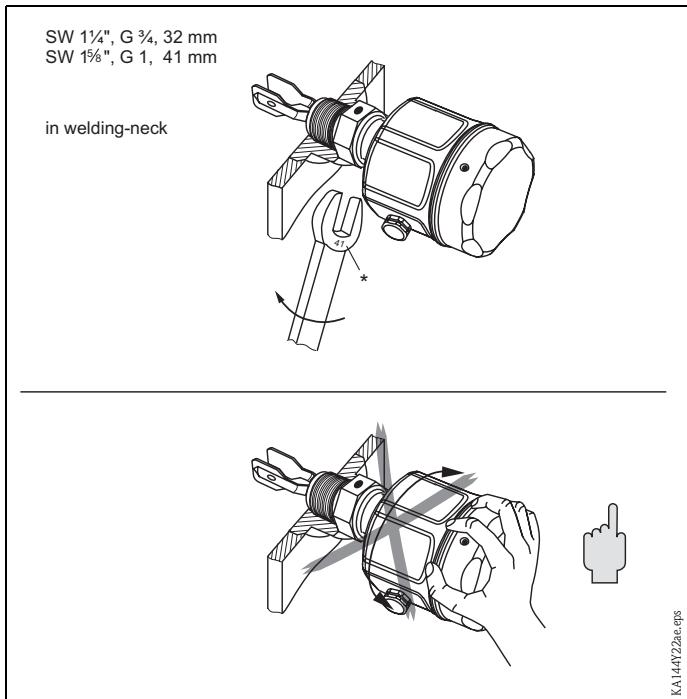


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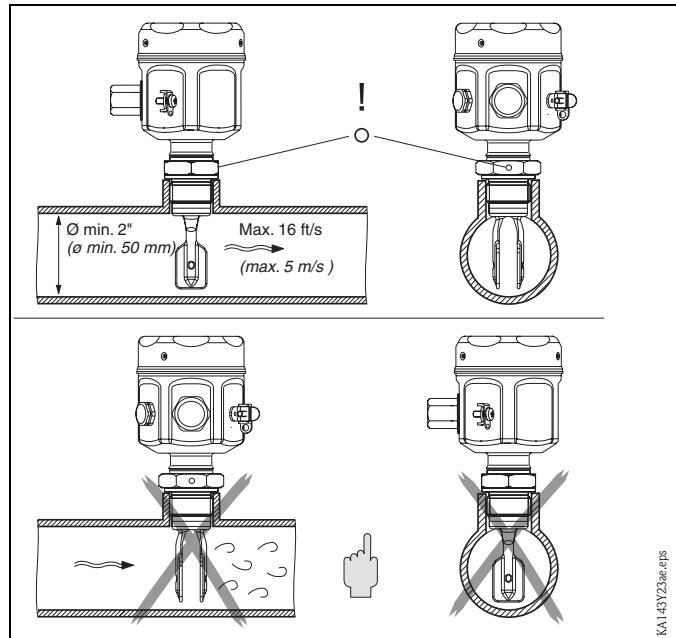
**Orientation of fork tines:  
marking above or below**



**Screw Liquiphant into  
process connection.  
DON'T use housing to turn.**

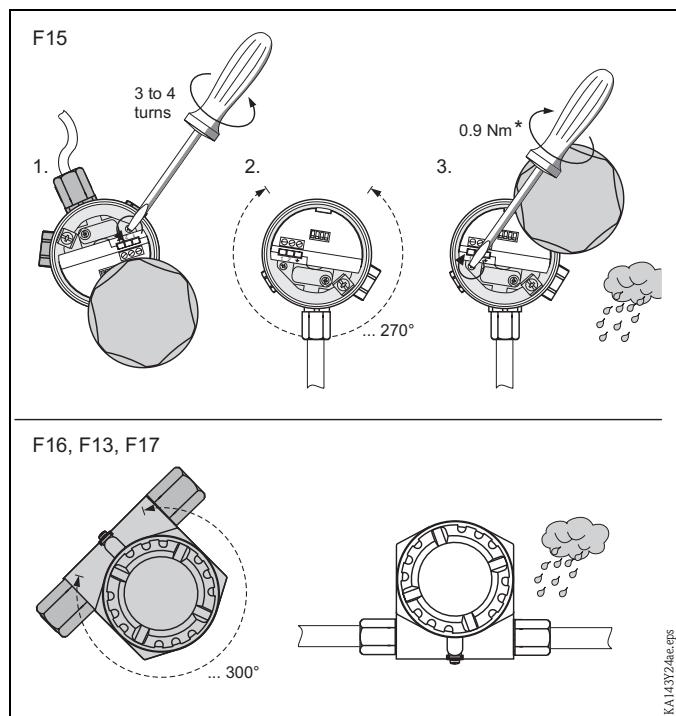


**Orientation in pipes:  
marking in direction of  
flow**



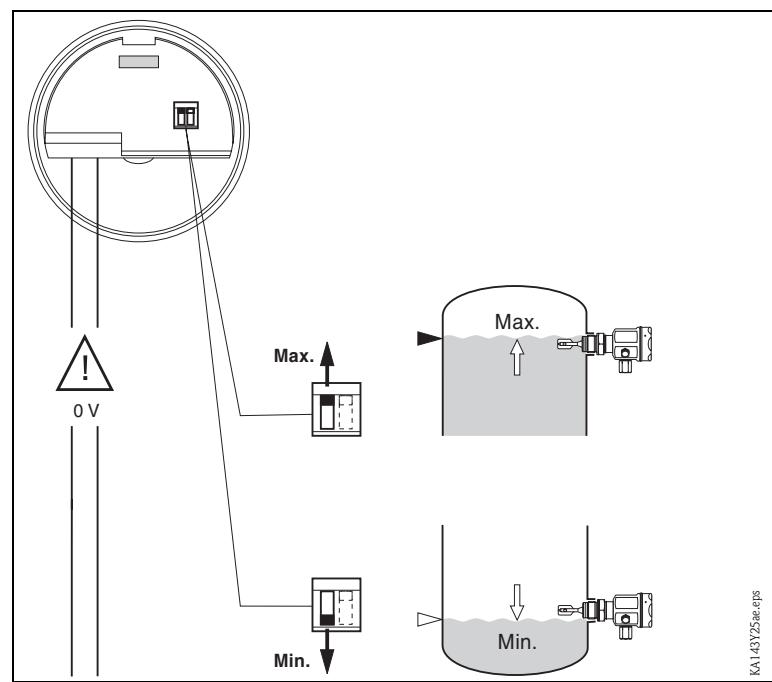
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**Cable entry orientation**

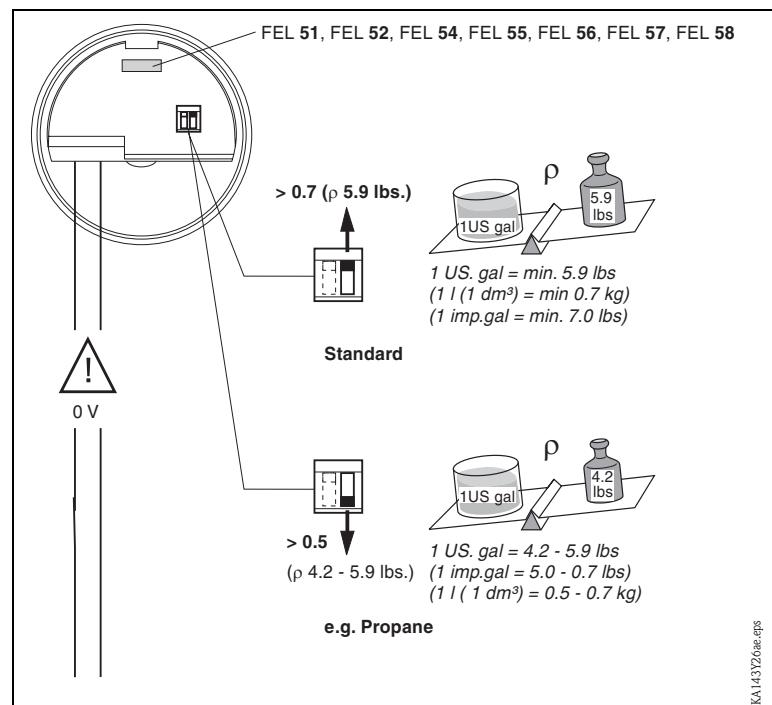


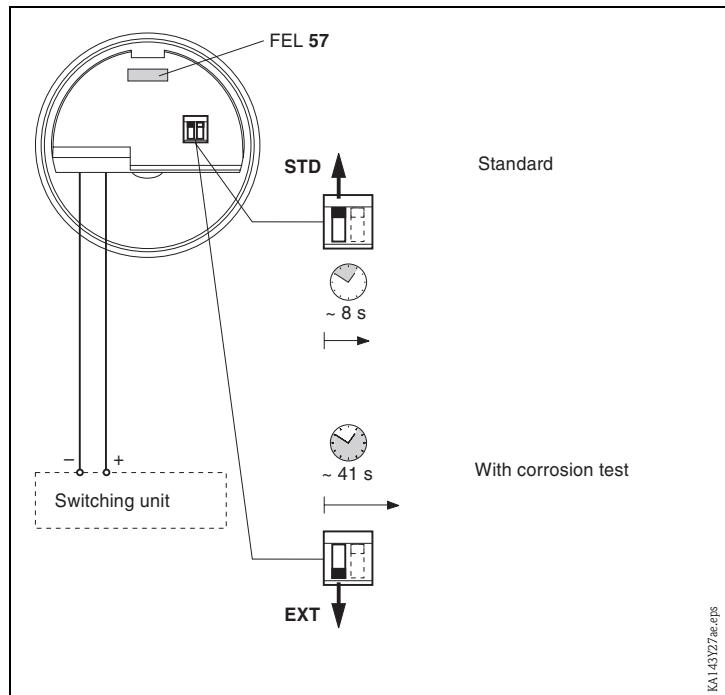
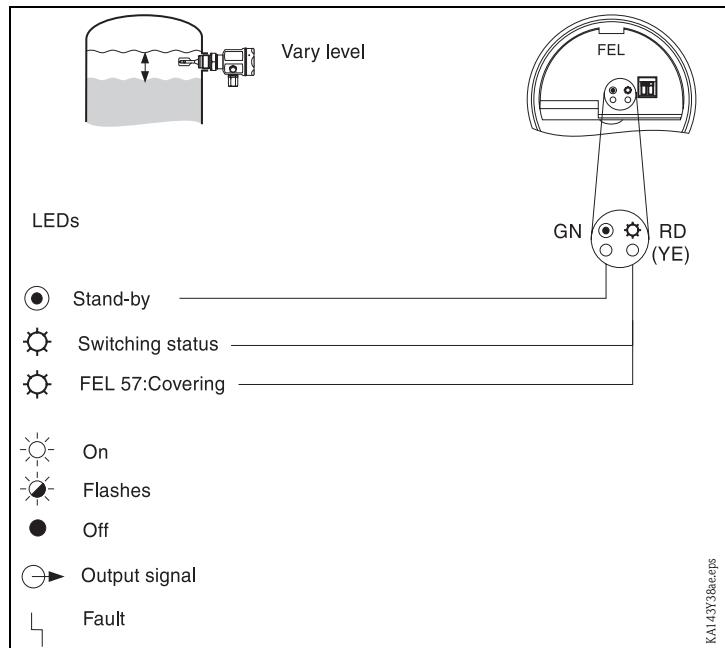
## 4 Setup

**Minimum/maximum fail-safe mode**

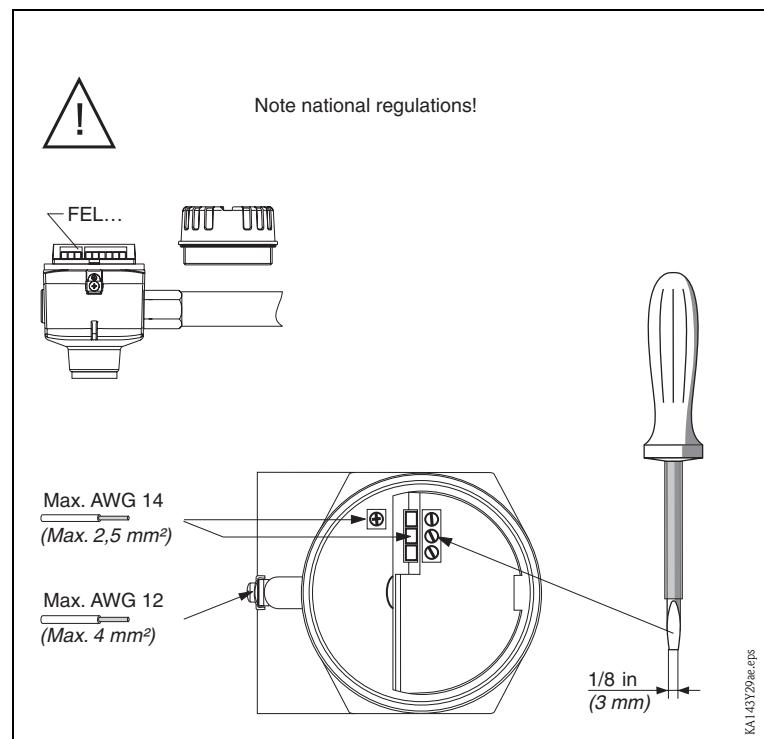


**Liquid density.**  
Density  $\rho$  measured in  
 $\text{g}/\text{cm}^3$  (SGU) or in  $\text{kg}/\text{l}$

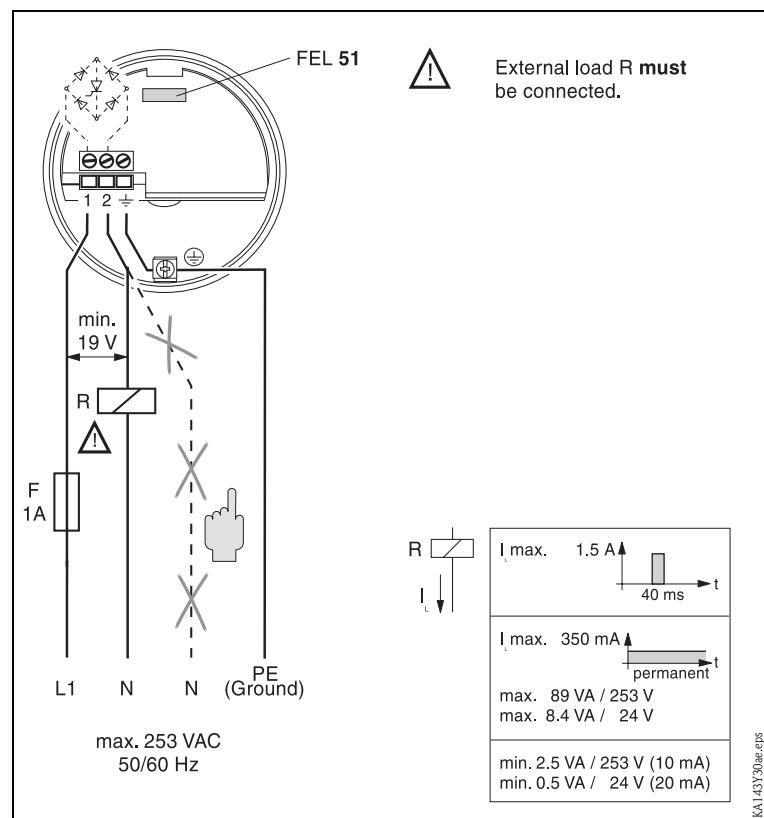


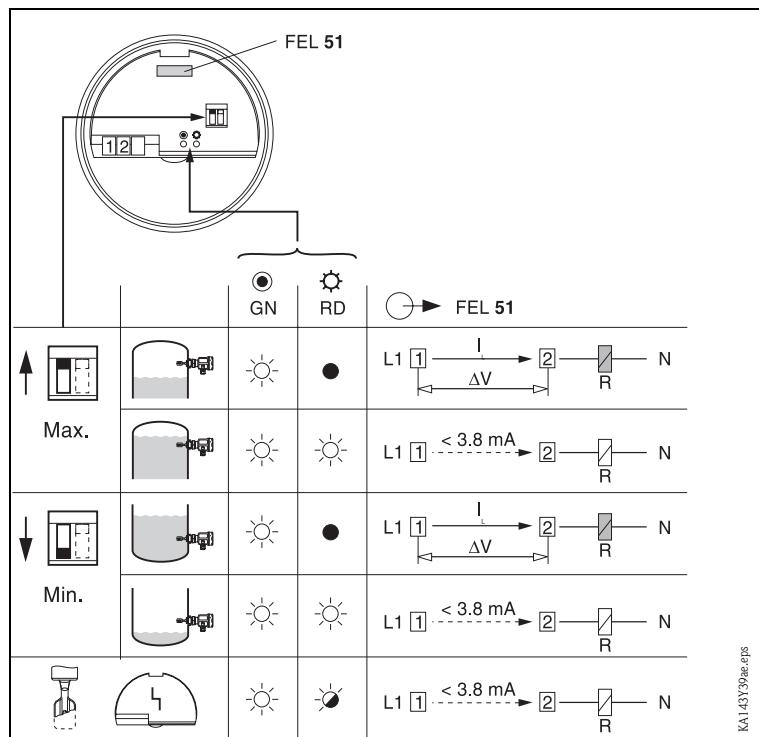
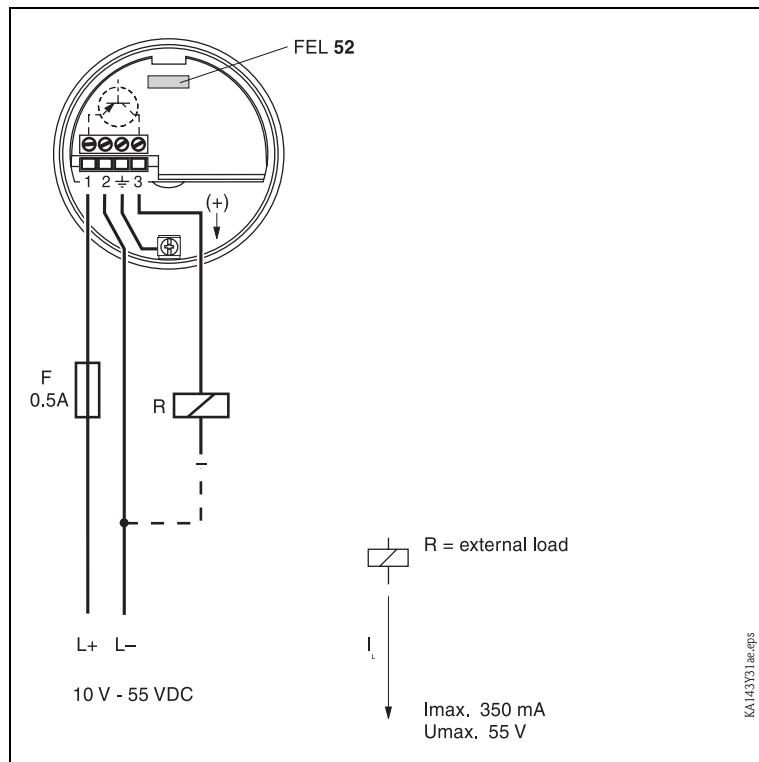
**Self test FEL57****4.1 Display elements**

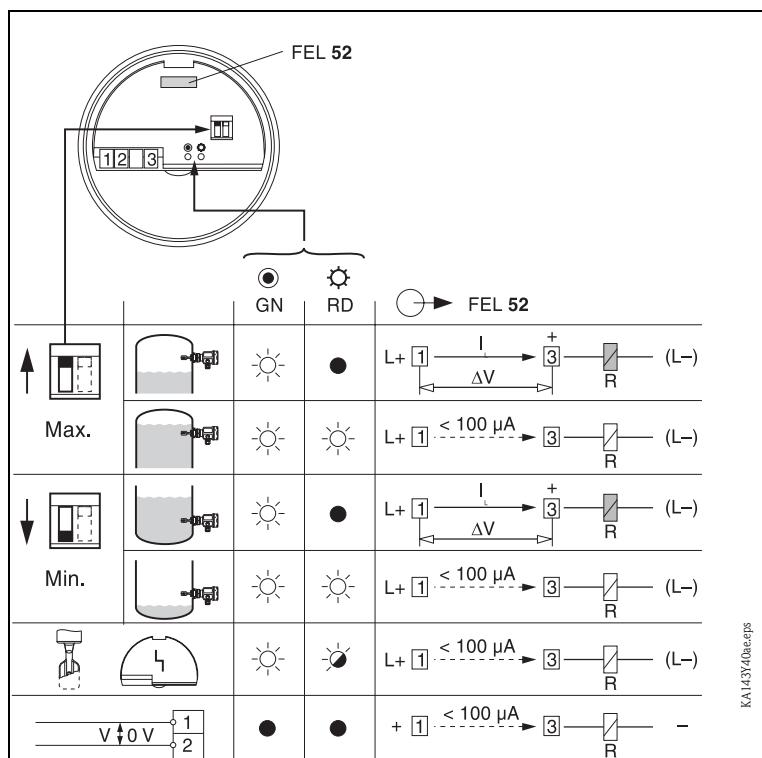
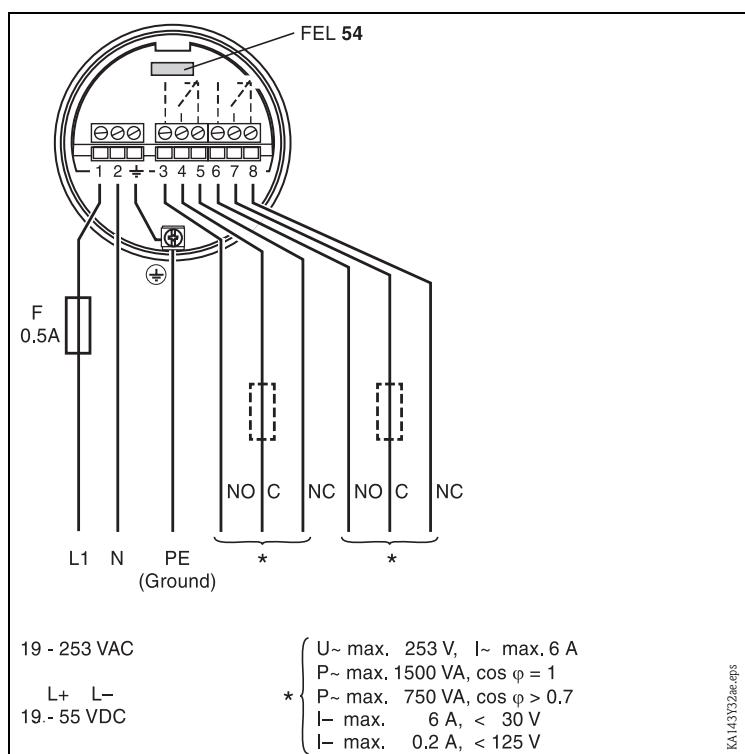
## 4.2 Connections, Function

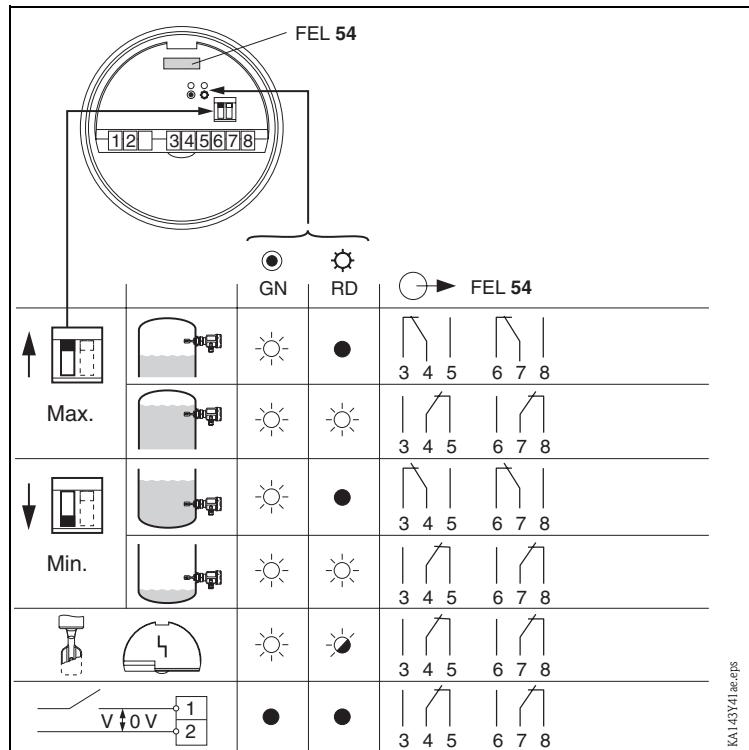


**Connections FEL51**  
**Two-wire AC connection**

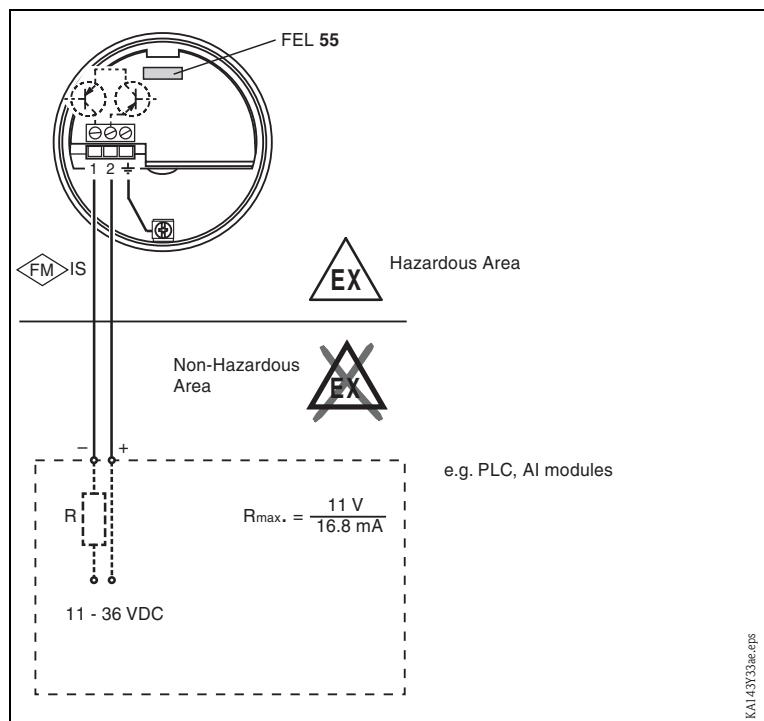


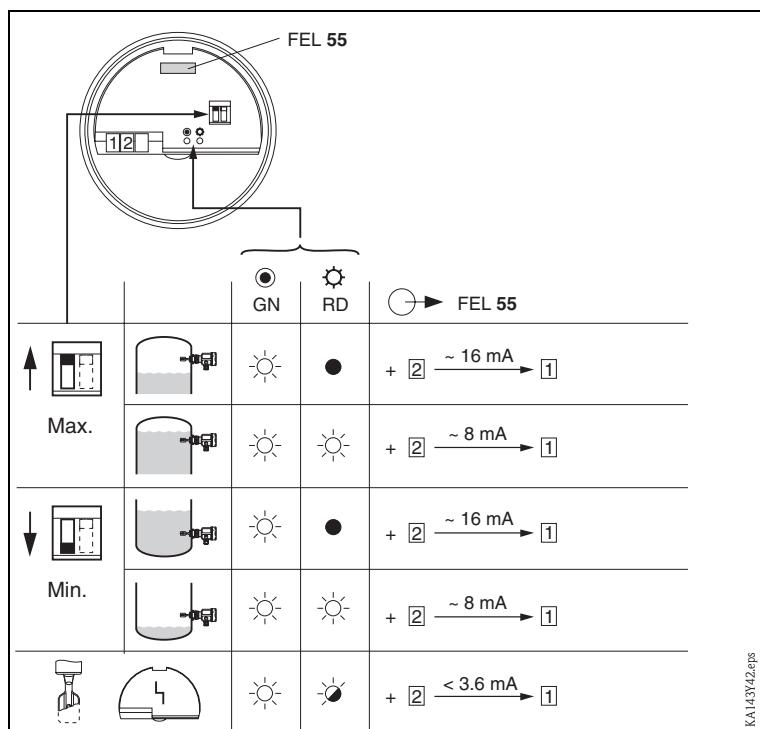
**Function FEL51** $\Delta V_{FEL51}$  max. 12V**Connections FEL52**  
DC connection (PNP)

**Function FEL52** $\Delta V_{FEL52}$  max. 3V
**Connections FEL54**  
**Universal connection**  
**Relay output**


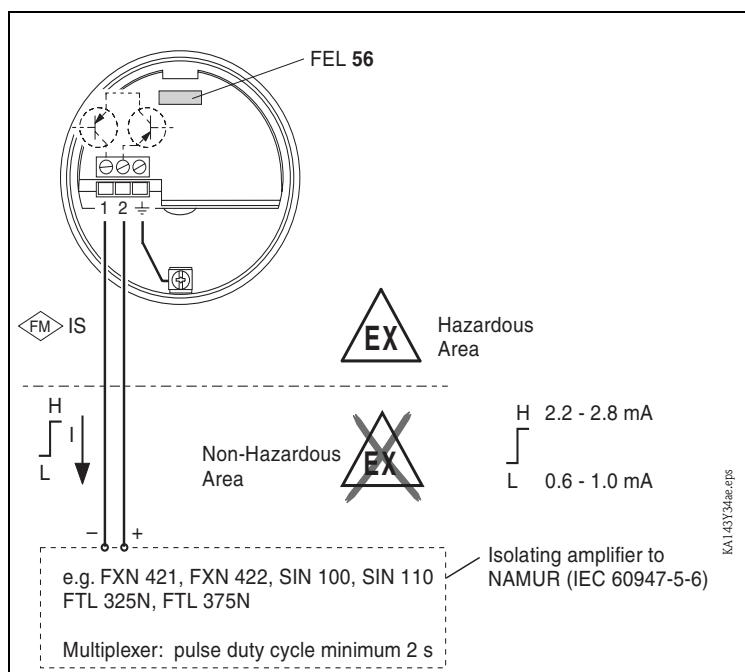
**Function FEL54****Connections FEL55**

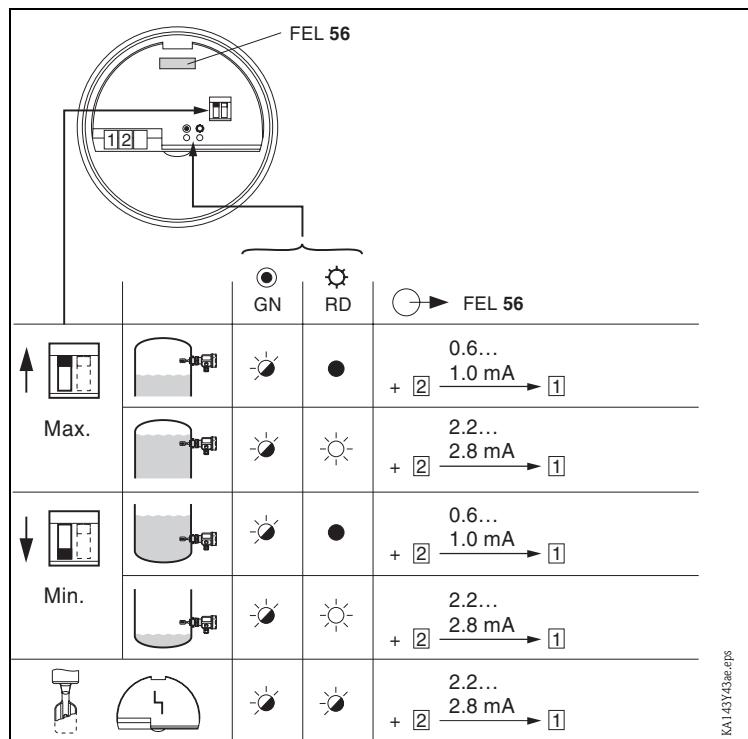
**Output**  
**8/16 mA**



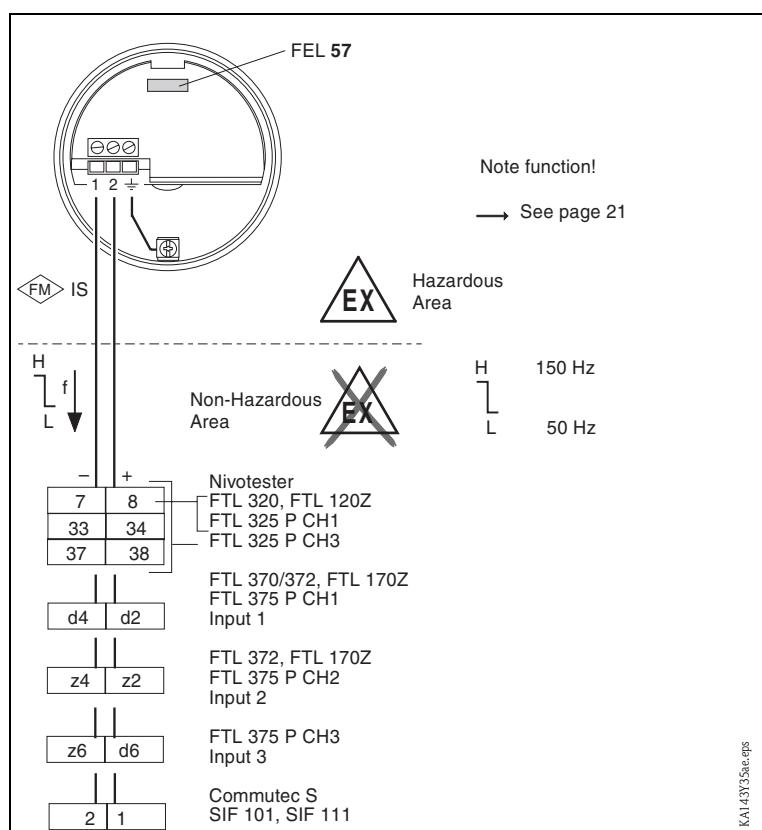
**Function FEL55**

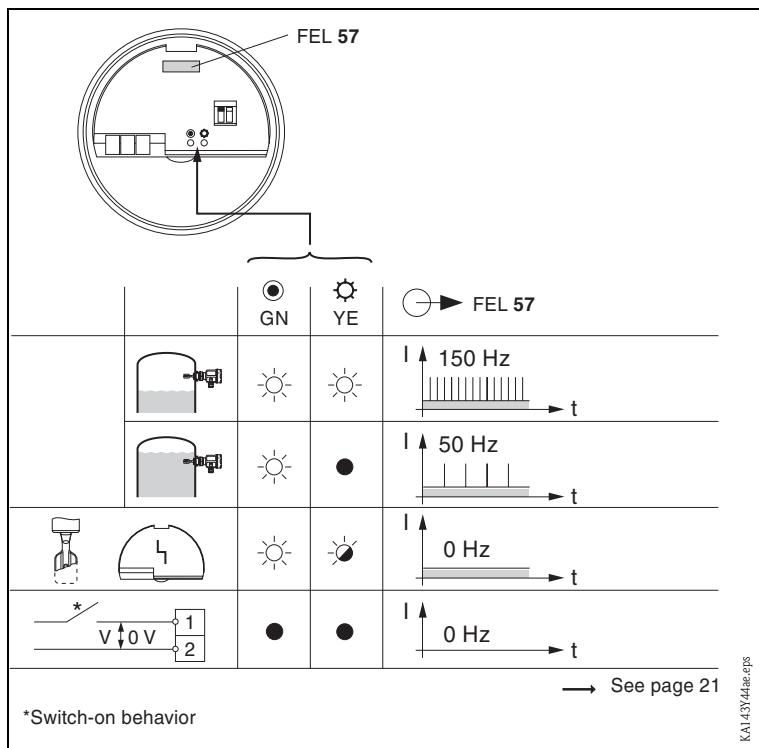
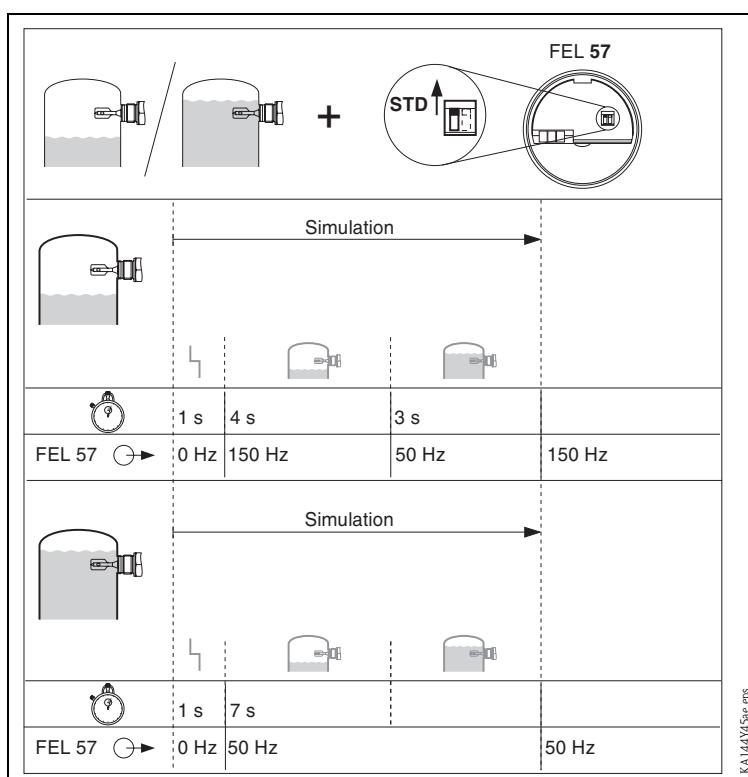
**Connections FEL56**  
NAMUR output L-H  
<1.0 mA / >2.2 mA



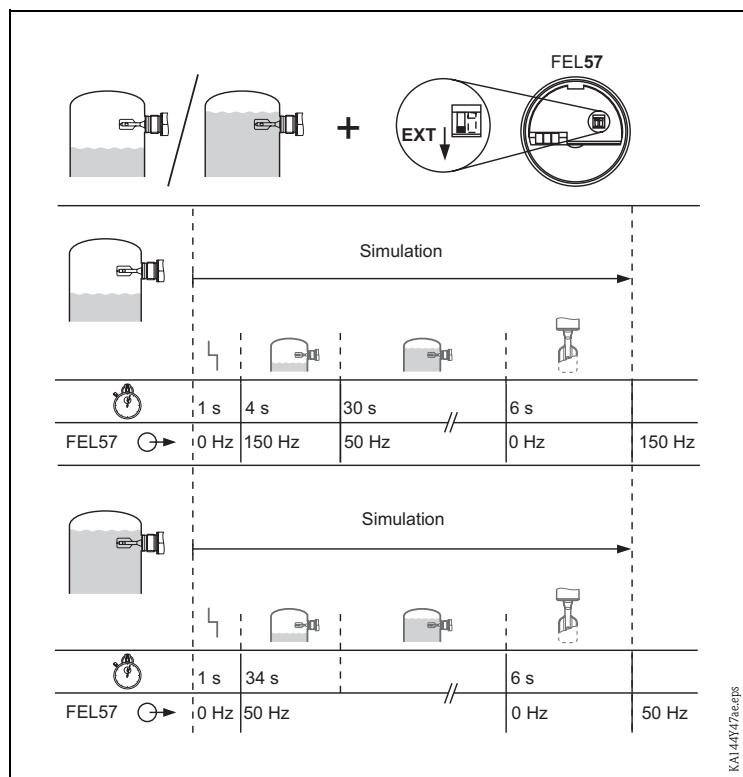
**Function FEL56****Connections FEL57**

**PFM output**  
**150 Hz/50 Hz**

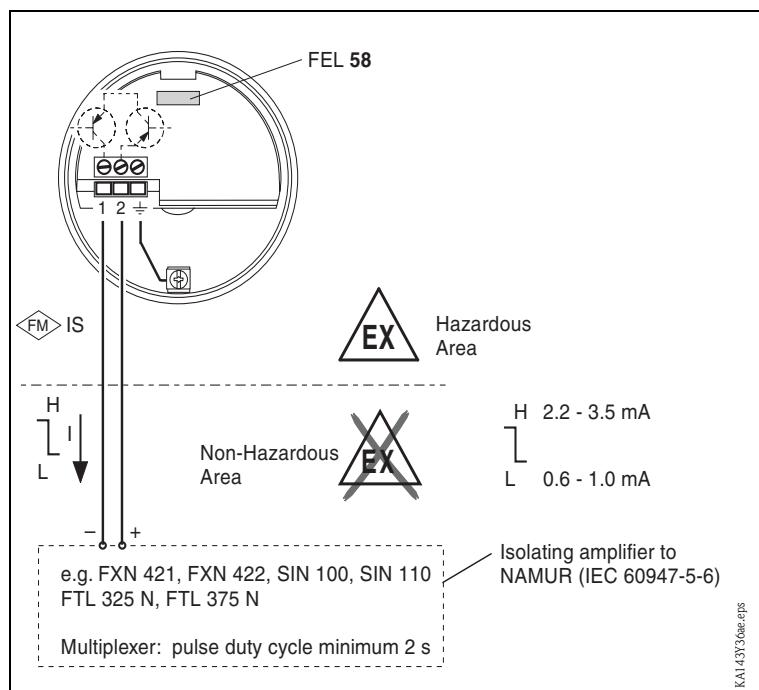


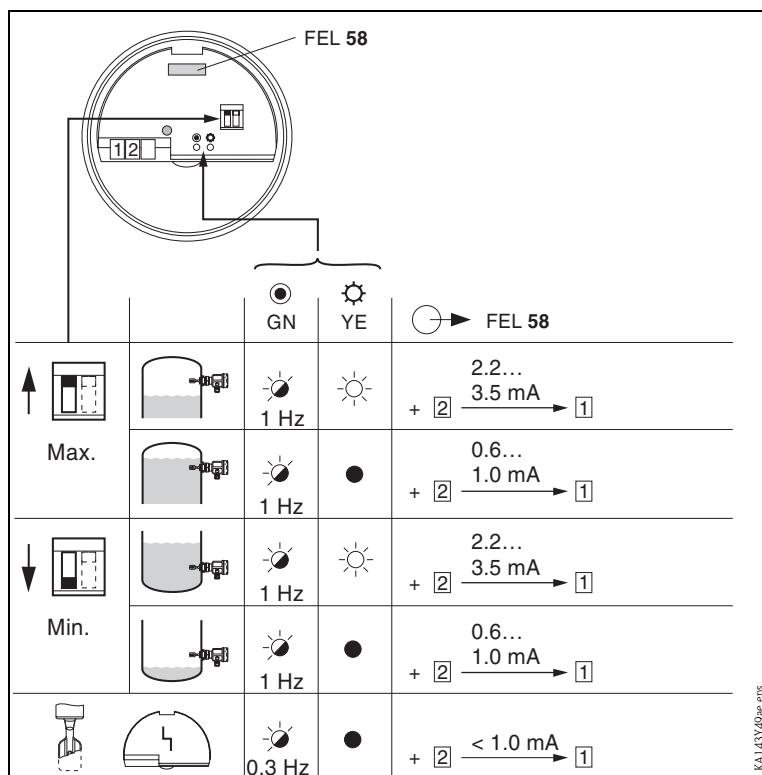
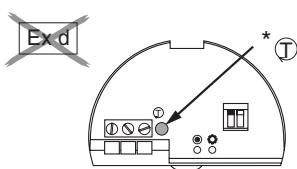
**Function FEL57****Switch-on behavior STD  
(Self test)**

**Switch-on behavior EXT  
(Self test)**



**Connections FEL58**  
NAMUR output H-L  
 $>2.2 \text{ mA} / <1.0 \text{ mA}$



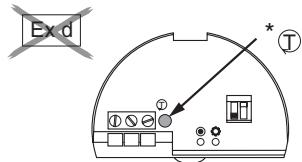
**Function FEL58****Function test button FEL58  
Fail-safe mode MAX**

The table details the logic behavior of the FEL58 function test button in fail-safe mode MAX. It shows three states: 1. Normal operation, 2. Pressing the test button, and 3. Releasing the test button after a short delay.

	MAX		
1. Normal operation			
		GN 1 Hz + 2.2... 3.5 mA → 1	GN 1 Hz + 0.6... 1.0 mA → 1
2. Press test button			
		GN YE ● ● + 0 mA → 1	GN YE ● ● + 0 mA → 1
3. Release the test button, after ~2 s normal operation			
		GN 1 Hz + 2.2... 3.5 mA → 1	GN 1 Hz + 0.6... 1.0 mA → 1

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**Function test button FEL58**  
**Fail-safe mode MIN**

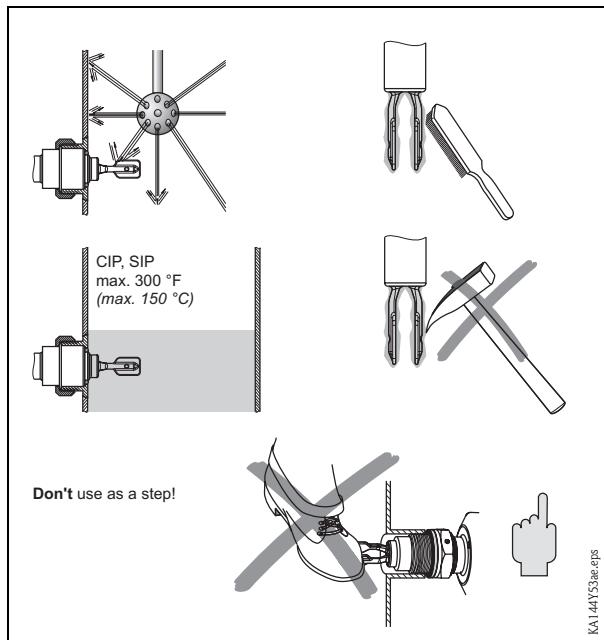


MIN		
1. Normal operation	GN  YE  1 Hz + 2.2... 2 → 1	GN  YE  1 Hz + 0.6... 2 → 1
2. Press test button >3 s	GN  YE  + 0 mA 2 → 1	GN  YE  + 0 mA 2 → 1
3. Release the test button, after ~2 s normal operation 	GN  YE  1 Hz + 2.2... 2 → 1	GN  YE  1 Hz + 0.6... 2 → 1

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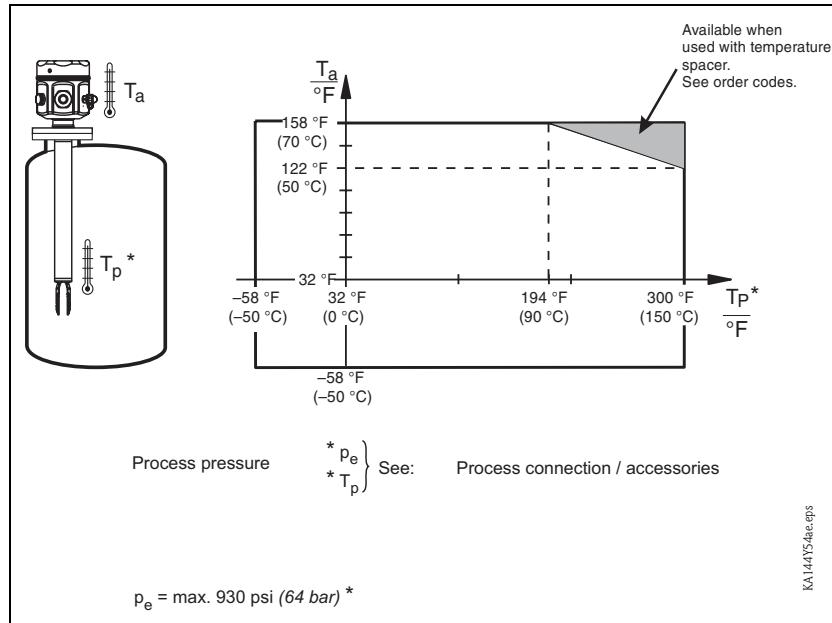
## 5 Maintenance & Cleaning

### Removal of encrustation



## 6 Technical Data

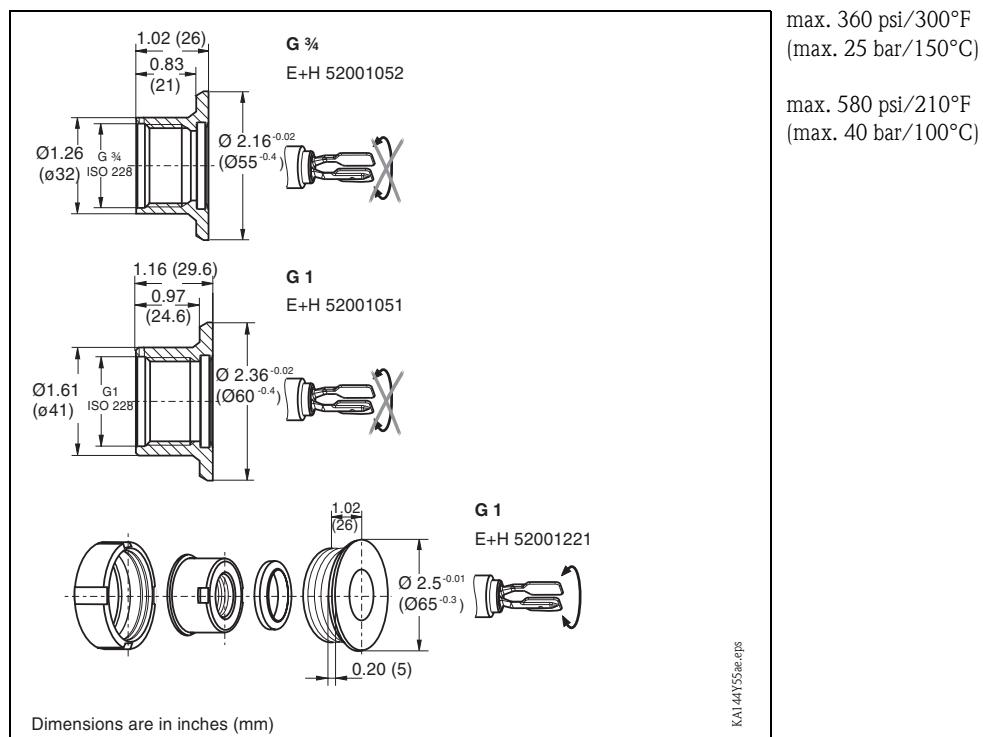
Ambient temperature  $T_a$   
Process temperature  $T_p$



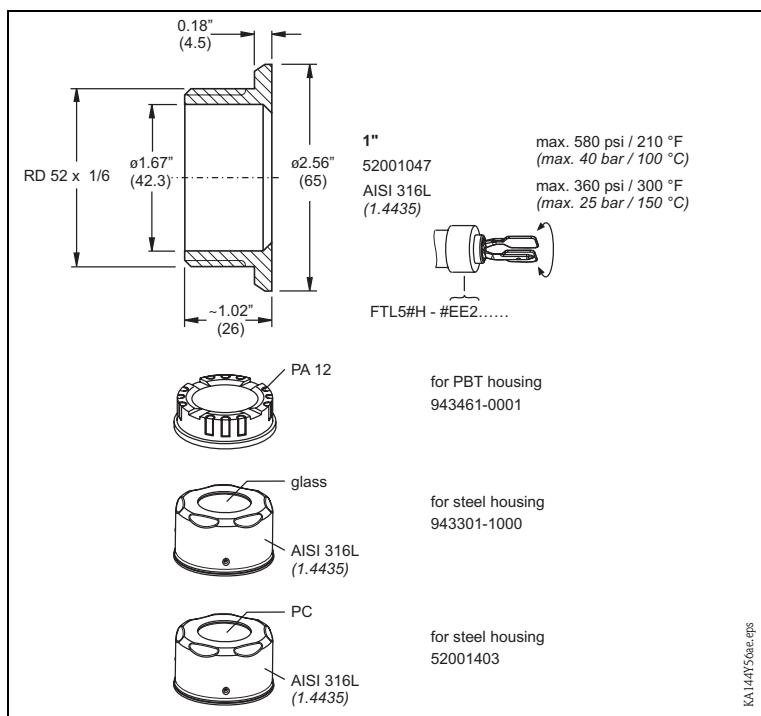
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### 6.1 Accessories

#### Weld-in sockets



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**Weld-in socket; Covers with window**


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## 7 Troubleshooting

Fault	Reason	Remedy
Does not switch	No power	Check power
	Faulty signal line	Check signal line
	Faulty electronic insert – FEL51 connected directly to L1 and N	Exchange – always connect FEL51 via external load
	Density of liquid too low	Set density to >0.5 at electronic insert
	Fork encrusted	Clean fork
	Fork corroded (Indication on FEL: red/yellow flashes, FEL58: green flashes (0.3 Hz))	Exchange fork and process connection
	FEL51: Internal resistance of connected relay too large	Connect suitable relay
	FEL51: Holding current of connected relay too low	Connected resistor in parallel with relay
	FEL54: Contacts welded together (after short-circuit)	Exchange FEL54; put fuse in contact circuit
Switches incorrectly	Min-/Max-fail-safe mode set wrong	Set correct mode at electronic insert

Fault	Reason	Remedy
Sporadic faulty switching	Thick heavy foam, very turbulent conditions, foaming liquid	Mount Liquiphant in bypass
	Extreme RFI	Use shielded cable
	Extreme vibration	Decouple, damp, turn fork 90°
	Water in housing	Screw cover and cable gland tight
	FEL52: Output overloaded	Reduce load, (cable) capacitance
Switches incorrectly after power failure	FEL57: behavior during switch-on test (functional test)	Observe switching behavior of FEL57; after power failure block plant control for up to 45 s

## Troubleshooting Supplement

If the switching behavior of the fork is abnormal, the fork frequency can be measured at PIN 4 of the diagnosis socket. With electronic inserts FEL 51/52/54/55/56/57/58, this is a sinusoidal vibration whose amplitude makes it possible to determine the condition of the fork.

## 8 Spare Parts

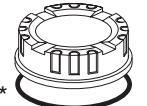
### Electronic inserts

	FEL51	52002304
	FEL52	52002305
	FEL54	52002306
	FEL55	52002307
	FEL56	52002308
	FEL57	52002309
	FEL58	52006454

### Installation specification:

During installation, please keep in mind that electrical resources (electronic inserts) which are powered by non-intrinsically-safe circuits may **no** longer be interconnected with intrinsically-safe circuits.

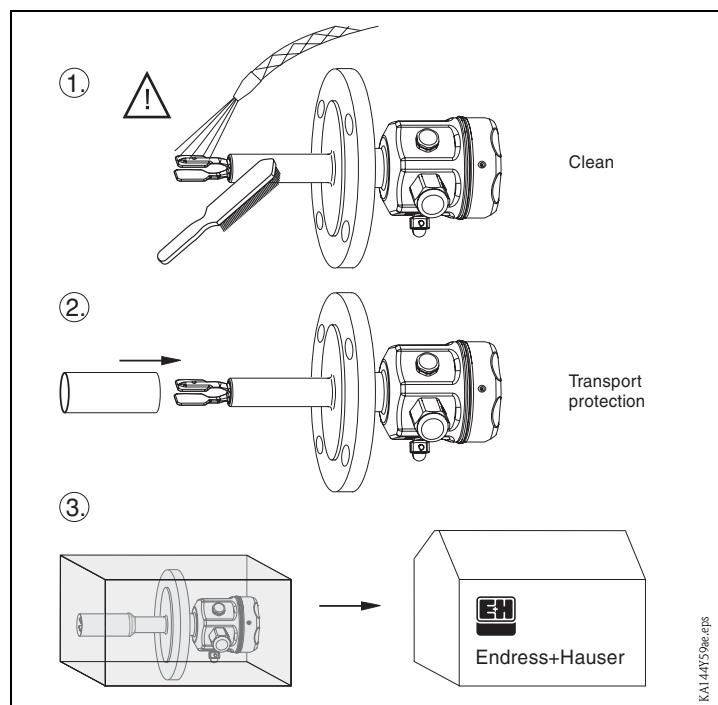
### Housing covers, seals

	Alu	Alu w/EPDM O-ring	E+H 52002699
*	EPDM	Alu (EX) w/EPDM O-ring	E+H 52002698
		PBT-FR (cover only)	E+H 943461-0000
*		EPDM O-ring	E+H 017717-0003
	AISI 304/316L (cover only) (1.4301/1.4435)		E+H 943301-0000
*	MVQ Silicone Seal		E+H 943304-0000
* Lubricate with silicone grease or graphite.			

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## 9 Repair

Repair is done at  
Endress+Hauser



## 10 Supplemental Documentation

Technical Information

TI328F

Liquiphant FTL50, FTL50H, FTL51, FTL51H

Notes on Safety

XA031F		II 1/2 G	EEx d	IIC/IIB
XA063F		II 1/2 G, II 1/2 D	EEx ia/ib	IIC/IIB
XA064F		II 1 G	EEx ia	IIC/IIB
XA154F		II 1/2 G, II 1/2 D	EEx ia/ib	IIC/IIB
XA159F		II 1 G	EEx ia	IIC/IIB



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