



Endress + Hauser GmbH + Co.		Inspection and test plan		page 1 of 1	
Product:	Stationary water sampler	Type:	ASP2000		
Measurement principle:	Electronic acquisition				
Manufacturer:	Endress+Hauser GmbH+Co.	PC -	Wetzer		

Mode of testing	Test instructions	Inspection criteria	Frequency of testing
Contract review	Internal test specification	Base of contract DIN EN ISO 9001:2000	100%
Incoming inspection	Internal test specification	Verification of conformance to the specified requirements	Dynamic, CAQ – System
In circuit test	Internal test specification	Measuring electronic components by computer aided test procedure	100%
Voltage test/ insulation test	Internal test specification	2000VDC, t = 3s	100%
Function test/ final test	Internal test specification	Verification of communication, digital inputs, relays, analogue input, measuring accuracy, display, keys, system leak proof, conductive sensors, vacuum system, compartment heater, compartment cooling, sampler, check of conformity with order by computer aided test procedure	100%
Outgoing check	Internal test specification	Visual check, verification of type label. Completeness: accessories and correct packaging	100%

Inspection mark	No special marking is provided on the instrument for standard instrument.
Records	The serial number and manufacturing date are the indication by way of internal documentation, for the date of production as well the filed test results.

Prepared:	TIP/Ma	Checked:	TIP/Ma	Release:	1.01
Date:	10.11.2004	Date:	10.11.2004	Date:	13.08.2007