

Technical Information

Tophit CPS491 and CPS491D

ISFET Sensor for long-term stable pH measurement in media with high dirt loads

Analog or digital sensors with Memosens technology

<FM> **S**₽∘



Application

- Process applications with:
- Quickly changing pH values
- Alternating temperatures and pressures
- Water purification and wastewater
- Media with high dirt loads:
 - Solids
 - Emulsions
 - Precipitation processes

With ATEX, FM and CSA approval for application in hazardous areas

Your benefits

- Resistant to breaking
- Sensor body made completely of PEEK
- Direct installation into the process, reduces effort and costs for sampling and laboratory analysis
- Double-chamber reference system:
- poisoning resistant
- polyacrylamide free gel
- Application possible in heavily soiled media
- Application possible at low temperatures
 - Short response time
 - Constantly high accuracy
- Longer calibration intervals than glass electrodes
 - Lower hysteresis with alternating temperatures
 - Low measuring error after high-temperature loading
 - Almost no acid and alkaline errors
- With built-in temperature sensor for effective temperature compensation

Further benefits offered by Memosens technology

- Maximum process safety through contactless inductive signal transmission
- Data safety through digital data transmission
- Easy handling thanks to storage of sensor-specific data in the sensor
- Predictive maintenance possible thanks to registration of sensor load data in the sensor



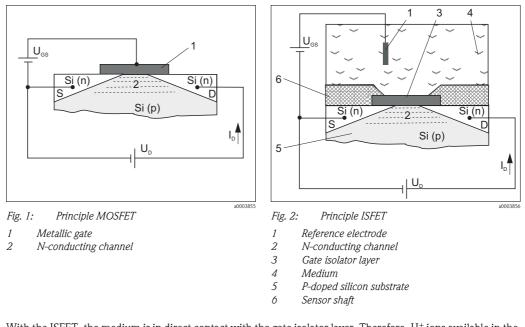
Function and system design

Measuring principle

Ion-selective, or more generally ion-sensitive field effect transistors (ISFET) were developed in the 1970s as an alternative to the glass electrode for pH measurement.

Basics

Ion-selective field effect transistors use an MOS¹ transistor arrangement ($\rightarrow \square$ 1) where the metallic gate (pos. 1) is not a control electrode. Instead, the medium ($\rightarrow \square 2$, pos. 3) in the ISFET is in direct contact with the gate isolator layer (pos. 2). Two strongly N-conducting areas are diffused in P-conducting substrate $(\rightarrow \square 2, \text{ pos. 5})$ of the semiconductor material (Si). These N-conducting areas are current supplying ("Source", S) and current accepting ("Drain", D) electrodes. The metallic gate electrode (in case of the MOSFET) resp. the medium (in case of the ISFET) forms a capacitor with the substrate below. A potential difference between gate and substrate $\left(U_{GS}\right)$ causes a higher electron density between "Source" and "Drain". A N-conducting *channel* (pos. 2) is formed, i.e. a drain current (I_D) is induced.



With the ISFET, the medium is in direct contact with the gate isolator layer. Therefore, H⁺ ions available in the medium, which are located in the medium / gate isolator boundary layer, create the electric field (gate potential). Depending on the effect described above, a N-conducting channel is formed and a current between "Source" and "Drain" is induced. Suitable sensor circuits use the dependence on the ion-selective gate potential to create an output signal proportional to the concentration of the ion type.

pH selective IsFET

The gate isolator serves as an ion-selective layer for H⁺ ions. The gate isolator is impermeable to the ions as well (isolator effect) but allows reversible surface reactions with the H⁺ ions.

Depending on the acidic or alkaline character of the measurement solutions, functional groups in the isolator surface accept or reject H⁺ ions (amphoteric character of the functional groups). This leads to a *positive* (H⁺ acceptance in the acidic medium) or negative (H⁺ rejection in the alkaline medium) charging of the isolator surface. Depending on the pH value, a defined surface charge can be used to control the field effect in the channel between "Source" and "Drain". The processes which lead to the creation of a charge potential and therefore to a control voltage U_{GS} between "Gate" and "Source" are described with the Nernst equation:

$$U_{GS} = U_0 + \frac{2.3 \cdot RT}{nF} \cdot \lg a_{ion}$$

U_{GS}	Potential between gate and source	F	Faraday constant (26.803 Ah)
$U_0 \dots$	Offset voltage	a _{ion}	Activity of ion kind (H^+)
R	Gas constant (8.3143 J/molK)		
Τ	Temperature [K]	2.3 · RT	Nernst factor
n	electrochemical valueability (1/mol)	nF	-
At 25 °C	C (77 °F), the Nernst factor is -59.16 mV/pH .		

1) Metal Oxide Semiconductor

Important characteristics of Tophit CPS491

Resistance to breaking

This is the most obvious feature of the sensor. The complete sensor technology is embedded in a PEEK shaft. Only the highly resistant isolator layer and the reference have direct contact with the medium.

Acid or alkaline errors

A further, important benefit compared with the glass electrode is the considerably reduced number of acid or alkaline errors in extreme pH ranges. In contrast to glass electrodes, practically no foreign ions can build up at the ISFET gate. The measuring error of < 0.01 pH (between pH 1 and 13) at 25°C (77 °F) is near by the detection limit.

The figure below shows the acid or alkaline error of the ISFET between pH 1 and 13 and the comparison to the glass electrode (two different pH glasses) at pH values 0.09 and 13.86.

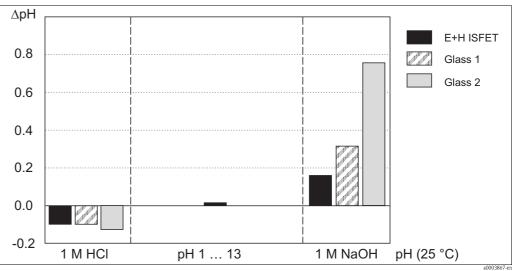


Fig. 3: Comparison of acid and alkaline errors

• Measurement stability and sensor response time

The ISFET response times are very short over the whole temperature range.

With the ISFET sensor, there is no (temperature-dependent) equilibrium setting as in the source layer of a pH glass of a glass electrode. They can also be used at low temperatures without a deceleration in response time.Large and fast temperature and pH value fluctuations have a smaller effect on the measuring error (hysteresis) than with a glass electrode, as there is no stress exerted on the pH glass.

Reference system

The integrated reference electrode of the sensor is a double-chamber reference system with a bridge electrolyte. The benefits are an efficient and stable contact between the diaphragm and the reference lead, and the extremely long poisoning path. The bridge electrolyte is highly resistant to temperature and pressure changes.

Isothermic curves

- The Nernst equation defines the dependence of the measuring voltage on the hydrogen ion content (pH value) and the temperature. It is the basis of pH measuring technology and for ISFET sensors too. A temperature-dependent value for the potential change per pH value can be worked out from this equation (isothermic curve, potential change per pH value at a defined temperature).
- _ The isothermic curves of the ISFET sensor are very close to the theoretical values ($\rightarrow \square 4$). This is further proof for the high pH measurement precision of the sensor.

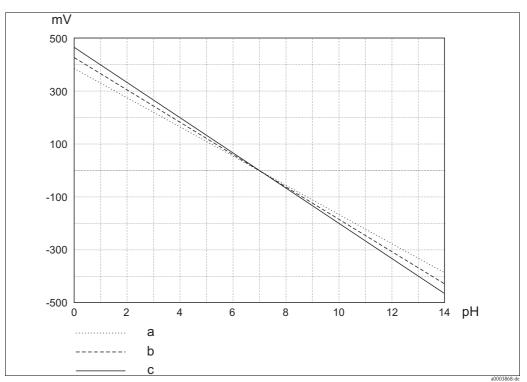


Fig. 4: Isothermic curves

- Isothermic curve at 8 °C (46 °F), slope –55.8 mV/pH а
- b
- Isothermic curve at 37 °C (99 °F), slope –61.5 mV/pH Isothermic curve at 61 °C (142 °F), slope –66.3 mV/pH С

Memosens (CPS491D)

Maximum process safety

The inductive and non-contacting measured value transmission of Memosens guarantees maximum process safety and offers the following benefits:

- All problems caused by moisture are eliminated.
 - The plug-in connection is free from corrosion.
 - $-\,$ Measured value distortion from moisture is not possible.
 - The plug-in system can even be connected under water.
- The transmitter is galvanically decoupled from the medium. The result: No more need to ask about "symmetrically high-impedance" or "unsymmetrical" (for pH/ORP measurement) or an impedance converter.
- EMC safety is guaranteed by screening measures for the digital measured value transmission.
- Application in explosion-hazardous areas is unproblematic; the integrated electronics are intrinsically safe.

Data safety through digital data transfer

The Memosens technology digitalizes the measured values in the sensor and transfers them to the transmitter contactlessly and free from interference potential. The result:

- An automatic error message is generated if the sensor fails or the connection between sensor and transmitter is interrupted.
- The availability of the measuring point is dramatically increased by immediate error detection.

Easy handling

Sensors with Memosens technology have integrated electronics that allow for saving calibration data and further information such as total hours of operation and operating hours under extreme measuring conditions. When the sensor is mounted, the calibration data are automatically transferred to the transmitter and used to calculate the current measured value. Storing the calibration data in the sensor allows for calibration away from the measuring point. The result:

- Sensors can be calibrated under optimum external conditions in the measuring lab. Wind and weather do neither affect the calibration quality nor the operator.
- The measuring point availability is dramatically increased by the quick and easy replacement of precalibrated sensors.
- The transmitter does not need to be installed close to the measuring point but can be placed in the control room.
- Maintenance intervals can be defined based on all stored sensor load and calibration data and predictive maintenance is possible.
- The sensor history can be documented on external data carriers and evaluation programs at any time. Thus, the current application of the sensors can be made to depend on their previous history.

Communication with the transmitter

Always connect digital sensors to a transmitter with Memosens technology. Data transmission to a transmitter for analog sensors is not possible.

The sensor is connected to the cable connection (CYK10) without contact. The power and data are transferred inductively

Once connected to the transmitter, the data saved in the sensor are read digitally. You can call up these data using the corresponding DIAG menu.

Data that digital sensors save include the following:

- Manufacturer data
 - Serial number
 - Order code
- Date of manufacture
- Calibration data
 - Calibration date
 - Calibration values
 - Number of calibrations
- Serial number of the transmitter used to perform the last calibration
- Operational data
 - Date of commissioning
 - Hours of operation under extreme conditions
 - Number of sterilizations
 - Data for sensor monitoring.

Measuring system

The complete measuring system comprises at least:

- ISFET sensor Tophit
- Measuring cable CPK12 (analog, with TOP68 connection) or CYK10 (digital, with Memosens)
- Transmitter, e.g. Liquiline CM4x, Liquisys CPM223 (for panel mounting) or Liquisys CPM253 (field instrument) or Mycom CPM153.
- Assembly
 - Immersion assembly, e.g. Dipfit CPA111
 - Flow assembly, e.g. Flowfit CPA250
 - Retractable assembly, e.g. Cleanfit CPA471
 - (CPA450 only with CPS471D, CPS491D or special versions CPS471-ESA and CPS491-ESA, -> Ordering information)
 - Fixed installation assembly, e.g. Unifit CPA442

There are additional accessories available depending on the application:

- Topclean CPC30 or Topcal CPC310 automatic cleaning system
- Extension cable, VBA, VBM or RM junction box

Chemicals and process (Ex applications)

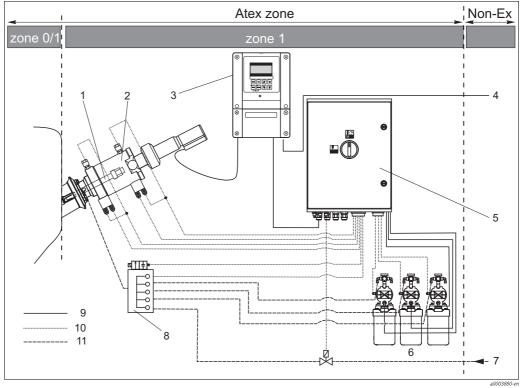


Fig. 5: Measuring system with fully automatic measuring, cleaning and calibration system Topcal

1 2	Tophit Cleanfit CPA475	5 6	Control unit CPG310 Cleaner, buffer solutions	9 10	Power cable Compressed air
3	Mycom CPM153	7	Steam, water, cleaner	11	Liquids / cleaner
4	Power supply	8	Rinse block		

Process sterilizibility is no problem due to the wide range of applications for the ISFET pH sensor, not only relating to temperature but also to pH. There is only a small range of high pH values connected with high temperatures where the sensor is not constantly stable (see "Process"). Media with these characteristics remove the isolator oxide from the ISFET chip. As this is the pH and temperature range of CIP cleaning media, the ISFET pH sensor should only be used in combination with an automatic retractable assembly.

Benefits of the Topcal fully automatic measurement, cleaning and calibration system:

CIP cleaning

The sensor built into the retractable assembly is automatically "moved" out of the medium before cleaning. In the rinse chamber of the retractable assembly the sensor is cleaned with suitable cleaning solutions.

- Calibration cycles can individually be set.
- Low maintenance costs due to fully automatic cleaning and calibration functions.
- Measuring results are optimally reproducable and the individual value tolerances are very low due to the automatic calibration.

Water and wastewater

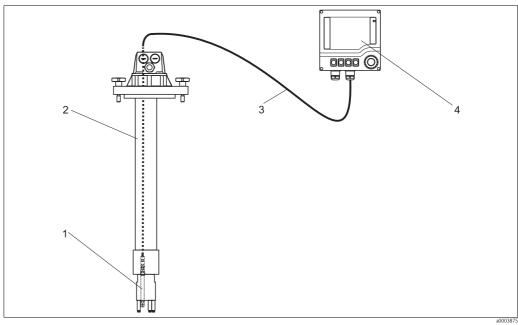


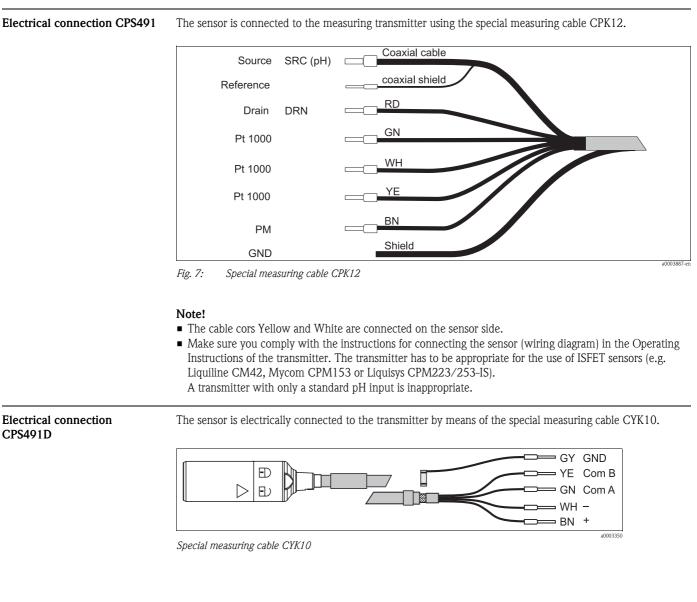
Fig. 6: Measuring system for water and wastewater applications

1 Tophit

- 2 3
- Immersion assembly Dipfit CPA111 Special measuring cable CPK12 or CYK10
- 4 Transmitter Liquiline

Input

Measured variable	pH value Temperature
Measuring range	0 to 14 pH -15 to 110 °C (5 to 230 °F)
	Caution! Note the process operating conditions.



Power supply

Response time < 5 s for buffer change from pH 4 to pH 7 under reference operating conditions Note! The response of the integrated temperature sensor can be slower with extreme temperature changes. **Reference** operating Reference temperature: 25 °C (77 °F) conditions Reference pressure: 1013 mbar (15 psi) Maximum measured error pH: ± 0.2 % of measuring range Class B acc. to DIN IEC 60751 Temperature: Repeatability \pm 0.1 % of measuring range

Performance characteristics

Start-up drift

Everytime when switching on the measuring device a control loop is set up. During this time the measured value moves to the true value.

The settling time depends on the kind of interruption and the interruption time:

- Supply voltage interruption, sensor left in medium: approx. 3 to 5 minutes
- Interruption of the fluid film between pH sensitive ISFET and reference lead: approx. 5 to 8 minutes
- Longer dry storage of the sensor: up to 30 minutes

Installation

Installation angle

ISFET sensors can be installed in any position, as there is no liquid internal lead. However, in case of an overhead installation, a possible air cushion² in the reference system might interrupt the electrical contact between the medium and the diaphragm.

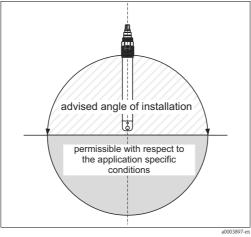


Fig. 8: Angle of installation

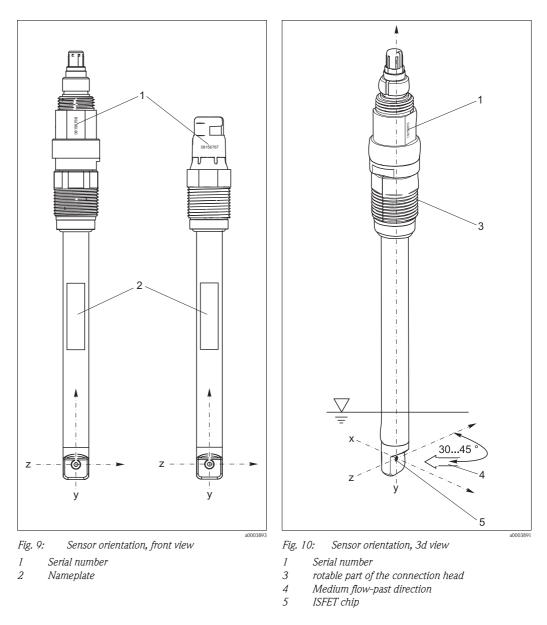
Note!

- The installed sensor may be held under dry conditions for maximum 6 hours (also applies to overhead installation).
- Make sure you comply with the instructions in the operating instructions for the assembly used.

²⁾ The sensor is delivered without air cushions. Air cushion formation is possible in case of working with vacuum, e.g. cleaning out of tanks.

Sensor orientation

When installing the sensor, note the flow-past direction of the medium. The ISFET chip should be fixed at an angle of approx 45° to the flow-past direction ($\rightarrow \square$ 10). Fixing at the correct angle is very easy because of the rotable plug-in head.



When installing the sensor in an assembly, use the engraved serial number on the connection head for correct sensor orientation. The serial number is always located in the same plane as the ISFET chip and the nameplate (z-y-direction, $\rightarrow \square 9$).

Note!

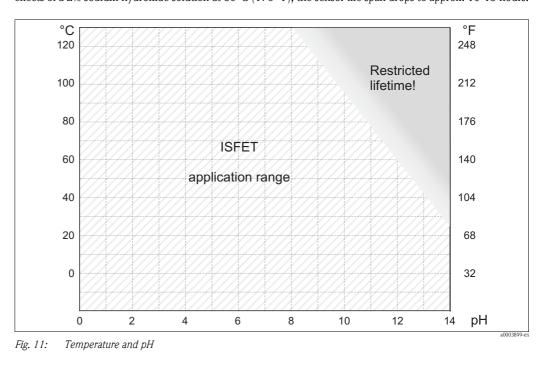
ISFET sensors are not designed for the use in abrasive media. If you use them in such applications anyhow, you must avoid direct flow against the chip. This considerably lengthens the service life and improves the drift behavior of the sensor. You have however the disadvantage that the display of the pH value is not stable.

Ambient temperature range	Caution! Danger of frost damage Do not operate the sensor at temperatures below -15° C (5 °F).
Storage temperature	0 to 50 °C (32 to 120 °F)
Ingress protection	TOP68: • IP 68 [1 m (3.3 ft) water column, 50 °C (122 °F), 168 h], autoclavable up to 135 °C (275 °F) Memosens: • IP 68 (10 m (32.8) ft water column, 25 °C (77 °F), 45 d, 1M KCl), autoclavable up to 135 °C (275 °F)
Sensitivity to light	As every semiconductor the ISFET is light-sensitive (fluctuations of measured value). Avoid direct sunlight during calibration and operation! Normal environment light does not influence the measurement.

Environment

Process

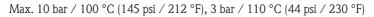
Medium temperature
depending on pHAt high temperatures over a long period of time, alkalis irreversibly destroy the gate isolator oxide. The sensor
can only be used in the indicated range ($\rightarrow \square 11$) at a cost to its life span. If it is constantly subjected to the
effects of a 2% sodium hydroxide solution at 80°C (176 °F), the sensor life span drops to approx. 10-15 hours.



Application at low temperatures

Application range of the sensor according to the order code (see ordering information, product structure)

Pressure-temperature diagram



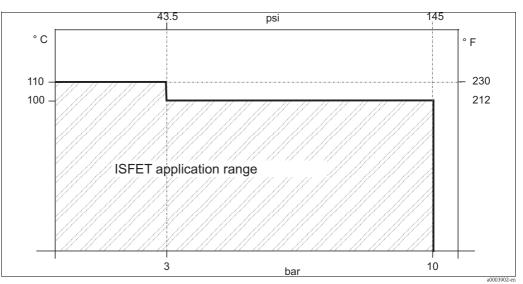


Fig. 12: Pressure-temperature diagram

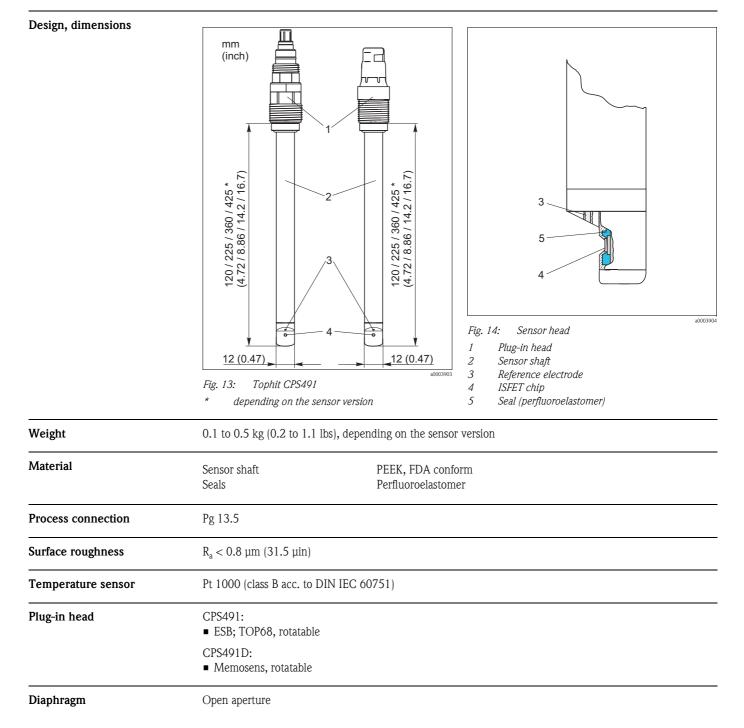
Caution!

Danger of damage to the sensor Never use the Tophit for applications outside the given specifications!

Recommended cleaning

Depending on the degree of pollution:

- Hot water / soap (to be preferred)
- Isopropanole
- Chlorine cleaner
- Storing in KCl solution



Mechanical construction

Ordering information

PEEK ISFET sensor for glass free pH measurement

- For media with high dirt loads, also with organic solvents content
- Integrated Pt 1000 temperature sensor
- Double chamber reference system with poisoning resistant gel
- Open aperture
- Sealing material: Perfluoro elastomer
- Application range: pH 0 to 14, −15 to 110 °C (5 to 230 °F)
- For Ex and Non-Ex applications

Draduat atmusture CDC401				
Product structure CPS491		Shaft lengtl		
	2		nm (4.72	
	4		nm (8.86	
	5		nm (14.2	
	6		nm (16.7	
	Plug-in head			
		ESB Threaded plug-in head, Pg 13.5, TOP68 rotatable		
			Optio	ns
			2	Chip sealing: Perfluoro elastomer
	CPS491-		1	complete order code
	010471			
Product structure CPS491D		7		
Troduct Structure Cr 5471D	7	Version		
	/		version	
			t length	
		2		m (4.72 in)
		4		m (8.86 in)
		5 6		m (14.2 in)
		0	425 111	m (16.7 in)
			Addit	tional option
			2	Perfluoro elastomer
Approval		Approval		
				G ATEX II 1G Ex ia IIC T4/T6, FM/CSA IS/NI CI I DIV 1&2 GP A-D
				1 Non-hazardous location
	CPS491D-			complete order code
	0104715			
Special version	CPS491-ESA Open aperture Chip sealing: perfluorelastomer 120 mm (4.72 inch) TOP68 / ESA plug-in head Order no.: 51512562			
Ex approval FM/CSA	 FM IS/NI CI I DIV 1&2 GP A-D, associated apparatus Mycom 153-O/-P or Liquiline CM42-*P CSA 			
			лг А-D,	, associated apparatus Mycom 153-S or Liquiline CM42-*S

Ex approval ATEXDevice group II, Category 1GExplosion protection Ex ia IIC T4/T6

Accessories

Note!

In the following sections, you find the accessories available at the time of issue of this documentation. For information on accessories that are not listed here, please contact your local service or sales representation.

Transmitters	 Liquiline CM42 Modular two-wire transmitter, stainless steel or plastic, field or panel instrument Various Ex approvals (ATEX, FM, CSA, Nepsi, TIIS) HART, PROFIBUS or FOUNDATION Fieldbus available Ordering acc. to product structure, see Technical Information (TI381C/07/en)
	 Liquisys CPM223/253 Transmitter for pH and ORP, field or panel-mounted housing HART or PROFIBUS available Ordering acc. to product structure, see Technical Information (TI194C/07/en)
	 Mycom CPM153 Transmitter for pH and ORP, one or two channel version, Ex or non-Ex HART or PROFIBUS available Ordering acc. to product structure, see Technical Information (TI233C/07/en)
Fully automatic measuring systems	 Topcal CPC310 Fully automatic measuring, cleaning and calibration system; Ex or non-Ex In-situ cleaning and calibration, automatic sensor monitoring Ordering acc. to product structure, Technical Information TI404C/07/en
	 Topclean CPC30 Fully automatic measuring and cleaning system; Ex or non-Ex In-situ cleaning, automatic sensor monitoring Ordering acc. to product structure, see Technical Information TI235C/07/en
Service tool	 Memocheck Plus CYP01D, Memocheck CYP02D Tool for the qualification of measuring chains Service tool for quick, on-site checks of measuring systems with Memosens technology Verification of data transmission Ordering acc. to product structure, KA399C/07/a2
Assemblies (selection)	Dipfit CPA111 Immersion and installation assembly for open and closed tanks Technical Information TI112C/07/en
	Flowfit CPA250 Flow assembly for installation in pipework Technical Information TI041C/07/en
	Cleanfit CPA471 Retractable assembly for tank and pipe installation Technical Information TI217C/07/en
	Cleanfit CPA450 Manual retractable assembly for installing 120 mm sensors in tanks and pipework Technical Information TI183C/07/en
	Unifit CPA442 Installation assembly for food, biotechnology and pharmaceuticals, with EHEDG and 3A certificate Technical Information TI306C/07/en
	Note! Ordering of assemblies is acc. to product structure. Please refer to the corresponding Technical Information.

Buffer solutions

High-quality buffer solutions of Endress+Hauser - CPY20

The secondary buffer solutions have been referenced to primary reference material of the PTB (German Federal Physico-technical Institute) and to standard reference material of NIST (National Institute of Standards and Technology) according to DIN 19266 by a DKD (German Calibration Service) accredited laboratory.

	pH	valu	value					
	А	pH 2.	H 2.00 (accuracy ± 0.02 pH)					
	С	pH 4.	00 (accuracy \pm 0.02 pH)					
	Е	pH 7.	00 (accuracy \pm 0.02 pH)					
	G	pH 9.	00 (accuracy \pm 0.02 pH)					
	Ι	pH 9.	$20 (accuracy \pm 0.02 \text{ pH})$					
	Κ	pH 10	$0.00 (accuracy \pm 0.05 \text{ pH})$					
	М	pH 12	2.00 (accuracy \pm 0.05 pH)					
		Qua	Quantity					
		01	01 20 x 18 ml (0.68 fl.oz) only buffer solutions pH 4.00 and 7.00					
		02	2 250 ml (8.45 fl.oz)					
		10	0 1000 ml (0.26 US gal)					
		50	500 ml (1.32 US gal) canister for Topcal S					
		Certificates						
			A Buffer analysis certificate					
		Version						
			1 Standard					
CPY20-		complete order code						

Cables

CPK12 (TOP68)

	Cable length							
	HA	Cable I	ength: 5 m (16.	41 ft), TPE sheath, max. 130 °C (266 °F)				
	HB	Cable I	length: 10 m (32	2.82 ft), TPE sheath, max. 130 °C (266 °F)				
	HC	Cable I	length: 15 m (49	9.23 ft), TPE sheath, max. 130 °C (266 °F)				
	HD	Cable I	length: 20 m (65	5.64 ft), TPE sheath, max. 130 °C (266 °F)				
	HF	Cable I	length: 5 to 20 i	m (16.41 to 65.64 ft), TPE sheath, max. 130 °C (266 °F)				
	HG	Cable I	Cable length: 16 - 160 ft, TPE sheath, max. 130 °C (266 °F)					
		Versi	Version					
		A Standard version						
		Termination						
		1 End sleeve on device side, braided cable screening						
		Potential matching						
		A External potential matching with flat plug						
CPK12-		complete order code						

CYK10 (Memosens)

CYK10 Memosens data cable

- For digital sensors with Memosens technology
- Ordering according to product structure, see below

	Cert	ificates	S				
	А	Standa	Standard, non-Ex				
	G	ATEX	II 1G Ex ia IIC T6/T4/T3, FM/CSA IS/NI C1 I DIV 1&2 GP A-D				
	L	LABS	free, non-Ex				
	0	FM IS.	S/NI CI I DIV 1&2 GP A-D				
	S	CSA IS	IS/NI CI I DIV 1&2 GP A-D				
	Т	TIIS					
	V	ATEX	K/NEPSI II 3G Ex nL IIC				
		Cable	le length				
		03	03 Cable length: 3 m (9.8 ft)				
		05 Cable length: 5 m (16 ft)					
		10	10 Cable length: 10 m (33 ft)				
		15	15 Cable length: 15 m (49 ft)				
		20	20 Cable length: 20 m (66 ft)				
		25 Cable length: 25 m (82 ft)					
		88	88 m length				
		89 ft length					
		Ready-made					
			1 Wire terminals				
			2 M12 plug				
CYK10-			complete order code				

Note!

Ex versions of CYK10 are indicated by an orange-red coupling end.

Cable extension

CYK12

CYK12 measuring cable

- Non-terminated cable for extension of sensor cables, used in combination with CPK1, CPK9 and CPK12
- Coax and 5 pilot wires
- Sold by the meter:
 - Non-Ex version, black: order no. 51506598
 - Ex-version, blue: order no. 51506616

CYK81

CYK81 measuring cable

- Non-terminated measuring cable for extension of sensor cables of e.g. Memosens sensors, CUS31/CUS41
- 2 wires, twisted pair with shield and PVC-sheath (2 x 2 x 0.5 mm^2 + shield)
- Sold by the meter, order no.: 51502543

Junction boxes

Junction box VBA

- For cable extension of pH/ORP sensors
- 10 terminals, protection class: IP 65 (≅ NEMA 4X)
- Cable entries: 2 x Pg 13.5, 2 x Pg 16
- Material: polycarbonate
- Order no.: 50005276

Junction box RM

- For cable extension (e.g. for Memosens sensors or CUS31/CUS41)
- 5 terminals
- Cable entries: 2 x Pg 13.5
- Material: PC
- Ingress protection: IP 65 (
 NEMA 4X)
- Order no.: 51500832

Junction box VBM

- For cable extension
- 10 terminals
- Cable entries: 2 x Pg 13.5 or 2 x NPT ½"
- Material: aluminum
- Ingress protection: IP 65 (
 NEMA 4X)
- Order numbers:

 - cable entries Pg 13.5: 50003987
 cable entries NPT ½": 51500177

Instruments International

Endress+Hauser Instruments International AG Kaegenstrasse 2 4153 Reinach Switzerland

Tel.+41 61 715 81 00 Fax+41 61 715 25 00 www.endress.com info@ii.endress.com

