

# Prosonic FDU95 and FMU90 in a Feed Mill-Animal Feed

# FDU95 and FMU90 in a Solids Application



Check the filling on the computer screen

# FDU95 replaces a competitor's ultrasonic transmitter.

#### **Customer Information**

This customer runs a feed mill in Canada. The mill manufactures bulk pellet feed for hog and poultry operations.

### Application

Silos filled with corn, barley, wheat and soy

### **Process Information**

From a control room overlooking the loading bay, operators run the mill from a number of computer terminals. From these terminals, on extremely user friendly screens, the raw materials can be loaded, milled, mixed, pelletized, and delivered to the customer without anyone having to go into the plant. The automation software was designed by a Canadian company and is very technologically advanced. They are looking for sophisticated measuring systems which would be able to integrate with the automation software, and yet be accurate, reliable, low maintenance, and cost effective.

#### Challenge

Narrow silos (reflection from the side) Dust



FDU95 with FMU90 transmitter

## Competition

The customer tried different ultrasonic transmitters from our competitors  $\rightarrow$  rather unsuccessful.

**Solution from Endress+Hauser** FDU95 with a FMU90

#### Instrument description FDU95

Prosonic FDU is a series of ultrasonic sensors with different measuring ranges for continuous, non-contact measurement of level and flow . Solids: 148 ft (45 m) The material to be measured can be aggressive liquids such as alkali or acid, or powdery and clumpy solids such as grain, coal, ore and gravel

# FMU90

A Prosonic FMU90 ultrasonic transmitter is for use with the Prosonic FDU95. The transmitter determines levels in silos and tanks and calculates the volume of solids and liquids they contain. With the appropriate certified sensor, measurements can be made in explosion

hazardous areas, zone 1 or in combustible dusts.



Corn

#### Benefits for the customer

The measuring system is insensitive to dirt and build-up, weather resistant and safe against submersion (NEMA 6P / IP 68) and allows quick commissioning and stable measurement thanks to signal pattern recognition by fuzzy logic and the application parameter.

Furthermore, the FDU95 has no problem with reflection from the side.



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