

Special product

Measuring path density measurement FHG62

Radiometric measurement



Application

For clamping the source container FQG61/62 (QG020/100) and Gammapilot M FMG60 on pipes for density measurement.

The pipes are irradiated along the measuring path. This is has a positive effect on the measurement in applications with small pipe diameters or small density measurement range.

- measuring path 350 mm length
- measuring path shape "U" or "S" available
- for FMG60 with NaI scintillator without cooling tube or collimator

Benefits

- Mounting the radiometric instruments for density measurement on pipes with small diameter DN25 ... DN80
- Medium with small density measuring range



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Safety instruction

Using the measuring path improperly or other than for its designated use, hazards may occur. Therefore the mounting must be carried out by trained specialists authorized by the system operator. Technical personnel must have read and understood these operating instructions and must adhere to them. You may only undertake modifications or repair work to the device when it is expressly permitted by the operating instructions.



Warnung!

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Please observe also the legal radiation protection regultions as well as the safety instructions listed in the Operating Manual of source container FQG61/62 (QG020/100) and Gammapilot M FMG60.

2 Identification

2.1 Product structure

FHG62 Meas. path density measurement

10	Shape measuring pipe						
	А	S-shaped					
	В	B U-shaped					
	Y special version, to be specified						
20		М	Measuring path				
		1	350	mm			
		9	special version, to be specified				
30 Pipe diameter, flange, material							
			A1	DN25, PN16, 316Ti			
			A2	DN25, PN16, PP			
			A3	DN25, PN16, PVDF			
			B1	DN32, PN16, 316Ti			
			B2	DN32, PN16, PP			
			B3	DN32, PN16, PVDF			
			C1	DN40, PN16, 316Ti			
			C2	DN40, PN10, PP			
			C3	DN40, PN16, PVDF			
			D1	DN50, PN16, 316Ti			
			D2	DN50, PN10, PP			
			D3	DN50, PN16, PVDF			
			E1	DN65, PN16, 316Ti			
			E2	DN65, PN10, PP			
			E3	DN65, PN16, PVDF			
			F1	DN80, PN16, 316Ti			
			F2	DN80, PN10, PP			
		1	F3	DN80, PN16, PVDF			
			Y9	special version, to be specified			
40				Material clamping device			
		1		A 304			
				Y special version, to be specified			
FHG62-				Product designation			

2.2 Scope of delivery

Check the packing and contents for any signs of damage.

Check the shipment, make sure nothing is missing.

The measuring path is delivered in one assembled part. The source container and Gammapilot M FMG60 have to be ordered as separate items.

3 Mounting

3.1 Mounting position

• The measuring path for density measurement should be mounted at vertically pipes preferably with flow direction from bottom to top.

For horizontal mounting the influence of air bubbles and deposits must be considered

• Position the measuring path so that the Gammapilot M FMG60 can be mounted from the top and the source container from below.

• The measuring path must be installed in a way such it can hold the weight of the source container and Gammapilot M FMG60 under all operating conditions (e.g. vibrations). It has to be supported on a stable construction protected from vibrations provided by the customer.

Weights:

measuring nath density measurement FHG62	55 kg (flange DN50 PN16 316i)
Commonited M EMC60	
Gammaphot IVI FIVIGOU	14 Kg
Source container FQG61 (QG020)	45 kg
Source container FQG62 (QG100)	87 kg

However, if the Gammapilot M FMG60 is mounted from the bottom side, support the instrument to prevent it from slipping out.

3.2 Mounting instructions

Before mounting the measuring path, make sure that the Source container is in the "OFF" position, secured by the padlock.

Procedure:

- 1. Mount the measuring path with the support near the pipe.
- 2. Connect measuring path with both flanges at the pipe.
- 3. Loosen the pipe screw for mounting the Gammapilot M FMG60
- 4. Mount the Gammapilot M FMG60 at the measuring path by pulling it through the pipe clamps inside the measuring path until stop.
- Take care that the protections rings in the pipe clamps are in the correct position.
- 5. Adjust the housing of FMG60 according to the position of cable glands or cover by turning it.
- 6. Fasten the pipe clamps.
- 7. Mount the Source container on the mounting flange, so that the eye bolt points in the direction of the surface of cover (radiation exit channel).







Technical changes excepted

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