



Level



Pressure



Flow



Temperature



Liquid
Analysis



Registration



Systems
Components



Services



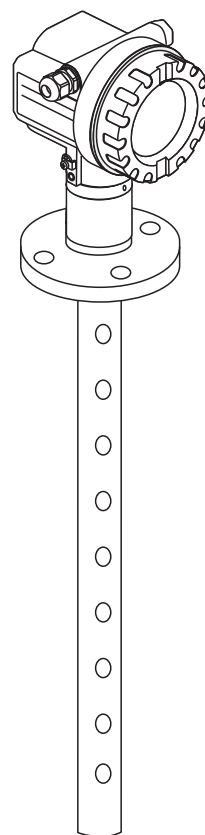
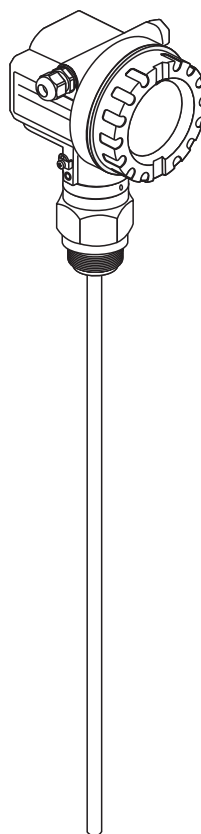
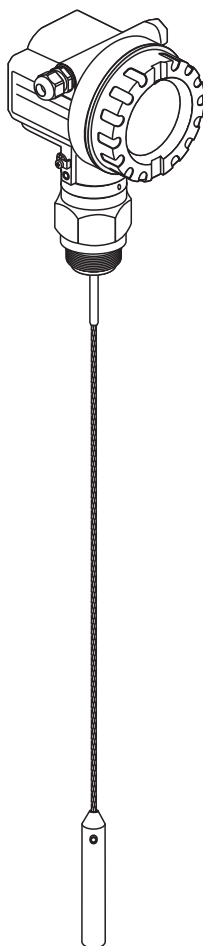
Solutions

Operating Instructions

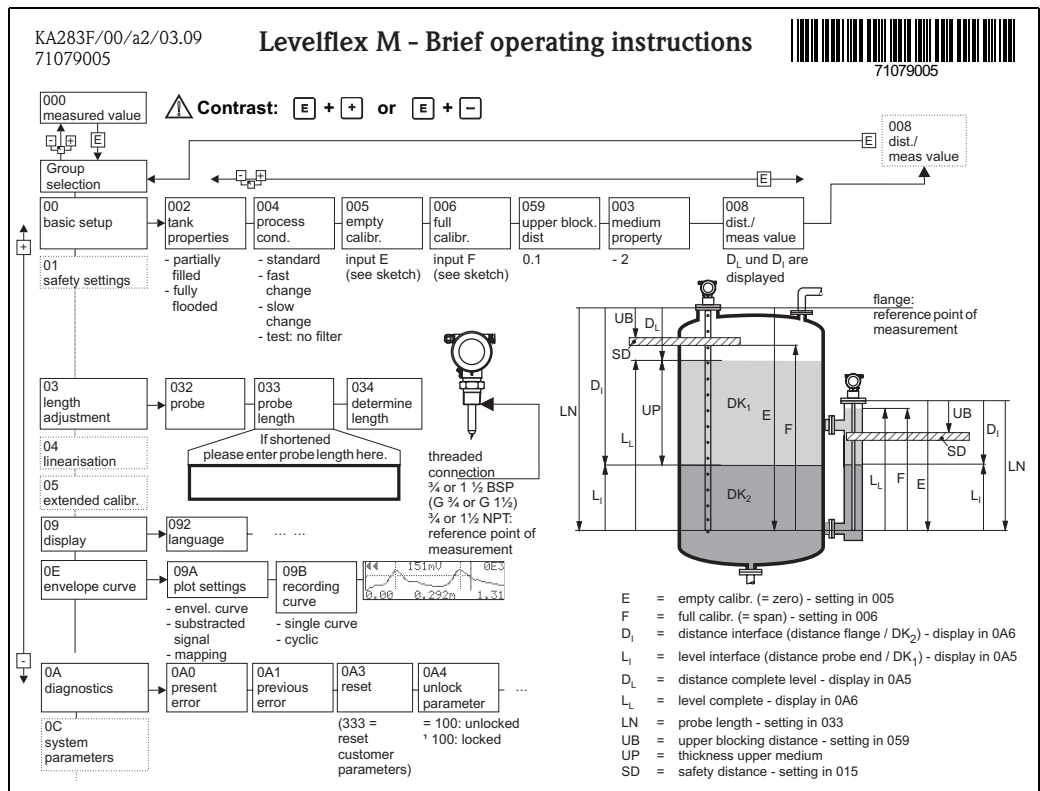
Levelflex M FMP40

Interface measurement

Guided Level-Radar



Brief Operating Instructions



Note!

These Operating Instructions explain how to install and commission the level transmitter. All functions that are required for a typical measuring task are taken into account here. In addition, the Levelflex M provides many other functions for optimizing the measuring point and converting measured values. These functions are not included in these Operating Instructions.

An **overview of all the device functions** can be found on → 80.

The Operating Instructions BA00366F/00/EN "Description of Instrument Functions" provides an **extensive description of all device functions**, which can be found on the enclosed CD-ROM.

The Operating Instructions can also be found on our homepage: www.endress.com

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1 Safety instructions

1.1 Designated use

The Levelflex M is a compact level transmitter for the continuous measurement of the total level and the interface level in liquids. Measuring principle: guided level radar / TDR: **T**ime **D**omain **R**eflectometry.

1.2 Installation, commissioning and operation

The Levelflex M is designed to meet state-of-the-art safety requirements and conforms to applicable standards and EC regulations. If installed incorrectly or used for applications for which it is not intended, however, it is possible that application-related dangers may arise, e.g. product overflow due to incorrect installation or configuration. For this reason, installation, connection to the electricity supply, commissioning, operation and maintenance of the measuring system must only be carried out by trained, qualified specialists authorized to perform such work by the facility's owner-operator. The specialist must have read and understood these Operating Instructions and must follow the instructions they contain. Modifications and repairs to the device are permissible only when they are expressly approved in the Operating Instructions.

1.3 Operational safety and process safety

Alternative monitoring measures must be taken to ensure operational safety and process safety during configuration, testing and maintenance work on the device.

The measuring device meets the general safety requirements according to EN 61010-1 and the EMC requirements of IEC/EN 61326 in addition to NAMUR Recommendations NE21 and NE43.













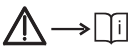
Hazardous areas

Measuring systems for use in hazardous environments are accompanied by separate "Ex documentation", which is an integral part of this Operating Instructions. Strict compliance with the installation instructions and ratings as stated in this supplementary documentation is mandatory.

- Ensure that all personnel are suitably qualified.
- Observe the specifications in the certificate as well as national and local standards and regulations.

1.4 Safety conventions and icons

In order to highlight safety-relevant or alternative operating procedures in the manual, the following conventions have been used, each indicated by a corresponding symbol in the margin.

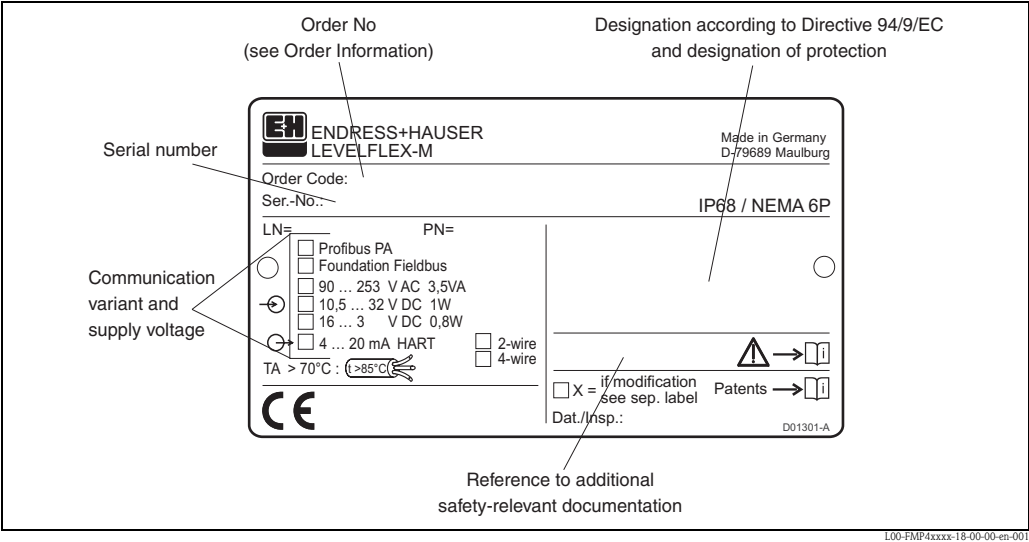
Safety instructions	
	Warning! A warning highlights actions or procedures which, if not performed correctly, will lead to personal injury, a safety hazard or the destruction of the device.
	Caution! Caution highlights actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the device.
	Note! A note highlights actions or procedures which, if not performed correctly, can have an indirect effect on operation or trigger an unexpected response on the part of the device.
Explosion protection	
	Explosion-protected, type-examined equipment If the device has this symbol embossed on its nameplate, it can be used in a hazardous area or a non-hazardous area, according to the approval.
	Hazardous areas This symbol is used in the drawings of these Operating Instructions to indicate hazardous areas. Devices in hazardous areas, or cables for such devices, must have appropriate explosion protection.
	Safe area (non-hazardous area) This symbol is used in the drawings of these Operating Instructions to indicate non-hazardous areas. Devices in the non-hazardous area also have to be certified if connecting cables lead into the hazardous area.
Electrical symbols	
	Direct voltage A terminal to which DC voltage is applied or through which direct current flows.
	Alternating voltage A terminal to which alternating voltage (sine-wave) is applied or through which alternating current flows.
	Ground connection A grounded terminal which, as far as the operator is concerned, is grounded by means of a grounding system.
	Protective ground connection A terminal which must be connected to ground prior to making any other connection to the equipment.
	Equipotential connection A connection that has to be connected to the plant grounding system: This may be a potential equalization line or a star grounding system depending on national or company codes of practice.
	Temperature resistance of the connection cables States that the connection cables must be resistant to a temperature of at least 85 °C.
	Safety instruction For safety instructions refer to the manual for the appropriate device version.

2 Identification

2.1 Device designation

2.1.1 Nameplate

The following technical data are given on the device nameplate:



Information on the nameplate of the Levelflex M FMP40

2.1.2 Ordering structure

This overview does not mark options which are mutually exclusive.

10	Approval:
A	Non-hazardous area
F	Non-hazardous area, WHG
1	ATEX II 1/2G Ex ia IIC T6/IECEx Zone 0/1
2	ATEX II 1/2D/IEC Ex td A20/21, Alu blind cover
3	ATEX II 2G Ex emb (ia) IIC T6/IECEx Zone I
4	ATEX II 1/3D/IEC Ex td A20/22
5	ATEX II 1/2G Ex ia IIC T6, ATEX II 1/3D
6	ATEX II 1/2G Ex ia IIC T6, WHG
7	ATEX II 1/2G Ex d (ia) IIC T6/ IEC Ex d(ia) IIC T6
8	ATEX II 1/2G Ex ia IIC T6, ATEX II 1/3D, WHG
G	ATEX II 3G Ex nA II T6
C	NEPSI Ex emb (ia) IIC T6
I	NEPSI Ex ia IIC T6
J	NEPSI Ex d (ia) IIC T6
Q	NEPSI DIP
R	NEPSI Ex nA II T6
M	FM DIP Cl.II Div.1 Gr. E-G N.I.
S	FM IS Cl.I,II,III Div.1 Gr. A-G N.I., zone 0, 1, 2
T	FM XP Cl.I,II,III Div.1 Gr. A-G, zone 1, 2
N	CSA General Purpose
P	CSA DIP Cl.II Div.1 Gr. G + coal dust, N.I.
U	CSA IS Cl.I,II,III Div.1 Gr. A-D, G + coal dust, N.I., zone 0, 1, 2
V	CSA XP Cl.I,II,III Div.1 Gr. A-D, G + coal dust, N.I., zone 1, 2
W	IEC Ex td A20/21, Alu blind cover
X	IEC Ex td A20/22
K	TIIS Ex ia IIC T4 (in preparation)
L	TIIS Ex d (ia) IIC T4
Y	Special version, TSP-No. to be spec.

20	Probe:	
	A	Rope 4mm / 1/6", mainly liquid
	B	Rope 6mm / 1/4", solid
	H	Rope 6mm / 1/4", PA > steel, solid, T _{max} = 100°C / 212°F
	P	Rod 6mm, liquid
	1	Rod 12mm, liquid
	K	Rod 16mm, mainly liquid
	L	Coax, liquid
	Y	Special version, TSP-No. to be spec.

30	Probe length:	
	A mm, rope 4mm, 316
	B mm, rope 6mm, 316
	C inch rope 1/6", 316
	D inch, rope 1/4", 316
	E mm, rope 6mm, PA > steel
	F inch, rope 1/4", PA > steel
	K mm, rod 16mm, 316L
	L mm, coax, 316L
	M inch, rod 16mm, 316L
	N inch, coax, 316L
	P mm, rod 6mm, 316L
	R inch, rod 6mm, 316L
	S mm, rod 16mm, 316L, 500mm divisible
	T mm, rod 16mm, 316L, 1000mm divisible
	U inch, rod 16mm, 316L, 20in divisible
	V inch, rod 16mm, 316L, 40in divisible
	1 mm rod 12mm, AlloyC22
	2 mm coax, AlloyC22
	3 inch, rod 12mm, AlloyC22
	4 inch, coax, AlloyC22
	Y	Special version, TSP-No. to be spec.

40	O-ring Material; Temperature:	
	2	Viton; -30...150°C/-22...302°F
	3	EPDM; -40...120°C/-40...248°F
	4	Kalrez; -5...150°C/23...302°F
	9	Special version, TSP-No. to be spec.

50	Process Connection:	
	ACJ	1-1/2" 150lbs RF, 316/316L flange ANSI B16.5
	ACM	1-1/2" 150lbs, AlloyC22 >316/316L flange ANSI B16.5
	ADJ	1-1/2" 300lbs RF, 316/316L flange ANSI B16.5
	ADM	1-1/2" 300lbs, AlloyC22 >316/316L flange ANSI B16.5
	AEJ	2" 150lbs RF, 316/316L flange ANSI B16.5
	AEM	2" 150lbs, AlloyC22 >316/316L flange ANSI B16.5
	AFJ	2" 300lbs RF, 316/316L flange ANSI B16.5
	AFM	2" 300lbs, AlloyC22 >316/316L flange ANSI B16.5
	ALJ	3" 150lbs RF, 316/316L flange ANSI B16.5
	ALM	3" 150lbs, AlloyC22 >316/316L flange ANSI B16.5
	AMJ	3" 300lbs RF, 316/316L flange ANSI B16.5
	AMM	3" 300lbs, AlloyC22 >316/316L flange ANSI B16.5
	APJ	4" 150lbs RF, 316/316L flange ANSI B16.5
	APM	4" 150lbs, AlloyC22 >316/316L flange ANSI B16.5
	AQJ	4" 300lbs RF, 316/316L flange ANSI B16.5
	AQM	4" 300lbs, AlloyC22 >316/316L flange ANSI B16.5
	AWJ	6" 150lbs RF, 316/316L flange ANSI B16.5
	AWM	6" 150lbs, AlloyC22 >316/316L flange ANSI B16.5
	A3J	8" 150lbs RF, 316/316L flange ANSI B16.5
	CFJ	DN40 PN25/40 B1, 316L flange EN1092-1 (DIN2527 C)
	CFM	DN40 PN25/40, AlloyC22 >316L flange EN1092-1 (DIN2527)
	CGJ	DN50 PN25/40 B1, 316L flange EN1092-1 (DIN2527 C)
	CGM	DN50 PN25/40, AlloyC22 >316L flange EN1092-1 (DIN2527)
	CMJ	DN80 PN10/16 B1, 316L flange EN1092-1 (DIN2527 C)
	CMM	DN80 PN10/16, AlloyC22 >316L flange EN1092-1 (DIN2527)
	CSJ	DN80 PN25/40 B1, 316L flange EN1092-1 (DIN2527 C)
	CSM	DN80 PN25/40, AlloyC22 >316L flange EN1092-1 (DIN2527)
	CQJ	DN100 PN10/16 B1, 316L flange EN1092-1 (DIN2527 C)
	CQM	DN100 PN10/16, AlloyC22 >316L flange EN1092-1 (DIN2527)
	CTJ	DN100 PN25/40 B1, 316L flange EN1092-1 (DIN2527 C)

50								Process Connection:
								CTM DN100 PN25/40, AlloyC22 >316L flange EN1092-1 (DIN2527)
								CWJ DN150 PN10/16 B1, 316L flange EN1092-1 (DIN2527 C)
								CWM DN150 PN10/16, AlloyC22 >316L flange EN1092-1 (DIN2527)
								CXJ DN200 PN16 B1, 316L flange EN1092-1 (DIN2527 C)
								CRJ Thread ISO228 G3/4, 316L
								GRJ Thread ISO228 G1-1/2, 316L
								GRM Thread ISO228 G1-1/2, AlloyC22
								CNJ Thread ANSI NPT3/4, 316L
								GNJ Thread ANSI NPT1-1/2, 316L
								GNM Thread ANSI NPT1-1/2, AlloyC22
								KDJ 10K 40A RF, 316L flange JIS B2220
								KDM 10K 40A, AlloyC22 >316L flange JIS B2220
								KEJ 10K 50A RF, 316L flange JIS B2220
								KEM 10K 50A, AlloyC22 >316L flange JIS B2220
								KLJ 10K 80A RF, 316L flange JIS B2220
								KLM 10K 80A, AlloyC22 >316L flange JIS B2220
								KPJ 10K 100A RF, 316L flange JIS B2220
								KPM 10K 100A, AlloyC22 >316L flange JIS B2220
								YY9 Special version, TSP-No. to be spec.
60								Power Supply; Output:
								B 2-wire; 4-20mA SIL HART
								D 2-wire; PROFIBUS PA
								F 2-wire; FOUNDATION Fieldbus
								K 2-wire; 4-20mA HART, Interface measurement
								G 4-wire 90-250VAC; 4-20mA SIL HART
								H 4-wire 10.5-32VDC; 4-20mA SIL HART
								Y Special version, TSP-No. to be spec.
70								Operation:
								1 W/o display, via communication
								2 4-line display VU331, Envelope curve display on site
								3 Prepared for FHX40, Remote display (Accessory)
								9 Special version, TSP-No. to be spec.
80								Type of Probe:
								B Compact, centering disk d=45mm, 316L, pipe diameter DN50/2"
								C Compact, centering disk d=75mm, 316L, pipe diameter DN80/3" + DN100/4"
								D Spacer, center rod d=45mm, 316L, pipe diameter DN50/2", spacer, 400mm
								E Spacer, center rod d=75mm, 316L, pipe diameter DN80/3" + DN100/4", spacer, 400mm
								F Remote, cable 3m, top, center d=45mm, centering disk d=45mm, 316L pipe diameter DN50/2", 316L
								G Remote, cable 3m, top, center d=75mm, centering disk d=75mm, 316L, pipe diameter DN80/3" + DN100/4", 316L
								H Remote, cable 3m, side, center d=45mm, centering disk d=45mm, 316L, pipe diameter DN50/2"
								I Remote, cable 3m, side, center d=75mm, centering disk d=75mm, 316L, pipe diameter DN80/3" + DN100/4"
								1 Compact, basic version
								2 Spacer, 400mm
								3 Remote, cable 3m, top entry
								4 Remote, cable 3m, side entry
								9 Special version, TSP-No. to be spec.
90								Housing; Cable Entry:
								A F12 Alu, coated IP68; gland M20
								B F12 Alu, coated IP68; thread G1/2
								C F12 Alu, coated IP68; thread NPT1/2
								D F12 Alu, coated IP68; plug M12
								E F12 Alu, coated IP68; plug 7/8"
								G T12 Alu, coated IP68; gland M20 (Ex d > thread M20)
								H T12 Alu, coated IP68; thread G1/2
								J T12 Alu, coated IP68; thread NPT1/2
								K T12 Alu, coated IP68; plug M12
								L T12 Alu, coated IP68; plug 7/8"
								M T12 Alu, coated IP68; gland M20 + OVP ¹⁾
								N T12 Alu, coated IP68; thread G1/2 + OVP ¹⁾
								P T12 Alu, coated IP68; thread NPT1/2 + OVP ¹⁾
								Q T12 Alu, coated IP68; plug M12 + OVP ¹⁾
								R T12 Alu, coated IP68; plug 7/8" + OVP ¹⁾

¹⁾ OVP = overvoltage protection

2.2 Scope of delivery



Caution!

It is essential to follow the instructions concerning the unpacking, transport and storage of measuring devices given in the chapter "Incoming acceptance, transport, storage", → 12!

The scope of delivery consists:

- Assembled device
- Accessories (→ 59)
- Endress+Hauser operating program on the enclosed CD-ROM
- Brief operating instructions KA00283F/00/A2 (basic setup/troubleshooting), housed in the device
- Brief operating instructions KA01050F/00/EN for quick commissioning
- Approval documentation: if this is not included in the operating manual
- CD-ROM with further documentation, e.g.
 - Technical Information
 - Operating Instructions
 - Description of Instrument Functions

2.3 Certificates and approvals

CE mark, Declaration of Conformity

The device is designed to meet state-of-the-art safety requirements, has been tested and left the factory in a condition in which it is safe to operate. The device complies with the applicable standards and regulations as listed in the EC Declaration of Conformity and thus complies with the statutory requirements of the EC directives. Endress+Hauser confirms the successful testing of the device by affixing to it the CE mark.

2.4 Registered trademarks

KALREZ[®], VITON[®], TEFLON[®]

Registered trademark of E.I. Du Pont de Nemours & Co., Wilmington, USA

TRI-CLAMP[®]

Registered trademark of Ladish & Co., Inc., Kenosha, USA

HART[®]

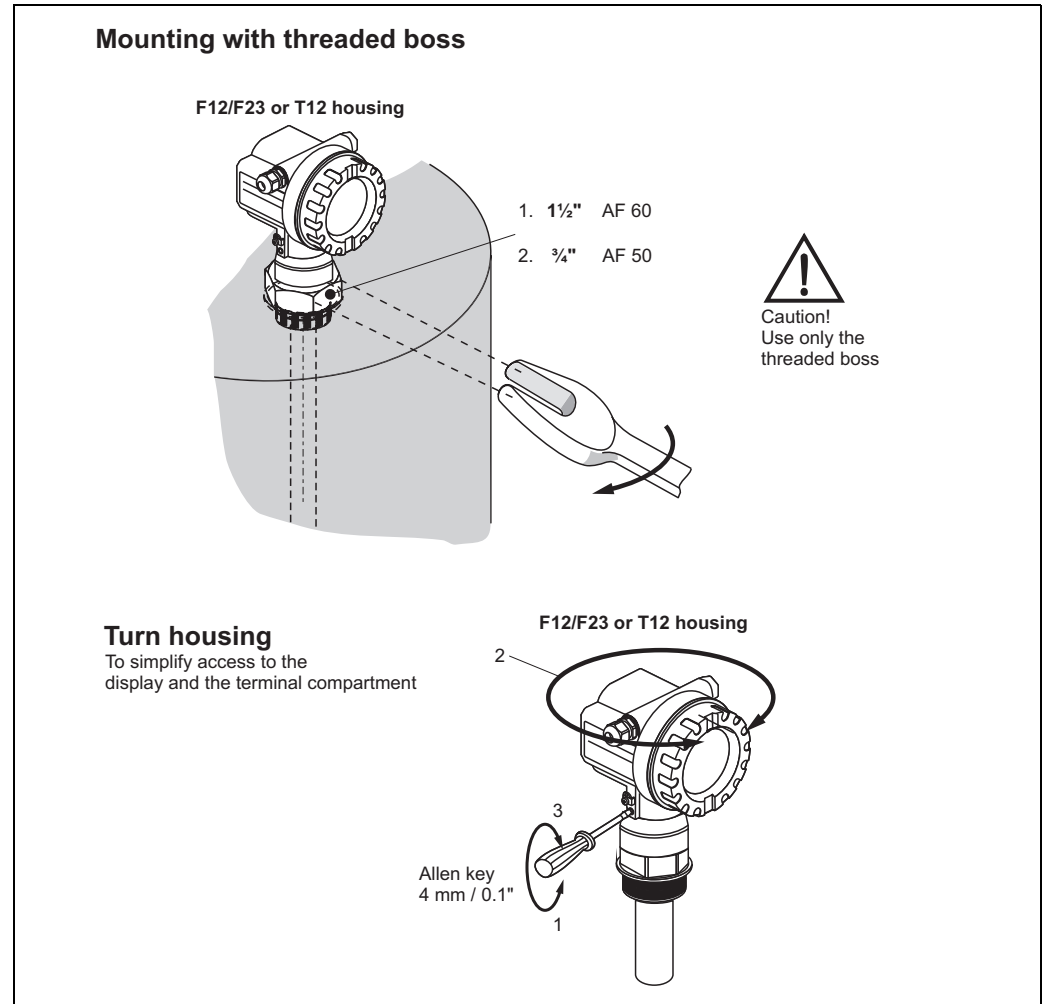
Registered trademark of the HART Communication Foundation, Austin, USA

PulseMaster[®]

Registered trademark of Endress+Hauser GmbH+Co. KG, Maulburg, Germany

3 Installation

3.1 Quick installation guide



1. When using an aramid fibre seal and a process pressure of 40 bar: 140 Nm
Maximum permissible torque: 450 Nm
2. When using an aramid fibre seal and a process pressure of 40 bar: 25 Nm
Maximum permissible torque: 45 Nm

3.2 Incoming acceptance, transport, storage

3.2.1 Incoming acceptance

Check the packaging and the contents for damage.

Check the shipment, make sure nothing is missing and that the scope of supply matches your order.

3.2.2 Transport



Caution!

Follow the safety instructions and transport conditions for devices of more than 18 kg.

Do not lift the measuring device by the probe rod in order to transport it.

3.2.3 Storage

Pack the measuring device so that is protected against impacts for storage and transport.

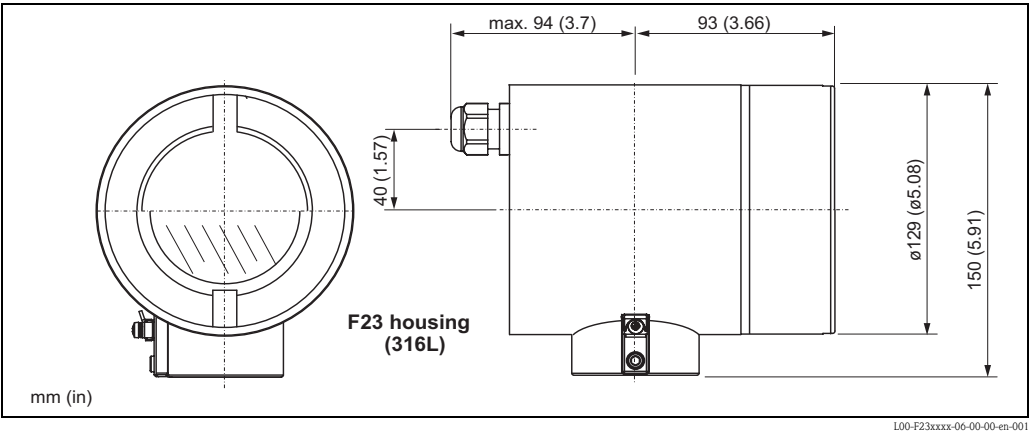
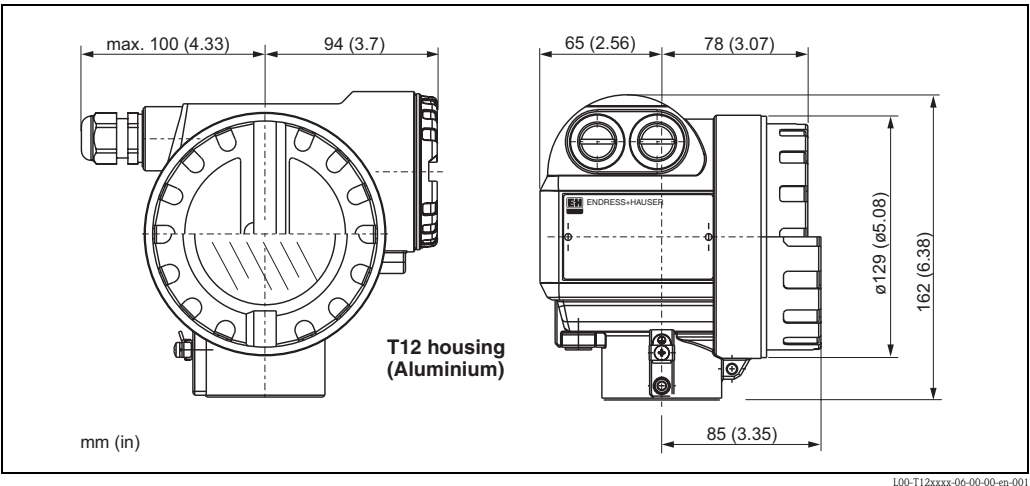
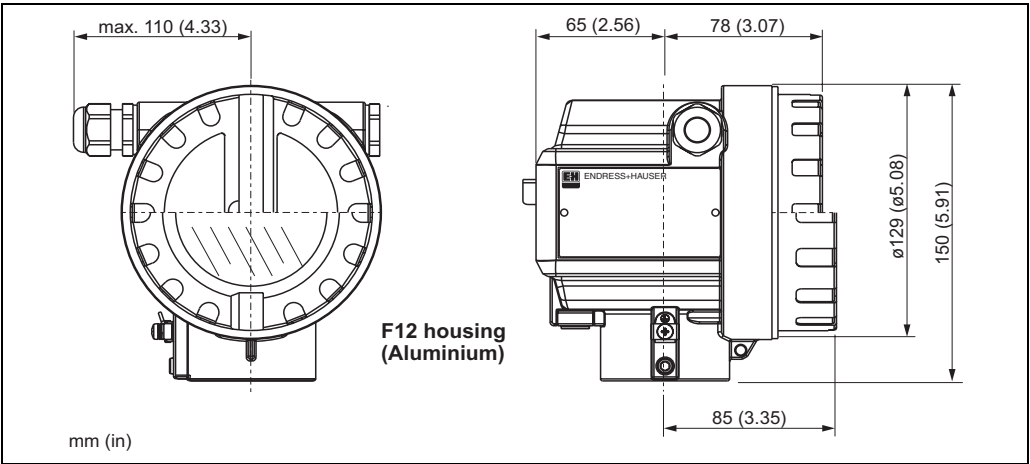
The original packing material provides the optimum protection for this.

The permissible storage temperature is -40 °C to $+80\text{ °C}$.

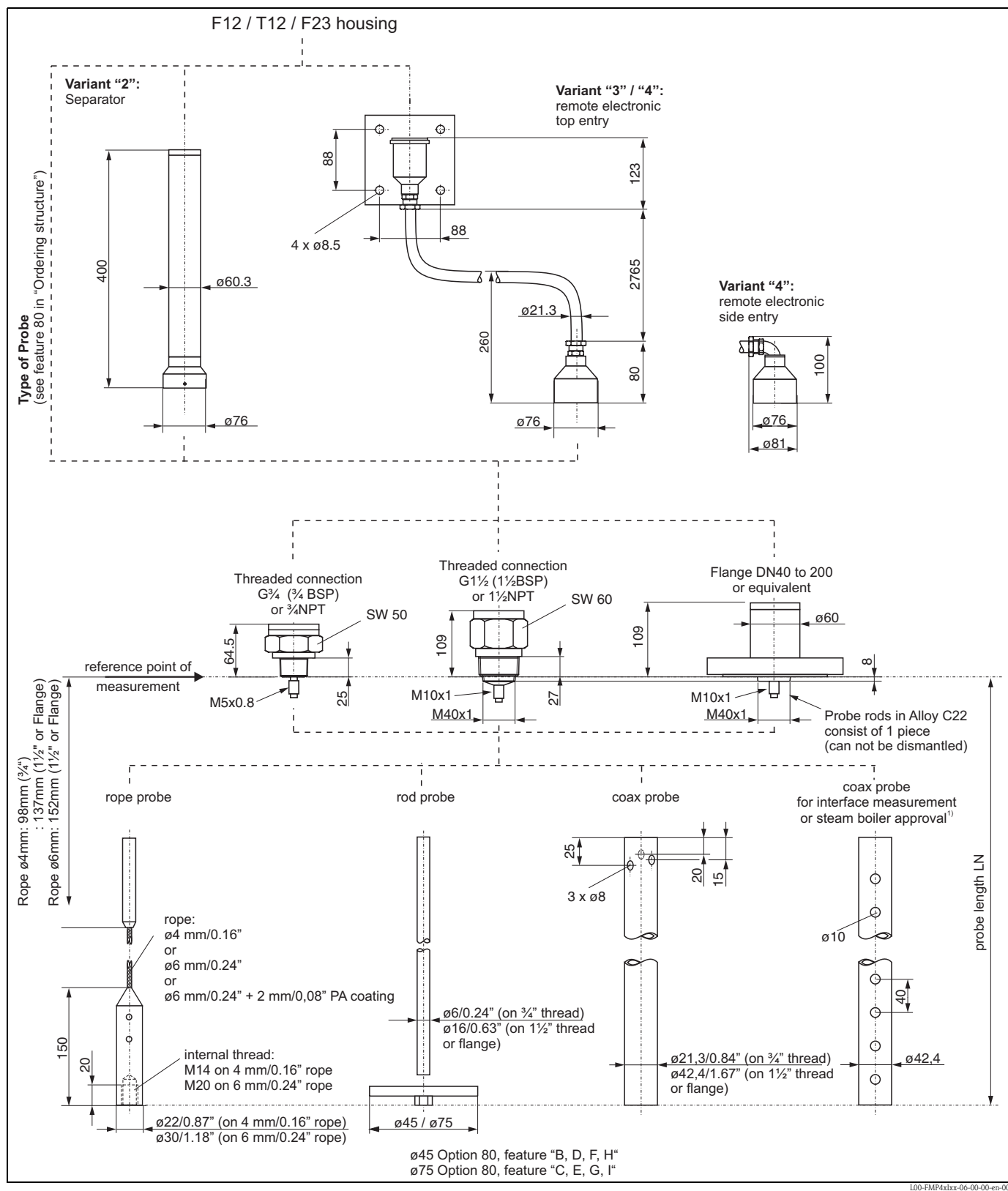
3.3 Installation conditions

3.3.1 Dimensions

Housing dimensions



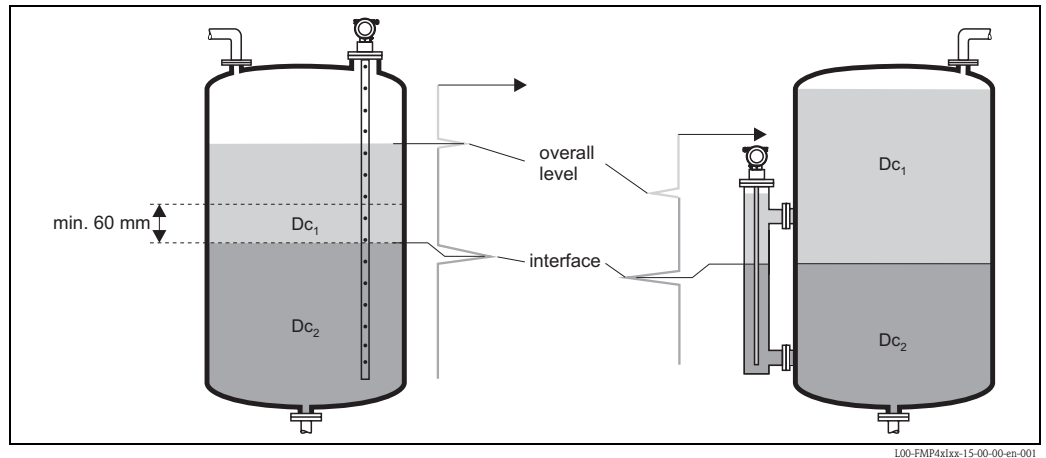
Process connection, probe type



1) see SD00288F/00/EN "Steam boiler approval".

3.4 General information on interface measurement

The Levelflex M with the "interface" electronics version is the ideal solution for measuring interfaces. The device measures variable interfaces and variable total levels simultaneously.



In addition, the following general conditions must be observed for interface measurement:

- The DC of the upper medium must be known and constant. The DC can be determined with the aid of the DC manual CP00019F/00/EN. In addition, it is also possible to calculate the DC automatically in FieldCare if the interface thickness is available and known, → 40.
- The DC of the upper medium may not be greater than 10.
- The DC difference between the upper medium and lower medium must be >10 .
- The interface must have a minimum thickness of 60 mm.
- Emulsion layers in the vicinity of the interface can severely dampen the signal. However, emulsion layers up to 50 mm are permitted.
- The measuring range for interface measurement is limited to 10 m. Larger measuring range available on request.

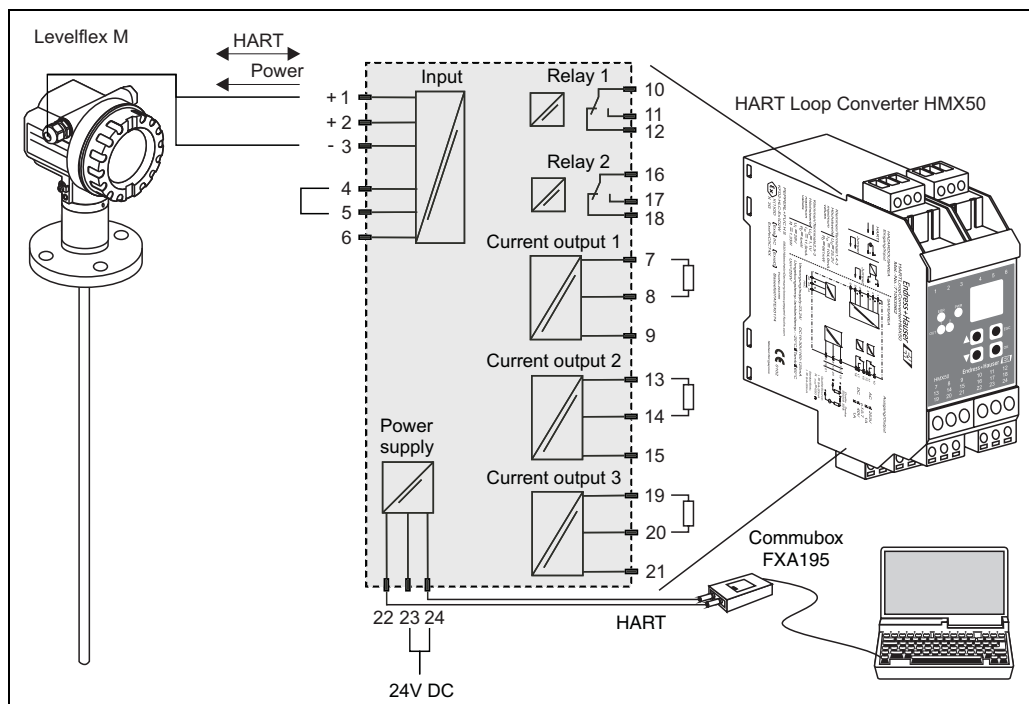
3.4.1 Electronics

The process variables are output using the dynamic variables of the HART protocol. The process variables can be flexibly assigned to the dynamic variables (primary, secondary, tertiary, quaternary value).

Dynamic variables of the HART protocol	Possible process variable assignment	Comment
Primary value (PV)	<ul style="list-style-type: none"> ■ Interface (default) ■ Total level ■ Thickness of the upper medium (upper phase) 	The "primary value" is permanently assigned to the 4 to 20 mA current output
Secondary value (SV)	<ul style="list-style-type: none"> ■ Total level (default) ■ Interface ■ Thickness of the upper medium (upper phase) 	–
Tertiary value (TV)	<ul style="list-style-type: none"> ■ Thickness of the upper medium (upper phase) (default) ■ Interface ■ Total level ■ Amplitude of the total level signal 	–
Quaternary (4 th) value (QV)	Amplitude of the interface level signal	No variable assignment

3.4.2 Using the HART loop converter HMX50

The dynamic variables of the HART protocol can be converted into individual 4 to 20 mA sections using the HART loop converter HMX50. The variables are assigned to the current output and the measuring ranges to the individual parameters in the HMX50.



Connection diagram for HART loop converter HMX50

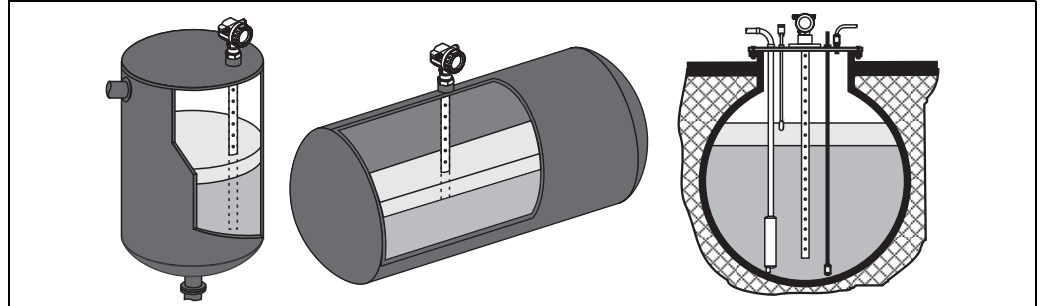
Example: passive 2-wire device and current outputs connected as power source

The HART loop converter HMX50 can be acquired using the order number 71063562.
Additional documentation: TI00429F/00/EN and BA00371F/00/EN.

3.5 Special information on interface measurement

Installation in horizontal cylindrical, upright and underground tanks

- Use coax probes or rod probes in the bypass/stilling well. A segmented probe is available as a special version for longer measuring ranges.
- Any distance from the wall is possible for coax probes or rod probes in the stilling well. In the case of rod probes, it must be ensured that the probe does not come into contact with the wall.



L00-FMP40xx-17-00-00-xx-002

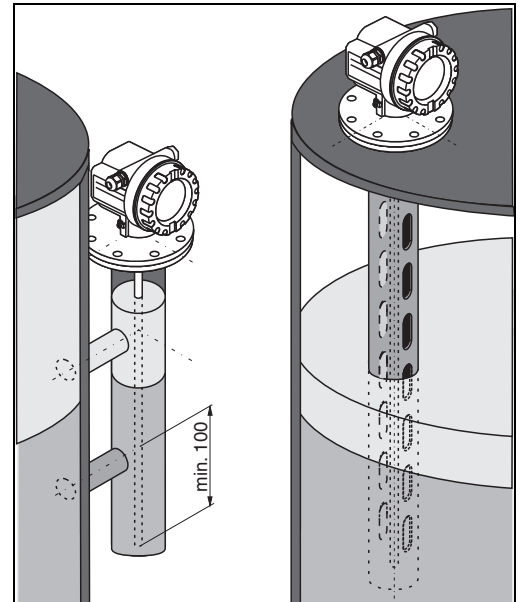
Installation in stilling well or bypass

- A rod probe can be used for pipe diameters bigger than 40 mm.
- Rod probe installation can take place up to a diameter size of 100 mm. In the event of larger diameters, a coax probe is recommended.
- Welded joints that protrude up to approx. 5 mm inwards do not affect the measurement.
- The pipe may not exhibit any steps in diameter.
- If a rod probe is used, the probe length must be 100 mm longer than the lower disposal.
- In the case of rod probes, it must be ensured that the probe does not come into contact with the wall. If necessary, use a centering disk at the end of the probe.



Note!

A plastic centering disk has to be used for interface measurement ("Centering disks", → 61).



L00-FMP40xx-17-00-00-xx-003



Note!

Rope and rod probes can only be freely installed in the tank under certain circumstances – please contact your Endress+Hauser office.

3.6 Installation instructions

3.6.1 Mounting kit

For the mounting, you will require the following tool:

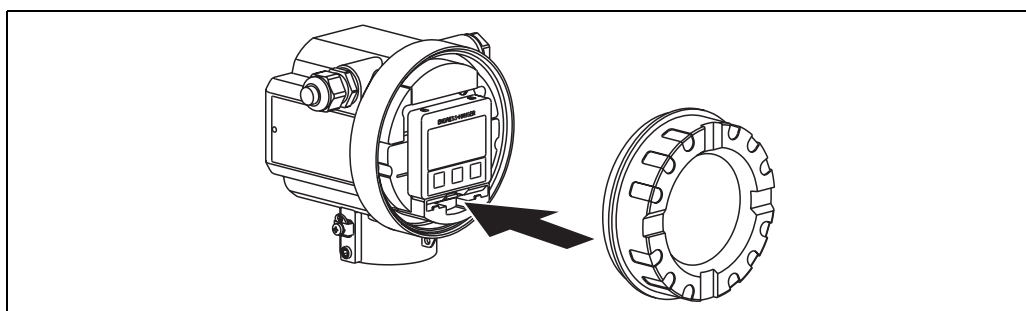
- The tool for flange mounting
- For the mounting of threaded connection:
 - 60 mm Open-end spanner for 1½", 50 mm Open-end spanner for ¾"
- 4 mm (0.1") Allen wrench for turning the housing

3.6.2 Shortening probes



Note!

When shortening the probe: Enter the new length of probe into the Quick Setup which can be found in the electronics housing under the display module.



L00-FMP4xxxx-16-00-00-xx-004

Rod probes

It is necessary to shorten a rod probe if the distance to the tank floor or outlet cone is less than 50 mm. The rods of a rod probe are shortened by sawing or separating at the bottom end.

Coax probes

It is necessary to shorten a coax probe if the distance to the tank floor or outlet cone is less than 10 mm. Coax probes can be shortened a maximum of 80 mm from the end. They have centering units inside which fix the rod centrally in the pipe. The centerings are held on the rod by flanges. Shortening is possible up to approx. 10 mm below the centering.

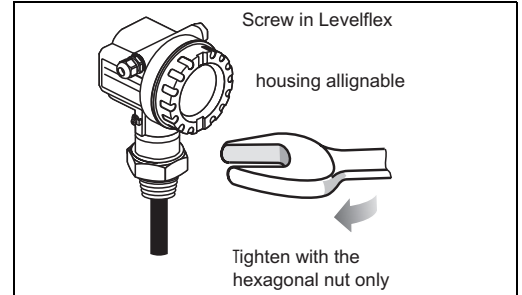
3.6.3 Installation

Type of probe installation

Probes are mounted to the process connection with threaded connections or flanges and are usually also secured with these.

Screw down

- Screw the Levelflex into the sleeve or secure at the counterflange.
 - Maximum permissible torque:
 - G3/4" : 45 Nm
 - G1-1/2" : 450 Nm
- When using an aramid fibre seal and a process pressure of 40 bar:
- G3/4" : 25 Nm
 - G1-1/2" : 140 Nm



L00-FMP4xxxx-17-00-00-en-057

Standard installation

Using a coax probe offers great advantages when the viscosity of the product is ≤ 500 cSt and it is certain that the product does not cause buildup:

- Internals in the tank and nozzle dimensions do not have any impact on the measurement.
- Higher lateral load-bearing capacity than rod probes.
- In the event of high viscosity levels, a rod probe for pipe diameters > 40 mm is recommended.

Measurement in corrosive liquids

To measure in corrosive liquids, use Levelflex M FMP41C.

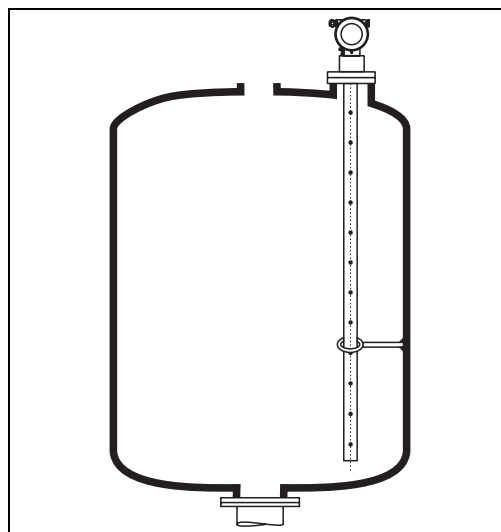
3.6.4 Supporting probes against warping

For GL/ABS approval:

Rod probes $\varnothing 16$ mm ≤ 1 m permissible, rod probes $\varnothing 6$ mm not permissible.

A support is required for coax probes ≥ 1 m (see drawing).

Coax probes:



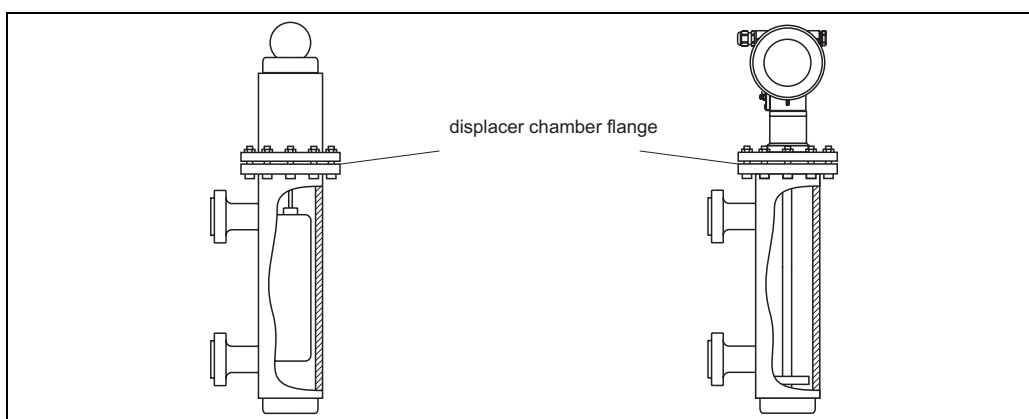
L00-FMP41xxx-17-00-00-xx-004

3.6.5 Replacing a displacement system in an existing displacer chamber

The Levelflex M is a perfect replacement for a conventional displacer system in an existing displacer chamber. In addition to the DIN and ANSI flanges, which are available as standard, Endress+Hauser also offers flanges that suit Fischer and Masoneilan displacer chamber (special product) for this purpose. Thanks to menu-guided local operation, commissioning the Levelflex M only takes a few minutes. Replacement is also possible when partially filled, and wet calibration is not required.

Your benefits:

- No moving parts, thus zero-maintenance operation.
- Not sensitive to process influences such as temperature, density, turbulence and vibrations.
- The rod probes can be shortened or replaced easily. In this way, the probe can be easily adjusted on site.



L00-FMP40lex-17-00-00-es-002

Planning instructions:

- In normal cases, use a rod probe. When installing into a metal displacement housing up to 150 mm (100 mm for interface), you have all the advantages of a coax probe.
- It must be ensured that the probe does not come into contact with the side wall. Where necessary, use a centering disk at the lower end of the probe ("Type of Probe:", → 6).
- A centering disk must be adapted as accurately as possible to the internal diameter of the displacer chamber to also ensure perfect operation in the area of the probe end.

Additional information on interface measurement

- The pipe may not exhibit any steps in diameter. Use the coax probe where necessary.
- In the case of rod probes, it must be ensured that the probe does not come into contact with the wall. If necessary, use a centering disk at the end of the probe.



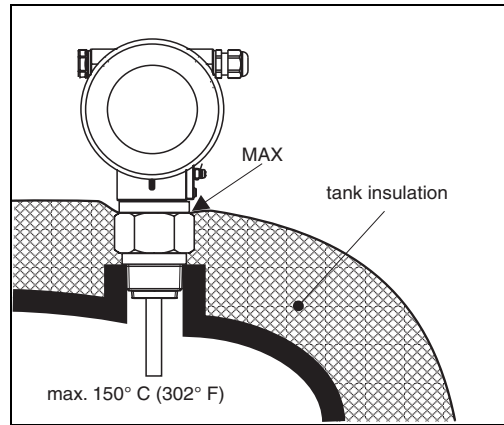
Note!

A plastic centering disk has to be used for interface measurement ("Centering disks", → 61).

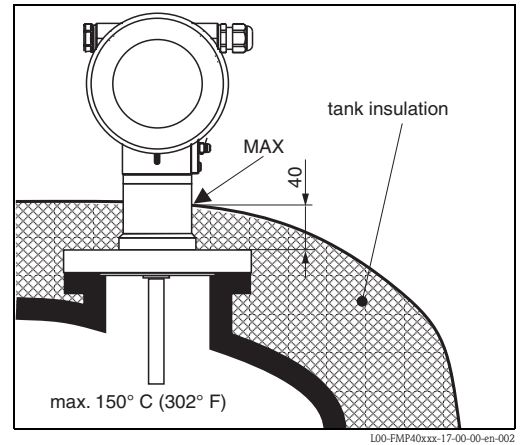
3.6.6 Installing with heat insulation

- If process temperatures are high, FMP40 must be included in normal tank insulation to prevent the electronics heating up as a result of thermal radiation or convection.
- The insulation may not go beyond the points labeled "MAX" in the drawings.

**Process connection with
G $\frac{3}{4}$, G1 $\frac{1}{2}$, $\frac{3}{4}$ NPT or 1 $\frac{1}{2}$ NPT adapter**



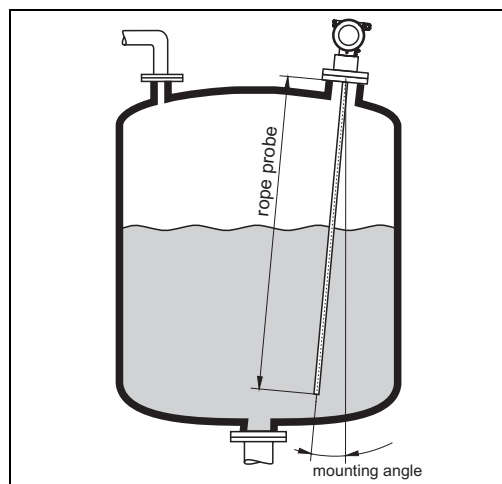
**Process connection with flange
DN40 to DN200**



3.6.7 Notes on special mounting situations

Installation at an angle

- For mechanical reasons, rod probes should be installed as vertically as possible.
- With inclined installations the probe length has to be adjusted in dependence to the installation angle.
 - Up to 1 m = 30°
 - Up to 2 m = 10°
 - Up to 4 m = 5°

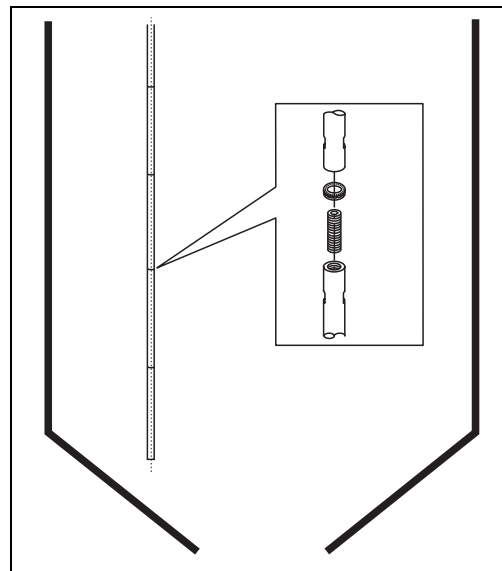


L00-FMP4xxx-17-00-00-en-048

Separable probes

If there is little mounting space (distance to the ceiling), it is advisable to use separable rod probes (Ø16 mm).

- max. probe length 10 m (394 in)
- max. sideways capacity 20 Nm
- probes are separable several times with the lengths:
 - 500 mm (19.68 in)
 - 1000 mm (39.37 in)
- torque: 15 Nm



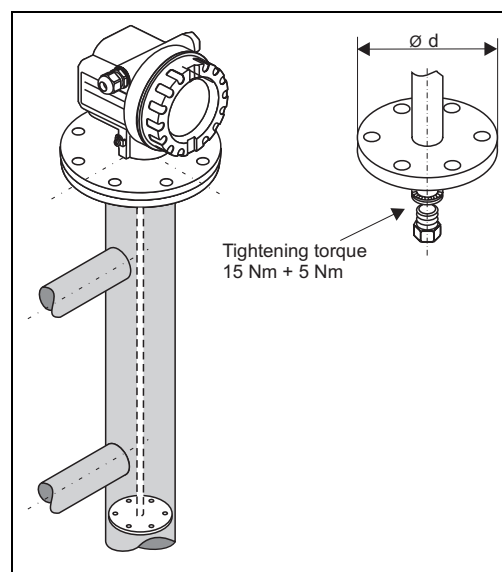
L00-FMP4xxx-17-00-00-xx-015

Centering of probe end

If the centering disk is mounted at the end of the probe, it enables a reliable measuring. See "Ordering structure", → 6.

Centering disk for rod probes:

- d = 45 mm (DN50 (2"))
- d = 75 mm (DN80 (3") + DN100 (4"))



L00-FMP4xxx-17-00-00-en-068

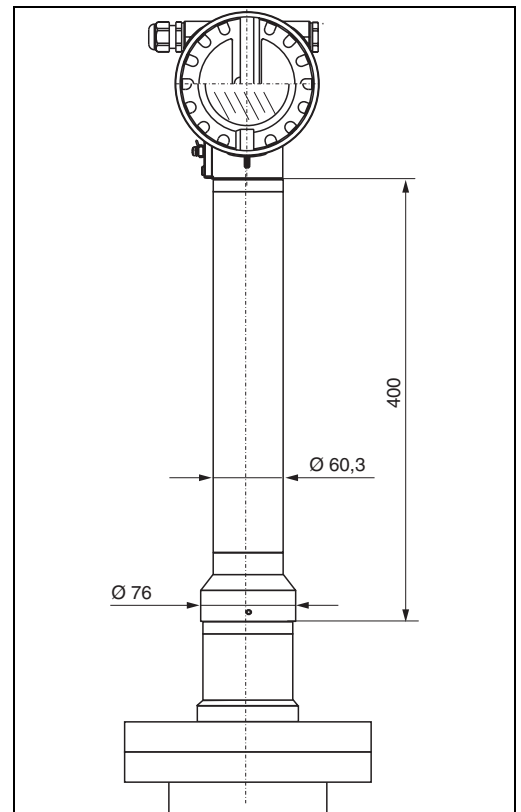
3.6.8 Installation with hard-to-reach process connections

For tight spaces or in the event of high temperatures, the electronics housing can be ordered with a spacer tube or connecting cable (remote electronics).

Installation with a spacer tube

When installing, please observe the installation instructions (→ 18) and the following points:

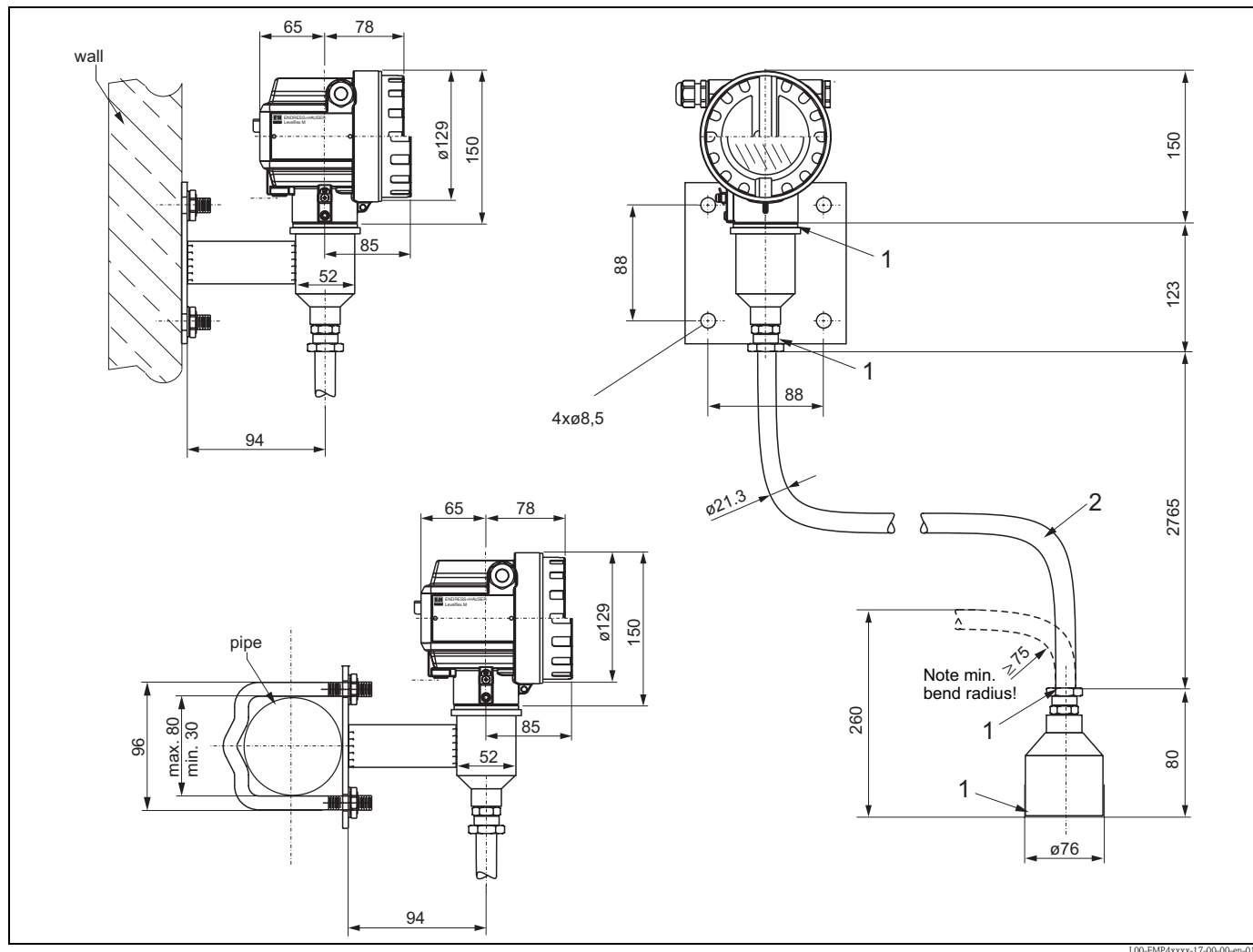
- After mounting, the housing can be turned 350° to make it easier to access the display and the connection compartment.
- The max. measuring range is reduced to 34 m.



100-FMP4xxxx-17-00-00-en-014

Installation with remote electronics

- Wall and pipe bracket ist contained in the scope of delivery and already mounted.
- When installing, please observe the instructions, → 18.
- Mount housing on a wall or pipe (vertically or horizontally) as shown in the diagram.



Note!

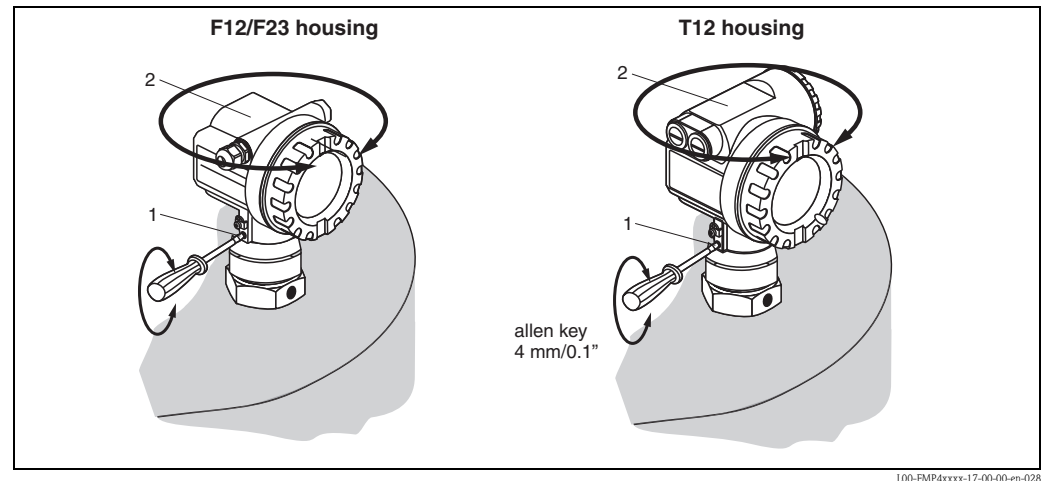
The protective hose cannot be disassembled at these points (1).

The ambient temperature for the connecting pipe (2) between the probe and the electronics must not exceed 105 °C. For the remote electronics, temperatures up to 280 °C or 400 °C (depending on the device version) are admissible at the process connection. The version with remote electronics consists of the probe, a connecting cable and the housing. If they are ordered as a complete unit they are assembled when delivered.

3.6.9 Turning the housing

After mounting, you can turn the housing 350° in order make it easier to access the display and the connection compartment. Proceed as follows to turn the housing to the required position:

- Undo the fixing screw (1)
- Turn the housing (2) in the required direction
- Tighten the fixing screw (1)



3.7 Post-installation check

After the measuring device has been installed, perform the following checks:

- Is the measuring device damaged (visual inspection)?
- Does the device correspond to specifications at the measuring point, including process temperature and pressure, ambient temperature, measuring range, etc.?
- Are the measuring point number and labeling correct (visual inspection)?
- Is the measuring device adequately protected against rain and direct sunlight (→ 59)?

4 Wiring

4.1 Quick wiring guide

Wiring in F12/F23 housing

Caution!

Before connection please note the following:

- The power supply must be identical to the data on the nameplate (1).
- Switch off power supply before connecting up the device.
- Connect Equipotential bonding to transmitter ground terminal (7) before connecting up the device.
- Tighten the locking screw (8):
It forms the connection between the probe and the housing ground potential.

When you use the measuring system in hazardous areas, make sure you comply with national standards and the specifications in the safety instructions (XA's).
Make sure you use the specific cable gland.

EX On devices supplied with a certificate, the explosion protection is designed as follows:

- Housing F12 - Ex ia:
Power supply must be intrinsically safe.
- The electronics and the current output are galvanically separated from the probe circuit.

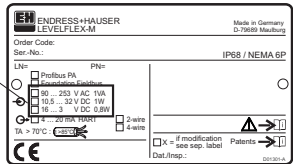
Connect up the Levelflex M as follows:

- Unscrew housing cover (2).
- Remove any display (3) if fitted.
- Remove cover plate from terminal compartment (4).
- Pull out terminal module slightly using "pulling loop" (only 2-wire).
- Insert cable (5) through gland (6).

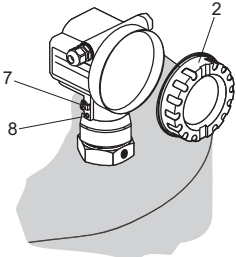
A standard installation cable is sufficient if only the analogue signal is used. Use a screened cable when working with a superimposed communications signal (HART).

EX Only ground screening of the line (7) on sensor side.

- Make connection (see pin assignment).
- Re-insert terminal module.
- Tighten cable gland (6). Max. torque 10...12 Nm!
- Tighten screws on cover plate (4).
- Insert display if fitted.
- Screw on housing cover (2).
(on dust-Ex torque » 40 Nm).
- Switch on power supply.



1

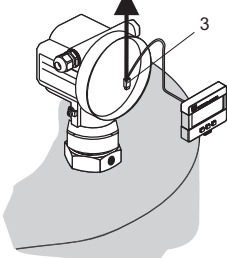


2

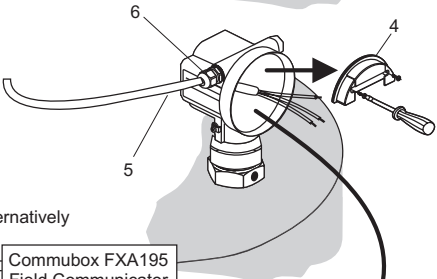
7

8

Unplug display connector!



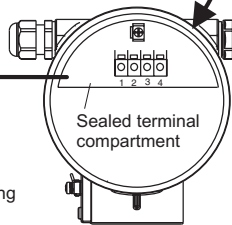
3



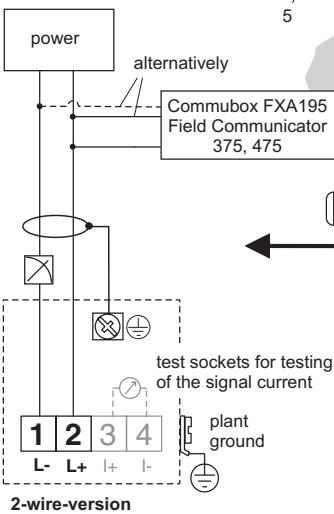
6

5

4



Sealed terminal compartment



power

alternatively

Commubox FXA195
Field Communicator
375, 475

test sockets for testing
of the signal current

1 2 3 4
L- L+ I+ I-

plant ground

2-wire-version

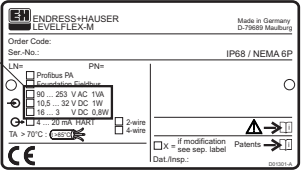
L00-FMP40ix-04-00-00-en-001

Wiring in T12 housing

Caution!

- The power supply must be identical to the data on the nameplate (1)..
- Switch off power supply before connecting up the device.
- Connect Equipotential bonding to transmitter ground terminal (7) before connecting up the device..
- Tighten the locking screw (8):
It form the connection between the probe and the housing ground potential.

Before connection please note the following:



When you use the measuring system in hazardous areas, make sure you comply with national standards and the specifications in the safety instructions (XA's).
Make sure you use the specific cable gland.

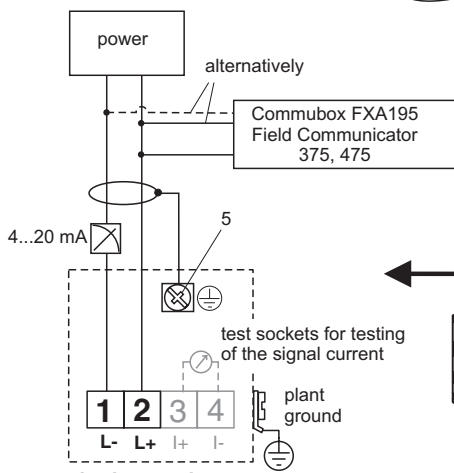
Connect up the Levelflex M as follows:

EX Before unscrew housing cover (2) at separate connection room turn off the power supply!

- Insert cable (3) through gland (4).
A standard installation cable is sufficient if only the analogue signal is used. Use a screened cable when working with a superimposed communications signal (HART).

EX Only ground screening of the line (5) on sensor side:

- Make connection (see pin assignment).
- Tighten cable gland (4).
Max. torque 10...12 Nm!
- Screw on housing cover (2).
(on dust-Ex torque » 40 Nm).
- Switch on power supply.



2-wire-version

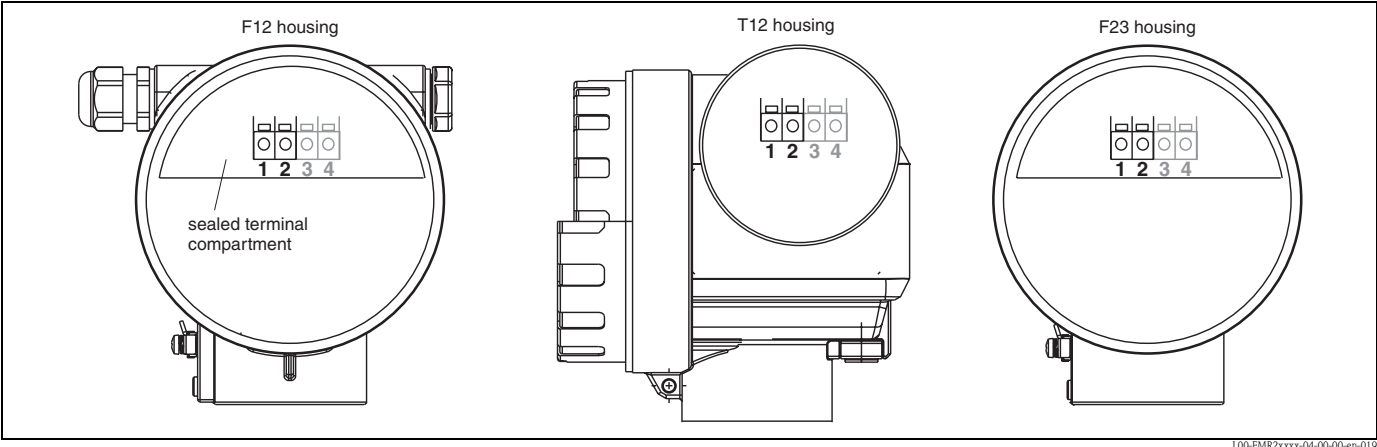
100-FMP40xxx-04-00-00-en-002

4.2 Connecting the measuring unit

Connection compartment

Three housings are available:

- Aluminum housing F12 with additionally sealed connection compartment for:
 - Standard
 - Ex ia
 - Dust ignition-proof
- Aluminum housing T12 with separate connection compartment for:
 - Standard
 - Ex e
 - Ex d
 - Ex ia (with overvoltage protection)
 - Dust ignition-proof
- Stainless steel 316L (1.4435) housing F23 for:
 - Standard
 - Ex ia
 - Dust ignition-proof



The device data are given on the nameplate together with important information regarding the analog output and power supply.
Housing rotation with regard to the wiring, see "Turning the housing", → 25.

HART load

Minimum load for HART communication: 250 Ω

Ground connection

A good ground connection has to be made to the ground terminal on the outside of the housing in order to achieve EMC immunity.

Cable gland

Type		Clamping area
Standard, Ex ia, IS	Plastic M20x1.5	5 to 10 mm
Ex em, Ex nA	Metal M20x1.5	7 to 10.5 mm

Terminals

For wire cross-sections of 0.5 to 2.5 mm²

Cable entry

Cable gland: M20x1.5 (only cable entry for Ex d)

Cable entry: G½ or ½NPT

Supply voltage

HART, 2-wire

All the following values are the terminal voltages directly at the device:

Communication		Current consumption	Terminal voltage
HART	Standard	4 mA	16 V to 36 V
		20 mA	7.5 V to 36 V
	Ex ia	4 mA	16 V to 30 V
		20 mA	7.5 V to 30 V
	Ex em Ex d	4 mA	16 V to 30 V
		20 mA	11 V to 30 V
Fixed current, adjustable e.g. for solar power operation (measured value transmitted via HART)	Standard	11 mA	10 V to 36 V
	Ex ia	11 mA	10 V to 30 V
Fixed current for HART Multidrop mode	Standard	4 mA ¹⁾	16 V to 36 V
	Ex ia	4 mA ¹⁾	16 V to 30 V

1) Startup current 11 mA.

HART residual ripple, 2-wire: $U_{ss} \leq 200 \text{ mV}$

Current consumption

Communication	Output current	Current consumption	Power consumption
HART, 2-wire	3.6 to 22 mA ¹⁾	—	min. 60 mW, max. 900 mW

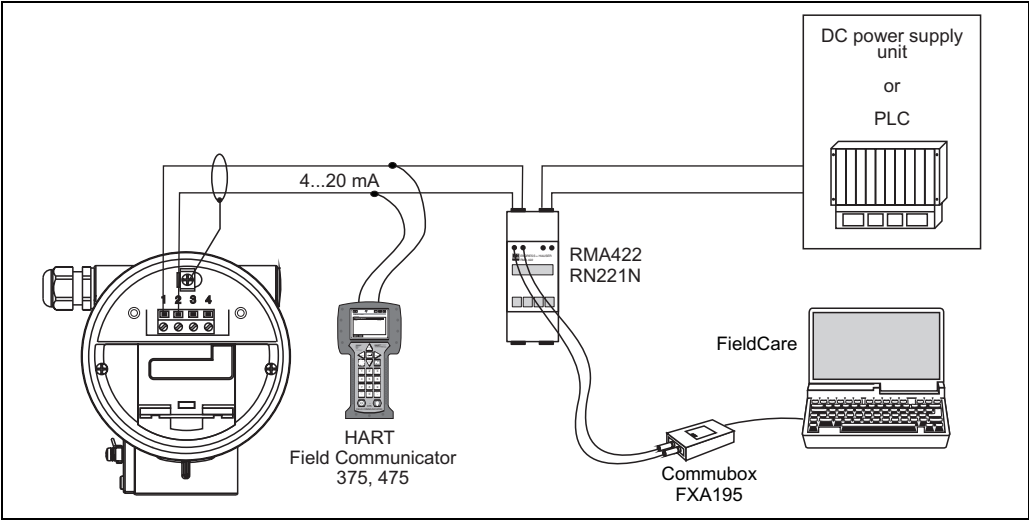
1) For HART-Multidrop: start up current is 11 mA.

Overvoltage protection

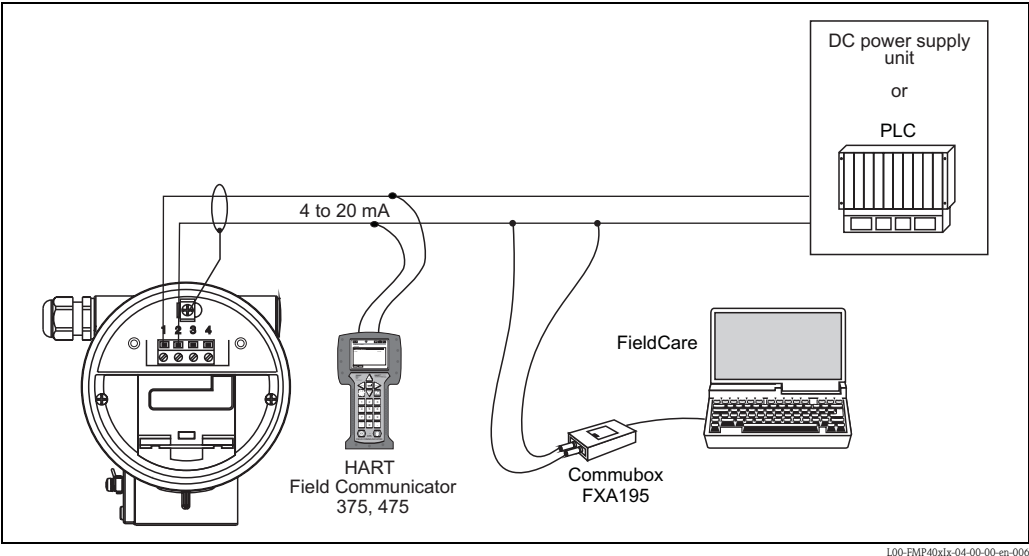
If the measuring device is used for level measurement in flammable liquids which requires the use of overvoltage protection according to EN/IEC 60079-14 or EN/IEC 60060-1 (10 kA, pulse 8/20 µs), the following applies:

- The measuring device is used with integrated overvoltage protection with 600V gas tube surge arrester in the T12 housing, refer to "Ordering structure", → 6
- or
- This protection is achieved by the use of other appropriate measures (external protection devices e.g. HAW562Z).

4.2.1 HART connection with Endress+Hauser RMA422 / RN221N



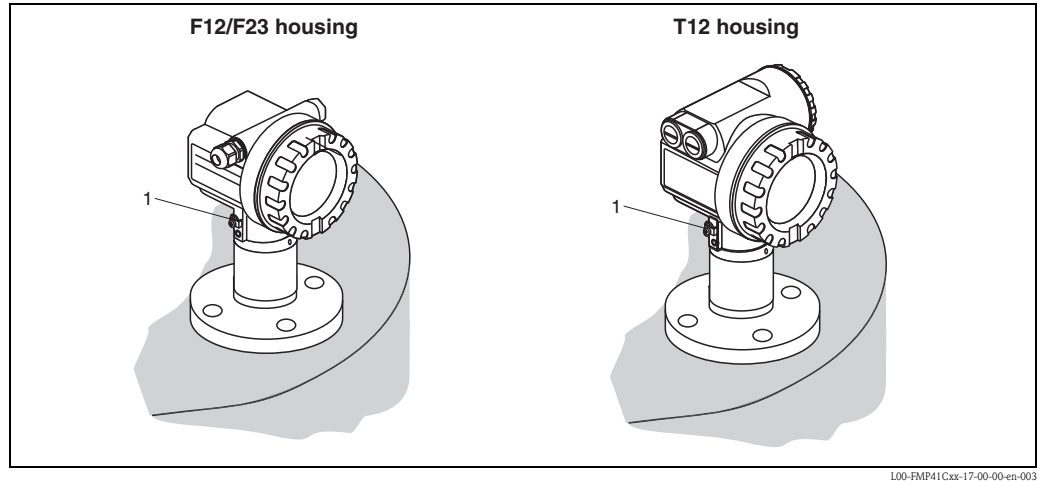
4.2.2 HART connection with other supply units



4.3 Recommended connection

4.3.1 Potential equalization

Connect the potential equalization to the external ground terminal (1) of the transmitter.



4.3.2 Wiring a shielded cable



Caution!

In Ex applications, the device must only be grounded on the sensor side. Further safety instructions are given in the separate documentation for applications in hazardous areas (→ 77).

4.4 Degree of protection

- With closed housing tested according to:
 - IP68, NEMA 6P (24 h at 1.83 m under water)
 - IP66, NEMA 4X
- With open housing: IP20, NEMA1 (also ingress protection of the display)

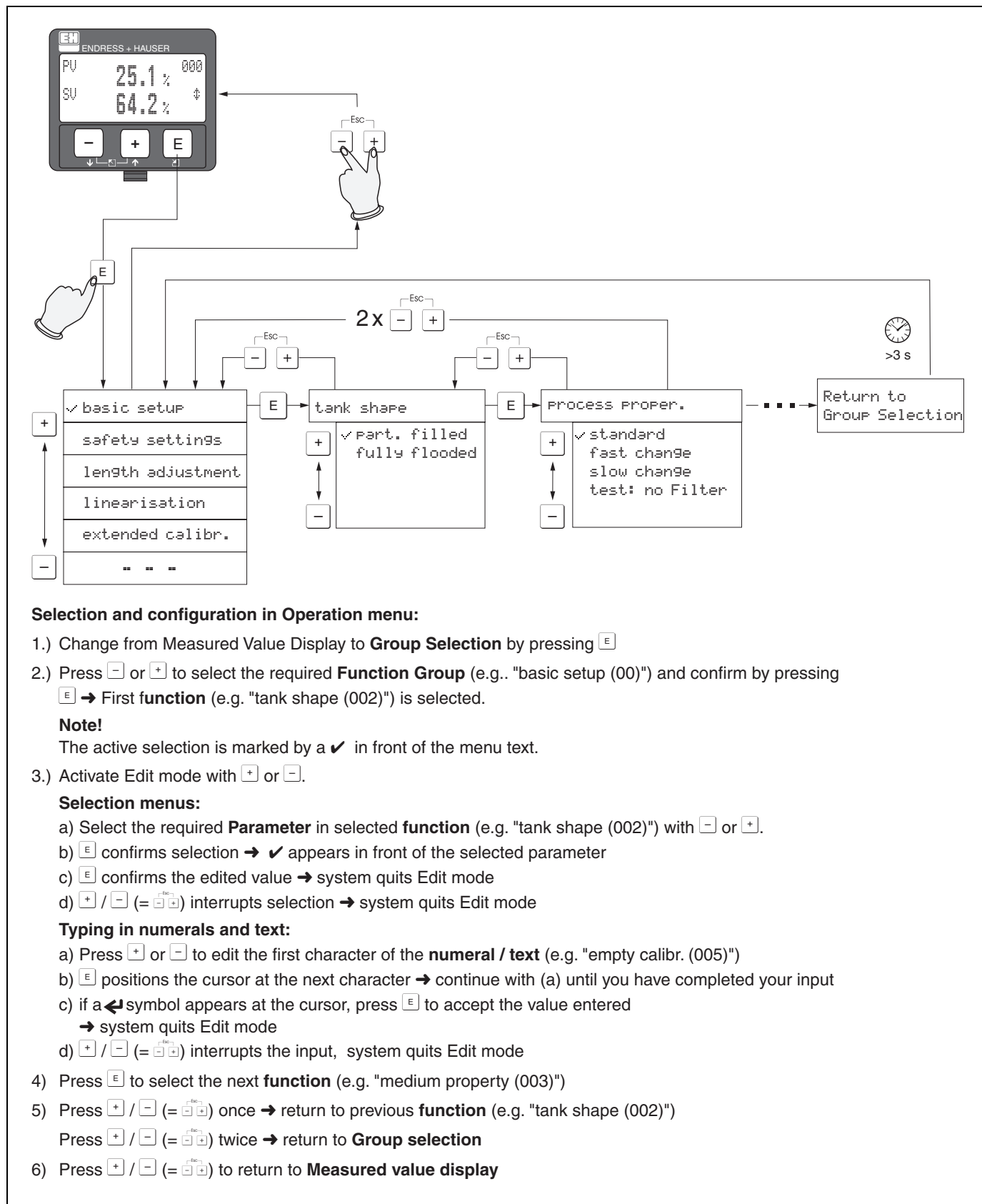
4.5 Post-connection check

After wiring the measuring device, perform the following checks:

- Is the terminal assignment correct (→ 26, 27)?
- Is the cable gland tight?
- Is the housing cover screwed tight?
- If power is supplied:
 - Is the device ready for operation and is the liquid crystal display lit?

5 Operation

5.1 Quick operation guide



5.1.1 General structure of the operating menu

The operating menu is made up of two levels:

■ **Function groups (00, 01, 03, ..., 0C, 0D):**

The individual operating options of the device are split up roughly into different function groups. The function groups that are available include: "Basic Setup", "Safety Settings", "Output", "Display", etc.

■ **Functions (001, 002, 003, ..., 0D8, 0D9):**

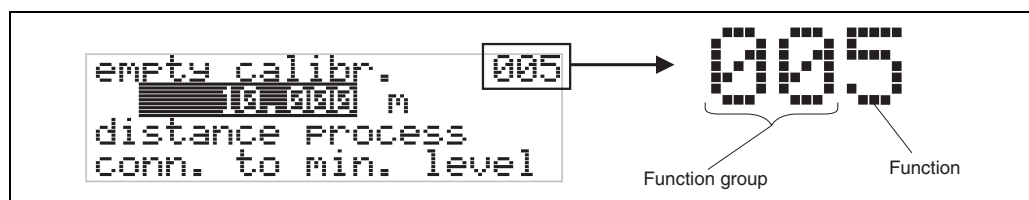
Each function group consists of one or more functions. The functions perform the actual operation or configuration of the device. Numerical values can be entered here and parameters can be selected and saved. The functions available for the "Basic Setup" (00) function group include: "Tank Properties" (002), "Process Cond." (004), "Empty Calibr." (005), etc.

If, for example, the application of the device is to be changed, carry out the following procedure:

1. Select the "Basic Setup" (00) function group.
2. Select the "Tank Properties" (002) function (where the tank level is selected).

5.1.2 Identifying the functions

To simple orientation within the function menus, for each function a position is shown on the display.



100-FMRxxxx-07-00-00-en-005

The first two digits identify the function group:

- **Basic Setup** 00
- **Safety Settings** 01
- **Length Adjustment** 02

...

The third digit numbers the individual functions within the function group:

- **Basic Setup** 00 → ■ **Tank Properties** 002
- **Process Properties** 004

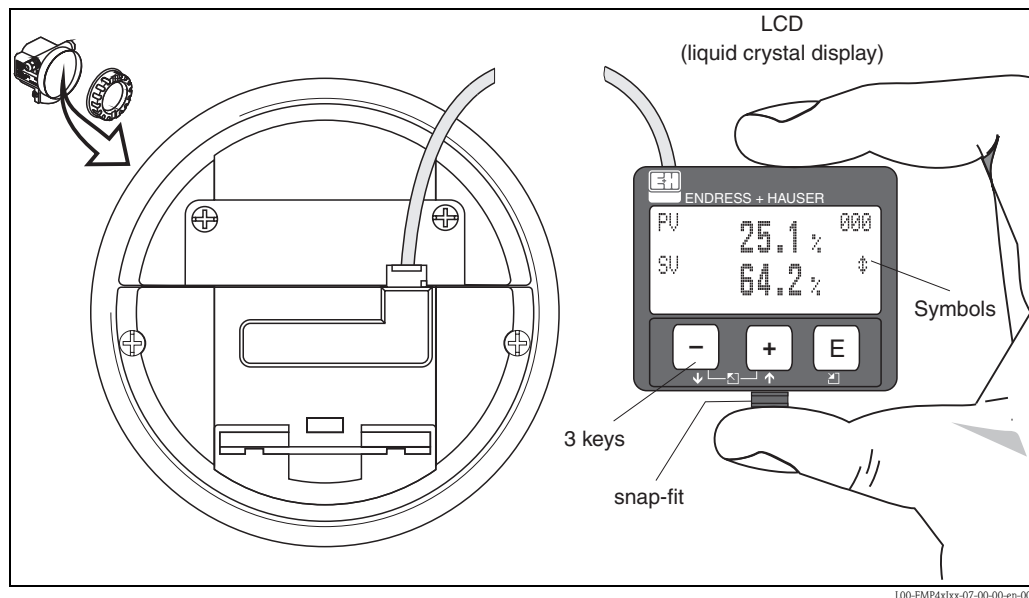
...

In the following section, the position is always indicated in brackets (e.g. "Tank Properties" (002)) after the function described.

5.2 Display and operating elements

5.2.1 Liquid crystal display (LCD)

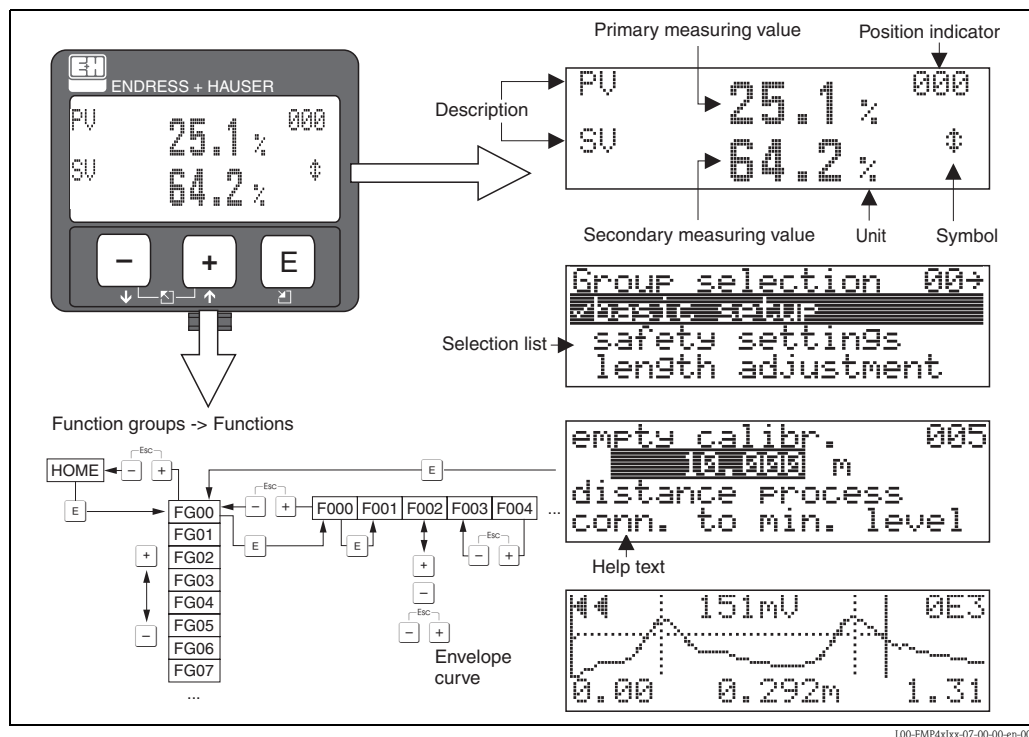
Four lines with 20 characters each. Display contrast adjustable through key combination.



100-FMP40lex-07-00-00-en-001

The VU331 LCD display can be removed to ease operation by simply pressing the snap-fit (see graphic above). It is connected to the device by means of a 500 mm cable.




5.2.2 Display



100-FMP40lex-07-00-00-en-002

5.2.3 Display symbols















The following table describes the symbols that appear on the liquid crystal display:

Symbol	Meaning
	ALARM_SYMBOL This alarm symbol appears when the device is in an alarm condition. If the symbol flashes, this indicates a warning.
	LOCK_SYMBOL This lock symbol appears when the device is locked, i.e. if no input is possible.
	COM_SYMBOL This communication symbol appears when data transmission via e.g. HART, PROFIBUS PA or FOUNDATION Fieldbus is in progress.

5.2.4 Key assignment

The operating elements are located inside the housing and are accessible for operation by opening the lid of the housing.

Function of the keys


Key(s)	Meaning
 or 	Navigate upwards in the picklist. Edit the numeric values within a function.
 or 	Navigate downwards in the picklist. Edit the numeric values within a function.
 or 	Navigate to the left within a function group.
	Navigate to the right within a function group, confirmation.
 and  or  and 	Contrast settings of the LCD.
 and  and 	Hardware locking/unlocking Following hardware locking, it is not possible to operate the device via the display or communication! Unlocking can only be performed via the display. A release code must be entered to do so.

5.3 Local operation




5.3.1 Locking of the configuration mode





The Levelflex can be protected in two ways against unauthorized changing of device data, numerical values or factory settings:

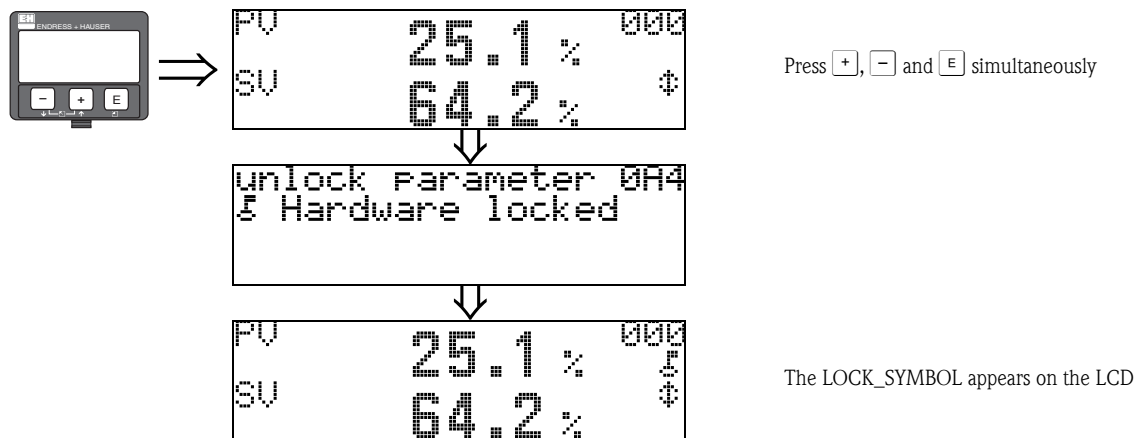
Function "Unlock Parameter" (0A4):

A value ≤ 100 (e.g. 99) must be entered in the "Unlock Parameter" (0A4) in the "Diagnostics" (0A) function group. The lock is shown on the display by the  symbol and can be released again either via the display or by communication.

Hardware locking:

The device is locked by pressing the ,  and  keys at the same time.

The lock is shown on the display by the  symbol and can **only** be unlocked again via the display by pressing the ,  and  keys at the same time again. It is **not** possible to unlock the hardware by communication here. All parameters can be displayed even if the device is locked.



5.3.2 Unlocking the configuration mode




If an attempt is made to change parameters when the device is locked, the user is automatically requested to unlock the device:

Function "Unlock Parameter" (0A4):

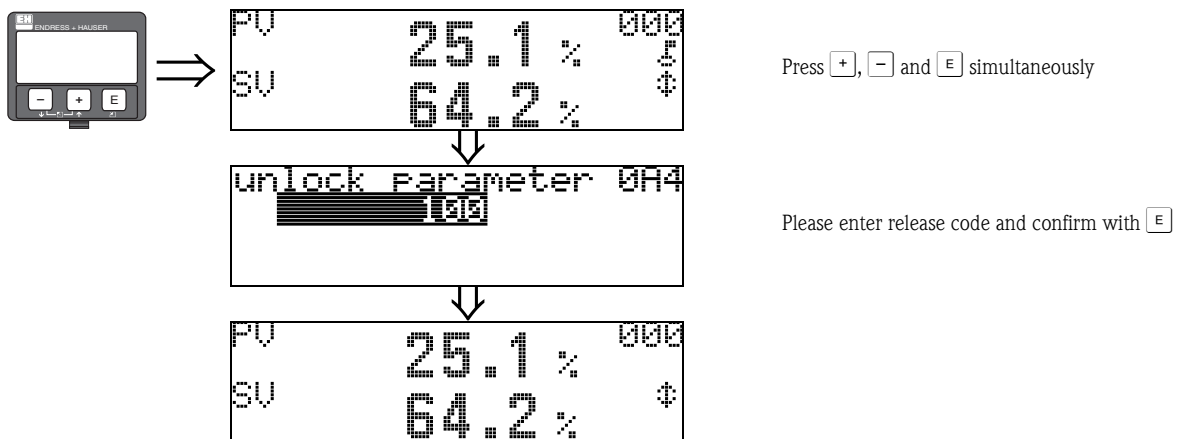
The Levelflex is released for operation by entering the release code (on the display or via communication)

100 = for HART devices

Hardware unlocking:

After pressing the ,  and  keys at the same time, the user is asked to enter the release code

100 = for HART devices



Caution!

Changing certain parameters such as all sensor characteristics, for example, influences numerous functions of the entire measuring system, particularly measuring accuracy. There is no need to change these parameters under normal circumstances and, consequently, they are protected by a special code known only to the Endress+Hauser service organization. Please contact Endress+Hauser if you have any questions.

5.3.3 Factory settings (reset)

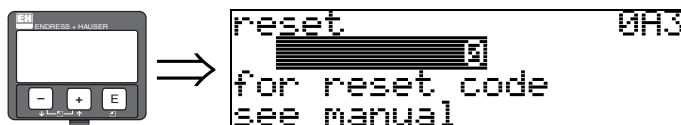


Caution!

A reset sets the device back to the factory settings. This can lead to an impairment of the measurement. Generally, you should perform basic setup again following a reset.

A reset is only necessary if the device...

- ... no longer functions
- ... must be moved from one measuring point to another
- ... is being de-installed/put into storage/installed



User input ("reset" (0A3)):

- 333 = customer parameters

333 = reset customer parameters

This reset is recommended whenever a device with an unknown "history" is to be used in an application:

- The Levelflex is reset to the default values.
- **Customer-specific interference echo suppression is not deleted.**
- The mapping can be deleted in the "**Cust. Tank Map**" (055) function of the "**Extended Calibr**" (05) function group.
- A linearization is switched to "**Linear**" although the table values are retained. The table can be reactivated in the "**Linearization**" (04) function group.

List of functions that are affected by a reset:







- | | |
|--------------------------|-----------------------------|
| ■ Tank Properties (002) | ■ Max. Scale (046) |
| ■ Medium Propert. (003) | ■ Diameter Vessel (047) |
| ■ Process Proper. (004) | ■ Range of Mapping (052) |
| ■ Empty Calibr. (005) | ■ Start Mapping (053) |
| ■ Full Calibr. (006) | ■ Offset (057) |
| ■ Installation (007) | ■ Output Damping (058) |
| ■ Outp. on Alarm (010) | ■ Low Output Limit (062) |
| ■ Outp. on Alarm (011) | ■ Current Output Mode (063) |
| ■ Outp. Echo Loss (012) | ■ Fixed Curr. Value (064) |
| ■ Delay Time (014) | ■ 4mA Value (068) |
| ■ Safety Distance. (015) | ■ Language (092) |
| ■ In Safety Dist. (016) | ■ Back to Home (093) |
| ■ Probe (032) | ■ Format Display (094) |
| ■ PV Assignment (035) | ■ No of Decimals (095) |
| ■ SV Assignment (036) | ■ Sep. Character (096) |
| ■ TV Assignment (037) | ■ Display Layout (098) |
| ■ Level/Ullage (040) | ■ Unlock Parameter (0A4) |
| ■ Linearization (041) | ■ Application Param. (0A8) |
| ■ Customer Unit (042) | ■ Medium Propert. 2 (018) |
- The mapping can be deleted in the "**Cust. Tank Map**" (055) function of the "**Extended Calibr**" (05) function group.
 - A complete "**Basic Setup**" (00) must be performed.

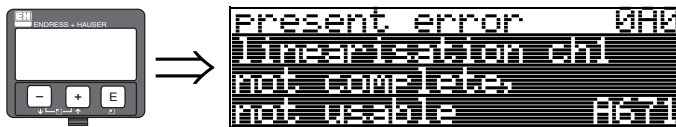
5.4 Displaying and acknowledging error messages

Type of error


Errors that occur during commissioning or measuring are displayed immediately on the local display. If two or more system or process errors occur, the error with the highest priority is the one shown on the display.



The measuring system distinguishes between the following types of error:

- **A (Alarm):**
Device goes into a defined state (e.g. max 22 mA)
Indicated by a constant symbol .
(For a description of the codes, →  65)
- **W (Warning):**
Device continues measuring, error message is displayed.
Indicated by a flashing  symbol.
(For a description of the codes, →  65)
- **E (Alarm / Warning):**
Configurable (e.g. loss of echo, level within the safety distance)
Indicated by a constant/flashing symbol .
(For a description of the codes, →  65)



Error messages

Error messages appear as four lines of plain text on the display. In addition, a unique error code is also output. A description of the error codes, →  65.

- The "**Diagnostics**" (0A) function group can display the current error as well as the last error that occurred.
- If several errors are pending, use  or  to scroll through the error messages.
- The last error to occur can be deleted in the "**Diagnostics**" (0A) function group "**Clear Last. Error**" (0A2) function.

5.5 HART communication

Apart from local operation, you can also configure the measuring device and view measured values by means of the HART protocol. There are two options available for operation:

- Operation via the universal handheld operating unit, the Field Communicator 375.
- Operation via the personal computer (PC) using an operating program (e.g. FieldCare: for connection, → 30).

5.5.1 Operation with handheld terminal Field Communicator 375, 475

With the Field Communicator 375, 475 handheld terminal, you can configure all the device functions via menu operation.



Note!

Further information on the HART handheld terminal is given in the appropriate Operating Instructions included in the carrying case of the Field Communicator 375, 475.

5.5.2 Endress+Hauser operating program

The operating program FieldCare is an Endress+Hauser Plant Asset Management Tool based on FDT technology. You can use FieldCare to configure all your Endress+Hauser devices, as well as devices from other manufacturers that support the FDT standard. Hardware and software requirements you can find on the internet:

www.endress.com → select your country → search: FieldCare → FieldCare → Technical Data.

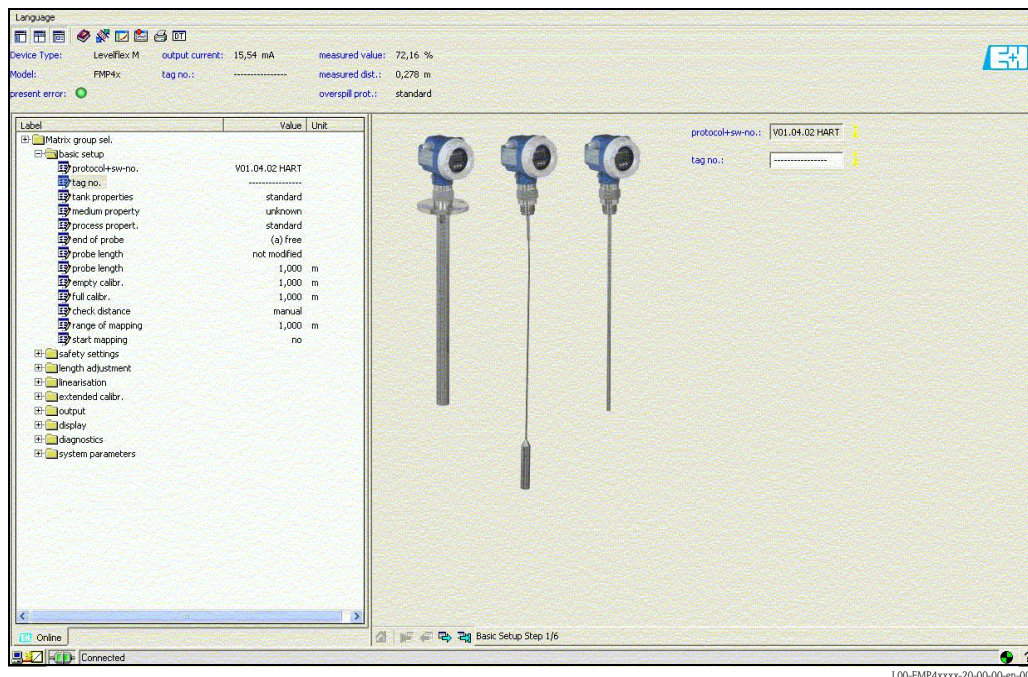
FieldCare supports the following functions:

- Online configuration of transmitters
- Signal analysis via envelope curve
- Tank linearization
- Loading and saving of device data (upload/download)
- Documentation of the measuring point

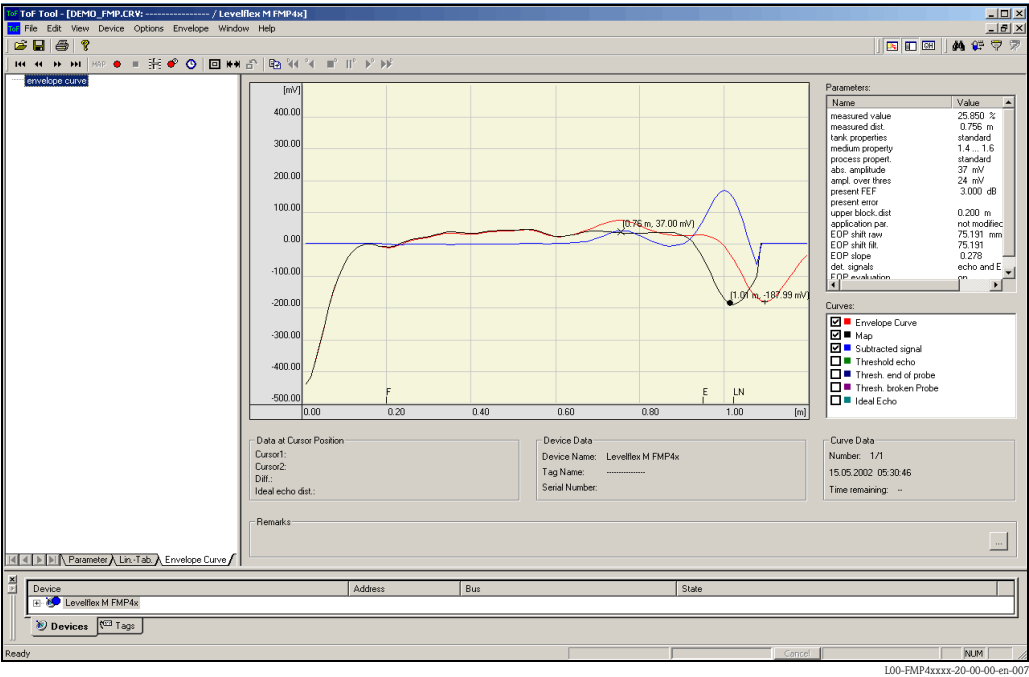
Connection options:

- HART via Commubox FXA195 and the USB port of a computer
- Commubox FXA291 with ToF Adapter FXA291 via service-interface

Menu-guided commissioning

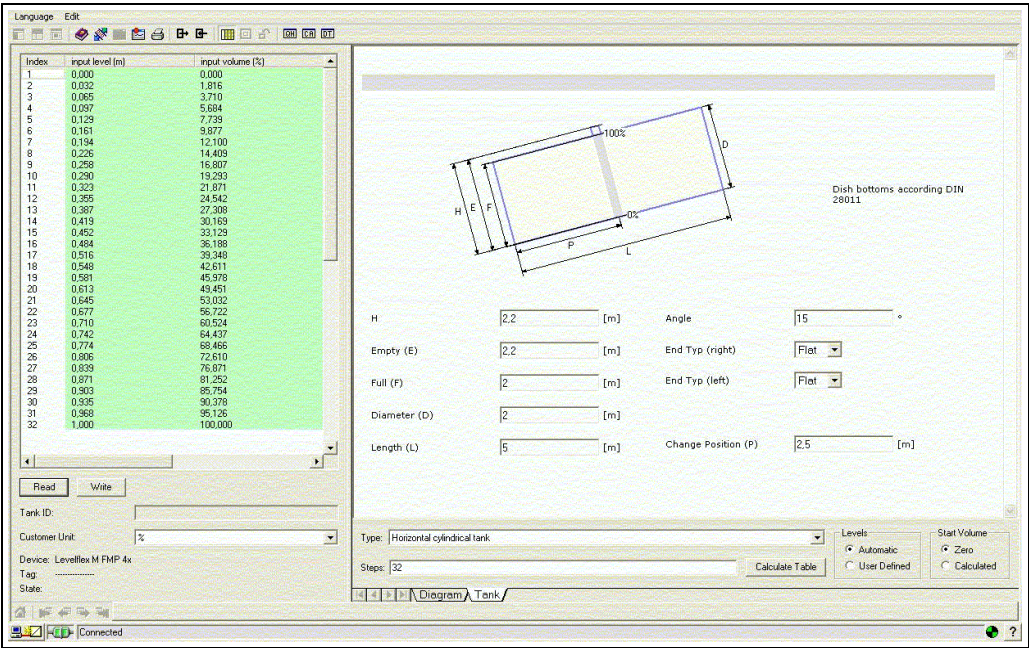


Signal analysis via envelope curve



L00-FMP4xxxx-20-00-00-en-007

Tank linearization



L00-fmp-xxxx-20-00-00-en-041

6 Commissioning

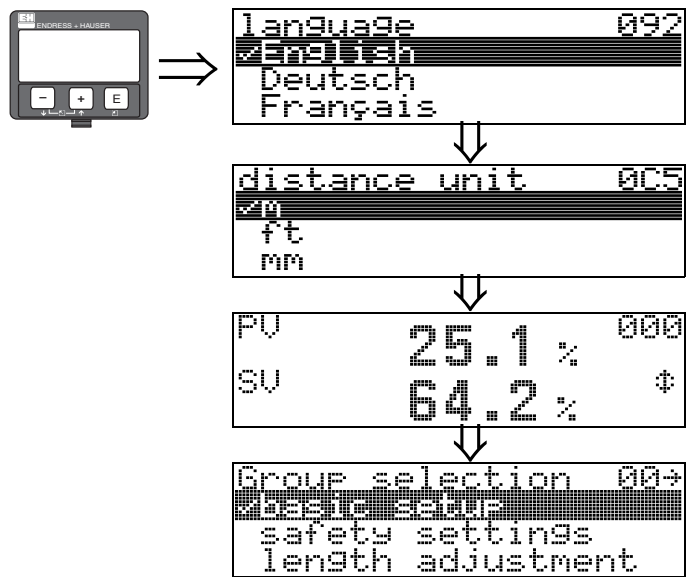
6.1 Function check

Make sure that all final checks have been completed before you start up your measuring point:

- Checklist "Post-installation check", → 25.
- Checklist "Post-connection check", → 31.

6.2 Switching on the measuring device

When the device is switched on for the first time, the following messages appear in a sequence of 5 s on the display: software version, communication protocol and language selection



Select the language
(this message appears the first time the device is switched on)

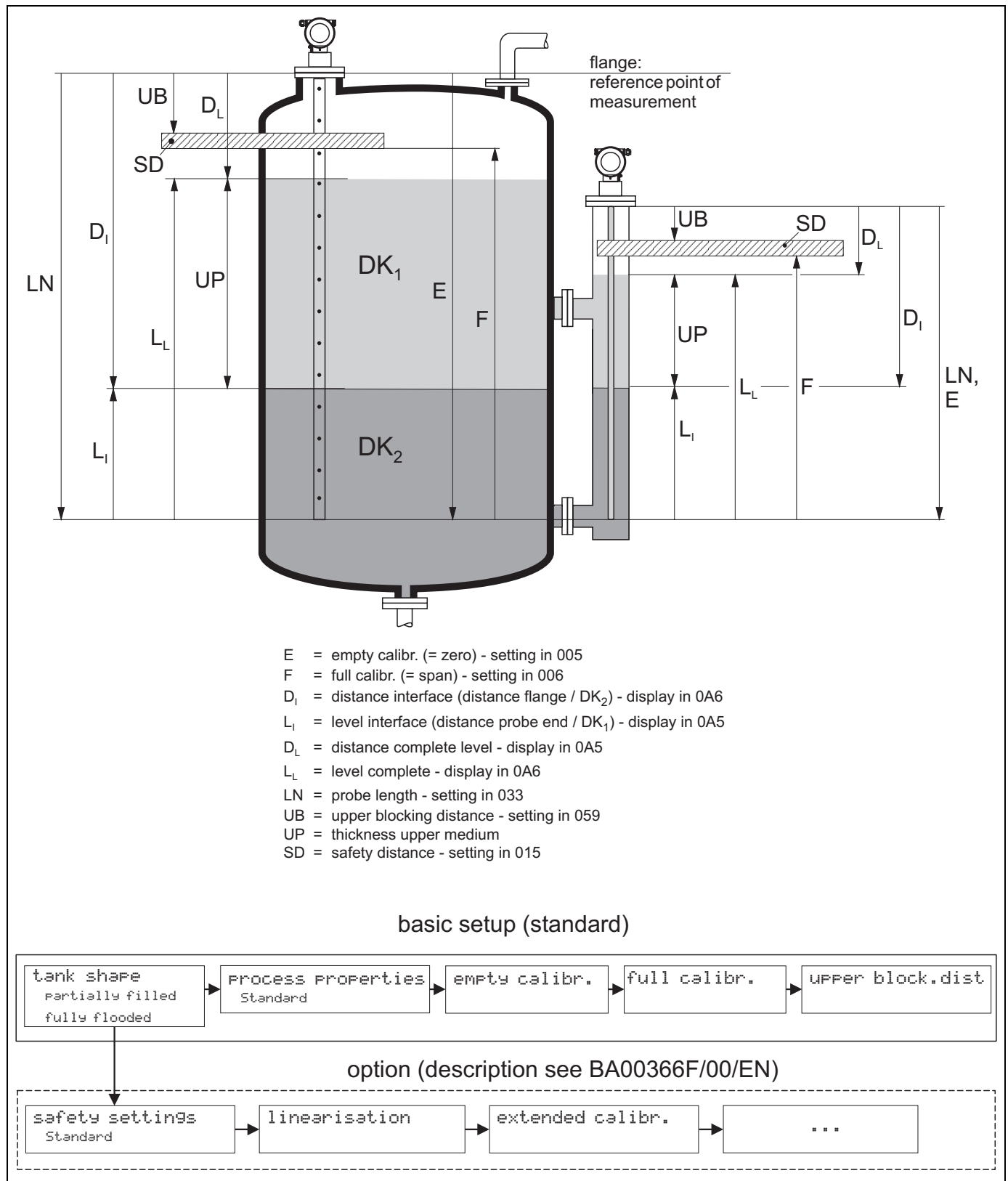
Select the basic unit
(this message appears the first time the device is switched on)

The current measured values PV (interface layer) and SV (level) are displayed in the standard settings

After **E** is pressed, you reach the group selection.

This selection enables you to perform the basic setup

6.3 Basic Setup



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**Caution!**

The basic setup is sufficient for successful commissioning in most applications. The Levelflex is precalibrated at the factory to the probe length ordered so that in most cases only the application parameters that automatically adapt the device to the measuring conditions need to be entered. For models with a current output, the factory adjustment for zero point "E" and span "F" is 4 mA and 20 mA. For digital outputs and the display module, the factory adjustment for zero point "E" and span "F" is 0 % and 100 %. A linearization function with a maximum of 32 points, which is based on a table entered manually or semi-automatically, can be activated on site or via remote operation. This function makes it possible to convert the level to volume and mass units and has a uniform effect on the interface and the total level.

Complex measuring operations necessitate additional functions that the user can use to customize the Levelflex as necessary to suit his specific requirements. The functions available to do this are described in detail in BA00366F/00/EN.

Comply with the following instructions when configuring the functions in the **"Basic Setup" (00)**:

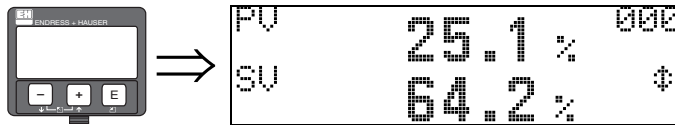
- Select the functions as described, → 32.
- Certain functions (e.g. starting an interference echo mapping (053)) prompt you to confirm your data entries. Press or to select **"YES"** and press to confirm. The function is now started.
- If you do not press a key during a configurable time period (→ function group **"Display (09)"**) an automatic return is made to the home position (measured value display).

**Note!**

- The device continues to measure while data entry is in progress, i.e. the current measured values are output via the signal outputs in the normal way.
- If the envelope curve mode is active on the display, the measured values are updated in a slower cycle time. Thus, it is advisable to leave the envelope curve mode after the measuring point has been optimized.
- If the power supply fails, all preset and configured values remain safely stored in the EEPROM.
- All functions are described in detail, as is the overview of the operating menu itself, in **"BA00366F - Description of Instrument Functions"** on the enclosed CD-ROM.

6.4 Basic Setup with the VU331

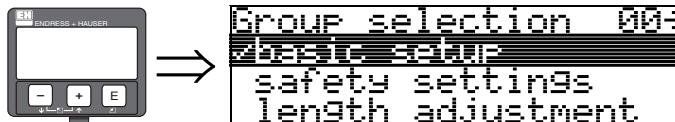
Function "Measured Value" (000)



This function displays the current measured value in the selected unit (see "**Customer Unit**" (042) function). The number of digits after the decimal point can be selected in the "**No. of Decimals**." (095) function.

The standard settings for PV and SV assignment are as follows:
PV corresponds to the interface layer; SV = total level

6.4.1 Function group "Basic Setup" (00)



Function "Tank Properties" (002)



This function is used to select the tank properties.

Depending on the settings, the system searches for one (fully flooded) echo or 2 (partially filled) echoes.

Options:

- Partially Filled
- Fully flooded

Partially Filled

The system searches for 2 signals in the measuring range. The upper signal is assigned to the total level and the lower signal to the level of the interface layer. The difference between the two levels corresponds to the thickness of the upper medium (upper phase).

Fully Flooded

The biggest signal in the measuring range is evaluated. If the signal for the total level is within the upper blocking distance, the signal detected corresponds to the level of the interface layer. If an echo is not found, echo loss is detected.



Note!

- If "fully flooded" is selected, it is absolutely essential that the upper signal for the total level is within the upper blocking distance so that it is not evaluated incorrectly. The setting for the upper blocking distance is an integral part of the basic setup if "fully flooded" is selected.
- A change in the total level when "fully flooded" is selected impacts the accuracy.

Function "Process Propert." (004)



Use this function to adapt the device reaction to the filling speed in the tank. The setting influences an intelligent filter and affects the total level and interface layer level in the same way.

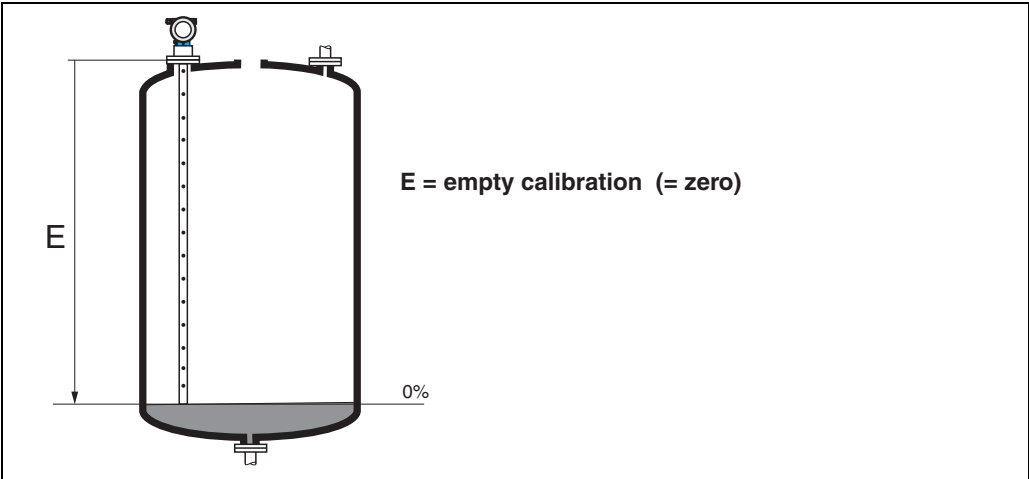
- Options:
- Standard
 - Fast change
 - Slow change
 - Test: no Filter

Options:	Standard	Fast Change	Slow Change	Test: No Filter
Application:	For all normal applications with low to medium filling speeds and sufficiently large tanks.	Small tanks, primarily with liquids, at high filling speeds.	Applications with slow to medium filling speeds.	Shortest reaction time: <ul style="list-style-type: none">■ For test purposes■ Measurement in small tanks at high filling speeds, if "Fast Change" setting is too slow.
2-wire electronics:	Dead time: 4 s Rise time: 18 s	Dead time: 2 s Rise time: 5 s	Dead time: 6 s Rise time: 40 s	Dead time: 1 s Rise time: 0 s

Function "Empty Calibr." (005)

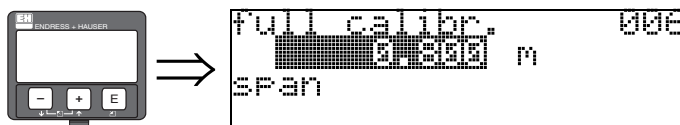


This function is used to enter the distance from the flange (reference point of the measurement) to the minimum level (= zero).

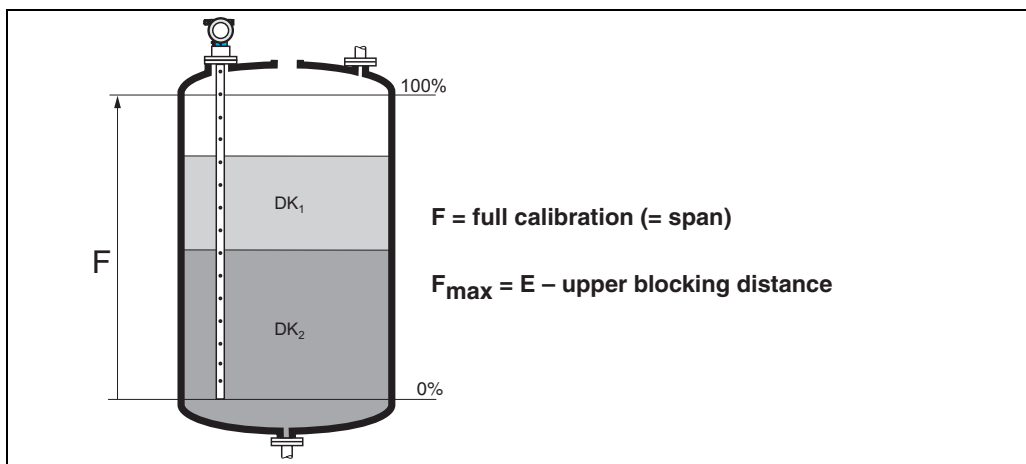


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Function "Full Calibr." (006)



This function is used to enter the distance from the minimum level to the maximum level (= span).



L00-FMP40-14-00-06-en-002



Note!

The usable measuring range lies between the upper blocking distance and the probe end. The values for empty distance "E" and span "F" can be set independently of this.

Function "Upper Block. Dist" (059)



For rod and rope probes with lengths of up to 8 m, the upper blocking distance is preset to 0.1 m on delivery.

Blocking distances and measuring range depending on probe type

At the lower end of the probe, accurate measuring is not possible, see section "Maximum measured error", → 48.

FMP40 (interface)	LN [m] min	LN [m] max	UB [m] min
Coax probe	0,3	4	0
16 mm rod probe in the bypass	0,3	4	0,1 ¹⁾
6 mm rod probe in the bypass	0,3	2	0.1 ¹⁾
Rope probe in free field ²⁾	0,3	10 ³⁾	0.1 ¹⁾

1) The blocking distances indicated are preset. The upper blocking distance UB can be entered manually.

2) Measurements in free field available on request.

3) Larger measuring range available on request.



Note!

Reliable measurement cannot be guaranteed within the blocking distance.

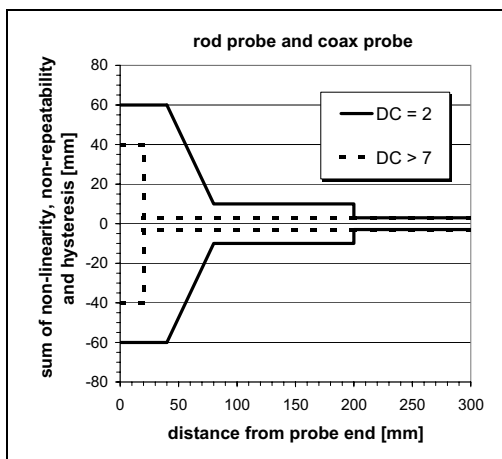
Maximum measured error

Typical data under reference operating conditions: DIN EN 61298-2, percentage values in relation to the span.

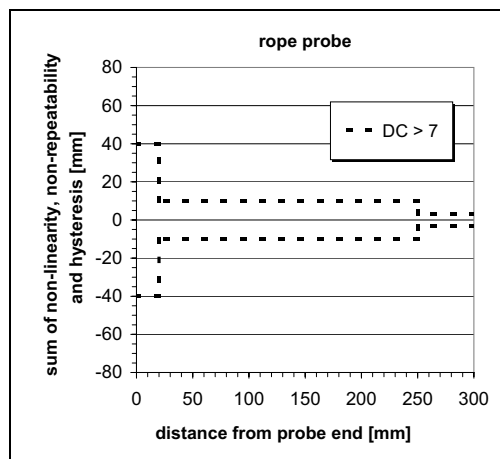
Output:	Digital	Analog
Sum of non-linearity, non-repeatability and hysteresis	Level (level and interface electronics versions): <ul style="list-style-type: none"> Measuring range up to 10 m: ± 3 mm Measuring range > 10 m: ± 0.03 % For PA-coated rope probes: <ul style="list-style-type: none"> Measuring range up to 5 m: ± 5 mm Measuring range > 5 m: ± 0.1 % Interface (only "K" interface measurement electronics version): <ul style="list-style-type: none"> Measuring range up to 10 m: ± 10 mm If the thickness of the interface is < 60 mm, the interface can no longer be differentiated from the overall level such that both output signals are identical.	± 0.06 %
Offset/zero point	± 4 mm	± 0.03 %

If the reference conditions are not met, the offset/zero point arising from the mounting situation may be up to ± 12 mm for rod probes. This additional offset/zero point can be compensated for by entering a correction (function **"Offset" (057)**) during commissioning.

In the area around the lower probe end, the following measured error occurs for the level measurement (level and interface electronics version):



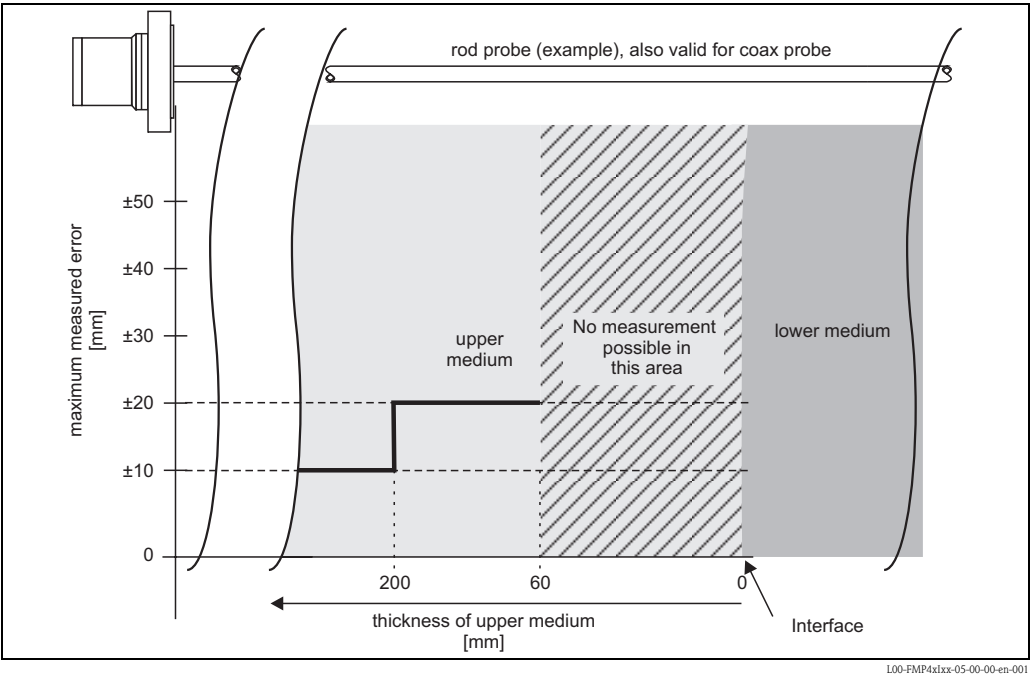
L00-FMP40xxx-05-00-00-en-001



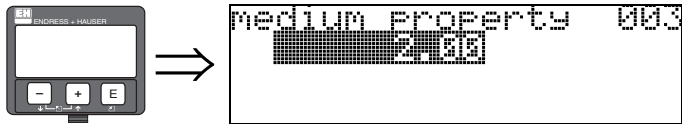
L00-FMP40xxx-05-00-00-en-002

If the DC value is less than 7 for rope probes, then measurement is not possible in the area of the tensioning weight (0 to 250 mm from end of probe; lower blocking distance).

Deviating from this, the following measured error occurs for thin interface layers (only "K" interface measurement electronics version):



Function "Medium Property" (003)



Use this function to enter the dielectric constant of the upper medium (upper phase).

Options:
■ 2.00

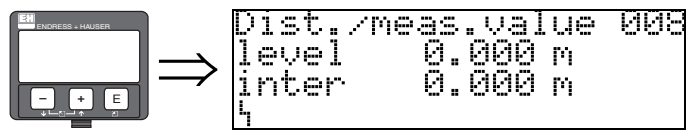
The table below split the DC values by product group. However, it is not sufficient to assume a typical value. For accurate interface measurement, it is necessary to determine the DC of the upper medium (upper phase) as accurately as possible and enter the value in this function. The DC of the upper medium must be known and constant. The DC can be determined with the aid of the DC manual SD00106F/00/EN. In addition, it is also possible to calculate the DC automatically in FieldCare if the interface thickness is available and known.

DC (εr)	Typical liquids	DC (εr)	Typical liquids
1.4 to 1.6	– Liquefied gases, e.g. N ₂ , CO ₂	2.5 to 4	– Benzene, styrene, toluene – Furan – Naphthalene
1.6 to 1.9	– Liquefied gas, e.g. propane – Solvent – Freon – Palm oil	4 to 7	– Chlorobenzene, chloroform – Cellulose spray – Isocyanate, aniline
1.9 to 2.5	– Mineral oils, fuels	> 7	– Aqueous solutions (DC ca. 80) – Alcohols – Ammonia



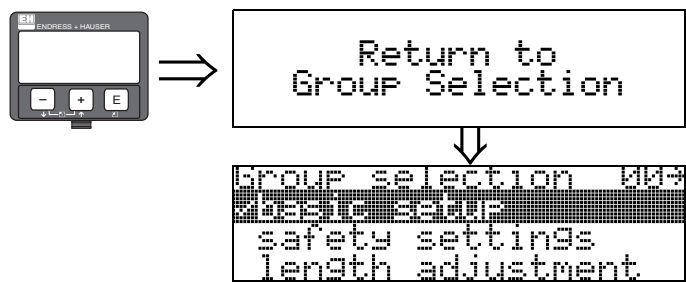
Note!
Due to the high diffusion rate of ammonia, it is recommended to use the FMP45 with gas-tight bushing for measurements in this medium.

Function "Distance/Measured Value"(008)



The measured distances from the reference point to the product level and the interface are shown. Check whether the values correspond to the actual distances. The following cases can occur:

- Distances correct → continue with group selection
- Distance to level incorrect → empty tank/bypass and perform mapping over the entire probe length (see BA00366F/00/EN "Description of Instrument Functions").
- Distance to interface incorrect → check entry for "Medium Prop." (003).



After 3 s, the following message appears

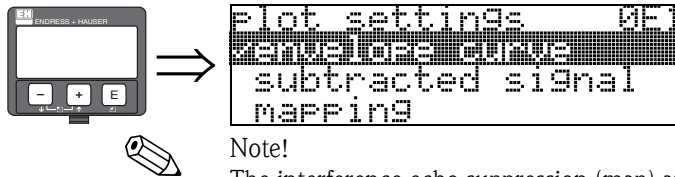
6.5 Envelope curve with VU331

After the basic setup, an evaluation of the measurement with the aid of the envelope curve ("Envelope Curve" (0E) function group) is recommended.

6.5.1 Function "Plot Settings" (0E1)

Here you can select which information is shown on the display:

- **Envelope Curve**
- Subtracted Signal
- Mapping



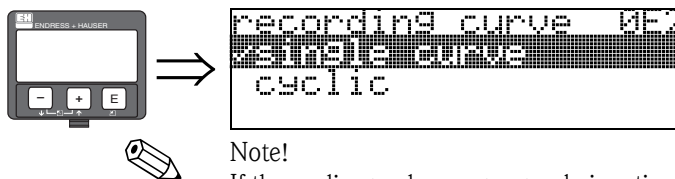
Note!

The interference echo suppression (map) are explained in BA00366F/00/EN "Description of Instrument Function".

6.5.2 Function "Recording Curve" (0E2)

This function determines whether the envelope curve is read as

- **Single Curve** or
- Cyclic

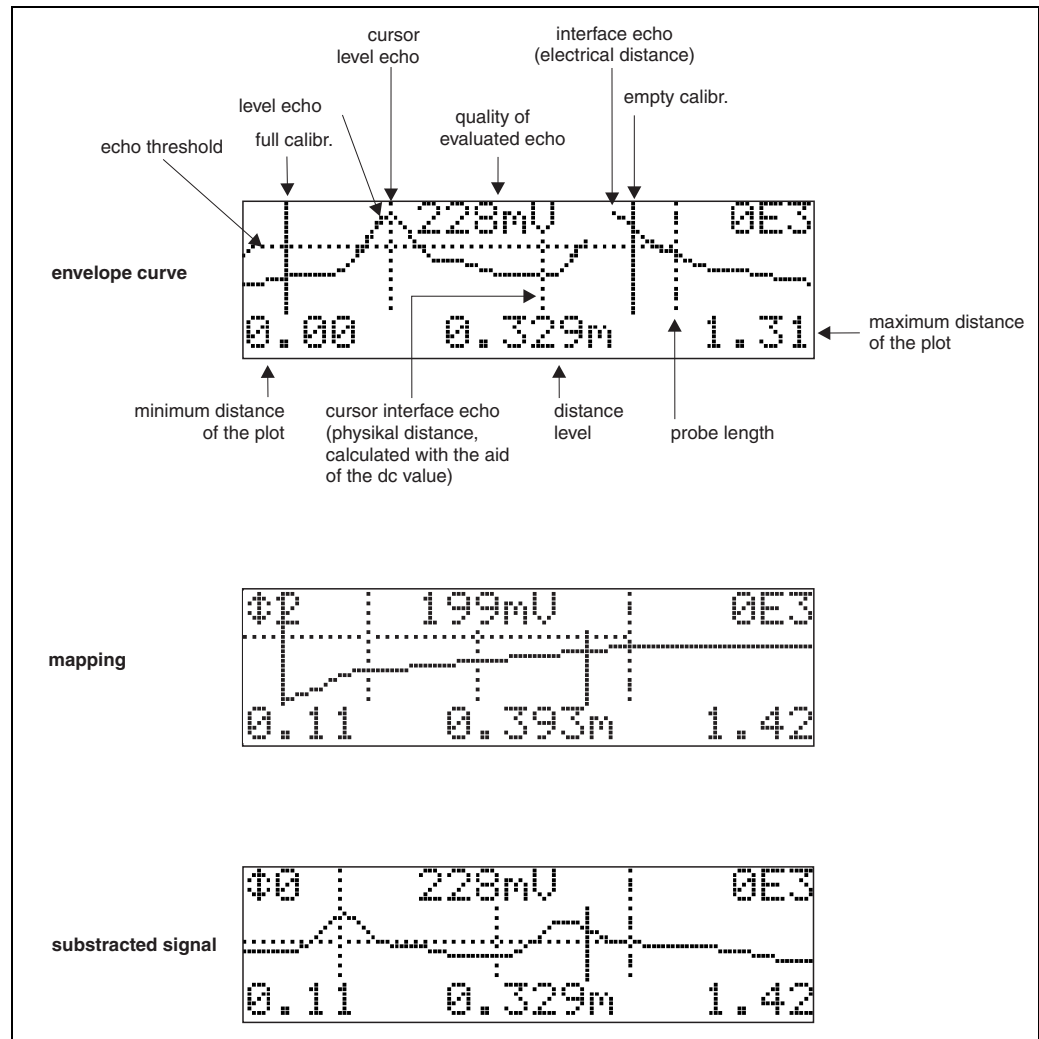


Note!

If the cyclic envelope curve mode is active on the display, the measured values are updated in a slower cycle time. Thus, it is advisable to leave the envelope curve mode after the measuring point has been optimized.

6.6 Function "Envelope Curve Display" (0E3)

You can take the following information from the envelope curve display in this function:



L00-FMP40-07-00-00-en-004

The difference curve (subtracted signal) is generated from the difference between the envelope curve and the mapping, and is used to determine levels and for additional calculations.

6.6.1 Envelope curve

The Levelflex emits individual pulses in quick succession and scans their reflection with a slightly variable delay. The energy values received are ordered by their time-of-flight. The graphic representation of this sequence is known as an "envelope curve".

6.6.2 Mapping (empty curve) and difference curve

To suppress interference signals, the envelope curve is not directly evaluated in the Levelflex.

The mapping (empty curve) is first subtracted from the envelope curve.

The system looks for level echoes in the resulting difference curve.

Difference curve = envelope curve - mapping (empty curve)

The mapping (empty curve) should be a good representation of the probe and the empty tank or silo. Ideally, only the signals from the medium being measured remain in the difference curve.

6.6.3 Mapping

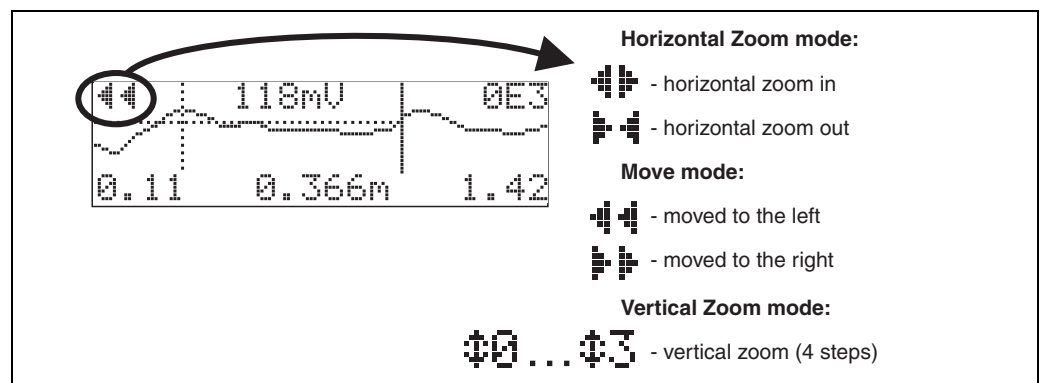
- **Factory mapping**
Mapping (empty curve) is already available in the device when the device is delivered.
- **Customer mapping**
In a partially filled state, the distance up to 10 cm before the actual total level can be mapped (range of mapping = actual distance from total level - 10 cm), or values > LN can be mapped in the case of empty tanks.
- **Dynamic mapping**
It is not static like factory and customer-specific interference echo suppression. Instead, it follows directly from static mapping and constantly adapts to the changing features of the probe environment during ongoing operation. Thus, dynamic mapping does not have to be recorded explicitly.

6.6.4 Echo threshold

Maximum points in the difference curve are only accepted as reflection signals if they are above a specified threshold. This threshold depends on the location and is automatically calculated from the ideal echo curve of the probe used. The calculation of the threshold in question depends on the "Installation" customer parameter in the extended calibration function.

6.6.5 Navigation in the envelope curve display

With the aid of the navigation, the envelope curve can be scaled horizontally and vertically, or moved to the right or to the left. The navigation mode that is currently active is indicated by an icon in the top left-hand corner of the display.



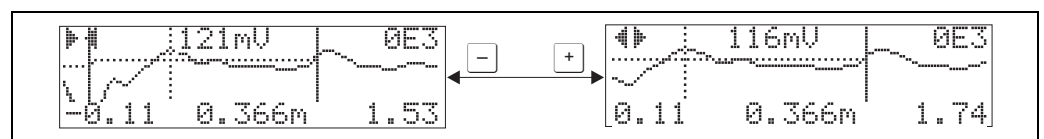
100-FMP40lxx-07-00-00-en-005

Horizontal Zoom mode

Press $\boxed{+}$ or $\boxed{-}$, to get to the envelope curve navigation. You are in the Horizontal Zoom mode. ⏏ or ⏏ is displayed.

You now have the following options:

- $\boxed{+}$ increases the horizontal scale.
- $\boxed{-}$ reduces the horizontal scale.



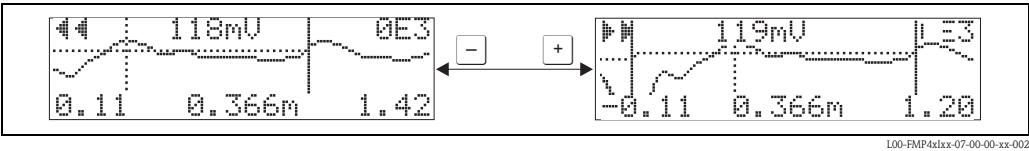
100-FMP40lxx-07-00-00-xx-001

Move mode

Then press **[E]** to get to the Move mode. **⇐⇒** or **⇐⇒** is displayed.

You now have the following options:

- **[+]** moves the curve to the right.
- **[-]** moves the curve to the left.



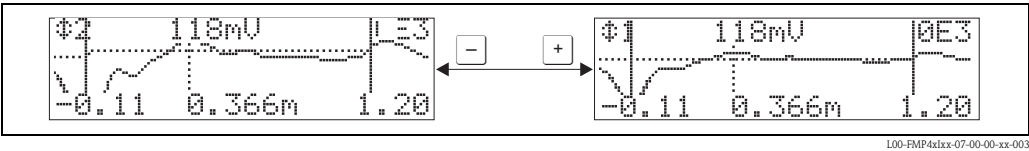
Vertical Zoom mode

Press **[E]** again to get to the Vertical Zoom mode. **⌕1** is displayed.

You now have the following options:

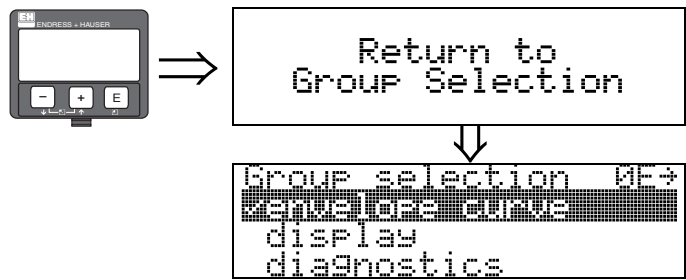
- **[+]** increases the vertical scale.
- **[-]** reduces the vertical scale.

The display symbol indicates the zoom mode that is currently active (**⌕0** to **⌕3**).



Ending the navigation

- By pressing **[E]** repeatedly, you change cyclically between the different modes of the envelope curve navigation system.
- By pressing **[+]** and **[-]** simultaneously, you leave the navigation. The zoom and shift settings configured are retained. The Levelflex does not use the standard display until you activate the "Recording Curve" function (**0E2**) again.



After 3 s, the following message appears

6.7 Basic Setup with the Endress+Hauser operating program

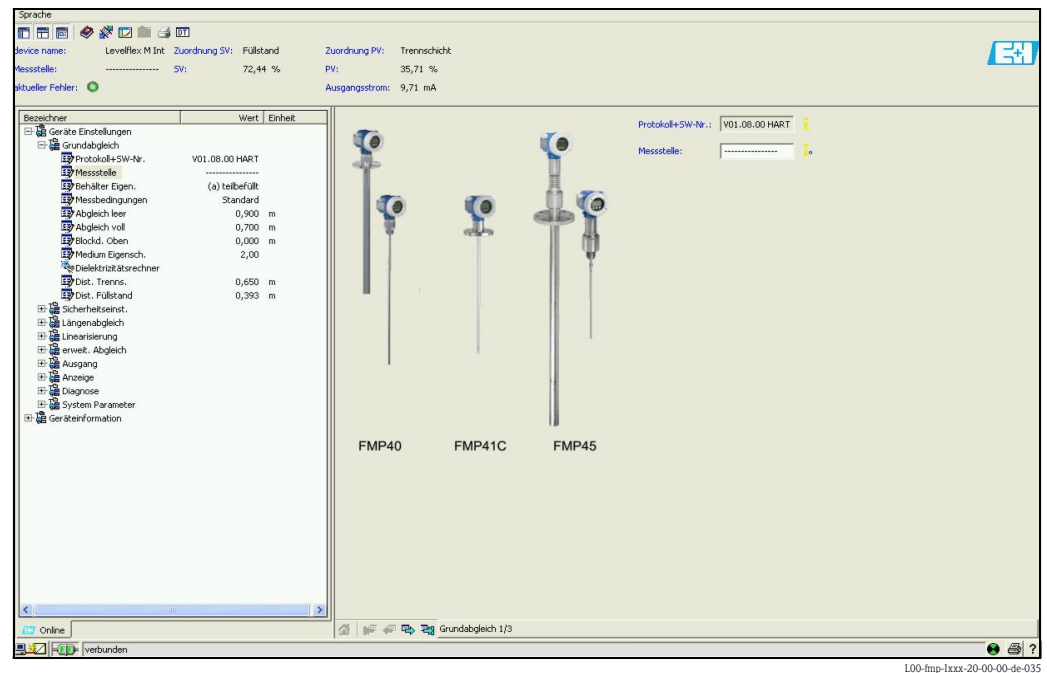
To carry out the basic setup with the operating program, proceed as follows:


- Start the operating program and establish a connection.
- Select the **"basic setup"** function group in the navigation window.

The following display appears on the screen:

Basic Setup step 1/3:

- Measuring point



- With the button  you move to the next screen display.

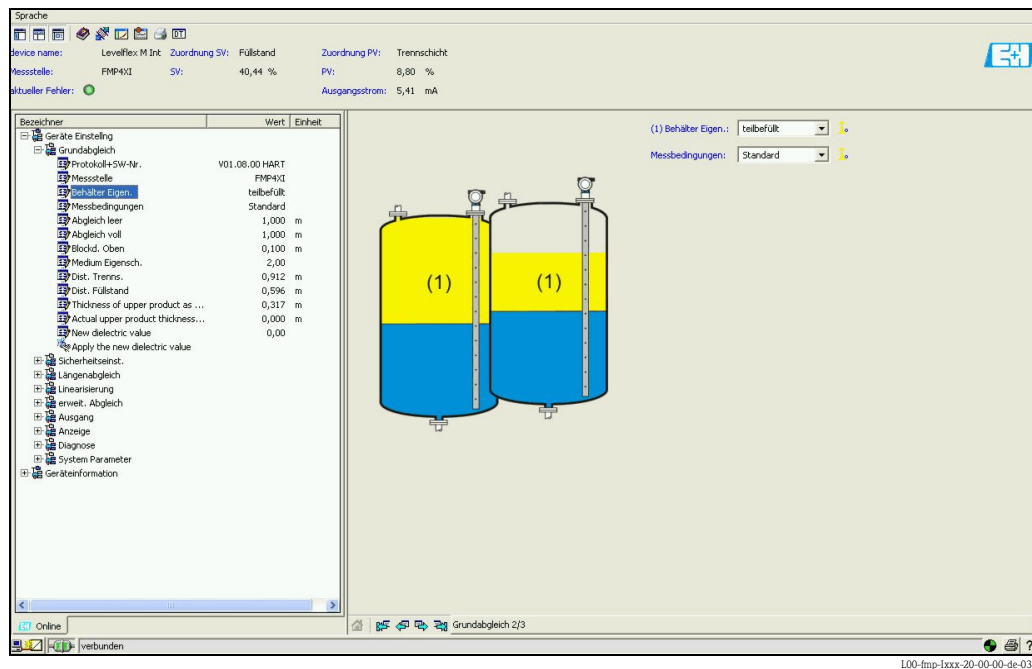


Note!

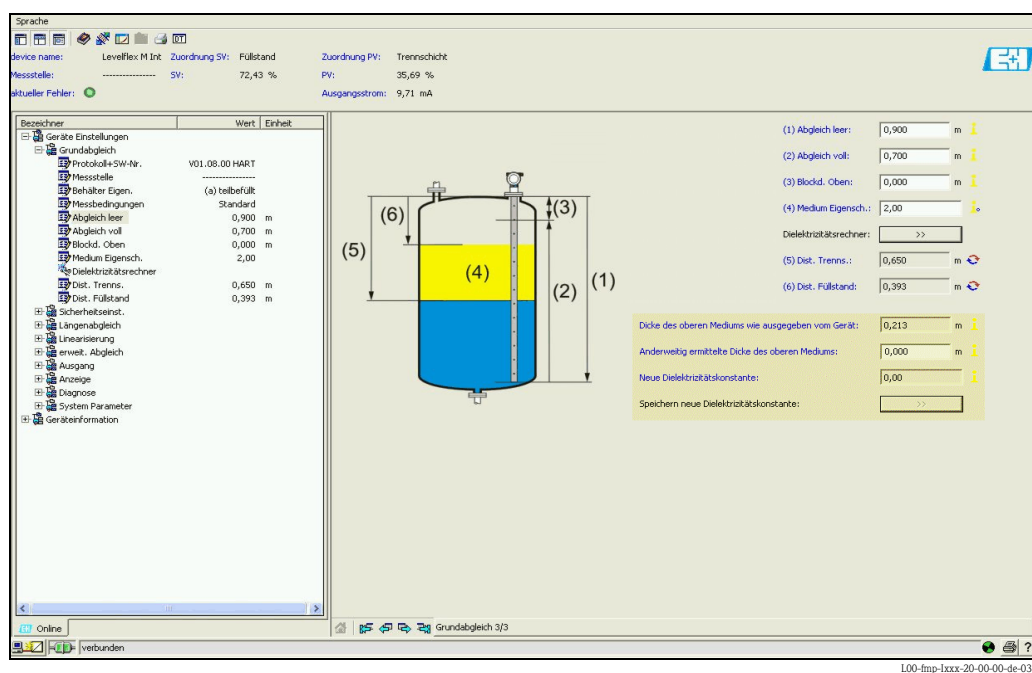
Each parameter that is changed must be confirmed with the RETURN key!

Basic Setup step 2/3:

- Enter the application parameters:
 - Tank shape
 - Medium property

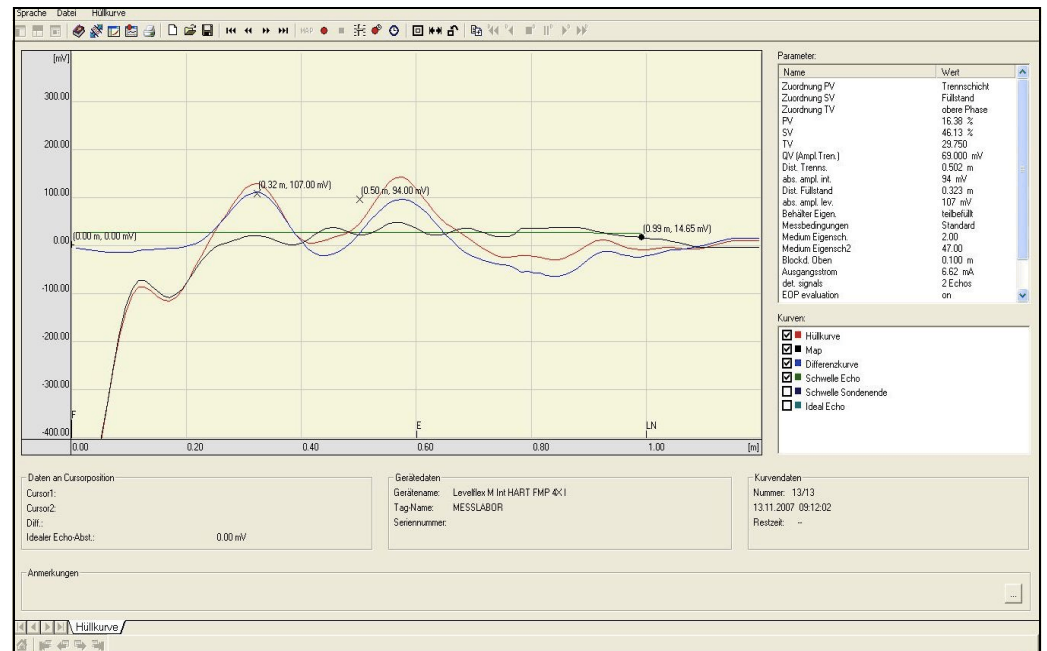
**Basic Setup step 3/3:**

- Enter the application parameters:
 - Empty calibration
 - Full calibration
 - Upper blocking distance
 - Medium property
 - Dist. Level



6.7.1 Signal analysis via envelope curve

After the basic setup, an evaluation of the measurement using the envelope curve is recommended.



L00-fmp-xxxx-20-00-00-de-034

6.7.2 User-specific applications (operation)

For details of setting the parameters of user-specific applications, see separate documentation BA00366F/00/EN "Description of Instrument Functions" on the enclosed CD-ROM.


7 Maintenance

The Levelflex M measuring device requires no special maintenance.

7.1 Exterior cleaning

When exterior-cleaning the Levelflex M, always use cleaning agents that do not attack the surface of the housing and the seals.

7.2 Repairs

The Endress+Hauser repair concept assumes that the measuring devices have a modular design and that customers are able to undertake repairs themselves ("Spare Parts", →  69). Please contact Endress+Hauser Service for further information on service and spare parts.

7.3 Repairs to Ex-approved devices

When carrying out repairs to Ex-approved devices, please note the following:

- Repairs to Ex-approved devices may only be carried out by trained personnel or by Endress+Hauser Service.
- Comply with the prevailing standards, national Ex-area regulations, safety instructions (XA) and certificates.
- Only use genuine spare parts from Endress+Hauser.
- When ordering a spare part, please note the device designation on the nameplate. Only replace parts with identical parts.
- Carry out repairs according to the instructions. On completion of repairs, carry out the specified routine test on the device.
- Only Endress+Hauser Service may convert a certified device into a different certified version.
- Document all repair work and conversions.

7.4 Replacement

After a complete Levelflex M or electronic module has been replaced, the parameters can be downloaded into the device again via the communication interface. As a prerequisite, the data have to have been uploaded to the PC beforehand using FieldCare.

Measurement can continue without having to carry out a new calibration.

- You may have to activate linearization (see BA00366F/00/EN on the enclosed CD-ROM.)
- New interference echo suppression (see Basic Setup)

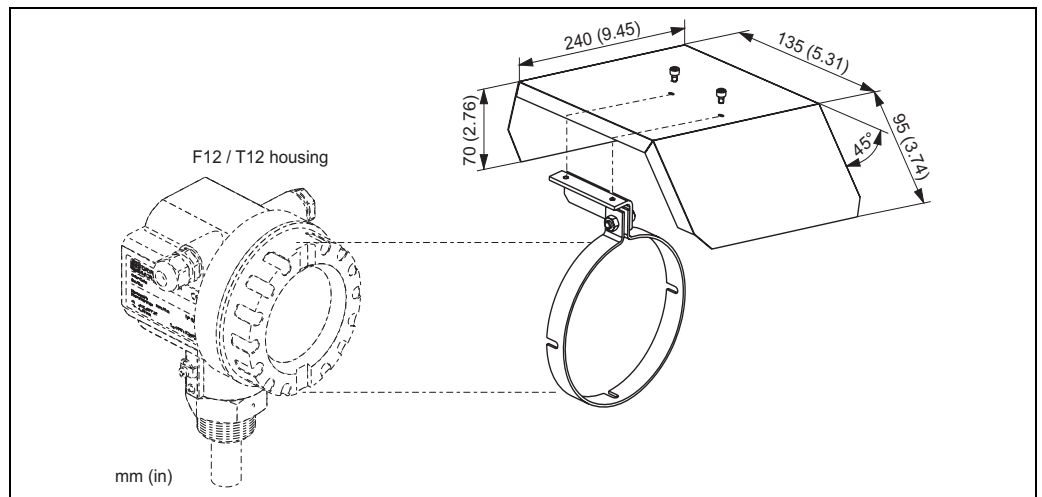
After a probe or the electronics have been replaced, a new calibration must be carried out. This is described in the repair instructions.

8 Accessories

Various accessories, which can be ordered separately from Endress+Hauser, are available for the Levelflex M.

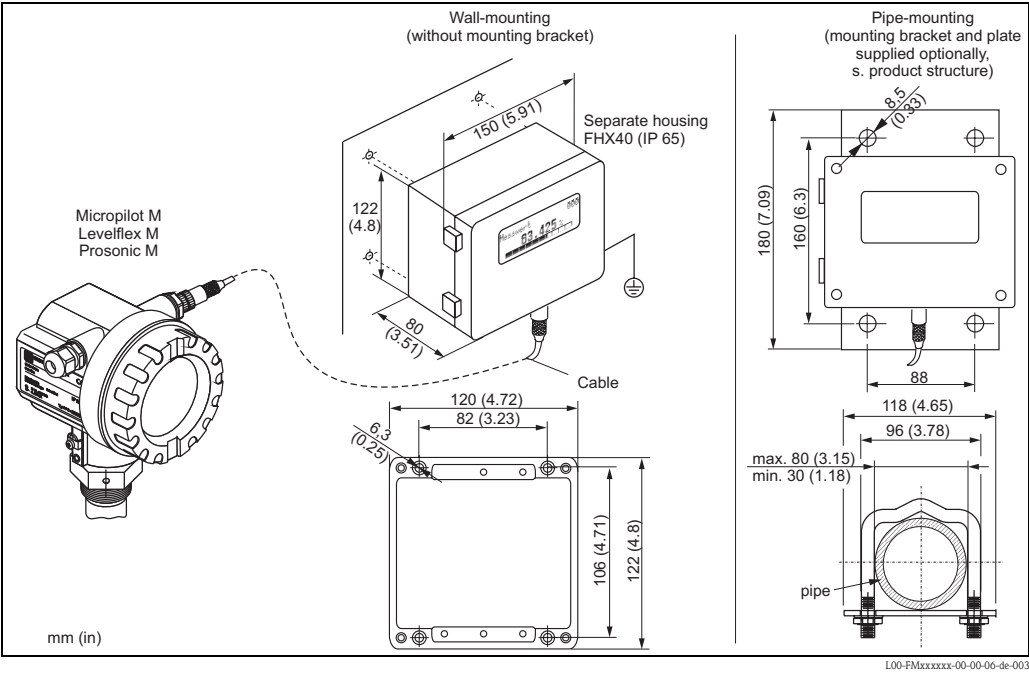
8.1 Weather protection cover

A Weather protection cover made of stainless steel is recommended for outdoor mounting (order code: 543199-0001). The shipment includes the protective cover and tension clamp.



100-FMR2xxxx-00-00-06-en-001

8.2 Remote display and operation FHX40



Technical data (cable and housing) and product structure

Max. cable length	20 m (65 ft)
Temperature range	-30 °C to +70 °C (-22 °F to +158 °F)
Degree of protection	IP65/67 (housing); IP68 (cable) acc. to IEC 60529
Materials	Housing: AlSi12; cable glands: nickle plated brass
Dimensions [mm (in)]	122x150x80 (4.8x5.91x3.15) / HxWxD

010	Approval:
	A Non-hazardous area
	2 ATEX II 2G Ex ia IIC T6
	3 ATEX II 2D Ex ia IIIC T80°C
	G IECEx Zone1 Ex ia IIC T6/T5
	S FM IS Cl. I Div.1 Gr. A-D, zone 0
	U CSA IS Cl. I Div.1 Gr. A-D, zone 0
	N CSA General Purpose
	K TIIS Ex ia IIC T6
	C NEPSI Ex ia IIC T6/T5
	Y Special version, TSP-No. to be spec.
020	Cable:
	1 20m / 65ft; for HART
	5 20m / 65ft; for PROFIBUS PA/FOUNDATION Fieldbus
	9 Special version, TSP-No. to be spec.
030	Additional option:
	A Basic version
	B Mounting bracket, pipe 1" / 2"
	Y Special version, TSP-No. to be spec.
FHX40 -	Complete product designation

For connection of the remote display FHX40 use the cable which fits the communication version of the respective device.

8.3 Centering disks

If the probes with rod version are used in stilling well or bypass, it must be ensured that the probe does not come into contact with the wall. The centering disk fixes the rod probe in the middle of the pipe.

8.3.1 Centering disk PEEK Ø1.89 - 3.74 inch

The centering disk is suitable for probes with a rod diameter of Ø 0.63 in and can be used in pipes from DN40 (1½") up to DN100 (4"). Markings on the 4-leg centering disk ensure a simple tailoring. Hence the centering disk can be adapted to the pipe diameter.

See also Operating Instruction BA00377F/00/EN.

- PEEK (statically dissipative)
- Measuring range: -60 °C to +250 °C

Order-no. 71069064

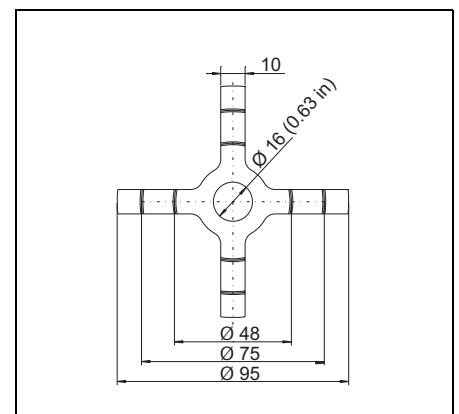
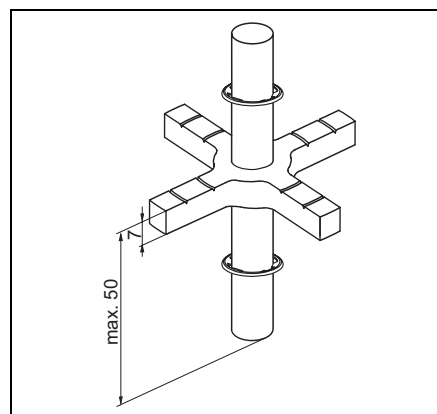


Note!

If the centering disk is inserted in an bypass, it must be positioned below the lower bypass outlet. This has to be accounted for when choosing the probe length.

Generally, the centering disk should not be mounted higher than 50 mm from the probe end.

It is recommended not to insert the PEEK centering disk in the measuring range of the rod probe.



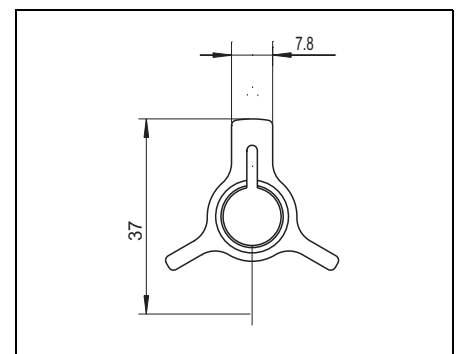
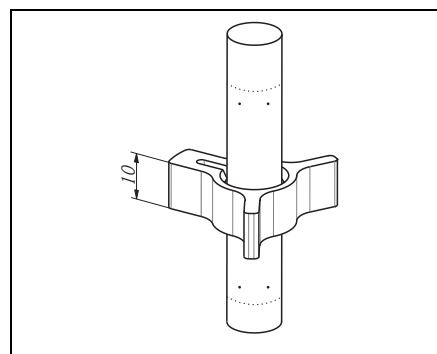
8.3.2 Centering disk PFA Ø1.46 inch

The centering disk is suitable for probes with a rod diameter of 0.63 inch (also coated rod probes) and can be used in pipes from DN40 (1½") upto DN50 (2").

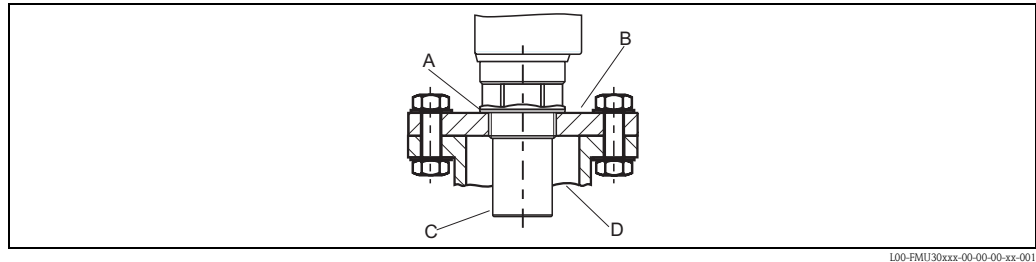
See also Operating Instruction BA00378F/00/EN.

- Measuring range: -200 °C to +150 °C

Order-no. 71069065



8.4 Screw in flange FAX50



100-FMU30xxx-00-00-00-xx-001

015	Diameter; Material	
	BR1	DN50 PN10/16 A, Steel, Flange EN1092-1
	BS1	DN80 PN10/16 A, Steel, Flange EN1092-1
	BT1	DN100 PN10/16 A, Stahl, Flansch EN1092-1
	JF1	2" 150lbs FF, Steel, Flange ANSI B16.5
	JG1	3" 150lbs FF, Steel, Flange ANSI B16.5
	JH1	4" 150lbs FF, Steel, Flange ANSI B16.5
	JK2	8" 150lbs FF, PP, max. 3bar abs / 44psia, Flange ANSI B16.5
	XIF	UNI Flange 2"/DN50/50, PVDF, max. 3bar abs/44psia, suitable for 2" 150lbs/DN50 PN16/10K 50
	XIG	UNI Flange 2"/DN50/50, PP, max. 3bar abs/44psia, suitable for 2" 150lbs/DN50 PN16/10K 50
	XIJ	UNI Flange 2"/DN50/50, 316L, max. 3bar abs/44psia, suitable for 2" 150lbs/DN50 PN16/10K 50
	XJF	UNI Flange 3"/DN80/80, PVDF, max. 3bar abs/44psia, suitable for 3" 150lbs/DN80 PN16/10K 80
	XJG	UNI Flange 3"/DN80/80, PP, max. 3bar abs/44psia, suitable for 3" 150lbs/DN80 PN16/10K 80
	XJJ	UNI Flange 3"/DN80/80, 316L, max. 3bar abs/44psia, suitable for 3" 150lbs/DN80 PN16/10K 80
	XKF	UNI Flange 4"/DN100/100, PVDF, max. 3bar abs/44psia, suitable for 4" 150lbs/DN100 PN16/10K 100
	XKG	UNI Flange 4"/DN100/100, PP, max. 3bar abs/44psia, suitable for 4" 150lbs/DN100 PN16/10K 100
	XKJ	UNI Flange 4"/DN100/100, 316L, max. 3bar abs/44psia, suitable for 4" 150lbs/DN100 PN16/10K 100
	XLF	UNI Flange 6"/DN150/150, PVDF, max. 3bar abs/44psia, suitable for 6" 150lbs/DN150 PN16/10K 150
	XLG	UNI Flange 6"/DN150/150, PP, max. 3bar abs/44psia, suitable for 6" 150lbs/DN150 PN16/10K 150
	XLJ	UNI Flange 6"/DN150/150, 316L, max. 3bar abs/44psia, suitable for 6" 150lbs/DN150 PN16/10K 150
	XMG	UNI Flange DN200/200, PP, max. 3bar abs/44psia, suitable for DN200 PN16/10K 200
	XNG	UNI Flange DN250/250, PP, max. 3bar abs/44psia, suitable for DN250 PN16/10K 250
	YYY	Special version, to be specified
020	Sensor connection	
	A	Thread ISO228 G3/4
	B	Thread ISO228 G1
	C	Thread ISO228 G1-1/2
	D	Thread ISO228 G2
	E	Thread ANSI NPT3/4
	F	Thread ANSI NPT1
	G	Thread ANSI NPT1-1/2
	H	Thread ANSI NPT2
	Y	Special version, to be specified
FAX50		Complete product designation

8.5 Commubox FXA195 HART

For intrinsically safe HART communication with FieldCare via the USB interface.
For details refer to TI00404F/00/EN.

8.6 Commubox FXA291

The Commubox FXA291 connects Endress+Hauser field devices with a CDI interface (= Endress+Hauser Common Data Interface) to the USB port of a personal computer or laptop.
For details refer to TI00405C/07/EN.



Note!

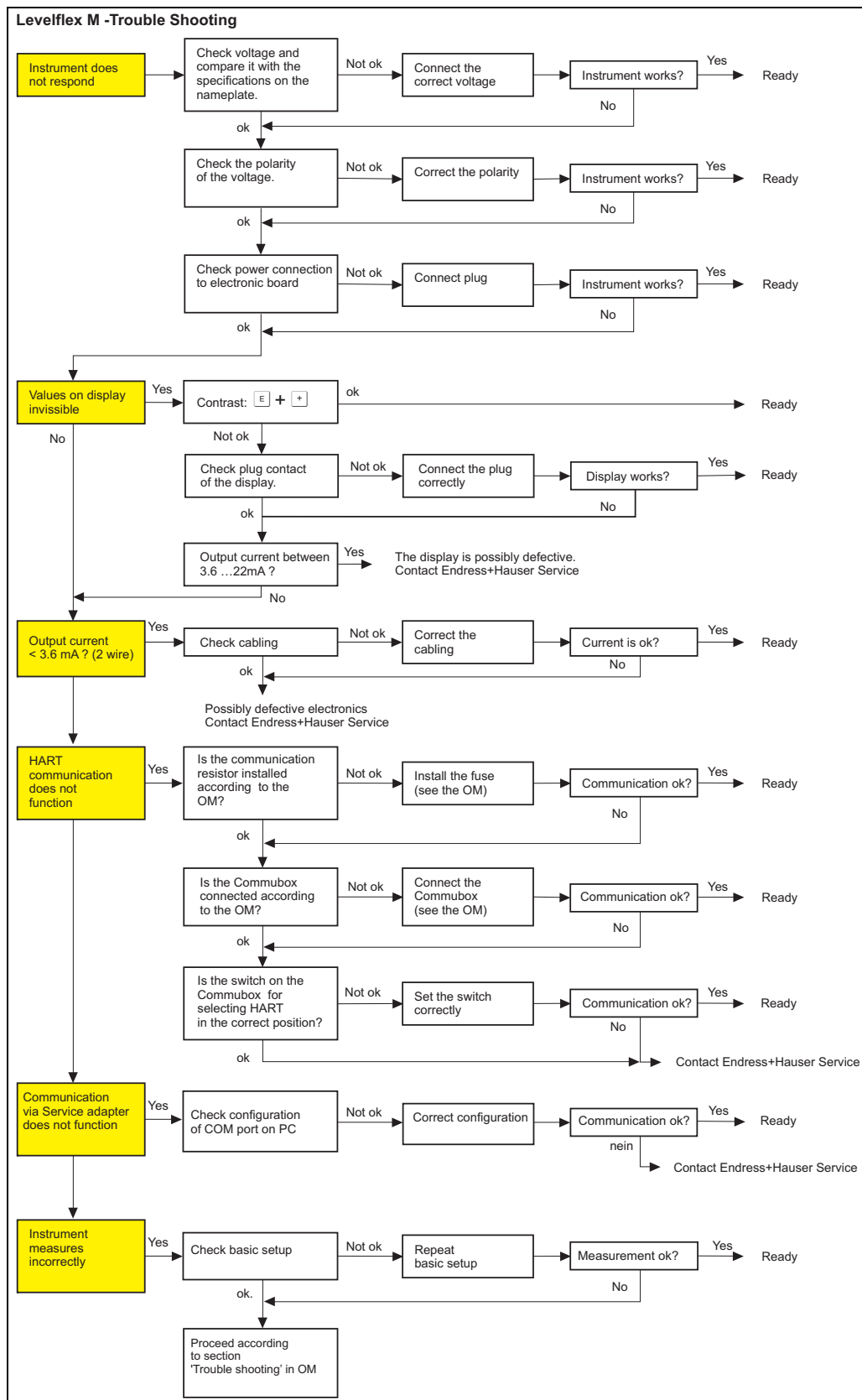
For the device you need the "ToF adapter FXA291" as an additional accessory.

8.7 ToF adapter FXA291

The ToF adapter FXA291 connects the Commubox FXA291 via the USB port of a personal computer or laptop to the device. For details refer to KA00271F/00/A2.

9 Troubleshooting

9.1 Troubleshooting instructions



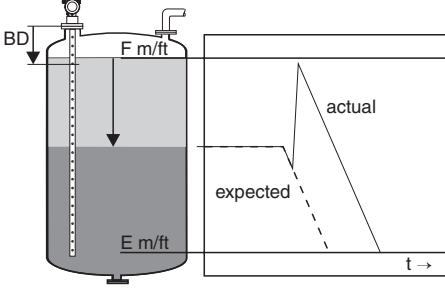
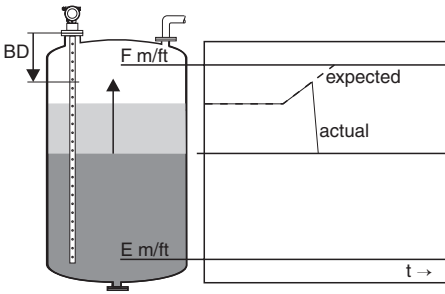
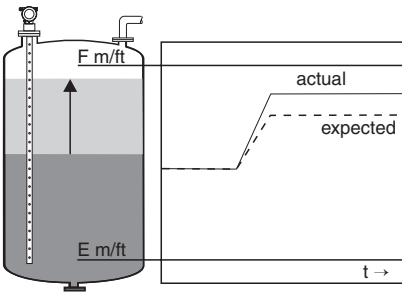
L00-FMP4xxxx-19-00-00-es-101

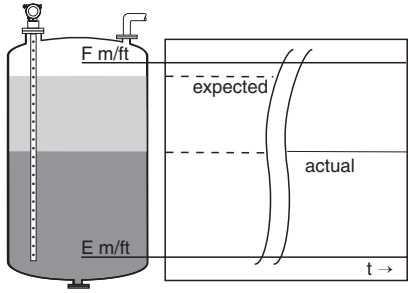
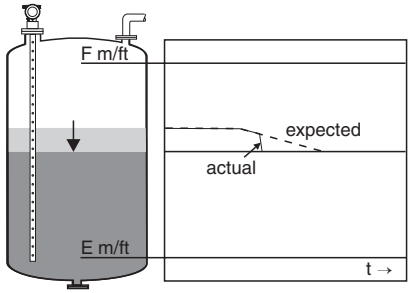
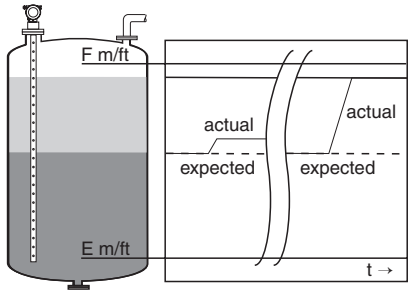
9.2 System error messages

Code	Description	Possible cause	Remedy
A102	Checksum error general reset & new calibr. required	Device was switched off before data could be stored; EMC problem EEPROM defective	Reset Avoid EMC problems; if alarm prevails after reset, exchange electronics
W103	Initializing - please wait	EEPROM storage not yet finished	Wait a few seconds; If error prevails, exchange electronics
A106	Downloading - please wait	Processing data download	Wait until warning disappears after the download procedure
A110	Checksum error general reset & new calibr. required	Device was switched off before the data were saved EMC problem EEPROM defective	Reset Avoid EMC problems; if alarm prevails after reset, exchange electronics
A111	Electronics defective	RAM defective	Reset If alarm prevails after reset, exchange electronics
A113	Electronics defective	ROM defective	Reset If alarm prevails after reset, exchange electronics
A114	Electronics defective	EEPROM defective	Reset If alarm prevails after reset, exchange electronics
A115	Electronics defective	General hardware problem	Reset If alarm prevails after reset, exchange electronics
A116	Download error Repeat download	Checksum of stored data not correct	Restart download of data
A121	Electronics defective	No factory calibration present EEPROM cleared	Contact service
W153	Initializing - please wait	Initialization of electronics	Wait a few seconds; if warning prevails, switch off device and switch it on again
A160	Checksum error general reset & new calibr. required	Device was switched off before the data were saved EMC problem EEPROM defective	Reset Avoid EMC problems; If alarm prevails after reset, exchange electronics
A164	Electronics defective	Hardware problem	Reset If alarm prevails after reset, exchange electronics
A171	Electronics defective	Hardware problem	Reset If alarm prevails after reset, exchange electronics
A221	Probe pulse deviation from average values	HF module or cable between HF module and electronics defective	Check contacts on HF module If fault cannot be eliminated: Replace HF module
A261	HF cable defective	HF cable defective or HF connector removed	Check HF connector, replace cable if defective
W275	Offset too high	Temperature at the electronics too high or HF module defective	Check temperature, replace HF module if defective
W512	Recording of mapping - please wait	Mapping active	Wait a few seconds until alarm disappears
W601	Linearization ch1 curve not monotone	Linearization not monotone increasing	Correct table

Code	Description	Possible cause	Remedy
W611	Less than 2 linearization points for channel 1	Number of linearization coordinates entered < 2	Correct table
W621	Simulation ch. 1 on	Simulation mode is switched on	Switch off simulation mode
E641	No usable echo channel 1 Check calibr.	Echo lost due to application conditions or buildup Probe defective	Check basic setup Clean probe (cf. Operating Instructions)
W650	Signal/noise ratio too low or no echo	Noise amplitude too high	Eliminate electromagnetic interference
E651	Level in safety distance - risk of overspill	Level in safety distance	Alarm will disappear as soon as the level leaves safety distance Perform a reset if necessary
A671	Linearization ch1 not complete, not usable	Linearization table is in edit mode	Switch on linearization table
W681	Current ch1 out of range	Current out of valid range (3.8 mA to 20.5 mA)	Check calibration and linearization

9.3 Application errors

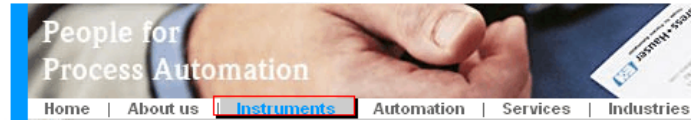
Error	Output	Possible cause	Remedial action
A warning or alarm is pending	Depends on configuration	See table of error messages (→ 65)	See table of error messages (→ 65)
When "fully flooded" is selected in "Tank Properties" (002), the measured value jumps during draining operations		<p>The total level is detected outside the "Upper Block Distance" (059).</p> <p>Yes →</p>	<ol style="list-style-type: none"> 1. Increase "Upper Block Dist." (059) 2. "Partially Filled" setting in "Tank Properties" (002)
When "Partially Filled" is selected in "Tank Properties" (002), the measured value jumps during filling operations		<p>The total level runs into the set "Upper Block Distance" (059).</p> <p>Yes →</p>	<p>Reduce "Upper Block Dist." (059)</p>
Slope error in interface measured value		<p>Wrong DC value set in "Medium Properties" (003)</p> <p>Yes →</p>	<p>Check the DC value setting in "Medium Properties" (003).</p>

Error	Output	Possible cause		Remedial action
The measured values for the interface and the total level are identical		Echo threshold for the total level too high	Yes →	Check the DC value setting in "Medium Properties" (003).
If the interface layers are thin, the total level jumps to the interface level		The thickness of the upper phase is less than 60 mm.	Yes →	Interface measurement is only possible if the thickness of the interface is greater than 60 mm.
Interface measured value jumps		Emulsion layer present	Yes →	Emulsion layer affects the measurement. Please contact Endress+Hauser.

9.4 Spare Parts

An overview of the spare parts for your device is available in the internet at www.endress.com. To obtain information on the spare parts, proceed as follows:

1. Go to "www.endress.com" and select your country.
2. Click "Instruments".



3. Enter the product name into the "product name" field.

Endress+Hauser product search

Via product name
Enter the product name

4. Select the device.
5. Click the "Accessories/Spare parts" tab.


General information	Technical information	Documents/ Software	Service	Accessories/ Spare parts
---------------------	-----------------------	---------------------	---------	---------------------------------

▶ Accessories
 ▼ All Spare parts

- ▶ Housing/housing accessories
- ▶ Sealing
- ▶ Cover
- ▶ Terminal module
- ▶ HF module
- ▶ Electronic
- ▶ Power supply
- ▶ Antenna module

Advice
Here you'll find a list of all available accessories and spare parts. To only view accessories and spare parts specific to your product(s), please contact us and ask about our Life Cycle Management Service.

◀ | 1 / 2 | ▶ | 🔍



6. Select the required spare parts (You may also use the overview drawing on the right side of the screen.)

When ordering spare parts, always quote the serial number indicated on the nameplate. As far as necessary, the spare parts also include replacement instructions.

9.5 Return

The following procedures must be carried out before a transmitter is sent to Endress+Hauser e.g. for repair or calibration:

- Remove all residue which may be present. Pay special attention to the grooves for seals and crevices which could contain fluid residues. This is particularly important if the substance is hazardous to health, e.g. flammable, toxic, caustic, carcinogenic, etc.
- Always enclose a duly completed "Declaration of Contamination" form (a copy of the "Declaration of Contamination" is included at the end of these Operating Instructions). Only then can Endress +Hauser transport, examine and repair a returned device.
- Enclose special handling instructions if necessary, for example a safety data sheet as per EN 91/155/EEC.

Additionally specify:

- The chemical and physical properties of the fluid
- A description of the application
- A description of the error that occurred (specify error code if possible)
- Operating duration of the device

9.6 Disposal

In case of disposal please separate the different components according to their material consistence.

9.7 Software history

Date	Software version	Software modifications	Documentation	Description of Instrument Functions
02.2008	01.08.00	Original-Software. Bedienbar über: – FieldCare – HART-Communicator 375 mit Rev. 1, DD 1.	BA363F/00/en/03.08 71060231 BA363F/00/en/03.09 71074941 BA00363F/00/EN/13.10 71120264	BA366F/00/en/01.08 71060890

9.8 Contact addresses of Endress+Hauser

Contact addresses can be found on our homepage: www.endress.com/worldwide. If you have any questions, please do not hesitate to contact your Endress+Hauser representative.

10 Technical data

10.1 Additional technical data


10.1.1 Input

Measured variable	The measured variable is the distance between the reference point (see Fig., → 14) and the product surface. The level is calculated taking into account the empty distance entered "E" (see Fig., → 43). Alternatively, the level can be converted to other variables (volume, mass) by means of linearization (32 points).
-------------------	---

10.1.2 Output

Output signal	4 to 20 mA (invertible) with HART protocol
Signal on alarm	<p>Error information can be accessed via the following interfaces:</p> <ul style="list-style-type: none"> ■ Local display: <ul style="list-style-type: none"> – Error symbol (→ 35) – Plain-text display ■ Current output, signal on error can be selected (e.g. according to NAMUR recommendation NE43) ■ Digital interface
Linearization	The linearization function of the Levelflex M allows the conversion of the measured value into any unit of length or volume and mass or %. Linearization tables for calculating the volume in cylindrical tanks are preprogrammed. Other tables of up to 32 value pairs can be entered manually or semi-automatically. The creation of a linearization table with FieldCare is particularly convenient.

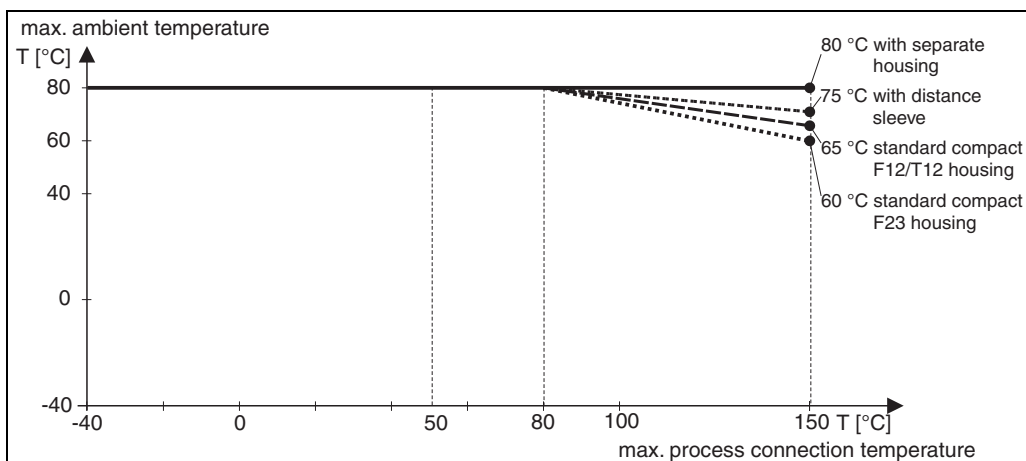
10.1.3 Performance characteristics

Reference operating conditions	<ul style="list-style-type: none"> ■ Temperature = +20 °C ±5 °C ■ Pressure = 1013 mbar abs. ±20 mbar ■ Humidity = 65 % ±20 % ■ Reflection factor ≥ 0.8 (surface of the water for coax probe, metal plate for rod and rope probe with min. 1 m Ø) ■ Flange for rod or rope probe ≥ 30 cm Ø ■ Distance to obstructions ≥ 1 m ■ For interface measurement: <ul style="list-style-type: none"> – Coax probe – DC of the lower medium = 80 (water) – DC of the upper medium = 2 (oil)
Resolution	<ul style="list-style-type: none"> ■ Digital: 1 mm ■ Analog: 0.03 % of the measuring range
Maximum measured error	Is in the Function group "Basic Setup" (00) as of →  48.
Reaction time	<p>The reaction time depends on the configuration.</p> <p>Shortest time:</p> <ul style="list-style-type: none"> ■ 2-wire electronics: 1 s
Influence of ambient temperature	<p>The measurements are carried out in accordance with EN 61298-3:</p> <ul style="list-style-type: none"> ■ Digital output: <ul style="list-style-type: none"> – Average T_K: 0.6 mm/10 K, max. ±3.5 mm over the entire temperature range -40 °C to +80 °C <p>2-wire:</p> <ul style="list-style-type: none"> ■ Current output (additional error, in relation to the span of 16 mA): <ul style="list-style-type: none"> – Zero point (4 mA) Average T_K: 0.032 %/10 K, max. 0.35 % over the entire temperature range -40 °C to +80 °C – Span (20 mA) Average T_K: 0.05 %/10 K, max. 0.5 % over the entire temperature range -40 °C to +80 °C

10.1.4 Operating conditions: environment

Ambient temperature range Ambient temperature at the electronics: -40 °C to $+80\text{ °C}$. The function of the LCD display is restricted at $T_A < -20\text{ °C}$ and $T_A > +60\text{ °C}$. A weather protection cover should be used for outdoor operation if the device is exposed to direct sunlight.

Ambient temperature limits If temperatures above 80 °C are present at the process connection, the permitted ambient temperature is reduced according to the following diagram (temperature derating):



L00-FMP41xxx-05-00-00-en-001

Storage temperature -40 °C to $+80\text{ °C}$

Climate class DIN EN 60068-2-38 (test Z/AD)

Degree of protection

- With closed housing tested according to:
 - IP68, NEMA 6P (24 h at 1.83 m under water)
 - IP66, NEMA 4X
- With open housing: IP20, NEMA1 (also ingress protection of the display)

Vibration resistance DIN EN 60068-2-64 / IEC 68-2-64: 20 to 2000 Hz, $1\text{ (m/s}^2\text{)}^2\text{/Hz}$

Cleaning the probe Depending on the application, contamination or build-up can accumulate on the probe. A thin, even layer only influences measurements on the probe. Thick layers can dampen the signal and then reduce the measuring range. Severe, uneven build-up, adhesion e.g. through crystallization, can lead to incorrect measurement. In this case, we recommend that you use a non-contact measuring principle, or check the probe regularly for soiling.

Electromagnetic compatibility (EMC) Electromagnetic compatibility to EN 61326 and NAMUR Recommendation EMC (NE21). Details are provided in the Declaration of Conformity. A standard installation cable is sufficient if only the analog signal is used. Use a shielded cable when working with a superimposed communication signal (HART).

When installing the probes in metal and concrete tanks and when using a coax probe:

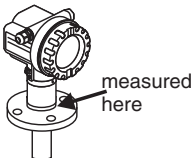
- Interference emission to EN 61326 – x series, Class A equipment.
- Interference immunity to EN 61326 – x series, requirements for industrial areas and NAMUR Recommendation NE21 (EMC)

The measured value can be affected by strong electromagnetic fields when installing rod probes without a shielding/metal wall, e.g. plastic, and in wooden silos.

- Interference emission to EN 61326 – x series, Class A equipment.
- Interference immunity: the measured value can be affected by strong electromagnetic fields.

10.1.5 Operating conditions: process

Process temperature range The maximum permitted temperature at the process connection (see Figure for measuring point) is determined by the O-ring version ordered:

O-ring material	Min. temperature	Max. temperature ¹⁾	
FKM (Viton)	-30 °C	+150 °C	
EPDM	-40 °C	+120 °C	
FFKM (Kalrez)	-5 °C ²⁾	+150 °C	

- 1) For PA-coated probes, the maximal admissible temperature is 100 °C.
2) The min. temperature of FFKM can be -15 °C if the max. temperature of +80 °C is not exceeded.



Note!
The medium temperature can be higher. The metal uninsulated probes are only insulated in the area of the bushing. Thus, there is no danger of electrostatic charging.

Process pressure limits All models: -1 to 40 bar.
The specified range may be reduced by the selected process connection. The pressure rating (PN) specified on the flanges refers to a reference temperature of 20 °C, for ASME flanges 100 °F. Observe pressure-temperature dependency.

- Please refer to the following standards for the pressure values permitted for higher temperatures:
- EN 1092-1: 2001 Tab. 18
With regard to their temperature stability properties, the materials 1.4404 and 1.4435 are grouped under 13E0 in EN 1092-1 Tab. 18. The chemical composition of the two materials can be identical.
 - ASME B 16.5a - 1998 Tab. 2-2.2 F316
 - ASME B 16.5a - 1998 Tab. 2.3.8 N10276
 - JIS B 2220



Note!
All Levelflex probes have two levels of sealing. There is an O-Ring seal and a molded seal behind it.

Dielectric constant ■ With coax probe: $\epsilon_r \geq 1.4$
 ■ Rod probe: $\epsilon_r \geq 1.6$

10.1.6 Mechanical construction

Material Refer to TI00358F/00/EN, chapter "Material (not in contact with process)" and "Material (in contact with process)".

Probe length tolerance

Rod probes / coax probes				
Over		1 m	3 m	6 m
Up to	1 m	3 m	6 m	
Admissible tolerance (mm)	- 5	- 10	- 20	- 30

Weight

Levellflex M	FMP40 + rod probe 6 mm	FMP40 + rod probe 16 mm	FMP40 Coax probe
Weight for F12 or T12 housing	Approx. 4 kg + Approx. 0.2 kg/m Probe length + Weight of flange	Approx. 4 kg + Approx. 1.6 kg/m Probe length + Weight of flange	Approx. 4 kg + Approx. 3.5 kg/m Probe length + Weight of flange
Weight for F23 housing	Approx. 7.4 kg + Approx. 0.2 kg/m Probe length + Weight of flange	Approx. 7.4 kg + Approx. 1.6 kg/m Probe length + Weight of flange	Approx. 7.4 kg + Approx. 3.5 kg/m Probe length + Weight of flange

Process connection See "Ordering structure", → 6.

Seal See "Ordering structure", → 6.

Probe See "Ordering structure", → 6.

10.1.7 Certificates and approvals

CE mark	The measuring system meets the legal requirements of the applicable EC guidelines. These are listed in the corresponding EC Declaration of Conformity together with the standards applied. Endress+Hauser confirms successful testing of the device by affixing to it the CE mark.
Overspill protection	WHG, See "Ordering structure", → 6 (see ZE00256F/00/DE). SIL 2, for 4 to 20 mA output signal (see SD00174F/00/EN "Functional Safety Manual").
Telecommunications	Complies with "Part 15" of the FCC rules for an "Unintentional Radiator". All probes meet the requirements for a "Class A Digital Device". All probes mounted in metal tanks also meet the requirements for a "Class B Digital Device".
Standards and guidelines applied	The European directives and standards applied can be taken from the associated EC Declarations of Conformity. In addition, the following also applied for Levelflex M: EN 60529 Protection class of housing (IP-code) NAMUR - international user association of automation technology in process industries <ul style="list-style-type: none"> ■ NE21 Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment. ■ NE43 Standardization of the signal level for the failure information of digital transmitters.

Ex approval

The devices are certified for use in hazardous areas. The Safety Instructions to be observed are enclosed and referenced on the nameplate:

- Europe: EC type-examination certificate, Safety Instructions XA
- USA: FM Approval, Control Drawing
- Canada: CSA Certificate of Compliance, Control Drawing
- China: NEPSI Explosion Protection Certificate of Conformity, Safety Instructions XA
- Japan: TIIS Certificate for Ex-apparatus

Correlation of the certificates (XA, ZD, ZE) to the device:

Feature		Variant	ZE266F	ZE268F	ZE269F	ZE270F	ZE271F	ZE272F	ZE273F	ZE274F	ZE275F	ZE276F	ZE277F	ZE278F	ZE279F	ZE280F	ZE281F	ZE282F	ZE283F	ZE284F	ZE285F	ZE286F	ZE287F	ZE288F	ZE289F	ZE290F	ZE291F	ZE292F	ZE293F	ZE294F	ZE295F	ZE296F	ZE297F	ZE298F	ZE299F	ZE300F	ZE301F	ZE302F	ZE303F	ZE304F	ZE305F	ZE306F	ZE307F	ZE308F	ZE309F	ZE310F	ZE311F	ZE312F	ZE313F	ZE314F	ZE315F	ZE316F	ZE317F	ZE318F	ZE319F	ZE320F	ZE321F	ZE322F	ZE323F	ZE324F	ZE325F	ZE326F	ZE327F	ZE328F	ZE329F	ZE330F	ZE331F	ZE332F	ZE333F	ZE334F	ZE335F	ZE336F	ZE337F	ZE338F	ZE339F	ZE340F	ZE341F	ZE342F	ZE343F	ZE344F	ZE345F	ZE346F	ZE347F	ZE348F	ZE349F	ZE350F	ZE351F	ZE352F	ZE353F	ZE354F	ZE355F	ZE356F	ZE357F	ZE358F	ZE359F	ZE360F	ZE361F	ZE362F	ZE363F	ZE364F	ZE365F	ZE366F	ZE367F	ZE368F	ZE369F	ZE370F	ZE371F	ZE372F	ZE373F	ZE374F	ZE375F	ZE376F	ZE377F	ZE378F	ZE379F	ZE380F	ZE381F	ZE382F	ZE383F	ZE384F	ZE385F	ZE386F	ZE387F	ZE388F	ZE389F	ZE390F	ZE391F	ZE392F	ZE393F	ZE394F	ZE395F	ZE396F	ZE397F	ZE398F	ZE399F	ZE400F	ZE401F	ZE402F	ZE403F	ZE404F	ZE405F	ZE406F	ZE407F	ZE408F	ZE409F	ZE410F	ZE411F	ZE412F	ZE413F	ZE414F	ZE415F	ZE416F	ZE417F	ZE418F	ZE419F	ZE420F	ZE421F	ZE422F	ZE423F	ZE424F	ZE425F	ZE426F	ZE427F	ZE428F	ZE429F	ZE430F	ZE431F	ZE432F	ZE433F	ZE434F	ZE435F	ZE436F	ZE437F	ZE438F	ZE439F	ZE440F	ZE441F	ZE442F	ZE443F	ZE444F	ZE445F	ZE446F	ZE447F	ZE448F	ZE449F	ZE450F	ZE451F	ZE452F	ZE453F	ZE454F	ZE455F	ZE456F	ZE457F	ZE458F	ZE459F	ZE460F	ZE461F	ZE462F	ZE463F	ZE464F	ZE465F	ZE466F	ZE467F	ZE468F	ZE469F	ZE470F	ZE471F	ZE472F	ZE473F	ZE474F	ZE475F	ZE476F	ZE477F	ZE478F	ZE479F	ZE480F	ZE481F	ZE482F	ZE483F	ZE484F	ZE485F	ZE486F	ZE487F	ZE488F	ZE489F	ZE490F	ZE491F	ZE492F	ZE493F	ZE494F	ZE495F	ZE496F	ZE497F	ZE498F	ZE499F	ZE500F	ZE501F	ZE502F	ZE503F	ZE504F	ZE505F	ZE506F	ZE507F	ZE508F	ZE509F	ZE510F	ZE511F	ZE512F	ZE513F	ZE514F	ZE515F	ZE516F	ZE517F	ZE518F	ZE519F	ZE520F	ZE521F	ZE522F	ZE523F	ZE524F	ZE525F	ZE526F	ZE527F	ZE528F	ZE529F	ZE530F	ZE531F	ZE532F	ZE533F	ZE534F	ZE535F	ZE536F	ZE537F	ZE538F	ZE539F	ZE540F	ZE541F	ZE542F	ZE543F	ZE544F	ZE545F	ZE546F	ZE547F	ZE548F	ZE549F	ZE550F	ZE551F	ZE552F	ZE553F	ZE554F	ZE555F	ZE556F	ZE557F	ZE558F	ZE559F	ZE560F	ZE561F	ZE562F	ZE563F	ZE564F	ZE565F	ZE566F	ZE567F	ZE568F	ZE569F	ZE570F	ZE571F	ZE572F	ZE573F	ZE574F	ZE575F	ZE576F	ZE577F	ZE578F	ZE579F	ZE580F	ZE581F	ZE582F	ZE583F	ZE584F	ZE585F	ZE586F	ZE587F	ZE588F	ZE589F	ZE590F	ZE591F	ZE592F	ZE593F	ZE594F	ZE595F	ZE596F	ZE597F	ZE598F	ZE599F	ZE600F	ZE601F	ZE602F	ZE603F	ZE604F	ZE605F	ZE606F	ZE607F	ZE608F	ZE609F	ZE610F	ZE611F	ZE612F	ZE613F	ZE614F	ZE615F	ZE616F	ZE617F	ZE618F	ZE619F	ZE620F	ZE621F	ZE622F	ZE623F	ZE624F	ZE625F	ZE626F	ZE627F	ZE628F	ZE629F	ZE630F	ZE631F	ZE632F	ZE633F	ZE634F	ZE635F	ZE636F	ZE637F	ZE638F	ZE639F	ZE640F	ZE641F	ZE642F	ZE643F	ZE644F	ZE645F	ZE646F	ZE647F	ZE648F	ZE649F	ZE650F	ZE651F	ZE652F	ZE653F	ZE654F	ZE655F	ZE656F	ZE657F	ZE658F	ZE659F	ZE660F	ZE661F	ZE662F	ZE663F	ZE664F	ZE665F	ZE666F	ZE667F	ZE668F	ZE669F	ZE670F	ZE671F	ZE672F	ZE673F	ZE674F	ZE675F	ZE676F	ZE677F	ZE678F	ZE679F	ZE680F	ZE681F	ZE682F	ZE683F	ZE684F	ZE685F	ZE686F	ZE687F	ZE688F	ZE689F	ZE690F	ZE691F	ZE692F	ZE693F	ZE694F	ZE695F	ZE696F	ZE697F	ZE698F	ZE699F	ZE700F	ZE701F	ZE702F	ZE703F	ZE704F	ZE705F	ZE706F	ZE707F	ZE708F	ZE709F	ZE710F	ZE711F	ZE712F	ZE713F	ZE714F	ZE715F	ZE716F	ZE717F	ZE718F	ZE719F	ZE720F	ZE721F	ZE722F	ZE723F	ZE724F	ZE725F	ZE726F	ZE727F	ZE728F	ZE729F	ZE730F	ZE731F	ZE732F	ZE733F	ZE734F	ZE735F	ZE736F	ZE737F	ZE738F	ZE739F	ZE740F	ZE741F	ZE742F	ZE743F	ZE744F	ZE745F	ZE746F	ZE747F	ZE748F	ZE749F	ZE750F	ZE751F	ZE752F	ZE753F	ZE754F	ZE755F	ZE756F	ZE757F	ZE758F	ZE759F	ZE760F	ZE761F	ZE762F	ZE763F	ZE764F	ZE765F	ZE766F	ZE767F	ZE768F	ZE769F	ZE770F	ZE771F	ZE772F	ZE773F	ZE774F	ZE775F	ZE776F	ZE777F	ZE778F	ZE779F	ZE780F	ZE781F	ZE782F	ZE783F	ZE784F	ZE785F	ZE786F	ZE787F	ZE788F	ZE789F	ZE790F	ZE791F	ZE792F	ZE793F	ZE794F	ZE795F	ZE796F	ZE797F	ZE798F	ZE799F	ZE800F	ZE801F	ZE802F	ZE803F	ZE804F	ZE805F	ZE806F	ZE807F	ZE808F	ZE809F	ZE810F	ZE811F	ZE812F	ZE813F	ZE814F	ZE815F	ZE816F	ZE817F	ZE818F	ZE819F	ZE820F	ZE821F	ZE822F	ZE823F	ZE824F	ZE825F	ZE826F	ZE827F	ZE828F	ZE829F	ZE830F	ZE831F	ZE832F	ZE833F	ZE834F	ZE835F	ZE836F	ZE837F	ZE838F	ZE839F	ZE840F	ZE841F	ZE842F	ZE843F	ZE844F	ZE845F	ZE846F	ZE847F	ZE848F	ZE849F	ZE850F	ZE851F	ZE852F	ZE853F	ZE854F	ZE855F	ZE856F	ZE857F	ZE858F	ZE859F	ZE860F	ZE861F	ZE862F	ZE863F	ZE864F	ZE865F	ZE866F	ZE867F	ZE868F	ZE869F	ZE870F	ZE871F	ZE872F	ZE873F	ZE874F	ZE875F	ZE876F	ZE877F	ZE878F	ZE879F	ZE880F	ZE881F	ZE882F	ZE883F	ZE884F	ZE885F	ZE886F	ZE887F	ZE888F	ZE889F	ZE890F	ZE891F	ZE892F	ZE893F	ZE894F	ZE895F	ZE896F	ZE897F	ZE898F	ZE899F	ZE900F	ZE901F	ZE902F	ZE903F	ZE904F	ZE905F	ZE906F	ZE907F	ZE908F	ZE909F	ZE910F	ZE911F	ZE912F	ZE913F	ZE914F	ZE915F	ZE916F	ZE917F	ZE918F	ZE919F	ZE920F	ZE921F	ZE922F	ZE923F	ZE924F	ZE925F	ZE926F	ZE927F	ZE928F	ZE929F	ZE930F	ZE931F	ZE932F	ZE933F	ZE934F	ZE935F	ZE936F	ZE937F	ZE938F	ZE939F	ZE940F	ZE941F	ZE942F	ZE943F	ZE944F	ZE945F	ZE946F	ZE947F	ZE948F	ZE949F	ZE950F	ZE951F	ZE952F	ZE953F	ZE954F	ZE955F	ZE956F	ZE957F	ZE958F	ZE959F	ZE960F	ZE961F	ZE962F	ZE963F	ZE964F	ZE965F	ZE966F	ZE967F	ZE968F	ZE969F	ZE970F	ZE971F	ZE972F	ZE973F	ZE974F	ZE975F	ZE976F	ZE977F	ZE978F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10.1.8 Additional documentation

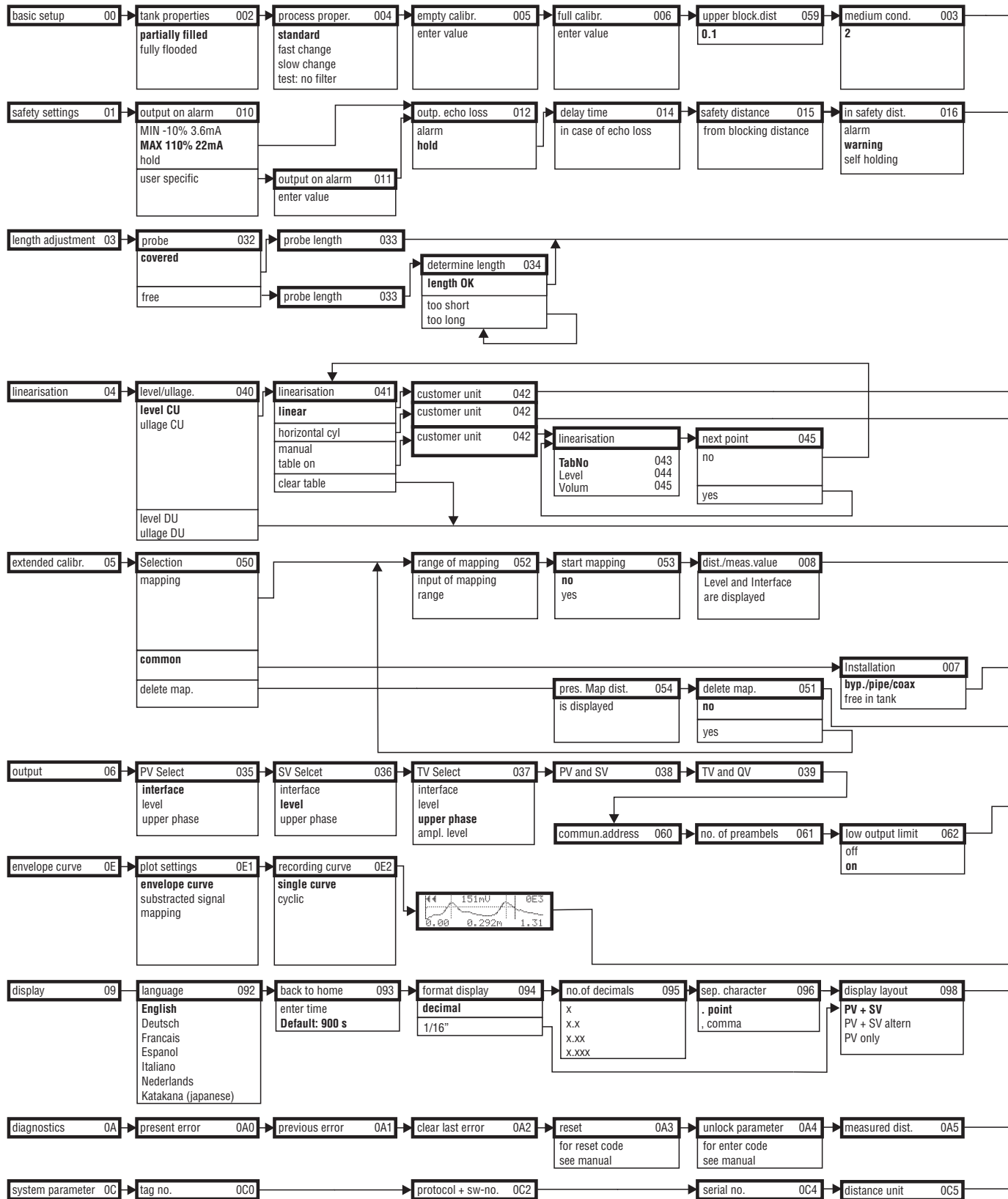
Additional documentation

This Additional documentation can be found on our product pages on www.endress.com.

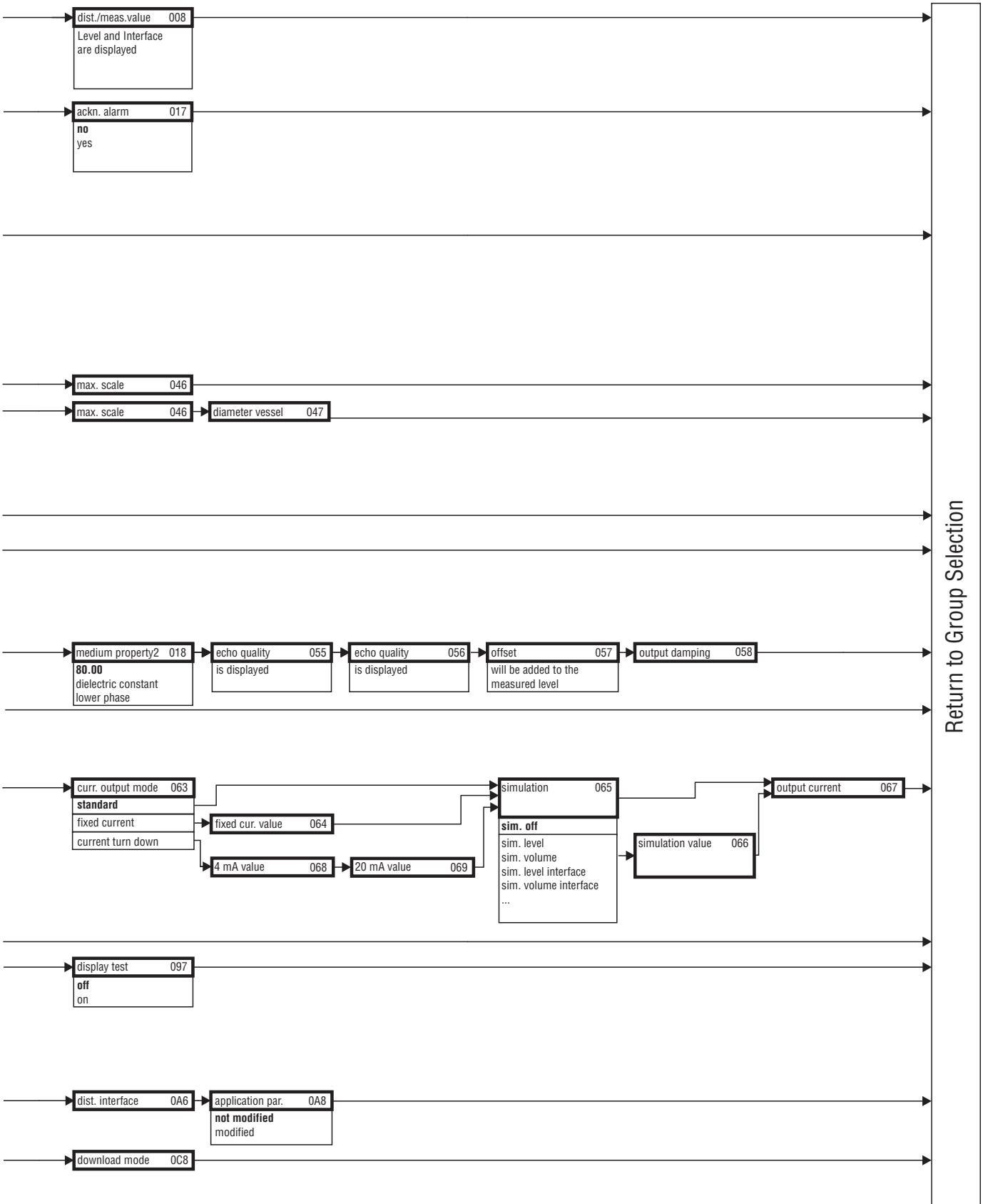
- Technical Information (TI00358F/00/EN)
- Safety Manual "Functional safety manual" (SD00174F/00/EN)
- Certificate "Allgemeine bauaufsichtliche Zulassung" (approval from the German Institute of Structural Engineering) (ZE00256F/00/DE)
- Brief operating instruction (KA01050F/00/EN)

11 Appendix

11.1 HART operating menu (display module)



Note! The default values of the parameters are typed in boldface.



11.2 Patents

This product is protected by at least one of the following patents.
Further patents are pending.

- US 5,661,251 \cong EP 0 780 664
- US 5,827,985 \cong EP 0 780 664
- US 5,884,231 \cong EP 0 780 665
- US 5,973,637 \cong EP 0 928 974

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Declaration of Hazardous Material and De-Contamination *Erklärung zur Kontamination und Reinigung*

RA No.

Please reference the Return Authorization Number (RA#), obtained from Endress+Hauser, on all paperwork and mark the RA# clearly on the outside of the box. If this procedure is not followed, it may result in the refusal of the package at our facility.

Bitte geben Sie die von E+H mitgeteilte Rücklieferungsnummer (RA#) auf allen Lieferpapieren an und vermerken Sie diese auch außen auf der Verpackung. Nichtbeachtung dieser Anweisung führt zur Ablehnung ihrer Lieferung.

Because of legal regulations and for the safety of our employees and operating equipment, we need the "Declaration of Hazardous Material and De-Contamination", with your signature, before your order can be handled. Please make absolutely sure to attach it to the outside of the packaging.

Aufgrund der gesetzlichen Vorschriften und zum Schutz unserer Mitarbeiter und Betriebseinrichtungen, benötigen wir die unterschriebene "Erklärung zur Kontamination und Reinigung", bevor Ihr Auftrag bearbeitet werden kann. Bringen Sie diese unbedingt außen an der Verpackung an.

Type of instrument / sensor

Geräte-/Sensortyp _____

Serial number

Seriennummer _____

☐ **Used as SIL device in a Safety Instrumented System / Einsatz als SIL Gerät in Schutzeinrichtungen**

Process data / Prozessdaten

Temperature / Temperatur _____ [°F] _____ [°C]

Pressure / Druck _____ [psi] _____ [Pa]

Conductivity / Leitfähigkeit _____ [µS/cm]

Viscosity / Viskosität _____ [cp] _____ [mm²/s]

Medium and warnings

Warnhinweise zum Medium



	Medium / concentration Medium / Konzentration	Identification CAS No.	flammable entzündlich	toxic giftig	corrosive ätzend	harmful/ irritant gesundheitsschädlich/ reizend	other * sonstiges*	harmless unbedenklich
Process medium Medium im Prozess								
Medium for process cleaning Medium zur Prozessreinigung								
Returned part cleaned with Medium zur Endreinigung								

* explosive; oxidising; dangerous for the environment; biological risk; radioactive

* explosiv; brandfördernd; umweltgefährlich; biogefährlich; radioaktiv

Please tick should one of the above be applicable, include safety data sheet and, if necessary, special handling instructions.

Zutreffendes ankreuzen; trifft einer der Warnhinweise zu, Sicherheitsdatenblatt und ggf. spezielle Handhabungsvorschriften beilegen.

Description of failure / Fehlerbeschreibung _____

Company data / Angaben zum Absender

Company / Firma _____	Phone number of contact person / Telefon-Nr. Ansprechpartner: _____
Address / Adresse _____	Fax / E-Mail _____
_____	Your order No. / Ihre Auftragsnr. _____

"We hereby certify that this declaration is filled out truthfully and completely to the best of our knowledge. We further certify that the returned parts have been carefully cleaned. To the best of our knowledge they are free of any residues in dangerous quantities."

"Wir bestätigen, die vorliegende Erklärung nach unserem besten Wissen wahrheitsgetreu und vollständig ausgefüllt zu haben. Wir bestätigen weiter, dass die zurückgesandten Teile sorgfältig gereinigt wurden und nach unserem besten Wissen frei von Rückständen in gefahrbringender Menge sind."

(place, date / Ort, Datum)

Name, dept./Abt. (please print / bitte Druckschrift)

Signature / Unterschrift

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