



Level



Pressure



Flow



Temperature



Liquid
Analysis



Registration



Systems
Components



Services

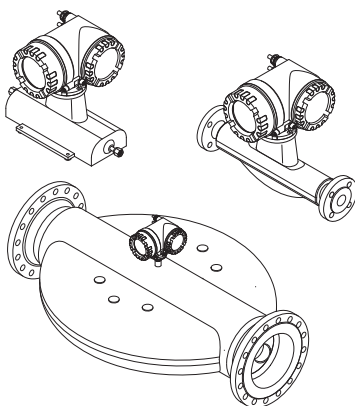


Solutions

Brief Operating Instructions

Proline Promass 84

Coriolis Mass Flow Measuring System for Custody Transfer



These Brief Operating Instructions are not intended to replace the Operating Instructions provided in the scope of supply. Detailed information is provided in the Operating Instructions and the additional documentation on the CD-ROM supplied.

The complete device documentation consists of:

- These Brief Operating Instructions
- Depending on the device version:
 - Operating Instructions and the Description of Device Functions
 - Approvals and safety certificates
 - Safety instructions in accordance with the approvals for the device (e.g. explosion protection, pressure equipment directive etc.)
 - Additional device-specific information

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1 Safety instructions

1.1 Designated use




- The measuring device should only be used to measure the mass flow rate of liquids and gases. At the same time, the measuring device also measures the density and fluid temperature. These parameters are then used to calculate other process variables such as volume flow.
- Any use other than that described here compromises the safety of persons and the entire measuring system and is, therefore, not permitted.
- The manufacturer is not liable for damage caused by improper or non-designated use.

1.2 Installation, commissioning and operation

- The measuring device must only be installed, connected, commissioned and maintained by qualified and authorized specialists (e.g. electrical technicians) in full compliance with the instructions in these Brief Operating Instructions, the applicable norms, legal regulations and certificates (depending on the application).
- The specialists must have read and understood these Brief Operating Instructions and must follow the instructions they contain. If you are unclear on anything in these Brief Operating Instructions, you must read the Operating Instructions (on the CD-ROM). The Operating Instructions provide detailed information on the measuring device.
- The measuring device may only be modified or repaired if such work is expressly permitted in the Operating Instructions (on the CD-ROM).
- The measuring device may only be installed in a de-energized state.
- Repairs may only be performed if a genuine spare parts kit is available and this repair work is expressly permitted.
- If performing welding work on the piping, the welding unit may not be grounded by means of the measuring device.

1.3 Operational safety

- The measuring device is designed to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate. Relevant regulations and European standards have been observed.
- Observe the technical data on the nameplate!
- The technical staff must ensure that the measuring device has been correctly wired and grounded as per the wiring diagrams.
- With regard to special fluids, including fluids used for cleaning, Endress+Hauser will be happy to assist in clarifying the corrosion-resistant properties of wetted materials. However, minor changes in temperature, concentration or in the degree of contamination in the process may result in variations in corrosion resistance. For this reason, Endress+Hauser does not accept any responsibility with regard to the corrosion resistance of wetted materials in a specific application. The user is responsible for the choice of suitable wetted materials in the process. A sensor version which allows the sensor housing be monitored should be used for critical fluids.

- **Hazardous areas**
Measuring devices for use in hazardous areas are labeled accordingly on the nameplate. Relevant national regulations must be observed when operating the device in hazardous areas. The Ex documentation on the CD-ROM is an integral part of the entire device documentation. The installation regulations, connection data and safety instructions provided in the Ex documentation must be observed. The symbol on the front page indicates the approval and certification body ( Europe,  USA,  Canada). The nameplate also bears the documentation number of this Ex documentation (XA***D/.../..).
- For measuring systems used in SIL 2 applications, the separate manual on functional safety (on the CD-ROM) must be observed.
- **Hygienic applications**
Measuring devices for hygienic applications have their own special labeling. Relevant national regulations must be observed when using these devices.
- **Pressure instruments**
Measuring devices for use in systems that need to be monitored are labeled accordingly on the nameplate. Relevant national regulations must be observed when using these devices. The documentation on the CD-ROM for pressure instruments in systems that need to be monitored is an integral part of the entire device documentation. The installation regulations, connection data and safety instructions provided in the Ex documentation must be observed.
- Endress+Hauser will be happy to assist in clarifying any questions on approvals, their application and implementation.

1.4 Safety conventions



Warning!

"Warning" indicates an action or procedure which, if not performed correctly, can result in injury or a safety hazard. Comply strictly with the instructions and proceed with care.



Caution!

"Caution" indicates an action or procedure which, if not performed correctly, can result in incorrect operation or destruction of the device. Comply strictly with the instructions.



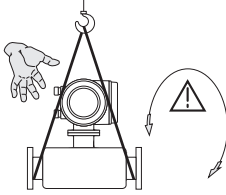
Note!

"Note" indicates an action or procedure which, if not performed correctly, can have an indirect effect on operation or trigger an unexpected response on the part of the device.

2 Installation

2.1 Transporting to the measuring point

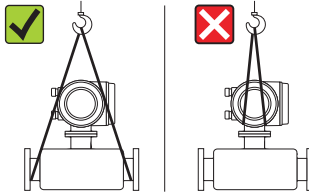
- Transport the measuring device to the measuring point in the original packaging.
- The covers or caps fitted on the process connections prevent mechanical damage to the sensors during transport and storage. For this reason, do not remove the covers or caps until immediately before installation.



To transport the unit, use slings slung around the process connections or use lugs (if available).

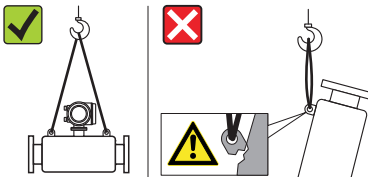
Warning!
Risk of injury! The device can slip. The center of gravity of the measuring device may be higher than the holding points of the slings. Always ensure that the device cannot slip or turn around its axis.

A0007408



Do not lift measuring devices by the transmitter housing or the connection housing in the case of the remote version. Do not use chains as they could damage the housing.

A0007409



The assembly must always be attached to at least two lifting eyes.

A0007409

2.2 Installation conditions

For mechanical reasons, and in order to protect the piping, it is advisable to support heavy sensors.

2.2.1 Dimensions

For the dimensions of the measuring device → see associated Technical Information on the CD-ROM.

2.2.2 Mounting location

The following mounting locations are recommended:

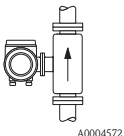
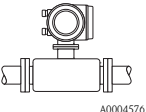
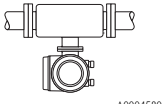

- Upstream from assemblies such as valves, T-pieces, elbows, etc.
- On the pressure side of pumps (for high system pressure)
- At the lowest point in an ascending pipe (for high system pressure)

The following mounting locations should be **avoided**:

- At the highest point in a pipe (risk of air accumulating)
- In an open down pipe directly upstream from a free pipe outlet. For ways of using the measuring device in down pipes, see the related Operating Instructions on the CD-ROM.

2.2.3 Orientation

- The direction of the arrow on the nameplate of the measuring device must match the flow direction of the fluid.
- The following table lists the possible orientations of the measuring devices:

	Vertical	Horizontal	Horizontal	Horizontal
	 <p>Transmitter at the side A0004572</p>	 <p>Transmitter at the top A0004576</p>	 <p>Transmitter at the bottom A0004580</p>	 <p>Transmitter at the side A0015445</p>
Promass A	Recommended	Possible (①)	Possible (①, ④)	Not suitable
Promass F	Recommended	Recommended (②)	Recommended (③, ④)	Not suitable
Promass F HT* Compact version	Recommended	Not suitable	Recommended (③, ④)	Not suitable
Promass F HT* Remote version	Recommended	Possible (②)	Recommended (③, ④)	Not suitable
Promass O	Recommended	Possible (②)	Recommended (③, ④)	Not suitable
Promass X	Recommended	Recommended (②)	Recommended (③, ④)	Possible

*HT = high temperature version for medium temperatures (TM) > 200 °C (> 392 °F)

- ① Do **not** install the measuring device in such a way that is suspended without any support or securing unit.
- ② This orientation is **not suitable** for fluids with entrained solids.
- ③ This orientation is **not suitable** for outgassing fluids.
- ④ This orientation is **not suitable** for low fluid temperatures.

Special installation instructions for Promass A



Caution!

Risk of measuring pipe fracture if sensor installed incorrectly!

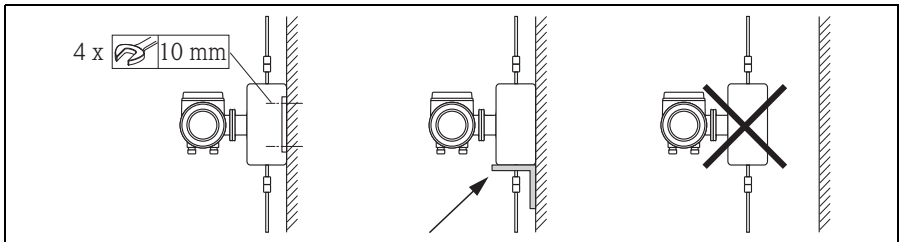
The sensor may not be installed in a pipe as a freely suspended sensor:

- Using the base plate, mount the sensor directly on the floor, the wall or the ceiling.
- Support the sensor on a firmly mounted support base (e.g. angle bracket).

Vertical

We recommend two installation versions when mounting vertically:

- Mounted directly on a wall using the base plate
- Measuring device supported on an angle bracket mounted on the wall

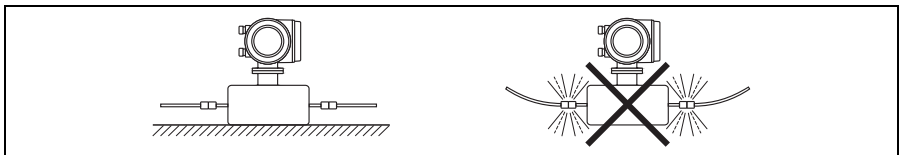


A0018980

Horizontal

We recommend the following installation version when mounting horizontally:

- Measuring device standing on a firm support base



A0018979

2.2.4 Heating

For information on the heating, please see the Operating Instructions on the CD-ROM.

2.2.5 Thermal insulation

For information on the thermal insulation, please see the Operating Instructions on the CD-ROM.

2.2.6 Inlet and outlet runs

No inlet and outlet runs are required.

2.2.7 Vibrations

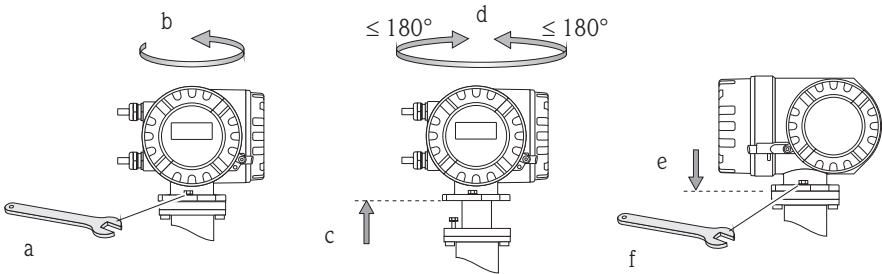
No measures are necessary.

2.3 Post-installation

2.3.1 Turning the transmitter housing

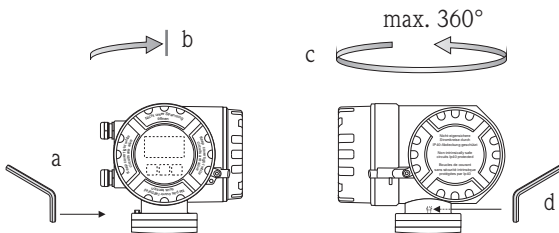
Turning the aluminum field housing

Aluminum field housing for non-Ex area



A0007540

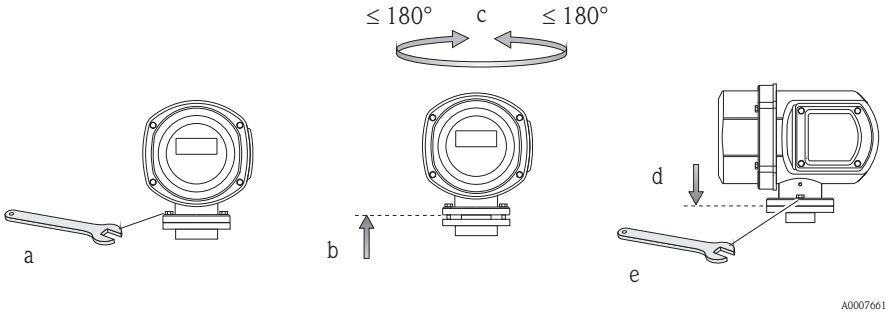
Aluminum field housing for Zone 1 or Class I Div. 1



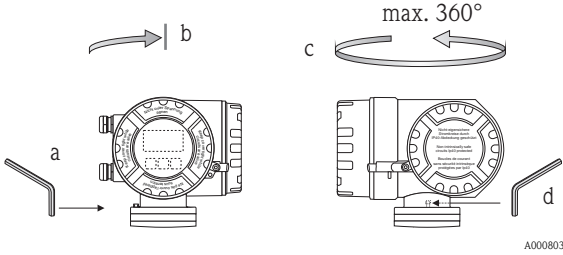
A0008036

- a. Release the setscrew.
- b. Turn the transmitter housing gently clockwise until the stop (end of the thread).
- c. Turn the transmitter counterclockwise (max. 360°) to the desired position.
- d. Retighten the setscrew.

Turning the stainless steel field housing



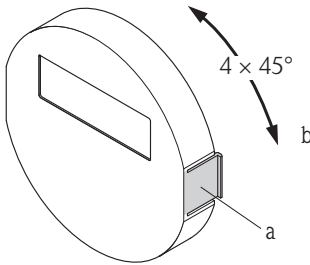
A0007661



A0008036

- a. Release the setscrew.
- b. Turn the transmitter housing gently clockwise until the stop (end of the thread).
- c. Turn the transmitter counterclockwise (max. 360°) to the desired position.
- d. Retighten the setscrew.

2.3.2 Turning the onsite display



A0007541

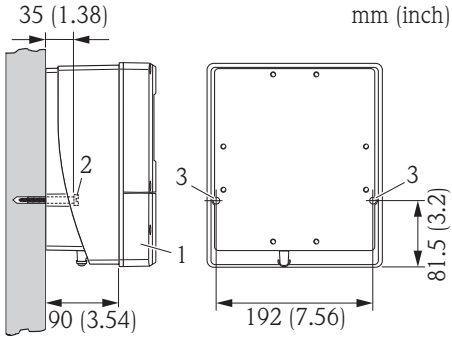
- a. Press in the side latches on the display module and remove the module from the cover plate of the electronics compartment.
- b. Turn the display to the desired position (max. 4 x 45° in both directions) and reset it onto the cover plate of the electronics compartment.

2.3.3 Installing the wall-mount housing

⚠ Caution!

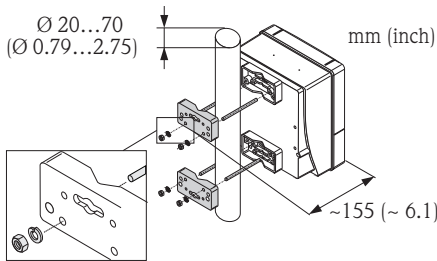
- Make sure that the ambient temperature does not exceed the permitted range.
- Always install the wall-mount housing in such a way that the cable entries point downwards.

Mounted directly on the wall



A0007542

Pipe mounting

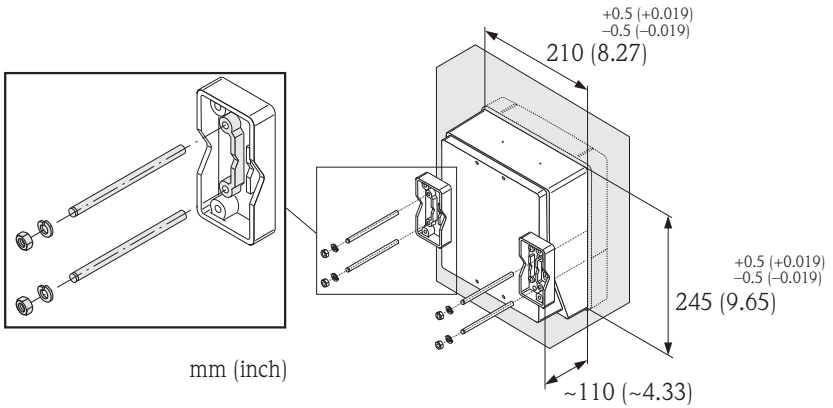


A0017072



Caution!
 Danger of overheating! If the device is mounted on a warm pipe, make sure that the housing temperature does not exceed $+60$ °C ($+140$ °F) which is the maximum temperature permitted.

Panel mounting



A0007544

2.4 Post-installation check

- Is the measuring device damaged (visual inspection)?
- Does the measuring device correspond to the specifications at the measuring point?
- Are the measuring point number and labeling correct (visual inspection)?
- Correct internal diameter and correct surface roughness/quality?
- Has the correct sensor orientation been selected in terms of type, fluid properties, fluid temperature?
- Does the arrow on the sensor point in the direction of the flow in the pipe?
- Is the measuring device protected against moisture and sunlight?
- Is the measuring device protected against overheating?

3 Wiring

 Warning!

Risk of electric shock! Components carry dangerous voltages.

- Never mount or wire the measuring device while it is connected to the power supply.
- Prior to connecting the power supply, connect the protective ground to the ground terminal on the housing.
- Route the power supply and signal cables so they are securely seated.
- Seal the cable entries and covers so they are airtight.

 Caution!

Risk of damaging the electronic components!

- Connect the power supply in accordance with the connection data on the nameplate.
- Connect the signal cable in accordance with the connection data in the Operating Instructions or the Ex documentation on the CD-ROM.

In addition, for the remote version:

 Caution!

Risk of damaging the electronic components!

- Only connect sensors and transmitters with the same serial number
- Observe the cable specifications of the connecting cable → Operating Instructions on the CD-ROM.

 Note!

Install the connecting cable securely to prevent movement.

In addition, for measuring devices with fieldbus communication:

 Caution!

Risk of damaging the electronic components!

- Observe the cable specification of the fieldbus cable → Operating Instructions on the CD-ROM.
- Keep the stripped and twisted lengths of cable shield as short as possible.
- Screen and ground the signal lines → Operating Instructions on the CD-ROM.
- When using in systems without potential matching → Operating Instructions on the CD-ROM.

In addition, for Ex-certified measuring devices:

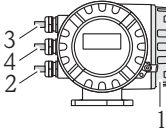
 Warning!

When wiring Ex-certified measuring devices, all the safety instructions, wiring diagrams, technical information etc. of the related Ex documentation must be observed → Ex documentation on the CD-ROM.

3.1 Connecting the various housing types

Wire the unit using the terminal assignment diagram inside the cover.

3.1.1 Compact version

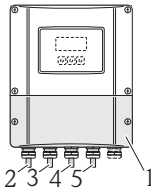


A0007545

Transmitter connection:

- 1 Connection diagram inside the connection compartment cover
- 2 Power supply cable
- 3 Signal cable or fieldbus cable
- 4 Optional

3.1.2 Remote version (transmitter): non-Ex Zone, Ex Zone 2, Class I Div. 2



A0007546

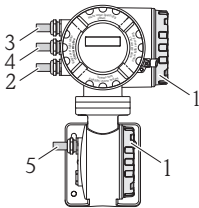
Transmitter connection:

- 1 Connection diagram inside the connection compartment cover
- 2 Power supply cable
- 3 Signal cable
- 4 Fieldbus cable

Connecting cable connection:

- 5 Sensor/transmitter connecting cable

3.1.3 Remote version (transmitter): Ex Zone 1, Class I Div. 1



A0007547

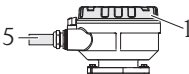
Transmitter connection:

- 1 Connection diagram inside the connection compartment cover
- 2 Power supply cable
- 3 Signal cable or fieldbus cable
- 4 Optional

Connecting cable connection:

- 5 Sensor/transmitter connecting cable

3.1.4 Remote version (sensor)



A0007548

Transmitter connection:

- 1 Connection diagram inside the connection compartment cover

Connecting cable connection:

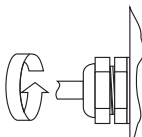
- 5 Sensor/transmitter connecting cable

3.2 Degree of protection

The devices meet all the requirements for IP 67.

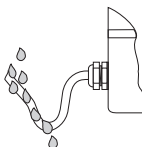
After mounting in the field or service work, the following points have to be observed to ensure that IP 67 protection is retained:

- Install the measuring device in such a way that the cable entries do not point upwards.
- Do not remove the seal from the cable entry.
- Remove all unused cable entries and plug them with suitable drain plugs.



A0007549

Tighten the cable entries correctly.



A0007550

The cables must loop down before they enter the cable entries ("water trap").

3.3 Post-connection check

- Are cables or the device damaged (visual inspection)?
- Does the supply voltage match the information on the nameplate?
- Do the cables used comply with the necessary specifications?
- Do the mounted cables have adequate strain relief and are they routed securely?
- Is the cable type route completely isolated? Without loops and crossovers?
- Are all screw terminals firmly tightened?
- Are all cable entries installed, firmly tightened and correctly sealed?
- Cable routed as a "water trap" in loops?
- Are all the housing covers installed and securely tightened?

In addition, for measuring devices with fieldbus communication:

- Are all the connecting components (T-boxes, junction boxes, connectors, etc.) connected with each other correctly?
- Has each fieldbus segment been terminated at both ends with a bus terminator?
- Has the max. length of the fieldbus cable been observed in accordance with the specifications?
- Has the max. length of the spurs been observed in accordance with the specifications?
- Is the fieldbus cable fully shielded and correctly grounded?

4 Hardware settings

This section only deals with the hardware settings needed for commissioning. All other settings (e.g. output configuration, write protection, etc.) are described in the associated Operating Instructions on the CD-ROM.



Note!

No hardware settings are needed for measuring devices with HART-type communication.

4.1 Device address

Has to be set for measuring devices with the following communication methods:

- Modbus RS485

The device address can be configured via:

- Miniature switches → see description below
- Local operation → see section **Software settings** → 22

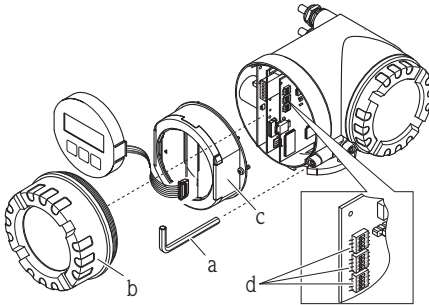
Addressing via miniature switches



Warning!

Risk of electric shock! Risk of damaging the electronic components!

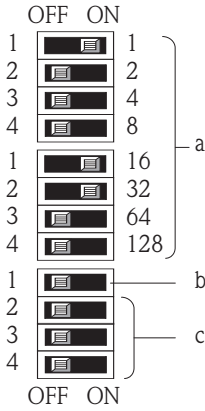
- All the safety instructions for the measuring device must be observed and all the warnings heeded → 12.
- Use a workspace, working environment and tools purposely designed for electrostatically sensitive devices.



A0007551

- a. Switch off the power supply before opening the device.
- b. Loosen the cheese head screw of the securing clamp with an Allen key (3 mm)
- c. Unscrew cover of the electronics compartment from the transmitter housing.
- d. Loosen the securing screws of the display module and remove the onsite display (if present).
- e. Set the position of the miniature switches on the I/O board using a sharp pointed object.
- f. Installation is the reverse of the removal procedure.

Modbus RS485




Device address range: 1 to 247

Factory setting: 247

- a. Miniature switches for device address
Example shown:
 $1 + 16 + 32 = \text{device address } 49$
- b. Miniature switches for the address mode (method of addressing):
 - OFF (factory setting) = software addressing via local operation/operating program
 - ON = hardware addressing via miniature switches
- c. Miniature switch not assigned.

A0007554

4.2 Terminating resistors

 Note!


If the measuring device is used at the end of a bus segment, termination is required. This can be performed in the measuring device by setting the terminating resistors on the I/O board. Generally, however, it is recommended to use an external bus terminator and not perform termination at the measuring device itself.

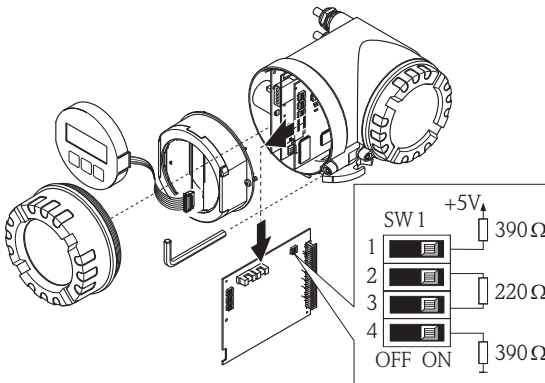
Has to be set for measuring devices with the following communication methods:

- Modbus RS485 → Termination can be performed at the measuring device, see graphic

 Warning!

Risk of electric shock! Risk of damaging the electronic components!

- All the safety instructions for the measuring device must be observed and all the warnings heeded →  12.
- Use a workspace, working environment and tools purposely designed for electrostatically sensitive devices.



Setting the terminating switch SW1 on the I/O board:
ON - ON - ON - ON

A0007556

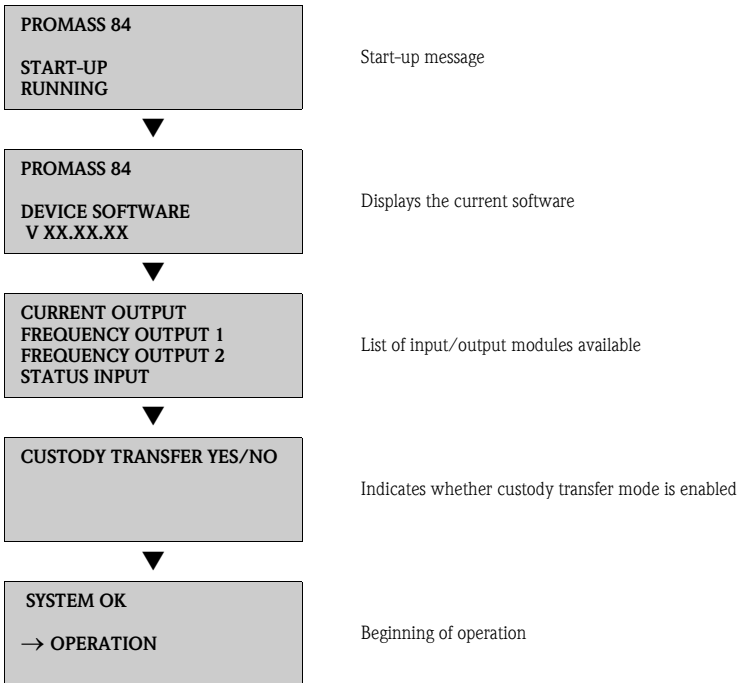
5 Commissioning

5.1 Switching on the measuring device

On completion of the installation (successful post-installation check), wiring (successful post-connection check) and after making the necessary hardware settings, where applicable, the permitted power supply (see nameplate) can be switched on for the measuring device.

When the power supply is switched on, the measuring device performs a number of power-up checks and device self-checks. As this procedure progresses the following messages can appear on the onsite display:

Display examples:



The measuring device starts operating as soon as the startup procedure is complete. Various measured values and/or status variables appear on the display.



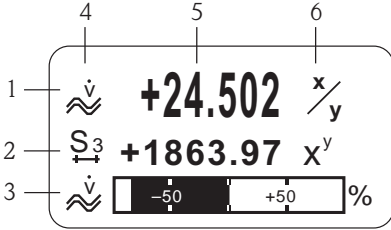
Note!

If an error occurs during startup, this is displayed by an error message.

The error messages that occur most frequently when a measuring device is commissioned are described in the Troubleshooting section → [24](#).

5.2 Operation

5.2.1 Display elements

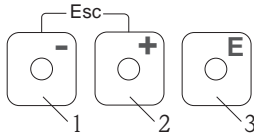


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Display lines/fields

1. Main line for primary measured values
2. Additional line for additional measured variables/status variables
3. Information line for bar graph display for example
4. Info icons, e.g. volume flow
5. Current measured values
6. Engineering units/time units

5.2.2 Operating elements

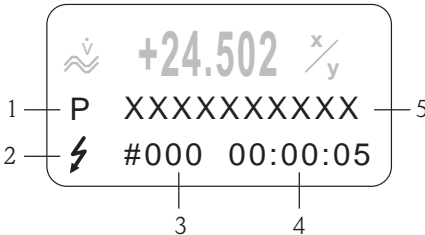


A0007559

Operating keys

1. (-) Minus key for entering, selecting
 2. (+) Plus key for entering, selecting
 3. Enter key for calling the function matrix, saving
- When the +/- keys are pressed simultaneously (Esc):
- Exit the function matrix step-by-step:
 - > 3 sec. = cancel data input and return to the measured value display

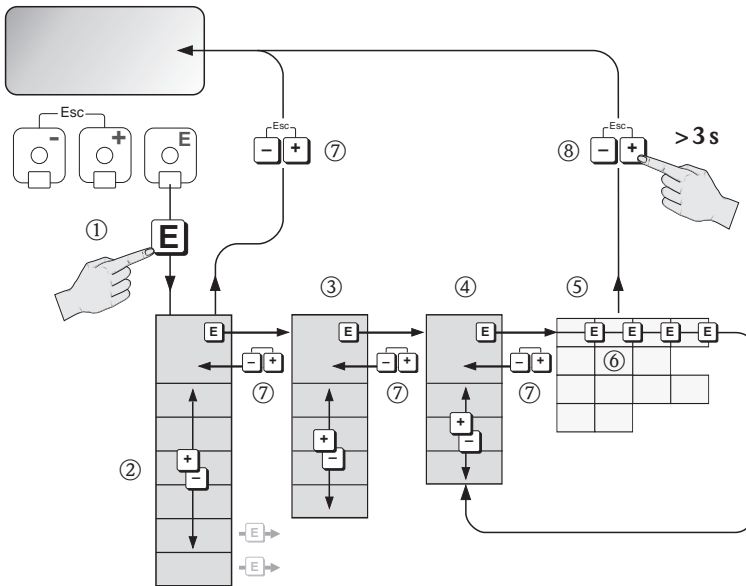
5.2.3 Displaying error messages



A0007664

1. Type of error:
P = Process error, S = System error
2. Error message type:
⚡ = Fault message, ! = Notice message
3. Error number
4. Duration of the last error that occurred:
Hours: Minutes: Seconds
5. Error designation
 - List of the most common error messages during commissioning, see → 24
 - List of all error messages, see associated Operating Instructions on the CD-ROM

5.3 Navigating within the function matrix















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1. → Enter the function matrix (starting with measured value display)
2. → Select the Block (e.g. USER INTERFACE)
 → Confirm selection
3. → Select the group (e.g. CONTROL)
 → Confirm selection
4. → Select the function group (e.g. BASIC CONFIGURATION)
 → Confirm selection
5. → Select function (e.g. LANGUAGE)
6. → Enter code **84** (only for the first time you access the function matrix)
 → Confirm entry

 → Change function/selection (e.g. ENGLISH)
 → Confirm selection
7. → Return to measured value display step by step
8. > 3 s → Return immediately to measured value display

5.4 Calling the Commissioning Quick Setup

All the functions needed for commissioning are called up automatically with the Quick Setup. The functions can be changed and adapted to the process in question.

1.  → Enter the function matrix (starting with measured value display)
2.  → Select the group QUICK SETUP
 → Confirm selection
3. QUICK SETUP COMMISSIONING function appears.
4. Intermediate step if configuration is blocked:
 → Enter the code **84** (confirm with ) and thus enable configuration
5.  → Go to Commissioning Quick Setup
6.  → Select YES
 → Confirm selection
7.  → Start Commissioning Quick Setup
8. Configure the individual functions/settings:
 - Via -key, select option or enter number
 - Via -key, confirm entry and go to next function
 - Via -key, return to Setup Commissioning function (settings already made are retained)



Note!

Observe the following when performing the Quick Setup:

- Configuration selection: Select the ACTUAL SETTING option
- Unit selection: This is not offered again for selection after configuring a unit
- Output selection: This is not offered again for selection after configuring an output
- Automatic configuration of the display: select YES
 - Main line = Mass flow
 - Additional line = Totalizer 1
 - Information line = Operating/system conditions
- If asked whether additional Quick Setups should be executed: select NO

All the available functions of the measuring device and their configuration options as well as additional Quick Setups, if available, are described in detail in the "Description of Device Functions" Operating Instructions. The related Operating Instructions can be found on the CD-ROM.

The measuring device is ready for operation on completion of the Quick Setup.


5.5 Software settings

5.5.1 Device address

Has to be set for measuring devices with the following communication methods:

- Modbus RS485
Device address range 1 to 247, factory setting 247

The device address can be configured via:














- Miniature switches → see section Hardware settings →  15
- Local operation → see description below



Note!

The COMMISSIONING SETUP must be executed before setting the device address.

Calling the Communication Quick Setup

1.  → Enter the function matrix (starting with measured value display)
2.  → Select the group QUICK SETUP
 → Confirm selection
3.  → Select the QUICK SETUP COMMUNICATION function
4. Intermediate step if configuration is blocked:
 → Enter the code **84** (confirm with ) and thus enable configuration
5.  → Go to Communication Quick Setup
6.  → Select YES
 → Confirm selection
7.  → Start Communication Quick Setup
8. Configure the individual functions/settings:
 - Via -key, select option or enter number
 - Via -key, confirm entry and go to next function
 - Via -key, return to Setup Commissioning function
(settings already made are retained)

All the available functions of the measuring device and their configuration options as well as additional Quick Setups, if available, are described in detail in the "Description of Device Functions" Operating Instructions. The related Operating Instructions can be found on the CD-ROM.

The measuring device is ready for operation on completion of the Quick Setup.

5.6 Custody transfer measurement


All the information on using the measuring device for custody transfer measurement is provided in the related Operating Instructions on the CD-ROM. Here, you can also find information on the following subjects:


- Suitability for custody transfer measurement, approval by the Standards Authorities, repeated calibration due to legal metrology controls
- Definition of terms
- Verification process
- Configuring locked operation (custody transfer measurement) (see also description below)
- Lead-sealing the measuring device
- Disabling locked operation (custody transfer measurement)


5.6.1 Establishing locked operation (custody transfer measurement)

Prerequisite: the device is operational and not in the custody transfer state.

1. Configure important functions for custody transfer measurement such as output configuration, custody transfer variable and the measuring mode.
 - In the "CUSTODY TRANSFER" Block (function block Z; functions Z001 to Z008), the outputs relevant for custody transfer measurement can be set to the custody transfer state and the current custody transfer state can be displayed.

 **Note!**
Only for NTEP and MC: The "CUSTODY TRANSFER" Block is hidden. All the relevant outputs are set to the custody transfer state.
 - In the "OUTPUTS" Block (function block E), the custody transfer variables can be assigned to the existing outputs.
 - In the "INPUTS" Block (function block F), a switching behavior is assigned to the input.

 **Note!**
Please refer to the device functions manual on the CD-ROM for a detailed description of the functions.
2. Once all the functions that are relevant to custody transfer have been configured, the custody transfer code 8400 is entered in the cell "ACCESS CODE (2020)". The functions are locked after entering the custody transfer code.

 **Note!**
All the functions that are locked are marked with a keyhole symbol in the related device functions manual.
3. The measuring device is lead-sealed as illustrated in the related Operating Instructions on the CD-ROM.
4. The device is in the mode suitable for custody transfer measurement. Flow measurement can now be deployed in commercial applications.

5.7 Troubleshooting

The error messages that can occur most frequently when a measuring device is commissioned are described here.

A complete description of all the error messages → Operating Instructions on the CD-ROM.

HART

No.	Error message / Type	Cause/remedy
351 to 354	System error message (S)/ Notice message (!) CURRENT SPAN n # 351 to 354	Current output The current flow is outside the set range. 1. Change the upper range or lower range values entered 2. Increase or reduce flow, as applicable
701	Process error message (P)/ Notice message (!) EXC. CURR. LIM # 701	The maximum current value for the measuring tube exciter coils has been reached since certain fluid characteristics, e.g. high gas or solid content, are in the limit range. The device continues to work correctly. In particular with outgassing fluids and/or increased gas content, the following measures are recommended to increase system pressure: 1. Install the measuring device downstream of a pump 2. Mount the device at the lowest point in an ascending pipeline 3. Install a valve or an orifice plate downstream from the measuring device

Modbus RS485

Register 6859 Data type: Integer	Register 6821 Data type: String (18 byte)	No.	Error message / Type	Cause/remedy
39 to 42	RANGE CUR. OUT n	351 to 354	System error message (S)/ Notice message (!) CURRENT SPAN n # 351 to 354	See HART table
112	EXC. CURR. LIM	701	Process error mess. (P)/ Notice message (!) EXC. CURR. LIM # 701	See HART table

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