



Level



Pressure



Flow



Temperature



Liquid  
Analysis



Registration



Systems  
Components



Services



Solutions

Safety Instructions

# Gammapilot FTG20

Ex d ia IIC T\* Gb

Ex d [ia] IIC T\* Gb

Ex tb ia IIIC T\* Db

Ex tb [ia] IIIC T\* Db

IECEX BVS 12.0080 X

**XA00617F-A**

Safety instructions for electrical apparatus for explosion-hazardous areas  
according to IEC standards



# Gammapilot FTG20

## Associated Documentation

This document is an integral part of the following Operating Instructions:  
BA01035F/00

The Operating Instructions which are supplied and correspond to the device type apply.

## Supplementary Documentation

Explosion-protection brochure:  
CP021Z/00

## Designation

Explanation of the labelling and type of protection can be found in the explosion protection brochure.

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**Designation according to IECEx  
Equipment protection level (EPL)**                      **Gb**

**Designation of explosion protection**                      **Ex d ia IIC T\* Gb**  
**Ex d [ia] IIC T\* Gb**

T\* → 6

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**Designation according to IECEx  
Equipment protection level (EPL)**                      **Db**

**Designation of explosion protection**                      **Ex tb ia IIIC T\* Db**  
**Ex tb [ia] IIIC T\* Db**

T\* → 6

## Applied standards

IEC 60079-0 :2011  
 IEC 60079-1 :2007  
 IEC 60079-11 :2012  
 IEC 60079-31 :2008

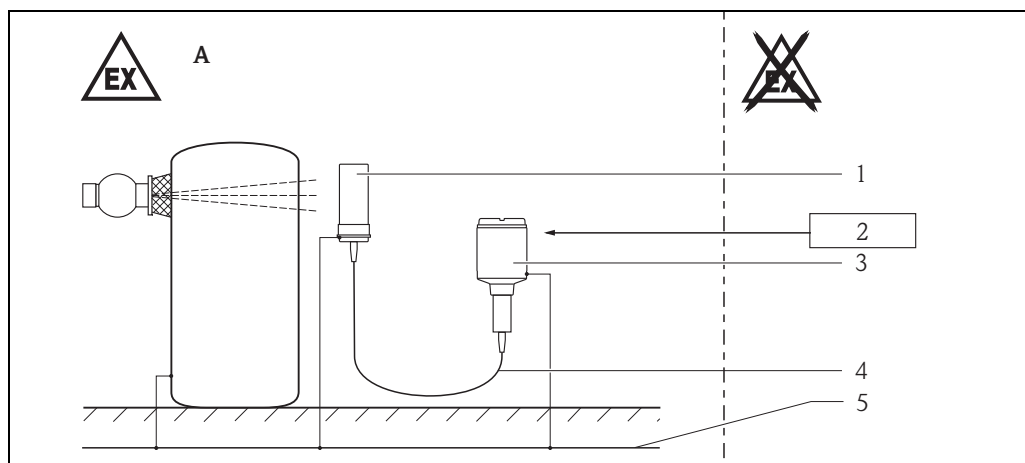
**Safety instructions:**  
**General**

- Comply with the installation and safety instructions in the Operating Instructions.
- Install the device according to the manufacturer's instructions and any other valid standards and regulations.
- Do not operate the device outside the specified electrical and thermal parameters.
- Changes in electrical and mechanical parts of the equipment could harm the type of explosion protection and are not allowed for the user.
- To maintain the ingress protection of the housing, install the housing cover and cable glands correctly.
- Close unused entry glands with sealing plugs.
- Use a connecting cable for continuous duty temperature  $T \geq T_a + 20 \text{ K}$ .
- After aligning (rotating) the housing, retighten the fixing screw (see Operating Instructions) (e.g. secure the earth connection).
- Install the device to exclude impact and friction sparks on the aluminium housing (F13).
- Connect the sensor and transmitter to the common on-site potential equalization line.

**Safety instructions:**  
**Special conditions**

- Connecting cable between sensor and transmitter:
  - Do not install in the vicinity of processes generating strong electrostatic charges.
  - Avoid electrostatic charging of the sensor cable (e.g. do not rub dry and install outside the filling flow).
  - Do not leave cable hanging loosely when installed.
  - If the connecting cable is removed from both the sensor and the transmitter, ensure that measures are taken to avoid electrostatic discharge in a potentially explosive atmosphere.

**Safety instructions:**  
**Installation**



1

**A** Zone 1, Zone 21

*FTG20 with electronic insert FEG24 (Relay)*

- 1 Sensor
- 2 Power supply
- 3 Transmitter (Ex d or Ex t)
- 4 Connection cable (Ex ia),  
Cable designation: Lapp Ölflex Heat 180 EWKF or Helu Thermflex 180 EWKF-C
- 5 Potential equalization

*FTG20 with electronic insert FEG25 (8/16 mA)*

- 1 Sensor
- 2 Associated intrinsically safe apparatus [Ex ia]
- 3 Transmitter (Ex ia)
- 4 Connection cable (Ex ia),  
Cable designation: Lapp Ölflex Heat 180 EWKF or Helu Thermflex 180 EWKF-C
- 5 Potential equalization

**Ingress protection of housing**

- Transmitter, F13 housing (aluminium): IP66/67
- Transmitter, F27 housing (stainless steel): IP66/68
- Sensor (stainless steel): IP66/68

**Instructions:  
Ex d joints****Specification according to IEC/EN 60079-1:2007, Chapter 5.1**

- If required or if doubt: ask manufacturer for specifications.

**Gammapilot with FEG24****Safety instructions:  
Zone 1**

- Connect the device using suitable cable and wire entries or using piping systems of protection type "Pressure-tight Enclosure d".
- Close unused entry glands with approved (Ex d) sealing plugs. The plastic sealing plug is used only as transport protection.
- Transmitter housing: Do not open in a potentially explosive atmosphere.
- During operation, the cover must be screwed all the way in and the cover's safety catch must be fastened.
- Replace sealing plugs only with identical parts.
- Lay connecting cable to the transmitter and secure.
- The intrinsically safe signal circuit to the sensor is galvanically isolated from other circuits up to a peak value of the nominal voltage of 375 V.

**Safety instructions:  
Zone 21**

- Connect the device using suitable cable and wire entries or using piping systems.
- Only use suitable cable glands for Zone 21 with degree of protection IP68, which are suitable for an ambient temperature of at least  $-40\text{ °C}$ ... $+70\text{ °C}$ .
- Close unused entry glands with approved sealing plugs. The plastic sealing plug is used only as transport protection.
- Lay connecting cable to the transmitter and secure.
- Transmitter housing: Do not open in a potentially explosive dust atmosphere.
- Replace cable glands and sealing plugs only with identical parts.
- The intrinsically safe signal circuit to the sensor is galvanically isolated from other circuits up to a peak value of the nominal voltage of 375 V.

**Gammapilot with FEG25****Safety instructions:  
Zone 1, Zone 21**

- The pertinent guidelines must be observed when intrinsically safe circuits are connected together acc. EN 60079-14 (Proof of Intrinsic Safety).
- The intrinsically safe input power circuit of the device is isolated from ground potential and has a dielectric strength of at least  $500\text{ V}_{\text{rms}}$  with respect to it.
- The intrinsically safe signal circuit of the sensor is isolated from ground potential and has a dielectric strength of at least  $500\text{ V}_{\text{rms}}$  with respect to it.
- When the device is connected to an intrinsically safe circuit Ex ib, the level of protection changes to Ex ib.
- When the device is connected to an intrinsically safe circuit Ex ic, the level of protection changes to Ex ic. Do not operate intrinsically safe circuits Ex ic in zone 1 or zone 21.

**Safety instructions:  
Zone 21, Zone 22**

- For service operations, the transmitter housing may be opened under voltage for a short time. If the terminal compartment is opened make sure that no dust may deposit. After configuration close the cover according to good professional practice.

## FTG20 with electronic insert FEG24 (Relay)

Designation Gammapiot FTG20	Type of protection			Temperature class/surface temperature/ ambient temperature range		Operating condition
	Transmitter Housing	Sensor Housing   Signal circuit		Transmitter	Sensor	Sensor
Ex d [ia] IIC T6 Gb	Ex d	Ex d	Ex ia	T6 for Ta = -40 °C...70 °C	T6 for Ta = -40 °C... 70 °C	Without water cooling or water cooling out of operation
Ex d [ia] IIC T4 Gb					T4 for Ta = -40 °C...120 °C	With water cooling in operation
Ex tb [ia] IIIC T90°C Db	Ex tb	Ex tb	Ex ia	T90°C for Ta = -40 °C...70 °C	T75°C for Ta = -40 °C... 70 °C	Without water cooling or water cooling out of operation
Ex tb [ia] IIIC T125°C Db					T125°C for Ta = -40 °C...120 °C	With water cooling in operation

## FTG20 with electronic insert FEG25 (8/16 mA)

Designation Gammapiot FTG20	Type of protection			Temperature class/surface temperature/ ambient temperature range		Operating condition
	Transmitter Housing	Sensor Housing   Signal circuit		Transmitter	Sensor	Sensor
Ex d ia IIC T6...T4 Gb	Ex ia	Ex d	Ex ia	T6 for Ta = -40 °C...40 °C  T4 for Ta = -40 °C...70 °C	T6 for Ta = -40 °C... 70 °C	Without water cooling or water cooling out of operation
Ex d ia IIC T4 Gb					T4 for Ta = -40 °C...120 °C	With water cooling in operation
Ex tb ia IIIC T75°C Db	Ex ia	Ex tb	Ex ia	T75°C for Ta = -40 °C...70 °C	T75°C for Ta = -40 °C... 70 °C	Without water cooling or water cooling out of operation
Ex tb ia IIIC T125°C Db					T125°C for Ta = -40 °C...120 °C	With water cooling in operation

Connection data

Transmitter

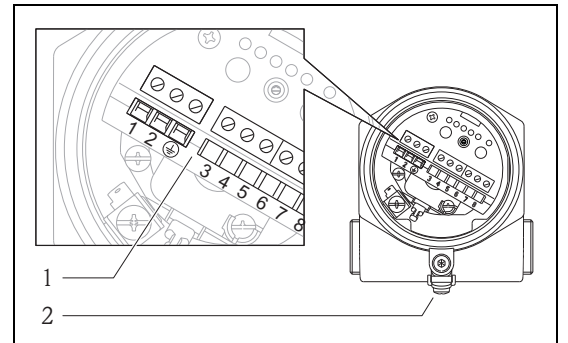
**Electronic insert FEG24 (Relais)**

Power supply terminal 1, 2:

19...253 VAC  
 19...55 VDC  
 $U_m = 253 \text{ VAC}$

Terminal 3, 4, 5 and 6, 7, 8 relay contacts:

253 VAC, 4 A  
 1000 VA ( $\cos \varphi = 1$ ), 750 VA ( $\cos \varphi = 0.7$ )  
 or  
 30 VDC, 4 A  
 125 VDC, 0.2 A



FTG20\_02

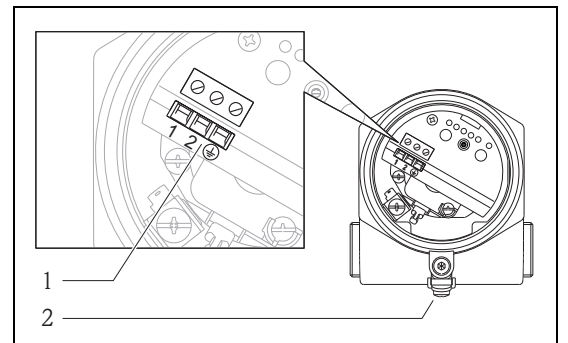
2

1 Terminals  
 2 Potential equalization

**Electronic insert FEG25 (8/16 mA)**

Terminal 1, 2:

$U_i = 30 \text{ V}$   
 $I_i = 100 \text{ mA}$   
 $P_i = 1 \text{ W}$   
 $C_i = 2.4 \text{ nF}$   
 $L_i = 0$



FTG20\_03

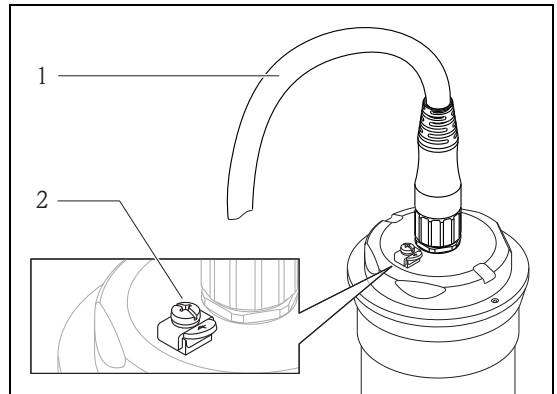
3

1 Terminal  
 2 Potential equalization

**Sensor****Sensor with plug connector**

$U_i = 9.77 \text{ V}$   
 $I_i = 26.7 \text{ mA}$   
 $P_i = 78.5 \text{ mW}$

Only for connection to Gammapilot FTG20 with electronic insert FEG24 or FEG25



FTG20\_04

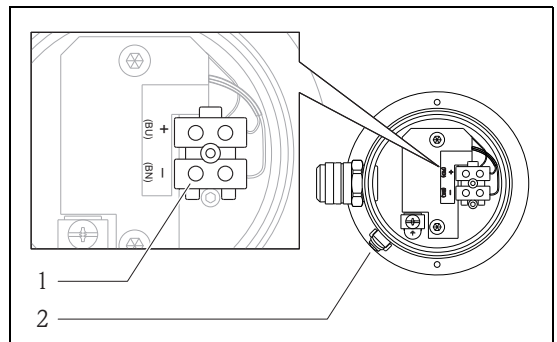
4

- 1 Supplied cable with coded plug connectors  
 2 Potential equalization

**Sensor with connection compartment**

$U_i = 9.77 \text{ V}$   
 $I_i = 26.7 \text{ mA}$   
 $P_i = 78.5 \text{ mW}$

Only for connection to Gammapilot FTG20 with electronic insert FEG24 or FEG25



FTG20\_05

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- 1 Terminal  
 2 Potential equalization









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